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NOTICE

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DTIC QUALITY INSPECTED 2

Navy Case No. 77852

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WORKPLACE LAYOUT METHOD USING CONVEX POLYGON ENVELOPE

STATEMENT OF GOVERNMENT INTEREST

The invention described herein may be manufactured and used by or for the Government of the United States of America for governmental purposes without the payment of any royalties thereon or therefore.

CROSS-REFERENCE TO RELATED APPLICATIONS

This patent application is co-pending with a related patent application entitled Approximation Method for Workplace Layout Using Convex Polygon Envelope (Navy Case No. 77891) by the same inventor as this patent application.

BACKGROUND OF THE INVENTION

(1) Field of the Invention

This invention relates to a method for providing layouts of workplaces and more particularly to a generalized layout method for a workplace containing any number of spatial objects based on a crowding index calculated from a convex polygon envelope.

(2) Description of the Prior Art

In the inventor's previous patent entitled "Process Which 2 Aids to the Laying Out of Locations of a Limited Number of 100, 3 Personnel and Equipments in Functional Organization", US Patent 4 No. 5,235,506, which is incorporated into this disclosure in its 5 entirety by reference, a process is described whereby the 6 relationship among objects in a particular space can be 7 accurately determined to minimize crowding. A crowding index, or 8 Population Density Index (PDI), for the space, termed PDI_{act}, is 9 calculated and compared to theoretical minimum (PDI_{min}) and 10 maximum (PDI_{max}) values, such that $PDI_{min} < PDI_{act} < PDI_{max}$. The 11 formula for calculating PDI_{act} is as follows: 12

$$PDI_{act} = \frac{1}{d_{act}} \sqrt{\frac{n}{A}}$$
(1)

where

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15 n = number of objects in the space; 16 A = the geometric area of the space; and 17 \overline{d}_{act} = average Euclidean distance among all possible pairs of 18 n objects within the space.

The values of PDImin and PDImax are given as follows:

 $PDI_{min} = \frac{1}{\overline{\Delta} A}$ (2)

and

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$$PDI_{\max} = \frac{1}{c\overline{\Delta}}\sqrt{\frac{n}{A}}$$
(3)

where

- $\overline{\Delta}$ = the average Euclidean distance of all possible pairs of points for a unit lattice, i.e., a lattice of n points uniformly distributed in area A; and
 - c = an arbitrary constant which corresponds to the minimum possible spacing between the objects, e.g., personnel standing shoulder to shoulder within a space would be spaced approximately one foot from head to head, so c would be equal to one foot.

It can be seen that PDI_{min} corresponds to a uniform distribution of n points in the space, while PDI_{max} corresponds to a uniform distribution of n points in the space with a minimum distance c between each horizontal and vertical point.

For small workplace layouts, i.e., where the number of points do not exceed 100, a table of values for Δ is provided:

TABLE 1

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 $\begin{array}{c} 7 \\ 8 \\ 9 \\ 10 \\ 11 \\ 12 \\ 13 \\ 14 \\ 15 \\ 16 \\ 17 \\ 18 \\ 19 \\ 20 \\ 21 \\ 22 \\ 23 \\ 25 \\ 27 \\ 28 \\ 29 \end{array}$

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L	attice	Lattice	
(n = Area)	Δ	(n = Area)	Δ
2 x 1	1.00	7 x 4	2.97
2 x 2	1.14	7 x 5	3.19
3 x 1	1.00	7 x 6	3.43
3 x 2	1.42	7 x 7	3.68
3 x 3	1.63	8 x 2	2.97
4 x 2	1.71	8 x 3	3.09
4 x 3	1.90	8 x 8	4.20
4 x 4	2.14	9 x 2	3.29
5 x 2	2.01	9 x 3	3.41
5 x 3	2.19	9 x 9	4.72
5 x 4·	2.41	10 x 2	3.62
5 x 5	2.65	10 x 3	3.72
6 x 2	2.32	10 x 4	3.88
6 x 3	2.48	10 x 5	4.07
6 x 4	2.69	10 x 6	4.27
6 x 5	2.92	10 x 7	4.50
6 x 6	3.18	10 x 8	4.74
7 x 2	2.65	10 x 9	4.98
7 x 3	2.78	10 x 10	5.24
Constructin	g Large-Area Fac	ted patent entitled "Two ilities and Small-Area r Population Density", 1	Intrafaciliti
	_	rmula was provided for	calculating $\overline{\Delta}$
for any num	ber of points:		

