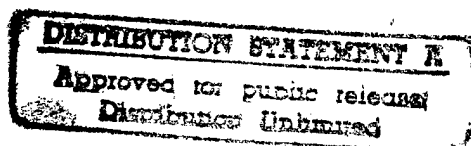


Serial Number 858,633
Filing Date 19 May 1997
Inventor Alan D. Kersey
 Heather J. Patrick

NOTICE

The above identified patent application is available for licensing. Requests for information should be addressed to:

OFFICE OF NAVAL RESEARCH
DEPARTMENT OF THE NAVY
CODE OCCC
ARLINGTON VA 22217-5660



DTIC QUALITY INSPECTED 4

19980105 073

Serial No. 60/019038)
Inventors: Alan D. Kersey
Heather J. Patrick

Patent Application
Navy Case No. 77,681

HYBRID FIBER BRAGG GRATING/LONG PERIOD FIBER
GRATING SENSOR FOR STRAIN/TEMPERATURE DISCRIMINATION

This application claims the benefit of U.S. Provisional
Application No. 60/019,038, filed on 05/20/96.

Specification

Background of the Invention

1 1. Field of the Invention

2 The present invention relates to sensors and more
3 particularly to a sensor which uses the difference in strain and
4 temperature response of fiber Bragg gratings and a long period
5 fiber grating to discriminate between strain and temperature
6 induced wavelength shifts.

7

8 2. Description of Related Art

9 Fiber Bragg gratings (FBGs) are emerging as a new sensor
10 technology for the monitoring and spatial analysis of structural
11 loading. Considerable effort has been expended on the
12 development of fabrication techniques and instrumentation for
13 detecting small wavelength shifts associated with these devices
14 as sensors. One of the remaining technical issues associated
15 with FBG strain sensors is that of thermal apparent strain, which

1 is the inability to distinguish wavelength shifts produced by
2 strain from those produced by temperature.

3 It is possible to separate strain and temperature by
4 simultaneously measuring the wavelength shift in two gratings
5 which have different responses to strain and temperature. This
6 method depends on having the ratio of strain responses of the two
7 gratings be different from the ratio of temperature responses.
8 One group of scientists have demonstrated this with two FBGs
9 written at 850 and 1300 nanometers (nm), but the ratio of the
10 responses differed by only 15%.

11 A second group of scientists have reported using an FBG and
12 a long period rocking filter, and observed a large difference in
13 the ratio of responses between the two devices. However, the
14 broadband spectrum of the rocking filter made accurate detection
15 of the wavelength difficult, an effect which the second group
16 overcame by using two rocking filters in a cavity configuration.
17 However, this second group reported large errors of +/- 165
18 μ strain in determining strain.

19 Applicants know of no one in the prior art who has described
20 or demonstrated a sensor which uses the difference in strain and
21 temperature response of fiber Bragg gratings and a long period
22 fiber grating to discriminate between strain and temperature
23 induced wavelength shifts.

24

1 Summary of the Invention

2 It is therefore an object of the invention to provide a
3 sensor which uses the difference in strain and temperature
4 response of fiber Bragg gratings and a long period fiber grating
5 to discriminate between strain and temperature induced wavelength
6 shifts.

7 Another object of the invention is to provide a sensor which
8 allows strain and temperature readings to be simultaneously
9 obtained by reading out the wavelength shift and reflected power
10 from fiber Bragg grating reflection signals that have passed
11 through a long period fiber grating incorporated with two fiber
12 Bragg grating sensors.

13 A further object of the invention is to provide a hybrid
14 grating sensor for the simultaneous determination of strain and
15 temperature based on the use of a combination of long period
16 fiber grating and fiber Bragg grating elements.

17 These and other objects of this invention are achieved by
18 providing a sensor which allows strain and temperature readings
19 to be simultaneously obtained by reading out the wavelength shift
20 and reflected power from fiber Bragg grating reflection signals
21 that have passed through a long period fiber grating incorporated
22 with two fiber Bragg grating sensors.

