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**COMBINED IN-PLANE SHEAR AND MULTI-AXIAL TENSION
OR COMPRESSION TESTING APPARATUS**

TO ALL WHOM IT MAY CONCERN:

BE IT KNOWN THAT (1) PAUL V. CAVALLARO and (2) CLAUDIA J. QUIGLEY, employees of the United States Government, citizens of the United States of America and residents of (1) Raynham, County of Bristol, Commonwealth of Massachusetts; (2) Lexington, County of Middlesex, Commonwealth of Massachusetts and (3) ALI M. SADEGH, citizen of the United States of America, and resident of Franklin Lakes, County of Bergen, State of New Jersey have invented certain new and useful improvements entitled as set forth above of which the following is a specification:

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COMBINED IN-PLANE SHEAR AND MULTI-AXIAL TENSION

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OR COMPRESSION TESTING APPARATUS

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STATEMENT OF GOVERNMENT INTEREST

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The invention described herein may be manufactured and used
8 by or for the Government of the United States of America for
9 governmental purposes without the payment of any royalties
10 thereon or therefor.

11

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BACKGROUND OF THE INVENTION

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(1) Field of the Invention

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The present invention relates to a combined in-plane shear
15 loading and multi-axial tension or compression testing apparatus
16 in which the apparatus is capable of determining the mechanical
17 properties of metals, plastics, woods, fabrics, elastomers and
18 other materials.

19

(2) Description of the Prior Art

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21

Plain-woven fabrics are widely utilized as structural
21 materials in air-inflated structures and rapidly deployable
22 structures such as temporary shelters, tents, temporary bridges
23 and space structures. Unlike metallic structures, these
24 structures are primarily designed to be lightweight, self-

1 erecting and deployable to volume-storage ratios that may be
2 1000-to-1. Air-inflated structures utilize pressurized fabric
3 tubes and pressure-stabilized beams (known as air beams) as
4 load-carrying members.

5 Although, the structures are well-known in the art, the
6 technology for the structures has not been refined such that
7 reliable structures can be analytically designed. Specifically,
8 this analysis has gained in importance due to advancements in
9 the material of the structural fiber and the weaving/braiding of
10 the structural fiber, both of which have improved the load
11 carrying capacity of the structures. Accordingly, there is a
12 recognized need to model the mechanical properties of woven
13 fabrics.

14 Presently, modeling the mechanical properties of woven
15 fabrics results in complex responses because of the complex
16 microstructures of the composite materials used. Unlike
17 traditional composite materials, plain-woven fabrics used in
18 inflated structures exhibit high non-linearity with a dependence
19 on internal pressure and contact interactions within the woven
20 fabric.

21 Accordingly, there is a need for a testing apparatus which
22 measures the elastic and shear moduli of air beams as a function
23 of inflation pressure. To measure the elastic modulus of the
24 fabric, a multi-axial loading has been shown to be preferable

1 and to measure the shear moduli of the fabric; an in-plane shear
2 loading has been shown to be preferable. As such, there is a
3 need for a testing apparatus capable of combining in-plane shear
4 and multi-axial loading. For non-orthogonal composite or fabric
5 materials, such as braids or knits, there is a further need for
6 a testing apparatus capable of loading the specimen in varying
7 non-orthogonal positions.

8 While biaxial testing apparatuses with compression and
9 tension loading or in-plane shear testing apparatuses exist in
10 the prior art, there are no apparatuses that exist with a
11 combined feature of in-plane shear and compression/testing
12 capabilities. Also, a testing apparatus does not exist that is
13 capable of applying non-orthogonal multi-axial loading.

14 Additionally, testing apparatuses of the prior art employ
15 two or more separate actuators in complex test fixtures or
16 pressurization techniques for applying a biaxial load to a test
17 specimen. An apparent disadvantage is the need for two or more
18 loading devices and the associated high cost of equipment.

19 In regard to specific references, Lynch et al. (United
20 States Patent No. 3,776,028) describes an apparatus requiring
21 three independent loading mechanisms. Holt (United States
22 Patent No. 4,192,194) describes an apparatus for biaxial loading
23 of a specimen by pressurizing the inside surface of a cylinder.
24 A restrictive disadvantage of the apparatus is the requirement

1 of the cylindrical shape of the specimen and a high cost
2 associated with pressurization of the cylinder. Additionally,
3 the disadvantages include restriction to orthogonal loads about
4 the axial, hoop and radial directions and an apparatus that is
5 not capable of applying an in-plane shear stress to the
6 specimen.

7 Mathiak et al. (United States Patent No. 5,144,844)
8 describes a cruciform planar specimen for biaxial material
9 testing which has the disadvantage of being limited to use in
10 two loading directions. Ward et al. (United States Patent No.
11 5,279,166) describes an apparatus for self-alignment of a
12 biaxial loading device. The apparatus requires that the two
13 axial loading directions be orthogonal with a maximum of two
14 loading directions. The apparatus also has no capability for
15 applying an in-plane shear load to the specimen.

16 Tuccio (United States Patent No. 5,448,918) describes an
17 apparatus with an X-shape that is only used for compression
18 load. Clay (United States Patent No. 5,905,205) describes an
19 in-plane biaxial test apparatus comprising linkages to transfer
20 the load to an orthogonal direction of loading. A disadvantage
21 of this apparatus is that it is not capable of applying in-plane
22 shear to the test specimen. Another disadvantage of this
23 apparatus is that the biaxial loading is limited to an
24 orthogonal configuration.

1 As noted above, none of the references are capable of
2 combining the in-plane and compression/tension loading of a
3 specimen while only using one loading system. As such, there
4 exists a need for an apparatus capable of applying a combined
5 in-plane shear and tension/compression load to a specimen. Such
6 an apparatus would be cost-effective due to reduced space and a
7 reduced amount of equipment normally needed for material
8 testing.

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SUMMARY OF THE INVENTION

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Accordingly, it is a general purpose and primary object of the present invention to provide an apparatus for testing a specimen with a multi-axial in-plane tension or compression loading.

A further object of the present invention is to provide an apparatus for applying a non-orthogonal multi-axial tension or compression loading to the specimen.

A still further object of the present invention is to provide an apparatus for applying in-plane shear loading to the specimen when the specimen is subjected to multi-axial loading.

A still further object of the present invention is to provide an apparatus for employing a loading system compatible with conventional prime mover testing equipment.

1 A still further object of the present invention is to
2 provide an apparatus for applying an unequal and multi-axial
3 loading to the specimen.

4 To attain the objects described, there is provided an
5 apparatus for simultaneous or independent in-plane shear and
6 tension or compression loading of a test specimen such as
7 metals, plastics, composites, woods, fabrics or anisotropic
8 materials. The loading of the test specimen can orthogonal or
9 non-orthogonal.

10 With the apparatus, the uniaxial tensile or compressive
11 load of a test machine can be converted to an equal or unequal
12 stress state on a planar test specimen and an orthogonal or an
13 oblique (non-orthogonal) stress state on the specimen by the use
14 of load transfer systems comprising four-bar linkages movable to
15 define the borders of varying rhombus-shapes.

16 The apparatus also provides flexibility by the ability to
17 apply an unequal stress state or multi-axial load to the test
18 specimen by utilizing load transfer plates of different lengths.
19 Additionally, the apparatus provides flexibility by the ability
20 to apply a non-orthogonal multi-axial loading by utilizing a
21 different angle, other than exact angles between the vertices of
22 the four-bar linkages. The angle of rotation of the linkages
23 between the vertices can be measured directly by the test

1 machine through load cells or other conventional
2 instrumentation.

