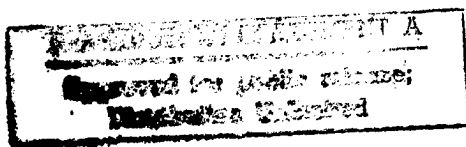


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NOTICE

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ARLINGTON VA 22217-5660



[DHS QUALITY INSPECTED 1]

1 Navy Case No. 78166

2
3 ELASTOMERIC SURFACE ACTUATION SYSTEM

4
5 STATEMENT OF GOVERNMENT INTEREST

6 The invention described herein may be manufactured and used
7 by or for the Government of the United States of America for
8 governmental purposes without the payment of any royalties
9 thereon or therefor.

10
11 BACKGROUND OF THE INVENTION

12 (a) Field of the Invention

13 This invention relates to a system for actuating an
14 elastomeric structure such as an elastomeric shutter.

15 (b) Description of the Prior Art

16 Closable openings are used on vessels for a variety of
17 purposes. For example, as shown in U.S. Patent No. 3,151,663 to
18 Bohner et al., an inflatable closure apparatus is used to close
19 an opening to a compartment in which a retractable wheel is
20 stored. The closure apparatus has a plurality of inflatable
21 tubes which are moved from a retracted position where the
22 compartment is open to an extended position where the compartment
23 is closed. A mechanical closure system having a plurality of
24 links actuated by piston cylinder devices is used to move the
25 inflatable tubes between the retracted and extended positions.

1 In the hull of a submarine vessel, closable openings are
2 needed for the ejection of weapons, unmanned undersea vehicles,
3 countermeasures, waste, and for the ingestion of water and
4 unmanned undersea vehicles into the submarine. An elastomeric
5 shutter system has been developed to act as closures for these
6 openings. U.S. Patent No. 5,419,232 to Curtis illustrates one
7 such system in which an elastomeric shutter is drawn open using a
8 cable system and a suitable attachment to the shutter. U.S.
9 Patent No. 5,450,807 to Moody illustrates yet another submarine
10 closure system.

11 Under some circumstances, mechanical articulators may be an
12 adequate approach to actuating a flexible surface, however other
13 situations exist when the desired surface deformations are too
14 complex to be produced by a series of pushing and pulling
15 articulators or when the required articulation hardware cannot be
16 fit into the available space surrounding the elastomeric part.
17 Thus, an alternative actuation system is needed.

18 Inflatable tubes have been used in a variety of different
19 environments for a variety of different purposes. For example,
20 U.S. Patent No. 2,404,801 to Hollerith illustrates an expander
21 tube for a hydraulic brake which is arranged to expand outwardly
22 upon being subjected to internal pressure by means of hydraulic
23 fluid. U.S. Patent No. 3,924,519 to England illustrates an
24 actuator formed of an elastic tubing having a circumferential
25 reinforcement therein and having a portion of the transverse
26 periphery with longitudinal cords of tension resistant material

1 along only one side of the tubing. In its relaxed state the
2 device is substantially linear, but upon introduction of a
3 pressurized fluid therein the tube curls about the side having
4 the longitudinal reinforcing cords and upon release of the
5 pressurized fluid the device returns to a substantially linear
6 state. This actuator has utility in moving disabled or human
7 handicapped limbs.

8 U.S. Patent No. 3,464,322 to Pequignot illustrates a
9 deformable diaphragm intended to produce impulsing or pumping
10 effects in a fluid. The diaphragm is formed by a tube of
11 elliptical section wound in a spiral with adjacent turns welded
12 together and the outer edge being gripped in a support. The tube
13 is connected to a source of fluid under pressure, the admission
14 of which causes deformation of the tube and consequent inflation
15 of the diaphragm.

