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VLSI PUBLICATIONS

# A COHERENT VLSI DESIGN ENVIRONMENT

Final Technical Report for the period May 12, 1980 to December 31, 1987

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# I. INTRODUCTION

The Microsystems Research Center of the Massachusetts Institute of Technology is pleased to submit this final report for contract N00014-80-C-0622, awarded by the Information Processing Technology Office (subsequently the Information Sciences Technology Office) of the Defense Advanced Research Project Agency, as monitored by the Office of Naval Research. The contract has been in force between May 12, 1980 and December 31, 1987. It was awarded to support research in several aspects of Very Large Scale Integrated (VLSI) systems.

The contract in question was a response to three successive, related proposals, as follows:

Advanced Research in VLSI, 12 May 1980 - 11 May 1982,
Theory and Practice for Large-Scale Systems, 12 May 1982 - 30 June 1984,
A Coherent VLSI Design Environment, 1 July 1984 - 31 December 1987.

During each of these three time periods a different underlying theme was emphasized, but the detailed technical work was carried out in several areas that continued throughout the life of the contract. This final report is organized according to those areas. In each case, the description below consists of a brief statement of the objectives of the work, a list of the major accomplishments, and some conclusions. A narrative style is not used, because of the scope of the contract and the large number of results. At the end of this report is a list of all publications that arose from work supported in part by this contract. The interested reader is referred to these publications for further information about any of the results listed below.

The following MIT faculty members helped perform the work done under this contract. The Principal Investigator for the entire time was Professor Paul Penfield, Jr.

Harold Abelson
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William J. Dally
Clifton G. Fonstad
Lance A. Glasser
Thomas F. Knight, Jr.
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Ronald L. Rivest
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# II. THREE-DIMENSIONAL DEVICES AND INTERCONNECTIONS

This activity was carried out between 1980 and 1984. Contributions were made by Prof. Antoniadis and, to a small degree, Prof. Glasser.

# Objective:

• To develop techniques for fabricating integrated circuits with more than one layer. It was thought that the circuits would provide increased density and, therefore, improved performance in integrated systems due to shorter average wire length.

#### Results:

- Partially self-aligned joint-gate CMOS transistor pair.
- Upside-down FET.
- Processes for recrystallization of amorphous silicon on an insulating substrate.
- Thermal analysis of recrystallization.
- Stacked CMOS latch.
- Silicon-on-insulator bipolar transistors.
- Design rules for stacked CMOS.
- Theoretical study of performance of stacked CMOS.
- Economic yield analysis of planar vs. t /o-layer circuits.

### Conclusions:

• Two-layer MOS structures can be made and understood. Advances in our understanding of recrystallization are necessary. Apart for performance advantages, the economic motivation for two-layer processes is unclear, because the yield for an equivalent function is generally better if a one-layer process is used, even if this means partitioning the system into two chips.

# III. HETEROSTRUCTURE LOGIC TECHNOLOGY

This activity was carried out between 1980 and 1984, but the work continues under other sponsorship. Professor Fonstad was responsible for this work.

Objective:

• To produce high-performance heterostructure transistors for logic applications. The speed advantage arises from the fact that high emitter efficiency can be maintained even with low-resistivity base material, through wider emitter bandgap. Quaternary compounds are used so that the band gap can be varied without changing the lattice spacing.

#### Results:

- Device simulator for heterojunction structures.
- Techniques for profiling of Be and Si ion implants into InGaAs.
- MBE-grown heterojunctions.
- Lateral pnp heterojunction transistors.
- Vertical npn heterojunction transistors.
- Argon arc lamp demonstrated for rapid thermal annealing of implanted III-Vs.
- Grown-junction npn transistors.
- Measurements of contact resistance on p-type (In,Ga)As.
- Triply implanted heterojunction npn bipolar transistors.
- Demonstration of polyimide passivation layer.

- Grown-junction devices have better performance than triply implanted devices.
- Molecular beam epitaxy is a potentially superior growth technique for heterostructure devices.

#### IV. VLSI TECHNOLOGY

This activity was carried out through the entire length of the contract, from 1980 through 1987. Some related work continues under alternate sponsorship. The principal faculty contributors were Professors Glasser, and Knight.

# Objective:

• To develop new circuit technology for high-performance digital systems.

### Results:

- Transistor sizing program for optimizing size and speed.
- Generic CMOS pads, both 5 micron and 3 micron.
- High-speed digital CMOS FIR filter.
- High performance 32-word 24-bit content addressable memory.
- Chip with optical sensor array integrated with first stage of visual processing.
- Formal theory of tradeoff between noise margin and delay in digital circuits.
- Calibrated digital delay line implemented in VLSI.
- Continuous theoretical model of communication and computation in very massive, very fine grained computers.
- Spreadsheet for on-chip wire planning.
- Novel ponvolatile write-enabled UV PROM cell.
- Theory of fault-speed tradeoff in A/D converters.
- RELIC, circuit reliability simulators.
- Theory of fundamental limits of circuit high-frequency behavior (maximum frequency of oscillation).
- Zero-pin chip with magnetostatic power, clock, and signal coupling.

- A variety of novel devices, circuits, and circuit simulation programs were developed. This activity provided a context in which the other work done under this contract could be done more imaginatively.
- Novel basic circuits can be invented, designed, and developed only in the context of associated with in devices and architectures.

### V. TIMING ANALYSIS OF VLSI INTERCONNECT

This activity was carried out between 1981 and 1987. The faculty members involved were Professors Wyatt, Penfield, and Glasser.

# Objective:

• To develop models, approaches, and CAD tools to analyze delay performance of VLSI chips and systems.

#### Results:

- RSIM, a program to estimate delay using switch-level models.
- Incorporation of capacitance and line delay into communication-cognizant gate-level simulators.
- Retiming technique for optimizing sequential circuits at the register level.
- RC tree model for on-chip MOS interconnect.
- Waveform bounding of signal propagation through RC trees.
- Extension of waveform bounding to RC meshes.
- Incorporation of slew rate limits into waveform bounding results.
- Extension of waveform bounding to ECL bipolar circuits.
- Extension to results to a large class of dynamic systems.
- Limited success in incorporation of distributed inductance in interchip PC-board interconnects.
- Analysis tool incorporating waveform relation along with waveform bounding.
- Transfer of waveform bounding tools to industry (Tangent Systems).
- Extension of waveform bounding to include leaky capacitors.
- Transfer of ECL timing analyzer to industry (Digital Equipment Corporation).

- Waveform bounding is a useful tool in the VLSI CAD arena.
- Most designers prefer approximation, rather than bounding tools.

### VI. VLSI ARCHITECTURE

This activity was carried out through the length of the contract, from 1980 through 1987. The faculty members concerned with VLSI architecture were Professors Sussman, Knight, Dally, Leiserson, and Zippel.

# Objective:

• To develop parallel architectures that take advantage of the capabilities of VLSI.

#### Results:

- The connection machine, a massively parallel architecture with small grain size and hypercube interconnection network.
- Transfer of the connection machine to industry (Thinking Machines, Inc.).
- Fat-trees, an interconnection network that is area-universal.
- Message-Driven Processor, a fine-grain, message-passing concurrent computer.
- Theory of performance of k-ary n-cube interconnection networks.
- Bidirectional Torus Router, a self-timed multicomputer communication chip.
- JOSS, an operating system for a large-scale message-passing multicomputer.
- Network Design Frame, a high-performance router incorporated into a chip pad frame.
- Reconfigurable Arithmetic Processor architecture, for nibble-serial arithmetic.
- Chip incorporating the reconfigurable ari hmetic processor.

- Many different highly parallel architectures are possible.
- To be useful, a parallel architecture must simultaneously address issues of communication topology, communication circuits, processor performance, operating system, and appropriate message or communication semantics.

### VII. SCHEME CHIP

This activity took place between 1980 and 1984, under the supervision of Professor Sussman. Contributions were made by Professors Knight, Leiserson, Rivest, and Zippel.

# Objective:

• To design and fabricate an integrated system that directly implements the Lisp dialect SCHEME.

### Results:

- SCHEME-79 Microprocessor chip designed, fabricated, and tested.
- Concurrent efficient garbage collections algorithm.
- SCHEME-81 Microprocessor chip designed, fabricated, and tested.
- Prototype SCHEME single-board processor designed, fabricated, and tested.

- The SCHEME-81 chip was designed using Lisp-based design tools and the project forced advances in all tool areas. The final chip was functional.
- Microcode design and generation was a significant part of the design, and new design tools were necessary.
- The philosophy behind the SCHEME chips is to embed much of the language supported in hardware. This is opposed to the RISC computer architecture strategy, in which the processor is made "lean and mean," and the language support is in compilers.

#### VIII. VLSI DESIGN TOOLS AND SYSTEMS

This activity occurred during the entire length of the contract, from 1980 through 1987.

Faculty members involved are Professors Sussman, Abelson, Glasser, Knight, Rivest, Wyatt, White, and Penfield.

# Objective:

• To produce tools to support design of VLSI systems.

# Results:

- LISPIC, Lisp-based data base for IC design data.
- DAEDALUS, interactive graphics editor for IC layouts.
- DPL, Design Procedure Language, tool to create and manage a representation of an IC design.
- PI, system for placement and interconnect (see section below).
- SCHEMA, IC design environment (see section below).
- DRC, design-rule check program.
- ESIM, switch-level simulator.
- AIDS, APL-based layout capture and editing system.
- RSIM, switch-level timing simulator.
- CMTPG, connection-machine based test pattern generator.
- RELIC, re-ability simulator.

- Many useful VLSI design tools have come out of this contract. Most have been installed and used elsewhere.
- Two of the design systems have been extensive and involved significant research as well as development. These are the PI and SCHEMA systems described in later sections of this report.

### IX. PI: VLSI PLACEMENT AND ROUTING

This activity was performed between 1980 and 1984, under the supervision of Professor Rivest. Help came from Professors Knight, Leighton, Leiserson, Sipser, and Zippel. It culminated in the release of a tape incorporating the PI system, suitable for use on a Symbolics Lisp machine.

# Objective:

- To develop new algorithms for placement and interconnect routing of VLSI chips.
- To incorporate the best algorithms available, including new ones, into a working placement and routing system.

#### Results:

- Implementation of existing routing algorithms in one framework.
- Heuristic approach to chip partitioning and module placement.
- Power and ground routing algorithm.
- A random circuit generator for testing PI algorithms.
- Pad placement algorithm.
- Polynomial-time algorithms for certain channel routing problems.
- Interfaces to other VLSI design and layout tools.
- Theory of efficient, optimal crossing placement.
- Technique for estimating routing channel densities.
- Efficient river-routing algorithm.
- Transfer of the PI system to industry.
- Tape made for PI system distribution to North American companies and universities.

- A practical design system can motivate fundamental research in algorithms.
- Lisp is a fine language, and Lisp Machines are a fine environment, for research projects, but technology transfer of the tools themselves is difficult because not many potential target sites use Lisp machines for design of VLSI chips.

## X. 4HE SCHEMA DESIGN ENVIRONMENT

The SCHEMA system was under development between 1982 and 1986. The principal faculty member behind this system was Professor Zippel. He was helped by Professor Glasser. An industrial visitor from Harris Corporation, George Clark, participated in the research and directed complementary developments in his company.

# Objective:

- Design and develop an environment for VLSI CAD tools with extraordinarily ambitious capabilities for consistency maintenance in the face of design changes in any level.
- Demonstrate effectiveness of industrial partnerships in CAD software.

## Results:

- Low-level databases designed and implemented, supporting hierarchical and semihierarchical design specifications and multiple views.
- Waveform language defined.
- Capsule system designed and implemented.
- Schematic capture tools integrated.
- Wirewrap/PC-board development tool designed at Harris.
- Temporal constraint tools incorporated into SCHEMA.
- Simulation interface installed in SCHEMA.
- CIF output module written.
- SCHEMA successfully used to design chips.
- Multiport circuit analysis package incorporated.
- Transfer to industry completed.

- The system was, as originally planned, too complex and too ambitious for a university project.
- The basic structure and concepts were successfully transferred to Harris Corporation and subsequently to MCC.

# XI. VLSI THEORY

A large portion of the contract dealt with VLSI theory in many forms - VLSI complexity theory, routing theory and algorithms, the theoretical basis for CAD tools, parallel algorithms, etc. The faculty involved in the theoretical studies were Professors Abelson, Glasser, Leighton, Leiserson, Rivest, and Sipser.

