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IN REPLY REFER TO:

Attorney Docket No. 84064
Date: 17 June 2003

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Serial Number 10/308,983
Filing Date 11/25/02
Inventor Stephen C. Butler et al

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20030801 169

BROADBAND TRIPLE RESONANT TRANSDUCER

TO ALL WHOM IT MAY CONCERN:

BE IT KNOWN THAT STEPHEN C. BUTLER, citizen of the United States of America, employee of the United States Government, a resident of Newport, County of Newport, State of Rhode Island, has invented certain new and useful improvements entitled as set forth above of which the following is a specification.

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APPLICANT'S ATTORNEY

11-25-02
DATE OF SIGNATURE

2
3 BROADBAND TRIPLE RESONANT TRANSDUCER
4

5 STATEMENT OF GOVERNMENT INTEREST

6 The invention described herein may be manufactured and used
7 by or for the Government of the United States of America for
8 governmental purposes without the payment of any royalties
9 thereon or therefor.
10

11 BACKGROUND OF THE INVENTION

12 (1) Field of the Invention

13 The present invention relates to a wideband electroacoustic
14 sonar transducer.

15 (2) Description of the Prior Art

16 Various design approaches have been used to create
17 broadband sonar transducers that can transmit complex sonar
18 signals. One such approach is exemplified by the longitudinal
19 vibrator tonpilz type double resonant sonar transducer known as
20 the Rodrigo type design. For example, G.C. Rodrigo; "Analysis
21 and Design of Piezoelectric Sonar Transducers," Department of
22 Electrical and Electronic Engineering Queen Mary College,
23 London, UK, Phd Thesis August 1970 and also commonly referred to
24 as a "double head mass" transducer, for example, A.G. Elliott,

1 "The design of a high power broadband noise source"; Proceedings
2 of the Institute of Acoustics Vol. 12 Part.4 1990 Sonar
3 Transducers for the Nineties, pp 126-135, Birmingham, UK,
4 December 1990.

5 U.S. Patent No. 4,633,119 to Thompson illustrates a
6 broadband longitudinal vibrator transducer having a laminar head
7 mass section including at least three layers coupled to
8 electromechanical transducer elements. The head section
9 includes a forward head mass, a compliant member abutting the
10 forward head mass and a rear head mass abutting both the
11 compliant member and the transducer elements. The compliant
12 member allows the head mass section to mechanically resonate in
13 at least two frequencies expanding the bandwidth of the
14 transducer. The compliant member can be an active transducer
15 element.

16 U.S. Patent No. 5,047,683 to Butler et al. illustrates a
17 hybrid transducer having mass and compliance loading for
18 permitting operation at a lower frequency. The mass loading may
19 include the use of one or more pistons to couple the energy to
20 the medium.

21 Despite the existence of these transducers, there remains a
22 need for broadband sonar transducers that can transmit complex
23 sonar signals.

24

1 SUMMARY OF THE INVENTION

2 Accordingly, it is an object of the present invention to
3 provide a transducer having an increased lower frequency
4 transmit bandwidth, over traditional longitudinal vibrating type
5 underwater transducers.

6 It is a further object of the present invention to provide
7 a triple resonant transducer.

8 The foregoing objects are attained by the broadband
9 transducer of the present invention.

10 In accordance with the present invention, a broadband
11 transducer broadly comprises a tail mass located at a first end
12 of the transducer, an active compliant driver section positioned
13 adjacent the tail mass, a first center mass positioned adjacent
14 an end of the active compliant driver section, a first passive
15 compliant member positioned adjacent the first center mass, and
16 a head mass located adjacent a second end of the transducer.
17 The second end of the transducer being opposed to the first end
18 of the transducer. In one embodiment, a second center mass and
19 a second passive compliant member are interposed between the
20 first passive compliant member and the head mass. In a second
21 embodiment, a quarter-wave matching layer which forms another
22 mass component and a second passive compliant member component,
23 is interposed between the head mass and the second end.

1 Other details of the broadband triple resonant transducer
2 of the present invention, as well as other objects and
3 advantages attendant thereto, are set forth in the following
4 detailed description and the accompanying drawings wherein like
5 reference numerals depict like elements.

6
7 BRIEF DESCRIPTION OF THE DRAWINGS

8 FIG. 1 is a mechanical schematic representation of a first
9 embodiment of a triple resonant transducer in accordance with
10 the present invention, in which regions have been cut away to
11 display tie rod 26;

12 FIG. 2 is a simplified lumped equivalent circuit
13 representation of the transducer of FIG. 1;

14 FIG. 3 is a like schematic representation of a second
15 embodiment of a triple resonant transducer in accordance with
16 the present invention;

17 FIG. 4 is a simplified lumped equivalent circuit
18 representation of the triple resonant transducer of FIG. 3;

19 FIG. 5 is the planewave transmission line equivalent
20 circuit representation of the quarter-wave matching layer used
21 to replace the lumped transmission line network in FIG. 4;

22 FIG. 6 illustrates a diced quarter-wave matching layer
23 preferably used in the embodiment of FIG. 3;

1 FIG. 7 illustrates the in-air velocity response curves of
2 the simplified lumped equivalent circuit of FIGS. 2 and 4 and of
3 a traditional transducer of same size and weight;

4 FIG. 8 illustrates the in-water transmitting voltage
5 response curves of the equivalent circuits of FIGS. 2 and 4 and
6 a traditional transducer with pistons in rigid baffle loading;

7 FIG. 9 illustrates the in-water transmitting voltage
8 response curves of equivalent circuits of FIGS. 2 and 4 (with
9 lumped and plane wave transmission circuits for the quarter-wave
10 matching layer) and a traditional transducer of same size and
11 weight for the case ideally array loaded pistons; and

12 FIG. 10 illustrates volt-amp response of the triple
13 resonant transducer and traditional transducer when the sound
14 pressure level is maintained constant over the frequency band.

