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<u>NOTICE</u>

The above identified patent application is available for licensing. Requests for information should be addressed to:

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1	Navy Case No. 77942		
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3	ISOLATED SENSING DEVICE HAVING AN ISOLATION HOUSING		
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5	STATEMENT OF GOVERNMENT INTEREST		
6	The invention described herein may be manufactured and used		
7	by or for the Government of the United States of America for		
8	governmental purposes without the payment of any royalties		
9	thereon or therefore.		
10			
11	BACKGROUND OF THE INVENTION		
12	(1) Field of the Invention		
13	The present invention relates to an isolated sensing device		
14	and in particular, to a flow noise isolation housing for		
15	isolating flow noise from a hydrophone.		
16	(2) Description of the Prior Art		
17	The measurement of underwater sound is of increasing		
18	interest, particularly in underwater direction and range finding		
19	equipment (e.g., sonar). Sound is created in a water environment		
20	by a source of acoustic energy that generates an acoustic		
21	pressure field in the water. The sound pressure level is		
22	typically measured with pressure measuring or sensing devices,		
23	such as underwater microphones or hydrophones.		
24	One difficulty with underwater measurements of a sound		
25	pressure level is the adverse affect of fluid flow noise on the		
26	sound measurement by a hydrophone. When fluid flows over the		

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hydrophone, pressure fluctuations caused by the flow are sensed 1 in addition to the acoustic pressures generated by the acoustic 2 The resulting sound pressure level measurements energy source. 3 are distorted and unclear as a result of the affect of the non-4 acoustic pressure fluctuations or "flow noise" caused by the 5 flowing fluid, similar to the effect created by blowing over a 6 microphone. Existing hydrophones do not accurately measure 7 acoustic pressure or sound in an underwater environment because 8 this flow noise is not effectively isolated from the hydrophone. 9

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SUMMARY OF THE INVENTION

Accordingly, one object of the present invention is to provide an isolation housing that isolates a sensing device or hydrophone from flowing fluid and therefore isolates the pressure fluctuations or other adverse conditions caused by the flowing fluid, allowing the desired conditions, such as acoustic pressure, to be accurately and clearly measured.

18 A further object of the isolation housing is to mount the 19 sensing device in a way that isolates the sensor or hydrophone 20 from any structural vibrations.

The present invention features an isolation housing for isolating at least one sensor from pressure fluctuations (flow noise) or other undesirable conditions in a flowing fluid. The isolation housing includes a cap portion having an interior region for receiving the sensor and fluid from the fluid environment. The cap portion further includes one or more

apertures extending through the cap portion into the interior region, for allowing gas to escape so that fluid fills the interior region of the cap portion. A retaining device is disposed within the cap portion for retaining the sensor within the interior region of the cap portion and for isolating the sensor from structural vibrations or other effects of the structure.

8 One example of the sensor includes a hydrophone. In an 9 isolation housing for a hydrophone, the cap portion is preferably 10 made of a material having an acoustic impedance which 11 substantially matches the fluid to allow the hydrophone to 12 measure acoustic pressure. According to one embodiment, the 13 fluid includes water and the material of the cap includes 14 polyvinylchloride (PVC).

A mounting portion is preferably coupled to the cap portion for mounting the cap portion to a structure. One embodiment of the mounting portion includes a base portion coupled to the cap portion such that the base portion is mounted to one or more ribs extending from the structure. Another embodiment of the mounting portion further includes a clamp member mounting the base portion to the structure.

1 One embodiment of the retaining device includes a resilient 2 member, such as a rubber band, coupled to opposing sides of the 3 interior region of the cap portion. The resilient member 4 suspends the sensor proximate a central region of the interior 5 region of the cap portion.

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BRIEF DESCRIPTION OF THE DRAWINGS

8 These and other features and advantages of the present 9 invention will be better understood in view of the following 10 description of the invention taken together with the drawings 11 wherein:

12 FIG. 1 is a side perspective view of an isolation housing 13 according to the present invention; and

FIG. 2 is a top, cross-sectional view taken along line 2-2 of the isolation housing shown in FIG. 1, according to the present invention.

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DESCRIPTION OF THE PREFERRED EMBODIMENT

An isolated sensing device 10, FIG. 1, according to the 19 present invention includes an isolation housing 12 and at least 20 one sensor 14, such as a hydrophone, housed within the isolation 21 housing 12. The isolated sensing device 10 is typically mounted 22 to a structure 16 in a fluid environment having a fluid 18 that 23 flows as shown generally by arrows 19. According to one example, 24 the isolated sensing device 10 is used in an underwater 25 environment, such as on submarines, torpedoes, ships or other 26

underwater vessels to measure acoustic pressure or sound in the underwater environment where flow occurs (e.g., as used in sonar systems). In the exemplary embodiment, the sensor 14 is a pressure measuring device such as a hydrophone or miniature hydrophone.

