

WIRELESS MULTICONDUCTOR CABLE TEST SYSTEM AND METHOD

TO ALL WHOM IT MAY CONCERN:

BE IT KNOWN THAT (1) FERNANDO J. PEREIRA and RAYMOND U. HUOT, employees of the United States Government, citizens of the United States of America and residents of (1) Jamestown, County of Washington, State of Rhode Island, and (2) Middletown, County of Newport, State of Rhode Island, have invented certain new and useful improvements entitled as set forth above of which the following is a specification.

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3 WIRELESS MULTICONDUCTOR CABLE TEST SYSTEM AND METHOD

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5 STATEMENT OF THE GOVERNMENT INTEREST

6 The invention described herein may be manufactured and used
7 by or for the Government of the United States of America for
8 Governmental purposes without the payment of any royalties
9 thereon or therefore.

10

11 BACKGROUND OF THE INVENTION

12 (1) Field of the Invention

13 The present invention relates generally to systems and
14 methods for testing multi-conductor cables and, more
15 particularly, to a wireless multiconductor cable tester and
16 method.

17 (2) Description of the Prior Art

18 Multiconductor cable is required for many electronic
19 devices such as digital equipment to provide a plurality of
20 signal paths for digital signals. A typical multiconductor
21 cable may be comprised of many conductors to permit simultaneous
22 parallel transmission of multiple digital signals, control
23 signals, DC power levels, and the like. For instance, one

1 typical multiconductor cable has a standard one hundred
2 conductor construction with suitable connectors on either end.
3 Depending on the type of installation, multiconductor cables may
4 extend distances several hundred feet long. Many types of
5 problems may arise with such cables including but not limited
6 to, miswirings such as miswiring of appropriate pins on the
7 plugs of opposite ends of the cable, open circuits or lack of
8 continuity, shorts, and the like. In some cases, the
9 multiconductor cable may be provided in standard sections, such
10 as twenty-five foot sections, so that suitable lengths require
11 connecting several different sections of the cable together.

12 During fabrication, closed loop testing of the
13 multiconductor cable is facilitated because both ends of the
14 uninstalled multiconductor cable are readily available for
15 connection to a closed loop multiconductor cable tester. In
16 this situation, it is possible to easily connect the closed loop
17 multiconductor cable tester to automatically comprehensively
18 test the cable because the plugs of opposite ends of the
19 multiconductor cable are normally readily available for
20 connection to the cable tester. The closed loop tester is able
21 to test and measure test signals on each conductor in the
22 multiconductor cable separately while monitoring all other
23 conductors for miss-wires and other problem conditions.

1 After installation of the cable, the closed-loop
2 multiconductor cable tester requires the use of an extender
3 cable that must be temporarily installed between the closed-loop
4 cable tester and the far end of the cable under test. Such
5 temporary extender cables tend to be heavy. Storage,
6 maintenance, relocation, set up, and the like, of these extender
7 cables for testing purposes tends to be cumbersome, time
8 consuming, and costly. Such cable may comprise twenty-five foot
9 lengths with generic 100-pin connectors on each end. The
10 extender cables are prone to damage when they are temporarily
11 installed, removed, and reinstalled as a system installation
12 progresses. The extender cables are usually laid out in general
13 passageways where they are subject to abuse from foot traffic
14 and other construction activities. The extender multiconductor
15 cables inherently have a rather high susceptibility to damage
16 due to the large number of conductors and connections therein as
17 compared to, for instance, single conductor cable. The extender
18 cables therefore frequently become a subject of test and repair,
19 making tracing of the cause of problems more difficult. Damaged
20 extender cables can significantly lengthen the system checkout
21 process due to the introduction of additional errors during
22 testing.

