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DISTRIBUTION STATEMENT A

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1	Attorney Docket No. 79469
2	
3	ATTITUDE AND ROLL STABILIZER FOR TOWED UNDERSEA DEVICES
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5	STATEMENT OF GOVERNMENT INTEREST
6	The invention described herein may be manufactured and
7	used by or for the Government of the United States of America
8	for governmental purposes without the payment of any royalties
9	thereon or therefor.
10	
11	BACKGROUND OF THE INVENTION
12	(1) Field of the Invention
13	This invention generally relates to an attitude and roll
14	stabilizer for towed undersea devices. More particularly, the
15	invention relates to an attitude and roll stabilizer for towed
16	undersea devices in which the undersea devices may be towed at
17	varying speeds.
18	(2) Description of the Prior Art
19	The current art for attitude and roll stabilization of
20	underwater vehicles has not in the past been directed to
21	towing of the underwater device at varying speeds while
22	controlling roll and pitch in an economical manner. Thus, a
23	problem exists in the art whereby there is a need to control
24	the roll and pitch of underwater vehicles being towed at
25	varying speeds.

1 The following patents, for example, disclose various 2 types of deflectors for underwater vehicle control, but do not 3 disclose a complete similarity with either the hardware or 4 function of the attitude and roll stabilizer for towed 5 undersea devices as set forth in connection with the 6 disclosure of the present invention.

7 U.S. Patent No. 5,357,892 to Vatne et al.;
8 U.S. Patent No. 4,991,534 to Warman et al.;
9 U.S. Patent No. 4,843,996 to Darche; and
10 U.S. Patent No. 3,460,384 to Fohl.

Vatne et al. disclose a deflector for installation in the 11 12 tow line between a towing vessel and a tow which is located in 13 the water. A cable with seismic sources, or a seismic source 14 array, is suspended by a float and has a fitting therefrom 15 having a tow-point near the front part of the deflector 16 connected to the tow line, and an attachment point to the rear 17 of the deflector for further connection thereto for the rear part of the tow line connected to the two. In order to be 18 able to locate the deflector in a desired position in relation 19 20 to the towing vessel and compensate for alternations in the 21 effects of forces from the tow or vessel in addition to 22 movements in the water, the tow line which leads on to the 23 actual tow from the deflector body is attached to the 24 deflector via a pivotable lever which is situated at the same 25 height as the lifting force center of the deflector body. The 26 tow point of the tow line body is provided at one lateral

surface of the deflector body in front of the vertical center 1 2 line thereof. An additional deflector wing may be incorporated in the rear part of the tow line. Accordingly, 3 Vatne et al. describe a deflective device with the primary 4 5 function of avoiding towing an object or different types of 6 equipment directly behind the towing vessel. This device is 7 very different in both hardware and function and, unlike the 8 attitude and roll stabilizer for towed undersea devices of the 9 present invention, it appears to be limited to shallow depth applications. Also, unlike the attitude and roll stabilizer 10 for towed undersea devices according to the present invention, 11 12 this prior art has no opportunity for electronic control.

The patent to Warman et al. discloses a depressor 13 designed to keep a fish, towed by a ship, submerged and 14 15 includes a flat swept wing joined to the towing cable by means of three suspenders making it possible to set it as an optimal 16 17 angle of incidence. This enables a fish to be towed at a high speed which may go up to 30 knots while, at the same time, 18 19 keeping it at a substantially constant depth of submersion. Accordingly, the device of Warman et al. is very different in 20 both design and function and, unlike the attitude and roll 21 22 stabilizer for towed undersea devices, does not provide roll 23 stability to the towed device. Also, there is no electronic 24 control capability.

