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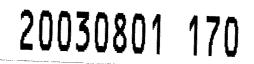
PATENT COUNSEL NAVAL UNDERSEA WARFARE CENTER 1176 HOWELL ST. CODE 00OC, BLDG. 112T NEWPORT, RI 02841

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DYNAMICALLY RECONFIGURABLE WIND TURBINE BLADE ASSEMBLY

TO ALL WHOM IT MAY CONCERN:

BE IT KNOWN that (1) CHARLES H. BEAUCHAMP, (2) STEPHEN J. PLUNKETT, and (3) STEPHEN A. HUYER, citizens of the United States of America, employees of the United States Government, and residents of (1) Jamestown, County of Newport, State of Rhode Island, (2) Middletown, County of Newport, State of Rhode Island, and (3) Saunderstown, County of Washington, State of Rhode Island, have invented certain new and useful improvements entitled as set forth above, of which the following is a specification.

JAMES M. KASISCHKE, ESQ. Reg. No. 36562 Naval Undersea Warfare Center Division, Newport Newport, RI 02841-1708 TEL: 401-832-4736 FAX: 401-832-1231 DISTRIBUTION STATEMENT A Approved for Public Release Distribution Unlimited



Attorney Docket No. 82712

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3	DYNAMICALLY RECONFIGURABLE WIND TURBINE BLADE ASSEMBLY
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5	STATEMENT OF GOVERNMENT INTEREST
6	The invention described herein may be manufactured and used
7	by or for the Government of the United States of America for
8	Governmental purposes without the payment of any royalties
9	thereon or therefor.
10	
11	BACKGROUND OF THE INVENTION
12	(1) Field of the Invention
13	The invention relates to wind turbines and is directed more
14	particularly to a turbine blade assembly in which the turbine
15	blades are reconfigured for maximum performance automatically in
16	the course of operation of the turbine.
17	(2) Description of the Prior Art
18	Wind turbines are alternative energy sources with low
19	environmental impact. The basic physical principle of wind
20	turbine operation is to extract energy from the wind environment
21	to rotate a mechanism to convert mechanical energy to electrical
22	energy. In FIG. 1, there is shown a typical horizontal axis wind
23	turbine. The turbine generally includes two or three blades 20
24	attached to a hub 22. Optimally, the blades 20 are lightweight
25	but very stiff, to resist wind gusts. Many blades employ

aerodynamic controls, such as ailerons or wind brakes, to control 1 2 speed. The hub 22 is connected to a drive train (not shown) and is typically flexible to minimize structural loads. 3 This mechanism is connected to an electrical generator 24. Wind 4 turbines usually employ constant rotational speed generators, 5 though advances are underway to utilize variable speed generators б 7 with efficient transformers. Variable speed generators have an advantage in that expensive gearboxes can be reduced or 8 eliminated. The entire mechanism is elevated by a tower 9 10 structure 26. The higher the tower, the stronger the wind, generally. A control room 28 usually is located near the turbine 11 to monitor wind conditions and employ control strategies on the 12 turbine. 13

Future applications envision wind turbines connected to a 14 main power grid to provide energy to home and business users. 15 At present, the cost of energy associated with wind turbines is 16 significantly higher than the cost associated with non-renewable 17 energy sources (coal or gas fired turbine generators, for 18 19 example). The U.S. Department of Energy has a goal of 20 substantially reducing the energy cost for sites where the 21 average annual wind speed is about 15 mph. To do this, turbines must more efficiently generate power at lower wind speeds and 22 must withstand excessive structural loading at high wind speeds. 23 Wind turbines constructed based on current technology shut down 24

at very low (below 6 mph) and very high (above 65 mph) wind speeds. This increases the cost of electricity.