1 While the automated closed loop multiconductor cable tester
2 has been preferred in the past, due to the difficulties of
3 closed loop testing of installed multiconductor cables, an
4 automated open loop multiconductor cable tester has also been
5 developed. The open loop tester utilizes a shorting plug at the
6 far end of the cable under test. The shorting plug connects all
7 pins together. The open loop tester uses one pin (usually pin
8 1) as a return path. Then logic level signals are applied in
9 sequence to each remaining pin in the connector as determined by
10 a pre-stored wiring list. The open loop multiconductor cable
11 tester senses if there is continuity in each individual
12 conductor, records the results, and then sequences to the next
13 pin. However, the open loop multiconductor cable tester does
14 not detect all problems. For instance, if there is a miswiring
15 problem, where the continuity of the incorrectly connected wires
16 is otherwise good, the open loop multiconductor cable tester
17 will not sense the error.

18 Various inventors have attempted to solve related problems
19 as evidenced by the following patents, without providing the
20 solutions taught hereinafter.

21 U.S. Patent No. 3,986,106 issued October 12, 1976, to Shuck
22 et al, discloses a portable cable test set that includes a
23 master unit connected to one end of a cable made up of multiple

1 wire pairs and a remote unit connected to the other end. The
2 master unit generates a series of digital pulses, a pulse being
3 applied to a first wire of each wire pair in a predetermined
4 sequence. The remote unit interconnects the wire pair with a
5 resistor of predetermined resistance which differs from every
6 other resistor and which is much greater than the resistance of
7 the wire pair undergoing testing. A corresponding resistor of
8 like value is included in the master unit and receives the same
9 pulse that is applied to the wire undergoing testing. A
10 comparator in the master unit compares the magnitude of the
11 pulse sent over the wire pair with the magnitude of the pulse
12 sent through the reference resistance in the master unit and a
13 sequencer applies the next pulse to the next wire and next
14 corresponding resistance when the preceding pulse magnitudes are
15 equivalent. An interrupter stops the test sequence when the
16 compared pulses are unequal in magnitude, and an indicator then
17 identifies the wire pair having conditions activating the
18 sequence interrupter.

19 U.S. Patent No. 4,389,694, issued June 21, 1983, to R.
20 Cornwell, Jr., discloses a monitoring system for insuring the
21 continuity and integrity of a power distribution system
22 comprising a plurality of trailing cables, each trailing cable
23 connected at a central station to a common power source and

1 transmitting a power energizing signal to a load disposed at a
2 remote location. In particular, the monitoring system comprises
3 a transmitter and receiver for each trailing cable of the power
4 distribution system whereby a monitoring signal is transmitted
5 from the central station to the remote location and returned for
6 detection by the receiver. If there is a fault condition within
7 the trailing cable, the receiver provides a signal indicative
8 thereof to be applied to a circuit breaker or coupling switch
9 actuating the coupling switch to its open position thereby
10 disconnecting the power from the trailing cable and its load.
11 When a monitoring signal is successively transmitted and
12 detected, the receiver provides a manifestation indicating the
13 integrity and continuity of its trailing cable and actuates its
14 coupling switch to its closed position, thus applying an
15 energizing signal via its conductor to the load. The transmitter
16 dedicated to each trailing cable includes means responsive to
17 the frequency or frequencies of the previously generated
18 monitoring signals, even from other transmitters, for generating
19 a monitoring signal of substantially the same frequency whereby
20 the monitoring signals as applied via the common AC power bus
21 will be of substantially the same frequency. As a result, the
22 monitoring system of this invention tends to eliminate the
23 production of difference or beat signals and the resultant false

1 indications of a fault condition within one or more of the
2 trailing cables.

3 U.S. Patent No. 5,027,074, issued June 25, 1991, to E. C.
4 Haferstat, discloses a cable tester for testing the individual
5 conductors of a multiconductor cable. The cable tester includes
6 a transmitter for connection to one end of the cable and a
7 receiver for connection to the opposite end of the cable. The
8 receiver includes a microprocessor having an EPROM memory. The
9 receiver also includes an LCD display and a keypad for data
10 input. In use the transmitter sequentially generates voltage
11 pulses through each conductor of the cable and to the receiver.
12 The receiver monitors these pulses at the opposite end of the
13 cable and feeds this data into the microprocessor for processing
14 and display on the LCD display. The cable tester quickly detects
15 shorts, opens, or crossed conductors within the cable and
16 provides results of the testing on the LCD display.

