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POTENTIOMETRIC TITRATION METHOD FOR QUANTITATIVE
DETERMINATION OF HYDROGEN PEROXIDE

TO ALL WHOM IT MAY CONCERN

BE IT KNOWN THAT (1) CHARLES J. PATRISSI, employee of the United States Government, and (2) RUSSELL R. BESSETTE, citizens of the United States of America, and residents respectively of (1) Newport, County of Newport, State of Rhode Island, and (2) Mattapoisett, County of Plymouth, Commonwealth of Massachusetts, have invented certain new and useful improvements entitled as set forth above of which the following is a specification:

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Reg. No. 53372

2
3 POTENTIOMETRIC TITRATION METHOD FOR QUANTITATIVE
4 DETERMINATION OF HYDROGEN PEROXIDE
5

6 STATEMENT OF GOVERNMENT INTEREST

7 The invention described herein may be manufactured and used
8 by or for the Government of the United States of America for
9 governmental purposes without the payment of any royalties
10 thereon or therefore.
11

12 CROSS REFERENCE TO OTHER RELATED APPLICATIONS

13 Not applicable.
14

15 BACKGROUND OF THE INVENTION

16 (1) Field of the Invention

17 The present invention relates to titration methods, and
18 more specifically to a potentiometric titration method for a
19 quantitative determination of hydrogen peroxide.

20 (2) Description of the Prior Art

21 There continues to be a need for energy sources with a high
22 energy density. In particular, there is a need for high energy
23 density energy sources that can power unmanned undersea
24 vehicles. Such energy sources when used to power such vehicles

are required to have high energy density for long duration and quiet operation. Additionally, they must be relatively inexpensive, environmentally friendly, safe to operate, reusable, capable of a long shelf life and not prone to spontaneous chemical or electrochemical discharge.

The zinc silver oxide (Zn/AgO) electrochemical couple has served as a benchmark energy source for undersea applications. Because of its low energy density, however, it is not suitable for unmanned undersea vehicles whose energy density requirements are seven times those of the Zn/AgO electrochemical couple.

In an effort to fabricate power sources for unmanned undersea vehicle with increased energy density (over zinc-based power sources), research has been directed towards semi fuel cells (as one of several high energy density power sources being considered). Semi fuel cells normally consist of a metal anode, such as magnesium (Mg) and a catholyte such as hydrogen peroxide (H₂O₂). In general the performance and health of these types of semi fuel cells are a function of the quantity of hydrogen peroxide in the catholyte. The key to achieving a high energy density for these types of semi fuel cells lies in the efficient usage of the hydrogen peroxide. The electrochemical processes during cell discharge are:





2 The voltage at the cathode and the total semi fuel cell voltage
3 are directly related to the concentration of hydrogen peroxide
4 in the catholyte according to the Nernst equation:

5
$$E = E^0 + (0.0591 \cdot \log ([\text{H}_2\text{O}_2] \cdot [\text{H}^+]^2)) / 2$$

6 where E is the half cell voltage at the cathode, E^0 is the
7 standard voltage at unit activity of H_2O_2 and H^+ , and $[\text{H}_2\text{O}_2]$ and
8 $[\text{H}^+]$ are the molar concentrations of peroxide and protons
9 respectively. The Nernst equation shows that as the peroxide
10 concentration decreases so does the cell voltage.

11 It is important to directly monitor and control the
12 hydrogen peroxide concentration $[\text{H}_2\text{O}_2]$, because the concentration
13 is used to assess the functional condition and performance of
14 the semi-fuel cell. For example, if the hydrogen peroxide
15 concentration differs significantly from expected levels for a
16 given semi fuel cell load, then the pump controlling the
17 hydrogen peroxide input can be directed to increase or decrease
18 the amount of hydrogen peroxide being pumped into the semi fuel
19 cell.

