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1 Navy Case No. 77562

2  
3 FLOW CONTROL SYSTEM HAVING ACTUATED ELASTOMERIC MEMBRANE

4  
5 STATEMENT OF GOVERNMENT INTEREST

6 The invention described herein may be manufactured and used  
7 by or for the Government of the United States of America for  
8 governmental purposes without the payment of any royalties  
9 thereon or therefor.

10  
11 BACKGROUND OF THE INVENTION

12 (1) Field Of The Invention

13 The present invention relates to flow control systems and in  
14 particular, to a flow control system having an actuated  
15 elastomeric membrane that is deformed or displaced in order to  
16 control the flow of a fluid against the elastomeric membrane.

17 (2) Description Of The Prior Art

18 Turbulent fluid flow against a surface often causes drag or  
19 radiated noise due to forces from the boundary layer of the  
20 flowing fluid acting on the proximate surface. One area in which  
21 turbulent fluid flow is of particular concern is at the surface  
22 of an underwater vehicle or vessel where hydrodynamic drag and  
23 hydroacoustic radiated noise is undesirable. In the typical  
24 boundary layer fluid flow, the fluid velocity at the surface  
25 relative to the object or body approaches zero. Moving outwardly

1 from the surface of the object or body, the time-averaged fluid  
2 velocity gradually approaches that of the ambient fluid. The  
3 instantaneous turbulent velocity profile, however, can be very  
4 complicated.

5 Some attempts have been made at controlling this boundary  
6 layer fluid flow, for example, using passive and active compliant  
7 coatings, magnetohydrodynamic devices, introduction of polymers,  
8 introducing fluid, applying suction, and heating. Such  
9 techniques have had limited effectiveness at reducing drag and  
10 radiated noise at the surface. The effect of active compliant  
11 coatings acting through motion which is primarily normal to the  
12 surface of the coating has also been limited. Providing motion  
13 normal to the surface with an active compliant coating often  
14 causes undesirable effects associated with disturbances to the  
15 local pressure field, for example, local adverse pressure  
16 gradients. Passive compliant coatings and other passive  
17 techniques for controlling flow are even less effective in  
18 controlling or altering the boundary layer flow.

19  
20 SUMMARY OF THE INVENTION

21 One object of the present invention is to provide a flow  
22 control system that controls boundary layer flow in a fluid to  
23 reduce drag and eliminate noise.

24 Another object of the present invention is to provide an  
25 actuated elastomeric membrane that is displaced or deformed in a

1 direction substantially tangential to the surface of the  
2 elastomeric membrane for imposing a shear stress distribution in  
3 the fluid particles along the surface of the elastomeric  
4 membrane.

5 A further object of the present invention is to provide a  
6 flow control system that actuates the elastomeric membrane in  
7 response to a sensed flow condition at the surface providing  
8 favorable disturbances to the flow, delaying transition to  
9 turbulence, slowing the rate of production of turbulence,  
10 delaying flow separation, or otherwise controlling small scale  
11 perturbations in the flow.

12 The present invention features a flow control system for  
13 controlling the flow of a fluid relative to and proximate a body.  
14 The flow control system comprises an elastomeric membrane having  
15 a top region for contacting the fluid and having a bottom region  
16 for covering at least a portion of the body. A set of membrane  
17 actuators is operatively coupled to the elastomeric membrane for  
18 causing displacement of the elastomeric membrane. A set of  
19 sensor elements is disposed proximate the top region of the  
20 elastomeric membrane for sensing flow conditions in the fluid. A  
21 feedback system is responsive to the sensor elements and coupled  
22 to the membrane actuators for controlling the displacement of the  
23 elastomeric membrane in response to sensed flow conditions.

24 According to the preferred embodiment of the flow control  
25 system, the membrane actuator causes displacement of the

1 elastomeric membrane in a direction substantially tangential to  
2 the elastomeric membrane, such as extension and contraction of  
3 the elastomeric membrane. The elastomeric membrane preferably  
4 conforms to a shape of the body and in one example, is disposed  
5 around an underwater body, forming a hydrodynamic surface of the  
6 underwater body.