17 U.S. Patent No. 5,436,554, issued July 25, 1995, to H. J.
18 Decker, Jr., discloses a device for determining interconnections
19 between terminal positions at opposite ends of cable includes a
20 test circuit, connectors for connecting the test circuit to the
21 terminal positions of the cable and a connector for interfacing
22 the test circuit with a computer. The test circuit sequentially
23 selects each of the terminal positions of the cable as a test

1 point and includes a demultiplexing/multiplexing device for
2 applying a test voltage to the selected terminal position, a
3 resistor for maintaining a load resistance effective to provide
4 a second logic signal at each terminal position other than the
5 terminal position as the test point to which the test voltage is
6 applied and to maintain a first logic signal at each terminal
7 position to which the test voltage is not applied, a memory
8 device for storing the logic signal present at each terminal
9 position during application of the test voltage to the selected
10 test point terminal position, and the demultiplexing and
11 multiplexing device for determining, subsequent to removal of
12 the test voltage from the test point, the logic signals stored
13 by the memory device for each terminal position. A stored first
14 logic signal is indicative of a terminal position not having a
15 common connection with the test point and a stored second logic
16 signal is indicative of a terminal position having a common
17 connection with the test point. A method for determining
18 interconnections between terminal positions at opposite ends of
19 a cable includes operating the above-described device.

20 U.S. Patent No. 5,565,783, issued October 15, 1996, to Lau
21 et al., discloses a method and a fault sensor device which can
22 detect and distinguish abnormal current and voltage events on an
23 alternating current overhead and underground transmission line

1 or distribution line. The fault sensor device is contained in an
2 elongated molded plastic housing, The fault sensor device
3 includes a current sensor and a voltage sensor connected in
4 proximity to the transmission or distribution line for
5 monitoring current and voltage analog signals; an analog-to-
6 digital converter connected to the current and voltage sensors
7 for sampling the current and voltage analog signals and
8 producing: corresponding digital signals; a processor responsive
9 to the digital signals for detecting an abnormal condition and
10 distinguishing whether any of a plurality of types of faults has
11 occurred; and a transmitter for transmitting the fault
12 information from the processor to a remote location.

13 U.S. Patent No. 6,236,952 B1, issued May 22, 2001, to Jun
14 et al., discloses a system wherein production information for
15 ASIC (Application Specific Integrated Circuit) devices is stored
16 in a database of a remote host system, and data necessary for a
17 test program which controls testers for testing the IC devices
18 is automatically created and transmitted to a tester host. This
19 automatic system collects the data necessary for the test
20 condition from the remote host database; creates the test
21 condition by comparing the collected data with a predetermined
22 handling condition; transmits the test condition to a tester
23 host which controls a plurality of testers using corresponding

1 test programs; and loads the test condition into the
2 corresponding test program. This system avoids human errors
3 which often result when test engineers write test conditions
4 manually, and also allows quick response to a situation when new
5 specific IC devices are required by a customer.

6 The above patents do not disclose a system and method
7 operable for effectively providing the benefits of closed loop
8 testing of multiconductor cable wherein the ends thereof are not
9 readily available for connection to a closed loop tester without
10 requiring a multiconductor extender cable. Those skilled in the
11 art will appreciate the present invention which addresses the
12 above and other problems.

13

14 SUMMARY OF THE INVENTION

15 Accordingly, it is an objective of the present invention to
16 provide an improved system and method for testing multiconductor
17 cables.

18 Another objective is to provide a system and method as
19 aforesaid which may be utilized to avoid the need for
20 multiconductor extender cables.

21 A further objective is to provide a system and method as
22 aforesaid whereby the test results of the condition of the
23 multiconductor cable are equivalent to those obtained by closed

1 loop testing of the multiconductor cable when using
2 multiconductor extender cables.

