

DEPARTMENT OF THE NAVY

OFFICE OF COUNSEL NAVAL UNDERSEA WARFARE CENTER DIVISION 1176 HOWELL STREET NEWPORT RI 02841-1708

IN REPLY REFER TO:

Attorney Docket No. 82838 Date: 22 October 2003

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PATENT COUNSEL NAVAL UNDERSEA WARFARE CENTER 1176 HOWELL ST. CODE 00OC, BLDG. 112T NEWPORT, RI 02841

Serial Number <u>10/600,728</u>

Filing Date <u>6/23/03</u>

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Attorney Docket No. 82838

AN ASSEMBLY FOR SELF-PROPELLED MOVEMENT FROM A RELEASE POSITION BENEATH A WATER SURFACE

TO ALL WHOM IT MAY CONCERN:

BE IT KNOWN THAT (1) MICHAEL T. ANSAY, and (2) JOHN R. LITTLE, citizens of the United States of America, employees of the United States Government, and residents of (1) Johnston, County of Providence, State of Rhode Island, and (2) Swansea, County of Bristol, Commonwealth of Massachusetts, have invented certain new and useful improvements entitled as set forth above, of which the following is a specification.

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2 3 AN ASSEMBLY FOR SELF-PROPELLED MOVEMENT 4 FROM A RELEASE POSITION BENEATH A WATER SURFACE 5 6 STATEMENT OF GOVERNMENT INTEREST 7 The invention described herein may be manufactured and used 8 by or for the Government of the United States of America for 9 Governmental purposes without the payment of any royalties 10 thereon or therefor. 11 EACKGROUND OF THE INVENTION 13 (1) Field of the Invention 14 The invention relates to the launch of bodies from 15 submarines at various depths, and is directed more particularly 16 to the launch of bodies, such as weapons, vehicles, and the like, 17 from locations outside the pressure hulls of the submarines. 18 (2) Description of the Prior Art 19 The United States Navy has expressed a need to carry greater 10 payloads of weapons/vehicles on submarines and a need to launch 11 weapons/vehicles from modular, external, payload bays. 12 Traditionally, such bodies have been stowed inside submarine 13 torpedo rooms, protected from the pressure and corrosiveness of 14 </th <th>1</th> <th>Attorney Docket No. 82838</th>	1	Attorney Docket No. 82838
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	25	torpedo tubes when needed.

1 A vertical air bag launcher has been considered as one 2 method for launching a body externally, without the need for a traditional torpedo room. However, a primary concern with using 3 air bags underwater is the large variation in submarine operating 4 5 depths. Because of the large variations in depth pressure, a normal air bag inflator is unable to consistently fill an air bag 6 to the same volume. An air bag inflator that produces a given . 7 8 amount of pressurized gas will fill a relatively small volume at 9 deep depth pressures and a relatively large volume at shallow 10 depth pressures. As a result, the air bag buoyant lift force will be much less when deployed at deep depths than at shallow 11 12 depths.

13 If an air bag inflator is sized for the greatest expected 14 depth pressure, it will rupture the bag when deployed at a 15 shallow depth. If it is sized for a very shallow depth, it will 16 not fill the air bag to the proper volume, or it may not deploy, 17 at deep depths. In order to use air bags to launch weapons 18 underwater, the air bag launcher must be able to compensate for 19 all submarine operating depths.

There is thus a need for an air bag launch system in which the air bag is filled to a proper volume at all operating depths. SUMMARY OF THE INVENTION

An object of the invention is, therefore, to provide an air bag launch assembly in which the air bag is filled to a volume

sufficient to provide ascent of the bag and a body connected thereto, and which is adapted to adjust the pressure therein as the assembly ascends toward the surface so as to provide the required buoyancy while not permitting the bag to expand beyond its limits.

