Serial Number

<u>09/137,869</u>

Filing Date

<u>12 August 1998</u>

Inventor

Dominic Fraioli

NOTICE

The above identified patent application is available for licensing. Requests for information should be addressed to:

OFFICE OF NAVAL RESEARCH DEPARTMENT OF THE NAVY CODE OOCC ARLINGTON VA 22217-5660 1 Attorney Docket No. 77188

2 TRIBOELECTRIC SENSOR FOR USE AS MICROPHONE OR HYDROPHONE

3

STATEMENT OF GOVERNMENT INTEREST

The invention described herein may be manufactured and used by or for the Government of the United States of America for governmental purposes without the payment of any royalties thereon or therefore.

8

BACKGROUND OF THE INVENTION

9 (1) Field Of The Invention

10 The present invention relates to triboelectric sensors and 11 in particular, to a triboelectric sensor having a capacitor and 12 which is useful as a microphone or hydrophone.

13 (2) Description Of The Prior Art

Triboelectric sensors, in general, are known in the prior 14 Triboelectrification is the process of electrical charge 15 art. 16 transfer between two bodies, such as two conductors in an 17 electrical cable, as a result of contact, separation and friction 18 between the bodies. In signal cables having one or more 19 conductors for transmitting signals, the movement and mechanical 20 stressing of the cable causes triboelectric noise that interferes 21 with the signals being transmitted. The triboelectric noise in 22 signal cables is typically reduced or eliminated to prevent 23 interference with the signal being carried by the cable. 24 However, in triboelectric sensors, the triboelectric effect is

1

used to generate a desired signal in response to the movement or
deformation of the cable, thereby acting as a sensor.

Existing triboelectric sensors, such as the type disclosed 3 in U.S. Patent Nos. 2,787,784 and 4,374,299, include a cable that 4 5 provides a sudden change in voltage in response to displacement or movement of the cable. These triboelectric sensors are 6 7 suitable as a trip wire, e.g., in security systems, that provides 8 a signal indicating that the cable has been moved or "tripped." However, these existing triboelectric sensors merely provide a 9 sudden increase in DC voltage and have a limited used as a 10 In particular, they cannot be used to provide varying 11 sensor. charges or signals in response to vibrations or pressure changes 12 acting on the cable, e.g., as a microphone or hydrophone. 13

Microphones or hydrophones are used to convert airborne, water-borne, or structure-borne energy or sound, in the form of vibrations or pressure changes, to a corresponding electrical voltage. In one example, piezoelectric sensors, such as ceramic microphones and hydrophones, are used to convert this mechanical energy to electrical energy.

20 One application for microphones or hydrophones is in a towed sensor array that is towed behind a vehicle, such as an 21 22 underwater vehicle, to measure water-borne or air-borne energy (e.g., sound) in the surrounding environment. One type of towed 23 24 array includes multiple point source sensors such as microphones 25 or hydrophones which measure energy or sound over a large area. 26 When point source sensors are used in towed arrays, however, flow noise generated by water or air flowing over the sensor 27

interferes with the acoustic energy being measured and
transmitted.

To eliminate the effects of flow noise, longer hydrophones or microphones are desirable so that the flow noise is averaged over the length of the hydrophone or microphone. Existing triboelectric sensors cannot be used as hydrophones or microphones in towed arrays because they are not capable of measuring varying pressure or energy changes.

9

SUMMARY OF THE INVENTION

10 One object of the present invention is a triboelectric 11 sensor having a low cost, high reliability and sensitivity, and 12 capable of generating a varying charge in response to vibrations 13 or pressure changes, for example, as used in a microphone or 14 hydrophone to measure sound.

Another object of the present invention is a triboelectric sensor that eliminates the need for multiple point source sensors, as in, for example, in a towed array.

