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Attorney Docket No. 83463 1 2 MAST WAKE REDUCTION BY SHAPING 3 4 5 STATEMENT OF GOVERNMENT INTEREST The invention described herein may be manufactured and used 6 by or for the Government of the United States of America for 7 8 governmental purposes without the payment of any royalties thereon or therefor. 9 10 11 BACKGROUND OF THE INVENTION (1) Field of the Invention 12 The present invention relates to various mast shapes, in 13 14 which the mast shapes minimize the production of visible, electro-optic, infrared and radar cross section wake signatures 15 produced by water surface piercing masts. 16 17 (2) Background of the Invention 18 The contribution of submarines in littoral regions has 19 become increasingly important as modern electronic warfare 20 support systems proliferate. While on littoral missions, 21 submarines invariably spend a significant time at periscope 22 depth with one or more masts deployed through the water surface. 23 To minimize the probability of submarine detection in the 24

littoral regions, it is critical that mast wake signatures be minimized or eliminated. A surface piercing submarine mast typically produces signatures (i.e., spray, foam and waves) that are observable by visual, electro-optic, infrared and radar means.

6 One important parameter in wake signature reduction is 7 thickness to chord ratio. Typically, the hydrodynamic loads and 8 functional volume requirements on a submarine mast constrain the 9 thickness to chord ratios in the range of 0.5-0.7.

10 Streamlining significantly reduces a visible wake by reducing bow waves and spray. Streamlining also produces lower 11 trailing edge angles that result in reduced vortex shedding. 12 13 Reduced vortex shedding minimizes generation of and mixing of bubbles and thus reduces a visible white water wake. However, 14the low thickness to chord ratio foils that have smaller wakes 15 produce high lifts at angle of attack, have high wave slap 16 loads, reduce usable internal space and take up more space in 17 18 the submarine when the foils are not erected. Above 15-20° angles of attack, low thicknesses to chord foils begin to 19 separate and thus generate more white water. Circular cross-20 sections minimize space requirement problems and lift and wave 21 slap loads, but produce high drag and large wake signatures. 22 Alternatively, tow tank masts have ogive shapes to minimize 23 spray and wakes and ship bows are typically sharp to minimize 24

spray. Determining a method to incorporate the technology of 1 tow tank masts and ship bows may be suitable to other surface 2 3 piercing masts such as surface piercing masts, hydrofoil boats Incorporating the technology will also and oilrig platforms. 4 reduce the wave heights generated by such marine vehicles and 5 6 thus may allow them to travel faster through no-wake zones. As such, an improvement to masts used on submarines would be to 7 incorporate sharp leading edges and ogive shapes as part of the 8 · 9 shape of the masts in order to reduce the wake signatures of the 10 masts.

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#### SUMMARY OF THE INVENTION

13 It is a general purpose and object of the present invention 14 to provide a practical approach for reducing submarine mast 15 wakes signatures within the context of the mast functionality 16 for both future multifunctional systems and retrofit to existing 17 mast systems while maintaining mast structural integrity.

This object is accomplished with the present invention by providing a mast shaped with a sharp leading edge and continuing to a half angle on the leading edge greater than a maximum angle of attack that the mast will experience during maneuvering. The leading edge shape produces a stagnation zone with the effect of minimizing flow separations and has a pressure coefficient that

approaches zero. As such, the leading edge shaping mitigates
 the production of white water as a wake signature.

One shape that meets the above criterion is ogive on the 3 leading and trailing edges of the mast. For example: a 1 4 5 caliber ogive with no straight mid-sections results in a thickness to chord ratio of 0.5 and has leading and trailing 6 edge half angles of approximately 53°. A noticeable advantage 7 for total construction is the ease of fabrication of the shape 8 since both entrance and run are constructed from two opposing 9 10 arcs.

11 Keeping with the fluid mechanics and construction 12 principles of the first mast shape is a first variant which 13 extends from a pointed bottlenose leading edge to a widened 14 central portion and onto an ogive trailing edge. A second 15 variant of the mast shape extends from an ogive leading edge to 16 an adjacent tapered section as a trailing edge.

