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#### Attorney Docket No. 84169 Customer No. 23523

# FLOW REVERSAL SYSTEM FOR AXIAL FAN

#### TO ALL WHOM IT MAY CONCERN

BE IT KNOWN THAT GUY F. BORGES, citizen of the United States of America, employee of the United States Government and resident of Somerset, County of Bristol, Commonwealth of Massachusetts, has invented certain new and useful improvements entitled as set forth above of which the following is a specification:

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1	Attorney Docket No. 84169
2	
3	FLOW REVERSAL SYSTEM FOR AXIAL FAN
4	
5	STATEMENT OF GOVERNMENT INTEREST
6	The invention described herein may be manufactured and used
7	by or for the Government of the United States of America for
8	Governmental purposes without the payment of any royalties
9	thereon or therefore.
10	
11	CROSS REFERENCE TO OTHER RELATED APPLICATIONS
12	Not applicable.
13	
14	BACKGROUND OF THE INVENTION
15	(1) Field of the Invention
16	The present invention relates generally to axial fans, and
17	more particularly to a flow reversal system for an axial fan that
18	quickly reverses the flow of fluid through the fan without
19	changing the rotational direction or speed of the fan.
20	(2) Description of the Prior Art
21	Fan arrangements in conventional air handling systems
22	utilize motor driven fan wheels that draw ventilation air from
23	the outdoors through ducts, louvers and dampers. Although these
24	fan systems may be able to vary their speed and capacity, they
25	almost always have significant amounts of rotational inertia in
26	the fan wheel/motor assembly that can require minutes for the fan
27	wheel to completely stop rotating after the motor has been turned

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1 off. However, in situations where air contaminants are detected, 2 it is desirable to shut down the air flow as soon as possible and 3 even reverse same to purge the contaminated air from an indoor 4 environment.

Typically, when contaminants are detected, fan motors are 5 shut off and dampers are used to shut off an air flow in a duct. 6 The use of dampers to rapidly seal off air flow is problematic 7 since most fast-acting damper assemblies are not capable of a 8 completely tight seal. Further, damper seals experience very 9 high pressure excursions when a fan discharge is rapidly closed 10 These factors make it extremely difficult to devise a off. 11 scheme that quickly stops the flow of outdoor air being drawn 12 into an air handling system upon detection of contaminants in 13 that air stream. 14

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## SUMMARY OF THE INVENTION

Accordingly, it is an object of the present invention to provide a system that can quickly reverse the flow of fluid caused by a fan.

20 Another object of the present invention is to provide a flow 21 reversal system for an axial fan that can change the flow of 22 fluid through the fan without changing the rotational speed or 23 direction of the fan.

Other objects and advantages of the present invention will become more obvious hereinafter in the specification and drawings.

In accordance with the present invention, a flow reversal 1 system is provided for use with an axial fan having a drive shaft 2 that rotates about a longitudinal axis thereof. A blade support 3 wheel is coupled at a central portion thereof to the drive shaft 4 for rotation therewith. A disk is positioned about the drive 5 shaft adjacent the blade support wheel. A torsion spring is 6 coupled to the blade support wheel and to the disk such that, 7 when the torsion spring is in tension, the disk is poised for a 8 relative rotation about the drive shaft. The relative rotation 9 is relative to the blade support wheel. A lock couples the disk 10 to the blade support wheel when the torsion spring is in tension 11 so that rotation of the blade support wheel causes corresponding 12 rotation of the disk. Each of a plurality of fan blades has a 13 stem rotationally supported by the blade support wheel so that a 14 rotational position of the stem sets blade pitch for a 15 corresponding one of the fan blades. Means are provided to 16 couple each stem to the disk such that rotation of the drive 17 shaft causes rotation of the fan blades about the drive shaft. 18 The coupling of the stem to the disk also positions the fan 19 blades to generate a flow therethrough when the drive shaft 20 rotates with the lock coupling the disk to the blade support 21 wheel while the torsion spring is in tension. Release means are 22 coupled to the lock means when it is desired to uncouple the lock 23 from the disk and blade support wheel. Specifically, when the 24 release means is activated, the disk experiences relative 25 rotation about the drive shaft as tension in the torsion spring 26 is released. The relative rotation of the disk causes rotation 27

