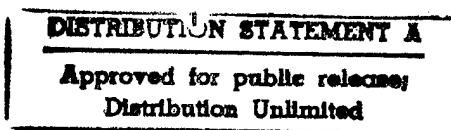


Se rial Number 008,921
Filing Date 20 January 1998
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NOTICE

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DEPARTMENT OF THE NAVY
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19980428 081

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3 A BULKHEAD PENETRATOR AND METHOD FOR
4 SEPARATING CABLES FROM A BULKHEAD PENETRATOR

5
6 STATEMENT OF GOVERNMENT INTEREST

7 The invention described herein may be manufactured and used
8 by or for the Government of the United States of America for
9 governmental purposes without the payment of royalties thereon or
10 therefor.

11
12 BACKGROUND OF THE INVENTION

13 (1) Field of the invention

14 The invention relates to bulkhead penetrators by which
15 cables are extended through bulkheads, and is directed more
16 particularly to an improved penetrator permitting less time
17 consuming repairs and replacements, and to an improved method for
18 separating the cables from the penetrator.

19 (2) Description of the Prior Art

20 In undersea vehicles, control cables extend through
21 bulkheads which in part define ballast tanks. Penetrators serve
22 as watertight passageways by which the cables enter and leave the
23 ballast tanks. Typically, there are a plurality of cables, often
24 of different diameters, per ballast tank bulkhead assembly.

25 In FIG. 1, there is shown a known, six cable, bulkhead
26 penetrator comprising a housing 10 which extends through a

1 bulkhead B of a ballast tank T, or other compartment. The
2 housing 10 is cylindrically-shaped and is provided with threaded
3 holes 12 in an end 14 thereof. A first grommet plate 16 is a
4 disc-like member adapted for disposition in housing 10 and having
5 six peripheral recesses 18 therein which extend inwardly toward a
6 center portion of first grommet plate 16 from a periphery
7 thereof. The recesses 18 are of two sizes to accommodate two
8 different diameter cables. A typical cable C is shown in FIG. 1
9 for illustrative purposes. A grommet 20, of molded rubber, or
10 the like, is of a circular configuration and is adapted to be
11 disposed adjacent to first grommet plate 16 in housing 10.
12 Grommet 20 is provided with six bores 22, each sized to
13 accommodate one of the aforementioned cables. The six bores 22
14 of grommet 20 are alignable with the six recesses 18 of first
15 grommet plate 16. The grommet 20 is provided with slits 24, each
16 slit 24 extending from one of the bores 22 to a periphery 26 of
17 grommet 20.

18 The known bulkhead penetrator further includes a second
19 grommet plate 30 similar to first grommet plate 16 and having
20 similar peripheral recesses 32 therein. Second grommet plate 30
21 is adapted to be disposed in housing 10 adjacent grommet 20 with
22 recesses 32 aligned with bores 22. A retaining ring 34 is
23 connectable to end 14 of housing 10, as by screws 36, to lock
24 second grommet plate 30, grommet 20, and first grommet plate 16

1 in place in housing 10. Cables C extend through retaining ring
2 34, second grommet plate recesses 32, grommet bores 22, and first
3 grommet plate recesses 18.

4 In disassembling the penetrator for repair or replacement,
5 the first step is to unbolt the retaining ring 34. Note that
6 because ring 34 is a single piece, it can be moved away from
7 plate 30 only to the first cable bend which is often located
8 close to plate 30. The next step is the removal of second
9 grommet plate 30. Because retaining ring 34 cannot be moved far
10 enough from grommet plate 30 to permit easy removal of cables C
11 from recesses 32 of grommet plate 30, the operator must radially
12 bow out all the cables to a diameter larger than that of plate 30
13 in order to remove plate 30. The next step is to remove the
14 rubber grommet 20. Grommet 20, having substantial thickness,
15 completely encircles the cables. All six cables must be pulled
16 free of grommet 30 before the grommet can be removed. Because of
17 the cable diameters and the grommet thickness, it is common to
18 pry the cables through the grommet bores 22 using slits 24.
19 These slits are of some assistance in permitting the cables to be
20 pulled through the grommets, but the task is still a difficult
21 one and often damaging to the cables. Because of the restrictive
22 limited access to the penetrator area, the above steps are quite
23 difficult and very time consuming.

