



Holography: The Next Disruptive Technology

by Tomoko Sano

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Holography: The Next Disruptive Technology

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REPORT D	OCUMENTATIO	N PAGE		Form Approved OMB No. 0704-0188
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1. REPORT DATE (DD-MM-YYYY)	2. REPORT TYPE			3. DATES COVERED (From - To)
April 2017	Technical Report			1–30 September 2016
4. TITLE AND SUBTITLE	<u> </u>			5a. CONTRACT NUMBER
Holography: The Next Disruptive	ve Technology			
				5b. GRANT NUMBER
				5c. PROGRAM ELEMENT NUMBER
6. AUTHOR(S)				5d. PROJECT NUMBER
Tomoko Sano				Sull Hoses Hollisek
Tomoko Sano				
				5e. TASK NUMBER
				5f. WORK UNIT NUMBER
7. PERFORMING ORGANIZATION NAM	E(S) AND ADDRESS(ES)			8. PERFORMING ORGANIZATION REPORT NUMBER
US Army Research Laboratory				
ATTN: RDRL-WMM-F			ARL-TR-8007	
Aberdeen Proving Ground, MD	21005-5069			
9. SPONSORING/MONITORING AGENC	Y NAME(S) AND ADDRE	SS(ES)		10. SPONSOR/MONITOR'S ACRONYM(S)
				11. SPONSOR/MONITOR'S REPORT NUMBER(S)
				11. SPONSON, MONITOR'S REPORT NOISIBER(S)
12. DISTRIBUTION/AVAILABILITY STAT	FMFNT			
Approved for public release; dis		ed.		
13. SUPPLEMENTARY NOTES				
13. 301 I ELWENTART NOTES				
14. ABSTRACT				
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15. SUBJECT TERMS				
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16. SECURITY CLASSIFICATION OF:		17. LIMITATION	18. NUMBER	-
10. JECURII I CLASSIFICATION OF:		I OF	OE	

Standard Form 298 (Rev. 8/98) Prescribed by ANSI Std. Z39.18

OF

PAGES

24

Tomoko Sano

410-306-0726

19b. TELEPHONE NUMBER (Include area code)

OF

a. REPORT

Unclassified

b. ABSTRACT

Unclassified

c. THIS PAGE

Unclassified

ABSTRACT

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1. Introduction

The definition of holography is reflection of light projecting an object that is not physically there. The Hungarian–British physicist Dennis Gabor invented holography while trying to correct aberrations in the electron microscope, which led to his Nobel Prize award in Physics in 1971.¹ Since then a variety of methods of holography have been invented. Some are no more complicated than a modern version of "Pepper's Ghost", a 19th-century theatrical illusion in which an actor dressed as a ghost would be reflected off of a plate of glass. The audience would see the reflection in the glass but not the actor. Some consider these illusions "pseudo holography". Holography can be categorized into types: Stereoscopy, Autostereoscopy, Volumetric Display, and Holographic Projection.¹-³ Short descriptions follow.

Stereoscopic Displays: Stereoscopic 3-D displays show different images to each eye, where the image differences are based on a time sequence, wavelength, or polarization. Special glasses are required to perceive the image in 3-D.

Autostereoscopic Displays: Autostereoscopic displays still use 2 or multiple projections of images but do not require the use of glasses for the viewer to perceive the image in 3-D. The multiple-projection option allows for multiple viewers to perceive the images. However, the viewers' locations are limited. Once the viewers move out of position, the image is no longer 3-D or looks as intended. A method to alleviate the position limitation is to incorporate eye-tracking systems to adjust the images.

Volumetric Displays: Different groups have different interpretations of the term "volumetric display". Hence, the definition from Kovács and Balogh³ will be used here. There are a variety of volumetric display types and methods. However, the underlying technique is the projection of the 2-D image onto a screen or onto a diffuse media to appear 3-D. Volumetric displays allow for full parallax, but some methods have issues with occlusion, or the blocking of one object by another, from different viewpoints.

