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IN REPLY REFER TO:

Attorney Docket No. 82712
Date: 17 June 2003

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Serial Number 10/267,889
Filing Date 10/8/02
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20030801 170

DYNAMICALLY RECONFIGURABLE WIND TURBINE BLADE ASSEMBLY

TO ALL WHOM IT MAY CONCERN:

BE IT KNOWN that (1) CHARLES H. BEAUCHAMP, (2) STEPHEN J. PLUNKETT, and (3) STEPHEN A. HUYER, citizens of the United States of America, employees of the United States Government, and residents of (1) Jamestown, County of Newport, State of Rhode Island, (2) Middletown, County of Newport, State of Rhode Island, and (3) Saunderstown, County of Washington, State of Rhode Island, have invented certain new and useful improvements entitled as set forth above, of which the following is a specification.

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2
3 DYNAMICALLY RECONFIGURABLE WIND TURBINE BLADE ASSEMBLY
4

5 STATEMENT OF GOVERNMENT INTEREST

6 The invention described herein may be manufactured and used
7 by or for the Government of the United States of America for
8 Governmental purposes without the payment of any royalties
9 thereon or therefor.
10

11 BACKGROUND OF THE INVENTION

12 (1) Field of the Invention

13 The invention relates to wind turbines and is directed more
14 particularly to a turbine blade assembly in which the turbine
15 blades are reconfigured for maximum performance automatically in
16 the course of operation of the turbine.

17 (2) Description of the Prior Art

18 Wind turbines are alternative energy sources with low
19 environmental impact. The basic physical principle of wind
20 turbine operation is to extract energy from the wind environment
21 to rotate a mechanism to convert mechanical energy to electrical
22 energy. In FIG. 1, there is shown a typical horizontal axis wind
23 turbine. The turbine generally includes two or three blades 20
24 attached to a hub 22. Optimally, the blades 20 are lightweight
25 but very stiff, to resist wind gusts. Many blades employ

1 aerodynamic controls, such as ailerons or wind brakes, to control
2 speed. The hub 22 is connected to a drive train (not shown) and
3 is typically flexible to minimize structural loads. This
4 mechanism is connected to an electrical generator 24. Wind
5 turbines usually employ constant rotational speed generators,
6 though advances are underway to utilize variable speed generators
7 with efficient transformers. Variable speed generators have an
8 advantage in that expensive gearboxes can be reduced or
9 eliminated. The entire mechanism is elevated by a tower
10 structure 26. The higher the tower, the stronger the wind,
11 generally. A control room 28 usually is located near the turbine
12 to monitor wind conditions and employ control strategies on the
13 turbine.

14 Future applications envision wind turbines connected to a
15 main power grid to provide energy to home and business users. At
16 present, the cost of energy associated with wind turbines is
17 significantly higher than the cost associated with non-renewable
18 energy sources (coal or gas fired turbine generators, for
19 example). The U.S. Department of Energy has a goal of
20 substantially reducing the energy cost for sites where the
21 average annual wind speed is about 15 mph. To do this, turbines
22 must more efficiently generate power at lower wind speeds and
23 must withstand excessive structural loading at high wind speeds.
24 Wind turbines constructed based on current technology shut down

1 at very low (below 6 mph) and very high (above 65 mph) wind
2 speeds. This increases the cost of electricity.

3 The basis for electrical energy generation resides in the
4 aerodynamics associated with a wind turbine. The turbine
5 generates energy from lift produced on the blades in the presence
6 of wind. FIG. 2A shows the effective lift and drag produced by a
7 turbine blade 20 in operation. The two main sources of velocity
8 the blade 20 "sees" are due to the rotation $r\omega$ of the rotor and
9 the oncoming wind V_w . The angle β is the physical angle of the
10 blade either due to a pitch mechanism or due to the twist along
11 the blade. The angle of attack α the blade 'sees' is therefore:

$$\alpha = \tan^{-1} (V_w / r\omega) - \beta \quad (1)$$

13 As wind speed increases, the angle of attack α on the
14 blades increases. The blade pitch and twist is typically
15 designed to optimize the angle of attack near the average wind
16 speed. Thus, at low wind speeds the angle of attack is lower
17 than optimum and the turbine loses efficiency. At very low
18 speeds, there is insufficient energy available to drive the
19 turbine. At high wind speeds the angle of attack of the blade
20 becomes excessively large and can drive the blade into a stall.
21 As a result, the forces and moments on the turbine blades become
22 too high and the turbine is shut down to prevent blade failure
23 caused by excessive dynamic loading.

