Serial Number

<u>08/591,188</u>

Filing Date

Inventor

¥

Joseph A. Clark

21 December 1995

NOTICE

The above identified patent application is available for licensing. Requests for information should be addressed to:

OFFICE OF NAVAL RESEARCH DEPARTMENT OF THE NAVY CODE OOCC ARLINGTON VA 22217-5660 Navy Case No. 77,352

1

PATENTS

BUBBLE PRESSURE GENERATING SYSTEM

The present invention relates generally to the development of pressure within a small volume by formation and collapse of bubbles in a liquid medium, and is a continuation-in-part of prior copending application Serial No. 08/523,092, which is a continuation of U.S. Serial No. 08/129,498, filed September 30, 1993, now abandoned.

BACKGROUND OF THE INVENTION

It is generally known in the art as explained in U.S. Patent No. 4,333,796 to Flynn, that bubbles of gas and vapor in a liquid medium expand to a maximum size and then collapse with great violence as part of a cavitation phenomenon. When such cavitation phenomenon is properly controlled, high energy densities occur within the bubbles formed in the surrounding liquid medium. According to the Flynn patent, the surrounding liquid medium in the cavitation zone is liquidfied metal to which energy is applied, including acoustical waves.

The creation of bubbles within a liquid medium such as a mixture of glycerin and water to which energy is applied through a transducer to control periodic collapse and reformation of the bubbles, is known in the art as "sonoluminescence". Such "sonoluminescence" phenomenon involves the cyclic emission of energy in the visible spectrum from the collapsing bubbles. It is also generally known that bubbles exist long enough to allow development therein of a significant vapor pressure influencing the dynamics of bubble oscillations within sinusoidally varying acoustic fields, limiting the extent of bubble collapse.

It is therefore an important object of the present invention to provide a method of developing extremely high pressures within the small volume of a single bubble, cavitationally induced

1

28

19981022 009

DTIC QUALITY INSPECTED 4

within a liquid medium by minimizing the delay in bubble formation and collapse during development of vapor within the bubble.

SUMMARY OF THE INVENTION

In accordance with the present invention, a chamber is filled with a liquid with respect to 5 which pressure generating control is achieved by the introduction of a manipulating acoustic pressure field after the liquid is pressurized to a static pressure less than or greater than ambient atmospheric pressure. In order to apply energy to an object at a precise location in the liquid, a compressional acoustic shock wave is introduced into the liquid so as to strike a free surface of the liquid for reflection as a dilatation wave focused on the location of such object such that a bubble forms and expands about the object until the static pressure causes collapse of the bubble.

13 The aforementioned compressional wave is generated in such a way that it has an extremely 14 rapid rise time and is caused to reflect the focused shock wave forming the cavitation bubble 15 during a single pressure cycle. The bubble so formed rapidly expands under liquid momentum 16 and immediately collapses. Such rapid formation and collapse of a bubble during a single cycle 18 pursuant to the present invention avoids both the development of instability surface waves on the 19 bubble causing its breakup and the establishment of a significant amount of vapor pressure within 20 the bubble due to vapor leakage from the liquid to correspondingly limit bubble compression ratio. A predetermined amount of energy is thereby deposited on the object at a precise location and time to obtain a precise concentration of such energy.

