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#### THE SYNTHESIS OF POTENTIAL ANTIPARASITIC DRUGS

FINAL REPORT

MAY 1990

E. A. Nodiff, S. Chatterjee and K. Tanabe

#### Supported by

U. S. ARMY MEDICAL RESEARCH AND DEVELOPMENT COMMAND Fort Detrick, Frederick, Maryland 21701-5012

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#### FOREWORD

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EA Mode 17 May 1996

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#### INTRODUCTION

P. falciparum and P. vivax cause 95% of human malaria. P. falciparum has no persistent liver forms and thus no potential for relapse; it can be radically cured with a blood schizontocide. P. vivax does have persistent liver forms which can cause relapse by intermittent re-invasion of cleared blood. Radical cure of vivax malaria therefore requires a blood and a tissue schizontocide. Unfortunately, the antimalarial chemotherapeutic picture is bleak. Many clinical blood schizontocides are available but they are obsolescent because of the facility with which P. falciparum generates resistant strains. For example, mefloquine, the best of the new blood schizontocides, has already encountered resistance, in Thailand and Tanzania, while still in field trials. In stark contrast to the abundance of blood schizontocides, there is only a single drug, primaquine, in general use as a tissue schizontocide (antirelapse drug). Primaquine is also a gametocytocide and a sporontocide and is relatively slow to select resistant strains. However, primaquine is far from the ideal drug; it is a poor blood schizontocide and it has a therapeutic index low enough to make its use hazardous.

In an earlier attempt to improve primaquine we prepared a series of primaquines with an alkoxy group at position 5 and a methyl group at position 4. These compounds were extremely active as blood <u>and</u> tissue schizontocides but were toxic at the upper half of the dosage range (80-640 mg/kg). We were subsequently able to dramatically attenuate the toxicity of these compounds, with minimal activity loss, by attaching a phenyl group to the terminal carbon of the 5-alkoxy group.

During the past two years, we have attempted to further enhance this series by attaching various substituents to the terminal phenyl group (Tables III - V). We have also prepared several compounds in which the terminal phenyl has been replaced by heterocycles (Table VI). At the request of USAMRDC, we have prepared a third group of primaquines which are trisubstituted (Tables VII - X); these compounds combine a 5-phenoxy or 5-alkoxy group with two additional substituents on the pyridine ring of the

4

quinoline nucleus. Radical curative screening data for the new compounds are too sparse for SAR correlation but some blood schizontocidal comparisons are presented.

#### TABLE I

TARGET COMPOUNDS SUBMITTED TO WRAIR

(1 April 1988 - 30 March 1990)

Structure Quantity, g FRC Code WR Number C1 (CH2)5 0 CH3 CH30\_ 0 N.N 2.2 KT-1756 BL 54350 NH CH3CH(CH2)3NH2 . Fumarate



III-SAN-1

BL 56925

Fumarate

2.57

Structure

0

CH30.



CH3-CH-(CH2)3NH2 Funerate •



2.8

II-SAN-47

Quantity, g

Structure



2.57

SAN-76

FRC Code

BL 52785

WR Number





SAN-93

BL 53522

сн<sub>3</sub>сн(сн<sub>2</sub>)<sub>3</sub>мн<sub>2</sub> .

NH

Fumarate

.

Structure



3.0

7.3

WR Number







NH-CH-(CH<sub>2</sub>)<sub>3</sub>NH<sub>2</sub> ·Fumarate CH<sub>3</sub> KT-1860

BM 03705

Structure

#### Quantity, g

WR Number



II-SAN-59 BL 55820

FRC Code



IV-SAN-56

BM 03205

Structure

Quantity, g

WR Number

BM 01925



СНЗ



S.M.E.

2.60

IV-SAN-68

FRC Code

IV-SAN-26

BM 03590

Structure

Quantity, g

1.8

WR Number



II-SAN-22 BL 54627

FRC Code

(CH2) 5 CH3 CH3 2.0 CH30 CH3 V NH-CH-(CH2)3-NH2 · Fumarate ĊH<sub>3</sub>

IV-SAN-6

BM 01229

Structure

Quantity, g

FRC Code

IV-SAN-15

WR Number

BM 01667





1.92

3.17

IV-SAN-49

BM 02762

Structure

0

0.

0

NH

CH 30





1.75

III-SAN-44

Structure

Quantity, g FRC Code WR Number



KT-1814	BM	00473
KT-1836	BM	02422



3.1

III-SAN-68

BM 00393

Structure

Quantity, g

WR Number



2.44

III-SAN-79

FRC Code

BM 00722



3.0

BL 57888 III-SAN-33

Structure

Quantity, g

FRC Code

WR Number



1.95

III-SAN-95 BM 01210

#### TABLE II

#### INTERMEDIATES SUBMITTED TO WRAIR

(1 April 1988 - 30 March 1990)

Structure

Quantity, g

FRC Code

WR Number



0.5

KT-1762

BL 54538



0.5

KT-1759 BL 54529

#### TABLE II (CONTINUED)

Structure

Quantity, g

FRC Code

WR Number



0.5

SAN-65

BL 52454





II-SAN-7

#### TABLE II (CONTINUED)

Structure

Quantity, g

FRC Code

WR Number



0.5

II-SAN-55 BL 55900



0.5

KT-1769

#### TABLE II (CONTINUED)

Structure

Quantity, g

FRC Code

WR Number



0.5

KT-1772

BL 55553



0.5

KT-1775

TABLE II (CONTINUED)

Structure Quantity, g FRC Code WR Number 0.5 KT-1749 BL 53291 (CH2)6Br CH, 0.5 II-SAN-49D BL 55937 (CH<sub>2</sub>)<sub>5</sub>Br (CH2)5-Br CF3 0.5 II-SAN-28C BL 54798 SO2CH3 BL 56201 0.5 II-SAN-79 (CH2)5Br

#### TABLE II (CONTINUED)

Structure

Î

Ì

Quantity, g

FRC Code

WR Number



0.5

III-SAN-9

BL 57057



0.5



BL 57048

0.5

KT-1781

#### TABLE II (CONTINUED)

Structure

Quantity, g

FRC Code

WR Number



0.5

KT-1795

#### TABLE II (CONTINUED)

Structure

CH30-

СН30-

CH30-

0:

C

NH2

A

О

NOZ

Quantity, g FRC Code WR Number 0.5 KT-1806 BL 59622 CH3 0.5 KT-1807 BL 59631 0.5 BL 59640 KT-1808

#### TABLE II (CONTINUED)

Structure

Quantity, g

FRC Code

WR Number



0.5

KT-1810

BL 59926



0.5

KT-1811

Structure

Quantity, g

FRC Code

WR Number



0.5

III-SAN-86

BM 00937



0.5

IV-SAN-8C

BM 02753

#### TABLE II (CONTINUED)

Structure

Quantity, g

FRC Code

WR Number

CH3 CH2 (CH2)4Br 0

0.5

KT 1851

BM 03152



0.5

KT 1852

BM 03161

CE, (CE,), 3r

KT-1856

BM 03661

#### BIOLOGY

Sufficient blood schizontocidal screening data have been obtained to permit the following structure-activity correlations:

- 1. Among the 5-[5-(phenyl)pentoxy]primaquines (Table III), introduction of a 2-CF3 group (BL 54967) or a 4-CH3 group (BL 55820) produced an increase in therapeutic index over the parent compound (BL 09293). The 4-CF3 derivative (BL 55384), with 5/5C at 20 mg/kg, should be tested at lower doses. It is of interest that the only derivative with a hydrophilic substituent (BM 01925) was highly toxic.
- 2. Among the 5-[6-(phenyl)hexoxy]primaquines, addition of a 3-C1 (BL 30841), 3-CF<sub>3</sub> (BL 40448) or 2,3-benzo (BL 45137) group (Tables IV and V) provided a small increase in blood schizontocidal activity and a slight decrease in radical curative activity.
- 3. The only 5-[5-(heterocycle)pentoxy]primaquine screened to date (BM 01667; Table VI) was 100% curative at 20 mg/kg and should be evaluated at lower doses. The only other compound in this series (BM 02762) has not yet been tested.
- 4. Table VII includes preliminary blood schizontocidal data for a series of trisubstituted primaquines. These compounds combine a 5-alkoxy or 5-phenoxy group with two additional substituents on the pyridine ring of the quinoline nucleus. In each case one of the two pyridine substituents is at position 2. Tables VIII - X compare these compounds with their 2-unsubstituted prototypes.
- 5. Among the 5-alkoxyprimaquines (Table VIII), addition of the 2-CH<sub>3</sub>O group increased the activity and decreased the toxicity of the 3-methyl derivative (BJ 83486 vs BM 00393) but decreased both the activity and the toxicity of its 4-methyl isomer (BH 89438 vs a).
- Addition of a 2-CH<sub>3</sub>O to 4-methyl-5-phenoxyprimaquine produced a marginal diminution of activity and toxicity (Table IX; BJ 44836 vs BM 00722).
- 7. Table X suggests that 2-CH<sub>3</sub>0,4-CH<sub>3</sub>,5-(4-fluorophenoxy)primaquine (BL 57888) is equally toxic but less effective than its 2-desmethoxy analogue. The 3-CH<sub>3</sub> isomer (BM 00473) has less activity and toxicity than the 4-CH<sub>3</sub> isomer (BL 57888).

# TABLE IIIINFLUENCE OF SUBSTITUENTS ON THE PHENYL GROUP OF5-[5-(PHENYL)PENTOXY]PRIMAQUINESBLOOD SCHIZONTOCIDAL ANTIMALARIAL ACTIVITY(P.berghei, Mouse)



		Cur	es (C	), Tox	cic De	eaths	(T)	or A	MST		
No.	R		Dose,mg/kg								
		5	10	20	40	80	160	320	640		
BL 09293	н		3C	4C	5C	5C	5C	3C	10		
BL 50076	3-C1		4C	5C	5C	5C	3C	10	3C		
BL 56925	4-C1										
BL 54967	2-CF3	10	3C	3C	5C	5C	5C	5C	5C		
BL 49439	3-CF3	6.4	2C	5C	5C	5C	5C	30			
BL 55384	4-CF3			5C	5C	5C	5C	3C	4C		
BL 52785	4-F	10	3C	4C	5C	5C	3C	2C	2T		
BL 53522	4-0CH3	8.1	5C	5C	5C		40		3.0		
BM 03214	2-CH3										
BM 03705	3-CH3										
BL 55820	4-CH3	3C	2C	3C	5C	5C	SC	5C	5C		
BM 03205	4-C2H5										
BM 01925	4-S02CH3				1T		3T		ST		
BM 03590	2,6-(CH3)2										
BL 50236	$3,5-(CF_3)_2$	4.7	9.1	4C	5C	5C	5C	5C	5C		
BL 54627	4-C1, 3-CF3	7.6	10	4C	5C		5C		4C,		

#### <u>TABLE IV</u> <u>INFLUENCE OF SUBSTITUENTS ON THE PHENYL GROUP OF</u> <u>5-[6-(PHENYL)HEXOXY]PRIMAQUINE</u> <u>BLOOD SCHIZONTOCIDAL ANTIMALARIAL ACTIVITY</u> <u>(P.berghei, Mouse)</u>



	Cure	s (C)	), Top	kic De	eaths	(T)	or $\Delta$	MST	
R									
	5	10	20	40	80	160	320	640	
H	5.9	1C	3C	4C	4C	3C	3C	40	
3-01	7.5	10	4C	4C	5C	5C	5C	50	
3-CF3		10	4C	5C	5C	5C	5C		
2,3-Benzo		5.7	2C	5C	5C	5C	5C		
	H 3-C1 3-CF3	R 5.9 3-C1 7.5 3-CF3	R 5 10 H 5.9 1C 3-C1 7.5 1C 3-CF <sub>3</sub> 1C	R 5 10 20   H 5.9 1C 3C   3-C1 7.5 1C 4C   3-CF3 1C 4C	R Dose   5 10 20 40   H 5.9 1C 3C 4C   3-C1 7.5 1C 4C 4C   3-CF3 1C 4C 5C	R   Dose, mg/k     5   10   20   40   80     H   5.9   1C   3C   4C   4C     3-C1   7.5   1C   4C   4C   5C     3-CF3   1C   4C   5C   5C	R Dose,mg/kg   5 10 20 40 80 160   H 5.9 1C 3C 4C 4C 3C   3-C1 7.5 1C 4C 5C 5C   3-CF3 1C 4C 5C 5C 5C	5   10   20   40   80   160   320     H   5.9   1C   3C   4C   4C   3C   3C     3-C1   7.5   1C   4C   4C   5C   5C   5C     3-CF3   1C   4C   5C   5C   5C   5C	





			Cures /No. of Animals									
No.	R	n		Dose, mg/kg								
			0.1	0.316	1.0	3.16	10.0					
BL 09962	н	6	0/2	4/4	2/2							
BL 30841	3-01	6		1/3	3/3							
(BL-48825)												
BL 40448	3-CF3	6		2/3	2/2	3/3						
BL 45137	2,3-Benzo	6		0/2	2/2	2/2						





		Cures	(C)	, To				or $\Delta$	MST	
No.	R	Dose, mg/kg								
		5	10	20	40	80	160	320	640	
BM 01667				5C	5C	5C	3C	2C	0.1	
BM 02762										
TABLE VII TRISUBSTITUTED PRIMAQUINES BLOOD SCHIZONTOCIDAL ANTIMALARIAL ACTIVITY (P.berghei, Mouse)

Contract No. DAMD17-88-C-8106



						Cure	3 (C),	Toxi	c Deal	Cures (C), Toxic Deaths (T) or A MST	or A M	ST
No	R	Ra	RA	Rs				đ	Dose, mg/kg	p/kg		
	7	?			ŝ	10	20	40	80	5 10 20 40 80 160 320 640	320	640
	OCH <sub>2</sub>	Н	CH3	Ph	4.9	10	20	4C	40	4C, 1T	2T	IT
BL 57888	SCH <sub>2</sub>	H	E	4-FPh	1.2	3.0	g	SC	SC	1.2 3.0 3C 5C 5C 1C	13.3 17.1	17.1
	och,	H	CH3	4-CH3Ph(CH2)5								
_	ocha	CH3	н	4-FPh			2.7	2.7 7.7	ក	ß	S	50 50
	och3	CH3	H	3-CF3Ph								
-	OCH3	CH3	H	CH <sub>3</sub> (CH <sub>2</sub> )5	1.5	2.9	1C	1.5 2.9 1C 3C	S	Ą	1.2	1.2 IC
_	CH3	Н	CH3	3-CF <sub>3</sub> Ph								
_	CH3	Н	CH3	4-CH3Ph(CH2)5								

#### TABLE VIII

EFFECT OF THE 2-CH30 GROUP ON 5-(ALKOXY)PRIMAQUINES

BLOOD SCHIZONTICIDAL ANTIMALARIAL ACTIVITY (P. berghei, Mouse



			С	ures	(C), To	xic ]	Deaths	(T),	∆ MST	
No.	R <sub>1</sub>	R <sub>2</sub>		Do	ose, mg	/kg				
			5	10	20	40	80	160	320	640
3J 83486	3-CH3	H		0.2	8.2	2C	1C	7.6	3T	4T
M 00393	3-CH3	OCH3		2.9	1C	3C	5C	4C	1.2	10
H 89438	4-CH3	H	10	10	5C	5C	4C	3 <b>T</b>	5T	5T
a	4-CH3	OCH 3	I	I	10.5	2C	5C	4C	5T	ST

LaMontagne, M.P.; Blumbergs, P.; Smith, D.C. J. Med. Chem. 1989, 32, 1728

a

# TABLE IX

# EFFECT OF THE 2-CH30 GROUP ON 5-(PHENOXY) PRIMAQUINES

# BLOOD SCHIZONTICIDAL ANTIMALARIAL ACTIVITY (P. berghei, Mouse)



		Cures	(C),	Toxi	Dea	ths ('	Γ), ΔΙ	IST	
No.	R				Dose	, mg/1	kg		
		5	10	20	40	80	160	320	640
BJ 44836	H		8.7	4C	3C	4C	4C	3T	2T
BM 00722	OCH3				5C		4C		1T

# TABLE X

# EFFECT OF THE 2-CH<sub>3</sub>O GROUP ON 5-(4-FLUOROPHENOXY)PRIMAQUINES

BLOOD SCHIZONTICIDAL ANTIMALARIAL ACTIVITY (P. berghei, Mouse)



			C	ures	(C), I	oxic	Deat	hs (T	), Δ	MST
No.	R <sub>1</sub>	R <sub>2</sub>			Dos	e, mg	/kg			
			5	10	20	40	80	160	320	640
a	4-CH3	н	7.0	3C	4C	5C	5C	5C	4C,1T	3C,21
BL 57888	4-CH3	СН <sub>3</sub> 0	1.2	3.0	8.0	5C (10.4)	þ	3C		2T
BM 00473	3-CH3	сн <sub>3</sub> 0			2.7	7.7	10	5C	5C	5C

J. Med. Chem. 1982, 25, 1094.b Second Evaluation

#### CHEMISTRY

#### 4-METHYL-5-[5-(R-PHENYL)PENTOXY]PRIMAQUINES

Synthesis of the target compounds (75-86) has been effected as outlined in Scheme 1. Early attempts to make the alkylating agent, <u>35</u> was unsuccessful; <u>35</u> was subsequently prepared using the alternate route shown in Scheme 2.

The alkylating agents (26-37) were made via an adaptation of the method of Klayman et al.<sup>1</sup> The remaining steps in Scheme 1 were adaptations of those described earlier by Nodiff et al.<sup>2</sup>,<sup>3</sup>

#### Scheme 1

	R () Br	$\rightarrow$	R O Li
<u>1</u> .	R = 4-C1	<u>13</u> .	R = 4-C1
<u>2</u> .	$R = 2 - CF_3$	<u>14</u> .	$R = 2 - CF_3$
<u>3</u> .	$R = 4 - CF_3$	<u>15</u> .	$R = 4 - CF_3$
<u>4</u> .	R = 4 - F	<u>16</u> .	R = 4 - F
<u>5</u> .	$R - 4-OCH_3$	<u>17</u> .	$R = 4-OCH_3$
<u>6</u> .	$R = 2-CH_3$	18.	$R = 2-CH_3$
<u>7</u> .	$R = 3-CH_3$	<u>19</u> .	$R = 3-CH_3$
<u>8</u> .	$R = 4-CH_3$	<u>20</u> .	$R = 4-CH_3$
9	$R = 4 - C_2 H_5$	21.	$R = 4 - C_2 H_5$
<u>10</u> .	$R = 4 - SO_2 CH_3$	22.	$R = 4 - SO_2 CH_3$
<u>11</u> .	$R = 2,6-(CH_3)_2$	23.	$R = 2,6-(CH_3)_2$
<u>12</u> .	$R = 4-C1, 3-CF_3$	24.	$R = 4-C1, 3-CF_3$

Scheme 1, Continued

$$\xrightarrow{\text{Br(CH}_2)_5\text{Br}}$$

$$(CH_2)_5$$
-Br

+

26.	R.	-	4-C1
<u>27</u> .	R	-	2-CF3
<u>28</u> .	R	=	4-CF3
<u>29</u> .	R	*	4-F
<u>30</u> .	R		4-0CH3
<u>31</u> .	R		2-CH3
<u>32</u> .	R		3-CH3
<u>33</u> .	R	*	4-CH3
<u>34</u> .	R	-	4-C <sub>2</sub> <sup>H</sup> 5
<u>35</u> .	R	*	4-so2 <sup>CH3</sup>
<u>36</u> .	R	=	2,6-(CH <sub>3</sub> ) <sub>2</sub>
<u>37</u> .	R	-	4-C1, 3-CF <sub>3</sub>

Scheme 1, Continued





 $\frac{39}{49} \cdot R = 4-C1$   $\frac{40}{40} \cdot R = 2-CF_3$   $\frac{41}{41} \cdot R = 4-CF_3$   $\frac{42}{42} \cdot R = 4-F$   $\frac{43}{43} \cdot R = 4-OCH_3$   $\frac{44}{44} \cdot R = 2-CH_3$   $\frac{45}{45} \cdot R = 3-CH_3$   $\frac{46}{45} \cdot R = 4-CH_3$   $\frac{47}{47} \cdot R = 4-C_2H_5$   $\frac{48}{48} \cdot R = 4-SO_2CH_3$   $\frac{49}{49} \cdot R = 2,6-(CH_3)_2$   $\frac{50}{50} \cdot R = 4-C1,3-CF_3$ 





Scheme 1, Continued

$$(CH_2)_5 \longrightarrow (CH_2)_5 \longrightarrow (CH_3)_{H_3} \longrightarrow (CH_2)_{15} \longrightarrow (CH_3)_{H_3} \longrightarrow (CH_2)_{13} \times (CH_$$









#### 4-METHYL-5-[5-(3-CHLOROPHENYL)PENTOXY]PRIMAQUINE

We had received two disparate sets of blood schizonticidal data (Table XI) for the title compound (BL 50076).

#### TABLE XI

# BLOOD SCHIZONTICIDAL ANTIMALARIAL ACTIVITY (P. berghei, Mouse)



BL 50076

				Cu	res (C	), Tox	tc Dea	ths (I	') or	A MST		
Date	GRP	TST										
			0.04	0.08	0.16	0.32	0.63	1.25	2.5	5	10	20
88019	G70	3						5.2	7.0	7.8	4C	4C
88040	G73	3	4.8	5.4	7.6	3C	5C	5C				

The data obtained on date, 88019, indicated no cures below 10 mg/kg. However, the data for date, 88040 showed multiple cures at the extraordinarily low dose, 0.32 mg/kg. In order to permit confirmatory screening, we prepared an additional quantity of the target compound following Scheme 3.





90



25

Br(CH<sub>2</sub>)<sub>5</sub>Br





<u>91</u>



# Scheme 3 - Continued



95



# 2,4-DIMETHYL-5-[5-(4-METHYLPHENYL)PENTOXY]PRIMAQUINE

The title compound has been synthesized as shown in Scheme 4.