3 These and other objectives, features, and advantages of the
4 present invention will become apparent from the drawings, the
5 descriptions given herein, and the appended claims. However, it
6 will be understood that the above listed objectives and
7 advantages of the invention are intended only as an aid in
8 understanding aspects of the invention, and are not intended to
9 limit the invention in any way, and do not form a comprehensive
10 list of objectives, features, and advantages.

11 Accordingly, the present invention provides a tester for
12 testing multiconductor cable wherein the multiconductor cable
13 may be comprised of a plurality of separate conductors. The
14 tester may comprise one or more elements such as, for instance,
15 a first cable tester unit connectable to a first end of the
16 multiconductor cable. The first cable tester unit is preferably
17 operable for producing one or more test signals individually on
18 each of the plurality of separate conductors. A second cable
19 tester unit is connectable to the second end of the
20 multiconductor cable, which may be several hundred feet away.
21 The second cable tester unit is operable for individually
22 monitoring each of the plurality of separate conductors to
23 detect the one or more test signals produced by the first cable

1 tester unit. In preferred embodiment, a first wireless
2 transceiver is provided for the first cable tester that is
3 operable for wirelessly transmitting control signals for testing
4 of the multiconductor cable. A second wireless transceiver is
5 provided for the second cable tester operable for wirelessly
6 transmitting test result data for the plurality of separate
7 conductors to the first wireless transceiver. A display may be
8 provided for displaying test results received by the first
9 wireless transceiver from the second wireless transceiver which
10 shows the condition of the multiconductor cable. In a preferred
11 embodiment, individual AC power supply connections separately
12 power the first and second cable tester units. The units may
13 comprise a hardwired serial connection between the first cable
14 tester unit and the second cable tester unit to provide an
15 alternatively useable data link between the first cable tester
16 unit and the second cable tester unit. In another embodiment,
17 the hardwired serial connection may be provided instead of the
18 wireless transceivers. The first and second cable tester units
19 each preferably utilize a controller, such as a microprocessor
20 or the like, for controlling operation of the respective cable
21 tester units. Data may be input to the cable tester units via a
22 PC connection. Stored data may include pin out information
23 related to the multiconductor cable or other types of cables to

1 be tested. The first cable testing unit and the second cable
2 testing unit comprise separate data connections for each of the
3 plurality of separate conductors in the multiconductor cable so
4 that each conductor can be tested separately from the rest.

5 In operation, a method is provided for testing
6 multiconductor cables which may comprise one or more steps such
7 as producing one or more test signals on the first end of each
8 of the plurality of separate conductors of the multiconductor
9 cable through the first connector, individually monitoring the
10 second end of each of the plurality of separate conductors to
11 detect the one or more test signals and produce cable test
12 result data, and wirelessly transmitting the cable test result
13 data for the plurality of separate conductors from a location
14 adjacent the second end of the multiconductor. Other steps may
15 comprise wirelessly transmitting synchronization data related to
16 the one or more test signals from a location adjacent the first
17 end of the multiconductor cable. The cable test result data is
18 preferably automatically analyzed and information related to the
19 condition of the multiconductor cable is displayed.

20

21 BRIEF DESCRIPTION OF THE DRAWINGS

22 A more complete understanding of the invention and many of
23 the attendant advantages thereto will be readily appreciated as

1 the same becomes better understood by reference to the following
2 detailed description when considered in conjunction with the
3 accompanying drawing wherein corresponding reference characters
4 indicate corresponding parts throughout the drawing and wherein
5 the Figure is a block diagram schematic showing one possible
6 embodiment of a wireless multiconductor cable test system in
7 accord with the present invention.