6 With the above and other objects in view, a feature of the present invention is the provision of an assembly for self-7 8 propelled movement from a release position beneath a water surface to a second position closer to the water surface. 9 The assembly includes a body whose function includes moving from the 10 release position to the second position, an air bag connected to 11 12 the body, a differential pressure relief valve in communication 13 with the air bag, and an air source in communication with the air The air source is adapted to provide air to the air bag to 14 baq. inflate the air bag to lift the body toward the second position, 15 16 and the pressure relief valve is operative to maintain a selected 17 pressure differential in the air bag relative to outside water 18 pressure.

The above and other features of the invention, including 19 20 various novel details of construction and combinations of parts, 21 will now be more particularly described with reference to the accompanying drawings and pointed out in the claims. 22 It will be understood that the particular assembly embodying the invention 23 is shown by way of illustration only and not as a limitation of 24 The principles and features of this invention may the invention. 25

be employed in various and numerous embodiments without departing
 from the scope of the invention.

3 4

BRIEF DESCRIPTION OF THE DRAWINGS

5 Reference is made to the accompanying drawings in which is 6 shown an illustrative embodiment of the invention, from which its 7 novel features and advantages will be apparent, and wherein: 8 FIG. 1 is a diagrammatic side elevational view of one form 9 of assembly illustrative of an embodiment of the invention; and 10 FIG. 2 is a generally sectional view of a portion of the 11 assembly of FIG. 1.

12

DESCRIPTION OF THE PREFERRED EMBODIMENTS Referring to FIGS. 1 and 2, it will be seen that the assembly includes an air bag 10 of a material that is compatible with seawater and strong enough to support the weight, in water, of a selected weapon, canister containing a weapon, or other body 18 12.

The assembly further includes a housing 14 fixed to the air bag 10. The housing 14 is provided with one or more differential pressure relief valves 16 which serve to maintain a selected differential pressure between the air inside the air bag 10 and the water pressure outside the air bag. Preferably, a gas generator 18 is disposed in the housing
 14. The housing 14 is provided with a supply conduit 20 which
 conveys gas, typically air, to the air bag 10.

4 The air bag 10 is of a material that is flexible enough to be collapsed into a small volume but strong enough to support the 5 weight, in water, of the weapon and canister it is intended to 6 lift. The volume of the air bag 10 is sized to provide a buoyant 7 8 lift force that sufficiently exceeds the weight of the weapon, housing, and any other resistive weight or force that could 9 prevent ascension of the assembly. The air bag thickness is 10 selected by the amount of differential air pressure it is 11 designed to contain. The air bag is also able to endure the 12 corrosiveness and other operating conditions in the ocean 13 14 environment.

15 The air bag inflator preferably comprises the small gas generator 18. The gas generator 18 can be similar to any 16 commercially available gas generator such as those utilized to 17 18 inflate automobile air bags. The air bag inflater can also be a compressed gas cylinder as is well known in the art. It is sized 19 to produce a sufficient amount of gas to fill the air bag at the 20 greatest operating depth of the submarine. The air bag volume 21 remains the same at all depths, but the pressure inside the air 22 bag varies as a function of depth. At deep depths the air bag 23 contains high pressure, while at shallow depths it contains low 24 pressure. Thus, the gas generator 18 is sized to fill the air 25

bag 10 to the desired volume at the deepest operating depth of
 the submarine. Any excess gas produced by the air bag inflator
 is vented outside into the ocean environment via the pressure
 relief valve mechanism 16.

5 The air bag inflator, i.e., the gas generator 18, is 6 triggered when a launch is desired. An electrical signal is used 7 to start the gas generator. Once operation of the gas generator 8 is initiated, the air bag begins to fill. When the air bag 9 reaches a volume large enough to produce a sufficient buoyant 10 lift force, the weapon/vehicle and canister, if present, are 11 lifted away from the submarine.