3 More specifically in structure, the apparatus comprises two
4 four-bar linkages for biaxial testing and capable of the
5 addition of other four-bar linkages for testing along additional
6 axes. The four-bar linkages defining a rhombus-shape are
7 pivotally connected to one another at opposing ends or vertices
8 by sleeve bearings positioned at each vertex. The sleeve
9 bearings at each vertex are axially connected to one another
10 with a pin and thrust bearings between the sleeve bearings
11 thereby allowing the sleeve bearings to rotate freely with
12 respect to one another while connected in the axial (vertical
13 direction). Load transfer plates are pivotally attached to
14 lateral links for each of the four-bar linkages. A securing
15 clamp for the specimen is attached to the distal end of each of
16 the load transfer plates.

17 When testing a specimen, an exposed end (two ends for
18 uniaxial loading, four ends for biaxial loading, six ends for
19 triaxial loading etc...) of the specimen is rigidly secured by the
20 clamp. The vertices of the apparatus are attached to the
21 crossheads of a conventional uniaxial tensile/torsion machine.
22 Upon a movement of the vertices of the linkages toward each
23 other, their lateral links will extend outward thereby
24 increasing the distance between the corresponding load transfer

1 plates of each linkage. This movement applies planar tension on
2 the specimen. Additionally, by rotating one linkage with
3 respect to the other, the specimen will be subjected to the in-
4 plane shear.

5 Similarly, upon movement of the vertices of the two
6 linkages away from each other, their lateral links contract
7 inward; thereby, decreasing the distance between the
8 corresponding load transfer plates of each linkage. This
9 movement applies planar compression on the specimen.
10 Additionally, by rotating one linkage with respect to the other,
11 the specimen will be subjected to the in-plane shear.

12 An added feature of the invention would be affixing a
13 camera or optical recording device to a vertex of the apparatus.
14 Another added feature would be the affixing a draping or
15 puncturing mechanism to a vertex of the apparatus to conduct
16 drape and/or puncture tests on the specimen.

17

18 **BRIEF DESCRIPTION OF THE DRAWINGS**

19 A more complete understanding of the invention and many of
20 the attendant advantages thereto will be readily appreciated as
21 the same becomes better understood by reference to the following
22 detailed description when considered in conjunction with the
23 accompanying drawings wherein:

1 FIG. 1 depicts a perspective view of the multi-axial
2 testing apparatus of the present invention with a specimen
3 secured by the apparatus such that the specimen is subjected to
4 multi-axial tension;

5 FIG. 2 depicts a cross-sectional view of a joint assembly
6 of the apparatus of the present invention with the view taken
7 from reference line 2-2 of FIG.1;

8 FIG. 3 depicts a view of the joint assembly of the
9 apparatus of the present invention with an additional set of
10 extending arms for a third linkage in support of tri-axial
11 loading;

12 FIG. 4 depicts a tensile wedge clamp attached to a load
13 transfer plate of FIG. 1;

14 FIG. 5 depicts a compressive wedge clamp attached to the
15 load transfer plate of FIG.1;

16 FIG. 6 depicts a tongue-and-groove clamp attached to the
17 load transfer plate of FIG. 1;

18 FIG. 7 depicts a pre-tensioning clamp attached to the load
19 transfer plate of FIG. 1;

20 FIG. 8 depicts a side view of the apparatus of the present
21 invention;

22 FIG. 9 depicts a perspective view of the multi-axial
23 testing apparatus of the present invention detailing the
24 measurement system for testing the specimen; and

1 FIG. 10 depicts a top view of the apparatus of the present
2 invention with the view taken from reference line 10-10 of
3 FIG.1.in which the specimen is positioned for non-orthogonal
4 loading of the test specimen by varying the angle between the
5 vertices of the linkages.

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7

DESCRIPTION OF THE PREFERRED EMBODIMENT

8 Referring now to the drawings wherein like numerals refer
9 to like elements throughout the several views, one sees that
10 FIG. 1 depicts a preferred embodiment of a testing apparatus 10
11 of the present invention. As shown in the figure, the apparatus
12 10 for biaxial loading generally comprises four-bar linkages 12
13 and 14 defining a perimeter of a variable rhombus shape, a first
14 (or as shown) a top joint assembly 16, a second (or as shown) a
15 bottom joint assembly 18, load transfer plates 20, 22, 24 and 26
16 and an associated strain and displacement measurement system 28.

17 The linkage 12 includes two pairs of oblong and rigid
18 members 30 and 32. Each end of each member is rigidly connected
19 to a bracket 34 in which each bracket is pivotally connected to
20 the top joint assembly 16 and the bottom joint assembly 18. The
21 linkage 14 includes two pairs of oblong and long rigid members
22 36 and 38. Each end of each member is rigidly connected to a
23 bracket 40 in which each bracket is pivotally connected to the
24 top joint assembly 16 and the bottom joint assembly 18.

1 Each of the load transfer plates 20, 22, 24 and 26, is
2 pivotally connected to lateral links 42, 44, 46 and 48 of the
3 linkages 12 and 14 and each secured by a pin 50. Each load
4 transfer plate 20, 22, 24 and 26 includes a clamp of a type
5 known to those skilled in the art, either a clamp with a first
6 wedge 52 for tensile loading (described further below), a clamp
7 with a second wedge 54 for compressive loading (described
8 further below), a clamp with a tongue and groove 56 for loading
9 of fabric or similarly flexible materials (described further
10 below) or a clamp 58 with a pre-tensioning roller 59 for loading
11 of fabric or similarly flexible materials (described further
12 below). Each of the clamps secures a test specimen 60 by
13 clamping or attaching to an exposed side of the specimen.

14 Referring now to the cross-sectional view of FIG. 2, the
15 top joint assembly 16 comprises a first sleeve 62 and a second
16 sleeve 64, a first thrust bearing 66, a second thrust bearing
17 68, a connecting rod 70 and a pin 72. The second sleeve 64
18 includes apertures 74 at the distal end of its extending arms as
19 pivoting connecting points for the rigid members 36. Similarly,
20 the first sleeve 62 includes apertures 76 at the distal end of
21 its extending arms as pivoting connecting points for the rigid
22 members 30. During loading for a test, the height of the
23 apertures 74 and 76 of the top joint assembly 16 are on a
24 horizontal plane 77 in which the horizontal plane is allowed by

1 the second sleeve 64 having upward extending arms 78 and the
2 first sleeve 62 having downward extending arms 79. As shown in
3 FIG. 3, an additional pair of extending arms 80 are positioned
4 on the second sleeve 64 to support a third four-bar linkage (not
5 shown) in which tri-axial loading can be accomplished by load
6 transfer plates of the third four-bar linkage. In this manner,
7 additional linkages can be added to the second sleeve 64 for
8 further multi-axial loading.

9 For the configurations of both figures, the pin 72
10 restrains the vertical motion of the sleeves 62 and 64, yet
11 allows rotation of one sleeve with respect to the other. A
12 crosshead 81 of a testing machine (not shown) is rigidly
13 connected to the top joint assembly 16 by the pin 72.

14 Referring again to FIG. 1, the bottom joint assembly 18 is
15 similar to the top joint assembly with the bottom joint assembly
16 comprising a first sleeve 82, a second sleeve 84, a first thrust
17 bearing 86, a second thrust bearing 88 and a pin 90. An
18 additional pair of extending arms can be positioned on the first
19 sleeve 82, similar to the positioning of extending arms 80 to
20 support the other end of the third four-bar linkage. In this
21 manner, additional linkages can be added to the first sleeve 82
22 for further multi-axial loading.