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$$\overline{\Delta} = \frac{C\sum_{i=1}^{R-1} (R-i)i + R\sum_{j=1}^{C-1} (C-j)j + 2\sum_{i=1}^{R-1} \sum_{j=1}^{C-1} (R-i)(C-j)\sqrt{i^2 + j^2}}{(RC)(RC-1)/2}$$
(4)

where

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C = the number of vertical points in each column of the unit lattice; and

R = the number of horizontal points in each row of the unit lattice, such that RC = the total number of points in the unit lattice.

The formula provides an exact solution for $\overline{\Delta}$, corresponding to the values given in Table 1.

As an example of using PDI to determine the crowding of a 10 particular layout, assume a workspace of 25 ft^2 (A = 25) with a 11 total of 12 objects or personnel (n = 12) which need to be laid 12 out within the space. In using Table 1 or equation (4), the row 13 by column distribution of the lattice points should be 14 commensurate with the shape of the region A in which the lattice 15 points reside. If the area is relatively square, i.e., 5 x 5, a 16 corresponding distribution of 12 points would be 4 x 3, with $\overline{\Delta}$ = 17 For a rectangular area of approximately 8.33 x 3, a 18 1.90. corresponding distribution would be 6 x 2, with $\overline{\Delta}$ = 2.32. 19 Assuming a relatively square area and a 4 x 3 distribution, the 20

1	calculation of PDI _{min} from equation (2) yields $(1/1.90)(12/25) \cong$				
2	0.25 and the calculation of PDI_{max} from equation (3) yields				
3	$(1/c)(1/1.90)(12/25)^{\frac{1}{2}} \cong 0.36$, where c is taken as one foot as in				
4	the example of personnel standing shoulder to shoulder. Note				
5	that the value of PDI_{max} is seen to increase as c, or the minimum				
6	distance between points, becomes smaller, corresponding to the				
7	ability to pack additional points into the space. To determine				
8	PDI_{act} , measurements of the proposed distribution of points need				
9	to be taken and those measurements used to calculate \overline{d}_{act} as				
10	follows:				
	$2\sum d_{ii}$				
11	$\overline{d}_{act} = \frac{2\sum_{i < j} d_{ij}}{n(n-1)} $ (5)				
11 12	$\overline{d}_{act} = \frac{2\sum_{i < j} d_{ij}}{n(n-1)} $ (5) where				
12	where				
12 13	where d_{ij} = measured distance between point i and point j.				
12 13 14	where d_{ij} = measured distance between point i and point j. Assuming a proposed distribution where \overline{d}_{act} = 2.30, PDI_{act} from				
12 13 14 15	where d_{ij} = measured distance between point i and point j. Assuming a proposed distribution where \overline{d}_{act} = 2.30, PDI _{act} from equation (1) yields (1/2.30) (12/25) ^{1/2} \cong 0.30. This would indicate				
12 13 14 15 16	where d_{ij} = measured distance between point i and point j. Assuming a proposed distribution where $\overline{d}_{act} = 2.30$, PDI _{act} from equation (1) yields (1/2.30) (12/25) ^{1/2} \cong 0.30. This would indicate the space is 20% more crowded (0.25 vs. 0.30) than the				
12 13 14 15 16 17	where $d_{ij} =$ measured distance between point i and point j. Assuming a proposed distribution where $\overline{d}_{act} = 2.30$, PDI _{act} from equation (1) yields (1/2.30)(12/25) ^{1/2} \cong 0.30. This would indicate the space is 20% more crowded (0.25 vs. 0.30) than the theoretical minimum and 20% less crowded than the theoretical				