# Objective:

- To determine fundamental limits of operation of VLSI systems.
- To determine theoretical bounds for VLSI CAD tools.
- To devise improved routing algorithms and parallel algorithms for multiprocessor VLSI systems.

### Results:

- Study of the capabilities of a dynamically reconfigurable tree structure.
- Area-time tradeoff limit for any circuit that computes a quadratic form.
- Information-transfer limits to distributed data bases, for both one-way and two-way communication.
- Incorporation of parasitic electrical parameters into Thompson's VLSI model.
- Minimum length of the longest edge in a VLSI layout.
- General transformation for improving performance of synchronous circuits by removing combinational rippling.
- Asymptotically optimal layout for the shuffle-exchange graph.
- Optimal layouts for small shuffle-exchange graphs.
- Register-minimization procedure.
- Limits on multilevel wiring complexity for interconnect.
- Algorithm for contact minimization in VLSI layouts.
- Fundamental limits of channel routing.
- Optimal organization of raster-graphics memory.
- Efficient algorithms for optimal clock phase assignment.
- One-dimensional systolic array wiring in wafer-scale integration with finite yield.
- Two-dimensional systolic array wiring in wafer-scale integration with finite yield.
- Fast algorithms for river routing.
- Fast algorithms for channel routing.
- Articulation of many high-level architectural transformations.
- Algorithm for estimating routing channel densities.
- Layout compactor with automatic jog insertion.
- Polynomial-time algorithm for orienting rectangles in slicing VLSI floorplans.
- Demonstration that ability to place transistors (as opposed to only wires) on multiple layers does not decrease the volume needed to embed a circuit in a chip.
- Linear-time approximation algorithm for Manhattan routing.
- Algorithm for determining routability from a sketch of the layer and fixed module placements.
- Compact layouts for complex arithmetic functions.

- Fast algorithms for data routing and sorting in large-scale networks.
- Efficient algorithm for single-layer routing of a VLSI chip.
- Space-efficient optimal time scanning algorithm for finding the connected components of rectangles in the plane.
- High-average-efficiency graph bisection algorithm.
- Class of universal networks that can simulate all other networks of the same size with logarithmically longer delay.
- Techniques for converting 2-dimensional layouts into 3-dimensional layouts with substantially less material volume.
- Analysis techniques for packing heuristics.
- Proof that any planar graph can be represented on 9 stacks.
- Fat-trees, a new class of universal routing networks for parallel processing.
- Algorithms designed specifically for execution on a fat-tree.
- Fat-tree software simulator.
- Systolic array simulator.
- Efficient algorithms for representing useful networks as a small number of stacks of wires.
- Efficient circuits for parallel division.
- Improved algorithms for two-layer channel routing.
- Probabilistic algorithm for on-line routing of messages on a fat-tree.
- Provably fast algorithm for solving constraint systems in VLSI layout compaction.
- Timing scheme for transmitting messages between processors in a fat-tree.
- Implementation of nMOS VLSI fat-tree network interface.
- Implementation of a hyperconcentrator switch for routing bit-serial messages in highly parallel routing networks.
- Good message-routing algorithms for various universal networks.
- Distributed Random-Access Machine (DRAM) model for routing networks for parallel computation.
- Compact barrel shifter.
- Efficient parallel algorithm for maximum flow on a network.
- Improved methods for graph bisection.
- Improved algorithm for routing 2-point nets on a channel, with vertical overlaps and knock-knees in two layers.
- Efficient embedding of arbitrary binary trees in a hypercube.
- Nearly optimal algorithms and bounds for multilayer channel routing.
- Methods to configure a functioning network from a larger network of the same kind that contains random faults.
- Efficient algorithm for verifying the correct operation of a computation on a levelclocked synchronous circuit.
- Modular layouts for area- and volume-universal fat-trees with constant size switches.
- Intelligent backtracking algorithms for pure Prolog.
- Parallel algorithms for graph coloring problems and maximal independent set problems.
- Efficient algorithms for creating systolic arrays from wafer-scale circuits with faults, useful for small to moderate size systems.

- Efficient hash functions for many-one routing on a hypercube.
- Embedding of a mesh-of-trees network in a hypercube.
- Parallel algorithm for contraction of n-node bounded-degree planar graphs.
- Algorithm for determining the minimum-cost flow in a network, based on a new successive-approximation technique.
- Simulation of a hypercube by a shuffle-exchange graph or butterfly network.
- Efficient parallel algorithms for symmetry-breaking in sparse graphs of processors.
- Efficient parallel algorithm for planarity.
- Technique to implement scan operations in hardware.
- Methods to analyze circuits with periodic clocking waveforms.
- Deterministic, on-line message-routing algorithm for a butterfly fat-tree network.
- Concurrent-read, concurrent-write DRAM algorithms that are faster than exclusive-read, exclusive-write DRAM algorithms.
- Improved algorithms for contraction of n-node bounded-degree planar graphs.
- Correspondence between bussed permutation architectures and difference covers for permutation sets.
- Rigorous treatment of general river routing problems, including necessary and sufficient conditions for routability, and efficient methods for constructing optimal routings.
- Improved algorithms for coloring and matching sparse graphs.
- Fast local deterministic algorithms for reconfiguration of the working nodes in a partially faulty hypercube where both nodes and edges may be faulty.
- Space-efficient techniques for queue management in very large scale networks.
- Algorithm to determine the pagenumber of a graph.
- Polynomial-time approximation algorithm for finding optimal separators in planar graphs.

- Many advances in theory related to VLSI have been made.
- A theoretical basis for understanding message passing in a complex large parallel computer is beginning to exist.
- Models which account for the cost of communication as well as the cost of computation have been introduced and used.
- VLSI theory is best done in the context of an active effort in the theory of computation and an active effort in VLSI architecture and technology.

### XII. VLSI RESEARCH COORDINATION AND OUTREACH

For the entire length of the contract, from 1980 through 1987, an explicit task was to coordinate the VLSI research on campus, promote new VLSI research, and generate technology transfer through outreach programs. This activity has been carried out by Professor Penfield with assistance from all the other faculty. During the length of this contract the total research volume in VLSI rose from an estimated \$3,000,000 to over \$10,000,000, and a state-of-the-art VLSI fabrication facility costing in excess of \$23,000,000 was established.

# Objective:

- To foster VLSI research at MIT in a number of areas.
- To broaden the perspective of those doing VLSI research so they can seek connections to other research activities and applications.
- To instill a sense of community in those doing VLSI research on campus.
- To inform other universities and companies in North America about our research program and results.

#### Results:

- Weekly VLSI Seminar series. Appendix A gives a list of seminar speakers from the beginning of the series (just prior to the start of this contract) through the end of the contract. This series has attracted an outstanding set of speakers and an outstanding audience, and has an international reputation. The audience comes from MIT, local industry, local universities, and even from a distance. The latest version of the information sheet for authors is reproduced as Appendix B.
- Semiannual VLSI Research Review. This all-day affair covers all technical areas in VLSI, and is an excellent experience for the students who speak. A collection of agendas is reproduced as Appendix C.
- VLSI Tools tape. This Unix-based tape includes miscellaneous VLSI tools, many of which were developed under this contract. It is available to other universities and industry within North America. A description appears as Appendix D.
- VLSI Memo series. This series started in 1980 and, as of the termination date of this contract, included 96 memos from all areas of VLSI research. Support by this contract has permitted the distribution of single copies, for personal use, to people in North America, without charge. This series has been very effective in aiding technology transfer. A list of titles through the end of this contract appears as Appendix E.
- VLSI Conference. The university-oriented VLSI conference has been held at MIT in
  even-numbered years starting in 1980. Although the conference is financially selfsustaining and benefits from a small NSF grant, it is administered by the MIT
  Microsystems Research Center (MRC), which is the organization that carries of the
  rest of the outreach activities described in this section. The existence and stability of
  MRC has helped MIT serve a leadership and continuity role for this conference.

- The presence of an organization charged with explicitly fostering VLSI research has helped the overall MIT research program in all areas of VLSI immensely.
- The outreach activities supported in part by this contract have been effective in acquainting people outside MIT with our overall research program.

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- P. O'Brien and J. L. Wyatt, Jr., "Signal Delay in Leaky RC Mesh Models for Bipolar Interconnect," MIT VLSI Memo No. 85-278, November 1985.
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- J. L. Wyatt, Jr., "Nonlinear Dynamic Maximum Power Theorem," MIT VLSI Memo No. 87-371, March 1987.
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# APPENDIX A. VLSI SEMINARS (through December 1987)

September 18, 1979

The MIT HI Lab/Xerox PARC SCHEME Chip or What I Did This Summer, Gerald J. Sussman, MIT.

September 25, 1979

Restructurable Logic Implementations, Jack I. Rafael, MIT, Lincoln Laboratory

October 2, 1979

Submicron DOS Technology, Dennis D. Buss, Texas Instruments

October 16, 1979

Theoretical Aspects of a VLSI Design, Ronald L. Rivest, Harold Abelson, and Andrea Laugh, MIT

October 23, 1979

Towards Structured Chip Design, J. Craig Mudge, DEC

November 6, 1979

The MU Design Automation System - Preliminary Results of Logic Synthesis from Behavioral Descriptions, Gary Live, Carnegie-Mellon University

November 13, 1979

The Design of the 8086, Peter Toll, Intel Corporation

November 20, 1979

The Impact of Integrated Circuits, Jack S. Kirby, Texas Instruments

November 27, 1979

Monolithic Power-Spectrum Centroid Detector: An Example for a Vertical Integration Approach, Levy Gerzberg, Stanford University

December 11, 1979

Introduction to the DAEDALUS Graphics Layout Editor, Howard E. Shrobe, MIT

February 12, 1980

VLSI: Models, Circuits, and Performance Limits, Clark Thompson, University of California, Berkeley

February 26, 1980

Current VLSI Designs for Real-Time Systems, David C. Barr, Simon Ullman, and John Batali, MIT

March 4, 1980

The SCHEME Chip Design Experience and Associated Design Tools, Jack Holloway, MIT

March 11, 1980

Integrated Sensing Devices using the Charge-Flow Transistor, Stephen D. Senturia, MIT

March 18, 1980

Cost-Effective Tradeoffs in Pipelined Function Units, Edward S. Davidson, University of Illinois

April 1, 1980

A Multiplexed Switched-Capacitor Filter Bank, Patrick Bosshart, MTT

April 8, 1980

Analog Circuits in DOS PSI, Yannis Tsividis, Columbia University

April 15, 1980

Computer Aids for the Logic Design of Microprocessors, Harold Shichman, Bell Laboratories

April 22, 1980

Unrestricted Clocks Considered Harmful..., Charles L. Spitz, California Institute of Technology

April 29, 1980

Scaling Limits of NMOS VLSI Circuits, K. Nirmal Ratnakumar, Stanford University

May 6, 1980

A Single Supply DAC and Future Linear Design Constraints, Peter R. Holloway, Analog Devices

May 13, 1980

Symbolic Layout of MOS LSI Building-Blocks, Min-Yu Hsueh, IBM

September 16, 1980

The Apiary Network for Knowledgeable Systems, Carl E. Hewitt, MIT

**September 23, 1980** 

Tessellation Architectures for VLSI, Charles L. Seitz, California Institute of Technology

September 30, 1980

GaAs Integrated Circuits for Ultra High Speed LSI/VLSI, Richard C. Eden, Rockwell International

October 7, 1980

Direct-Write Laser Processing for Microelectronics, R. Osgood, D. Ehrlich, and T. Deutsch,

MIT Lincoln Laboratory

October 21, 1980

The Role of Device Physics in MOS IC Development, Laurence G. Walker, Hewlett-Packard Laboratories

October 28, 1980

Fast Algorithms for Design Checking (Based on Statistics on VLSI Design), Jon L. Bentley,

Carnegie-Mellon University

November 4, 1980

Limits of Improvement of Silicon Integrated Circuits, V. Leo Rideout, IBM

November 18, 1980

VLSI Device Phenomena in Dynamic Memory Devices, Ronald R. Troutman, IBM

November 25, 1980

The Solution of a Restricted Routing Problem and Its Applications, Andrea LaPaugh, Brown University