23 Similar to the top joint assembly 16, the vertical motion
24 of the sleeves 82 and 84 is restricted by a pin 90, yet the

1 sleeves rotate with respect to the other. A crosshead 92 of a
2 testing machine (not shown) is rigidly connected to the bottom
3 joint assembly 18 by the pin 90.

4 During a setup of the apparatus 10, the crosshead 81 and
5 crosshead 92 are rigidly connected to a testing machine by the
6 pins 72 and 90. An exposed section of the specimen 60 is
7 rigidly secured by the clamps of the load transfer plates 20,
8 22, 24 and 26. For tensile loading of the specimen 60 and
9 preferable if the specimen is a planar solid, the first wedge 52
10 attached to the load transfer plate 20 of FIG. 4 is used to
11 secure the specimen. For compressive loading of the specimen
12 60, the second wedge 54 attached to the load transfer plate 20
13 of FIG. 5 is used to secure the specimen. For loading of fabric
14 or other bendable material as the specimen 60, the tongue and
15 groove clamp 56 attached to the load transfer plate 20 of FIG. 6
16 is used to secure the specimen. Alternatively, for loading of
17 the specimen 60, the clamp 58 with the pre-tensioning roller 59
18 and attached to the load transfer plate 20 of FIG. 7 is used to
19 secure the specimen. By a series of fasteners or by other
20 fastening means known to those skilled in the art, wedges 52 and
21 56 as well as clamps 56 and 58 can be rigidly attached to the
22 individual load transfer plates 20, 22, 24 and 26.

23 During a test and depicted by the configuration of the
24 assembly 10 in FIG. 8, the downward or compressive movement in

1 direction "A" of the crosshead 81 causes lateral links 42, 44,
2 46 and 48 of the linkages 12 and 14 to move outward from a
3 longitudinal axis 96 thereby increasing in distance from each
4 other to the assembly configuration of FIG.1. More
5 specifically, a compressive force is transmitted from the
6 crosshead 81 by the rigid and oblong members 30, 32, 36 and 38
7 to vary the rhombus shape defined by the linkages 12 and 14. By
8 rotation of the members 30, 32, 36 and 38 on the lateral links
9 42, 44, 46 and 48, the linkages 12 and 14 move outward. The
10 increase in distance by the linkages 12 and 14 reflects the
11 conversion of the compressive load by the crosshead 81 into a
12 biaxial tension in the specimen 60. By positioning the third
13 four-bar linkage in the same direction "A", tri-axial tension on
14 the specimen 60 can be accomplished by the load transfer plates
15 of the third four-bar linkage.

16 Separately or combined with the movement of the crosshead
17 81, the upward or compressive movement in direction "B" of the
18 crosshead 92 causes lateral links 42, 44, 46 and 48 of the
19 linkages 12 and 14 to move outward from the longitudinal axis 96
20 thereby increasing in distance from each other to the assembly
21 configuration of FIG.1. The increase in distance by the
22 linkages 12 and 14 reflects the conversion of the compressive
23 load by the crosshead 92 into a biaxial tension in the specimen
24 60. Similarly, by positioning the third four-bar linkage in the

1 same direction "B", tri-axial tension on the specimen 60 can be
2 accomplished by the load transfer plates of the third four-bar
3 linkage.

4 Conversely, the upward or tensile movement of the crosshead
5 81 in direction "C" in FIG. 1 causes the lateral links 42, 44,
6 46 and 48 of the linkages 12 and 14 to move toward the axis 96
7 thereby decreasing a distance from each other. More
8 specifically, a separating force similar to a tensile movement
9 is transmitted from the crosshead 81 by the rigid members 30,
10 32, 36 and 38 to vary the rhombus shape defined by the linkages
11 12 and 14. By rotation of the members 30, 32, 36 and 38 on
12 lateral links 42, 44, 46 and 48, the linkages 12 and 14 move to
13 the axis 96. The decrease in distance between the linkages 12
14 and 14 reflects the conversion of the tensile load by the
15 crosshead 81 into a compressive biaxial load in the plane of the
16 specimen 60. Similarly, by positioning the third four-bar
17 linkage in the same direction "C", tri-axial compression on the
18 specimen 60 can be accomplished by the load transfer plates of
19 the third four-bar linkage.

20 Separately or combined with the movement of the crosshead
21 81, the downward or tensile movement of the crosshead 92 in
22 direction "D" in FIG. 1 causes the lateral links 42, 44, 46 and
23 48 of the linkages 12 and 14 to move toward the axis 96 thereby
24 decreasing a distance from each other. The decrease in distance

1 between the linkages 12 and 14 reflects the conversion of the
2 tensile load by the crosshead 92 into a compressive biaxial load
3 in the specimen 60. Similarly, by positioning the third four-
4 bar linkage in the same direction "D", tri-axial compression on
5 the specimen 60 can be accomplished by the load transfer plates
6 of the third four-bar linkage.

7 Additionally, upon rotation of the crosshead 81 in
8 direction "E", the first sleeve 62 of FIG. 2 rotates with
9 respect to the second sleeve 64 thereby rotating the linkage 12
10 with respect to the linkage 14. This rotation thereby rotates
11 the load transfer plates 24 and 26 of the linkage 12 with
12 respect to the load transfer plates 20 and 22 of the linkage 14
13 such that an in-plane shear or torsional stress is applied to
14 the specimen 60.

15 Separately, upon rotation of the crosshead 92 in direction
16 "E", the first sleeve 82 rotates with respect to the second
17 sleeve 84 thereby rotating the linkage 14 with respect to the
18 linkage 12. This rotation thereby rotates the load transfer
19 plates 20 and 22 of the linkage 14 with respect to the load
20 transfer plates 24 and 26 of the linkage 12 such that an in-
21 plane shear or torsional stress is applied to the specimen 60.

22 During any of the testing described above, the measurement
23 system 28, typical of measurement systems known to those skilled
24 in the art, measures the multi-axial displacements due to

1 compression or tensile loading of the specimen. The measurement
2 system 28 includes a conventional displacement wire transducer
3 98 placed on the load transfer plate 22. By a connecting wire
4 100, the transducer 98 is rigidly attached to a hook 102 on the
5 load transfer plate 20 parallel to one transverse axis 104 of
6 the biaxial loading. For a second transverse axis 106 of the
7 biaxial loading, a separate transducer 98 and a separate
8 connecting wire 100 (shown in FIG. 9) are positioned on the
9 bottom surface of the load transfer plates 24 and 26. For a
10 third transverse axis of a triaxial loading, a separate
11 transducer and a separate connecting wire (not shown) may be on
12 an alternate plane from the connecting wires 100 for the axis
13 104 and 106 in order not to interfere with either. Strain
14 gauges 108 are placed on the sidewalls of the load transfer
15 plates 20, 24 and on (but not shown) load transfer plates 22, 26
16 to directly monitor the loading of the specimen 60.

17 To visually record the deformation of the specimen 60, a
18 camera or another optical recording device 110 may be affixed to
19 the second sleeve 64 of the joint assembly 16. Another feature
20 would be the affixing of a puncturing or the shown draping
21 mechanism 112 to the second sleeve 84 of the joint assembly 18
22 to conduct puncture and/or drape tests on the specimen 60.