8

9 BRIEF DESCRIPTION OF THE PREFERRED EMBODIMENTS

10 Referring now to the drawing and, more particularly to the
11 Figure, there is shown wireless multiconductor cable test system
12 10 in accord with one possible embodiment of the present
13 invention. Wireless multiconductor cable test system 10 may be
14 utilized to provide the benefits of closed loop testing of
15 multiconductor cable 12 without the need for bulky and time
16 consuming usage of multiconductor extender cables. A typical
17 multiconductor cable 12 will have one hundred pin/plug contacts
18 14 at each end of multiconductor cable 12. More generally, a
19 multiconductor cables will have at least five to nine or more
20 separate conductors and/or twisted wire pairs, but will
21 typically have many more separate conductors. However, the
22 present invention can be used for testing multiconductor cables
23 having any number N of conductors. Pin/plug contacts 14, which

1 may be of different types, are normally mounted in respective
2 cable end plugs 15 and 17 at opposite ends of multiconductor
3 cable 12. Plug interconnections 16 and 18 that interconnect to
4 tester 20 and remote processor 22 to multiconductor cable 100
5 will typically be male/female plug interconnections which
6 provide a mating connection to cable end plugs 15 and 17. While
7 cable end plugs 15 and 17 are generally of a standard type,
8 cross-over or adapter plugs can be utilized to permit the
9 present invention to work with virtually any type of connectors
10 or plugs 15 and 17 found on the ends of multiconductor cable 12.
11 The invention is, thus, not limited by the type of or absence of
12 connectors at the ends of cable 12.

13 After installation of multiconductor cable 12 for its
14 intended purpose, the opposite ends, and hence cable end plugs
15 15 and 17, may frequently be separated by hundreds of feet, or
16 at any lengths within the signal carrying capability of
17 multiconductor cable 12. In some cases, sections of
18 multiconductor cables may be utilized to form cable 12, with
19 plug connections at each section whereby the present invention
20 may be utilized, as necessary, for troubleshooting to determine
21 faulty cable sections as well as the particular cable conductors
22 or miss-wires that cause the problem.

1 The present invention permits individual testing of each
2 conductor. Thus, for each conductor in multiconductor cable 12,
3 a separate signal may be injected. For instance, any number N
4 of elements, such as elements 24, 26, 28 within tester 20, may
5 be used to electrically connect to the individual conductors
6 such as corresponding conductors 30, 32, and 34 of
7 multiconductor cable 12. Elements 24, 26, and 28 may comprise
8 individual logic elements, senders, receivers, transceivers, or
9 may simply comprise wire connections that connect to a
10 multiplexer, sequencer, or the like. Controller 29 may be of
11 the type desired depending on the type of testing to control the
12 testing procedures, signals, timing, and the like. Likewise,
13 elements 36, 38, and 40 within remote processor 22 may be
14 corresponding components to 24, 26, and 28 such as individual
15 logic elements, senders, receivers, transceivers, or may simply
16 comprise wire connections that connect to a multiplexer,
17 sequencer, or the like. Thus, a signal transmitted by element
18 24, assuming good continuity and no shorts in multiconductor
19 cable 12, will be received only by corresponding element 36. If
20 multiconductor cable 12 is miswired, then the same signal might
21 be received by other elements such as 38, 40, or any of the
22 other N number of elements in remote processor 22. Other tests
23 such a cross-channel noise levels, signal attenuation, and the

1 like may also be performed, as desired. Vibration and/or
2 tension may be applied to multiconductor 12 to test for
3 intermittent connection problems and the like during testing, as
4 desired. Controller 42 may be used to monitor, store, and
5 transmit test results, as desired.

6 In order to display the test results at display 48, and/or
7 to perform and coordinate the various types of tests, without
8 the need for reliance on multiconductor 12, wireless transceiver
9 44 is provided on tester 20 and a corresponding wireless
10 transceiver 46 is provided on remote processor 42. Transceivers
11 44 and 46 may be of any desired type. If desired, duplex or
12 two-way continuous operation may be provided or as desired. If
13 desired, cables 50 and 52, which may represent cables between
14 any portion of the transceiver units, such as between the
15 antennas and a transmitter/receiver electronics section, or
16 between a transceiver with built in antenna, or any other
17 desired configuration. Thus, cables 50 and 52 may be
18 sufficiently long to be positioned for a suitable wireless
19 connection even in the midst of significant construction
20 clutter. If necessary, repeater transceiver units may also be
21 provided as necessary to provide reliable communication. Where
22 communication is not otherwise possible, alternative signal
23 route 54 may be utilized. Alternative signal route 54 may be an