16 U.S. Patent No. 5,251,538 to Smith relates to an apparatus
17 for handling a workpiece comprising a vessel that is
18 longitudinally extensible and pressurizable, and a nonextensible
19 and laterally flexible member on the vessel. The member
20 constrains one side of the vessel to be nonextensible causing the
21 vessel to bend in the direction of the nonextensible member when
22 pressurized.

23 None of these actuation devices is well suited for operating
24 an elastomeric structure, such as an elastomeric shutter system,
25 for closing openings in the surface of a ship hull.

1 As used herein, the term elastomeric structure includes, but
2 is not limited to, an elastomeric surface, an elastomeric sheet,
3 and an elastomeric shutter system.

4
5 BRIEF DESCRIPTION OF THE DRAWINGS

6 Other details of the actuation system of the present
7 invention, as well as other objects and advantages attendant
8 thereto, are set forth in the following detailed description and
9 the accompanying drawings wherein like reference numerals depict
10 like elements.

11 FIG. 1 is a perspective view of an actuation system for an
12 elastomeric shutter in an undeformed state;

13 FIG. 2 is an end view of a portion of the actuation system
14 of FIG. 1;

15 FIG. 3 is a perspective view of the actuation system with
16 the elastomeric shutter in a deformed state;

17 FIG. 4 is a side view of a membrane used in the actuation
18 system of FIG. 1;

19 FIG. 5 is a front view of a portion of the membrane of FIG.
20 4;

21 FIG. 6 is a perspective view of a plurality of membranes
22 connected together; and

23 FIG. 7 is a sectional view of an actuation system embedded
24 within an elastomeric structure.

1 DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENT(S)

2 Referring now to the drawings, FIG. 1 illustrates an
3 actuation system for an elastomeric structure 10 in an undeformed
4 state. The elastomeric structure 10 may be an elastomeric
5 surface, an elastomeric sheet or an elastomeric shutter for
6 closing an opening in the hull of a seagoing vessel such as a
7 boat or a submarine. The actuation system includes a plurality
8 of tubes 12 attached to the elastomeric structure 10 by a
9 plurality of webs or membranes 14. Details have been omitted
10 from FIGS. 1 and 3 for purposes of clarity.

11 FIG. 2 illustrates in more detail the components of the
12 actuation system of the present invention. As shown in FIG. 2,
13 at the site of each membrane 14, the elastomeric structure 10 is
14 constrained along its edges by fixed components 16. The fixed
15 components 16 may be formed from metal or plastic material. Each
16 one has a slot or groove 18 for receiving an edge portion of the
17 elastomeric structure 10. The fixed components 16 also have a
18 connector 20 which fixes the ends of the tube 12.

19 The underside of the elastomeric structure 10 has a
20 plurality of attachment rods 22 connected thereto. The
21 attachment rods 22 can be attached to the elastomeric structure
22 10 in any desired manner. The membrane 14 has a plurality of
23 rigid attachment couplings 24 for receiving the rods 22 and
24 holding them in place by a snap fit. In this way, the
25 elastomeric structure 10 is joined to the membrane 14.

1 The tube 12 is joined to a source of pressurized fluid 26
2 via a pressurized fluid control valve 28 in a fluid control valve
3 housing 30 and a flexible pressurized fluid supply line 32. The
4 tube 12 is a reinforced tube which is not allowed to expand
5 circumferentially as a result of the application of pressurized
6 fluid. Each tube 12 preferably is a composite structure
7 comprised of an elastomeric tube surrounded on both sides by
8 reinforcing bands (not shown). The banding prevents excessive
9 expansion and contraction of the tube 12 when the actuation
10 system is pressurized or evacuated. The banding may be present
11 in a single layer or may be present in multiple layers. For
12 example, the banding may comprise multiple banding layers
13 helically wrapped in alternating directions.