The above applies specifically to the case in which the wind across the turbine rotor is uniform and perpendicular to the flow. During normal operating conditions, neither assumption is typically valid. The flow across the rotor is usually very non-uniform with horizontal and vertical wind shear components. In addition, much of the time, the flow into the rotor (FIG. 2B, for example) is offset by a certain yaw angle γ . Defining the position of the blade in the rotation cycle by Ψ , there is a normal V_n and a crossflow V_c component of the wind:

$$V_n = V_w \cos \gamma$$

$$V_c = -V_w \sin \gamma \quad (2)$$

The wind velocity is also modified due to horizontal and vertical wind shear at a given position in the angular rotation cycle:

$$V_w = V_{\text{mean}} + (r/R) [V_{\text{vshear}} \cos \Psi + V_{\text{hshear}} \sin \Psi] \quad (3)$$

The tangential velocity the blade experiences during the rotation cycle is then:

$$V_t = r\omega + V_c \cos \Psi \quad (4)$$

The instantaneous angle of attach of the blade during the rotation cycle is then:

$$\alpha = \tan^{-1}(V_n/V_t) - \beta \quad (5)$$

During uncontrolled turbine operation, there is significant variation in the local blade angle of attack. For large angle of attack variations, this can result in a phenomena termed "dynamic

1 stall". Experimental field studies have demonstrated that
2 significant dynamic loading can be experienced by the turbine
3 blade resulting in fatigue and potential failure of the wind
4 turbine. This problem is a major cause of increased operational
5 and maintenance costs. An additional consequence is that for
6 high wind speeds, the turbine is rarely operating under optimal
7 conditions in terms of blade angle of attack. For both low and
8 high wind speeds, it is desirable to control the local blade
9 angle of attack to establish optimal operating conditions.

10 There are essentially two ways to control the blade angle of
11 attack. The first is to vary the rotational velocity of the
12 turbine. This is a major reason that research has been conducted
13 to improve the efficiency of variable speed power transformers.
14 During high wind speeds, it is desirable to increase the
15 rotational velocity of the turbine, and decrease the rotational
16 velocity during low wind speeds. Unfortunately, the efficiency
17 of the transformers are such that it is still more cost effective
18 to sacrifice operating the turbine during high wind states and
19 maintain constant rotational velocity.

20 Accordingly, there is a need to provide an alternative wind
21 turbine assembly which facilitates control of the angle of attack
22 of the blades, as by actively or dynamically reconfiguring the
23 blades to provide continuous adjustment of the angle of attack,
24 as by local blade pitch angle adjustments and/or by pitching the
25 entire blades.

1 SUMMARY OF THE INVENTION

2 An object of the invention is, therefore, to provide a wind
3 turbine assembly adapted to twist the turbine blades dynamically
4 to increase efficiency at low wind speeds, and reduce dynamic
5 loads at high wind speeds.

6 A further object of the invention is to provide a wind
7 turbine assembly having means to control the dynamics of the
8 blade during instances of wind shear and non-zero yaw of the
9 turbine with respect to the wind, such that optimal blade angles
10 of attack can be maintained throughout the entire rotational
11 cycle of the wind turbine.

12 A still further object of the invention is to provide a wind
13 turbine assembly adapted to effect dynamic blade twist so that
14 wind turbines will start at lower wind speeds, and continue to
15 operate at higher wind speeds.

16 A still further object of the invention is to provide a wind
17 turbine assembly adapted to adjust the twist of the wind turbine
18 blades so as to increase the lift at low speeds and decrease the
19 lift at high speeds, whereby to increase the range of wind speeds
20 at which wind turbines can practically produce energy, and
21 wherein at any specific wind speed the blades twist is optimized
22 for that speed to improve the overall efficiency of the system.

23 With the above and other objects in view, a feature of the
24 present invention is the provision of a dynamically
25 reconfigurable wind turbine blade assembly comprising a plurality

1 of reconfigurable twistable blades mounted on a hub, an actuator
2 fixed to each of the blades and adapted to effect the
3 reconfiguration thereof, and an actuator power regulator for
4 regulating electrical power supplied to the actuators. A control
5 computer accepts signals indicative of current wind conditions
6 and blade configuration twist, and sends commands to the actuator
7 power regulator. Sensors measure current wind conditions and
8 current configurations and speed of the blades. An electrical
9 generator supplies electrical power to the assembly. Data from
10 the sensors is fed to the control computer which commands the
11 actuator power regulator to energize the actuators to reconfigure
12 the blades for optimum performance under current wind conditions.