Holographic Displays: Holographic displays use acousto-optic materials and spatial light modulators (SLMs) to project computer-generated holographic (CGH) images by a system using lasers and mirrors. The quality of the 3-D image is better than the other techniques and provides depth cues from all viewing points, but its applicability is limited due to processing of the large number of complex algorithms for the hologram.

Part I of this report will focus on materials and chemistries investigated for these displays, and in Part II the techniques of volumetric and holographic displays will be covered. More details of the other techniques can be found in Yang et al.¹

2. Part I: Materials

The materials solutions for the holographic display technology are varied and dictated by the technology behind the holographic display. Some of the materials requirements and solutions for holographic display covered by Geng⁴ and others are described in the following.

One method used in volumetric 3-D displays is to use a 2-photon upconversion to selectively excite and fluoresce voxels, or volumetric image elements, at desired locations. For the 2-photon upconversion process, a material that is able to exhibit 2-photon absorptions by 2 intersecting laser beams is required. One such material is zirconium tetrafluoride-barium fluoride-lanthanum fluoride-aluminum fluoride-sodium fluoride (ZrF4-BaF2-LaF3-AlF3-NaF, or ZBLAN), a fluorozirconate glass. Figure 1 shows the 2 infrared photons from wave lengths 11 and 12 exciting an ion, both of which fluoresce when transitioning to a lower energy level.

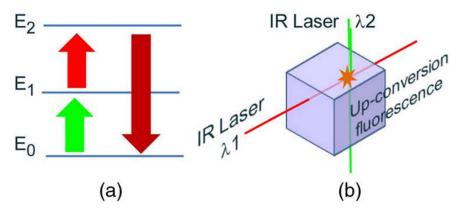


Fig. 1 Solid-state upconversion: (a) energy-level diagram of an activated ion and (b) 2 intersecting laser beams with different wavelengths are absorbed in ZBLAN (image reprinted with permission of $Geng^4$)

For static 3-D displays, one method is forming layers of liquid crystal (LC) or polymer-dispersed liquid crystal (PDLC) sheets that make up a 3-D volumetric screen. To display the images, the layers of LC sheets are switched on by applying a voltage. The correct 2-D image is displayed on the proper LC sheet location to create a 3-D volumetric image. The material solutions for these LC sheets require the capability of fast switching times of 0.1 ms (which is not commercially available), adequate brightness at 50-ms exposure times, and close to 100% light transmission for the displayed images to be transmitted through multiple LC sheets.

Another method for static 3-D displays is a 3-D glass cube embedded with optical fibers, as shown in Fig. 2. In this display, the germano-silicate optical fibers are used to control the 3-D voxel arrays, which are made from optical resin. The image signal is controlled by SLM, which also can have a variety of material solutions.

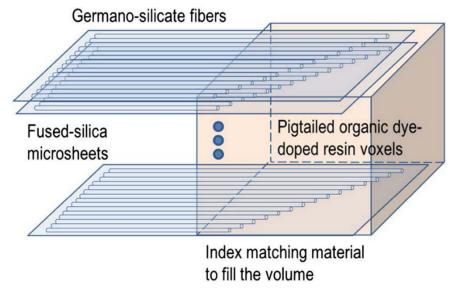


Fig. 2 Schematic of the optical-fiber-bundle-based static volumetric 3-D display (image reprinted with permission of Geng⁴)

The SLM spatially varies the light intensity and/or the phase and is the key component in displaying CGH. There are a variety of SLM mechanisms, as shown in Table 1.

Table 1 Digital hologram SLM types and mechanisms⁴

SLM type	Modulation mechanism
Digital light processing	
Liquid crystal on silicon	Electronically controlled
Ferroelectric liquid crystal on silicon	
Acousto-optic modulator	Acoustically controlled
Optically addressed spatial light modulator	Optically controlled
Magneto-optical spatial light modulator	Magneto-optically controlled