7 The preferred embodiment of the membrane actuator system  
8 includes a plurality of actuated elements coupled proximate the  
9 bottom region of the elastomeric membrane in a spaced relation,  
10 and an actuation mechanism system operatively coupled to each of  
11 the plurality of actuated elements, for independently moving the  
12 plurality of actuated elements. The movement of each actuated  
13 element causes displacement of a respective portion of the  
14 elastomeric membrane.

15 The plurality of actuated elements, in one embodiment,  
16 include a plurality of actuated spline elements extending from  
17 the bottom region of the elastomeric membrane in a substantially  
18 parallel spaced relation. These elements will be oriented  
19 substantially perpendicular to the local mean flow direction.  
20 The plurality of actuated spline elements are preferably movable  
21 in a direction substantially tangential to the elastomeric  
22 membrane, for causing the elastomeric membrane to be displaced in  
23 the direction substantially tangential to the flow direction.  
24 According to another embodiment, the actuated elements also  
25 include a plurality of actuated spline elements extending from

1 the bottom region of the elastomeric membrane in a substantially  
2 parallel spaced relation, for providing bi-directional actuation.  
3 Actuation of the splines can be by any means known in the art,  
4 including solenoid, piezoelectric device or the like.

5 Piezoelectric actuators can also be connected directly to the  
6 membrane without intermediate splines. The flow control system  
7 can also include a plurality of support elements disposed  
8 proximate the bottom region of the elastomeric membrane for  
9 supporting and maintaining a desired shape of the elastomeric  
10 membrane.

11 Examples of the sensor elements include, but are not limited  
12 to: pressure sensors for sensing local fluid surface pressure  
13 proximate the top region of the elastomeric membrane; shear  
14 stress sensors for sensing the local surface shear stress  
15 proximate the top region of the elastomeric membrane; and  
16 hydroacoustic sensors for sensing hydroacoustic conditions in the  
17 fluid. The sensors are preferably disposed on or embedded within  
18 the elastomeric membrane.

19 The preferred embodiment of the feedback device includes  
20 signal receivers coupled to the sensors for receiving input  
21 signals from the sensors indicating the flow conditions sensed in  
22 the fluid. One or more signal processors are coupled to each  
23 signal receiver for processing the signals and determining a  
24 desired displacement of the elastomeric membrane in response to  
25 the sensed flow conditions. A signal transmitter is coupled to

1 each signal processor and membrane actuator for transmitting  
2 control signals to the membrane actuator and causing the membrane  
3 actuator to provide the desired displacement of the elastomeric  
4 membrane in response to the sensed flow conditions. The system  
5 of signal receivers, processors and transmitters is preferably  
6 configured as a neural network.

7  
8 BRIEF DESCRIPTION OF THE DRAWINGS

9 These and other features and advantages of the present  
10 invention will be better understood in view of the following  
11 description of the invention taken together with the drawings  
12 wherein:

13 FIG. 1 is a functional block diagram of the flow control  
14 system according to the present invention;

15 FIG. 2 is a schematic diagram of a nominal or undisturbed  
16 time-averaged boundary layer profile and an instantaneous  
17 disturbed boundary layer profile resulting from actuation of the  
18 actuated elastomeric membrane according to the present invention;

19 FIG. 3 is a perspective view of an actuated elastomeric  
20 membrane according to one embodiment of the present invention;

21 FIG. 4 is a schematic diagram of the flow control system  
22 with solenoid actuators, according to one embodiment of the  
23 present invention; and

1           FIG. 5 is a schematic diagram of the flow control system  
2 with actuators joined directly to the membrane, according to  
3 another embodiment of the present invention.  
4

5                           DESCRIPTION OF THE PREFERRED EMBODIMENT

6           The flow control system 10, FIG. 1, according to the present  
7 invention, is used to monitor and control the flow of a fluid  
8 around a body or object 2, such as an underwater vehicle or  
9 vessel. The flow control system 10 is used to create  
10 disturbances in the boundary layer flow 3 around the object 2,  
11 thereby reducing drag, radiated noise, and other undesirable  
12 effects caused by turbulent fluid flow around an object.

