

Serial Number 09/115,073
Filing Date 6 July 1998
Inventor Anthony A. Ruffa

NOTICE

The above identified patent application is available for licensing. Requests for information should be addressed to:

OFFICE OF NAVAL RESEARCH
DEPARTMENT OF THE NAVY
CODE 00CC
ARLINGTON VA 22217-5660

DISTRIBUTION STATEMENT A
Approved for Public Release
Distribution Unlimited

19990708 057

1 Navy Case 77294

2

3

TOW CABLE WITH CONDUCTING POLYMER JACKET

4

FOR MEASURING THE TEMPERATURE OF A WATER COLUMN

5

6

STATEMENT OF GOVERNMENT INTEREST

7

The invention described herein may be manufactured and used
8 by or for the Government of the United States of America for
9 governmental purposes without the payment of any royalties
10 thereon or therefor.

11

12

BACKGROUND OF THE INVENTION

13

(1) Field of the Invention

14

The present invention relates to marine tow cables and more
15 particularly to marine tow cables that are used to measure the
16 temperature of a water column.

17

(2) Description of the Prior Art

18

Knowledge of the temperature profile of the water column is
19 essential to optimize sonar performance. Currently, this
20 information is often obtained through the use of expendable
21 bathythermograph devices. For towed array applications, a
22 continuous measurement could in principle be obtained with

1 temperature sensors distributed along the length of the tow
2 cable. If such a method could reduce the need for expendable
3 bathythermograph devices, significant cost savings could result.

4 One system for measuring water temperature distribution
5 without the need for such expendable bathythermograph devices is
6 disclosed in U.S. Patent No. 5,198,662 to Yamaguchi et al. In
7 this system an optical fiber is suspended from a ship and towed
8 by the ship to form an arc within the water. A measuring device
9 for continuously monitoring temperature at various points along
10 the length of the optical cable is provided. Sensors are also
11 provided within the water depth at each of the various points
12 along the length of the arc shaped optical fiber so that a
13 temperature distribution at each water depth can be continuously
14 measured. This patent does not, however, disclose a way for
15 allowing temperature-sensing devices to be efficiently
16 incorporated into the jacket of the cable.

17 It is known in the prior art that various organic polymers
18 can be doped with electron acceptors and electron donors to
19 achieve conductivity levels approaching those of some metals.
20 Such polymers are known and are referred to herein as
21 "conducting polymers".

1 Various uses have been suggested for such conducting
2 polymers in electrical and optical fiber cables.

3 U.S. Patent No. 5,313,185 to DeChurch, for example,
4 discloses a continuous cable formed of a conducting polymer.
5 The conducting polymer is extruded over a pair of elongated
6 substantially parallel conductors that are spaced along the
7 longitudinal length of the cable. This cable senses high
8 temperatures when the conducting polymer filler melts and closes
9 the circuit between the two conductors.

10 U.S. Patent No. 5,382,909 to Massia et al. discloses the
11 use of an electrically conducting polymer jacket for detecting
12 liquid leaks. Two elongated conductors become electrically
13 connected at a location that is determined by the leak, thus
14 creating a system in which the connection point can be located
15 by measuring the potential drop from one end of one of the
16 conductors to the connection point.

17 While the cables described in the above mentioned DeChurch
18 and Massia et al. patents make use of the electrical
19 characteristics of conducting polymers, heretofore there has
20 been no suggestion of exploiting the superior heat transfer
21 characteristics of conducting polymers in optical fiber cable or
22 electrical cable. A need, therefore, exists for an optical

1 cable measuring water temperature distribution that makes use of
2 the superior heat transfer characteristic of conducting polymers
3 and allows heat sensors to be incorporated into the cable
4 jacket.

5

6 SUMMARY OF THE INVENTION

7 The present invention comprises a tow cable for measuring
8 temperature in a water column comprising an optical fiber cable
9 core which includes an electrically conducting polymer jacket
10 superimposed over the cable core and a temperature sensing means
11 embedded in the electrically conducting polymer jacket.