23
24 Brief Description of the Drawings

1 These and other objects, features and advantages of the
2 invention, as well as the invention itself, will be better
3 understood by reference to the following detailed description of
4 a preferred embodiment of the invention. However, it should be
5 understood that many modifications and variations of the
6 invention are possible within the purview of the described
7 invention. The preferred embodiment of the invention is
8 described with respect to the accompanying drawings wherein like
9 reference numerals designate identical or corresponding parts
10 throughout the several views and wherein:

11 Fig. 1 is a schematic block diagram of a preferred
12 embodiment of the FBG/LPG strain/temperature sensor and detection
13 system of the invention;

14 Fig. 1A illustrates the effect of the LPG 15 wavelength
15 shift on the relative intensities of the two FBG reflections R_1
16 and R_2 from the respective FBGs 17 and 19 in Fig. 1;

17 Fig. 2 illustrates the transmission spectrum of the LPG 15
18 of Fig.1;

19 Fig. 3A is a graph showing $F(R_1, R_2)$ and λ_{b2} vs. strain in
20 μ strain, measured while the sensor 11 was held at a temperature
21 of 38°C, and linear fits to the data;

22 Fig. 3B is a graph showing $F(R_1, R_2)$ and λ_{b2} vs. temperature
23 in °C, measured while the sensor was held at 590 μ strain, and
24 linear fits to the data; and

1 Fig. 4 illustrates the measured strain, derived from Eq. 2,
2 vs applied strain, while temperature was varied from 25-50°C, as
3 shown on the right-hand axis; that the standard deviation of the
4 measured strain from the straight line fit is +/- 9 μ strain; and
5 that the straight line fit is given by measured strain = -2.18
6 μ strain + 0.997 · (applied strain).
7

8 Detailed Description of a Preferred Embodiment

9 Referring now to the drawings, a schematic block diagram of
10 a preferred embodiment of the fiber Bragg grating/long period
11 (fiber) grating strain/temperature sensor and detection system 11
12 of the invention is shown in Fig. 1. The fiber Bragg
13 grating/long period (fiber) grating (FBG/LPG) sensor 13 includes
14 a series of three gratings, one 2.5-cm-long long period grating
15 (LPG) 15 with a center wavelength λ_{LP} of 1306 nm, and two 5-mm-
16 long fiber Bragg gratings (FBGs) 17 and 19 with center
17 wavelengths respectively at λ_{b1} = 1293 nm and λ_{b2} = 1321 nm.

18 For an initial demonstration, the FBGs 17 and 19 were
19 written into a Lycom single-mode fiber 21 and then fused to the
20 end of the LPG 15. The typical shift of the center wavelength of
21 an FBG (17 or 19) at 1300 nm with temperature and strain is 0.009
22 nm/°C and 0.001 nm/ μ strain. The LPG 15 produces a broadband loss
23 about the center wavelength, as shown in Fig. 2. The center
24 wavelength shifts with strain and temperature, with the exact

1 response for a particular device dependent on the fiber type and
2 the grating period. The LPG 15 used in this initial
3 demonstration was written in AT&T 3D fiber (single mode down to
4 980 nm) with a grating period of 246 μm . The response of this
5 LPG 15 was previously measured to be 0.06 nm/ $^{\circ}\text{C}$ and 0.0005
6 nm/ μstrain . Thus, the LPG 15 response to strain is about half
7 that of the FBGs 17 and 19, while the LPG 15 response to
8 temperature is about 7 times larger than that of the FBGs.

9 In principle, a hybrid FBG/LPG grating sensor 13 could be
10 constructed from a single LPG and a single FBG, with the
11 wavelength shifts measured directly using an optical spectrum
12 analyzer (OSA) 23, such as an Ando AQ-6310B spectrum analyzer.
13 However, it is difficult to accurately measure the center
14 wavelength of the LPG 15 because of its large bandwidth. In
15 addition, since the LPG 15 has no reflection spectrum, it would
16 require additional instrumentation compared to FBG interrogation
17 techniques, which generally measure the wavelength shift of the
18 FBG reflection spectrum.

