Serial Number

09/932,723

20 August 2001

Filing Date

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## <u>NOTICE</u>

The above identified patent application is available for licensing. Requests for information should be addressed to:

OFFICE OF NAVAL RESEARCH DEPARTMENT OF THE NAVY CODE 00CC ARLINGTON VA 22217-5660

1	Attorney Docket No. 80039
2	
3	BLOCKING AND BRACING BLADDER
4	
5	STATEMENT OF GOVERNMENT INTEREST
6	The invention described herein may be manufactured and used
7	by or for the Government of the United States of America for
8	governmental purposes without the payment of any royalties
9	thereon or therefore.
10	
11	CROSS REFERENCE OF OTHER PATENT APPLICATIONS
12	Not applicable.
13	
14	BACKGROUND OF THE INVENTION
15	(1) Field Of The Invention
16	The present invention relates to a blocking and bracing
17	bladder component for use in transport applications.
18	(2) Description Of The Prior Art
19	Products being transported in shipping containers must be
20	firmly retained in such containers, under often-severe handling
21	conditions, to avoid damage. Current packaging techniques for
22	such purposes include shredded newspaper, solid plastic or foam
23	blocks, polystyrene plastic pellets and wooden frames. Such

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techniques are wasteful, since the materials used are generally
discarded after use and are not recycled.

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Simple air-filled bags have also been utilized as packing 3 and stabilizing material. However, these simple bags frequently 4 5 become punctured and useless when used under severe conditions. 6 These prior packing techniques are not acceptable when the product being shipped is sharp and likely to rupture prior art 7 air-filled bags, potentially explosive, and / or unusually heavy 8 or cumbersome. For example, current maritime break bulk 9 10 shipment uses a wooden blocking and bracing structure. These structures are created uniquely for each shipment, are made from 11 12 high quality fir or other equivalent lumber, require labor intensive and time consuming construction and are not reusable. 13 14 In addition, these structures offer no protection to or from 15 the military explosives and ammunition frequently transported in 16 them.

It would be desirable to provide a reusable packaging component, which would effectively retain products in transport, while also providing additional resistance to puncture of the components themselves from both external sources as well as the product being transported.

## SUMMARY OF THE INVENTION

2	The present invention comprises an inflatable bladder
3	component for use in package transport comprising an internal
4	cavity surrounded by an exterior wall with a valve penetrating
5	the exterior wall to allow inflating of the internal cavity.
6	The exterior wall comprises a strong, puncture-resistant
7	material, such as Kevlar™ brand fabric.

8 In the preferred embodiment, the exterior wall comprises 9 three layers: an outer layer, a middle layer, and an inner 10 layer. The outer and inner layers are made of neoprene to add 11 airtight integrity and abrasion resistance. The middle layer is 12 made of woven Kevlar<sup>m</sup> brand fabric or other suitable material 13 for strength and shape. The preferred valve is a Schrader air 14 fitting for inflation and deflation.

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BRIEF DESCRIPTION OF THE DRAWINGS

17 These and other features and advantages of the present 18 invention will be better understood in view of the following 19 description of the invention taken together with the drawings 20 wherein:

FIG. 1 is a perspective view of the present invention; FIG. 2 is a cross-sectional view of the exterior wall of the present invention; and

FIG. 3 is a representation of one of the uses of a device
of subject inventive concept for transporting an explosive
material.

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## DESCRIPTION OF THE PREFERRED EMBODIMENT

6 The inflatable bladder 20, FIG. 1, in accordance with the 7 present invention is adapted for use in package transport, 8 although such use is not a limitation of the structure of the 9 present inflatable bladder. The inflatable bladder 10 comprises 10 an internal cavity 2 surrounded by a multi-layered exterior wall 11 4, which is penetrated by a valve 6, such as a Schrader air 12 valve to allow inflation of the cavity 2.

13 The multi-layer exterior wall 4 comprises at least a one 14 layer of a puncture-resistant material, such as Kevlar™ brand 15 fabric. In the preferred embodiment, the multi-layered exterior 16 wall 4 is comprised of a three-layered structure 30, FIG. 2, 17 including an outer layer 8, a middle layer 10, and an inner 18 layer 12. The inner layer 12 and the outer layer 8 are 19 comprised of an elastomeric material such as neoprene rubber. 20 The middle layer 10 is preferably comprised of Kevlar™ brand fabric. 21

for proper function of the invention disclosed herein is a
tough, generally puncture-resistant barrier, as well as an air
or fluid filled impermeable barrier. Accordingly, a Kevlar<sup>™</sup>
brand fabric layer and a neoprene type layer are required unless
one single layer may be provided, having both characteristics in
one layer.

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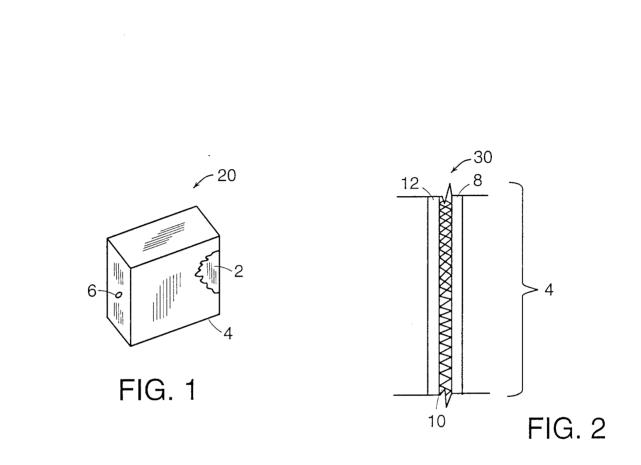
In use, the product to be transported 40, FIG. 3, such as 7 8 explosives or ammunition, would be placed in a standardized, 9 reusable container 32, such as a truck, train or ship cargo 10 hold, and surrounded by one or more of the packing component or 11 bladders 10 of the present invention. The internal cavity of 12 the bladder 10 would be inflated with air, gel or other similar liquid or viscous fluid by means of the valve 6 to ensure secure 13 14 confinement for shipment. Once the shipment reaches its 15 destination, the valve is used to release the viscous fluid to 16 allow removal of the product 40 and re-use of the bladder 10. 17 It is understood that more than one bladder may be utilized to 18 confine and secure the product to be shipped.

Many variations for the materials used for the bladder are possible within the teachings of subject invention. The shape and the size of the bladder can also be varied without deviating from the teachings of subject invention.

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1	Attorney Docket No. 80039
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3	BLOCKING AND BRACING BLADDER
4	
5	ABSTRACT OF THE DISCLOSURE
6	A blocking and bracing bladder component for use in package
7	transport which includes stronger bladder wall construction with
8	a puncture resistant material and a fluid medium impermeable
9	material for use with military ammunition and explosives
10	transport in maritime break bulk applications.



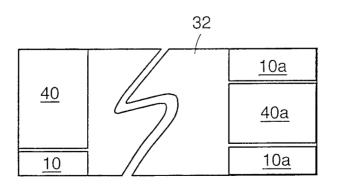


FIG. 3