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Erosion Control of Earth Covered Magazines to Maintain Minimum Cover Requirements

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Erosion Control of Earth Covered Magazines to Maintain Minimum Cover Requirements

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Abstract

Soil erosion of cover for earth covered magazine (ECM) storage presents a unique challenge to traditional embankment practices. Due to the strict guidelines on the necessary soil cover, as well as material allowed for use in erosion deterrence, many traditional soil erosion techniques are not allowable. This report investigates current soil erosion techniques and their applicability to magazine cover focusing on regulations, costs, and ease of implementation. The techniques investigated were based on currently used techniques from 2003 to the present but did not include researchonly stage mechanisms.

The objective of this research effort was to investigate currently available erosion mitigation methods and their feasibility for ECM application. Main areas of concern for ECMs are envisioned to be cost, ease of implementation, and potential for added debris.

Based on the reviewed literature, it appears that chemical or vegetative stabilization are likely the best methods for ECMs' erosion prevention. This assumes that simple soil compaction is not adequate, as it is otherwise generally the best approach. After a selection is made of a proposed solution to this issue, additional testing is suggested as a proof of erosion deterrence.

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Preface

This project was conducted for the U.S. Army Engineering and Support Center in Huntsville, AL, under Project Number 479377, "ERDC Funds for Earth Cover Erosion".

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The Commander of ERDC was COL Teresa A. Schlosser and the Director was Dr. David W. Pittman.

Unit Conversion Factors

Multiply	Ву	To Obtain
cubic feet	0.02831685	cubic meters
degrees Fahrenheit	(F-32)/1.8	degrees Celsius
feet	0.3048	meters
gallons (US liquid)	3.785412 E-03	cubic meters
inches	0.0254	meters
square feet	0.09290304	square meters
square inches	6.4516 E-04	square meters
yards	0.9144	meters

1 Introduction

1.1 Earth covered magazine background and specifications

The Unified Facilities Criteria (UFC) 4-420-01 Ammunition and Explosives Storage Magazines specification serves as a reference tool to assist in the planning, siting, and design of Ammunition and Explosives (AE) storage magazines for the Department of Defense (DoD) (UFC 4-420-01). The UFC applies to all services and DoD contractors. It is intended to assist in the selection of an AE storage magazine that was previously approved by the Department of Defense Explosives Safety Board (DDESB). DDESB approved protective construction and explosives safety criteria can be found in DDESB Technical Paper 15, Approved Protective Construction. Servicespecific safety standards that implement DoD standards are also available (DoD 4145.26-M, AFMAN 91-201, AR 385-10, NAVSEA OP 5 Volume 1). In the event of conflict in specifications between the UFC documents and the service-specific and DDESB requirements, the latter governs.

According to the DDESB, storage magazines can be classified as either Aboveground Magazines (AGMs or Earth Covered Magazines (ECMs). ECMs can be further classified as 7-Bar, 3-Bar, or Undefined. Classification is based mainly on the structural strength of the magazine headwall relative to the strength of the roof. The 7-Bar magazines provide a high level of blast resistance. These magazines may be referred to as "standard." The 3-Bar magazines provide a lower level of blast resistance, and Undefined ECMs provide an even lower level of blast resistance than 3-Bar. Undefined ECMs may be referred to as "non-standard." It should be noted that any ECM without a minimum of 2 ft of cover is considered an AGM.

DoD explosives safety standards are contained in DoD 6055.09-M, DoD Ammunition and Explosives Safety Standards. The intended function of the ECM is to mitigate detonation of AE or adjacent ECMs, to resist external detonation, and to prevent the subsequent detonation of adjacent ECMs. The use of an approved standard design is required for magazine construction except in cases in which a preapproved design is not deemed suitable, but the magazine must still meet all requirements of DoD 6055.09-M. Minimum distances between a Potential Explosion Site (PES) and an Exposed Site (ES) are known as Quantity-Distances (QDs) and are based on multiple factors. Common factors include the level of protection required by the applicable standard, ES type, net explosive weight (NEW), hazard classification, physical orientation, and presence of other mitigation factors. The minimum safety QDs are based on maximum risk allowable and are listed in the specific explosives safety standards for each service (DoD 4145.26-M, AFMAN 91-201, AR 385-10, NAVSEA OP 5 Volume 1).