The patent to Darche discloses a system, which is of the type comprising at the end of a primary cable, a first fish to

which is connected a secondary cable towed by a second fish. 1 There are provided, in proximity to the first fish, apparatus 2 for measuring the angle between the direction of the relative 3 current and the vertical plane passing through the secondary 4 cable, and apparatus for measuring the angle of inclination of 5 the secondary cable to the horizontal, connected to apparatus 6 for automatically steering the second fish so as to bring the 7 angles to predetermined values. Accordingly, Darche is simply 8 9 directed to a device that maintains depth control of submerged 10 devices that principally deploy forward of the tow surface craft. This device employs a forward and aft fish. The 11 12 stability of the forward fish is dependent upon a propulsive capability of such forward fish, which derives electronic 13 control from the aft fish. This device is very different in 14 15 both design and function and, unlike the attitude and roll 16 stabilizer for towed undersea devices according to the present 17 invention, does not couple roll stability to the device under 18 tow.

19 Fohl describes a mechanical depth-controlling device that 20 is towed by a surface ship. In particular, the depth control 21 device includes an adjustable boundary layer control coating 22 with a liquid contacting surface of the structure. This 23 device is very different in both hardware and function and, 24 unlike the attitude and roll stabilizer for towed undersea 25 devices of the present invention, does not couple roll 26 stability to the device under tow. Furthermore, maintaining

depth with any degree of accuracy appears to be difficult as
 the speed varies.

Accordingly, this invention is the result of being posed with the problem of using a surface craft to tow an underwater device at varying speeds and to stabilize the device in roll and pitch by the most economical means. This invention replaces the need for a complex and expensive stabilization control system.

9 It should be understood that the present invention would 10 in fact enhance the functionality of the above patents by 11 providing pitch and roll stabilization for underwater vehicles 12 towed at varying speeds in a manner not previously known in 13 the art.

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SUMMARY OF THE INVENTION

16 Therefore it is an object of this invention to provide an 17 attitude and roll stabilizer for underwater vehicles.

Another object of this invention is to provide an attitude and roll stabilizer for underwater vehicles which is applicable to vehicles being towed at varying speeds.

21 Still another object of this invention is to provide an 22 attitude and roll stabilizer for underwater vehicles which is 23 an active attitude and roll stabilizer.

A still further object of the invention is to provide an attitude and roll stabilizer for underwater vehicles which is a passive attitude and roll stabilizer.

Yet another object of this invention is to provide an attitude and roll stabilizer for towed undersea devices which is simple to manufacture and easy to use.

In accordance with one aspect of this invention, there is 4 5 provided an attitude and roll stabilizer for towed undersea vehicles which includes a vertical joining rod having an upper 6 7 end and a lower end, a roll control weight mounted to the 8 lower end of the vertical joining rod, an attitude control 9 surface mounted to the upper end of the vertical joining rod, 10 a tow rod pivotally mounted transverse to the vertical joining 11 rod, an actuator member connected to the vertical joining rod 12 between the tow rod and the roll control weight, and a 13 connecting bar connecting the actuator adjacent to the aft end of the tow rod. A change in tow speed of the towed vehicle 14 15 selectively pivots the tow rod about the vertical joining rod, 16 and is correspondingly compensated for with a counteractive 17 pitching of the attitude control surface and the roll control 18 weight, thereby leveling the towed vehicle at the altered 19 speed.

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BRIEF DESCRIPTION OF THE DRAWINGS

The appended claims particularly point out and distinctly claim the subject matter of this invention. The various objects, advantages and novel features of this invention will be more fully apparent from a reading of the following detailed description in conjunction with the accompanying

1 drawings in which like reference numerals refer to like parts, 2 and in which:

FIG. 1 is a side plan view of a first preferred 3 embodiment of the present invention having an active attitude 4 5 and roll stabilizer for a towed undersea vehicle; 6 FIG. 2 is a side detailed view of the attitude and roll 7 stabilizer per se of FIG. 1; 8 FIG. 3 is a side plan view of a second preferred embodiment of the present invention having a passive attitude 9 and roll stabilizer for a towed undersea vehicle; 10 FIG. 4 is a detailed side view of the attitude and roll 11 12 stabilizer per se of FIG. 3; and 13 FIGS. 5A, 5B, and 5C are side views of wing shapes for use in connection with either the first or second embodiments 14 15 of the present invention. 16 17 DESCRIPTION OF THE PREFERRED EMBODIMENT 18 In general, the present invention is directed to an 19 attitude and roll stabilization device for a towed undersea 20 vehicle. 21 By way of explanation, the principle advantages of the 22 following disclosure in connection with the inventive attitude 23 and roll stabilizer of the present invention are simplicity

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and cost. The stabilizer has a broad range of applications

1 for both military and commercial use. Also, the stabilizer
2 can be configured to operate either passively or actively for
3 attitude stabilization.

