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Throughput Capacity Estimation

Victor J. Battaglioli, MAJ, TC, USA U.S. Army Command and General Staff College Fort Leavenworth, Kansas 66027

6 June 1975

Final Report - 6 June 1975



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Prepared in partial fulfillment of graduation requirements for:

U.S. Army Command and General Staff College, Fort Leavenworth, Kansas 66027

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This paper focuses on that aspect of logistic support planning which has broken down in the last two wars in which U.S. forces were involved, namely, throughput capacity. Throughput capacity is made up of three components, post reception, port discharge and port clearance. A simple methodology is developed for defining a port complex in terms of the variables which influence throughput capacity. Such factors as vessel characteristics, both deep draft and lighterage, port facilities, road and rail net capabilities, support units and their equipment, etc. will be considered in the analysis. Once identified and defined, the variables will be interrelated one to the other in an effort to build a simple model that will replicate actual operations at a port complex and estimate potential throughput capacity. This model will be called the Port Capacity Estimator (PORTCAP). Although this paper and PORTCAP are built around the Middle East scenario, it is sufficiently flexible to be used in describing the capabilities and limitations of other port complexes around the world.

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I am deeply indebted to CPT E. T. Swith for his contribution to the development of the Port Capacity Estimator (PONTCAP) model which is an integral part of this project. Without his contribution, PONTCAP could not have been successfully brought to its present stage of development.

JEDIE I: INTRODUCTION

been involved in two wars which have taken place a considerable distance from their base of a coly. Such operations place a significant burden on all aspects of logistics and makes accurate logistics planning very difficult. This is particularly true if U.S. forces have little or no experience in the area of operations prior to the outbreak of hostilities. The problems that require solution are not restricted to one segment of the pipeline, CONUS or the theater, to one aspect of logistics, such as supply or maintenance, or to one mode of transportation, such as sealift or airlift. All activities responsible for logistics must plan and prepare in the event hostilities are initiated.

Experience in the last two wars, however, has revealed that buses in CONUS and overseas supporting U.S. forces in a contingency are far better able to cope with rapidly expanding supply requirements than the theater commander. In the case of Korea, no plans existed for the orderly flow of men, material, and supplies to support committed forces. Discharge and clearance capacity at Pusan was inadequate resulting in chaos and considerable congestion at the port. Needed supplies could not be identified and moved as required. MG Garvin, appointed Chiof Logistician by General Dean at the outset of hostilities in 1950, remarked, "The Korean operation was probably the most unplanned operation in the history of our Armed Forces."

Even when considerable effort is made to write logistic

support plans for a contingene, the same problems appear. U.S. forces in Victuam experienced considerable difficulty in locating critical supply items in country. As late as Feb. 1968 some 100 vessels were awaiting discharge off the coast of Vietnam.² In the case of Vietnam logistic's planners had recognized the inadequacy of the one major port in the country to support large scale military operations. However, they failed to develop alternatives to cope with shortfalls, nor did they anticipate the size and speed of the buildup that eventually took place.

This paper will focus on that aspect of logistic support planning which has broken down in the last two wars in which U.S. forces were involved, namely, throughput capacity. Throughput capacity is made up of three components, port reception, port discharge and port clearance. A simple methodology will be developed for defining a port complex in terms of the variables which infl.ence throughput capacity. Such factors as vessel characteristics, both deep uraft and lighterage, port facilities, road and rail not capabilition, support units and their equipment. etc. will be considered in the analysis. Once identified and defined, the variables will be interrelated one to the other in an effort to build a simple model that will replicate actual operations at a port complex and estimate potential throughput capacity. This model will be called the Port Capacity Estimator (POHTCAP) and will be completed for elective credit in term], course 6600. Although this paper and POHTCAP are built around the Middle East scenario, it will be sufficiently

flexible to be used in describing the capabilities and limitations of other port complexes around the world.

GUGFION II: METHODOLOGY

A. Problem Statement. The specific task of this paper is to:

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1. Identify and define, using the country of Dromar in the Hiddle East scenario, the major variables affecting the capability of a port complex to receive, discharge, and clear cargo in support of deployed forces. (complete for IRR credit) -

2. Integrate the variables identified in step one into a working computer model that is capable of describing the networks throughput capabilities and limitations. (complete for 6600 credit)

3. Test the models application by placing supply demands on the system generated by the authors of the 3141 Middle East scenario and other student authors working on the problem. (complete for 6600 credit)

8. Assumptions.and Limitations.

In order to define the limits of the problem, to meet time constraints, and to focus attention on important variables, cortain assumptions must be made and limitations imposed. A list of the important assumptions and limitations of this study are identified below:

1. Assumptions

a. Airlift. Five percent of all cargo demands $pla \propto d$ on the system will be moved to the theater by airlift.³

b. Berthing space. All usable berthing space allocated to U.S. military forces will be occupied and working based on a 20 hour day, seven days per week. This assumption is based on the fact that in each of the last two wars lengthy unip queues developed in the carly singes of a contingency. micrd berthing space was non-existent.

c. Engineer support. Adequate engineer support to maintain facilities selected for use is available.

d. divilian manpower. Civilian manpower and equipment from the Broman Ministry of Transportation will be made available to U.S. forces to operate the rail network.

2. Limitations

a. Time constraint. This project is so broad in scope and takes into consideration so many new factors in the changing transportation environment that the time constraint may make it impossible to complete the entire project in this academic year. Other transportation officers having an interest in this area may continue work on the PuRTCAP model in the next academic year. C. Researh Organization.

1. Section III of this paper provides the reader with information on present scalift assets available to Military Scalift Command (MSC). The changes which have occurred in the merchant marine fleet have had a dramatic impact on how transportation planners must balance assets available against requirements. A brief description of the types and characteristics of principal ships in the fleet is also presented. The second part of Section III gives the reader a foundation in the concept of throughput capacity. It describes briefly the three major components of throughput --- reception, discharge, and clearance and discusses their interrelationship.

2. Section IV is divided into three subsections corresponding to the three components of throughput. Each subsection

identifies the facilities network available for use by the planner in the Dromar scenario, i.e., wharf facilities, anchorages, rail and road nets. The key planning factor variables he must take into consideration to calculate overall throughput capacity for a particular port complex are also defined. The range of port facilities and transportation networks evaluated encompass operations at both fixed port facilities as well as logistics over-the-shore (LOTS) operations. In addition to the discharge of traditional breakbulk vessels, the system can handle containerships, roll on/roll off(ROCO) ships, and lighter aboard ship (LASH).

3. It does the planner little good to know the capabilities and limitations of a network if he is unable to determine the impact of various size force packages and different ship mixes on the system. Section V of this study effort will be completed in Term 3 for elective credit in course 6600. It will include the design and operation of a simple analytical model that will provide the transportation planner a significant degree of flexibility in applying the planning factors identified in section IV. Test runs of model input and output, with propram parameters, will be submitted at the conclusion of term 3.