2

25 26

2

3

4

6

7

8

9

10

11

12

17

21

22

23

24

•		
•		
1	BRIEF DESCRIPTION OF THE DRAWING FIGURES	
2	A more complete appreciation of the invention and many of its attendant advantages will be	
3	readily appreciated as the same becomes better understood by reference to the following detailed	
4		
5	description when considered in connection with the accompanying drawing wherein:	
6 7	FIG. 1 is a schematic representation of an acoustically driven bubble pressure generating	
. 8	system according to the present invention;	
9	FIG. 2A is a diagrammatic representation of the compressional shock wave approaching the	
10	free surface;	
11	FIG. 2B is a diagrammatic representation of the compressional shock wave impinging on the	
12	free surface;	
13	FIG. 2C is a diagrammatic representation of the compressional shock wave first reflecting off	
14	the free surface as a dilatation wave focused on a point in a desired cavitation zone;	
15	FIG. 2D is a diagrammatic representation of the point at which the compressional shock wave	
16	and dilatation wave are equal to one another causing the liquid to break up and form a bubble	
17		
18 [.] 19	about a focus point;	
20	FIG. 3A is a diagrammatic representation depicting the focusing geometries utilized by the	
20	present invention for a spherical transducer and a spherical free surface;	
22	FIG. 3B is a diagrammatic representation depicting the focusing geometries utilized by the	
23	present invention for a flat transducer and a spherical free surface;	
24	FIG. 3C is a diagrammatic representation depicting the focusing geometries utilized by the	
25	present invention for a compressional wave that apparently originates from a point and a spherical	
26	free surface.	
27		
28	3	

1 DETAILED DESCRIPTION OF THE INVENTION 2 Referring now to the drawing and more particularly to FIG. 1, a schematic representation is 3 shown of an acoustically driven bubble pressure generating system 10 having a shock wave Δ container chamber 12 within which a liquid 100 is processed under a static pressure P that is 5 6 either less or greater than the ambient atmospheric pressure of the liquid 100. Such static pressure 7 is developed in chamber 12 by its connection to a pressure source 30 which pressurizes a body of 8 gas 15 as a medium having a low characteristic acoustic impedance. 9 According to one embodiment, an object 14 is positioned within chamber 12 by an acoustic 10 pressure field imparted to the liquid 100 by means of acoustic transducers 32 and 34 shown 11 mounted in sidewalls of chamber 12. It is to be understood that transducers 32 and 34 are 12 13 representative of either a plurality of individual transducers or a continuous transducer wrapped 14 around chamber 12. Transducers 32 and 34 are excited by a high frequency (e.g., 10 kHz - 400 15 kHz) sinusoidal wave typically generated by a combination of a function generator 36 and power 16 supply 38. For clarity of illustration, only transducer 32 is shown connected to function generator

36 and power supply 38. 18 19 Another transducer 42 is provided in a wall of chamber 12 to deliver a compressional 20 acoustic shock wave into liquid 100. Similar to transducers 32 and 34, it is to be understood that 21 transducer 42 may be a single transducer or a plurality of transducers. Transducer 42 is excited by 22 a pulsing power source 44 and may be curved as shown so as to generate a compressional acoustic 23 shock wave that is spherical in nature and focused on a point location. Alternatively, transducer 24 25 42 may be a flat transducer that generates a plane wave.

4

- 28

26

27

A free surface is formed on liquid 100 by an element 50 separating it from the body of gas 15 in chamber 12. Such element 50 is typically in the form of a flexible diaphragm or membrane made of an elastic material (e.g., rubber) or a thin metal plate. As will be further explained hereinafter, element 50 is arranged to produce the free surface of liquid 100 that is sized and shaped to reflect the compressional shock wave generated by transducer 42 as a dilatation wave focused on the location of object 14. Accordingly, the free surface of the liquid 100 is also preferably curved to reflect a spherical dilatation wave focused on the object 14. The free surface of the liquid 100 may be curved entirely across chamber 12 as shown, or curved over only a portion thereof. The dilatation wave is produced in such indirect fashion because direct application of large amplitude dilatation waves into a liquid is difficult. Accordingly, pursuant to the present invention the compressional wave is generated and is reflected off the free surface of the liquid 100 to form the dilatation wave focused on the location of object 14 about which a bubble is formed. The object 14 may be a biological cell, a pellet or some other surface to be cleansed.

The mechanism for generating a high bubble pressure will now be explained with the aid of FIGS. 2A-2D wherein diagrammatic representations of the free surface formed by element 50, the compressional shock wave, and the resulting dilatation wave are shown. It is assumed that compressional shock wave 300 has been generated in the form of a pulse by transducer 42 as hereinbefore explained.