14 Each tube 12 is arranged to extend in the direction of the
15 desired strain to be applied to the elastomeric structure 10.
16 Each tube is connected to the web or membrane 14 by a plurality
17 of collars 34. Referring now to FIGS. 4 and 5, the collar 34 is
18 attached to a lower edge of the membrane 14. Any suitable means
19 known in the art may be used to join the collar 34 to the
20 membrane 14. Each collar 34 includes two substantially
21 semicircular tube attachments 36. Each tube attachment 36
22 surrounds a portion of the periphery of a tube 12 and thereby
23 joins the tube 12 to the web 14. Two tube attachments 36 are
24 provided in each collar 34 to link adjacent tubes attached to
25 adjacent membranes together. As shown in FIGS. 5 and 6, each
26 collar 34 contains two holes 38. A reinforcing cable 40 is

1 passed through the holes 38 to connect adjacent collars, and
2 thereby connect adjacent membranes 14. When two adjacent tube
3 collars 34 are joined together, the semicircular tube attachments
4 36 completely surround one of the tubes 12 so as to connect the
5 tubes 12 to web 14. Additionally, the interconnection of the
6 adjacent tube attachments 36 helps prevent the tubing 12 from
7 buckling in an undesirable fashion when pressurized.

8 Referring now to FIG. 5, each membrane 14 is relatively thin
9 and has a plurality of reinforcing fibers 42 incorporated
10 therein. The purpose of the fibers 42 is to resist any expansion
11 between the elastomeric structure 10 and the tube 12 when the
12 tube is pressurized and ultimately deformed. The fibers 42 may
13 be formed from any material strong enough to accomplish this
14 purpose. For example, the fibers 42 may be KEVLAR® fibers or
15 another suitable polycarbonate reinforcing material.

16 The actuation system of the present invention deforms an
17 elastomeric structure 10, such as an elastomeric sheet or a
18 shutter, from one having a flat surface 10 such as that shown in
19 FIG. 1 to one having a surface having a depression in it such as
20 that shown in FIG. 3. The basic operation of the articulation
21 system is as follows. The elastomeric structure 10 is attached
22 to a series of tubes 12 as described hereinbefore. The tubes 12
23 lay beneath the elastomeric structure 10 in the direction of the
24 desired strain and are attached to the elastomeric structure 10
25 so as to effectively act as an integrated part of the structure.
26 The tubes 12 are fixed at both ends by the connectors 20 and are

1 pre-bent into a curved shape. When the tubes 12 are pressurized
2 as a result of fluid from the source 28 filling the tubes, they
3 inflate and expand longitudinally because the reinforcing bands
4 incorporated into tubes 12 prevent the tubes 12 from expanding
5 circumferentially. As the tubes 12 expand longitudinally, they
6 buckle in a particular direction, such as inwardly. Since the
7 elastomeric structure 10 is constrained along its edges so as to
8 resist the strain caused by the tubes 12 and since the
9 elastomeric structure 10 is joined to the tubes 12, the structure
10 buckles and deforms.

11 While the embodiment of FIG. 1 shows the actuation system
12 attached to one side of an elastomeric structure, it possible to
13 embed the actuation system within the elastomeric structure.
14 FIG. 7 illustrates such an arrangement.

15 FIG. 7 shows a cross section of an elastomeric structure 50
16 containing embedded elastomeric tubes 52 in an undeformed state.
17 The elastomeric tubing 52 is encased within rigid preferably
18 metallic reinforcements 54 and connected to a pressure source 56.

19 The elastomeric structure 50 is constructed by encasing the
20 tubing 52 within a compliant material 58 which can be easily
21 stretched. The compliant material could be a sponge or
22 rubberized foam material. When attached to a solid housing 60
23 and inflated using the pressurization source, the structure
24 deforms into a shape similar to that shown by the dotted lines in
25 FIG. 7. When the tubes 52 are embedded within the elastomeric
26 structure, no interconnecting webbing is required and the strain

1 in the tubing 52 would be realized as the strain in the surface
2 itself.