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· 1	actuality, the perceived crowding will depend on the area
2	encompassed by the points (objects or personnel) within the
3	space. As an example, assume four points arranged in a square
4	having sides approximately 4.4 units long. For such an
5	arrangement, \overline{d}_{act} , as calculated in accordance with equation (5),
6	is $2(d_{12} + d_{13} + d_{14} + d_{23} + d_{24} + d_{34})/(4(4-1)) = 5.0$. This can be
7	compared to a rectangular arrangement having sides of 2.5 and 6
8	units long. Again \overline{d}_{act} is calculated to be 5.0. For a 2 x 2
9	distribution, we obtain $\overline{\Delta}$ = 1.14 from Table 1. If we now assume
10	an area of $A = 100$ for both distributions and $c = 1$, we can
11	calculate PDI_{min} , PDI_{max} and PDI_{act} from equations (2), (3) and (1),
12	respectively.
13	$PDI_{min} = (1/1.14)(4/100) = .035$
14	$PDI_{max} = (1/1) (1/1.14) (4/100)^{\frac{1}{2}} = .175$
15	$PDI_{act} = (1/5) (4/80)^{\frac{1}{2}} = .040$
16	Note that the various PDI's, or the crowding indices, have the
17	same values for both the square and rectangular distributions of
18	points. However, the perceived crowding of personnel separated
19	by 2.5 units, which is approaching the minimum spacing of $c = 1$,
20	would probably be greater than those separated by 4.4 units.
21	Carrying the example to its extreme, a long, narrow rectangle can
22	be formed where the two points forming the shorter side of the

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rectangle are at the minimum spacing "c". Again, the PDI values 1 would remain the same, but the crowding at the ends of the 2 rectangle would probably be intolerable. 3 4 SUMMARY OF THE INVENTION 5 Accordingly, it is a general purpose and object of the 6 present invention to provide an improvement to the PDI method for 7 laying out workplaces which better takes into account the 8 distribution of points within an area. 9 It is a further object of the present invention that the 10 improvement better reflect the perceived crowding within the 11 point distribution. 12 These objects are provided with the present invention by an 13 14 improved method of calculating the crowding index for a space, PDI_{act}, which accounts for the distribution of points within the 15 While the term \overline{d}_{act} attempts to account for the spacing 16 space. between points, it is to be noted in the example given above that 17 the change from a square distribution of points to a rectangular 18 distribution had no effect on the crowding indices. However, 19 with \overline{d}_{act} held constant, there is a change in the area bounded by 20 the points as the distribution moves from a square configuration 21 $(A_{square} = 4.4 \times 4.4 = 19.36)$ to a rectangular one $(A_{rect} = 2.5 \times 6)$ 22 23 = 15). The decrease in area is consistent with an increase in

the perceived crowding. It is proposed that a more accurate measure of the actual crowding index will utilize a measure of the actual polygonal space occupied by the distribution of points within the total area as well as the average Euclidean distance, \overline{d}_{act} , between the points for which a layout is desired. This new measure can be expressed as follows:

$$PDI_{poly} = \frac{1}{\overline{d_{act}}} \sqrt{\frac{n}{A_{poly}}}$$
(6)

where

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Apoly = the area of the polygonal space occupied by the distribution.

The method of the present invention further provides for the calculation of A_{poly} based on the use of Pick's theorem, as further developed herein.

BRIEF DESCRIPTION OF THE DRAWINGS

A more complete understanding of the invention and many of the attendant advantages thereto will be readily appreciated as the same becomes better understood by reference to the following detailed description when considered in conjunction with the accompanying drawings wherein corresponding reference characters indicate corresponding parts throughout the several views of the drawings and wherein:

· 1	FIG. 1 depicts an area A of 2 x 4 units with $n = 6$ points
2	distributed therein;
3	FIG. 2 depicts a polygonal area containing the distributed
4	points; and
5	FIG. 3 depicts a lattice overlaid on the polygonal area.
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7	DESCRIPTION OF THE PREFERRED EMBODIMENT
8	Referring now to FIG. 1, there is shown a configuration of 6
9	points, denoted n_1 through n_6 , arranged in a space of 8 square
10	units. In using the improved PDI method, the values for PDI_{\min}
11	and PDI_{max} are computed in accordance with the prior art. Using
12	Table 1 or equation (4), a 3 x 2 lattice is chosen, yielding a $\overline{\Delta}$
13	of 1.42. Assuming a minimum distance between objects of c =
14	0.75, equations (2) and (3) yield values of 0.528 and 0.813 for
15	PDI_{min} and PDI_{max} , respectively. The average Euclidean distance
16	between points \overline{d}_{act} is also determined in the conventional manner,
17	i.e., by measurements taken from time-lapse observations. Using
18	the distribution shown in FIG. 1, $\overline{d}_{act} \cong 1.54$. To determine PDI _{act}
19	in the conventional manner, we use equation (1) with $A = 8$.
20	PDI_{act} is then determined to be \cong 0.562. A PDI _{act} just slightly
21	higher than PDI _{min} would indicate a non-crowded layout. Referring
22	now to FIG. 2, the area to be used in calculating the improved

