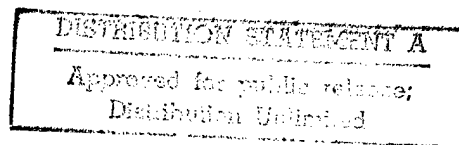


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NOTICE

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MULTI-PORTED DIVERTER VALVE ASSEMBLY

The present invention relates to the construction and arrangement of a selectively controlled valve assembly through which fluent matter such as corrosive fluids and solid waste slurries is conducted.

BACKGROUND OF THE INVENTION

Diverter valves through which corrosive fluent materials are conducted have been traditionally constructed with components made of cast bronze or other expensive corrosion resistant metal alloys, and also incorporate components made of fiber-reinforced thermoplastics such as Teflon to provide sealing surfaces. Such valves have nevertheless exhibited numerous operational problems such as poor fire performance due to melting of valve seats, as well as scaling and galvanic corrosion, and melting of protective coatings due to thermal conductivity of a metallic valve housing. It is therefore an important object of the present invention to provide a diverter valve assembly of the foregoing type which is capable of more effectively handling corrosive fluids and solid waste slurries while safely reacting to conduit shock loads typically experienced in marine vessel installations.

SUMMARY OF THE INVENTION

In accordance with the present invention, a ball shaped flow controlling element of a diverter valve assembly is angularly displaced about the axis of a valve actuating shaft extending through a closure end plate into a metallic valve housing within which a tube is positioned to enclose the ball shaped element and cavities on opposite sides thereof. Such cavities are minimized in size by being occupied with thermoplastic fillers. One axial end portion of the tube is sealed by

1 O-rings to the housing and by a gasket to the end plate through which the valve actuating shaft
2 extends into one of the cavities for torsional coupling to the ball element. The other axial end
3 portion of the tube and the housing are also sealed by an O-ring and gasket on the other closure
4 end plate to prevent leakage during flow of various fluent materials through the ball element,
5 including seawater, sewage and oily waste fluids. The foregoing components of the valve
6 assembly exposed to fluent material within the housing are made of corrosion resistant material
7 such as a thermosetting resin composite that is fiber reinforced so as to withstand shock loading.
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10 Inserts having flange portions seated within openings in the housing, threadedly project by
11 an adjusted amount through the tube into seated engagement with the ball element. Spring-like
12 pressure so exerted on the ball element is adjustable during threaded installation of the inserts so as
13 to optimize sealing and operational torque applied to the ball element through the valve actuating
14 shaft for angular displacement thereof between flow blocking and flow directing positions. At
15 least one of the inserts may be of a flow blocking plug type for certain installations while the other
16 inserts are provided with flow through port passages. O-ring seals carried by the inserts engage
17 the housing and the ball element to prevent leakage.
18

19 BRIEF DESCRIPTION OF THE DRAWINGS

20 A more complete appreciation of the invention and many of its attendant advantages will be
21 readily appreciated as the same becomes better understood by reference to the following detailed
22 description when considered in connection with the accompanying drawing wherein:
23

24 FIG. 1 is a perspective view of a valve assembly constructed in accordance with one
25 embodiment of the present invention;

26 FIG. 2 is a front elevational view of the valve assembly shown in FIG. 1;
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28

1 FIG. 3 is a side section view taken substantially through a plane indicated by section line 3-
2 3 in FIG. 2;

3 FIG. 4 is a partial section view taken substantially through a plane indicated by section line
4 4-4 in FIG. 3;

5 FIG. 5 is an enlarged partial section view taken substantially through a plane indicated by
6 section line 5-5 in FIG. 3;

7 FIG. 6 is a section view taken substantially through a plane indicated by section line 6-6 in
8 FIG. 3;

9 FIG. 7 is a perspective view of the ball valve element associated with the valve assembly
10 illustrated in FIGS. 1-6;

11 FIG. 8 is a section view of the ball valve element taken substantially through a plane
12 indicated by section line 8-8 in FIG. 7; and

13 FIG. 8A and 8B are section views similar to that of FIG. 8, respectively illustrating
14 different embodiments of a ball valve element capable of being utilized in the valve assembly of
15 FIGS. 1-8 in place of the ball valve element shown in FIGS. 7 and 8.