The basis for electrical energy generation resides in the 3 4 aerodynamics associated with a wind turbine. The turbine generates energy from lift produced on the blades in the presence 5 of wind. FIG. 2A shows the effective lift and drag produced by a 6 turbine blade 20 in operation. The two main sources of velocity 7 the blade 20 "sees" are due to the rotation $r\boldsymbol{\omega}$ of the rotor and 8 9 the oncoming wind V_w . The angle β is the physical angle of the blade either due to a pitch mechanism or due to the twist along 10 the blade. The angle of attack α the blade 'sees' is therefore: 11

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 $\alpha = \tan^{-1} (V_w / r\omega) - \beta$ (1)

As wind speed increases, the angle of attack $\boldsymbol{\alpha}$ on the 13 blades increases. The blade pitch and twist is typically 14 designed to optimize the angle of attack near the average wind 15 speed. Thus, at low wind speeds the angle of attack is lower 16 than optimum and the turbine loses efficiency. At very low 17 18 speeds, there is insufficient energy available to drive the turbine. At high wind speeds the angle of attack of the blade 19 20 becomes excessively large and can drive the blade into a stall. 21 As a result, the forces and moments on the turbine blades become 22 too high and the turbine is shut down to prevent blade failure 23 caused by excessive dynamic loading.

1 The above applies specifically to the case in which the wind across the turbine rotor is uniform and perpendicular to the 2 3 flow. During normal operating conditions, neither assumption is typically valid. The flow across the rotor is usually very non-4 uniform with horizontal and vertical wind shear components. 5 In addition, much of the time, the flow into the rotor (FIG. 2B, for 6 example) is offset by a certain yaw angle γ . Defining the 7 8 position of the blade in the rotation cycle by Ψ , there is a normal $V_{\rm n}$ and a crossflow $V_{\rm c}$ component of the wind: 9 10 $V_n = V_w \cos \gamma$ $V_c = -V_w \sin \gamma$ 11 (2)12 The wind velocity is also modified due to horizontal and vertical wind shear at a given position in the angular rotation 13 14 cycle: 15 $V_w = V_{mean} + (r/R) [V_{vshear} \cos \Psi + V_{hshear} \sin \Psi]$ (3)16 The tangential velocity the blade experiences during the rotation 17 cycle is then: $V_t = r\omega + V_c \cos \Psi$ 18 (4)The instantaneous angle of attach of the blade during the 19 20 rotation cycle is then: $\alpha = \tan^{-1}(V_n/V_t) - \beta$ 21 (5)22 During uncontrolled turbine operation, there is significant variation in the local blade angle of attack. For large angle of 23 attack variations, this can result in a phenomena termed "dynamic 24 4

1 Experimental field studies have demonstrated that stall". significant dynamic loading can be experienced by the turbine 2 blade resulting in fatigue and potential failure of the wind 3 This problem is a major cause of increased operational 4 turbine. and maintenance costs. An additional consequence is that for 5 high wind speeds, the turbine is rarely operating under optimal 6 conditions in terms of blade angle of attack. For both low and 7 high wind speeds, it is desirable to control the local blade 8 9 angle of attack to establish optimal operating conditions.

10 There are essentially two ways to control the blade angle of 11 attack. The first is to vary the rotational velocity of the This is a major reason that research has been conducted 12 turbine. to improve the efficiency of variable speed power transformers. 13 During high wind speeds, it is desirable to increase the 14 15 rotational velocity of the turbine, and decrease the rotational 16 velocity during low wind speeds. Unfortunately, the efficiency of the transformers are such that it is still more cost effective 17 to sacrifice operating the turbine during high wind states and 18 19 maintain constant rotational velocity.

Accordingly, there is a need to provide an alternative wind turbine assembly which facilitates control of the angle of attack of the blades, as by actively or dynamically reconfiguring the blades to provide continuous adjustment of the angle of attack, as by local blade pitch angle adjustments and/or by pitching the entire blades.

SUMMARY OF THE INVENTION

An object of the invention is, therefore, to provide a wind turbine assembly adapted to twist the turbine blades dynamically to increase efficiency at low wind speeds, and reduce dynamic loads at high wind speeds.

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A further object of the invention is to provide a wind turbine assembly having means to control the dynamics of the blade during instances of wind shear and non-zero yaw of the turbine with respect to the wind, such that optimal blade angles of attack can be maintained throughout the entire rotational cycle of the wind turbine.

A still further object of the invention is to provide a wind turbine assembly adapted to effect dynamic blade twist so that wind turbines will start at lower wind speeds, and continue to operate at higher wind speeds.

