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BELLMOUTH EXIT ANGLE ADAPTER

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STATEMENT OF GOVERNMENT INTEREST

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BACKGROUND OF THE INVENTION

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(1) Field of the Invention

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The present invention relates to marine towing apparatus and more particularly to towed sonar array cables.

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(2) Description of the Prior Art

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It is known in the art to provide a winch and stowage reel assembly for deploying and retrieving a towed sonar array cable from a submarine. The winch assembly includes a driven capstan and an idling drum. In operation, the capstan rotates to bring a towed array cable onto the capstan and thence onto the drum and back to the capstan, usually for a plurality of turns, and thence onto the stowage reel. To pay out the towed array cable,

1 which typically would have an array fixed to a free end thereof,  
2 the array being of substantially the same configuration as the  
3 cable, the capstan draws cable from the stowage reel and, after  
4 a plurality of turns around the idling drum, urges the cable  
5 through a bellmouth and out of the submarine to facilitate  
6 towing of the array well aft of the submarine's propulsion  
7 propellers. Such an arrangement is shown, for example, in U.S.  
8 Patent No. 5,263,432 to Wood, particularly with reference to  
9 FIGS. 1 and 2 therein.

10 Various arrangements have been suggested by the prior art  
11 for improving the deployment of cables from bellmouths or marine  
12 vessels.

13 U.S. Patent No. 4,064,358 to Smith et al. discloses a  
14 termination between a submarine coaxial cable and a submerged  
15 repeater housing. It employs an anchor assembly for  
16 transferring the load in the cable core to the repeater housing,  
17 and a protective boot assembly for surrounding and supporting  
18 the cable where it extends away from the anchor assembly. The  
19 boot assembly is rigidly connectable to the housing. Movement  
20 of the cable within the boot tube is permitted to a greater  
21 extent near the free end of the boot assembly than near the  
22 housing, by means of a flexible tube and bellmouth assembly; in

1 order to account for the stresses associated with the cable  
2 handling and recovery.

3 U.S. Patent No. 4,313,392 to Guenther et al. discloses a  
4 system for deploying and retrieving a seismic source assembly  
5 from a marine seismic vessel. The system comprises a guide  
6 track that is secured to the underside of an upper deck of the  
7 vessel. The chain, which absorbs most of the strain due to  
8 towing, passes through the track and is safely confined therein  
9 during the deployment and retrieval of the source assembly. A  
10 connector is attached to the chain at each point where a seismic  
11 source and a buoy line is to be attached. As the chain is  
12 unreeled and as each connector approaches the track, a source  
13 and a buoy line is attached to that respective connector. The  
14 track is constructed so a connector on the chain with both a  
15 source and a buoy line attached can pass therethrough. This  
16 procedure is continued until the seismic source assembly is  
17 deployed.

18 U.S. Patent No. 4,317,185 to Thigpen et al. discloses a  
19 towing link consisting of spaced-apart head and tailpieces. The  
20 headpiece includes a towing eye and a pair of lugs for receiving  
21 the stress members of a streamer and a lead-in cable. The  
22 tailpiece defines a pair of bores through which the stress

1 member and electrical conductors of the two cables are inserted  
2 and sealed. A pair of mating connector plugs is provided to  
3 interconnect corresponding conductors of the two cables.

4 U.S. Patent No. 4,877,355 to VanPelt discloses a cable  
5 embedding device comprising a framework for supporting and  
6 hydraulically raising and lowering a rock saw and a cable  
7 carrying bellmouth relative to two spaced-apart sled-type  
8 runners. Each sled carries part of a jet spray system and an  
9 educator system in which the spray system creates a slurry and  
10 in which the educator system carries and discharges the slurry  
11 to the back of the device. A hinge and a hinge-roller assembly  
12 connect the framework to the device for relative movement there-  
13 between. The bellmouth is shaped to curve around the rock saw,  
14 and its pedestal foot supports the bellmouth in the cable  
15 embedding and trenching operations.

16 One area in which the prior art has not suggested an  
17 improvement is in preventing excessive bending of the towed  
18 array during on or off-loading from or to a barge or pier.

19 Conventionally, as the towed array is on or off loaded, the  
20 minimum bend radius of the towed array is occasionally violated.  
21 Even though the bellmouth at the exit point on the submarine is  
22 designed to incorporate the minimum bend radius as one of its

1 features, it was designed to handle situations which would be  
2 encountered during typical deployment and retrieval situations  
3 at sea, not during on and off loading of the array from or to a  
4 barge or pier. In the on or off-loading scenario, the angle of  
5 the array exiting the bellmouth towards the barge is often steep  
6 enough to bend around the lip of the bellmouth that has a radius  
7 much less than the minimum bend radius.

8 An object, therefore, of the bellmouth exit angle adapter  
9 of the present invention is to prevent the minimum bend radius  
10 of the towed array from being violated, as the array is on or  
11 off loaded between a submarine and a barge or pier.

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#### SUMMARY OF THE INVENTION

14 The present invention comprises a bellmouth adapter  
15 assembly for deploying and retrieving a towed array from a  
16 vessel that includes a bellmouth having a rearwardly extending  
17 tubular member with an axial centerline, and a distal first  
18 flange member extending outwardly from the tubular member, the  
19 first flange member having a first inner curved surface. The  
20 adapter has a second flange member which is concentrically  
21 superimposed over and fixed to the first flange member and has a  
22 second inner curved surface. This second curved surface is

1 selected so that its bend radius is larger than the bend radius  
2 of the first inner curved surface.

