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A STUDY ON THE ELECTROCHEMICAL IMPREGNATION PROCESS
IN THE MANUFACTURING OF CADMIUM ELECTRODE

FINAL REPORT

bу

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Prepared for

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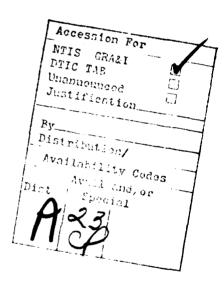
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higher current density obtained in the second data set was due to the occurrence of the co-precipitation reaction between cadmium ions and hydroxy ions which were generated by the electrochemical reaction.

Two models, which described the transport process and reactions under two different experimental conditions were developed. The model for a cadmium-ion-free electrolyte was used to identify the rate of the heterogeneous electrode reaction by matching the model prediction with the experimental results. The heterogeneous reaction rate constants so obtained were then used to identify the rate of the homogeneous precipitation reaction by again matching its model prediction with the experimental results.



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NOMENCLATURE

А,В	discretization coefficient matrices
C _i	concentration of species i, moles/cm 3
c.*	dimensionless concentration of species i
$^{\text{C}}$ o	concentration of substance 0, moles/cm3
$\mathtt{D_{i}}$	diffusion coefficient of species i, em//sec
D _O	diffusion coefficient of substance 0, cm2/sec
F	Faraday's constant, 96487 Coulomb/equiv.
I ₁ , I ₂	cathodic current densities of reactions (24) and (25), respectively, Amper/cm2
I	overall current density, Amper/cm ²
J _{i,j}	Jacobian matrix
k	homogeneous reaction rate constant, sec-1
К	dimensionless homogeneous reaction rate constant, K=k δ^2/D_2
^К 1	cathodic rate constant of reaction (23), cm/sec
K ₂	anodic rate constant of reaction (23), cm ⁷ /moles ² -sec
K _{a1} ,K _{a2}	anodic rate constants of reactions (24) and (25), respectively, $cm^4/moles$ -sec
K _{c1}	cathodic rate constant of reaction (24), cm4/moles-sec
K _{c2}	cathodic rate constant of reaction (25), cm/sec
Ksp	solubility product of $Cd(OH)_2$, 2×10^{-23} moles $^3/cm^9$
n	number of electrons transferred in electrode reaction
11	number of interior collocation points
Ni	flux of species i, moles/cm ² -sec

N _O	flux of substance 0, moles/cm ² -sec
r ₁ , r ₂	reaction rates of reactions (24) and (25), respectively, $moles/cm^2-sec$
r	overall reaction rate of reaction (23), moles/cm ² -sec
R	universal gas constant, 8.3143 Joule/mole-deg
R _i	rate of production of species i, moles/cm ³ -sec
T	absolute temperature, deg K
t	time, sec
V	applied potential, Volt
x	spatial direction
z _i	collocation point, z _i =\xi/\xxs

Greek Letters

β1,β2	symmetry factors
β1'β2 δ	diffusion thickness, cm
ξ	spatial variable, $\xi = x/\delta$
۶ _i	collocation point
¥s s	spline collocation point
τ	dimensionless time, $\tau = D_2 t/\delta^2$

Subscripts

i	i=1,2,3 corresponding to NO ₃ , OH and Cd ⁺² ions i=1,N+2 corresponding to collocation-point number
0	reduction substance on the electrode surface

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spline collocation point

Superscripts

- b bulk condition
- o surface condition

CHAPTER 1

INTRODUCTION

Nickel-cadmium storage tatteries have been in use for more than fifty years; since World War II, new design principles have been introduced which have greatly extended their usefulness. Many theories and investigations have been put forward concerning the reaction mechanisms of both cadmium and nickel electrodes. Because the activity of the nickel electrode has been more fully characterized than that of the cadmium electrode, we will focus our attention on the behavior of the cadmium electrode.

There are a number of methods used for the fabrication of cadmium electrodes. These methods are usually classified into three categories: (a) pressed powder or pasted type (1,2,3), (b) impregnated nickel sinter type (4,5,6,7,8) and (c) electrochemical impregnation (9,10,11,12). The last method, however, is simple in operation and can, in theory, achieve high loading of active material in a single impregnation cycle at the lowest cost.

In the electrochemical impregnation process, electrochemically active material is introduced into the porous nickel plaqe by electrochemical precipitation. The plaque, which serves as a cathode, is submerged into an electrolysis cell containing an aqueous solution of cadmium nitrate at a temperature near the boiling point of the solution. The initial pH value of the impregnation solution is adjusted to around 3 by titration with nitric acid. (As the pH value of the bath increases, i.e., becomes more basic, cadmium hydroxide begins to precipitate in regions other than within the pores of the plaque, and active material is lost in the bath, which is not what we want.)

The electrochemical reaction at the cathode during impregnation could either be the liberation of hydrogen,

$$2H_2O + 2e^- \longrightarrow H_2 + 2OH^-$$
, (1)

or the reduction of nitrate ion,

Both reactions produce hydroxy ions which then either diffuse away from the electrode porous surface or react with the cadmium ions present in the pores to form cadmium hydroxide. The cadmium hydroxide then deposits within the pores of the porous plaque.

The precipitation reaction is:

$$Cd^{+2} + 2OH^{-} \longrightarrow Cd(OH)_{2}$$
 (3)

There is the possibility of forming cadmium according to the reduction reaction:

$$Cd(OH)_2 + 2e^- \longrightarrow Cd + 2OH^-.$$
 (4)

This reaction is presumably prevented from taking place by hydroxy ion generated on the electrode surface by reaction (1) or (2), so that there is no chance for cadmium ions to diffuse through the solution onto the surface and be reduced to cadmium metal.

Following impregnation, the electrode is cathodically polarized in a 25 % potassium hydroxide solution with the impregnated plate connected as the cathode and subjected to low direct anodic current (0.25 to 0.75 amp/in²). The solution is maintained at about 100°C for a period of from 15 to 45 minutes to convert cadmium hydroxide to cadmium in the pores of the plaque by reaction (4) or to remove any nitrate ion or other undesirable reduction products. The active material of the electrode is presumed to be both cadmium hydroxide and cadmium.

In this work, the electrochemical impregnation process for the fabrication of the cadmium electrode was examined both experimentally and theoretically.

Experimentally, a set of current-density-vs.-time transients at constant applied potential were obtained for a nickel micro-electrode. The current density was due to the occurrence of the electrode reaction (2) and precipitation reaction (3) presented earlier. For the purpose of identifying the electrochemical reactions, another set of current-density-vs.-time transients were obtained using an electrolyte which contained no cadmium ion. In this case, the precipitation reaction (3) no longer took place. The reactions at the electrode were the only reactions taking place.

The transient current responsed in an electrolyte which contained cadmium ions differed significantly from that in an electrolyte which did not contain the cadmium ions. This difference is presumed to be due to the precipitation reaction.

The current obtained in the presence of cadmium ions in the electrolyte at any time was higher than that obtained at the same applied potential in the absence of cadmium ions. This result is explainable by the fact that the cadmium ions in the solution consumed the hydroxy ions which were produced by the heterogeneous reaction (2) and, as a result, promoted the heterogeneous electrode reactions.

The experimental current-density-vs.-time curves obtained in the potential-step experiment were used to identify both the heterogeneous electrochemical and the homogeneous precipitation reaction rate expressions. The heterogeneous rate was identified first from the experimental results in which there was no cadmium ion in the electrolyte. The precipitation rate was then identified from the experimental results in which the cadmium ions were present in the electrolyte.

A set of differential equations which described the transport process in the cadmium-ion-free solution was solved in terms of two unknown constants. The unknown constants, related to the heterogeneous electrode reactions, were identified by matching the theoretical results with the results of the experiment. The precipitation reaction rate constant was then obtained by a similar procedure.

CHAPTER 2

LITERATURE REVIEW

Impregnation of nickel sinters with cadmium hydroxide, followed by electrochemical reduction to cadmium, is the most economical method by which to fabricate cadmium electrodes. Almost all of the research works concerning this subject may be divided into three types: (a) manufacturing techniques development, (b) impregnation process study and (c) charge-discharge study.

During recent years, manufacturing techniques, especially those involving electrochemical impregnation, have employed widely varying operating conditions (13,14,15,16). There are several parameters that affect the electrochemical impregnation process such as:

- 1) Temperature: Beauchamp (14) emphasized the fact that high impregnation bath temperature keeps the size of cadmium hydroxide crystals small, and thereby obtaining a more active electrode.
- 2) pH value: In Beauchamp's process (14), the pH value was closely controlled by buffering the cadmium nitrate solution with sodium nitrite. Pickett (16) in a similar process, maintained the pH value of the cadmium nitrate bath between 3-5 by titrating the solution with proper amount of nitric acid.

3) Current density: The current density, based on apparent electrode surface, is another important variable. Beauchamp (14) used D. C. current of 4-8 amps/in² while Bulan (15) used alternating current of 1.2-1.6 amps/in² and claims that the electrode impregnated by alterning current technique retained more of its capacity after cycling as compared to electrodes fabricated by other methods. Pickett (16) presents another technique similar to the above and claims that his technique yields higher loading cadmium electrodes and achieves about 85% utilization of the active material.

The electrochemistry of the $\operatorname{Cd}/\operatorname{Cd}(\operatorname{OH})_2$ electrode in concentrated alkaline solution, typically KOH as in the Ni-Cd battery, has been studied extensively both theoretically and experimentally (17,18,19,20). Bennion, et al. (17) in their theoretical development, present two models, the solution-diffusion model and film model, in considering the failure mechanism in the performance of secondary batteries using metal/metal salt couples. They conclude that one mode of failure of the metal/metal oxide porous electrode is the blocking of the pore or the complete covering of surface by product crystallities. Falk (18) obtained X-ray diffraction patterns from electrodes submerged in electrolyte during charge and discharge by means of a special test cell. He claims that, during charge, $\operatorname{Cd}(\operatorname{CH})_2$ is successfully transformed into Cd metal in the cadmium electrode, but even after a strong overcharge, this transformation is not

Furthermore, $\operatorname{Cd}(\operatorname{OH})_2$ is the end product during discharge and there is no evidence of the presence of a CdO film which is believed to be responsible for the passivation of the electrode. Gross and Glocking (19) summarized the results of recent research by characterizing the negative cadmium electrode in a nickel-cadmium cell and evaluating some of the published results about which researchers still disagree among themselves, such as the mechanism for passivation, which is an important phenomena that affects the capacity of the nickel-cadmium cell.

In comparison to the extensive studies on the electrochemistry of the $\mathrm{Cd}/\mathrm{Cd}(\mathrm{OH})_2$ electrode in KOH solution, there is little information available concerning the electrochemical reactions taking place during the electrochemical impregnation process which uses cadmium nitrate solution as electrolyte. The only research works known to the author are the electrochemical impregnation studies using cycling voltammetry (21,22). They used a 0.013 cm² nickel microelectrode and a 0.064 cm² cadmium microelectrode. Some important conclusions of their studies are summarized below:

(1) There was a large reduction wave at -0.63V vs SCE(Saturated Calomel Electrode) which appeared only during the initial negative scan. This is believed to be the reduction of a solution species to liberate OH ion in the presence of Cd⁺² to precipitate cadmium hydroxide on the electrode surface.

- (2) A second reduction process was observed at -0.627 vs SCE during the reverse positive scan. This is due to the reductive formation of metallic cadmium from cadmium oxide or hydroxide that was deposited on the electrode surface during the previous forward scan.
- (3) Some processes (or one of the processes) during the first cycle effectively passivated the electrode to further electroactivity. The formation of the gray material at -0.63V vs SCE, discussed in (1), was the most probable reason for the passivation of the electrode.

CHAPTER 3

THEORETICAL APPROACH

3.1 General

In voltammetry at constant voltage, the current through the electrolytic cell is measured as a function of time while the potential of the polarized electrode is held at a constant value. The current is affected by both the transfer process and the electrochemical and/or chemical reactions.

A plane electrode is immersed in a solution which contains a substance O. At the imposed potential, O is reduced to another substance R at the electrode surface, according to the following electrochemical reaction:

$$0 + ne^{-} \longrightarrow R$$
 (5)

The current-density-vs.-time curve obtained at a constant voltage depends on both the kinetics of the electrochemical reaction and the rate of mass transfer.

Under our experimental conditions, diffusion is the only mode of mass transfer. The other two modes of mass transfer, namely, migration and convection, are insignificant. Migration

is eliminated by the presence of a large excess of supporting electrolyte which reduces the potential field. Convection is avoided due to the conditions that (1) the solution is not stirred and (2) the duration of electrolysis is short, so that the density change has not yet become a significant factor and natural convection has not taken place.

The dimension of the cell, as compared to the microelectrode used, is so large that the solution may be regarded as extending to infinity; i.e., the diffusion process is semi-infinite.

According to Fick's first law, the flux of the substance 0 at a distance x from the electrode and in the direction perpendicular to the electrode is:

$$N_0(x,t) = -D_0 \frac{2C_0(x,t)}{2x}$$
 (6)

Conservation of the species O leads to the following differential equation:

$$\frac{\partial C_0(x,t)}{\partial t} = D_0 \frac{\partial^2 C_0(x,t)}{\partial x^2}, \qquad (7)$$

where \mathbf{C}_0 is the concentration of substance 0, which is a function of x and t. \mathbf{D}_0 is the diffusion coefficient of substance 0, and is assumed to be a constant.

When the substance 0 is reduced at a very high rate, by imposing a sufficiently large potential step, such that the concentration of this substance at the electrode surface is reduced to zero soon after the start of electrolysis, the boundary condition at the electrode/electrolyte interface for equation (7) is $C_0(0,t)=0$ for t>0. Initially before the electrolysis, the solution is homogeneous, and the concentration C_0 at t=0 is uniform with the bulk value. The other boundary condition is that C_0 approaches its bulk value when x is sufficiently large.

The electrolysis current is equal to the product of the charge involved in the reduction of one mole of substance 0 by the flux of this substance at the electrode surface. Thus the current density (current per unit electrode surface area) is:

$$I = nFN_{O}(0,t), \qquad (8)$$

where n is the number of electrons involved in the reduction reaction of substance 0, F is the Faraday constant, and $N_0(0,t)$ is the flux of substance 0 for x=0.

The solution of the above problem is (23):
$$I = nFD_0^{\frac{1}{2}} C_0^b \frac{1}{\pi^{\frac{1}{2}} t^{\frac{1}{2}}}$$
(9)

where C_0^b is the bulk value of substance 0.

The current density represented by equation (9) is called the limiting current density of electrochemical reaction (5). This is the maximum current density which can be achieved by this reaction. It was found that if nitrate ion is the only reducible substance, the current density predicted by equation (9) is considerably lower than the experimental value. This contradition is resolved if one realizes that under the experimental conditions water is also reduced.

At any other less-negative potential the current will depend on the electrode kinetics. Now the condition that the reducible substance concentration becomes zero after the application of the potential step has to be replaced by a kinetics equation, which is a function of potential and the concentrations of surface reactant and product. No general solution is available except for the case when the reaction rate is linearly dependent on the concentrations of the surface reactant and product (23).

3.2 Description of the Model

The real porous electrode is formed by sintering nickel powder on a nickel grid to form a plaque. The plaque serves as the cathode, which is positioned in a cadmium nitrate solution with a pH value between 3 to 5. The passage of the current produces hydroxy ions which cause the cadmium to be deposited

into the porous pores. The transport phenomena associated with electrochemical reactions in a porous medium is very complicated. The approach here is to study the intrinsic reactions which take place inside the pores in a simple flat electrode. The plate electrode is submerged in a semi-infinite pool of electrolyte so that the mass transfer problem can be treated as a one-dimensional problem in the x-direction (perpendicular to the electrode surface). In the solution side, there is a thin double-charge layer near the electrode. The thickness of the double layer is on the order of 10 to 100 Å. It is too thin to be probed adequately, and the theory of the diffuse layer is a microscopic, rather than a macroscopic, phenomena. The mass transfer region to be considered here is thus located outside of this double layer.

The electrodeposition process operates on the principle that the hydroxy ion, which is generated by the reduction process, coprecipitates with the cadmium ion in the solution to form cadmium hydroxide crystalloid. The approach taken here to unravel the complicated sequence of reactions is to form a model which describes the transport processes and reactions. The model will first be used to analyze the experimental results obtained under the condition of no pricipitation reaction, by using an electrolytic solution which is free of cadmium ions. The heterogeneous reduction reaction will be determined. The transport and reaction

problems will then be examined in the case when the solution contains cadmium ions. The rate of the precipitation reaction will then be determined by matching the model's prediction and the experimental results.

3.3 Formulation of Transport Process Equations

Three ionic species to be considered in the electrochemical system are NO_3^- , OH^- and Cd^{+2} ions. In the absence of migration and convection, the flux of each species is expressed as (24):

$$N_i = -D_i \frac{\partial C_i}{\partial x}$$
, $i=1,2,3$, (10)

where N_i is the flux of species i (moles/cm²-sec), D_i is the diffusion coefficient of species i (cm²/sec), C_i is the concentration of species i (moles/cm³), which is a function of both x and t, and i=1,2,3 corresponding to NO_3^- , OH^- and Cd^{+2} ions.

The equation of continuity of each species is (24):

$$\frac{\partial C_{i}}{\partial t} = -\frac{d N_{i}}{d t} + R_{i}, \quad i=1,2,3,$$
 (11)

where R_i is the rate of production of species i (moles/cm³-sec) by precipitation reaction, which occurs

only in the presence of cadmium ions.

Substitution of equation (10) into (11) gives

$$\frac{\partial c_i}{\partial t} = Di \frac{\partial^2 c_i}{\partial x^2} + Ri , \quad i=1,2,3$$
 (12)

It is assumed that the precipitation reaction (3) can be treated as a homogeneous reaction and is linearly proportional to the degree of supersaturation. Therefore, the consumption rate of cadmium ion due to this reaction is:

$$R_3 = -k \left[c_3 - \frac{Ksp}{(c_2)^2} \right]$$
 (13)

where k is the homogeneous reaction rate constant (sec $^{-1}$), Ksp is the solubility constant of Cd(OH)₂

and has the value of $2x10^{-23}$ (moles³/cm⁹)⁽²⁵⁾. By the stoichiometric relation of equation (3), the consumption rate of hydroxy ion due to the same reaction is:

$$R_2 = 2 R_3 = -2 k \left[C_3 - \frac{K \epsilon p}{(C_2)^2} \right].$$
 (14)

Substitution of equations (13) and (14) into equation (12) leads to the following two differential equations:

$$\frac{3^{C_2}}{3^{t}} = D_2 \frac{3^{C_2}}{3^{x^2}} - 2 k \left[c_3 - \frac{\text{Ksp}}{(c_2)^2} \right], \qquad (15)$$

For NO_3^- ion,

$$R_1 = 0.$$

Equation (12) for NO_3^- ion may be reduced to :

$$\frac{\partial C_1}{\partial t} = D_1 \frac{\partial^2 C_1}{\partial x^2} \qquad (17)$$

Only two of the three differential equations need to be solved for the concentration profiles, due to the electroneutrality condition (24):

$$2C_3 - C_1 - C_2 = 0$$
 (18)

Substitution of equation (18) into equation (15) gives:

$$\frac{\partial^{C}_{2}}{\partial t} = D_{2} \frac{\partial^{2}_{2}}{\partial x^{2}} - 2k \left[\frac{1}{2} (C_{1} + C_{2}) - \frac{K_{sp}}{(C_{2})^{2}} \right].$$
 (19)

Equations (17) and (19) are solved simultaneously to obtain the concentration profiles of ${\rm C_1}$ and ${\rm C_2}$, i.e., ${\rm NO_3^-}$ and ${\rm OH^-}$ ions. The ${\rm C_d^{+2}}$ profile can then be obtained by equation (18) from the known profiles of ${\rm C_1}$ and ${\rm C_2}$.

A set of differential equations, which are simpler

than equations (17) and (19), are obtained when the electrolyte contains no cadmium ion. In the absence of cadmium ion, the precipitation reaction (3) can not occur; thus, R_i terms are all equal to zero. Equation (12) is then reduced to:

$$\frac{\partial^{C_i}}{\partial t} = D_i \frac{\partial^{2C_i}}{\partial x^2}, \quad i=1,2 , \qquad (20)$$

in which i=1,2 corresponds to NO_3^- and OH^- ions.

Equation (20) is written for C_1 and C_2 :

$$\frac{\partial^{C}_{1}}{\partial^{t}} = D_{1} \frac{\partial^{2}_{C_{1}}}{\partial x^{2}} \qquad (21)$$

$$\frac{\partial c_2}{\partial t} = D_2 \frac{\partial^2 c_2}{\partial x^2} \qquad (22)$$

The other condition, the concentrations of various ions at the electrode/electrolyte interface after the start of the current flow, has to be described by the electrode kinetics of the reduction reaction of NO_3^- ions.

3.4 Electrode Kinetics

The possible reduction reactions are numerous, as shown in equation (2). Since in each reaction, OH ion is generated, we will represent the production of OH.

ions as the following electrochemical reaction:

$$2H_2O + NO_3 + 2e^- \longrightarrow HNO_2 + 3OH^-.$$
 (23)

Because there are two electrons involved in the reaction, it is likely not an elementary step. Let's assume the reaction comprises two elementary steps, each step involving the transfer of one electron, and a dissociation reaction:

$$NO_3^- + H_2O^- + e^- \xrightarrow{K_{c1}} NO_2^- + (CH)_2^-$$
 (slow), (24a)

$$(OH)_{2}^{2} + e^{-}$$
 K_{c2} $2OH^{-}$ (fast), (24c)

$$NO_2^- + H_2O \xrightarrow{K_d} HNO_2 + OH^-$$
 (fast), (25)

where K_{c1} and K_{c2} are cathodic reaction constants, and K_{a1} and K_{a2} are anodic reaction constants, respectively. K_{d} is the dissociation reaction constant. $(OH)_{2}^{-}$ ion is an unstable intermediate ion which immediately enters the next reaction (24b). The rates of these elementary steps should always be proportional to each other. For the elementary steps listed above, reaction (24b) should occur once every time reaction (24a) occurs.

Let I_1 and I_2 denote the cathodic current densities of reactions (24a) and (24b), and r_1 and r_2 denote the reaction rates of reactions (24a) and (24b), respectively.

Then, the relationship between r_1 , I_1 and surface ion concentrations of NO_3^- , $(CH)_2^-$, which appear in elementary step (24a), may be written as (26):

$$r_{1} = \frac{I_{1}}{nF} = \frac{I_{1}}{F} \qquad (n=1)$$

$$= K_{a1} \left[C_{NC_{2}}^{O} - \left[C_{(OH)_{2}}^{O} \right] \exp \left[\frac{(1-\beta_{I})F}{RT} \right] \right]$$

$$-K_{c1} \left[C_{NO_{3}}^{O} - \left[C_{H_{2}O}^{O} \right] \exp \left[-\frac{\beta_{I}F}{RT} \right] \right]. \qquad (26)$$

Similarly, for reaction (24b), one has:

$$r_{2} = \frac{I_{2}}{nF} = \frac{I_{2}}{F} \qquad (n=1)$$

$$= K_{a2} \left[C_{OH}^{o} - \right]^{2} \exp \left[\frac{(1-\beta_{2})F}{RT} V \right]$$

$$-K_{c2} \left[C_{OH}^{o} \right]^{2} \exp \left[-\frac{\beta_{2}F}{RT} V \right], \qquad (27)$$

where β , and β_2 are symmetry factors representing the fractions of applied potential V, which promotes the cathodic reaction. $C_{NO_3}^0$, $C_{(OH)_2}^0$ and C_{OH}^0 are the surface ion concentrations of NO_3^0 , $(OH)_2^0$ and OH^0 on the electrode surface.

Since reactions (24a) and (24b) occur at the same rate, we have:

$$I = I_1 + I_2 = 2I_2 = 2I_1$$
,

where I is overall current density. It is further assumed that reaction (24b) is fast, and is essentially in equilibrium. From equation (27),

$$C_{(OH)_{2}}^{\circ} = \frac{K_{a2} \left[C_{OH}^{\circ} - \right]^{2} \exp\left[\frac{(1 - \beta_{2})F}{RT}V\right]}{K_{c2} \exp\left[-\frac{\beta_{2}F}{RT}V\right]}$$
(28)

and
$$\frac{I_1}{F} = \frac{I}{2F} = r = \text{overall reaction rate.}$$
 (29)

Substituting equation (28) into equation (26) and combining equation (29) gives:

$$\frac{I}{2F} = r = \frac{K_{a1}K_{a2}}{K_{c2}} \left[C_{NO_2}^{\circ} \right] \left[C_{OH}^{\circ} \right]^2 \exp \left[\frac{(2-\beta_I)F}{RT} V \right]$$

$$- K_{c1} \left[C_{NO_3}^{\circ} \right] \left[C_{H_2O}^{\circ} \right] \exp \left[-\frac{\beta_I F}{RT} V \right]$$
(30)

From reaction (25) one may write

$$K^{q} = \frac{\left[\binom{c_0^{NO^{-1}}}{\binom{c_0^{NO^{-1}}}}}}}}$$

Substitution of the above expression into equation (30) leads to:

$$\frac{I}{2F} = r = \frac{K_{a1}K_{a2}}{K_{c2}K_d} \frac{\left[C_{HNO_2}^{\circ}\right]\left[C_{OH}^{\circ}\right]^3}{\left[C_{H_2O}^{\circ}\right]} \exp\left[\frac{(2-\beta_i)F}{RT}V\right] - K_{c1}\left[C_{NO_3}^{\circ}\right]\left[C_{H_2O}^{\circ}\right] \exp\left[-\frac{\beta_iF}{RT}V\right].$$
(31)

This is an overall expression of the relationship among the current density, surface concentrations of ions involved in the reaction (23) and applied potential. When the applied potential is kept constant and the surface concentrations of $\rm H_2O$ and $\rm HNO_2$ are almost constant, equation (31) is simplified to:

$$\frac{I}{2F} = r = K_{2} \left[C_{OH}^{o} - \right]^{3} - K_{1} \left[C_{NO_{3}}^{o} \right], \qquad (31a)$$
where $K_{2} = \frac{K_{a1}K_{a2}}{K_{c2}K_{d}} \frac{\left[C_{HNO_{2}}^{o} \right]}{\left[C_{H_{2}O}^{o} \right]} \exp \left[\frac{(2 - \beta_{I})F}{RT} V \right],$

$$K_{1} = K_{c1} \left[C_{H_{2}O}^{o} \right] \exp \left[- \frac{\beta_{I}F}{RT} V \right].$$

One can see from equation (31a) that the reaction is third order with respect to CH^- ion and first order with respect to NO_3^- ion. Equation (31a) will be used as one of our boundary conditions to be discussed in the next section.

3.5 Initial and Boundary Conditions

For both cases, i.e., electrolyte containing cadmium

ions and electrolyte containing no cadmium ions, two initial and four boundary conditions are needed to solve the differential equations (17) and (19) or (21) and (22).

At t=0, the concentration of each ion is equal to its bulk value at each point along the x-direction. The initial conditions are as follows:

1. at t=0,
$$C_1 = C_1^b$$
 for all x,

2. at t=0,
$$C_2 = C_2^{b}$$
 for all x,

where the superscript "b" denotes the bulk condition.

The first boundary condition is the consequence of the fact that the flux at the interface has to be equal to the rate of heterogeneous electrode reaction, i.e.:

$$\left[D_{1} \frac{\partial^{C}_{1}}{\partial x}\right]_{x=0} = K_{2} \left[C_{2}^{\circ}\right]^{3} - K_{1} \left[C_{1}^{\circ}\right], \qquad (32)$$

where superscript "o" denotes the surface condition. To satisfy the stoichiometric relation of equation (23), one has, at x=0:

$$3 \left[-D_1 \frac{\partial^2 1}{\partial x} \right]_{x=0} = \left[D_2 \frac{\partial^2 2}{\partial x} \right]_{x=0} . \tag{33}$$

This is the second boundary condition. The other two boundary conditions are:

3. at
$$x = \infty$$
, $C_1 = C_1^b$,
4. at $x = \infty$, $C_2 = C_2^b$.

That is, the concentrations far away from the electrode/ electrolyte interface do not change.

The flux in equation (32) is proportional to the current density as a function of time:

$$I = -2FD_1 \left[\frac{\partial^C 1}{\partial x} \right]_{x=0}$$
 (34)

CHAPTER 4

EXPERIMENTAL WORKS

A potential-step was generated from a function generator and was applied to the working electrode/electrolyte interface in the electrochemical cell. The cathodic current was thus sampled and stored in memory at a constant time interval by a microcomputer. The resulting current/time transient was then plotted by a x-y recorder or printed out by a line printer by recalling these current data from the memory of the microcomputer.

4.1 The Electrochemical Cell

The current transient under a potential step condition was obtained in a three-electrode cell. The cell and electrodes configuration is shown in Figure 1. The working electrode was a nickel microelectrode. It was made of a nickel wire which was pressure-fitted into a teflon cylinder. The flat, exposed surface was 0.013 cm². A saturated calomel electrode (SCE) and a cadmium bar were used as the reference and the counter electrodes, respectively.

The cell was filled with electrolyte of either

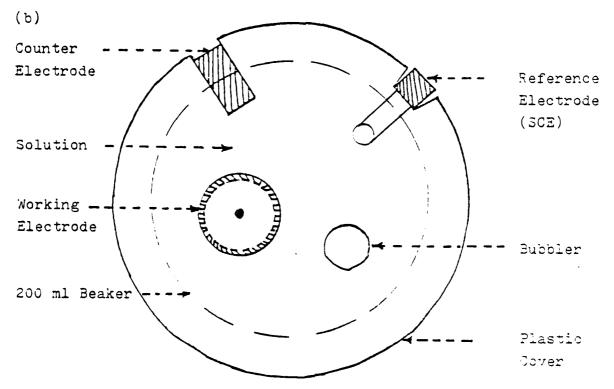


Figure 1. The Electrochemical Cell: (a) Side View, (b) Top View.

cadmium nitrate solution or potassium nitrate solution.

The pH value of the solution was controlled. Potassium chloride was used as the supporting electrolyte. The electrolytic solution was not stirred during the experiment, so that the conditions of semi-infinite linear diffusion were maintained.

Two experimental parameters were varied:

- 1) the ion concentration of the solutions and
- 2) the magnitude of the potential-step applied to the interface.