19 Instead, the hybrid sensor 13 of Fig. 1 measures the effect
20 of the LPG wavelength shift on the relative intensities of the
21 two FBG reflections R_1 and R_2 (shown in Fig. 1A), allowing
22 interrogations of the LPG sensor using the FBG sensor signals.

23 In operation, light from a broadband light source 25, such
24 as an ELED, has a source or ELED power spectrum 27. This

1 broadband light passes through an exemplary 3 dB optical coupler
2 29 and then passes through the LPG 15 and is attenuated near λ_{LP} ,
3 as shown in Fig. 2. This light is reflected by the FBGs 17 and
4 19, whose wavelengths are chosen to lie near the 50% transmission
5 points of the LPG 15. Upon reflection from the FBGs 17 and 19,
6 the light again passes through the LPG 15, and then through the
7 coupler 29 and into the optical spectrum analyzer (OSA) 23 which,
8 as indicated before, can be an Ando AQ-6310B spectrum analyzer.
9 The OSA 23 sees only the power reflected by the two FBGs 17 and
10 19. The OSA 23 measures the intensity and wavelengths of the
11 light (λ_{b1} and λ_{b2}) reflected by the FBGs 17 and 19, R_1 and R_2 and
12 their wavelengths. R_1 and R_2 are normalized to the input spectrum
13 of the source 25 (stored trace). The ratio R_1/R_2 depends on λ_{LP}
14 and on λ_{b1} and λ_{b2} . The ratio of the two reflected signals at λ_{b1}
15 and λ_{b2} is a measure of temperature and the shift in wavelength
16 of the two wavelengths is a measure of the strain.

17 It should be noted at this time that the OSA 23 transmits
18 R_1 , R_2 , λ_{b1} and λ_{b2} to a computer 24, which subsequently calculates
19 F (to be discussed) and then substitutes into Eq. 2 (to be
20 discussed) and does a matrix inversion to calculate strain and
21 temperature (to be discussed). It should also be noted that a
22 microprocessor or other suitable computing unit could have been
23 used in the system instead of the computer 24. The output of the
24 computer 24 can be stored, outputted to a printer or display

1 unit, or utilized in some other manner.

2 The dotted line 31 in Fig. 1A indicates the effect of the
3 attenuation of the LPG 15 on the reflections from the FBGs 17 and
4 19. R_1 and R_2 (Fig. 1A) are the FBG reflections divided by a
5 stored trace of the ELED power spectrum 27. A trace of the ELED
6 power spectrum 27 is stored in the OSA 23 so that signals (to be
7 explained) can be normalized. One way that a trace of the ELED
8 power spectrum 27 could be stored in the OSA 23 is by decoupling
9 the coupler 29 from both the ELED 25 and the OSA 23, and then
10 feeding the output of the ELED 25 directly into the OSA 23 before
11 recoupling the coupler 29 as shown in Fig. 1.

12 When the sensor 13 is strained, or the temperature changes,
13 the difference between R_1 and R_2 changes because the response of
14 the LPG 15 is different from that of the FBGs 17 and 19. A
15 change in strain leads to a small decrease in R_1 and small
16 increase in R_2 , because the shift in λ_{LP} lags the shift in λ_{b1} and
17 λ_{b2} . However, a change in temperature produces a large increase
18 in R_1 and a large decrease in R_2 , because the shift in λ_{LP} leads
19 the shifts in λ_{b1} and λ_{b2} . This allows the spectral shift of the
20 LPG 15 to be measured simply by measuring the Bragg grating
21 reflections. Dividing the FBG reflections by the ELED power
22 spectrum insures that the change in the source spectrum (27) vs
23 wavelength (λ) does not give a false change in the levels of R_1
24 and R_2 .