12 The high heat conductivity characteristics of the
13 conducting polymers allow for efficient performance even though
14 the temperature sensing means are embedded in the polymer
15 jacket.

16 Preferably the electrically conducting polymer is
17 concentrically superimposed over the cable core, and a strength
18 increasing member is concentrically interposed between the cable
19 core and the electrically conducting polymer jacket.

20 The electrically conducting polymer is preferably
21 polyaniline or other conducting polymer that is not soluble in
22 water.

1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22

BRIEF DESCRIPTION OF THE DRAWINGS

Other objects, features and advantages of the present invention will become apparent upon reference to the following description of the preferred embodiments and to the drawing, wherein corresponding reference characters indicate corresponding parts in the drawing and wherein:

FIG. 1 is a transverse cross sectional view of a tow cable representing a preferred embodiment of the present invention; and

FIG. 2 is a transverse cross sectional view of another tow cable representing an alternate preferred embodiment of the present invention.

DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring to FIG. 1, the tow cable includes a cable core 10, which includes a plurality of axially connected optical fibers. Concentrically superimposed over the cable core 10 there are strength members 12 that are preferably steel braid or KEVLAR fibers. Concentrically overlying the strength members 12 there is an electrically conducting polymer jacket 14. This electrically conducting polymer jacket 14 is preferably comprised of polyaniline, or some other conducting polymer that

1 is not soluble in water or a polymer/metal filing composite.
2 Interposed between the electrically conducting polymer jacket 14
3 and the strength members 12 there is a temperature sensor 16
4 which is embedded in an inner peripheral cavity in the
5 electrically insulative polymer jacket 14.

6 Referring to FIG. 2, another tow cable is shown which
7 includes a cable core 18. Concentrically overlying the cable
8 core 18 there are a plurality of strength members 20. Such
9 strength members 20 are preferably steel braid or KEVLAR fibers.
10 Concentrically overlying the strength members 20 there is a
11 conventional polymer jacket 22 that may be high-density
12 polyethylene, polyurethane. Concentrically overlying the
13 conventional polymer jacket 22 there is an electrically
14 conducting polymer jacket 24. This electrically conducting
15 polymer jacket 24 is preferably comprised of polyaniline.
16 Interposed between the conventional polymer jacket 22 and the
17 electrically conducting polymer jacket 24 there is a temperature
18 sensor 26 which is embedded in the electrically conducting
19 polymer jacket 24. In this embodiment, the jacket is doubled
20 extruded. That is, the conventional polymer jacket 22 is
21 extruded. The sensors 26 are then pre-mounted, and the
22 conducting polymer jacket 24 is then extruded.

1 Preferably this invention involves a tow cable with a
2 jacket made of a conducting polymer with embedded distributed
3 temperature sensors to measure the temperature profile.
4 Conducting polymers are essentially electrolytes, i.e.; they
5 conduct electricity by the movement of ions. Like most
6 materials having good electrical conductivity, conducting
7 polymers also have good thermal conductivity.

8 The conducting polymer will preferably be an
9 environmentally stable polymer such as, e.g., polyaniline, which
10 is not soluble in water. The conducting polymers can be
11 extruded in conjunction with a suitable polymer binder, e.g.,
12 high-density polyethylene, to obtain desired mechanical
13 properties needed in a tow cable jacket.

14 Such a tow cable would be constructed by embedding the
15 temperature sensors and associated electronics, if any, into a
16 conducting polymer tow cable jacket. First mounting them to the
17 tow cable and then extruding the polymer jacket over cable,
18 sensors, electronics and wires could do this.

