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Inventor

Edwin H. Wood

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TATO POVERLA INSEECTED

1	Navy Case No. 78398
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3	MID SHIPS TOW POINT FOR SINGLE LINE AND
4	MULTI LINE TOWED ARRAYS
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6	STATEMENT OF GOVERNMENT INTEREST
7	The invention described herein may be manufactured and used
8	by or for the Government of the United States of America for
9	governmental purposes without the payment of any royalties
10	thereon or therefore.
11	
12	BACKGROUND OF THE INVENTION
13	(1) Field of the Invention
14	The present invention relates generally to cable towing
15	systems, and more particularly to a towed array handling system
16	having a tow point located in the mid ships area of a submerged
17	vessel.
18	(2) Description of the Prior Art
19	Current thin line towed arrays are deployed and retrieved
20	from a submarine through a tow point located at the tip of the
21	horizontal stabilizer as shown in U.S. Patent No. 5,119,751 to
22	Wood. That location is not only the best from the standpoint of
23	the affects on ship maneuvering, but it is the only location

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which avoids entanglement and severing of the array in the ship's 1 screw on submarines not equipped with a shrouded screw. The 2 towed array handling system on submarines is located either in 3 the aft ballast tank or in a mid ships area. From either of 4 these positions, the towed array must be ducted through a long, 5 curved guide tube extending from the handling equipment to the 6 aft tow point. Even though equipped with rollers to reduce 7 friction, the guide tube still increases the free stream drag on 8 the array, thus necessitating the use of a dual capstan type 9 traction device to reduce the array tension to a level considered 10 safe for wrapping onto a storage reel. Current traction devices 11 are designed with three foot diameter sheaves. Repeated cycling 12 of the array over the guide tube rollers, in addition to repeated 13 wrapping around the three foot diameter sheaves at elevated 14 tensions, degrades the towed array structure and reduces the life 15 16 of the towed array.

Future submarine sonar capabilities will demand either multiple, long, single line arrays or multi line arrays in which several shorter arrays are towed by a single tow cable. Furthermore, the arrays may be towed from two separate tow points. The aft ballast tanks are not expected to offer space for either a second handling system the size of the current single line handling system or a handling system capable of

accommodating a multi line array. Tests performed on multi line 1 arrays, especially those equipped with lateral force devices, 2 have demonstrated that these arrays cannot be deployed or 3 retrieved through a guide tube having multiple three dimensional 4 curves; nor can the multiple arrays be detensioned on dual 5 capstan type traction devices. The various studies and tests of 6 handling system characteristics have determined that the 7 following characteristics are necessary for handling multi line 8 arrays: (1) A large diameter, narrow faced reel must be used for 9 storage or the array and to apply the primary inhaul force for 10 both the single line arrays and the multi line arrays; (2) The 11 arrays must be ducted from the storage reel to the tow point via 12 a guide duct having the minimum number of bends, the planes of 13 which are coincident with the plane of the storage reel; and (3) 14 A simple transfer device located in one of the bends must be used 15 to assist the initial phase of deployment and to eliminate 16 friction in the bend at retrieval. 17

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### SUMMARY OF THE INVENTION

Accordingly, it is an object of the present invention to provide a towed array handling system capable of storing both single line and multi line arrays.

Another object of the present invention is to provide a towed array handling system utilizing a large diameter reel.

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3 Still another object of the present invention is to provide 4 a towed array handling system having a guide duct with a minimum 5 number of curves.

6 A further object of the present invention is to provide a 7 towed array handling system which can utilizes the space which 8 will be available in future submarine sails.

9 A still further object of the present invention is to 10 provide a towed array handling system which aligns the plane of 11 the transfer device and the planes of the guide duct curves with 12 the plane of the winch to effect even spooling of the array onto 13 the winch.

14 Other objects and advantages of the present invention will 15 become more obvious hereinafter in the specification and 16 drawings.