Ferroelectric crystal on silicon substrate has been used for electrically addressed spatial light modulators, and optically addressed spatial light modulators use a chalcogenide glass family of materials such as amorphous arsenic trisulfide.⁵ However, hydrogenated amorphous silicon film, bismuth silicon oxide, crystalline silicon, arsenic-selenium, phthalocyanine, and zinc oxide nanoparticle suspensions on an indium tin oxide-coated glass substrate have also been used for the photosensors.⁶ For magneto-optic SLMs, layers of silicon nickel and amorphous terbium-iron thin films on silicon dioxide substrates⁷ and bismuth-substituted yttrium-iron-garnet thin films have been used.⁸

A Massachusetts Institute of Technology (MIT) group developed a new SLM design with improvements in bandwidth, viewing angle, image quality, and color multiplexing. Their holographic scanner design, called the guided wave scanner (GWS), uses a proton-exchanged channel waveguide on a lithium niobate (LiNbO³) substrate with a transducer at one end. The GWS consists of 2 sets of acoustic transducers to create surface acoustic waves that deflect light horizontally and vertically. Other research groups 10,11 have investigated the application of lithium tantalite (LiTaO³) or magnesium-oxide-doped LiTaO₃ thin film single crystals for the wave guide.

Other areas of materials development for holographic technology are for recording media applications. Beev et al. 10 details the variety and requirements of photosensitive materials and recording media, but the following is a short synopsis. For a material to be a candidate for a holographic recording media, several factors need to be considered: spatial resolution, diffraction efficiency, modulation transfer function, exposure sensitivity, and noise in the diffracted or scattered wave. One of the best materials for holographic recording media is silver halide emulsions, though they are difficult to produce due to thermodynamic instability. ¹² Polymers have also been well-established as photosensitive materials, including photoresists, photochromic azopolymers, anthracene-containing polymers, and photopolymers. In the area of inorganic materials for holographic recordings, there are photorefractive crystals such as doped or undoped LiNbO₃ (and other niobates¹³) and LiTaO₃ (mentioned earlier), barium titanate, and other barium-based titanates. Various molecular weight and doped LC, as well as PDLC with different concentrations of LC or LC droplet morphologies, are also being investigated for holographic recording media applications. Table 2 lists the various materials and the properties of each.

Table 2 Holographic recording materials and their properties (table reprinted with permission of Beev et al. 10)

Material/ Effect	Vol/ Surf	Sensitivity			Storage		Response time *	Driving voltage**	Δn	Thickness µm	Stability			
		Spectral range, nm		S cm/J		Lines/mm						Rewritable/ n° of read cycles	Temp range	Lifetime
PERMANENT STORAGE														
Silver Halide	V/S	< 1100)	>1100		up to 1	0000			0.02	7-20	no	< 100	years
Dichromated gelatin	V	< 700		~100		> 5000				0.022	15–35	no	< 200	years
Photopolymers	V	514, 5 650-6		0.5- 6.7 10 ³		> 5000				0.012	5-500	no	< 100***	>10 years
DYNAMIC RECORDING														
LiNbO ₃	V	350-69 800-10		0.02-0.: up to 4		> 2000		0.5-20 s	\sim kV/cm	$2 \ 10^{-9}$	>10000	yes	< 500	years
LiTaO ₃	V	300-5	50			> 2000		0.1-20 s	~kV/cm	10-3	>10000	yes	< 450	years
KNbO ₃	V	400-9	00	30-3000)	> 2000		$1 \text{ ms}^{-1} \text{ s}$	∼kV/cm	10^{-4}	> 10000	yes	> 50 < 200	years
Sn ₂ P ₂ S ₆	V	550-1	100	1000-50	000	> 2000		0.5-500 m	~ kV /cm	$3 \ 10^{-4}$	>10000	yes	< 66	years
Azobenzene LC amorphous polyr	ners /	S/V		,514, , 633	10 ²		> 600	00 102	s	0.1	2–10	yes	< 80 - -120***	years
Azobenzene LC : amorphous polyr surface reliefs	and	S/V	244	-532	10 ²		> 300	00 10 ²	5	0.1	3-5	yes	< 80 - 120***	years
Photochromics		S/V	vis		3 10	$)^{2}$	> 160	00 ms		10-9	>100	> 106	< 45 - 100***	years
PDLC PIPS / TIPS / Photorefraction		S/V		-532 -870	>3	10 ³	> 600	00 ms	$^{\sim10}_{V/\mu m}$	0.05	20-100	no PIPS/ TIPS yes PR	>t40-t10 <50-100	years
Dye-doped nematic		S/V	440	-514	3 10	03	0>10	000 ms	0.1 V/μm (PR)	0.1	10-20	yes	< 48 - 95	years
Bacteriorhodopsi gelatine matrix	in in	V/S	520	-640	4.7	10 ⁶	> 100	00 ms	(110)	2.10-8	30-40	> 106	-20/40	>10 years