13 In accordance with a further feature of the invention, there
14 is provided a dynamically reconfigurable wind turbine blade
15 assembly comprising a plurality of blades, each being
16 reconfigurable while in operation to assume a selected
17 configuration, an actuator embedded in each of the blades and
18 adapted to receive electrical power to effect the blade
19 reconfiguration to the selected configuration, and an actuator
20 power regulator for regulating the electrical power supplied to
21 the actuators. A control computer accepts signals indicative of
22 current configuration of the blades, wind speed, rotational speed
23 of the blades, and voltage and current available, and processes
24 the signals, and sends commands to the actuator power regulator,
25 and continuously adjusts the commands in response to the signals

1 received. A blade load sensor is embedded in each of the blades
2 and is adapted to measure deflection of the blade, and thereby
3 the configuration of the blade, and to report to the control
4 computer. Rotational speed sensors are embedded in a hub for the
5 blades and are adapted to measure blade rotational speed and to
6 report to the control computer. A wind speed sensor is disposed
7 proximate a remainder of the assembly, and adapted to measure
8 wind speed and to report to the control computer. An electrical
9 generator supplies electrical power to the control computer and
10 to the actuator power regulator. Data from the sensors is fed to
11 the control computer which commands the actuator power regulator
12 to initiate operation of the actuators to reconfigure the blades
13 to obtain the selected configuration under current wind
14 conditions.

15 The above and other features of the invention, including
16 various novel details of construction and combinations of parts,
17 will now be more particularly described with reference to the
18 accompanying drawings and pointed out in the claims. It will be
19 understood that the particular assembly embodying the invention
20 is shown by way of illustration only and not as a limitation of
21 the invention. The principles and features of this invention may
22 be employed in various and numerous embodiments without departing
23 from the scope of the invention.

BRIEF DESCRIPTION OF THE DRAWINGS

1 Reference is made to the accompanying drawings in which are
2 shown illustrative embodiments of the invention, from which its
3 novel features and advantages will be apparent, wherein
4 corresponding reference characters indicate corresponding parts
5 throughout the several views of the drawings and wherein:

6 FIG. 1 is a side elevational view of a prior art wind
7 turbine assembly;

8 FIGS. 2A-2C are diagrammatic representations illustrating
9 various factors involved in the interaction of wind and turbine
10 blades;

11 FIG. 3 is a schematic diagram of one form of turbine blade
12 assembly illustrative of an embodiment of the invention;

13 FIG. 4 is a diagrammatic plan view of a turbine blade
14 assembly showing one embodiment of turbine blade suitable for the
15 assembly;

16 FIG. 5 is a diagrammatic sectional view, taken along line V-
17 V of FIG. 4;

18 FIG. 6 is similar to FIG. 4, but showing an alternative
19 embodiment of turbine blade; and

20 FIG. 7 is a diagrammatic sectional view, taken along line
21 VII-VII of FIG. 6.

DESCRIPTION OF THE PREFERRED EMBODIMENTS

Referring to FIG. 3, it will be seen that each of the blades 20 is provided with an embedded actuator 30 adapted to effect a reconfiguration of the blade, which is a flexible blade. The actuator 30 preferably is a piezo-electric fiber or a shape memory alloy (SMA) fiber actuator adapted to change the camber of the blade, as will be further discussed hereinbelow.

A blade actuator power regulator 32 regulates electrical power supplied to the actuator 30. A blade control computer 34 receives signals from sensors, such as a blade load sensor 36 disposed on the blade 20 and a wind speed sensor 38. The sensors 36 and 38, as well as additional sensors (not shown), measure current wind conditions and current configuration and speed of the blade. In response to the various signals received, the control computer 34 sends operational signals to the power regulator 32 which, in turn, sends reconfiguration instructions to the actuator 30. The power regulator 32 receives power from the generator 24.

Thus, data from the sensors 36, 38, and others, is directed to the control computer 34 which "reads" current conditions of the wind and current configuration of the blade 20 and sends corrective signals to the power regulator 32, which directs the correct amount of power to the actuator 30.