December 2, 1980

Signal Processing with VLSI, Richard F. Lyon, Xerox PARC

February 10, 1981

Bubbles and VLSI, Hsu Chang, IBM

February 24, 1981

1 Micron nMOS Technology for VLSI Circuit Design, Dana Seccombe, Hewlett-Packard

March 3, 1981

VLSI-Fundamental Factors, James M. Early, Fairchild

March 10, 1981

The Layout and Wiring of a VLSI Microprocessor, M. Feuer, K. H. Khokhani, and D. A. Mekta, IBM

March 17, 1981

Design Automation at RCA: The Present and the Future, Lawrence M. Rosenberg, RCA

March 31, 1981

An Algorithm for Optimal PLA Folding, Gary D. Hatchel, IBM

April 7, 1981

High Performance Graphics for Personal Computers, James Clark and Marc Hannah, Stanford University

April 14, 1981

Custom CMOS LSI Circuit Design Using Computer Aids, Charles W. Gwyn, Sandia Laboratories

April 28, 1981

Techniques for Improving Engineering Productivity of VLSI Designs, Joseph C. Logue, IBM

May 5, 1981

Systolic Systems, Charles E. Leiserson, MIT

May 12, 1981

SLIM: A Language for Microcode Specification and Simulation in VLSI, John Hennessy, Stanford University

September 15, 1981

Virtual Grid Symbolic Layout, Neil Weste, Bell Laboratories

September 22, 1981

Randomness and Complexity, Charles Bennett, IBM

September 29, 1981

New Concepts for Processing Ceramic Chip Carriers, H. Kent Bowen, MIT

October 6, 1981

Scalability Issues for Submicron MOS Integrated Circuits, Pallab Chatterjee, Texas Instruments

October 20, 1981

The BELLMAC-32: A Single -Chip, 32 Bit, CMOS Microprocessor; Part I: Architecture and Logic Design, J. A. Fields, T. D. Lovett, J. J. Molinelli, Bell Laboratories Methodology

October 27, 1981

BELLMAC-32: A Single-Chip, 32 Bit, CMOS Processor; Part II: Technology, Circuit & Chip-Design Methods, B. T. Murphy and L. C. Parrillo, Bell Laboratories

November 3, 1981

Direct Computer Modelling, Donald Greenspan, University of Texas

November 10, 1981

Research at the National Submicron Facility, Edward D. Wolf, Cornell University

November 17, 1981

Hierarchical Logic Simulation - or - Simulating Simulating, W. H. Sherwood, DEC

November 24, 1981

IDL (Interactive Design Language), H. Fleisher, L. Maissel, and R. Phoenix, IBM

December 1, 1981

A Businessman's Look at VLSI, James F. Riley, Dataquest

December 8, 1981

Routing for VLSI Layout Design, Ernest S. Kuh, University of California, Berkeley

February 9, 1982

Computer Aided Design: Its Role in the British SERC Microelectronics Initiative, M. J. Newman,

Rutherford Laboratory

February 23, 1982

CMOS Technology for VLSI Design, K. Kokkonen, Intel Corporation

March 2, 1982

Topics in VLSI Testing, Sheldon Akers, General Electric

March 9, 1982

288K Bit Dynamic RAM, E. Thoma and B. Fitzgerald, IBM

March 16, 1982

The Role of Semiconductor Device Modeling in VLSI Design, L. W. Nagel, Bell Laboratories

March 30, 1982

Electronic Properties and Device Applications of Beam Crystallized Silicon-On-Insulators,

J. F. Gibbons, Stanford University

April 13, 1982

Computer-Aided Design with a View: VISTA, P. B. Weil, Hughes Aircraft Co.

April 27, 1982

Nial - Its Role as a Design Aid and as a Target in VLSI Design, M. A. Jenkins, Queen's University

May 4, 1982

The IBM Micro/370 Design, N. Tredennick, IBM

May 11, 1982

VLSI Tester and CAT Architecture, R. C. Albrow, GenRad Semiconductor Test Inc.

September 14, 1982

Design of High Voltage (Over 500V) Integrated Circuits, Peter W. Shackle, Harris Semiconductor

September 21, 1982

Switch-Level Simulation and the Verification of MOS Digital Systems, Randal E. Bryant, Caltech

September 28, 1982

Relaxation-Based Simulation of VLSI Circuits, Alberto Sangiovanni-Vincentelli, University of California, Berkeley, Joint with LIDS

October 5, 1982

SLA - A Structures Method for Digital IC Design, Suhas Patil, Patil Systems, Inc.

October 19, 1982

Modeling in Latchup Triggering in CMOS Circuits, Donald Nelsen, Digital Equipment Corporation

October 26, 1982

Automatic Logic Implementation Based on Fast Boolean Function Manipulation, Robert Brayton, IBM T. J. Watson Research Center, and Curt McMullen, Harvard University, Joint with LIDS

November 2, 1982

High Performance Heat Sinking for VLSI, Fabian Pease, Stanford University

November 9, 1982

Designing Efficient Parallel Algorithms, S. Rao Kosaraju, John Hopkins University

November 16, 1982

Statistical Mechanics for Optimal Design, Scott K Kirkpatrick and Dan Gelatt, IBM T. J. Watson Research Center

November 23, 1982

The LTC Integrated Circuit Facility - Its Design and Capabilities, Stuart M. Spitzer, ITT Advanced Technology Center

November 30, 1982

River Routing: Methodology and Analysis, Ron Pinter, Bell Laboratories, Murray Hill, NJ

December 7, 1982

Crystal: A Timing Analyzer for nMOS VLSI Circuits, John Ousterhout, University of California, Berkeley

February 8, 1983

A 32-Bit VLSI System, John Spencer and Mark Forsythe, Hewlett-Packard, Fort Collins, CO

February 15, 1983

RSIM: A Logic-Level Timing Simulator, Christopher J. Terman, MIT

March 1, 1983

Technology Issues in VLSI, Arnold Reisman, Microelectronics Center of North Carolina and North Carolina State University

March 8, 1983

Multilevel MOSFET Circuit and Logic Analysis/Simulation, Albert E. Reuhli, IBM T. J. Watson Research Center, Yorktown Heights, NY

March 15, 1983

The CHIP Computer, Lawrence Snyder, Purdue University, W. Lafayette, IN

March 29, 1983

Size, Power, and Speed, Maurice V. Wilkes, Digital Equipment Corp. and MIT

April 5, 1983

Device Technology Comparison in the Context of Large Scale Digital Applications, Paul Solomon, IBM T. J. Watson Research Center, Yorktown Heights, NY

April 12, 1983

Total Fault Coverage by Digital Circuit Transformation, Richard J. Lipton, Princeton University

April 26, 1983

The Yorktown Simulation Engine: A Supercomputer for Logic Simulation, Greg Pfister, IBM T. J. Watson Research Center

May 3, 1983

Survey of Design for Testability, Thomas W. Williams, IBM, Boulder, CO

May 10, 1983

A CAD Design Framework and Interated Timing Analysis, A. Richard Newton, University of California, Berkeley

September 20, 1983

A High Performance Microprocessor Chip to be Used in Groups of Hundreds of More, H. T. Kung, Carnegie-Mellon University, Pittsburgh, PA

September 27 1983

Man aging the Chip Design Database, Randy Katz, University of California, Berkeley

October 4, 1983

Focused Ion Beam Technology and Applications, Robert L. Seliger, Hughes Research Laboratory, Malibu, CA

October 18, 1983

Strategic Computing and Survivability, Robert Kahn, Defense Advanced Research Projects Agency

October 25, 1983

Considerations in VLSI Graphics and Display Processor Design, Stephen L. Domenik, Intel Corporation, Santa Cruz, CA

November 1, 1983

A Methodology for the Design of Testable VLSI Circuits, Melvin A. Breuer, University of Southern California, Los Angeles, CA

November 8, 1983

CAPRI, Silicon Compiling for VLSI Circuits Specified by Algorithm, Francois Anceau and J. P. Schoellkopf, IMAG Computer Architecture Group, Grenoble, France

November 15, 1983

An Ada Program Talks to an Ada Chip, Elliott I. Organick, University of Utah, Salt Lake City, UT

November 22, 1983

Integrated Power Devices, M. S. Adler, General Electric Co., Corporate Research and Development, Schenectady, NY

November 29, 1983

A Monolithic Tactile Sensor Array, Bruce E. Wooley, Bell Laboratories, Holmdel, NJ

December 6, 1983

Single Layer Routing Representations and Searches in TWIGY, a Production Router, Michel Foreau, Digital Equipment Corp., Andover, MA

December 13, 1983

Interconnections for CMOS TechnologyL Design and Process Considerations, Rick Davies, Texas Instruments, Dallas, TX

February 14, 1984

CMOS VLSI Two-Dimensional Array Processors, Dr. Paul Sullivan, NCR Corporation

February 28, 1984

A 32b Microprocessor with On-Chip Virtual Memory Management, Daniel Dobberpuhl, Digital Equipment Corporation, Hudson, MA

March 6, 1984

Wafer-Scale Design Using Restructurable VLSI, Jack I. Raffel, MIT, Lincoln Laboratory

March 13, 1984

An Overview of the PI System for Placement and Interconnect of Custom VLSI Design, Ronald L. Rivest, MIT

March 20, 1984

CAM for VLSI: An Industrial Perspective, Nicholas E. English, Jr., Harris Semiconductor, Melbourne, FL

April 2, 1984

Testability in VLSI, Constantin C. Timoc, Jet Propulsion Laboratory, Pasadena, CA

April 10, 1984

Physical Technology for Future VLSI Systems, Dr. Robert Hannemann, Digital Equipment Corp., Andover, MA

April 24, 1984

Compound Semiconductors, Sorab K. Ghandi, Rensselaer Polytechnic Institute, Troy, NY

May 1, 1984

Knowledge-Based Aids for VLSI Design, Tom Mitchell, Rutgers University, New Brunswick, NJ

May 8, 1984

Mosaic's WHIP Wafer-Scale Packaging Technology, R. R. Johnson, Mosaic Systems Inc., Troy, MI

May 15, 1984

The HITEST Generation System, Gordon D. Robinson, Cirrus Computers Ltd., Visiting MIT

September 18, 1984

Numerical Simulation of Complex VLSI Device Structures, Wolfgang Fichtner, AT&T Bell Laboratories, Murray Hill, NJ

**September 25, 1984** 

An Electronic Design Interchange Format, A. Richard Newton, University of California, Berkeley

October 2, 1984

The State-of-the-Art and Near-Future in Bipolar Circuit Design, Barrie Gilbert, Analog Devices, Inc., Forest Grove, OR

October 16, 1984

Trends in VLSI Testing, J. Lawrence Carter, IBM T. J. Watson Research Center, Yorktown Heights, NY

October 23, 1984

Technologies for High-Performance Computing, Neil Lincoln, ETA Systems, St. Paul, MN

October 30, 1984

Applications of Statistical Process/Device Simulation for CAD/CAM of VLSI, Andrzej J. Strojwas, Carnegie-Mellon University, Pittsburgh, PA

**November 6, 1984** 

The Interaction of Physics and CAD in VLSI CMOS Design, Kim Kokkonen, Intel Corporation, Santa Clara, CA

November 13, 1984

The Magic IC Layout System, John K. Ousterbout, University of California, Berkeley, CA

November 20, 1984

Health and Safety in Microelectronics, Joseph LaDou, University of California, San Francisco, CA

November 27, 1984

A Systolic VLSI Engine for Real-Time Raster Graphics, Christopher Pottle, Cornell University, Ithaca, NY

December 4, 1984

MOSFET Miniaturization - From One Micron to the Limits, R. H. Dennard, IBM T. J. Watson Research Center, Yorktown Heights, NY

December 11, 1984

STAFAN: An Alternative to Fault Simulation, Sunil K. Jain, AT&T Bell Laboratories, Murray Hill, NJ

February 12, 1985

Design Aspects of Monolithic A/D and D/A Converters, Rudy van de Plassche, Phillips Research Laboratories Sunnyvale, Signetics Corporation, Sunnyvale, CA

February 26, 1985

The Implications of Scaling on VLSI Reliability, Murray H. Woods, Intel Corporation, Santa Clara, CA

March 5, 1985

How the New Mask Protection Law Fits Within the Legal Protection Methods for VLSI, Roger S. Borovoy, Sevin Rosen Management Co., Sunnyvale, CA

March 12, 1985

Submicron and Quantum Transport in Extremely Small & OSFETs, William J. Skocpol, AT&T Bell Laboratories, Holmdel NJ

March 19, 1985

Circuitry Used in the Design of a Fast NMOS Dynamic RAM, Robert Proebsting, United Technologies, Mostek Corp., Carrollton, TX

