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IN REPLY REFER TO:

Attorney Docket No. 82936 Date: 20 December 2002

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Serial Number <u>10/214,523</u>

Filing Date 8/8/02

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Attorney Docket No. 82936

HYDRAULIC ACTIVATED SPREADER ARM APERTURE GENERATION SYSTEM

TO ALL WHOM IT MAY CONCERN:

BE IT KNOWN THAT (1) KIMBERLY M. CIPOLLA, (2) DAVID A. HURDIS and (3) MICHAEL R. WILLIAMS, citizens of the United States of America, employees of the United States Government and residents of (1) Portsmouth, County of Newport, State of Rhode Island, (2) Narragansett, County of Washington, State of Rhode Island, and (3) West Kingstown, County of Washington, State of Rhode Island, have invented certain new and useful improvements entitled as set forth above of which the following is a specification.

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1	Attorney Docket No. 82936
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3	HYDRAULIC ACTIVATED SPREADER ARM APERTURE GENERATION SYSTEM
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5	STATEMENT OF GOVERNMENT INTEREST
6	The invention described herein may be manufactured and used
7	by or for the Government of the United States of America for
8	governmental purposes without the payment of any royalties
9	thereon or therefore.
10	
11	CROSS REFERENCE TO OTHER PATENT APPLICATIONS
12	Not applicable.
13	
14	BACKGROUND OF THE INVENTION
15	(1) Field of the Invention
16	The present invention relates to a hydraulic activated
17	spreader arm aperture generation system for generating a
18	volumetric aperture for multiple line towed arrays.
19	(2) Description of the Prior Art
20	Present mobile sonar arrays include two and three
21	dimensional hull mounted arrays and towed linear arrays. Many of
22	the towed linear arrays have multiple lines. Such array systems
23	are shown in U.S. Patent Nos. 4,958,331 to Wardle, 4,970,696 to
24	Crews et al., and 5,841,733 to Bouyoucos et al.
25	The problem in the design of multiple line towed arrays is
26	to provide a means for reliably generating and maintaining
27	separation of the lines in a specified three-dimensional

configuration. Any system for aperture generation must be
 compatible with the method of deploying and retrieving the towed
 system. For current technology, this means that the aperture
 generation system has to collapse to a significantly reduced
 volume prior to retrieval.

Also, the aperture generation system must operate under the 6 7 following constraints: (1) maintain separation distances across relevant operating speed ranges; (2) allow deployment and 8 retrieval of the towed system and proper operation of the 9 sensors; (3) survive flank speed of tow platform; (4) operate 10 reliably in a seawater environment; (5) meet temperature range 11 compliance and hydrostatic pressure compliance; (6) meet material 12 compatibility; and (7) maintain performance for a minimum of 13 three months without maintenance in a submarine environment. 14

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SUMMARY OF THE INVENTION

Accordingly, it is an object of the present invention to provide a spreader arm aperture generation system which is compatible with current towed arrays.

It is a further object of the present invention to provide a spreader arm aperture generation system as above which is simple in design and less expensive to produce.

It is yet another object of the present invention to provide a spreader arm aperture generation system as above which has a negligible impact on array performance and/or self noise.

1 It is still another object of the present invention to 2 provide a spreader arm aperture generation system as above which 3 has increased compatibility with a marine environment.

Still further, it is an object of the present invention to
provide a spreader arm aperture generation system as above which
produces an aperture independent of the tow speed of a platform.

7 The foregoing objects are attained by the hydraulic
8 activated spreader arm aperture generation system of the present
9 invention.

In accordance with the present invention, a spreader arm 10 aperture generation system for use with a towed array is 11 The spreader arm aperture generation system broadly provided. 12 comprises a plurality of tow lines, a sleeve affixed to each tow 13 line and joinable with lines of the towed array, and 14 hydraulically activated means positioned between at least two of 15 the sleeves for generating horizontal and vertical separation 16 among the lines. The hydraulically activated means in a 17 preferred embodiment of the present invention are formed by a 18 plurality of inflatable tubes, which tubes extend between sleeves 19 affixed to the lines. 20

Other details of the hydraulic activated spreader arm aperture generation system of the present invention, as well as other objects and advantages attendant thereto, are set forth in the following detailed description and the accompanying drawings wherein like reference numerals depict like elements.

BRIEF DESCRIPTION OF THE DRAWINGS 1 FIG. 1 is a schematic representation of a hydraulic 2 activated spreader arm aperture generation system in accordance 3 4 with the present invention; and FIGS. 2(a) - 2(c) illustrate cross-sectional shapes for an 5 external sheath used in the system of FIG. 1. 6 7 DESCRIPTION OF THE PREFERRED EMBODIMENT 8 Referring now to the drawings, FIG. 1 illustrates a 9 hydraulic activated spreader arm aperture generation system 10 in 10 accordance with the present invention designed for a three line 11 towed system. The system 10 is designed to generate a volumetric 12 aperture for the multiple line towed system. 13 The system 10 has a number of hollow tubes 12 constructed 14 from a high strength woven fabric. The fabric may comprise any 15 suitable high strength woven fabric known in the art. The tubes 16 12 are filled with seawater to a required inflation pressure and 17 when filled function as rigid arms. The required inflation 18 pressure is defined by the desired volumetric configuration and 19 operational speed range. 20 The individual array lines 14 of the multiple line system 21 The sleeves 16 are have sleeves 16 incorporated therein. 22 attached together by the tubes 12. A plurality of tow lines 15 23 may be connected to the sleeves 16 using any suitable means known 24

26 together at a forward module 17. The sleeves 16 do not interfere

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in the art.