13           The flow control system 10 includes an actuated membrane 12  
14 that extends around and is disposed proximate the object 2 about  
15 which the fluid flows. The actuated membrane 12 is preferably  
16 made of a sheet of elastomeric material such as rubber that  
17 conforms to the shape of the body 2 and is easily deformed or  
18 displaced, as will be described in greater detail below. The  
19 actuated membrane 12 has a top region 14 (shown in FIG. 3) that  
20 is exposed to the fluid flow and a bottom region 16 (shown in  
21 FIG.3) that is disposed proximate the body or object 2. The  
22 displacement of the fluid flow 3, preferably in a direction  
23 tangential to the actuated membrane 12 as indicated by arrow 4  
24 (e.g., by extension or contraction), causes a disturbance in the



1 boundary layer fluid flow 3 that reduces drag, radiated noise,  
2 and other undesirable effects.

3 The flow control system 10 further includes a system of  
4 membrane actuators 20, such as a system of actuated splines,  
5 coupled to the membrane 12 for actuating and causing displacement  
6 of at least a portion of the actuated membrane 12. A system of  
7 sensor elements 30 are disposed proximate the top region 14 of  
8 the actuated membrane 12 for sensing flow conditions in the  
9 fluid, such as fluid pressure or shear stress. The actuated  
10 membrane 12 can also include hydroacoustic sensors for sensing  
11 hydroacoustic conditions, such as structural excitation or  
12 radiated noise. Hydroacoustic sensors can be used to optimize  
13 actuation or displacement of the actuated membrane for effects  
14 other than the hydrodynamic effects. The present invention also  
15 contemplates other types of sensors or transducers used to  
16 measure environmental conditions.

17 A feedback device 40, such as a computer or neural network,  
18 is responsive to each sensor element 30 and is coupled to each  
19 actuator 20. The feedback device 40 causes the membrane actuator  
20 to actuate and displace the membrane 12 in response to various  
21 flow conditions sensed by the sensor elements 30.

22 According to the preferred embodiment, the feedback device  
23 40 includes a signal receiver 42 that receives input signals from  
24 the sensors 30 indicating the sensed flow conditions. The  
25 feedback device 40 also includes at least one processor 44 that

1 processes the input signals and determines the desired  
2 displacement of the actuated membrane 12 according to the sensed  
3 flow conditions. The feedback device 40 also includes at least  
4 one signal transmitter 46 that transmits control signals to  
5 membrane actuators 20, thereby causing the membrane actuators 20  
6 to move or displace the actuated membrane 12 in response to the  
7 sensed flow conditions.

8 Processor 44 of the feedback device 40 includes either logic  
9 circuitry or software to provide the necessary processing of the  
10 input signals received from the sensor element 30 and to generate  
11 the resulting output or control signals transmitted to the  
12 membrane actuator 20. In one example, the feedback device 40  
13 uses neural network technology and fuzzy logic to process the  
14 input signals and determine the optimal modification of the flow.  
15 According to another example, the feedback device 40 can use a  
16 physics-based algorithm to improve the performance of the  
17 feedback device 40 in optimizing the flow for a desired  
18 disturbance or effect in the boundary layer flow 3.

19 The flow control system 10 according to the present  
20 invention can be used with any object or body 2 that is subject  
21 to fluid flow including, but not limited to, external fluid flow  
22 relative to fixed or moving bodies or internal flows through  
23 piping, ducting or similar flow containment systems. The flow  
24 of the fluid relative to the body can be caused by movement of

1 either the fluid, the body, or both. The fluid also includes any  
2 type of fluid including, but not limited to, water and air.