15 16 DESCRIPTION OF THE PREFERRED EMBODIMENT(S)

17 In the description following in this specification, the
18 components of the embodiment of FIGS. 1 and 2 and of the
19 embodiment of FIGS. 3 and 4 are sometimes both identified by
20 numerical reference characters relating to the mechanical
21 schematics of FIGS. 1 and 3 and by alpha-numeric reference
22 characters relating to the electrical equivalent circuits of
23 FIGS. 2 and 4. Referring now to the drawings, FIGS. 1 and 2
24 illustrate a first embodiment of a broadband transducer 10 in

1 accordance with the present invention. The transducer 10
2 comprises a triple resonant transducer design and is a
3 mechanical series arrangement of a tail mass 12, m_1 , an active
4 compliant driver section 14, C_1 , positioned adjacent the tail
5 mass 12, a first center mass 16, m_2 , positioned adjacent the
6 active driver section 14, a first passive compliant member 18,
7 C_2 , positioned adjacent the first center mass 16, a second
8 center mass 20, m_3 , positioned adjacent the first passive
9 compliant member 18, a second passive compliant member 22, C_3 ,
10 positioned adjacent the second center mass 20, a head mass 24,
11 m_4 , and a stress rod or tie bolt 26 and nut 28. The tail mass
12 12 is located at a first end of the transducer 10 and the head
13 mass is located at a second end of the transducer 10 opposed to
14 the first end. The masses 12, 16, 20, and 24 may be formed from
15 any suitable material such as metals. For example, the center
16 masses 16 and 20 and the tail mass 12 may be formed from brass,
17 steel, or tungsten metals, while the head mass 24 may be formed
18 from aluminum, aluminum alloys, magnesium, magnesium alloys, or
19 alumina. Typically, the tail mass 12 is heavier than the head
20 mass 24 so that the head mass 24 can vibrate or move at greater
21 velocities to radiate acoustic energy in that direction. The
22 active compliant driver section 14 is preferably formed by a
23 number of piezoelectric ceramic rings in a stack arrangement.
24 Any number of rings may be used to form the stack, such as from

1 8 to 12 rings. The compliant members 18 and 22 may also be
2 formed from any suitable material known in the art such as a
3 Fiberglass material known as G-10, an acrylic resin material
4 such as LUCITE, and rubber materials which are more springier
5 than harder materials such as metals. Compliance is the inverse
6 of stiffness and is the ratio of the thickness of the material
7 to the Young's modulus times the cross-sectional surface area of
8 the material. The stress rod or tie bolt 26 and nut 28 are used
9 to consolidate the components together and provide a compressive
10 bias stress to the active compliant driver stack 14. The stress
11 rod and nut may be formed from any suitable metal.

12 This transducer design creates a triple-resonant (mass-
13 spring-mass-spring-mass-spring-mass system) transducer in which
14 the inactive passive compliances 18 and 22 control the upper
15 resonances and the active compliant driver section 14 controls
16 the lower resonance. The active compliant driver section 14
17 acts as the active driver of the transducer 10. Optimum
18 bandwidth may be achieved with this design when; (i) the center
19 mass 16 and the tail mass 12 are equal in mass; (ii) the mass 20
20 and the head mass 24 are equal in mass and half the weight of
21 the tail mass 12; (iii) and the active compliant driver section
22 14 and the passive compliances 18 and 22 have equal compliance
23 values. The transducer operation can be described by a
24 mechanical representation, or by an equivalent analog electrical

1 lumped circuit representation, such as that shown in FIG. 2 of
2 four masses, three compliances, and an electro-mechanical
3 transformer with turns ratio, N , which converts electrical
4 voltage and current to a mechanical force and velocity. C_0 is
5 the blocking capacitance.

6 The triple resonant transducer design shown in FIG. 1
7 generates three coupled resonances at f_1 , f_2 , and f_3 . As one
8 illustration of such coupled resonances, they may be resonances
9 at 15, 25 and 37.5 kHz. The f_1 resonance may be generated by
10 the active compliant driver section 14 resonating with the tail
11 mass 12 and the two center masses 16 and 20, two G-10 fiberglass
12 compliances 18 and 22, and head mass 24 all acting together as
13 one lumped mass. The f_3 resonance may be generated by the
14 second center mass 20 and a G-10 compliance 22 resonating with
15 the head mass 24. The f_2 resonance may be generated as a
16 condition of resonance between; (i) the first center mass 16 and
17 G-10 compliance 18; and (ii) the second center mass 20, G-10
18 compliance 22, and head mass 24, all functioning together as one
19 lumped mass.

20 Referring now to FIGS. 3 and 4, a second triple resonant
21 broadband transducer design 100 is illustrated. The transducer
22 100 is also a mechanical series arrangement of a tail mass 112,
23 m_1' , at a first end, an active compliant driver section 114,
24 C_1' , positioned adjacent the tail mass 112, a center mass 116,

1 m2', positioned adjacent the active driver section 114, a first
2 passive compliance 118, C2', positioned adjacent the center mass
3 116, a head mass 124, m3', positioned adjacent the first passive
4 compliance 118, and a quarter-wave matching layer 130 positioned
5 at a second end of the transducer, which second end is opposed
6 to the first end. The quarter-wave matching layer 130 has a
7 mass component, m4', (shown by its equivalent values in FIG.4)
8 and a passive compliance component C3' that resonate with each
9 other when the layer is a quarter wave-length long and may be
10 calculated by Equation 1 or 2 below:

$$f = \frac{1}{2\pi} \sqrt{\frac{3}{C3' \bullet m4'}} \quad (1)$$

$$f = \frac{c_m}{4\ell} \quad (2)$$

16 where c_m and ℓ are the planewave sound speed and thickness of the
17 quarter-wave matching layer, Equation 1 and Equation 2 assumes
18 the matching layer is fixed on one-side and free on the other.

19 The quarter-wave matching layer 130 is preferably diced as
20 shown in FIG. 6 to remove unwanted lateral frequency modes. The
21 active compliant driver section 114 may be formed by a
22 piezoelectric ceramic stack which serves as the active driver of

1 the transducer 100. The materials forming the tail mass 112,
2 the center mass 116, and the head mass 124 may be those
3 discussed hereinbefore. Similarly, the material which forms the
4 first passive compliance 118 may be the same as those discussed
5 above. Stress rod or tie bolt 126 and nut 128 are used in
6 transducer 100 to consolidate the components together and
7 provide a compressive bias stress to the active compliant driver
8 stack 114.