Referring first to FIGS. 1 and 2, there is shown an 4 active attitude and roll stabilizer for a towed unmanned 5 undersea vehicle with FIG. 1 illustrating the entire system 6 and FIG. 2 illustrating the stabilizer per se. For the 7 purposes of description and reference to the various parts of 8 the figures, the towing vehicle is identified by reference 9 number 10 and the towed vehicle is at 12. An inventive 10 11 stabilizer 14 is connected to the towed vehicle 12 and a tow 12 cable 16 connects a fore end of the stabilizer 14 to an aft 13 end of the towing vehicle 10. It should be understood that 14 towing occurs in the direction of the fore end of the towing 15 vehicle 10.

16 Turning now to the detail of FIG. 2, the details of the 17 stabilizer 14 are shown. In particular, the stabilizer of 18 FIG. 2 is an active attitude and roll stabilizer for towed 19 undersea vehicles 12. As shown, the undersea vehicle 12 is 20 unmanned, but may be manned according to environment and 21 necessity. The stabilizer is constructed of a vertical 22 joining rod 18 having an upper end 18a and a lower end 18b. 23 At the upper end 18a of the stabilizer 18 is mounted an attitude control surface 20 formed in the shape of a foil. 24 At 25 the lower end 18b of the stabilizer 18 is a roll control 26 weight 22. Roll compensation is achieved by the roll control

weight 22 being located below the unmanned undersea vehicle's
 2 12 center of buoyancy and center of gravity.

Approximately one-third of the distance from the upper 3 end 18a to the lower end 18b of the vertical joining rod 18 is 4 a transverse tow rod 24. The tow rod 24 is connected to the 5 6 vertical joining rod 18 by a known connection 26 such as a 7 bolt or the like which permits pivoting of the tow rod 24 with respect to the vertical joining rod 18. A tow eye 28 is 8 connected to a fore end 24a of the tow rod 24. The tow eye 28 9 10 may be connected in a fixed manner by any suitable means such 11 as welding or the like to the fore end 24a of the tow rod 24. 12 The tow cable 16 is looped through or connected to the tow 13 eye 28 and connects to the towing vehicle in any suitable 14 manner as described above.

15 At an aft end 24b of the tow rod 24, a connector 30 is 16 provided which connects the tow rod 24 and hence the 17 stabilizer 14 to the towed vehicle 12. The connector 30 may 18 include an opening for a separate tow cable or may otherwise 19 be securely fixed to the towed vehicle 12. In any event the 20 connection of the connector 30 to the towed vehicle 12 should 21 be strain free so that the towed vehicle 12 is easily attached 22 and detached, perhaps while in an underwater environment.

Below the tow rod 24 and on the vertical joining rod 18, there is mounted an actuator member 32. The actuator member 32 includes a fore end 32a and an aft end 32b. The actuator member is pivotally connected at the fore end 32a thereof to

the vertical joining rod 18. The actuator 32 is connected to 1 the tow rod 24 by a connecting bar 34 spanning the distance 2 from the actuator 32 aft end 32b to the tow rod 24. More 3 specifically, the actuator 32 is electrically driven such that 4 the actuator 32 automatically compensates for deviation of the 5 6 stabilizer 14 from a programmed depth or from a distance from the bottom surface (not shown) of the body of water 36. As a 7 tow speed of the towed vehicle 12 increases, an upward force 8 on the tow eye 28 will cause the towed vehicle 12 to climb, 9 resulting in a variance from the programmed depth as 10 described. A depth sensor and controller 38 incorporated into 11 the actuator 32 will respond by sending an appropriate signal 12 voltage to the actuator 32. In the event that the speed 13 increases, causing a rise in the towed vehicle, the actuator 14 15 32 pulls on the vertical joining rod 18 causing the attitude 16 control surface 20 to pitch forward resulting in a downward 17 deflection force of the entire stabilizer 14. With the 18 attitude control surface 20 pitching forward as tow speed is 19 increasing and thereby increasing the downward deflection 20 force of the stabilizer 14, a compensation of the increasing 21 upward force at the tow eye 28 occurs.