In operation, the assembly controls local blade angle of attack such that maximum power is output at low wind speeds and

1 the blades are controlled to minimize dynamic loading at high
2 wind speeds. The assembly herein described has been found
3 useful, for example, in a typical 750 kW turbine. This
4 particular turbine is a horizontal axis turbine with three blades
5 in upstream operation. The blade radius is 22 m with a taper
6 distribution such that a maximum chord length of 3 m results at a
7 span location of three meters and the chord decreases
8 approximately quadratically to 1 m at 22 m span location. Taper
9 is generally used to provide, as much as possible, uniform
10 loading over the turbine disk to extract a maximum amount of
11 energy from the wind. Local angle of attack as a function of
12 span is computed as described hereinbefore.

13 Assuming a baseline blade is designed with some initial
14 twist and optimized for a selected wind speed, the control
15 computer 34 determines the amount of additional twist required
16 for an active control system. For a typical wind turbine, a
17 majority of the forces and moments are produced from 50% span and
18 outboard. This is due to the relatively slow rotational
19 velocities inboard. For example, for two extreme cases in wind
20 velocity (2 m/s and 30 m/s), the blade will need to twist an
21 additional 10 degrees from 50% span to the tip. For a rotor
22 radius of 22 m, this is approximately 1 degree per meter. If
23 pitch control is minimal, the blade will be required to twist 3
24 degrees per meter. These numbers provide a rough indication of
25 the amount of twist the system offers.

1 Preferably, the blades 20 are of a flexible "smart"
2 composite material. The actuator 30 includes SMA wires 40, or
3 sheets or embedded piezoelectric fibers. The piezoelectric or
4 SMA elements 40 are configured at a nominal angle of 45 degrees
5 (FIG. 4), such that when actuated they contract or expand in
6 length and change the blade twist. Similarly, piezoelectric
7 fibers are actuated by applying an electrical potential to them.
8 The SMA elements 40 are actuated by passing electrical power
9 through them to heat the elements to their critical temperature.
10 The actuator wires 40 drive the twist. The elasticity of the
11 blade material returns the blade to neutral position when
12 electrical power is removed from the wires 40. Power for
13 adjusting the twist is provided by the electric generator 24.

14 The blade load sensors 36 embedded in the wind turbine
15 blades 20 preferably are piezoelectric fibers or any commercially
16 available strain sensor. These sensors indicate twist of the
17 blades by measuring the amount of deflection. Sensors may also
18 be embedded in the hub 22 and generator 24 to indicate rotational
19 speed. The voltage and current output from the generator 24 is
20 measured to compute power produced by the generator 24. The wind
21 speed sensor 38 is mounted on or near the wind turbine. All the
22 data from the sensors (wind speed, rotational speed, generator
23 voltage and current, and blade shape) is read into the control
24 computer 34. The computer 34 is provided with a control
25 algorithm that regulates the twist of the blade by sending

1 commands to the blade power regulator 32. That is, an optimum
2 blade twist is derived from a formula based on the wind speed,
3 hub rotational speed, and generator power output. The computer
4 algorithm adjusts the power command until blade twist sensors 36
5 indicate that the optimum blade shape has been obtained.

6 Additionally, sensors can be put into the blade 20 near the
7 hub 22 to measure root flap bending moment. The blade twist is
8 changed to dump load if the root flap moment exceeds a critical
9 value at high wind speed. At low wind speed the root flap moment
10 is used to optimize angle of attack and increase power.

11 All sensors can be commercially-off-the-shelf sensors.

12 FIGS. 4 and 5 illustrate a blade construction. A main spar
13 42 runs the length of the blade 20 to support the blade. Power
14 cables 44 are located in the leading edge 46 and trailing edge 48
15 of the blade. The SMA wires 40 are connected to the power cables
16 44. The SMA wires 40 are configured in a combination of series
17 and parallel circuits to obtain the desired voltage and current
18 in the wires. The wires 40 are configured such that when heated
19 through a critical temperature, the wires contract and twist the
20 wind turbine blade. The power is passed through a set of slip
21 rings (not shown) in the blade hub 22.

22 FIGS. 4 and 5 show the blade 20 with a single set of SMA
23 wires 40. In this case, when power is removed from the SMA
24 wires, the wires cool. The elasticity of the composite blade 20

1 serves as a spring to stretch the SMA wire and return it to
2 neutral twist position.

3 It may be desirable to install a second set of opposing
4 wires 50 in the blade 20' as shown in FIGS. 6 and 7. These are
5 powered to return the blade back to neutral twist position and
6 beyond. The purpose of the second set of wires 50 is to allow
7 twist in both direction for neutral position and to provide
8 quicker response time. As noted above, piezoelectric fibers can
9 be used instead of the SMA wires.