SECTION III: VESSEL CHARACTERISTICS AND THE CONCEPT OF THROUGHPUT CAPACITY

A. Vessel Characteristics.

1. General. Over the past ten years the determination of throughput copacity has been complicated by changes in our merchant marine fleet. The addition of the containership has resulted in sizeable reductions in the time and number of personnel required to load and unload vessels, thereby upsetting traditionally used planning factors. The military has been slow in changing its doctrine and upgrading terminal units and equipment to deal with these most recent developments in the maritime industry. Only in the last few years have the services accelerated test and development of systems and equipment to deal with containers.⁴

2. Floot assots available.

Military Sealift Command (MSC) is the operating agency responsible to see that sufficient sealift assets are available to support military forces worldwide. To meet its committments MSC has the following assets:

a. <u>HSC Nucleus Fleet</u>. Since the Vietnam War the MSC nucleus floet has been steadily declining in mize and capacity. At the present time only 35 dry cargo vessels are owned and operated under MSC control, none are containerships.⁵ The deep draft vessels of the fleet are normally used on scheduled runs to support overseas bases which are not adequately served by the commercial fleet.

b. National Defense Reserve Floot (NDRF). Approximately one hundred and fifty deep draft vessels, presently

	EXHIBIT III-1 MSC NUCLEUS FLEET	
Ship type	Olassification	<u>Nr. Avail</u> .
Large ocean going Vessel (Ch, Noko)	A	3
Standard occan going vossel (VC2,C2)	В	11
Small ocean going vessel (C1)	C	3
LST (intracoastal)		18
	Tot	al 35

in moth balls, make up the NDRF fleet.⁷ The majority of them, however, are pre-WMII vintage and exceed thirty years of age. their slow speed and age make them of questionable value as sup-

c. U.S. Merchant Marino Float. It is primarily from the U.S. Merchant Marine fleet that MSC procures sealift assets to meet its worldwide requirements both in peacetime and war. In an emergency, requiring the implementation of a contingency OPLA^H, commercial carriers can be required, under the Scalift Headiness Program (SMP), to commit a minimum of 50% of their fleet vessels to the Department of Defense. In return for this committment, each carrier receives a share of DOD cargo in peacetime. Presently, more than 230 ships of all types are in the SMP to meet military requirements.⁸ In stage 1 of SMP, MSC can obt²in forty five vessels, eleven for breakbulk, thirty seven container, and four LASH between days c-11 to c-30⁹. While it is true that the number of vessels in the U.S. Morehant Marine fleet has been steadily declining, actual carrying capacity has increased. This change in emphasis

to larger vessels has resulted from the growth of the container industry and the building of very large, fast non-self-sustaining containerchips. In addition, new concepts in barge vessels have resulted in the development of the Lighter Aboard Ship (LASH) and Sea Barge (GEABRE) systems.

3. Port Capacity Estimator Model and ship characteristics. Vessels utilized in the PORTCAP model are divided into three types, breaktulk, container, and special purpose vessels like LASH and NoRo. The vessel characteristics of importance to the planner are found in Exhibits III-2, III-3, and III-4. LASH mother ships used in the PONTCAP model can be configured to carry barges only, containers only, or a mix of both barges and containers. In addition, PORTCAP includes the characteristics of the SEABEE, and the SL7, SL18 super containcrships. However, none of these vessels are available to MSC under the Sealift Readiness Program. In a 60-90 day conflict it is unlikely that commercial carriers would care to risk berthing one of these vessels in a hostile fire area. It is more likely, in the case of super containerships, that they might be used in a feeder operation with smaller less vulnerable containorships making runs directly into the area of operations.

B. Throughput Concept Defined.

1. General. A terminal's throughput capacity is the amount of cargo, expressed in short tons (STONS), that can be moved through a seculated in one day. It is derived by computing and then comparing the three components of throughput, terminal

	CONTAINER VESSEL CHARACTERISTICS		
	Large Ocea <u>C5/C6</u>	an Vessels'- Class <u>SL7</u>	A SL18
Length (ft)	625	947	721
Width (ft)	78	105	95
Draft (ft)	32	34	34
Speed (knots)	20	33	23
Containers	1000 TEU*	00 6~351 200-401	412-35' 321-40'

*TEU represents 20' equivalent containers

١.

EXHIBIT III-3 BREAKBULK AND RORO VESSEL CHARACTERISTICS

	Small Occan Vessel	Standard Ocean Vessel	Large Vess	Occan el
	C1	C2/VC2	<u>c3/c4</u>	RoRo
Longth (ft)	- 339	<u>цц2</u>	506	700
Width (ft)	63	57	73	90
Draft (ft)	23	29	31	28
Speed (knota)	10	15	18	25
Dry Cargo (LTONS)	6000	10700	13000	10000

EXHIBIT III-4 LIGHTER AB ARD SHIP (LASH)¹⁴

	Config. 1	Config. 2	Config. 3
Length (ft)	893	893	893
Width (ft)	100	100	100
Draft (ft)	30	30	.30
Speed (knots)	22	22	22
Dry Cargo 1 (LTONS)	8-20000	18-20000	18-20000
Barges	89 ⁸	50 ^b	0 [°]
Containers 20	• 0	550	1498
	a Conigur b Configur	ed with maximum ed for mix of ba	barge carrying capacity. rges and containers.

c.Configured for maximum container carrying capacity.

EXHIBIT III-5 SL-7 CUNTATHERSHIP SS-SEALAND PINANCE

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* Largest and fastest nonself-sustaining contairership in U.S. Merchant Marine fleet. Carries more than 1000 35 and 40 ft cans. Carable of speeds to 33 knots.15



Ъř



* RoRo vessels are used to transport all types of combat vehicles to AU. Can also carry Repid discharge rates are possible. containers on chassis.





* "LASK disch rging a barge. The load moyes cut ever the aft well, and the crane then lowrs the barge into the water where it is taken under tow by tug...."17



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13.

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EXHIBIT III-6 LASH BARCY

"LASH-type barge under tow. These relatively shallow draft barges extend ocean shipping services into otherwise inscreasible areas."



reception capacity, terminal discharge capacity, and terminal clearance capacity.

2. Terminal acception Capacity.

网络爱国歌歌 网络海豚小羊 的复数形式 化化合物化合物 医外外的 人名法布尔 人名法布尔 人名法布尔 建合物 化合物 建自己分子的 化合物

Yorminal reception capacity is based on t - number of deep druft vessels that can be moved into a herbor or coastal area and accommodated for discharge. The capacity is expressed in terms of an estimated tennage that could be discharged daily, if appropriate support units and equipment discussed under discharge capacity were available. Reception capacity is primarily determined by the set of physical facilities available in a port complex. The physical facilities of most importance are the following:

a. Wharf space available for deep draft vessels.

b. Anchorage areas in stream or roudstead from which discharge to lighters can be accomplished.

c. Wharf space for berthing lighterage cruft.

d. Beach areas suituble for LOTS operations.

c. . . c Exhibit III-9 for a more comprehensive list of factors affecting reception capacity.

3. <u>Terminal Discharge Capacity</u>.

Physical facilities and vessels alone will not insure the arrival of cargo in the AO. Sufficient terminal units, lighterage units, and equipment must be available for discharge operations. Terminal discharge capacity is expressed as the number of STONS that can be discharged from ships accomodated at the port each day. Discharge capacity in the POHTCAP model is based primarily on an evaluation of the following

factors:

a. Lighterage craft available

b. Available cargo handling equipment, i.e., cranes, forklifts, ship's gear, etc.

c. Terminal unit or civilian personnel to operate cargo hundling equipment.

d. See Exhibit III-9 for additional considerations.
 4. <u>Terminal Clearance Capacity</u>.