In FIG. 2A, compressional shock wave 300 is shown approaching the free surface of liquid 100 formed by element 50 in the direction indicated by arrow 302. As will be further explained, the selection of length L for compressional wave 300 is related to the geometry of the free surface

1 and the type of shock wave involved (e.g., spherical wave, plane wave, etc.). At this point, it is 2 sufficient to appreciate that compressional wave 300 impinges upon the free surface as 3 diagrammed in FIG. 2B. As shown in FIG. 2C, such free surface then reflects back compressional 4 5 wave 300 as dilatation wave 304 traveling in the direction indicated by arrow 306. When the 6 amount of compressional wave 300 equals the amount of dilatation wave 304 (i.e., when the 7 length of each wave is L/2), liquid 100 breaks up to form a bubble 13 about the location of object 8 14 as shown in FIG. 2D. Bubble 13 continues to expand spherically until the liquid static 9 pressure P, overcomes the forces from dilatation wave 304 that formed the expanding bubble 13. 10 When this occurs, bubble 13 begins to collapse about the location of object 14. 11 By expanding bubble 13 prior to its collapse, extremely high pressures on the order of several 12 13 kilo electron volts (keV) may be developed within the bubble if the static pressure is sufficiently 14 high such as 10³ atmospheres. It has been found experimentally that a bubble compression ratio 15 of at least 10¹² can be achieved, the bubble compression ratio being a comparison of the static 16 pressure in the liquid within bubble 13 at collapse.) The amount of liquid static pressure is 17 proportional to the amount of energy needed and is therefore selected to allow for bubble 18 19 expansion. The introduction of such static pressure also allows more energy to be gained from a 20 smaller bubble as the static pressure on the outside of bubble 13 causes collapsing fluid to gain 21 momentum. Such introduction of the static pressure also insures that a single bubble forms when 22 liquid 100 breaks up due to dilatation wave 304. Furthermore, the pressure produced by the 23 compressional shock wave 300 is slightly greater than the internal static bubble pressure to 24 25 thereby aid in the formation of a spherical bubble 13. Sphericity of bubble 13 is important since a 26 spherical bubble upon collapse will deliver its energy focused at the location of object 14. 27

28

Furthermore, a small bubble because of its rapid expansion and collapse does not allow enough time for unstable modes to develop. Thus, the establishment of the static pressure insures that a small bubble is formed (which also has the appropriate amount of energy) and bubble instability is avoided.

As aforementioned, the curved shape of the free surface of liquid 100 formed by element 50 effects reflection and focus of dilatation wave 304. To accomplish this, the focusing aspect of the present invention is based on optical principles. According to one embodiment as shown diagrammatically in FIG. 3A, the free surface forming element 50 and transducer 42 are each spherical and have a radius of curvature R and the same center C. In such example, center C is the point of focus for the free surface (as well as being the point of focus for transducer 42). Center C lies along what is the equivalent of the optical axis 60 of the free surface. As so described, the compressional wave must equal the dilatation wave at the dilatation wave's point of focus in order to cause the liquid to break up and form a bubble. Accordingly, the compressional wave for this arrangement has a length L=2R.

Another implementation of the present invention is shown diagrammatically in FIG. 3B, where transducer 42 is flat and the free surface is curved with a radius of curvature R and a center C. In this arrangement, transducer 42 transmits the compressional wave in the form of a plane wave front indicated by parallel lines 310. Plane wave front 310 is reflected as a dilatation wave, referenced by arrows 312, focused at a point F located a distance R/2 from the free surface along what is the equivalent of its optical axis 60. Thus, the compressional wave has a length L=R in this geometrical arrangement.

Yet another implementation of the present invention is shown diagrammatically in FIG. 3C, where a compressional wave front indicated by lines 320 is spherical and focused by transducer 42 at a point O. In terms of the free surface formed by element 50, wave front 320 appears as if it originates from point O. Wave front 320 is reflected as a dilatation wave, referenced by arrows 322, focused at a point F located a distance x from the free surface along axis 60. In this geometrical arrangement, the compressional wave has a length L=2x.