April 2, 1985

The Impact of VLSI on Telecommunication Architectures, Jeff Fried, GTE Laboratories, Watham MA

April 9, 1985

Three Dimensional Integrated Circuits, Hon Wai Lam, Texas Instruments, Dallas, TX

April 23, 1985

MIPS-X: A New High Performance Microprocessor, Mark Horowitz, Stanford University, Stanford, CA

April 30, 1985

Metal-Silicon Reaction, King-Ning Tu, IBM T. J. Watson Research Center, Yorktown Heights, NY

May 7, 1985

The YORKTOWN Silicon Compiler, Robert K. Brayton, IBM T. J. Watson Research Center, Yorktown Heights, NY

May 14, 1985

Poly-crystalline Silicon Micromachining: A New Technology for Integrated Sensors, Roger T. Howe, Carnegie-Mellon University, Pittsburgh, PA

September 17, 1985

Design of a LISP Processor Chip, Patrick Bosshart, Texas Instruments, Dallas, TX

September 24, 1985

Plowing and Circuit Extraction in Magic, Walter S. Scott, University of California, Berkeley, CA

October 1, 1985

Physics and Technology of Solid-State Image Sensors, Timothy J. Tredwell, Research Laboratories, Eastman Kodak Company, Rochester, NY

October 8, 1985

Rapid Thermal Processing-Where is it Going?, Carl Russo, Varian Associates, Extrion Division, Gloucester, MA

October 22, 1985

Symbolic Verification of MOS Circuits, Randy Bryant, Carnegie-Mellon University, Pittsburgh, PA

October 29, 1985

Trends in Commercial VLSI Microprocessor Design, Nick Tredennick, IBM TJ. Watson Research Center, Yorktown Heights, NY

November 5, 1985

An Integrated Approach to Modeling, E. J. Prendergast, AT&T Bell Laboratories, Allentown, PA

November 12, 1985

Symbolic Verification of Hardware Design, Harry G. Barrow, Schlumberger Palo Alto Research, CAS, Palo Alto, CA

November 1985

JAPAN: A Culture Optimized for VLSI Engineering, Jeffrey Frey, National Science Foundation and Cornell University

November 26, 1985

R & D Project of 3-D Integrated Circuits in Japan, Shoei Kataoka, Sharp Corporation, Tenri, Japan

December 3, 1985

VLSI Layout Programming, Ed Lien, Microelectronics and Computer Technology Corporation (MCC), Austin, TX

December 10, 1985

An Application of Knowledge-Based Expert Systems to Detailed Routing of VLSI Chips, Rostam Joobbani, Carnegie-Mellon University, Pittsburgh, PA February 11, 1986

A Short Guide to High-Speed IC Technology Comparisons, Stuart H. Wemple, AT&T Bell Laboratories, Murray Hill, NJ

February 25, 1986

A 4Mbit Dram with Cross-Point Trench-Transistor Cell, Ashwin Shah, Texas Instruments, Dallas, TX

March 4, 1986

The Rise and Fall of American Microelectronics, Charles H. Ferguson, MIT

March 11, 1986

Integrated Solid-State Sensors: Interfacing Electronics to a Non-Electronic World, Ken Wise, University of Michigan, Ann Arbor, MI

March 18, 1986

New Material Technologies for Integrated Circuits: Silicon on Insulator and Monolithic GaAs/Si, B. Y. Tsaur, Lincoln Laboratory, MIT

April 1, 1986

Nanostructures: A New Dimension in Electronic Research, Richard Howard, AT&T Bell Laboratories, Holmdel, NJ

April 15, 1986

Instruction Sets and Beyond: Computers, Complexity, and Controversy, E. Douglas Jensen, Carnegie-Mellon University, Pittaburgh, PA

April 29, 1986

Simulated Annealing: Theory and Application to the Placement of Integrated Circuits, Alberto L. Sangiovanni-Vincentelli, University of California, Berkeley, CA

May 6, 1986

High Reliability CMOS Gate Array Design and Production, Charles W. Gwyn, United Technologies Corp., Colorado Springs, CO

May 13, 1986

Custom Wafer-Scale Interconnect and Packaging Technologies Being Developed at Lawrence Livermore National Laboratory, David E. Tuckerman, Lawrence Livermore National Laboratories, Livermore, CA

September 16, 1986

The VHSIC Hardware Description Language, Hal Carter, Air Force Institute of Technology, Wright-Patterson Air Force Base, OH

September 23, 1986

Scan Line Access Memories for High Speed Image Rasterization, Stefan Demetrescu, Stanford University, Stanford, CA

September 30, 1986

Structured Process Flow for Integrated Design, Manufacturing, and Test, Paul Losleben, Stanford University, Stanford, CA

October 7, 1986

Ballistic Transport and Electron Spectroscopy in Tunnelling Hot Electron Transfer Amplifiers (THETA), Marty Heiblum, IBM T.J. Watson Research Center, Yorktown Heights, NY

October 21, 1986

Graph Embeddings, Hypercubes, and Linear Algebra, Lennart Johnsson, Yale University

November 4, 1985

CEMU-MOS Timing Simulation on a Message Based Multiprocessor, Bryan Ack, and, AT&T Bell Laboratories, Holmdel, NJ

November 18, 1986

NS: An Integrated Symbolic Design System, Jim Cherry, Symbolics, Cambridge, Mass.

November 25, 1986

A.I. (Analog Intelligence), Yanni Tsividis, Columbia University, New York, NY

December 2, 1986

The Semiconductor Industry (Losing Sight of Your Added Value), Jeff Kalb, Digital Equipment Corporation, Hudson, Mass.

December 9, 1986

Address Tracing Using Microcode, Richard Sites, Digital Equipment Corporation, Hudson, Mass.

February 10, 1987

Scanning Tunneling Microscopy - The Ultimate VLSI Tool?, Joseph E. Demuth, IBM Thomas J. Watson Research Center

February 24, 1987

Circuit Design Tools, Simulation and Verification, Shawn Hailey, Meta-Software, Inc.

March 3, 1987

Automatic Transistor Sizing and Layout for High Performance Chips, Alfred Dunlop, AT&T Murray Hill, NJ.

March 10, 1987

Yield Planning for VLSI Chip Manufacturing, Charles Stapper, IBM, Essex Junction, VT.

March 17, 1987

Algorithm-Based Fault Tolerance, Jacob Abraham, University of Illinois.

April 7, 1987

Integrated Microsensors: Critical Issues in Design and Fabrication, Rosemary Smith, MIT

April 14, 1987

ADAM Advanced Design AutoMation System, Alice Parker, University of Southern California

April 28, 1987

The U. S. Semiconductor Industry: A Formula for Success, Sandy Kane, IBM, White Plains, NY

May 5, 1987

World Class Technologies Mean World Class Manufacturing Challenges, Billy Crowder, IBM, T.J. Watson, Yorktown Heights, NY

September 15, 1987

So Who Needs Lattice-Matched Heterojunctions Anyway?, Jerry Woodall, IBM, T.J. Watson Research Center

September 22, 1987

Preliminary Design and Development of a Corporate-Level Production Planning System for the Semiconductor Industry, Robert Leachman, University of California, Berkeley

September 29, 1987

A 40-bit Tagged Architecture Lisp Microprocessor, Greg Esland and Bruce Edwards, Symbolics, Inc., Cambridge, MA

October 6, 1987

Chemical Beam Epitaxy, Won Tien Tsang, AT&T Bell Laboratories, Murray Hill, NJ

October 20, 1987

Performance-Directed Synthesis of Digital VLSI Circuits, Jonathan Allen, MIT

October 27, 1987

Pixel - Planes: An Example of VLSI Technology for Raster Graphics, Henry Fuchs, University of North Carolina

November 3, 1987

The Berkeley Synthesis System, Alberto Sangiovanni-Vincentelli, University of California, Berkeley, Visiting MIT Fall, 1987

November 10, 1987

The Aquarius Project, Al Despain, University of California, Berkeley

November 17, 1987

Inductive Fault Analysis of VLSI Circuits, John Shen, Carnegie-Mellon University

November 24, 1987

System Level Limits on VLSI: Interconnections and Packaging, Brian Bakoglu, IBM, Austin, TX

December 1, 1987

X-Ray v. Optical and E-Beam Lithography: A Comparative Study, Alan Wilson, IBM, T.J. Watson Research Center



## **VLSI SEMINAR**

### Information for VLSI Seminar Speakers

Since 1979 the MIT VLSI Seminar Series has formed an important part of the MIT microsystems program. We have been fortunate in attracting first-rate speakers, and as a result we have a loyal and enthusiastic audience. We are looking forward to your talk, which will continue this tradition, and trust that your visit to MIT will be beneficial both to us and to you. This letter provides general information about the series and specific instructions for you as a speaker.

The seminars are held Tuesday afternoons at 4:00 during the MTT academic year, normally in the Edgerton Lecture Hall, Room 34-101, at 50 Vassar Street, on the MIT campus. Simple refreshments are served at 3:30. The seminars are free and open to the public. Single-page notices on colorful paper, with an abstract of the announced talk, are sent to our mailing list one or two weeks before each seminar.

You should plan to speak for approximately 50 to 60 minutes, and then to answer questions for the next 10 to 20 minutes. The setting is informal, and you may entertain questions during your talk if you wish.

Typical attendance, between 30 and 70, includes MIT faculty, staff, and students, and people from other universities and local companies. Sometimes people in the audience travel hundreds of miles just to attend, or arrange a trip to the Boston area to coincide with a particular seminar.

Our audience normally includes people from many technical areas, such as electronic materials, devices, processing, submicron structures, CAD, parallel architecture, and VLSI theory. We realize you will not be able to address all these topics in depth. The bulk of your talk may be directed toward one group of specialists. However, we hope you can explain the context of your work and its importance, so that listeners in other areas can appreciate the significance of your work, even if not the details.

Your seminar will be videotaped and also transmitted live to MIT Lincoln Laboratory. The tapes are distributed to a group of companies that support our VLSI program, and we will make an extra tape for your personal use, as an expression of our appreciation. Experience shows that the cameras are not intrusive and the TV pickup does not alter the informal nature of the seminars. Aside from wearing a wireless mike, you will not have to do anything special; no extra effort is necessary in preparing slides, overhead foils, lecture demonstrations, etc. We will ask for a paper copy of your visuals to distribute with the tapes (if you use overhead foils, we can make the copies ourselves on the day of your talk).

Arrangements for the seminar series are handled by Ms. Susan Peterson, Room 39-321, MIT. She will call you or you may call her at (617) 253-7308 regarding the following:

- We will need an exact title and your name and affiliation as you wish them to appear, approximately eight weeks before your talk. This much time is necessary because each talk is mentioned in the previous three notices.
- We will need your abstract, between 80 and 120 words, no later than four weeks before your talk, either in a letter, by electronic mail (to penfield@caf.mit.edu), or by facsimile, (617) 253-9622.

- As soon as convenient, please sign and return one copy of the attached VLSI Seminar Speaker Release Form (the other copy is for your records).
- We hope you can spend the entire day of your talk on campus, meeting faculty and students
  with related interests. If there are particular people you would like to see, please let Ms.
  Peterson know. As soon as we know your travel plans, we will arrange your appointments.
  On the day of your visit, come first to Room 39-321 to pick up your schedule. The street
  address is 60 Vassar Street.
- For audio-visual equipment, we routinely provide an overhead projector and a 35-mm slide projector. Also, with advance notice, we will do our best to accommodate any other needs, e.g., multiple screens, motion picture projector, TV monitors, or demonstration apparatus. When you send your abstract, please tell us your AV needs.
- Our budget permits us to reimburse travel costs of speakers from universities (but not
  companies). If you are from a university, please keep track of your expenses and send
  receipts to my office.

Some local companies like to invite speakers who come from a distance to visit the day before or the day after the MIT talk. Unless you advise us to the contrary, we will share information about future speakers with these companies, and you may hear directly from them.

If you have any questions about the series or about arrangements for your talk, please contact either me or Ms. Peterson.

Paul Penfield, Jr.

Professor of Electrical

Engineering and Director,

Microsystems Research Center

PP/srp

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#### APPENDIX C.