18 The present invention features a triboelectric sensor device 19 comprising at least two insulated cables for generating at least one charge in response to relative movement of the insulated 20 21 cables. A capacitor is coupled to the first end of each of the 22 insulated cables for storing at least part of the charge. A 23 shielding layer is disposed around the insulated cables, and an 24 amplifier has input terminals coupled to the second end of the 25 insulated cables and a negative terminal coupled to the shielding 26 layer. The amplifier receives the charge generated by the

1 insulated cables and amplifies the charge to generate at least ·2 one signal.

According to the preferred embodiment, the insulated cables 3 are twisted cables and each cable includes at least one copper 4 conductor and an insulating layer surrounding the copper 5 The shielding layer preferably includes a braided 6 conductor. shield, and an insulating jacket is preferably disposed around 7 the shielding layer. The capacitor preferably has a capacitance 8 of about 0.1 microfarad. The amplifier preferably includes a 9 10 high impedance preamplifier having a gain of about 60 db.

11 The present invention also features a hydrophone and a 12 microphone for measuring acoustic energy using the triboelectric 13 sensor device described above.

14

BRIEF DESCRIPTION OF THE DRAWINGS

These and other features and advantages of the present invention will be better understood in view of the following description of the invention taken together with the drawings wherein:

19 FIG. 1 is a schematic diagram of a triboelectric sensor, 20 according to the present invention; and

FIG. 2 is a cross-sectional view of a cable used in the triboelectric sensor, according to the present invention.

23

DESCRIPTION OF THE PREFERRED EMBODIMENT

A triboelectric sensor 10, FIG. 1, according to the present invention, is used as a sensor or transducer to detect or measure

airborne, water-borne or structure-borne energy, such as acoustic 1 energy or sound. In the exemplary embodiment, the triboelectric 2 sensor 10 is used as a microphone or hydrophone, for example, in 3 4 a towed array towed by an underwater vehicle. The present invention also contemplates using the triboelectric sensor as a 5 trip wire or in other applications where sensors or transducers 6 are used to detect or measure pressure changes, vibrations, or 7 8 other forms of transmitted energy.

The triboelectric sensor 10 includes a cable 12, such as but 9 not limited to, a shielded, twisted pair cable, coupled at one 10 11 end 13 to a capacitive element 14, such as a ceramic or other type of capacitor, and coupled at the other end 15 to an 12 13 amplifier 16. When acoustic energy 2 or other forms of vibrations 14 or pressure changes act on the cable 12, a charge is generated 15 within the cable 12 as a result of the triboelectric effect 16 caused by movement of the cable 12. The capacitive element 14 temporarily holds or stores the charge generated by the cable 12 17 18 and allows the charge to vary as the cable 12 is moved. The amplifier 16 receives the charge generated by the cable 12 and 19 20 amplifies the charge to provide an output voltage or signal which corresponds to the movement of the cable 12 and therefore the 21 22 energy 2 causing the movement of the cable 12. The impedance of the capacitive element 14 is preferably lower than the impedance 23 of the amplifier 16 such that the charge generated by the cable 24 25 12 is received by the amplifier 16 as it is discharged by the 26 capacitive element 14.

1 The triboelectric sensor 10 thereby acts as an AC circuit with an increase in bandwidth. By storing the charge and then 2 allowing the charge to discharge or bleed off, the capacitive 3 element 14 allows continuous, varying signals to be generated and 4 5 transmitted by the triboelectric sensor 10. Existing 6 triboelectric sensors without a capacitive element such as a capacitor, act as DC circuits that only measure a sudden change 7 8 in voltage and are not capable of being used as transducers that measure a continuous signal or energy change. The triboelectric 9 10 sensor 10 of the present invention can therefore be used in a 11 microphone or hydrophone to measure sound or other varving 12 signals or energy changes.

13 The capacitive element 14 is preferably a high quality 14 capacitor having low leakage. The capacitance of the capacitor 15 is preferably about 0.1 microfarad. The amplifier 16 is 16 preferably a high impedance preamplifier, e.g., in a range of 25-17 100 Meg, with a gain of preferably about 60 db.