3 Preferably, the bellmouth exit angle adapter is fastened to  
4 the exterior of the bellmouth housing. The towed array is fed  
5 through the bellmouth exit angle adapter. The bellmouth exit  
6 angle adapter prevents the minimum bend radius from being  
7 violated at the bellmouth of a submarine, as the array is on or  
8 off loaded between a submarine and a barge. While the typical  
9 submarine bellmouth can usually support exit angles of between  
10  $0^\circ$  and  $30^\circ$ , the use of the adapter would allow exit angles  
11 between  $0^\circ$  and  $90^\circ$ .

12 Also included within this invention is a method in which a  
13 bellmouth housing having a tubular member with a distal first  
14 flange member having a curved inner surface is provided with a  
15 second flange having a curved inner surface concentrically  
16 interposed over the first flange member. The curve of the inner  
17 surface of the second flange is selected so that the tangent on  
18 this curve intersects the centerline of the tubular member at a  
19 larger angle than the angle of the tangent to the curved inner  
20 surface of the first flange to the centerline.

1                                    BRIEF DESCRIPTION OF THE DRAWINGS

2            Other objects, features and advantages of the present  
3 invention will become apparent upon reference to the following  
4 description of the preferred embodiments and to the drawing,  
5 wherein:

6            FIG. 1 is a vertical cross section of an adapted bellmouth  
7 representing a preferred embodiment of the present invention.

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9                                    DESCRIPTION OF THE PREFERRED EMBODIMENT

10           Referring FIG. 1, the bellmouth housing includes a tubular  
11 member 10. This tubular member 10 includes an inner surface 12,  
12 an outer surface 14, and a central axial bore 16 with an axial  
13 centerline 18. Inside the axial bore 16 there is a towed array  
14 20, which is shown in fragment. At the distal end of the  
15 tubular member 10 there is a first flange member 22. This first  
16 flange member 22 includes a curved inner surface 24, a terminal  
17 radial surface 26, an axial outer surface 28, a recessed radial  
18 surface 30, and a curved outer surface 32 which is aligned with  
19 the outer surface 14 of the tubular member. Between the distal  
20 radial surface 26 and the recessed radial surface 30, there is a  
21 plurality of transverse bores such as transverse bore 34 and  
22 transverse bore 36. The curved inner surface 24 has a tangent



1 38 which intersects with the axial center line 18 of the tubular  
2 member to form a first acute angle 40. The curve of the curved  
3 surface 24 has a radius 42. As a further reference, there is a  
4 distal radial plane 44 and a recessed radial plane 46. An angle  
5 48 is formed between the radius 42 and the centerlines of the  
6 transverse bores 34 and 36, which are perpendicular to radial  
7 planes 44 and 46. Angles 40 and 48 will preferably be from 25°  
8 to 35° and will more preferably be 30°.

9 The bellmouth adapter of the present invention has a second  
10 flange 50 that is superimposed over the first flange 22. This  
11 second flange has a curved inner surface 52 and a curved  
12 intermediate surface 54. It will be seen that this curved  
13 intermediate surface 54 bears against and coincides with the  
14 curved inner surface 24 of the first flange. The second flange  
15 also has a distal radial surface 56, an axial surface 58 and a  
16 recessed radial surface 60. Between the distal radial surface  
17 56 and the recessed radial surface 60 there is a plurality of  
18 transverse bores such as transverse bore 62 and transverse bore  
19 64. Bores 62 and 64 are axially aligned respectively with bores  
20 34 and 36 in the first flange member 22. Bolts 66 and 68, shown  
21 in fragment, are mounted respectively in aligned bores 34 and 62  
22 and aligned bores 36 and 64, respectively. The curve of the

1 curved inner surface 52 has a tangent 70 that forms an acute  
2 angle 72 with a centerline 18 of the tubular member 10. This  
3 angle will preferably be from 60° to 90° and more preferably  
4 80°. As a further reference, the curve of the inner surface 52  
5 is shown as extension 74; and a plane parallel to axial surface  
6 58 and perpendicular to planes 44 and 46 is shown as plane 76.  
7 The radius of the curve of the inner surface 52 is shown as  
8 radius 78. Angle 80 is formed between plane 76 and radius 78.  
9 The radius 78 of the curve of the inner surface 52 is larger  
10 than radius 42 of the curve of the inner surface 24. Angle 80  
11 is equal to angle 72 and is preferably from 60° to 90° and more  
12 preferably 80°.

13 It will be appreciated that the bellmouth adapter of the  
14 present invention allows for an efficient exit of the array  
15 without violating the minimum bend radius for the array.

16 The bellmouth exit angle adapter of this invention extends  
17 the tangency point of the minimum bend radius out to the point  
18 where the array can be taken up by a reel on the barge without  
19 violating the minimum bend radius. Size and geometrical changes  
20 may be made to accommodate different bellmouth geometries, bend  
21 radius requirements, strength, and load requirements, ship  
22 interface requirements, and the like.

1           While the present invention has been described in  
2 connection with the preferred embodiments of the various  
3 figures, it is to be understood that other similar embodiments  
4 may be used or modifications and additions may be made to the  
5 described embodiment for performing the same function of the  
6 present invention without deviating therefrom. Therefore, the  
7 present invention should not be limited to any single  
8 embodiment.

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BELLMOUTH EXIT ANGLE ADAPTER

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ABSTRACT OF THE DISCLOSURE

6 The present invention comprises a bellmouth adapter  
7 assembly for deploying and retrieving a towed array from a  
8 vessel that includes a bellmouth having a rearwardly extending  
9 tubular member with an axial centerline, and a distal first  
10 flange member extending outwardly from the tubular member, the  
11 first flange member having a first inner curved surface. The  
12 adapter has a second flange member which is concentrically  
13 superimposed over and fixed to the first flange member and has a  
14 second inner curved surface. This second curved surface is  
15 selected so that its bend radius is larger than the bend radius  
16 of the first inner curved surface.