It should be noted that the depth sensor and depth controller can be located in the unmanned undersea vehicle 12. Also, power for the actuator 32 and the depth sensor and controller 38 can be provided either from the unmanned

undersea vehicle 12 or from the towing vehicle 10 via the tow
 cable 16.

The stabilizer 14 is configured to match the requirements for the towing vehicle 10, the towed vehicle 12 and the tow speed.

In particular, the roll control weight 22 is 6 7 appropriately sized to the towed vehicle 12 to achieve the 8 desired roll stability. Also, the attitude control plane 20 9 is appropriately sized to the towed vehicle 12 to achieve the 10 desired attitude control. Furthermore, the location of the 11 pivot point 26 on the vertical joining rod 18 and the length 12 of the vertical joining rod 18 are appropriately sized to the towed vehicle 12 to achieve desired attitude control. In 13 14 addition the attitude control plane's 20 shape is tailored to 15 the buoyancy of the towed vehicle 12. Possible configurations 16 of the attitude and roll stabilizer 20 are shown in further detail in FIGS. 5A - 5C and are applicable to either of the 17 18 disclosed embodiments. This would include shapes such as a 19 foil in FIG. 5A and the embodiments of FIGS. 2 and 4, a wing 20 in FIG. 5B, or an inverted wing in FIG. 5C depending on 21 whether the towed vehicle is neutrally buoyant, negatively 22 buoyant, or positively buoyant, respectively.

Turning now to the second embodiment shown in FIGS. 3 and 4, a passive attitude and roll stabilizer will be described. In general, the basic components of the passive attitude and roll stabilizer are the same as that shown in FIG. 1, but will

be described with separate reference numerals to differentiate
 from the first embodiment.

3 Referring to FIGS. 3 and 4, there is shown a passive attitude and roll stabilizer for a towed unmanned undersea 4 vehicle with FIG. 3 illustrating the entire system and FIG. 4 5 illustrating the stabilizer per se. For the purposes of 6 description and reference to the various parts of the figures, 7 8 the towing vehicle is identified by reference number 40 and the towed vehicle is at 42. An inventive stabilizer 44 is 9 connected to the towed vehicle 42 and a tow cable 46 connects 10 11 a fore end of the stabilizer 44 to an aft end of the towing vehicle 40. It should be understood that towing occurs in the 12 13 direction of the fore end of the towing vehicle 40 through the 14 water 66.

Turning now to the detail of FIG. 4, the details of the 15 16 stabilizer 44 are shown. In particular, the stabilizer of 17 FIG. 4 is a passive attitude and roll stabilizer for towed 18 undersea vehicles 42. As shown, the undersea vehicle 42 is 19 unmanned, but may be manned according to environment and 20 necessity. The stabilizer 44 is constructed of a vertical 21 joining rod 48 having an upper end 48a and a lower end 48b. 22 At the upper end 48a of the stabilizer 48 is mounted an 23 attitude control surface 50 formed in the shape of a foil. At the lower end 48b of the stabilizer 48 is a roll control 24 25 weight 52. Roll compensation is achieved by the roll control

weight 52 being located below the center of buoyancy and
 center of gravity of the towed vehicle 42.

3 Approximately one-third of the distance from the upper end 48a to the lower end 48b of the vertical joining rod 48 is 4 a transverse tow rod 54. The tow rod 54 is connected to the 5 vertical joining rod 48 by a known connection 56 such as a 6 7 bolt or the like which permits pivoting of the tow rod 54 with 8 respect to the vertical joining rod 48. A tow eye 58 is connected to a fore end 54a of the tow rod 54. The tow eye 58 9 10 may be connected in a fixed manner by any suitable means such 11 as welding or the like to the fore end 54a of the tow rod 54. 12 The tow cable 46 is looped through or connected to the tow eye 13 58 and connects to the towing vehicle 40 in any suitable 14 manner as described above.