In addition to the foregoing embodiments of the invention, variations in free surface and/or transducer geometries are possible including the use of a parabolically curved free surface. The aperture size of a parabolic free surface may be easily increased to correspondingly increase the size of the wave front thereby potentially providing for the generation of more energy upon bubble collapse. Liquid 100 is typically water or a water mixture having an increased viscosity to improve bubble stability. Such a water mixture may include glycerin as a component of the liquid.

The advantages of the present invention are numerous. A bubble pressure is developed by the use of static and acoustic pressure fields at a far lower cost and yet produce extremely high pressures at the bubble location in the order of several kilo electron volts.

Although the invention has been described relative to certain specific embodiments thereof, there are numerous variations and modifications that will be readily apparent to those skilled in the art in the light of the above teachings. It is therefore to be understood that.

the invention may be practiced other than as specifically described.

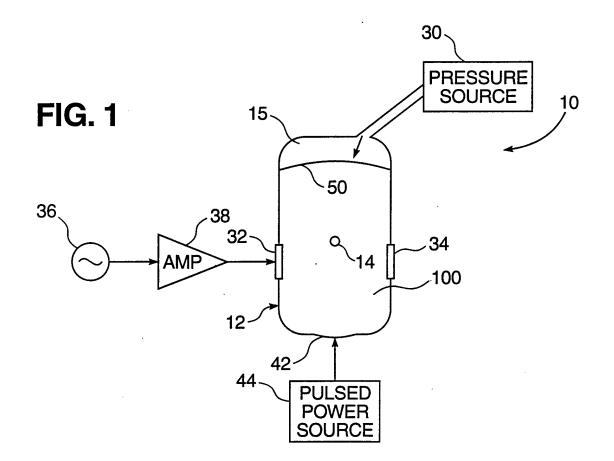
	1
	2
	3
	4
	5
	6
	7
	8
	9
1	0
1	1
1	2
1	3
1	4
1	5
1	6
1	7
1	8
1	9
2	0
2	1
2	2
2	3
2	4
2	5
2	6
2	7

28

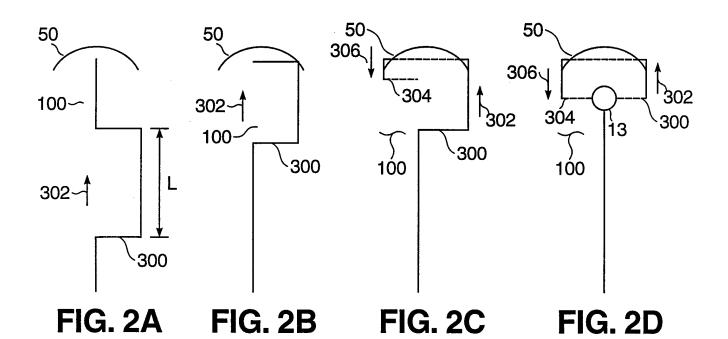
Navy Case No. 77,352

BUBBLE PRESSURE GENERATING SYSTEM ABSTRACT OF THE DISCLOSURE

A pressure generating system uses a shock wave chamber filled with a liquid pressurized to a static pressure different from ambient atmospheric pressure. Once a preferred location is established in the chamber, a pulsed compressional acoustic shock wave introduced into the liquid is reflected from a free surface of the liquid as a dilatation wave focused on a point at which a bubble forms and expands about an object. The static pressure causes the bubble to collapse around the object to generate a high pressure thereat.



.



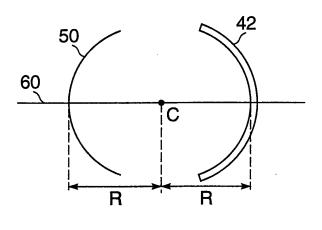


FIG. 3A