A 7-Bar (standard) ECM is generally permitted to be sited at a lower spacing and a storage capacity of 500,000 lbs NEW. An Undefined (non-standard) ECM is generally permitted at a higher spacing between magazines and a capacity of 250,000 lbs NEW. The 3-Bar magazines are generally specified at lower spacings than an Undefined and a capacity of 500,000 lbs NEW.

Typical ECMs are constructed with a semicircular arch or oval of reinforced concrete or steel, or as a "flat top" design as seen in Figure 1. The arch is not intended to mitigate internal explosions and is designed solely for supporting the structure. The base is generally a concrete floor slab, and in most cases, a reinforced concrete rear wall is present at the rear end. A reinforced concrete headwall that extends 2.5 ft above the top of the structure is designed to mitigate adjacent blasts. Some designs may feature two headwalls instead of a headwall and rear wall. Reinforced concrete wing walls on each side of the headwall retain fill or cover slopes to meet ECM requirements. A minimum of 2 ft of earth cover is required on the top, sides, and rear of the ECM. This requirement did not become standard until the early 1940s. A recent collection of ECM designs approved for new construction are listed in DDESB Technical Paper 15 in Table AP1-1, while the most current collection of approved designs, approval letters, and additional information can be accessed from the Whole Building Design Guide.

Maximum slopes for earth cover are 2:1, and constraints are placed on materials used. The material must be free of deleterious organic matter, trash, debris, stones heavier than 10 pounds, and stones larger than 6 in. Cobble sized stones, usually described as 2.5 in. or greater, are limited to lower and central portions of the earth cover, and clays are not permitted due to excessive cohesion. The material should be compacted to maintain integrity and erosion control. In locations where materials are not available to adequately maintain side slopes, it is permissible to use other materials or stabilization methods.



Pilaster



1.2 Objective and scope

The objective of this research effort is focused on investigating currently available erosion mitigation methods and their feasibility for ECM application. Main areas of concern for ECMs are envisioned to be cost, ease of implementation, and potential for added debris. The scope of technologies investigated was limited to techniques that have been used previously or are in a ready-to-use state. Technologies that are at the research-only level were not included. Specific examples of current projects are included, and only techniques featuring real use from 2003 to the present are discussed. The following chapter gives an overview of existing methods with potential for erosion control, and applicability of these methods to ECMs is discussed in section 3.1.

2 Erosion Control Methodologies

ECMs earth cover could be classified as an embankment, i.e., soil fill brought in externally to create an artificial slope. While embankments are designed to maintain constructed slope, they are susceptible to changes in conditions, such as shrink-and-swell moisture changes that can change material properties and alter expected gradients. Therefore, while constructability and erosion control are integrated into the design of the embankment, future environmental factors should be considered in the choice of erosion control mechanisms.

In general, materials used for embankments or fills can be categorized as cohesive or cohensionless. Cohesive soils contain clay and silt materials that, when at the specified water content and density, are nearly impermeable. Pertinent properties of cohesive soils are not necessarily improved when compacted, and additional characterization is often required to determine the interaction of the material with the subgrade and determine the most optimum properties. Cohesionless materials are generally pervious materials such as sands, gravels, and cobbles. These materials are less impacted by water content changes and, when used as fill, are usually defined and placed by density requirements.

Soil characteristics can be substantially different even in relatively nearby environments, and certain slope stabilization techniques depend substantially on specific soil properties. Given the magnitude of ECMs and variations in locales, it is likely of greatest interest to avoid attempting to quantify a single best solution as this would only apply locally. Therefore, the approach taken investigated multiple options that could be used in several difference scenarios, while acknowledging that an acceptable stabilization technique that is widely implementable is likely of more use than specific local best practices.