^{*}Here for dynamic media only (for materials exhibiting permanent storage it is usually the time to obtain any diffracted signal from the hologram)

3. Part II: Volumetric and Holographic Displays

Real-time holography of a live scene, object, or person requires considerable computing resources, including high-resolution cameras, calculation of depth perception using sensors, and accurate and high-rate rendering of the live video.¹⁴ Currently, this is still a significant challenge. However, volumetric and holographic displays using CGH that can be viewed from all angles by multiple viewers have been successfully achieved by many researchers and industry groups. A detailed description of the various volumetric display technology is found in Geng.⁴ This section will provide examples of some of these display technologies.

In volumetric displays, voxels of the image are displayed onto a physical medium in 3-D space. Holographic displays are computer-generated images displayed by modulating the light field (the amplitude, direction, and phase), using SLM. Various methods exist for displaying voxels.

^{**}Where electric field is employed to switch the structure

^{***}Strongly dependent on the molecular weight and the polymer type.

One example is drawing a voxel on microbubbles. Kumagai and Hayasaki use a femtosecond laser to excite a high-viscosity glycerin screen by multiphoton absorption. This causes microbubbles to form, and with 3-D laser beam scanning to vary the focal points the volume of voxels renders the high-resolution CGH image. Another technique is to use fog or water vapor as the medium to display the CGH image. The fog screen can be adjusted for density to control opacity. Some fog screens used for entertainment can be 2 m wide, and several screens can be "linked" together for a larger image. Some fog screens are essentially 2-D screens projecting a pseudo 3-D image, but others are true 3-D projections. The fog screen created by Zeng et al. It is cylindrical, and several kinoforms of the sliced volumetric object are calculated by the slice-based fresnel diffraction algorithm. The 3-D image is reconstructed using an LCSLM and rendered onto the fog screen. Figure 3 shows the schematic of the technique and the cylindrical fog screen apparatus.

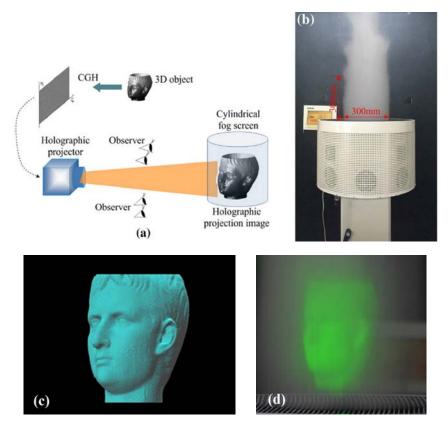


Fig. 3 Volumetric display: (a) schematic, (b) cylindrical fog-screen apparatus, (c) CGH image, and (d) rendered holographic image (images reprinted with permission of Zeng et al.¹⁷)

Instead of using fog as a screen, some researchers are demonstrating volumetric displays with plasma. Saito et al.¹⁸ and Ochiai et al.¹⁹ have rendered aerial 3-D displays using plasma generated by a femtosecond laser. In their system, Ochiai et al. use the laser-induced plasma for the light emission and SLM and scan the

laser with a Galvano mirror to render the holographic images. The drawback is that currently the rendered volume is limited to 1 cm³. However, interaction with the hologram is possible and causes a plasma-generated haptic sensation. A diagram of Ochiai et al.'s setup as well as the rendered image is shown in Fig. 4.