This figure represents the number of STONs per day that can be moved through and out of the terminal. Terminal clearance capacity is a function of the following:

a. Sapability of the rail and highway not adjacent to the terminal to sustain cargo movement.

b. Availability of transport equipment, i.e. rail rolling stock, commercial vehicles, military vehicles, etc.

c. Military truck whit and civilian personnel to operate transport equipment.

d. See Lxhibit III-9 for additional considerations.

5. The final objective of FORTCAP is to arrive at throughput capacity. This figure is obtained by comparing the values of reception, discharge, and clearance capacity. The most restrictive of the three figures in short cans per day becomes actual throughput capacity.

VALIAULLS APPLOT	MNG MEROUGLEPUT CAPACIT	<u>×</u> 19
Dellevi inic daim	Jonnute unese	lo determine
Versel characteristics Shannel depths Obstructions Lacy activity Latent of Port destruction Weather, climate & tide Anonorage areas Sharf facilities Beach facilities Transit sheds & storage areas	<u>Jorponenta</u> Water Terminal neception Capacity	
<pre>sequirements of local</pre>	Water Terminal Discharge Capacity	Throughput Capacity
Japacity of rail, road, inland water network Avail. of indigenous labor Avail. of mode operating units Avail. of rail operating stock Jeather & climatic condi- tions	Water Terminal Clearance Capacity	

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SECTION IV: NETWOR! ANALYSIS

A. Dromar Reception Analysis.

1. Fixed port facilities available.

a. General. Dromar has three major port complexes. Haifa and Ashdod are located on the Mediterranean Sea. Elat, is located at the northern tip of the Gulf of Aquaba. Since Dromar has little surface trade with neighboring countries, these three seaports are Dromar's international lifeline. Denying their use would bring to a halt better than 90% of Dromar's maritime trade.²⁰ Haifa is the largest port handling better than 50% of all maritime cargo (excluding POL).²¹ Asndod, the second largest port, was completed in 1965 to relieve congestion at Haifa and to expand Dromar's military capability. Because of its modern facilities, its share of traffic continues to grow and now exceeds 40% of the total.²² Ashdod's container capability has already exceeded that of Haifa as indicated by the figures below:

CONT	E AINER CARGO	XHIBIT IV-1 HANDLING ST	ATISTICS -	DROMAR
	Loade	d Units Rec	clved	
	1971	<u>1972</u>	<u>1973</u>	
Haifa	8792	15660	20540	
Ashdod	8735	14533	22460	
Elat	Data	not availab	le	

Port of Haifa. b. Exhibit IV-3, p. 17.1, is a schematic of the port of Haifa. It is located about 17 miles south of the Saidan border. It has approximately 9000 linear feet of wharfage suitable for berthing deep draft vessels and lighterage. Located at the west end of berth 2 is a dedicated

container berth stretching 1500 ft in length.²⁴ This berth has adequate fixed and portable cranes to discharge non selfsustaining ships. It is equipped with one gantry crane.²⁵ Specific berths at Haifa are described in Exhibit IV-6 below:

	WHARF'AC	EXHIBIT 1 E SPACE - 1	IV-6 PORT OF HAIFA ²	7
Berths Deep Draft	Length (ft)	Width (ft)	Depth (ft)	Storage
R1	800	230	All	Coversd
B2	2650	230	bertins dredged	73196 sq yds
B3	2500	230	to 39 ft	55 acres
Błį	850	65		container and open
BS	850	65		storage area
Lighter				
Ll	300	230		
L2	250	130		
L3	250	130		

"These figures do not include Quishon harbor naval base facilities located east of Haifa main harbor. They are considered fully utilized for naval operations.

Fixed anchorages within the main and lee breakwater are 26 suitable for a minimum of eight vessels. Numerous anchorages are available in the outer harbor and roadstead northeast of the port for LOTS operations.

c. <u>Port of Ashdod</u>. Exhibit IV-4, p.17,1, is a schematic of available borthing facilities at Ashdod. Unlike Haifa's quay orientation, Ashdod has four finger piers extending into the harbor. Three are suitable for deep draft vessels and one is limited to lighterage. The port is located 20 miles south of Tel Aviv. Piers provide about 10000 linear feet of usable space for discharge operations. A description of berth segments can be found in Exhibit IV-7 below:

	WHATPAGE	EXHIBIT SPACE -	IV-7 PORT OF ASHDOD ²	9
Berths Deep Draft	Longth (ft)	<u>Width</u> (ft)	Depth (It)	Storage
BL	2200	325	All	Uovered 68172 sq yds Open sheds 60000 sq yas
B2	1470	600	berths dredged	
B3	1300	600	to 40 ft	
Bl	1200	600		
BS	1200	600		48 acres
Lighter				container
Ll	480	open		storage area
L2	755	open		
L3	820	1 30		
Edt	026	1 30		

* Erds of piers are not suitable for discharge operations because of sea conditions.

The south side of pier 3, berth B5, is capable of handling the largest containerships in the world today. It is equipped with one gantry crane and two smaller 25-ton portal cranes.²⁸ A RoRo berth is also available at Ashdod. The port has three anchorages within the breakwater capable of handling large ocean going vessels. Unlimited anchorages are available outside the breakwater for LOTS operations.

d. <u>Port of Elat</u>. Located at the northern tip of the Ked Sea, 150 miles south of Tel Aviv, Elat is the smallest of Dromar's major ports. Because of its remoteness from established population centers, its share of traffic is less than 10%. However, this port provides Dromar.direct access to the Red Sea bypassing the Suez Canal. The new port area depicted in Exhibit IV-5, p. 17,1 was completed in 1965. The old port area, located to the north, is now a naval installation.

The new port area has a main concrete quay of 1700 feet. One segment of the quay is suitable for discharge of standard containerships and is supported by two 25-ton portal cranes. Two anchorage berths in the roadstead can be used for in the stream discharging. Additional anchorage is available further offshore for LOTS operations.

EXALUTT IV-8 WHARFAGE SPACE - PORT OF ELAT ³⁰					
Berths Deop Uraft	Length (It)	Width (ft)	Depth (ft)	Storage	
Bl Lighter	1700	open	30	Covered & open	
L1	450	open	00	33320 sq ft	

2. Beach areas suitable for logistics over-the-slore (LOTS) operations.

a. General. Fixed port facilities are particularly vulnerable to conventional and nuclear attack. The planner must consider the impact of the loss of part or all of these facilities. In the case of Dromar, entrances into the two major ports, Ashdod and Haifa, can be closed by the sinking of several doep draft vossels at the mouth of the breakwater. The destruction of storage facilities, wharves, and material handling equipment can also degrade the ports throughput capacity. To minimize the impact of such an eventuality and to augment fixed port throughput capacity the planner must evaluate the coastal area of Dromar to locate suitable beaches for LOTS operations.

b. <u>Haifa Beach</u>.

(1) General. This LOTS site located east of

Haifa harbor is capable of supporting a sizeable operation. Although sea approaches are partially obscured by a rocky reef, an unlimited number of vessels can be anchored offshore. Depth is approximately 60 ft in fair holding ground.

(2) Characteristics of Haifa Beach.³¹
Length - 6.9 miles
Nearshore gradient - 1:60 shoreward of 36 ft depths
Surf - 4 feet or higher 20% of time.
Trafficability - Fair for wheeled and good for tracked vehicles over sand and gravel.
Clearance - Fair in dune areas, good where hard surface road and rail line backs beach.

c. Ashdod Esach North.

(1) General. This LOTS site is located north of the port of Ashdod and is also capable of supporting a sizeable operation. Sea approaches are clear with anchorage capacity a function of available ships. Anchorage depths of 60 ft in a mud and sand bottom are more than adequate.