1 easily laid out, lighter, cable such as a serial interface with
2 RS 232 or 10 BaseT Ethernet connection. Ethernet connections
3 may be already available through computer networks, wireless
4 networks or the like, which do not require an additional
5 Ethernet cable directly between tester 20 and remote processor
6 22. Thus, connection 54 may represent any kind of cable or
7 connection which may be easily provided or is already available
8 and preferably requires only a single conductor cable, which may
9 be shielded and resistant to damage. Serial connectors 58 and
10 60 may be utilized for connecting to Ethernet cables of any type
11 for use with cable 54 or other interconnections. Serial
12 connectors 58 and 60, or any other suitable connectors or
13 wireless transceivers, may also be utilized for connecting to a
14 PC, network, or a PC wireless network for programming of
15 controllers 29 and 42.

16 Tester 20 and remote processor 22 may be mounted in rugged
17 cases. Preferably tester 20 and remote processor 22 utilize
18 standard power connections such as 110 volt AC connections or
19 power adapters 59 and 62. A battery could be provided for when
20 AC connections are unavailable. Controllers 29 and 42 are
21 preferably programmable and being able to store programs for
22 performing desired tests. Data concerning the types of cables
23 to be tested may include pin out information and other cable

1 specification data, as desired, so that cable testing programs
2 may automatically utilize the data for specific cables.

3 In operation, cable tester 20, which may be referred to as
4 a first cable tester unit, preferably sends synchronization
5 information and commands to remote processor 22 via any of the
6 means discussed herein before such as by transceivers 44 and 46
7 or serial cable 54. Synchronization data may relate to
8 synchronizing testing of any number N different conductors such
9 as conductors 30, 32, and 34. Commands may relate to initiation
10 of the testing and the types of testing to be performed. Remote
11 processor 22 receives the synchronization information and
12 responds to commands to monitor signals received on any number N
13 of conductors 30, 32, and 34 as may be produced by tester 20.
14 Remote processor provides status information to cable tester 20
15 to indicate various status conditions such as communication
16 status of transceivers 44 and 46, readiness for monitoring, and
17 so forth. Remote processor 22 receives data for the desired
18 test of multiconductor cable 12 in response to commands and
19 synchronization signals from cable tester 20. The collected
20 data, which may be referred to as test result data, may be
21 temporarily in registers or the like and/or immediately
22 transmitted from remote processor 22 to tester 20. Upon
23 analysis of test result data, information regarding the

1 condition of the multiconductor cable can be displayed on
2 display 48. For instance, if the test is not successful, the
3 particular miss-wired pins and conductors may be displayed on
4 display 48 so that the components can be quickly located and
5 fixed. Test results may also be printed out, stored for later
6 analysis, used with other systems tests, or otherwise used as
7 desired.

8 Therefore, it will be understood that many additional
9 changes in the details, materials, steps and arrangement of
10 parts, which have been herein described and illustrated in order
11 to explain the nature of the invention, may be made by those
12 skilled in the art within the principle and scope of the
13 invention as expressed in the appended claims.