4.2 The Instruments and Electrical Setup

The block diagram for the experiment setup is shown in Figure 2. The instruments shown in Figure 2 contain the following equipment:

a) A Princeton Applied Research (PAR) Model 173 Fotentiostat/
Galvanostat: In the experiment, the operating mode was set at CONTROL E., which means that the instrument functioned as a potentiostat. The current was measured while keeping the potential of the working electrode constant. This was accomplished by setting the counter electrode to the required level so that the working electrode potential was at a programmed potential with respect to the reference electrode. The instrument is provided with a Model 176 Current-to-Voltage Converter which is the "basic" plug-in

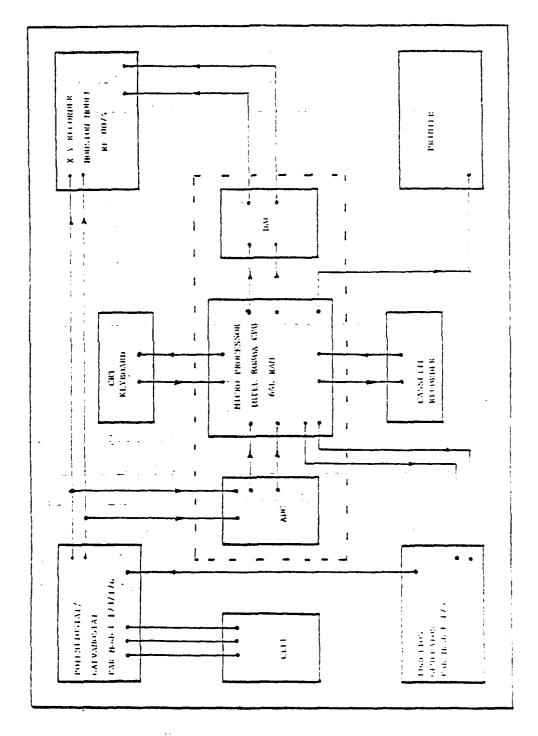


Figure .. Block Diagram for the Determination of the Current vs Time Relation.

module. The M 176 provides a do voltage output which is proportional to the current. The cell current can be either displayed on the panel, by a x-y recorder, or monitored by the microcomputer. Connection to the cell was made through the external cable. The counter electrode was connected to the red clip, the working electrode to the green clip and the reference electrode to the Electrometer Probe which has a very high impedance, thereby insuring us that the current was flowing to the reference electrode.

- b) A PAR Model 175 Function Generator: This is a programmable waveform generator which has two operating modes, SWEEP and PULSE. The former generates a sequence of triangular waves, while the latter generates a sequence of step function. For the potential step experiment, the operating mode was set at PULSE mode and the pulse width selector at STEP position. The magnitude of the step function was set by the setting of the B potential (upper limit) in the POTENTIAL section on the front panel of this instrument.
- c) An Intel CPU 8080A Bases Microcomputer (c4K RAM): The micro-computer was the central part of the experimental setup.

 The functions of the microcomputer in the experiment were:
 - (1) to trigger the Function-Generator which activated the potential step presented earlier.
 - (2) to sample the current outputs from the M 175 Converter and store them in the memory.
 - (3) to convert these digital data back into analog signals

and then plot them on the x-y recorder.

- (4) to print the digital data on the line printer.
- (5) to store these digital data in the tapes.

 The peripheral equipment of the microcomputer include a

 CRT (TV screen), the keyboard, a cassette recorder and a

 line printer.
- d) A Houston Model RE 0074 x-y Recorder: The Recorder receives the analog outputs from the DAC (Digital-Analog Converter) and plots them on the graph paper.

4.3 The Computer Program

A computer program written in BASIC language was used to carry out the experiment. The program consists of a main program and a machine-language subroutine called "MUG". This subroutine includes an execution statement which generates a trigger signal to activate the Function Generator. A potential step was then immediately applied to the working electrode, and thereafter the computer started to sample and store the current output at a fixed time interval. The analog signal was converted into a digital datum by a 12 bits ADC (Analog-Digital Converter) and then stored in the memory. When the number of samples reached a preset value, the sampling routine was terminated. The digital signals stored in the memory were binary numbers. These data were converted into decimal numbers and then converted into analog signals, and finally plotted on the x-y recorder and

printed on the line printer. This was executed by the main program. The main program and the "MUG" subroutine are presented fully in Appendix A1 and A2.

4.4 Experimental Conditions and Procedures

In the experiment, the initial pH value of the electrolyte was maintained at 3.0, which was the condition used in the actual electrochemical impregnation process. This was accomplished by titrating the electrolytic solution with a concentrated HCl solution. The concentrations of nitrate ion used were 0.005M, 0.0025M and 0.00125M prepared from either the KNO3 or Cd(NO3) solution. The cadmium ion concentrations were 0.0025M, 0.00125M and 0.000625M. All the electrolytic solutions contained 0.5M KCl as the supporting electrolyte.

It was found later that the electrolysis of water made significant contribution to the total current, because the current obtained was significantly higher than the limiting current. In order to obtain the current due only to the reduction of nitrate ions, several runs with solutions which contained no nitrate ion were conducted. The solutions used for this purpose were either water or 0.0025M CdCl₂ solution. Both solutions contained 0.5M KCl as the supporting electrolyte. This current was subtracted from the current obtained in the presence of

nitrate ions in the solution. The resulting current is the faradic current of the reduction of nitrate ions.

The magnitudes of the potential-step used in this study were -0.40V, -0.60V and -0.80V versus the equilibrium potential which was at approximately -0.354V vs SCE.

The experimental procedures are listed blow:

- (1) The electrical circuit was set up as shown in Figure 2, except that the cell was disconnected from the Potentiostat/ Galvanostat by setting the cell selector on the instrument to the OFF position. A proper current range was then chosen from the Current Range Switch to make sure that the current output would not be overloaded. The Function Generator was initialized by depressing the INITIAL control pushbuttom. The initial potential was set at zero volts.
- (2) A known volume of electrolytic solution and an equal volume of supporting electrolyte, KCl, were added to the cell and titrated with HCl solution to a pH value of 3.0. The solution was then deaerated by bubbling purified nitrogen through the stirred solution for about ten minutes. The gas continued to pass above the solution during the experiment.
- (3) After the working electrode surface was polished by a 3/0 alumina paper, it was rinsed thoroughly with distilled

and deionized water, and then was positioned in the cell. The electrodes (the working electrode, counter electrode and reference electrode) were then connected to the Potentiostat/Galvanostat as described in section 4.3. After the electrodes were correctly connected, the cell selector was switched to the EXTERNAL CELL position. The rest potential of the solution could be determined by turning the knob in the APPLIED POTENTIAL/CURRENT section of the front-panel of the Potentiostat/Galvanostat so that the current reading displyed on the front panel meter was zero. The applied potential was then the rest potential.

- (4) The upper limit (B potential) on the Function Generator was set. The value of the B potential plus the rest potential was the total potential applied to the electrochemical cell.
- (5) The experiment was initiated by running the computer program. The current/time data were stored in the computer's memory and then the results were converted to line printer output.

4.5 Experimental Results

Two sets, a total of twenty-two runs, were made. The first set of runs was conducted in solutions which contained no cadmium ion. The second set of runs was made in solutions

which contained cadmium ions. For each set of runs, blank runs were made in the solutions without the presence of nitrate ion for the purpose of determining the background current due to the water decomposition reaction. The solution for blank runs for the first set was water, while the solution for blank runs for the second set was made by using the 0.0025M CdCl₂ solution.

The current-density-vs.-time data printed by the H 14 Line Printer are shown in Table B.1 through Table B.22 in appendix B. The measured current was converted to the current density which appears in those tables. This is calculated by dividing the current by the electrode surface area 0.013cm².

Tables B.1 through B.9 are the first data set which used potassium nitrate as the electrolytic solution, while Tables B.10 through B.12 are the background currents of water used to subtract from the first data set.

Tables 3.13 through 3.21 are the second data set which used cadmium nitrate as the electrolytic solution, while Table 3.22 is the background current of water in the presence of cadmium ions.

A series of current-density-vs.-time curves with various

electrolytic solution concentrations and applied overpotentials are shown in Figures 3 through 6. In these figures, the current due to the electrolysis of water has been eliminited by using the routine tabulated in Table 1.

Figures 3 through 5 are the current-density-vs.-time curves obtained in the solutions which did not contain cadmium ion. Figure 3 shows the current-density-vs.-time curves obtained in a solution containing 0.005M nitrate ion and at potentials -0.40V, -0.60V and -0.80V from the equilibrium potential. Figure 4 shows the current-density-vs.-time curves obtained in a solution containing 0.0025M nitrate ion, and at potentials -0.40V, -0.60V and -0.807 from the equilibrium potential. Figure 5 shows the current-density-vs.-time curves obtained in a solution containing 0.00125M nitrate ion at -0.40V, -0.60V and -0.80V from the equilibrium potential. Due to the lack of blank runs with 0.00125M and 0.000625M cadmium ion concentrations and -0.60V and -0.80V from the equilibrium potential, only one current-density-vs.-time curve was obtained with 0.005M nitrate ion and 0.0025M cadmium ion concentration at the potential of -0.40V from the equilibrium potential. This is shown in Figure 6.

4.6 Discussion of Experimental Results

Some characteristics can be seen from the curves shown in Figures 3 through 6.

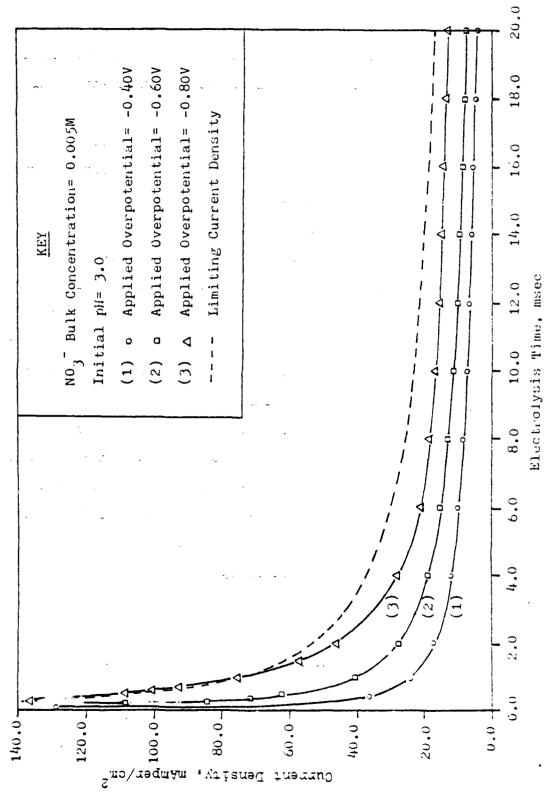


Figure 3: Current-Density-vs.-Time Curves in the Case of Electrolyte Containing No Cadmium Ion.

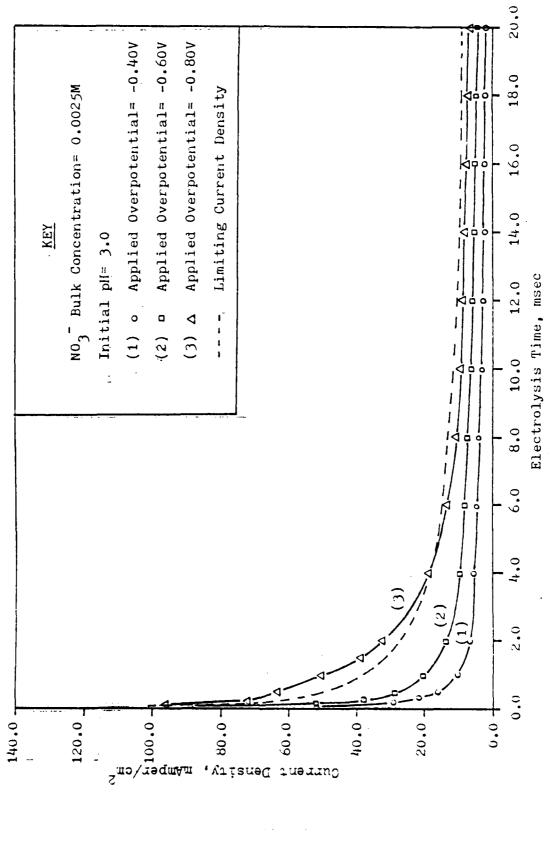


Figure 4: Current-Density-vs.-Time Curves in the Case of Electrolyte Containing No Cadmium Ion.

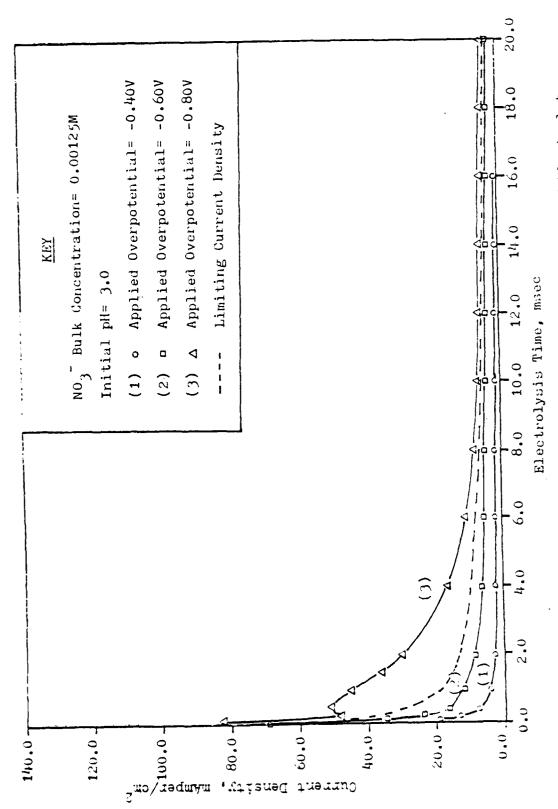


Figure 5: Current-Density-vs.-Time Curves in the Case of Electrolyte Containing No Cadmium Ion.

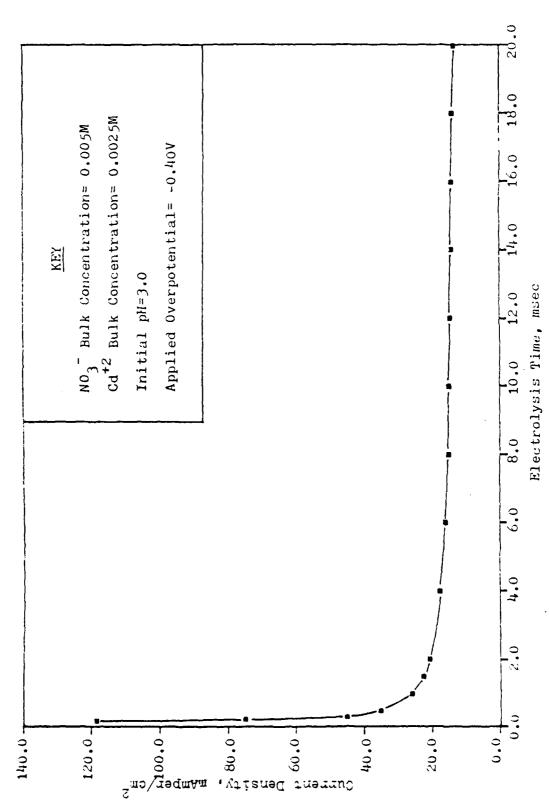


Figure 6: Current-Density-vs.-Time Curve in the Case of Electrolyte Containing 0.0025M Cadmium Ion.

Table 1: Evaluation of Current-Density-vs.-Time Data Plotted in Figures 3 Through 6.

Figure is plotted		by subtracting the corresponding current density at each time point in	from that of in
Figure 3	(1)	Table B.1	Table B.10
	(2)	Table B.2	Table B:11
	(3)	Table B.3	Table B.12
Figure 4	(1)	Table 3.4	Table B.10
	(2)	Table B.5	Table 3.11
	(3)	Table 3.6	Table B.12
Figure 5	(1)	Table B.7	Table 3.10
	(2)	Table B.8	Table 3.11
	(3)	Table 3.9	Table 3.12
Figure ó		Table B.13	Table 3.22

Firstly, the current density decays with time in a hyperbolic fashion. This is the result of depletion of the NO3 ions near the electrode surface. Theoretically, there is an initial sharp rise of current associated with double-layer charging (27), due to the application of a potential-step. This was not observed in the experiment, however, because the time for charging is usually very short as compared to the electrolysis time.

Secondly, the sharp current drops in the beginning indicate that very sharp concentration gradients are established for the nitrate ions and the hydroxy ions as soon as the surface reaction (23) takes place. The concentration gradients are gradually decreased due to the diffusion layer extending in the direction of decreasing concentration gradients. The result is that the decay of the current density is not as fast as in the beginning.

The curves for the case of potential at -0.80V from the equilibrium potential and solutions containing 0.0025M and 0.00125M nitrate ion, as shown in the upper-most curves in Figures 4 and 5, respectively, are somewhat different from the others. These two curves do not follow the same trends as their lower potential counterparts. It is suggested that the reactant, nitrate ion, near the electrode surface, is used up in a very short time and another reaction must be taking place. This

behavior is the most pronounced as shown in the upper-most curve in Figure 5. A maximum current is observed at time equal to about 0.5 msec. This curve thus strongly supports our explanation that some other reaction is taking place at that time. On the other hand, the absence of this behavior in the curve for the case of 0.005M nitrate ion shown in the upper-most curve in Figure 3 suggests that the nitrate ion concentration near the electrode surface is not zero.

Two parameters were varied in the experiment, i.e., the concentration of the electrolyte solutions and the value of the potential from the equilibrium potential (rest potential). The changing of either the bulk concentration of the electrolyte solutions or the overpotential that is applied to the working electrode will change the value of the current density. For a given bulk concentration, the increase in the applied overpotential increases the electrochemical reaction rate on the electrode surface. The effect of the applied overpotential on the current density can also be observed in Figures 3 through 5. In each of these figures, a plot of the limiting current density-vs.-time curve is also shown. The limiting current density is calculated by equation (9) with the corresponding bulk concentration of the nitrate ion. Recall that the limiting current is defined as maximum current one can obtain as the applied overpotential is increased. The surface concentration of the reactant for the case of limiting current is, in fact,

zero at any time. After examining Figures 3 through 5, we find that, for the case of -0.80V, some of the values of current density exceed the limiting current density. This phenomenon becomes more significant when the bulk concentration of potassium nitrate is decreased. The reason for this phenomenon probably is that at the high applied overpotential, many reactions can subsequently be expected to take place. The maximum current appearing in the curve for the case of -0.80V is a result of this behavior.

When the applied overpotential is fixed, the heterogeneous reaction rate constants in both the cathodic and anodic directions, K_1 and K_2 , are fixed. The supply of the nitrate ions on the electrode surface comes only in the way of diffusion of the nitrate ions from the bulk solution. Increasing the bulk toncentration will increase the rate of nitrate ion supply to the electrode surface, thusly increasing the current density. Figures 7 through 9 show the effect of the bulk concentration of the electrolytic solution on the current density with fixed applied overpotential. From the three figures, we can see that the current density is approximately proportional to the bulk concentration of potassium nitrate, except for the case of -0.30v.

When electrolytic solution contains cadmium ions, a different set of results was obtained. The experimental current-density-vs.-time curve obtained in a 0.0025M

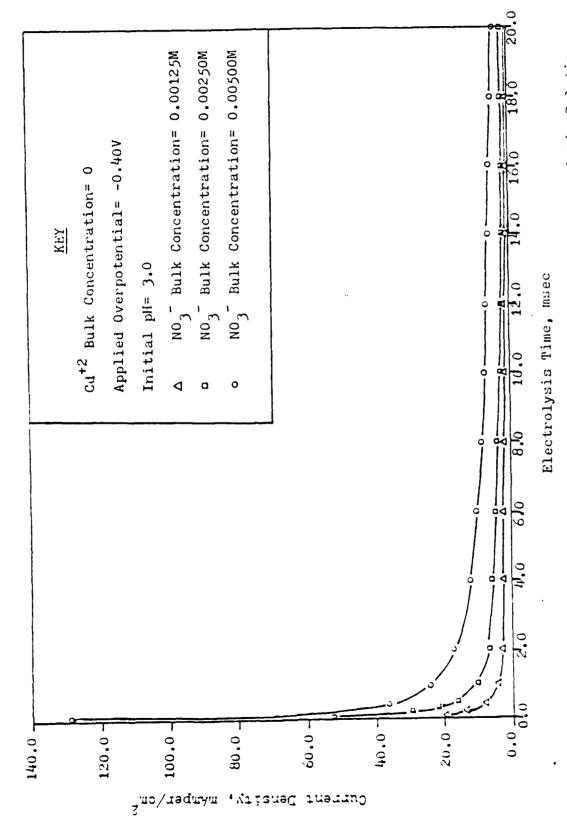


Figure 7: Effect of the Bulk Concentration of the Electrolytic Solution on the Current Density with Fixed Applied Overpotential.

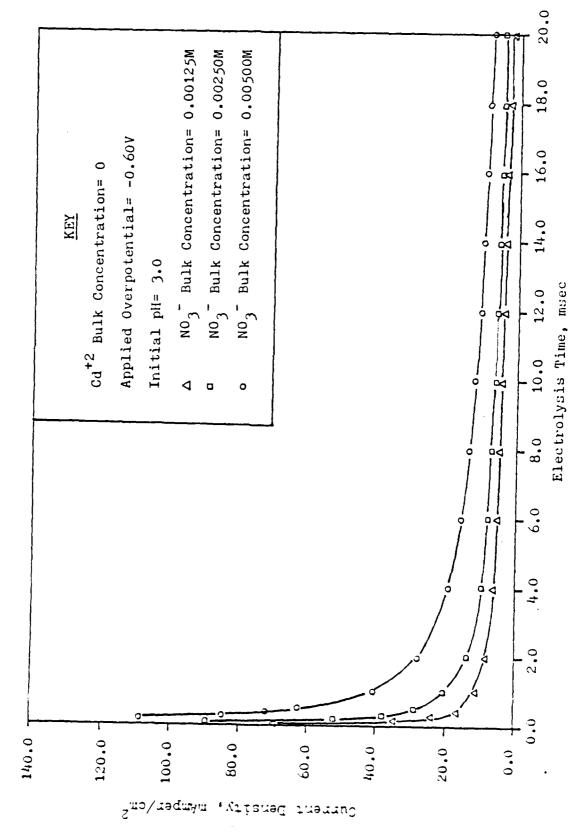


Figure 8, Effect of the Bulk Concentration of the Electrolytic Solution on the Current Density with Fixed Applied Overpotential

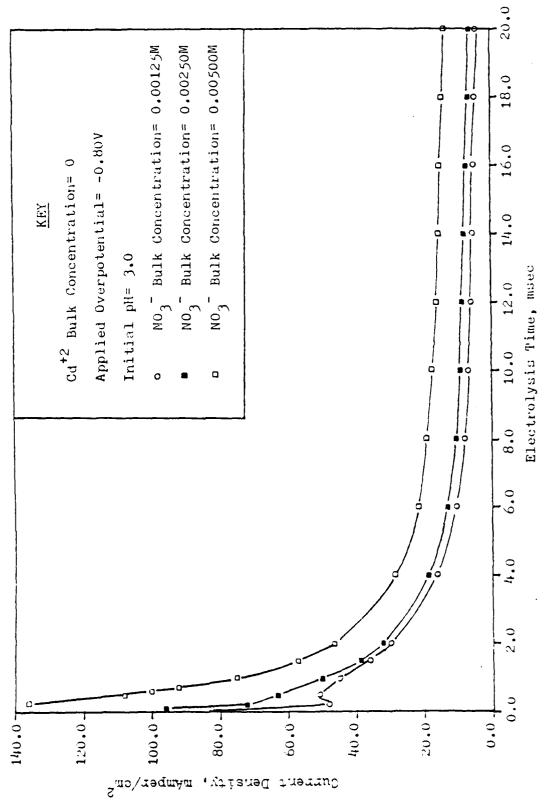
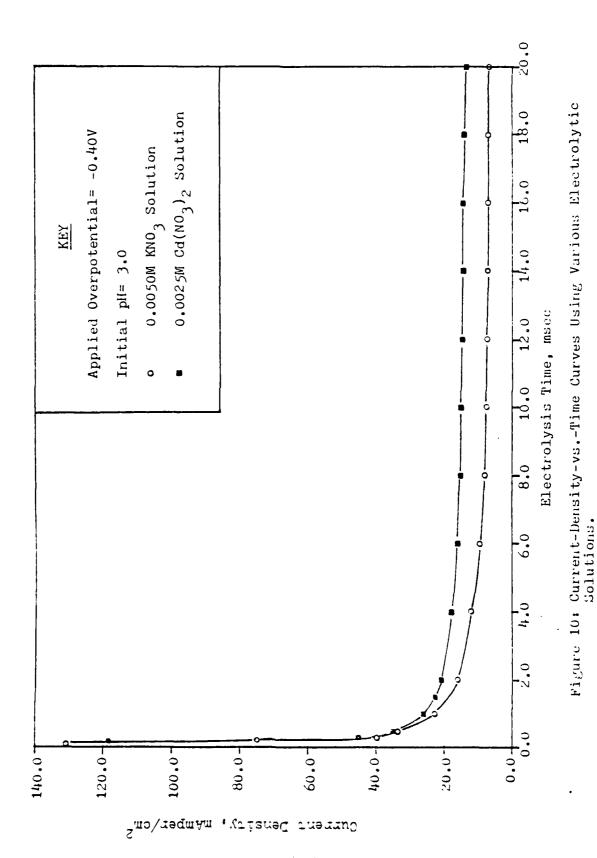


Figure 9: Effect of the Bulk Concentration of the Electrolytic Solution on the Current Density with Fixed Applied Overpotential.

 $Cd(NO_3)_2$ solution and at -0.40V applied overpotential is shown in Figure 6. In addition to the electrochemical reduction of the nitrate ions on the electrode surface, a precipitation reaction also takes place in the solution because the cadmium ions in the electrolytic solution can coprecipitate with the hydroxy ions produced by the electrochemical reaction on the electrode surface. The current density is expected to be greater than that when the cadmium ion is absent from the electrolytic solution. Figure 10 shows the current-densityvs.-time curves obtained in a 0.005M KNO_3 solution and in a 0.0025M $Cd(NO_3)_2$ solution. The applied overpotential is -0.407 for both cases. From the curves, one can see that the current density obtained in the 0.0025M $Cd(NO_3)_2$ solution is larger than that obtained in a 0.005M $\ensuremath{\mathrm{KNO}_3}$ solution. The reason for this is that the consumption of the hydroxy ions due to the precipitation reaction establishes a driving force to produce more hydroxy ions and thus promote the electrochemical reaction. Some interesting facts may be seen from the figure. Firstly, the difference between two current densities increases as time increases, finally reaching a constant difference; secondly, the rate of decrease of the current density with time is slower for the case of using $Cd(NO_3)_2$ as the electrolytic solution. One may thus obtain a larger steady state current density using $\mathrm{Cd}(\mathrm{NO}_3)_2$ as the electrolytic solution.



CHAPTER 5

NUMERICAL SOLUTIONS OF THE THEORETICAL MODEL

5.1 Orthogonal Collocation Method

There are many numerical techniques which can be used to solve the differential equations of the theoretical model presented earlier in Chapter 3.

Orthogonal collocation method was selected as the method of solution. The orthogonal collocation method requires very little implicit mathematics and results in a large savings in computer time over the common finite difference scheme such as the Crank-Nicholson method. A brief description of the orthogonal collocation method is presented in Appendix C.

5.2 Working Equations

5.2.1 <u>Dimensionless Form of the Differential Equations</u>

The orthogonal collocation method requires the region of solution to be restricted to the interval $\{0,1\}$. This is accomplished by normalizing the spatial variable by the parameter, $\{0,1\}$, the diffusion thickness, $\{-x/6\}$.

The concentration variables are also reduced to the dimensionless forms:

$$c_1^* = \frac{c_1}{c_1^b}$$
 ; $c_2^* = \frac{c_2}{c_1^b}$

the dimensionless time is defined as:

$$\tau = \frac{D_2 t}{\delta^2}.$$

Substituting the above dimensionless variables into equations (17) and (19) and rearranging leads to the following dimensionless equations:

$$\frac{\partial C_1^*}{\partial \tau} = \left(\frac{D_1}{D_2}\right) \frac{\partial^2 C_1^*}{\partial \xi^2} \tag{35}$$

$$\frac{\partial^{c_{2}^{*}}}{\partial \tau} = \frac{\partial^{2}c_{2}^{*}}{\partial \xi^{2}} - 2K \left[\frac{1}{2}(c_{1}^{*} + c_{2}^{*}) - \frac{DKSD}{(c_{2}^{*})^{2}}\right]$$
(36)

where
$$K = \frac{k \delta^2}{D_2}$$
 and $DKsp = \frac{Ksp}{(C_1^0)^3}$

are the dimensionless homogeneous reaction rate constant and solubility product, respectively. Similarly, equations (21) and (22) become:

$$\frac{\partial c_1^*}{\partial \tau} = \left(\frac{D_1}{D_2}\right) \frac{\partial^2 c_1^*}{\partial \xi^2} \tag{37}$$

$$\frac{\partial^{c_2}^{*}}{\partial \tau} = \frac{\partial^{2}c_2^{*}}{\partial \xi^2} \tag{33}$$

The initial conditions are:

1. at
$$r = 0$$
, $C_1^* = 1$, for all $0 \le \xi \le 1$,
2. at $r = 0$, $C_2^* = C_2^b/C_1^b$, for all $0 \le \xi \le 1$.

The first two boundary conditions come from the dimensionless form of equations (32) and (33):

1.
$$\left(\frac{D_{1} C_{1}^{b}}{\delta}\right) \left[\frac{\partial C_{1}^{*}}{\partial \xi}\right]_{\xi=0} + \left[K_{2} (C_{1}^{b})^{3} (C_{2}^{o*})^{3} - (K_{1}C_{1}^{b}) C_{1}^{o*}\right] = 0$$
,

2. $3\left(\frac{D_{1}}{D_{2}}\right) \left[\frac{\partial C_{1}^{*}}{\partial \xi}\right]_{\xi=0} + \left[\frac{\partial C_{2}^{*}}{\partial \xi}\right]_{\xi=0} = 0$.

The other two boundary conditions are:

3. at
$$\S = 1$$
, $C_1^* = 1$, for $\Upsilon > 0$,
4. at $\S = 1$, $C_2^* = C_2^b/C_1^b$, for $\Upsilon > 0$.