10 The basic concept is to have the wires 40 of the actuator 30
11 drive the twist. Then, the elasticity of the blade material
12 returns the blade to neutral position when the electrical power
13 is removed from the wires. An alternative is to install two sets
14 of opposing actuator wires 40, 50, as shown in FIGS. 6 and 7.
15 This allows the blade to be twisted both directions from the
16 neutral position. Opposing actuator wires also provide a quicker
17 response time on the return twist and compensate for hysteresis
18 in the flexible blade material.

19 There is thus provided an assembly which provides means for
20 controlling the lift produced by wind turbine blades. The
21 assembly further improves the efficiency of wind turbine systems
22 by extending the range of wind speeds at which wind turbines can
23 practically produce energy.

24 It will be understood that many additional changes in the
25 details, materials, and arrangement of parts, which have been

1 herein described and illustrated in order to explain the nature
2 of the invention, may be made by those skilled in the art within
3 the principles and scope of the invention as expressed in the
4 appended claims. For example, the blade configuring assembly
5 described herein can be applied to wind mills which produce
6 electrical energy and to wind mills which provide direct
7 mechanical energy, such as systems that drive water pumps. The
8 assembly described herein has been applied to wind turbines, but
9 can be applied to water turbines, and to optimizing lift on
10 propeller blades for boats, aircraft, fans and liquid pumps.

2
3 DYNAMICALLY RECONFIGURABLE WIND TURBINE BLADE ASSEMBLY
4

5 ABSTRACT OF THE DISCLOSURE

6 A dynamically reconfigurable wind turbine blade assembly
7 includes a plurality of reconfigurable blades mounted on a hub,
8 an actuator fixed to each of the blades and adapted to effect the
9 reconfiguration thereof, and an actuator power regulator for
10 regulating electrical power supplied to the actuators. A control
11 computer accepts signals indicative of current wind conditions
12 and blade configuration, and sends commands to the actuator power
13 regulator. Sensors measure current wind conditions and current
14 configurations and speed of the blades. An electrical generator
15 supplies electrical power to the assembly. Data from the sensors
16 is fed to the control computer which commands the actuator power
17 regulator to energize the actuators to reconfigure the blades for
18 optimum performance under current wind conditions.