## SPRING 1980 M.I.T. VLSI RESEARCH REVIEW Monday, May 19, 1980 9:00 a.m. to 5:30 p.m. Room 10-250

### AGENDA

Session T	Chairman	Carri	Millor Do	pt. of Mathematics
session I.	unairman:	Gary L.	Miller. De	pt. or mathematics

- 9:00 Welcome and Introduction. Paul Penfield, Jr.
- 9:20 Harold Abelson, "Communication Constraints in Parallel Computation".
- 9:40 Andrea LaPaugh, "Routing Algorithms for Integrated Circuits--An Analytic Approach".
- 10:00 Edward Fredkin, A. Ressler, T. Toffoli, and N. Margolus, "Interaction Logic".
- 10:20 Coffee Break
- Session II. Chairman: Rafael Reif, Dept. of Elec. Eng. & Comp. Sci.
- 11:00 Ronald L. Rivest, "The RSA Encryption Chip".
- 11:45 Steven L. Garverick, "MOS Integrated Sensors".
- 12:05 David C. Shaver, "Novel Applications of Submicrometer Lithography".
- 12:30 Buffet Lunch in the Sala de Puerto Rico, second floor of the Stratton Student Center
- Session III. Chairman: Clifton G. Fonstad, Dept. of Elec. Eng. & Comp. Sci.
- 2:00 Jonathan Allen, "Introduction and Overview of Modern Digital IC Design".
- 2:30 Howard Shrobe, "Constraint Propagation in VLSI Design: DAEDALUS and Beyond".
- 2:50 Lance A. Glasser and P. Penfield, Jr., "PLA Generation as a Case Study in Structured VLSI Design".
- 3:10 Randal Bryant, "Logic Simulation of MOS LSI".
- 3:30 Snack Break
- Session IV. Chairman: Richard B. Adler, Dept. of Elec. Eng. & Comp. Sci.
- 4:00 Clark Baker, "Network Topology Via Node Extraction".
- 4:20 Arvind, V. Kathail, and K. Pingali, "A Multiple Processor Dataflow Architecture".
- 4:40 Clement Leung, "An Architecture Description Language".
- 5:00 Patrick Bosshart, "Computer Aided Design of NMOS Opamps".



DEPARTMENT OF ELECTRICAL ENGINEERING AND COMPUTER SCIENCE

### MASSACHUSETTS INSTITUTE OF TECHNOLOGY CAMBRIDGE. MASSACHUSETTS 02139

## FALL 1980 M.I.T. VLSI RESEARCH REVIEW Monday, December 15, 1980 9:00 a.m. to 5:00 p.m. Room 10-250

### AGENDA

- 9:00 Welcome and Introduction. Paul Penfield, Jr.
- SESSION I. Chairman: Henry I. Smith, Dept. of Elec. Eng. & Comp. Sci.
- 9:20 Gary E. Kopec, "LSIAA: LSI Artwork Analysis Program"
- 9:40 Thomas Knight, "A VLSI Approach to Image Sensing and Processing"
- 10:00 Randal E. Bryant, "Theoretical Basis of Switch-Level Simulation"
- 10:20 Coffee Break
- SESSION II. Chairman: Jonathan Allen, Dept. of Elec. Eng. & Comp. Sci.
- 11:05 August F. Witt, "Electronic Materials Processing in the Context of Solid-State Device Research"
- 11:30 John Melngailis, "Submicron Structures Research at M.I.T."
- 11:55 Dimitri A. Antoniadis, "Status of the M.I.T. LSI Fabrication Facility"
- 12:20 Buffet Lunch in the Sala de Puerto Rico, second floor of the Stratton Student Center
- SESSION III. Chairman: Herbert H. Sawin, Dept. of Chemical Engineering
  - 2:00 John Batali, "The Design Procedure Language"
  - 2:30 Lance A. Glasser, "The Analog Behavior of Digital Integrated Circuits"
  - 2:50 Thomas Leighton, Margaret Lepley, and Gary Miller, "Laying Out the Shuffle-Exchange Graph"
  - 3:10 Snack Break
- SESSION IV. Chairman: Ronald L. Rivest, Dept. of Elec. Eng. & Comp. Sci.
  - 3:50 Yannis Tsividis and Dimitri A. Antoniadis, "A Mulitproject Chip Approach to the Teaching of Analog MOS LSI and VLSI"
  - 4:20 Douglas D. Williams, "Compilation and Optimization of VLSI Finite-State Machines"
  - 4:40 Danny Hillis, "An Application of VLSI to Artificial Intelligence (Computer Architecture for the New Wave)"

### Department of Electrical Engineering and Computer Science Massachusetts Institute of Technology Cambridge, Massachusetts 02139

SPRING 1981 M.I.T. VLSI RESEARCH REVIEW Monday, May 18, 1981
9:00 a.m. to 5:00 p.m.
Kresge Auditorium

### **AGENDA**

9:00 Welcome and Introduction. Paul Penfield, Jr.

SESSION I. Chairman: Richard Zippel, Dept. of Elec. Eng. & Comp. Sci.

- 9:15 "SPECIAL PURPOSE HARDWARE FOR DESIGN RULE CHECKING," Larry Seiler.
- 9:35 "A CHOPPER-STABILIZED FEED-FORWARD NMOS OPERATIONAL AMPLIFIER," Michael C. Coln.
- 9:55 "THE PI SYSTEM FOR VLSI PLACEMENT AND INTERCONNECT," Alan E. Baratz.
- 10:15 "MOSFETS ON SILICON PREPARED BY MOVING MELT ZONE RECRYS"ALLIZATION OF ENCAPSULATED POLY-CRYSTALLINE SILICON ON AN INSULATING SUBSTRATE," E. W. Maby, M. W. Geis, Y. L. LeCoz, D. J. Silversmith, R. W. Mountain, and D. A. Antoniadis.

10:35 COFFEE BREAK

- SESSION II. THE DESIGNER'S ASSISTANT SYSTEM
  Chairman: Stephen D. Senturia, Dept. of Elec. Eng. & Comp. Sci.
- 11:20 "PROCESSOR DESIGN IS A SOFTWARE ENGINEERING PROBLEM," Gerald Jay Sussman.
- 11:35 "A STATE MACHINE GENERATOR—THE CONTROL UNIT OF THE DESIGNER'S ASSISTANT SYSTEM." Edmund N. Goodhue.
- 12:00 "THE DATA PATH GENERATOR," Howard E. Shrobe.
- 12:25 Lunch in the Sala de Puerto Rico, Stratton Student Center

- SESSION III. Chairman: Peter Elias, Dept. of Elec. Eng. & Comp. Sci.
- 2:00 "TECHNIQUES FOR ELECTRON BEAM TESTING AND RESTRUCTURING OF INTEGRATED CIRCUITS." David C. Shaver.
- 2:20 "MINIMIZING THE LONGEST WIRE IN A VLSI LAYOUT," Sandeep N. Bhatt and Charles E. Leiserson\*\*
- 2:40 "THE DYNAMICS OF OXYGEN INCORPORATING DURING CZOCHRALSKI SILICON GROWTH," D. F. Bliss.
- 3:00 "SIMULATION TOOLS FOR LSI DESIGN," Christopher J. Terman.
- 3:25 Snack Break
- SESSION IV. Chairman: Arvind, Dept. of Elec. Erg. & Comp. Sci.
- 4:00 "USE OF TWO-DIMENSIONAL DEVICE MODELING IN THE SIMULATION OF SHORT-CHANNEL EFFECTS IN MOSFETS," C. Lombardi, V. Kwong, P. Antognetti, and D. Antoniadis.
- 4:20 "A STATIC ANALYZER FOR nMOS CIRCUITS," Clark M. Baker.
- 4:40 "AN INTEGRATED-CIRCUIT APPROACH TO THE MEASUREMENT OF THE INTRINSIC CAPACITANCES IN MOS TRANSISTORS," John Paulos, Dimitri Antoniadis, and Yannis Tsividis.

### Department of Electrical Engineering and Computer Science Massachusetts Institute of Technology Cambridge, Massachusetts 02139

# Fall 1981 M.I.T. VLSI RESEARCH REVIEW Monday, December 14, 1981 9:00 a.m. to 5:30 p.m. Room 10-250

### AGENDA

SESSION	I. Ch	airman: Gary Miller, Department of Mathematics
9:00		Welcome and Introduction. Paul Penfield, Jr.
9:20		Andrew Michael Hawryluk, "Transmission Diffraction Gratings for Soft X-Ray Spectroscopy and Spatial Period Division."
9:40		Lance A. Glasser and L. P. John Hoyte, "Automated Device Sizing for Integrated Circuit Designs."
10:00		David F. Day and Grephen D. Senturia, "High Contact Resistance in Polyimide ViasAn Auger Analysis."
10:20		COFFEE BREAK
SESSION	II	Chairman: Ronald Rivest, Dept. of Elec. Eng. and Comp. Sci.
10:55		Chairman's Introduction. Ronald L. Rivest
11:10		John E. Batali, "A Biologist's Approach to Routing."
11:30		Charles E. Leiserson and Ron Y. Pinter, "Optimal Placement for River Routing."
11:50		Ron Y. Pinter, "Routing Two-Point Nets Across a Channel."
12:10		Tom Leighton, "New Bounds for Channel Routing."
12:30		Buffet Lunch in the Sala de Puerto Rico, second floor of the Stratton Student Center

SESSION III	Chairman: Arvind, Dept. Elec. Eng. and Comp. Sci.
2:15	R. Reif and J. E. Knott, "A Low-Temperature Process to Increase the Grain Size of Thin Polysilicon Films
2:35	C. H. Ferguson and D. M. Raff, "Technology, Strategic Choice, and the Future Structure of Semiconductor Production"
2:55	Chris M. Horwitz, "Reactive Sputter-Etch Process Control and the Fabrication of Fine Structures."
3:15	SNACK BREAK
SESSION IV	Chairman: Richard Zippel, Dept. Elec. Eng. and Comp. Sci.
4:00	K. Tabatabaie-Alavi, N. Slater, A. N. M. M. Choudhury, and C. G. Fonstad, "InGaAs/InP Heterojunction Bipolar Logic Technology."
4:20	Steven McCormick, "Automated Circuit Extraction from Mask Descriptions."
4:40	E. W. Maby and D. A. Antoniadis, "Device Structures for Three Dimensional Integration."

### Department of Electrical Engineering and Computer Science Massachusetts Institute of Technology Cambridge, MA 02139

Spring 1982 M.I.T. VLSI Research Review Monday, May 17, 1982 9:00 a.m. to 5:00 p.m. Kresge Auditorium

### AGENDA

SESSION I. Chai	rman: Professor Clifton G. Fonstad, Department of Electrical Engineering and Computer Science
9:00	Welcome and Introduction. Paul Penfield, Jr.
9:15	Daniel Weise, "Interactive Analysis Tools"
9:35	R. F. Kwasnick, M. A. Kastner, J. Melngailis, and H. I. Smith, "Quantum Size Effect in the Conductance of Sub-100nm Wide FETs"
9:55	Arvind, "A Dataflow Architecture with Tagged Tokens"
10:25	COFFEE BREAK
SESSION II Chai	rman: Professor Jonathan Allen, Department of Electrical Engineering and Computer Science
11:10	Henry I. Smith, "Education in Submicrometer Structures"
11:30	Richard E. Zippel, "An Undergraduate Subject in MOS Digital Circuits"
11:50	Herbert H. Sawin, "10.615 - An IC Processing Subject for Chemical Engineers"
12:10	Lance A. Glasser, "A New Graduate Subject on the Design and Analysis of VLSI Circuits"

### 12:30 LUNCH - Sala de Puerto Rico

SESSION III	Chairman: Pro	ofessor Gera	ld J. Sussma	n, Department	of Electrical
	Engineer	ing and Comp	uter Science		

- 2:00 Danny Hillis, "The Connection Machine Message Routing Chip, Or How to Connect a Million Things"
- 2:20
  Y. L. Le Coz, E. W. Maby, D. A. Antoniadis,
  R. Roussos and B. Mikic, "Silicon-On-Insulator
  Recrystallization Processes by a Moving Heat
  Source: A Thermal Analysis"
- 2:40 Mark Sherred, "A Multi-Project Chip Tester"
- 3:00 Mark Johnson, "An NMOS Content-Addressable Memory Chip for Virtual Address Translation"
- 3:20 SNACK BREAK

SESSION IV Chairman: Professor Gary Miller, Department of Mathematics

- 4:00 Charles E. Leiserson, "Digital Circuit Optimization"
- 4:20 Edward W. Maby and Dimitri A. Antoniadis, "Thin Zone-Recrystallized Silicon Films on Silicon Dioxide"
- 4:40 William H. Evans, "A Digital Signal Processor for Speech Synthesis Applications"
- 5:00 ADJOURN