(2) Characteristics of Ashdod Beach North.³²
Length - 5 miles
Nearshore gradient - 1:60 shoreward of 36 ft
Surf - 4 ft or higher 20% of time.
Trufficability - Fair for wheeled and tracked vehicles over sand
Clearance - Fair across sand to hard or loose surfaced road approximately 50 yds behind beach.

d. <u>Elat Beach</u>.

(1) General. Sea approaches are generally clear.
Protected anchorage is available 800 yards off beach in 148-180 ft depths. Ground is mud and sand offering excellent anchorage. Auxiliary equipment such as pontoon causeways and temporary piers may be used throughout the year because of negligeable surf and currents.

AL AM

(2) Characteristics of Elat Beach.³³
Length - 1.5 miles
Nearshore gradient - 1:25 shoreward of 30 ft
Surf - Surf of 4 ft or higher infrequent throughout the year
Trafficability - Fair for wheeled, good for tracked vehicles over sand and gravel

clearance - Fuir over sand to hard surfaced road 55 to 220 yds behind beach.

3. Reception Janacity Planning Factors.

a. General. Given some portion of the facilities in Dromar, the planner's problem is to locate available vessols in such a manner that the maximum daily tonnage is in position to be discharged. The planning factors discussed below are utilized in the PORTJAP model to insure a satisfactory matching of versels and available facilities.

b. <u>Voscel charactoristics</u>. This data has already been discussed and is available in exhibits III-2, III-3, and III-4, p. 10. FUNTCAP also has a vessel description routine which the user may call. The planner must be familier with the mix of vossels that will be in the AO during an operation.

c. Deep draft wharf requirements.

(1) Wharf length. Normally in the planning

process 100 ft of linear wher' space is required per hatch for the discharge of breakbulk (BB) vessels. However, containerships, which are used in this study, do not have hatches. In order to accomodate them, ship length plus a safety factor of 50 to 75 feet, depending on ship size, was substituted to determine the length of wharf required to berth a vessel. Exhibit IV-9 provides PORTCAP rational in assigning vessels to berths. For example, the berth length required to position a VC2 vessel is equal to the actual length of the vessel (442 ft) plus a safety factor of 50 ft or a total of 492 ft.

(2) Depth alongside. Fluctuations in tide may affect the length of time a berth may be occupied. Required depth alongside a berth for each type vessel measured at low tide is provided in Exhibit IV-9.

EXHI	(BIT	IV-9)	34
CLASSIFICATION	OF .	DEEP	DRAFT	BERTHS '

Vessel Type	Vessel Classif.	Berth Longth Required Snip Longth + Safety Fact.	Depth Along.
C3/04, C5/C6, SL7, SL18, Horo	A Large	Actual ship length Exhibit III-2 + 75 ft III-3	28-34 ft
02/VC2	8 Standard	Actual ship longth Exhibit III-2 + 50 ft	29 St
C1	C Small	Actual ship length Exhibit III-2 + 50 ft	23 ft

()) Wharf Width. Wharf width refers to the

apron area on the deck of a wharf available as a working area. When discharging at a quay, where only one side of the ship can be worked, 60 ft is the minimum requirement.

When discharging ships from both sides of a finger pier, 90 feet is the minimum space required. 35

(h) Reception capacity. Fo. each vessel positioned at a deep draft BB berth, 720 STONs per day is the reception capacity planning factor.

d. Lighter wharf requirements.

(1) Often, because of a shortage of deep draft berth space, it becomes necessary to discharge cargo from ships anchored in a harbor and to move the cargo by lighter to wharves particularly suited to these smaller craft. When a lighter berthing operation is contomplated, the following planning factors are used in PORTCAP.

(2) Wharf length. For each lighter, 100 ft
 of wharf length is required.³⁶ Wharf length greater than
 100 ft but loss than the next 100 ft increment is disregarded.

(3) Depth alongside. Each lighter berth requires a depth of 7 ft at low tide.

(4) heception depacity. For each lighter berch space available, the plunner can figure on a reception capacity of 100 37003 per day.

e. Anchorage Areas.

(1) The availability of a substantial number
 of lightorate spaces in a port is no guarantee that the 180
 STON capability per space will be utilized. Suitable anchorage
 areas must be found with the following characteristics:

(2) Anchorage Depth. Hinimum water depth for each vessel must be in accordance with Exhibit IV-9. p. 24.

Vessels cannot be anchored in water depths greater than 210 ft because of restrictions on anchor chain weight and length. 3^8

(3) Anchorage Diametor. Hequirements for tactical dispersion often dictate the number of ships that can be anchored offshore regardless of the number of suitable sites. However, the minimum diametor required to provide a free swinging anchorage is computed using the formula below:

D = Depth of water in feetL = Length of vessel in feet

Diameter of an $= \frac{2(7D + 2L)}{3}$

For example, to compute the diameter for a C2/VC2 anchorage the following computation would be required.

776 ft = $\frac{2(7 \times 40^{\circ} + 2 \times 442)^{\circ}}{3}$

 Depth of water at Ashdod port (Exhibit IV-7, p. 20.
 Length of G2/VC2 ahip (Exhibit III-3, p. 10).

(4) Heception Gepacity. Each suitable anchorage area has a potential reception capacity of 720 STONS. Four lighterage spaces (180 STONs per space) or a suitable LOTs boach must be available if ships at anchor are to be considered accomputed and capable of being discharged.

f. Beach Capacity Estimation.

(1) The capacity of a LOTS site to handle cargo is affected by a number of factors, enchorage, tides, surf, beach gradient, weather, and trafficability. The Dromar coastal area has already been evaluated and the three sights selected meet the minimum criteria for effective utilization. Again,

because of the introduction of the containership, present methods of computing beach capacity are inadequate. PONTUAP calculates beach capacity using the planning factors found below.

(2) If BB ships and/or LASH ships only are used in the LOTS operation a maximum of 3000 STONs per day per mile of beach is the planning factor.³⁹ This number equates to 4.2 ships working for each mile of beach available (each ship @720 STONs per day).

(3) If containerships are positioned at the same four plus anchorages, reception capacity over the same mile of beach will increase dramatically. The potential of each operating anchorage is equal to 180 containers per day. Exhibit IV-19, p. 45 provides the basis for this calculation. If the containers are stuffed with cargo other than ammunition, 2340 STONs can be received per LOTS anchor. Using the same 4.2 vessels per mile of beach, containerships are capable of exceeding 9500 GTONs per day per mile of beach. This is a significant increase over BB cargo reception of 3000 STONs per mile of beach.

(4) The planner is cautioned that a density of four vessels per mile of beach may be excessive. FORTCAP permits the planner to designate the number and type vessels he wishes to use in a LOTS operation regardless of the capacity of the beach to handle them.

g. Containership Wharf Requirements.

(1) General. Containerships provide the fastest

means of fighting cargo to a theater. In addition, load and discharge times can be improved by as much as 75% over conventional BB vessels. In a fixed port facility such as Haifa or Ashdod piers or quays equipped with special handling equipment are designated for containerships.

(2) Length, Width, and Depth. Length, width, and depth of berth space required for a containership is determined in the same manner as for breakbulk vessels.

(3) Storage area. Based on past experience, an average area of 16 acres is necessary to accomodate a C5/C6 containership borth.⁴⁰ This space provides a murshalling area for transhipment of containers, both dry and refrigerated, stuffing and unstuffing when required, and maintenance and administration.