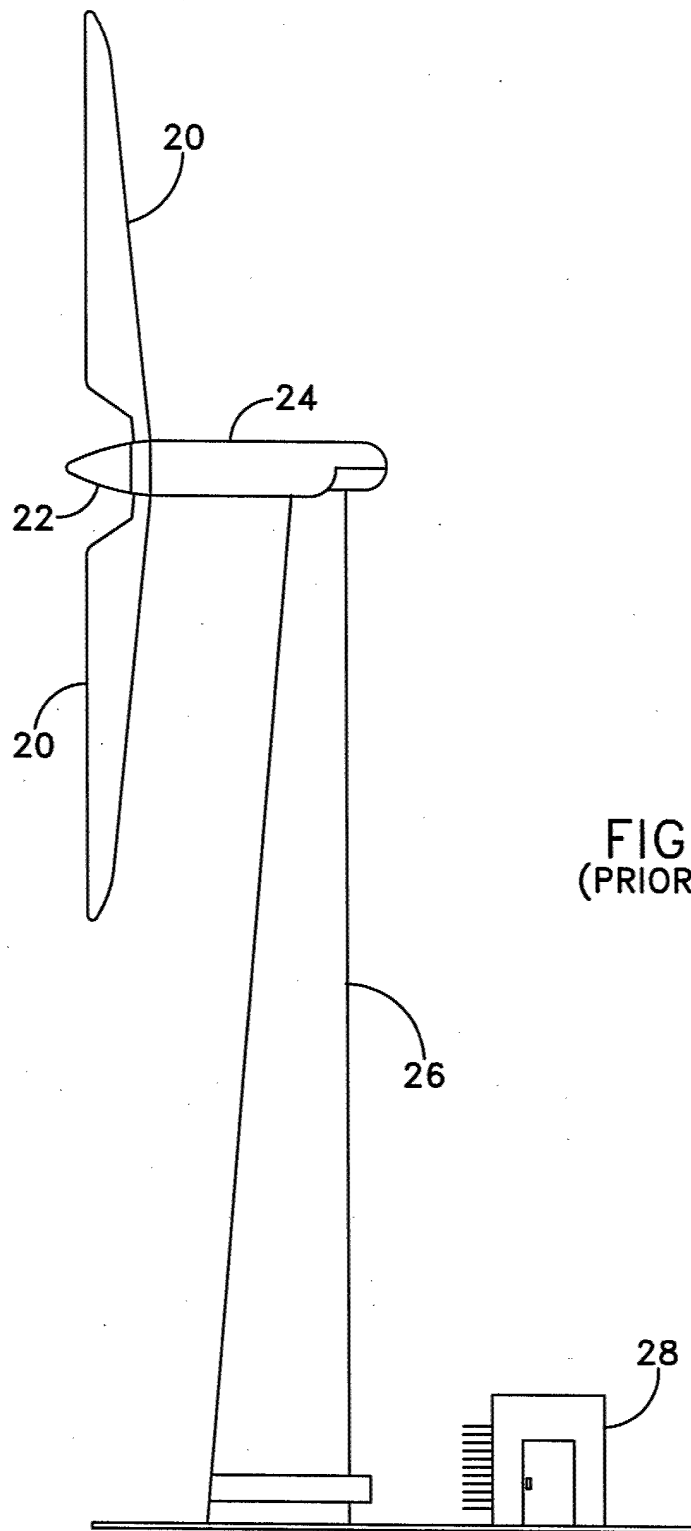
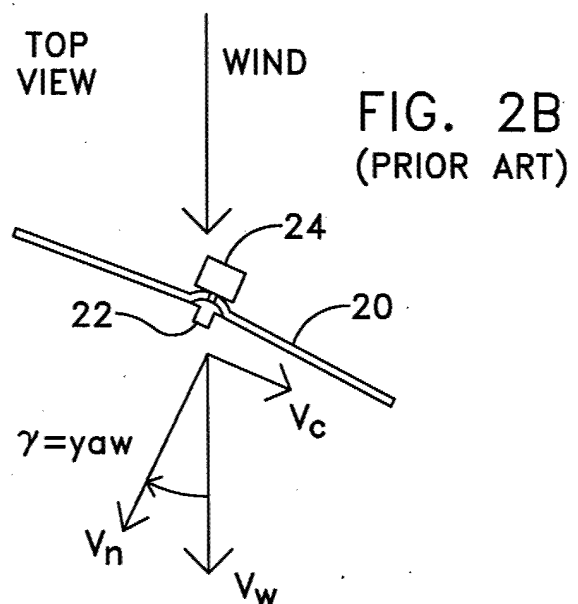
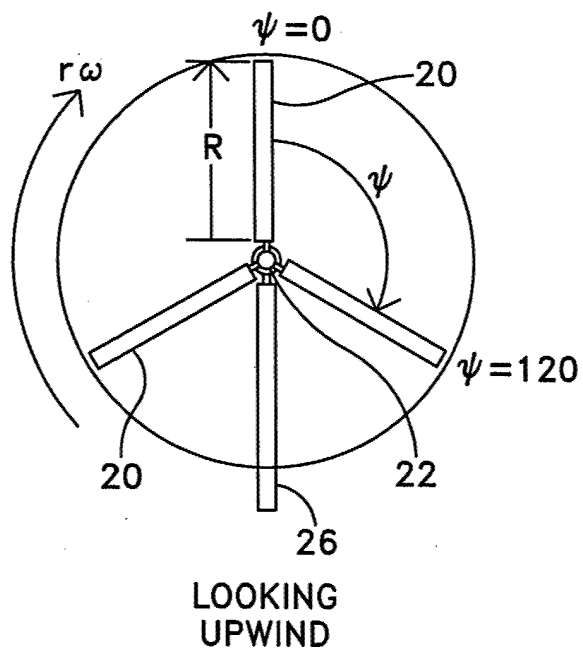
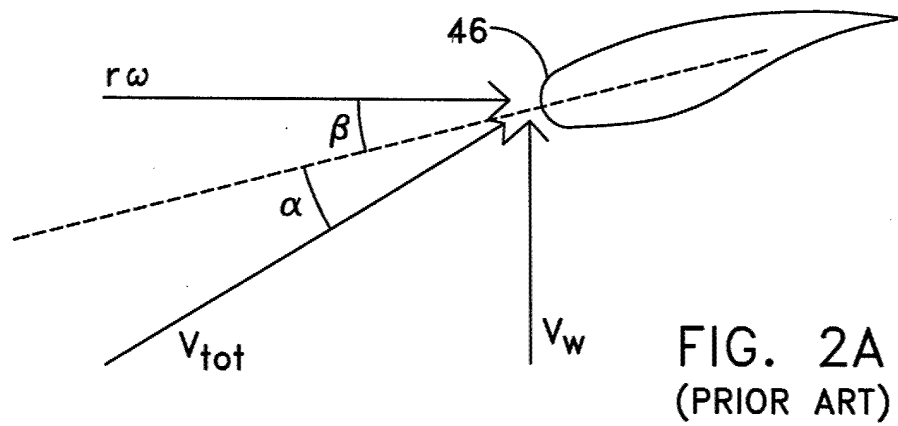