3 The primary advantage of the actuation system of the present
4 invention is that it eliminates the complex mechanical mechanisms
5 previously required to actuate a flexible surface. By
6 integrating inflatable elastic tubes into or with the elastomeric
7 structure, the structure can be deformed by the distribution of
8 pressurized fluid into those tubes. The hardware required for
9 the actuation system of the present invention is smaller, lighter
10 and more easily configured than conventional cable or actuator
11 driven systems.

12 Other advantages of this actuation system over conventional
13 actuation systems are that because the system can be an integral
14 part of the deformable structure, the actuator attachments can be
15 eliminated. In addition, no space is required for placement of
16 an actuator or powering system at the location where the surface
17 deformation is required. The pressurization source can be
18 located in a remote location and the pressurized fluid pump
19 transmitted through long hoses to the actuated structure. This
20 makes it possible to place deformable structures on thin
21 appendages where it would not be possible to place mechanical
22 actuators.

23 The actuation system of the present invention may be used in
24 a number of different systems. For example, it may be used to
25 deform a wing or fin to induce changes in camber for lift
26 control. It could be used to deform a wing or fin to modify the

1 wing cross section for transition, lift and drag control. It may
2 be used to deflect a wing or fin tip for vehicle control. It may
3 be used to deflect a wing or fin trailing edge for production of
4 moments on the wing or fin. It may be used to deform a
5 streamlined body shape to prevent separation and transition
6 and/or to induce body forces used to control a vehicle. It may
7 also be used to provide unsteady actuation of a fin as a flapping
8 propulsor. It may also be used to produce surface waves on
9 elastomeric surfaces for propulsion. It may be used to
10 manipulate a duct, venturi, nozzle, or diffuser shape to control
11 the pressure distribution in the component.

12 It is apparent that there has been provided in accordance
13 with the present invention an elastomeric surface actuation
14 system which fully satisfies the objects, means, and advantages
15 set forth hereinbefore. While the invention has been described
16 in combination with specific embodiments thereof, it is evident
17 that many alternatives, modifications and variations will be
18 apparent to those skilled in the art in light of the foregoing
19 description. Accordingly, it is intended to embrace all such
20 alternatives, modifications, and variations.

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3 ELASTOMERIC SURFACE ACTUATION SYSTEM

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5 ABSTRACT OF THE DISCLOSURE

6 A system for deforming or actuating an elastomeric structure
7 is described. The system includes a plurality of tubes joined to
8 the elastomeric structure. The tubes extend in the direction of
9 a desired strain to be applied to the elastomeric structure and
10 are constrained from circumferential expansion. When a
11 pressurized fluid is applied to the tubes, the tubes deform
12 causing a like deformation of the elastomeric structure.