The isolation housing 12 includes a cap portion 20 defining 6 an interior region 22 that receives the sensor 14 and fluid 18a 7 from the fluid environment 18. When used to isolate a 8 hydrophone, the cap portion 20 is preferably made of a material 9 having an acoustic impedance which substantially matches the 10 fluid 18, such as polyvinylchloride (PVC) when the fluid is 11 water. Matching the acoustic impedance allows the sound to be 12 accurately measured through the cap portion 20 and fluid 18a. 13 The present invention contemplates other materials that match the 14 acoustic impedance of water or any other type of fluid in which 15 the isolated sensing device 10 is used. 16

The cap portion 20 includes one or more apertures 24 located at the top and/or sides of the cap portion 20. The apertures 24 extend into the interior region 22 of the cap portion 20, allowing any air or gas bubbles trapped inside the cap portion 20 to escape, and ensuring that the cap portion 20 is completely flooded so that the air bubbles do not adversely affect the measurements or readings of the sensor 14.

When the sensor 14 measures acoustic pressure, flowing fluid 18 creates pressure fluctuations or "flow noise" that adversely affect the measurement of acoustic pressure by the sensor 14.

1 Shielding the sensor 14 from the flowing fluid 18 with the cap 2 portion 20 prevents the sensor 14 from measuring the undesirable 3 pressure fluctuations caused by the flowing fluid 18. Since the 4 sensor 14 is suspended in the same fluid 18a as the fluid 5 environment and the cap portion 20 is made of a material having 6 an impedance that generally matches the fluid 18, 18a, the sensor 7 14 accurately measures the acoustic pressure or sound.

The isolation housing 12 further includes a mounting portion 8 26, for mounting the isolation housing 12 to the structure 16. 9 The mounting portion 26 preferably includes a base portion 28 10 coupled to the cap portion 20, for example, using PVC cement. 11 Alternatively, the cap 20 could be mounted directly to the 12 structure 16. According to one embodiment, the base portion 28 13 is mounted to ribs 30 or other similar members extending from the 14 structure 16, such as by bolting or other suitable fastening 15 methods. According to another embodiment, one or more clamp 16 members 32, such as angle clamps, are screwed or otherwise 17 secured to the base portion 28 and structure 16. The present 18 invention contemplates other methods and mechanisms for mounting 19 the isolation housing 10 to the structure 16. 20

The isolation housing 10 further includes a retaining device 40, FIG. 2, that is disposed within the interior region 22 of the cap portion 20 and retains the sensor 14 such that the sensor 14 is suspended in the interior region 22 and yet isolated from structural vibrations or other effects caused by the structure 16

as well as the flowing fluid 18. The retaining device 40
preferably includes a resilient member 42, such as a rubber band,
secured to opposing sides of the interior region 22, such as by
eye hooks 44. The sensor 14 is thereby retained and suspended in
a central region of the interior region 22 and is surrounded by
fluid 18a.

Accordingly, the isolation housing of the present invention 7 provides a simple, inexpensive means for isolating a sensor from 8 pressure fluctuations (flow noise) or other undesirable 9 conditions in a flowing fluid and allows the sensor to accurately 10 sense or measure the desired conditions, such as acoustic 11 pressure, in an underwater environment. The flow noise isolation 12 housing also isolates the sensor from structural vibrations and 13 eliminates gas bubbles that may adversely affect measurements. 14 In light of the above, it is therefore understood that 15 16 the invention may be practiced otherwise than as specifically described. 17

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ISOLATED SENSING DEVICE HAVING AN ISOLATION HOUSING

ABSTRACT OF THE DISCLOSURE

An isolation housing is used to isolate a sensor, such as a 6 hydrophone, from pressure fluctuations or other adverse 7 conditions caused by fluid flow in a fluid environment. The 8 isolation housing includes a cap portion that receives the sensor 9 10 and fluid from the fluid environment. The isolation housing further includes a mounting portion that mounts the housing to a 11 structure disposed in the fluid environment. When the sensor is 12 a hydrophone, the cap portion is made from a material having an 13 acoustic impedance that matches the surrounding fluid 14 15 environment. The cap portion further includes one or more apertures allowing gas bubbles to escape from within the cap 16 The isolation housing further includes a retaining 17 portion. device, such as a resilient member, that retains the sensor 18 centrally within the cap portion and isolates the sensor from 19 20 structural vibrations or other adverse effects caused by the 21 structure. 22