The gas generator 18 always produces the same amount of gas, 12 even though a different quantity is required for each depth. 13 At the deepest anticipated launch depth, the gas generator produces 14 15 enough gas to just fill the air bag or slightly overfill it. At more shallow depths the air bag inflator will produce more gas 16 17 than necessary. To ensure that the air bag is not over inflated, the excess gas is released by the pressure relief valve mechanism 18 16. 19

The pressure relief valve mechanism incorporates at least one pressure relief valve 16 (FIG. 2) that is sized to maintain a specific differential pressure inside and outside the air bag. Pressure relief valve 16 is positioned in an outlet passageway 21 in the housing 14. One side 22 of the relief valve 16 is exposed to sea pressure and the other side 24 is exposed to the internal

air bag pressure. Once the air bag pressure exceeds the outside
 sea pressure by the desired differential pressure, the relief
 valve 16 will lift off its seat and discharge the excess gas
 pressure into the ocean environment.

5 The air bag inflator 18 provides for a constant lift force at all depths. This is ensured by the pressure compensation 6 mechanism 16 that inflates the air bag to the same volume at all 7 launch depths. As a result, the launch performance is consistent 8 as a function of depth. Other weapon launch systems require 9 depth pressure equalization before a launch to ensure consistent 10 11 performance. The underwater air bag launch described herein is 12 depth pressure independent so it does not require depth pressure equalization prior to launch. Therefore, the underwater air bag 13 launcher provides consistent launch performance at all depths and 14 does not require pre-launch depth pressure equalization. 15

The underwater air bag launch assembly can be sized easily to accommodate various weapon/vehicle sizes. This is accomplished by simply adjusting the size of the air bag and the amount of fuel in the gas generator. In the same manner, the underwater air bag launcher can be sized to provide various launch performances as well.

As is understood from the above, the underwater air bag launch assembly is defined by only a few components, which translates into increased reliability and reduced maintenance. Inasmuch as the underwater air bag launch assembly has few moving

1 parts, the wearing of parts over time is not a concern. Air bag 2 inflators have demonstrated such reliability that they are used 3 in millions of automobiles for personnel safety. The other 4 components that make up the air bag vertical launch system are 5 also well understood and known to be reliable.

The underwater air bag launcher can be used as a safety 6 device for submarines or submersible vehicles. Underwater air 7 bags can be attached externally to submarine hulls and designed 8 to employ before the submarine sinks to an unsafe crush depth. 9 Once deployed, the added buoyant force can be used to help ascend 10 the submarine back to a safe depth. The system herein described 11 can also be used to retrieve missiles which are used for test 12 purposes and are often lost in the oceans. 13

FIG. 2 shows the air bag attached to the top of the housing having a gas generator 18 therein. However, the gas generator may be remotely located, as opposed to being part of the air bag assembly, by piping the gas from the gas generator to the air bag (not shown).

There is thus provided an air bag launch assembly in which the air bag pressure is initially limited to that which is required to lift the assembly and its payload, and in which the air bag pressure is thereafter regulated during ascent to provide the required buoyancy while not permitting the bag to expand beyond its limits.

1 It will be understood that many additional changes in the 2 details, materials, steps and arrangement of parts, which have 3 been herein described and illustrated in order to explain the 4 nature of the invention, may be made by those skilled in the art 5 within the principles and scope of the invention as expressed in 6 the appended claims.

1	Attorney Docket No. 82838
2	
3	AN ASSEMBLY FOR SELF-PROPELLED MOVEMENT
4	FROM A RELEASE POSITION BENEATH A WATER SURFACE
5	
6	ABSTRACT OF THE DISCLOSURE
7	An assembly for generating buoyancy for an attached self-
8	propelled body for movement from a release position beneath a
9	water surface to a second position closer to the water surface
10	includes an air bag connected to the body, a differential
11	pressure relief valve in communication with the air bag, and a
12	gas source in communication with the air bag. The source
13	provides gas to the air bag to inflate the air bag to lift the
14	body toward the second position, and the pressure relief valve is
15	operative to maintain a selected pressure differential in the air
16	bag relative to outside water pressure.





FIG. 2