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1	of each stem thereby re-positioning the fan blades to reverse the
2	flow therethrough as the drive shaft rotates.
3	
4	BRIEF DESCRIPTION OF THE DRAWINGS
5	Other objects, features and advantages of the present
6	invention will become apparent upon reference to the following
7	description of the preferred embodiments and to the drawings,
8	wherein corresponding reference characters indicate corresponding
9	parts throughout the several views of the drawings and wherein:
10	FIG. 1 is a schematic view of a flow reversal system for an
11	axial fan in accordance with an embodiment of the present
12	invention; and
13	FIG. 2 is an isolated head-on view of a single fan blade
14	illustrating the relationship between the blade support wheel and
15	geared disk as viewed along line 2-2 in FIG. 1.
16	$\bullet$
17	DESCRIPTION OF THE PREFERRED EMBODIMENT(S)
18	Referring now to the drawings, and more particularly to FIG.
19	1, the flow reversal system for an axial fan in accordance with
20	the present invention is depicted schematically. As is known in
. 21	the art, an axial fan is one that has a drive shaft 100 that
22	rotates about its longitudinal axis 102 as shown by drive arrow
23	104. Powered rotation of drive shaft 100 can be achieved by a
24	motor (not shown) coupled directly to drive shaft 100 or
25	indirectly to drive shaft 100 by means of a belt or chain.
26	Accordingly, it is to be understood that the type of axial fan
27	and drive source are not limitations of the present invention. $4$
	<b>*2</b>
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A wheel 10 is coupled at coupling 12 to drive shaft 100 for 1 rotation therewith. Wheel 10 is rigid and has an annular flange 2 14 at its peripheral edge. Rotatably supported in annular flange 3 14 are a plurality of spaced apart fan blade stems 20. More 4 specifically, as best seen in FIG. 2, each stem 20 passes through 5 annular flange 14 and is supported in a bushing 22 that supports 6 rotation of stem 20 as indicated by arrow 24. Coupled to each 7 stem 20 outside of annular flange 14 is a fan blade 26, the size 8 and shape of which are not limitations of the present invention. 9 Although only two blade/stem combinations are shown, it is to be 10 understood that additional blades/stems can be used without 11 departing from the scope of the present invention. Coupled to 12 each stem 20 inside of annular flange 14 is a bevel gear 28. 13

A disk 30 is disposed about drive shaft 100 but is not 14 directly coupled thereto. That is, the rotation of drive shaft 15 100 is not directly compled to disk 30. One face of disk 30 is 16 configured with gear teeth 32 (as best seen in FIG. 2) that 17 engage the teeth of bevel gear 28. As a result, independent 18 rotation of disk 30 about drive shaft 100 results in rotation 19 (indicated by arrow 24) of each bevel gear 28/stem 20/fan blade 20 26 combination. Conversely, the prevention of any independent 21 rotation of disk 30 about drive shaft 100 fixes the position of 22 each bevel gear 28/stem 20/fan blade 26 combination thereby 23 fixing the pitch of each fan blade 26. 24

A torsion spring ("TS" in FIG. 1) 34 is coupled to each of wheel 10 and disk 30. Torsion spring 34 is any spring device that, when in tension, can generate a rotational force on disk 30

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such that disk 30 can rotate about drive shaft 100 relative to wheel 10. A variety of such spring devices are known in the art and include, but are not limited to, spiral or helical clock-type springs disposed about drive shaft 100, coil spring(s) cooperating between fixed mounts on each of wheel 10 and disk 30, etc.

According to the present invention, the position of disk 30 7 relative to wheel 10 is limited to one of two (pitch) positions. 8 In this way, the position of each fan blade 26 is limited to one 9 of two positions. The first of these positions is defined when 10 torsion spring 34 is placed in tension, i.e., disk 30 is rotated 11 about drive shaft 100 until fan blades 26 are positioned such 12 that their rotation about drive shaft 100 produces a flow of the 13 surrounding fluid medium (e.g., air or other gas) in a first 14 direction. By way of illustrative example, the first flow 15 direction is indicated by directional arrow 200. 16

It is necessary to fix or lock disk 30 in position relative 17 to wheel 10 when torsion spring 34 is in tension in order to 18 maintain the first position of fan blades 26. One way of doing 19 this is to provide a plate 40 that is disposed about drive shaft 20 100 such that plate 40 and drive shaft 100 are not coupled to one 21 another. Extending from plate 40 and parallel to longitudinal 22 axis 102 are a plurality (e.g., two are shown in FIG. 1) of 23 locking pins 42 that are long enough to engage receiving holes 24 (not shown) formed in the faces of each of disk 30 and wheel 10. 25 By locking wheel 10 and disk 30 together with torsion spring 34 26 in tension, rotation of drive shaft 100 is translated through 27

disk 30 to each of fan blades 26 to generate fan flow 200. Note that plate 40/pins 42 rotate about drive shaft 100 when wheel 10 and disk 30 are locked together.