A still further object of the invention is to provide a wind turbine assembly adapted to adjust the twist of the wind turbine blades so as to increase the lift at low speeds and decrease the lift at high speeds, whereby to increase the range of wind speeds at which wind turbines can practically produce energy, and wherein at any specific wind speed the blades twist is optimized for that speed to improve the overall efficiency of the system.

23 With the above and other objects in view, a feature of the 24 present invention is the provision of a dynamically 25 reconfigurable wind turbine blade assembly comprising a plurality

of reconfigurable twistable blades mounted on a hub, an actuator 1 fixed to each of the blades and adapted to effect the 2 3 reconfiguration thereof, and an actuator power regulator for 4 regulating electrical power supplied to the actuators. A control computer accepts signals indicative of current wind conditions 5 6 and blade configuration twist, and sends commands to the actuator 7 power regulator. Sensors measure current wind conditions and current configurations and speed of the blades. An electrical 8 9 generator supplies electrical power to the assembly. Data from 10 the sensors is fed to the control computer which commands the actuator power regulator to energize the actuators to reconfigure 11 the blades for optimum performance under current wind conditions. 12

13 In accordance with a further feature of the invention, there is provided a dynamically reconfigurable wind turbine blade 14 15 assembly comprising a plurality of blades, each being 16 reconfigurable while in operation to assume a selected configuration, an actuator embedded in each of the blades and 17 adapted to receive electrical power to effect the blade 18 reconfiguration to the selected configuration, and an actuator 19 power regulator for regulating the electrical power supplied to 20 the actuators. A control computer accepts signals indicative of 21 current configuration of the blades, wind speed, rotational speed 22 of the blades, and voltage and current available, and processes 23 24 the signals, and sends commands to the actuator power regulator, 25 and continuously adjusts the commands in response to the signals

A blade load sensor is embedded in each of the blades 1 received. and is adapted to measure deflection of the blade, and thereby 2 the configuration of the blade, and to report to the control 3 computer. Rotational speed sensors are embedded in a hub for the 4 blades and are adapted to measure blade rotational speed and to 5 report to the control computer. A wind speed sensor is disposed 6 proximate a remainder of the assembly, and adapted to measure 7 wind speed and to report to the control computer. An electrical 8 generator supplies electrical power to the control computer and 9 10 to the actuator power regulator. Data from the sensors is fed to the control computer which commands the actuator power regulator 11 12 to initiate operation of the actuators to reconfigure the blades 13 to obtain the selected configuration under current wind 14 conditions.

15 The above and other features of the invention, including various novel details of construction and combinations of parts, 16 will now be more particularly described with reference to the 17 18 accompanying drawings and pointed out in the claims. It will be understood that the particular assembly embodying the invention 19 is shown by way of illustration only and not as a limitation of 20 21 the invention. The principles and features of this invention may be employed in various and numerous embodiments without departing 22 23 from the scope of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

1	Reference is made to the accompanying drawings in which are
2	shown illustrative embodiments of the invention, from which its
3	novel features and advantages will be apparent, wherein
4	corresponding reference characters indicate corresponding parts
5	throughout the several views of the drawings and wherein:
6	FIG. 1 is a side elevational view of a prior art wind
7	turbine assembly;
8	FIGS. 2A-2C are diagrammatic representations illustrating
9	various factors involved in the interaction of wind and turbine
10	blades;
11	FIG. 3 is a schematic diagram of one form of turbine blade
12	assembly illustrative of an embodiment of the invention;
13	FIG. 4 is a diagrammatic plan view of a turbine blade
14	assembly showing one embodiment of turbine blade suitable for the
15	assembly;
16	FIG. 5 is a diagrammatic sectional view, taken along line V-
17	V of FIG. 4;
18	FIG. 6 is similar to FIG. 4, but showing an alternative
19	embodiment of turbine blade; and
20	FIG. 7 is a diagrammatic sectional view, taken along line
21	VII-VII of FIG. 6.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring to FIG. 3, it will be seen that each of the blades 20 is provided with an embedded actuator 30 adapted to effect a reconfiguration of the blade, which is a flexible blade. The actuator 30 preferably is a piezo-electric fiber or a shape memory alloy (SMA) fiber actuator adapted to change the camber of the blade, as will be further discussed hereinbelow.

