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> Attorney Docket No. 82856 Date: 2 March 2004

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Serial Number <u>10/679,681</u>

Filing Date <u>10/6/03</u>

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20040305 031

FREE ROTATING INTEGRATED MOTOR PROPULSOR

TO ALL WHOM IT MAY CONCERN:

BE IT KNOWN THAT THOMAS J. GIESEKE, citizen of the United States of America, employee of the United States Government, a resident of Newport, County of Newport, State of Rhode Island, has invented certain new and useful improvements entitled as set forth above of which the following is a specification.

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Attorney Docket No. 82856 1 2 FREE ROTATING INTEGRATED MOTOR PROPULSOR 3 4 STATEMENT OF GOVERNMENT INTEREST 5 The invention described herein may be manufactured and used 6 by or for the Government of the United States of America for 7 governmental purposes without the payment of any royalties 8 9 thereon or therefor. 10 BACKGROUND OF THE PRESENT INVENTION 11 12 (1)Field of the Invention 13 The present invention relates to an integrated motor propulsor comprising a free rotating duct assembly. More 14 15 specifically, the present invention relates to a free rotating duct assembly incorporating a stator and outboard blades to 16 17 provide counter-torque rotation about a plurality of rotor 18 blades. (2) Description of the Prior Art 19 The Integrated Motor Propulsor (IMP) is a propulsor design 20 concept which integrates an electric motor with the moving parts 21 22 of a ducted propeller. With reference to FIG. 1, there is illustrated a cross sectional rendering of the basic concept of 23 24 The centerline of an underwater vehicle is identified an IMP 10. 25 as 12 and the mouth of the ducted propeller is identified as 14. The rotor blades 16 of the propulsor act as the rotors of the 26 motor while the stator 18 is housed in a duct assembly 20 27

encapsulating and encircling the rotor blades 16 about center
line 12. In the IMP design of FIG. 1, permanent magnets 21 are
positioned on the outside of rotor blades 16.

This propulsor design is ideal for isolating the propulsor 4 10 from the main vehicle body 22 and can provide high efficiency. 5 The IMP 10 requires large physical duct supports 24 tying the 6 7 duct assembly 20 to the vehicle body 22. Electrical current is provided from the vehicle to the stator 18 via an electrical 8 connection 26 extending through support 24. These physical duct 9 supports 24 on the IMP 10 are required to hold the duct assembly 10 20 stationary while large torgues are applied to the rotor blades 11 16 as they spin about center line 12 under a load. 12

13 Although it is possible to engineer suitably large physical 14 duct supports 24 to properly constrain the duct assembly 20, the 15 hydroacoustic impact of having large struts upstream or 16 downstream of the propulsor 10 can be significant. Blade rate 17 tonals are produced when the disturbances from the rotor blades 18 16 periodically impact the duct supports 24.

What is therefore needed is an IMP design concept thateliminates the duct supports.

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SUMMARY OF THE INVENTION

Accordingly, it is an object of the present invention to provide a free rotating duct assembly incorporating a stator and outboard blades to provide counter-torque rotation about a plurality of rotor blades.

In accordance with the present invention, an integrated 1 motor propulsor includes a rotor having a plurality of rotor 2 blades adapted to rotate about a center axis. Each of the 3 plurality of rotor blades radially extends in a direction from 4 the center axis to a terminus. A circular outer ring is in 5 contact with the terminus of one of the rotor blades. A duct 6 assembly is circumferentially disposed about the circular outer 7 ring and in low friction contact with the circular outer ring. 8 The duct assembly has a plurality of stators encircling the outer 9 ring, and a plurality of outboard blades extending radially from 10 the duct assembly. Each outboard blade is attached to a pitch 11 control apparatus located in the duct. 12 13 BRIEF DESCRIPTION OF THE DRAWINGS 14 FIG. 1 provides a cross sectional illustration of an 15 integrated motor propulsor known in the art. 16 FIG. 2 provides a cross sectional illustration of an 17 integrated motor propulsor (IMP) of the present invention. 18 19 DESCRIPTION OF THE PREFERRED EMBODIMENT(S). 20 With reference to FIG. 2, there is illustrated the free 21 rotating IMP 30 of the present invention. In place of duct 22 supports 24, a set of outboard blades 32 is attached on the 23 outside of a duct assembly 34. Duct assembly 34 encircles the 24 outermost periphery of a plurality of rotor blades 36. Each 25 outboard blade 32 is pivotally attached to the duct assembly 34 26 by a pitch control apparatus 38. This pitch control apparatus 38 27

can be an articulation motor or the like. This allows the
outboard blade 32 to operate as a variable pitch propeller. The
detailed function of these components is described as follows.