23 As shown and described above, the specimen 60 is subject to
24 an equal biaxial loading wherein the length of the load transfer

1 plates 20, 22, 24 and 26 are equal. In a first variant of the
2 embodiment of the present invention, an unequal biaxial loading
3 of the specimen 60 is capable. To have an unequal biaxial
4 loading ratio, the length of the load transfer plates 20 and 22
5 of the linkage 14 would differ from those of the load transfer
6 plates 24 and 26 of the linkage 12. The displacement
7 relationship caused by the unequal biaxial loading can easily be
8 extracted by using the Pythagorean theorem.

9 In a second variant of the embodiment of the present
10 invention, the apparatus 10 is also capable of non-orthogonal
11 (oblique) multi-axial loading of the specimen 60. Non-
12 orthogonal multi-axial loading is particularly important for
13 testing of braided or knitted fabrics and other non-orthogonal
14 composite materials. As depicted in FIG. 10 for a test, the
15 angle 120 between the axis's 104 and 106 of the linkages 12 and
16 14 can be varied by rotating either linkage to match an angle
17 defined by non-orthogonal fiber directions.

18 As is obvious in view of the prior description of the
19 movements of the apparatus 10, the apparatus is capable of
20 loading the specimen 60 for uniaxial tension, uniaxial
21 compression, biaxial tension, biaxial compression, in-plane
22 shear, biaxial tension with in-plane shear, biaxial compression
23 with in-plane shear and unequal biaxial compression with in-

1 plane shear as well as any other loading and resultant testing
2 derivable by those skilled in the art.

3 Thus by the present invention its objects and advantages
4 are realized and although preferred embodiments have been
5 disclosed and described in detail herein, its scope should be
6 determined by that of the appended claims.

1 Attorney Docket No. 84916

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3 **COMBINED IN-PLANE SHEAR AND MULTI-AXIAL TENSION**

4 **OR COMPRESSION TESTING APPARATUS**

5

6 **ABSTRACT OF THE DISCLOSURE**

7 An in-plane shear and multi-axial tension or compression
8 testing apparatus having four-bar linkages pivotable to two
9 sleeves on an opposite vertices with the sleeves of each vertex
10 rotationally attached to each other. Lateral links of each
11 linkage are pivotally attached to load transfer plates in which
12 the plates secure a test specimen. Each linkage is rotatable to
13 the other linkages while the vertices are subjected to a
14 compression or tensile load. The vertices are also capable of
15 rotation by a testing machine for shear testing. During
16 compression or tension of the vertices of the apparatus, the
17 plates respectfully move toward or away from each other thereby
18 applying compression or tension to the specimen. The bars of
19 one linkage can be rotated with respect to the other, thereby
20 applying torsional loading to the specimen.