5.2.2 Discretized Equations

The solution is approximated by a (N+2)th-order Legendre polynomial which satisfies the differential equations and boundary conditions exactly at N+2 points. Those points are chosen to be zeros of the Legendre polynomial of degree N over the interval (0,1) and with the boundary points 0 and 1. Discretizing the spatial derivatives at those points leads to

the following set of first-order ordinary differential equations:

$$\frac{dC_{1}^{*}}{d\tau} \bigg|_{\xi_{i}} = (\frac{D_{1}}{D_{2}}) \left[\sum_{j=1}^{N+2} B_{i,j} C_{1}^{*}(\xi_{j}, \tau) \right]$$

$$i = 2, \dots, N+1, \qquad (39)$$

$$\frac{dc_{2}^{*}}{d\tau} = \sum_{j=1}^{N+2} B_{i,j} c_{2}^{*}(\xi_{j}, \tau) - 2K \left(\frac{1}{2}(c_{1}^{*}(\xi_{i}, \tau) + c_{2}^{*}(\xi_{i}, \tau) - \frac{DKsp}{c_{2}^{*}(\xi_{i}, \tau)^{2}}\right)$$

$$i = 2, \dots, N+1,$$
 (40)

where ξ_i , $i=2,\ldots$ N+1 are the N interior collocation points which while ξ_1 and ξ_{N+2} are exterior collocation points which correspond to the boundary points at $\xi=0$ and $\xi=1$, respectively, and $0=\xi_1<\xi_i<\xi_{N+2}=1$, $i=2,\ldots$ N+1. $B_{i,j}$ is a (N+2) by (N+2) coefficient matrix which comes from the discretization of the second derivative $(\partial^2 C_1^*/\partial \xi^2)$ or $\partial^2 C_2^*/\partial \xi^2$) at each collocation point. A detailed explanation of matrix B is shown in Appendix C. $C_1^*(\xi_j,\tau)$ and $C_2^*(\xi_j,\tau)$ are the concentrations of species 1 and 2, respectively, at time τ and position ξ_i .

The discretized equations from equations (37) and (38) are:

$$\frac{dC_{1}^{*}}{d\mathcal{T}} = \left(\frac{D_{1}}{D_{2}}\right) \left[\sum_{j=1}^{N+2} B_{i,j} C_{1}^{*}(\xi_{j}, \mathcal{T})\right], i = 2, ... N+1, (41)$$

and

$$\frac{dC_2}{d\tau} \Big|_{\xi_i} = \sum_{j=1}^{N+2} B_{i,j} C_2^*(\xi_j,\tau), i=2,...N+1.$$
 (42)

The other four equations are obtained by requiring that the approximation polynomial satisfies the boundary conditions:

$$\left(\begin{array}{c} \frac{D_{1}C_{1}^{b}}{\delta} \right) \left(\sum_{j=1}^{N+2} A_{1,j} C_{1}^{*}(\xi_{j},\tau) \right) + \left(K_{2}(C_{1}^{b})^{3} C_{2}^{*}(\xi_{1},\tau)^{3} - (K_{1}C_{1}^{b}) C_{1}^{*}(\xi_{1},\tau) \right) = 0, \text{ for all } \tau > 0,$$

$$(43)$$

$$3(\frac{D_1}{D_2})\left(\sum_{j=1}^{N+2} A_{1,j} C_1^*(\xi_j,\tau)\right) + \left(\sum_{j=1}^{N+2} A_{1,j} C_2^*(\xi_j,\tau)\right) = 0,$$

$$C_1^*(\xi_{N+2}, \tau) = 1,$$
 for all $\tau > 0$, (-5)

$$C_2^*(\xi_{N+2}, \tau) = C_2^b/C_1^b$$
, for all $\tau > 0$, (46)

where $A_{i,j}$ is an element of another (N+2) by (N+2) coefficient matrix which comes from the discretization of the first-order derivative (C_1^*/O_5 or C_2^*/O_5) at each collocation points. Since only boundary conditions 1 and 2 (equations (43) and (44)) require the evaluation of the first-order derivative at ξ_1 =0, only the first row of the matrix A, i.e., A_1 , is used here.

The initial conditions for both cases are the same: I.C.'s

1. at
$$\gamma = 0$$
, $C_1^*(\xi_i, \gamma) = 1$, $i = 1, ..., N+2$,
2. at $\gamma = 0$, $C_2^*(\xi_i, \gamma) = C_2^b/C_1^b$, $i = 1, ..., N+2$.

5.2.3 Calculation of Current Density

The current density is related to the flux of the nitrate ion at the electrode surface by equation (34). The discretized and dimensionless form of equation (34) is:

$$I = -\left[\frac{2FD_{1}C_{1}^{b}}{\delta}\right] \left[\frac{\partial C_{1}^{*}}{\partial \xi}\right]_{\xi=0}$$

$$= -\left[\frac{2FD_{1}C_{1}^{b}}{\delta}\right] \left[\sum_{j=1}^{N+2} A_{1,j} C_{1}^{*}(\xi_{j}, \tau)\right]. \tag{47}$$

5.3 The Introduction of a Spline Point to the Discretized Equations

The diffusion thickness introduced in the derivation of the dimensionless form in the previous section can be justified by selecting the total electrolysis time such that diffusion effects are negligible at x=8 during that period. At the beginning of the electrolysis, the diffusion thickness selected according to the total electrolysis time is too large. This leads to a concentration profile which is flat in most of the interval with a sharp drop in a very small region near $\xi=0$. This would require a large number of collocation points leading to a very stiff set of ordinary differential equations.

This difficulty can be overcome by the use of a method called spline collocation (28) based on the diffusion boundary concept. This method maintains a fixed low number of collocation points in the interval which is very small initially and will be increased as time increases to account for the thickening of the diffusion layer. In the regions outside this interval, the concentration is flat. As a matter of fact, the spline point can be located as close to the interface as to achieve any desired accuracy (28),

In order to be sure that the concentration gradient

at the spline point is zero, the concentration at the Nth collocation point, i.e., the last one before the spline point, is tested to assure that it is within a very small range of the bulk condition. At the time when such a test fails, the spline point is moved further into the solution.

Introducing a spline point, ξ_s , $0 < \xi_s < 1$, a new variable, $z = \xi / \xi_s$, is introduced. The discretized equations we obtained for the case of solution containing cadmium ions are:

$$\frac{dC_{1}^{*}}{d\mathcal{T}}\Big|_{z_{1}^{*}} = (\frac{1}{\xi_{s}^{2}}) (\frac{D_{1}}{D_{2}}) \left[\sum_{j=1}^{N+2} B_{i,j} C_{1}^{*}(z_{j}, \mathcal{T}) \right]$$

$$i=2,...N+1, \qquad (48)$$

and

$$\frac{dC_{2}^{*}}{d\tau}\Big|_{z_{\underline{i}}} = \left(\frac{1}{\xi_{s}^{2}}\right) \left[\sum_{j=1}^{N+2} \beta_{i,j} C_{2}^{*}(z_{j},\tau)\right] - 2K \left[\frac{1}{\xi}(C_{1}^{*}(z_{i},\tau)) + C_{2}^{*}(z_{i},\tau)\right] - \frac{2K\beta D}{C_{2}^{*}(z_{i},\tau)}\right]$$

$$= \frac{1}{\xi_{s}^{2}} \left[\sum_{j=1}^{N+2} \beta_{i,j} C_{2}^{*}(z_{j},\tau) - \frac{2K\beta D}{C_{2}^{*}(z_{i},\tau)}\right]$$

$$= \frac{1}{\xi_{s}^{2}} \left[\sum_{j=1}^{N+2} \beta_{i,j} C_{2}^{*}(z_{j},\tau)\right]$$

$$= \frac{1}{\xi_{s}^{2}} \left[\sum_{j=1}^{N+2} \beta_{i,j} C_{2}^{*}(z_{j},\tau)\right] - \frac{2K\beta D}{C_{2}^{*}(z_{i},\tau)}$$

For the case of solution containing no cadmium ion,

$$\frac{dC_{1}^{*}}{d\tau} \bigg|_{z_{1}} = \left(\frac{1}{\xi_{s}^{2}}\right) \left(\frac{D_{1}}{D_{2}}\right) \left[\sum_{j=1}^{N+2} B_{i,j} z_{1}^{*}(z_{j},\tau)\right]$$

$$i=2,...N+1, \qquad (50)$$

$$\frac{\mathrm{d}C_{1}^{*}}{\mathrm{d}\tau} \bigg|_{z_{1}} = \left(\frac{1}{\xi_{s}^{2}}\right) \left(\sum_{j=1}^{N+2} \beta_{1,j} C_{2}^{*}(z_{j},\tau)\right)$$

$$i=2,\dots,N+1. \tag{51}$$

Equations (43) through (46), which come from the four boundary conditions, become:

1.
$$\left(\frac{1}{5}\right) \left(\frac{D_{1}c_{1}^{b}}{\delta}\right) \left(\sum_{j=1}^{N+2} A_{1,j}c_{1}^{*}(z_{j},\tau)\right) + \left[K_{2}(c_{1}^{b})^{3}c_{2}^{*}(z_{1},\tau)^{3}\right] - \left(K_{1}c_{1}^{b}\right)c_{1}^{*}(z_{1},\tau) = 0, \text{ for all } \tau > 0,$$
 (52)

2.
$$3(\frac{D_1}{D_2})\left[\sum_{j=1}^{N+2} A_{1,j}C_1^*(z_j,\tau)\right] + \left[\sum_{j=1}^{N+2} A_{1,j}C_2^*(z_j,\tau)\right] = 0,$$

3.
$$C_1^*(\xi_s, \tau) = C_1^*(z_{N+2}, \tau) = 1$$
, for all $\tau > 0$, (54)

4.
$$C_2^*(\xi_s, \tau) = C_2^*(z_{N+2}, \tau) = C_2^b/C_1^b$$
, for all $\tau > 0$. (55)

The initial conditions become:

I.C.'s:

1. at
$$\tau = 0$$
, $C_1^*(z_i, \tau) = 1$, $i=1,...N+2$,

2. at
$$\tau = 0$$
, $C_2^*(z_1, \tau) = C_2^b/C_1^b$, $i=1,...N+2$.

The current density should be changed to:

$$I = -\left[\frac{2FD_{1}C_{1}^{b}}{\delta}\right] \left[\frac{\partial C_{1}^{*}}{\partial \xi}\right]_{\xi=0}$$

$$= -\left(\frac{1}{\xi_{s}}\right) \left(\frac{2FD_{1}C_{1}^{b}}{\delta}\right) \left[\frac{\partial C_{1}^{*}}{\partial \xi}\right]_{z=0}$$

$$= -\left(\frac{1}{\xi_{s}}\right) \left(\frac{2FD_{1}C_{1}^{b}}{\delta}\right) \sum_{j=1}^{N+2} A_{1,j}C_{1}^{*}(z_{j}, \gamma). \quad (56)$$

5.4 Solution Procedures

For the case of a solution containing cadmium ions, equations (48), (49) and (52) through (55), with the initial conditions, are the working equations used to solve for the concentration profiles of NO_3^- and OH^- ions. The Cd^{+2} ion concentration is calculated by the electroneutrality condition in the solution:

$$C_3^*(z_1, \tau) = \frac{1}{2} \left[C_1^*(z_1, \tau) + C_2^*(z_1, \tau) \right]$$
 (57)

For the case of a solution containing no cadmium ion, equations (50), (51) and (52) through (55) with the initial conditions, are the working equations.

Equation (56) is used to calculate the current density at each time τ for both cases.

5.5 Computer Program Structure

The computer program for solving the discretized equations consists of a main program and 5 main subroutines. The first main subroutine evaluates the collocation points (roots) of the Jacobi polynomial of order N, as well as the firs and second derivatives of the polynomial at the roots. These derivatives are then used in a second main subroutine to calculate the discretization coefficient matrices A and B. The third main subroutine is used to perform a semi-implicit integration using Gear's routine (29). This subroutine calls 4 external subroutines. The first of these contains the explicit expressions (48) and (49) (or (50) and (51) in another case) for the discretized coupled first order differential equations containing the $B_{i,j}$ terms; the second contains the Jacobian matrix for the same equation; the third performs the first stage of Gaussian elimination (30) of the Jacobian matrix; the Last performs the back substitution of Gaussian elimination

of the Jacobian matrix. The first external subroutine called by the integration subroutine also calls another subroutine coming from the IMSL package. This subroutine solves equations (52) and (53) simultaneously to give the surface concentrations of C_1^* and C_2^* . The IMSL subroutine calls another function which feeds the equations to be solved. Before writing the function, $C_2^*(z_1, \boldsymbol{\tau})$ (surface concentration of C_2^*) is solved in terms of $C_1^*(z_1, \boldsymbol{\tau})$, i=1,...N+2, and $C_2^*(z_1, \boldsymbol{\tau})$, i=1,...N+2, using equation (53), and then substitute into equation (52) to eliminate $C_2^*(z_1, \boldsymbol{\tau})$. Thus, only one equation which contains only one unknown, $C_2^*(z_1, \boldsymbol{\tau})$, is needed. Once we obtain $C_1^*(z_1, \boldsymbol{\tau})$, $C_2^*(z_1, \boldsymbol{\tau})$ can be calculated easily.

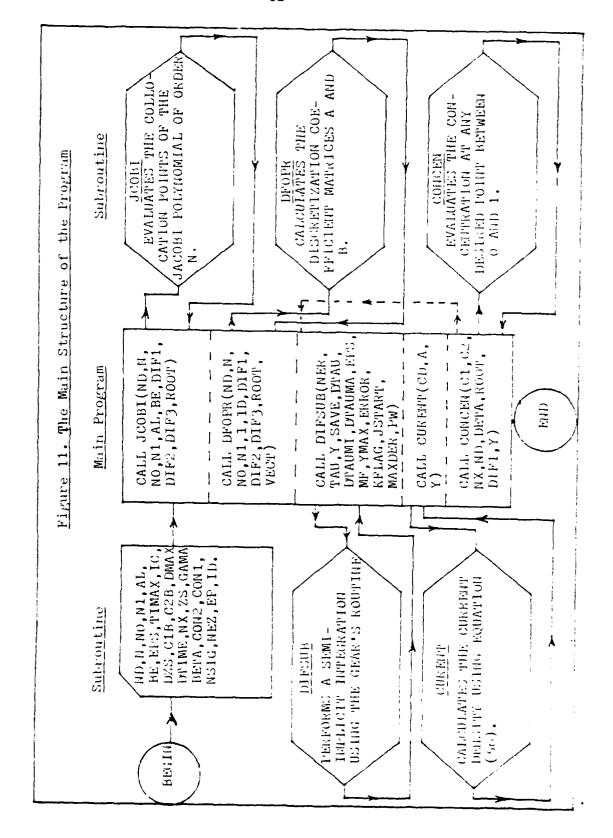
The Jacobian matrices for both cases can also be evaluated after substituting the expression of $C_2^*(z_1, 7)$ into equations (48) and (49) (or (50) and (51) in another case). For the case of solution containing no cadmium ion, the Jacobian matrix is:

$$J_{\frac{1}{2},\frac{1}{3}} = \begin{bmatrix} \frac{D_1}{D_2} & \frac{1}{3} & \frac{1}{3$$

which is a 2N by 2N matrix. For the case of solution containing cadmium ions, the Jacobian matrix is the same except that the terms in the diagonal line of the third quadrant are all subtracted by K and the terms in the diagonal line of the fourth quadrant are all subracted by $2K(\frac{1}{2}+(2DKsp/C_2^*(z_{1-N+1}, \mathcal{T})^3))$.

The values obtained from the integration subroutine are then used in a fourth main subroutine to calculate the current density by equation (56). The last main subroutine is used to evaluate the concentration at any desired point between 0 and 1 by interpolation using the values at the collocation points.

The structure of the whole program is shown in Figure 11. Programs from both cases are listed in Appendix D. Programs herein were executed on an AMDAHL 470/V6 computer.



CHAPTER 6

FITTING OF THE THEORETICAL MODEL WITH EXPERIMENTAL DATA

6.1 The Determination of the Electrochemical Reaction Kinetics Parameters

The unknown heterogeneous reaction rate constants which appear in equation (52) were determined from the current-density-vs.-time data obtained in a solution which did not contain cadmium ion. The differential equations (50) and (51) which describe the transport process were solved by computer to determine the rate constants. Comparing equation (31) with equation (31a), one can see that both K_1 and K_2 depend on the applied potential with exponential dependence. Thus, K_1 and K_2 should be constant when the applied potential is maintained at a constant value during the electrolysis. K_1 and K_2 were obtained by comparing the experimental data in the absence of cadmium ion in the electrolyte with the computer-calculated current density data.

The experimental current-density-vs.-time data

with the electrolyte containing 0.005M nitrate ions and the applied overpotential of -0.40V was first fitted to the computer-simulated data to obtain the K_1 and K_2 values. Due to the lack of information about the values of K_1 and K_2 , rough estimates of K_1 and K_2 were evaluated by substituting the applied potential V, which is equal to the value of the applied overpotential plus the rest potential, to equations (31) and (31a). The estimated values of K_1 and K_2 were increased or decreased until the computer-calculated current-density-vs.-time curve had the same shape as the same curve obtained experimentally. (Note, the background water decomposition current has been subtracted.)

After we obtained the right shape, the anodic reaction rate constant, K_2 , was then fixed. By changing K_1 , one can make the entire curve shift upward. Conversely, decreasing the K_1 value will decrease the current density at each time point and thus shift the entire curve downward. A set of current-density-vs.—time curves with fixed K_2 values and different values of K_1 are plotted in Figure 12. The values of K_1 and K_2 when the concentration of nitrate ions is 0.005M and the applied overpotential is -0.40V was obtained

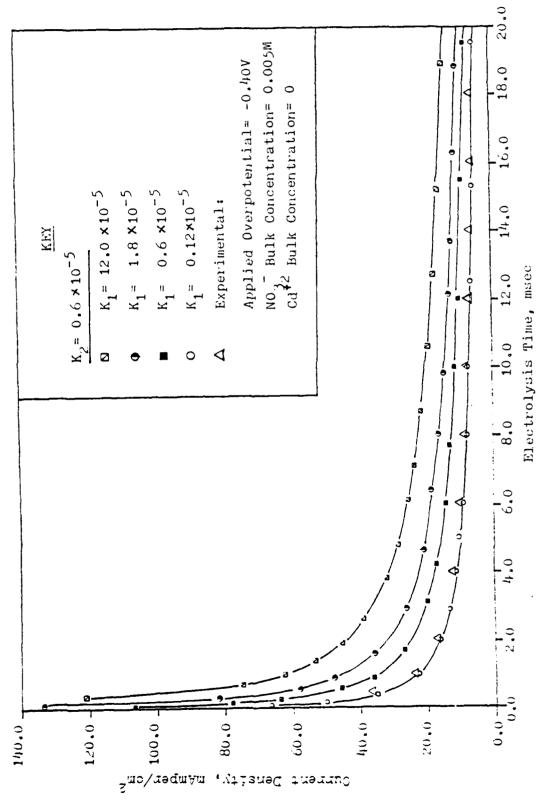


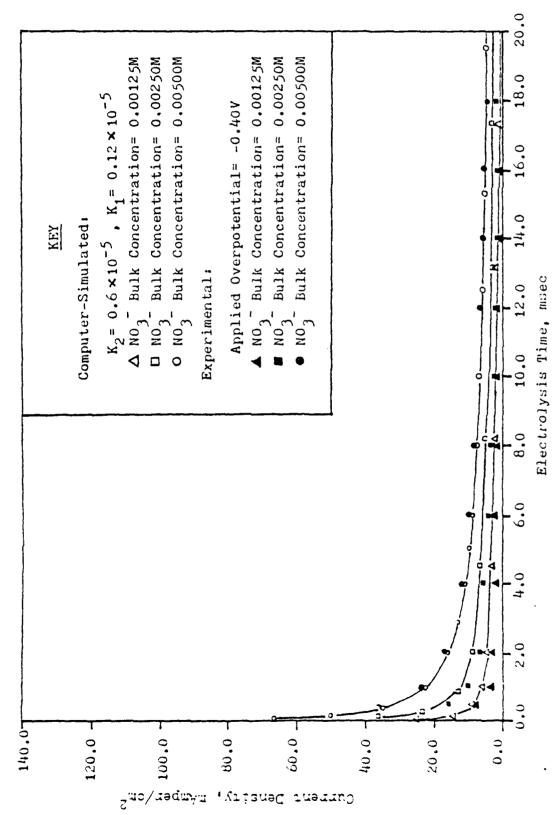
Figure 12: Computer-Simulated Current-Density-vs.-Time Curves with Fixed $\rm K_2$ and Various $\rm K_1^+ s.$

by interpolating the experimental curve between those curves in Figure 12. The values of K_1 and K_2 which achieved the best approximation of the experimental data are $K_1 = 0.12 \times 10^{-5}$ and $K_2 = 0.6 \times 10^{-5}$, respectively.

These values were then used to predict the current-density-vs.-time curves at the other ion concentrations. Figure 13 shows the computer-simulated current density curves and experimental curves at various nitrate ion concentrations.

The values of K_1 and K_2 at the applied overpotential of -0.60V were different from those at -0.40V. The same procedure was used in evaluating the values of K_1 and K_2 at the condition of -0.60V. Figure 14 shows a set of calculated current-density-vs.-time curves with fixed K_2 valued and different values of K_1 . The value of K_1 at the condition of -0.60V was then obtained in the same way as before. The values of K_1 and K_2 were determined to be 0.10 $\times 10^{-5}$ and 0.50 $\times 10^{-6}$, respectively. These values were then used to predict the current-density-vs.-time curves at the other ion concentrations. Figure 15 shows the comparison of the predicted and experimental current-density-vs.-time curves.

The reaction rate constants at the applied overpo-



Curves with Various Nitrate Ion Bulk Concentrations in the Case of Electrolyte Containing No Cadmium Ion. Figure 13: Experimental and Computer-Simulated Current-Density-vs.-Time

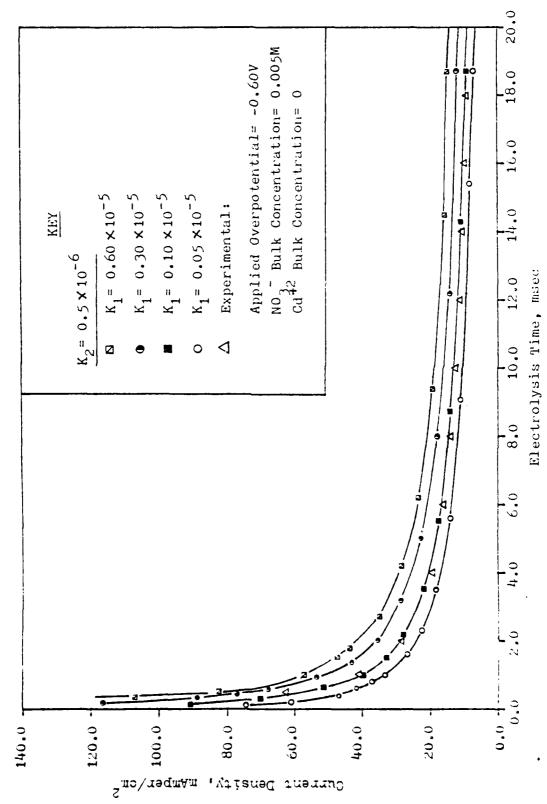


Figure 14: Computer-Simulated Current-Density-vs.-Time Curves with Fixed $\rm K_2$ and Various $\rm K_1^{+}s$

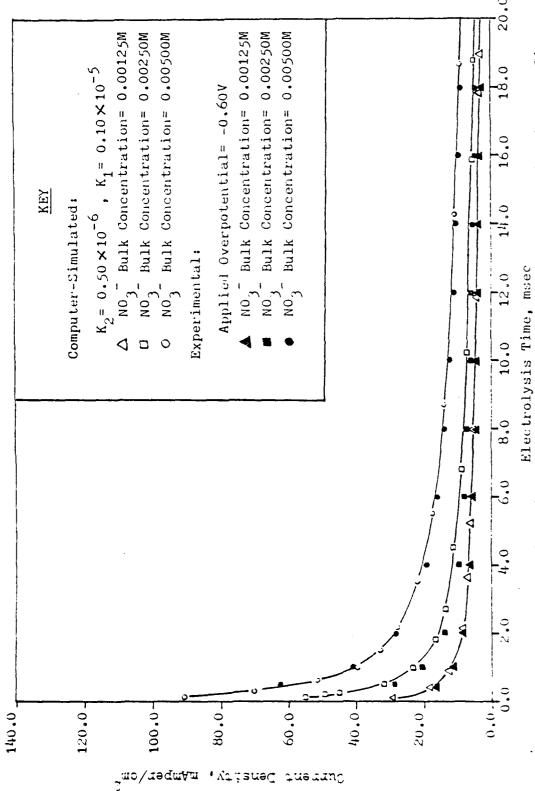


Figure 15: Experimental and Computer-Simulated Current-Density-vs.-Time Curves with Various Nitrate Ion Bulk Concentration in the Case of Electrolyte Containing No Cadmium Ion.

tential of -0.80V were not pursued. The reason, which was discussed previously, is that at this high applied overpotential more complicate sequences of reactions take place. This simple reaction expression can not describe the phenomena.

The heterogeneous rate expression so determined is believed to be a correct one. This claim is supported by the fact that the rate constants, K_1 and K_2 , are independent of the bulk concentration at a given potential. This is indeed the case as was shown in Figures 13 and 15.

6.2 The Determination of the Homogeneous Precipitation Reaction Rate Constant

Higher current density was observed when cadmium nitrate was used instead of potassium nitrate as the electrolyte in the electrochemical cell. The hydroxy ion produced by the reduction of nitrate ion coprecipitated with the cadmium ion in the solution. This increased the reduction reaction rate and led to higher current. This homogeneous reaction was assumed to be linearly dependent on the degree of supersaturation of cadmium hydroxide (see Equation (14)). Since the hete-

rogeneous reaction rate constants K_1 and K_2 were determined, the homogeneous rate constant k could be evaluated by fitting the second set of experimental data with the theoretical model to determine the value of k.

Figure 16 shows the current-density-vs.-time curves with various k values while the other parameters were held at a constant value. The current-density-vs.-time data obtained in a 0.0025M cadmium nitrate solution at the applied overpotential of -0.40V is also plotted in Figure 16. The reaction rate constant, k, was then evaluated approximately from Figure 16. The most probable homogeneous reaction rate constant was determined to be $50~{\rm sec}^{-1}$.

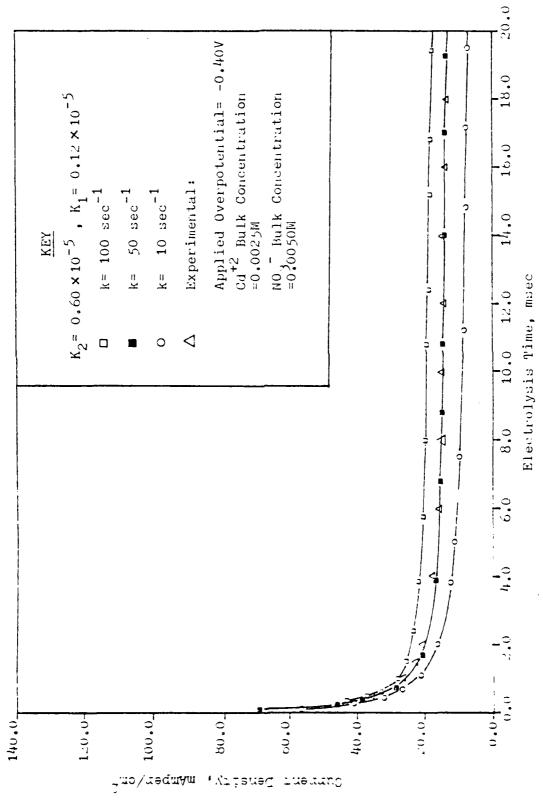


Figure 16: Computer Timulated Current-Density-vs.-Time Curves with Fixed K_1 and K_2 and Various Homogeneous Reaction Rate Constants.

CHAPTER 7

DISCUSSIONS AND CONCLUSIONS

7.1 <u>Surface Concentrations of Various Ions as Functions</u> of Time

The knowledge of the surface ion concentrations can provide information concerning the electrochemical deposition process. Although the surface ion concentrations were not available from the experiment, that information could be generated by computer simulations.

Figure 17 shows the surface concentrations of NO₃ and OH ions as functions of time in the absence of cadmium ion in the solution at two potentials, -0.40V and -0.60V from equilibrium potential and at a NO₃ bulk concentration of 0.005M. In general, the surface concentration of NO₃ ions decreases as time increases, while the surface concentration of OH ions increases as time increases. This is due to the electrochemical reaction (23), in which one nitrate ion reacts with two electrons and which produces three hydroxy ions.

For the case of -0.467 overpotential, the CHT concentration increases sharply from the bulk value of nearly zero

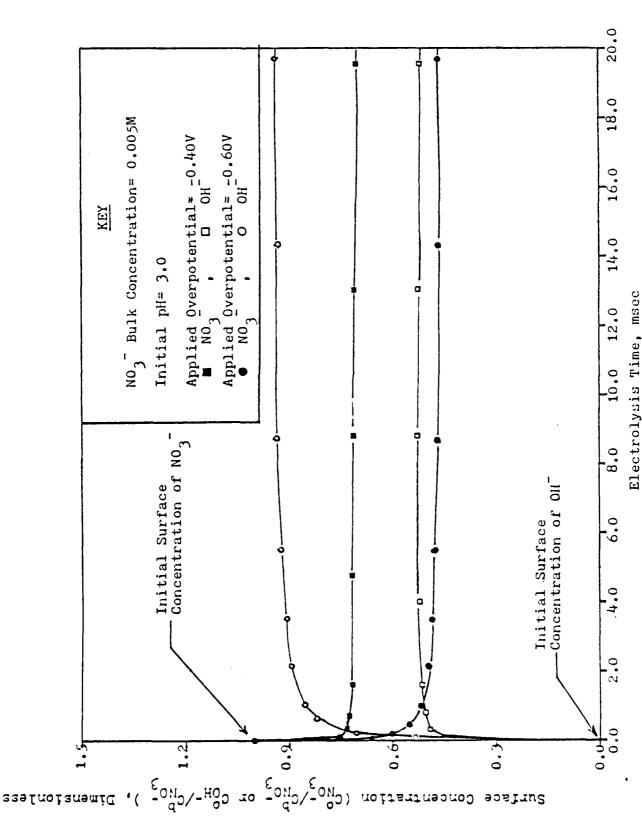


Figure 17: Surface Concentrations of NO and ON Ions as Functions of Time in the Absence of Cadmidm Ions in the Solution.

to about 0.5 dimensionless concentration units in less than 1 msec before the hydroxy ions generated are removed effectively by diffusion. Thereafter, the OHT concentration increases at a slower rate. For NO_3^- ions, the surface concentration drops to about 0.72 dimensionless concentration units from the bulk value of 1.0 in less than 1 msec and then decreases at a slower rate when the diffusion can effectively supply the reactant for the electrode reaction. The sharp changes of the surface concentrations of NO_3^- and OHT ions cause the sharp decrease of the current density in a short time period in the beginning of the electrolysis.