#### DEPARTMENT OF ELECTRICAL ENGINEERING AND COMPUTER SCIENCE

### MASSACHUSETTS INSTITUTE OF TECHNOLOGY CAMBRIDGE, MASSACHUSETTS 02139

Fall 1982 VLSI Research Review Friday, December 10, 1982 9:00 a.m. to 5:00 p.m. Kresge Auditorium

### **AGENDA**

- 9:00 Welcome and Introduction, Paul Penfield, Jr., Department of Electrical Engineering and Computer Science
- SESSION I. Chairman: Henry I Smith, Department of Electrical Engineering and Computer Science
- 9:20 "The Advantages and Limits of 3-Dimensional VLSI," Thomson Leighton and Arnold L. Rosenberg
- 9:40 "Silicon-on-Insulator Orientation Selection by Zone Melting Through Constrictions," Harry Atwater.
- 10:00 "A Board Level Interface for the Scheme-81 Chip," Jonathan D. Taft.
- 10:20 COFFEE BREAK
- SESSION II. Chairman: Lance A. Glasser, Department of Electrical Engineering and Computer Science
- 11:10 "A Test Strategy for Packet Switching Networks," Willie Y.-P. Lim.
- 11:30 "Planar Ion-Implanted Heterojunction Bipolar Transistors for High Speed IIL: The Lateral PNP's," K. Tabatabaie-Alavi, A.M.N.N. Choudhury, and C. G. Fonstad.
- 11:50 "Designing a High-Level Silicon Compiler," Philip E. Agre.
- 12:10 BUFFET LUNCH, Sala de Puerto Rico, Stratton Student Center
- SESSION III. Chairman: Marc Kastner, Physics Department
- 2:00 "Power Distribution Techniques for VLSI Circuits," William Song.
- 2:20 "Wafer-Scale Integration of Systolic Arrays." F. Thomson Leighton and Charles E. Leiserson.
- 2:40 "Polyimide in VLSI The Role of Mobile Ions," D. R. Day, H. Neunaus, and S. D. Senturia.
- 3:00 "Wave from Bounding for Fast Timing Analysis of Digital Integrated Circuits," John L. Wyatt, Jr.

### 3:20 SNACK BREAK

- SESSION IV. Chairman: Michael F. Sipser, Department of Mathematics.
- 4:00 "New Data-Path and Control Structures for the MacPitts Silicon Compiler," Jeffrey K. Fox.
- 4:20 "Plasma-Assisted CVD of Thin Polysilicon Films," Wayne R. Burger, Thomas J. Donahue, and Rafael Reif.
- 4:40 "An Application of Number Theory to the Organization of Raster-Graphics Memory," Benny Chor, Charles E. Leiserson, and Ronald L. Rivest.

## Spring 1983 VLSI Research Review Monday, May 16, 1983 9:00 a.m. to 5:00 p.m. Kresge Auditorium

### **AGENDA**

- 9:00 Welcome and Introduction, Paul Penfield, Jr., Department of Electrical Engineering and Computer Science
- SESSION I. Chairman: Lance A. Glasser, Department of Electrical Engineering and Computer Science
- 9:20 "An Approximation Algorithm for Manhattan Routing" Brenda S. Baker, Sandeep N. Bhatt, and F. Thomson Leighton
- 9:40 "A Process Design Language with Optimization," Nick English, Dimitri A. Antoniadis, and Paul J. Tsang
- 10:00 "Computer-Aided Process Design (CAPD) Methodology and Logics," Paul J. Tsang, Dimitri A. Antoniadis, and Nick English
- 10:20 COFFEE BREAK
- SESSION II. Chairman: Charles Leiserson, Department of Electrical Engineering and Computer Science
- 11:10 "Post Implant Annealing of GaAs and InP Using an Ultrahigh Intensity Arc Lamp," K. Tabatabaie-Alavi, A.N.M.M. Chc.idhury, H. Kanbe, and C. G. Fonstad
- 11:30 "A Digital Delay Line Implemented in VLSI," Jonathan Taft
- 11:50 "Silicon-on-Insulator Bipolar Transistors," Mark Rodder and Dimitri A. Antoniadis
- 12:10 BUFFET LUNCH, Sala de Puerto Rico, Stratton Student Center
- SESSION III. Chairman: Richard E. Zippel, Department of Electrical Engineering and Computer Science
- 2:00 "Linear Approximations of MOS Transistor Networks," Christopher J. Terman
- 2:20 "The Effect of High Fields on MOS Device Performance," Charles G. Sodini
- 2:40 "Routing Power and Ground Wires," Andrew S. Moulton
- 3:00 SNACK BREAK
- SESSION IV. Chairman: John L. Wyatt, Jr., Department of Electrical Engineering and Computer Science
  - 3:40 "Progress Toward the Development of a Novel Three-dimensional CMOS Technology," Edward W. Maby and Dimitri Antoniadis
  - 4:00 "Silicon-on-Insulator by Low Temperature Solid-State Recrystallization," Carl Thompson and Eric Anderson
- 4:20 "The Connection Machine RAM Chip," Brewster Kahle



### MASSACHUSETTS INSTITUTE OF TECHNOLOGY CAMBRIDGE. MASSACHUSETTS 02139

### Fall 1983 VLSI Research Review

#### AGENDA

- 9:00 Welcome and Introduction, Paul Penfield, Jr., Department of Electrical Engineering and Computer Science
- SESSION I. Chairman: James K. Roberge, Department of Electrical Engineering and Computer Science
- 9:10 "Qualitative Analysis of MOS Circuits," Brian C. Williams
- 9:30 "A Circuit Grammar for Operational Amplifier Design," Andrew Ressler
- 9:50 "Methodology Verification of Hierarchically Described VLSI Circuits,"
  Isaac Bain
- 10:10 "HPLA: A Design-by-Example PLA Generator," Cyrus Bamji
- 10:30 COFFEE BREAK
- SESSION II. Chairman: Charles G. Sodini, Department of Electrical Engineering and Computer Science
- 11:00 "A Fully Self-Aligned Joint-Gate CMOS Technology," A. L. Robinson, D. A. Antoniadis, and E. W. Maby
- 11:20 "Fabrication of Periodic Submicron Structures," Erik H. Anderson
- 11:40 "Low-Temperature Silicon Epitaxy Using Low-Pressure Chemical Vapor Deposition with and without Plasma Enhancement," Thomas J. Donahue, W. R. Burger, and R. Reif
- 12:00 "Heterojunction Bipolar Transistors," James Vlcek, Hiroshi Kanbe,
  A. N. M. Masum Choudhury, Kamal Tabatabaie-Alavi, and Clifton G.
  Fonstad
- 12:20 BUFFET LUNCH, Sala de Puerto Rico, Stratton Student Center
- SESSION III. Chairman: Jonathan Allen, Department of Electrical Engineering and Computer Science
- 1:45 "A Hardware-Assisted Methodology for VLSI Design Rule Checking," Larry D. Seiler
- 2:05 "Using Parallelism and Hierarchy in Automatic Test Pattern Generation," Glenn A. Kramer
- 2:25 "Phaselocking for Fun and Profit," Robert A. Iannucci
- 2:45 "The PI System's Algorithms for Placing Modules on Custom VLSI Chips,"
  Alan T. Sherman
- 3:05 SNACK BREAK
- SESSION IV. Chairman: Carl V. Thompson, II, Department of Materials Science and Engineering
  - 3:30 "The Waveform-Bounding Approach to Digital MOS Circuit Simulation: The One-Way Gate Model," Charles A. Zukowski, Lance A. Glasser, and John L. Wyatt, Jr.
  - 3:50 "Zone-Melting Recrystallization of InSb on Oxidized Silicon Wafers, C. C. Wong, C. J. Keavney, H. A. Atwater, C. V. Thompson, and H. I. Smith
  - 4:10 "Modifying Polycrystalline Films through Ion Channeling," Ralph Iverson and Rafael Reif



### MASSACHUSETTS INSTITUTE OF TECHNOLOGY

### Spring 1984 VLSI Research Review

### Agenda

9:00 Welcome and Introduction, Paul Penfield, Jr.

SESSION I. Chairman: Thomas F. Knight, Jr.

- 9:10 N. T. Quach, R. Reif and B-Y. Tsaur, "Solid-Phase Epitaxial Growth of Amorphized Low-Pressure Chemically Vapor-Deposited Polycrystalline Silicon Films."
- 9:30 Herbert H. Sawin, Albert D. Richards, and Brian E. Thompson, "Kinetics of the Plasma Etching of Polysilicon in Cl, Discharges."
- 9:50 Steven P. McCormick, "EXCL: A Circuit Extractor for IC Designs."
- 10:10 Jeff Arnold, "Parallel Simulation of Digital LSI Circuits."
- 10:30 COFFEE BREAK
- SESSION II. Chairman: John L. Wyatt
- 11:00 George C. Clark, Jeff Eisen, and Richard E. Zippel, "Circuit Analysis in Schema."
- 11:20 M. Rodder, S. Madan, D. Antoniadis and T. Kikkawa, "Effects of  $Si_3N_A$  and A. Films on the Presivation of Polysilicon Films."
- 11:40 I. H. Levenrhal, R. R. Troutman and C. G. Sodini, "Comparison of DC Latchup Characterization Techniques for CMOS Technology."
- 12:00 John J. Paulos and Dimitri Antoniadis, "Measurement of Minimum-Geometry MOS Transistor Capacitances."
- 12:20 BAG LUNCH, Lobby 34-101. Seating and tables for lunch are available on the fourth floor of this building, Room 34-101.
- SESSION III. Chairman: Ramesh S. Patil
- 1:45 Charles E. Leiserson and F. Miller Maley, "VLSI Routing of Planar Interconnections."
- 2:05 Herbert J. Neuhaus, David R. Day and Stephen D. Senturia, "Sodium Transport in Polyimide-SiO, Systems."
- 2:25 Denise D. Denton, David R. Day, Donald. F. Priore, Stephen. D. Senturia, Eugene S. Anolick and Donald Scheider, "Moisture Diffusion in Polyimide Film in Integrated Circuits."
- 2:45 Mark Shirley and Randall Davis, "Generating Distinguishing Tests Based on Hierarchical Models and Symptom Information."
- 3:05 SNACK BREAK
- SESSION IV. Chairman: Lance A. Glasser
- 3:30 Ramin Khorram, "Functional Test-Pattern Generation for Integrated Circuits."
- 3:50 T. Yonehara, J. E. Palmer, Henry I. Smith and C. V. Thompson, "Grapho-epitaxy of Ge by Solid-State Surface-Energy-Driven Secondary Grain Growth."
- 4:10 M. Wong, R. Reif, and G. R. Srinivasan, "A Trapping Mechanism for Autodoping in Silicon Epitaxy."

#### DEPARTMENT OF ELECTRICAL ENGINEERING AND COMPUTER SCIENCE



### MASSACHUSETTS INSTITUTE OF TECHNOLOGY CAMBRIDGE. MASSACHUSETTS 02139

#### Fall 1984 VLSI Research Review

#### Agenda

9:00 Welcome and Introduction, Paul Penfield, Jr.

SESSION I. Chairman: Carl V. Thompson

- 9:10 A. C. Warren, D. A. Antoniadis, H. I. Smith, and J. Melngailis, "Superlattices and One-Dimensional Physics in Inversion Layers Using Submicron Period Gate Electrodes."
- 9:30 Tam-Anh Chu, "Design of a CMOS Self-Timed Two-by-Two Packet Router."
- 9:50 Thye-Lai Tung and D. A. Antoniadis, "Modeling Nonuniform Oxidation of Silicon."
- 10:10 Charles E. Leiserson, "FAT TREES: Universal Networks for Hardware-Efficient Supercomputing."

10:40 COFFEE BREAK

SESSION II: Chairman: Christopher J. Terman

- 11:10 Mark Matson and Lance A. Glasser, "Macromodeling and Optimization of Digital MOS VLSI Circuits."
- 11:30 Frank W. Smith III, Zeev Feit, David R. Day, T. J. Lewis and Stephen D. Senturia, "Conduction in Polyimide at Ordinary Device Temperatures."
- 11:50 Thang Bui, Soma Chaudhuri, Tom Leighton, and Mike Sipser, "Graph Bisection Algorithms with Good Average Case Behavior."
- 12:10 Mark S. Wrighton, "Electrochemical Microelectronic Devices: 'Transistors' Based on Redox Active Polymers."