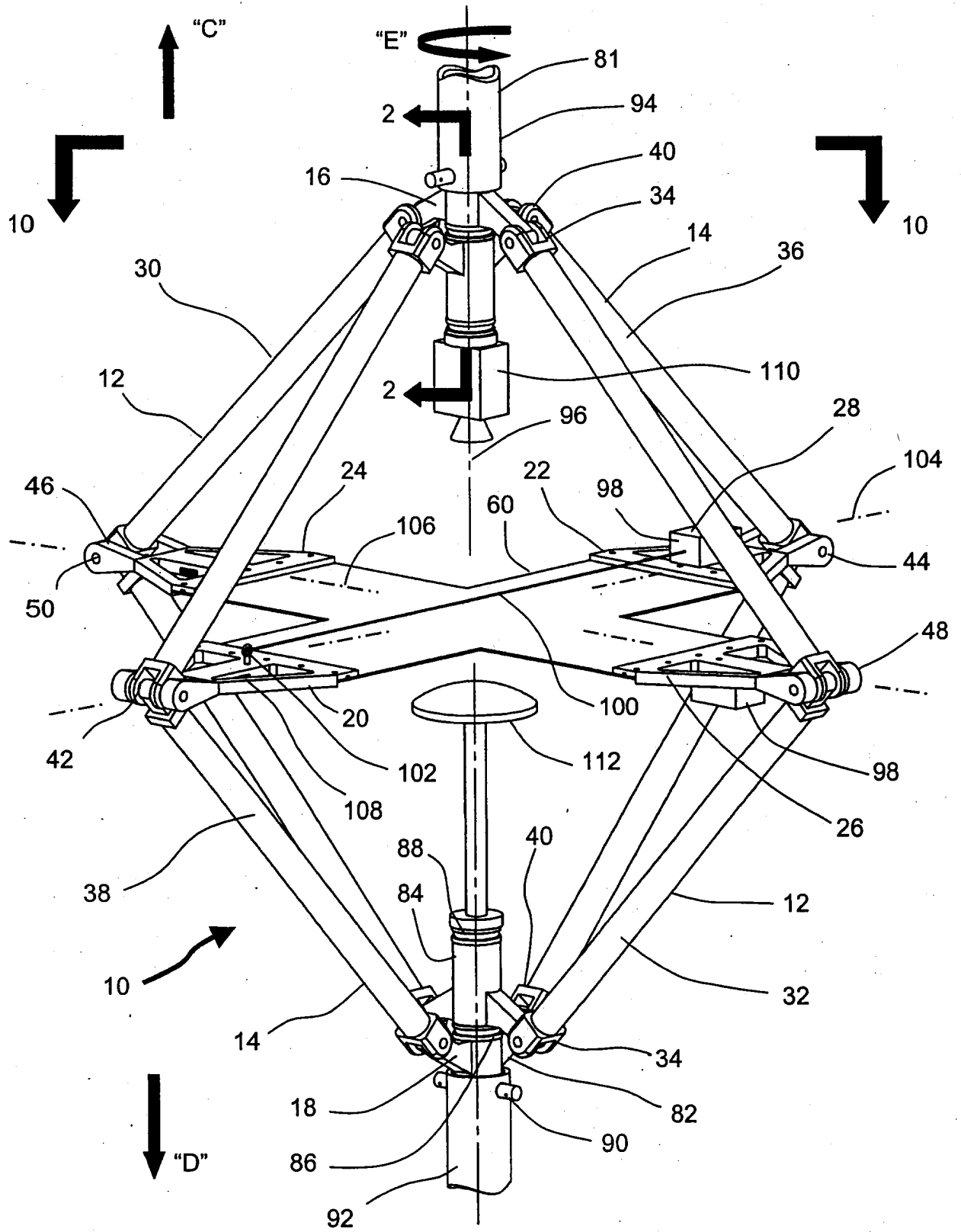


FIG. 1

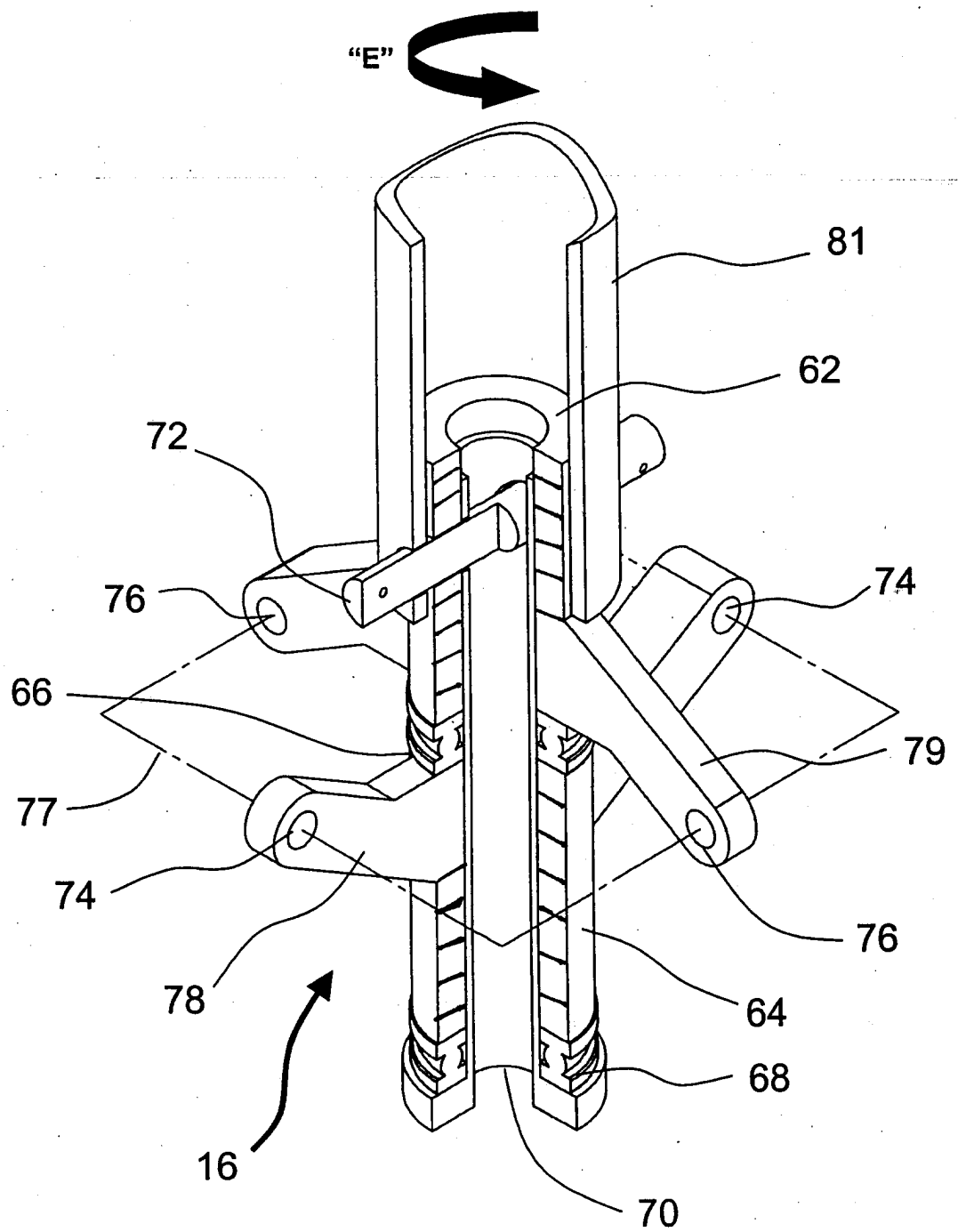


FIG. 2

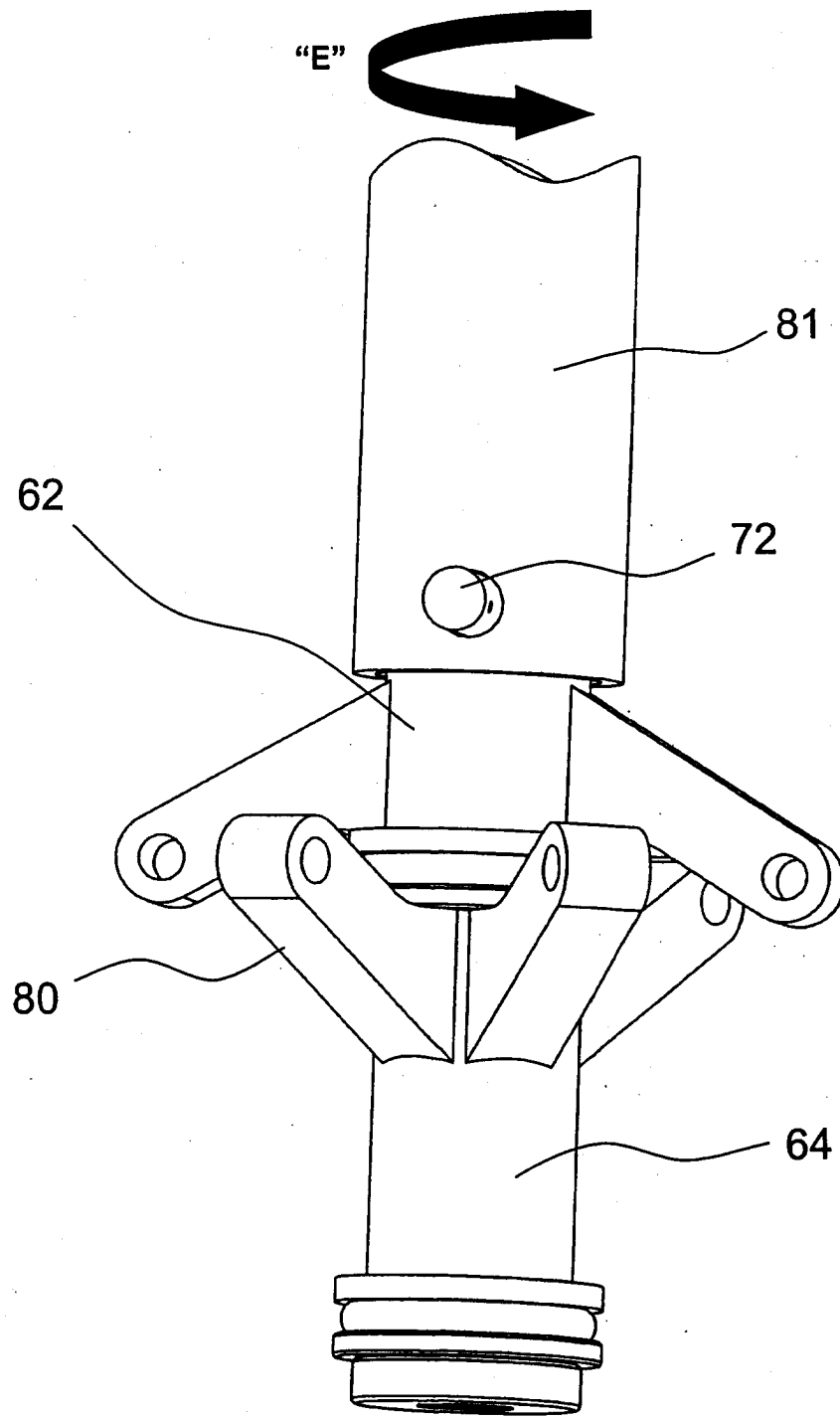