A third variant of the mast shape extends from a tapered section as a leading edge with a widened portion of the tapered section adjacent to a tapered section as a trailing edge. The leading edge tapers at a greater distance from the widened portion than the trailing edge tapers from the widened section. As such, the taper is at a greater angle or more extreme for the trailing edge than for the leading edge. A fourth variant of

the mast shape extends from an ogive leading edge to a widened
 central portion and onto a pointed bottlenose trailing edge.

A fifth variant of the mast shape has a tapered section as a leading edge with a widened portion of the tapered section adjacent to a tapered section as a trailing edge. The taper is more extreme for the leading edge than for the trailing edge. A sixth variant of the mast shape has a tapered leading edge extending to an ogive trailing edge.

9 The invention described herein minimizes the bow wave, 10 ventilation cavity and aft trough in the surface around a 11 submarine mast. This minimization will result in reduced air 12 ingestion and bubble generation thus reducing the visible, IR, 13 and radar wake signatures.

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#### BRIEF DESCRIPTION OF THE DRAWINGS

A more complete understanding of the invention and many of the attendant advantages thereto will be readily appreciated as the same becomes better understood by reference to the following detailed description when considered in conjunction with the accompanying drawings wherein:

FIG. 1 depicts a mast shape of the present invention with mast wake signature reduction features;

FIG. 2 depicts a first variant of the mast shape of the 1 present invention; 2 FIG. 3 depicts a second variant of the mast shape of the 3 present invention; 4 FIG. 4 depicts a third variant of the mast shape of the 5 present invention; 6 FIG. 5 depicts a fourth variant of the mast shape of the 7 present invention; 8 · FIG. 6 depicts a fifth variant of the mast shape of the 9 present invention; and 10 11 FIG. 7 depicts a sixth variant of the mast shape of the present invention. 12 13 DESCRIPTION OF THE PREFERRED EMBODIMENT 14 The present invention provides a sharp leading edge on the 15 mast and an aft shape of the mast that minimizes flow 16 separations and has a pressure coefficient that approaches zero. 17 The shapes presented herein (shown in FIGS. 1-7) are adaptable 18 by those skilled in the art to construct to a specific shape for 19 a specific mast that can be used to meet the objective of 20 reducing wake signatures on a functional mast. 21 22 For a submarine mast, a bow wave is generated on the 23 leading edge. A larger bow wake generates a deeper trough 24 downstream that contributes to a deeper ventilation cavity.

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Both of these effects contribute to the production of white water signature. As such, the size of the bow wave is dependent on the magnitude and the lateral extent of the stagnation zone on the mast.

An effective way to reduce the bow wake is to have a sharp 5 leading edge on the mast. However, when the mast is moving 6 through the water at angle of attack, a sharp leading edge will 7 separate and create a ventilation cavity that produces white 8 9 water. Referring now to a mast shape 10 of FIG. 1, by making a half angle "A" on a leading edge 12 greater than a maximum angle 10 of attack "B" (typically no greater than 30 degrees) that the 11 mast will experience during maneuvering; the mast shape 12 mitigates the production of white water. A small-radius 13 circular or elliptical nose can be added to smooth the sharp 14leading edge 12. To minimize the bow wave the flow around the 15 mast is analyzed with a potential flow code. 16

During operations, the high pressure on the forward facing surfaces produces the bow wave. When forward facing underwater surfaces have a pressure above the ambient pressure, this higher pressure forces the water and free surface upward until the increase in head balances the increase in pressure. If this higher underwater pressure were to be reduced or eliminated than so would the bow wave.

Normal force of a flow on a submerged body is well 1 characterized for these purposes by the non-dimensional 2 parameter, the pressure coefficient  $(C_p)$ . The  $C_p$  is defined as 3 (Local Pressure - Ambient Pressure)/ (0.5 \* Water Density \* 4 (Mast Velocity) ^2). A Cp of zero indicates no increase in 5 pressure, a positive  $C_p$  shows an increase in pressure, and a 6 decrease in  $C_p$  indicates a decrease in pressure. The  $C_p$  at a 7 location on a body where the flow has stopped is called a 8 9 stagnation point. From potential or ideal flow results, the Cp at stagnation is 1.0. 10