In accordance with the present invention, a towed array handling system is provided for installation within the enlarged sails of future submarines. The system has a winch with a large diameter reel which also provides storage for the entire array and tow cable when not deployed. The area within the enlarged sail is sufficient to allow for a winch/storage reel system for storing and deploying single line and multi line arrays. The

reel applies the full tension of the streamed array as it is 1 deployed and retrieved. When locked, the reel applies the full 2 array streaming tension during high speed tow. The towed array 3 is ducted from the winch to the tow point via a guide path which 4 contains two bends. The two bends in the guide path allow it to 5 be routed to and through a ballast tank rather than through the 6 submarine pressure hull as would be required by a more direct 7 The upper sheave at the bend closest to the winch is free path. 8 wheeling and imparts no additional tensile loads to the towed 9 The lower sheave is part of a transfer device which pulls 10 array. the array from the winch during the initial phase of deployment 11 and which also eliminates any friction otherwise resulting from 12 the bends in the path. Both sheaves have an effective diameter 13 of at least 36". The guide duct is aligned with the winch to 14 provide even spooling of the array, especially the multi line 15 array, onto the winch. Even spooling distributes the array 16 across the face of the winch and thus prevents array crossover. 17 The guide duct is in line with and centered with the winch 18 flanges and the plane of both curves are aligned with the plane 19 of the winch flanges. The transfer device and winch are 20 Both separated a sufficient distance to enhance even spooling. 21 the winch and the lower transfer device are powered by electric 22 motors. With the alignment of the guide duct and winch, the 23

array travel path is through a ballast tank, clearing the 1 pressure hull of the submarine. The travel path places the tow 2 point and shroud in an area where it will not extend below the 3 keel or outside the beam of the submarine. The guide duct is 4 welded into the ballast tank at both ends to maintain ballast 5 tank integrity. Though future submarines are envisioned to 6 contain propulsor shrouds, the submarine may have to execute a 7 turning maneuver during initial array deployment to assure that 8 the aft end of the array will be carried away from and, thus, 9 avoid possible ingestion into the propulsor. After the end of 10 the array passes the propulsor shroud, the shroud will prevent 11 entanglement in the screw during subsequent maneuvers. Ιf 12 necessary, additional separation of the tow cable from the hull 13 can be achieved by suitable weighting the tow cable with a wrap 14 of lead armor wires. 15

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### BRIEF DESCRIPTION OF THE DRAWINGS

A more complete understanding of the invention and many of the attendant advantages thereto will be readily appreciated as the same becomes better understood by reference to the following detailed description when considered in conjunction with the accompanying drawings wherein corresponding reference characters

indicate corresponding parts throughout the several views of the
drawings and wherein:

FIG. 1 is a schematic representation of the mid ships tow point single line/multi line towed array handling system of the present invention installed in a future submarine; and

6 FIG. 2 is a schematic transverse cross section of a future 7 submarine showing the arrangement of the mid ships tow point 8 single line/multi line towed array handling system of the present 9 invention.

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#### DESCRIPTION OF THE PREFERRED EMBODIMENT

Referring now to FIG. 1, there is shown a schematic, cut-12 away representation of the handling system 10 installed in the 13 enlarged sail 12 of a future submarine 14. System 10 has a mid 14 ships tow point 'A' where towed array 16 exits submarine 14. 15 Towed array 16 may be a single line array or a multi line array. 16 System 10 has a winch 18 with a large diameter reel 20 which 17 provides storage for the entire array 16 and tow cable 22 when 18 not deployed. The towed array 16 is ducted from the winch 18 to 19 tow point 'A' via a guide path which contains bends at points 'B' 20 and 'C'. The upper sheave 24 at bend point 'B' closest to the 21 winch 18 is free wheeling and imparts no additional tensile loads 22 to the towed array 16. The lower sheave 26 at bend point 'C' is 23

powered so as to pull the array 16 from the winch 18 during the 1 initial phase of deployment. The lower sheave 26 also eliminates 2 any friction otherwise resulting from the bends in the path. 3 Both sheaves 24 and 26 have an effective diameter of at least 36" 4 so as not to unduly stress towed array 16 as it passes over 5 sheaves 24 and 26. Towed array 16 and tow cable 22 pass through 6 quide duct 28 which is aligned with the reel 20 to provide even 7 spooling of the towed array 16 onto the reel 20. Even spooling 8 prevents towed array 16 crossover and evenly distributes the 9 towed array 16 across the face of the reel 20. 10