Serial No. 60/019038)
Inventors: Alan D. Kersey
Heather J. Patrick

Patent Application
Navy Case No. 77,681

- 1 To analyze the reflectance signals, it is necessary to
- 2 calculate the function $F(R_1, R_2)$, given by:

1

$$F(R_1, R_2) = \frac{(\sqrt{R_1} - \sqrt{R_2})}{(\sqrt{R_1} + \sqrt{R_2})} \quad (1)$$

2

3

4

5

6

7

8

9

10

11

12

13

14

15

$F(R_1, R_2)$ can be viewed in the following way: R_1 is the source 25 power multiplied by the reflectance of λ_{b1} and the square of the LPG 15 transmission at λ_{b1} (since the light passes through the LPG 15 twice). Therefore $\sqrt{R_1}$ is proportional to the LPG transmission at λ_{b1} . Similarly, $\sqrt{R_2}$ is proportional to the LPG transmission at λ_{b2} . Since the LPG transmission vs. wavelength is approximately linear over the region that the FBG and LPG overlap, $\sqrt{R_1}$, $\sqrt{R_2}$, and the difference of $\sqrt{R_1}$ and $\sqrt{R_2}$ are linearly proportional to the amount by which λ_{LP} leads or lags λ_{b1} and λ_{b2} . This wavelength difference is linearly proportional to the change in strain and temperature. Then the difference of $\sqrt{R_1}$ and $\sqrt{R_2}$ is divided by the sum of $\sqrt{R_1}$ and $\sqrt{R_2}$ to correct for fluctuations in the amount of light reaching the

1 OSA 23. This second normalization is necessary because, while
2 the initial division of the FBG reflections by the ELED power
3 spectrum 27 removes false signals that would be caused by the
4 change in ELED power vs. wavelength (as shown in the waveform
5 27), it does not account for the changes caused by the
6 fluctuations in the total power reaching the OSA 23 (caused, for
7 example, by changes in the ELED power output). Dividing by the
8 sum of $\sqrt{R_1}$ and $\sqrt{R_2}$ introduces a slight nonlinearity, but it is
9 insignificant over the strain and temperature range measured.
10 Thus, $F(R_1, R_2)$ is linearly proportional to the change in strain
11 and temperature. This enables a matrix to be written relating
12 the change in $F(R_1, R_2)$ and the change in one of the FBG
13 wavelengths to strain and temperature. Inverting the matrix
14 allows the simultaneous measurement of $F(R_1, R_2)$ and one of the
15 FBG wavelengths to give strain and temperature, without having to
16 determine λ_{LP} directly.

17

18 Experiment

19 The sensor 11 was calibrated by simultaneously measuring the
20 shift in one of the FBG wavelengths and the change in $F(R_1, R_2)$ as
21 known strains and temperatures were applied. The sensor 11 was
22 strained using a micrometer driven stage, which allowed the

1 strain to be set to within +/- 5 μ strain. The temperature was
2 controlled by running current through a heating coil (not shown)
3 surrounding the optical fiber, and simultaneously measuring the
4 temperature at the fiber with a calibrated thermister (not
5 shown). The temperature could be maintained to +/- 0.5°C.

6 $F(R_1, R_2)$ and λ_{b2} were measured using an Ando AQ-6310B
7 spectrum analyzer. The results for $F(R_1, R_2)$ and λ_{b2} vs. strain
8 while the sensor 13 was held at a set temperature of 38°C
9 are shown in Fig. 3A. Similarly, the results for $F(R_1, R_2)$ and λ_{b2}
10 vs. temperature at a fixed strain of 590 μ strain is shown in
11 Fig.3B. Similar measurements were made over a range of set
12 temperatures and strains. From this set of measurements, the
13 average value of the slopes and the values of $F(R_1, R_2)$ and λ_{b2} at
14 0 strain and 0°C were calculated. This allowed applicants to
15 write a system of two equations for $F(R_1, R_2)$ and λ_{b2} vs. strain ϵ
16 and temperature T which is given by:

17

$$\begin{matrix} F(R_1, R_2) + 0.36 & = & -5 \times 10^{-5} & 7 \times 10^{-3} & \epsilon \\ \lambda_{b2} - 1320.53 & & 1.03 \times 10^{-3} & 8.7 \times 10^{-3} & T \end{matrix} \quad (2)$$

18

19 Here $F(R_1, R_2)$ is dimensionless, λ_{b2} is in nm, ϵ is in μ strain and
20 T is in °C. To determine strain and temperature from $F(R_1, R_2)$
21 and λ_{b2} , Eq 2 is inverted.