The main form of erosion affecting ECM slopes is most likely due to precipitation (Eab et al. 2015). Erosion caused by water can occur in multiple forms of varying severity. Sheet erosion occurs when rain impacts bare soil resulting in a dislocation of soil particles, and the water then forms shallow channels on the surface carrying particles away. When the volume of water is large enough to form micro-channels up to 1.2-in. wide and 3-in. deep, this is known as rill erosion and can lead to the more severe gully erosion. In man-made sloped structures, there is increased risk of dryravel, the movement of particles down slope by gravity, which can also be exacerbated by wind especially in dry climates. Figure 2 illustrates this typical embankment style failure.





Generally accepted principles for erosion control are to reduce erosive forces, apply erosion control, modify grade, limit exposure, reduce runoff velocity, and maintain treatments. In the case of ECMs, reducing erosive forces, limiting exposure, modifying grade, and reducing runoff velocity are likely impractical due to the constraints of the ECM design and locations. Maintenance of treatments, considering the widespread use of ECMs, may also be prohibitively costly. The techniques described in this report will therefore be centered on the application of erosion control mechanisms with an emphasis on low maintenance, low cost, and overall effectiveness.

Erosion control techniques can be categorized into either physical control mechanisms such as the addition of piles, fabrics, textiles, vegetation, etc. to the slope or as chemical stabilization in which admixtures are mixed into the soil to alter soil properties. These changes are typically designed to increase shear strength, decrease permeability, control shrinking and swelling of soil, and in general, improve beneficial soil characteristics. Typical soil movement is most commonly due to lateral sliding forces, higher water levels, or a combination of both (Beck and Sharma 2013).

As in other engineering fields, erosion control efforts can be overly conservative leading to high costs (Hajiazizi and Mazaheri 2015). Additionally, in certain soil stabilization techniques such as chemical stabilizers, overly conservative engineering can actually lead to deficient stabilization. Care should be taken to specify only the appropriate level of stabilization required to promote efficient design and low costs. The following sections include detailed information and evaluations of various erosion control techniques.

2.1 Mechanical stabilization

The simplistic form of soil and embankment stabilization and likely the most cost efficient is typically the selection of appropriate materials and compaction densities. If the specific material properties are not available locally, it can be beneficial to import materials from offsite, although this may cause unwanted environmental impacts.

The mixing of multiple soils to achieve desired soil properties can be a feasible alternative when a single material is unavailable. Combining multiple locally sourced natural soils, it may be possible to produce a soil with greater erosion resistance than either soil separately. However, this type of stabilization would have to be evaluated on a case by case basis considering site and locally available materials. Even with a single local soil source, it may be possible to achieve desired performance properties through appropriate compaction and placement techniques.

Compaction to the appropriate density is generally perceived as one of the crucial factors in preventing erosion. Compaction can be achieved by common roller compacters or in some cases by standard excavators likely on site already to procure and place materials. Dynamic compaction, striking the soil with powered compacting tools, can also be used to achieve prescribed densities. For coarse-grained soils, densification via vibro-compaction or vibro-floatation, in which vibrating compacting tools are utilized, may provide additional compaction.

Since water is a primary factor in slope stabilization, it may be possible to alleviate some erosion concerns simply by installing traditional or novel drainage systems. Site characterization, groundwater movement, and horizontal drain implementation are well documented and can decrease slope creep (Pohll et al. 2013). Recycled concrete aggregates have also shown the capability to provide drainage when used in appropriate layers with fine aggregates (Rahardjo et al. 2013).

Typical soil movement is most commonly due to lateral sliding forces, higher water levels, or a combination of both (Beck and Sharma 2013), therefore traditionally common forms of stabilization include retaining walls, concrete facing, cover, layering, or compacted grouting to increase the performance properties of the affected soil. This can be conducted using conventional concrete and cementitious materials and is often the most effective, albeit expensive, form of stabilization (Thelen and Thorne 2013, Haghshenas et al. 2017). Thinner facings and layers than traditional concrete are also possible utilizing shotcrete applications. In this specific scenario of earth covered magazines, traditional concrete and shotcrete stabilization would likely be prohibitively expensive and could potentially create hazardous debris.