At a more negative overpotential of -0.60V, the increase in surface CH concentration and the decrease of NO₃ concentration are even more significant and last over a longer time period. The surface concentration of NO₃ drops to about 0.5 dimensionless concentration units and CH concentration increases to about 0.67 dimensionless concentration units in 2.0 msecs. The behavior is the consequence of the higher overall reaction rate at -0.60V. The nitrate ions were consumed at a higher rate which produced more hydroxy ions. Longer induction time is needed for diffusion to effectively supply the reactant from the bulk solution and remove the product from the electrode surface.

Similar profiles of NO_3^- and OH^- surface concentrations

at lower bulk NO_3^- concentrations were also obtained. These are shown in Figures 18 and 19.

When the electrolyte contains cadmium ions, the homogeneous precipitation reaction of cadmium ions and hydroxy ions near the electrode surface promotes the electrochemical reaction on the electrode surface in the cathodic direction. This causes the nitrate ions to be consumed at a higher rate than the case when no cadmium is present. This is shown in Figure 20 where the homogeneous reaction rate constant is 50 sec-1. It is interesting to note that the cadmium ion surface concentration increases initially and then starts to decrease. This phenomenon is explained as follows. Immediately after the electrolysis began, NO3 ions were consumed by the electrochemical reaction which produced an NO_3^- concentration gradient made the NO_3^{-1} ions in the bulk solution diffused toward the electrode surface. The Cd^{+2} ions, on the other hand, moved with the NO_3^- ions in the same direction in order to maintain the elecroneutrality condition. In the meantime, the OH concentration was, however, not so high as to consume all the Cd^{+2} ions brought in by the transport process. The cadmium ions was thus accumulated and resulted in a higher value than its bulk condition. As soon as the surface concentration of CH ion raised to some value, the surface concentration of the Cd⁺² ions starts to decrease because of the abundant supply of OH ions consuming the cadmium ions at

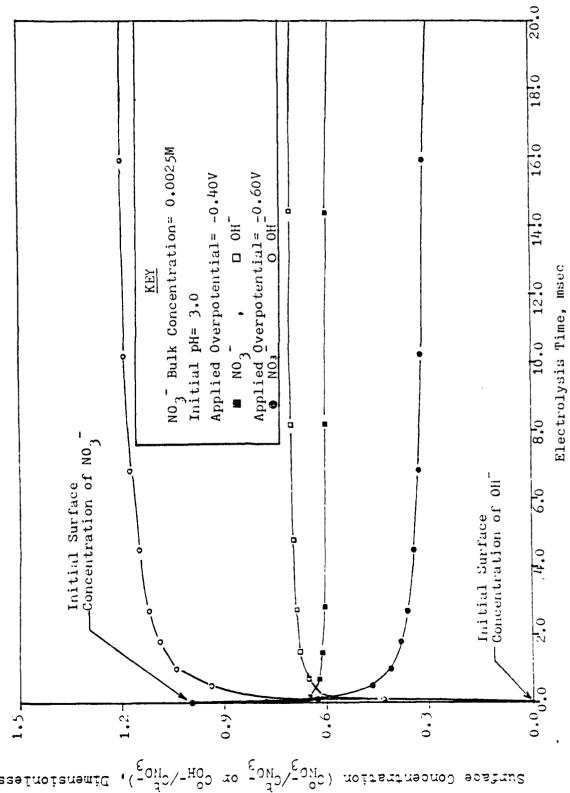


Figure 18: Surface Concentration of ${
m NO_3^-}$ and ${
m OH}^-$ lons as Functions of Time in the Absence of Cadmiun lons in the Solution.

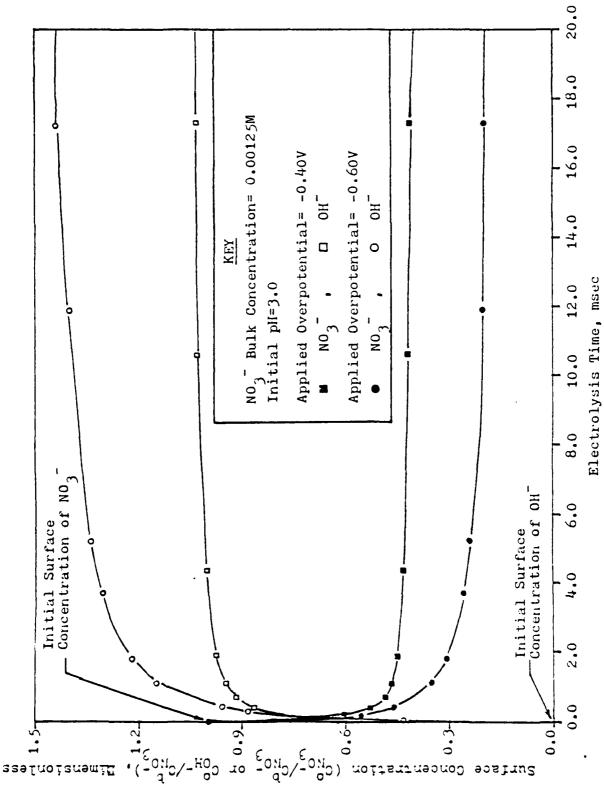


Figure 19: Surface Concentrations of ${
m NO_3^-}$ and ${
m OH}^-$ Ions as Functions of Time in the Absence of Cadmium Ions in the Solution.

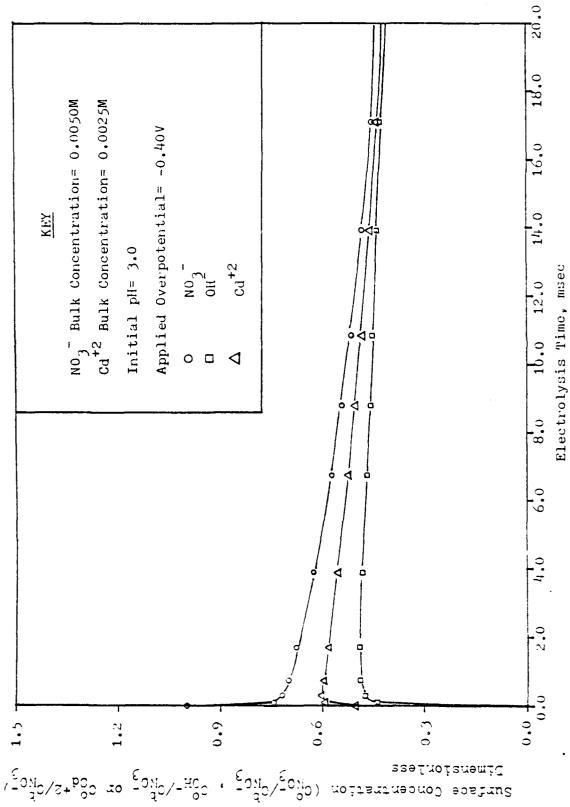


Figure 20: Surface Concentrations of ${
m NO_3^-}$, CH and Cd lons as Functions of Time in the Presence of Cadmium Ions in the Solution. this time.

For the nitrate ions, the surface concentration also decreases as time increases at a rate somewhat larger than that for the case of solution containing no cadmium ion. This is shown in Figure 21. Figure 21 also shows the difference in the surface concentration of the hydroxy ion between those two cases, i.e., in the presence and in the absence of cadmium ions. The initial behaviors of two cases are very similar. After this induction period, the ion concentration for the case of a solution which contains cadmium ions decreases at a more gradual rate as a result of the homogeneous precipitation reaction between cadmium and hydroxy ions.

7.2 Concentration Profiles of Various Ions at Various Time

For the case of solution containing no cadmium ion, the nitrate ions were consumed and the hydroxy ions were produced on the electrode, the concentration gradients were established which made the nitrate ions diffused from the bulk solution toward the electrode surface and the hydroxy ions diffused away from the electrode surface toward the bulk solution.

Figures 22 through 27 show the concentration profiles of NO₃ and OH ions with different applied overpotentials at some selected times. From these figures, one can see that the diffusion thickness, §, increases with time. The diffusion

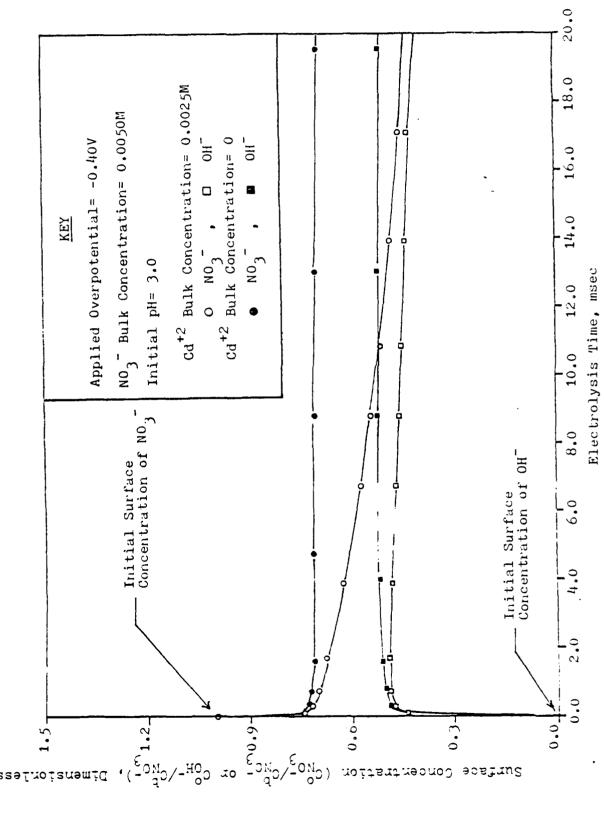
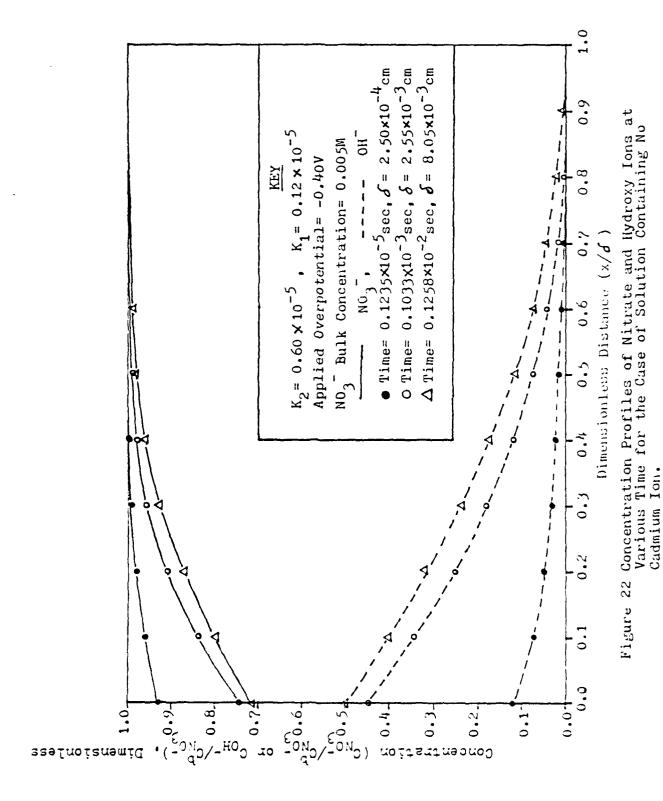


Figure 21: Comparison of the Surface Concentrations of Nitrate and Hydroxy Jons Between Two Cases.



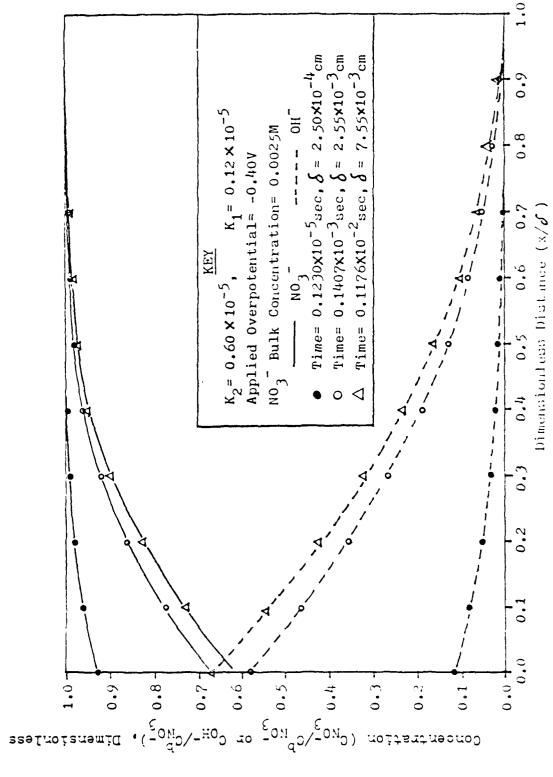


Figure 23: Concentration Profiles of Nitrate and Hydroxy Ions at Various Times for the Case of Solution Containing No Cadmium Ion.

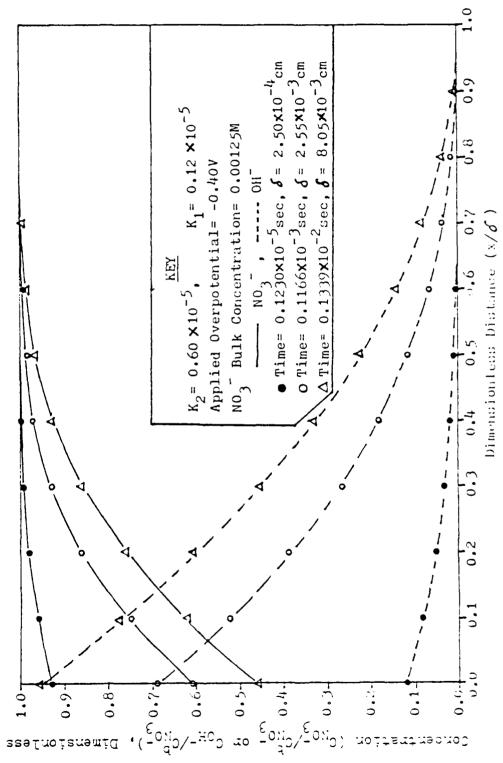


Figure 24: Concentration Profiles of Nitrate and Hydroxy Ions at Various Times for the Case of Solution Containing No Cadmium Ion.

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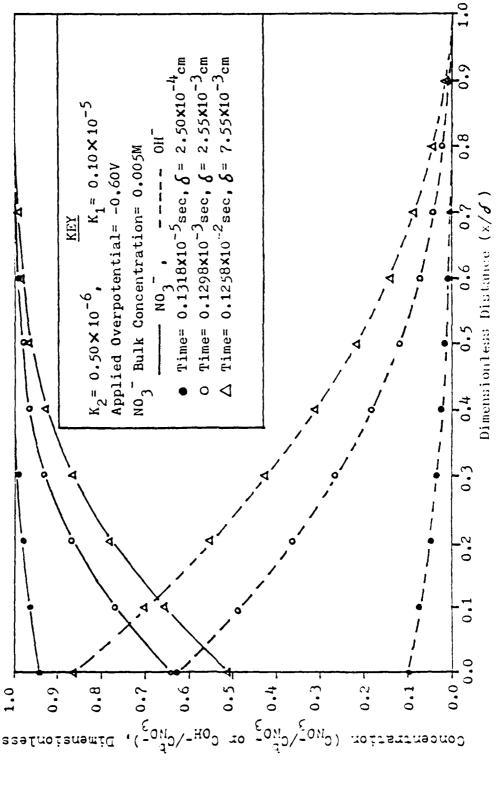


Figure 25: Concentration Profiles of Nitrate and Hydroxy Ions at Various Times for the Case of Solution Containing No Cadmium Ion.

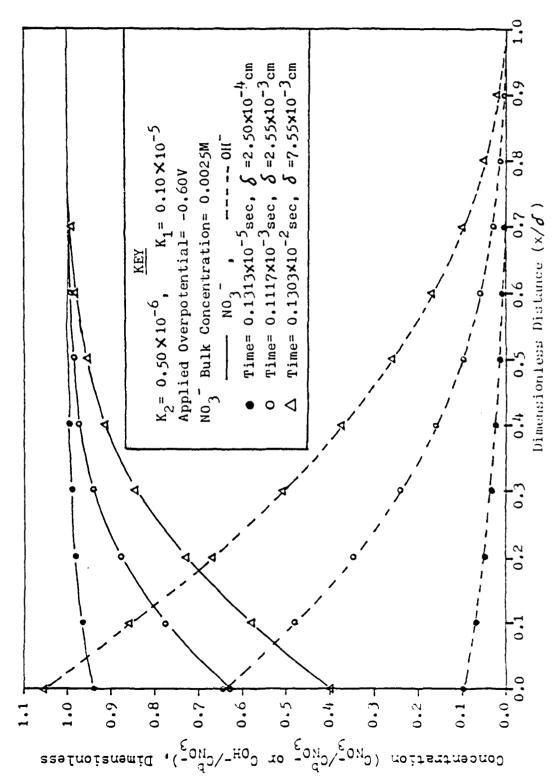


Figure 26: Concentration Profiles of Nitrate and Hydroxy Ions at Various Times for the Case of Solution Containing No Cadmium Ion.

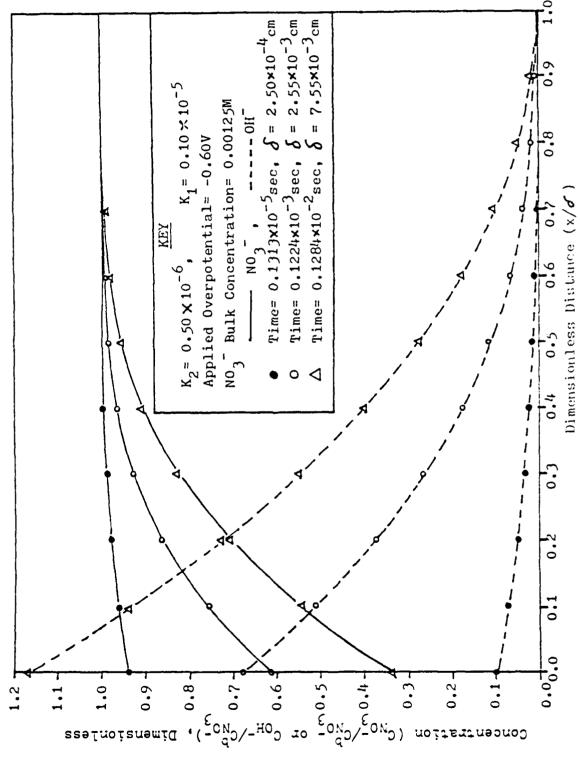


Figure 27: Concentration Profiles of Nitrate and Hydroxy Ions at Various Times for the Case of Solution Containing no Cadminn Ton.

thicknesses at various time are listed in Tables 2 and 3,

The concentration profiles of NO_3^- , OH^- and Cd^{+2} ions at various time for the case of solution containing cadmium ions are shown in Figures 28 and 29. The shape of NO_3^- concentration profiles is the same as that for the case of containing no cadmium ion but the NO_3^- concentration on the surface is somewhat lower than that for the case of containing no cadmium ion. The diffusion thickness increases as time increases.

In the previous discussion of the surface concentration, the surface concentration of OH ions increases in the beginning. During that time, OH ions diffuse from the electrode surface to the bulk solution. Figure 28 shows that the surface concentration increases and the diffusion layer thickness also increases as time increases. Then the surface concentration starts to drop and the diffusion layer thickness stays at about the same value. This is shown in Figure 30. Table 4 shows the diffusion layer thickness for the diffusion of OH ions as a function of time. In Table 4, one can see that the diffusion layer thickness stops increasing as a result of the decreasing surface concentration of OH ion.

The ${\rm Cd}^{+2}$ concentration profiles are shown in Figure 29. As the profiles indicate, for each specific time, when the

Table 2: Diffusion Thickness as a Function of Time for the Case of Solution Containing No Cadmium Ion. The Applied Overpotential is -0.40V. The Nitrate-Ion Bulk Concentration is 0.005M.

	
Time (sec)	Diffusion Thickness(cm)
0.1235 × 10 ⁻⁵	0.25 × 10 ⁻⁴
0.6121 × 10 ⁻⁵	0.45 × 10 ⁻⁴
0.1758 × 10 ⁻⁴	0.80 ×10-4
0.3572 ×10 ⁻⁴	0.15 x 10 ⁻³
0.1033 ×10 ⁻³	0.25 × 10 ⁻³
0.4737 ×10 ⁻³	0.50 × 10 ⁻³
0.1258 × 10 ⁻²	0.80 × 10 ⁻³
0.7417 × 10 ⁻²	0.20 ×10 ⁻²
0.3946 × 10 ⁻¹	0.45 × 10 ⁻²
0.7032 × 10 ⁻¹	0.60×10 ⁻²

Table 3: Diffusion Thickness as a Function of Time for the Case of Solution Containing No Cadmium Ion. The Applied Overpotential Is -0.60V. The Nitrate-Ion Bulk Concentration Is 0.005M.

Time (sec)	Diffusion Thickness (cm)
0.1313 × 10 ⁻⁵	0.25 × 10 ⁻⁴
0.4982 × 10 ⁻⁵	0.40 × 10-4
0.1642 × 10 ⁻⁴	0.70 × 10 ⁻⁴
0.3318 × 10 ⁻⁴	0.10 × 10 ⁻³
0.1298 × 10 ⁻³	0.25 × 10 ⁻³
0.4407 × 10 ⁻³	0.45 × 10 ⁻³
0.1258 × 10 ⁻²	0.75 × 10 ⁻³
0.8718 × 10 ⁻²	0.25 × 10 ⁻²
0.3229 ×10 ⁻¹	0.45 × 10 ⁻²
0.7004 × 10 ⁻¹	0.65 × 10 ⁻²

en i men i dag ja karaga

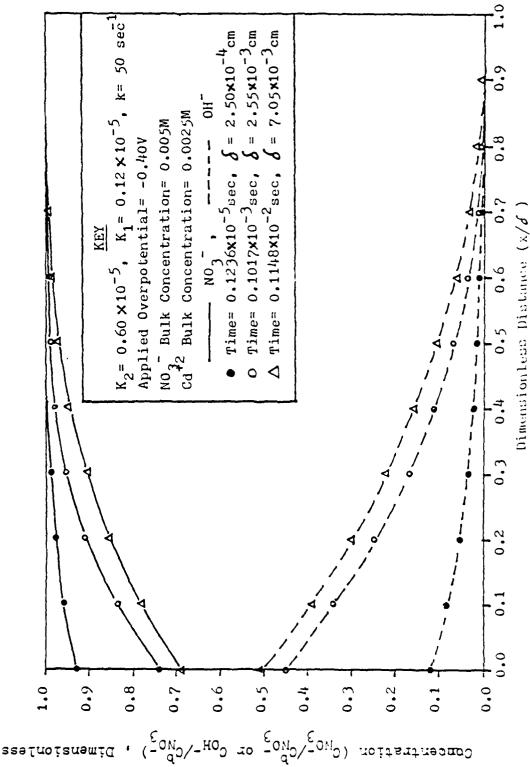


Figure 28: Concentration Profiles of Nitrate and Hydroxy Ions at Various Times for the Case of Solution Containing 0.0025M Cadmium Ions.

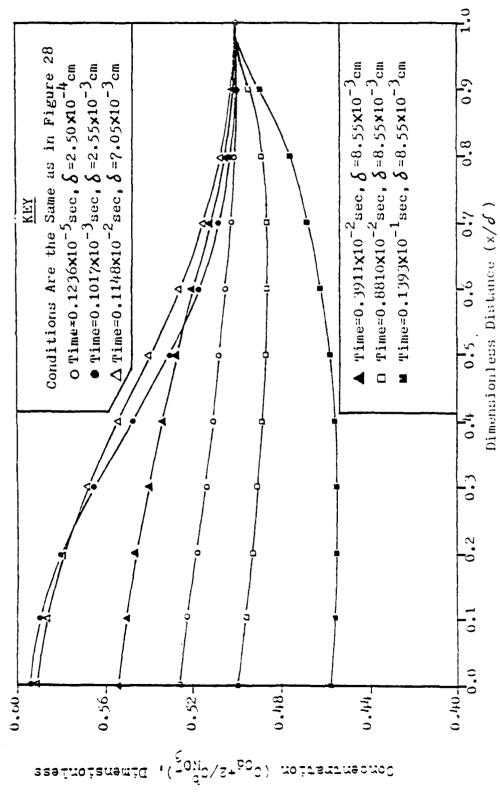


Figure 29. Concentration Profiles of Cadmium Ion at Various Times for the Case of Solution Containing 0.0025M Cadmium lons.

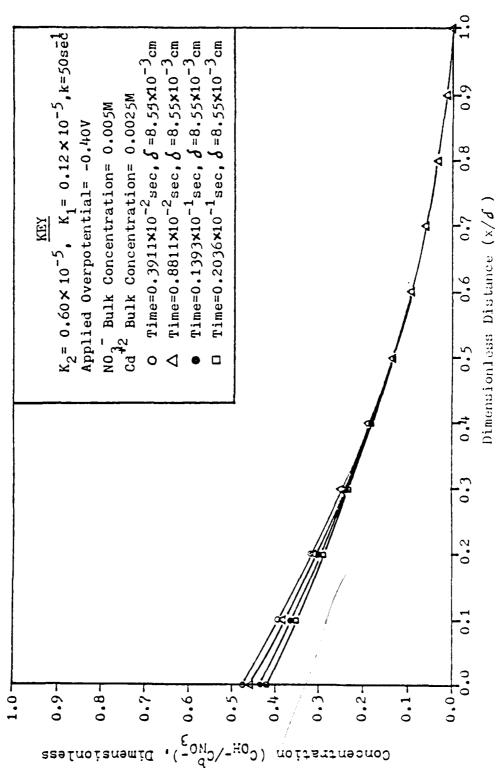


Figure 30: Concentration Frofiles of Hydroxy Ion When the Surface Concentration of Hydroxy Ion Starts to Drop.

Table 4: Diffusion Thickness of OH Ion as a Function of Time for the Case of Solution Containing Cadmium Ions. The Applied Overpotential Is -0.40V. The Nitrate-Ion Bulk Concentration Is 0.005M. The Cadmium-Ion Bulk Concentration Is 0.0025M.

Time (sec)	Diffusion Thickness(cm)
0.1236 ×10 ⁻⁵	0.25 × 10 ⁻⁴
0.6128 × 10 ⁻⁵	0.45 × 10 ⁻⁴
0.1798 × 10 ⁻⁴	0.80 ×10 ⁻⁴
0.3513 × 10 ⁻⁴	0.15 × 10 ⁻³
0.1017 × 10 ⁻³	0.25 × 10 ⁻³
0.4856 × 10 ⁻³	0.50 × 10 ⁻³
0.1148 × 10 ⁻²	0.70 × 10 ⁻³
0.8811 × 10 ⁻²	0.85 ×10 ⁻³
0.4050 × 10 ⁻¹	0.85 × 10 ⁻³
0.7031 × 10 ⁻¹	0.85 × 10 ⁻³

5 - 44 . . Ca.

concentration near the electrode is greater than the bulk concentration of Cd⁺², its value versus distance from the electrode decreases slowly in the beginning, then faster, and more slowly again before finally reaching its bulk value. At the time when the concentration values near the electrode surface are still larger than the bulk concentration, the concentration decreases to some minimum value at some distance from the electrode surface and then increases until it reaches the bulk value. The location of the minimum concentration point moves toward the electrode surface as time increases. At sufficiently long time, the minimum point finally reaches the electrode surface.

7.3 Conclusions

The transport model for the electrode kinetics and the homogeneous reaction presented previously has already explained very successfully the characterestics of the current density as a function of time for both the case of solution containing cadmium ion and that without cadmium ion. This model was then used to simulate the concentration profiles for various ions involved in the reactions. The behavior of the various ions on the electrode surface and in the solution was obtained. The diffusion processes were also known after examining these concentration profiles carefully. These can be summarized as follows:

- 1. The current density decays with time after a double-layer charging. The time for this charging is so short that we can not observe it by the experiment. The decay for the current density is a result of the depletion of the nitrate ions on the electrode surface.
- 2. The current density for the case of a solution containing cadmium ions is greater than that for the case of solution containing no cadmium ion. This is because the precipitation of Cd(CH)₂ promotes the electrochemical reaction on the elect rode surface by consuming OH generated in this reaction.
- 3. The current density depends on the bulk concentration of nitrate ions and the applied overpotential. Increasing the NO₃ bulk concentration or the applied overpotential will increase the current density.
- 4. The applied overpotential is one of the factors which changes the reaction rate of the electrochemical reaction on the electrode surface. Increasing the applied overpotential will increase the overall reaction rate.
- 5. For the case of solution containing no cadmium ion, the surface concentration of NO₃ decreases as time increases while the surface concentration of OH increases as time increases. This is because NO₃ ions are consumed to produce the OH ions during the electrochemical reaction on the electrode surface.
- 6. For the case of solution containing cadmium ion, the surface concentration of NO₃ ion also decreases. The decreasing rate is, however, faster than that for the case

of solution containing no dadmium ion. The surface concentration of OH ion increases in the beginning and reaches a maximum. When the production rate of OH due to the electrochemical reaction is less than the consumption rate of OH due to the precipitation reaction, the surface concentration of CH starts to decrease. To maintain electroneutrality, the surface concentration of Cd ions will exceed its bulk value and then decrease to the value lower than its bulk value.

- 7. The diffusion processes for the case of solution containing no cadmium ion is that the nitrate ions diffuse from the bulk solution toward the electrode surface while the hydroxy ions diffuse in the opposite direction.
- 8. For the case of solution containing cadmium ions, the diffusion directions for both the nitrate ions and hydroxy ions are the same as that for the case of solution containing no cadmium ion. However, the cadmium ions diffuse toward the bulk solution in the beginning and then finally change direction toward the electrode surface,

7.4 Recommendation for Future Works

Although the model has successfully explained the cases of -0.40V and -0.60V, it is not likely valid for the case of -0.60V due to the unexpected characterestics of the current-density-vs.-time curves and the comparison of the current

density with the limiting case. When the applied overpotential is as high as -0.80V, the reaction mechanisms and electrode behavior should be identified by doing some further experiments. Furthermore, the current-density-vs.-time data at -0.60V applies overpotential for the case of solution containing cadmium ions is not available yet. It can be obtained by repeating the experimental work we decribed before. Once the data is obtained, the model can be used for comparison with the experimental data.