24 Accordingly, there is a need for a bulkhead penetrator which
25 permits easier and faster disassembly thereof without damaging

1 the cables. There is further a need for an improved method for
2 separating cables from a bulkhead penetrator.

3
4 SUMMARY OF THE INVENTION

5 An object of the invention is, therefore, to provide an
6 improved bulkhead penetrator which permits disassembly without
7 damage to the cables.

8 A further object is to provide a bulkhead penetrator that
9 facilitates quicker and easier disassembly thereof for the
10 removal and replacement of cables.

11 A still further object of the invention is to provide a
12 method for separating cables from a bulkhead penetrator.

13 With the above and other objects in view, as will
14 hereinafter appear, a feature of the present invention is the
15 provision of an improvement to a bulkhead penetrator comprising a
16 housing, a first grommet plate having peripheral recesses therein
17 and adapted to be received by the housing, a grommet for
18 disposition adjacent the first grommet plate in the housing and
19 having bores therein alignable with the recesses, a second
20 grommet plate for disposition adjacent the grommet in the housing
21 and having peripheral recesses alignable with the bores of the
22 grommet, and a retaining ring for connection to the housing to
23 lock the second grommet plate, the grommet, and the first grommet
24 plate in the housing with the second grommet plate recesses and
25 the grommet bores and the first grommet plate recesses being
26 adapted to receive and retain cables extending from outside the

1 bulkhead, through the penetrator, into a compartment defined in
2 part by the bulkhead. According to the improvement, the
3 retaining ring comprises a plurality of discrete portions, each
4 of the portions being mountable on the housing, and the grommet
5 comprises a plurality of discrete portions, each of the grommet
6 portions having one of the bores therein.

7 In accordance with a further feature of the invention, there
8 is provided a method for separating cables from a bulkhead
9 penetrator in which the cables are disposed, the penetrator
10 comprising a housing, a first grommet plate disposed in the
11 housing and having peripheral recesses therein, a grommet
12 comprising a plurality of pie-shaped discrete portions, each of
13 the grommet portions having a bore therein, the grommet being
14 disposed in the housing adjacent the first grommet plate with the
15 grommet bores being aligned with the first grommet plate
16 recesses, a second grommet plate disposed in the housing adjacent
17 the grommet and having peripheral recesses therein aligned with
18 the grommet bores, and a retaining ring connected to the housing
19 and adjacent the second grommet plate and locking the grommet
20 plates and the grommet in the housing, and each of the cables
21 extending through the retaining ring, one of the recesses in the
22 second grommet plate, one of the bores in the grommet and one of
23 the recesses in the first grommet plate. The method comprises
24 the steps of removing sections of the retaining ring from the
25 housing and from around the cables until all of the retaining
26 ring is removed from the housing and from around the cables,

1 spreading the cables outwardly to free the cables from the second
2 grommet plate, removing the second grommet plate from the
3 housing, sliding a section of the grommet in which one of the
4 cables is disposed along the cable disposed therein to remove the
5 grommet section from the housing and the one cable, and sliding
6 remaining sections of the grommet off their respective cables,
7 spreading the cables outwardly and removing therefrom and from
8 the housing the first grommet plate, and removing the cables from
9 the housing.

10 The above and other features of the invention, including
11 various novel details of construction and combinations of parts
12 and method steps, will now be more particularly described with
13 reference to the accompanying drawings and pointed out in the
14 claims. It will be understood that the particular device and
15 method embodying the invention are shown by way of illustration
16 only and not as limitations of the invention. The principles and
17 features of this invention may be employed in various and
18 numerous embodiments without departing from the scope of the
19 invention.

20 21 BRIEF DESCRIPTION OF THE DRAWINGS

22 Reference is made to the accompanying drawings in which is
23 shown an illustrative embodiment of the invention, from which its
24 novel features and advantages will be apparent.