9 This design also creates a triple resonant transducer in
10 which the inactive compliance 118 section controls the upper
11 resonance, f_3 , the active compliant driver section 114 controls
12 the lower resonance, f_1 , and the quarter matching layer 130
13 controls the center frequency, f_2 . Optimum bandwidth may be
14 achieved in this design when: (i) the center mass 116 and the
15 tail mass 112 are equal in mass, (ii) head mass 124 and matching
16 layer mass component 130 are each one-half the weight of the
17 tail mass 112, (iii) compliance 118 has one-half the compliance
18 of active compliance 114, and (iv) the quarter-wave matching
19 layer compliance component is twice that of compliance 114.
20 This transducer design can be described by a simplified
21 equivalent electrical lumped circuit representation shown in
22 FIG. 4 of four masses, three compliances, a lumped transmission
23 line "T" network describing the quarter-wave matching layer, and

1 an electro-mechanical transformer with turns ratio of N and
2 blocking capacitance C_0' .

3 The equivalent circuit transmission line "T" network that
4 describes the quarter-wave matching layer in FIG. 4 is a 2-
5 ported network comprising of three branches that are in a form
6 of a "T". The input branch terminals C-D is represented by a
7 series mass and the output branch terminals C'-D' is represented
8 by a series mass, both having values that are equivalent to one-
9 half the weight or mass m_4' (shown by its equivalent values in
10 FIG. 4) of the quarter-wave matching layer block, or $(m_4'/2)$.
11 The center branch is a series combination of a mass and a
12 compliance tied between the equivalent input mass $(m_4'/2)$ and
13 equivalent output mass $(m_4'/2)$ and tied to the common terminals
14 D-D'. The equivalent mass value in this branch is a negative
15 one-sixth the weight or mass m_4' of the quarter-wave matching
16 layer block, or $(-m_4'/6)$ and C_3' is the compliance of wave
17 matching layer block, as detailed in J.L. Butler course notes
18 "Underwater sound transducers", Image Acoustics, Inc. Cohasset,
19 MA, 1982, pp. 217 and pp. 231.

20 The lumped transmission line "T" network in FIG. 4 may be
21 replaced by the planewave transmission line network in FIG. 5,
22 which provides a precise calculation of the wave propagation
23 within the quarter-wave matching layer as seen in L.E. Kinsler,
24 A.R. Frey, A.B. Coppens and J.V. Sanders, "Fundamentals of

1 Acoustics", 3rd edition, Wiley and Sons, New York, 1982, pp. 201
2 and is given by Equation 3 below:

3

$$4 \quad Z_{C-D} = Z_m \left[\frac{Z_{rad} + jZ_m \tan(k\ell)}{Z_m + jZ_{rad} \tan(k\ell)} \right] \quad (3)$$

5 where,

6 Z_{C-D} is the input impedance seen at terminals C-D, which includes
7 the matching layer impedance and radiation impedance load.

8 $Z_m = \rho_m c_m A_m$ (matching layer impedance)

9 $k = \omega / c_m$ known as the wave number

10 $\omega = 2\pi f$, f is frequency in Hz

11 c_m = sound speed of matching layer

12 ℓ = thickness of matching layer

13 ρ_m = density of matching layer

14 A_m = surface area of matching layer

15 Z_{rad} = radiation impedance load

16 The triple resonant transducer 100 uses a quarter-wave
17 matching layer 130 which preferably has an acrylic resin
18 material such as LUCITE on its radiating face. The transducer
19 100 generates three coupled resonances at f_1 , f_2 , and f_3 . The

20 f_1 resonance may be generated by the active compliant driver
21 section 114 resonating with the tail mass 112 and the center

22 mass 116, G-10 compliance 118, head mass 124 and the LUCITE

23 quarter-wave matching layer 130, all functioning together as one

1 lumped mass. The f3 resonance may be generated by the center
2 mass 116 and G-10 compliance 118 resonating with the head mass
3 124 and the LUCITE quarter-wave matching layer 130 acting as one
4 lumped mass. Although the active compliant driver section 114
5 is essentially decoupled from the transducer, it still acts as a
6 driving force for this mode. The f2 resonance may be generated
7 by the LUCITE quarter-wave matching layer 130, providing the
8 proper impedance transformation. LUCITE is preferred as the
9 matching layer because its characteristic impedance (density
10 time sound speed) is close to that of water's characteristic
11 impedance and its mechanical loss factor is well known.

12 Applying a constant voltage "E" to terminals A and B and A'
13 and B' of the equivalent circuits of FIGS. 2 and 4,
14 respectively, the relative piston velocity "u" through the
15 radiation impedance load Z_{rad} was calculated using standard
16 electrical engineering circuit analysis techniques. The
17 radiation impedance load Z_{rad} is a complex quantity containing a
18 real part R_{rad} and a reactive part X_{rad} . Analysis was performed
19 to simulate three different radiation loading conditions. The
20 in-air loading case Z_{rad} is a short circuit, and the in-water
21 case Z_{rad} is equal to radiation impedance function of a piston
22 in an infinite rigid baffle, for example see L.E. Kinsler and
23 A.R. Frey, Fundamentals of Acoustics, 2ed., Wiley & Sons, New
24 York, 1962, pp 179. The third case is a transducer operating