Finally, the configuration of the electrode in the impregnation process is not as simple as we have used in deriving the model. It is, in fact, a porous electrode in the real case. If a micro-porous electrode is possible to obtain, the experiment can be repeated to obtain the current-density-vs.-time data. Once the data are available, the transport processes can be examined for the condition of porous electrode.

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APPENDIX A.1

THE "BASIC" MAIN PROGRAM USED IN EXPERIMENTAL WORKS

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APPENDIX A.1

THE "BASIC" MAIN PROGRAM USED IN EXPERIMENTAL WORKS

```
15 FEM®
13 REM*
29 REM:*
         THIS IS THE EASIC PROGRAM USED IN THE CURRENT US
25 REMAR TIME TRANSIENT EXPERIMENT. THE "MUG" IN STATEMENT
30 REM* 260 IS A SAMPLING SUBROUTINE WRITTEN IN ASSEMBLY
35 REM* LANGUAGE. WHEN "MUG" IS EXECUTED, THE CPU STARTS TO
40 PEM* SAMPLE THE CURRENT OUTPUT AT EVERY CONSTANT TIME
45 REM* INTERMAL. THE ANALOG SIGNAL IS IMMEDIATELY COMMERTED
50 PEM* INTO A DIGITAL DATA BY A 12 BIT ADD AND THEM STORED
55 REM* IN THE MEMORY. WHEN THE NUMBER OF TIMES IT SAMPLES
60 REM* REACHES A PRESET VALUE, THE SAMPLING POUTINE IS
64 REMA TERMINATED. THESE DATA ARE THEN CONVERTED INTO
66 REM* DECIMAL MUMBERS AND PRINTED OUT BY A LINE PRINTER.
68 REMak
         THE VARIABLES USED IN THIS PROGRAM ARE
TO REM#
72 REMA
           M(0)=CLOCK SETTING
           N(1)=SAMPLING TIME INTERVAL IN MICROSECOND
74 REMA
TS REMA
           MKCD=CHANNEL NUMBER WHERE THE CURRENT IS
TS REMAR
                SAMPLED FROM
               =NUMBER OF POINTS TO BE SAMPLED
89 REM*
82 REMA
         THE ARGUMENTS IN "MUG" SUBROUTINE ARE
培4 民国的米
88 REM*
           IF S=0 THEN EXECUTE TEST PROGRAM
SS REM*
           IF S=1 THEN GO TO MUGGER
90 REM*
           NAMUMBER OF VALUES PASSED IN ARRAY MODI
92 REM*
           M=NUMBER OF VALUES TO BE RETURNED IN ARRAY YES?
93 REMAR
           3000 IS THE INPUT ARRAY
G4 REMA
           0000 IS THE INPUT ARPAY
96 REMA
           Y(0) IS THE OUTPUT CURRENT BRRAY
97 REM*
198 REM#
170 CONFIG(SCREEN)
189 DIM X(10),Y(3060),Z(3000),C(300),T(306)
190 5=0
200 N=3
201 FEM*
202 REM#
204 FEMHOROROR
               IMPUT DATA
                             pickiifiiyi.y.
205 FEM#
196 FEM*
210 FRINT "CLOCK SET,", "SAMPLING TIME INTERMAL"
210 INFUT X(0).X(1)
178 K=K(1)
240 FRINT "CHANNEL NUMBER)","GUMEER OF FOIGES,"GTSCTE TAOTOF"
250 INFUT (0.1) MUF
1251 REM#
```

```
252 PEM*
254 PEM***** CALL THE MUG SUBROUTINE AND START TO SAMPLE:
                                                               41.414.161
255 REM#
256 REM#
260 DOIT(MUG, S.N. X(0), M. Y(0))
261 FEM:
262 REM*
264 PEMANNA CONVERT THE CURRENT DATA INTO DECIMAL NUMBERS AND A
265 REM#
266 PENS
270 FOR I=0TOM-1
280 Z(I)=(V(I)-15)/16/2048
290 NEXT I
292 REM#
294 REM#
300 REMARKS CONNECT THE COMPUTER TO THE LINE PRINTER
302 FEMANDO DIVIDED THE CURRENT BY THE SURFACE OFFA
304 REMARKA 9.813 CM2 TO BECOME THE CURRENT CENSITY
                                                             *i.r.it..t.
305 PEMAGRAR PRINT CURRENT DENSITY OF TIME DATA
                                                             +::+:.1..4:
306 REM*
JOT REM:
310 CONFIG(TTV)
320 PRINT TAB(15),"TIME",TAB(45),"CURRENT DEMSITY"
330 PRINT TAB(16),"(S2C)",TAB(50),"( AMP/CM2)"
340 PRINT; PRINT
350 FOR I=1 TO 19
360 T(I)=K/10000000*I
370 C(I)=-3(I-1)⊹⊅700.1/0.013
390 PRINT TAB(15),T(1),TAB(50),C(1)
JP0 NEXT I
400 FOR I=1 TO M/10-1
418 T(I)=K 1896288+(18*I)
410 E(I)=-I:10+I 1:47 0.1:0.515
430 FRINT TAB: 15:, T(1): TAB: 50:, 0 1:
440 NEXT I
450 END
```

APPENDIX A.2

THE ASSEMBLY SUBROUTINE "MUG" USED IN THE MAIN PROGRAM

Comments	Clear clocks			Stop ADC				Clock O, Mode 2, 2 Byte Load		"HL" points to N(0)				Load 18BYT to clock 0		
Instructions	CAL 0390			Out E1		MBI A,34		Out E9		MHI.D HL, 0406			MB A, M	Out EF		INC HI
Contents	CD	8	03	D3	E1	36	杂	D3	Е9	2A	90	1,0	3/8	103	43	23
Address	0000	0301	0305	0303	1/0€0	9000	0306	2000	9060	608.0	0304	030B	0300	0.301)	0.30E	930F

Comments		Load MSBYT to clock 0					Clock 1, Mode 2, 2 Byte Load			Load LSBYT to clock 1				Load MSBYT to clock 1		
Instructions	MB A, M	Out EF		INC HL	MBI A, 74		Out E9		MB A, M	Out EB		INC HI.	МВ А, М	Out EB		INC HL
Contents	7E	D3	J.	23	36	枕	D3	6я	न८	D3	83	23	元	D3	RB	23
Address	0310	0311	0312	0313	0314	0315	0316	0317	0318	0319	031A	031B	0310	0310	031E	031F

Instructions Comments	MBI A, 10 Trigger (Go high)		Out E5		MAD A, 0404 Load ISBYT			MB C,A	MAD A,0405 Load MSBYT			MB B, A Number of points BC.	MB A,M	MHLD HL,0408 Address of output array		
Contents	ЭЕ	10	D3	R5	æ	40	1/0	446	34	90	1,0	47	75	2A	90	470
Address	0350	0321	0322	0323	0324	0325	0326	0327	0328	0329	032A	032В	035c	0320	032К	032F

Comments	Start clock & ADC		Trigger (Go low)				Read ADC status		s it holding yet?				Look for not busy			It is holding now!
Instructions	Out E7		MBI A,00		Out E5		In E0		RR CRY	JUN0336, NCRY			In EO		RR CRY	JUNO 33C, CHY
Contents	03	E7	36	00	D3	E5	DB	EO	18	D2	36	03	DB	60	14.	DA
Address	0330	0331	0332	0333	0334	0335	98£0	0337	0338	6660	0.3.3A	033в	0330	0330	033E	033F

Address	Contents	Instructions	Comments
014.0	36		
0.841	0.3		
0342	DB	In R6	Read ISBYF (Conversion complete)
0343	93		
171/60	77	MB M, A	Plant the ISBYT to memory
03/15	23	INC HI,	Point to next location
0346	DB	ln E4	Read MSBYT
0347	674		
9460	22	MB M, A	Plant the MSBYT to memory
648.0	23	INC HI.	
034A	0.8	DCR BC	Decrease the number of points
034B	25	MB A, C	
0346	B()	IR B	
0340	7,5	JUM0336, NZOF	
0.34E	36		
0344	03		
03.60	60	RET	Return to main program

APPENDIX B

LISTING OF EXPERIMENTAL DATA

Table B.1 Current-Density-vs.-Time Data for the Case of Solution Containing No Cadmium Ton. Nitrate-Ion Bulk Concentration= 0.005M, Initial pH=3.0, Applied Overpotential= -0.40V, Rest Potential= -0.354V.

TIME (SEC)	CURRENT DENSITY (7% AMP/CM2)
. @@@1	184.043
. 8982	192.163
. 6863	75.4957
. ପ୍ରତିଷ୍	98.8473
. 9885	51.8329
. 5555 . 5655	45.447A
• ବର୍ଷକ • ବ୍ୟୁକ୍ତ	40.9404
, ପ୍ରତ୍ୟର କ୍ରୟର	<u> </u>
. ଗ୍ରମ୍ବ	34.5552
.991	32.3016
.0011	30.7992
.9912	29.2968
.0013	27.7944
.9914	26.6676
.0015	25.9164
.9016	25.1652
.0017	24.9584
.9013	23.2872
.8019	22.9118
.992	22.1603
.004	18,5283
. ស៊ីលីអ៊ុ	17.8972
. ଗ୍ରିଗ୍ର	12.3947
.91	10.8923
.912	10.0523
.012	9.76561
.014	7.05451 9.01433
.013	, , , , , , , , , , , , , , , , , , ,
.02	8.43874 3.33 7.2
	8,26717
.022	군. <u>일</u> 흥군음1
. 224	7.51291
. ଡ଼ିଅକୁ	7.51201
. 323	술. 귀속관광1
. বৃত্	7.10641
. 원조로	ର.ମଣ୍ଡିଷ
. এত4	ର ମିଶ୍ରିୟ
.076	8. 7 8521
.058	8.78 52:
. ଯୁକ	5.00961

Table B.2 Current-Density-vs.-Time Data for the Case of Solution Containing No Cadmium Ion, Nitrate-Ion Bulk Concentration= 0.005M, Initial pH= 3.3, Applied Overpotential= -0.607, Rest Potential= -0.3547.

TIME (SEC)	CURRENT DENSITY Conjame (CMC
1350	S. 179 (1.19.4) Sections
1	
.9991	292.597
.0002	วิที่ลี.อื่อ4
. ଉପରସ	135.966
.0004	113.43
. 9995	99.1584
. ପ୍ରତ୍ରନ	89.0169
. 2007	81,1292
୍ରି ପ୍ରତିହ୍ୟ ।	75.1201
. ପ୍ରତ୍ୟକ	75.6129
.991	66.4813
.001	82.7253
.9912	63,9961
.9912	57.4669
	55,5889
.0014	53.3353
.9915	51.4573
.0016	51,4575 49,9549
.0017	
.0018	48.4524
.0019	46.95
.002	46.1988
. ରୂପ୍ୟ	32. 87 <u>7</u> 2
.ପଡ୍ଞ	27.4188
. ପ୍ରତ୍ର	24.8784
.01	21.7848
.012	19.9068
.014	18.78
.016	17.2776
.018	16.5263
.02	15.0996
.922	15.0996
.924	4 - 1
.026	15,6972
. 928	13,146
, 05	13.146
.052	12.5947 12.0192
.054	12.0192
.000	11.6476
.908	11.6476
.04	11.248
. 534	a a f ea a''a'

Table B.3 Current-Density-vs.-Time Data for the Case of Solution Containing No Cadmium Ion. Nitrate-Ion Bulk Concentration= 0.005M, Initial pH= 3.0, Applied Overpotential= -0.80V, Rest Potential= -0.354V.

(SEC)	CURRENT DENSITY (m. AMP/CM2)
.ପ୍ରତ୍ରୀ	424.554
. 6662	282.826
. ପ୍ରତ୍ୟ . ସ୍ତ୍ରୟ	224.693
. ପ୍ରତ୍ୟ . ପ୍ରତ୍ରି	191.18 169.02
. ପ୍ରତ୍ୟର . ପ୍ରତ୍ୟିତ	157.92 152.493
୍ କ୍ରିଲ୍ଲିମ ଜୁଲ୍ଲିମ	139.723
• ଜନ୍ମ • ଜନ୍ମ	129.582
• ପ୍ରତ୍ୟୁଷ୍ଟ • ପ୍ରତ୍ୟୁଷ୍ଟ	129.567
.991	113.896
. ତ୍ୟୁ . ତ୍ୟୁ	110.000
.0012	192.163
.0013	97.6561
.9914	93.1484
.9915	89.7684
.0016	96.3876
.9017	83.0076
.0018	89.3784
.១០:ទ	77.74AZ
.002	75.4957
. ହନ୍ଦ୍ର	51.0816
្សីស្តី	41.6316
. ភូមិន	37.1844
.01	33.884
.012	31.5504
.014	29.6724
.916	28.5454
.918	27,4188
.02	25,6676
.022	25.5408
.024	24.7996
.02 5	74 3774
.018	27.4628
.Q3	11.9114 21.576
.032	고수 교육
.074	21.7843
.074	21.7646 21.4092
. 908	
. এ4	10.658

Table B.4 Current-Density-vs.-Time Data for the Case of Solution Containing No Daimium Ion. Nitrate-Ion Bulk Concertration= 0.0025M, Initial pH=3.0, Applied Overpotential= -0.407, Rest Potential= -0.3547.

TIME <u>(SEC)</u>	CURPENT DENSITY - muRMR-IMD -
. ଉତ୍ୟୀ	108.917
.6892	58.5938
.0003	43.5696
្សីស៊ីស៊ី 4	75.7064
. ବୃତ୍ୟୁତ୍	25. 1 724
. ଉତ୍ତେଶ	25.9164 23.2872
. 3557 ****	21.0574
୍ଷ୍ଟିଟ୍ର ବ୍ୟୁଷ୍ଟ	19.5311
.សូស្ត្រ .សូស្ត្រ	18.008
.2011	16.5263
.9012	16.1507
.0013	15.824
.0014	14.2727
.0015	13.8971
.9916	10.148
.9917	12.7700
.0018	12.0947
.9919	11.6436
.992	11.6478
. ପୂର୍ବ	ମ.ଞ୍ମେଞ୍:
. ପ୍ରକୃତ	କୁ.ମୁକୁଡ଼ା
.ପ୍ରଥ	5.334 - 350
.01 .012	5.2584 4.5072
.012 .014	4.5072 4.5072
.014 .016	4.1316
.013	4.1316
.02	7.758
.002	7.758
.924	7.75
.029	ଅ.ଅଞ୍ଜୟ
.013	T.TSS4 T.9848
.ପ୍ର	해. 원립속공
.0T1	I. Jawa
. <u>274</u>	T. 8048 T. 8048
. 954	
. ୧୦୦୫ . ଜୁଣ	ଅ. ପୂର୍ୟର ଅ. ପ୍ରୟର

Table B.5 Current-Density-vs.-Time Data for the Case of Solution Containing No Cadmium Ion. Nitrate-Ion Bulk Concentration= 0.0025M, Initial pH=3.0, Applied Overpotential==0.60V, Rest Potential=-0.354V.

TIME (SEC)	CURRENT DENSITY (m. AMP. CM2)
· - · · - · · · · · · · · · · · · · · ·	
. 224 . 224 . 228 . 328 . 372 . 374 . 378 . 34	10.14m 12.7700 12.0182 12.0182 11.268 11.6476 10.8820 10.8820 10.8820

Table B.6 Current-Density-vs.-Time Data for the Case of Solution Containing No Caimium Ion. Nitrate-Ion Bulk Concentration= 0.0025M, Initial pH=3.0, Applied Overpotential= -0.80V, Rest Potential= -0.354V.

TIME (SEC)	CURRENT DENSITY
. 5551	742.927
.8882	297.796
.9993	162.654
. 6664	139.347
.0905	123.947
. 9996	113.055
.0997	194.792
. 9998	97.6561
.2009	92.3976
.891	37.5146
.0011	87.787 87.787
.0012	50.050 80.0023
.0013	76.6225
.8814	75.9955
.0015	
.9916	70.9885
.0010 .0017	68.7 <u>34</u> 9
.0013	66.8569
.9919 .9919	6 <u>4</u> . <u>2</u> 276
.0017 .002	62.7257
. ପ୍ରଥୟ . ପ୍ରଥୟ	61.2229
·	ង់ស៊ី _ខ អ៊ីងស៊ូង
୍ରିଷ୍ଟିକ୍ ଅନ୍ୟ	33.9508
. ପ୍ରତି	28.17
.01	25.6164
.012	23.6628
.014	22.536
.016	20.658
.ଡ଼ୀଞ	10.2827
.02	18.78
.022	1영.4원4중
. 524	17.277B
.926	14.40°
.003	18.1507
. 9J	15,7751
<u>. 252</u>	15.824
. 354	14.6483
.906	14.2727
. ಅರತ	13.8972
.94	13.5218

Table 3.7 Current-Density-vs.-Time Data for the Case of Solution Containing No Cadmium Ion. Nitrate-Ion Bulk Concentration= 0.00125M, Initial pH=3.0, Applied Overpotential= -0.40V, Rest Potential= -0.354V.

TIME (SEC)	CUPPENT CEMBITY - ()() AMP CMC)
.0001	୨୫.୨୦4୫
. ବ୍ୟବ୍ୟ	49.5793
.0003 .0004	74.9788 74.978
. ପ୍ରତ୍ୟ . ପ୍ରତ୍ୟୁ	27.4188 25.2872
. 5555 . 5555 . 5555	15.9068
. 0000 . 0007	19.0288
. 3663	16.1507
. ପ୍ରତିକ୍ର	15.024
.881	14.2727
.0011	13.146
.0012	12.3947
.0013	12.3947
.0014	11.268
.0015	11.248
.0018	10.8923
.9917	10.1411
.0018	10.1411
.0019	1년.1411
. ପ୍ରଥ	9.79561
. 554	7.13641
. 966 	କୁ. ପ୍ରାମ୍ୟ 1
. ପ୍ରଥିତ	5.634
.01 .012	4.8828
.014	4.8828 4.1316
.816	4.1316
.013	7.756 7.756
.92	4.1716
.922	7.15 7.3694
.524	7. 0004 7. 0694
.026	T. Tag4
.028	7,7894
.85	ଅ. ବିଭିୟନ୍ତ
.952	
.054	7.7864 2.8292
. 336	ଅ. ଶ୍ର∸ଞ
.978	1.4191 7.4048
. 원4	្តី. ផ្ទុំផុន្ម

Table 3.8 Current-Density-vs.-Time Data for the Case of Solution Containing No Cadmium Ion. Nitrate-Ion Bulk Concentration= 0.00125M, Initial pH=3.0, Applied Overpotential= -0.60V, Rest Potential= -0.354V.

TIME (SEC)	CURRENT DEMOITY (M, AMP: CM2)
. ପ୍ରତ୍ୟୁ	199.443
. 9992	104.04
.0007	75.4957
. ଉତ୍ତୟ	61.5985
. 9995	53.3353
. 956 <u>6</u>	48.0769
. ପୂର୍ଣ୍ଟ	44.3298
. 9993	41.316
. 0009	39.06 <u>1</u> 4
.001	76.60S3
.ପର୍11	35.682
.8912	34.1796
.0013	32.6772
. ଅମୁ 14	31.926
.0015	J0.7992
.0015	29.6724
.9917	29.2963
.0018	28.17
.0019	28.17
.002	27.4188
. ស៊ូស៊ូ4	20.658
. <u>ସମ୍ବ</u> ର	18.4843
. ସମ୍ବର	16.5263
.01	15.7752
.012	14.6483
.014	17.8972
.016	13.146
.018	12.7703
.92	12.8192
.022	12.0192
.024	11.158
.026	11.263
.028	10.5167
. 95	18.8927
.632	10.0741
,974	10.1411
.004	9.76561
.038	7.4561 9.76561
. ja	7. () () () () () () () () () (

Table B.9 Current-Density-vs.-Time Data for the Case of Solution Containing No Cadmium Ion. Nitrate-Ion Bulk Concentration= 0.00125M, Initial pH=3.0, Applied Overpotential= -0.80V, Rest Potential= -0.354V.

TIME (SEC)	CUPRENT DENSITY (%) AMP (CM2)
.ପ୍ରଥୀ	330.153
. 9992	184.043
. 8685	141.976
. ପ୍ରତ୍ୟୁକ	123.196
. ପ୍ରସ୍ତି	111.177
.ଷ୍ଟ୍ରେକ୍	102.538
. ପ୍ରସମ	96.1538
. ଗୁଟୁସ୍କ	90.875J
. ବ୍ରଥ୍ୟ	96.J874
. ବ୍ୟା	<u>ଞ୍</u> ରିଣ୍ଡମ୍ୟ
.9911	79.6269
.9912	76.6225
.0013	79.9933
.0014	71.3641
.8815	69.1105
.9916	66.85 <u>6</u> 9
.0017	6 <u>4.6033</u>
.9918	62.72 <u>5</u> 3
.0019	60.847 <u>5</u>
. 592 	58.9697
. ପ୍ରତ୍ୟ ବ୍ୟୟ	38.3112
. ପ୍ରତିକ୍ ସମ୍ପର	30.4234
. 993	25.9164
.01 .012	22.9116
.014	21.0556
.016	19.1556
.018	18.4043 17.2778
.010 .02	1,.1,75 16.5263
. 922 . 922	15.7752
.024	15.7956 15.7956
.025	14.6483
.013 .013	14.548J
.020 .03	17.555 17.6571
.002	12.970 13.8972
.034	13.146
.007 .006	15.145 15.146
.938	12.7793
.04	12.7793

Table B.10 Background Current Density of Water, Initial pH= 3.0, Applied Overpotential= -0.407, Rest Potential= -0.3547.

Table B.11 Background Current Density of Water. Initial pH= 3.0, Applied Overpotential= -0.607, Rest Potential= -0.3547.

TIME (SEC)	CURRENT DENSITY (); AMF/CM2)
	4.7.3
.9991	128.83
.0002	<u> </u>
.9993	50.706
.0004	41.316
.0005	38.0576
. 9996	32.67 <u>7</u> 2
.9997	ଅଥା: ପ୍ୟର
. ଉପ୍ରଥିତ	28.17
. ឲ្យស្នាទ	26.6675
.891	25.1 652
.9911	24,414
.0012	23.2872
.0013	22.1603
.0014	21.7848
.0017	21.0336
.9915 .9916	20.658
.0015	20.2820
	19.5312
.0013	19.1556
.0019	18.78
.992	14.2727
୍ଷ୍ୟୁଷ୍ଟ ଜନ୍ମ	12.3947
.996	11.268
. ପ୍ରଥ	10.8927
.01	10.5542
.012	9.76561
.014	7.1500. 9.39
.ចុះខ្	ল.এক ক.ডক
.គួរន	
.02	8.43376 2.7372
.022	8.53876
.024	8.26315
.324	3.26015
.028	7.68761
.93	7.59761
.002	7.51191
.054	7.51201
.076	7.17641
.008	7.51191
ু গুৰ	7.13841

Table B.12 Background Current Density of Water. Initial pH= 3.0, Applied Overpotential= -0.807, Rest Potential= -0.3547.

TIME (SEC)	CURRENT DENSITY (27 AMP/CM2)
	7 - 7 · 7 · -
.022 .024 .026 .026 .03 .032 .034 .036 .038	12.7947 11.6476 11.6476 11.6476 10.8923 10.8923 10.5167 10.5167 9.76561 9.76561

Table B.13 Current-Density-vs.-Time Data for the Case of Solution Containing Cadmium Ions. Nitrate-Ion Bulk Concentration= 0.005M, Cadmium-Ion Bulk Concentration= 0.0025M, Initial pH= 3.0, Applied Overpotential= -0.407, Rest Potential= -0.3547.

TIME	CURRENT DEMSITY
<u>(350)</u>	(mamp cm2)
. ପ୍ରତ୍ୟ	226.862
.9892	158.972
.0003	185.187
.8884	86.763
.0005	74.7445
.9996	66.1 0 57
. ପ୍ରହମ	50.0961
.9898	55.2133
. ପ୍ରଥନ	51.4573
.991	43.0769
.0011	45.072
.9912	43.194
.0013	বলু, পুৰুলুৰ
.ព្ធ14	39.438
.9015	38.3112
.2016	76.8088
.0017	35.632
.0018	34.5552
.0019	77,4284
.562	TT.0528
. 304	24.7896
.006	22.1603
.008	29.2827
.01	19.9968
.912	19.1556
.914	19.1556
.315	18.78
.013	18,4943
.31	18.0288
The second secon	7.276
.004	16.982
.915	16.1507
.013	15.3996
.07 .07	10.4년(15년 14.648년
.071 .071	15.8972
.004 .004	19.14년 13.14년
. 356	
. ১০০ . ১০৪	17.146
.ପ୍ରବ .ପୁର	12.3947 12.8192

Table B. 14 Current-Density-vs.Time Data for the Case of Solution Containing Caimium Ions. Mitrate-Ion Bulk Concentration= 0.005M, Cadmium-Ion Bulk Concentration= 0.0025M, Initial pH= 3.0, Applied Overpotential= -0.60V, Rest Potential= -0.354V.

TIME (SEC)	CURRENT CENSITY (2m. AMF: CM2)
	<u> </u>
.0901	J45.552
. 9992	224.484
. 9993	179.506
. D984	154.571
.9995	137.845
. ស៊ីស៊ីស៊ីស	125.828
. គួភូគ្ន	118.436
. បុស្តិន	198.548
୍ରତ୍ୱେ	192.558
. ପ୍ରତ୍ୟୁ	원진·2열 <u>.</u>
.9911	92.770
.0012	89.0923
.8813	86.0123
.9914	83.383
.0015	81.1292
.ភូមិ16	78.8761
.0017	77.373
	75.4957
.0013	
.ବ୍ୟ:ଟ	নুত্ৰ, পঞ্চত্ত
.002	72.4989
. উট্ৰ	54.0885
. PD&	43.5696
.008	IT.1844
.31	77.4284
.012	79.948
.814	18.17
.016	25.9164
	프랑리카스트 현소 프로그램
.មា្ន	24.7996
.92	27. 2972 22. 534
.022	22.534
.al-	21.4092
.82%	20.658
.829	19.9963
.03	19.1558
.371	18.4547
.002 .054	18.008
· 826	17.4572
. 373	18. <u>902</u>
.34	14.5253

Table B.15 Current-Density-vs.-Time Data for the Case of Solution Containing Cadmium Tons. NitrateTon Bulk Concentration= 0.005M, Cadmium-Ton Bulk Concentration= 0.0025M, Initial pH= 3.0, Applied Overpotential= -0.80V, Rest Potential= -0.354V.

TIME <u>MSEC</u>	CURRENT DENSITY (m. AMP (CM2)
. ପ୍ରତ୍ରୀ	480.393
. 555 <u>5</u>	338. 5 38
. ପର୍ବପ	272.686
. ଗ୍ରହ୍ୟ	224, 374
. ୧୯୯ ୭	288.458
. 9896	190.057
. ඉදුලුව	176.156
. 3908	166,015
. ସ୍ଥ୍ୟ	157.752
. ଅନୁ 1	150.615
.0011	144.981
.0012	139.347
.0013	1 교수 (1 u)))))))))))))))))))))))))))))))))))
.9914	130.333
.0015 .0015	
.9916	125.826 122.445
.0010	
.5918	119.065
.0016 .0018	116.86
.9917 .99 <u>2</u>	117.806
	110.901
. 354 55	일4.51
. 296 	72.1153
- ପ୍ରତ	94.60 3 3
. 31	59.J449
.@12	55 . 5889
·914	52.584
-ପ୍ରକ୍	49,9549
-ପ୍ର	47.7013
· 92	45,625
.922	44.0208
. #14	42.8184
.ସିଲ୍ଟ	41.6914
.828	40, 7648
. 37	⊒ê.êÎ⊒ê
.972	
.954	35.666 37.8356
. ATA	76.8088
. átá	
្តៃជុំជំ	1일 · 제 10일 한국 : 한국 4

Table B.16 Current-Density-vs.-Time Data for the Case of Solution Containing Cadmium Ions. Nitrate-Ion Bulk Concentration= 0.0025M, Cadmium-Ion Bulk Concentration= 0.00125M, Initial pH= 3.0, Applied Overpotential= -0.40V, Rest Potential= -0.354V.

TIME (SEC)	CURRENT DENSITY (m.AMP/CM2)
. 0001	126.953
.8682	70.2373
.0003	51.0816
.ស្ត្រីស្	40.5648
.0005	34 . 5552
.9996	J0.948
. ପ୍ରତ୍ୟୁ	27.0402
. 9998	25.1652
. ପ୍ରତ୍ୟ	22.9116
.001	21,4692
.0011	<u> 19.658</u>
.0012	19.1556
.0013	18.78
.0014	17.6532
.0915	16.902
.9918	16.5263
.8017	15.1507
.8918	15.3996
.ପ୍ରୀତ	15.3996
.ତ୍ରଥ	14.6483
, ହୃତ୍ୟୁ	10.8923
. ମୁମ୍ବ	9.79
. ପୁର୍ଞ	9.63876
.91	7.88761
.012	7.51201
.014	6.76081
.016 .018	6.76081 - 7883:
.015 .02	6.38521 6.00961
.011	ව. වෙව. ව. ඔහිමිසි 1
. V . 3 <u>.</u> 4	등 : 변환기당 : 등 : 중중4
.029 .029	7.874 5.874
.019	7.914 5.2584
.03	9.2584
.002	5.2584
. 전문부 - 전문부	5.1584
.004	4.8828
.078	4.8818
.04	4.5072

Table B.17 Current-Density-vs.-Time Data for the Dase of Solution Containing Cadmium Ions. Nitrate-Ion Bulk Concentration= 0.0025M, Cadmium-Ion Bulk Concentration= 0.00125M, Initial pH= 3.0, Applied Overpotential= -0.60V, Rest Potential= -0.354V.