1 In the drawings:

2 FIG. 1 is an exploded perspective view of a prior art
3 bulkhead penetrator; and

4 FIG. 2 is an exploded perspective view of one form of
5 bulkhead penetrator illustrative of an embodiment of the
6 invention.

7
8 DESCRIPTION OF THE PREFERRED EMBODIMENTS

9 Referring to FIG. 2, it will be seen that the illustrative,
10 six cable, penetrator includes the housing 10, first grommet
11 plate 16 and second grommet plate 30 of the known penetrator of
12 FIG. 1.

13 The penetrator of FIG. 2 further includes the retainer ring
14 34 in at least two separate sections 34a, 34b. Thus, upon
15 removal of retainer ring 34 from housing end surface 14, the
16 retainer ring may be separated and the constituent portions 34a,
17 34b, thereof removed entirely from around cables C, permitting
18 the cables to be spread and easily removed from recesses 32 of
19 second grommet plate 30.

20 The grommet 20 of FIG. 2 is divided into a number of pie-
21 shaped portions 20a-20f corresponding to the number of cables,
22 each having a bore 22 therethrough, and a slit 24 therein. Thus,
23 the grommet portion easiest to handle, such as portion 20b can be
24 readily removed from grommet 20 and either removed or slid along
25 its cable and out of the way. Once rid of portion 20b, portion
26 20a or portion 20b would likely be readily accessible and easily

1 removed, and so on, until all portions of grommet 20 are removed
2 from the cables, leaving the cables readily removable from
3 grommet plate 16 by spreading or bowing, of the cables.

4 There is thus provided a bulkhead penetrator which is
5 relatively easily taken apart to permit withdrawal of the cables
6 through housing 10.

7 The penetrator described hereinabove permits relatively fast
8 and easy separation of cables from a bulkhead penetrator. The
9 method for cable removal includes removing sections 34a and 34b
10 of retaining ring 34 from housing 10 by unscrewing and removing
11 screws 36 (FIG. 2). The sections 34a, 34b are then removed from
12 around the cables C, which are then easily spread outwardly to
13 free the cables from second grommet plate 30, which is removed
14 from housing 10, as well as the cables. A portion, such as
15 portion 20a, of grommet 20 is then slid along the cable therein
16 and removed from the penetrator site. Remaining grommet
17 portions, such as portions 20b-20f are similarly removed from
18 their respective cables or slid along their cables to a site
19 removed from the penetrator. The cables are then easily spread
20 and removed from recesses 18 of first grommet plate 16,
21 permitting the first grommet plate to be removed, and permitting
22 withdrawal of the cables from the compartment T, through housing
23 10.

24 There is thus provided a method for separating cables from a
25 bulkhead penetrator, the method being operative to provide a
26 substantial reduction in time required for cable installation or

1 replacement, and a substantial reduction in costs resulting from
2 reduced cable damage.

3 It is to be understood that the present invention is by no
4 means limited to the particular construction and method steps
5 herein disclosed and/or shown in the drawings, but also comprises
6 any modifications or equivalents.

7 For example, the number and diameter of the cables may be varied
8 without deviating from the teachings of the present invention.

9 Likewise, the number of ring 34 portions may also be varied.

2
3 A BULKHEAD PENETRATOR AND METHOD FOR
4 SEPARATING CABLES FROM A BULKHEAD PENETRATOR
5

6 ABSTRACT OF THE DISCLOSURE

7 In a bulkhead penetrator comprising a housing, a first
8 grommet plate having peripheral recesses therein and adapted to
9 be received by the housing, a grommet for disposition adjacent
10 the first grommet plate in the housing and having bores therein
11 alignable with the recesses, a second grommet plate for
12 disposition adjacent the grommet in the housing and having
13 peripheral recesses alignable with the bores of the grommet, and
14 a retaining ring for connection to the housing to lock the second
15 grommet plate, the grommet, and the first grommet plate in the
16 housing with the second grommet plate recesses and the grommet
17 bores and the first grommet plate recesses being adapted to
18 receive and retain cables extending from outside the bulkhead,
19 through the penetrator, and into a compartment defined in part by
20 the bulkhead, an improvement wherein the retaining ring comprises
21 a plurality of discrete portions, each of the portions being
22 mountable on the housing, and the grommet comprises a plurality
23 of discrete portions, each of the grommet portions having one of
24 the bores therein. There is further contemplated a method for
25 separation of cables from such a penetrator.