16 DETAILED DESCRIPTION OF PREFERRED EMBODIMENTS

17 Referring now to the drawing in detail, FIGS. 1 and 2 illustrate a diverter valve assembly
18 generally referred to by reference numeral 10, constructed in accordance with one embodiment of
19 the present invention. The valve assembly 10 embodies a generally cubic shaped framework
20 housing 12 having four generally square-faced side walls 14 interconnected at right angles to each
21 other by bevel corner sections 16. Such side walls 14 extend between top and bottom rectangular
22 closure end plates 18 and 20 secured to the housing end walls by a plurality of screw fasteners 22.
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1 A valve actuating stem or shaft 24 extends into the housing 12 through the top end plate 18 and a
2 circular gland plate element 26 secured to the housing by a pair of screws fasteners 28. The end
3 plates 18 and 20 are respectively spaced from direct contact with the top and bottom ends of the
4 side walls 14 by face gaskets 30 and 32 to seal the interior of the housing 12.
5

6 The foregoing described framework housing 12 is typically made of cast bronze or copper-
7 alloy metal. The side walls 14 of such housing 12 are furthermore provided with drilled holes 34
8 for attachment thereto of flow conduits or pipes having flanges with fasteners that mate with the
9 holes 34. The valve actuating shaft 24 extending from the top end of the housing 12 has a shear-
10 pin hole 36 formed therein so that it may be attached to a suitable handle through which valve
11 displacing motion about an axis 38 may be imparted thereto.
12

13 With continued reference to FIG. 1, each of the four side walls 14 of the framework
14 housing 12 is provided with a circular opening 40 adapted to receive one of two types of inserts 42
15 and 44. Such inserts as well as the top and bottom end plates 18 and 20 are made of a fiber-
16 reinforced, thermosetting resin composite material. The insert 42 is of a solid plug type while the
17 insert 44 has a full-through bore to form a flow port passage. By selection of the type of insert
18 utilized for each side wall 14, the valve assembly 10 may be configured for different multi-port
19 valve operations in response to angular displacement of the valve actuating shaft 24, including 2-
20 way or 3-way operation, or 4-way operation in which case no solid plug type insert 42 is utilized.
21

22 Referring now to FIGS. 3, 4, 5 and 8 in particular, a multi-port type of flow controlling
23 component in the form of a ball shaped element 46 made of a fiber-reinforced thermosetting resin
24 composite material is shown positioned within the housing 12 for angular displacement by the
25 valve actuating shaft 24 about its rotational axis 38. The ball element 46 has a cross-sectionally
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1 square recess 48 formed therein for reception of a torsion transmitting coupling 50 extending
2 axially from a flange portion 52 at the lower end of the valve actuating shaft 24 within the housing
3 12. The ball element 46 is furthermore disposed in spaced relation to both the top and bottom end
4 plates 18 and 20 within a thick-walled cylindrical tube 54 also made of fiber-reinforced
5 thermosetting resin composite material. Such tube 54 extends in coaxial spaced relation to the
6 stem 24 to enclose the ball valve element 46 between the end plates 18 and 20. Such ball element
7 46 is provided with a pair of parallel spaced planar faces 56, at right angles to another pair of
8 parallel spaced planar faces 58 and 60. As more clearly seen in FIGS. 7 and 8, a flow passage 62
9 extends completely through the ball element 46 between the parallel spaced valve faces 56 in
10 communication with a flow passage 64 at right angles thereto extending from the valve face 60. In
11 the embodiment illustrated in FIGS. 1-8, no flow passage extends from the valve face 58 so as to
12 block flow through those side walls 14 within which the inserts 42 are positioned.
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15 As shown in FIGS. 2 and 3, the face gasket 30 underlies the top end plate 18, secured to
16 the upper ends of the side walls 14 by the fasteners 22. Such gasket 30 is in surrounding relation
17 to a central axially projecting portion 66 of the top end plate 18 to form an annular receiving
18 formation for the end walls 14 and tube 54 in contact with the face gasket 30. Also, there is an O-
19 ring seal 68 embedded in the projecting portion 66 of the top end plate 18 spaced from the ball
20 element 46 to seal a cavity occupied by a filler 70 made of a thermoplastic such as Teflon. The
21 filler 70 has an opening through which projection 50 extends from flange 52 on the lower end of
22 shaft 24 on which a thrust washer 72 is received to seat the flange 52 within an annular recess in
23 the projecting portion 66 of the top end plate 18. The valve actuating shaft 24 is also protectively
24 enclosed within the axial bore formed in the top end plate 18 in close spaced relation to the thrust
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1 washer 72, by a Teflon padding gland 74 in axial abutment with an axially extending portion of the
2 gland plate 26 made of a corrosion resistant metal. A cavity is also enclosed at the lower end of
3 the valve assembly occupied by a thermoplastic filler 78 between the ball element 46 and a central
4 axially projecting portion 67 of the bottom end plate 20 forming an annular space on the end plate
5 receiving the end walls 14 and the tube 54 seated on an annular gasket 32. An O-ring seal 80 is
6 embedded in the projecting portion 67 of the bottom end plate 20 for engagement with the tube 54
7 to seal the cavity occupied by the filler 78.
8