TIME <u>(SEC)</u>	CURPENT DEMSITY (71 AMP/CM2)
.0001	203.620 134.84
. ପଡ଼ସ2 . ପଡ଼ସ୍ଥି	102.914
. ପ୍ରଥମ . ପ୍ରଥମିକ	86.0127
. 2005	75.8710
្គាល់ស្តី -	63. 35 97
. 0007	63.1009
. ପ୍ରମୁକ୍ତ	58.9650 55.5889
. ପ୍ରତିପ୍ର ଅନ୍ୟ	52.584
.ପ୍ରୀ .ସ୍ରୀ	50.0304
.9912	48.0769
.0013	46.5744
.0014	45.44 <u>76</u>
.ଥହା15	43.9453
.0016	42.8184 41.6916
.0017 .0018	40.5643
.0010	48.1892
. ទីថ្មីដ្ឋា	39.0624
្ជាញ់ផ្	J1.926
, ជុំហ្មើ ស ្តី	29,5456
. ତ୍ରଣ	26.292
.@\$ @.@	24.0384 22.536
.012 .914	21.0556
.015	19.5312
.018	18.78
.02	17.4572
. 922	16.902
.024	16.1507 15.7752
.016 .018	15.024
. 729 . 35	14.6487
.672	10.8902
. 원주4	12.8972
. ପୁଅକୁ	17.146
.078	13.146 12.7947
, এব	

Table 3.18 Surrent-Density-vs.-Time Data for the Case of Sclution Containing Cadmium Ions. Nitrate-Ion Bulk Concentration= 0.0025M, Cadmium-Ion Bulk Concentration= 0.00125M, Initial pH= 3.0, Applied Overpotential= -0.807, Rest Potential= -0.3547.

TIME (350)	CURPENT DENSITY (m AMP CM2)
. 6661	353 . 964
.0002	200.990
. 2685 	184.795 159.254
. 9994 . 9995	157.254 143.185
. 9000 . 9996	171.884
.0005 .0007	122.445
.000; .0008	115.684
. ପ୍ରତ୍ୟୁଷ୍ଟ	110.05
.991	135,543
.0011	191.936
.9912	97.28
.0013	94.2753
.0014	91.2707
.0015	88.6415
.8816	86.7876
.0017	83.7584
.ପ୍ରୀଞ୍	31.8807
. ବୃତ୍ୟୁକ	79.6269
. ଷ୍ଟ୍ରି	<u> </u>
. ପୂର୍ବ	54.482 54.482
. ବହଳ କଳ	44.3298 72.200
. ମୁଞ୍ଚ	79.0624 74.9708
.91 .912	94.7000 32.6772
.014 .014	70.4236
.016	28.9212
.018	27.4188
.82	15.12
1952	25.1652
.024	74.77 7 44
. විධිම	27.2872 22.9118
.029	22.9114
.07	<u>2</u> 1.754€
.932	21.4092
.074	20.458
.074	18.୫୭୫୫
.978	19.5712
.04	19.1556

Table 3.19 Current-Density-vs.-Time Data for the Case of Solution Containing Cadmium Ions. Nitrate-Ion Bulk Concentration= 0.00125M, Cadmium-Ion Bulk Concentration= 0.000625M, Initial pH= 3.0, Applied Overpotential= -0.40V, Rest Potential= -0.354V.

TIME (SEC)	CURRENT DENSITY (m1 AMP/CM2)
. 9991	108.173
.0001 .0002	61.9741
.0003	45.4476
. 2004	76.8988
.9995	J0.4236
. ପ୍ରତ୍ୟୁ	281.6876
.0007	23.2872
. 5555	21.0538
. 8858	19.5512
.001	17.6532
.0011	16.5263
.0012	15.7752
.0013	14.6483
.0014	14.2727
.9915	13.5216
.0016	12.7703
.0017	12.7703
.5918	12.0192
.0019	11.6436
.992	11.288
.004	7.88761
. 396	6.76081
. 208	5.604
.01	5.2584
.012	4.8828
.014	4.8828
.016	4.1316
.013	4.1316
.02	4.1715
.022	4.1716
.024	ত্ৰ, নিচুক্তি
.02\$	5.7 5 6
.028	7. 7894
.33	ធិ. ជិនិធិម
.872	3. 38 <u>94</u>
.034	ي و المادي ا
.034	J. 7804
.938	T.7804
. এ-	7.7894

Table B.20 Surrent-Density-vs.-Time Data for the Case of Solution Containing Caimium Tons. Mitrate-Ion Bulk Concentration= 0.00125M, Caimium-Ion Bulk Concentration= 0.00625M, Initial pH= 3.0, Applied Overpotential= -0.607, Rest Potential= -0.3547.

TIME <u>(SEC)</u>	CURRENT DENSITY mampachin
. 9991	205.077
. 8892	122.82
. 6665	91.6461
.0004	75.1201
. ଜ୍ଞାତ୍ର	64.6033
. ପ୍ରତ୍ୟୁକ୍	57.4669
. ବ୍ରବ୍ମ	52.584
. 5048	48.4524
. ପ୍ରାୟକ	45.8233
.ପ୍ରୀ	45.194
.0011	40.7404
.0012	37.438
.0013	J7.5€
.0014	J6.4JJ2
. ଜ୍ୟା ପ୍	J5.3064
.9916	34.1796
.9917	33.4 <u>28</u> 4
.8018	32.3016
.0019	31.5504
. ପ୍ରୁପ୍	T점. 7명원2
. ପୂର୍ବ	<u> 11.576</u>
. ପ୍ରତ୍ୟ	ୀଳି.ଳିହ୍ୟାଞ
.ପ୍ରଥ	17.6502
.01	16.902
.012	15.7752
.214	15.3996
.ଥୀର	14.5483
.013	14.2727
.00,00 • 12 des 13 de 15	17.5218
.011 .014	17.5216
	17.146
. 314 555	12.77%
.928	12. ਹੁਸ਼ਘੰਨ
.35	11.0192
्युक्ता का १ कि जो का १९७७ क	12.9192
.054 .056	11. क्येंप्रें
. 1955 . 1958	11.5478
.ଅଟ .ଥିକ	11.148 11.148

Table B.21 Current-Density-vs.-Time Data for the Case of Solution Containing Cadmium Ions. Nitrate-Ion Bulk Concentration= 0.00125M, Cadmium-Ion Bulk Concentration= 0.00625M, Initial pH= 3.0, Applied Overpotential= -0.80V, Rest Potential= -0.354V.

TIME (SEC)	CURRENT DENSITY (m.SMF/CM2)
. ଜ୍ୟୁତ୍ର	347.696
.0682	230.618
.0003	185.295
. ପ୍ରତ୍ୟ	157.752
. 9995	140.474
. 9996	128.83
. 6567	119.44
. 99933	111.928
. 888-	196.294
. 991	101.411
.ଡ଼ିଆ 1	96.9046
.0012	93.5246
.9913	99.1438
.9914	97.5146
.ଷ୍ଡୀବ୍	84.885J
.9016	82.2561
.8817	89.7538 78.5
.9018	76.6225
.ବୃଦ୍ୟକ	75.1201
.002	73.1201 51.0816
. ପ୍ରତ୍ୟ	40.5643
. 996 	79.0579 74.5552
.008	31.1748
.01 .012	22.1,40 28.5456
.014	26.6676
.016	25.1652
.013	17.6628
.92	22.536
.022	22.1805
.024	21.0536
. 224	10.1827
.028	19.9068
.07	19.1556
.002	13.78
.004	13.0288
.୧୯୫	18.0288
. 333	17.2776
. ଶୁଣ	

Table 3.22 Background Current Density of Water in the Presence of Cadmium Ion. Cadmium-Ion Bulk Concentration= 0.0025M, Initial pH= 3.0, Applied Overpotential= -0.40V, Rest Potential= -0.354V.

TIME (SEC)	CURRENT DENSITY (m. AMP/CM2)
. 5551	110.05
. 889 <u>0</u>	63.1009
. 8993	48.0769
. ତିହିନ୍ୟ	39.408
. 8995	33.9528
. ବୃତ୍ତ୍ର	28.17
. ଷ୍ଟ୍ରମ	25.5408
. ପ୍ରତ୍ରଣ	22.558
. ପ୍ରତ୍ୟୁକ ଅନ୍ୟୁ	29.658
.ତିଥି1 .ଥିଥି11	19.1556
.0011	17.2776
.0012 .0013	16.5263 15.3996
.0014	14.2727
.8915	14.2727
.9916	13.146
.0017	12.3947
.9918	12.3947
.0019	11.6456
.002	11.268
្ចាំច្នៃ	7.51201
. 55 <u>5</u>	6.00961
. ମୁସ୍ତ	5.634
.91	4.8828
.912	4.5072
.014	4.1316
.016 .018	4.1316
. 전 1 년 - 원교	3.756
.022	य. ग्रीक
.024	7. 7894 7. 756
.326	-
.028	7. Jag4 7. Jag4
.27	7.0048
.002	7.7894
.834	2, 5162
. 97 6	7,7894
. 335	2.4292
. <u> </u>	ଅ, ବୃତ୍ୟର

APPENDIX C

A BRIEF REVIEW OF ORTHOGONAL COLLOCATION METHOD

method of weighted residuals, MWR, is a general method for obtaining solutions to equations of change, in our case, Fick's second law. In the MWR, one assumes a trial function, usually a set of weighted polynomials, substitutes this trial function into the differential equation and then selects the coefficients of the polynomial terms by specifying that the residual be zero, on the average, at certain points. If one evaluates the differential equation at the zeros of an orthogonal polynomial, the residual will of necessity be exactly zero at these collocation points. By increasing the number of collocation points, the trial function would satisfy the differential equation at more and more points⁽¹⁾.

The polynomials selected for this work are "shifted" Jacobi polynomials defined by

$$\int_0^1 x^{\beta} (1-x)^{\alpha} P_n^{(\alpha,\beta)}(x) P_m^{(\alpha,\beta)}(x) dx = 0$$
 (1)

A general diffusion problem can be formulated as

$$\frac{\partial y}{\partial t} = D \frac{\partial^2 y}{\partial x^2} + f(y), \quad 0 \le x \le 1, \quad 0 < t$$
 (2)

^{(1) 3.}A. Finlayson & Richard Bellman (Ed.), 'Mathematics in Science and Engineering', Vol. 87, Academic Press, New York, 1972, pp 9.

with the boundary conditions of the form

$$y(0,t)=g(t) \tag{3}$$

$$y(1,t)=h(t) \tag{4}$$

and initial condition such as

$$y(x,0)=p(x)$$
 (5)

For a mass transfer problem D would be a dimension-less diffusion coefficient and f(y) would be homogeneous reaction term. Geometric considerations indicate that $\alpha = \beta = 0$ and mathematical considerations indicate that a suitable but not unique trial function is (2)

$$y(x,t)=(1-x)y(0,t)+xy(1,t)+x(1-x)\sum_{j=1}^{N}a_{j}(t)P_{j-1}(x)$$
 (6)

The P_{j-1} of equation (6) refers to one member of a complete set of polynomials. Table 0.1 lists some Legendre polynomials, the special case of equation (1) where $\alpha=\beta=0$, and their roots. Note that a Legendre polynomial of legree N has N real, distinct roots on the interval 0 < x < 1,

⁽²⁾ E.A. Finlayson a Richard Bellman (Ed.,, 'Mathematics in Science and Engineering', Vol. 37, Alidemic Press, New York, 1972, pp 105.

TABLE C.1 Legendre Polynomial and Their Roots (3).

<u>n</u>	P _{N-1}	Roots of P _{N-1}
1	-1+2x	0.500000000
2	1-6x+6x ²	0.211324865 0.788675135
3	$-1+12x-30x^2+20x^3$	0.112701665 0.500000000 0.887298335
4	1-20x+90x ² -140x ³ +70x ⁴	0.069431844 0.330009478 0.669990522 0.930568156

⁽³⁾ John Villadsen, 'Selected Approximation Method for Chemical Engineering Problems', Reproset, Copenhagen, Denmark, 1970, pp A3 and A4.

It is evident that regardless of the value of N chosen one can always rewrite eqn.(6) in the general form

$$y(x,t) = \sum_{j=1}^{N+2} x^{j-1} b_j(t)$$
 (7)

One could at this point, as is normally the case in using MWR, obtain the coefficients $b_j(t)$ by substitution of eqn.(7) in the differential equation whose solution is desired. However, the computer programming is greatly simplified when they are written in terms of the solution of the differential equation at the collocation points, $y(x_i,t)$ where i=1,2,3...N+2, and each x_i is one of the N roots of the polynomial or one of the two boundary values. So in terms of the N+2 collocation points we may write:

$$y(x_{i},t) = \sum_{j=1}^{N+2} x_{i}^{j-1} b_{j}(t)$$
 (8)

We now have an approximating polynomial function which we will force to fit our partial differential eqn.(2) at the N+2 collocation points (i.e. choose the $b_j(t)$ so that our partial differential equation is satisfied). In order to do this we will need both the first and second derivatives with respect to x. These derivatives can be calculated explicitly in terms of x since we have already defined the dependence of y upon the spatial coordinate, eqn.(c) and (8).

It is easily seen that if one considers all the co-

llocation points, x_i , equation (3) represents one member of a set of equations:

$$y(x_1, t) = \sum_{j=1}^{N+2} x_1^{j-1} b_j(t)$$
 (9)

$$y(x_2,t) = \sum_{j=1}^{N+2} x_2^{j-1} b_j(t)$$
 (10)

$$y(x_{N+2}, t) = \sum_{j=1}^{N+2} x_{N+2}^{j-1} b_{j}(t)$$
 (11)

One can see that the left-hand side is a vector of the trial solution evaluated at the collocation points. Since the term involving x_1^{j-1} depends on both i and j, a matrix will represent this term. The $b_j(t)$ will naturally be a vector. If we let a single bar represent a vector and a bouble bar a matrix, then the set of eqns.(9) through(11) can be written as one equation in this simplified notation:

$$\overline{y(t)} = \overline{Q} \cdot \overline{b(t)} \tag{12}$$

where
$$Q_{i,j} = x_i^{j-1}$$

The first and second derivatives with respect to x may then be obtained from equation (12):

$$\frac{\overline{dy(t)}}{dx} = \overline{C} \cdot \overline{b(t)}$$
(13)

$$\frac{d^2y(t)}{dx^2} = \overline{D} \cdot \overline{b(t)}$$
 (14)

where
$$C_{i,j} = \frac{dx^{j-1}}{dx} \Big|_{x_i}$$
 and $D_{i,j} = \frac{d^2x^{j-1}}{dx^2} \Big|_{x_i}$

It is now simple to solve for $\overline{b(t)}$ the vector of $b_j(t)$ coefficients, since simple rules of matrix algebra apply in this notation. Equation (12) yields

$$\overline{b(t)} = \overline{\overline{Q}}^{-1} \overline{y(t)}$$

Substituting this into eqns.(13) and(14) gives

$$\frac{\overline{dy(t)}}{dx} = \overline{C} \ \overline{Q}^{-1} \ \overline{y(t)} = \overline{A} \ \overline{y(t)}$$
 (15)

where $\overline{A}=$ \overline{C} \overline{Q}^{-1} and $\overline{B}=$ \overline{D} \overline{Q}^{-1} or in terms of the i-th collocation point, after some simple matrix multiplication,

$$\frac{dy(x,t)}{dx} = \sum_{i=1}^{N+2} A_{i,j} y(x_{j},t)$$
 (17)

$$\frac{d^{2}y(x,t)|}{dx^{2}} = \sum_{i=1}^{N+2} B_{i,j} y(x_{j},t)$$
 (18)

One can therefore express the spatial derivatives in terms of the trial function at the N+2 collocation points.

Equation (16) can be directly applied to some diffusion process such as that described by eqns.(2) through (5). Equation (2) becomes

$$\frac{\overline{dy(t)}}{dt} = k\overline{\overline{y}(t)} + \overline{f(y(t))}$$
(19)

where the vector $\overline{\mathrm{dy}(\mathtt{t})}/\mathrm{dt}$ represents the set of time derivatives at the N+2 collocation points. We note that there is no explicit spatial (x) dependence in eqn.(19). By assuming an explicit polynomial in x, eqn.(6), and evaluating it at specific values, the collocation points, the problem is reduced from a partial differential equation with two independent variables to a set of ordinary differential equations.

One can expand eqn.(19) into its separate members to solve the problem. For the i-th collocation point we can write, according to eqn.(19),

$$\frac{dy(\mathbf{x},t)}{dt} = \mathbf{x} \left(\sum_{j=1}^{N-2} \mathbf{B}_{\underline{i},j} \ y(\mathbf{x}_{\underline{i}},t) \right) + f(y(\mathbf{x}_{\underline{i}},t)), \quad (20)$$

for i = 1, 2, 3, ... i + 2.

One now considers the conditions at the boundaries $x_1=0$ and $x_{N+2}=1$. Since these values are known from the original problem i.e. eqns.(3) and (4) one can subtitute the boundary conditions in eqn.(20) to obtain

$$\frac{dy(x,t)}{dt} = k \left[B_{i,1} \cdot g(t) + B_{i,N+2} \cdot h(t) + \sum_{j=1}^{N+1} B_{i,j} y(x_j,t) \right] + f(y(x_i,t))$$

for i = 2,3,4...N+1.

One should note that g(t) and h(t) are included so that the boundary conditions may be time dependent in which case g(t) and h(t) would be known or easily obtained. The diffusion problem has been transformed into a set of N simultaneous first order ordinary differential equations in N unknowns with initial conditions and can be solved numerically by a number of standard methods on a computer.

Evaluation of the current at an electrode, $i= nFAD\frac{\partial c}{\partial x}\Big|_{ix=0}$, can be obtained directly from eqn.(17) once the concentration profile is obtained.

APPENDIX D

COMPUTER PROGRAMS USING ORTHOGONAL COLLOCATION METHOD

```
THIS PROGRAM SOLVES EQUATIONS (50) THROUGH (55) WITH TWO
    INITIAL CONDITIONS USING SPLINE COLLOCATION METHOD FOR THE
    CASE OF THE ELECTROLYTE CONTAINING HO CADMIUM ION.
    EQUATIONS (50) AND (51) ARE DISCRETIZED FIRST-ORDER
    ORDINARY DIFFERENTIAL EQUATIONS WHICH ARE SOLVED BY AN
    SEMI-IMPLICIT INTEGRATION SUBROUTINE CALLED DIFSUB USING
    GEAR'S ROUTINEL EQUATIONS (52) THROUGH (53) ARE SOLVED STRUCTURED BY A SUBROUTINE CALLED ASYSTM WHICH COMES
    FROM INSU SUBBOUTINE PACKAGE TO OBTAIN THE SUBPACE
    CONCENTRATIONS OF MITRATE AND HYDROAY IONS. EQUATIONS (54)
    AND (55) ARE THEIR BULK VALUES. THE CONCENTRATION PROFILES
    THUS OBTAINED ARE THEN USED TO CALCULATE THE CURRENT
    DENSITY BY EQUATION (56). THE CURRENT DENSITY DATA ARE
    THEN USED TO FIT WITH THE EXPERIMENTAL DATA TO IDENTIFY
    THE CATHODIC AND ANODIC REACTION RATE CONSTANTS OF THE
    SUBPACE REACTION.
        ---- NOMEMCLAIURE ----
    NX=AUMBER OF POINTS IN X DISECTION.
    NENUABER OF INTERIOR COLLOCATION POINTS.
    OF PRICEDIAS OF TOTAL COLLOCATION POISTS INCLUDING TWO
C
       SCHARGE SOLNES.
    I(1,1), I(1,2),...Y(1,N) = CONCENTANTIONS OF NITRATE ION AT
                             N INTERIOR COLLOCATION POINTS.
    Y(1,N+1), Y(1,N+2),...Y(1,2*N) =CONCENTRATIONS OF HYDSOAT
                                    ION AT M INTERIOR COLLOCATION
                                                                    POINTS.
    C1(1),C1(2), --C1(NX) =CONCENTRATION OF HITRATE IOR AT EACH
                          POINT IN & DISECTION.
    C2(1), C2(2), ...C2(MX) = CONCENTRATION OF HYDROXY ION AT EACH
                          POINT IN & DIRECTION.
    XS(1) = SURFACE CONCENTRATION OF MITARIE TON.
    AS (2) = SUNFACE CONCENTRATION OF HYDROKY ION.
    C13=BULK CONCENTRATION OF MITRATE ION.
    C23=BULK CONCENTRATION OF HYDBOGY ION.
    DYAK=DIFFUSION THICKNESS, CM.
    ZS=LOCATION OF THE SPLINE POINT, D < ZS < 1.
    DZS=18CBESENT OF THE SPLINE POINT, ZS.
    TIMAI=MAXIMUM LIME TO BE INTEGRATED, SEC.
    OTIAR=TIAL INCAEMENT, SEC.
    TAUNAKEDINEESS HARROUT NUMBERS CARROLLEUS EN BE INTEGRATED.
    TAMEDIASASAUALASS TIME
    DTAU=DIMENSIONESS FINE INCREMENT
    GARAFA BACTION GROER OF HYDROKY TON.
    DETA=BEAUTION OFORR OF MITRATE ION.
    COULT THATEROD BIAN MOITDABA CLOANBUCKEIEM=QUODIC
         DIRECTION.
    CONTENED AT THATCHED STAR MOTTAGE RUDGECASTERS (CONTINED AND CARDOLE
         DIRECTION.
    CD=CURRENT DENSITY, AMP/CA**2.
```

```
THE DIFFUSION COEFFICIENTS OF THE MITRATE AND HIDROXY
IONS ARE 1.902E-5 AND 5.260E-5CJ2/SEC,RESPECTIVELY.
  IMPLICIT AEAL*8 (A-H, Q-Z)
  , (02) XAM1, (02,8) Y, (02) D, (00) C2 (60) , C (20) A (23,20) , MAK (20) ,
             DIF1(20) .DIF2(2J) ,DIF3(2D) ,ROOT(2D) , VECT(2D) , ERECE(2D) ,
             SAVE(24, 20), 24(400), XS(2), XX(1), WA(3), BAB(1)
 2
  EXTERNAL AUAZ
  COMMON/L1/COEF1, CUEF5
  COMMON/L2/JOEF2
  CCMMUN/L3/A,NI
  COMMON/L4/A.5
  COMMON/L5/KS
  COMMON/Lo/COEP4
  COMMUNICATIONNEL, E2
  COMMON/La/COEF3, CON1, CON2, GAMA, BETA
  COMMON/L9/Y
  ----- INPUL DATA -----
  READ (5,310) NO, N, NO, N1, AL, 3E, 2PS, TIMA X, IC, DIS
  READ (5,320) C13,C28,DMAY,DTIAE,WA,45
  READ (5,330) GAMA, BETA, CON2, CON1
  READ (5,340) USIG, NEZ, 2P
  ----- CALCULATE SOME CONSTANTS TO BE USED IN THE PROGRAM ----
   COEF1 = (1.9020 - 5) / 5.260 - 5
   COEF2=C25/C15
   COEF3= (1. 3020~5) *C13/0 MAX/23
   COEF4=2. * (1.9020-5) *C13*96487./381X/25
   COEF5=1./45/23
  O(1-2K) \times AMC = \lambda C
  DTAU=(b.269-5) *DTIME/DMAX/DdAX
  TAUMAX= (5.260-5) *T IMAX/DMAX/DMAX
  SDTA J=DTA U
  DETA=1./(SX-1)
  1 E+66+8=TU
  VEB= 2* %
  ----- SET INITIAL DIMENSIONLESS TIME=0. -----
  . Ú=UAT
     ---- DEFIGE THE MAXIBUA AND MINIMUM DIMENSIONLESS
           TIME INCREMENT TO BE ISSO IN THE INTEGRATION
           SUBAUUTINE DIFSUS -----
  URIG#1001=.Jul#DIAU
  DIAUMA=2.0*DIAU
  (Cec, o) Ellaw
```

```
С
          --- EVALUATE THE COLLOCATION POINTS (BOOTS) OF THE
C
               JACOBI POLYNOMIAL OF DROEA W, AS WELL AS THE
C
               FIRST AND SECOND DERIVATIVES OF THE POLYNOMIAL
C
               AT TGE ROOTS. -----
C
      CALL JCOBI (ND, N, NO, N1, AL, BE, DIF1, DIF2, DIF3, ROOT)
       WRITE (6.350) (ROOT (J), J=1.4T)
      ----- CALCULATE THE DISCRETIZATION COEFFICIENT MATRIX A -----
      ID=1
       DO 20 I=1,NT
        CALL DEOPS (ND, N, NO, N1, I, ID, DIF1, DIF2, DIF3, 300T, VECT)
         DO 10 J=1,NT
          A(I,J) = VECT(J)
   20
      CONTINUE
C
      ----- CALCULATE THE DISCRETIZATION COEFFICIENT MAININ B -----
      ID=2
       DO 40 I=1,NT
        CALL DFOPA(NO,N,NO,N1,I,ID,DIF1,DIF2,DIF3,ROOT,VEC.)
         DO 30 J=1,NT
   30
          B(I,J) = VECT(J)
      CONTINUE
C
C
       ----- INPUT THE VALUES OF ABGUAENTS TO BE USED IN THE
C
               INTEGRATION SUBROUTINE DIFSUB --
      3F=1
      JSTARI=0
      MAXDER=7
      DO 45 I=1, NER
       C.1 = (I) \lambda AET
   45 CONTINUE
      I = 0
C
C
      ----- INSUT THE INITIAL CONDITIONS -----
      DO 50 J=1,8
       Y(1,J) = 1.
       Y (1,J+N) =COEF2
   50 CONTINUE
      XS(1) = 1.
      X3 (2) = COEF2
      (Occ., 0) 3 TIAK
   50 TIME=TAU*DHAX*DMAX/(5.26D-5)
              CALCULATE AND PRINT THE CURRENT DENSITY AT THIS TIME
               PALUL THE CONCETTRATIONS OF WITHFILM OF AUGUSTA
               AT THE NT COLLOCATION POINTS -----
      CALL CURENT (CD, A, Y)
```

Commence and the second second second

```
ARITE (0,300) TIME, CD, X3(1), X3(2), KFLAG, ITERN, D3
                 \#\text{RIPE}(5,733) = (Y(1,L),L=1,...Za)
C
               ----- EVALUATE AND PRINT THE CONCENTRATIONS OF
                                  WILHATE AND HYDROXY IONS AT EACH POINT
                                  IN X DIRECTION AT THIS TIME -----
              CALL CONCEN (C1,C2,NX,ND,DETA,ROOT,DIF1,Y)
                 WRITE(6,230) (C1(J), J=1,NA)
                 WRITE(6,250) (C2(J),J=1,NX)
               ----- CHECK IF THE INTEGRATION TIME AT THIS MOMENT ARACHES
                                  IBE MAKMIUM TIME TO BE INTEGRATED -----
               IF (TAU.GE. TAUMAX) GO TO 130
       85 I=I+1
              IF (I.E.). 1) 30 TO 90
C
                      ---- TEST IF THE CONCENTBATION OF UITRATE ION AT THE HITH
                                  COLLOCATION POINT, IE, THE LAST ONE BEFORE THE SPLINE
                                  POINT IS WITHIN OLOGO: DIMENSIONLESS CONCENTRATION
000
                                  UNIT OF THE BOUNDARY CONDITION. -----
               IF((1,-Y(1,5)),LT,0.0001) 30 TO 90
C
               ----- IF THE TEST FAILS, THE SPLINE POINT IS INCREASED, IE,
                                  MOVED FURTHER INTO THE SOLUTION. -----
                 CALL CHANGE(IS, DZS, COEF3, COEF4, COEF5, FACTOR, DTAU, DTAUMA, DIAUMA,
                                              JSTART)
0000000
                      ---- EVALUATE THE CONCENTRATIONS OF NITRATE AND HIDROLY
                                  IDNS AT THE COLLOCATION POINTS AT THE NEW COORDINATE
                                  DUE TO THE INCREASE OF THE SPLINE POINT. -----
C
                 CALL EXPAND (Y, ROOT, DIF1, FACTOR, ND)
                     ---- INIEGRATE EQUATIONS (50) AND (51) USING THE CONCENTRATIONS
                                  AT THE COLLOCATION POINTS AT THIS TIME TO DETAIN THE
                                  CONCENTRATIONS AT THE SUCCESSIVE TIME ---
       90 CALL DIFSUL (NER, TAI), Y, SAVE, DTAU, DTAUMI, DTAUMA, EPS, ME, IMAA,
                                           LBBOB, KFLAG, JSTABI, AAKDEB, 2W)
                    IF (KFLAGLLTL)) GG TO 190
                   DIAUMI=.UO1*OTAU
                    UATC*C.S=ALUATC
              IF(I.GE.2) 30 TO 93
              IF (Y (1, 1) + JF = 1 + OR = Y (1, 2) + JF = 1 + OR = Y (1, 3) + GF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = 1 + OR = Y (1, 4) + JF = Y (1, 4)
```

```
.OR. DADS (Y(1,5) - 1_).GT. 0. JOO4) GU TO 90
             GO TO 95
       93 31=I/IC
             M2=M1*IC
             IF (I.E. M2. OR. TAU. GE. TAUMAX) GO TO 95
               GO TO 85
C
              ----- CALCULATE THE SURFACE CONCENTRATIONS -----
       95 XX(1) = Y(1,1)
             ITES N=500
             CALL ZSYSTA (AUX2, EP, MSIJ, MEZ, XX, ITERN, WA, BAR, IER)
                XS(1) = XX(1)
                XS(2) = -3. *COEF1*(A(1,1) *XX(1) + A(1,NT) *1.0)/A(1,1) - A(1,NT)/A(1,1)
                             *U3272
                DO 150 J=1,8
                  \Delta S(2) = \Delta S(2) = 3. *COEF1*A(1,J+1) *Y(1,J)/A(1,1) = \Delta(1,J+1)
                               *Y(1,J+N)/A(1,1)
    150 CONTINUE
               GO TO 60
     190 WRITE(b, 240) DX, SDTAU, NX, DTAU, DTLMZ, DMAX, AL, BE, ZS, EPS, KFLAG,
                                           EP, NS IG
              Walle(o, 245) BETA, GAMA, CON1, CON2
C
С
                 ----- FORMATS FOR INPUT AND OUTQUT STATEMENTS -----
    230 FORMAT (/,25X, 'NO3-', 1X, 9D11-4/30X, 9D11-4/30X, 9D11-4/30X, 9D11-4
           1
                             /30X,9D11.4/30X,9D11.4/30X,9D11.4/30X,9D11.4/30X,9D11.4
                             /30x, 9D11-4/30x, 9D11-4/30x, 3D11-4/30x, 9D11-4/30x, 
     240 FORMAT(//, 5x, 'X INTERVAL=', D12.4,32X, 'INITIAL TAU STEP SIZE='
                             ,D12.4/5%,'NO OF POINTS IN & DIR= ',I3,29%,
           1
                             'LAST TAU STEP SIJE= ',D12.4/5%, 'REAL TIME INTERVAL=
           2
                             , D10.4, 24X, 'DIFUSION LENGTH= ', D10.4//5K, 'AL= ', F7.2, 30X,
           3
                             'BE= ',F7.2,25%,'&S= ',F7.4//5%,'EPS= ',D10.2,27%,
                             'KFLag= ',13//51,'3P = ',010.2,27X,'NSIG=
     245 FURMAR(//,54, 'REACTION GRDER OF NO3- ION =', F7.2, 254,
                             *REAUTION ORDER OF OH- ION =*,F7.2//5X,*1ST CONSTANT =*
                             , J12.4, 25X, '2ND CONSTANT = ', D12.4)
     250 FORMAT (/, 25x, 'OH-', 2X, 9D11.4/30x, 9D11.4/30X, 9D11.4/30X, 9D11.4
                             /30%,9011.4/30%,9011.4/30%,9011.4/30%,9011.4/30%,9011.4
                             /30x,9011.4/30x,9011.4/30x,9011.4/30x,9011.4/30x,9011.4)
     310 FORMAT (413, 225. 1, 2010. 2, 15, 2d. 4)
     320 FOSMAT (4012.5, 17, F7.4)
     330 FORMAT (217.2, 2012.4)
     340 FORMAT (215, D12.4)
     350 FORMAI (15%, 10F10.6)
     360 FORMAT(//,D1a.4,1X,D12.4,2x,2Ds0.10,a15,F20.7)
     370 FUSHAM (/, 2x, oF20.6/2X, oF10.5)
    390 FORMAT (2x, CULLCCATION POINTS: ')
    390 FORMAR(//,34, TIMET, 12X, CURRENTT, 45K, TON CONCENTIATION)
    700 FORMAT (30%, 10F10.5/30%, 10F10.5)
              STOP
              END
```