12:30 BAG LUNCH

SESSION III. Chairman: Hae-Seung Lee

- 1:45 Prabha K. Tedrow, Vida Ilderem, and R. Reif, "Low Pressure Chemical Vapor Deposition of Titanium Silicide."
- 2:05 Cyrus S. Bamji, Charles E. Hauck, and Jonathan Allen, "Design-by-Example Regular Structure Generator."
- 2:25 Steven L. Garverick and Charles G. Sodini, "Large Signal Linearity of Scaled MOS Transistors."
- 2:45 John L. Wyatt, Jr., "Improved Bounds on Signal Delay in MOS Interconnect."

3:05 SNACK BREAK

SESSION IV. Chairman: Thomas F. Knight, Jr.

- 3:30 Charles E. Leiserson and Cynthia A. Phillips, "A Space-Efficient Algorithm for Finding the Connected Components of Rectangles in the Flane."
- 3:50 John S. Haggerty, John Flint and David Adler, "Laser Induced Chemical Vapor Deposition."
- 4:10 Daniel Weise, "Automatic Formal Verification of Synchronous MOS Designs."
- 4:30 Adjourn MICROSYSTEMS PROGRAM OFFICE, Room 36-575 Telephone (617) 253-8138



### MASSACHUSETTS INSTITUTE OF TECHNOLOGY

### Spring 1985 VLSI Research Review May 20, 1985

### **AGENDA**

9:00 Welcome and Introduction, Paul Penfield, Jr.

### SESSION I. Chairman: Charles G. Sodini

- 9:10 W. R. Burger, T. J. Donahue, and R. Reif, "Electrical Characterization of Epitaxial Silicon Films Deposited at Low Temperatures by the Plasma-Enhanced Chemical Vapor Deposition (PECVD) Technique."
- 9:30 Robert C. Armstrong, "Procedural Design of a Floating-Point Arithmetic Unit."
- 9:50 M. Rodder, D. A. Antoniadis, and S. Madan, "Comparison of Different Techniques for Passivation of Small-Grain Poly-Si MOSFETs."
- 10:10 Andrew A. Berlin, "A Digital Convolver for Visual Images."
- 10:30 COFFEE BREAK

### SESSION II. Chairman: Christopher J. Terman

- 11:00 Rosemary Cartwright, Nagy El-Kaddah, and Julian Szekely, "The Effect of an Axial Magnetic Field on Fluid Flow and on Heat and Mass Transfer Close to the Interface of a Rotating Crestal During Czochralski Growth."
- 11:20 Ronald I. Greenberg and Charles E. Leiserson, "A Randomized Algorithm for Routing Bit-Serial Messages on Fat-Trees."
- 11:40 Andrew Tangborn and Anthony T. Patera, "Numerical Simulation of Czochralski System Bulk Flows."
- 12:00 Greg Waters, "A High-Performance Crossbar Switch for Multicomputers."
- 12:20 BAG LUNCH

### SESSION III. Chairman: Donald E. Troxel

- 1:30 Paul D. Bassett and Lance A. Glasser, "A High-Speed Asynchronous Communication Technique for MOS VLSI Systems."
- 1:50 S. Y. Chou, D. A. Antoniadis, H. I. Smith, and J. Melngailis, "Sub-100 nm MOSFETs Fabricated Using X-Ray Lithography."
- 2:10 Charles A. Zukowski, Lance A. Glasser and John L. Wyatt, Jr., "Bounding Enhancements for VLSI Circuit Simulation."
- 2:30 H. M. Branz, B. T. Fiske, J. H. Flint, J. S. Haggerty, and D. Adler, "Doping of Hydrogenated Amorphous Silicon Films Prepared by Laser-Induced Chemical Vapor Deposition."
- 2:50 SNACK BREAK

### SESSION IV. Chairman: Carl V. Thompson

- 3:20 M. A. Schmidt, F. L. Terry, B. P. Mathur, and S. D. Senturia, "Inversion-Layer Mobility of MOSFETs with Nitrided Oxide Gate Dielectrics."
- 3:40 Thomas H. Cormen, and Charles E. Leiserson, "A Hyperconcentrator Switch for Routing Bit-Serial Messages."
- 4:00 Shahryar Motakef, "Factors Controlling the Generation of Thermally Induced Dislocations During Growth of III-V Compounds from Melt."



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Agenda Fall 1985 VLSI Research Review December 16, 1985

- 9:00 Welcome and Introduction, Paul Penfield, Jr.
- SESSION I. Chairman: Professor Roger T. Howe
- 9:10 J. P. Wade and C. G. Sodini, "Dynamic Cross-Coupled Bitline Content Addressable Memory Cell for High Density Arrays"
- 9:30 H. A. Atwater, Henry I. Smith, and C. V. Thompson, "Enhancement of Grain Growth in Ultra-Thin Germanium Films by Ion Bombardment"
- 9:50 Margaret St. Pierre, "A Simulation Environment for Schema"
- 10:10 T. J. Garino, R. W. Adams, and H. K. Bowen, "New Ceramic Processes for Microelectronic Packaging"
- 10:30 COFFEE BREAK
- SESSION II. Chairman: Professor Martin Schlecht
- 11:00 Jeffrey W. Scott, Wai Lee, Charles Giancarlo, and Charles G. Sodini, "A CMOS Slope Adaptive Delta Modulator"
- 11:20 Stephen Y. Chou, D. A. Antoniadis, and Henry I. Smith, "Application of the Shubnikov-de Haas Effect in Characterization of Sub-100-nm Channel Si MOSFETs"
- 11:40 Kenneth T-Y. Kung and Rafael Reif, "Implant-Dose Dependence of Seed Selection Through Ion Channeling to Enhance the {110} Texture of Low-Pressure Chemical-Vapor Deposited Polycrystalline Si Films on SiO<sub>2</sub>"
- 12:00 Christian R. Musil, John Melngailis, and John L. Bartelt, "Focused Ion Beam Microsurgery for Electronics"
- 12:20 BAG LUNCH. Tables are set up in Room 34-401.
- SESSION III. Chairman: Dr. John Melngailis
- 1:30 Duane Boning and Dimitri A. Antoniadis, "MASTIF-A Workstation Approach to Fabrication Process Design"
- 1:50 Denice D. Denton, Donald F. Priore, Herbert J. Neuhaus, Stephen D.
  Senturia, Eugene S. Anolick, and Donald Scheider, "An Integrated MOS
  Test Chip for Study of the Electrical Properties of Polyimide Films"
- 2:10 Bonnie A. Berger and Tom Leighton, "New Bounds and Algorithms for Channel Routing"
- 2:30 S. Motakef, A. Patera, J. Szekely, G. Stephanopoulos, and A. Witt, "Growth and Characterization of Large-Diameter Semiconductor Single Crystals"
- SESSION IV. Chairman: Professor David J. Edell
- 3:20 Sching L. Lin, and Jonathan Allen, "MINPLEX--A Compactor that Minimizes the Bounding Rectangle and Individual Rectangles in a Layout"
- 3:40 Kenneth D. Allen and Herbert H. Sawin, "Polysilicon Plasma Etching in a Freon (R)-13 Discharge: Modeling of Etching Rate and Directionality"
- 4:00 Joshua D. Marantz, "Exploiting Parallelism in VLSI CAD"
- 4:20 Wai Lee, Christine Lam, Tow Chong, and Clifton Fonstad, "Molecular-Beam Epitary of III-V Heterostructure Electronic Devices"
- 4:40 ADJOURN



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> Agenda Spring 1986 VLSI Research Review May 19, 1986

9:00 Welcome and Introduction, Paul Penfield, Jr.

SESSION I. Chairman: Professor Charles G. Sodini

9:10 Darius Crenshaw and Rafael Reif, "Modeling and Simulation of Autodoping in CVD Silicon Epitaxy"

9:30 M. Rodder and D. A. Antoniadis, "Characteristics of Thin Film Poly-Si MOSFETs as a Function of Process Conditions and High Field Stress"

9:50 David J. Edell, "Biomedical Applications of Microfabrication Technology"

10:10 Jerome C. Licini, Marc A. Kastner, John Melngailis, and David J. Bishop, "Conductance Fluctuations in Narrow MOSFETs"

10:30 COFFEE BREAK

SESSION II. Chairman: Professor H. Kent Bowen

11:00 T. S. Hohol and L. A. Glasser, "RELIC: A Reliability Simulator for Integrated Circuits"

11:20 Gabriel R. Bitran and Devanath Tirupati, "Planning and Scheduling for Epitaxial Wafer Production Facilities"

11:40 Charles F. Ferguson, "Strategic Risk in the American Microelectronics and Computer Systems Industries"

12:20 BAG LUNCH. Tables are set up in Room 34-401

SESSION III. Chairman: Dr. Lenwood Heath

1:30 David Standley, and John L. Wyatt, Jr., "Improved Signal Delay Bounds for RC Tree Networks"

1:50 M. Mehregany, R. T. Howe, and S. D. Senturia, "Novel Microstructures for the Study of Residual Stress in Polyimide Films"

2:10 F. Thomson Leighton and Peter Shor, "Improved Algorithms for Wafer-Scale Integration of 2-D Systolic Arrays"

2:30 H.-J. Kim and Carl V. Thompson, "Effects of Dopants on Grain Growth in Thin Polycrystalline Silicon Films"

2:50 SNACK BREAK

SESSION IV. Chairman: Professor Christopher J. Terman

3:20 Charles E. Leiserson and Bruce M. Maggs, "Communication-Efficient Parallel Graph Algorithms"

3:40 Scott Chang and Roger T. Howe, "Resonant Microbridge Accelerometer"

4:00 Alan Sherman, "Algorithms for Placing Modules on a Custom VLSI Chip" 4:20 Thye-Lai Tung, Dimitri A. Antoniadis, and Jerome Connor, "Silicon

4:20 Thye-Lai Tung, Dimitri A. Antoniadis, and Jerome Connor, "Silicon Dioxide Flow during Oxidation: Boundary Value Formulation of an Incompletely Understood Physical Effect"

4:40 ADJOURN



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Agenda Fall 1986 VLSI Research Review December 15, 1986

9:00 Welcome and Introduction, Paul Penfield, Jr.

SESSION I. Chairman: Donald E. Troxel

- G. M. Shedd, A. D. Dubner, H. Lezec, and J. Melngailis, "Focused Ion 9:10 Beam Induced Deposition of Gold"
- 9:30 Johan Hastad, Tom Leighton, and Mark Newman, "Fault Tolerance in Hypercubes"
- Martin A. Schmidt, Joseph H. Haritonidis, Roger T. Howe, and Stephen 9:50
- D. Senturia, "A Micromachined Floating-Element Shear Sensor"
  A. D. Huelsman, E. Yoon, P. Parris, and R. Reif, "Epitaxial Growth 10:10 of GaAs by Plasma-Enhanced Metal-Organic Chemical Vapor Deposition"
- 10:30 COFFEE BREAK

SESSION II. Chairman: Rosemary L. Smith

- Mark W. Reichelt, Wayne H. Wolf, and Jonathan Allen, "An Improved Cell 11:00 Model for Hierarchical Constraint Graph Compaction"
- Charles Selvidge, and Adam Malamy, "Magnetostatic I/O Techniques for 11:20 Integrated Circuits"
- Brian E. Thompson, Albert D. Richards, and Herbert H. Savin, 11:40 "Continuum Modeling of Radio-Frequency Discharges for Plasma Etcging"
- 12:00 Joe Kilian, Shlomo Kipnis, and Charles E. Leiserson, "The Organization of Permutation Architectures with Multiple-Pin Interconnections"
- 12:20 BAG LUNCH. Tables are set up in Room 34-401

SESSION III. Chairman: Emanuel Sachs

- R. Jayaraman, W. Yang, and C. G. Sodini, "MOS Electrical 1:40 Characteristics of Low Pressure Re-oxidized Nitrated-oxide"
- 2:00 Stanley B. Gershwin, "A Hierarchical Framework for VLSI Manufacturing Systems Scheduling"
- Gahvam Shahidi, Dimitri Antoniadis, and Hank Smith, "Velocity 2:20 Overshoot at Room Temperature Using Si Short Channel MOSFET's"
- Andrew Goldberg, "A New Approach to the Maximum Flow Problem" 2:40
- 3:00 SNACK BREAK