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A blade actuator power regulator 32 regulates electrical 8 power supplied to the actuator 30. A blade control computer 34 9 receives signals from sensors, such as a blade load sensor 36 10 11 disposed on the blade 20 and a wind speed sensor 38. The sensors 36 and 38, as well as additional sensors (not shown), measure 12 current wind conditions and current configuration and speed of 13 the blade. In response to the various signals received, the 14 control computer 34 sends operational signals to the power 15 regulator 32 which, in turn, sends reconfiguration instructions 16 to the actuator 30. The power regulator 32 receives power from 17 18 the generator 24.

Thus, data from the sensors 36, 38, and others, is directed to the control computer 34 which "reads" current conditions of the wind and current configuration of the blade 20 and sends corrective signals to the power regulator 32, which directs the correct amount of power to the acuator 30.

In operation, the assembly controls local blade angle of attack such that maximum power is output at low wind speeds and

1 the blades are controlled to minimize dynamic loading at high 2 wind speeds. The assembly herein described has been found useful, for example, in a typical 750 kW turbine. This 3 particular turbine is a horizontal axis turbine with three blades 4 in upstream operation. The blade radius is 22 m with a taper 5 distribution such that a maximum chord length of 3 m results at a 6 7 span location of three meters and the chord decreases approximately quadratically to 1 m at 22 m span location. Taper 8 is generally used to provide, as much as possible, uniform 9 10 loading over the turbine disk to extract a maximum amount of 11 energy from the wind. Local angle of attack as a function of 12 span is computed as described hereinbefore.

13 Assuming a baseline blade is designed with some initial 14 twist and optimized for a selected wind speed, the control 15 computer 34 determines the amount of additional twist required 16 for an active control system. For a typical wind turbine, a majority of the forces and moments are produced from 50% span and 17 18 outboard. This is due to the relatively slow rotational velocities inboard. For example, for two extreme cases in wind 19 20 velocity (2 m/s and 30 m/s), the blade will need to twist an additional 10 degrees from 50% span to the tip. For a rotor 21 22 radius of 22 m, this is approximately 1 degree per meter. Τf pitch control is minimal, the blade will be required to twist 3 23 degrees per meter. These numbers provide a rough indication of 24 25 the amount of twist the system offers.

1 Preferably, the blades 20 are of a flexible "smart" composite material. The actuator 30 includes SMA wires 40, or 2 sheets or embedded piezoelectric fibers. The piezoelectric or 3 SMA elements 40 are configured at a nominal angle of 45 degrees 4 (FIG. 4), such that when actuated they contract or expand in 5 length and change the blade twist. Similarly, piezoelectric 6 fibers are actuated by applying an electrical potential to them. 7 The SMA elements 40 are actuated by passing electrical power 8 through them to heat the elements to their critical temperature. 9 The actuator wires 40 drive the twist. The elasticity of the 10 11 blade material returns the blade to neutral position when electrical power is removed from the wires 40. Power for 12 adjusting the twist is provided by the electric generator 24. 13

14 The blade load sensors 36 embedded in the wind turbine blades 20 preferably are piezoelectric fibers or any commercially 15 available strain sensor. These sensors indicate twist of the 16 blades by measuring the amount of deflection. Sensors may also 17 be embedded in the hub 22 and generator 24 to indicate rotational 18 19 The voltage and current output from the generator 24 is speed. measured to compute power produced by the generator 24. 20 The wind 21 speed sensor 38 is mounted on or near the wind turbine. All the data from the sensors (wind speed, rotational speed, generator 22 voltage and current, and blade shape) is read into the control 23 24 computer 34. The computer 34 is provided with a control algorithm that regulates the twist of the blade by sending 25

commands to the blade power regulator 32. That is, an optimum blade twist is derived from a formula based on the wind speed, hub rotational speed, and generator power output. The computer algorithm adjusts the power command until blade twist sensors 36 indicate that the optimum blade shape has been obtained.

Additionally, sensors can be put into the blade 20 near the hub 22 to measure root flap bending moment. The blade twist is changed to dump load if the root flap moment exceeds a critical yalue at high wind speed. At low wind speed the root flap moment is used to optimize angle of attack and increase power.

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All sensors can be commercially-off-the-shelf sensors.