The forward end of the tow lines 15 can come

with the acoustic operation of the towed system and may be
 designed for quick disconnect for maintenance and replacement.

If desired, one or more of the array lines 14 may be ballasted by placing ballast in a respective sleeve 16. The ballast when used helps to maintain the position of one or more desired array lines 14 below other array lines 14. Placing ballast in a sleeve 16 also minimizes the rotation of the entire configuration.

Inflation of the tubes 12 with seawater is accomplished 9 through an active pumping mechanism 18 which is active only 10 during the initial inflation and therefore does not affect towed 11 12 system acoustic performance. The pump mechanism 18 can be located in or in communication with forward module 17. Seawater 13 is pumped by the pump mechanism 18 and through at least one tow 14 line 15 to at least one sleeve 16. Within sleeve 16, tube 12 is 15 joined to receive the pumped seawater. Once the tubes 12 have 16 17 been filled with seawater to the desired inflation pressure, a desired horizontal and vertical separation among the lines 14 is 18 achieved. Prior to system storage, the tubes 12 may be deflated 19 so that they collapse to a suitably small volume. The flexible 20 tubing used for the tubes 12 is conducive to handling. 21

The load bearing portion of each tube 12 is preferably circular in cross section as shown in FIGS. 2(a) - 2(c) to maximize structural rigidity. A circular shape is desirable because it ensures uniform inflation pressure throughout the

1 respective tube 12. While it is preferred that the tubes 12 have 2 a circular cross sectional shape, the tubes 12 could have other 3 cross sectional shapes if desired.

External sheaths 20 may be placed over the load bearing 4 tubes 12. The cross sectional shape of each sheath 20 may be 5 designed to minimize drag and optimize the functionality of the 6 system 10. Specifically, the shape may be used to augment the 7 separation where desired and can vary along the length of the 8 tubes 12. Several possible cross sectional shapes are shown in 9 FIGS. 2(a) - 2(c). The sheath 20 may be coated to minimize the 10 skin friction coefficient and marine growth to improve 11 compatibility with the seawater environment. Any suitable 12 coating material known in the art which reduces skin friction 13 coefficient and marine growth may be applied to each sheath 20. 14

The system 10 provides a number of advantages over other 15 methods or designs. These include simplicity of design, cost 16 reduction, compatibility with towed system envelope, minimal 17 noise, minimal variation in aperture, and improved environmental 18 compatibility. The generation system of the present invention 19 substantially decreases the number of parts and complexity when 20 compared to the current aperture generation system. The 21 generation system employs new high strength, flexible materials, 22 and advanced manufacturing techniques. The generation system of 23 the present invention is designed to be compatible with the 24 specifications for current towed array operations and survival 25 and therefore can be implemented in existing multiple line towed 26 systems. Also the geometry of the system of the present 27

invention is such that it has no impact on current towed array 1 storage tube or handling systems. The generation system of the 2 present invention is constructed from a fabric type of material 3 and thus has negligible impact on the array performance or self-4 The generation system of the present invention produces 5 noise. an aperture independent of the tow speed of the platform. In 6 contrast, the aperture of current multiple towed line systems 7 that rely on lifting surfaces can vary up to 50% over the 8 operating speed range. The generation system of the present 9 invention contains few or no metal components, thereby 10 significantly increasing compatibility with the marine 11 environment. Current systems rely heavily on high precision 12 metal parts and interfaces that are susceptible to marine growth 13 and deposits. 14

While the spreader arm aperture generation system of the present invention has been described in the context of a three line towed system, it should be recognized that the generation system may be adapted for systems having more than three array lines.

It is apparent that there has been provided in accordance 20 with the present invention a hydraulic activated spreader arm 21 aperture generation system which fully satisfies the objects, 22 means, and advantages set forth hereinbefore. While the present 23 invention has been described in the context of specific 24 embodiments thereof, other alternatives, modifications, and 25 variations will become apparent to those skilled in the art 26 having read the foregoing description. Accordingly, it is 27

1 intended to embrace those alternatives, modifications, and

2 variations as fall within the broad scope of the appended claims.

1 Attorney Docket No. 82936

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3 HYDRAULIC ACTIVATED SPREADER ARM APERTURE GENERATION SYSTEM 4

ABSTRACT OF THE DISCLOSURE

A spreader arm aperture generation system for use with a 6 towed array is provided. The spreader arm aperture generation 7 system broadly comprises a plurality of lines and a plurality of 8 hydraulically activated, inflatable tubes for generating 9 horizontal and vertical separation among the lines. Each of the 10 tubes is filled with seawater to a desired pressure to achieve 11 the desired horizontal and vertical line separation. Preferably, 12 each of the tubes is formed from a high strength woven fabric. 13



FIG.





FIG. 2(a)



FIG. 2(b)



FIG. 2(c)