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1 Attorney Docket No. 79063

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3 PRECISION HINGE MOUNTING STOPS

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5 STATEMENT OF GOVERNMENT INTEREST

6 The invention described herein may be manufactured and used  
7 by or for the Government of the United States of America for  
8 governmental purposes without payment of any royalties thereon or  
9 therefor.

10  
11 BACKGROUND OF THE INVENTION

12 (1) Field of the Invention

13 The present invention relates to a precision hinge  
14 apparatus. More particularly, the present invention is a novel  
15 apparatus for precision setting and maintaining of hinge angle  
16 positions with removable mounting stops.

17 (2) Description of the Prior Art

18 The prior art discloses devices having the purpose of  
19 limiting the swinging motion of a hinge.

20 For example, U.S. Patent No. 2,592,230 to Allen discloses a  
21 door check for limiting the degree of open swing permitted by a  
22 door hinge. A pair of rectangular metal pieces are connected at  
23 a fixed angle to one another and attached to the hinge pintle  
24 such that they extend away from the hinge on the side opposite  
25 the hinge plates. As the hinged door swings open it reaches the

1 point where the angle of the door to the wall equals the angle  
2 between the metal pieces, stopping further swing. The angular  
3 relationship between the pieces can be adjusted to change the  
4 maximum open swing of the door hinge.

5 U.S. Patent No. 4,831,688 to Deininger discloses a door stop  
6 that prevents a door from closing. A support hook hangs over the  
7 top of a door hinge pintle supporting a horizontal wedge-shaped  
8 base that sits between open hinge plates. Door closing is  
9 prevented and the minimum open angle is determined by the size of  
10 the wedge.

11 U.S. Patent No. 1,616,265 to Kroehling discloses a door stop  
12 that sits between the hinge plates of a door hinge to prevent  
13 complete door closing. A triangularly shaped metal strip fits as  
14 a wedge against the door hinge plates with an optional loop in  
15 the metal strip provided to secure the stop on the hinge pintle.

16 U.S. Patent No. 5,662,596 to Young discloses an orthopedic  
17 hinge including stops that limit the range of hinge arm travel.  
18 The pivoting motion of a hinge arm relative to stationary front  
19 and back plates is obstructed at a certain position by a hinge  
20 stop placed in the arm's pivot path away from the hinge. The  
21 stop provides up to two settings for restricting motion.

22 Unfortunately, such devices are replete with shortcomings  
23 which make their teachings unsatisfactory for the purposes of the  
24 present invention. These include their inadabtability to  
25 precision applications, their failure to restrict swinging motion

1 in two directions and their failure to allow setting of specific  
2 hinge positions. The present invention overcomes these and other  
3 limitations of the prior art devices.

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#### SUMMARY OF THE INVENTION

6 It is a general purpose and object of the present invention  
7 to provide a precision hinge apparatus.

8 It is another object of the invention to provide an easy,  
9 accurate and adjustable way to maintain the fingers of a hinged  
10 joint at a fixed angle.

11 It is a further object of the invention to provide a hinge  
12 allowing accurate and reproducible fixed hinge settings by  
13 employing removable angled mounting stops.

14 It is a still further object of the invention to provide a  
15 precision hinge useful in small-scale development applications.

16 These objects and others are accomplished by the present  
17 invention which features a hinged joint connecting two bodies and  
18 at least one removable mounting stop that sets the angle between  
19 the fingers of the hinge. According to the invention, which is  
20 especially suited to small-scale applications where graduated  
21 hinge markings are impractical, the removable stop is inserted  
22 into the hinged joint with its edges abutting the connected  
23 bodies such that the angle between the two bodies is fixed. The  
24 relative angle between the edges determines the hinge angle.

1       The precision hinge of the present invention comprises a  
2 pair of overlapping fingers, each extending from one of the two  
3 connected bodies. A fastener extends through apertures in each  
4 of the fingers near their ends to pivotably connect them and  
5 their respective bodies. A slotted flat mounting stop fits over  
6 the fastener, preferably between the fingers and with its outer  
7 edges contacting the connected bodies. Preferably, a plurality  
8 of removable stops of various angular dimensions are included  
9 allowing the relative angle between the two bodies to be adjusted  
10 and set at any angle as desired.