20 In a laboratory environment, measurement of hydrogen
21 peroxide concentration in a semi fuel cell is performed using a
22 colorimetric titration method. In this method, a solution of
23 unknown peroxide concentration is colored with a small amount of
24 indicator material such as iron(II) 1,10 phenanthroline. Then,

1 a chemical of known concentration, typically cerium (IV) in
2 sulfuric acid solution, (the titrant solution) is added that
3 reacts with peroxide. When the solution turns clear, all of the
4 hydrogen peroxide has been consumed. There is a 2:1 correlation
5 between the number of titrant reactant molecules consumed during
6 the titration and the number of hydrogen peroxide molecules
7 initially present in the solution when cerium (IV) is used. The
8 concentration of hydrogen peroxide can be determined using this
9 correlation. This method is not suitable for use in an unmanned
10 undersea vehicle, however, because it requires visible detection
11 of a color change by a human operator. Currently there is no
12 automated means for quantifying the concentration of hydrogen
13 peroxide in a semi fuel cell onboard an unmanned undersea
14 vehicle.

15 What is needed is a method of quantifying the concentration
16 of hydrogen peroxide in a semi fuel cell catholyte that is
17 automated and can provide concentration data that can be
18 interpreted by a digital processor.

20 SUMMARY OF THE INVENTION

21 It is a general purpose and object of the present invention
22 to establish a method of quantifying the concentration of
23 hydrogen peroxide in a semi fuel cell catholyte that is

1 automated and can provide concentration data that can be
2 interpreted by a computer.

3 This object is accomplished by employing an electrochemical
4 potentiometric titration method. The method entails titration
5 of a known volume of a catholyte containing an unknown amount of
6 hydrogen peroxide in a titration cell having two electrodes, a
7 platinum working electrode and a silver/silver chloride
8 reference electrode. A known concentration of a titrant is
9 added to the known volume of catholyte in the titration cell.
10 Simultaneously, as the titrant is added the potential between
11 the working electrode and the reference electrode is monitored.
12 The point at which all of the hydrogen peroxide has been
13 consumed is signaled when the cell potential changes abruptly.
14 Since the concentration of the titrant is already known, the
15 amount of titrant added (concentration multiplied by volume) is
16 directly related to the amount of hydrogen peroxide consumed.
17 The concentration of hydrogen peroxide is calculated from the
18 volume of catholyte and the moles of hydrogen peroxide.

20 BRIEF DESCRIPTION OF THE DRAWINGS

21 A more complete understanding of the invention and many of
22 the attendant advantages thereto will be readily appreciated as
23 the same becomes better understood by reference to the following

1 detailed description when considered in conjunction with the
2 accompanying drawings wherein:

3 FIG. 1 is a diagram illustrating the apparatus of the
4 present invention;

5 FIG. 2 is a diagram illustrating flow injection analysis
6 system of the present invention;

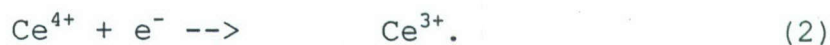
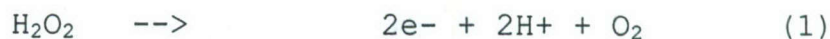
7 FIG. 3 is a graph of dE/dV versus titrant as recorded by
8 the injection analysis system of the present invention.

9
10 DESCRIPTION OF THE PREFERRED EMBODIMENT

11 Referring now to FIG. 1 there is illustrated a diagram of
12 the invention where an electrochemical titration cell 10
13 contains a certain volume of catholyte 12. Inside the titration
14 cell 10 are two electrodes, working electrode 14 and reference
15 electrode 16. Also contained inside the titration cell is a
16 mechanical stir bar 18. In the preferred embodiment, the
17 titration cell will be relatively small to conserve volume when
18 used onboard an unmanned undersea vehicle. In the preferred
19 embodiment, the working electrode 14 is made of platinum, and
20 the reference electrode 16 is made of silver/silver chloride. A
21 titrant solution 20 is introduced into the titration cell 10.
22 In the preferred embodiment, the titrant solution 20 is a
23 solution of Ce^{4+} . The potential between the working electrode
24 and the reference electrode is measured once the titrant

solution 20 is introduced. In the preferred embodiment, the potential is measured by means of a potentiostat/galvanostat 22.