FIG. 3

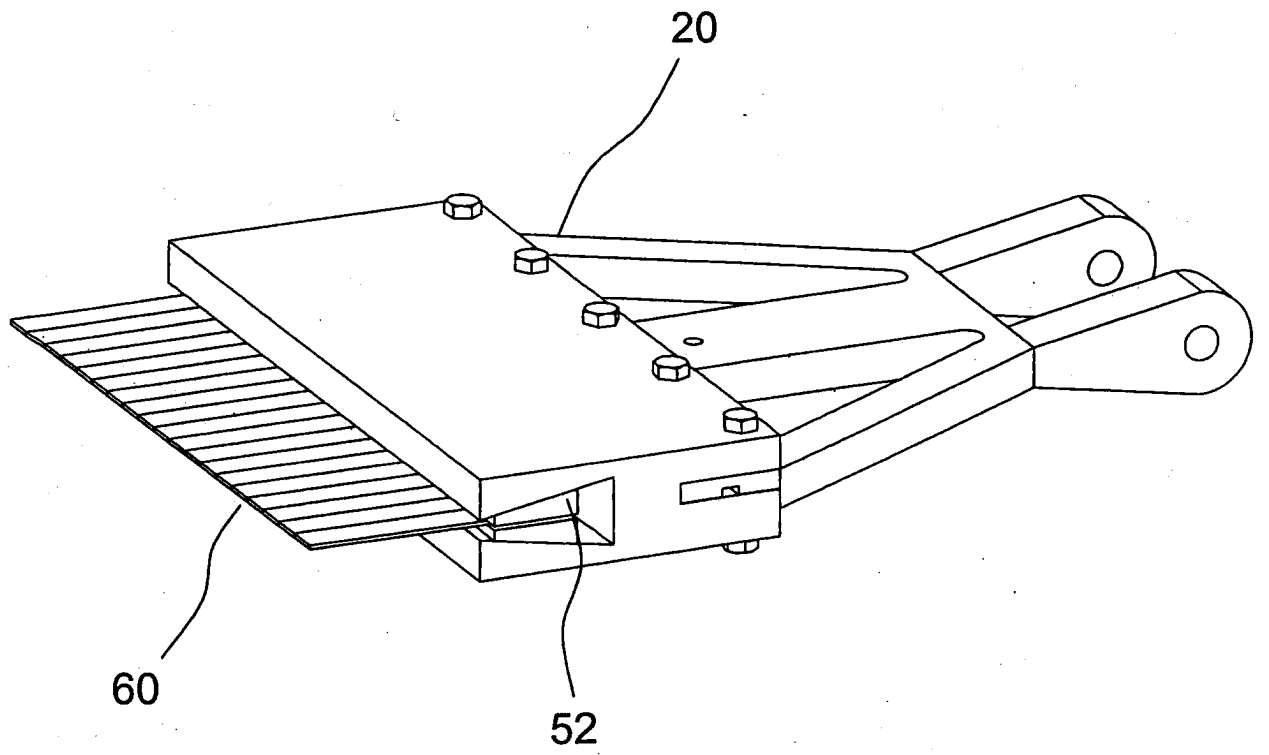


FIG. 4

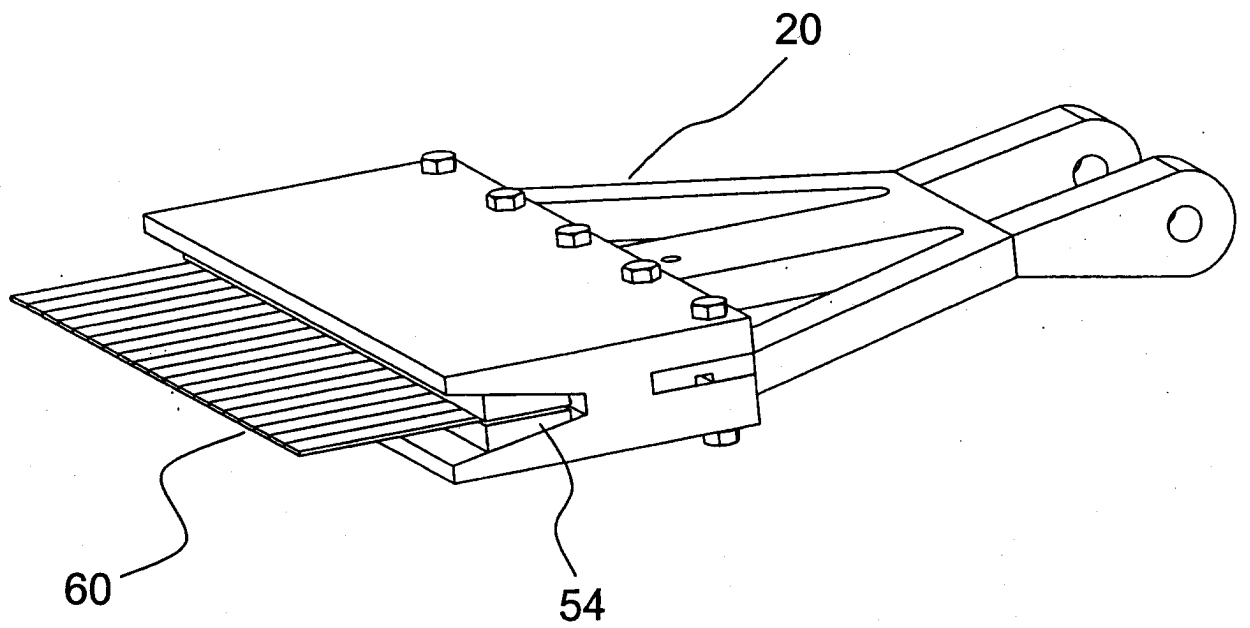


FIG. 5

