

DEPARTMENT OF THE NAVY

NAVAL UNDERSEA WARFARE CENTER DIVISION 1176 HOWELL STREET NEWPORT RI 02841-1708

IN REPLY REFER TO:

Attorney Docket No. 84065 Date: 5 November 2004

The below identified patent application is available for licensing. Requests for information should be addressed to:

PATENT COUNSEL NAVAL UNDERSEA WARFARE CENTER 1176 HOWELL ST. CODE 00OC, BLDG. 112T NEWPORT, RI 02841

Serial Number 10/730,187

Filing Date 8 December 2003

Inventor Thomas J. Gieseke

If you have any questions please contact Michael P. Stanley, Patent Counsel, at 401-832-6393.

20041115 064

DISTRIBUTION STATEMENT A Approved for Public Release Distribution Unlimited

Attorney Docket No. 84065 Customer No. 23523

HIGH VELOCITY UNDERWATER JET WEAPON

TO ALL WHOM IT MAY CONCERN:

BE IT KNOWN THAT (1) THOMAS J. GIESEKE and (2) ROBERT KUKLINSKI, citizens of the United States of America, employees of the United States Government and residents of (1) Newport, County of Newport, State of Rhode Island and (2) Portsmouth, County of Newport, State of Rhode Island, have invented certain new and useful improvements entitles as set forth above of which the following is a specification:

MICHAEL P. STANLEY Reg. No. 47108 Naval Undersea Warfare Center Division Newport Newport, RI 02841-1708 TEL: 401-832-4736 FAX: 401-832-1231

1	Attorney Docket No. 84065
2	
3	HIGH VELOCITY UNDERWATER JET WEAPON
4	
5	STATEMENT OF GOVERNMENT INTEREST
6	The invention described herein may be manufactured and used
7	by or for the Government of the United States of America for
8	governmental purposes without the payment of any royalties
9	thereon or therefore.
10	
11	BACKGROUND OF THE INVENTION
12	(1) Field of the Invention
13	The present invention relates to underwater weapons and
14	more particularly, to directed energy high velocity jets used as
15	an underwater weapon.
16	(2) Description of the Prior Art
17	As known in the art, undersea projectiles are considered a
18	weapon to defeat undersea targets. Projectiles (similar to
19	projectile 10 of FIG. 1), have been demonstrated for use. The
20	projectiles are based on standard munitions with explosive
21	cartridges launching the projectiles from a gun. Although the
22	use of projectiles is an effective and low-risk approach for
23	defeating underwater targets, the use presents a number of
24	problems. In a first example, the launch system must be kept

dry which further creates technical problems. In a second 1 example of the problems of use, the combustion gasses produced 2 by launch limit the rate of fire of the qun or weapon as these 3 gasses interfere with flight of salvos of the projectiles 10. 4 In a third example of the problems of use, the projectiles 10 5 interfere with each other in flight, further limiting rates of 6 7 fire. In a final but not exhaustive example of the problems of use, the projectiles 10 occupy a very small portion of the 8 9 supercavity 12 that they generate therefore utilizing a small percentage of the potential benefits of the supercavity 12. 10

It has been further demonstrated that forward-directed jets 11 20 from moving vehicles 22 (shown in FIG. 2) can produce 12 13 supercavities 24 in a manner similar to a physical cavitator. As shown in the figure, the jet 20 advances forward of the 14 vehicle 22 such that a moving front 26 is produced. 15 The size and shape of the cavity 24 are related to the diameter of the 16 17 forward directed jet 20 and the advancement speed of the moving front 26. 18

19 Referring again to FIG. 1, the shape of the cavity 12 is20 assumed to be elliptical as defined by

$$\left(\frac{x-l/2}{l/2}\right)^m + \left(\frac{r}{R}\right)^n = 1$$

22 where x is the distance along the axis of the cavity 12, l is 23 the length of the cavity, r is the radius of the cavity, and R

1 is the maximum radius of the cavity. The exponents are selected 2 using the approximation as m = 2 and n = 2.4. Two other 3 parameters are required to define the shape of the supercavity 4 $12: \lambda(\sigma)$ and $\mu(\sigma, C_D)$. C_D is the cavitator drag coefficient based 5 on the cavitator projected area and σ is the cavitation number 6 defined as:

$$\sigma = \frac{P_{\infty} - P_C}{1/2\rho U^2}$$

8 where ρ is the fluid density, P_{∞} is the ambient pressure, P_c is 9 the pressure of the cavity 12, and U is the speed of the 10 projectile 10. The first parameter, the ratio of the maximum 11 diameter of the cavity 12 to cavitator tip diameter ratio is 12 given by:

13

7

$$\mu = \sqrt{\frac{C_D(1+\sigma)}{\sigma(1-0.132\sigma^{1/7})}}$$

14 The second parameter, the slenderness ratio of the cavity 12, 15 l/2R, is given by:

16

$\lambda = 1.067\sigma^{-0.658} - 0.52\sigma^{0.465}$

17 The drag coefficient of a disc cavitator is assumed equal to 18 .814. An equivalence is assumed between a jet and a disc. A 19 forward jet cavitator of known cross sectional area will produce 20 a cavity equivalent in size and characteristics to a disc 20.5% 21 of the size.

1 The required forward directed jet velocity can be estimated 2 from energy balance considerations. The rate of work done by 3 the jet front is the product of the drag force of the equivalent 4 disc cavitator multiplied by the speed of advancement of the jet 5 front, e.g.:

6

 $Power_{out} = \frac{1}{2} \rho_{fluid} U_f^2 A_{equiv} C_d U_f$

7 The energy flux into the jet front as supplied by the high-speed 8 jet is computed relative to the advection speed of the front. 9 This energy is then given by:

10

 $Power_{in} = \left(\frac{1}{2}\rho_{jet}\left(U_{jet} - U_{f}\right)^{2}A_{jet}\right)\left(U_{jet} - U_{f}\right)$

11 Setting these two expressions equal to each other provides 12 a relationship between required jet velocities to sustain a 13 propagating jet front as a function of a few key parameters:

14 $\frac{\rho_{fluid}}{\rho_{jet}} = \frac{A_{jet}}{A_{equiv}C_d} \left(\frac{U_{jet} - U_f}{U_f}\right)^3$

15 If the density ratio is assumed equal to 1.0 (water jet 16 into water), the area ratio is assume equal to 0.205, and the 17 drag coefficient is equal to 0.814, the required jet velocity is 18 1.55 times the front advance speed. If high density jets are 19 considered, the required jet velocity is somewhat lower, 1.28 20 for a specific gravity of 8.0. The extent of penetration of the 21 jet for a given velocity is improved, but for a specified

dynamic head, the penetration is considerably less. Inversely,
a light liquid can be fired a range for a specified dynamic
head.

Dynamics play an important role in the jet concept. A steady jet from a stationary platform cannot sustain a supercavity. The jet must be pulsed to reap the benefits of supercavitation.

FIG. 3 illustrates the transient nature of a pulsed 8 supercavitating jet 30. It is assumed that the water jet 9 emerges at its maximum speed U_{jet}. As soon as the jet begins 10 (point 1), a front forms at the exit of a nozzle 32 and a 11 12 supercavity is created. As fluid feeds the front from the left, the existing portion of the supercavity expands (point 2) and 13 the jet front propagates to the right at U_f . After an amount of 14 time, the parts of the supercavity originally formed by the 15 start of the jet 30, collapse back onto the fluid stream (point 16 3). At this point in time the state of the system is an 17 elliptical cavity with a core (point 4). The front continues to 18 19 be fed by the jet 30 in the core of the supercavity and it proceeds to the right. Material in the core is consumed at the 20 front until there is no longer any fluid inside the supercavity 21 30 (point 5). The supercavity 30 then collapses as the closure 22 23 point catches up to the maximum penetration of the front (points 6 and 7). 24

1 The geometry of the jet 30 determines the total water 2 consumed and range of the jet. The total penetration length is 3 the length of the cavity plus the distance the trapped core can 4 drive the front after the cavity closes. This extra length is 5 simply determined as:

7 The total volume v of material consumed in forming the jet 8 30 is the volume in the core plus the fluid required to drive 9 the front out to one length of the cavity from the nozzle 32.

 $L_{fp} = \frac{U_f L_{cav}}{\left(U_{int} - U_f\right)}$

 $10 V = A_{jet} \left(L_{cav} + L_{cav} \frac{U_{jet}}{U_f} \right)$

In real world applications, high velocity jets are used in 11 industrial systems for cutting operations. Pressures of 380 Mpa 12 (50,000 psi), generated with specialized hydraulic pumps, and 13 14 are used to generate very small diameter fluid jets with speeds approaching 800 m /s. These systems are designed for precision 15 continuous cutting. As such, jet diameters are typically very 16 small (no greater than 1 mm). Jet pulses of this size can only 17 18 penetrate a very short distance (of the order 1 meter) in the water based on the equations described above. Power consumption 19 20 for significantly larger jets becomes prohibitive if sustained 21 operation is required.