<u>8</u> (Aldrich)









33



97 (WRAIR)

# Scheme 4, Continued







# 4-METHYL-5[5-(2-THIENYL)PENTOXY]PRIMAQUINE

The title compound was prepared as outlined in Scheme 5.

### Scheme 5





(WRAIR)



# Scheme 5, Continued







#### 5-[5-(2-FURYL)PENTOXY]-4-METHYLPRIMAQUINE

The title compound was synthesized as shown in Scheme 6.

# Scheme 6



CH 30-

108

Li 109

CH3

0











NO2

OH

0

Scheme 6, Continued









# 2,4-DIMETHYL-5-(3-TRIFLUOROMETHYLPHENOXY)PRIMAQUINE

Scheme 7 outlines the synthesis of the target compound.



#### 2-METHOXY-3-METHYL-5(3-TRIFLUOROMETHYLPHENOXY)PRIMAQUINE

#### 2-METHOXY-3-METHYL-5-(4-FLUOROPHENOXY)PRIMAQUINE

The target compounds were synthesized, as shown in Scheme 8, via an adaptation of the method of LaMontagne et  $a1^4$ .

Scheme 8





 $\frac{122}{123} R = 3 - CF_3 R = 4 - F^3$ 



 $\frac{124}{125} R = 3 - CF_3 R = 4 - F^3$ 



R

 $\frac{126}{127} R = 3 - CF_3 R = 4 - F_3$ 

Scheme 8, Continued







 $\frac{134}{135} R = 3 - CF_3 R = 4 - F^3$ 

 $\frac{136}{137} R = 3 - CF_3 R = 4 - F^3$ 

Scheme 8, Continued



#### 5-(n-HEXOXY)-2-METHOXY-3-METHYLPRIMAQUINE

This synthesis was completed, as outlined in Scheme 9, via an adaptation of the method of LaMontagne et  $a1^4$ ,

Scheme 9



142 (WRAIR)



# Scheme 9, Continued







Scheme 9, Continued



151

#### 2-METHOXY-4-METHYL-5-PHENOXYPRIMAQUINE

2-METHOXY-4-METHYL-5-(4-FLUOROPHENOXY)PRIMAQUINE

Scheme 10







Scheme 10, Continued







 $\frac{165}{166}$  R = H

 $\frac{167}{168}$  R = H

# Scheme 10, Continued



# 2-METHOXY-4-METHYL-5-[5-(4-METHYLPHENYL)PENTOXY]PRIMAQUINE

The title compound was prepared as shown in Scheme 11.

# Scheme 11



8







20





33







# Scheme 11, Continued





Scheme 11, Continued





#### **EXPERIMENTAL**

Melting points were determined in capillary tubes in an electrically heated Thiele-Dennis apparatus. Elemental analyses were performed by Micro-Analysis, Inc., Wilmington, Delaware. Infrared spectra were taken on a Perkin-Elmer Model 1420 Spectrophotometer.

#### 1-Bromo-5-(4-chlorophenyl)pentane (26)

To a stirred solution of  $\underline{1}$  (Aldrich; 39 g, 0.2 mol) in anhydrous Et<sub>2</sub>O (300 ml), at -25°C, under N<sub>2</sub>, was slowly added, during 20 min, a solution of 10 M BuLi in hexane (Aldrich, 20 ml, 0.2 mol) diluted with an additional 10 ml of hexane. The yellow emulsion was stirred at -15°C for 0.5 h, cooled to -35°C, treated with 1,5-dibromopentane (46 g, 0.2 mol) during 10 min and then with THF (200 ml) during 30 min. The resulting white suspension was stirred at -30°C to -15°C for 1 h, allowed to warm to room temperature, slowly poured over dry-ice (200 g) and the yellow solution was added to H<sub>2</sub>O (500 ml). The aqueous layer was separated and extracted with Et<sub>2</sub>O (4 x 150 ml). The organic layer and the ethereal extracts were combined, washed with 10% Na<sub>2</sub>CO<sub>3</sub> and saturated brine, dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to a yellow oil. Fractional distillation gave 22.8 g (44%) of <u>26</u>, bp 115-116°C/0.5 mm; n<sub>D</sub><sup>23</sup> 1.5430. This material was used without further purification.

#### 5-[5-(4-Chloropheny1)pentoxy]-6-methoxy-4-methy1-8-nitroquinoline (39)

To a stirred mixture of <u>38</u> (WRAIR, 11.96 g, 0.05 mol), <u>26</u> (13.37 g, 0.05 mol) and HMPA (50 ml), at 115-120°C, was added dropwise, during 90 min, a solution of propylene oxide (24 ml) and  $Et_3N$  (8 ml). The mixture was heated at 115-120°C for 6h, allowed to cool and extracted with a 1:1 mixture (400 ml) of pet ether (20-40°C) and  $Et_2O$ . The extract was washed with 10% NaOH (3 x 75 ml),  $H_2O$  (2 x 75 ml), dried ( $Na_2SO_4$ ) and treated with carbon (Darco G-60). Solvent concentration gave a yellow solid which was filtered, washed with pet ether (20-40°C) and air-dried to give 8.10 g (38%) of <u>39</u> which was used without further purification. Crystallization of an aliquot from hexane gave an analytical sample as yellow crystals, mp 77-78°C.

Anal. Calcd. for  $C_{22}H_{23}C1N_2O_4$ : C, 63.69; H, 5.59; N, 6.75. Found: C, 63.74; H, 5.83; N, 6.68

#### 8-Amino-5-[5-(4-chlorophenyl)pentoxy]-6-methoxy-4-methylquinoline (51)

A stirred mixture of  $\underline{39}$  (6.46 g, 0.016 mol), Fe-filings (8 g),  $Bu_2^{0}$  (30 ml),  $H_2^{0}$  (100 ml) and HOAc (1.5 ml) was heated at 105-110°C for 3h, allowed to cool and filtered. The filtrate and the residue were extracted with  $Et_2^{0}$  (300 ml). The combined extracts were washed with saturated NaCl solution (2 x 75 ml), dried ( $Na_2SO_4$ ), treated with carbon (Darco) and concentrated to a small volume which on cooling and scratching gave a yellow solid. Filtration, washing with hexane and air-drying gave 3.71 g (62%) of <u>51</u> as yellow crystals, m.p. 69-71°C. The mother liquor was diluted with hexane (50 ml) and cooled overnight to give another 1.04 g (17%) of <u>51</u>. The combined material was used without further purification.

#### 5-[5-(4-Chlorophenyl)pentoxy]-6-methoxy-4-methyl-8-(1-methyl-4-phthalimidobutylamino)quinoline (63)

A stirred mixture of 51 (3.27 g, 0.009 mol) and 4-bromo-1-phthalimidopentane (BPP) (5.23 g, 0.018 mol) was heated at 120-125°C while  $Et_3N$  (3 ml) was slowly added during 30 min. After 3.5h at 120-125°C, more BPP (3.42 g, 0.012 mol) and  $Et_3N$  (2 ml during 30 min.) were added and heating was continued for 5h. On cooling, the mixture was exhaustively extracted with  $Et_20$  (300 ml). The extract was washed with saturated NaCl solution (2 x 75 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to a dark oil. The oil was pumped at 1.8 mm Hg for 2h, applied to a silica gel column and eluted with CHCl<sub>3</sub>. Concentration of the product eluates gave 4.53 g (89%) of <u>63</u> as an orange oil which was used without further purification.

#### 8-(4-Amino-1-methylbutylamino)-5-[5-(4-chlorophenyl)pentoxy]-6-methoxy-4methylquinoline Fumarate (75)

A stirred solution of  $\underline{63}$  (4.53 g, 0.0076 mol), CHCl<sub>3</sub> (25 ml), EtOH (50 ml) and 95% NH<sub>2</sub>NH<sub>2</sub> (3 ml) was heated under reflux for 2h, allowed to cool and filtered. The white residue was washed with EtOH and the combined filtrate and washings were evaporated to an orange oil. The oil was dissolved in Et<sub>2</sub>O (100 ml), and the solution was washed with 20% KOH solution (3 x 50 ml), saturated NaCl solution (2 x 50 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to a viscous dark yellow oil (2.88 g, 81%). The oil was dissolved in CH<sub>3</sub>CN (25 ml) and slowly treated with a hot solution of fumaric acid (0.71 g) in

 $CH_3OH-CH_3CN$  (1:4 V/V, 35 ml). The resulting yellow solid was separated by decantation, washed with  $CH_3CN$  (3 x 20 ml), recrystallized from  $CH_3CN$  and vacuum dried (1.2 mm Hg, 20°C, 2h) to give 2.60 g (59%) of <u>75</u> as a yellow solid, mp 152-153°C (decomp.).

Anal. Calcd. for  $C_{31}H_{40}CIN_{3}O_6$ : C, 63.52; H, 6.88; N, 7.17 Found: C, 63.63; H, 6.84; N, 7.13

#### 1-Bromo-5-(2-trifluoromethylphenyl)pentane (27)

To a stirred mixture of  $\frac{2}{2}$  (Aldrich; 22.5 g, 0.1 mol), THF (140 ml) and hexane (60 ml), under N<sub>2</sub>, at an internal temperature of -76°C, was slowly added (25 minutes), 40 ml (0.1 mol) of a 2.5 M solution of BuLi in hexane (Aldrich); the internal temperature remained below -70°C during addition. The dark brown mixture was stirred at -75°C for 30 minutes and treated with 1,5-dibromopentane (23.0 g, 0.1 mol) at a rate which kept the internal temperature below -70°C. The mixture was allowed to rise to room temperature during 1 h, stirred for an additional hour, cooled to 0°C and slowly added to water-ice (400 ml). The organic layer was separated and the aqueous layer was extracted with Et<sub>2</sub>O (3 x 100 ml). The combined organic solutions were washed with saturated NaCl solution (2 x 75 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and evaporated to a black oil. Fractional distillation gave 13.24g (45%) of <u>27</u> as a colorless oil, bp 90-92°C/0.9 mm; n<sub>D</sub><sup>25</sup> 1.4855.

Anal. Calcd. for  $C_{12}H_{14}BrF_3$ : C, 48.83; H, 4.78. Found: C, 48.91; H, 4.83

# 6-Methoxy-4-methyl-8-nitro-5-[5-(2-trifluoromethylphenyl)pentoxy]quinoline (40)

To a stirred mixture of <u>38</u> (WRAIR)(9.5 g, 0.041 mol), <u>27</u> (12.0 g, 0.041 mol) and HMPA (30 ml), at 110-115°C, was added dropwise, during 75 min, a solution of  $\text{Et}_3N$  (5 ml) and propylene oxide (20 ml). Heating was continued for 6 h at 125-130°C. The mixture was allowed to cool and exhaustively extracted with 400 ml of a 1:1 solution of pet ether (35-60°C) and  $\text{Et}_2O$ . The combined extracts were washed with 10% NaOH (3 x 100 ml), H<sub>2</sub>O (3 x 100 ml), dried (Na<sub>2</sub>SO<sub>4</sub>), treated with carbon (Darco) and concentrated to a black oil. The oil was pumped for 2 h at room temperature and 0.5 mm and triturated with hexane (15 ml) until solidification occurred. The solid was

filtered, washed with hexane (30 ml) and air-dried to give 6.5 g (36%) of  $\underline{40}$  as a yellow solid, mp 56-57°C, which was used without further purification. An aliquot was crystallized twice from hexane to give the analytical sample, mp 60-61°C.

Anal. Calcd. for  $C_{23}H_{23}F_{3}N_{2}O_{4}$ : C, 61.60; H, 5.17; N, 6.25. Found: C, 61.86; H, 5.38; N, 6.45.

#### 8-Amino-6-methoxy-4-methy1-5-[5-(2-trifluoromethy1pheny1)pentoxy]quinoline (52)

A stirred mixture of  $\underline{40}$  (6.0 g, 0.0134 mol), Fe - filings (7.5 g), H<sub>2</sub>0 (100 ml), AcOH (1.5 ml) and Bu<sub>2</sub>0 (15 ml) was heated at 95-100°C for 2 h, allowed to cool and exhaustively extracted with Et<sub>2</sub>0 (total, 400 ml). The extract was washed with saturated NaCl solution (2 x 75 ml), dried (Na<sub>2</sub>SO<sub>4</sub>), treated with carbon (Darco) and evaporated to a dark yellow oil. After being pumped for 4 h at 0.5 mm, the oil was triturated with hexane (10 ml) at 0°C until a yellow solid appeared; yield 4.28 g (76%), mp 58-59°C. Recrystallization of an aliquot from hexane (2X) gave the analytical sample as yellow crystals, mp 59-60°C.

Anal. Calcd. for  $C_{23}H_{25}F_{3}N_{2}O_{2}$ : C, 66.01; H, 6.02; N, 6.70. Found: C, 66.19; H, 6.09; N, 6.46.

# <u>6-Methoxy-4-methyl-8-(1-methyl-4-phthalimidobutylamino)-5-[5-(2-trifluoromethyl-phenyl)pentoxy]quinoline (64)</u>

A stirred mixture of 52 (4.0 g, 0.0096 mol) and 4-bromo-1-phthalimidopentane (BPP) (5.66g, 0.019 mol) was heated at 110-115°C while  $Et_3N$  (2.5 ml) was slowly added during 45 min. After 2 h at 110-115°C, more BPP (3.3 g) and  $Et_3N$  (0.75 ml during 10 min) were added. Heating was continued for 2 h and additional BPP (1.9 g) was introduced. After 2 h at 120-125°C, final quantities of BPP (1.4g) and  $Et_3N$  (0.5 ml) were added and the mixture was heated at 120-125°C for 2 h. On cooling, the mixture was applied to a silica gel column and eluted with CHCl<sub>3</sub>. Concentration of the eluates gave 4.86 g (80%) of <u>64</u> as a dark yellow oil which was used without further purification.
## <u>8-(4-Amino-1-methylbutylamino)-6-methoxy-4-methyl-5-</u> [5-(2-trifluoromethylphenyl)pentoxy]quinoline Fumarate (<u>76</u>)

A stirred solution of <u>64</u> (4.86 g, 0.0077 mol),  $CHCl_3$  (50 ml), EtOH (100 ml) and 95%  $NH_2NH_2$  (9  $\pi$  was heated under reflux for 3 h, allowed to cool, concentrated and extracted with  $Et_20$ . The extract was washed with 20% KOH (3 x 75 ml), saturated NaCl solution (2 x 50 ml), dried ( $Na_2SO_4$ ) and evaporated to a yellow oil. The oil was dissolved in  $CH_3CN$  (30 ml) and treated with 40 ml of a boiling solution of fumaric acid (0.89g) in MeOH-CH<sub>3</sub>CN (1:4 v/v). The resulting precipitate was washed with  $CH_3CN$  (3 x 15 ml), crystallized from  $CH_3CN$  and vacuum-dried to give 2.37 g (50%) of <u>76</u> as a yellow solid, mp 154-155°C (decomp).

Anal. Calcd. for  $C_{32}H_{40}F_{3}N_{3}O_{6}$ : C, 62.02; H, 6.51; N, 6.78. Found: C, 62.16, H, 6.62; N, 6.50

#### 1-Bromo-5-(4-trifluoromethylphenyl)pentane (28)

This compound was prepared in a manner identical with that described for the 2-isomer (27). The yield of 28, from 22.5 g (0.1 mol) of 3, was 11.08 g (38%); bp 94-96°C/0.8 mm;  $n_D^{23}$  1.4805

#### 6-Methoxy-4-methyl-8-nitro-5-[5-(4-trifluoromethylphenyl)pentoxy]quinoline (41)

This synthesis was identical with that described for the 2-isomer  $(\underline{40})$ . The yield of  $\underline{41}$ , from 8.78 g (0.0375 mol) of  $\underline{38}$ , was 8.95 g (53%) as a yellow solid, mp 71-72°C, which was used without further purification. Crystallization of an aliquot from hexane provided the analytical sample, mp 72-73°C.

Anal. Calcd. for  $C_{23}H_{23}F_{3}N_{2}O_{4}$ : C, 61.60; H, 5.17; N, 6.25. Found: C, 61.36; H, 5.29; N, 6.40

#### 8-Amino-6-methoxy-4-methyl-5-[5-(4-trifluoromethylphenyl)pentoxy]quinoline (53)

The reduction of <u>41</u> was effected essentially as described for the 2-isomer (<u>40</u>). The yield of the 8-amino derivative (<u>53</u>) from 8.42 g (0.0188 mol) of <u>41</u> was 6.37 g (81%). Crystallization of an aliquot from hexane afforded the analytical sample, mp 77-78°C.

Anal. Calcd. for  $C_{23}H_{25}F_{3}N_{2}O_{2}$ : C, 66.01; H, 6.02; N, 6.70. Found: C, 65.86; H, 6.34; N, 6.66.

## <u>6-Methoxy-4-methyl-8-(1-methyl-4-phthalimidobutylamino)-5-[5-(4-trifluoro-</u> methylphenyl)pentoxy]quinoline (<u>65</u>)

Phthalimidoalkylation of 5.85 g (0.014 mol) of 53, carried out as described for the synthesis of 64, gave 4.82 g (54%) of 65 as an orange oil which was used without further purification.

## <u>8-(4-Amino-1-methylbutylamino)-6-methoxy-4-methyl-5-[5-(4-trifluoro-</u> methylphenyl)pentoxy]quinoline Fumarate (<u>77</u>)

A stirred solution of  $\underline{65}$  (4.82 g, 0.0076 mol), CHCl<sub>3</sub> (30 ml), EtOH (60 ml) and 95% NH<sub>2</sub>NH<sub>2</sub> (6 ml) was heated under reflux for 1 h, allowed to cool and filtered. The white residue was washed with EtOH (5 ml) and the combined filtrate and washings were concentrated to an orange oil. The oil was dissolved in Et<sub>2</sub>O (200 ml) and the solution was washed with 25% KOH (3 x 50 ml), saturated NaCl solution (2 x 50 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to a dark orange oil; yield 3.61 g (94%) after pumping for 1 h at 1 mm/Hg. This base was dissolved in CH<sub>3</sub>CN (20 ml) and slowly treated, during 15 min, with 35 ml of a hot solution of fumaric acid (0.83 g) in MeOH-CH<sub>3</sub>CN (1:1 v/v). The resulting solid was washed with CH<sub>3</sub>CN (2 x 25 ml), crystallized from CH<sub>3</sub>CN and dried (3.5 h at 0.5-1.0 mm) to give 2.86 g (61%) of <u>77</u> as a yellow solid, mp 155-156<sup>o</sup>C (decomp.).

Anal. Calcd. for  $C_{32}H_{40}F_{3}N_{3}O_{6}$ : C, 62.02; H, 6.51; N, 6.78. Found: C, 61.75; H, 6.81; N, 6.57.

#### 1-Bromo-5-(4-fluorophenyl)pentane (29)

To a stirred mixture of 4-fluorobromobenzene ( $\underline{4}$ ) (Aldrich; 35.0 g, 0.20 mol) in anhydrous Et<sub>2</sub>O (250 ml), under N<sub>2</sub>, at -40°C, was added dropwise during 30 min., 20 ml of a 10 M solution of BuLi in hexane (Aldrich) diluted with an additional 20 ml of dry hexane. The temperature rose to -30°C during addition and stirring was continued at -30°C for 30 more minutes. The mixture was treated with 1,5-dibromopentane (Aldrich; 46.0 g, 0.20 mol), dropwise, during 10 min., allowed to warm to -10°C, stirred for 20 min., diluted with THF (150 ml), during 30 min., stirred at -10°C for 30 min., and slowly brought

to room temperature. The mixture was slowly poured over crushed dry ice (200 g) and the resulting mixture was carefully added to cold  $H_2O$  (500 ml). The aqueous layer was extracted with  $Et_2O$  (3 x 200 ml) and the combined extracts and organic layer were washed with 10%  $Na_2CO_3$  (3 x 100 ml), saturated NaCl solution (2 x 200 ml), dried ( $Na_2SO_4$ ) and concentrated to a pale yellow oil. Fractional distillation gave 18.76 g (38%) of 29 as an oil, bp 128-129°C/3.5 mm, which was used without further purification.

## 5-[5-(4-Fluoropheny1)pentoxy]-6-methoxy-4-methy1-8-nitroquinoline (42)

To a stirred mixture of <u>38</u> (WRAIR; 6.03 g, 0.026 mol), <u>29</u> (6.32 g, 0.026 mol) and HMPA (20 ml), at 120-130<sup>°</sup>C, was added, dropwise, during 90 min., a solution of propylene oxide (20 ml) and  $\text{Et}_{3}N$  (5 ml). The mixture was heated for an additional 5 h, allowed to cool, extracted with  $\text{Et}_{2}O$  (300 ml) and  $\text{Me}_{2}CO$  to leave 2.26 g of starting material <u>38</u>. The ether extract was washed with 5% NaOH (3 x 100 ml), H<sub>2</sub>O (3 x 100 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and evaporated, in vacuo, to a black oil. The oil was placed on a silica gel column and eluted with CHCl<sub>3</sub>. Concentration of the eluates gave a yellow oil which solidified on standing in the refrigerator (4.1 g, 48%). Crystallization from hexane provided an analytical sample as yellow crystals, m.p. 64-65°C.

Anal. Calcd. for  $C_{22}H_{23}FN_2O_4$ ; C, 66.32; H, 5.82; N, 7.03 Found: C, 66.02; H, 5.85; N, 6.76

## 8-Amino-5-[5-(4-fluoropheny1)pentoxy]-6-methoxy-4-methylquinoline (54)

A stirred mixture of 42 (7.28 g, 0.018 mol), Fe filings (6 g), H<sub>2</sub>O (100 ml), Bu<sub>2</sub>O (12 ml) and HOAc (1.5 ml) was heated at 105-110° for 1.5 h, allowed to cool and filtered. The solid and the filtrate were extracted with Et<sub>2</sub>O and the combined extracts (400 ml) were washed with saturated NaCl solution (3 x 100 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to a dark oil. The oil was combined with identical material from a similar run which started with 2.5 g (0.0063 mol) of 42. The combined oils were placed on a silica gel column and eluted with CHCl<sub>3</sub>. Concentration of the eluates gave 6.33 g (70%) of 54 as an oil which solidified on standing. This material was used without further purification.