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10 The tube 54 is formed with four internally threaded openings 82 intermediate its opposite
11 axial ends in respective alignment with the openings 40 in the side walls 14 of the housing so as to
12 threadedly receive the inserts 42 and 44 therein by an adjusted amount during assembly and/or
13 installation. Such inserts embed annular O-ring seals 84 on flange portions 45 for contact with the
14 side walls 14 within the openings 40 therein as shown in FIGS. 3 and 5 so as to prevent leakage
15 from the tube 54. Each valve seat 88 on the ball element 46 embeds an O-ring seal 86 on its back
16 face in contact with an inert 42 or 44, which spring loads the seat 88 against the ball element 46 so
17 as to aid in providing a positive seal therewith.
18

19 The foregoing described arrangement for the valve assembly 10 features certain
20 interrelationships between the tube 54 and end plates 18 and 20 which improve valve performance
21 through ball element 46 with enhanced maintenance free operation despite the corrosion and
22 erosion effects of fluids and fluent materials being handled. In addition to accommodating the
23 described ball element 46, wherein a T-bore arrangement of flow passages 62 and 64 opening at
24 three of the four valve faces 56 and 60 as shown in FIG. 8 may be selectively aligned with port
25 openings 40 in the housing side walls 44 through port passages 90 in the inserts 44 as shown in
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1 FIG. 5 by angular valve displacement about axis 38, FIGS. 8A and 8B illustrate by way of example
2 other forms of ball type elements 46' and 46'' which may be accommodated within the diverter
3 valve assembly 10 as replacements for the ball element 46 hereinbefore described. As shown in
4 FIG. 8A, a ball element 46' has an internal L-bore flow passage 92 extending between openings
5 formed in only two of the planar valve faces 56' and 60' at right angles to each other. As shown in
6 FIG. 8B, a single straight-bore flow passage 62' is formed in the ball element 46'' extending
7 between openings formed on only two of the planar valve faces 56'' parallel to each other.
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10 Obviously, other modifications and variations of the present invention may be possible in
11 light of the foregoing teachings. It is therefore to be understood that

12 the invention may be practiced otherwise than as specifically described.
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2 MULTI-PORTED DIVERTER VALVE ASSEMBLY

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4 ABSTRACT OF THE DISCLOSURE

5 The metallic housing of a diverter valve assembly has a plurality of threadedly positioned
6 inserts therein through which different port passage paths are established with a multi-ported ball
7 valve element angularly displaceable inside the housing while sealingly enclosed within a tube
8 through which the inserts project into adjusted seating engagement with the ball valve element.
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FIG. 1