Concrete or steel piles/columns implemented in the embankment have been used successfully to mitigate shear forces. This technique may allow for the increase in beneficial properties at a reduced cost compared to concrete facing or layering. For example, drilled shafts filled with concrete have shown success in reducing the soil movement in multiple slope scenarios (Li and Liang 2014). Optimal locations of piles based on resistive and retaining forces have been established (Li et al. 2012). The California Department of Transportation developed a concept known as "platepile" in which mini-piles are placed in a staggered grid design (McCormick 2014). This system has been shown to reduce soil creep by 20-50% in clays. Currently, the main use of this technology has been sloped embankments for roadways. Platepile installation is shown in Figure 3.





Various studies have been performed utilizing soil-structure interactions to evaluate optimal spacing and sizes of pile or column systems (Boeckmann 2006). Recycled concrete or rockfill may also be utilized to further decrease costs (Alfaro et al. 2009, Chen and Jia 2008, Mahmood et al. 2014). With these techniques, however, a large amount of testing, research, and material data are likely required to ensure that the piles/col-umns intersect the critical slip surfaces.

Grouted steel anchors, sometimes referred to as soil nails, have been used to control erosion by reducing shear slip forces in a similar methodology to piles/columns (Quansah et al. 2018). The anchors are driven into the soil slope at specified distances so that an equilibrium is achieved by soil on either side of the failure plane. Optimum installation angles based on failure planes can be calculated, and applications and software packages are available to determine critical nail positioning and depths to ensure soil stability (Ismail et al. 2018, Chen and Liu 2007). Various parameters such as grouting pressure, overburden pressure, soil dilation, degree of saturation, and roughness of the nail surface can all have an effect on the pullout capacity of the nail, a common critical parameter for design (Sharma et al. 2019a). Some studies indicate that the force used to drive the nail can be optimized to provide a shock wave to deform the soil and provide a bond to the nails (Smith et al. 2009).

Modified versions of soil nailing using bamboo or wood composites can alleviate cost concerns and provide increased sustainability, and recycled materials such as rail ties have also shown use in soil nailing and piling stabilization (Castro and Lopez 2006). Furthermore, during implementation, it is possible to add instrumentation, such as fiber optic monitoring systems, to the anchors in order to monitor soil properties and erosion control performance (Monsberger et al. 2018). Specifically in the context of this research effort, soil nailing has been evaluated for loose fill slopes, and results indicated that the technique is applicable even with surcharges (Li et al. 2008). The testing protocol for the loose fill slopes is shown in Figure 4. A combination of soil nailing and subsurface drainage mechanisms is described in Pun and Urciuoli (2008).



Figure 4. Loose fill slope testing with soil nails (Li et al. 2008).

In some scenarios, concrete or natural piles, columns, or nails may be able to be replaced with polymers, foams, or similar materials and composites that can fulfill the same purpose without the added weight and debris hazard of concrete (Selvakumar and Soundara 2019). Recycled Plastic Pins (RPPs) manufactured from plastic waste can be used in similar ways as a soil nailing application (Khan et al. 2018). Typical waste materials include bottles, sawdust, and polymers (Khan et al. 2016). The material is lightweight and less susceptible to common degradation mechanisms. While this is still a newer, more unfamiliar design, multiple demonstration projects and case studies have shown significant success (Hussain 2017). The RPPs function in the same way as traditional soil nailing while providing cost and environmental advantages.

An embankment near Midlothian, Texas, utilized instrumented RPPs in 50-ft sections. Results indicated less than 1.5 in. of slope deformation in the RPP sections and more than 15 in. of vertical settlement in control sections of the same size (Khan et al. 2017). Slopes were monitored over a five-year period. An illustration of the RPP sections is given in Figure 5 (schematic diagram) and Figure 6 (process and equipment). Additional case studies and design guides are also available (Bhuiyan 2014).







Figure 6. Application of RPPs (Khan et al. 2017).

The properties of RPPs will vary with material and manufacturing process. However, it has been shown that, when utilizing the appropriate techniques, RPPs are capable of performance necessary to adequately support slopes. As an example, a selection of different RPP types and property data are shown in Table 1.