#### <u>5-[5-(4-Fluorophenyl)pentoxy]-6-methoxy-4-methyl-8-(1-methyl-4-phthalimidobutyl-</u> amino)quinoline (<u>66</u>)

A stirred mixture of 54 (4.18 g, 0.0113 mol) and 4-bromo-l-phthalimidopentane (BPP) (6.72 g, 0.0226 mol) was heated at 125-130°C while  $Et_3N$  (3 ml) was added in small portions during 30 min. After two more hours of heating, additional quantities of BPP (3.36 g) and  $Et_3N$  (1 ml) were introduced during 15 min. Heating was continued for 3 h, the mixture was allowed to cool, placed on a silica gel column and eluted with CHCl<sub>3</sub>. The eluates were concentrated to give 6.34g (96%) of <u>66</u> as a yellow-orange oil which was used without further purification.

## <u>8-(4-Amino-1-methylbutylamino)-5-[5-(4-fluorophenyl)pentoxy]-6-methoxy-4-methyl-</u> quinoline Fumarate (<u>78</u>)

A stirred mixture of <u>66</u> (3.68 g, 0.0063 mol),  $CHCl_3$  (25 ml), EtOH (50 ml) and 95%  $NH_2NH_2$  (10 ml) was heated at 85-90°C for 1.5 h, cooled and filtered. The solid was washed with a small amount of EtOH and the combined filtrate and washings were concentrated to an orange oil. This material was dissolved in  $Et_20$  (200 ml), washed with 25% KOH (3 x 75 ml), saturated NaCl solution (2 x 50 ml), dried ( $Na_2SO_4$ ) and concentrated to a dark yellow oil. The oil was dissolved in  $CH_3CN$  (15 ml) and slowly treated with fumaric acid (0.6 g) in 30 ml of a boiling solution of MeOH and  $CH_3CN$  (1:4). On standing overnight at room temperature, a solid precipitated which was crystallized from  $CH_3CN$  to give 1.8 g (50%) of <u>78</u> as a yellow solid, m.p. 148-150°C (decomp).

Anal. Calcd. for  $C_{31}H_{40}FN_{3}O_{6}$ : C, 65.36; H, 7.08; N, 7.38. Found: C, 64.98; H, 7.16; N, 7.14

#### 1-Bromo-5-(4-methoxyphenyl)pentane (30)

This synthesis was carried out in a manner identical with that described for the preparation of 29. From 37.4 g (0.20 mol) of 5 was obtained 18.0 g (35%) of 30 as a colorless oil, bp  $125-127^{\circ}C/1mm$ ;  $n_{D}^{24}$  1.5339. This material was used without further purification.

#### 5-[5-(4-Methoxypheny1)pentoxy]-6-methoxy-4-methy1-8-nitroquinoline (43)

To a stirred mixture of  $\underline{38}$  (7.5 g, 0.032 mol),  $\underline{30}$  (8.24 g, 0.32 mol) and HMPA (25 ml), at 125-130°C, was added, dropwise during 75 min, a solution of propylene oxide (25 ml) and  $Et_3N$  (6 ml). The mixture was heated for an additional 6 h, allowed to cool, extracted with  $Et_2O$  (350 ml) and  $Me_2CO$  to leave 3.83 g of unreacted starting material  $\underline{38}$ . The ether extract was washed with 5% NaOH (2 x 75 ml),  $H_2O$  (3 x 100 ml), dried ( $Na_2SO_4$ ) and concentrated to a black oil. The oil was placed on a silica gel column and eluted with CHCl<sub>3</sub>. Evaporation of the early eluates returned 4.47 g of the starting material,  $\underline{30}$ . Subsequent eluates provided 3.51 g (27%) of  $\underline{43}$  as a viscous yellow oil which was used without further purification.

#### 8-Amino-5-[5-(4-methoxyphenyl)pentoxy]-6-methoxy-4-methylquinoline (55)

A stirred mixture of 43 (5.0 g, 0.012 mol),  $Bu_20$  (10 ml),  $H_20$  (75 ml), HOAc (1 ml) and Fe filings (5 g) was heated at 110-115°C for 3 h, allowed to cool and filtered. The filtrate and the solid were extracted with  $Et_20$  (300 ml) and the combined extracts were washed with saturated sodium chloride solution (2 x 50 ml), dried ( $Na_2SO_4$ ) and concentrated in vacuo. The resulting dark solid was placed on a silica gel column and eluted with 1% MeOH in CHCl<sub>3</sub>. Concentration of the eluates gave 3.84 g (83%) of 55 as a viscous oil which solidified on standing. This material was used without further purification.

## 5-[5-(4-Methoxyphenyl)pentoxy]-6-methoxy-4-methyl-8-(1-methyl-4phthalimidobutylamino)quinoline (67)

A stirred mixture of 55 (3.58 g, 0.0094 mol) and 4-bromo-1-phthalimidopentane (BPP) (5.58 g, 0.0188 mol) was heated at 120-125 °C while Et<sub>3</sub>N (2.5 ml) was added during 20 min. The mixture was heated for an additional 3 h, allowed to cool, placed on a silica gel column and eluted with CHCl<sub>3</sub>. Concentration of the eluates left 3.32 g, (60%) of <u>67</u> as an oil which was used without further purficiation.

## <u>8-(4-Amino-1-methylbutylamino)-5-[5-(4-methoxyphenyl)pentoxy]-6-methoxy-4-</u> methylquinoline Fumarate (<u>79</u>)

A stirred solution of  $\underline{67}$  (4.6 g, 0.0079 mol), CHCl<sub>3</sub> (30 ml), EtOH (60 ml) and 95% NH<sub>2</sub>NH<sub>2</sub> (10 ml) was heated under reflux for 2 h, allowed to cool and filtered. The solid was washed with a small amount of EtOH and the combined filtrate and washings were concentrated to a dark orange oil. The cil was dissolved in Et<sub>2</sub>O (200 ml), washed with 25% KOH (3 x 75 ml), saturated NaCl solution (2 x 50 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to a deep yellow oil. The cil was dissolved in CH<sub>3</sub>CN (30 ml) and treated with 40 ml of a hot solution of fumaric acid (0.75 g) in MeOH-CH<sub>3</sub>CN (1:4). Crystallization of the resulting solid from CH<sub>3</sub>CN gave 2.54 g (55%) of <u>79</u> as a yellow solid, m.p. 152-153°C (decomp.).

Anal. Calcd. for  $C_{32}H_{43}N_{3}O_{7}$ ; C, 66.07; H, 7.45; N, 7.22. Found: C, 65.85; H, 7.68; N, 7.08

#### 1-Bromo-5-(2-methylphenyl)pentane (31)

To a stirred solution of <u>6</u> (Aldrich; 17.1g, 0.1 mol) in Et<sub>2</sub>0 (120 ml), under N<sub>2</sub>, at -20°C, was slowly added (25 minutes) 40 ml of a 2.5 M solution of BuLi in hexane (Aldrich). The yellow solution was stirred at -25°C for 30 minutes and treated with 1,5-dibromopentane, <u>25</u>, (Aldrich; 23.0g, 0.1 mol) followed by THF (60 ml) at a rate which kept the internal temperature below -20°C. The light brown mixture was stirred at -20°C for 1h and allowed to rise to room temperature during 3h. The mixture was slowly added to a bed of dry-ice (120g) and the resulting mixture was poured into H<sub>2</sub>0 (150 ml). The organic layer was separated and the aqueous layer was extracted with Et<sub>2</sub>0 (3 x 100 ml). The combined organic layers were washed with 10% Na<sub>2</sub>CO<sub>3</sub> (3 x 100 ml) followed by saturated NaCl solution (3 x 100 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and evaporated to a dark brown oil. Vacuum fractional distillation gave 10.4g (43%) of <u>31</u> as a colorless oil, bp 104-105.5°C/0.9 mm; n<sub>D</sub><sup>26</sup> 1.5317.

Anal. Calcd. for  $C_{12}H_{17}Br$ : C, 59.76; H, 7.11 Found: C, 59.92; H, 6.98

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## 6-Methoxy-4-methyl-5-[5-(2-methylphenyl)pentoxy]-8-nitroquinoline (44)

To a stirred mixture of <u>38</u> (WRAIR; 8.2g, 0.035 mol), <u>31</u> (8.4g, 0.034 mol) and HMPA (30 ml), at 125°C, was added dropwise, during 3h, a solution of  $Et_3N$  (6 ml) and propylene oxide (24 ml). Heating was continued for 2h at 125-130°C. The mixture was allowed to cool and extracted with 500 ml of a 1:1 solution of pet ether (20-40°C) and  $Et_20$ . The combined extracts were washed with 10% NaOH (3 x 100 ml), saturated NaCl solution (3 x 100 ml), dried (Na<sub>2</sub>SO<sub>4</sub>), treated with carbon (Darco) and concentrated to a dark brown oil. The oil was placed on a silica gel column and eluted with CHCl<sub>3</sub>. Evaporation of the yellow eluates gave a red oil which on trituration with hexane, gave 5.8g (42%) of <u>44</u>, as a yellow solid, m.p., 58-59°C. Recrystallization of an aliquot from hexane-AcOEt (4:1) gave the analytical sample as yellow crystals, m.p. 58-59°C.

Anal. Calcd. for  $C_{23}H_{26}N_2O_4$ : C, 70.03; H, 6.64; N, 7.10. Found: C, 69.81; H, 6.54; N, 7.22.

#### 8-Amino-6-methoxy-4-methyl-5-[5-(2-methylphenyl)pentoxy]quinoline (56)

A stirred mixture of 44 (4.3g, 0.011 mol), Fe-filings (4.3g), H<sub>2</sub>O (100 ml), AcOH (1 ml) and Bu<sub>2</sub>O (10 ml) was heated at 90-95°C for 4h, allowed to cool and exhaustively extracted with Et<sub>2</sub>O (total 500 ml). The extract was washed with saturated NaCl solution (2 x 75 ml), dried (K<sub>2</sub>CO<sub>3</sub>), treated with carbon (Darco) and evaporated to a yellow oil. The oil was triturated with pet ether (20-40°C) to give 3.8g (96%) of <u>56</u> as a yellow solid, mp 55-57°C. This material was used without further purification.

## <u>6-Methoxy-4-methyl-5-[5-(2-methylphenyl)pentoxy]-8-(1-methyl-4-phthalimidobuty-</u> lamino)quinoline (<u>68</u>)

A stirred mixture of 56 (3.5g, 0.0096 mol) and 4-bromo-1-phthalimidopentane (BPP) (3.0g, 0.01 mol) was heated at 125°C while Et<sub>3</sub>N (1.5 ml) was slowly added during 30 min. After 2h at 125-128°C, more BPP (3.0g) and Et<sub>3</sub>N (1.5 ml during 30 min) were added. Heating was continued for 2h and additional BPP (3.0g) and Et<sub>3</sub>N (1.5 ml during 30 min) were introduced and the mixture was heated at 125-128°C for 2h. On cooling, the mixture was extracted with Et<sub>2</sub>O (total 250 ml) and the extract was washed with saturated NaCl solution (2 x 75 ml), dried  $(Na_2SO_4)$  and evaporated to an orange oil. The oil was placed on a silica gel column and eluted with hexane-AcOEt (4:1). The orange eluates, on solvent evaporation, gave 6.0g of crude <u>68</u> as an orange oil which was used without further purification.

## <u>8-(4-Amino-1-methylbutylamino)-6-methoxy-4-methyl-5-[5-(2-methylphenyl)</u> pentoxy]quinoline Fumarate (<u>80</u>)

A stirred solution of <u>68</u> (6.0g, 0.010 mol),  $CHCl_3(25 ml)$ , EtOH (200 ml) and 95%  $NH_2NH_2$  (Eastman; 5 ml) was heated under reflux for 3h., allowed to cool and filtered. The filtrate was concentrated and extracted with  $Et_20$ . The  $Et_20$  extract was washed with 20% KOH (3 x 75 ml), saturated NaCl solution (3 x 75 ml), dried ( $K_2CO_3$ ) and evaporated to a yellow oil. The oil was placed on a silica gel columnn and eluted with  $CHCl_3$ -MeOH (from 1:0 to 10:1). The orange eluates, on concentration, gave 3.1g of free base as an oil. The oil was dissolved in  $CH_3CN$  (100 ml) and treated with 40 ml of a boiling solution of fumaric acid (0.78g) in MeOH- $CH_3CN$  (1:4 v/v). The resulting precipitate was washed with  $CH_3CN$  (30 ml) and vacuum-dried to give 3.0g (53%) of <u>80</u> as a yellow solid, mp 134-137°C (decomp.).

Anal. Calcd. for  $C_{32}H_{43}N_{3}O_{6}$ : C, 67.94; H, 7.66; N, 7.43. Found: C, 68.16; H, 7.66; N, 7.60.

#### 1-Bromo-5-(3-methylphenyl)pentane (32)

This synthesis was carried out in a manner identical with that described for the preparation of <u>31</u>. From 17.1g (0.10 mol) of <u>7</u>, was obtained 12.2g (50%) of <u>32</u> as a colorless oil, bp 105.5-107°/0.9 mm;  $n_D^{24}$  1.5283.

Anal. Calcd. for C<sub>12</sub>H<sub>17</sub>Br: C, 59.76; H, 7.11 Found: C,59.77; H, 7.06

#### 6-Methoxy-4-methy1-5-[5-(3-methylphenyl)pentoxy]-8-nitroquinoline (45)

This synthesis was identical with that described for the 2-isomer (44). From 10.7g (0.045 mol) of <u>38</u>, was obtained <u>45</u> (13.0g, 73%) as a crude yellow oil. This material was used without further purification.

#### 8-Amino-6-methoxy-4-methyl-5-[5-(3-methylphenyl)pentoxy]quinoline (57)

This reduction of 45 was effected as described for the 2-isomer (44). From 9.2g (0.023 mol) of 45, was obtained 57 (7.9g, 94%) as light yellow crystals, mp. 70-72°C. This material was used without further purification.

## 6-Methoxy-4-methyl-5-[5-(3-methylphenyl)pentoxy]-8-(1-methyl-4-phthalimidobutylamino)quinoline (69)

Phthalimidoalkylation of 7.9g (0.021 mol) of 57, carried out as described for the synthesis of 2-isomer (68), gave 11.3g (85%) of 69 as a yellow oil which was used without further purification.

## <u>8-(4-Amino-1-methylbutylamino)-6-methoxy-4-methyl-5-[5-(3-methylphenyl)</u> pentoxy]quinoline Fumarate (<u>81</u>)

A stirred solution of <u>69</u> (11.2g, 0.019 mol), CHCl<sub>3</sub> (100 ml), EtOH (300 ml) and 95% NH<sub>2</sub>NH<sub>2</sub> (Eastman, 12 ml) was heated under reflux for 4h, allowed to cool and filtered. The white residue was washed with EtOH (100 ml) and combined filtrate and washings were concentrated to an orange oil. The oil was extracted with a mixture of  $Et_20$  (250 ml) and 30% KOH (75 ml). The  $Et_20$  solution was separated and washed with saturated NaCl solution (2 x 75 ml), dried (K<sub>2</sub>CO<sub>3</sub>) and concentrated to give the free base as an orange oil (8.0g, 92%). The oil was dissolved in CH<sub>3</sub>CN (150 ml) and treated with 75 ml of a hot solution of fumaric acid (2.1g) in MeOH-CH<sub>3</sub>CN (1:4 v/v). The resulting solid was collected, washed with CH<sub>3</sub>CN and dried (6 h at 75°C and 0.1 mm Hg) to give 7.4g (69%) of <u>81</u> as a yellow solid, mp 140-143°C (decomp.). Anal. Calcd. for C<sub>32</sub>H<sub>43</sub>N<sub>3</sub>O<sub>6</sub>: C, 67.94; H, 7.66; N, 7.43. Found: C, 67.52; H, 7.55; N, 7.44.

#### 1-Bromo-5-(4-methylphenyl)pentane (33)

To a stirred solution of 8 (25.66g, 0.15 mol) in THF (120 ml) and hexane (60 ml) at  $-40^{\circ}$ C, under N<sub>2</sub>, was slowly added, during 40 min, 60 ml (0.15 mol) of a 2.5 M solution of BuLi in hexane (Aldrich). Stirring was continued for 20 min while the temperature was allowed to rise to  $-10^{\circ}$ C and the mixture was then treated with 1,5-dibromopentane (Aldrich; 34.5g, 0.15 mol) during 10 min. After gradual warming to room temperature, the mixture was stirred for 4h, cooled to 0°C and slowly added to water-ice (200 ml). The aqueous layer was extracted with  $\text{Et}_20$  (3 x 100 ml) and the combined extracts and organic layer were washed with saturated NaCl solution (2 x 75 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to a pale yellow oil. Fractional distillation gave 16.2g (45%) of <u>33</u> as a colorless oil, bp 102°C/0.8 mm;  $n_D^{23}$  1.5272.

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Anal. Calcd. for C<sub>12</sub>H<sub>17</sub>Br: C, 59.76; H, 7.11.
Found: C, 59.92; H, 7.13.
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#### 6-Methoxy-4-methyl-5-[5-(4-methylphenyl)pentoxy]-8-nitroquinoline (46)

To a stirred mixture of <u>38</u> (WRAIR; 13.75g, 0.059 mol), <u>33</u> (14.16g, 0.059 mol) and HMPA (40 ml), at 115-120°C, was added dropwise, during 75 min, a solution of Et<sub>3</sub>N (8 ml) and propylene oxide (24 ml). The mixture was heated at 125-130°C for 7 h, allowed to cool and exhaustively extracted with pet ether (20-40°C) and Et<sub>2</sub>O (1:1, 400 ml). The combined extracts were washed with 10% NaOH (3 x 100 ml) and the washings were re-extracted with Et<sub>2</sub>O (3 x 75 ml). The combined Et<sub>2</sub>O solutions were washed with H<sub>2</sub>O ( 3 x 100 ml), dried (Na<sub>2</sub>SO<sub>4</sub>), treated with carbon (Darco) and concentrated to a dark yellow oil. The oil was pumped at 0.6 mm for 1 h and the resulting semi-solid was vigorously triturated with hexane (15 ml) at 5°C to give a yellow solid. Washing with hexane (2 x 10 ml) gave 12.85g (56%) of <u>46</u> as a yellow solid which was used without further purification. Crystallization of an aliquot from hexane provided the analytical sample, m.p. 59-60°C.

Anal. Calcd. for  $C_{23}H_{26}N_2O_4$ : C, 70.03; H, 6.64.; N, 7.10. Found: C, 69.93; H, 6.80; N, 6.99.

#### 8-Amino-6-methoxy-4-methy1-5-[5-(4-methylphenyl)pentoxy]quinoline (58)

A stirred mixture of 46 (11.70g, 0.030 mol), Fe filings (12g), Bu<sub>2</sub>0 (30 ml), H<sub>2</sub>O (100 ml) and HOAc (1.5 ml) was heated at 115-120°C for 3.5 h, allowed to cool and the supernatant portion decanted. The solid and the decantate were extracted with Et<sub>2</sub>O and the combined extracts were washed with saturated NaCl solution (2 x 100 ml), dried (Na<sub>2</sub>SO<sub>4</sub>), treated with carbon (Darco) and concentrated to a dark oil. The oil was pumped (1mm/Hg) for 3 h at room temperature, cooled to 0°C and vigorously triturated with hexane (20 ml) to give a yellow solid. The solid was washed with hexane to

give 8.73g (81%) of 58 which was used without further purification. Crystallization of an aliquot from hexane afforded the analytical sample as yellow crystals, m.p. 56-57°C.

Anal Calcd. for  $C_{23}H_{28}N_2O_2$ : C, 75.79; H, 7.74; N, 7.69. Found: C, 75.67; H, 7.84; N, 7.63.

## <u>6-Methoxy-4-methyl-5-[5-(4-methylphenyl)pentoxy]-8-(1-methyl-4-phthalimido-</u> butylamino)quinoline (<u>70</u>)

A stirred mixture of <u>58</u> (7.12 g, 0.0195 mol) and 4-bromo-1-phthalimidopentane (BPP) (12.36g, 0.042 mol) was heated at 120-125°C while  $Et_3N$  (4 ml) was slowly added during 45 min. After 3h at 120-125°C, more BPP (8.87 g, 0.03 mol) and  $Et_3N$  (3 ml during 30 min.) were added and heating was continued for 5h. On cooling, the mixture was exhaustively extracted with  $Et_2O$  (300 ml) and the extract was washed with saturated brine (2 x 100 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to a deep orange oil. The oil was pumped at 1 mm Hg for 1.5 h, applied to a silica gel column and eluted with CHCl<sub>3</sub>. Concentration of the product eluates gave 11.25 g (99%) of <u>70</u> as an orange oil which was pumped at 0.8 mm Hg for 1h and used without further purification.

## <u>8-(4-Amino-1-methylbutylamino)-6-methoxy-4-methyl-5[5-(4-methylphenyl)</u> pentoxy]quinoline Fumarate (<u>82</u>)

A stirred solution of  $\underline{70}$  (11.25 g, 0.0194 mol), CHCl<sub>3</sub> (50 ml), EtCH (100 ml) and 95% NH<sub>2</sub>NH<sub>2</sub> (6 ml) was heated under reflux for 2.5 h, allowed to cool and filtered. The white residue was washed with EtOH and the combined filtrate and washings were evaporated to an orange oil. The oil was dissolved in Et<sub>2</sub>O (250 ml) and the solution was washed with 25% KOH (3 x 75 ml), saturated NaCl solution (2 x 75 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to a viscous yellow oil (6.48 g, 74%). The oil was dissolved in CH<sub>3</sub>CN (25 ml) and slowly added to a hot solution of fumaric acid (1.67 g) in CH<sub>3</sub>OH-CH<sub>3</sub>CN (1:4 v/v, 65 ml). The resulting yellow precipitate was separated by decantation, washed with CH<sub>3</sub>CN (3 x 20 ml), recrystallized from CH<sub>3</sub>CN and vacuum dried (0.8 mm, 20°C, 2h) to give 5.6 g (51%) of <u>82</u> as a yellow solid, mp 153-154 (decomp.)