(4) neception capacity. At a fixed borth facility discharge rates vary dependent on the type cranes available, the size vans, and the type cargo (ammunition or general cargo) in the vans. For planning purposes reception capacity in PORTGAP is determined by using the planning factors identified in Exhibits IV-10 and IV-11. Data to support these figures can be found on pp. 40. Ashdod and daifa each have container borths with a single guntry crane capable of handling up to 40 ft vans. In ports where no container handling equipment is available, special equipment must be brought into the theater. This equipment is found in the Transportation Terminel Service Company (Container) which is discussed later in this paper.

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0	ONTAINER BERTI RECEPTION	JAPACITY41	
	GANTRY CHARE OPERATI	ION	
Type Van	Nr Containers (per day)	STONS Per	Day
20 ft	520	class V 8 Gen cargo	10400 6770
40 ft	520	class V # gen cargo	16100 10000

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EXHIBIT IV-11 CONTAINER BERTH RECEPTION CAPACITY TERMINAL SERVICE CO. TOE CHANE OPERATION

Type Van	<u>Nr Containers</u> (per day)	STONS per	Day
20 ft.	390	class V * gon cargo	7800 5070
30 ft	390	class V * gen cargo	12000 7800

h. <u>Roll on Roll off Berths</u>. RoRo ships are designed to load and discharge cargo through ramps located in the stern and side ports. They normally transport wheeled and tracked vehicles and containers loaded on somitrailers. Each berth has a reception capacity of 1000 STONs per hour.⁴³ Since only a few Hoko vessels are in service, the figure of 1000 STONs is applicable only while a Roko vessel is in position. PORTCAP takes this fact into consideration.

i. <u>Lighter Aboard Ship</u> (LASH). The LASH concept includes two basic components, a mother ship and a family of barges. Sarge is loaded onto a barge, the barge is towed to the mothership and loaded aboard using onboard ship's gear. Port congestion at destination is minimized because, upon reacning its destination, the mothership needs no fixed borth facilities.

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Barges are discharged at offshore anchorages and towed to scattored terminal and inland discharge points. Unfortunately, Dromar has no inland water system. LASH vessels therefore are treated in the same way as other cargo vessels discharging to lighters in the stream. Obviously, port planners would give LASH barges priority of lighter space in order to turn the mother ship around as quickly as possible.

4. Terminal reception capacity and the POHTCAP model.

a. General. The preceding analysis of Dromar's facilities and the planning factors associated with reception analysis, provides the reader with the background needed to operate the reception routine of the PORTCAP model. In its introductory set of instructions to the transportation planner, PONTCAP identifies the key elements of data that will be required to use the routine. Before proceeding to the second component of throughput capacity, a review of these Key data elements is appropriate.

b. Recaption capacity estimation - PORTCAP data requiremonts.

(1) Vessel data - The POHTCAP user must be thoroughly familiar with the vessels that will be available in the AO for the operation. Exhibits III-2, III-3, and III-4, p. 10 provide selected characteristics of vessels used in POHTCAP. Additionally, a subroutine on vessel characteristics has been built into POHTCAP to assist the user.

(2) Port data - The most critical data elements needed to operate the PONTCAP reception routine are related to

port facilities. Prior to sitting down at the console, the usor must perform an analysis of the port complexes he desires to utilize in his simulation. A sketch of port facilities such as those of Dromar provided in Exhibits IV -3, h, and 5, p. 17.1 are essential. For each port complex, the following specific information is required.

(a) The number of port complexes that will be used in the simulation, i. e. Ashdod, Heifa, etc.

(b) The number of breakbulk berths available at each port. (A borth is defined to be a continuous length of wharf space running in a single direction. For example, the berthing space on two sides of a finger pier would represent two different berths).

(c) The number of berths limited to lightorage cruit only.

(d) The number of container berths available at cach port. If gantry cranes are available, this information will be reqested.

(e) The length, width and depth of water at each berth.

(f) The number of anchorages available to support the lighter borths. (Called Lighter Anchors, these locations normally represent the number of vessels that could be positioned inside the main harbor).

(3) Logistics over-the-shore (LOTS) data. LOTS operations are used to augment throughput capacity at a port complex. LOTS_sites are often used for discharge of dangerous

cargo, such as ammunition, to separate it from other cargo handling operations. The planner must conduct an evaluation of beaches in the vicinity of main port areas to determine their suitability. In Dromar, three beaches were found to be adequate. PORTCAP will request the following data on each LOTS site.

(a) The number of beaches available to support the operation.

(b) The length of each beach in miles.

(c) The number of LOTS anchors necessary to support the operation. (A LOTS Anchor is normally outside the main harbor area adjacent to the beach being supported. If no restriction on anchors is entered by the user, PORTCAP will compute reception toñnage based on the maximum number of vessels that could be positioned given the length of beach available).

(4) Type cargo - PORTCAP does make a differontiation between ammunition and other types of cargo.
The user must indicate whether a particular port or beach operation will be used for ammunition or general cargo.

(5) Container type - PORTCAP deals in only two types of containers, 20 ft and 40 ft. The planner must estimate the ratio of 20 ft to 40 ft vans entering fixed port facilities. In LOTS operations, all containers are 20 ft in size.

c. PORTCAP output. The objective of the reception capacity routine is to determine the total number of STONs that will be in position for discharge at the port complex under evaluation each day. PORTCAP provides this key piece of information. In addition, PORTCAP also provides the following data:

(1) The number and type vessels (C5/C6, C2/VC2, etc.) that can be accomodated at the port.

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(2) The location of each vessel accomodated, i. e. breakbulk berth, container berth, lighter anchor, or LOTS anchor.

(3) The STON reception capacity of each vessel accomodated to include the type cargo, ammunition or general, aboard each vessel.

B. Dromar Discharge Analysis.

1. General.

a. Terminal reception capacity identifies the ability of the physical facilities of a terminal complex to accomodate a given number of vessels for discharge. However, the theater commander cannot utilize this capacity unless he has equipment and personnel to physically move the cargo off the vessels and over the wharf or beach to awaiting transportation. The personnel and equipment to perform the mission can take several forms. Military units such as transportation terminal service companies, boat companies, and amphibian companies may be used. . Discharge operations can also be performed by local nationals using existing port equipment. Although a significant part of the civilian work force may be required to support a host nation's economy, it can be a very important source of labor for military terminal operations as well. In the Dromar problem, exact information as to civilian requirements is not available. To overcome this limitation, the PORTCAP model can play various configurations of civilian participation.

b. Torminal discharge capacity represents the total tonnage that all military units and civilian support engaged in military port operations can discharge in one day.

c. The following paragraphs evaluate units capable of performing the discharge mission. Equipment capabilities and planning factors are also reviewed. In this paper every attempt has been made to secure the latest information on the discharge of containerships in both a fixed port and LOTS environment.

2. Transportation Terminal Service Company (Breakbulk)

a. General. The heart of any discharge operation at a port complex is the terminal service company. Its mission is to discharge, backload, and tranship breakbulk cargo or containers at ports or beaches. At the present time, two separate TOE's, one for breakbulk operations and one for container operations, have been prepared and submitted to DA for approval.

b. Capability --- Ships berthed at fized wharf facilities, lighter anchors, or LOTS anchors.