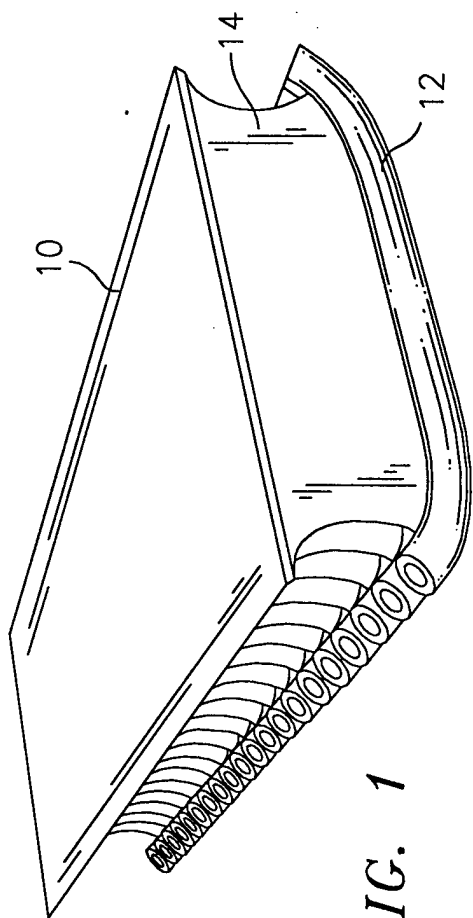


FIG. 1

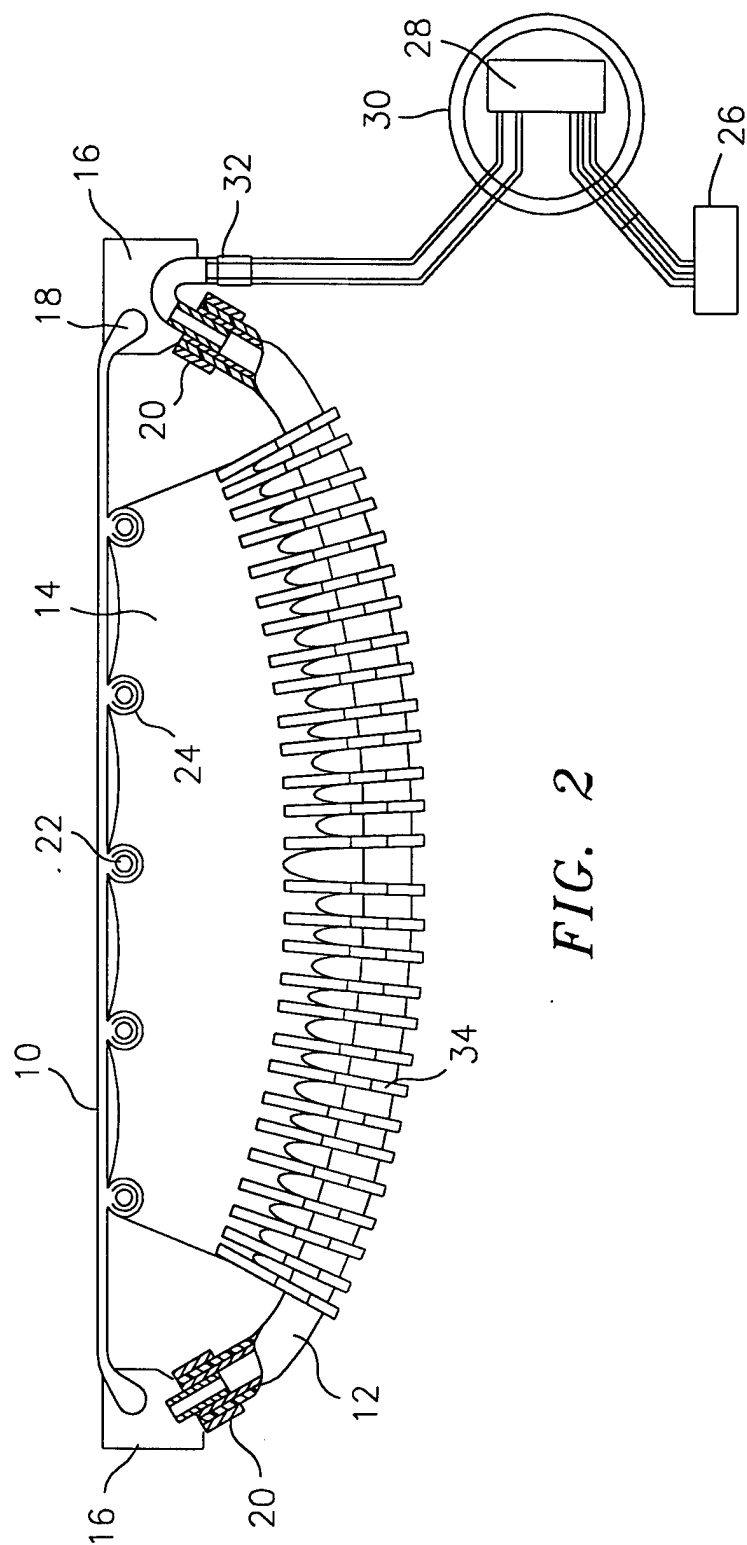


FIG. 2