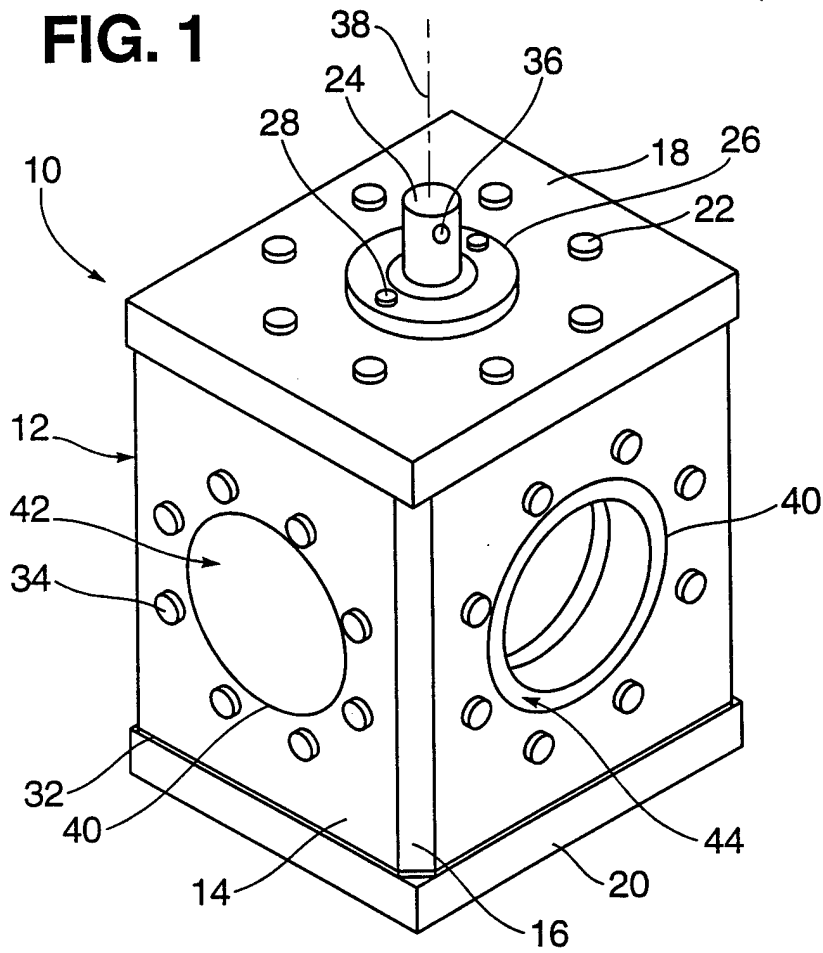
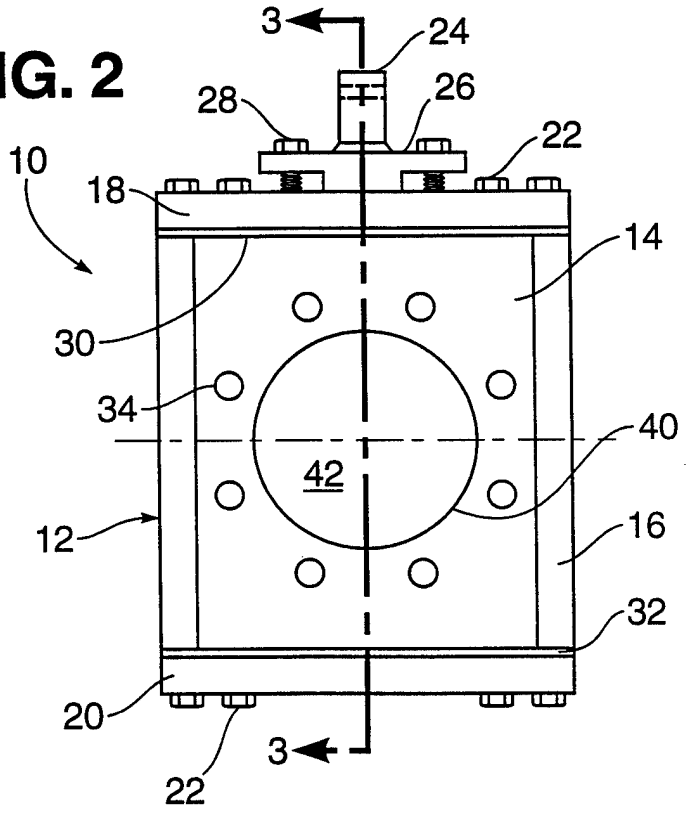