A terminal service company (breakbulk) with its two ship platoons and ten hatch sections (see Exhibit IV-12) can discharge 720 STONs per day. This figure is calculated bused on a 20 hour day with each hatch section discharging 7.2 STONs per hatch per working hour. (see Exhibit IV-13) The 720 STON figure applies whether discharge takes place at a fixed berth. a lighter anchor, or a LOTS anchor. Once TOE 117H410 is approved by DA, the daily STON figure will increase to 1000 STONS.^{43a}

3. Transportation Terminal Service Company (Container)

a. Capability --- Ships berthed at fixed wharf facilities.

(1) Exhibit IV-14 shows the organization of a terminal service company in container operations. It has the capability to discharge containers at both a modern port facility where fixed equipment such as gantry or portal type cranes are available or at less improved ports where the company is required to use its own organic cranes. Exhibit IV-15 illus-trates how a terminal service company operates at a fixed

wharf facility. To maintain a twenty hour operation, one ship platoon and one shore platoon work the day shift. The other two platoons work the night shift. Each platoon is capable of operating two cranes simultaneously as indicated in the exhibit. The shore platoon supports the ship platoon by moving and staging discharged containers in the marshalling yard. The large commercial gantry cranes in Dromar can average thirteen movements in an hour.⁴⁴⁴ One movement includes unloading a full container and backloading an empty. In a 20 hour day a crane set operated by a terminal service company can make 520 movements.

(2) In order to convert movements into a STON figure, one must consider the type van being utilized. A number of different sizes from 20 ft to 40 ft are available. However, PORTCAP utilizes only 20 ft and 40 ft equivalents in this study. Exhibit IV-16 identifies the maximum weight that can be loaded into a 20 ft and 40 ft van. Often, however, the density of cargo loaded makes it impossible to achieve maximum weight utilization. Generally, ammunition, which is very dense, will exceed the maximum weight limitations of a van before reaching cubic capacity. Consequently, PORTCAP assumes each class V van will carry the maximum weight authorized for that size container. On the other hand, all other cargo is loaded at 65% of weighted capacity to take into account the cube limitations of standard size containers.

(3) Exhibit IV-17 provides the planning factors in STONS por day for a terminal service company (container) in

fixed port operations. As an example of how the figures were derived, let's look at line 2 and the figure of 5070 STONS daily capability. This figure is based on the company using its own TOE equipment, handling only 20 ft vans, and moving cargo other than ammunition. The PONTCAP model calculates using the variables and the formula below.

- C = Nr cranes discharging each vessel. A terminal svc co. normally works two cranes per vessel.
- G = lip of crane movements per hour.

- H = 20 hours in an operating day.
- CC = hated capacity of a 20 ft van in STONs.
- .65 = Weight utilization factor for all cargo except class V.
- DDC = Daily-discharge capacity for a containership borthed at a fixed facility.

DDC = C X G X H X .65(CC)5070 = 2 X 9.75 X 20 X .65(20) STONS

Type van

EXHIBIT	IV-13
TERMINAL SERVICE COMP	ANY (BREAKBULK)
DISCHARGE CAP	ACITY

Kr	hatches	Capacity por	lirs per day	Discharge
		hatch		cupacity
	5 © Each . to fo are	7.2 JTONS ship platoon with five a hour shift. In orde a 20 hour period each a assigned to each ter	20 ⁴ b hatch suction br to maintain h day, two shi rminal survico	720 STONs ns works a operations p platoons company
		WITCH THE AC		

STONS

INXIAON	CALGU	CAPACIT	10-16 Y OF	CONTATINENS 45
	<u>P</u>	UNTCAP	MODEL	

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"Company works a ship with two organic cranes. The shore platoons support the ship platoons by moving discharged container; from the crane sits to the mershaling area. If the fixed port container handling cranes are available and operable, their use is preferred to those in the terminal service company."47

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		EXL SERTITAL SERVI	I BIT IV 0 TOUT 0 0 TOUT 0	-17 ANL(CUNTAIN.R) P_LATION APACITY	
Type cranes Nr	operated	Novements ver in	Hours	Mr cont. disch. per day	Discharge capacity ver day (STULS)
l. Port type ^{ùd} gantry	N	13	20	520	Small vens 20 ft Class V - 10400 General - 6760
2. Terminel ⁴³ svc co. TOE	N	9.75	20	390	Large vans 40 ft Class V - 16100 General - 10000 Small vans 20 ft Class V - 7800
					$\frac{\text{General} - 5070}{\text{LarGe vans} \ 12000}$ $\frac{\text{Class V} - 12000}{\text{General} - 7800}$

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b. Capability --- Logistics over-the-shore operation.

(2) Offshore Discharge of Containerships. In

(1) General. The U.S. military has nover attempted, in wartime, to discharge containers over-the-shore. However, fixed container facilities, such as those at Ashdod and Haifa, present lucrative targets to the enemy. If these facilities were destroyed, dispersed LOTS operations would be the only feasible solution to combat service support on a large scale.

Dec 1970 and again in Oct 1972, tests were made of several systems for LOTE discharge of containerships. Named the Offshore Discharge of Containerships (OSDOC), these studies proved that such a concept, though difficult, was feasible with present day equipment. The principal notion can be divided into three parts:

(a) At shipside - a mobile crane for discharging which is positioned either aboard the containership on hatch covers, or alongside the ship on an LST, barge, or DeLong pier. One ship platoon of the terminal service company is capable of working two mobile cranes on each working ship.⁵⁰ (see Exhibit IV-18 for an illustration of the concept)

(b) Transport ship to shore.- A family of lighters LCU's, barges, amphibians, and pontoon causeways, to move discharged containers from ship to shore.

(c) At shoreside - The use of mobile 250 ton cranes of the terminal service company supported by ancillary equipment such as jacked up portable DeLong piers, causeway ramps, atc. to move vanu from lighters to shore platoon transport equipment. (Note: In this operation, both ship platoons of the terminal service company are working the same shift, one discharging

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containers from ship to lighters, the second at shoreside shifting containers from lighters to shore platoon transport equipment. To maintain 20 hour operation during LOTS would require augmentation of the terminal service company's ship platoons).

(3) Flanning factors. OSDOU test findings indicate that on the average 4.5 containers per hour for each working crane set, one shipside and one shoreside, can be discharged, moved to the beach, and shifted to transport equipment in a LoTS operation.⁵² Identified as System Discharge Carability (SDC), it is this figure which is used as a base in the POHTGAP model. SDC is dependent on many factors --weather, type lighter, sea state, turnaround time, etc. Further, because of the limitations of the OSDOC II study, short duration, few observations of each subsystem, the SDC figure is subject to challenge. However, it is the best available information that we have today. Future OSDOC studies are being planned to validate the findings of OSDOC 1 & II.

(4) Exhibit IV-19 provides LOTS discharge capacity for a terminal service company. For example, using the 4.5 containers per hour per crane SDC, the company discharge capacity in STORs for 20 ft general cargo vans is 2340 STORs. The formula used to compute the figure is shown below:

GBOC finding of 4.5 containers per hour cystem discharge capability.
 C = Nr of cranes discharging each vessel.
 H = 20 hours in an operating day.

UC . = Rated capacity of 20 ft van in STONS. deight utilization factor for all cargo except .65 = class V. LDC = Daily discharge capacity for a containership in a LOTS operation. .65(CC) LDC SDC Х X H 2340 2 Х 4.5 X 20 X .65(20)STONS

4. Capabilities --- Army water tranport units.

a. General. Terminal service companies discharging cargo from vessels anchored in the stream require lighterage support to accomplish their mission. This support is provided in the PONTCAP model by the four units discussed below.

b. Transportation Medium and Heavy Boat Company.