Referring now additionally to FIG. 2, a schematic cross 11 section of handling system 10 within sail 12 of future submarine 12 14 is shown. The guide duct 28 is in line with and centered with 13 flanges 20a of reel 20. In addition, the planes of sheaves 24 14 and 26 are aligned with the plane of reel 20. Powered lower 15 sheave 26 and winch 18 are separated a sufficient distance to 16 enhance even spooling of towed array 16 onto reel 20. Winch 18 17 and lower sheave 26 are powered by electric motors or other 18 suitable means. With the alignment of the guide duct 28 and reel 19 20 shown in FIG. 2, the towed array 16 travel path is through 20 ballast tank 30, clearing the pressure hull 14a of the submarine 21 14. Shroud 32 is provided at tow point 'A', where towed array 22 leaves submarine 14, and encloses lower sheave 26. The travel 23

path places tow point 'A' and shroud 32 in an area where it will 1 not extend below the keel 14b or outside the beam 14c of the 2 The guide duct 28 is welded into both ends of the submarine 14. 3 ballast tank 30 to maintain the integrity of ballast tank 30. It 4 can be seen from FIG. 2 that the enlarged sail 12 can incorporate 5 . a dual handling system 10', such that two towed arrays, 16 and 6 16', can be deployed from reel 20 and reel 20', respectively. It 7 can be seen that either of the arrays 16 and 16' can be single 8 line or multi line arrays. 9

In operation, powered lower sheave 26 pulls towed array 16 10 from reel 20, through guide duct 28 and out tow point 'A'. Winch 11 18, through reel 20, applies the full tension to towed array 16 12 as it is deployed and retrieved. When locked, the winch 18 13 applies the full towed array 16 streaming tension during high 14 speed tow. During initial towed array 16 deployment, submarine 15 14 may have to execute a turning maneuver to assure that the end 16 of towed array 16 will be carried away from submarine 14 to avoid 17 possible ingestion into the propulsor (not shown). Once the end 18 of the towed array 16 passes the propulsor, the planned propulsor 19 screw shroud (not shown) of future submarine 14 will prevent 20 entanglement in the screw during subsequent maneuvers. By 21 weighting the end of tow cable 22 adjacent towed array 16, 22

additional separation of towed array 16 from the submarine 14 can be achieved.

The mid ships tow point single line/multi line towed array 3 handling system thus described is compatible with the 4 characteristics considered necessary for handling multi line 5 towed arrays, i.e., the use of a large diameter, narrow faced 6 reel for storage of both single line and multi line arrays and 7 for applying the total retrieval tension; ducting the arrays 8 through a guide duct having the minimum number of bends; 9 maneuvering the array through the bends using a simple powered 10 transfer device such as a single sheave; and aligning the plane 11 of the single curve with the plane of the winch to affect even 12 spooling of the array onto the reel. The placement of the 13 handling system within the sail allows for a dual handling system 14 and better maintenance accessibility to the winch and other 15 system components than is available with the current handling 16 system located in the aft ballast tank. The handling system of 17 the current invention eliminates the need for the rollerized, 18 complex curvature guide duct and dual drum capstan of the present 19 handling system which, together, will result in extended array 20 life and improved handling system reliability/availability. 21 Further, tests have indicated that, even using current ship 22 operational retrieval procedures, the multi line handling system 23

of the current invention will be less stressful to some existing towed arrays than handling on the current system. The simplicity and accessibility of the handling system of the current invention will significantly enhance array life, handling system reliability and total system availability.

Although the present invention has been described relative to a specific embodiment thereof, it is not so limited. For example, the exact location within the enlarged sail and the sizes of the reel and sheaves will depend on the final sail configuration of future submarines, though the general layout will be as shown in FIGS. 1 and 2.

12 Thus, it will be understood that many additional changes in 13 the details, materials, steps and arrangement of parts, which 14 have been herein described and illustrated in order to explain 15 the nature of the invention, may be made by those skilled in the 16 art within the principle and scope of the invention.

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1	Navy Case No. 78398
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5	
6	ABSTRACT OF THE DISCLOSURE
7	A towed array handling system is provided for installation
8	within the enlarged sails of future submarines. The system has a
9	large diameter reel which provides storage for the entire array
10	and tow cable when not deployed. The area within the enlarged
11	sail is sufficient to allow for a dual winch and reel system for
12	separately storing and deploying single line and/or multi line
13	arrays. The reel applies the full tension of the streamed array
14	as it is deployed and retrieved. When locked, the reel applies
15	the full array streaming tension during high speed tow. The
16	towed array is ducted from the winch to a mid ships tow point via
17	a guide path through a ballast tank which contains only two
18	bends. The upper sheave at the bend closest to the winch is free
19	wheeling and the lower sheave is part of a transfer device which
20	pulls the array from the winch during the initial phase of
21	deployment. The guide duct is aligned with the winch to provide
22	even spooling of the array, especially the multi line array, onto

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the winch.