crowding index, PDIpoly, in accordance with the present invention is depicted therein. The polygonal area A_{poly} , is referred to as a convex hull and is constructed as described in Computational Geometry: An Introduction, Preparata, F. P. and Shamos, M. I. (1985, pp. 104-106) New York: Springer-Verlag. Intuitively, the convex hull is constructed by imagining a rubber band stretched around all the points and, when released, the band assumes the shape of the hull. If the points are then connected pairwise, no line falls outside the bounded figure. A number of methods, well known in the art, are available for calculating the convex hull In a previous paper, "Measuring The Areal Density Of A area. Finite Ensemble", Perceptual and Motor Skills, O'Brien, F. (1995, vol. 81, pp. 195-200), the inventor discusses three such methods: (1) Pick's theorem; (2) the Surveyor's Area formula; and (3) Hero's formula. Pick's theorem will be used to illustrate the calculation of the area of the convex hull, Apoly, which will then be used in determining the improved crowding index, PDI_{poly}.

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Referring now to FIG. 3, the convex hull is shown overlaid with a square lattice of points such that each vertex of the hull meets a point of the lattice. It is anticipated the spacing between lattice points will be determined by overlaying the convex hull with lattices having successively smaller and smaller spacing. The process is continued until the lattice spacing is

1	such that each vertex of the convex hull falls on a lattice				
2	point. Pick's theorem states:				
3	$A_{poly} = r^{2} \left(i + \frac{b}{2} - 1 \right) $ (7)				
4	where				
5	r = the spacing between lattice points;				
6	i = the number of lattice points in the interior of the				
7	hull; and				
8	b = the number of lattice points on the boundary.				
9	FIG. 3 shows a lattice with $r = 0.25$. Counting the number of				
10	lattice points on the interior of the convex hull yields i = 41				
11	and the number of lattice points on the boundary gives $b = 5$.				
12	A_{poly} from equation (7) is $(.25)^2(41 + 5/2 - 1) = 2.66$. Using				
13	this value in equation (6) yields a value of 0.98 for PDI_{poly} .				
14	Since $PDI_{poly} > PDI_{max}$, a crowded condition is indicated. Looking				
15	to FIG. 3, we can see the points are tightly grouped in the				
16	center of the rectangular area. The prior art crowding index,				
17	PDI_{act} , accounted for the spacing of points within the group				
18	through the term \overline{d}_{act} . However, the fact that the point				
19	distribution occupies only a relatively small area $(A_{poly} = 2.66)$				
20	within the total area $(A = 8.0)$ has no influence on the prior art				
21	crowding index. As indicated in the above calculation, the use				
22	of the convex hull area term A_{poly} provides a new crowding index,				
23	PDI_{poly} , which takes the actual area occupied by the distribution				

into account. The spacing of points within the group is accounted for in the term \overline{d}_{act} when calculating PDI_{poly}, in the same manner as in calculating PDI_{act}. In the example given above, the new crowding index is found to be not only greater than the prior art crowding index, but also greater than PDI_{max}, indicating the tight grouping of points does not make for the most efficient use of the total area A. Another way of looking at this result is to note that PDI_{poly}' is independent of the area A being laid out. Changes in the total area A effect PDI_{min} and PDI_{max}, or the bounds of PDI_{poly}', but the crowding index within the convex hull area is not effected by the changes to the total area A.