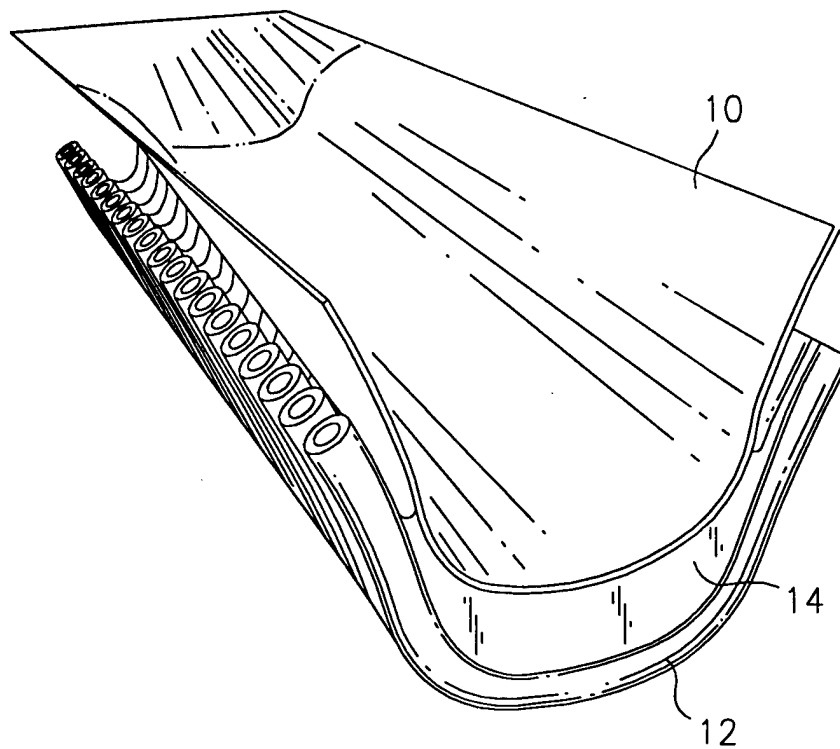


FIG. 3

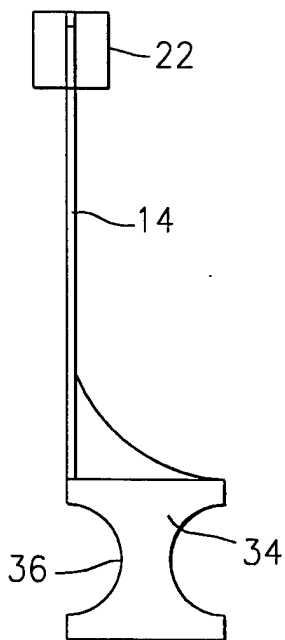


FIG. 4

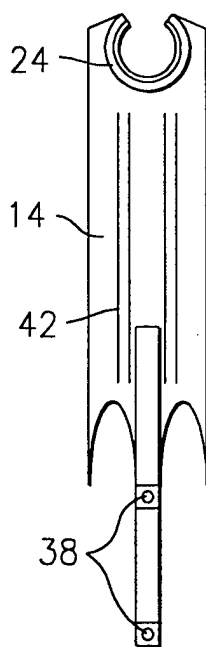