15 At an aft end 54b of the tow rod 54, a connector 60 is 16 provided which connects the tow rod 54 and hence the 17 stabilizer 44 to the towed vehicle 42. The connector 60 may 18 include an opening for a separate tow cable or may otherwise 19 be securely fixed to the towed vehicle 42. In any event, the 20 connection of the connector 60 to the towed vehicle 42 should 21 be strain free so that the towed vehicle 42 is easily attached 22 and detached, perhaps even while in an underwater environment.

Below the tow rod 54 and on the vertical joining rod 48, there is mounted an adjustable spring mechanism 62. The adjustable spring mechanism 62 includes a fore end 62a and an aft end 62b. The adjustable spring mechanism 62 is fixedly

connected at the fore end 62a thereof to the vertical joining 1 rod 48. The adjustable spring mechanism 62 is connected to 2 the tow rod 54 by a connecting bar 64 spanning the distance 3 from the aft end 62b of the adjustable spring mechanism 62 to 4 the tow rod 54. More specifically, the adjustable spring 5 mechanism 62 is mechanically actuated such that the adjustable 6 spring mechanism 62 will automatically compensate for 7 deviation of the stabilizer 44 from a linear tow path during a 8 towing operation. As a tow speed of the towed vehicle 42 9 increases, an upward force on the tow eye 58 will cause the 10 towed vehicle 42 to climb resulting in a variance from the 11 linear tow path as described and causing the aft end 54b of 12 the tow rod 54 to tilt upward relative to vertical joining rod 13 48. In the event that tow speed of the towed vehicle 42 14 increases, causing a rise in the towed vehicle 42, the 15 adjustable spring mechanism 62 pulls on the vertical joining 16 rod 48 causing the attitude control surface 50 to pitch 17 forward resulting in a downward deflection force of the entire 18 stabilizer 44. With the attitude control surface 50 pitching 19 forward as tow speed is increasing and thereby increasing the 20 downward deflection force of the stabilizer 44, a compensation 21 22 of the increasing upward force at the tow eye 58 occurs.

Thus, for passive operation, as a towed speed of the towed vehicle 42 increases, the upward force at the tow eye 58 is counteracted by a downward force created by the attitude control plane 50.

1 Once again, the roll control weight is appropriately sized to the towed vehicle 42 to achieve the desired roll 2 3 stability. Also, the attitude control plane 50 is appropriately sized to the towed vehicle 42 to achieve the 4 5 desired attitude control. Furthermore, the location of the 6 pivot point 56 on the vertical joining rod 48 and the length 7 of the vertical joining rod 48 are appropriately sized to the towed vehicle 42 to achieve desired attitude control. 8 In 9 addition the shape of the attitude control plane 50 is tailored to the buoyancy of the towed vehicle 42, including 10 11 the shapes in FIGS. 5A, 5B and 5C as noted previously.

12 It will be understood that alternatives to the described 13 devices are inherent within the above descriptions. For 14 example, the device can be configured to operate either 15 passively or actively. Furthermore, the roll control weight 16 is appropriately sized to the tow body to achieve the desired 17 roll stability. Also, the attitude control plane is 18 appropriately sized to the tow body to achieve desired attitude control. In addition, the attitude control plane's 19 20 shape is tailored to the buoyancy of the tow vehicle. This 21 would include shapes such as a foil, a wing, or an inverted 22 wing depending on whether the tow body is neutrally buoyant, negatively buoyant, or positively buoyant, respectively. 23

The principal advantages are simplicity and costs. The stabilizer has a broad range of applications for both military and commercial use. Also, the stabilizer can be configured to

operate either passively or actively for attitude
 stabilization. Further, it is anticipated that the invention
 herein will have far reaching applications other than those of
 underwater vehicles.

5 This invention has been disclosed in terms of certain 6 embodiments. It will be apparent that many modifications can 7 be made to the disclosed apparatus without departing from the 8 invention. Therefore, it is the intent 9 to cover all such variations and modifications as come within 10 the true spirit and scope of this invention.