(1) The mission of both the medium and heavy boat company in this problem is to provide and operace landing craft in support of terminal operations in Dromar. The task lighter is the landing craft, mechanized (LCM8) and landing craft, utility (LCU 1466). The characaeristics of these lighters are found in Exhibit IV-20.

(2) Capabilities of medium boat company.⁵⁴ At full TOE the medium boat company can transport 720 STO^Hs of general cargo under the following conditions:

(a) Twelve of its sixteen task vehicles (75%) are available to each shift.

(b) Each LCM-8 carries an average of 30 STONs per trip making two trips per day.

(c) Operating day is 20 hours.

TERVINAL SERVICE COMPANY (CONTAINER) CPERATING AT A LOTS SITE

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normally works the ship anchored offshore and the other ship platoon works at the water's edge, where it transfers containers from (lighterage) to shore platoon semitrailers for further movement of the containers to the marsheling area."51 * "In a LUTS operation, one ship platcon of the terminal service company (container)



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Shore plateon

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* Discharg of 40 ft vans not tested in OSDOC series.

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(3) Capabilities of Heavy Boat Company (Breakbulk)⁵⁵ At full TOE the heavy beat company can transport 1440 STONs of general cargo per day provided that:

(a) Ten of its twelve task vchicles (75%) are available to each shift.

(b) Each LOU carries 150 STONs per trip making one round trip por day.

(c) Operating day is 20 hours.

(4) Capabilities of Heavy Boat Company (Container).[>]

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(a) This is the only lighter unit in PORTCAP used to handle containers in a LOTS operation. Each company can transport 2080 SIONs of containerized cargo from ship to shore provided that:

(b) Each LCU makes four round trips per day. (container discharge is considerably faster than BB)

(..) Each LCU carries a minimum of four 20 ft containers per trip.

(d) Average STON load per van is 13 STONs. (Based on 65% of rated capacity of a 20 ft van)

c. Transportation Medium Amphibian Company.

(1) The mission of the medium amphibian company is to provide lighterage for the movement of general cargo, ammunition, and small vehicles between ships at anchor and inland transfer areas in LOTS operations. The task vehicle is an amphibious cargo lighter (LARC-15). For characteristics of the craft see Exhibit IV-20.

(2) Capabilities of Medium Amphibian Company.⁵⁷ At full TOE strength the medium amphibian company is capable of transporting 1000 STONS of general cargo per day provided that:

(a) Nineteen of its 25 task vohicles (75%) are available to each shift.

(b) Each LAHC carries 10.2 STONS of cargo per trip.

(c) Each LARC averages 5-6 trips per day.

(d) Operating day is 20 hours.

d. Transportation Heavy Lightor Team (FN).

(1) The primary mission of the heavy lighter team is to transport heavy, outsize cargo, containers, and bulky equipment in LOT- operations. The task vehicle is an amphibious heavy cargo lighter (LARC-60).

(2) Capabilities of Heavy Lighter Team⁵⁸ At full TOE the team can transport 450 STONs of cargo daily based on the following:

(a) Three of its four task vehicles (75%) are available to each shift.

(b) Each LANC-60 carries 60 STONs per trip.

(c) Five trips are made each day.

(d) Operating day is 20 hours.

> NOTE: A summary of the capabilities of the lighter units used in the POHTCAP model are provided in Exhibit IV-21.

5. Terminul discharge capacity and the PORTCAP model.

a. Goneral. Now that the capabilities of the units available in the PONTCAP model have been described and their capabilities defined, the plauner can interact with PORTCAP to determine the second component of throughput, terminal discharge capacity. PORTCAP is capable of approaching the problem EXHIBIT IV -20 CHAHACTERISMICS OF LANDING CHAFT AND ANPHIBIANS

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Name & nomenclature Length	Midth Ft	Max. Draft	Land	eed Water	Land	nge Water	Cal	ax. Dacit	X
Landing craft, moch-59 73.5 anized (LCH-8)	21	м		01		310 m		53.5	STONS
Landing craft, util- ⁶⁰ 115 ity (LCU-1466)	र्न	Ŷ		7.5		700 m	1. 1L	βţ	SNCTS
Lightor, amphibious ⁶¹ 45 (LARC-15)	14.5	у. У.	high	чďш	300 म	L. 54 m	-	2	STONS
Lighter, Amphibious ⁶² 62.5 (LARC-60)	2ú.5	8	2	ta Ta	150 m	•75 m	•	0	STONS

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		EXHIBI	T IV-21		
		ARMY WATEN T	E CAPACITY		
Task lighter	Lightors Avail 752	Operating day hrs	STONs per 11 Enter	Tripa Der day	Discharge capacity
Medium Bost Co (LCM-8)	12	20	30	ຸ	720
Heavy Boat Co (LCU 1466)					
BB cargo	10	20	150	**	1440
Conteiners	10	ଝ	80 80	井	2080 General 3200 Anno
Medium Amphibian Co (LARC-15)	19	20	10.2	5-6	1080
Heavy Lightor Team (LAHC-60)	Μ	50	60	ъ	450
+ Only PORTC	AP unit t	hat can handle	containers in	a LOTS ope	ration.

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in two different ways.

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(1) option 1. The planner may desire to know the number of units, both terminal service and lighter, required to discharge the entire reception capacity of a port complex calculated during the reception routine. This option might be used in the early stages of planning when supply requirements are not firm.

(2) Option 2. If the planner is aware of daily resupply and buildup tonnage required to support the contingency force, he can use that figure, not reception capacity, to determine the number of units necessary to move the tonnage requirement from ship to shore.

'. Discharge capacity estimation - rORTCAP data requirements.

(1) Daily tonnage requirement. Since unit data and planning factors are already built into the model, PORTCAP requires a minimum of input from the user. The key data elements which drive the discharge routine are the daily ammunition tonnage and the daily general cargo tonnage needed by the supported force. These two numbers combined represent the total daily requirement needed in the theater. PORTCAP will decrement this figure by 5% to allow for airlift support of emergency supplies and equipment. Discharge capacity will be based on the resulting figure. However, if the planner scleets option 1, no entry is required. PORTCAP will determin?discharge capacity by substituting reception capacity for the daily tonnage requirement.

(2) Civilian labor support. If the user has

civilian assets to assist military units in discharge operations, he will be asked to input this data during execution of the discharge routine. Military units required will be reduced accordingly.

c. PONTCAP output. As a minimum the planner needs to know the total daily discharge capacity of units assigned to perform the mission. PONTCAP provides this figure in STONs per day broken down into two classes of supply, ammunition and other cargo. Further, a list of the type and number of terminal service and lighter units required to support the operation will be furnished to the planner.

C. Droman Clearance analysis.

1. General. The final component of throughput is Terminal Clearance Capacity. Clearance is expressed in STONs per day and reflects the capacility of the transportation net and transportation units to move cargo from the port to inland supply points. In this analysis both rail and highway modes are participating in clearance operations. Inland waterways are non-existent.

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2. Rail Clearance Capacity - Dromar

a. General Characteristics of Dromar Hail Not.