Anal Calcd. for  $C_{32}H_{43}N_3O_6$ : C, 67.94; H, 7.66; N, 7.43. Found: C, 67.82; H, 7.75; N,7.25

#### 1-Bromo-5-(4-ethylphenyl)pentane (34)

To a stirred solution of <u>10</u> (Aldrich, 9.25g, 0.05 mol) in THF (30 ml), at -40°C, under N<sub>2</sub>, was slowly added, during 10 minutes, n-BuLi in hexane (Aldrich, 2.5M, 20 ml, 0.05 mol). The solution was slowly brought to -35°C and stirred at -35°C for 1 hour. A solution of <u>25</u> (11.5g, 0.05 mol) in THF (10 ml) was added during 15 min. The mixture was stirred at -35°C for another hour, slowly brought to room temperature, stirred overnight and poured over crushed ice (100g). The organic layer was separated and the aqueous layer was extracted with Et<sub>2</sub>O (3x25 ml). The combined organic layers were washed with saturated nace solution (2 x 50 ml), dried (K<sub>2</sub>CO<sub>3</sub>) and concentrated to a pale yellow oil. The oil was subjected to vacuum fractional distillation and crude <u>34</u> (5.82g, 46%), boiling at 110-112°C (1.2 mm of Hg), was collected. This material was used without further purification.

## 5-[5-(4-Ethylphenyl)pentoxy]-6-methoxy-4-methyl-8-nitroquinoline (47)

To a mechanically stirred mixture of <u>38</u> (WRAIR), 4.60g, 0.02 mol), <u>34</u> (5.00g, 0.02 mol) and HMPA (35 ml), at 105-110°C, was added dropwise, during 75 min, a solution of  $\text{Et}_{3N}$  (4 ml) and propylene oxide (8 ml). The mixture was heated at 105-110°C for 3 hr, allowed to cool and extracted with a solution of pet.ether (20-40°C) amd  $\text{Et}_{20}$  (1:1 v/v, 150 ml), leaving behind a black residue. The organic layer was washed with 10% NaOH solution (3x50 ml). The combined basic wash solutions were re-extracted with a pet.ether (20-40°C)- $\text{Et}_{20}$  solution (1:1 v/v, 2x50 ml) and the combined organic layers were washed with H<sub>2</sub>0 (2x50 ml), dried (K<sub>2</sub>CO<sub>3</sub>), treated with Darco, filtered and concentrated to an oil which on trituration with cold pet.ether (20-40°C, 4 ml) gave <u>47</u> as a yellow solid, 4.57g (56%), mp. 53-54°C. This material was used without further purification.

#### 8-Amino-5-[5-(4-ethylphenyl)pentoxy]-6-methoxy-4-methylquinoline (59)

A mechanically stirred mixture of 47 (4.00g, 0.0098 mol), Fe-filings (6.0g), Bu<sub>2</sub>O (10 ml), H<sub>2</sub>O (50 ml) and HOAc (1.0 ml) was heated at 100-105°C for 2h, allowed to cool and filtered. The residue was washed with Et<sub>2</sub>O (150 ml) and the filtrate and the washings were combined. The organic layer was separated and the aqueous layer was extracted with Et<sub>2</sub>O (2x50 ml). The combined organic layers were washed with saturated NaCl solution (2x50 ml), dried ( $K_2CO_3$ ) and treated with Darco. Slow solvent evaporation at room temperature produced a yellow solid which was filtered, washed with hexane and air-dried to give <u>59</u>, 2.05g (55%), mp. 68-69°C. The combined mother liquor and the washings, on cooling (<0°C), gave another crop, 0.75g (20%). The combined material was used without further purification.

## 5-[5-(4-Ethylphenyl)pentoxy]-6-methoxy-4-methyl-8-(1-methyl-4-phthalimidobutylamino)quinoline (71)

A mechanically stirred mixture of 59 (2.70g, 0.007 mol) and 4-bromo-1phthalimidopentane (BPP) (3.91g, 0.0132 mol) was heated at 110-115°C while Et<sub>3</sub>N (3 ml) was slowly added during 45 min. After 3h at 110-115°C, more BPP (2.25g, 0.0075 mol) and  $Et_3N$  (1.5 ml during 5 min.) were added and heating was continued for 4h. More BPP (1.56g, 0.0053 mol) and Et<sub>3</sub>N (1 ml during 5 min) were added and heating was continued for 3 hr. TLC (20% EtOAc-hexane) of the reaction-mixture still showed unreacted 59. A final portion of BPP (2.82g, 0.0095 mol) and  $Et_3N$  (2 ml during 10 min) were added followed by heating overnight. On cooling,  $H_2O$  (50 ml) was added to the flask and the mixture was extracted with Et<sub>2</sub>O (2x75 ml). The combined organic layers were washed with saturated NaCl solution (2x50 ml), dried ( $K_2CO_3$ ) and concentrated to a black oil. The oil was dissolved in CHCl<sub>3</sub> (7 ml), applied to a silica column and eluted with 5% EtOAc-hexane. After recovering unreacted BPP, elutant was changed to 10% EtOAc-hexane. Produce eluates were combined and solvent evaporated to give  $\frac{71}{1}$  as an orange oil, 3.55g (83%). This material was used without further purification.

## <u>8-(4-Amino-1-methylbutylamino)-5-[5-(4-ethylphenyl)pentoxy]-6-methoxy-4-</u> methylquinoline Fumarate (<u>83</u>)

A mechanically stirred solution of  $\underline{71}$  (3.50g, 0.006 mol), CHCl<sub>3</sub> (30 ml), EtOH (60 ml) and 95% NH<sub>2</sub>NH<sub>2</sub> (3 ml) was heated under reflux for 1.5h, allowed to cool and filtered. The white residue was washed with CHCl<sub>3</sub> (50 ml) and the combined filtrate and washings were evaporated to an orange oil. The oil was dissolved in Et<sub>2</sub>O (100 ml) and the solution was washed with 20% NaOH solution (3x30 ml). The combined basic wash-solutions were re-extracted with Et<sub>2</sub>O (2x50 ml) and the combined organic layers were washed with H<sub>2</sub>O (2x25 ml), dried (K<sub>2</sub>CO<sub>3</sub>) and concentrated to a crude yellow oil (2.53g). The oil was dissolved in  $CH_3CN$  (40 ml) and slowly treated with a hot solution of fumaric acid (0.63g) in  $Ch_3OH-CH_3CN$  (1:4 v/v, 25 ml). After the yellow precipitate settled, the supernatant liquid was separated and the residue was washed with  $CH_3CN$  (3x15 ml) and recrystallized from  $CH_3CN$ . Vacuum drying (0.1mm of Hg, 20°C, 2.5h) gave 2.52g (74%) of 83 as a yellow solid, mp 144-146°C (decomp).

Anal. Calcd. for  $C_{33}H_{45}N_3$ ; C, 68.37; H, 7.82; N,7.25 Found: C, 67.99; H, 7.72; N, 7.20.

#### 1-Bromo-5-[4-(methylthio)phenyl]pentane (89)

To a stirred solution of  $\underline{87}$  (Aldrich; 20.3g, 0.1 mol), THF (120 ml) and hexane (60 ml), at -40°C, under N<sub>2</sub>, was slowly added, during 40 min, 40 ml (0.1 mol) of a 2.5 M solution of BuLi in hexane (Aldrich). The stirred white suspension was allowed to warm to -10°C during 20 min and treated, during 10 min, with 1,5-dibromopentane (23.0g, 0.1 mol). The mixture was allowed to warm to room temperature, stirred for 3h, cooled to 0°C and slowly added to water-ice (200 ml). The aqueous layer was extracted with  $Et_20$  (2 x 150 ml) and the combined extracts and organic layer were washed with saturated NaCl solution (2 x 75 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to a pale yellow oil. The oil was subjected to vacuum fractional distillation. The fraction boiling below 104°C/2mm was distilled off and the residue was applied to a silica gel column. Elution with hexane and concentration of the eluates gave 7.0g (26%) of <u>89</u> as a colorless oil (n<sub>D</sub><sup>24</sup> 1.5660) which was used without further purification.

## 1-Bromo-5-[4-(methylsulfonyl)phenyl]pentane (35)

To a stirred solution of  $\underline{89}$  (6.4g, 0.023 mol) in  $CH_2Cl_2$  (50 ml), at -5°C to 0°C, was added, during 45 min, a solution of 3-chloroperbenzoic acid (Aldrich, 85%; 9.34g, 0.046 mol) in  $CH_2Cl_2$  (100 ml). The mixture was allowed to warm gradually to room temperature, stirred for 2 h and filtered. The white residue was washed with  $CH_2Cl_2$  (3 x 20 ml) and the combined organic layers were washed with 10% NaHCO<sub>3</sub> (3 x 75 ml), saturated NaCl solution (2 x 50 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to a viscous oil. Trituration with cold hexane gave 6.0g (86%) of <u>35</u> as a white solid, mp 43-44°C.

In a similar experiment, the colorless viscous oil was eluted from a silica gel column (EtOAc-Hexane; 1:3 v/v). The product eluates were kept in the freezer overnight and the resulting crystals were washed with hexane and dried in vacuo (2 h, room temp., 0.5 mm) to give the analytical sample, mp  $45-46^{\circ}C$ .

Anal. Calcd. for  $C_{12}H_{17}BrSO_2$ : C, 47.21; H, 5.62; O, 10.48 Found: C, 47.16; H, 5.51; O, 10.59

#### 6-Methoxy-4-methyl-5-[5-(4-methylsulfonylphenyl)pentoxy]-8-nitroquinoline (48)

To a stirred mixture of <u>38</u> (WRAIR; 1.54g, 0.007 mol), <u>35</u> (2.00g, 0.007 mol) and HMPA (20 ml), at 115-120°C, was added dropwise, during 45 min., a solution of Et<sub>3</sub>N (2 ml) and propylene oxide (8 ml). Heating was continued for 7h and after cooling, the mixture was exhaustively extracted with ethyl acetate (200 ml). The combined extracts were washed with 10% NaOH solution (3 x 50 ml) and the basic wash solution was re-extracted with ethyl acetate (2 x 50 ml). The combined organic extracts were washed with saturated NaCl solution (3 x 50 ml), dried (Na<sub>2</sub>SO<sub>4</sub>), concentrated (25 ml) and diluted with hexane (40 ml). On cooling (-5°C) the solution overnight, a yellow solid precipitated which was filtered, washed with hexane and air-dried to give 2.11 g (70%) of <u>44</u> as a yellow solid which was used without further purification. Crystallization of an aliquot from ethyl acetate-hexane provided the analytical sample as pale yellow crystals, m.p. 123-124°C.

Anal. Calcd. for  $C_{23}H_{26}N_2O_6S$ : C, 60.24; H, 5.72, N, 6.11. Found: C, 60.40; H, 5.97; N, 5.96

## 8-Amino-6-methoxy-4-methy1-5-[5-(4-methylsulfonylphenyl)pentoxy] quinoline (60)

To a refluxing mixture of 48 (1.45g, 0.0032 mol) in MeOH (80 ml) was added dropwise, during 15 min., a solution of Na<sub>2</sub>S<sub>2</sub>O<sub>4</sub>(2.75g, 0.016 mol) in H<sub>2</sub>O(8 ml). After 90 minutes of refluxing, more Na<sub>2</sub>S<sub>2</sub>O<sub>4</sub>(2.75g, 0.016 mol) in H<sub>2</sub>O (8 ml) was added during 10 minutes and refluxing was continued for 90 minutes. A final batch of Na<sub>2</sub>S<sub>2</sub>O<sub>4</sub>(1.1g, 0.0063 mol) in H<sub>2</sub>O (3 ml) was added, over a period of 5 minutes, followed by refluxing for 45 minutes. After cooling, MeOH was removed on the rotovapor and the reaction mixture was taken into  $H_2^0$  (30 ml) and extracted with  $CH_2Cl_2(3 \times 100 \text{ ml})$ . The combined organic layers were washed with saturated NaCl solution (2 x 50 ml), dried  $(Na_2SO_4)$  and the solvent was removed to give a yellow residue. This material was combined with material obtained from two similar runs on 0.5g and 1.83g of <u>48</u>, dissolved in a solution of MeOH-CH<sub>2</sub>Cl<sub>2</sub>(5:95 v/v, 25 ml) and filtered through a bed of silica. The filtrate was concentrated to give a crude yellow solid, 2.67g (76%) which was used without further purification.

## <u>6-Methoxy-4-methyl-8-(1-methyl-4-phthalimidobutylamino)-5-[5-(4-methylsulfonyl</u> phenyl)pentoxy]quinoline (<u>72</u>)

To a mechanically stirred mixture of <u>60</u> (2.60g, 0.0061 mol) and 4-bromo-1-phthalimidopentane (BPP)(3.60g, 0.0122 mol), at 110-115°C, was added Et<sub>3</sub>N (3 ml) over a period of 30 minutes. After 3h at 110-115°C, more BPP(3.60g, 0.0122 mol) and Et<sub>3</sub>N(2 ml during 15 minutes) were added and heating was continued for 4h. After cooling, the reaction mixture was taken into  $H_20(15 \text{ ml})$  and extracted with CHCl<sub>3</sub>(3x50 ml). The combined organic layers were dried (Na<sub>2</sub>SO<sub>4</sub>), concentrated and pumped under vacuum (0.5mm of Hg, 23°C, 2h) to give an oil which was purified by silica-gel-column chromatography (elutant 1% MeOH-CHCl<sub>3</sub>) to give 2.64g(68%) of <u>72</u> as an orange oil. This material was used without further purification.

## <u>8-(4-Amino-l-methylbutylamino)-6-methoxy-4-methyl-5-[5-(4-methylsulfonylphenyl)</u> pentoxy]quinoline fumarate (<u>84</u>)

A mechanically stirred mixture of  $\underline{72}$  (2.60g,0.004 mol), CHCl<sub>3</sub> (30 ml), EtOH(60 ml) and  $95\mathbf{X}$ MH<sub>2</sub>NH<sub>2</sub> (3 ml) was heated under reflux for 1.5h, allowed to cool and filtered. The white residue was washed with CHCl<sub>3</sub>(50 ml) and the combined filtrate and washings were evaporated to an orange oil. The oil was dissolved in Et<sub>2</sub>0(200 ml) and the solution was washed with 20 $\mathbf{X}$ NaOH solution (3x35 ml). The combined basic wash solutions were re-extracted with Et<sub>2</sub>0(2x75 ml) and the combined organic layers were washed with saturated NaCl solution (2x50 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to a crude yellow oil (1.43g). The oil was dissolved in CH<sub>3</sub>CN(15 ml) and slowly treated with a hot solution of fumaric acid (0.33g) in CH<sub>3</sub>OH-CH<sub>3</sub>CN(1:4v/v,15 ml). The precipitated yellow solid was collected, washed with CH<sub>3</sub>CN(4x15 ml) and recrystallized from  $CH_3CN$ . Vacuum-drying (1.0mm Hg, 4h, 23°C) gave <u>84</u> as a yellow solid, 1.06g(42%), mp 134-136°C(decomp).

Anal. Calcd for  $C_{32}H_{43}N_30_8S$ : C,61.03; H, 6.88; N, 6.67 Found: C, 61.06; H, 6.85; N, 6.63.

## 1-Bromo-5-(2,6-dimethylphenyl)pentane (36)

To a stirred solution of <u>11</u> (Aldrich, 9.08g, 0.05 mol) in THF (30 ml), at-40°C, under N<sub>2</sub>, was slowly added, during 10 minutes, n-BuLi in hexane (Aldrich, 2.5M, 20 ml, 0.05 mol). The solution was slowly brought to  $-35^{\circ}$ C and stirred at  $-35^{\circ}$ C for 15 min. A solution of <u>25</u> (11.3g, 0.05 mol) in THF (15 ml) was added during 5 min. The mixture was stirred at  $-35^{\circ}$ C for 30 min, slowly brought to room temperature, stirred for an additional 3h and poured over crushed ice (100g). The organic layer was separated and the aqueous layer was extracted with Et<sub>2</sub>0 (3x75 ml). The combined organic layers were washed with saturated NaCl Solution (2x50 ml), dried (K<sub>2</sub>CO<sub>3</sub>) and concentrated to a pale yellow oil. The oil was subjected to vacuum fractional distillation and crude <u>36</u> (4.27g, 34%), boiling at 121.5-122.5°C (0.8mm of Hg), was collected. This material was used without further purification.

#### 5-[5-(2,6-dimethylphenyl)pentoxy]-6-methoxy-4-methyl-8-nitroquinoline (49)

To a mechanically stirred mixture of <u>38</u> (WRAIR, 3.90g, 0.017 mol), <u>36</u> (4.25g, 0.017 mol) and HMPA (30 ml), at 110-115°C, was added dropwise, during 80 min, a solution of  $\text{Et}_3N(4 \text{ ml})$  and propylene oxide (8 ml). The mixture was heated at 110-115°C for 5h, allowed to cool and extracted with a solution of pet.ether (20-40°C) and  $\text{Et}_20$  (1:1 v/v, 100 ml), leaving behind a black residue. The organic layer was washed with 10% NaOH solution (3x50 ml). The combined basic wash solutions were re-extracted with a pet.ether (20-40°C)-Et<sub>2</sub>0 solution (1:1 v/v, 2x50 ml). The combined organic layers, on cooling (0-5°C), produced a yellow precipitate which was filtered, dissolved in EtOAc (100 ml), washed with H<sub>2</sub>0 (2x50 ml), dried (K<sub>2</sub>CO<sub>3</sub>) and concentrated to an oil which on trituration with cold hexane gave 1.15g (17%) of <u>49</u> as a yellow solid, mp 116-117°C. The mother liquor was washed with H<sub>2</sub>0 (2x50 ml), dried (K<sub>2</sub>CO<sub>3</sub>) and concentrated to an oil which on trituration with cold hexane gave another batch of <u>49</u> as a yellow solid, 2.13g (31%), mp. 115-116°C. The combined material was used without further purification.

#### 8-Amino-5-[5-(2,6-dimethylphenyl)pentoxy]-6-methoxy-4-methylquinoline (61)

A mechanically stirred mixture of  $\underline{49}$  (3.27g, 0.008 mol), Fe-filings (5g), Bu<sub>2</sub>O (10 ml), H<sub>2</sub>O (40 ml) and HOAc (1.2 ml) was heated at 105-110°C for 2.5h, allowed to cool and filtered. The residue was washed with Et<sub>2</sub>O (100 ml) and the filtrate and the washings were combined. The organic layer was separated and the aqueous layer was extracted with Et<sub>2</sub>O (2x50 ml). The combined organic layers were washed with saturated NaCl solution (2x50 ml), dried (K<sub>2</sub>CO<sub>3</sub>) and treated with Darco. Solvent evaporation produced a yellow oil which on trituration with cold hexane (5 ml), gave <u>61</u> as a yellow solid, 2.72g (90%), mp. 96-97°C. This material was used without further purification.

## 5-[5-(2,6-dimethylphenyl)pentoxy]-6-methoxy-4-methyl-8-(1-methyl-4phthalimidobuty-lamino)quinoline (73)

A mechanically stirred mixture of <u>61</u> (2.70g, 0.007 mol) and 4-bromo-1phthalimidopentane (BPP) (4.00g, 0.014 mol) was heated at 110-115°C while  $Et_3N$  (3 ml) was slowly added during 40 min. After 3h at 110-115°C, more BPP (5.00g, 0.017 mol) and  $Et_3N$  (2 ml during 15 min.) were added and heating was continued overnight. On cooling,  $H_2O$  (40 ml) was added to the flask and the mixture was extracted with  $Et_2O$  (3x50 ml). The combined organic layers were washed with saturated NaCl solution (2x50 ml), dried ( $K_2CO_3$ ) and concentrated to a black oil. The oil was dissolved in CHCl<sub>3</sub> (10 ml), applied to a silica column and eluted with 5% EtOAc-hexane. After recovering unreacted BPP, elutant was changed to 10% EtOAc-hexane. Product eluates were combined and solvent evaporated to give <u>73</u> as an orange oil, 4.20g (100%). This material was used without further purification.

## <u>8-(4-Amino-1-methylbutylamino)-5-[5-(2,6-dimethylphenyl)pentoxy]-6-methoxy-4-</u> methylquinoline Fumarate (<u>85</u>)

A mechanically stirred solution of  $\underline{73}$  (4.18g, 0.007 mol), CHCl<sub>3</sub> (30 ml), EtOH (60 ml) and 95% NH<sub>2</sub>NH<sub>2</sub> (3.5 ml) was heated under reflux for

1.5h, allowed to cool and filtered. The white residue was washed with  $CHCl_3$  (50 ml) and the combined filtrate and washings were evaporated to an orange oil. The oil was dissolved in  $Et_20$  (100 ml) and the solution was washed with 20% NaOH solution (3x40 ml). The combined basic wash-solutions were re-extracted with  $Et_20$  (2x50 ml) and the combined organic layers were washed with  $H_20$  (2x30 ml), dried ( $K_2CO_3$ ) and concentrated to a crude yellow oil (2.87g). The oil was dissolved in  $CH_3CN$  (30 ml) and slowly treated with a hot solution of fumaric acid (0.72g) in  $CH_3OH-CH_3CN$  (1:4 v/v, 40 ml). The yellow precipitate was allowed to settle. The supernatant liquid was separated and the residue was washed with  $CH_3CN$  (3x10 ml) followed by recrystallization from  $CH_3CN$ . Vacuum drying (0.1mm of Hg, 20°C, 4h) gave 2.63g (64%) of <u>85</u> as a yellow solid, mp 144-146°C (decomp).