Ideally, if the  $C_{\rm p}$  at every location on a submerged mast 11 12 could be zero, then the mast wake would be eliminated. However, flow about a submerged body decelerates to zero at a leading 13 edge and then accelerates around the body. The physics of fluid 14 mechanics compels an increase in pressure with the deceleration 15 and an increase with acceleration. At the stagnation point the 16  $C_p$  is one. As one moves axially aft on the mast the  $C_p$  starts at 17 one, decreases to zero, continues to decrease to a negative Cp 18 19 (known as  $C_{\rm p}\ {\rm min})$  and then increases once again to some value equal to or below one. 20

Although the leading edge will always have stagnation flow and thus a  $C_p$  of 1.0, the effect on producing a bow wave would be minimized if this  $C_p$  of 1.0 acted in an area as small as possible. If a  $C_p$  of 1.0 acted on only an infinitesimal portion

1 of the mast, the effect on the bow wave would be infinitesimal. 2 Hence it is proposed that the first criteria for design is to minimize the absolute value of Cp times an appropriate area to as 3 4 close to zero as possible along the mast surface. Since the 5 flow about a deeply submerged mast is primarily two dimensional, 6 one length dimension as the area will be an assumed height of 7 unity. The other length is defined in various ways to obtain 8 several design parameter numbers. The appropriate area is converted to a non-dimensional area number by dividing by the 9 10 wetted area of the mast (using a unit height).

11 Several non-dimensional area number times Cp formulas are 12 used. One is the integral of the axial component of the area 13 times the local  $C_p$  for the forward facing portion of the mast. 14 The desire is to move this integral as close to zero as 15 possible. For an infinitely thin plate with the flow streamwise the result would be C<sub>p</sub> \* Area of 1.0 \* 0.0; for this same 16 17 plate facing the flow cross-wise the result would be 1.0 \* 1.0. 18 A similar integral and analysis would be taken around the 19 rearward facing mast portion. In addition, an integral is 20 minimized of the transverse component of the area times the local  $C_{\rm p}$  for one side of the mast. Since the flow is 21 22 symmetrical, the other side of the mast need not be considered. 23 The second design criteria are implemented after the 24 completion of the first. The flow is examined for transition

and possible separation. If laminar separation is found to
occur, this separation can be corrected by applying roughness to
the surface for tripping the flow. If laminar flow cannot be
transitioned before separation or if premature turbulent flow
separation occurs then the design process is started over with
less a stringent minimization of the C<sub>p</sub> times area.

7 The shape is adjusted on the trailing edge to attempt to 8 bring the local  $C_p$  at the aft end of the mast as close to zero as 9 possible while meeting the constraints. A  $C_p$  of zero would 10 minimize the trough in the surface aft of the mast.

After the mast shape has been designed using the potential 11 flow analysis, boundary layer analysis is done on the shape to 12 determine where laminar separations will occur. Laminar 13 separation causes a ventilation cavity to form on the side of 14 15 the mast. This ventilation cavity entrains air into the water column and generates a bubbly wake. To minimize this type of 16 wake production, a roughness or another type of boundary layer 17 18 trip can be formed on the surface of the mast upstream of the 19 predicted location for laminar separation. This trips the 20 boundary layer to turbulent and prevents separation. Selection of the boundary layer trip is also preferably based on reducing 21 the radar cross-section of the mast shape 10. Designs for use 22 are covered by patent disclosures, serial no. 09/685152 and 23 24 09/685151, incorporated herein by reference.

One shape that meets the above criterion is ogive on the 1 leading and trailing edges of the mast. More specifically a 1 2 caliber ogive with no straight mid-sections results in a 3 thickness to chord ratio of 0.5 and has leading and trailing 4 edge half angles of approximately 53° (as shown in FIG 1). A 5 noticeable advantage of the shape of FIG.1 is the ease of 6 7 fabrication since both entrance and run are constructed from two opposing arcs. 8

9 The invention described here minimizes the bow wave, 10 ventilation cavity and aft trough in the surface also around a 11 submarine mast. This minimization results in reduced air 12 ingestion and bubble generation thus reducing the visible, IR, 13 and radar wake signatures.

Alternative shapes that meet the design criteria are a pointed increased tapered nose, a pointed smaller tapered or squeegee nose, or a pressure gradient laminar flow nose shape. These various shapes (including the ogive) can be combined on leading and trailing edges, respectfully, is any combination of pairs of shapes as shown in FIGS. 2-7.

FIG. 2 depicts a first variant of the present invention as a mast shape 20. The mast shape 20 extends from a pointed bottlenose leading edge 22 to a widened central portion 24 and onto an ogive trailing edge 26.