FIG. 1
(PRIOR ART)



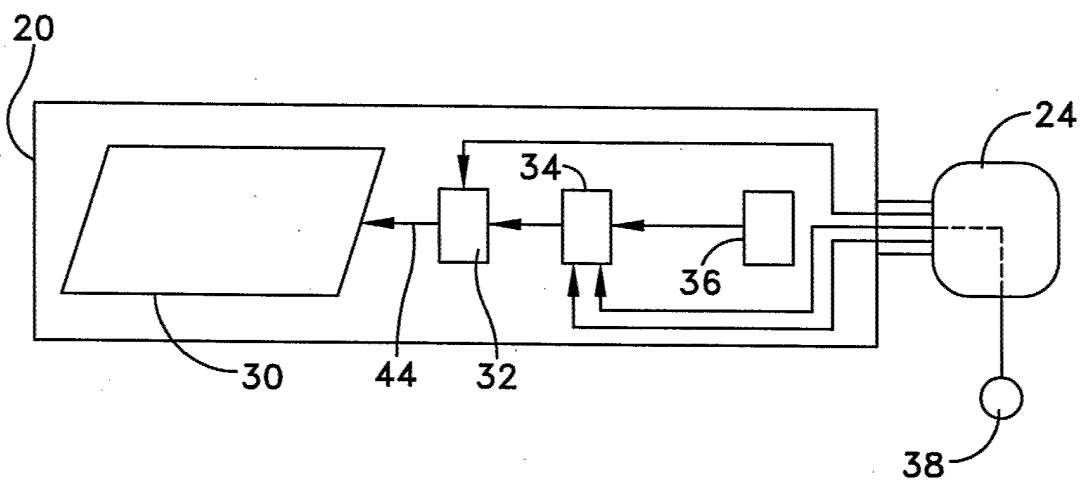


FIG. 3

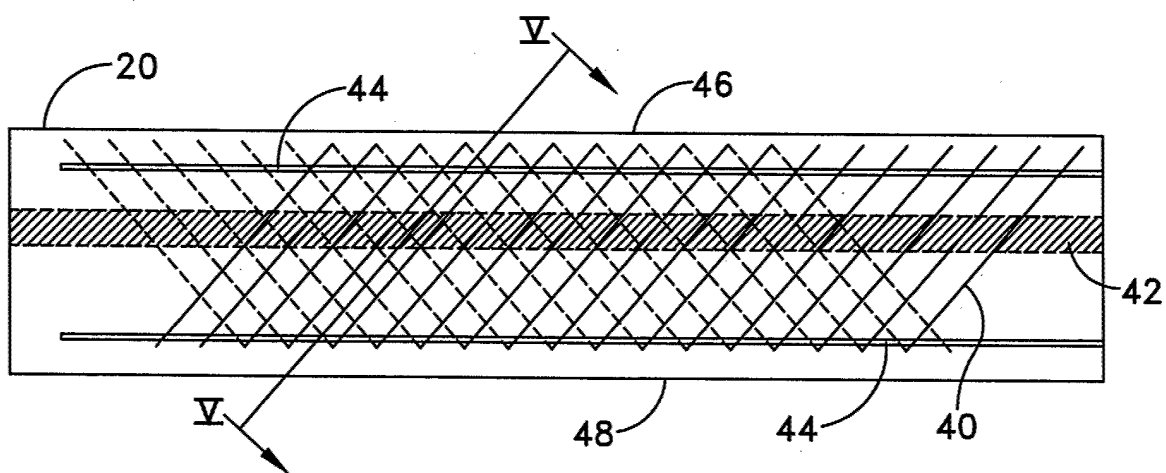


FIG. 4