The chemical reactions occurring in the titration cell are shown in Equations 1-3:



The addition of Ce^{4+} into the catholyte oxidizes the hydrogen peroxide. During the addition of Ce^{4+} , the cell potential will be controlled by the $\text{H}_2\text{O}_2/\text{O}_2$ redox couple. Immediately following consumption of all the peroxide, the cell potential will shift to that of the $\text{Ce}^{4+}/\text{Ce}^{3+}$ redox couple. This abrupt change in the cell potential signals the end point of the titration and can be used by a computer to calculate the molarity of the hydrogen peroxide.

In a preferred implementation of the invention, a flow injection analysis system 24 is used for on-line analysis as illustrated in FIG. 2. A micro-pump 26 will be connected to the catholyte chamber 28 of a semi fuel cell. The micro-pump 26 will remove a small fixed volume of catholyte and fill a fixed volume sample loop 30. The loop 30 empties into a dilution chamber 32 containing a known volume of electrolyte that does not contain H_2O_2 to dilute the small fixed volume of catholyte. A micro-pump 27 will then fill a second fixed volume sample loop 34 with the diluted sample of the catholyte. This

1 diluted sample will be emptied into a titration cell 10 containing
2 the reference electrode 16 and the working electrode 14. The
3 electrodes are connected to a combined programmable digital
4 processing unit 36a and high impedance voltmeter 36b. The digital
5 processing unit 36a also controls a micro-burette 38 that introduces
6 the titrant into the titration cell 10 at a fixed rate as a stirring
7 device 18 mixes the titrant and diluted sample. The digital
8 processing unit 36a receives the readings from the voltmeter 36b and
9 performs the calculation dE/dV , where dE is the change in cell
10 potential and dV is the change in volume of titrant from the previous
11 data point. The endpoint of the titration is signaled when the slope
12 of this graph changes from positive to negative as illustrated in FIG
13 3. At this point the digital processing unit 36a is programmed to
14 stop the micro-burette 38 from introducing any more titrant into the
15 titration cell 10. Based on the volume of titrant that was delivered
16 up to the endpoint, and because all of the volumes are fixed, the
17 digital processing unit 36a is programmed to calculate the
18 concentration of hydrogen peroxide in the original catholyte sample.

19 In a laboratory experiment, 20 micro liters of catholyte was
20 diluted to 20 milliliters in a 50-milliliter dilution chamber
21 containing 40g/L of sodium chloride. The H_2O_2 concentration in the
22 catholyte was determined to be 0.105 moles per liter using the
23 colorimetric cerium (IV) titration method. The diluted catholyte was
24 then placed in a titration cell and the cell potential was measured.

1 A Ce^{4+} titrant solution that was 0.001366 M was then titrated into a
2 titration cell and the cell potential was measured 45 seconds after
3 each addition of titrant. A graph of dE/dV versus titrant added is
4 illustrated in FIG. 3. The graph shows the sharp change in dE/dV at
5 3.00 milliliters, which is the end point of the titration. The
6 calculation of the hydrogen peroxide molarity is as follows:

$$\begin{aligned} & (0.00300 \text{ L of } \text{Ce}^{4+}) * (0.001366 \text{ moles of } \text{Ce}^{4+} / \text{one} \\ & \text{liter of } \text{Ce}^{4+} \text{ solution}) * (1 \text{ mole } \text{H}_2\text{O}_2 / 2 \text{ moles} \\ & \text{Ce}^{4+}) / 20 \times 10^{-6} \text{ L of catholyte} = 0.102 \text{ moles of } \text{H}_2\text{O}_2 \\ & \text{per liter of solution.} \end{aligned}$$

11 The error of the measurement is acceptable at 2.9%.

12 The advantages of the present invention over the prior art
13 are autonomous / automated control of hydrogen peroxide, H_2O_2 ,
14 concentration to assess the functional condition (health) and
15 performance of a hydrogen peroxide, H_2O_2 , based fuel cell.

16 Obviously many modifications and variations of the present
17 invention may become apparent in light of the above teachings.
18 For example they include various reference electrodes such as
19 the saturate calomel electrode, various non corroding electrode
20 materials such as gold or palladium, various dilution ratios
21 depending on titration cell volume, expected peroxide
22 concentration, etc, various types of electronic instrumentation
23 to perform the measurement and acquire and process the data, and

1 different analysis methods to determine the endpoint such as
2 second derivative plot.