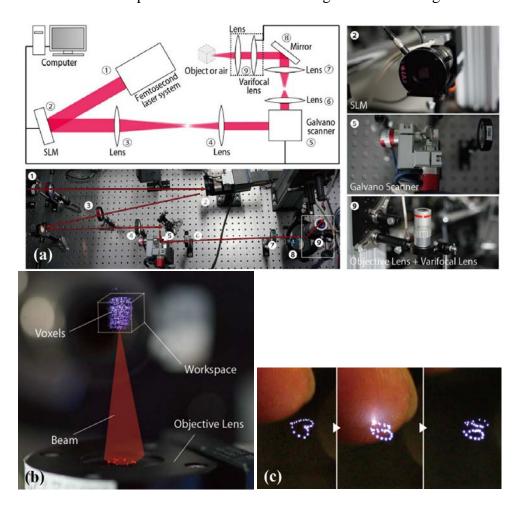


Fig. 4 (a) Drawing and photograph showing the femtosecond-laser-induced hologram setup where (1) is the femtosecond laser; (2) SLM; (3), (4), (6), and (7) lenses; (5) Galvano scanner, (8) mirror, and (9) the objective and the varifocal lens. (b) Photograph showing the projected voxels with illustrations showing the voxel area and the beam emitting the plasma. (c) Rendered heart that, once touched, splits into 2 ovals. (Images reprinted with permission of Ochiai et al.¹⁹)

Another technique is projection of the holographic image in a light field. ^{19–23} This can be accomplished by several methods. One method used by Miyazaki et al. and Maeda et al. is using a dihedral corner reflector array that converges light from a point light source to a location where the 3-D image is projected. ^{21,22} Other methods use a screen and multiple projectors ²³ or a projector and a moving screen that diffuses the light, creating a light field. ²⁴ The schematic of the moving-screen light-field technique and the resulting holographic image is shown in Fig. 5.

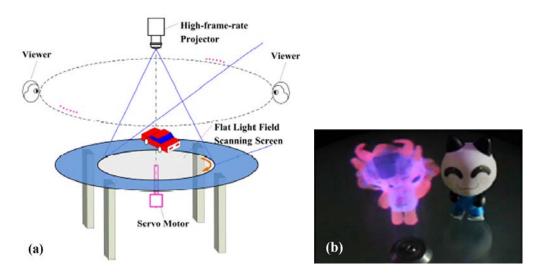


Fig. 5 (a) Light-field display and (b) resulting holograph of a pink doll next to a real panda figure (images reprinted with permission of Xia et al. 23)

There are several commercially available volumetric and holographic displays. One is Voxon's Voxiebox, which uses a laser with a moving screen similar to that of Xia et al.²³ It can project over half a billion voxels of a "moving" image every second into the $18 \times 18 \times 8$ (xyz in cm) volumetric display area. An example of a Voxiebox hologram is shown in Fig. 6. Another is RealView, having the benefit of being interactive, which uses digital holography for displaying full-color images. Figure 7 shows the hologram of a dragon that can flap its wings and be rotated by the viewer. There are many companies working on holographic or 3-D volumetric displays, including Google, Microsoft, Samsung, Intel, Apple, Sony, Qualcomm, Zebra, Leia Display Systems, SeeReal, Heloxica Inc., LightSpace Technologies Inc., and Actuality Systems Inc. Several US universities conduct significant efforts in this area as well, including the MIT Media Lab, the University of Southern California Institute for Creative Technology, and the University of Arizona.

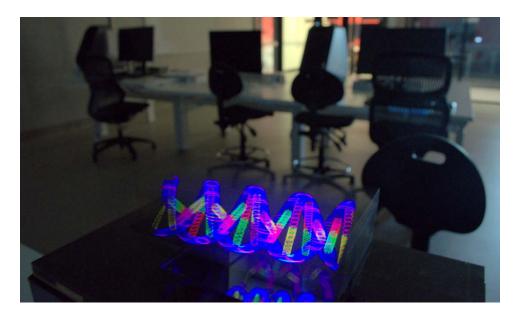


Fig. 6 Example hologram rendered by Voxiebox (image reprinted with permission of $Voxiebox^{25}$)



Fig. 7 RealView's interactive dragon (image reprinted with permission of RealView²⁶)

4. Applications

The current major driver for the holographic and volumetric display technology is for entertainment applications, such as 3-D TV and movies, gaming, and mobile devices. However, development is also underway for applications in the medical industry, marketing and advertising, and training, especially when haptic feedback^{27,28} is incorporated into the interaction with the projected image. An area where a holographic technology has already been used, albeit in a pseudo-hologram projected onto a screen, is communication.