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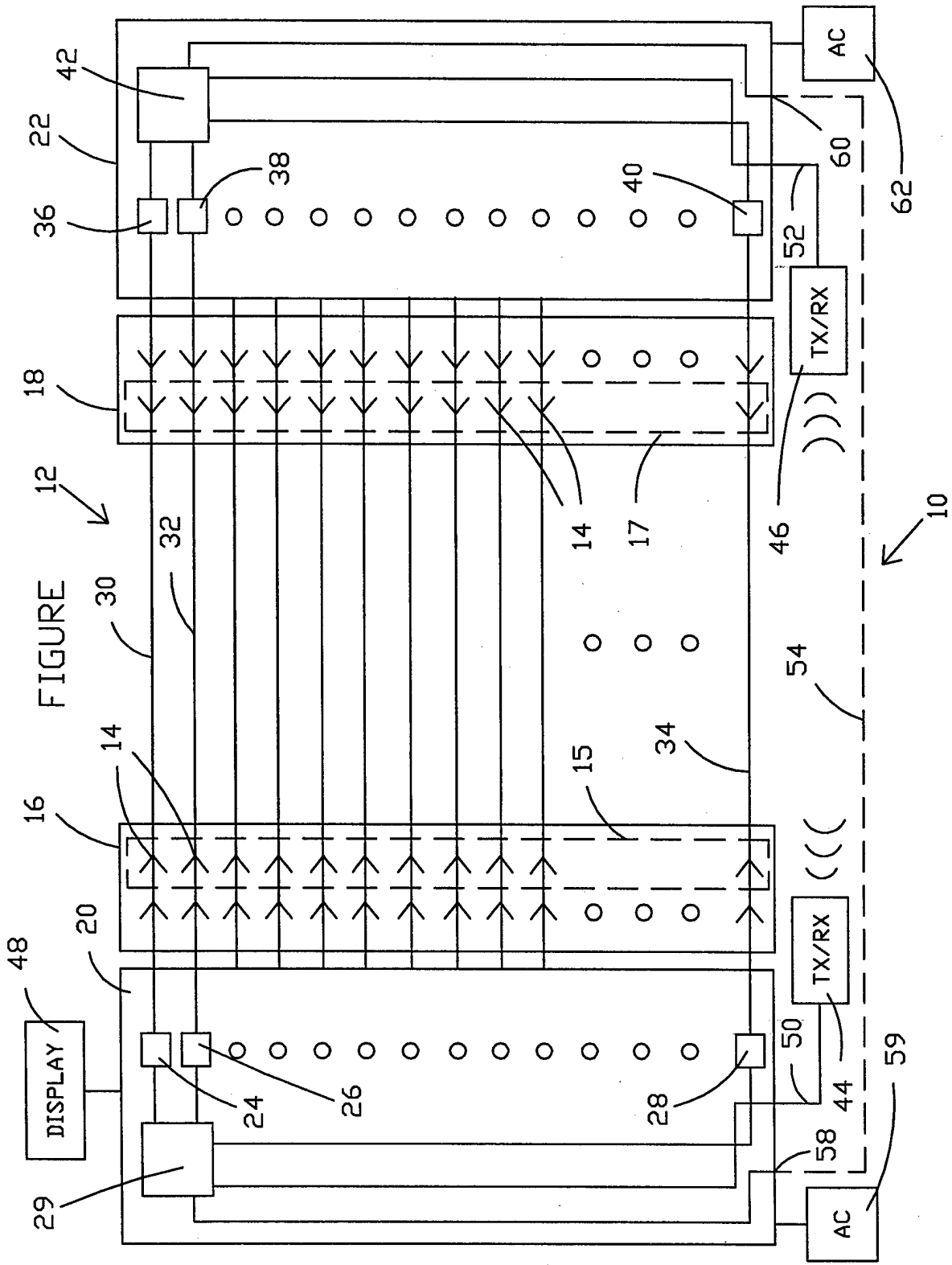
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3 WIRELESS MULTICONDUCTOR CABLE TEST SYSTEM AND METHOD

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5 ABSTRACT OF THE DISCLOSURE

6 A tester for testing multiconductor cable having a first
7 tester is connectable to a first end of the multiconductor
8 cable. The first tester produces one or more test signals
9 individually on each conductor of the cable. A second tester is
10 connectable to the second end of the cable at a remote location.
11 The second tester monitors each of the plurality of separate
12 conductors to detect the test signals produced by the first
13 tester. Preferably, a first wireless transceiver is provided
14 for the first tester that wirelessly transmits control signals
15 to automatically coordinate testing procedure control. A second
16 wireless transceiver joined to the second tester wirelessly
17 transmits test result data.





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