The cable 12 includes at least two insulated conductors 20a, 18 19 20b having first ends 21a, 21b coupled to the capacitive element 20 14 and second ends 22a, 22b coupled to the terminals of the amplifier 16. The insulated conductors 20a, 20b are preferably 21 22 twisted within the cable 12 to allow the conductors 20a, 20b to 23 vibrate, thereby enhancing the triboelectric effect and 24 generation of electrical charge in response to the energy acting 25 on the cable 12. The cable 12 also includes a shielding layer 24 26 disposed around the insulated conductors 20a, 20b to minimize the 27 effect of stray electrical fields surrounding the cable 12. The

shielding layer 24 is left open or unconnected at the first end
13 proximate capacitive element 14 and is connected to the
negative power terminal 18 of the amplifier 16 at the opposite
end 15 of the cable 12.

5 According to the preferred embodiment of the cable 12, FIG. 2, each of the insulted conductors 20a, 20b includes a central 6 conductor 26a, 26b made of a copper or other suitable conductive 7 material and a dielectric insulating layer 28a, 28b made of a 8 9 dielectric plastic, such as polytetrafluoroethylene (also known as PTFE and sold under the trademark TEFLON. This type of a 10 11 dielectric insulating layer will facilitate movement of the insulated conductors 20a, 20b and the generation of static charge 12 within the central conductors 26a, 26b that varies with the 13 vibrations or movement of the cable 12 by the energy 2. 14 The shielding layer 24 is preferably a braided shield, such as a 16-15 16 8-44 shield. The cable 12 further includes an insulating jacket 30, such as a PVC jacket, disposed around the shielding layer 24, 17 for protecting and sealing the insulating conductors 20a, 20b and 18 shielding layer 24 from moisture or debris. 19

The cable 12 generates a charge in response to vibrations or 20 movement at any point along the cable 12, allowing the 21 .22 triboelectric sensor 10 to measure signals along the entire 23 length of the cable 12. This triboelectric sensor 10 is 24 particularly advantageous for use in a towed array in which one 25 or more microphones or hydrophones are towed behind a vehicle to 26 measure acoustic signals. The triboelectric sensor 10 of the 27 present invention can replace multiple microphones or

hydrophones, thereby reducing the effect of flow noise by
averaging the flow noise over the length of the triboelectric
sensor 10.

Accordingly, the triboelectric sensor of the present 4 invention is capable of measuring continuous energy changes, such 5 as sound or acoustic energy, by providing a varying charge in 6 response to movement of the cable. The triboelectric sensor of 7 the present invention can replace multiple sensors or transducers 8 by routing the same cable of the triboelectric sensor to 9 different locations. The triboelectric sensor of the present 10 invention can also replace multiple microphones or hydrophones at 11 a low cost and relatively high reliability and sensitivity. 12 The triboelectric sensor of the present invention is also immune to 13 14 high shock.

In light of the above, it is therefore understood that the invention may be practiced otherwise than as specifically described.

1 Attorney Docket No. 77188

3

2 TRIBOELECTRIC SENSOR FOR USE AS A MICROPHONE OR HYDROPHONE

ABSTRACT OF THE DISCLOSURE

A triboelectric sensor is used to measure continuous energy 4 5 changes, such as sound or acoustic energy, by providing a varying 6 charge generated by the triboelectric sensor in response to movement caused by the energy changes. The triboelectric sensor 7 8 includes a cable, such as a twisted cable pair, having two insulated conductors. A first end of the insulated conductors is 9 coupled to a capacitive element, and a second end of the 10 11 insulated conductors is coupled to an amplifier. The capacitive 12 element holds the charge generated by the conductors and allows 13 the charge to vary. The amplifier receives and amplifies the varying charge and provides a voltage output that corresponds to 14 15 the movement of the cable caused by the sound or continuous 16 energy change. The triboelectric sensor is suitable for use as a 17 microphone or hydrophone, such as, for example, in a towed 18 underwater array.



, 2,



÷

FIG. 2