FIG. 2



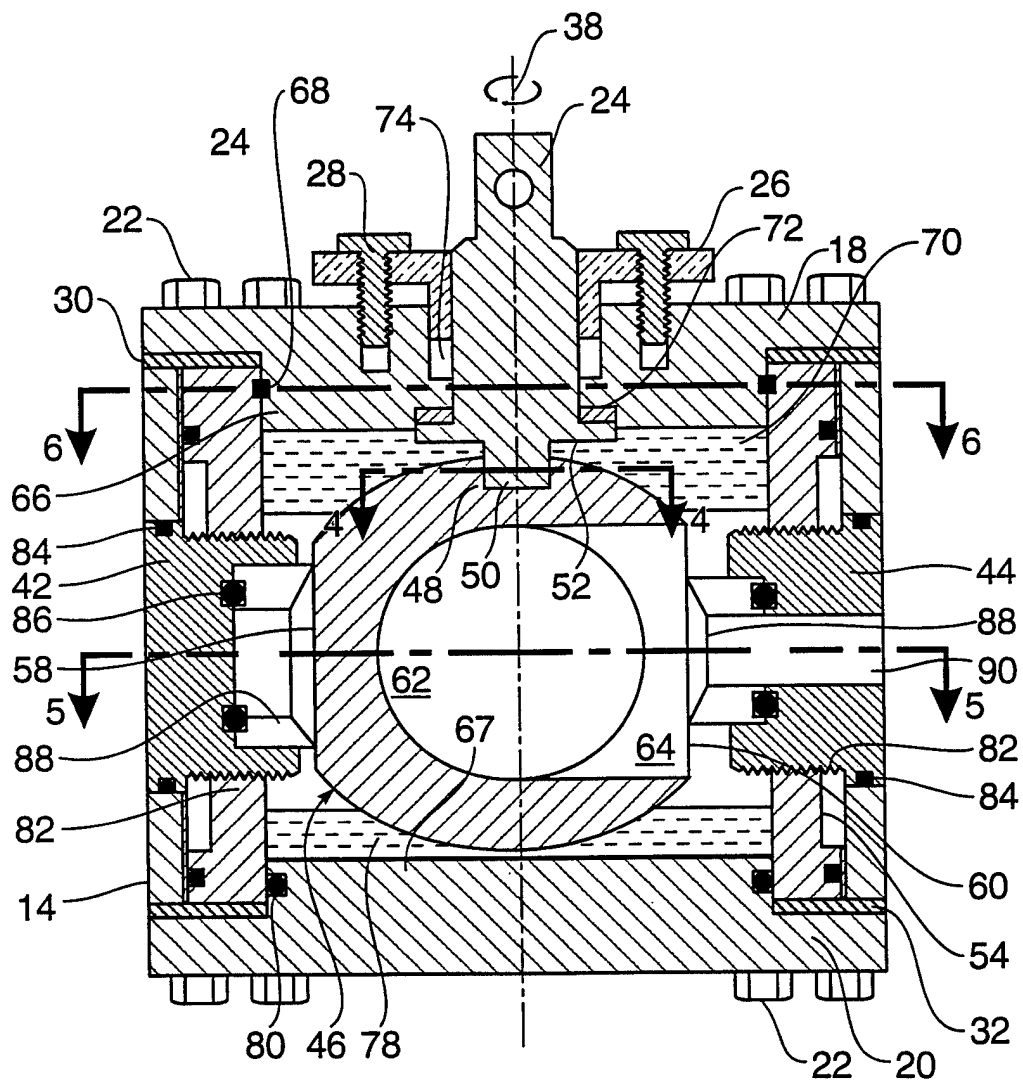


FIG. 3

FIG. 4

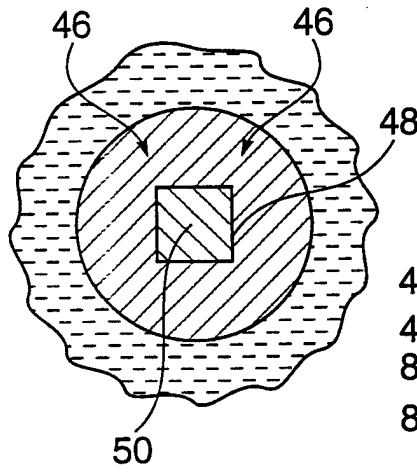


FIG. 5

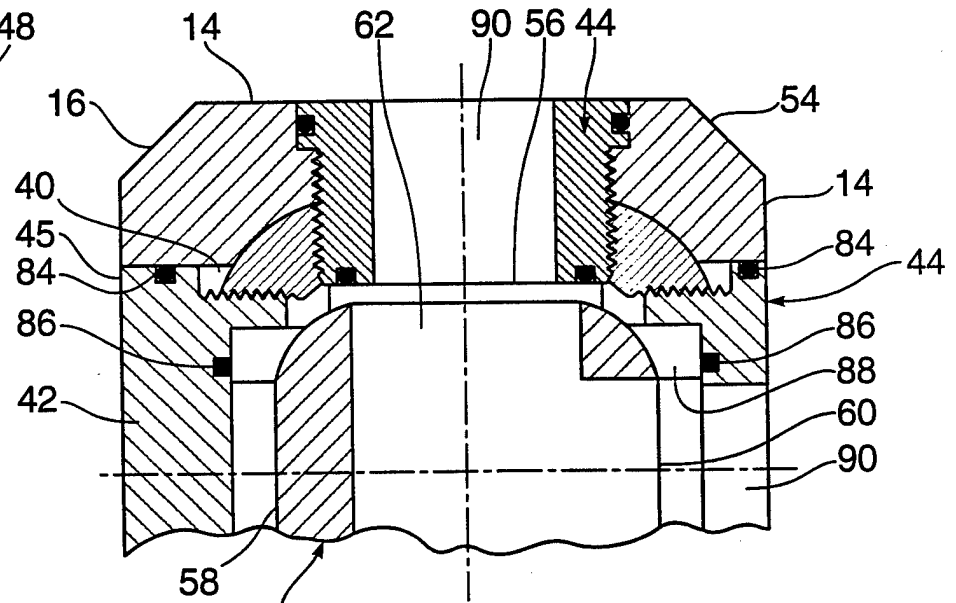


FIG. 6