SUMMARY OF THE INVENTION

2	Accordingly, it is a general purpose and primary object of
3	the present invention to provide a method of producing a long
4	distance fluid jet using a pulsing system in which the jet is
5	also useable as a weapon.
6	To obtain the object described, the present invention
7	features a system and method for producing a pulsed jet with the
8	pulsed jet preferably used as an underwater weapon. High
9	density materials and particulate laden jet streams enhance the
10	penetration of the pulsed jet and lethal effects by varying the
11	density of the pulsed jet. The use of molten metals further
12	enhances the jet penetration.
13	
14	BRIEF DESCRIPTION OF THE DRAWINGS
14 15	BRIEF DESCRIPTION OF THE DRAWINGS These and other features and advantages of the present
14 15 16	BRIEF DESCRIPTION OF THE DRAWINGS These and other features and advantages of the present invention will be better understood in view of the following
14 15 16 17	BRIEF DESCRIPTION OF THE DRAWINGS These and other features and advantages of the present invention will be better understood in view of the following description of the invention taken together with the drawings
14 15 16 17 18	BRIEF DESCRIPTION OF THE DRAWINGS These and other features and advantages of the present invention will be better understood in view of the following description of the invention taken together with the drawings wherein:
14 15 16 17 18 19	BRIEF DESCRIPTION OF THE DRAWINGS These and other features and advantages of the present invention will be better understood in view of the following description of the invention taken together with the drawings wherein: FIG. 1 is a prior art schematic view of a projectile and a
14 15 16 17 18 19 20	BRIEF DESCRIPTION OF THE DRAWINGS These and other features and advantages of the present invention will be better understood in view of the following description of the invention taken together with the drawings wherein: FIG. 1 is a prior art schematic view of a projectile and a cavity;
14 15 16 17 18 19 20 21	BRIEF DESCRIPTION OF THE DRAWINGS These and other features and advantages of the present invention will be better understood in view of the following description of the invention taken together with the drawings wherein: FIG. 1 is a prior art schematic view of a projectile and a cavity; FIG. 2 is a prior art schematic view of a projectile having
14 15 16 17 18 19 20 21 22	BRIEF DESCRIPTION OF THE DRAWINGS These and other features and advantages of the present invention will be better understood in view of the following description of the invention taken together with the drawings wherein: FIG. 1 is a prior art schematic view of a projectile and a cavity; FIG. 2 is a prior art schematic view of a projectile having a forward facing jet forming a cavity;
14 15 16 17 18 19 20 21 22 23	BRIEF DESCRIPTION OF THE DRAWINGS These and other features and advantages of the present invention will be better understood in view of the following description of the invention taken together with the drawings wherein: FIG. 1 is a prior art schematic view of a projectile and a cavity; FIG. 2 is a prior art schematic view of a projectile having a forward facing jet forming a cavity; FIG. 3 is a prior art diagram of the different stages of a

FIG. 4 is a schematic view of the pulsed jet generating
system according to the present invention.

3 4

DESCRIPTION OF THE PREFERRED EMBODIMENT

5 The following is a detailed description of the preferred 6 embodiment of the present invention. It will be appreciated 7 that while one embodiment will be described hereinbelow, there 8 are many different embodiments (such as various intake/discharge 9 valve systems, filling systems, and nozzle systems) that will 10 perform the desired functions. As such, the present application 11 should not be limited to one specific embodiment.

Referring now to FIG. 4, a pulsed jet generating system 40 is shown. The pulsed jet system 40 generally comprises a pressure chamber 42, a nozzle 44, and a supporting manifold 46. The pulsed jet system 40 preferably operates from a submerged platform (not shown) such as a torpedo, submarine, or other unmanned underwater vehicle.

In operation, the pulsed jet system 40 produces a jet stream 48 which travels a significant distance (for example, in the range of 5 to 50 m) through the surrounding water 50 to produce a cavity 52 with a jet 54 until the jet strikes a target (not shown) or the jet collapses. The pulsed jet system 40 is preferably a combustion driven system, though other means of driving the pulsed jet system are possible.

In further description of the operation, the pressure chamber 42 is filled with a fluid 56 (preferably water or water with a particulate, discussed in greater detail hereinbelow). A fuel mixture 58 is injected within the pressure chamber 42 and adjacent the fluid 56. The fuel mixture 58 is ignited to create an intense pressure that drives the fluid 56 from the pressure chamber 42 through the nozzle 44.