1 Test of Sensor Response

2 Fig. 4 shows the result of a test of the sensor 13. The
3 strain applied to the system was increased from 290 μ strain to
4 1270 μ strain while the temperature was varied between 25-50°C.
5 The strain and the temperature were calculated from the measured
6 values of $F(R_1, R_2)$ and λ_{b2} using Eq. 2. To show the quality of
7 the strain measurement over this wide temperature range, measured
8 strain has been plotted vs. applied strain. The measured
9 temperature is shown on the right-hand vertical axis. The
10 standard deviation of the measured strain from the straight line
11 fit is +/- 9 μ strain. This computation does not include the
12 effect of the error in the applied strain. Similarly, the
13 applicants also compared the measured temperature to the applied
14 temperature and found that the standard deviation of the measured
15 temperature was +/- 2°C.

16 A static test was also performed. In this test, the grating
17 was set at a static strain of 978 μ strain, and the strain was
18 measured while the temperature was varied. Over a 30 minute
19 measurement and 25-50°C, the strain was measured to be 978
20 μ strain with a standard deviation of +/- 3 μ strain.

21 It should be noted at this time that, after the OSA 23 has
22 measured the intensities R_1 and R_2 and the wavelengths λ_{b1} and λ_{b2}
23 of the light reflected by the FBGs 17 and 19, the computer 24
24 uses those values to mathematically compute the function

1 F(R_1, R_2), the matrix of equation Eq. 2, the matrix inversion,
2 other mathematical operations and the subsequent calculations of
3 strain and temperature by well know and obvious mathematical
4 operations, well known to those skilled in the art.

5 A hybrid grating sensor for the simultaneous determination
6 of strain and temperature based on the use of a combination of
7 LPG and FBG elements has been described. The large difference in
8 temperature response of the LPG compared to the FBG make LPGs
9 excellent candidates for dual grating sensors, and further
10 improvements in accuracy of the applied strain and temperature
11 should allow better calibration and more accurate strain and
12 temperature separation. The sensor configuration presented here
13 uses the advantages of the LPG sensor while allowing the
14 interrogation to be performed entirely on the FBG reflections.

15

16 Alternatives

17 The FBG and LPG devices could be overlapped (collocated)
18 resulting in a more compact, single element sensor instead of the
19 three-element device discussed herein.

20

21 It should therefore readily be understood that many
22 modifications and variations of the present invention are
23 possible. It is
24 therefore to be understood that,

Serial No. 60/019038)
Inventors: Alan D. Kersey
 Heather J. Patrick

Patent Application
Navy Case No. 77,681

- 1 the invention may be practiced otherwise than as
- 2 specifically described.

Serial No. 60/019038)
Inventors: Alan D. Kersey
Heather J. Patrick

Patent Application
Navy Case No. 77,681

ABSTRACT

A grating sensor system for simultaneously determining strain and temperature is disclosed, which system comprises: a light source for providing a continuous broadband light; a single mode fiber coupled to the light source; a hybrid fiber grating sensor written into the single mode fiber, the sensor comprised of a long period grating having a first center wavelength and first and second fiber Bragg gratings respectively having second and third center wavelengths for respectively reflecting light therefrom at about the second and third center wavelengths, with the first center wavelength being between the second and third center wavelengths, the long period grating producing a broadband power loss around its first center wavelength, the first center wavelength shifting with strain and temperature, the sensor measuring the effect of the long period grating wavelength shift on the relative intensities of the light reflected from around the second and third wavelengths; an optical analyzer responsive to the reflected light signals from the hybrid fiber grating sensor for measuring the wavelengths and intensities in the reflected light signals; and a circuit responsive to the measured wavelengths and intensities of light from the optical analyzer for simultaneously calculating the strain and temperature being sensed by the sensor.