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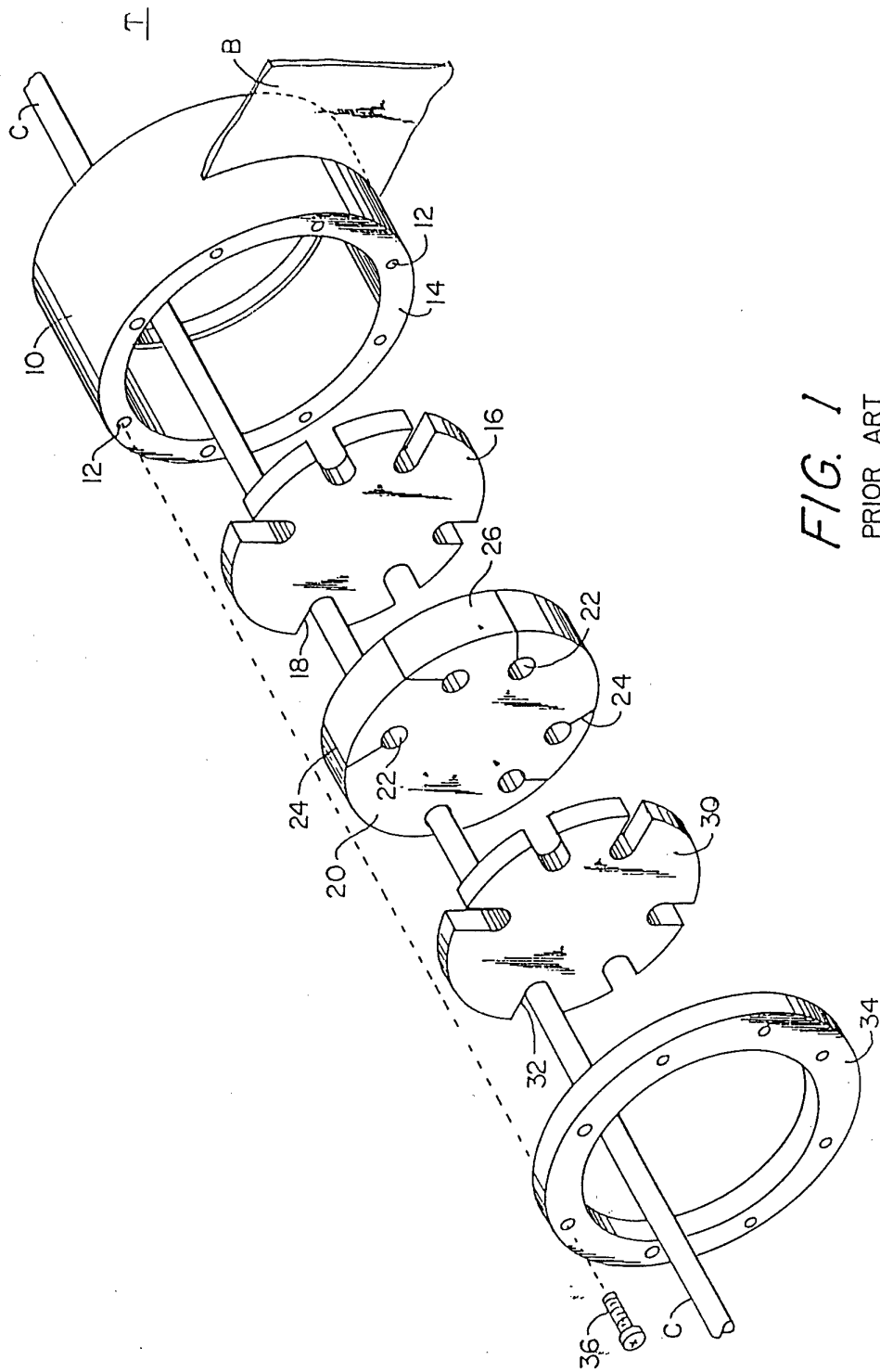