3 In light of the above, it is therefore understood that
4 within the scope of the appended claims, the invention may be
5 practiced otherwise than as specifically described.

2
3 POTENTIOMETRIC TITRATION METHOD FOR QUANTITATIVE
4 DETERMINATION OF HYDROGEN PEROXIDE
5

6 ABSTRACT OF THE DISCLOSURE

7 An electrochemical potentiometric titration method that
8 entails titration of a known volume of a catholyte containing an
9 unknown amount of hydrogen peroxide in a titration cell having
10 two electrodes, a platinum working electrode and a silver/silver
11 chloride reference electrode. A known concentration of a
12 titrant is added to the catholyte in the titration cell.
13 Simultaneously, as the titrant is added the potential between
14 the working electrode and the reference electrode is monitored.
15 The point at which all of the hydrogen peroxide has been
16 consumed is signaled when the cell potential changes abruptly.
17 Since the concentration of the titrant is already known, the
18 amount of titrant added (concentration multiplied by volume) is
19 directly related to the amount of hydrogen peroxide consumed.
20 The concentration of hydrogen peroxide is calculated from the
21 volume of catholyte and the moles of hydrogen peroxide.

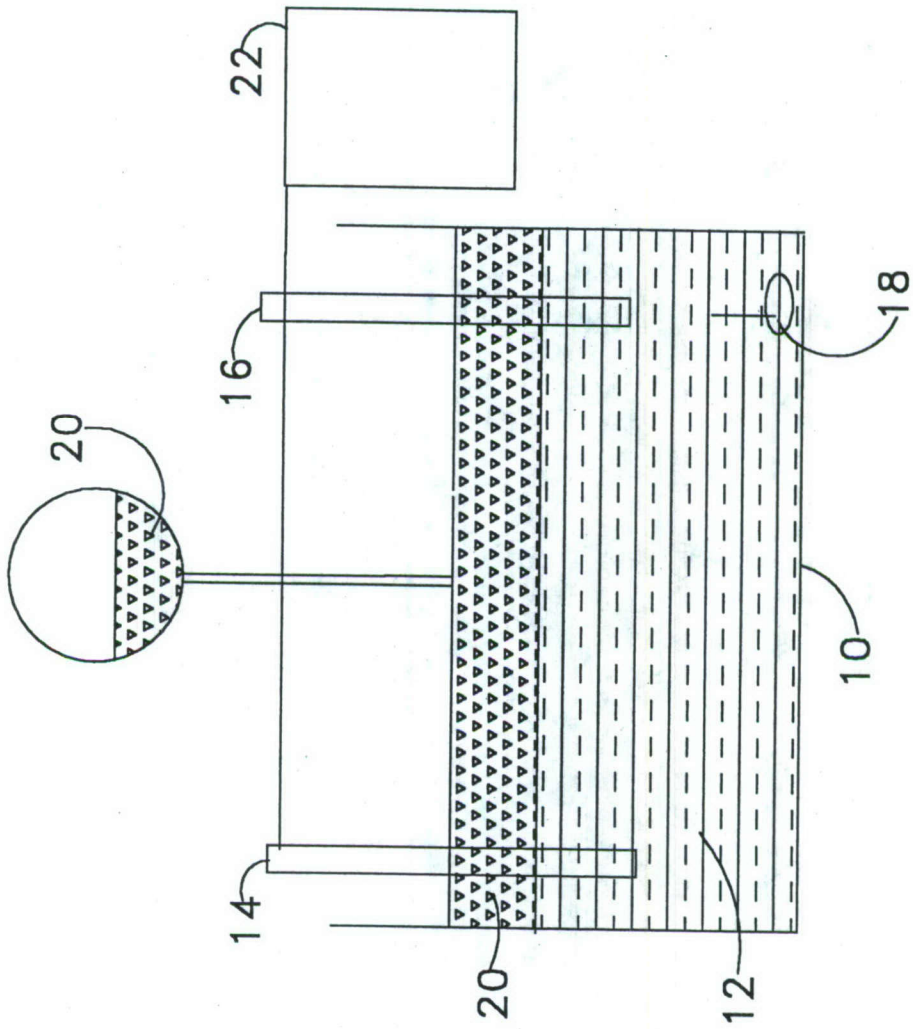
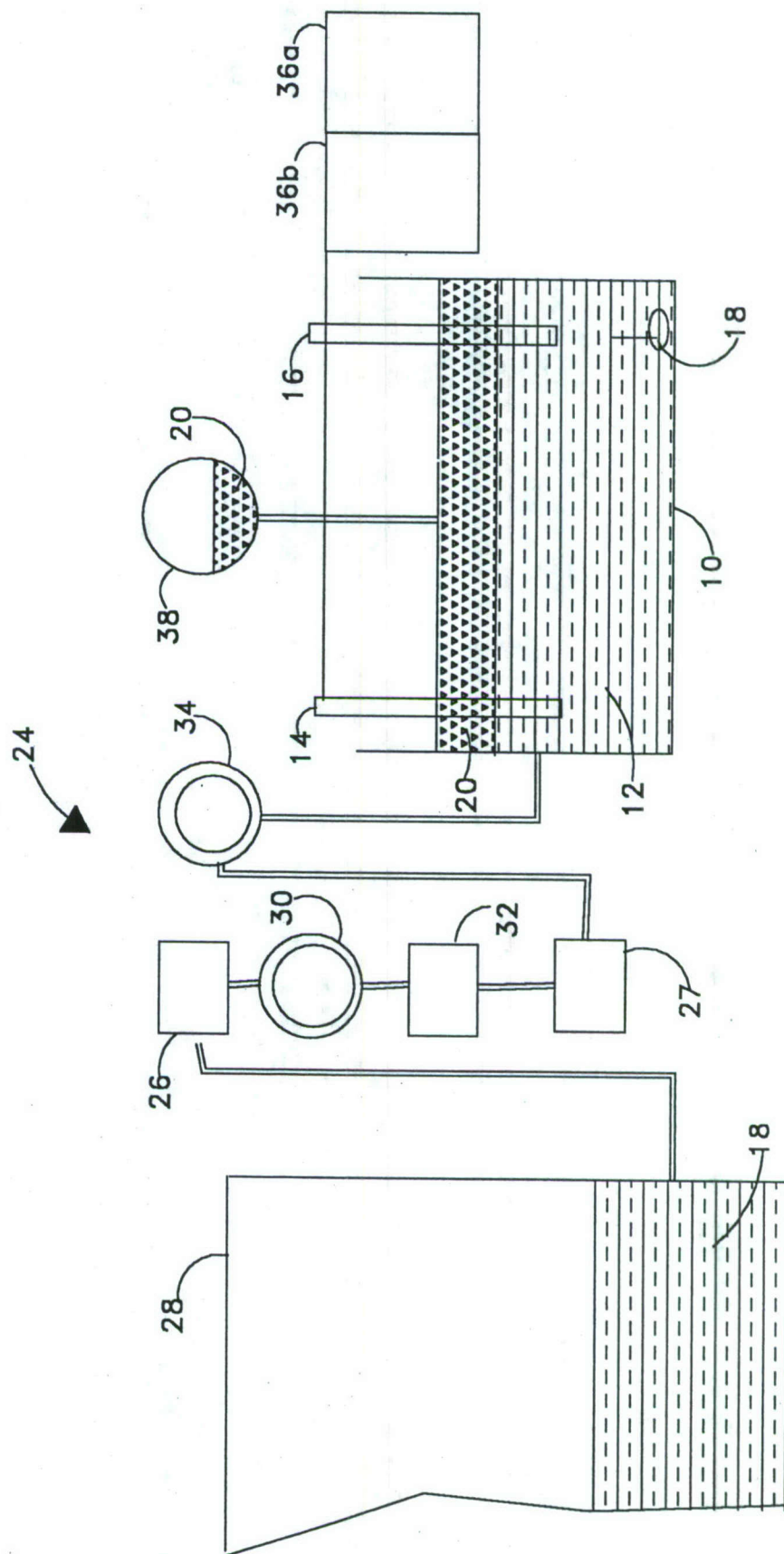