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12               BRIEF DESCRIPTION OF THE DRAWINGS

13       A more complete understanding of the invention and many of  
14 the attendant advantages thereto will be readily appreciated as  
15 the same becomes better understood by reference to the following  
16 detailed description when considered in conjunction with the  
17 accompanying drawings wherein like numerals refer to like parts  
18 and wherein:

19       FIG. 1 is a side elevation of a hinge with a mounting stop  
20 according to the present invention;

21       FIG. 2 is a plan view of the hinge and mounting stop of FIG.  
22 1;

23       FIG. 3 is a mounting stop according to the present invention  
24 having parallel outer edges; and

FIG. 4 is a mounting stop according to the present invention having non-parallel outer edges.

#### DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring to FIGS. 1 and 2, in accordance with the present invention, hinged joint 10 is shown connecting first and second bodies 12 and 14, respectively. First body 12 is fixed relative to adjustable second body 14 having hemispherical nose section 16. First finger 18 extends from first hinge base 20 orthogonal to the face of base 20. Similarly, second finger 22 extends from second hinge base 24. Fingers 18 and 22 have internally threaded apertures that receive fastening allen screw 26. Mounting stop 28 is sandwiched between fingers 18 and 22 fitting over screw 26, which passes through a slot in mounting stop 28. Each finger has the same length, creating a symmetrical hinge. This allows mounting stop 28 to be inserted in either of two orientations without changing the resulting hinge angle 30.

Referring now to FIGS. 1 and 4, the combined apparatus and the mounting stop 28 are shown, respectively. The angled outer straight edges 32 and 34 which abut first and second bases 20 and 24 determine the set angle 28 of the hinge. In mounting stop 28, the sum of the edge angles 36 and 38 relative to longitudinal axis 40 determines the hinge angle. For example, when the angles 36 and 38 of mounting stop 28 are each ten degrees, the resulting total hinge angle 30 is twenty degrees. Further, the distance D

1 perpendicular to either of edges 32 or 34 to axis 40 of mounting  
2 stop 28 equals the distance from either of bases 20 or 24 to the  
3 center of screw 26. Central slot 42 permits mounting stop 28 to  
4 be inserted over screw 26. Screw 26 is tightened to fingers 18  
5 and 22 securing mounting stop 28 and the selected hinge angle 30,  
6 twenty degrees in this case. The angles 36 and 38 of edges 32  
7 and 34 of mounting stop 28 are equivalent, allowing easy  
8 insertion of mounting stop 28 without regard to its orientation.

9 Referring again to FIG. 2, a plan view of the apparatus of  
10 FIG. 1 is shown. In this view, it is more clearly seen that  
11 screw 26 securely fastens mounting stop 28 between fingers 18 and  
12 22.

13 Referring now to FIG. 3, mounting stop 50 having parallel  
14 outer edges 52 and 54 is shown. When used as part of the present  
15 invention, the angle between the two connected bodies will be  
16 zero. It is understood that mounting stops can be manufactured  
17 according to the present invention with any desired edge angles.

18 In operation of the invention, screw 26 must be loosened to  
19 a point where the desired mounting stop, such as stop 28 or 50,  
20 can be inserted over it, between the fingers. Once retightened,  
21 with the angled outer edges of the mounting stop abutting the  
22 hinge bases, the hinge angle is securely and accurately set.

23 Those skilled in the art will appreciate the advantages of  
24 the current invention. The mounting stops provide for quick,  
25 accurate and repeatable hinge angle setting, without requiring

1 graduation markings at the joint pivot. The stops are not prone  
2 to setting errors as a hinge with graduations would be. The  
3 invention can be practiced at any scale, especially with very  
4 small joints, where graduation markings are impracticable. The  
5 current invention, by avoiding complex components, further lends  
6 itself to small-scale applications, especially, for example,  
7 torpedo development models wherein the angle of attack must be  
8 accurately and reproducibly adjusted.

9           In light of the above, it is therefore understood that  
10   the invention may be  
11 practiced otherwise than as specifically described.



1 Attorney Docket No. 79063

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3 PRECISION HINGE MOUNTING STOPS

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5 ABSTRACT OF THE DISCLOSURE

6 To accurately and reproducibly set the angle of a hinge,  
7 especially a very small hinge, a precision hinge and angled  
8 mounting stops are provided. The device comprises a hinge joint  
9 having a fastener, such as a screw, connecting two bodies. A  
10 flat C-shaped mounting stop fits over the fastener and has two  
11 straight outer edges that contact each of the two bodies,  
12 respectively. The relative angle between the outer edges  
13 determines the set angle of the hinge.