1 under an ideal array loading, when Z_{rad} is equal to the
 2 radiating piston surface area A_p of the transducer times the
 3 density ρ_w and sound speed c_w of water. The piston surface is
 4 approximately a half-wavelength in size at 1.2 normalized
 5 frequency units. FIG. 7 illustrates the in-air velocity
 6 response curves of both equivalent circuits when a constant
 7 voltage E of one (1.0) is applied to terminals A and B or to A'
 8 and B'. Curve 30 for transducer 10 and curve 31 for transducer
 9 100 illustrate the three coupled resonances f_1 , f_2 and f_3
 10 developed by these designs, where f_1 is 0.6 times f_2 and f_3 is
 11 1.5 times f_1 on the normalized frequency scale. The curves are
 12 compared to single resonant traditional longitudinal vibrating
 13 transducer of the same size and weight shown in curve 32. The
 14 in-water cases of radiation impedance loading of a piston in an
 15 infinite baffle and ideal array loading are displayed as
 16 transmitting voltage responses TVR rather than velocity
 17 response, which is a common practice. The TVR is the acoustic
 18 pressure generated by the transducers piston at one-meter
 19 distance for one-volt drive input referenced to 1 μ Pa. The TVR
 20 is related to the velocity "u" by equation 4 below:

$$\text{TVR} = 20 \cdot \text{Log} \left(\frac{f \cdot \rho_w \cdot u \cdot A_p}{E \cdot 1 \times 10^{-6}} \right) \quad (4)$$

22 FIG. 8 illustrates the in-water transmitting voltage
 23 response for the case of radiation impedance loading of a piston

1 in an infinite baffle, curve 40 is that of transducer 10, curve
2 41 is that of transducer 100 and curve 42 is that of a
3 traditional transducer of the same size and weight. Note the
4 improved increase in response level at low frequency (less than
5 1.0 frequency unit) of the triple resonant transducers 10 and
6 100 over the traditional transducer. For the traditional
7 transducer to resonate at the normalized frequency of 0.5 it
8 would have to double in length, since length is inversely
9 proportional to frequency. Sonar transducers of this type
10 "longitudinal vibrators" are intended to be used within a
11 closely packed array of identical transducer elements that range
12 in numbers of 16 to 200 elements for example or greater than a
13 two-wavelength by two-wavelength size array. Under this
14 condition the radiation impedance is that of a transducer
15 operation under an ideal array loading ($Z_{rad} = \rho_w \cdot c_w \cdot A_p$). This
16 off-course is a very simplistic view of array loading concept,
17 which does not include piston mutual interaction and element
18 spacing. FIG. 9 illustrates the in-water transmitting voltage
19 response for the case of ideally array loaded pistons wherein
20 curve 50 is that of transducer 10, curve 51 is that of
21 transducer 100 using the lumped transmission line representation
22 of the quarter-wave matching layer in FIG. 4, curve 52 is that
23 of transducer 100 using the planewave transmission line
24 representation of the quarter-wave matching layer in FIG. 5, and

1 curve 53 is that of a traditional transducer of the same size
2 and weight. The increase in low frequency bandwidth for the
3 triple resonant transducers is apparent when compared to the
4 traditional transducer. The typical definition of operating
5 bandwidth of a sonar transducer is when the transmitting
6 response falls below 3 dB of the peak response level above and
7 below its resonance, thus for the traditional transducer curve
8 53 the relative frequency bandwidth is from 0.93 to 1.10
9 frequency units or total width of 0.17. In the traditional
10 sense, transducer 10 curve 50 bandwidth is a total width of
11 0.19, or 0.91 to 1.1 frequency units, but has an extended low
12 frequency transmit capable over the traditional transducer
13 producing 15 dB more transmit level at 0.6 frequency units.
14 Transducer 100 with lumped transmission line representation of
15 the quarter-wave matching layer in FIG. 4 is illustrated in
16 curve 51. Curve 51 illustrates the wideband nature of the
17 transmit response, but the response dips more than 3 dB in the
18 center of the response band, which does not enable calculation
19 of the bandwidth. Curve 52 illustrates transducer 100 transmit
20 response using a planewave transmission line representation of
21 FIG. 5. The relative frequency bandwidth is from 0.58 to 1.58
22 frequency units. This is a total bandwidth of 1.0 frequency
23 units, or a 100% bandwidth when referenced to the normalized
24 frequency unit of one.

1 Referring to FIG. 10, there is also a 7 to 8 times
2 improvement in electrical voltage and current supplied to drive
3 transducers at 0.6 frequency as shown in curve 60 for transducer
4 10 and curve 61 for transducer 100, when compared with the
5 traditional transducer curve 62, for the case of the transducers
6 transmitting a constant or same acoustic pressure from 0.4 to
7 1.6 frequency units. The transducers were not electrical tuned.
8 As an example the traditional transducer would need a power
9 amplifier that was capable of supplying 1500 Volt-Amps to
10 transmit a constant sound pressure level over the frequency band
11 of 0.6 to 1.5. The triple resonant transducer would only need a
12 400 VA power amplifier to transmit the same constant sound
13 pressure level over the frequency band of 0.6 to 1.5.

14 The transducer designs of the present invention produce
15 greater bandwidths than current technology designs and/or
16 traditional Tonpilz transducer designs. The increase in
17 operating bandwidth is achieved without using exotic expensive
18 transduction materials. This makes the transducer designs of
19 the present invention a cost effective broadband transducer.
20 The transducer designs of the present invention have lower
21 frequency capabilities from small package (element size), than
22 current traditional Tonpilz transducers of the same size and
23 weight.

1 If desired, additional masses and compliances can be added
2 to make a four resonant peak transducer, five resonant peak
3 transducer, six resonant peak transducer, and the like.

4 While it is preferred to use LUCITE for the quarter-wave
5 matching layer 130, other materials such as Fiberglass,
6 plastics, LEXAN, and the like may be used instead.

7 If desired, the piezoelectric ceramic sections 14 and 114
8 may be replaced by a magnetostrictive material which serves as
9 the active driver of the transducers. The magnetostrictive
10 material may be nickel or Terfenol-D.

11 While the components forming the transducer designs 10 and
12 100 have been described as being separate components, they can
13 also be a solid element that can be described by a mass-spring
14 system such as a quarter wave-matching layer resonator.

15 It is apparent that there has been provided in accordance
16 with the present invention a broadband triple resonant
17 transducer which fully satisfies the objects, means, and
18 advantages set forth hereinbefore. While the present invention
19 has been described in the context of specific embodiments
20 thereof, other alternatives, modifications, and variations will
21 become apparent to those skilled in the art having read the
22 foregoing description. Accordingly, it is intended to embrace
23 those alternatives, modifications, and variations which fall
24 within the broad scope of the appended claims.