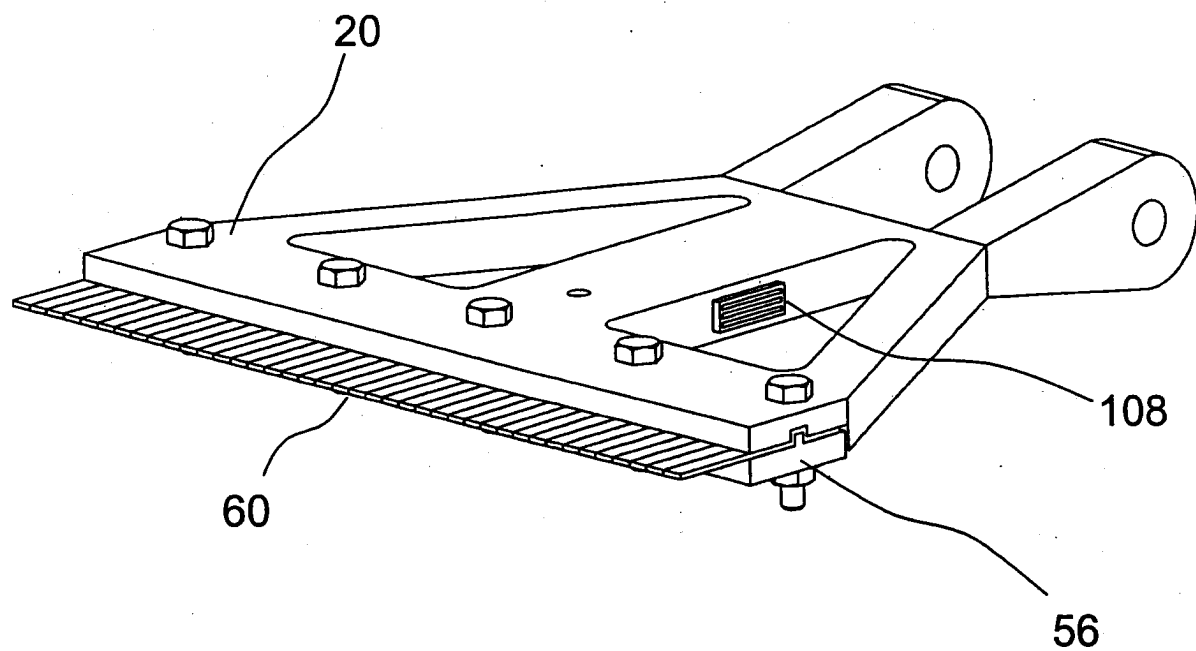


FIG. 6

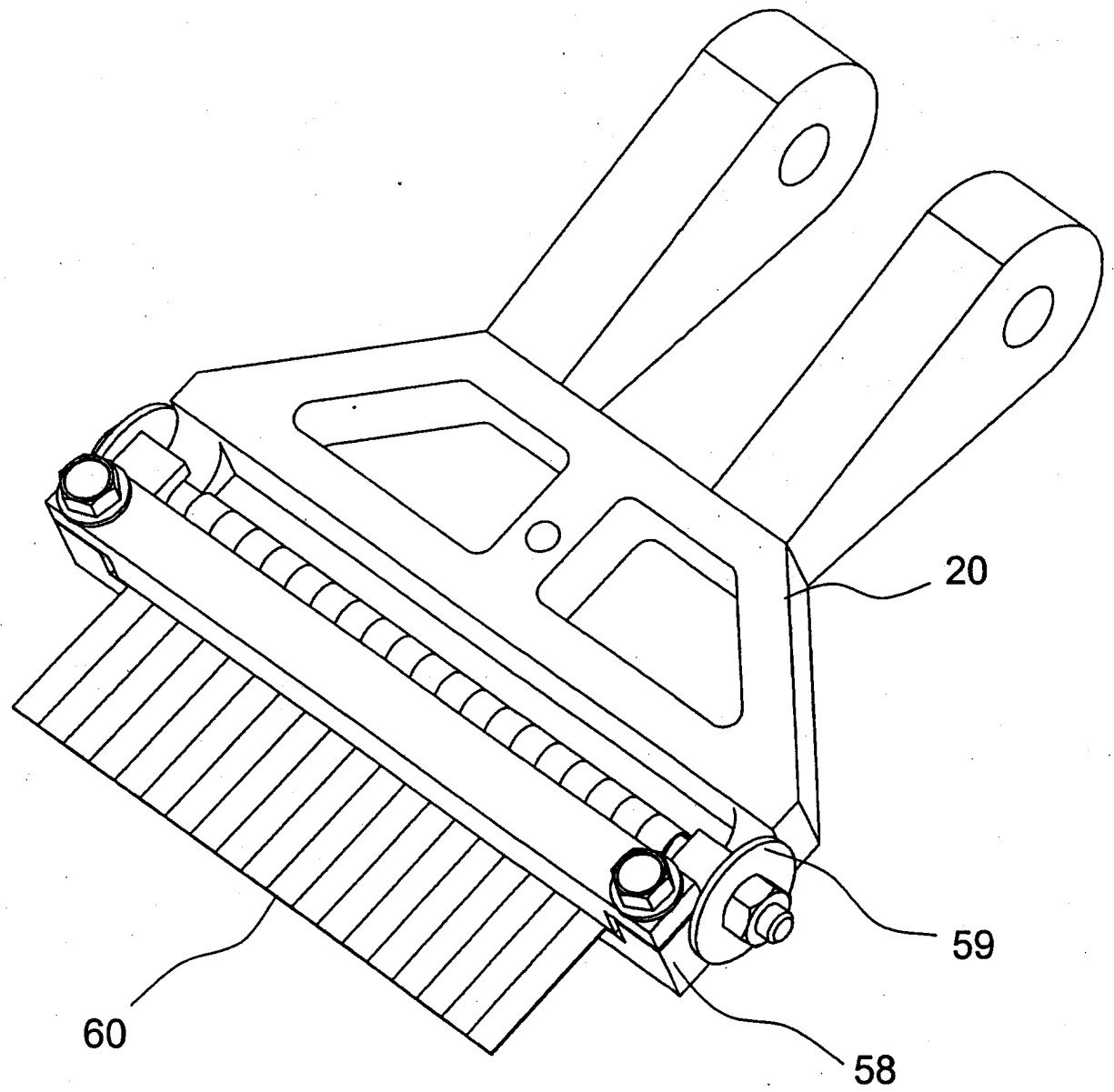


FIG. 7

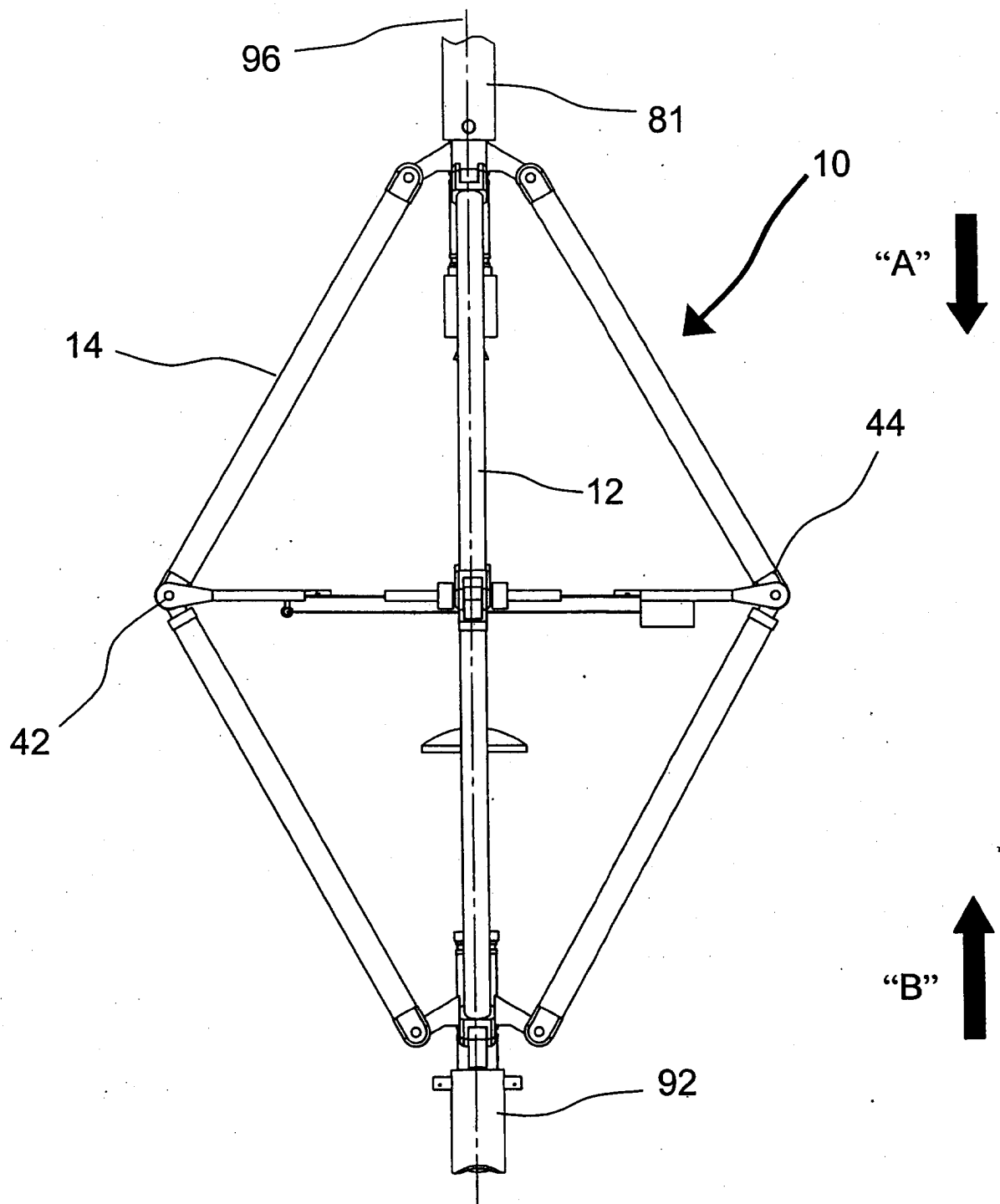