FIGS. 4 and 5 illustrate a blade construction. A main spar 12 42 runs the length of the blade 20 to support the blade. 13 Power cables 44 are located in the leading edge 46 and trailing edge 48 14 The SMA wires 40 are connected to the power cables 15 of the blade. The SMA wires 40 are configured in a combination of series 16 44. and parallel circuits to obtain the desired voltage and current 17 in the wires. The wires 40 are configured such that when heated 18 through a critical temperature, the wires contract and twist the 19 wind turbine blade. The power is passed through a set of slip 20 21 rings (not shown) in the blade hub 22.

FIGS. 4 and 5 show the blade 20 with a single set of SMA wires 40. In this case, when power is removed from the SMA wires, the wires cool. The elasticity of the composite blade 20

serves as a spring to stretch the SMA wire and return it to neutral twist position.

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It may be desirable to install a second set of opposing wires 50 in the blade 20' as shown in FIGS. 6 and 7. These are powered to return the blade back to neutral twist position and beyond. The purpose of the second set of wires 50 is to allow twist in both direction for neutral position and to provide quicker response time. As noted above, piezoelectric fibers can be used instead of the SMA wires.

10 The basic concept is to have the wires 40 of the actuator 30 drive the twist. Then, the elasticity of the blade material 11 returns the blade to neutral position when the electrical power 12 is removed from the wires. An alternative is to install two sets 13 of opposing actuator wires 40, 50, as shown in FIGS. 6 and 7. 14 This allows the blade to be twisted both directions from the 15 neutral position. Opposing actuator wires also provide a quicker 16 response time on the return twist and compensate for histeresis 17 in the flexible blade material. 18

There is thus provided an assembly which provides means for controlling the lift produced by wind turbine blades. The assembly further improves the efficiency of wind turbine systems by extending the range of wind speeds at which wind turbines can practically produce energy.

It will be understood that many additional changes in the details, materials, and arrangement of parts, which have been

1 herein described and illustrated in order to explain the nature of the invention, may be made by those skilled in the art within 2 the principles and scope of the invention as expressed in the 3 appended claims. For example, the blade configuring assembly 4 described herein can be applied to wind mills which produce 5 electrical energy and to wind mills which provide direct 6 mechanical energy, such as systems that drive water pumps. 7 The assembly described herein has been applied to wind turbines, but 8 can be applied to water turbines, and to optimizing lift on 9 propeller blades for boats, aircraft, fans and liquid pumps. 10

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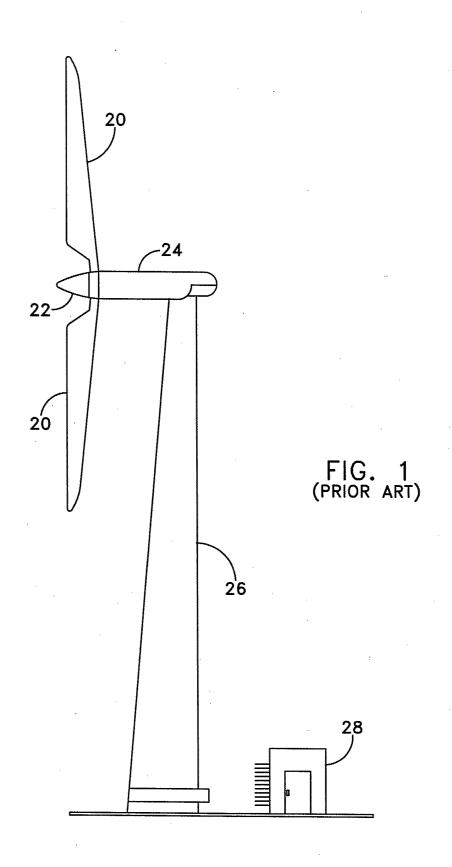
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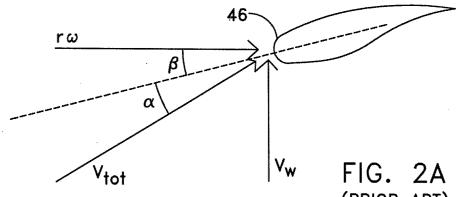
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DYNAMICALLY RECONFIGURABLE WIND TURBINE BLADE ASSEMBLY