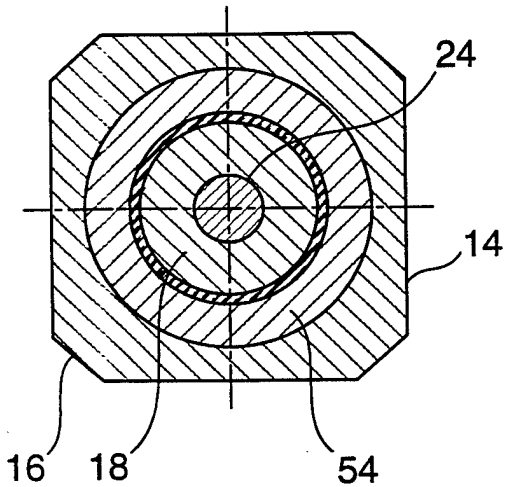


FIG. 8A

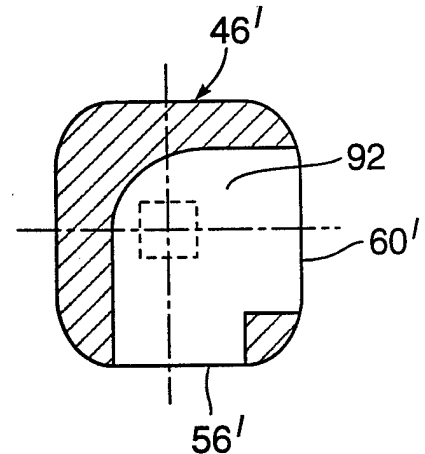


FIG. 8

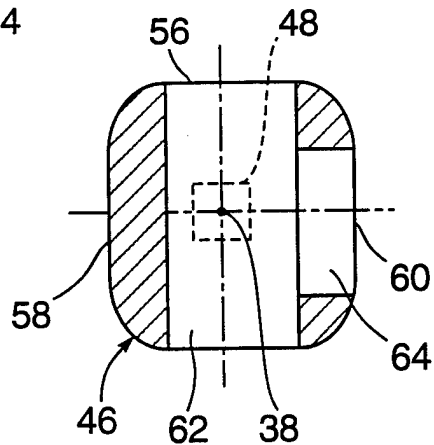


FIG. 8B

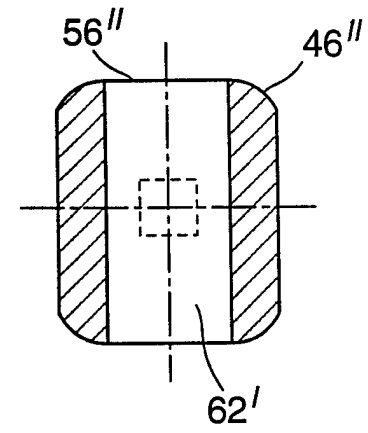


FIG. 7