FIG. 1



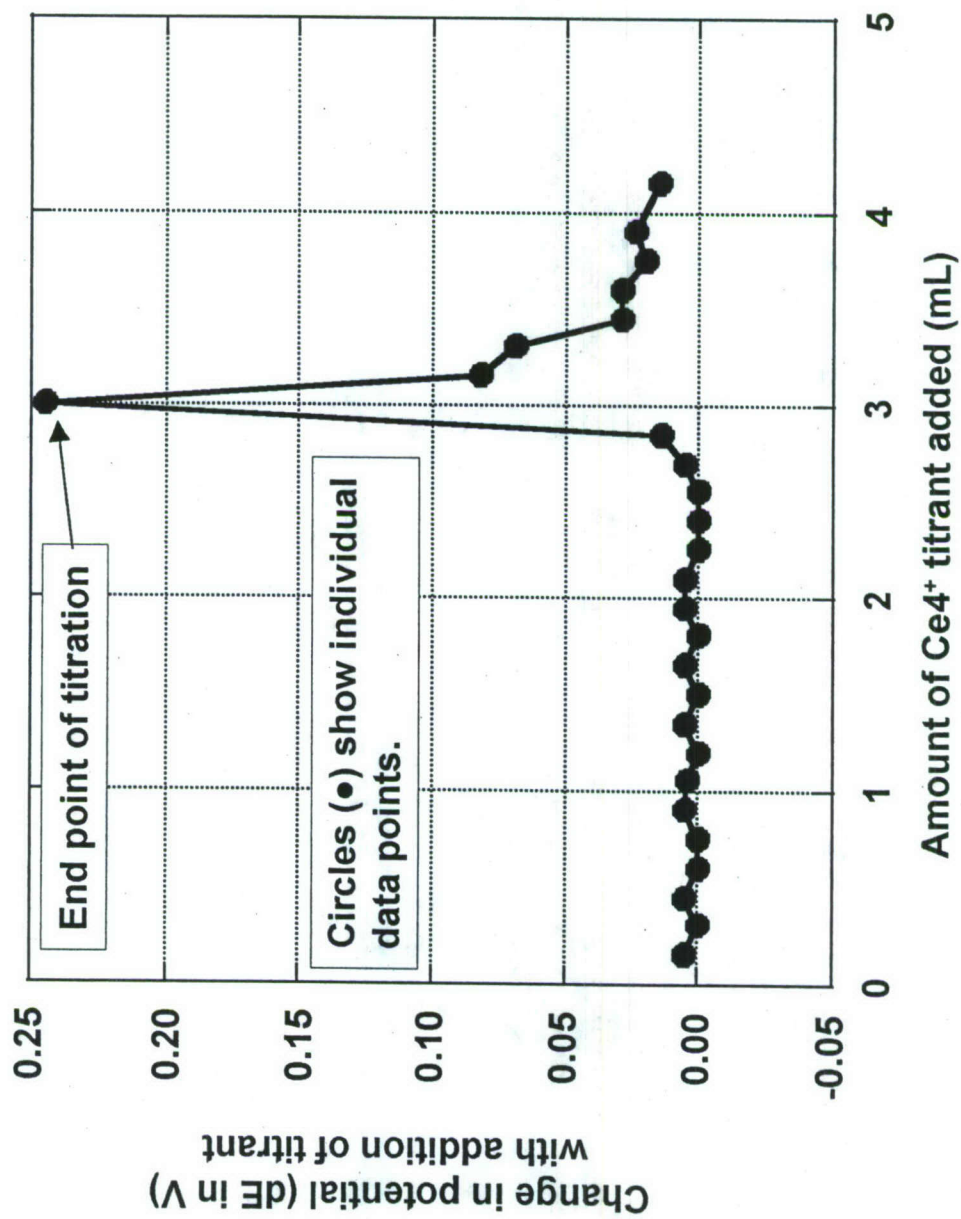


FIG. 3