Туре	Number of specimens	Creep stress (kPa)	Ratio of creep stress to compressive strength ^a (%)	Maximum creep strain (%)
A3	2	724	3.7	0.1
A6	2	690	6.3	0.1
B7	1	758	5.3	0.4
C9	1	827	5.1	0.4

Table 1. Summary results of compressive creep tests on RPPs (Chen et al. 2017).

* Based on average compressive strength from uniaxial compression tests.

A potential negative impact of soil nailing or anchoring systems is the added debris on a PES location. RPP, bamboo, and wood alternatives may prove to alleviate any perceived issues with traditional steel or concrete anchors (Tardio et al. 2018). Fiber or geo-fiber stabilization includes the addition and mixing of small fibers, typically less than 100 mm, to improve a material's erosion resistance. The addition of these fibers has been shown to reduce erosion forces and retain a larger amount of material than slopes with no erosion control treatment. Non-degrading fibers add to the effectiveness as treatments, and re-application of soil cover is not required. Other advantages include the ability to grow vegetation in addition to fibers and the ability to combine fibers with liquid or chemical stabilizers (Collins et al. 2015).

Geo-fiber stabilization is fundamentally dependent on the fiber properties. Attempts have been made to maximum potential benefits by stringently controlling these property parameters. For example, Himalayan nettle fibers infused with alkali treatments and lactic acid fibers cut to specific lengths and densities were blended to create nonwoven geotextiles meeting specific property requirements (Kumar and Das 2018). Processes similar to this can be used to manufacture the desired combination of cost and performance, although the process is likely more expensive than purchasing commercial fibers. Additionally, the effect of individual fiber properties on a final woven or nonwoven mesh is not clearly understood, as differences in individual properties and blending can substantially effect mesh properties. Figure 7 illustrates the possible differences between theoretical and realistic fiber blending.





Geosynthetic-Reinforced Soil (GRS) utilizes geosynthetic textile layering to increase soil shear strength and beneficial properties. This technique is often associated with simple design, relatively low cost, and ease of construction (Jotinsankasa and Rurgchaisri 2018). These textiles can be woven or non-woven and may be used with additional adhesives. The textiles can serve as a barrier to seepage or function as drainage layers to alleviate the erosion effect of precipitation. In addition to layering, geosynthetics can be utilized to form Geosynthetic Confined Soil (GCS) that may function similar to a retaining structure or supporting column (Turnbull 2017). A recent review of geosynthetic reinforced slopes including suitability, failure mode, analysis, design, and methodology was conducted by Shukla et al., 2011.

Geogrids (sometimes referred to as geocells) may be especially beneficial in cases with low cohesion and a high internal angle of friction (Sharma et al. 2019b). These materials can be used in multiple ways as a flexible load bearing or stabilization device, such as a geocell retaining wall (Li et al. 2011). Combinations of geomaterials such as textiles with nails, anchors, or chemical stabilizers is not uncommon. The system shown in Figure 8 illustrates a combination geosynthetic and soil nailing system that was successfully implemented in Upper Merion, PA. The system includes nails for shear support and an exterior layer of geosynthetic material.

Figure 8. Hybrid soil nailing - geosynthetic system (Li et al. 2011).



Non-synthetic materials, that may or may not be biodegradable, have also shown success in erosion control. Jute fibers of appropriate length and quantity can be used to improve soil properties when unconfined compressive strength and California bearing rate testing is performed (Ramkrishan et al. 2019). While the maximum intensity of the rainfall will ultimately affect performance, multiple biodegradable textile materials such as jute and wool have been shown to reduce soil loss by up to 98% even on slopes with 60 degree or higher angles (Tauro et al. 2018). Many biodegradable fibers can be used not only as a soil admixture but also in textile mats. Specifically, jute geotextile mats (JGT) have shown success as an erosion deterrent in that, as it degrades, nutrients are added to the soil (Choudhury et al. 2009).

Expanded polystyrene (EPS) blocks have been used in previous studies to provide economical slope stabilization. This lightweight fill material improves the interaction between existing slope materials to decrease erosive forces (Arellano et al. 2011). Typical EPS stabilization is illustrated in Figure 9. Research featuring the refinement of design has been found by the National Cooperative Highway Research Program (NCHRP) to increase the effectiveness of EPS block stabilization (Arellano et al. 2010).