Anal. Calcd. for  $C_{33}H_{45}N_{3}O_{6}$ : C, 68.37; H, 7.82; N, 7.25 Found: C, 68.08; H, 7.58; N, 7.32

#### 1-Bromo-5-(4-chloro-3-trifluoromethylphenyl)pentane (37)

To a stirred solution of  $\underline{12}$  (Aldrich; 25.95g, 0.1 mol) in anhydrous Et<sub>2</sub>0 (120 ml), under N<sub>2</sub>, at -20°C, was added dropwise, during 20 min, 40 ml of a 2.5 M solution of BuLi in hexane (Aldrich). Stirring was continued for 30 min. and the mixture was then treated, dropwise, during 15 min, with 1,5-dibromopentane (Aldrich; 23.0g, 0.1 mol). The mixture was allowed to warm to 0°C, stirred for 2 h and then treated, at 0°C, during 20 min, with THF (60 ml). After gradual warming to room temperature, the mixture was stirred for 2 h, poured slowly onto crushed dry ice (100g) and carefully added to H<sub>2</sub>0 (150 ml). The aqueous layer was extracted with Et<sub>2</sub>0 (3 x 125 ml) and the combined extracts and organic layer were washed with 10% Na<sub>2</sub>CO<sub>3</sub> (3 x 100 ml) and saturated NaCl solution (3 x 100 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to a dark oil. Fractional distillation gave 5.0g (15%) of <u>37</u> as an oil, bp 136-138°C/2 mm; n<sub>0</sub><sup>25</sup> 1.5019.

# 5-[5-(4-Chloro-3-trifluoromethylphenyl)pentoxy]-6-methoxy-4-methyl -8-nitroquinoline (50)

To a stirred mixture of <u>38</u> (WRAIR; 3.49g, 0.015 mol), <u>37</u> (4.92g, 0.015 mol) and HMPA (20 ml), at 110-115°C, was added dropwise, during 1 h, a solution of propylene oxide (16 ml) and  $Et_3N$  (4 ml). The mixture was heated

at 120-125°C for 4 h and at 135-140°C for 1 h, allowed to cool and extracted with a 1:1 mixture (250 ml) of pet.ether and  $\text{Et}_20$ . The extract was washed with 10% NaOH (3 x 100 ml),  $\text{H}_20$  (3 x 100 ml), saturated NaCl (2 x 50 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to give 4.71g (66%) of <u>50</u> as a yellow solid which was used without further purification. Crystallization of an aliquot from hexane gave an analytical sample as yellow crystals, mp 91-92°C.

Anal. Calcd. for  $C_{23}H_{22}C1F_{3}N_{2}O_{4}$ : C, 57.20; H, 4.59; N, 5.80. Found: C, 56.99; H, 4.72; N, 5.60

## <u>8-Amino-5-[5-(4-chloro-3-trifluoromethylphenyl)pentoxy]-6-methoxy</u> -4-methylquinoline (<u>62</u>)

A stirred mixture of 50 (6.52g, 0.0135 mol)  $Bu_2^0$  (15 ml),  $H_2^0$  (75 ml), Fe filings (6 g) and AcOH (1 ml) was heated at 110-115°C for 2 h, allowed to cool and filtered. The solid and the filtrate were extracted with  $Et_2^0$  and the combined extracts were washed with saturated NaCl solution, dried ( $Na_2SO_4$ ), treated with carbon (Darco) and concentrated to an oil. The latter was pumped at room temperature for five hours at 0.2 mm to leave 4.63g (76%) of <u>62</u> as a yellow solid which was used without further purification.

## <u>5-[5-(4-Chloro-3-trifluoromethylphenyl)pentoxy]-6-methoxy-4-methyl-8-</u> (1-methyl-4-phthalimidobutylamino)quinoline (74)

A stirred mixture of  $\underline{62}$  (1.8g, 0.004 mol) and 4-bromo-1-phthalimidopentane (BPP) (2.36g, 0.008 mol) was heated at 125-130°C while  $Et_3N$  (1 ml) was slowly added during 15 minutes. Heating was continued for 3 h, and the mixture was allowed to cool, placed on a silica gel column and eluted with CHCl<sub>3</sub>. Concentration gave 2.34g (88%) of <u>74</u> as a viscous yellow oil which was used without further purification.

## 8-(4-Amino-1-methylbutylamino)-5-[5-(4-chloro-3-trifluoromethylphenyl)pentoxy]-6-methoxy-4-methylquinoline Fumarate (86)

A stirred mixture of 74 (1.41g, 0.002 mol), CHCl<sub>3</sub> (20 ml), EtOH (40 ml) and 95% NH<sub>2</sub>NH<sub>2</sub> (6 ml) was heated under reflux for 2 h, allowed to cool and filtered. The residue was washed with EtOH (5 ml) and the combined filtrate and washings were concentrated in vacuo. The residue was dissolved in Et<sub>2</sub>0 (100 ml) and the solution was washed with 25% KOH (3 x 30 ml) and saturated

NaCl (2 x 50 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to a crude dark yellow oil (1.13 g, 100%). This material was dissolved in CH<sub>3</sub>CN (10 ml) and slowly treated with a boiling solution of 0.24 g of fumaric acid in 12 ml of a 1:4 v/v solution of MeOH and CH<sub>3</sub>CN. The resulting solid was separated by decantation, washed with CH<sub>3</sub>CN (3 x 10 ml) and crystallized from CH<sub>3</sub>CN to give 0.89g (65%) of <u>86</u> as a yellow solid, mp 152-153°C (decomp.).

Anal. Calcd. for  $C_{32}H_{40}F_{3}N_{2}O_{6}$ : C, 58.75; H, 6.01; N, 6.42. Found: C, 58.52; H, 6.16; N, 6.72.

#### 8-Amino-5-(3-chlorophenyl)pentoxy]-6-methoxy-4-methylquinoline (94)

The sequence from <u>90</u> to <u>94</u> (Scheme 3) was a simple repetition of the one used in our initial synthesis of <u>94</u> (Annual/Final Report, USAMRDC Contract No. DAMD17-86-C-6094, February 1988, pp. 90-91).

## 5-[5-(3-Chlorophenyl)pentoxy]-6-methoxy-4-methyl-8-(1-methyl-4phthalimidobutylamino)quinoline (95)

A stirred mixture of  $\underline{94}$  (9.8 g, 0.025 mol) and BPP (15g, 0.05 mol) was heated at 125-130°C while  $Et_3N$  (5 ml) was added dropwise. Additional quantities of BPP (15g) and  $Et_3N$  (5 ml) were introduced twice more at 2 h intervals while maintaining the temperature at 125-130°C. The mixture was allowed to cool and extracted with  $Et_2O$ . The extract was washed with saturated NaCl, dried ( $Na_2SO_4$ ), treated with Darco G-60 and concentrated to a brown syrup. This material was diluted with CHCl<sub>3</sub> and passed through a silica gel column. Concentration of the eluates gave 6.6g of <u>95</u> as a viscous orange oil which was used without further purification.

## 8-(4-Amino-1-methylbutylamino)-5-[5-(3-chlorophenyl)pentoxy]-6-methoxy-4methylquinoline Fumarate (96)

The conversion of the phthalimido precursor <u>95</u> to <u>96</u> was carried out in a manner identical with that described previously (Annual/Final Report, USAMRDC Contract No. DAMD17-86-C-6094, February 1988, pp. 90-91).

## 2,4-Dimethy1-6-methoxy-5-[5-(4-methy1pheny1)pentoxy]-8-nitroquinoline (98)

To a mechanically stirred mixture of <u>97</u> (WRAIR, 3.64g, 0.015 mol), <u>33</u> (3.53 g, 0.015 mol) and HMPA (25 ml), at 105-110°C, was added dropwise, during 60 min, a solution of  $Et_3N$  (3 ml) and propylene oxide (5 ml). The mixture was heated at 105-110°C for 4h, allowed to cool and extracted with a solution of pet. ether (20-40°C) and  $Et_2O$  (1:1 v/v, 200 ml), leaving behind a black residue. The extract was washed with 10% NaOH solution (3x75 ml). The combined basic solution was re-extracted with a pet. ether (20-40°C)- $Et_2O$ solution (1:1 v/v, 2x75 ml) and the combined organic layers were washed with  $H_2O$  (3x75 ml), dried ( $K_2CO_3$ ) and concentrated to a black oil. The oil was dissolved in CHCl<sub>3</sub> (5 ml), applied to a silica gel column and eluted with 10% EtOAc in hexane. The product eluates were combined and solvent evaporated to give a thick yellow oil which on vigorous scratching at 0-5°C produced <u>98</u> as a yellow solid, 3.25 g (54%), mp 38-39°C. This material was used without further purification.

#### 8-Amino-2,4-dimethyl-6-methoxy-5-[5-(4-methylphenyl)pentoxy]quinoline (99)

A mechanically stirred mixture of <u>98</u> (3.00 g, 0.0073 mol), Fe-filings (4 g),  $Bu_2O$  (10 ml),  $H_2O$  (30 ml) and HOAc (1 ml) was heated at 105-110°C for 1h, allowed to cool and filtered. The residue was washed with  $Et_2O$  (150 ml), the filtrate and the washings were combined and the organic layer was separated. The aqueous layer was extracted with  $Et_2O$  (2x50 ml) and the combined organic layers were washed with saturated NaCl solution (2x50 ml), dried ( $K_2CO_3$ ), treated with carbon (Darco) and concentrated to a yellow oil. The oil was diluted with pet. ether (20-40°C, 10 ml) and cooled (0°C) overnight. The precipitated solid was filtered, washed with a small volume of pet. ether (20-40°C) and air-dried to give <u>99</u> as a yellow solid, 2.30 g (83%), mp 53-55°C. This material was used without further purification.

## 2,4-Dimethyl-6-methoxy-5-[5-(4-methylphenyl)pentoxy]-8-(1-methyl-4-phthalimidobutylamino)quinoline (100)

A mechanically stirred mixture of <u>99</u> (2.20 g, 0.0058 mol), and 4-bromo-lphthalimidopentane (BPP)(3.44 g, 0.0116 mol) was heated at 100-105°C while Et<sub>3</sub>N (2 ml) was slowly added during 20 min. After 3h at 100-105°C, more BPP (3.44g, 0.0116 mol) and Et<sub>3</sub>N (2 ml during 10 min.) were added and heating was continued for 3.5h. A final portion of BPP (1.27g, 0.0043 mol) and  $Et_3^N$  (1 ml during 5 min) were added followed by heating for 4h. On cooling, the mixture was extracted with  $Et_2^O$  (200 ml), leaving behind a white residue. The organic layer was washed with saturated NaCl solution (2x50 ml), dried ( $K_2^{CO}$ ) and concentrated to a dark oil which was subjected to vacuum (1.0 mm Hg, 20°C, 2h). The oil was dissolved in CHCl<sub>3</sub> (4 ml), applied to a silica gel column and eluted with 5% EtOAc in hexane. After the unreacted BPP was recovered, the eluant was changed to 10% EtOAc in hexane. The product eluates were combined and solvent evaporated to give <u>100</u> as an orange oil, 3.15g (91%). This material was used without further purification.

## <u>8-(4-Amino-1-methylbutylamino)-2,4-dimethyl-6-methoxy-5-[5-(4-methylphenyl)</u> pentoxy]quinoline Fumarate (<u>101</u>)

A mechanically stirred solution of <u>100</u> (3.12g, 0.0053 mol),  $CHCl_3$  (30 ml), EtOH (60 ml) and 95%  $NH_2NH_2$  (3 ml) was heated under reflux for 1.5h, allowed to cool and filtered. The white residue was washed with  $CHCl_3$  (50 ml) and the combined filtrate and washings were evaporated to an orange oil. The oil was dissolved in  $Et_20$  (100 ml) and the solution was washed with 20% NaOH solution (3x30 ml),  $H_20$  (1x50 ml), saturated NaCl solution (1x50 ml), dried (MgSO<sub>4</sub>) and concentrated to a crude greenish yellow oil (2.13g). The oil was dissolved in  $CH_3CN$  (20 ml) and slowly treated with a hot solution of fumaric acid (0.53 g) in  $CH_3OH-CH_3CN$  (1:4 v/v, 20 ml). The yellow precipitate was allowed to settle over a period of 2h. The supernatant liquid was separated and the residue was washed with  $CH_3CN$  (2x20ml) followed by recrystallization from  $CH_3CN$ . Vacuum-drying (0.5 mm Hg, 20°C, 4h) gave 2.02g (66%) of <u>101</u> as a yellow solid, mp 145-147°C (decomp.).

Anal. Calcd. for  $C_{33}H_{45}N_{3}O_6$ : C, 68.37; H, 7.82; N, 7.25 Found: C, 68.48; H, 7.81; N, 7.22

#### 1-Bromo-5-(2-thieny1)pentane (103)

To a stirred solution of 25 (23.00g, 0.10 mol) in THF (100 ml) at - 60°C, under N<sub>2</sub>, was slowly added, during 30 min, 100 ml (0.10 mol) of a 1.0 M solution of 2-thienyllithium in THF (Aldrich). Stirring was continued for 1h at -60°C. After gradual warming to room temperature, the mixture was stirred for 2h and slowly poured over a bed of ice (ca. 200g). The organic layer was

separated and the aqueous layer was extracted with  $\text{Et}_2^0$  (2 x 100 ml). The combined organic layer and the extracts were washed with saturated NaCl solution (2 x 75 ml), dried (MgSO<sub>4</sub>) and concentrated to a dark oil (23.13g). Fractional distillation gave 12.34g (53%) of <u>103</u> as a colorless oil, b.p. 87 -88°C (0.7 mm); n<sup>23</sup><sub>1</sub>1.5440.

Anal. Calcd for  $C_{9}H_{13}BrS$ : C, 46.36; H, 5.62. Found: C, 46.60; H, 5.76

#### 6-Methoxy-4-methyl-8-nitro-5-[5=(2-thienyl)pentoxy]quinoline (104)

To a mechanically stirred mixture of <u>38</u> (WRAIR; 5.67g, 0.023 mol), <u>103</u> (5.32g, 0.023 mol) and HMPA (40 ml), at 115-120°C, was added dropwise, during 45 min, a solution of  $Et_3N$  (5 ml) and propylene oxide (10 ml). The mixture was heated at 115-120°C for 5 hr, allowed to cool and extracted with a solution of pet. ether (20-40°C) and  $Et_20$  (1:1 v/v, 200 ml). The extract was washed with 10% NaOH solution (3 x 75 ml) and the combined basic washings were re-extracted with pet. ether (20-40°) and  $Et_20$  solution (1:1 v/v, 2 x 100 ml). The combined organic layers were washed with H<sub>2</sub>O (2 x 100 ml), dried (K<sub>2</sub>CO<sub>3</sub>), and treated with carbon (Darcon G-60). Solvent evaporation gave <u>104</u> as a yellow solid, 5.61g (61%), mp 51-54°C. This material was used without further purification.

## 8-Amino-6-methoxy-4-methy1-5-[5-(2-thieny1)pentoxy]quinoline (105)

A mechanically stirred mixture of 104 (5.50g, 0.014 mol), Fe-filings (6g), Bu<sub>2</sub>O (15 ml), H<sub>2</sub>O (50 ml) and HOAc (1.5 ml) was heated at 105-110°C for 2.5h, allowed to cool and filtered. The residue was well washed with Et<sub>2</sub>O (200 ml) and the filtrate and the washings were combined. The organic layer was separated and the aqueous layer was extracted with Et<sub>2</sub>O (2 x 75 ml). The combined organic layers were washed with saturated NaCl solution (2 x 50 ml), dried (K<sub>2</sub>CO<sub>3</sub>), treated with carbon (Darco G-60), and concentrated to a yellow oil which on trituration with pet. ether (20-40°C, 20 ml), at -20°C, gave <u>6</u>, as a yellow solid, 4.07g (80%), m.p. 42-44°C. This material was used without further purification.

## <u>6-Methoxy-4-methy1-8-(1-methy1-4-phthalimidobutylamino)-5-[5-(2-thieny1)</u> pentoxy]quinoline (<u>106</u>)

A stirred mixture of 105 (4.00g, 0.0108 mol) and 4-bromo-1-phthalimidopentane (BPP) (6.40g, 0.0216 mol) was heated at 110-115°C while Et<sub>3</sub>N (4 m1) was slowly added during 25 min. After 4h at 115-120°C, more BPP (6.40g, 0.0216 mol) and Et<sub>3</sub>N (2 ml during 10 min) were added and heating was continued for 4h. A final batch of BPP (1.60g, 0.0054 mol) and Et<sub>3</sub>N (1 ml during 5 min) were added and heating was continued for 2h. On cooling, the mixture was extracted with Et<sub>2</sub>O (200 ml) leaving behind a grey residue. The extract was washed with H<sub>2</sub>O (2 x 75 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to a black oil. The oil was dissolved in CHCl<sub>3</sub> (12 ml), applied to a silica gel column and eluted with 5% EtOAC in hexane. After recovering the unreacted BPP, the eluting solvent was changed to 10% EtOAC in hexane. Product eluates were combined and concentrated to give <u>106</u> as a thick orange-yellow oil, 5.57g (87%). This material was used without further purification.

## <u>8-(4-Amino-1-methylbutylamino)-6-methoxy-4-methyl-5-[5-(2-thienyl)pentoxy]</u> quinoline Fumarate (<u>107</u>)

A mechanically stirred mixture of 106 (5.50g, 0.0096 mol), CHCl<sub>3</sub> (35 ml), EtOH (70 ml) and 95% NH<sub>2</sub>NH<sub>2</sub> (4 ml) was heated under reflux for 1h, cooled and filtered. The white residue was washed with CHCl<sub>3</sub> (50 ml) and the combined filtrate and washings were evaporated to an orange oil. The oil was dissolved in Et<sub>2</sub>0 (150 ml) and the solution was washed with 20% NaOH solution (3 x 30 ml) and saturated NaCl solution (2 x 50 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and concentrated to a yellow oil (3.66g). The oil was dissolved in CH<sub>3</sub>CN (25 ml) and slowly treated with a hot solution of fumaric acid (0.93g) in CH<sub>3</sub>OH-CH<sub>3</sub>CN (1:4 v/v, 40 ml). The precipitated yellow solid was allowed to settle and the supernatant liquid was decanted. The residue was washed with CH<sub>3</sub>CN (2 x 50 ml), recrystallized twice from CH<sub>3</sub>CN and vacuum dried (1-2 mm, 20°C, 3h) to give <u>107</u> as a yellow solid, 3.29g (61%), m.p. 148-150°C.

Anal. Calcd, for  $C_{29}H_{39}N_{3}O_{6}S$ : C, 62.45; H, 7.05; N, 7.53 Found C, 62.41; H, 7.01; N, 7.51.

#### 1-Bromo-5-(2-fury1)pentane (110)<sup>5</sup>

To a stirred solution of <u>108</u> (Aldrich, 6.81g, 0.1 mol) in THF (30 ml), at-30°C, under N<sub>2</sub>, was slowly added, during 15 minutes, n-BuLi in hexane (Aldrich, 2.5M, 40 ml, 0.1 mol). The solution was slowly brought to -20°C and stirred at -20°C for 4 hours. A solution of <u>25</u> (23.00g, 0.1 mol) in THF (25 ml) was added during 10 min. The mixture was stirred at -20°C for another hour, slowly brought to room temperature, stirred overnight and poured over crushed ice ( 200g). The organic layer was separated and the aqueous layer was extracted with  $\text{Et}_2$ 0 (2x100 ml). The combined organic layers were washed with H<sub>2</sub>0 (2x50 ml), dried (Na<sub>2</sub>S0<sub>4</sub>) and concentrated to a pale yellow oil. The oil was subjected to vacuum fractional distillation and crude <u>110</u> (7.47g, 34%), boiling at 68-75°C (1mm of Hg), was collected. This material was used without further purification.

#### 5-[5-(2-Furyl)pentoxy]-6-methoxy-4-methyl-8-nitroquinoline (111)

To a mechanically stirred mixture of <u>38</u> (WRAIR, 4.00g, 0.017 mol), <u>110</u> (3.65g, 0.017 mol) and HMPA (25 ml), at 105-110°C, was added dropwise, during 60 min, a solution of  $Et_3N(3.5 \text{ ml})$  and propylene oxide (6.5 ml). The mixture was heated at 105-110°C for 2hr, allowed to cool and extracted with a solution of pet.ether (20-40°C) and  $Et_20$  (1:1 v/v, 200 ml), leaving behind a black residue. The organic layer was washed with 10% NaOH solution (3x50 ml). The combined basic wash solutions were re-extracted with a pet.ether (20-40°C)- $Et_20$  solution (1:1 v/v, 2x75 ml) and the combined organic layers were washed with H<sub>2</sub>0 (2x50 ml), dried (Na<sub>2</sub>SO<sub>4</sub>), treated with Darco, filtered and concentrated to give <u>111</u> as a yellow solid, 2.5g (40%), mp. 47-49°C. This material was used without further purification.

#### 8-Amino-5-[5-(2-furyl)pentoxy]-6-methoxy-4-methylquinoline (112)

A mechanically stirred mixture of <u>111</u> (2.20g, 0.0059 mol), Fe-filings (3.0g),  $Bu_2^{0}$  (8 ml),  $H_2^{0}$  (30 ml) and HOAc (0.5 ml) was heated at 95-100°C for 2h, allowed to cool and filtered. The residue was washed with  $Et_2^{0}$  (100 ml) and the filtrate and the washings were combined. The organic layer was separated and the aqueous layer was extracted with  $Et_2^{0}$  (2x50 ml). The combined organic layers were washed with saturated NaCl solution (1x50 ml), dried  $(Na_2SO_4)$ , treated with Darco and concentrated to an oil which on trituration with cold hexane produced <u>112</u> as a crude greenish-yellow solid, 1.35g (65%), mp 41-42°C. This material was used without further purification.