SESSION IV. Chairman: William J. Dally

- Tow C. Chong, and Clifton G. Fonstad, "Growth of High Quality GaAs 3:30 Layers on Si Substrates by Molecular Beam Epitaxy"
- Silvano A. Brewster, and Jeffrey H. Lang, "Probabilistic Analysis of 3:50 Soft Errors in VLSI with Applications to Digital Control Systems"
- Mark Shirley, "Generating Tests by Exploiting Designed Behavior" 4:10
- 4:30 Khalid Ismail, "Modeling of Compound Semiconductor Devices"
- 4:50 ADJOURN



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Agenda Spring 1987 VLSI Research Review May 18, 1987

8:55	Welcome	and	Introduction,	Paul	Penfield.	Jr.
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### SESSION I. Chairman: Roger T. Hove

- 9:00 Thomas H. Cormen, "Efficient Multichip Partial Concentrator Switches"
- 9:20 Donald G. Baltus, "Generating Efficient Layouts from Optimized Circuit Schematics"
- 9:40 Wai L. Lee and Charles G. Sodini, "A Higher-Order Interpolative Modulator Topology for High-Resolution Oversampling A/D Converters"
- 10:00 Donald E. Troxel, "Computer-aided Fabrication of Integrated Circuits"
- 10:20 Michael B. McIlrath, "Representation of IC Manufacturing Process Flows"
- 10:40 COFFEE BREAK

### SESSION II. Chairman: Jeffrey H. Lang

- 11:00 Christine S. Lam and Clifton G. Fonstad, "Improved MODFET Performance through Ion Implantation in the Gate Region"
- 11:20 Serge A. Plotkin, "Parallel Symmetry-breaking in Sparse Graphs"
- 11:40 Lynne Brocco, "Timing Simulation of VLSI Circuits Using Macromodels"
- 12:00 Tom Knight, "A Self Terminating Low Voltage Swing CMOS Output Driver"
- 12:20 BAG LUNCH. Tables are set up in Room 34-401

#### SESS ON III. Chairman: Emanuel Sachs

- 1:30 Erik H. Anderson and Henry I. Smith, "Fabrication by Electron-Beam Lithography of X-Ray Masks with 50 nm Linewidths and Replication by X-ray Nanolithography"
- 1:50 Tam-Anh Chu, "Synthesis of Self-timed VLSI Circuits from Graph-Theoretic Specifications"
- 2:10 Joseph T. Kung, "A Digital Technique for Precise Measurement of Capacitor Differences, with Application to Capacitive Integrated Sensors"
- 2:30 Peter O'Brien, John L. Wyatt, Jr., Thomas Savarino, and James Pierce, "Fast On-Chip Delay Estimation for Cell-based Emitter Coupled Logic"
- 2:50 Mark G. Allen and Stephen D. Senturia, "Microfabricated Test Structures for Adhesion Measurement"
- 3:10 SNACK BREAK

### SESSION IV. Chairman: Martin F. Schlecht

- 3:30 Vincent M. McNeil, Lloyd D. Clark, Jr., and David J. Edell, "Optimization of the Noise Performance of Active Neural Transducers"
- 3:50 William J. Dally, Linda Chao, Andrew Chien, Soha Hassoun, Waldemar Horvat, Jon Kaplan, Paul Song, Brian Totty, and Scott Wills, "Architecture of a Message-Driven Processor"
- 4:10 Roger C. Perkins, "Copper-Polyimide Interconnects for Ceramic Chip Carriers"
- 4:30 Lance A. Glasser and John L. Wyatt, Jr., "Frequency Limitations in Circuits Composed of Linear Devices"
- 4:50 ADJOURN



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Agenda Fall 1987 VLSI Research Review December 14, 1987

8:45 Welcome and Introduction, Paul Penfield, Jr.

### SESSION I. Chairman: Martin F. Schlecht

- 8:50 Tom Leighton and Eric Schwabe, "Space-Efficient Queue Management Using Fixed-Connection Networks"
- 9:10 Guy E. Blelloch, "Scans as Primitive Parallel Operations"
- 9:30 William J. Dally and Paul Song, "Design of a Self-Timed VLSI Multicomputer Communication Controller"
- 9:50 Robert A. Iannucci, "von Neumann / Dataflow Processor"
- 10:10 Gregory M. Papadopoulos, "Monsoon Dataflow Processor"
- 10:30 COFFEE BREAK

### SESSION II. Chairman: Charles G. Sodini

- 10:50 George Prueger, Emanuel Sachs, and Roberto Guerrieri, "Equipment Model for the Low Pressure Chemical Vapor Deposition of Polysilicon"
- 11:10 Silvano A. Brewster and Jeffrey H. Lang, "Probabilistic Analysis of Soft Errors in VLSI With Applications to Digital Control Systems"
- 11:30 Jon P. Wade and Charles G. Sodini, "The MIT Database Accelerator: 2K-trit Circuit Design"
- 11:50 Curtis Tsai, Kathleen Early, and Rafael Reif, "The MIT Database Accelerator: Process Integration"
- 12:10 Frederick P. Herrmann and Charles G. Sodini, "The MIT Database Accelerator: Tern ry Logic and Algorithms"
- 12:30 BAG LUNCH. Tables are set up in Room 34-401

### SESSION III. Chairman: Jacob K. White

- 1:30 M. A. Kastner, S. B. Field, J. C. Licini, and S. L. Park, "Anomalous Magnetoresistance of the Electron Gas in a Restricted Geometry"
- 1:50 Henri J. Lezec, Leonard J. Mahoney, Mark I. Shepard, and John Melngailis, "Focused Ion Beam Implantation"
- 2:10 G. G. Shahidi, D. A. Antoniadis, and Henry I. Smith, "Reduction of Channel-Hot-Electron-Generated Substrate Current in Sub-150 nm Channel Length Si MOSFETs"
- 2:30 M. L. Schattenburg, I. Tanaka, and Henry I. Smith, "Microgap X-Ray Nanolithography"
- 2:50 Erik H. Anderson and Henry I. Smith, "Progress in X-Ray Nanolithography Pattern Generation"
- 3:10 SNACK BREAK

### SESSION IV. Chairman: Herbert H. Sawin

- 3:30 Keith E. Crowe and Rosemary L. Smith, "Investigation of Mechanical Properties of Stoichiometric LPCVD Silicon Nitride Films"
- 3:50 A. D. Huelsman and R. Reif, "Remote Plasma Deposition of GaAs and GaAsP by Metal-Organic Chemical Vapor Deposition"
- 4:10 Shih-Fang Chuang, Xiao-Ge Zhang, and Rosemary L. Smith, "Porous Silicon Layer Morphologies: Formation Parameters and Their Influences"
- 4:30 P. C. Searson, "Corrosion in Electronic Materials"
- 4:50 Herbert J. Neuhaus and Stephen D. Senturia, "History Effects in Polymeric Insulators: How Ions Can Complicate Characterization"
- 5:10 ADJOURN





Microsystems Research Center

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Dear Colleague:

This letter is in response to your inquiry about the 1986 MIT VLSI Tools Release. The tools are available to the public within the United States and Canada and are designed or coerced to run on Berkeley VAX UNIX, version 4.2. The tape is written in tar format at 1600 bpi and requires about eight megabytes of disk space.

We require prepayment of the handling fee of \$500 and a letter stating that the tools will not be redistributed outside your organization or to foreign components of your organization, that the tools will not be used as the basis of a commercial software or hardware product, and that you understand that the tools are supplied "as is," without any warranty. You may sign the form letter enclosed or you may use similar wording on your own letterhead. The handling fee is waived for universities, government agencies, and members of the MIT Microsystems Industrial Group (as of October 1987: Analog Devices, AT&T, DEC, Eaton Ion Beam, GCA, GE, GM, GenRad, Sipex Corp., IBM, Keithley Instruments, NCR, Polaroid, Raytheon, and Teradyne). You will receive one tape and two copies of the manual. Additional manuals are available for \$15 each. Make your check payable to MIT-VLSI and send it and the agreement letter to:

VLSI Tools Release Microsystems Research Center Room 39-321 Massachusetts Institute of Technology Cambridge, MA 02139 Telephone (617) 253-8138

The following MIT VLSI tools are included in the release:

Circuit Description and Simulation: NET, CNET, PRESIM, RSIM, RNL by Chris Terman

HPEDIT, An LSI Artwork Editor, by Robert Armstrong

XDRC Programmer's Guide, by Robert Armstrong

RSG: Design-by-Example Regular Structure Generator, by Cyrus S. Bamji

The EXCL Circuit Extractor, by Stephen P. McCormick

The CNODE Transistor Network Extractor, by Stephen P. McCormick

NMOS and CMOS Models, by Lance A. Glasser

Most of the programs in the present software release are written either in C or CLU. A CLU compiler is not necessary to use these VLSI tools on an as-is basis, but is necessary if you want to change them. The Manual describes how to obtain more information on CLU.

If you have any questions, feel free to call the above number for information.

Sincerely,

Barbara Tilson

Assistant to the Director

Babara Tilson



### APPENDIX D. (continued)

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Subject: 1986 MIT VLSI Tools Tape I hereby request, on behalf of my organization a copy of the 1986 MIT VLSI Tools tape. I agree that: The tools are supplied without the normal license fee, and that my organization will not incorporate any of them into a commercial product, or sell access to them, without prior written agreement from MIT. Since some of the tools were developed under sponsorship that restricts worldwide distribution, my organization will not distribute the tools to other organizations, or to any other locations of my organization, and in no case to anywhere outside the United States and Canada. The tools are supplied "as is," without any kind of warranty, and MIT does not promise to support them in any way. Accepted: Signature Printed Name Title Date Organization/Company Name Address City, State, Zip

### APPENDIX E. VLSI MEMO SERIES (through December 1987)

- 80-1 "Integrated Circuit Series," Paul Penfield, Jr., January 1980. (4 pp.)
- 80-2 "Using APL on the Speech System 20," Paul Penfield, Jr., January 1980. (7 pp.)
- 80-3 "Design Considerations for a Partial Differential Equation Machine," Arvind and Randal E. Bryant, January 1980. (10 pp.)
- 80-4 "Information Transfer and Area-Time Tradeoffs for VLSI Multiplication," Harold Abelson and Peter Andreac, January 1980. (9 pp.)
- 80-5 "A Monolithic Moisture Sensor," Kou Togashi and Stephen D. Senturia, January 1980. (9 pp.)
- 80-6 "The SCHEME-79 Chip," Jack Holloway, Guy L. Steele, Gerald J. Sussman, and Alan Bell, January 1980. (43 pp.)
- 80-7 "MOSSIM: A Logic-Level Simulator for MOS LSI. User's Manual Version 2," Randal E. Bryant, February 1980. (19 pp.)
- 80-8 "The Implementation of Regular Logic with Feedback Reduced PLAs," Lance A. Glasser, February 1980. (5 pp.)
- 80-9 "Reflections on AIDS-79," Paul Penfield, Jr., March 1980. (4 pp.)
- 80-10 "Student Guide to VLSI Research at M.I.T.," Paul Penfield, Jr., Revised yearly. (15 pp.)
- 80-11 "Introduction to the Design Rule Checker," Larry Seiler, March 1980. (3 pp.)
- 80-12 "Geometrical Primitive Objects for Integrated Circuit Specification," Larry Seiler, March 1980. (6 pp.)
- 80-13 "The Cost of Designing for Testability in Terms of Integrated Circuit Yield," Lance A. Glasser, March 1980. (9 pp.)
- 80-14 "AIDS-79 User's Manual," Paul Penfield, Jr., March 1980. (37 pp.)
- 80-15 "The Nature of VLSI Curcuit Design," Lance A. Glasser, May 1980. (5 pp.)
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- 80-33 "VLSI Design Automation Activities at M.I.T.," J. Allen and P. Penfield, Jr., Rev. July 1981. (30 pp.)
- 80-34 "Addendum to AIDS-79 User's Manual," Paul Penfield, Jr., October 1980. (9 pp.)
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- "MOSFETs on Silicon Prepared by Moving Melt Zone Recrystallization of Encapsulated Polycrystaline Silicon on an Insulating Substrate," E. Maby, M.Geis, Y. LeCoz, D. Silversmith, R. Mountain, and D. A. Antoniadis, May 1981. (13 pp.)
- 81-50 "A Switch-Level Simulation Model for Integrated Logic Circuits," Randal E. Bryant, June 1981. (219 pp)
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