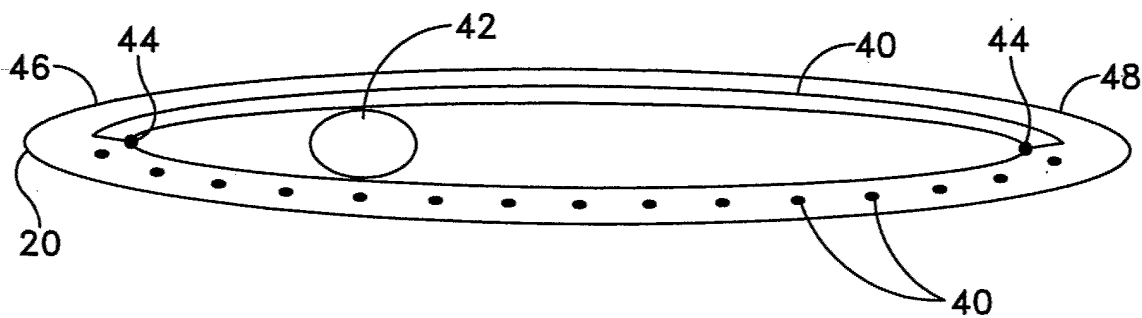


FIG. 5

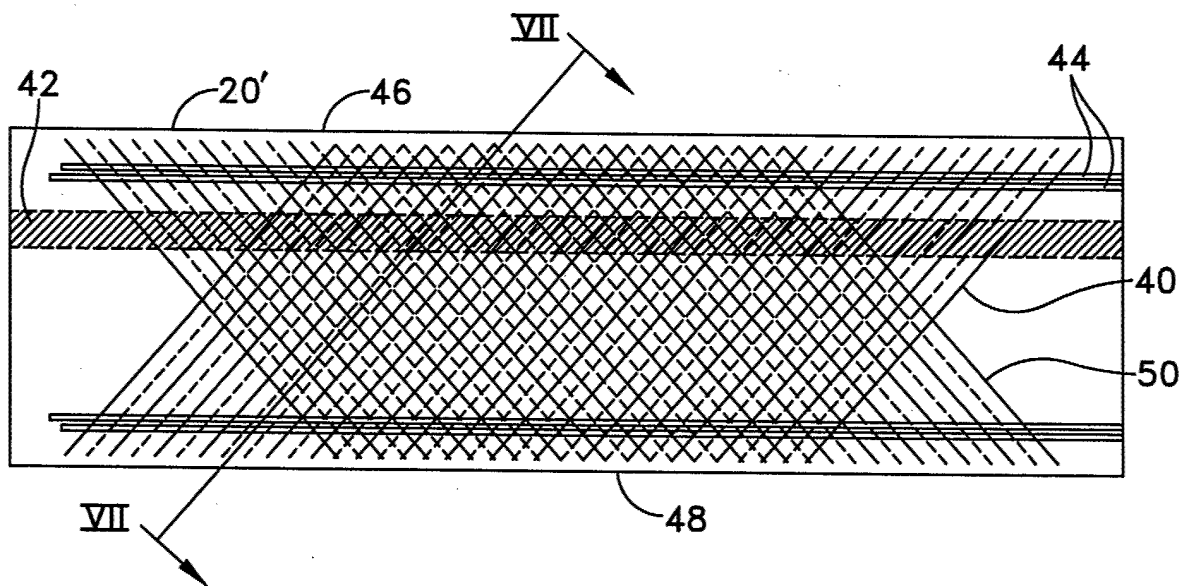


FIG. 6

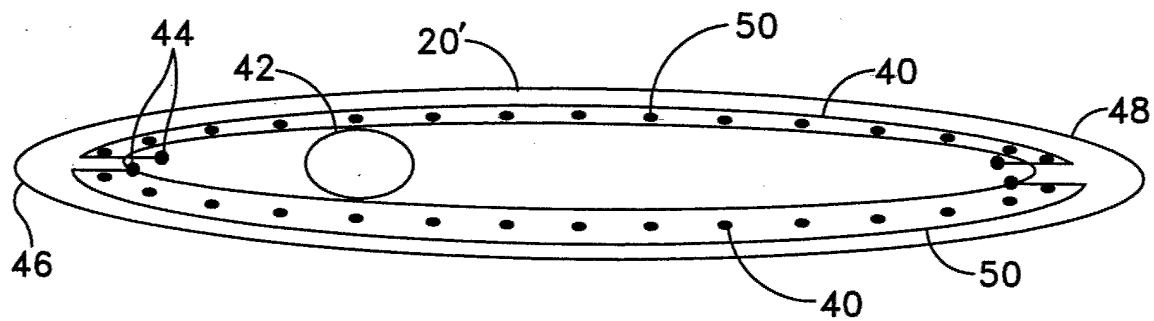


FIG. 7