## <u>5-[5-(2-Furyl)pentoxy]-6-methoxy-4-methyl-8-(1-methyl-4-phthalimidobutylamino)</u> quinoline (<u>113</u>)

A mechanically stirred mixture of 112 (2.73g, 0.008 mol) and 4-bromo-1phthalimidopentane (BPP) (4.75g, 0.016 mol) was heated at 100-105°C while Et<sub>3</sub>N (3 ml) was slowly added during 25 min. After 3.5h at 100-105°C, more BPP (3.24g, 0.011 mol) and Et<sub>3</sub>N (2 ml during 15 min.) were added and heating was continued for 2h. More BPP (2.38g, 0.008 mol) and Et<sub>3</sub>N (2 ml during 15 min) were added and heating was continued for 2 hr. TLC (40% Et0Ac-hexane) of the reaction-mixture still showed unreacted <u>34</u>. A final portion of BPP (2.38g, 0.008 mol) and Et<sub>3</sub>N (1.5 ml during 10 min) were added followed by heating for 4h. On cooling, H<sub>2</sub>O (40 ml) was added to the flask and the mixture was extracted with Et<sub>2</sub>O (3x100 ml). The combined organic layers were washed with saturated NaCl solution (2x50 ml), dried (K<sub>2</sub>CO<sub>3</sub>) and concentrated to a black oil. The oil was dissolved in CHCl<sub>3</sub> (8 ml), applied to a silica column and eluted with 10% Et0Ac-hexane. Product eluates were combined and solvent evaporated to give <u>113</u> as an orange oil, 3.40g (76%). This material was used without further purification.

## 8-(4-Amino-1-methylbutylamino)-5-[5-(2-furyl)pentoxy]-6-methoxy-4-methylquinoline Fumarate (<u>114</u>)

A mechanically stirred solution of <u>113</u> (3.36g, 0.006 mol),  $CHCl_3$  (25 ml), EtOH (50 ml) and 95%  $NH_2NH_2$  (3 ml) was heated under reflux for lh, allowed to cool and filtered. The white residue was washed with  $CHCl_3$  (50 ml) and the combined filtrate and washings were evaporated to an orange oil. The oil was dissolved in  $Et_20$  (50 ml) and the solution was washed successively with 20% NaOH solution (3x30 ml) and saturated NaCl solution (2x50 ml), dried ( $K_2CO_3$ ) and concentrated to a crude yellow oil (2.17g). The oil was dissolved in  $CH_3CN$  (20 ml) and slowly treated with a hot solution of fumaric acid (0.59g) in  $CH_3OH-CH_3CN$  (1:4 v/v, 25 ml). The yellow precipitate was allowed to settle overnight. The supernatant liquid was separated and the residue was washed with  $CH_3CN$  (3x20 ml) followed by

recrystallization (2X) from CH<sub>3</sub>CN. Vacuum drying (0.2mm of Hg, 20°C, 5h) gave 1.95g (60%) of <u>114</u> as a yellow solid, mp 145-147°C (decomp).

Anal. Calcd. for  $C_{29}H_{39}N_{3}O_{7}$ : C, 64.31; H, 7.26; N, 7.76 Found: C, 64.09; H, 7.35; N, 7.80

#### 5-Chloro-2,4-dimethyl-6-methoxy-8-nitroquinoline (116)

A mixture of 12.4g (0.05 mol) of <u>97</u> (WRAIR) and 150 ml of POCl<sub>3</sub> (115) (Baker) was heated in a 90° oil bath for 2 hours. On cooling, the mixture was slowly poured over crushed ice (ca. 1kg) and the resulting red solution was carefully basified with conc. NH<sub>4</sub>OH to pH10. The brown suspension was filtered and the solid was washed with water, dissolved in CHCl<sub>3</sub> (200ml) and filtered to separate recovered <u>97</u> (3.0g). The filtrate was placed on a silica gel column and eluted with CHCl<sub>3</sub>. The yellow eluates were collected and concentrated. Crystallization of the resulting solid from hexane: MeOH gave 9.1g (68%) of <u>116</u>. Recrystallization from hexane provided the analytical sample as pale yellow needles, mp. 146-148°C.

Anal. Calcd. for  $C_{12}H_{11}ClN_2O_3$ : C, 54.05; H,4.16; N, 10.50. Found: C, 54.01; H, 4.30; N, 10.25.

## 2,4-Dimethyl-6-methoxy-8-nitro-5-(3-trifluoromethylphenoxy)quinoline (117)

A mixture of 3-trifluoromethylphenol (Aldrich; 2.2g, 0.013 mol) and KOH (0.9g, 0.013 mol) in 20 ml of 2-ethoxyethanol was heated in a 90° oil bath for 1 hour. The mixture was cooled to 50°C, <u>116</u> (3.6g, 0.013 mol) in 2-ethoxyethanol (15 ml) was added all at once and the mixture was heated in a 130° oil bath for 7 hours. On cooling, the resulting solid was collected on a funnel and washed with pet ether (20-40°) to give 4.4g (86%) of <u>117</u> as pale brown needles, mp 220-227°C. This material was used without further purification.

#### 8-Amino-2,4-dimethyl-6-methoxy-5-(3-trifluoromethylphenoxy)quinoline (118)

A stirred mixture of <u>117</u> (7.1g, 0.018 mol), Fe-filings (11.0g), AcOH (2.5ml), and  $Bu_2^0$  (15 ml) was heated at 95-110°C for 6 hours, allowed to cool and fitered. The filtrate and residue were extracted with  $CH_2^{Cl}Cl_2$  and the combined extracts (total 400 ml) were washed with saturated NaCl solution

(3x75 ml) and dried  $(K_2CO_3)$ . The filtrate was treated with carbon and concentrated to a green-gray solid which was washed with pet. ether  $(20-40^{\circ})$  to yield 4.2g (64%) of <u>118</u>, mp. 148-153°C. This material was used without further purification.

## 2,4-Dimethyl-6-methoxy-8-(1-methyl-4-phthalimidobutylamino)-5-(3-trifluoromethylphenoxy)quinoline (119)

A stirred mixture of <u>118</u> (4.2g, 0.011 mol) and 4-bromo-1-phthalimidopentane (BPP)(5.0g, 0.017 mol) was heated at 125-130°C while  $\text{Et}_{3}N$  (2.5 ml) was added in small portions during 30 minutes. After 2 hours of heating, additional quantities of BPP (5.0g) and  $\text{Et}_{3}N$  (2.5 ml) were introduced during 30 minutes and heating was continued for 2 hours. This procedure was repeated two more times. The mixture was allowed to cool, diluted with  $\text{CH}_2\text{Cl}_2$  (300 ml) and filtered. The filtrate was washed with saturated NaCl solutin (2x75 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and evaporated to a brown oil. The oil was placed on a silica gel column and eluted with hexane: AcOEt(4:1). The yellow eluates were concentrated to give 10g of crude <u>119</u> as a yellow-orange oil which was used without further purification.

#### <u>8-(4-Amino-1-methylbutylamino)-2,4-dimethyl-6-methoxy-5-(3-trifluoromethyl-</u> phenoxy)quinoline Fumarate (<u>120</u>)

A stirred mixture of <u>119</u> (10g), CHCl<sub>3</sub> (100 ml), EtOH (350 ml), and 95%  $\rm NH_2NH_2$  (Eastman; 10 ml) was heated at reflux for 5 hours, cooled and filtered. The solid was washed with a small amount of EtOH and the combined filtrate and washings were concentrated to an orange oil. This oil was extracted with a mixture of  $\rm CH_2Cl_2$  (300 ml) and 20% KOH (100 ml) and the organic layer was washed with 20% KOH (100 ml), saturated NaCl solution (3 x 75 ml), dried (K<sub>2</sub>CO<sub>3</sub>) and concentrated to an orange oil (3.4g). The oil was dissolved in CH<sub>3</sub>CN (150 ml) and treated with fumaric acid (0.9g) in 20 ml of a boiling solution of MeOH and CH<sub>3</sub>CN (1:4). On standing overnight at room temperature, a solid precipitated which was crystallized twice from MeOH: CH<sub>3</sub>CN (1:9) to give 2.2g (34% based on <u>118</u>) of <u>120</u> as a yellow solid, mp. 160-163°C (decomp).

Anal. Calcd. for  $C_{28}H_{32}F_{3}N_{3}O_{6}$ : C, 59.67; H, 5.72; N, 7.46. Found: C, 59.67; H, 5.84; N, 7.40.

## 6-Methoxy-3-methyl-8-nitro-5-(3-trifluoromethylphenoxy)quinoline (124)

A mixture of <u>121</u> (WRAIR, 12.66g, 0.05 mol), <u>122</u> (Aldrich, 8.10g, 0.05 mol), KOH (3.38g) and 2-ethoxyethanol (90 ml) was heated at reflux for 18h, cooled and filtered. The yellow residue was washed with cold EtOH, stirred in acetone (75 ml) and filtered. The acetone filtrate was evaporated to dryness to give a yellow solid (9.1g, 48%). The combined mother liquor and washings, on cooling (0°C), produced another crop (1.74g, 9%) of a yellow solid. The combined material, m.p. 169-170°C, was used without further purification.

#### 8-Amino-6-methoxy-3-methyl-5-(3-trifluoromethylphenoxy)quinoline (126)

A stirred mixture of 124 (10.75g, 0.028 mol), Fe-filings (10g), Bu<sub>2</sub>O (40 ml), H<sub>2</sub>O (100 ml) and AcOH (1.5 ml) was heated at 115-120°C for 3h, allowed to cool and filtered. The solid and the filtrate were extracted with CHCl<sub>3</sub> (300 ml) and the combined extracts were washed with saturated NaCl solution (2 x 100 ml), dried (K<sub>2</sub>CO<sub>3</sub>) and concentrated to a small volume. The solution was diluted with pet ether (20-40°C, 100 ml) and cooled (0°C, 2h) with occasional scratching. The resulting precipitate was filtered, washed with pet ether and air-dried to give a greenish solid (7.45 g, 75%), m.p. 110-111°C, which was used without further purification.

#### 6-Methoxy-3-methyl-8-phthalimido-5-(3-trifluoromethylphenoxy)quinoline (128)

A mixture of <u>126</u> (7.4g, 0.02 mol), phthalic anhydride (Aldrich, 3.46g, 0.022 mol) and xylene (80 ml) was refluxed for 24h using a Dean-Stark water removal trap. The reaction mixture was cooled (0-5°C) for 1h and filtered. The residue was washed with pet ether  $(20-40^{\circ}C)$  and air-dried to yield 8.30g (82%) of <u>128</u> as a greyish white solid, m.p. 234-236°C. This material was used without further purfication.

## <u>6-Methoxy-3-methy1-8-phthalimido-5-(3-trifluoromethylphenoxy)quinoline-1-oxide</u> (<u>130</u>)

To a mechanically stirred solution of 128 (8.20g, 0.017 mol) in CHCl<sub>3</sub> (80 ml), at 0°C, was added, dropwise, over 20 min, <u>m</u>-chloroperoxybenzoic acid (Aldrich, 85%; 9.68g, 0.45 mol) in CHCl<sub>3</sub> (90 ml). The mixture was slowly brought to room temperature, stirred for an additional 16h, washed with 10%  $K_2CO_3$  solution (3 x 75 ml),  $H_2O$  (2 x 100 ml) and dried ( $K_2CO_3$ ). Solvent evaporation gave a yellow mass which on trituration with cold EtOH (15 ml), yielded a yellow solid. This material was filtered, washed successively with cold EtOH and pet ether (20-40°C) and air dried to give 6.23g (74%) of 130 as a pale yellow solid, m.p. 235-238°C (decomp.). The filtrate and washings were combined and cooled below 0°C to produce another crop (0.87g, 10%) of 130. The combined material was used without further purification.

# 2-Chloro-6-methoxy-3-methyl-8-phthalimido-5-(3-trifluoromethylphenoxy)quinoline (132)

To a cooled  $(0-5^{\circ}C)$  solution of  $\underline{130}$  (7.00g, 0.0142 mol) in CHCl<sub>3</sub> (100 ml), was added dropwise, over a period of 15 min, phosphorus oxychloride (Aldrich, 21.77g, 0.142 mol, 13.2 ml). The mixture was heated under reflux for 2h, cooled and slowly poured over a bed of ice (100g). The stirred mixture was treated very slowly with 20% KOH solution (ca. 250 ml) to adjust the pH to 10-11. The organic layer was separated and the aqueous layer was extracted with CHCl<sub>3</sub> (2 x 100 ml). The combined organic layers were washed with H<sub>2</sub>O (2 x 100 ml) and dried (K<sub>2</sub>CO<sub>3</sub>). Solvent evaporation gave 6.50 g (90%) of crude <u>132</u>, m.p. 240-242°C, which was used without further purification.

#### 8-Amino-2-chloro-6-methoxy-3-methyl-5-(3-trifluoromethylphenoxy)quinoline (134)

A mixture of <u>132</u> (6.45g, 0.0126 mol),  $CHCl_3$  (15 ml), EtOH (60 ml) and 95%  $NH_2NH_2$  (Eastman, 2.5 ml) was heated under reflux for 2h, allowed to cool and filtered. The white residue was washed with  $CH_2Cl_2$  and the combined filtrate and washings were evaporated to a dark oil. The oil was dissolved in  $CH_2Cl_2$  (100 ml) and washed with 20% KOH solution (3 x 30 ml). The combined basic solution was re-extracted with  $CH_2Cl_2$  (2 x 30 ml) and the combined organic layers were washed with saturated NaCl solution (2 x 50 ml), dried ( $K_2CO_3$ ) and concentrated to an oil. The oil, on trituration with cold hexane, yielded <u>134</u> as a greenish solid, 3.92g (81%). This material was used without further purification.

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## 8-Amino-2,6-dimethoxy-3-methy1-5-(3-trifluoromethy1phenoxy)quinoline (136)

A stirred mixture of  $\underline{134}$  (3.90g, 0.0102 mol), sodium methoxide (Aldrich, 0.66g, 0.0122 mol) and anhydrous DMF (20 ml) was heated at 90°C for 45 min, cooled and slowly poured over a bed of ice (100g). The mixture was brought to room temperature and extracted with  $CH_2Cl_2$  (3 x 75 ml). The combined extracts were washed with  $H_20$  (2 x 100 ml), dried ( $K_2CO_3$ ) and concentrated to a dark oil. The oil was dissolved in  $CH_2Cl_2$ , applied to a silica gel column and eluted with  $CH_2Cl_2$ . Concentration of the product eluates gave a yellow oil which on trituration with hexane (10 ml) produced a yellow solid, 2.35g (61%), m.p. 108-110°C. This material was used without further purification.

## 2,6-Dimethoxy-3-methy1-8-(4-phthalimido-1-methylbutylamino)-5-(3-trifluoromethylphenoxy)quinoline (138)

A stirred mixture of  $\underline{136}$  (2.34g, 0.0062 mol) and 4-bromo-1-phthalimidopentane (BPP) (3.67g, 0.0124 mol) was heated at 110-115°C while Et<sub>3</sub>N (2.5 ml) was slowly added during 15 min. After 2h at 120-125°C, more BPP (2.75g, 0.0093 mol) and Et<sub>3</sub>N (1 ml during 5 min) were added and heating was continued for 6h. On cooling, the mixture was exhaustively extracted with Et<sub>2</sub>O (200 ml), leaving behind a white residue. The combined extracts were washed with saturated NaCl solution (2 x 50 ml), dried (K<sub>2</sub>CO<sub>3</sub>) and concentrated to a yellow oil. The oil was dissolved in CHCl<sub>3</sub>, applied to a silica gel column and eluted with 10% EtOAc in hexane. The product eluates were combined and cooled (0-5°C) to produce 2.20 g (60%) of <u>138</u> as a pale yellow solid, m.p. 133-135°C. Eluates containing BPP and the product were combined, concentrated to an oil, reapplied to a silica gel column and eluted with 10% EtoAc in hexane to produce another crop (0.54g, 15%) of <u>138</u>. The combined material was used without further purification.

## <u>8-(4-Amino-1-methylbutylamino)-2,6-dimethoxy-3-methyl-5-(3-trifluoromethyl-</u> phenoxy)quinoline Fumarate (<u>140</u>)

A stirred solution of <u>138</u> (2.64g, 0.0044 mol),  $CHCl_3$  (20 ml), EtOH (40 ml) and 95%  $NH_2NH_2$  (2 ml) was heated under reflux for 2h, allowed to cool and filtered. The white residue was washed with  $CHCl_3$  and the combined filtrate and washings were concentrated to a yellow oil. The oil was

dissolved in Et<sub>2</sub>0 (100 ml) and the solution was washed with 20% KOH solution (2 x 30 ml), saturated NaCl solution (2 x 50 ml), dried ( $K_2CO_3$ ) and concentrated to a yellow oil (2.06g, 100%). The oil was dissolved in CH<sub>3</sub>CN (15 ml) and slowly treated with a hot solution of fumaric acid (0.52g) in CH<sub>3</sub>OH-CH<sub>3</sub>CN (1:4 v/v, 25 ml). The precipitated yellow solid was allowed to settle overnight, separated by decantation, washed with CH<sub>3</sub>CN (2 x 25 ml), recrystallized from CH<sub>3</sub>CN and vacuum dried (1.4mm, 20°C, 2h) to give 1.68 g (65%) of <u>140</u> as a beige solid, m.p. 157-158°C (decomp.). The crystallization mother liquor was concentrated to give another batch of solid which on recrystallization produced 0.13g (5%) of <u>160</u>, m.p. 157-158°C (decomp.).

Anal. Calcd. for  $C_{28}H_{32}F_{3}N_{3}O_{7}$ : C, 58.02; H, 5.57; N, 7.25 Found: C, 57.59; H, 5.73; N, 7.00

## 5-(4-Fluorophenoxy)-6-methoxy-3-methyl-8-nitroquinoline (125)

A mixture of 12.1g (0.11 mol) of 4-fluorophenol (<u>123</u>)) (Aldrich) and 6.2g (0.09 mol) of KOH in 27 ml of 2-ethoxyethanol was heated in a 90° oil bath for 1h and treated with 19.0g (0.075 mol) of 5-chloro-6-methoxy-3-methyl-8-nitroquinoline (<u>121</u>), in 2-ethoxyethanol (22 ml), in a single portion. The mixture was heated at 120°C (oil bath temp.) for 2h, cooled with ice-water and filtered. The resulting tan solid was washed successively with H<sub>2</sub>O, cold EtOH and pet ether (20-40°) and air dried. Crystallization from MeOH gave 14.2g (58%) of <u>125</u> as yellow crystals. The MeCH-insoluble portion was the starting material, <u>121</u> (5g). Recrystallization of <u>125</u> from MeOH provided the analytical sample as yellow crystals, m.p. 177-179°C.

Anal. Calcd. for  $C_{17}H_{13}FN_2O_4$ : C, 62.19; H, 3.99; N, 8.53 Found: C, 62.08; H, 4.26; N, 8.40

#### 8-Amino-5-(4-fluorophenoxy)-6-methoxy-3-methylquinoline (127)

A mixture of 14g (0.04 mol) of <u>125</u> and 25g of Fe-filings in 300 ml of  $H_2^0$  containing 15 ml of  $Bu_2^0$  and 5 ml of AcOH was heated in a 100°C oil bath for 7h, allowed to cool, and filtered. The filtrate and residue were extracted with  $Et_2^0$  and the combined extracts (500 ml) were washed with saturated NaCl, dried ( $K_2^{CO}_3$ ), treated with Darco G-60 and filtered.

Concentration of the filtrate yielded greenish gray crystals which on washing with pet ether  $(35-60^{\circ}C)$  gave 11.8g (93%) of <u>127</u> which was used without further purification. Recrystallization of an aliquot from cyclohexane provided the analytical sample as yellow crystals, m.p. 140-141°C.

Anal. Calcd. for  $C_{17}H_{15}FN_2O_2$ : C, 68.45; H, 5.07; N, 9.39 Found: C, 68.33; H, 5.36; N, 9.48

#### 5-(4-Fluorophenoxy)-6-methoxy-3-methyl-8-phthalimidoquinoline (129)

A mixture of 11.2g (0.037 mol) of <u>127</u> and 6.2g (0.042 mol) of phthalic anhydride in 140 ml of xylene was refluxed with a Dean-Stark trap for 20h (0.8 ml of  $H_2^0$  collected) and allowed to cool to room temperature. The resulting mass was triturated with EtOH, filtered and washed with a small amount of EtOH to give a yellow solid, m.p. 177-180°C. Recrystallization from cyclohexane gave 13g (82%) of <u>129</u> as yellow needles, m.p. 180-181°C.

Anal. Calcd. for  $C_{25}H_{17}FN_2O_4$ : C, 70.09; H, 4.00; N, 6.54 Found: C, 70.25; H, 4.26; N. 6.54

#### 5-(4-Fluorophenoxy)-6-methoxy-3-methy1-8-phthalimidoquinoline-1-oxide (131)

A solution of 12g (0.028 mol) of <u>129</u> in 100 ml of  $CHCl_3$  was cooled in an ice-water bath and treated with 11.2g (0.055 mol) of m-chloroperoxybenzoic acid (Eastman, 85%) suspended in 60 ml of  $CHCl_3$ , during 0.5 h. The yellow mixture was stirred at room temperature for 24h and the resulting red solution was washed with 5% NaHSO<sub>3</sub> (70 ml), saturated NaHCO<sub>3</sub> (75 ml x 3), and saturated NaCl (75 ml x 3), dried  $(Na_2SO_4)$  and filtered. The filtrate was concentrated in vacuo and the red syrup was triturated with EtOH. The resulting solid was washed with pet ether (20-40°) to give 11.4g (83%) of <u>131</u> as a tan solid, m.p. 150-154°C (dec.), which was used without further purification.