FIG. 1
PRIOR ART

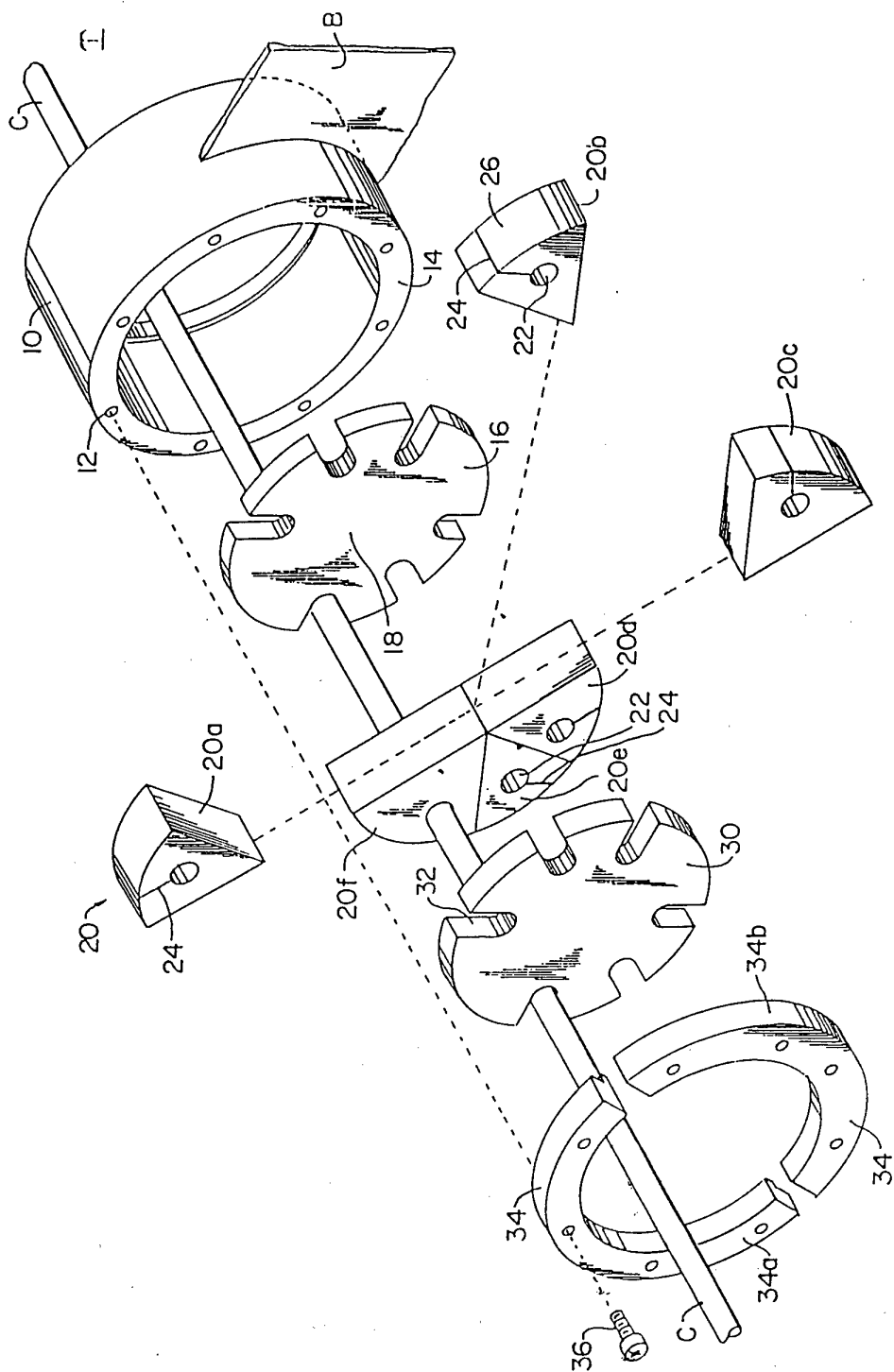


FIG. 2