19 The temperature sensing means are preferably fiber optic
20 temperature sensors. An example of a fiber optic temperature
21 sensor might be a short length of optical fiber (perhaps coated
22 with some material to enhance the composite thermal expansion

1 coefficient) and a reference fiber. In practice, two optical
2 fibers could be bonded together. The first fiber would contain
3 the temperature sensor, which is merely a short-coated length at
4 its end, terminated by a reflector. A reflector at the location
5 where the temperature sensor begins would terminate the second
6 fiber. The difference in length between the two fibers would be
7 the length of the temperature sensor, which can be measured with
8 an interferometer and calibrated to yield temperature. Fiber
9 optic temperature sensors should have a very fast thermal
10 response time because of their small diameter. In addition, a
11 bundle of such sensors could easily be extruded into the tow
12 cable jacket to provide a series of distributed temperature
13 sensors along the cable. The good thermal conductivity of the
14 jacket combined with the small diameter of the temperature
15 sensors should minimize the thermal response time associated
16 with temperature measurement. The temperature gradient in the
17 conducting polymer jacket will be small and thus the temperature
18 measured below the surface will be approximately the same as the
19 temperature on the jacket surface at that location.

20 Ideally, the thermal response time will be small compared
21 to the time associated with significant temperature changes in
22 the water column at a particular depth as the ship advances.

1 Another way to minimize the thermal response time would be to
2 locate the sensor as close as possible to the surface of the
3 cable jacket. This is balanced, however, with the need to
4 protect the sensor from damage.

5 It will be appreciated that an optical cable measuring
6 system has been described which makes use of the superior heat
7 transfer characteristics of electrically conducting polymers to
8 allow the heat sensors to be embedded directly into the
9 insulative polymer jacket.

10 While the present invention has been described in
11 connection with the preferred embodiments of the various
12 figures, it is to be understood that other similar embodiments
13 may be used or modifications and additions may be made to the
14 described embodiment for performing the same function of the
15 present invention without deviating therefrom. Therefore, the
16 present invention should not be limited to any single
17 embodiment.

18

1 Navy Case 77294

2

3

TOW CABLE WITH CONDUCTING POLYMER JACKET

4

FOR MEASURING THE TEMPERATURE OF A WATER COLUMN

5

6

ABSTRACT OF THE DISCLOSURE

7 A tow cable for measuring temperature in a water column
8 comprising an optical fiber core, an electrically conducting
9 polymer jacket concentrically superimposed over the cable core
10 and a temperature sensor embedded in the electrically conducting
11 polymer jacket. The superior heat transfer characteristics of
12 the electrically conducting polymers allow the heat sensors to
13 be embedded directly into the insulating polymer jacket.

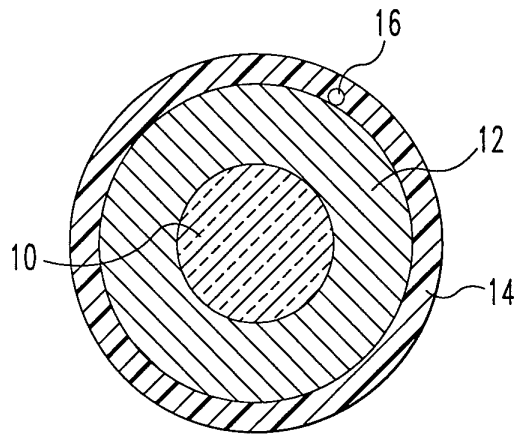


FIG. 1

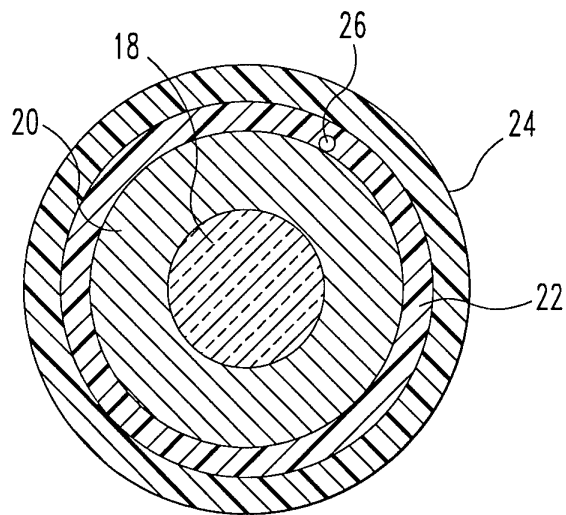


FIG. 2