2
3 BROADBAND TRIPLE RESONANT TRANSDUCER
4

5 ABSTRACT OF THE DISCLOSURE

6 The present invention relates to a broadband transducer
7 which comprises a tail mass located at a first end of the
8 transducer, an active compliant driver section positioned
9 adjacent the tail mass, a first center mass positioned adjacent
10 an end of the active compliant driver section, a first passive
11 compliant member positioned adjacent the first center mass, and
12 a head mass located generally adjacent a second end of the
13 transducer, which second end is opposed to the first end. In
14 one embodiment, the head mass is proximate the second end and
15 another center mass and a second passive compliant members are
16 interposed between the first center mass and the head mass. In
17 another embodiment, a quarter-wave matching layer which forms
18 another mass component and a second passive compliant member
19 component, is interposed between the head mass and the second
20 end.

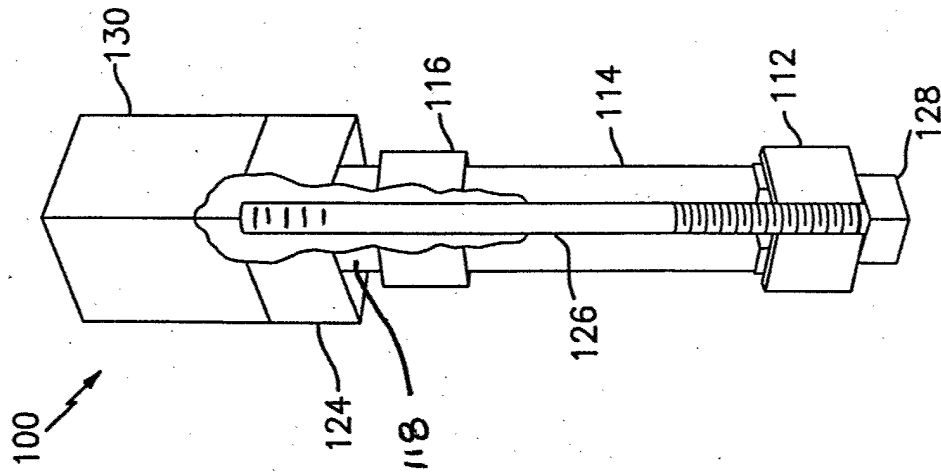


FIG. 3

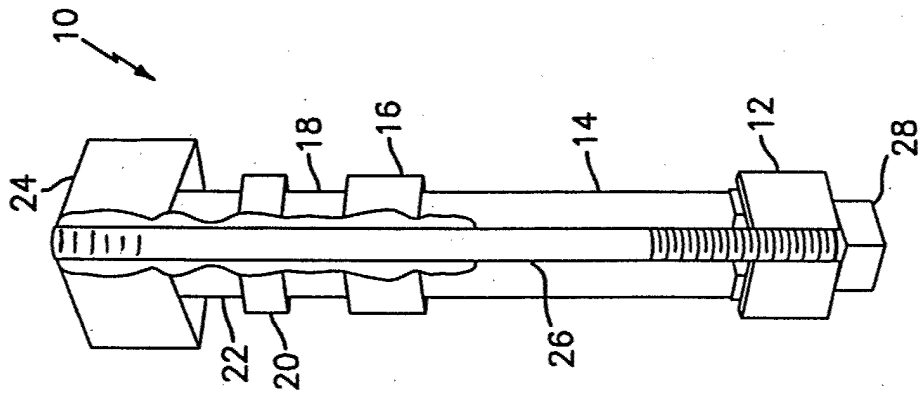


FIG. 1

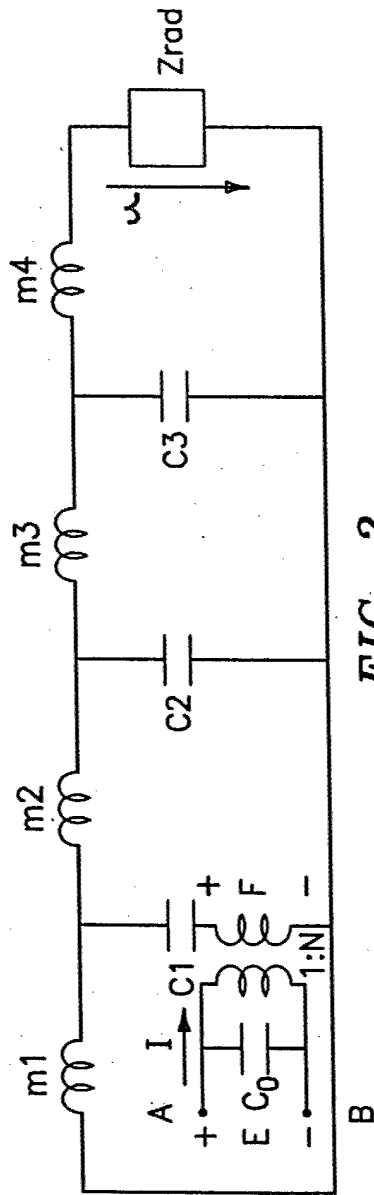