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What has thus been described is an improvement to the prior art crowding index, or PDI, method for laying out workspace where the average interpoint distance between the personnel and/or equipment to be laid out, \overline{d}_{act} , can be determined. The improvement lies in using the convex hull area, A_{poly} , of the distribution of points being laid out within the space to calculate the actual crowding index for the workspace. The convex hull area is that area having a boundary line connecting pairs of points being laid out such that no line connecting any pair of points crosses the boundary line. The calculation of the convex hull area is illustrated using Pick's theorem. The improved crowding index is termed PDI_{poly} to distinguish it from

the prior art crowding index, PDI_{act} . In the prior art, the distribution of points within the workplace was taken into account in the crowding index, PDI_{act} , solely through the average interpoint distance term \overline{d}_{act} . The use of the area bounded by the personnel or equipment being laid out in determining the improved crowding index, PDI_{poly} , more fully takes into account the distribution of points within the total area being laid out and also better reflects the perceived crowding within the point distribution.

While a preferred embodiment of the invention using Pick's theorem has been disclosed in detail, it should be understood by those skilled in the art that various other methods or formulae for calculating the convex hull area, A_{poly}, may be used. For example, the convex hull area may be calculated using the Surveyor's Area formula or Hero's formula.

When Cartesian coordinates are readily available for the points forming the vertices of the convex hull, the Surveyor's Area formula may be used:

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$$A_{poly} = 1/2 |(x_1y_2 - x_2y_1) + (x_2y_3 - x_3y_2) + \dots + (x_sy_1 - x_1y_s)|$$
(8)

where $|\cdot|$ indicates the absolute value and $\{(x_1y_1), \ldots, (x_sy_s)\}$ are the Cartesian coordinates of the s boundary points of the convex hull. When coordinate measurements are not easily available, but one is able to obtain the distances between the vertices of the

convex hull, such as from an aerial photograph, then Hero's formula may be used. Hero's formula is based on summing the areas of non-overlapping triangles within the convex hull. The area of each triangle is calculated from:

$$K = \sqrt{C_p (C_p - S_1) (C_p - S_2) (C_p - S_3)}$$
(9)

where S_1 , S_2 and S_3 are the lengths of the sides of triangle and C_p is the semiperimeter of the triangle, or $(S_1 + S_2 + S_3)/2$. In general, s - 2 triangles will result from a convex hull consisting of s boundary points. The total area of the convex hull is then given as:

$$A_{poly} = \sum_{j=1}^{s-2} K_j$$
 (10)

12As with the use of Pick's theorem to calculate Apoly, the13Surveyor's Area formula and Hero's formula are well known in the14art.

In light of the above, it is therefore understood that the invention may be

practiced otherwise than as specifically described.

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WORKPLACE LAYOUT METHOD USING CONVEX POLYGON ENVELOPE

ABSTRACT OF THE DISCLOSURE

An improved method for laying out a workspace using the 6 prior art crowding index, PDI, where the average interpoint 7 distance between the personnel and/or equipment to be laid out, \overline{d} 8 act, can be determined. The improvement lies in using the convex 9 hull area, A_{poly} , of the distribution of points being laid out 10 11 within the workplace space to calculate the actual crowding index 12 for the workspace. The convex hull area is that area having a boundary line connecting pairs of points being laid out such that 13 14 no line connecting any pair of points crosses the boundary line. 15 The calculation of the convex hull area is illustrated using 16 Pick's theorem with additional methods using the Surveyor's Area 17 formula and Hero's formula also being described for calculating 18 A_{poly} . The improved crowding index is termed PDI_{poly} to 19 distinguish it from the prior art crowding index, PDI_{act}.

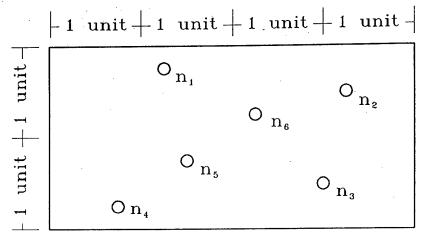


FIG. 1

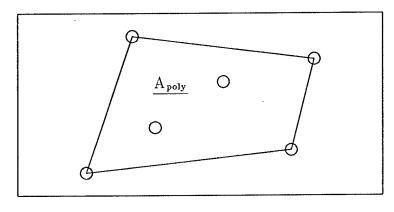


FIG. 2

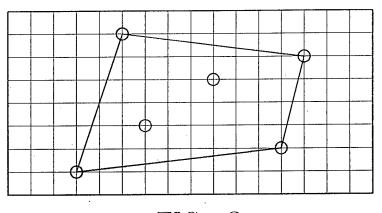


FIG. 3