SUBROUTINE JCOBI(ND,N,NO,NI,AL,BE,DIF1,DIF2,DIF3,KOOT)
IMPLICIE REAL*6(A-B,O-Z)
DIMENSION DIF1(ND),DIF2(ND),DIF3(ND),ROOT(ND)

```
0000
    SUBROUTINE EVALUATES THE COLLCCATION POINTS (ROOTS) OF THE
C
    JACOBI POLYNOMIAL OF ORDER N AS WELL AS THE FIRST, SECUND
    AND THIRD DERIVATIVES OF THE POLYNGALAL AT THE ROOTS.
C
    --- IN PUT PARAMETERS ---
                                                                      000000000000000
    INTEGER NOTTHE DIMENSION OF VECTORS DIF1, DIF2, DIF3, AOCT.
    INTEGER NEINE DEGREE OF THE JACOBI POLYNOMIAL, I.E., THE
              NUMBER OF INTERIOR COLLOCATION POINTS.
    INTEGER NO-DECIDES WHETHER X=0 IS INCLUDED AS A COLLOCATION
                POINT. NO MUST BE SET EQUAL TO 1 (INCLUDING X=0)
               OB O (EXCLUDING THIS POINT).
    INTEGER NI=AS FOR NO, BUT FOR THE POINT X=1.
    REAL AL, BE=THE PARAMETERS OF THE JACOBI POLYNOMIAL.
    --- OUTPUT PARALETERS ---
    REAL ABRAY ECOT=ONE-DIMENSIONAL VECTOR CONTAINING ON EXIT
                     THE N+NO+N1 ZEROS OF THE POLYNOMIAL USED
                                                                      C
                                                                      Ċ
                     IN THE COLLOCATION ROUTINE.
    BEAL ABBAY
                    =THREE ONE-DIMENSIONAL VECTORS CONTAINING
                                                                      C
    DIF1,DIF2,DIF3 ON EXIT THE FIRST, SECOND, AND THIRD
                     DERIVATIVES OF THE POLYNOMIAL AT THE ZEDOS.
                                                                      C
C
    ----- FIRST EVALUATION OF COEFFICIENTS IN RECURSION FURMULAS --
          -- RECUBSION COEFFICIENTS ARE STORED IN DIF1 AND DIF2
C
C
      AB=AL+BE
      AD=BE-AL
      15=3 E* YT
      DIF1(1) = (AO/(AS+2) + 1)/2
      DIF2 (1) = 0
      IF (N.LT.2) JO TO 15
      DO 12 I=2, N
      51=I-1
      L=43+2+11
      DIF1(I) = (AB*AD/Z/(2+2)+1)/2
      IF (I.NE. 2) GO TO 10
      DIE2(I) = (AD+AP+B1)/B/P/(E+1)
      30 70 12
   10 2=4=2
      7=21 = (AB+41)
```

```
X = I + (YS + I)
       0122(1) = 1/2/(2-1)
    12 CONTINUE
3500
     WOISEBESEND TILL WOFTEN NOTHEN NO FORMINATION BY NEW HOLD BY WELLE WOLLD WITH STREET
               OF PREVIOUSLY DETERMINED AUOTS
    15 %=0
       DU 35 I=1, A
    20 KD=0
       xy=1
       XD1=0
       XX1=0
       DO 24 J=1, a
       XP = \{D1F1(J) - X\} * XY + DIF2(J) * XJ
       XP1=(DIF1(J)+X)+XY1+DIF2(J)+XD1+XX
        XD 1= XU 1
        XX = XP
    22 XN 1= XP I
       2C=1
       Z = XX / XX 1
       IF (I.E2.1) 30 TO 30
       DO 25 J=2,I
    25 4C=2C-Z/(X-ROOT (J-1))
    30 2=3/20
       \chi = \chi - 1
       IF(DABS(1).GT.1.D-09)GC TO 20
       ROOF (I) = \chi
       X = X + .0001
    35 CONTINUE
     ----- ADD EVENTUAL COLLCCATION POINTS AT X=0 of X=1 ------
       1 K + 6 K + K = T K
       IF(NU.EQ.9) 30 TO 45
       DO 40 I=1,8
       J=1+1-I
    40 ROUT (J+1) = 300T(J)
       aOOI(1) = J
    45 IF (N1. 3Q. 1) 3007 (NT)=1
     ----- NO. EVALUATE DEBIVATIVES OF POLYNOMIAL ------
       DC 50 1=1,3T
        (=:301(I)
       DIF1(I)=1
       DIF2 (I) = J
       JI#3 (I) =0
       00 bu J=1,41
       IB (J. Eq. 1) 30 TO 50
       (U) I CCE -X=Y
       DI\bar{c}3(I) = (*)I\bar{c}3(I) + 3*0I\bar{c}2(I)
       DIF2(I) = I * DIF2(I) * 2 * DIF1(I)
```

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10 Y=0

DU 25 J=1,4 P M=3UUT (J) AX=A*(1-4)

 $X \setminus X \setminus X I = A A$ (U.E. 2.01) $A = X \times X \times X \times X$

IF (d, 1, 3, 2, 0) $dx = 4 \frac{1}{2} / (1 - \frac{1}{2}) / (1 - \frac{1}{2})$

```
DIF1(I) = Y * DIF1(I)
50 CONTINUE
   FETURN
   END
   SUBBOUTINE DEOPR (ND, N, NO, N1, I, ID, DIF1, DIF2, DIF3, ROOT, VEUT)
   IMPLICIT REAL+8 (A-H, 0-Z)
   DIMENSION DIF1 (ND) , DIF2 (ND) , DIF3 (ND) , 300T (ND) , YECI (ND)
 SUBROUTINE EVALUATES DISCRETIZATION COEFFICIENT MAINICES
 AND GAUSSIAN QUADRATURE WEIGHTS, NOMALIZED TO SUM 1.
--- IMPUT PARAMETERS ---
 IATEGER A, 40, NI=AS IN SUBROUTING JCC51.
 INTEGER I=THE INDEX OF THE NODE FOR WHICH THE WEIGHTS ARE
            TO BE CALCULATED.
 INTEGER ID=INDICATOR. ID=1 GIVES THE WEIGHTS FOR DY/DX,
             ID=2 GIVES THE WEIGHTS FOR D2Y/DX2, AND ID=3
             GIVES THE GAUSSIAN WEIGHTS. THE VALUE OF I 13
             INGLEVANT IN THE LAST CASE.
 SEAL ARRAY ROOT,
 DIF1, DIF2, DIF3 =THE ONE-DIMENSIONAL VECTORS COMPUTED IN
                   SUBROUTINE JCOBI.
 --- OJTPUT PARAMETERS ---
 BEAL ABBAY VECT=THE COMPUTED VECTOR OF WEIGHTS.
   1 K + O K + K = T K
   IF(ID.EQ.3) GO TO 10
   DO 20 J=1, HT
   IF (J.WE.I) JO TO 21
   IF (ID. NZ. 1) GO TO 5
   VECT(I) = 0.172(I) / DIF1(I) / 2
   GU TO 20
 5 VECT (I) = 0123 (I) / 0121 (I) / 3
   GO IU 20
21 Y=800T(I)-800T(J)
   VECT(J) = DIF1(I) / DIF1(J) / T
   IF(ID.32.2) VECT(J) = VECT(J) * (DIF2(I) / DIF1(I) - 2/1)
20 CUNTINUE
   30 20 50
```

C

C

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C

VECT(J) = AX/DIF1(J) **2

```
25 (= Y+ /ECT (J)
       DO 60 J=1, NT
   60 VECT (J) = V = CT(J)/Y
   50 RETURN
       END
      SUBBOUTINE INTRP (NC. NT. X. BOOT, DIF1, XINTP)
       IMPLICIT REAL*8 (A-H, O-Z)
       (GR) STRIX, (GR) FIID, (GR) TOOR ROLENELIC
C
C
    SUBROUTINE EVALUATES THE LAGRANGIAN INTERPOLATION COEFFICIENTS C
C
                                                                            C
C
                                                                            C
    --- INPUT PARAMETERS ---
C
                                                                            Ĺ
C
    INTEGER NIFIHE TOTAL NUMBER OF COLLOCATION POINTS (=N+NO+,1)
                                                                            C
                 Y SUCAIRAY THE OF THE DEPENDENT VARIABLE Y
                                                                            Ċ
こここここ
                 IS KNOWN.
                                                                            C
    BEAL X=THE ABSCISSA X WHERE Y(X) IJ DESIRED.
    PEAL AREAY
                                                                            C
                                                                            C
    ROOT, DIF1 = COLLOCATION POINTS AND DERIVATIVES OF HODE
                 PULYNOMIAL, DERIVED IN SUBBOUTINE JOUBI.
                                                                            C
                                                                            C
C
    --- OUTPUT PARAMETERS ---
                                                                            C
C
    REAL ABRAY XINTP=THE VECTOR OF INTERPOLATION WEIGHTS.
       POL= 1
       DO 5 I=1,NT
       Y = X - ROOT(I)
       U = (I) YIKIX
      IF (Y - EQ - O - OO) \times INTP (I) = 1
    5 20L=20L*Y
       IF(POL.E__0.00) GO TO 10
       DO o I=1, NT
    b XINT2(I) = POL/DIP1(I) / (X-ROOI(I))
   10 AETURN
       END
      SUDBOUTINE DIFUUD (N.T. T.SAVE, H. AMIN, HMAK, EPS, MF, IMAL, ENDUB, AFERG,
     1
                           JSTART, HAKDER, 24)
      IMPLICIT 80AL *3 (A-H, 2-4)
      JIMENSION T (0,20), MAK (20), SAVE (24,20), ERROR (20), 2m (40)),
                  \Lambda(o), PERTST (7,2,3)
      DIMARSIUN 4 (20), PUL(20,20), X(20)
```

```
SUBROUTINE INTEGRATES A SET OF A ORDINARY DIFFERENTIAL FIRST
ORDER EQUATIONS AS DESCRIBED IN EQUATIONS (50) AND (51) OVER
ONE STEP OF LENGTH H AT EACH CALL. H MAY BE INCREASED OF
DECREASED WITHIN THE RANGE HAIN TO HEAK IN ORDER TO ACHIEVE
AS LARGE A STEP AS POSSIBLE WHILE NOT COMMITTING A SINGLE
STEP ERBOR WHICH IS LARGER THAN 823 IN THE L-2 NORM, WHIRE
EACH COMPONENT OF THE ERROR IS DIVIDED BY THE COMPONENTS OF
ZKKY.
THE PROGRAM SALLS FOUR SUBROUTINES NAMED
     OIFFUN (T,Y,DY)
     (L, m, E, k S) VELTAE
     SOLVE (NH, PUL, B, K)
     PEDERV(T,Y,PN,M)
THE FIRST, DIFFUN, EVALUATES THE DESIVATIVES OF THE DEPENDANT
VARIABLES STORED IN Y(1,1) FOR I=1 TO N, AND STORES THE
DERIVATIVES IN THE ARRAY DY. THE SECOND IS CALLED ONLY IF
MF IS SET TO 1 OR 2 FOR STIFF METHODS. IT PERFORMS A FLAST
STAGE OF GAUSSIAN ELIMINATION BOUTINE OF THE N BY N MATRIX
STORED IN THE ARREA WIND, MY WARRA BHT HI CEROTE
SUBSTITUATION PROCESS OF THE GAUSSIAN ELIMINATION ADJITUAL.
PEDERV IS USED ONLY IF MF IS 1, AND STURES THE PARTIAL
DEBIVATIVES OF THE DIFFERENTIAL EQUATIONS PROVIDED BY DIFFUN-
--- PARAMETERS ---
N=THE NUABER OF FIRST ORDER DIFFERENTIAL EQUATIONS.
T= IHE INDEPENDENT VARIABLE.
Y=AN B BY N ABBAY CONTAINING THE DEPENDENT VARIABLES AND
  THEIR SCALED DERIVATIVES. THE DEPENDENT VARIABLES ARE
  STURED IN Y (1,I), I=1 TO N.
SAVE=A BLOCK OF AT LEAST 12*N PLOATING POINT LOCATIONS USES
     BY THE SUBROUTINE.
H=THE STEP SILL TO BE ATTEMPTED ON THE NEXT STEP.
HMIN=THE MINIMUM STEP SIZE THAT WILL BE USED FOR THE
     INTEGRATION.
MMAA=THE MAXIMUM SIZE TO WHICH THE STEP WILL BE INCREASED.
EPS=THE ERROR TEST CONSTANT.
MF=THE METHOD INDICATOR.
            AN ADAMS PREDICTOR CORRECTOR IS USED.
            A MULTI-STEP METHOD SUITABLE FOR STIFF SYSTEMS
     1
            IS USED.
            THE SAME AS CASE 1, EXCEPT THAT THIS SUBBOUTING
            COMPUTES THE PARTIAL DERIVATIVES BY WIMERICAL
            DIFFERENCING OF THE DESIVATIVES.
TRABE TO THE SHIFT OF HEAD CHOITAGE WELL IN TO THE SHEEF
     EACH Y SEEN SO FAR.
LATERITES LET ENTATION HOTHER STREETS R SO YANGA RAFRORES
      UNE SIEF ERBOR IN EACH COMPONENT.
KFLAG=A COMPLETION CODE. I HEARS THE STEP AND SUCCESSFUL.
```

0

JSTART=AU IMPUT INDICATOR.