However they are used in classrooms, holographic projections have some limitations. A recent, small study in South America evaluated the use of holographic projections in education.²⁹ Although only 22 students participated in the study, their responses to the use of holographic technology were mixed: 81% stated that they "felt" the presence of the professor when corresponding with the holographic teacher, while 95% of the students accepted the temporary use of a holographic professor in a situation where the professor was not physically available, such as due to travel. However, 58% of the students who attended at least 5 classes stated that the novelty wore off and they began to lose interest. Only 42% of the students believed they achieved the same amount of learning from a holographic professor as from a physical professor.

When holography is applied as part of a learning or training tool, the benefits are clear. For example, in medical training, if students can interact with a realistic hologram of an organ or body, it would enhance their education. If medical students could perform surgery on a 3-D hologram without the risk of harming a real human, this technology would be a clear benefit to society. Similarly, holographic projections and 3-D displays could be used in military training applications. In fact, under the Urban Photonic Sandtable Display Program, the US Defense Advanced Research Projects Agency partnered with Zebra Imaging to produce a prototype of the ZScape Motion Display for a real-time streaming of 3-D holographic battle locations for better planning.³⁰ Another benefit for military applications is using augmented virtual reality to reduce the cost of training, such as live-fire training, or to recreate difficult situational training scenarios. Recently, the Office of Naval Research's Augmented Immersive Team Training project, started in fiscal year 2011, produced and transitioned the prototype of a more accurate virtual reality training simulation for the Marines to Program Manager for Training Systems. But this prototype still requires the use of a head-worn display. If this system could be created as an autostereoscopic holographic system, without the need for a cumbersome head-worn display, the training could be more effective.³¹

Other military applications include in-theater deceptive tactics. If the holographic technology advances to where holographic systems could be portable, the display large enough, and the resolution high enough, holograms could be used as camouflage or to augment reality for deception.

5. Conclusions

There is significant growth in the research and development of holographic (and 3-D volumetric) display technology. In fact, a market research report published in 2015 by Markets and Markets on the holographic display market, ³² estimates that the holographic technology market will grow to an estimated \$3.57 billion by 2020 and grow at a compound annual growth rate of 30.23% from 2014 to 2020. This growth is expected to be led by holographic technology for medical applications and consumer electronics. Similarly, for the volumetric display market, it is expected to reach \$348.2 million by 2020 at a compound annual growth rate of 33.28% from 2015 to 2020.³³ That being said, the maturity of the holographic technology is still in its infancy. Although holographic projections for communications and entertainment have been achieved with a simplified projection onto a 2-D screen, this technology is just an improvement on Pepper's Ghost. This may be sufficient for communication, but we are few years away from applying holography as an effective training tool. For holography to be applied for the military's disruptive augmented-reality applications, more research and development are needed. The resolution of the projected image, the size capability of the projection, and computing power are still lacking. However, this technology is rapidly advancing, and in the not-too-distant future, an interactive holography could be part of in-theater deceptive and camouflaging techniques.

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List of Symbols, Abbreviations, and Acronyms

2-D 2-dimensional

3-D 3-dimensional

Ba barium

CGH computer-generated holographic

GWS guided wave scanner

La lanthanum

LC liquid crystal

LiNbO³ lithium niobate

LiTaO³ lithium tantalite

MIT Massachusetts Institute of Technology

Na sodium

PDLC polymer-dispersed liquid crystal

SLM spatial light modulator

ZBLAN ZrF4-BaF2-LaF3-AlF3-NaF

Zr zirconium

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