FIG. 5

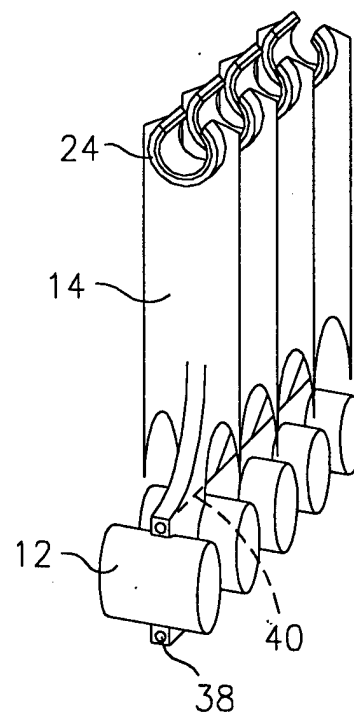


FIG. 6

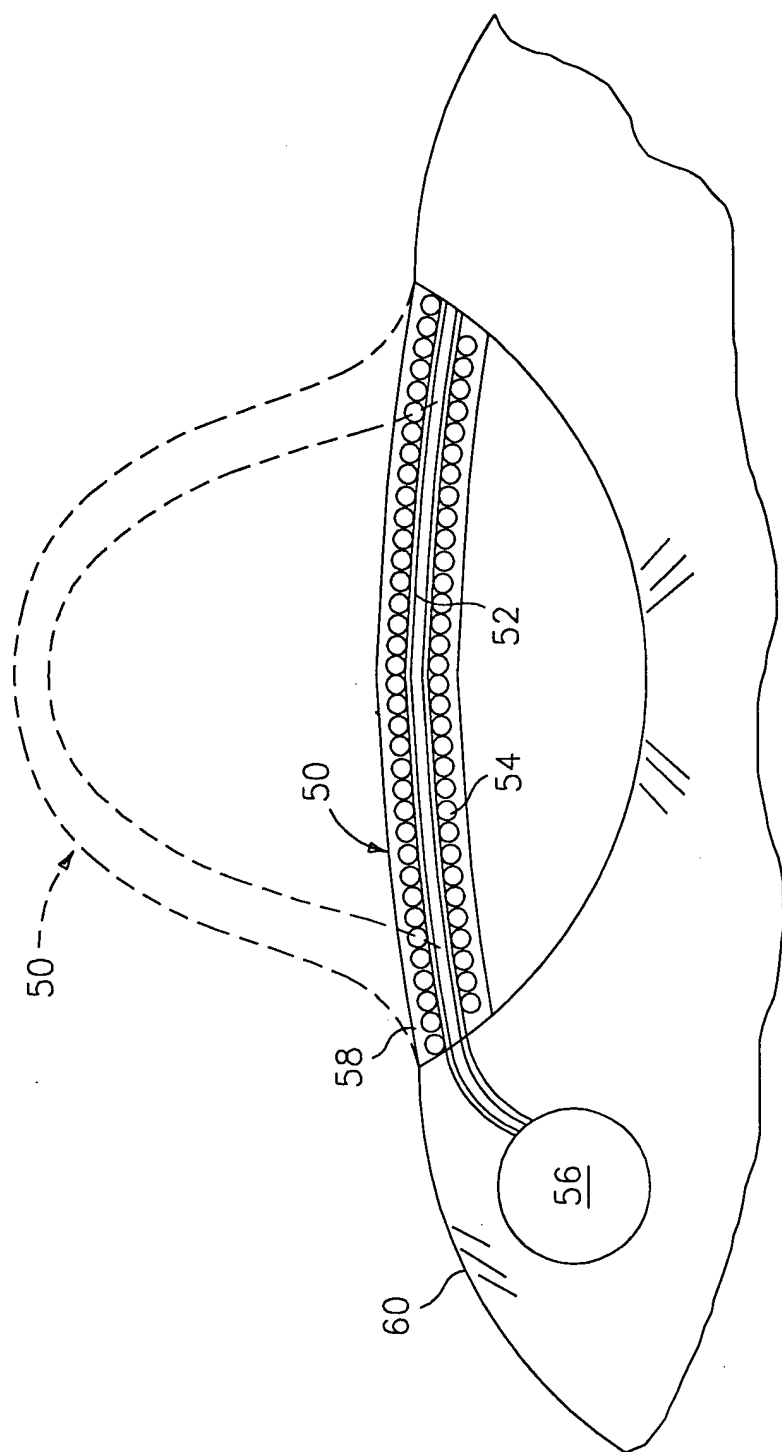


FIG. 7