1 Attorney Docket No. 79469

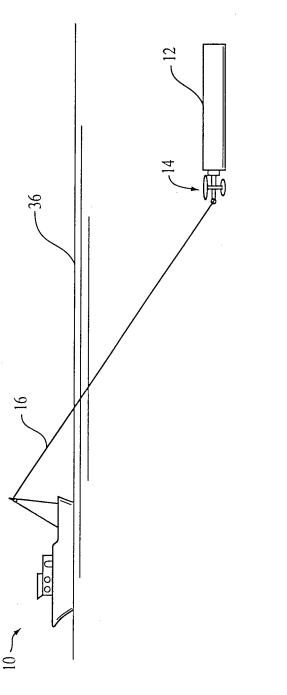
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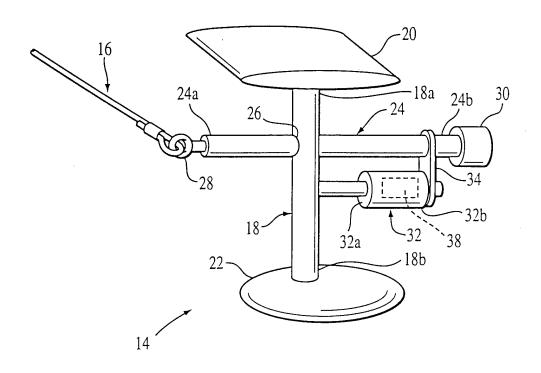
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ATTITUDE AND ROLL STABILIZER FOR TOWED UNDERSEA DEVICES ABSTRACT OF THE DISCLOSURE

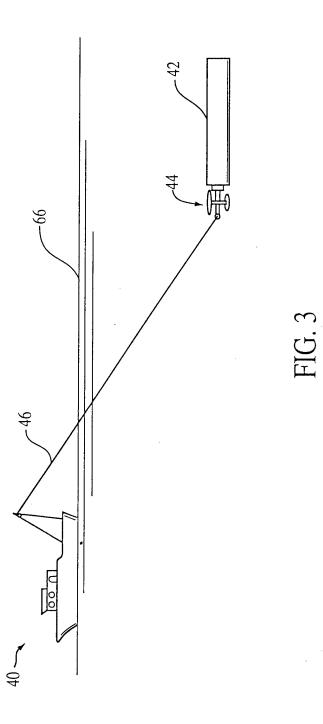
An attitude and roll stabilizer for towed undersea 5 vehicles includes a vertical joining rod having an upper end 6 7 and a lower end, a roll control weight mounted to the lower end of the vertical joining rod, an attitude control surface 8 mounted to the upper end of the vertical joining rod, a tow 9 10 rod pivotally mounted transverse to the vertical joining rod, 11 an actuator member connected to the vertical joining rod 12 between the tow rod and the roll control weight, and a 13 connecting bar connecting the actuator adjacent to the aft end 14 of the tow rod. A change in tow speed of the towed vehicle 15 selectively pivots the tow rod about the vertical joining rod, 16 and is correspondingly compensated for with a counteractive 17 pitching of the attitude control surface and the roll control 18 weight, thereby maintaining the level of the towed vehicle at 19 the altered speed.











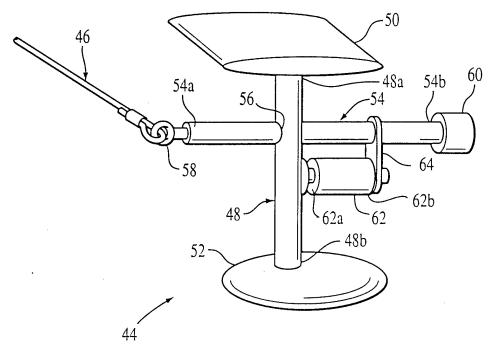
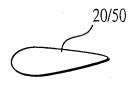
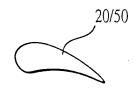


FIG. 4





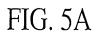






FIG. 5C