FIG. 8

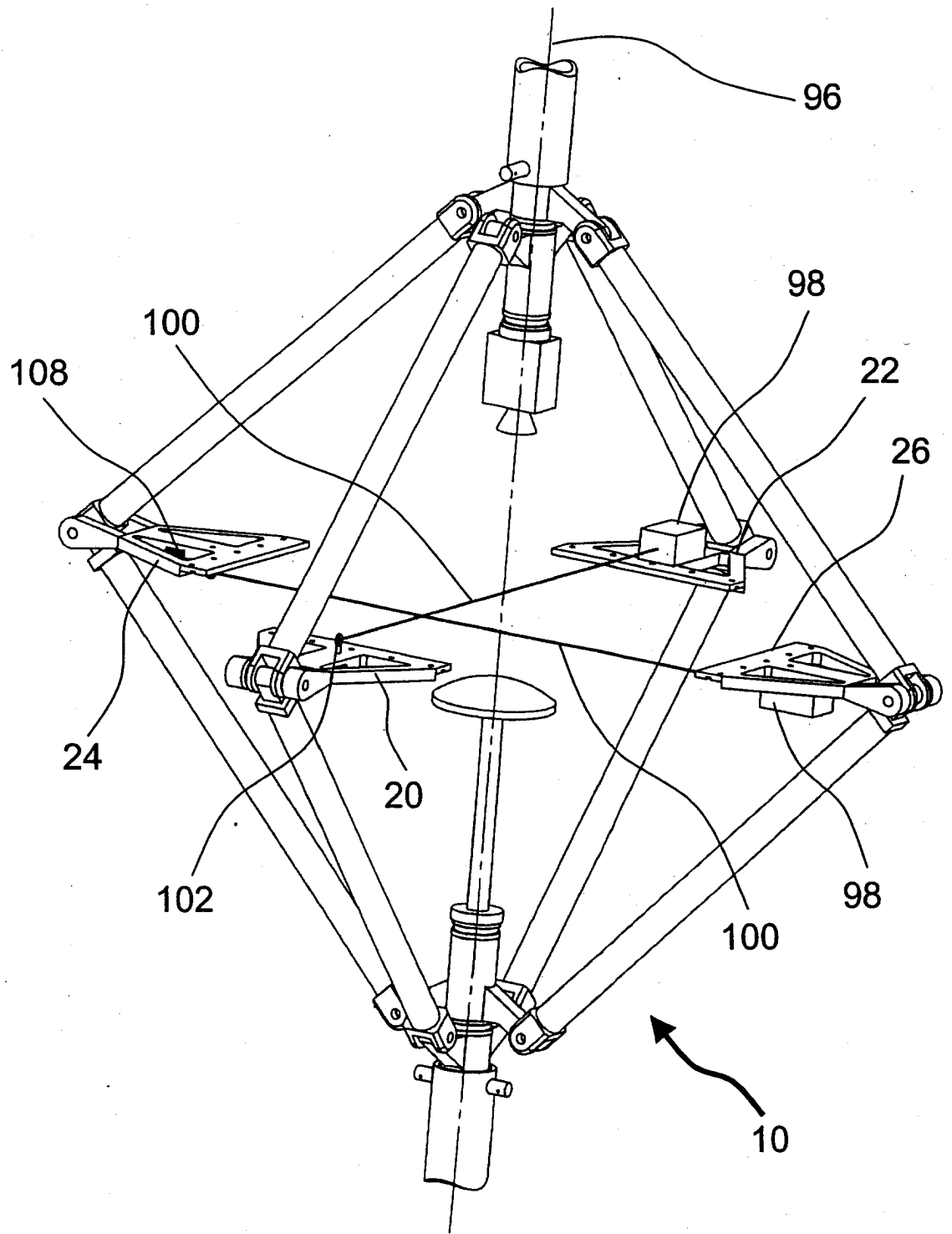


FIG. 9

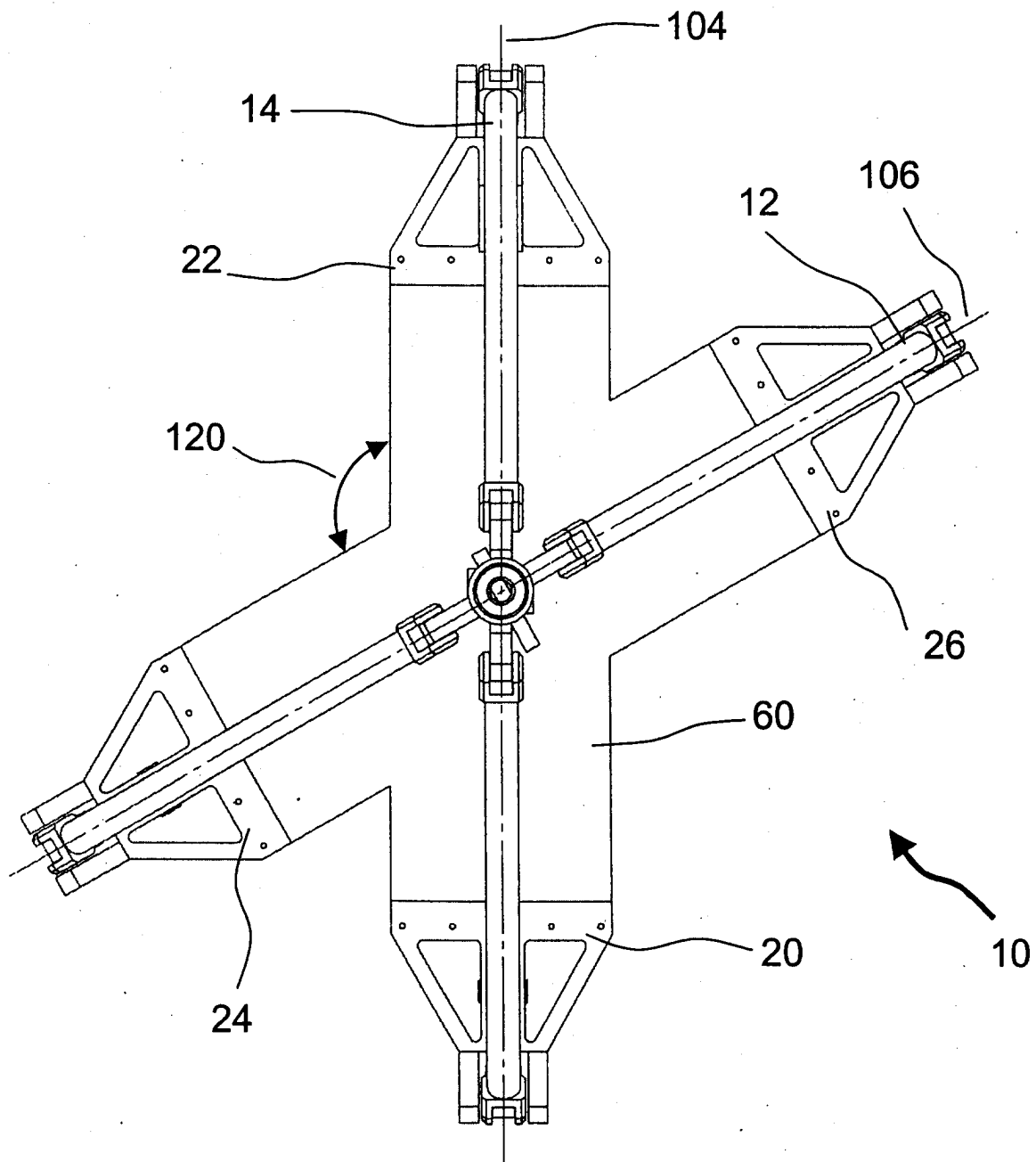


FIG. 10