Figure 9. Typical EPS block application (Arellano et al. 2011).

2.2 Vegetation based stabilization

Vegetation-based stabilization, sometimes also referred to as bioengineering, is the method of reinforcing a slope or applying erosion control by introducing organic plant matter, seeding, or a combination thereof. Vegetation-based methods are often less costly than techniques such as anchoring, geosynthetics, and shotcrete. Soil bioengineering is generally seen as a sustainable, environmentally friendly process, especially if the organic material is already native to the area.

Changes in the soil itself may include moisture adjustments necessary to support organic material and an increase in deleterious materials. Organic plant matter can change the direction of moisture flow as the vegetation draws moisture from the soil, reducing the effect or likelihood of participation-based erosion. Vegetation roots are also able to increase the shear strength of the soil (Gray and Sotir 1996, Wu et al. 1979, Khan and Lateh 2015). With correct implementation, these resisting forces can be applied to reduce shallow shear failure as well as soil surface erosion (Koerner 2015).

Vegetation for bioengineering can be local to promote sustainability or individually tailored to provide the maximum erosion control. Long rooted, sturdy vegetation that is also quick growing, such as vetiver grass, has been shown to significantly increase shear strength and slope stability. Vetiver grass and its impact on slope stability in centrifuge testing is shown in Figure 10 and Table 2. This particular grass shows rapid root growth within one year.





Tests	Model case	Real case	Displacement (mm)	Slope deformation
1	Unreinforced	Bare soil	16	Collapsed
2	Fishing line with 20-mm-deep reinforced zone	1-m-deep vetiver grass (4 months old)	8	Collapsed; fewer cracks on surface

Table 2. Vetiver grass centrifuge testing results .

Recent advances in soil bioengineering included additional formulations and data collection in an attempt to clarify the feasibility of slope stability bioengineering projects. For example, in some scenarios, vetiver grass may be more beneficial to slope stabilization, but in scenarios with significantly different soil properties, Bermuda grass may be optimal (Noorasyikin and Zainab 2015, Noorasyikin and Zainab 2018). If possible, it is generally perceived as environmentally responsible to choose indigenous species to stabilize slopes. With the appropriate implementation process, the indigenous species may prove to be as efficient as introduced vegetation (Ranjan et al. 2015).

Similar to soil nailing or piles, vegetation "poles" can be utilized to add initial stability while promoting increased vegetation growth. These poles provide lateral resistance to soil movement at the slip surface. Figure 11 shows design methodology and installation for a slope undergoing live pole stabilization.



Figure 11. Live pole stabilization (Wu et al. 2008).

Procedures and methods have been conducted to evaluate and identify appropriate candidate sites for vegetation stabilization efforts. A team of environmental experts and civil engineers concluded that rain intensity, seepage, slope angle, drainage condition, and ground layer were the crucial data points in determining the feasibility of vegetation efforts (Kil et al. 2016). Therefore, based on local weather patterns and soil available, it should be possible to quickly identify if vegetation stabilization would be an effective method to control soil embankment erosion.

Seeding of slopes can be extremely time and cost efficient if immediate stabilization is not required. Recent studies have shown success in seeding areas affected by wildfires to reestablish vegetation prior to slope erosion (Peterson et al. 2008). Seeding using a germination blanket can allow for simple distribution of seeds while providing some layer of protection until the germination blanket degrades (Richardson et al. 2005). Hydroseeding is an advanced seeding technique in which seeds, water, and, in some cases, fertilizers are combined and applied in a spraying operation. This application allows for dense and rapid vegetation growth to protect the slope from erosion (Parsakhoo et al. 2018). Like other types of vegetative stabilization, the exact combination of seed, water, and fertilizers are tailored to each specific location and soil type to maximize erosion control.