3 One application for the flow control system 10 is on an  
4 underwater vehicle or vessel. In this exemplary embodiment, the  
5 actuated membrane 12 is disposed around an underwater vehicle or  
6 vessel to form a hydrodynamic surface at least partially  
7 surrounding the vehicle or vessel. The membrane 12 can be formed  
8 as one continuous panel or a number of panels. The actuated  
9 membrane 12 is deformed or displaced to alter and control the  
10 boundary layer fluid flow and to reduce hydrodynamic drag or  
11 hydroacoustic radiated noise, or any other undesirable effect  
12 within a boundary layer fluid flow around the vehicle or vessel.

13 The displacement of the membrane 12, FIG. 2, superimposes a  
14 local and time varying surface sheer stress distribution on a  
15 nominal or undisturbed boundary layer 50. The surface sheer  
16 stress distribution propagates through the fluid particles in the  
17 boundary layer 50 by diffusion, thereby causing a modification of  
18 the turbulent boundary layer flow as indicated by a typical  
19 instantaneous boundary layer disturbance profile 52.

20 Proper phasing of the tangential actuation or displacement  
21 of the actuated membrane 12 will provide more favorable flow  
22 conditions. One effect is to delay transition to turbulence by  
23 sensing small fluctuations in the flow, such as those associated  
24 with Tolmien-Schlichting waves or turbulent spots in a  
25 transitioning flow, and by properly actuating the membrane to

1 minimize propagation of the resulting instabilities or  
2 turbulence. In other words, the sensors 30 detect flow  
3 fluctuation and transmit this information to feedback device 40.  
4 The feedback device 40 provides a signal to actuators 20 which  
5 oscillate membrane 12 to reduce the instabilities. The actuator  
6 signal is optimized by use of a neural net or physics based model  
7 within feedback device 40.

8 Another effect is to reduce turbulence production in a  
9 boundary layer flow by modifying local flows across various  
10 regions of the actuated membrane 12 such as those associated with  
11 burst-sweep events in turbulent flows. For example, the membrane  
12 12 could be actuated to accelerate the fluid locally in the  
13 region of an event to prevent local separation thereby preventing  
14 turbulence production.

15 Additional effects include delaying separation of the flow  
16 within laminar or turbulent boundary layers, or separation of the  
17 boundary layer from the surface, and reducing hydroacoustic  
18 excitation of hydromechanical structures as a result of  
19 turbulence. The present invention also contemplates other ways  
20 of controlling the fluid flow and other favorable effects from  
21 actuating the membrane 12 in various regions and thereby  
22 controlling small scale perturbations in the flow at those  
23 regions of the actuated membrane.

24 Since the optimal scale of motion of the membrane is likely  
25 to be small (for example, of sizes on the order of the energy-

1 containing eddies in the unmodified turbulent flow), the sensor  
2 elements, actuators, signal receivers and signal transmitters can  
3 be constructed using microfabrication technologies such as those  
4 developed for manufacturing computer chips.

5 According to the preferred embodiment, FIG. 3 shows the  
6 physical portion of the invention which comprises a plurality of  
7 actuators 20 joined to membrane 12 by flexible spline elements  
8 22. The flexible spline elements 22 are bonded to bottom region  
9 16 of membrane 12 by any means known in the art such as by epoxy.  
10 As an alternative, spline elements 22 can be formed with the  
11 membrane 12 such as by molding and bonded to actuators 20.  
12 Spline elements 22 are elongated and extend into the plane of the  
13 FIG. and perpendicular to fluid flow 3. Actuators 20 are  
14 operatively coupled to spline elements 22 to displace them from a  
15 first position shown at 22 to a second position shown at 22' in a  
16 direction substantially tangential to the membrane 12 as  
17 indicated by arrows 4. Spline elements 22 are required to be  
18 flexible in order that a single element 22 can be connected to  
19 multiple actuators 20. By this arrangement, one end of an  
20 element 22 can be actuated in an extensional direction 6 while  
21 another end (not shown) is actuated in a compressional direction  
22 8. Optional supports 28 can be joined between surface 2 and  
23 membrane 12 to support membrane 12 between elements 22. Sensors  
24 30 are shown disposed on membrane 12. Both sensors 30 and  
25 actuators 20 are joined to feedback device 40 as shown in FIG. 1.