The present invention provides for the complete reversal of 4 fan flow 200 without requiring any change in the rotational speed 5 or direction of drive shaft 100. By way of illustrative example, 6 one or more actuators 50 (e.g., electromagnetic, hydraulic, etc.) 7 having actuator rods 52 extending therefrom can be configured 8 with end plates 52A positioned such that plate 40 is not engaged 9 by end plates 52A while fan flow 200 is being generated. 10 However, when fan flow 200 must be reversed (i.e., such that 11 reversed fan flow 202 is generated) actuator s 50 are activated 12 so that rods 52 are axially retracted whereby end plates 52A 13 engage plate 40. Engagement of plate 40 can be realized by this 14 or other types of mechanical engagement of the peripheral edge or 15 other portions of plate 40. However, it is to be understood that 16 such engagement need not be mechanical. For example, 17 electromagnetic forces could be applied to plate 40 in order to 18 move it axially along drive shaft 100. 19

Regardless of the particular choice of motive force, flow 20 reversal is achieved when plate 40 is pulled in a direction 21 parallel to longitudinal axis 102 so that pins 42 are disengaged 22 from wheel 10 and disk 30. Once pins 42 are disengaged, disk 30 23 rotates about drive shaft 100 (relative to wheel 10) under the 24 tension of torsion spring 34. The tension supplied by torsion 25 spring 34 should be sufficient to rotate disk 30 to a position 26 that correspondingly rotates each fan blade 26 to a position that 27

1 generates reversed fan flow 202 as drive shaft 100 continues to 2 rotate.

The advantages of the present invention are numerous. Fan 3 flow is quickly reversed since no motor deceleration or change of 4 direction is required. Thus, the present invention is ideally 5 suited for use in ventilation systems where change in conditions 6 may warrant a reversal of fan flow. Accordingly, a variety of 7 condition sensors may be placed in and/or remotely with respect 8 to the fan flow to detect such conditions. Detection of such 9 condition(s) can then be used to trigger activation of actuators 10 The condition sensor(s) can include sensor(s) 60 placed in 50. 11 fan flow 200 and/or sensor(s) 62 placed remotely with respect to 12 fan flow 200. In terms of ventilation systems, sensors 60 and/or 13 62 can be contaminant sensors that trigger activation of 14 actuators 50 when contaminants are detected. Note that the 15 output of sensors 60 and 62 could also be used to trigger other 16 components that are affected by fan flow reversal. For example, 17 filters (not shown) might normally positioned in the low-pressure 18 side of fan blades 26 during fan flow 200. However, the presence 19 of such filters during reversed fan flow 202 may impede such 20 Accordingly, the output of sensors 60 and 62 could also be 21 flow. used to trigger components/systems used to move or remove such 22 filters or other obstructions during reversed fan flow 202. 23

It will be understood that many additional changes in the details, materials, steps and arrangement of parts, which have been herein described and illustrated in order to explain the nature of the invention, may be made by those skilled in the art

1 within the principle and scope of the invention as expressed in

2 the appended claims.

1	Attorney Docket No. 84169
2	
3	FLOW REVERSAL SYSTEM FOR AXIAL FAN
4	
5	ABSTRACT OF THE DISCLOSURE
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, <b>7</b> -	An axial fan has a blade support wheel coupled to a drive
8	shaft. A disk is positioned about the drive shaft adjacent the
9	wheel. A torsion spring is coupled to the wheel and to the disk.
10	When the torsion spring is in tension, the disk is poised for a
11	relative rotation about the drive shaft. A lock couples the disk
12	to the wheel when the torsion spring is in tension. Fan blades
13	are supported by the wheel, and are coupled to the disk.
14	Rotation of the drive shaft rotates the fan blades generating a
15	specific flow direction. To reverse the flow direction, $\mathbf{a}$
16	release mechanism uncouples the lock from the disk and wheel
17	causing the disk to experience rotation about the drive shaft as
18	tension in the torsion spring is released. The disk's relative
19	rotation re-positions the fan blades reversing the flow direction
20	as the drive shaft continues to rotate.

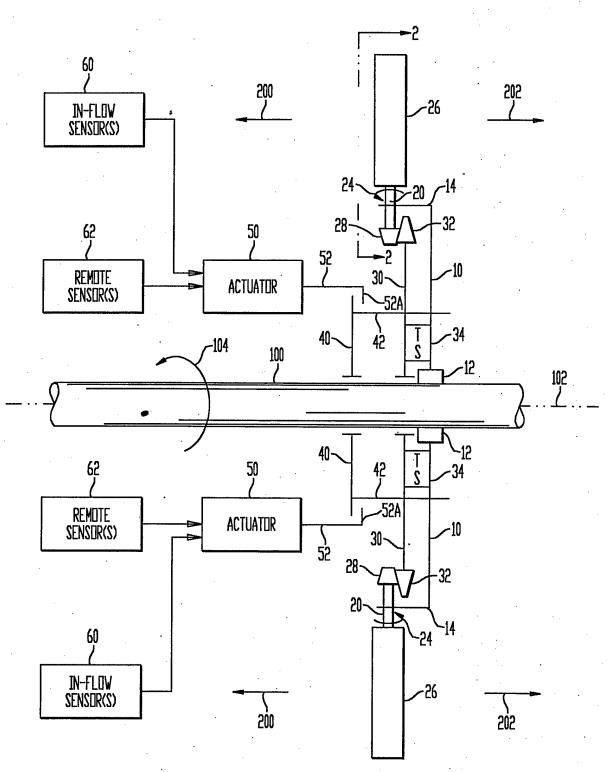


FIG. 1