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FIG. 3 depicts a second variant of the present invention as

a mast shape 30. The mast shape 30 extends from an ogive
 leading edge 32 to an adjacent tapered section 34 as a trailing
 edge.

FIG. 4 depicts a third variant of the present invention as 4 a mast shape 40. The mast shape 40 extends from a tapered 5 section 42 as a leading edge with a widened portion 44 of the 6 tapered section adjacent to a tapered section 46 as a trailing 7 8 edge. The tapered section 46 tapers to a chord 47 at a lesser distance from a chord 48 of the widened portion 44 than the 9 tapered section 42 tapers to a chord 49 (the chord 49 equal in 10 length to the chord 47) from the chord 48. As such, the taper 11 is more extreme for the tapered section 46 than for the tapered 12 section 42. 13

FIG. 5 depicts a fourth variant of the present invention as mast shape 50. The mast shape 50 extends from an ogive leading edge 52 to a widened central portion 54 and onto a pointed bottlenose trailing edge 56.

FIG. 6 depicts a fifth variant of the present invention as mast shape 60. The mast shape 60 extends from a tapered section 62 as a leading edge with a widened portion 64 of the tapered section adjacent to a tapered section 66 as a trailing edge. The tapered section 62 tapers to a chord 67 at a lesser distance from a chord 68 of the widened portion 64 than the tapered section 66 tapers to a chord 69 is equal in length

1 to the chord 67) from the chord 68. As such, the taper is at a 2 greater angle or more extreme for the tapered section 62 than 3 for the tapered section 66.

FIG. 7 depicts a sixth variant of the present invention as mast shape 70. The mast shape 70 extends from a tapered leading edge 72 to an ogive trailing edge 74.

FIGS. 2-7 show some sample classes of shapes but this
invention is not limited to the shapes shown.

9 While the invention has been described in connection with 10 what is considered to be the most practical and preferred 11 embodiments, it should be understood that this invention is not 12 to be limited to the disclosed embodiment, but on the contrary 13 is intended to cover various modifications and equivalent 14 arrangements included within the spirit and scope of the 15 appended claims. 1 Attorney Docket No. 83463

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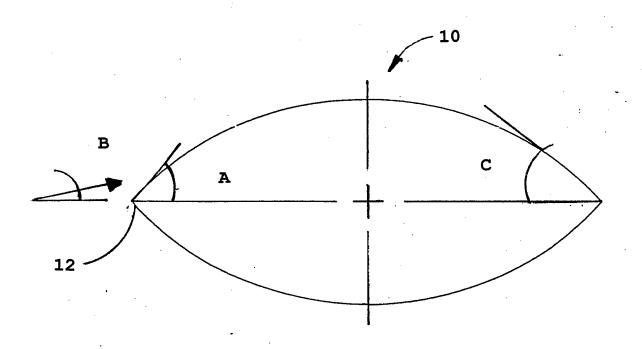
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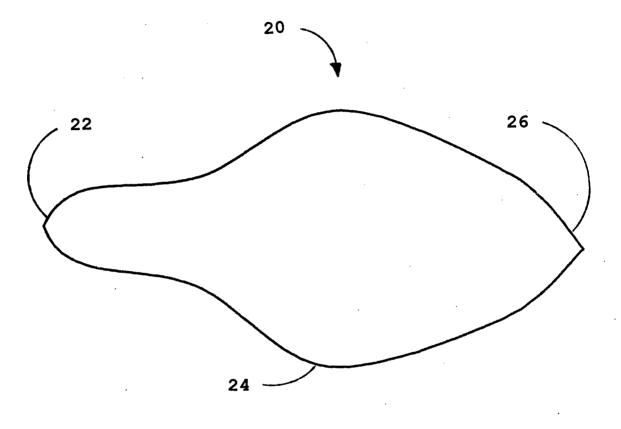
## MAST WAKE REDUCTION BY SHAPING

## ABSTRACT OF THE DISCLOSURE

A mast for use on a submarine is disclosed. The shape of 6 the mast includes a sharp leading edge. The leading edge widens 7 to an angle greater than the maximum angle of angle of attack 8 that the mast will experience during maneuvering. The shape 9 produces a stagnation zone that minimizes flow separations at 10 the bow wave and has a pressure coefficient that approaches zero 11 such that wake signatures of the mast are reduced. The surface 12 of the mast is roughened to be capable of producing a turbulent 13 boundary layer of the mast further reducing wake signatures from 14 the bow wake. 15