The rotor blades 36 connect the duct assembly 34 to the 4 vehicle body 22 defining a duct 40. In a preferred embodiment, 5 an outer ring 42 connects, in circular form, the outermost 6 portions of the rotor blades 36 and is in low friction contact 7 with an inner surface 44 of duct assembly 34. By "low friction 8 contact" it is meant contact with sufficient clearance to enable 9 the free rotational movement of the duct assembly 34 about the 10 rotor blades 36. One preferred form of low friction contact 11 involves the circumferential distribution of ball bearings 45 12 about outer ring 27 and in contact with inner surface 29. 13

A stator 46 is positioned on inner surface 44 where it can interact magnetically with permanent magnets 47 positioned in outer ring 42. Obviously, another magnetic field generating component could replace these permanent magnets. This component scould be an electromagnet, induction coil or the like.

Rotor blades 36 serve several purposes. They act as the 19 rotors in the electric motor. In addition, rotor blades 36 hold 20 the duct assembly 34, and therefore the attached outboard blades 21 32, in connection to the vehicle body 22 via the outer ring 42. 22 At least one of rotor blades 36 is hollow and is therefore 23 configured to serve as a conduit for all electrical connections 24 48 to the stator 46, pitch control apparatus 38, and sensors 50 25 which can be mounted on the duct assembly 34. Examples of such 26 sensors 50 include, but are not limited to, sensors 50 to measure 27

1 the absolute and relative speed of the rotational motion of the 2 stator 46 and rotor blades 36, velocity of flow across the 3 surface of the duct assembly 34, and environmental pressure 4 measurements.

Provision of power to stator 46 and communication with the 5 sensors 50 is achieved by using an inner slip ring 52 and an 6 outer slip ring 54. The inner slip ring 52 allows electrical 7 communication between the rotary joint between vehicle body 22 8 and rotor blades 36. Inner slip ring 52 is joined by electrical 9 connection 48 to outer slip ring 54. The outer slip ring 54 10 allows electrical communication between rotor blades 36 and 11 pitch control apparatus 38, stator 46 and sensors 50. 12

The outboard blades 32 are each articulated with pitch control apparatus 38. Variation in the pitch of the outboard blades 32 controls the torque required to drive the outboard blade system and consequently controls the relative speed of the inboard rotor blades 36 and the outboard blades 32.

The outboard blades 32 are designed to provide an optimal 18 counter-torque to drive the rotor. Absent the outboard blades 32 19 providing such a counter-torque, the duct assembly 34 would 20 commence to spin at a high rate counter to the direction of the 21 rotor blades 36 and waste potential thrust in the form of 22 unwanted rotational momentum. In addition to providing a 23 resistance for the motor to work against to drive the rotor, the 24 outboard blades 32 act as a second set of propeller blades. 25 In an alternative embodiment, outboard blades 32 can be 26 fixed directly to duct assembly 34. This embodiment provides 27

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duct assembly 34 with resistance to spinning, but it does not
give the same control options as the preferred embodiment.

In operation, the free-rotating IMP functions as follows. 3 At startup, all motor components are stationary and the vehicle 4 is either stationary or moving through the water. When the IMP 5 begins to attempt to drive the rotor blades 36, the rotor blades 6 36 begin to spin clockwise and simultaneously the duct assembly 7 34 begins to spin counterclockwise (or vise versa). The rotor 8 blades 36 begin to draw fluid through the duct 40 and drive the 9 vehicle forward. Both the rotor and the outer blade accelerate 10 until the torque required to drive the rotor exactly equals the 11 torque required to drive the duct and outer blades. The relative 12 speed of the rotor and the duct is a function of the dimensions 13 and geometry of the rotor and the outer blades. 14

The pitch control apparatus 38 can be used to adjust the operation of the outboard blades 32 to increase or decrease the torque required to drive the outer blades thus changing the relative speed of the two propulsors.

It is apparent that there has been provided in accordance 19 with the present invention free rotating duct assembly 20 incorporating a stator and outboard blades to provide counter-21 torque rotation about a plurality of rotor blades which fully 22 satisfies the objects, means, and advantages set forth previously 23 herein. While the present invention has been described in the 24 context of specific embodiments thereof, other alternatives, 25 modifications, and variations will become apparent to those 26 skilled in the art having read the foregoing description. 27

Accordingly, it is intended to embrace those alternatives,
modifications, and variations as fall within the broad scope of
the appended claims.

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FREE ROTATING INTEGRATED MOTOR PROPULSOR 3 4 ABSTRACT OF THE DISCLOSURE 5 An integrated motor propulsor includes a rotor which a 6 7 plurality of rotor blades adapted to rotate about a center axis. An outer ring surrounding the rotor contacts one of the rotor 8 blades and has a field means positioned on the outer ring. A 9 duct is in low friction contact circumferentially outside the 10 outer ring. A stator is positioned in the duct to interact with 11 The duct also has a plurality of pitch control 12 the field means. apparatuses pivotally joined to outboard blades which extend 13 radially outward from the duct. 14