Computational methodology to determine the appropriate vegetation type and likely success of an operation are widely available (Punetha et al. 2019, Switala and Wu 2013). Individual tools to measure potential and final degree of success, such as the Index of Ecological Success (IES) and Ecological Index of Maturity (IEM), are available to ascertain the appropriate use and approximate benefits of various site scenarios (Giupponi et al. 2017). Overviews of various vegetation stabilization products and intended uses are also available (Georgi and Stathakopoulos 2016, Goldsmith et al. 2014, Nabeshima and You 2007). Installation techniques for these materials vary by vegetation type, but common techniques have been established and studied to provide guidance for utilization (Fox et al. 2010).

As in the other aforementioned stabilization techniques, there are possible combinations of vegetation and other materials, such as soil nailing with vegetation root systems that have been shown to be beneficial (Bo et al. 2015, Jotisankasa 2013). In a recent case study, the combination of soil nailing and vegetative roots was successfully used to stabilize a rocky slope (Galvao et al. 2010). The project was deemed to be cost effective and improved natural drainage.

2.3 Chemical stabilization

Lime-based stabilization is a fairly common technique to increase soil density and compressive strength of in-situ soils. Local soils are tested for basic properties and then mixed with specific lime dosage rates. The beneficial properties obtained from lime dosing is usually a result of several processes including an exchange of cations, agglomeration, pozzolanic reactions, and carbonation (Wu et al. 2017).

Soil cement is commonly used in roadway base layers but has shown successful use in erosion control (Wu et al. 2017). Like in roadway design, the soil is mixed with specified amounts of cement, water, and, in some cases,

supplementary materials. The soil cement mixture is then placed on site and compacted to meet density requirements. Under correct application, the densified soil is better able to withstand erosive forces. Soil-cement application can be a cheaper alternative to other methodologies especially if the in-situ soil is utilized (Wu et al. 2017).

Both Portland cement and cement kiln dust have been shown to increase optimum moisture content and decrease maximum dry unit weight. In a case study of a slope in Socorro, New Mexico, the soil loss after treatment was decreased significantly under normal rainfall (Farid et al. 2011).

Combinations of materials may be derived for a specific soil to optimize desired properties. For example, an admixture dose consisting of compost, lime, and polypropylene fiber has been shown to mitigate desiccation cracking and surficial failure in high-plasticity clays on a dam maintained by the Corps of Engineers (Dronamraju 2008). Non-traditional chemical additives, namely non-cementitious-based materials, have emerged as a potential soil stabilization product. However, long term effects of these chemical additives on soil properties are still unclear (Tingle et al. 2007).

3 Evaluation of Methodologies

Some additional concerns are likely present with the majority of these erosion control strategies. Some soils such as expansive clays can prove to be especially difficult to stabilize and should be avoided (Petry and Armstrong 1989). Carbon Dioxide (CO_2) and other greenhouse gases have a potential to be byproducts of certain soil stabilization techniques. Current environmental practices, such as the Global Warming Potential (GWP) index, may be required to understand how a substantial amount of particular soil stabilization techniques may affect the local and global environments (Gross et al. 2018).

In general, slope stability analysis can be conducted using a variety of modeling techniques to determine the potential for erosion or soil movement (Usluogullari et al. 2016, Zhang et al. 2016, Chearnkiatpradab 2005). Case studies on specific slope failures that included the effect of water are also readily available (Bates et al. 2006). Attempts to establish engineering guidelines as to the optimal stabilization technique for a given slope scenario have been conducted, and various treatment methods are ranked by perceived appropriateness (Puppala et al. 2013).

3.1 Optimum methodologies for use in ECMs

Traditional mechanical stabilization techniques are likely the most commonly used strategies for erosion control. However, for this specific application, any technique that requires concrete or steel could potentially be seen as a debris hazard. This includes commonly designed concrete retaining walls, coverings, columns, and grouting as well as concrete and steel anchoring techniques, such as soil nailing. Less common materials such as bamboo and RPPs may alleviate some debris hazard concerns. Mechanical stabilization utilizing only compaction would negate debris concerns but is generally less effective than other methods.

Fibrous non-hard materials such as synthetic and non-synthetic geogrids, geomats, textiles, and foams can provide some level of erosion protection while still achieving a low level of potential debris. These materials would likely cause no more damage as debris than soil cover, but are generally more expensive than other methods and must be tailored to specific soil types and properties.