FIG. 2

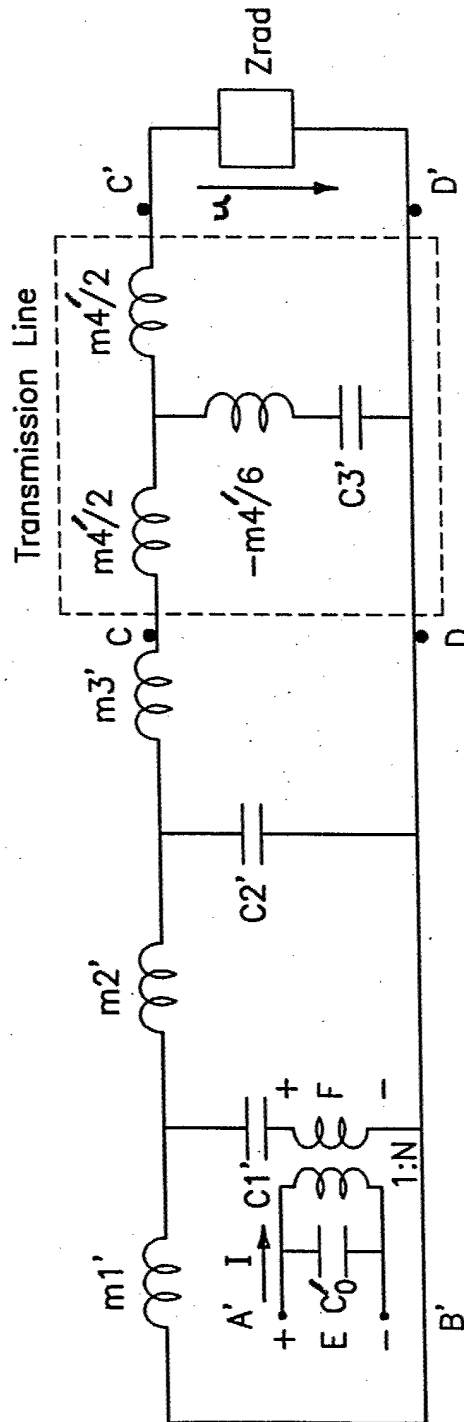


FIG. 4

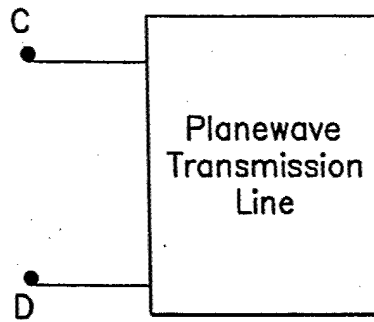


FIG. 5

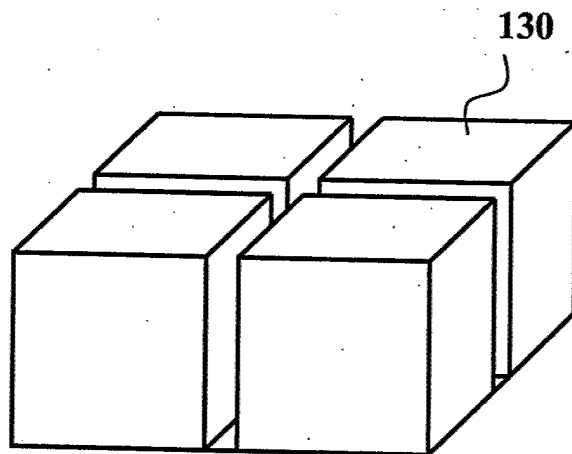


FIG. 6

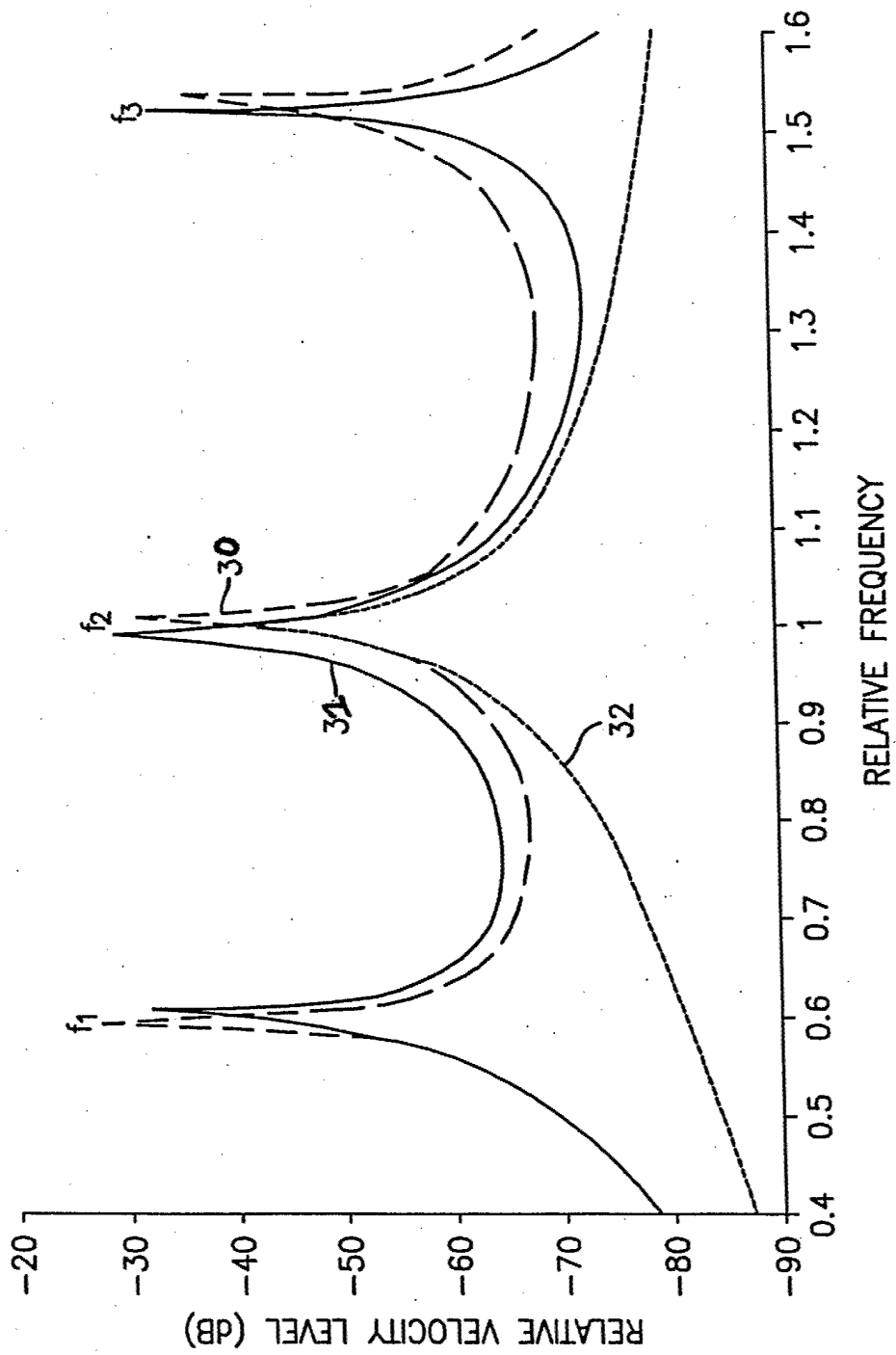


FIG. 7

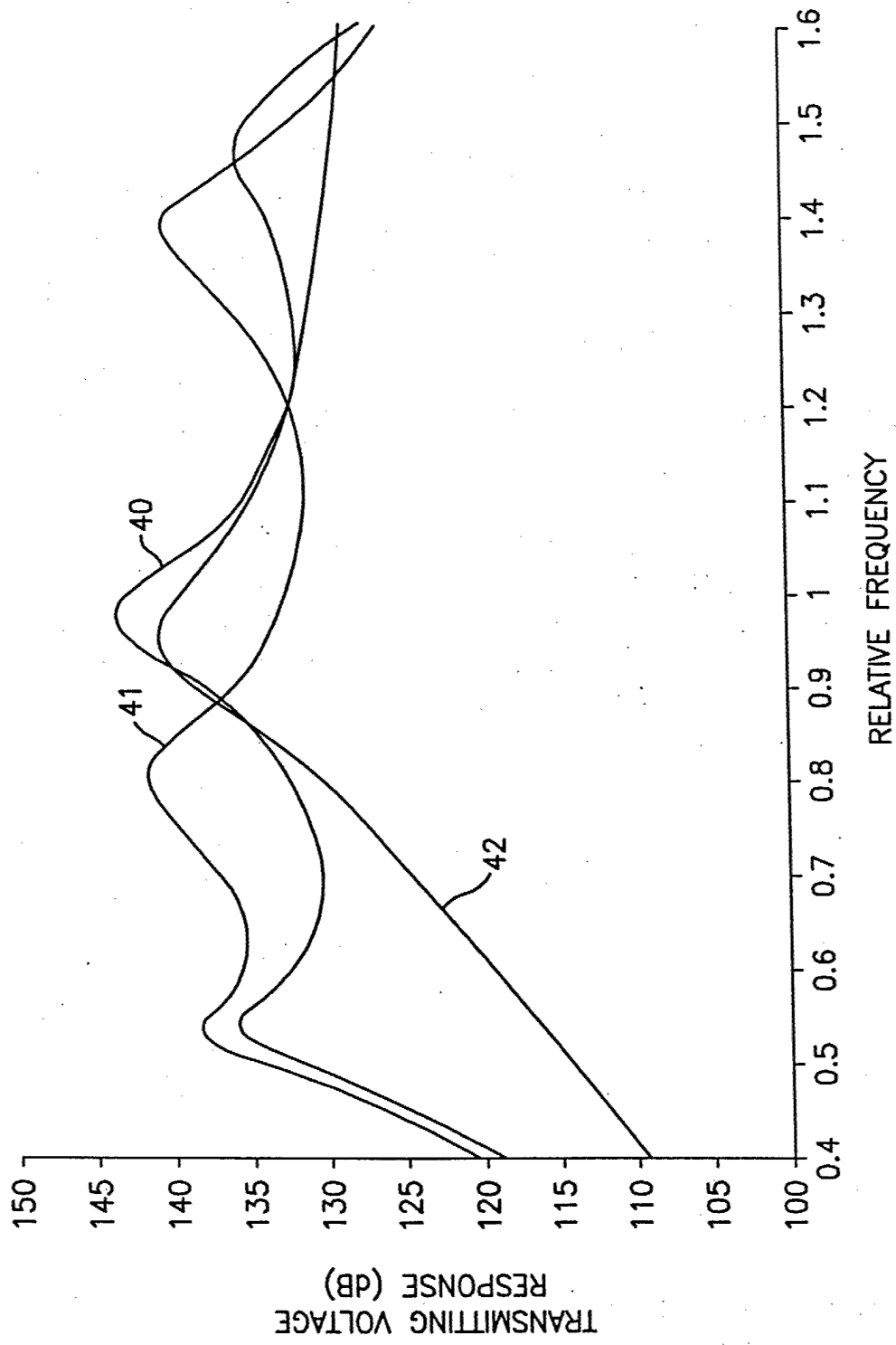


FIG. 8

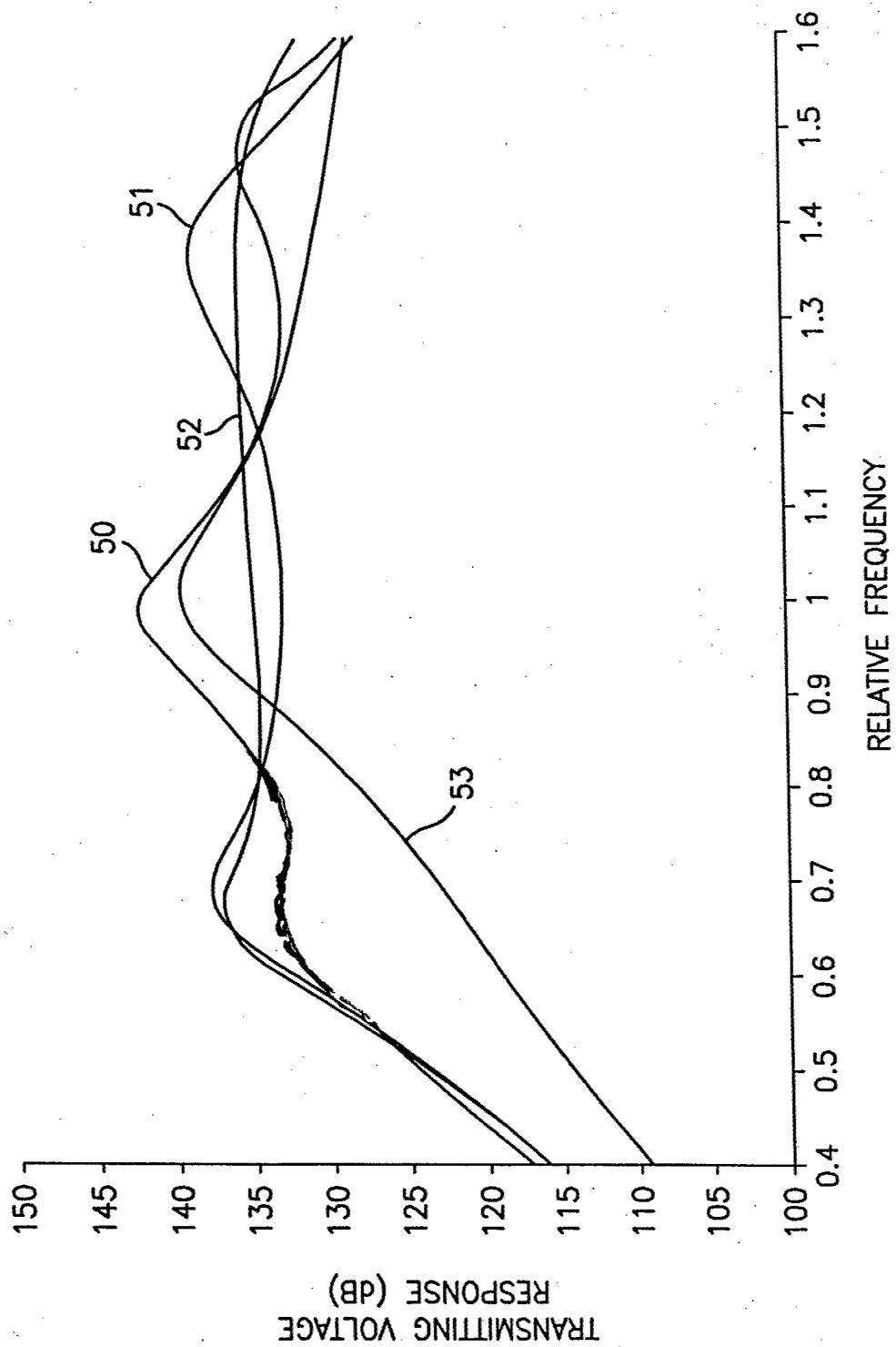
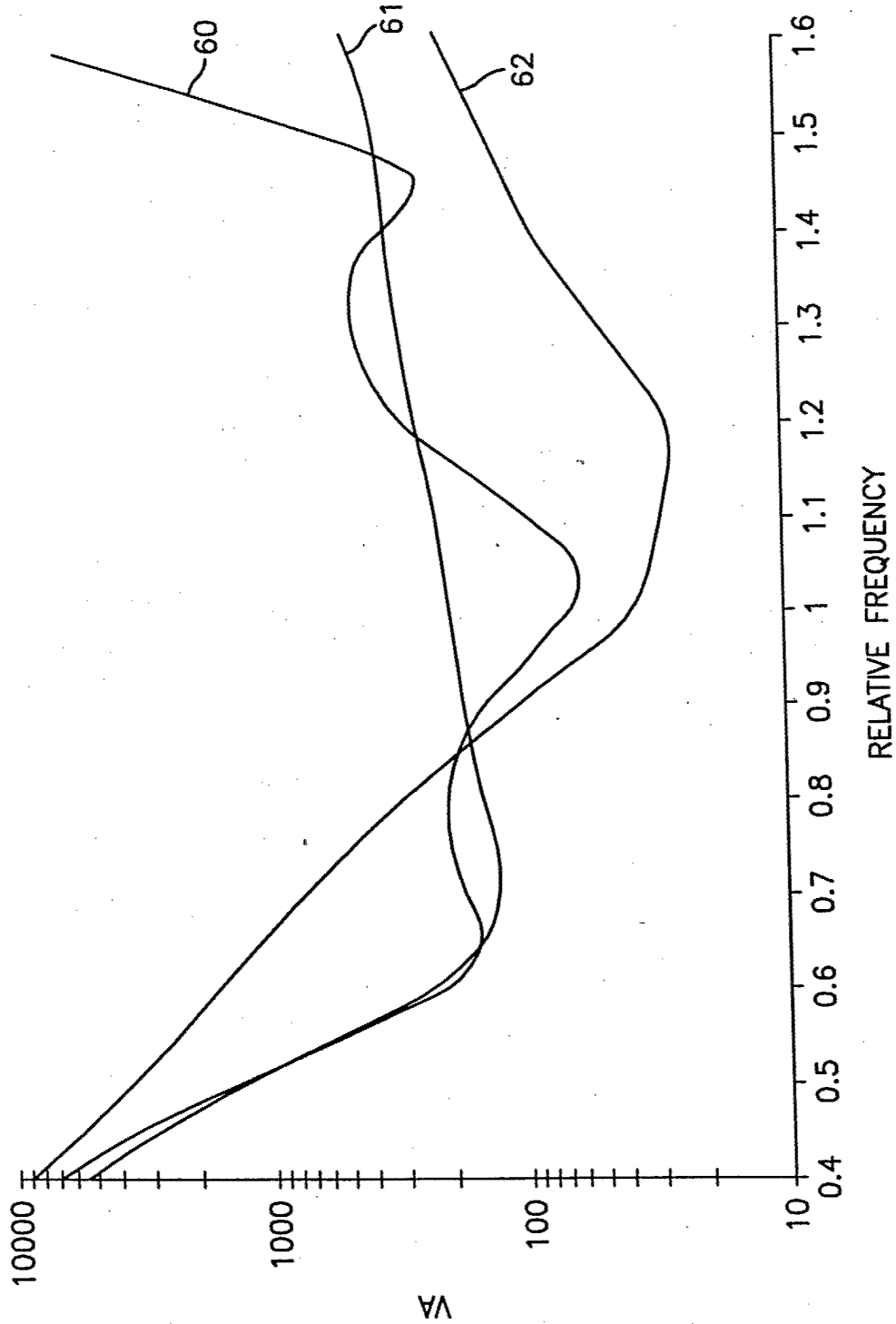


FIG. 9

**FIG. 10**