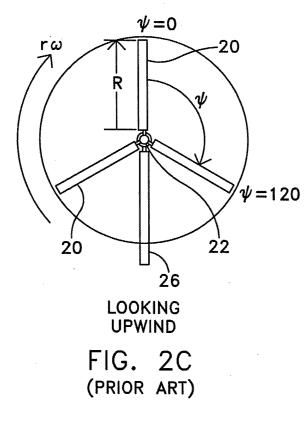
ABSTRACT OF THE DISCLOSURE

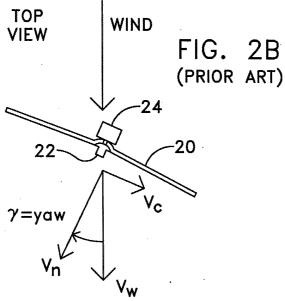
A dynamically reconfigurable wind turbine blade assembly 6 includes a plurality of reconfigurable blades mounted on a hub, 7 an actuator fixed to each of the blades and adapted to effect the 8 reconfiguration thereof, and an actuator power regulator for 9 10 regulating electrical power supplied to the actuators. A control 11 computer accepts signals indicative of current wind conditions 12 and blade configuration, and sends commands to the actuator power 13 regulator. Sensors measure current wind conditions and current configurations and speed of the blades. An electrical generator 14 supplies electrical power to the assembly. Data from the sensors 15 16 is fed to the control computer which commands the actuator power 17 regulator to energize the actuators to reconfigure the blades for 18 optimum performance under current wind conditions.

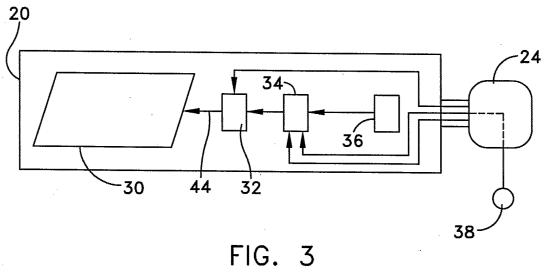




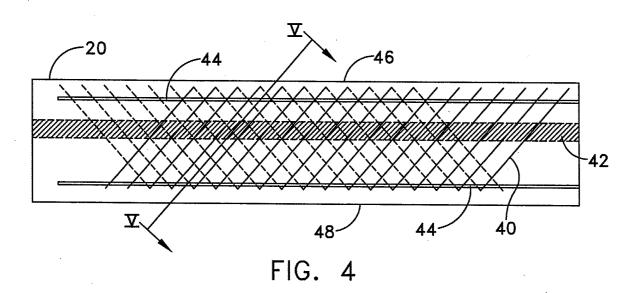


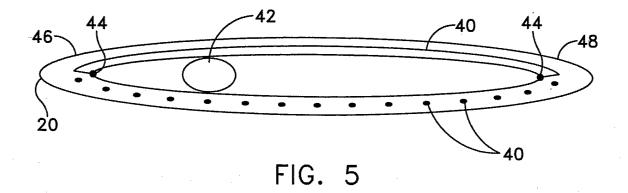


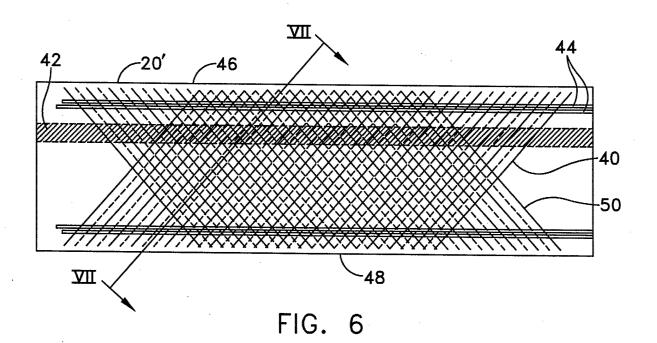












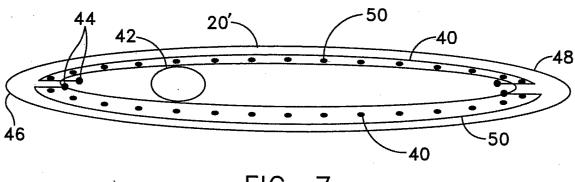


FIG. 7