#### 2-Chloro-5-(4-fluorophenoxy)-6-methoxy-3-methyl-8-phthalimidoquinoline (133)

To a solution of <u>131</u> (10.4g, 0.021 mol) in CHCl<sub>3</sub> (200 ml) was added dropwise, over a period of 1h, phosphorus oxychloride (Aldrich, 35g, 0.23 mol, 21 ml). The orange solution was heated under reflux for 2h, cooled and slowly

poured over a bed of ice (300g). The stirred mixture was treated very slowly with 20% NaOH solution to pH 10. The organic layer was separated and the aqueous layer was extracted with  $CHCl_3$  (3 x 100 ml). The combined organic layers were washed with saturated  $NaHCO_3$  solution (3 x 100 ml) and  $H_2O$  (3 x 100 ml) and dried (MgSO<sub>4</sub>). Solvent evaporation and trituration with EtOH gave 8.8g (95%) of 133 as an off-white solid, m.p. 221-233°C. Crystallization of an aliquot from AcOEt gave the analytical sample as white crystals, m.p. 223-224°C.

Anal. Caled. for  $C_{25}H_{16}C1FN_2O_4$ : C, 64.87; H, 3.48; N, 6.05. Found: C, 64.57; H, 3.61; N, 5.95.

#### 8-Amino-2-Chloro-5-(4-fluorophenoxy)-6-methoxy-3-methylquinoline (135)

A mixture of 133 (8.7g, 0.018 mol), CHCl<sub>3</sub> (100 ml), EtOH (400 ml) and 95% NH<sub>2</sub>NH<sub>2</sub> (Eastman, 20 ml) was heated under reflux for 4.5h, allowed to cool and filtered. The white residue was washed with EtOH. The combined filtrate and washings were evaporated to an orange oil. The oil was treated with 30% KOH solution (100 ml) and the mixture was extracted with CH<sub>2</sub>Cl<sub>2</sub> (3 x 100 ml). The combined organic extracts were washed with saturated NaCl solution (2 x 75 ml) and dried (K<sub>2</sub>CO<sub>3</sub>). Solvent evaporation gave <u>135</u> as green-yellow solid, 6.3g (100%), m.p. 135-140°C. Crystallization of an aliquot from cyclohexane gave the analytical sample as yellow crystals, m.p. 138-139.5°C.

Anal. Calcd. for  $C_{17}H_{14}ClFN_2O_2$ : C, 61.36; H, 4.24; N, 8.42. Found: C, 61.17; H, 4.41; N, 8.36.

## 8-Amino-2,6-dimethoxy-5-(4-fluorophenoxy)-3-methylquinoline (137)

A stirred mixture of <u>135</u> (5.8g, 0.017 mol), sodium methoxide (Aldrich, 1.1g, 0.02 mol) and anhydrous DMF (40 ml) was slowly brought to 80°C over a period of 1h, kept at 80°C for 1h, cooled and slowly poured over a bed of ice (300g). The mixture was brought to room temperature, filtered and the residue was taken into  $CH_2Cl_2$  (250 ml). The organic layer was washed with  $H_2O$ (2 x 100 ml), dried ( $K_2CO_3$ ) and concentrated to a brown oil. The oil was extracted with boiling cyclohexane and cooled to give <u>137</u> as yellow crystals, 4.0g (71.5%), m.p. 95-105°C. This material was used without further purification.

## 2,6-Dimethoxy-5-(4-fluorophenoxy)-3-methyl-8-(1-methyl-4-phthalimidobutyl amino)quinoline (139)

A stirred mixture of 137 (3.9g, 0.011 (1 mol) and 4-bromo-1-phthalimidopentane (BPP) (5.0g, 0.017 mol) was heated at 120°C while Et<sub>3</sub>N (2.5 ml) was slowly added during 30 min. After 2h at 120°C, more BPP (5.0g) and Et<sub>3</sub>N (2.5 ml) were added and heating was continued for 2h. This procedure was repeated one more time. On cooling, the mixture was extracted with Et<sub>2</sub>O (500 ml). The extract was washed with saturated NaCl solution (3 x 75 ml), dried (K<sub>2</sub>CO<sub>3</sub>) and concentrated to an orange oil. The oil was applied to a silica gel column and eluted with CHCl<sub>3</sub>. Concentration of the product eluates gave 7.7g (93%) of 139 as an orange oil which was used without further purification.

#### 8-(4-Amino-1-methylbutylamino)-2,6-dimethoxy-5-(4-fluorophenoxy)-3-methylquinoline Fumarate (141)

A stirred solution of 139 (7.7g, 0.014 mol), CHCl<sub>3</sub> (50 ml), EtOH (350 ml) and 95% NH<sub>2</sub>NH<sub>2</sub> (20 ml) was heated under reflux for 5h, allowed to cool and filtered. The white residue was washed with EtOH and the combined filtrate and washings were evaporated to an orange oil. The oil was dissolved in CH<sub>2</sub>Cl<sub>2</sub> (250 ml), and the solution was washed with 30% KOH solution (3 x 50 ml), saturated NaCl solution (3 x 75 ml), dried (K<sub>2</sub>CO<sub>3</sub>) and concentrated to a viscous yellow oil (4.1g, 70%). The oil was dissolved in CH<sub>3</sub>CN (70 ml) and slowly treated with a hot solution of fumaric acid (1.1g) in CH<sub>3</sub>OH-CH<sub>3</sub>CN (1:4 v/v, 150 ml). The resulting yellow solid was separated by decantation, washed with CH<sub>3</sub>CN (3 x 20 ml), recrystallized from CH<sub>3</sub>CN and vacuum dried (0.1 mm Hg, 60°C, 5h) to give 1.2g (16%) of <u>141</u> as beige solid, m.p. 158-160.5°C (decomp.).

Anal. Calcd for  $C_{27}H_{32}FN_{3}O_{7}$ : C, 61.24; H, 6.09; N, 7.93. Found: C, 61.08; H, 5.75; N, 7.70.

#### 5-(n-Hexoxy)-6-methoxy-3-methyl-8-nitroquinoline (144)

To a mechanically stirred mixture of <u>142</u> (WRAIR, 12.00g, 0.051 mol), 1-bromohexane <u>143</u> (Aldrich 10.15g, 0.061 mol) and HMPA (50 ml), at 105-110°C, was added dropwise, over a period of 60 min, a solution of propylene oxide (24 ml) and  $\text{Et}_3N$  (8 ml). The mixture was heated at 105-110°C for another 5 h,
allowed to cool and extracted with a 1:1 mixture (200 ml) of pet ether (20-40°C) and  $\text{Et}_20$ . The extract was washed with 10% NaOH solution (3 x 75 ml),  $\text{H}_20$  (2 x 75 ml) and dried ( $\text{K}_2\text{CO}_3$ ). On cooling (less than 0°C), yellow crystals appeared which were filtered, washed with pet ether (20-40°C) and air-dried to give 12.55 g (77%) of 144, m.p. 86-87°C (Lit.<sup>3</sup>, m.p. 84-85°C). The mother liquor and the washings were combined and concentrated to give another crop, 1.20g (7%) of 144, m.p. 85-86°C. The combined material was used without further purification.

#### 8-Amino-5-(n-hexoxy)-6-methoxy-3-methylquinoline (145)

A mechanically stirred mixture of  $\underline{144}$  (13.70g, 0.0043 mol), Fe-filings (14g), Bu<sub>2</sub>0 (50 ml), H<sub>2</sub>0 (100 ml) and HOAc (2 ml) was heated at 105-110°C for 4 h, allowed to cool and filtered. Both the filtrate and the residue were well extracted with CHCl<sub>3</sub> (300 ml). The combined extracts were washed with saturated NaCl solution, dried (K<sub>2</sub>CO<sub>3</sub>), concentrated to a small volume (ca. 40 ml), diluted with pet ether (20-40°C, 100 ml) and cooled (less than 0°C) overnight. The precipitated solid was filtered, washed with pet ether and air-dried to give 7.56 g (61%) of <u>145</u>, as a yellow solid, m.p. 66-68°C (Lit.<sup>3</sup>, m.p. 61-63°C). The mether liquor and the washings were combined, evaporated to dryness and triturated with cold pet ether (20-40°C, 25 ml) to give another crop (2.92g, 24%) of <u>145</u> as a yellow solid, m.p. 65-66°C. The combined material was used without further purification.

### 5-(n-Hexoxy)-6-methoxy-3-methyl-8-phthalimidoquinoline (146)

A mixture of <u>145</u> (10.40g, 0.0361 mol) and phthalic anhydride (Aldrich, 5.88g, 0.0397 mol) in xylene (150 ml) was refluxed for 19h using a Dean-Stark water removal trap, cooled to -10° and diluted with pet ether (20-40°C, 75 ml). Vigorous scratching produced a solid which was allowed to settle (30 min), filtered, washed with pet ether and air-dried to give 12.02g (80%) of <u>146</u> as a grey-white solid, m.p. 150-151°C. This material was used without further purification.

## 5-(n-Hexoxy)-6-methoxy-3-methyl-8-phthalimidoquinoline-1-oxide (147)

To a mechanically stirred solution of <u>146</u> (11.5g, 0.0275 mol) in CHCl<sub>3</sub> (50 ml) at 0-5°C, was added, dropwise, over 45 minutes, m-chloroperoxybenzoic acid (Eastman, 85%, 11.2g, 0.55 mol) in CHCl<sub>3</sub> (100 ml). The reaction mixture was slowly brought to room temperature, stirred overnight, washed successively with 10% K<sub>2</sub>CO<sub>3</sub> solution (3x75 ml), H<sub>2</sub>O (1x50 ml) and dried (K<sub>2</sub>CO<sub>3</sub>). Solvent evaporation at room temperature gave an orange oil which on trituration with cold pet. ether (20-40°C, 25 ml) produced <u>147</u> (10.00g, 84%) as a crude yellow solid, mp 169-172°C. This material was used without further purification.

#### 2-Chloro-5-(n-hexoxy)-6-methoxy-3-methyl-8-phthalimidoquinoline (148)

To a magnetically stirred solution of 147 (9.90g, 0.023 mol) in CHCl<sub>3</sub> (100 ml), at 0-5°C, was added, dropwise, over 20 min, phosphorus oxychloride (Aldrich, 34.9g, 0.23 mol, 21.24 ml). The reaction mixture was heated at reflux for 3h, cooled and slowly poured over a bed of ice (200g). The stirred mixture was treated very slowly with 20% NaOH (ca. 300 ml) to adjust the pH to 11-12. The organic layer was separated and the basic aqueous layer was extracted with CHCl<sub>3</sub> (3x100 ml). The combined organic layers were washed with H<sub>2</sub>O (3x100 ml), saturated NaCl solution (2x75 ml) and dried (K<sub>2</sub>CO<sub>3</sub>). Solvent evaporation gave <u>148</u> as a yellow-brown solid, 8.8 g (85%), mp 194-196°C. This material was used without further purification.

### 8-Amino-2-chloro-5-(n-hexoxy)-6-methoxy-3-methylquinoline (149)

A mixture of <u>148</u>, (5.88g, 0.013 mol), CHCl<sub>3</sub> (20 ml), EtOH (80 ml) and 95% NH<sub>2</sub>NH<sub>2</sub> (Eastman, 2.5 ml) was heated under reflux for 3h, allowed to cool and filtered. The white residue was washed with CHCl<sub>3</sub>. The combined filtrate and washings were evaporated to a dark oil. The oil was dissolved in Et<sub>2</sub>O (150 ml) and washed successively with 20% KOH solution (3x40 ml), H<sub>2</sub>O (1x50 ml) and saturated NaCl solution (2x50 ml). Drying (K<sub>2</sub>CO<sub>3</sub>) and solvent evaporation gave a yellow oil which on trituration with pet. ether (20-40°C, 10 ml), at -20°C, produced <u>149</u> as a yellow solid, 3.60g (86%), mp 73-74°C. This material was used without further purification.

#### 8-Amino-2,6-dimethoxy-5-(n-hexoxy)-3-methylquinoline (150)

A magnetically stirred mixture of <u>149</u> (3.00g, 0.0093 mol), sodium methoxide (Aldrich, 1.00 g, 0.019 mol) and anhydrous DMF (20 ml) was heated at 100-105°C for 2h, cooled and slowly poured over a bed of ice (100 g) with stirring. The mixture was brought to room temperature and extracted with  $CH_2Cl_2$  (3x75 ml). The combined organic layers were washed with  $H_2O$ (3x50 ml), dried ( $K_2CO_3$ ) and concentrated to a black oil. The oil was dissolved in  $CHCl_3$  (5 ml) and applied to a silica gel column eluting with 10% EtOAc in hexane. Concentration of the product eluates gave <u>150</u> as a yellow oil, 2.38g (80%). This material was used without further purification.

## 2,6-Dimethoxy-5-(n-hexoxy)-3-methy1-8-(1-methy1-4-phthalimidobuty1amino) quinoline (151)

A stirred mixture of 150 (2.35 g, 0.0074 mol) and 4-bromo-1-phthalimidopentane (BPP)(4.4g, 0.148 mol) was heated at 115-120°C while Et<sub>3</sub>N (2 ml) was slowly added during 30 min. After 3h at 115-120°C, more BPP (2.2g, 0.0074 mol) and Et<sub>3</sub>N (1 ml during 10 min.) were added and heating was continued for 4h. On cooling, the mixture was exhaustively extracted with Et<sub>2</sub>O (150 ml), leaving behind a white residue. The combined organic layers were washed with saturated NaCl solution (2x50 ml), dried (K<sub>2</sub>CO<sub>3</sub>) and concentrated to a black oil which was dried under vacuum (1.2 mm Hg, 1h, 25°C). The oil was dissolved in CHCl<sub>3</sub> (5 ml), applied to a silica gel column and eluted with 10% EtOAc in hexane. Concentration of the product eluates gave 3.15g (80%) of <u>151</u> as an orange oil which was used without further purification.

# 8-(4-Amino-1-methylbutylamino)-2,6-dimethoxy-5-(n-hexoxy)-3-methylquinoline Fumarate (152)

A mechanically stirred mixture of 151 (3.10g, 0.006 mol), CHCl<sub>3</sub> (25 ml), EtOH (50 ml) and 95% NH<sub>2</sub>NH<sub>2</sub> (Eastman, 3 ml) was heated under reflux for 2.5h, allowed to cool and filtered. The white residue was washed with CHCl<sub>3</sub> and the combined filtrate and washings were evaporated to a yellow oil. The oil was dissolved in Et<sub>2</sub>O (100 ml) and the solution was washed with 20% KOH solution (3x30 ml), saturated NaCl solution (2x50 ml), dried (K<sub>2</sub>CO<sub>3</sub>) and concentrated to a thick yellow oil (1.76g, 75%). The oil was taken into CH<sub>3</sub>CN (20 ml) and slowly treated with a hot solution of fumaric

acid (0.51g) in  $CH_3OH-CH_3CN$  (1:4 v/v, 30 ml). The precipitated yellow solid was collected, washed with  $CH_3CN$  and recrystallized from  $CH_3CN$ . Vacuum-drying (2.0 mm Hg, 4h, 25°C) gave <u>152</u> as a yellow solid, 1.72g (57%), mp 152-153°C (decomp.).

Anal. Calcd. for  $C_{27}H_{41}N_{3}O_{7}$ : C, 62.41; H, 7.95; N, 8.09. Found: C, 62.22; H, 8.20; N, 8.04.

#### 6-Methoxy-4-methyl-8-nitro-5-phenoxyquinoline (155)

A solution of phenol (<u>154</u>) (11.1g, 0.12 mol), NaOH (4.8 g, 0.12 mol) and EtOH (150 ml) was heated under reflux for 2 h and the solvent was evaporated. To the white residue of sodium phenoxide was added <u>153</u> (WRAIR; 25.3g, 0.1 mol) in dioxane (150 ml) and the mixture was heated under reflux for 26 h, allowed to cool, diluted with Me<sub>2</sub>CO (200 ml) and filtered. The black residue was washed with Me<sub>2</sub>CO (100 ml) and the combined filtrate and washings were concentrated to a dark brown syrup which was extracted with CHCl<sub>3</sub>. The extract was washed with 20% KOH and NaCl solution, dried (Na<sub>2</sub>SO<sub>4</sub>) and passed through a silica gel column. Concentration gave 21.5g (69%) of <u>155</u> as yellow needles, m.p. 150-170°C, which was used without further purification (Lit.<sup>6</sup>, m.p. 169-171°C).

### 8-Amino-6-methoxy-4-methyl-5-phenoxyquinoline (157)

A stirred mixture of 155 (29.6g, 0.09 mol) Fe filings (40g), H<sub>2</sub>O (300 ml), HOAc (5 ml) and Bu<sub>2</sub>O (20 ml) was heated under reflux for 5 h, allowed to cool and filtered. The filtrate and the residue were extracted with Et<sub>2</sub>O and the combined extracts were washed with saturated NaCl, dried (Na<sub>2</sub>SO<sub>4</sub>), treated with Darco G-60 and concentrated, in vacuo, to a yellow-green semi-solid. Trituration of this material with Et<sub>2</sub>O gave 12.9g (51%) of 157 as a yellow solid, mp 151-156°C, which was used without further purification. Crystallization of an aliquot from hexane-benzene (9:1) (Darco G-60) provided the analytical sample as yellow needles, mp 155-157°C.

Anal. Calcd. for  $C_{17}H_{16}N_2O_2$ : C, 72.84, H, 5.75; H, 9.99. Found: C, 72.74; H, 5.88; N, 10.28

#### 6-Methoxy-4-methyl-5-phenoxy-8-phthalimidoquinoline (159)

A mixture of <u>157</u> (18.8g, 0.067 mol), phthalic anhydride (10g, 0.067 mol) and xylene (300 ml) was refluxed for 24 h with water collection in a Dean-Stark trap. The mixture was allowed to cool and filtered to give 10.2 g of <u>159</u> as a gray solid which melted at 223.5-225°C after washing with xylene. This material was used without further purification. Crystallization of an aliquot from toluene gave the analytical sample as white platelets, mp 225-226.5°C.

Anal. Calcd. for  $C_{25}H_{18}N_2O_4$ : C, 73.16; H, 4.42; N, 6.82. Found: C, 73.38; H, 4.42; N, 6.82

#### 6-Methoxy-4-methy1-5-phenoxy-8-phthalimidoquinoline-1-oxide (161)

To a stirred solution of 159 (13.8g, 0.03 mol) in CHCl<sub>3</sub> (200 ml), at 2-5°C, was added, during 0.5 h, a solution of 3-chloroperbenzoic acid (Aldrich, 80-85%; 7.3g, 0.03 mol) in CHCl<sub>3</sub> (100 ml). The mixture was stirred for 1 h, allowed to warm to room temperature overnight, washed with 5% NaHSO<sub>3</sub> (10 ml), dried (Na<sub>2</sub>SO<sub>4</sub>) and placed on a basic alumina column. Elution with CHCl<sub>3</sub>-MeOH (98:2) and concentration of the eluates gave 10g of crude <u>161</u>. Extraction of this material with hot EtOH and concentration of the extract gave 6.5g (46%) of <u>161</u> as yellow crystals, mp 234-237°C. This material was used without further purification.

#### 2-Chloro-6-methoxy-4-methy1-5-phenoxy-8-phthalimidoquinoline (163)

To a stirred solution of <u>161</u> (9.7g, 0.02 mol) in  $CHCl_3$  (150 ml), at  $0^{\circ}C$ , was added dropwise, during 15 min, 20 ml (0.2 mol) of POCl\_3. The solution was heated under reflux for 2 h, allowed to cool, poured over ice and basified with 20% NaOH. The aqueous layer was extracted with  $CHCl_3$  and the combined extracts and organic layer were washed with saturated NaHCO<sub>3</sub> and H<sub>2</sub>O, dried (MgSO<sub>4</sub>) and concentrated to a yellow syrup. Crystallization from EtOH gave 8.6g (97%) of <u>163</u> as pale yellow needles, mp 247-249°C.

Anal. Calcd. for  $C_{25}H_{17}ClN_2O_4$ : C, 67.50; H, 3.85; N, 6.30 Found: C, 67.76; H, 3.88; N, 6.10

#### 8-Amino-2-chloro-6-methoxy-4-methy1-5-phenoxyquinoline (165)

A stirred suspension of <u>163</u> (8.3g, 0.01 mol), 95%  $\rm NH_2NH_2$  (20 ml) and EtOH (500 ml) was refluxed for 3 h, allowed to cool and filtered. The white solid was washed with EtOH and  $\rm CH_2Cl_2$  and the combined filtrate and washings were concentrated. The resulting suspension was extracted with  $\rm CH_2Cl_2$  and the extract was washed with 20% NaOH, saturated NaCl solution, dried ( $\rm K_2CO_3$ ) and concentrated to yellow gum. Crystallization from hot toluene-hexane (1:1) gave 5.6g (99%) of <u>165</u> as yellow needles, mp 177.5-179°C.

Anal. Calcd. for  $C_{17}H_{15}C1N_2O_2$ : C, 64.87; H, 4.80; N, 8.90. Found: C, 64.98; H, 4.86; N, 8.85

#### 8-Amino-2,6-dimethoxy-4-methyl-5-phenoxyquinoline (167)

A solution of <u>165</u> (4g, 0.01 mol) in MeOH (50 ml) was added dropwise to a MeONa-MeOH solution (prepared from 0.8g of Na and 150 ml of MeOH) at room temperature and the resulting orange solution was refluxed for 40 h, cooled and concentrated to an orange syrup. The syrup was diluted with  $CH_2Cl_2$  and chromatographed (SiO<sub>2</sub>;  $CH_2Cl_2$ : MeOH, 100:1). The yellow product eluate was collected, concentrated to a light brown oil and triturated with hexane to provide 2.3g (61%) of <u>167</u>, m.p. 93-98°C. Crystallization from ethanol provided the analytical sample as pale tan crystals, m.p. 95-97°C.