If the pressure chamber 42 is full of low pressure air and 8 all valves for the pressure chamber are closed, the pulsed jet 9 system 40 begins by opening an intake valve 60 in the head 62. 10 The intake valve 60 reacts by monitoring the pressure within the 11 pressure chamber 42 and/or the level of the fluid 56. The fluid 12 56 is forced through the intake manifold 64 from an accumulator 13 The accumulator 66 is continuously fed by a pump 68 that 14 66. draws the fluid 56 through an intake 70 from the surrounding 15 The accumulator 66 may also contain a limited supply 16 water 50. 17 of the fluid 56 which is not automatically refilled in situations where the pulsed jet system 40 will be operating for 18 short time periods. 19

20 While the present invention has heretofore been described 21 wherein the working fluid 56 is water, any other fluid, 22 including liquids metals, combustible or reactive materials and 23 particulate laden fluids can be used. The pulsed jet system 40 24 may also contain a tank 72 containing a particulate 74 (such as

sand) which may be added to the liquid or fluid 56 in order to
increase or decrease the density of the jet stream 48.

When the pressure chamber 42, connected to the head 62 with 3 fasteners 76, is fully charged with the fluid 56, the intake 4 valve 60 is closed. A fuel injection valve 78 is then opened 5 such that fuel and air are injected through the fuel intake • 6 manifold 80 into as a combustion volume. Any material, such as 7 but not limited to, liquid propellants, explosive capsules, 8 combustible gas, etc., capable of producing pressure within the 9 pressure chamber 42 may also be used. During the injection of 10 the fuel, the fluid 56 is free to escape from the nozzle 44. 11

When the pressure chamber 42 is fully charged with fuel, 12 the fuel injection valve 78 is closed and the fuel/air mixture 13 is ignited by an igniter (not shown). A rapid rise in pressure 14 within the pressure chamber 42 forces the fluid 56 from the 15 pressure chamber through the nozzle 44 to form the 16 supercavitating jet 54. Optimal performance is obtained when 17 the combustion rate of the fuel is controlled so that a constant 18 pressure in the combustion chamber 42 is maintained resulting in 19 a constant velocity for the jet 54 during repetition of the 20 operation for pulsation. 21

When the pressure chamber 42 is almost emptied (or the pressure within the pressure chamber drops below a threshold value), a power-take-off value 84 is opened allowing the

compressed gases to flow through a power take-off manifold 86
into a secondary pressure vessel 88. Alternatively, the
combustion gasses may simply be vented to the surrounding water
50. These combustion gases can alternatively be supplied to a
gas turbine 90 which in-turn drives the pump 68.

Prior to opening the intake valve 60 to begin the cycle 6 again for the pulsed jet system 10, the power take-off valve 84 7 is closed and a chamber vent valve 92 is opened allowing the 8 remaining pressurized gases to escape through the vent manifold 9 94 to the surrounding water 50. The power take-off valve 84 is 10 preferably controlled by monitoring the pressure within the 11 pressure chamber 42 as well as the level of the fluid 56. This 12 cycle is repeated for each jet 54. The individual components 13 are sized to achieve the desired firing rates, jet size, and 14 extent of penetration and are within the knowledge of one of 15 ordinary skill in the art. 16

17 The head 62 may include one or more cams (not shown) to 18 control the opening and closing of the various valves. 19 Alternatively, the pulsed jet 54 may monitor the pressure 20 chamber 42 pressures and fluid levels to control the opening and 21 closing of the valves associated with the pressure chamber.

In light of the above, it is therefore understood that within the scope of the appended claims, the invention may be practiced otherwise than as specifically described.

1 Attorney Docket No. 84065

2

HIGH VELOCITY UNDERWATER JET WEAPON 3 4 5 ABSTRACT OF THE DISCLOSURE An assembly, a system and a method of use for producing a 6 pulsed jet used to carry a high velocity jet of fluid through 7 The energy of this jet is to be used as a weapon against 8 water. The assembly includes a pressure chamber, a undersea targets. 9 manifold, and a nozzle. In use, the pressure chamber is filled 10 with fluid and a pressure is generated within the chamber by 11 injecting and igniting fuel adjacent the fluid thereby forcing 12 the fluid out the nozzle. The forced fluid is directed to 13 create a high velocity jet of fluid. The fuel can be ignited 14 repeatedly to produce follow-on jets, each impacting the 15 preceding high velocity jet. 16



FIG. 2 PRIOR ART





FIG. 4

3/3