Vegetation-based stabilization can provide low cost, highly effective erosion control. However, the specific vegetation design and effectiveness are based heavily on local soil type, and the vegetation-based stabilization is not possible in all scenarios. With some vegetation types, initial germination times must be achieved before erosion control is effective. In most applications, vegetation-based stabilization will create no additional debris concern.

Chemical stabilization, specifically through the addition of cementitious materials, can allow the soil to achieve design erosion control properties while not adding any additional debris. With proper application, the soil can be brought to density and strength requirements that will alleviate erosion but allow the soil to break apart in the event of detonation. This method is common in roadway-base layers and is generally seen as low-cost and low-construction effort.

Table 3 illustrates some of the potential strengths and weaknesses of multiple methods. Debris potential, cost, and constructability were estimated based on a sliding scale of most optimal (scored 3) to most pessimal (scored 1) considering the categories listed. For example, row 1 (Mechanical Concrete column/grout/facing/piles/nails) is perceived as having a lower than average score on debris potential, cost, and constructability compared to the other methods available. This assumes that all methods are able to provide the desired level of erosion control, which should be possible when tailored to specific ECM environments.

Туре	Material/Application	Debris Potential	Cost	Constructability
Mechanical	Concrete column/grout/facing/nails	1	1	1
Mechanical	Steel piles/nails	1	1	1
Mechanical	Alternative materials piles/nails	1	1	1
Mechanical	Mats/grids/fibers	3	Varies	2
Vegetation	Vegetation organic material	3	з	2
Chemical	Cementitious-based material	3	3	3

Table 3. Comparison of methodologies.

*Scale of 1 to 3 in which 3 is most preferred and 1 is least preferred based on perceived averages of named methods.

4 Conclusions and Recommendations

4.1 Conclusions

Based on the reviewed literature, it appears that chemical or vegetative stabilization are likely the best methods for ECM erosion prevention. This assumes that simple soil compaction is not adequate, as it is otherwise generally the best approach. Mechanical stabilization featuring fibrous materials is an alternative choice considering it would also add little to no debris potential.

Other aspects of ECM design, such as the limit on large-sized (cobble) aggregates to specific locations, were not found in any of the literature. Since background information on the basis of this limitation was not available, it is not possible to determine its appropriateness in modern ECM erosion control.

4.2 Recommendations for additional study

After a selection is made of a proposed solution to this issue, additional testing is suggested as a proof of erosion deterrence. Although the methods mentioned in this report all had prior use, it is recommended that the specific application be testing and monitored prior to widespread use. A test demonstration site featuring particularly harsh erosion conditions could be designated, and a small number of ECMs observed using the stabilization of choice with evaluation of soil retention.

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Appendix A: Additional Reference Material

Stabilization Type	Materials / Technique	References
Mechanical	Columns, piles, soil nailing	8-32
Mechanical	Geogrids, mats, fibers	40-51
Vegetation	Vegetative material	52-72
Chemical	Cementitious material	73-76

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14. ABSTRACT					
Soil erosion of cover for earth covered magazine (ECM) storage presents a unique challenge to traditional embankment practices. Due to the strict guidelines on the necessary soil cover, as well as material allowed for use in erosion deterrence, many traditional soil erosion techniques are not allowable. This report investigates current soil erosion techniques and their applicability to magazine cover focusing on regulations, costs, and ease of implementation. The techniques investigated were based on currently used techniques from 2003 to the present but did not include research-only stage mechanisms.					
The objective of this research effort was to investigate currently available erosion mitigation methods and their feasibility for ECM appli- cation. Main areas of concern for ECMs are envisioned to be cost, ease of implementation, and potential for added debris.					
Based on the reviewed literature, it appears that chemical or vegetative stabilization are likely the best methods for ECMs' erosion pre- vention. This assumes that simple soil compaction is not adequate, as it is otherwise generally the best approach. After a selection is made of a proposed solution to this issue, additional testing is suggested as a proof of erosion deterrence.					
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