1           In operation, the sensors 30 provide indication to feedback  
2 device 40 that turbulence is incipient. Feedback device 40 then  
3 provides a signal to actuators 20 which causes displacement of  
4 the associated element 22 and the joined area of membrane 12.  
5 Optimally, feedback device 40 should take account of all sensor  
6 30 signals when signaling actuators 20; however, the more  
7 proximate sensors 30 are given more affect than distant sensors  
8 30 in formulating the actuator 20 displacement. This  
9 displacement will be either extensional, with the fluid flow, as  
10 shown at 6 or compressional, against the fluid flow, as shown at  
11 8. Extensional displacement acts to counteract the formation of  
12 turbulence while compressional displacement is necessary to reset  
13 the actuator.

14           In an additional embodiment shown in FIG. 4, solenoid  
15 actuators 20 are attached to the side of spline 22. The top of  
16 spline 22 is attached to membrane 12 (not shown). Actuators 20  
17 are electrically connected to feedback device 40. In another  
18 embodiment shown in FIG. 5, piezoelectric or other actuators are  
19 joined directly to membrane 12. Sensors 30 are positioned on the  
20 surface of membrane 12. Both actuators 20 and sensors 30 are  
21 joined to feedback device 40. Upon receiving a signal from  
22 feedback device 40, actuator 20 would extend and cause extension  
23 of the joined membrane 12.

24           According to one embodiment, the actuated membrane 12  
25 includes a sheet of elastomeric material such as rubber that

1 extends around at least a portion of an object or body 2, such as  
2 an underwater vessel. The sheet of elastomeric material can  
3 conform to any shape of the object or body 2. One embodiment of  
4 the actuated elements 22 includes a plurality of spline elements  
5 made of a flexible material such as rubber or plastic and  
6 extending approximately ten sheet thicknesses from the bottom  
7 region 16 of the sheet of elastomeric material in a spaced  
8 relation of about one tenth of the unmodified boundary layer  
9 apart. Each spline element 22 extends along at least a portion  
10 of the sheet of elastomeric material so that movement of each  
11 spline element 22 causes an expansion or contraction in a  
12 respective portion of the sheet of elastomeric material.

13 By providing a displacement in a direction substantially  
14 tangential to the membrane 12, i.e., the sheet of elastomeric  
15 material, any displacement or motion normal to the sheet of  
16 elastomeric material can be minimized or eliminated, thereby  
17 reducing undesirable effects associated with disturbances to the  
18 local pressure field, for example, local adverse pressure  
19 gradients. Thus, tangential displacement of the membrane 12  
20 imposes a time-dependent surface shear stress distribution on the  
21 fluid particles with minimal changes in the local surface  
22 pressure distribution. The effects of the surface shear stress  
23 distribution will be propagated to the fluid particles throughout  
24 the boundary layer by the natural effects of diffusion (See FIG.  
25 2).

1           Accordingly, the flow control system of the present  
2 invention controls the boundary layer flow around an object in  
3 response to fluid conditions sensed around the object to reduce  
4 drag, radiated noise, and other undesirable conditions. The flow  
5 control system includes an actuated membrane that is displaced in  
6 a substantially tangential direction to cause a disturbance in  
7 the boundary layer flow and to thereby produce a desired effect  
8 in the boundary layer flow, such as a delayed transition to  
9 turbulence, a slowed rate of production of turbulence, a delayed  
10 flow separation, or other desired effects. The actuated membrane  
11 can produce different desired effects at different regions along  
12 the actuated membrane depending upon the sensed flow conditions  
13 at those regions.

14           In light of the above, it is therefore understood that  
15   the invention may be  
16 practiced otherwise than as specifically described.