MAKDER = THE MAKIKIM DEPIVATIVE THAT SHOULD BL MEED. PW = A BLOCK OF AT LEAST N * * 2 FLOATING POINT LOGATIONS.

```
DATA PERISI /2.0,4.5,7.333,10.42,13.7,17.15,1.),
            2.0, 12.0, 24.0, 37.89, 53.33, 70.03, 87.97,
   2
            3-0,0-0,9-107,12-5,15-98,1-0,1-0,
   3
            12.0,24.0,37.89,53.33,70.08,87.97,1.0,
            1., 1., 0.5, 0.1667, 0.04133, 0.008267, 1.0,
            1.0, 1.0, 2.0, 1.0, .3157, .07407, .0139/
    DATA A (2) / - 1_{-} 0 /
    IRET = 1
    KFLAG = 1
    IF (JSTABT. LE.O) GC TO 140
130 DO 110 I=1, %
       DO 110 J=1,K
1 10
         SAVE(J,I) = Y(J,I)
    wakh = Club
    IF (A.EQ.HOLD) GO TO 130
120 \text{ RACUM} = \text{H/HOLD}
    IRET 1 = 1
    GO TO 750
130 HQOLD = NQ
    TOLD = T
    RACUM = 1.0
    IF (JSTART.GT.O) GC TO 250
    GO TO 170
140 IF (JSTANT. EQ. -1) GO TO 100
     30 =1
    33 = 8
    N1 = N + 10
    N2 = N1 + 1
    34 = 3**2
    35 = 31 + 3
    35 = 35 + 1
    CALL DIFFUN (T, Y, SAVE (N2, 1))
    20 150 I = 1.3
150
      Y(2,I) = SAVE(N1+I,1) *.1
    H = A \subseteq H
    K = 2
    GO TO 100
160 IF (NQ. EQ. NQULD) JSTART = 1
    T = TOLD
    おろ = おろのアラ
    K = HQ + 1
    GO TO 120
170 IF (AF.EQ.U) 30 TO 180
    IF (NQ.GT.6) 33 TO 190
     30 TO (221,222,223,224,225,226),ag
180 IF (Ng. 31.7) 30 TO 190
    GU TU (211,212,213,214,215,216,217),82
190 KFLAG = -2
    RETURN
211 A(1) = -1.5
    30 70 230
212 \ A(1) = -0.50000000
```

```
A(3) = -0.500000000
    30 IU 230
213 A(1) = - J. + 1065060666006667
    \Lambda(3) = -0.750000000
    A (4) = -J. 100660566566567
    GU TO 230
214 A(1) = -3.375000000
    \lambda(3) = -0.9106066666666667
    GC 10 230
215 \text{ A}(1) = -0.3400111111111111
    A(3) = -1.34166666666667
    \Lambda(+) = -0.43011111111111111
    A(5) = -0.1041656666666657
    GO 10 230
216 \text{ A}(1) = -3.3293611111111111
    A(3) = -1.1 \cdot 16066660066567
    A(4) = -0.025000000
    A(0) = -0.0250000000
    A(7) = 0.00133335888888833339
    30 ID 230
217 \text{ A(1)} = -0.3155919312169312
    A(3) = -1.2253000000
    \lambda(4) = -0.7513513513513519
    A(5) = -0.255208333333333333
    \Lambda(6) = -3.048611111111111111
    A(7) = -0.30486111111111111111
    A(8) = -J. JUJ 1984126984126984
    30 ID 230
221 A(1) = -1.300000000
    GO TO 230
222 A(1) = +0.0006666666666666666
    GO TO 230
223 A(1) = -0.5454545454545454545455
    \lambda(3) = \lambda(1)
    \lambda(4) = -0.09090909090903031
    GO TO 235
224 \text{ A}(1) = -3.483000000
    A(z) = -0.70000000
    \lambda(4) = -0.20000000
    A(5) = -0.020000000
    30 23 230
245 \text{ A}(1) = -0.437356204379562
    A(3) = -).3211673832116783
    A(4) = -0.3102159761021393
    \lambda(5) = -0.0547445255474452c
    30 10 230
220 A(1) = -0. +00 1632653061225
   1 (3) = -0.9200349200349200
```

```
A(4) = -0.410666666666000007
    A(5) = -0.0092047619047619
    \lambda(6) = -0.0119047619047619
    A(7) = -0.000566393424036232
230 K = N0+1
    IDOUB = K
    MTYP = (4 - MF)/2
    ENQ2 = .5/FLOAT(NQ + 1)
    ENQ3 = .5/FLOAT(NQ + 2)
    ENg1 = .5/FLOAT(NQ)
    PEPSH = EPS
    EUP = (PERISI(NQ, MTYP, 2) * PEPSE) **2
    E = (PERIST(UQ,MTYP,1)*PEPSd)**2
    EDAN = (2ELTST(NQ,MTYP,3)*PEPSH)**2
    IF (EDAN. EQ. U) GO TO 780
    BND = EPS*&NQ3/DFLCAT(N)
240 IMEVAL = ME
    GO TO (250,080), IEET
250 T = T + ii
    DO 250 J = 2, K
      DO 260 J1 = J, K
        J2 = K - J1 + J - 1
         00 \ 260 \ I = 1, N
              i(J2,I) = Y(J2,I) + Y(J2+1,I)
260
    D0 270 I = 1, N
270
      0.0 = 0.0
    DO + 30 L = 1.3
        CALL DIFFUN (T,Y,SAVE(N2,1))
    IF (IWEVAL.LT.1) GC TO 350
      IF (MF. 22.2) 30 TO 310
      CALL PEDEBV (T,Y,PW,NB)
      h * (1) A = h
      DO 280 I = 1.84
        SH(I) = SH(I) *S
280
       DO 300 I = 1, X
290
3 00
        2H(I*(33+1)-33) = 1.0 + 2H(I*(33+1)-33)
    IAEVAL = -1
    CALL MATINY (PW, N, N3, J1, PUL)
      IF (J1.GT.U) GO TO 350
      GO TO 440
      00 320 I = 1,N
310
320
       SAVL(9,I) = Y(1,I)
      340 J = 1, 3
         R = 22S*DAAX1 (EPS, DABS (SAVE(9,J)))
         \Upsilon(1,J) = \Upsilon(1,J) + \Im
         \tilde{n} \setminus i \neq (1) k = C
         CALL DIFFUR(T, Y, SAVE(N6, 1))
         1,1 = 1 UEE CC
3 30
          P_{N}(I+(J-1)*N3) = (SAVE(N5+I,1) - SAVE(N1+I,1);*J
340
        Y(I,J) = SAVE(S,J)
     30 10 210
         IR (dr. JE.O) GO TO 370
350
         10 3 00 I = 1.9
360
           SAVE(9,1) = Y(2,1) - SAVE(X1+1,1) * 6
```

```
GO 23 4 10
373
         00 380 I = 1.8
      3AVE(N5+1,1) = Y(2,1) - 3AVE(N1+1,1)*H
380
    CALL SULVE (A , PUL, SAVE (N5+1,1), A)
    DO 399 J=1, N
399 \text{ SAVE } (9, J) = \% (J)
410
         NT = N
      D3 + 20 I = 1, N
         Y(1,I) = Y(1,I) + A(1) + SAVE(9,I)
         Y(2,1) = Y(2,1) - SAVE(3,1)
         ERKO3(I) = E3RCR(I) + SAVE(9,I)
       IF (DASS(SAVE(9,I)).LE.(SND*YAAX(I))) NT = NT-1
4 20
         CONTINUE
      IF (JI.LE.O) GO TO 490
430
      CONTINUE
440 T = TOLD
    IF ((H.LE. (HAIN*1.00001)).4RFALANTHD).LT.-1)) GO TO 400
    IF ((MF.E_{\omega}.0).OB.(IWEVAL.NE.O)) RACUM = 5ACUM*.25DO
    IWEVAL = hr
     IRET1 = 2
     30 TO 750
460 \text{ KFLAG} = -3
470 DO +80 I =1,4
      DO 480 J = 1, K
480
        Y(J,\perp) = SAVE(J,I)
    H = HOLD
    ddcck = Or
    JSTART = NJ
    RETURN
490 D = 0.3
    500 I = 1,3
      D = D + (E3ROR(I)/YMAX(I)) **2
    IWEVAL = 0
    IF (D.GT.E) GO TO 540
    IP (K-LT-3) GO TO 520
    DO 510 J = 3, K
       00 510 i = 1.8
5 10
         Y(J,L) = Y(J,L) + \Delta(J) + \Xi B B O B (L)
520 \text{ KFLAG} = +1
    HNEW = H
    IF (ADOUBLEE 1) 30 TO 550
    IDOUB = IDOUB - 1
    IF (IDOUB.JT.1)GO TO 700
    DO 530 I = 1,N
      SRVE(10,1) = ERRCR(I)
    30 TO 700
540 \text{ KFLAJ} = \text{KFLAJ} - 2
    IF (H. LE. (HMIN*1.00001)) GO TO 740
    T = TJLJ
    IF (KF4A3. Lf. -5) 3C TO 723
550 PR2 = (D/4) **ETQ2*1.2
    Px3 = 1. =+2J
    IF ((N2.32. daxDEE) .OR. (KF LAG. LE.-1)) 30 TO 570
    D = 0.0
```

```
DO 500 I= 1.N
560
       D = D + ((E3ROR(I) - SAVE(IJ,I))/YAXX(I)) **2
     283 = (0/202) **ENQ3*1.4
570 \text{ P&1} = 1.2+20
    IF (NQ.LE. 1) GO TO 590
    D = 0.0
    DO 580 I = 1.4
       D = D + (Y(K,I)/YMAX(I)) **2
580
     PR1 = (D/EDWW) **ENQ1*1.3
590 CONTINUE
     IF (282.LE. 233) GO TO 650
     IF (PR3.LI.PA1) GO TO 660
600 3 = 1.3/\Lambda M \Lambda \Lambda 1 (281, 1.2-4)
    NB#2 = NQ-1
610 IDOUB = 10
    I? ((K?LAG. EQ. 1).AND.(R.LT.(1.1))) GO TO 700
    IF (MEMQ.LE.M2) GO TO 630
    00 620 I = 1,3
620
       I(NEAQ+1, I) = ERROP(I)*A(K)/DFLOAT(K)
630 \text{ K} = \text{NEW2} + 1
    IF (KFLAG. L. 1) GO TO 670
     ACJA = AACJA*R
    IAEC = 3
    30 TO 750
640 IF (ME#2.E2.M2) GO TO 250
    NO = NEWD
    GO TO 170
650 IF (PR2.G1.PH1) GO TO 600
    NEAQ = NQ
    R = 1.J/AMAK1(2R2, 1. E-4)
    GO TO 610
660 R = 1.J/AdA £1 (PRJ, 1.E-4)
    NEWQ = NQ + 1
    GO TO 610
670 \text{ IREF} = 2
    R = DMIN1(R,dBAX/DABS(H))
    H = H*R
    HINER = H
    IF (NQ. EQ. WEAQ) GO TO 630
    NQ = NEAQ
    GO TO 173
680 £1 = 1.3
    30.630 J = 2.K
       a1 = a1*a
       DO 690 I = 1,1
590
         Y(J,I) = Y(J,I)*51
    I \supset OUB = K
700 \ 00 \ 710 \ I = 1.4
710
      (((1,1)Y)CGAC, (1)XAMY)TAAAC = (1)XALA
    JSTART = NJ
    PETUBN
720 IF (AQ.EQ.1) 30 TO 760
    CALL DIFFUR (T, Y, SAVE (N2, 1))
     E = E \times E
```

```
00 730 1 = 1,4
       Y(1,1) = SAVE(1,1)
       SAVE(2,I) = MOLD *SAVE(N1+I,1)
      \Upsilon(2,I) = SaV\Xi(2,I) *R
    30 = 1
    KFLAJ = 1
    30 TO 170
740 \text{ KFLAG} = -1
    HNEW = H
    JSTART = NQ
    NE TU RN
750 RACUA = DHAKI (DABS (HMIN/HOLD) ,RACUA)
    RACUM = DMIN1 (RACUM, DABS (HMAX/HULD))
    51 = 1.0
    30760 J = 2.K
       RTDLSRIB = 1
       90.760 I = 1.N
        Y(J,I) = SAVE(J,I)*31
760
    H = HOLD+BACUM
    00 770 I = 1.8
     f(1,I) = SAVE(1,I)
770
    \lambda = 60001
    GO TO (130,250,640), IDET1
780 \text{ KFLAG} = -4
    GO TO 470
     2:12
    SUBBOUTINE DIFFUN (1, YY, DYY)
    IMPLICIT MEAL+8 (A-H, 2-Z)
    DIMENSION DYY (20), YY (8,20), \lambda (20,20), \delta (20,20), C (20), \lambdaX(1), \lambdaA(3),
                218 (20)
  SUBBOUTIAZ CALLED BY DIFSUB EVALUATES THE DERIVATIVES OF
  DEPENDENT VARIABLES STORED IN Y/(1,1), I=1,2*N, AND STORES
  THE DERIVATIVES IN THE ABBAY DAY. I IS THE INDEPENDENT
  VARIABLE.
     EXTERNAL AUXI
    COMMUNICATIONET, CO EFS
    CUMMON/L2/COEF2
     COMMON/LIVA, AT
    COMMON/L4/A, a
    COMMON/L7/WS19,WEL,ER
     11=2*1
     20 30 I=1,II
      can(I) Y i = iI(I) X i = iI
 30 CONTINUE
  ----- CAUCULATE THE VALUES ON THE SUBFACE (K=)) -----
```

```
C
      33(1) = YY(1, 1)
      ITERN=500
      CALL ZSIJTA (AJX1, EP, MSI3, Jal, XX, ITERM, WA, QAR, IER)
      CT=-3. *COEF1* (A(1,1) *KK(1) +A(1, dI) *1.)/A(1,1) -A(1, dI)/A(1, 1) *COEF2
      DU 45 I=1, 4
       C(I) = B(I+1, 1) *CT+B(I+1, NT) *COEF2
   45 CONFINUE
    ----- STORE THE DERIVATIVES IN ASRAI DYY -----
      ·DO 120 J=1, a
       DYY(J) = o(J+1,1) * XX(1) + B(J+1,NT) *1.
        DYY(J+N)=C(J)
        DD 110 K=1,N
         DYY(J) = DYY(J) + B(J+1, K+1) *YY(1, K)
         DYY(J+u) = DYY(J+N) - 3. +3(J+1,1) + CUEF1 + A(1,K+1) + YY(1,K) / A(1,1)
                    +(3(J+1,K+1)-3(J+1,1)+A(1,K+1)/A(1,1))+II(1,L+a)
        BURITHES
  110
        DYY (J) = COEF1 * COEF5 * DYY (J)
        UYY (J+N) = U I I (J+N) *CO2F5
  120 CONTINUE
      RETUSH
      Eiio
      SUBROUTINE PEDERA (I'X'54'73)
      IMPLICIT REAL*3 (A-H, Q-Z)
                  I(3,20), PH(400), A(20,20), B(20,20)
    SUSROUTINE CALLED BY DIFFUS STORES THE PARTIAL
    DERIVATIVES OF THE DIFFERENIAL EQUATIONS PROVIDED IN
    SUBROUTINE DIFFUN. THE PARTIAL DERIVATIVES (THE JACCEIAN)
    WERE EVALUATED IN THE LAST SECTION IN CHAPTER 5.
      COMMON/LI/COEF1, COEF5
      COMMON/L3/A, AT
      COMMUNICATA, 3
      DU 10 KK=1, 4
       00 20 II=1,1
       24(II+(2*KK-2)*4) =COLF1*CUEF5*3(II+1,KK+1)
       2.4 (II+(4*66-1) *3) =-COZF5*3.*8 (II+1,1) *COZF1*1(1,58+1,/3(1,1)
       PW(II+2*3*3* (2*XX-2)*4)=0.
       PA(II+2+0+4+(2+8K-1)+0) = (5(II+1,8K+1)+6(II+1,1) +8(1,8K+1,/8(1,1))
   21
   10 COMPANIE
      RETURN
      25 D
```

```
SUBROUTINE DECOMP (NW,A, UL, J2)
DIMENSION A (20,20) ,UL(20,20) ,SCALES(20),IPS(20)
```

```
********
  SUBROUTINE CALLED BY MATINV PERFORMS A FIRST STAJE OF
                                                                  С
  GAUSSIAN ELIMINATION ROUTINE.
                                                                  С
                                                                  С
    COMMON ISS
    J2=1
    N = NN
    DO 5 I=1, N
       IPS(I) = I
    ROWNEM = 0.0
       DO 2 J = 1, 3
          UL(I,J) = A(I,J)
          IF (SO_NNRM-AES(UL(I,J))) 1,2,2
 1
          \hat{n}OWNEM = ABS(UL(I,J))
      CONTINUE
       IF (RUNGRA) 3,4,3
       SCALES(I) = 1.0/BOWNBM
    GO TO 3
      CALL SING (1)
    J2 = -1
      SCALES(I) = 0.0
  5 CONTINUE
    8M1 = N-1
    DO 17 K = 1,881
       BIG = 0.0
       00 \ 11 \ I = K,N
          IP = IPS(I)
          SIZE = ABS (UL(IP, K)) *SCALES(IP)
          IF (SIZE-BIG) 11, 11, 10
10
            BIG = SIZE
                I = VIGXCI
11
       CONTINUE
       IF (BIG) 13,12,13
          CALL SING (2)
    J2 = -1
          GO TO 17
       IF (IDX2IV-K) 14,15,14
13
          J = IPS(K)
          IPE(K) = IPS(IDXPIV)
          IPS(IDXPIV) = J
15
       KP = IPS(K)
       2IVOT = JL(KP,K)
       k \ge 1 = K + 1
       DU 16 I = KP1, N
          12 = 128(1)
          \Delta M = -JL(IP,K)/PIVOT
          JL(IZ,K) = -ES
          20 10 J = K21, N
```

```
JL(IP,J) = UL(IP,J) + EM*TL(KP,J)
        SUMITROS
  16
   17 CONTINUE
      KP = IPS(N)
      IF (UL(KP,N)) 19,18,19
   18 CALL SING (2)
      J2 = -1
   19 RETURN
      END
      SUBROUTINE SOLVE (NN , PUL, 3, X)
      IMPLICIT & EAL*8 (A-H,Q-Z)
      DIMENSION PUL (20,20), 3 (23), X (23), IPS (20)
C
    SUBBOUTINE CALLED BY DIFSUB PERFORMS THE SECOND STAGE
C
    (THE BACK SUBSTITUTION PROCESS) OF THE GAUSSIAN
    ELIMINATION BOJTINE.
      COMMON 152
      S = 3N
      N21 = N+1
      I2 = I2S(1)
      X(1) = B(IP)
      DO 2 I = 2,8
         12 = 123(1)
         IM1 = I-1
         50M = 0.0
         00 1 J = 1,IM1
            | SUN = SUN + PUL (IP,J) *X (J)
    2 \times (I) = 3(IP) - SUM
      12 = 128 (h)
      X(N) = X(n)/2UL(IP,N)
      DO 4 I3ACK = 2.N
      I = NP1-IBACK
         IP = IPS(I)
         I21 = I+1
         SJM = 0.0
         DO 3 J = I21,8
            SJM = SUM + PUL(IP, J) *X(J)
    + X(I) = (X(L) - SUM) / PUL(IP, I)
      Na Ules
      END
      SUBROUTINE SING (IMEY)
    SUBGOUTINE CALLED BY DECOMP INDICATED THE ERRORS IN
```

```
157
   PERFORMING THE GAUSSIAN ELIMINATION MOUTINE.
                                                                C
FORMAT (54 AUGATRIX WITH ZERO ROW IN DECOMPOSE.
   12 FORMAT (54HOSINGULAR MATRIX IN DECOMPOSE. ZERO DIVIDE IN DOLVE.
   13 FORMAR (54HO NO CONVERGENCE IN IMPROV. MATRIX IS NEARLY STUGULAR, )
     NOUT = 3
      GO TO (1,2,3), IWHY
   1 WRITE (NOUT, 11)
      GU TO 10
   2 WAIRE (NOUE, 12)
      GO TO 13
   3 WRITE (NOUT, 13)
   10 RETURN
      END
      SUBROUPINE MATINY (PW, N, N3, J1, UL)
      DIMENSION PW (400), A (20, 20), UL (20, 20)
    SUBJUTINE CALLED BY DIFSUB PERFORMS THE FIRST STAGE OF
   GAUSSIAN ELIMINATION ROUTINE OF THE MATRIX STORED IN
   THE ARRAY PA.
      100 1 I = 1.8
        DO 1 J = 1,3
    1 A(I,J) = 2 n(I + (J-1) * N3)
      CALL DECUMP (N, A, UL, J1)
      AETURN
      END
      SULBOUTINE CURENT (CD, A, Y)
      IMPLICAT REAL*8(A-H,O-E)
      DIMENSION A (20,20), Y (8,20), X5 (2)
C
   SUBROUTINE CALCULATES THE CURRENT DENSITY BY EQUATION
C
    (50).
   --- PAUANETIUS ---
   CD=CURRENT DESSITY, AMP/CH**2
   A=DISCRETIZATION COEFFICIENT MATRIX, A.
   Y=COUCENTRATIOUS AT THE COLLOCATION POINTS.
```

```
ているめいけ / レン/リティア
      CUMMUN/L5/KS
      COMMON/Lo/CONF4
      CD = -CDEF4 * (A(1,1) * XS(1) *A(1,47))
      DU 30 J=1,1
       CD= CD-COEF4#A (1, J+1) #Y (1, J)
   50 CONTINUE
      RETURN
      END
      SUBRUUTINE CONCEN (C1,C2,NX,ND,DETA,ROOT,DIF1,Y)
      IMPLICIT REAL*8 (A-H, O-L)
      DIMENSION S1(60), C2(60), ROOT(20), DIF1(20), Y(3,20), XS(2,,XI)12(20)
    SUBROUTING EVALUATES THE COUCENTRATION AT EACH DESIRED
    POINT IN X DIRECTION BY AN INTERPOLATION ROUTINE JUING
C
    THE KNOWN CONCENTRATIONS AT THE COLLOCATION POINTS.
                                                                      C
C
C
    --- PARAMETERS ---
C
    C1, C2=CONCENTRATIONS OF WITRAIE AND AYOROXY IONS,
           RESPECTIVELY, IN DIMENSIONLESS UNIT.
    DETA=X INTEG/AL, DIMENSIONLESS, 0 < DETA < 1.
      COMMON/L2/COEF2
      COMMON/L3/N,NI
      CUMBON/L5/KS
      DO 80 J=1,3%
       EIA = DETA * (J-1)
       CALL INTER (AD, NT, ETA, ROOT, DIF1, KINTP)
       C1(J) =X1NT2(1) *XS(1) +XINT2(NT) *1.
       C2(J) = Kinrr(1) * KS(2) + KINRR(NT) * COEF2
        00 70 K=1, a
          C1(J) = C1(J) + XINTP(X+1) + Y(1, K)
         CZ(J) = CZ(U) + XIMTP(K+1) + I(1, K+3)
   BUKLTHUE OR
      b Z IU a N
      END
        UDBOUTAME CAMMGE(28,033,008F3,008F4,008F5,FACTOM,DTM),DTMICL,
                          CTAUMA, USIANT)
      Id261011 AEA6 *3 (A-8,0-1)
    SUFROUTIAL LACADASES THE SPLING POINT, DJ. AND THE CLARA
    PASAMETERS WHICH MAY CHANGE DIE TO THE INCREASE OF THE
    SPLINE POINT.
```

```
SA 72 S= 25
    IF (45.42.0.001.AND.25.LT.0.010) 043=0.0005
    IF(L3.GE.J.010.AND.ZS.LT.0.10J) DES=0.035
    IF (45.42.0.100) DES=0.05
    2S=2S+033
    FACTOR=15/5 AV15
    COOF J=JOLF J/FACTOR
    CUEP4=CUEF4/FACTOR
    CO 225=CO 225/FACTOR/FACTOR
    DTAJ=DTAJ/10J.
    Draudi=.001*DTAU
    DIAUMA=2.0*DIAU
    JSTAKT=0
    FEIURN
    END
    SUBROUTINE EXPAND (Y, ROOT, DIFT, FACTOR, ND)
    IMPLICIT AEAL*3 (A-H, O-D)
    OIMERSIDA ((3,20), ROOT (20), DIF1 (20), (INTP(20), 3Y (20), AS (2)
  SUBROUTINE EVALUATES THE CONCENTRATIONS AT THE COLLOCATION
  POINTS IN THE NEW COORDINATE DUE TO THE CHANGE OF THE
  SPLINE POINT.
    COMMON/L2/COEF2
    こしとはしは/しょ/は、はT
    CXXCIXNORNOD
    DU 73 I=1, N
     SY(I) = I(1, I)
 70 SY(I+X) = Y(1,I+X)
    DO 100 1=1,3
     RZ= aCOT (I+1) *FACTOR
     IF (RE.JT. 1.J) GO TO 90
     CALL INTRE (AD, NT, RE, ROOT, DIF1, YIN DR)
     Y(1,I,=:::::::(1) *XS(1) +YI::T2(::T) *1.0
      Y(1,1+3) = YI3T2(1) + X3(2) + YI3I2(3I) + COSF2
       D∪ 8.3 r.=1,.
        \mathcal{L}(1,L) = \mathcal{L}(1,I) + IINTP(X+1) *5 \mathcal{L}(X)
        T(1,I+3) = I(1,I+3) + YINTO(3+1) + 3T(3+3)
 σù
      JO 75 100
 9)
     子(1,1)=1.3
     I(1,I+3) =COUF2
100 CONFINUE
    BELUER
    5:30
```

```
FUNCTION AUXI (XX, K, QAR)
       IMPLICIT REAL+8 (A-H, 2-3)
       OI 4ENSION A (20,20),5 (20,20), XX (1), QAR (20)
C
C
    AUX1 IS THE WAME OF THE FUNCTION CALLED BY ZSYSTA IN
    THE SUBROUTINE DIFFUN TO FURNISH THE VALUES OF EQUATIONS
C
C
    (52) AND (53).
       COMMON/L1/JOEF1, COEF5
       COMMON/LZ/COEF2
       COMMON/L3/N, NT
       COMMON/L4/A, 3
       COMMUNICATIONERS, CON1, CON2, GAMA, BETA
       2A3(20) = -3.*COEF1*(A(1,1)*XX(1)+A(1,NT)*1.0)/A(1,1)+L(1,NT)/A(1,1)
                *CJEF2
       DO 500 J=1, N
         24a(20) = 24i(20) - 3. *COEF1*A(1, J+1) * 24i(J) / A(1, 1) - A(1, J+1)
                   * _AB (J+N)/A(1,1)
  500 CONFINUE
       IF (2A8(20) \cdot LT \cdot 0 \cdot) = QAF(20) = 0.
       AU\Delta 1 = A(1, 1) * AX(1) * A(1, NT) * 1. * (CON2 * (QAR(20) ** 3ANA) - CON1 *
            (XX(1) **BETA))/COEF3
       DO 5 JO J=1, A
  600
        (L) 3 AQ * (1 + L, 1) A + 1 \lambda U A = 1 \lambda U A
       NETT BN
       END
       FUNCTION AUA2(XX, K, BAR)
       IMPLICIT REAL+8 (A-H, Q+Z)
       DIMENSION A (20,20) ,8 (20,20) ,1 (3,20) ,XX(1) ,BAR(1)
C
C
    AUX2 13 THE JAME OF THE FUNCTION CALLED BY ESYSTM IN
C
    THE MAIN PROGRAM TO FURNISH THE VALUES OF EQUATIONS
                                                                           C
     (52) AND (53).
       COMMON/L1/COEF1,COEF5
       COMMON/LZ/CUEF2
       CJadyn/LJ/W, JT
       B.AVIJNOBBOD
       COMMON/LE/COEFS, CON1, CON2, GAMA, BETA
      CULAUN/L3/Y
       B_{AA}(1) = -B_{A} * CUEF1* (A(1,1)* ZA(1)* A(1,BZ)* 1.0) / A(1,1) - A(1,BZ) / A(1,1)
               *CUEF2
       JU 500 J=1, N
```

```
THIS PROGRAM SOLVES EQUATIONS (48), (49), AND (52) THROUGH
    (55) WITH TWO INITIAL CONDITIONS USING SPLINE COLLOCATION
                                                                     C
    METHOD FOR THE CASE OF THE BLECTROLYTE CONTAINING CADMIUM
    IONS. IN THIS CASE, THE TWO SUBROUTINES, DIFFUN AND PEDERV,
    CALLED BY THE INTEGRATION SUBROUTINE, DIFSUB, HAVE TO BE
    CHANGED. MEANAHILE, THE MAIN PROGRAM AS WELL AS THE OTHER SUBBOUTINES STAY THE SAME. THE CONCENTRATION PROFILE OF
    THE CADMIUM ION MAY BE OBTAINED BY THE ELECTRONEUTRALITY
    CONDITION. THE CUBRENT DENSITY DATA ARE CALCULATED IN THE
C
    SAME WAY BY EQUATION (56). THE HETEROGENEOUS REACTION RATE
C
    CONSTANTS OBTAINED BY LAST PROGRAM ARE USED TO IDENTIFY
C
    THE HOADGENEOUS REACTION RATE CONSTAIN BY FITTING THE
    CALCULATED CUBRENT DENSITY DATA WITH THE EXPERIMENTAL
C
                                                                     C
    DATA.
С
C
                  ADDITIONAL NOMEMCLATURE
    SMALLK = HOMOJEREOUS REACTION RATE CONSTANT, 1/SEC.
    DBIGK=DIMENSIONLESS MOMOGENEOUS REACTION PATE CONSTANT,
           DB: GK = 3 dA LLK * 3 MA X * * 2/5. 26 E-5.
    DKSP=DIMENSIONLESS SOLUBILITY PRODUCT OF CADMIUM HYDROXIDE,
         DKS2=2.02-23/C1B**3.
      IMPLICIT REAL *8 (A-H, Q-Z)
      DIMENSION A (20,20), B (20,20), C1(60), C2(60), C(20), (6,20),
     1
                 DIF1(20),DIF2(20),DIF3(20),ROOT(20),VECT(20),ERRUR(20),
     2
                 XMAX(20), SAVE(24, 20), PA(400), XS(2), XX(1), NA(3), SAR(1)
      EXTERNAL AUXZ
      COMMON/L1/COEF1, COEF5
      CC 4MO1/L2/23272
      TK, C. .. JE D
      C_0300/14/A, D
      COMMON/L5/X3
      COMMON/L6/COE74
      COMMON/L7/431G,NEZ,EP
      COMMON/Le/COEF3, CON1, CON2, GAMA, BETA
      COMMON/L9/.
      COMMON/L10/DBIGK,DKSP
         ---- INPUT DATA -----
C
      ASAD (5,310, RD, W, WO, W1, AL, BZ, EPS, TIMAK, IC, DES
      SEAD (5,320) C13, C2E, DMAX, DTIAE, AC, 23
      READ (5, 330) GAMA, BETA, COM2, COM1, SMALLK
      ----- CALCULATE SOME CONSTRAINS TO BE UBBO IN THE PROBLEM ----
       COEF1= (1.9020-5) /5.260-5
       CGEF2=C25/C13
```

```
COEF3 = (1.9020-5) *C18/0 A X/23
       COEF4 = 2. * (1.9)20-5) *C13*95437./DMAX/23
       CGE25=1./US/CS
       DBIGK=SHALLK*DMAX*DMAX/5.26U-5
      DKSP = (2.0-23) / (C18 ** 3.)
      OX = OAAA/(SX - 1)
      DIAJ = (5.262-5) *DTI ME/DJAK/DJAK
      TAUYAX = (5.20D - 5) *TIYAX/DAAX/DAAX
      SOTA U= DTAU
      DETA = 1. / (XX - 1)
      NT=N+N0+H1
      第四五三五五十五
000
      ----- SER INITIAL DIMENSIONLESS TIME=0. -----
      TAU=0.
00000
       ----- DEFINE THE MAXIMUM AND MINIMUM DIMENSIONLESS
               TIME INCREMENT TO SE USED IN THE INTEGRATION
               SUBROUTINE DIFSOB -----
      LATC* | CO. = INUATE
      DTAU MA = 2.0 Y UT AU
      (Udt,o)ETIEL
35500
       ----- EVALUATE THE COLLOCATION POINTS (ACOTS) OF THE
               JACOBI POLYNOMIAL OF ORDER W, AS WELL AS THE
               FIRST AND SECOND DARLVATIVES OF THE POLYMONIAL
               AT THE ROOTS. -----
C
      CALL JCOSI (NO, N, NO, N1, A1, SE, DIF1, DIF2, DIF3, SUOT)
        (TL, 1=L, (J)TOOR) (CCL, 6) BIILM
      ----- CALCULATE THE DISCRETIZATION COEFFICIENT MATRIX A
       I \supset = 1
       DU 23 I=1, %I
        CALL DEORGIND, N. NO. N. 1. L. L. D. DIF1, DIF2, DIF3, ROOT, VLCT)
          DO 10 J= 1, NT
           A(I,J) = V \cup CT(J)
   10
   20
       CONTINUE
200
      ----- CALCULATE THE DISCRETIZATION COEFFICIENT MATRIX 3 -----
       ID=2
        DG +0 I=1, 4I
         CALL Dropa (NO. N., NO., N., I., I.), DIF1, DIF2, DIF3, AUGI, ALGI)
          DU 30 J=1,37
   30
           \Im(I,J) = VECT(J)
   40 30177733
      ----- INCUI SE VALUES OF ARGINETTS TO BE USED IN THE
               INIZURNTION SUBBOUCINE DIFUUS -----
```

```
MF = 1
      JSTART=J
       ISTO P=0
      MAXDER=7
      DO 47 I=1,4ER
      C \cdot I = (I) \times AKY
      I=0
C
      ----- 18PUT THE INITIAL CONDITIONS -----
      DO 50 J=1, H
       Y(1,J) = 1.
       Y(1,J+H) =COEF2
      XS(1) = 1.
      XS(2) = COEF 2
       WRITE (6, 390)
   60 TIME=TAU*DNAX*DMAX/(5.26D-5)
C
C
C
         ---- CALCULATE AND PRINT THE CURRENT DENSITY AT THIS TIME
               PRINT THE CONCENTRATIONS OF NITRATE AND HYDROXY IONS
               AT THE NT COLLOCATION POINTS -----
      CALL CURENT (CD,A,Y)
       wRITE (6,300) TIME, CD, X3(1), X3(2), KFLAG, ITERN, ZS
        WRITE(6,700) (Y(1,L),L=1,NEH)
C
       ----- EVALUATE AND PRINT THE CONCENTRATIONS OF
C
               MITBATE AND HYDROXY IONS AT EACH POINT
               IN A DIRECTION AT THIS TIME -----
      CALL CONCEN (C1,C2, NX, ND, DETA, ROOT, DIF1, Y)
       WRITE (6,230) (C1 (J), J=1, NK) WRITE (6,250) (C2 (J), J=1, NX)
C
C
       ------ CHECK IF THE INTEGRATION TIME AT THIS MOMENT REACHES
               THE MAXMIUM TIME TO BE INTEGRATED -----
       IF (TAU.GE. TAUMAX) GO TO 190
   85 I=I+1
      IF (I.EQ. 1) GO TO 90
      IF (ISTOP.EQ. 1) GO TO 90
C
            HTM SHT IF THE CONCENTRATION OF MITRATE ION AT THE MTH
C
               JOLLOCATION POINT, IE, THE LAST ONE BEFORE THE SPLINE
\mathsf{C}
               POLNY IS WITHIN D. COCT DIMENSIONLESS CONCENTRALIUM
C
               ---- INDITIONO YARGRUUG BHT TO TINU
C
      IF((1.-Y(1,5)).LT.C.0001) GO TO 90
       ------ IF THE TEST FAILS, THE SPLINE POINT IS INCREASED, IS,
               10720 FURTHER INTO THE SOLUTION. -----
```

```
CALL CHANGE (ZS, DZS, COEF3, COEF4, COEF5, FACTOR, DTAU, DTAUAL, DIAUMA,
                     JSTART)
00000000
               YXORCYH GRA STAGTIR TO EROITATIASORO SHT STAULAVS
               IDMS AT THE COLLOCATION POINTS AT THE NEW CODEDINATE
               DUE TO THE INCREASE OF THE SPLINE POINT. -----
        CALL EXPAND (Y, ROOT, DIF1, FACTOR, ND)
000000
               INFEGRATE EQUATIONS (48) AND (43) USING THE CONCENTRATIONS
               AT THE COLLOCATION POINTS AT THIS TIME TO OBTAIN FRE
               CONCENTRATIONS AT THE SUCCESSIVE TIME -----
С
   O CALL DISSUB (NEW, TAN, CAM, CATC, EMEC, EMEC, EMEC, ME, ME, ME, ALL DES OR
     1
                    LBBCB, KFLAG, JSTABT, MAXDER, PA)
        IF(KFLAG.LT.O) GO TO 190
        DTAUMI=.001#DTAU
        DTAUMA=2.0 *DTAU
      IF(I.GE.2) GU TO 93
      IF (Y (1,1) - 3 2-1--OR-Y (1,2) - 3T-1--OR-Y (1,3) - 3T-1--Ox-Y (1,4) - 3T-1-
        .Da. Daus (Y(1,5) - 1.). GT. 0.0004) GO TO 30
      GO TO 95
   93 M1=I/IC
      #2=#1*IC
      IF (I.EQ. M2.OS.TAU.GE.TAUMAX) GO TO 95
      GO IU 35
         ---- CALCULATE THE SURFACE CONCENTRATIONS -----
   95 OLDAS2=X3(2)
      XX(1) = Y(1,1)
      ITLB N=500
      CALL ZSYSTU (AUX2, EP, NSIG, NEZ, XX, LTERN, WA, BAR, LER)
        XS(1) = XX(1)
        AS(2) = -3.*COEP1*(A(1,1)*AA(1)+A(1,NT)*1.0)/A(1,N)-A(1,NT)/A(1,N)
              ≠COEF2
        DC 150 J=1, N
         AS(2) = AS(2) - 3. *CCEF1*A(1,J+1) *Y(1,J)/A(1,1) - A(1,J+1)
               *Y(1,J+N)/A(1,1)
      CONTINUE
      IF (XJ(2).LT.OLDXS2) IS IOP=1
      GO TO OU
  190 ABITE(5,240) DC,SDTAU,NX,DTAU,DTHEZ,DMAX,AL,BE,ZS,EPS,KFLAS,
                     DP, NSIG
      WHILE (0,245) BETA, GAMA, CON1, CON2, SMALLK
        ----- FDAAKIS FOR INGER DUCKE OUR TURKE FOR STARENDE
  230 FORMAT (/, 254, 103-1, 1%, 9011-4/3)%, 9011-4/30%, 9011-4/30%, 9011-4/30%,
              4.11 de, x.ce/+ -1 1 de, x.ce/+ -1 1 de, x.ce/+ -1 1 de, x.ce/+ -1 1 de, x.ce/+
```

```
/30x,9011.4/30x,9011.4/30x,9011.4/30x,9011.4/30x,9011.4/
          240 FORMAL (//,5%, 'X INTERVAL=',012.4,32%, 'INITIAL IAU STEP SILE='
                                                                 D12.4/5%, 'NO OF PCINTS IN & DIR= ', 13, 29%,
                         1
                                                                 "LAST TAT STEP SIDE= ',D12.4/54, 'REAL FIME INTERVAL=
                                                                 ,010.4,24K, 'DIFUSION LENGTH= ',010.4//5K,'AL= ',27.2,30K,
                         3
                                                                 'BE= ',F7.2,25%,'ZB= ',F7.4//5%,'EPS= ',D10.2,27%,
'KFLAG= ',I3//5%,'EP = ',D10.2,27%,'NSIG= ',I3)
                         11
                                                                                                                                                                                                                                                                                                     ',I3)
          245 PORMAT (//, 5%, 'REACTION ORDER OF NO3- ION = 1, 27.2,254,
                                                                  'sEACTION ORDER OF OH- ION =', F7.2//5x, '1ST CONSTART ='
                                                                 ,D12.4.25X, '2ND CONSTANT = ', D12.4
                                                                 //51, 'REACTION RATE CONSTANT= ',D12.4)
         250 FORMAT (/, 25%, 'OH-', 2%, 9011. 4/30%, 9011. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 90 11. 4/30%, 9
                                                                 /30%, 4011.4/30%, 9011.4/30%, 3011.4/30%, 9011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 4011.4/30%, 
                         1
                                                                 /30X, JD11_4/30X, 9D11_4/30X, 3D11_4/30X, JD11_4/30X, JD1_4/30X, JD11_4/30X, J
          310 FORMAT (413, 225. 1, 2010. 2, 15, F3. 4)
          320 FORMAT (4D11.4,17,F7.4)
         330 FORMAT (2F7. 2,3012. 4)
         340 FORMAT (215, 012.4)
         350 FORMAR (15%, 10F10.6)
         360 FORMAT (//, 512.4, 14, D12.4, 24, 25, 2530.10, 215, F20.7)
         370 FORMAT(/, 2%, oF20.6/2%, 6F20.6)
         380 FURNAT (2%, 'COLLOCATION POINTS: ')
         390 FORMAT (//, JA, 'TIME', 12X, 'CUBRENT', 45X, 'ION CONCENTRATION')
         700 FORMAT (304, 10 F10.5/30X, 10 F10.5)
                              STOP
                              ZND
                              SUBBOUTINE DIFFUN (T, YY, DYY)
                              IMPLICIT REAL *8 (A-H, Q-Z)
                              DIMENSION DIY (20), YY (8, 20), A (20, 20), S (20, 20), C (20), XX(1), AX(3),
                                                                                2Aa (20)
                   SUBROUTINE CALLED BY DIFSUB EVALUATES THE DERIVATIVES OF
                    DEPENDENT VARIABLES STORED IN YY (1,1), I=1,2*N, AND STURES
                                                                                                                                                                                                                                                                                                                                  Ċ
C
                    THE DERIVATIVES IN THE AREAY DAY. T IS THE INDEPENDENT
                    VARIABLE.
                              EXTERNAL AUXI
                              COMMON/L1/COEF1, COEF5
                              CUMMON/L2/COEF2
                              COMMON/LB/A,NT
                              CJAMON/L4/A, B
                             COMMON/L7/WSIG,NEC,EP
                             COMMON/L10/DbIGK, DKSP
                              II=2 *N
                             00 30 I=1,II
                                    \angle AR(I) = YY(I,I)
              30 CONTINUE
```

```
----- CALCULATE THE VALUES ON THE SURFACE (X=0) ----
C
      XX(1) = YY(1, 1)
      LIERN=500
      CALL ESYSTM (AUX1, EP, MSIG, NEZ, XX, ITERU, WA, QAR, IER)
      CT=-3.*COSF1*(A(1,1)*XX(1)*A(1,JT)*1.)/A(1,J)-A(1,NT)/A(1,N)*COSF2
       C(I) = o(I+1,1) *CT+B(I+1,NT) *COE72
   45 CONTINUE
    ----- STORE THE DERIVATIVES IN ARRAY DYY -----
      DO 120 J=1, N
        DYY(J) = 6(J+1,1) * XX(1) + 3(J+1,3T) *1.
        DYY(J+H)=C(J)
         DJ 110 K=1, %
          DYY(J) = DYY(J) + 3(J+1, K+1) + YY(1, K)
          DYY (J+N) = JYY (J+N) -3.43 (J+1,1) *COEF1*A(1,K+1) *YY(1,K)/A(1,1)
  1 10
                    +(3(J+1,K+1)-B(J+1,1)+A(1,K+1)/A(1,1))+TY(1,A+1)
        DYY (J) = JOSF1 *CCEF 5* DYY (J)
        DYY(J+N) = DYY(J+N) *COEF5
        SUP EB = 2. * D d I G K * (0.5 * (YY (1, J) + YY (1, J + N)) - D K S 9 / (Y (1, J + N) / YY (1, J + N))
        IF (SUPER.31.3.) DYY (J+iJ) = DYY (J+iJ) = SUPER
  120 CUNTINUE
      Ka UTL 5
       I.ID
      SUBROUTINE PEDERV (1, 7, 27, N3)
      IMPLICIT REAL*8 (A-H, Q-Z)
      DIMENSION Y(8,20), 2*(400), A(20,20), 3(20,20)
    SUBROUTINE CALLED BY DIFSUB STORES THE PARTIAL
    DERIVATIVES OF THE DIFFERENIAL EQUATIONS PROVIDED I.
    SUBROUTINE OLYFUN. THE PARTIAL DERLYATIVES (THE JACOBIAN)
    WERE EVALUATED IN THE LAST SECTION IN CHAPTER 5.
      COMMON/L1/COSF1, CO EF5
      COMMON/LS/N,NT
      COMMON/L4/A, 3
      CCMMON/LIO/DAIJK,DKS2
      DO 10 KK=1, N
        DO 20 II=1,4
        24 (II+ (2*&&-2) *N) =COEF1*COEF5*3(II+1, &R+1)
        2%(II+(2*KK-1)*N) =-COE75*3.*3(II+1,1)*COEF1*A(1,Kh+1)/A(1,h)
        IF(II. E., KK) 30 TC 30
        30 TO 40
   30
        Su2=2.*Dulign*(7.5*(1(1,11)+1(1,11+1))=Dnu2/1(1,11+1)/1(1,12+1))
        IF(3U2.G2.9.) Px(II+(2*KK+1) **) =2*(II+(2*KK-1) **) -0513K
        PR(II+2*a*N*(2*KK-2)*N)=0.
```

.7

```
PA(II+2*N*n+(2*KK-1)*N) = (3(II+1,KK+1)-b(II+1,1)*A(1,KK+1)/A(1,1))
     1
                                 *COEF5
       IF(II.Eg. KK) JO TO 00
       30 TO 20
       IF(SUP.SI.U.) PW(II+2*N*N+(2*KK-1)*N) =Pw(II+2*N*N+(2*KK-1)*N)-2.*
   ĠΟ
     1
                                              DBIGK* (.5+2.*DASP/T(1,II+N)/
     2
                                              Y(1,II+N)/Y(1,II+N))
   20 CONTINUE
   10 CONTINUE
      LETU ad
      END
ここじ
    THE OTHER SUBROUTINES CALLED BY THIS PROGRAM STAY THE SAME
                                                                   C
    AS THOSE IN THE FIRST PROGRAM.
                                                                   C
```

END

DTIC