Anal Calcd. for  $C_{18}H_{18}N_2O_3$ : C, 69.66; H, 5.85; N, 9.03 Found: C, 70.12; H, 6.09; N, 9.01

# 2,6-Dimethoxy-4-methyl-8-(1-methyl-4-phthalimidobutylamino)-5-phenoxyquinoline (169)

A stirred mixture of 167 (2.3g, 0.007 mol) and BPP (5g, 0.016 mol) was heated at 125°C while Et<sub>3</sub>N (3 ml) was added, dropwise, during 0.5 h. After 2 h, a second portion of BPP (5g) was added followed by slow introduction of more Et<sub>3</sub>N (3 ml). Addition of BPP (5g) and Et<sub>3</sub>N (3 ml) was repeated twice more at 2 h intervals. The mixture was allowed to cool and extracted with Et<sub>2</sub>O (300 ml). Evaporation of the extract left an oil which was dissolved in a small amount of CH<sub>2</sub>Cl<sub>2</sub>, placed on a silica gel column (250g) and eluted with CH<sub>2</sub>Cl<sub>2</sub>. The early eluates contained unreacted BPP and were

discarded. Subsequent eluates were combined, concentrated and triturated with EtOH. The resulting solid (2g, m.p. 134-137°C) was used without further purification.

# 8-(4-Amino-1-methylbutylamino)-2,6-dimethoxy-4-methyl-5-phenoxyquinoline Fumarate (171)

A stirred solution of <u>169</u> (3.30g, 0.0063 mol), CHCl<sub>3</sub> (25 ml), EtOH (50 ml) and 95% NH<sub>2</sub>NH<sub>2</sub> (4 ml) was heated under reflux for lh, allowed to cool and filtered. The white residue was washed with CHCl<sub>3</sub> and the combined filtrate and washings were evaporated to an orange oil. The oil was taken into  $Et_20$  (200 ml) and the solution was washed with 20% NaOH solution (3x30 ml), H<sub>2</sub>O (1x20 ml), saturated NaCl solution (2x50 ml) and dried ( $K_2CO_3$ ). Solvent evaporation gave a greenish yellow oil (2.47g) which was dissolved in CH<sub>3</sub>CN (20 ml) and slowly treated with a hot solution of fumaric acid (0.73 g) in CH<sub>3</sub>OH-CH<sub>3</sub>CN (1:4 v/v, 25 ml). The precipitated yellow solid was separated, washed with CH<sub>3</sub>CN (2x20 ml), recrystallized from CH<sub>3</sub>CN and vacuum dried (0.8 mm, 20°C, 2h) to give <u>171</u> as a yellow solid, 2.47 g (77%), mp 174-176°C (decomp.).

Anal. Calcd. for  $C_{27}H_{33}N_{3}O_{7}$ : C, 63.39; H, 6.50; N, 8.21 Found: C, 63.13; H, 6.64; N, 8.09

### 5-(4-Fluorophenoxy)-6-methoxy-4-methyl-8-nitroquinoline (156)

A mechanically stirred mixture of <u>123</u> (Aldrich, 12.16g, 0.108 mol), potassium hydroxide (6.18g, 0.091 mol) and 2-ethoxyethanol (27 ml) was heated at 90°C for 1 h. <u>153</u> (WRAIR, 19.00g, 0.075 mol) in 2-ethoxyethanol (22 ml) was added rapidly and the mixture was heated at 120°C for 1 h followed by cooling at 0°C for 1 h. The precipitate was filtered, washed with cold EtOH and suspended in H<sub>2</sub>0 (100 ml). After stirring for 5 min, the mixture was filtered and the residue was washed with cold EtOH followed by pet ether (20-40°C). Air-drying gave 19.92 g (81%) of <u>156</u> as a yellow solid, m.p. 179-181°C (Lit.<sup>7</sup>, m.p. 183.5-185°C). This material was used without further purification.

#### 8-Amino-5-(4-fluorophenoxy)-6-methoxy-4-methylquinoline (158)

A mechanically stirred mixture of <u>156</u> (19.90g, 0.067 mol), Fe filings (20g),  $Bu_2^0$  (75 ml),  $H_2^0$  (150 ml) and HOAc (2 ml) was heated at 110-115°C for 5 h, allowed to cool and filtered. The filtrate was extracted with  $Et_2^0$ (200 ml) and the combined extracts were washed with saturated NaCl solution (2 x 75 ml), dried (MgSO<sub>4</sub>) and concentrated to a small volume. The precipitated solid was filtered, washed with hexane and air-dried to give 2.71 g (15%) of <u>158</u> as a yellow solid, m.p. 147-148°C (Lit.<sup>7</sup>, m.p. 144.5-145.5°C). The residue from the reaction mixture was stirred with CHCl<sub>3</sub> (250 ml) for 5 min and filtered. The filtrate was washed with saturated NaCl solution (2 x 75 ml), dried ( $K_2CO_3$ ), treated with Darco and evaporated to give another crop of <u>158</u>, m.p. 147-148°C (12.33g, 68%). The combined material was used without further purification.

### 5-(4-Fluorophenoxy)-6-methoxy-4-methyl-8-phthalimidoquinoline (160)

A mixture of <u>158</u> (15.00g, 0.05 mol) and phthalic anhydride (Aldrich; 8.18g, 0.055 mol) in xylene (200 ml) was refluxed for 20 h using a Dean-Stark water removal trap. The reaction mixture was cooled (0-5°C) for 1 h and filtered. The residue was washed with pet ether (20-40°C) and air-dried to yield 17.30g (80%) of a greyish white solid, m.p. 214-215°C (Lit.<sup>8</sup> m.p. 213-215°C). The mother liquor was diluted with pet ether (20-40°, 100 ml) and cooled (0°C) overnight. The precipitated solid was filtered, washed with pet ether (20-40°C) and air-dried to give another crop (2.17 g, 10%) of <u>160</u> as a greyish white solid m.p. 213-214°C. The combined material was used without further purification.

## 5-(4-Fluorophenoxy)-6-methoxy-4-methyl-8-phthalimidoquinoline-1-oxide (162)

To a mechanically stirred solution of 160 (17.00g, 0.04 mol) in CHCl<sub>3</sub> (100 ml) at 0°C, was added, dropwise over 15 min, m-chloroperbenzoic acid (Aldrich, 85%; 16.10g, 0.08 mol) in CHCl<sub>3</sub> (160 ml). The mixture was slowly brought to room temperature, stirred for an additional 16 h, washed with 10% K<sub>2</sub>CO<sub>3</sub> solution (3 x 100 ml), H<sub>2</sub>O (2 x 100 ml) and dried (K<sub>2</sub>CO<sub>3</sub>). Solvent evaporation gave a yellow mass which on trituration with cold EtOH (20 ml), yielded a yellow solid. It was filtered, washed with cold EtOH, pet

ether (20-40°C) and air-dried to give 17.09g (97%) of <u>162</u> as a pale yellow solid, m.p. 223-225°C (decomp.)(Lit.<sup>8</sup>, m.p. 241-243°C). This material was used without further purification.

#### 2-Chloro-5-(4-fluorophenoxy)-6-methoxy-4-methyl-8-phthalimidoquinoline (164)

To a cooled  $(0-5^{\circ}C)$  solution of <u>162</u> (17.00g, 0.038 mol) in CHCl<sub>3</sub> (225 ml), was added dropwise, over a period of 15 min, phosphorus oxychloride (Aldrich, 58.64g, 0.38 mol, 35.7 ml). The orange solution was heated under reflux for 2.5 h, cooled and slowly poured over a bed of ice (200g). The stirred mixture was treated very slowly with 20% KOH solution (ca. 650 ml) to adjust the pH to 10-11. The organic layer was separated and the aqueous layer was extracted with CHCl<sub>3</sub> (2 x 200 ml). Combined organic layers were washed with H<sub>2</sub>O (2 x 250 ml) and dried (MgSO<sub>4</sub>). Solvent evaporation and air drying gave 15.00g (85%) of <u>164</u> as a pale yellow solid, m.p. 228-230°C (decomp.) (Lit.<sup>8</sup>, m.p. 234-236°C). This material was used without further purification.

### 8-Amino-2-chloro-5-(4-fluorophenoxy)-6-methoxy-4-methylquinoline (166)

A mixture of <u>164</u> (15.00g, 0.0324 mol),  $CHCl_3$  (30 ml), EtOH (120 ml) and 95%  $NH_2NH_2$  (Eastman, 5 ml) was heated under reflux for 3 h, allowed to cool and filtered. The white residue was washed with EtOH and  $CHCl_3$  and the combined filtrate and washings were evaporated to an orange oil. The oil was treated with 20% KOH solution (60 ml) and the mixture was extracted with  $CH_2Cl_2$  (3 x 100 ml). The combined organic extracts were washed with saturated NaCl solution (2 x 75 ml) and dried ( $K_2CO_3$ ). Solvent evaporation gave a greenish-yellow solid, 9.29g (86%), m.p. 145-146°C (Lit.<sup>8</sup>, m.p. 150-152°C). This material was used without further purification.

### 8-Amino-2,6-dimethoxy-5-(4-fluorophenoxy)-4-methylquinoline (168)

A stirred mixture of <u>166</u> (3.81g, 0.0115 mol), sodium methoxide (Aldrich, 0.90g, 0.017 mol) and anhydrous DMF (25 ml) was slowly brought to 80°C over a period of 45 min, kept at 80°C for another 15 min, cooled and slowly poured over a bed of ice (150g). The mixture was brought to room temperature, filtered and the residue was taken into  $CH_2Cl_2$  (150 ml). The organic

layer was washed with  $H_2^0$  (2 x 50 ml), dried ( $K_2^{C0}_3$ ) and concentrated to a black oil. The oil was applied to a silica gel column and eluted with  $CH_2^{C1}_2$ . Concentration of the product eluates gave a yellow oil which on trituration with hexane (5 ml) produced a yellow solid, 2.37g (64%), m.p. 91-92°C (Lit.<sup>8</sup>, m.p. 93-95°C). This material was used without further purification.

## 2,6-Dimethoxy-5-(4-fluorophenoxy)-4-methyl-8-(1-methyl-4-phthalimidobutylamino) quinoline (170)

A stirred mixture of <u>168</u> (3.50 g, 0.011 mol) and 4-bromo-1-phthalimidopentane (BPP) (6.50g, 0.022 mol) was heated at 105-110°C while  $\text{Et}_3N$  (3 ml) was slowly added during 15 min. After 4 h at 120-125°C, more BPP (4.00g, 0.0135 mol) and  $\text{Et}_3N$  (1.5 ml during 10 min) were added and heating was continued for 5 h. On cooling, the mixture was exhaustively extracted with  $\text{Et}_2O$  (150 ml). The extract was washed with saturated NaCl solution (2 x 75 ml), dried ( $K_2CO_3$ ) and concentrated to an orange oil The oil was applied to a silica gel column and eluted with CHCl<sub>3</sub>. Concentration of the product eluates gave 4.1 g (71%) of <u>170</u> as an orange oil which was used without further purification.

## <u>8-(4-Amino-1-methylbutylamino)-2,6-dimethoxy-5-(4-fluorophenoxy)-4-methyl-</u> quinoline Fumarate (<u>172</u>)

A stirred solution of 170 (1.79g, 0.0033 mol), CHCl<sub>3</sub> (15 ml), EtOH (30 ml) and 95% NH<sub>2</sub>NH<sub>2</sub> (1.5 ml) was heated under reflux for 1h, allowed to cool and filtered. The white residue was washed with EtOH and the combined filtrate and washings were evaporated to a yellow oil. The oil was dissolved in Et<sub>2</sub>O (100 ml) and the solution was washed with 20% KOH solution (2 x 25 ml), saturated NaCl solution (2 x 25 ml), dried (K<sub>2</sub>CO<sub>3</sub>) and concentrated to a yellow oil (1.36g, 99%). The oil was dissolved in CH<sub>3</sub>CN (10 ml) and slowly treated with a hot solution of fumaric acid (0.39g) in CH<sub>3</sub>OH-CH<sub>3</sub>CN (1:4 v/v, 15 ml). The resulting yellow solid was collected, washed with CH<sub>3</sub>CN (2 x 20 ml), recrystallized from CH<sub>3</sub>CN and vacuum dried (1 mm, 20°C, 6h) to give 1.27g (72%) of <u>172</u> as a yellow solid, m.p. 167-169°C (decomp.).

Anal Calcd. for  $C_{27}H_{32}FN_{3}O_{7}$ : C, 61.24; H, 6.09; N, 7.94 Found: C, 61.04; H, 6.27; N, 8.12

## 6-Methoxy-4-methyl-5-[5-(4-methylphenyl)pentoxy]-8-phthalimidoquinoline (173)

A mixture of 58 (15.00g, 0.0412 mol), phthalic anhydride (Aldrich, 6.70g, 0.0453 mol) and xylene (150 ml) was refluxed, using a Dean-Stark trap, for 3.5 h, cooled (0-5°C) for 0.5 h and filtered. The residue was washed with pet. ether (20-40°C, 125 ml) and air-dried to give 15.70 g (77%) of 173 as a grey-white solid, mp 148-149°C. The combined filtrate and washings, on cooling (0°C) overnight, gave another crop (2.72g 13%) of 173, mp 147-148°C. A small portion of the combined material was recrystallized from EtOAc (Darco) to give the analytical sample, mp 149-150°C.

Anal. Calcd. for  $C_{31}H_{30}N_2O_4$ : C, 75.28; H, 6.11; N, 5.67 Found: C, 75.13; H, 6.48; N, 5.61

## 6-Methoxy-4-methyl-5-[5-(4-methylphenyl)pentoxy]-8-phthalimidoquinoline-1oxide (174)

To a mechanically stirred solution of 173 (17.40g, 0.0352 mol) in CHCl<sub>3</sub> (70 ml), at 0-5°C, was added, dropwise, over 30 min, m-chloroperoxybenzoic acid (Eastman, 85%, 14.29g, 0.0704 mol) in CHCl<sub>3</sub> (80 ml). The mixture was slowly brought to room temperature, stirred for an additional 24 h, washed with 10% K<sub>2</sub>CO<sub>3</sub> solution (3x75ml), H<sub>2</sub>O (1x50 ml), 10% NaHSO<sub>3</sub> solution (2x50 ml), saturated NaCl solution (1x50 ml) and dried (K<sub>2</sub>CO<sub>3</sub>). Solvent evaporation at room temperature produced a dark yellow oil which on trituration with cold EtOH (0-5°C, 25 ml) gave a yellow solid. This material was filtered, washed with pet. ether (20-40°C, 25 ml) and air-dried to give 10.88g (61%) of <u>174</u> as a crude yellow solid, mp 164-166°C. This material was used without further purification.

## <u>2-Chloro-6-methoxy-4-methyl-5-[5-(4-methylphenyl)pentoxy]-8-</u> phthalimidoquinoline (<u>175</u>)

To a cooled  $(0-5^{\circ}C)$  solution of 174 (10.80g, 0.021 mol) in CHCl<sub>3</sub>(100 ml), was added dropwise, over a period of 20 min, phosphorus oxychloride (Aldrich, 32.44g, 0.21 mol, 19.72 ml). The mixture was heated under reflux for 1.5h, cooled (0-5°C) and slowly poured over a bed of ice (200g). The stirred mixture was treated very slowly with 20% NaOH solution (ca. 250 ml) to adjust the pH to 10-11. The organic layer was separated and the aqueous layer was extracted with CHCl<sub>3</sub> (2x100 ml). The combined organic layers were

washed with  $H_2O$  (2x100 ml), saturated NaCl solution (2x100 ml) and dried  $(K_2CO_3)$ . Solvent evaporation gave a thick yellow oil which on trituration with cold  $Et_2O$  (20 ml) gave a yellow solid. The solid was filtered, washed with pet. ether (20-40°C, 25 ml) and air-dried to give 9.10 g (81%) of 175 as a crude yellow solid, mp 118-120°C. This material was used without further purification.

### 8-Amino-2-chloro-6-methoxy-4-methyl-5-[5-(4-methylphenyl)pentoxy]quinoline (176)

A mixture of 175 (9.00g, 0.017 mol), CHCl<sub>3</sub> (40 ml), EtOH (60 ml) and 95% NH<sub>2</sub>NH<sub>2</sub> (Eastman, 4 ml) was heated under reflux for 2h, cooled and filtered. The white residue was washed with CHCl<sub>3</sub> and the combined filtrate and washings were evaporated to an orange oil. The oil was dissolved in CH<sub>2</sub>Cl<sub>2</sub> (200 ml) and washed with 20% NaOH solution (2x50 ml). The combined basic solution was re-extracted with CH<sub>2</sub>Cl<sub>2</sub> (2x75 ml) and the combined organic layers were washed with H<sub>2</sub>O (1x50 ml), sat. NaCl solution (2x75 ml) and dried (K<sub>2</sub>CO<sub>3</sub>). Solvent evaporation gave a dark oil which on trituration with pet. ether (20-40°C, 15 ml) at -20°C produced <u>176</u> as a crude greenish yellow solid, 6.30g (93%). This material was used without further treatment in the next step.

### 8-Amino-2,6-dimethoxy-4-methyl-5-[5-(4-methylphenyl)pentoxy]quinoline (177)

A mixture of <u>176</u> (5.18g, 0.013 mol), sodium methoxide (Aldrich, 1.05g, 0.0194 mol) and anhydrous DMF (20 ml) was heated at 90°C. More sodium methoxide (a total of 2.03g, 0.038 mol) was added at 2h intervals while heating was continued for 8h. After cooling, the dark mixture was slowly poured over a bed of ice (100g) with stirring. The precipitated semi-solid was separated, washed with H<sub>2</sub>0 and dissolved in CH<sub>2</sub>Cl<sub>2</sub> (100 ml). The organic layer was washed with H<sub>2</sub>0 (2x100 ml), dried ( $K_2$ CO<sub>3</sub>) and concentrated to a black oil. The oil was dissolved in CHCl<sub>3</sub> (5 ml), applied to a silica gel column and eluted with CHCl<sub>3</sub>. Concentration of the product eluates gave an oil which on cooling (-20°C) and scratching produced <u>177</u> as a greenish-yellow solid, 2.35g (46%), mp 46-48°C. This material was used without further purification.

## 2,6-Dimethoxy-4-methyl-5-[5-(4-methylphenyl)pentoxy]-8-(4-phthalimido-1methylbutylamino)quinoline (178)

A stirred mixture of 177 (2.30g, 0.0058 mol) and 4-bromo-l- phthalimidopentane (BPP) (3.46g, 0.0116 mol) was heated at 110-115°C while Et<sub>3</sub>N (2 ml) was slowly added during 10 min. After 2h at 110-115°C, more BPP (2.22 g, 0.0074 mol) and Et<sub>3</sub>N (1ml during 5 min) were added and heating was continued for another 2h followed by addition of more BPP (1.00 g, 0.0034 mol) and Et<sub>3</sub>N (1 ml during 5 min). After additional heating for 3h, the mixture was cooled and exhaustively extracted with Et<sub>2</sub>O (100 ml), leaving behind a white residue. The combined organic layers were washed with saturated NaCl solution (2x50 ml), dried (K<sub>2</sub>CO<sub>3</sub>), concentrated to a black oil and vacuum-dried (1mm, 20°C,1h). The oil was dissolved in CHCl<sub>3</sub> (5 ml), applied to a silica gel column and eluted with 5% EtOAc-hexane initially, followed by 10% EtOAc-hexane. Product eluates were combined and solvent evaporated to give <u>178</u> as a yellow oil, 2.85g (80%). This material was used without further purification.

## <u>8-(4-Amino-1-methylbutylamino)-2,6-dimethoxy-4-methyl-5-[5-(4-methylphenyl)</u> pentoxy]quinoline Fumarate (<u>179</u>)

A solution of 178 (2.84g, 0.0047 mol), CHCl<sub>3</sub> (30 ml), EtOH (60 ml) and 95% NH<sub>2</sub>NH<sub>2</sub> (Eastman, 3 ml) was heated under reflux for 1.5 h, cooled and filtered. The white residue was washed with CHCl<sub>3</sub> (50 ml) and the combined filtrate and the washings were concentrated to an orange oil. The oil was dissolved in Et<sub>2</sub>0 (100 ml) and the solution was washed with 20% NaOH solution (3x30 ml), H<sub>2</sub>0 (1x50 ml), saturated NaCl solution (1x50 ml) and dried (MgSO<sub>4</sub>). Solvent evaporation gave a greenish-yellow oil (2.10 g) which was dissolved in CH<sub>3</sub>CN (25 ml) and slowly treated with a hot solution of fumaric acid (0.51g) in CH<sub>3</sub>OH-CH<sub>3</sub>CN (1:4v/v, 20 ml). The precipitated yellow solid was allowed to settle overnight, filtered, and washed with CH<sub>3</sub>CN (30 ml). The solid was recrystallized from CH<sub>3</sub>CN and vacuum-dried (1 mm, 20°C, 3h) to give <u>179</u> as a yellow solid, 2.0g (72%), mp 149-151°C (decomp.).

Anal. Calcd. for  $C_{33}H_{45}N_{3}O_{7}$ : C, 66.53; H, 7.61; N, 7.05 Found: C, 66.65; H, 7.83; N, 7.00

#### CONCLUSIONS

- 1. In earlier work, we prepared a series of  $5-[\omega-(phenyl)alkoxy]$  primaquines which combined low acute toxicity with excellent blood schizontocidal and radical curative activity. During the present contract period we have raised the blood schizontocidal activity of this series even higher by attaching various substituents to the terminal phenyl group. Although blood data are incomplete and radical data are unavailable, the most promising compounds, to date, seem to be the 2-CF<sub>3</sub> and 4-CH<sub>3</sub> derivatives (BL 54967 and BL 55820 in Table III).
- 2. We have also discovered that a terminal phenyl can be replaced by a heterocycle, like 2-thienyl (BM 01667 in Table VI), with almost no change in blood schizontocidal therapeutic index. Radical data are unavailable.
- 3. Although screening data are too sparse for SAR correlation, it would seem that addition of a third substituent to position 2 of a 3,5- or 4,5disubstituted primaquine lengthens the synthesis considerably without therapeutic benefit (Tables VII - X).

Final judgment of the compounds prepared during this contract period must await the completion of blood schizontocidal screening and the arrival of radical curative data.

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