1 Navy Case No. 77562

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3 FLOW CONTROL SYSTEM HAVING ACTUATED ELASTOMERIC MEMBRANE

4

5 ABSTRACT OF THE DISCLOSURE

6 A flow control system is used to control fluid flow at the  
7 boundary layer of an object or body about or within which the  
8 fluid flows relative to the body. The flow control system  
9 includes an actuated membrane that is displaced in a direction  
10 substantially tangential to the actuated membrane, thereby  
11 causing a disturbance or modified shear stress distribution in  
12 the boundary layer fluid flow. One or more sensor elements are  
13 disposed proximate a top region of the actuated membrane for  
14 sensing fluid conditions at the boundary layer flow. A membrane  
15 actuator provides the displacement, for example, by extending or  
16 contracting the actuated membrane in a direction substantially  
17 tangential to the actuated membrane. A feedback device is  
18 responsive to a system of sensor elements and is coupled to a  
19 system of membrane actuators to cause the displacement in one or  
20 more regions of the actuated membrane in response to the sensed  
21 fluid conditions. The flow control system controls the fluid  
22 flow by providing turbulence modification and reducing drag,  
23 radiated noise, and other undesirable effects caused by fluid  
24 flow relative to an object.

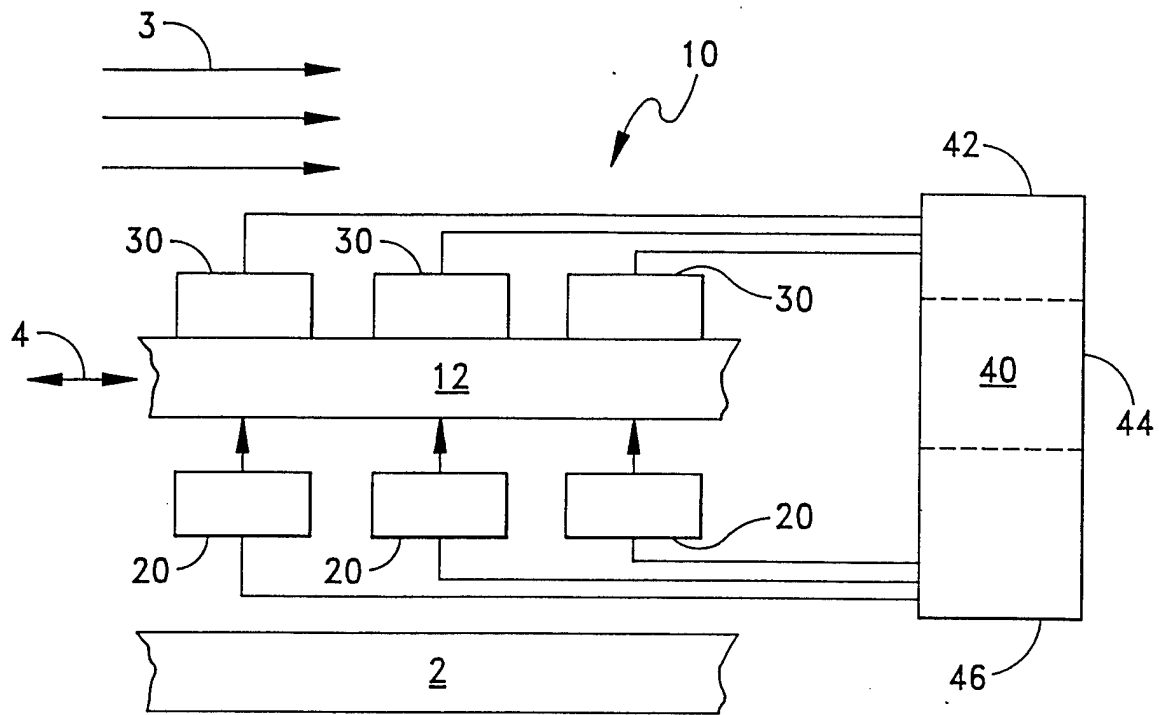


FIG. 1

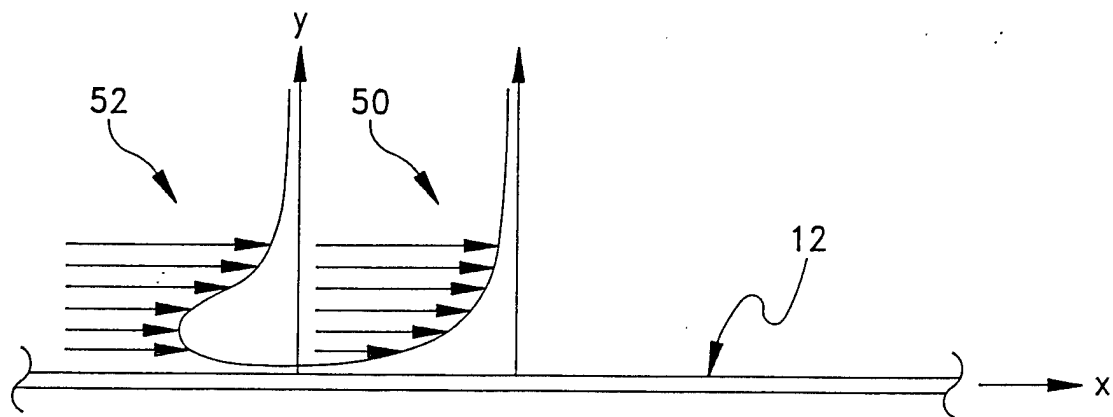


FIG. 2

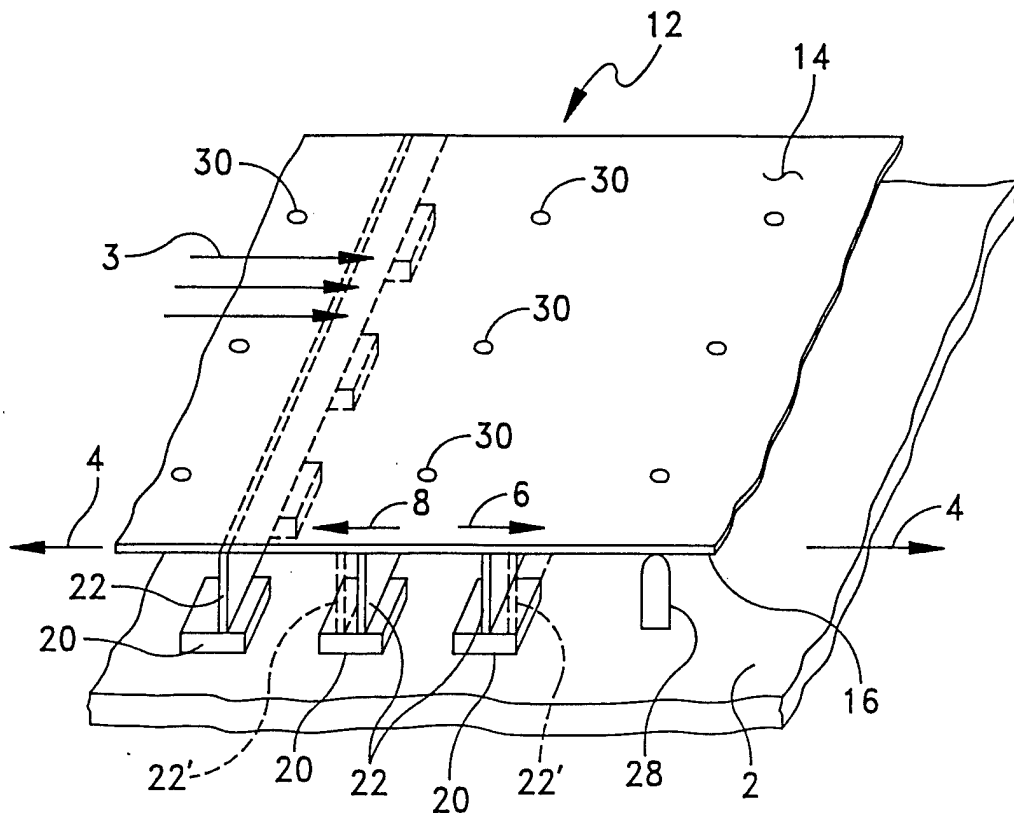


FIG. 3

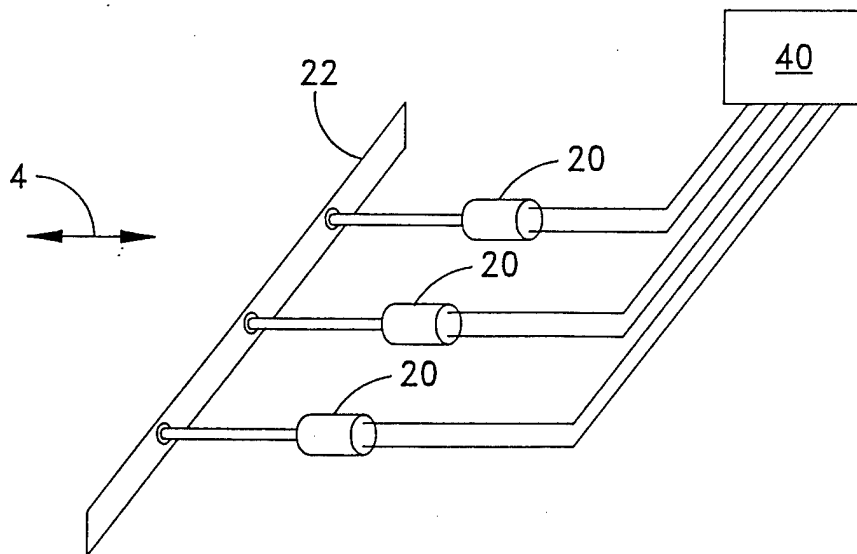


FIG. 4

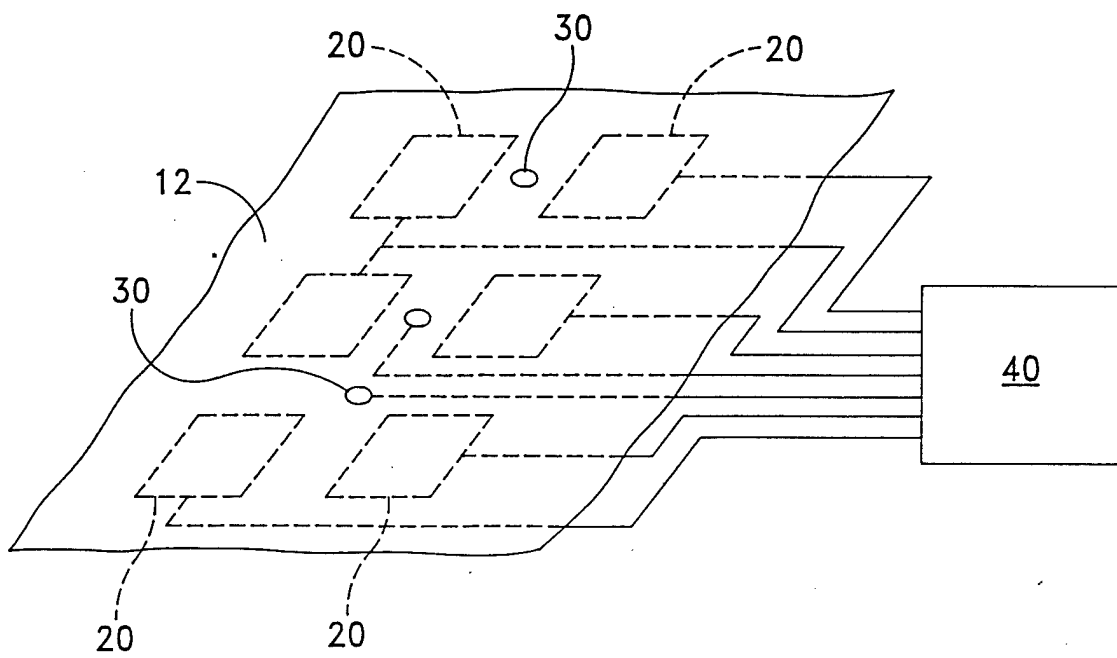


FIG. 5