## FIG. 1





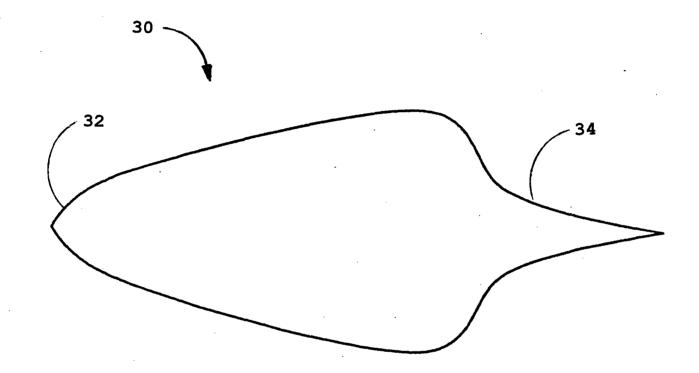


FIG. 3

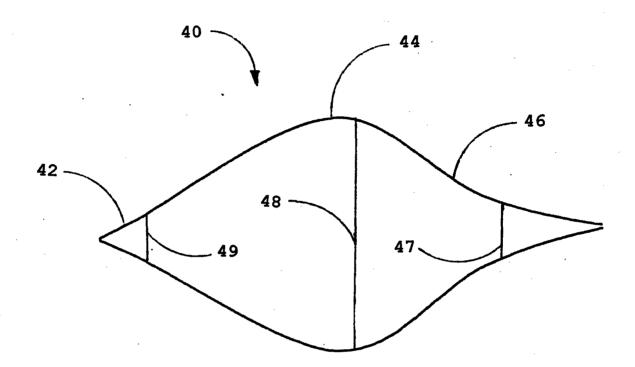
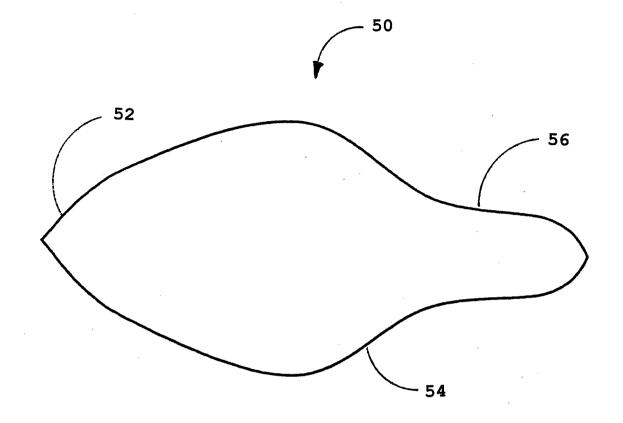
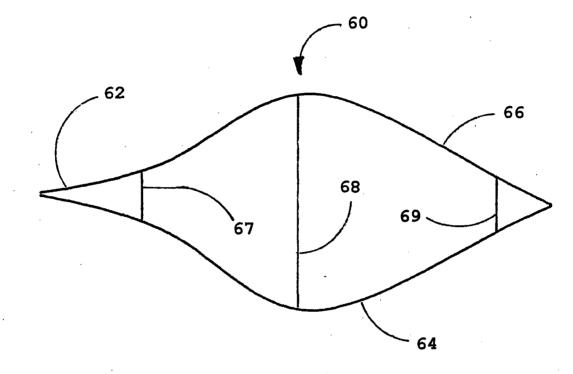


FIG. 4









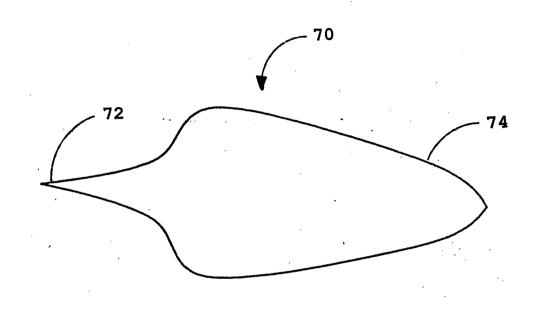


FIG. 7