(1) The Dromar rail net is generally rated in good condition. The net has 477 miles of standard gauge (4+842) single track.⁶³ The rail system primarily serves the densely populated coastal plain area giving the line a north to south orientation. Huil service connects major ports except Elat. The system has no tunnels, but does have 100 bridges, some over 400 ft in length. The ruling grade is 2 percent on the number seven line from Lod to Jerusalem.⁶⁴ Passing tracks are numerous and are between 900 to 1920 ft in length.⁶⁵ Exhibit IV-2, p. 17.1, is a map of the rail network of Dromar. Each route is numbered to coincide with Exhibit IV-22 which identifies crivical planning factors for each segment of the rail net.

(2) Rail Lines of Communication.

Houtes 6 and 8, Ashdod to Beersheba, and routes 6 and 7, Ashdod to Jerusalem, are the key rail lines of communication affecting clearance operations. Exhibit IV-23 is a schematic of these routes with their principle characteristics. Although line 2, Haifa to Lod, and lines 2 and 3, Haifa to

Tel Aviv, could be used in clearing Haifa of military cargo, their north-south orientation does not support the contingency operation and is therefore reserved for civilian traffic.

ULAL 1

(3) Engines and Rolling Stock.

Engines and rolling stock available in Dromar can be found in Exhibit IV-24. Military operations have first priority on all assets. Further, if deemed necessary, augmentation of Dromar's assets can be obtained from the Military Traffic Hanagement Command's (MTMC) interchange fleet. In view of the short length of trackage available for military operations, and the two assumptions made above, rolling stock is not considered a constraint in this problem and is not played in the PORTCAP model.

(4) Operating personnel.

It is further assumed that if the rail system remains operational, personnel from the Dromar Ministry of Transportation will continue to man and operate the system.

(5) Vulnorability.

The rail system of Dromar is subject to severe disruption in time of war. Critical marshalling and turnaround areas such as those located at iod and Jerusalem are crucial to the effective and efficient operation of the line. Destruction of these key marshalling centers would disrupt traffic over the entire system and prevent normal rail operations.

 b. Planning Pactors - Hail Clearance Operations.
 (1) General. Setting aside the problems of available rolling stock and operating personnel, the planner

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		21	SEL	CUAD CHARACTE	PI ST I CS	
loute	Termínals	Length mi.	Max Grade	Weather Factor	Nr Pass, tracks	Degree of Girve
~	Kaífa-Akhzív	25	1.1	95%	4	11.4
2	Halfa-Remez Jct.		1.0	95%	1	5.85
2A	Rerez JctLod		1.0	95%	4	5.85
n	Remez JctTel Av	tv 29	۲.	2001	4	3.91
4	Tel Barukh- Rosh Pa'ayin	£	6.	100%	7	3.59
Ś	Tel Avit-Lod	11	8.	1007	0	8.73
,O	Ashdod-Lod	17	1.1	100%	ч	3.57
	Lod-Jerusalem	42	2.0	1007	ñ	12.80
80	Lod-Oron	92	1.8	100%	S	8,76

EXHIBIT IV-22 DROMAR RAILROAD CHARACTERISTI



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	Line 6	Line 7	Line 8
Length	17 mi.	L? mi.	59 mi.
Ruling Grade	1.1;4	2.0,	1.8%
Ruling Surve	3.57°	12.80	8.76
Weather Factor	100%	100%	100%
Kr. Pass. Tracks	1	3	3

Diaft

LATENA: ENGLING SFOCK LROMAN				
rneines	<u>Hr</u>	Remai	rks	
Mein Line	35	1. 2. 3.	Diesel Power Continuous truct.vo effort of 31000 lbs Weight of locomovive 120 STONs	
Jwi tch	30	1.	Diesel power	
	lr	Roma	rka	
box cars	1100	1.	Ave capacity all cars	
condolas	500	•	20 Stons.	
Flat cars	400			
Miscellaneous	- 600			

must concentrate on determining the tonnage of supplies and equipment that can be moved over a given division of track and delivered at the opposite end. Capacity must be calculated for each division or line separately. In the Dromar scenario, two factors are critical, first, the planner must determine a road engine's nauling capability over a given division of track. New much tonnage can be pulled behind an ongine? This figure is known as the net trailing load (NTL). The second factor is train density (TD). How many trains can be moved between oright and destination tach day. Once these two pieces of inforlation nave been calculated the not tennage that can be delivered at the end of each division can be calculated. Finally, once the planner knows the tonnage for each division, he can estimate the total number of tons that can be delivered at the forward

most terminal point or points on the line. This figure is called end delivery tonnage (EDT) and is the clearance capacity of the rail system in this problem.⁶⁹

For purposes of illustration, and to provide the reader some incite inte PORTCAP's rail clearance routine an example of the calculations for determining net trailing load (NTL) and train density (TD) on the line from Ashdod to Jerusalam and Beersheba are provided.

> (2) Net Trailing Load (NTL) - Line 6, Ashdod to Lord Returning to Exhibit IV-23, let us assume

that the planner wishes to calculate rail clearance capacity from Ashdod to jerusalem and Beersheba. Three segments of track are involved;

Division	Line Nr	
Ashdod to hod	6	
Lod to Beersheba	8	

Calculations for each division must be made separately. The first calculation is to determine the net trailing load for division 6 from Ashdod to Lod. Several variables are involved in calculating NTL:

- TE The power of an engine to move itself and a trailing load from a stopped position is referred to as starting tractive effort. Continuous tractive effort refers to a locomotives ability to keep itself and its load moving once underway.⁷⁰ For purposes of this problem and the PORTCAP model a 0-4-4-0 diesel electric standard road engine with a continuous tractive effort of 31000 pounds will be used. The engine weighs 120 STONS.⁷¹
- DBP Drawbar pull is the pulling power of a locomotive minus the effort required to move itself. Twenty pounds per ton of locomotive weight is subtracted from the continuous tractive effort to dotermine DBP.72
DBP = TE - (Eng Wgt X Planning factor) 20000 lbs = 31000 lbs - (120 Stons X 20 lbs/ton) The 20600 lbs figure represents the maximum trailing load an engine in the Dromar fleet can pull on level track with no resistance to movement. However, when a train moves on tracks, it encounters three types of resistance which tends to degrade its pulling capability. These three factors, rolling resistance, grade resistance, and curve resistance differ from one division of a net to another.

An - nolling resistance refers to several factors such as friction between track and wheels, undulation of track as a train moves over it, air etc., all acting to hold back a trains'forward movement. Track quality is the primary factor on which the applied planning factor for rolling resistance is based. Exhibit IV-25 provides planning data for this variable. All lines in Dromar are considered good to fair.

EXHIBIT IV-25 VALUES OF ROLLING RESISTANCE⁷³

Track hating

lbs per ton of train

nixee;	stic	onally	good		 • • •	 5
Good	to	fair			 	 6
Fair	to	poor	• • • • •		 	 7
Poor			• • • • •		 	
Very	poo	or	• • • • •	• • • •	 	 9

GR - Grade resistance refers to the gravitational pull on a train as it attempts to climb a hill. The value assigned to this force for planning purposes is equal to 20 lbs per ton of train for each percent increase in grade. In railroad terminology, percent of grade represents the number of verticle 75 feet increase for each 100 feet of horizontal distance. The planner is interested only in the ruling grade on the division of track he is evaluating. By taking into account the ruling grade, other grades will have no impact on the trailing load. To determine the impact on pulling capacity of early resistance on line 6, Ashded to Led, POHTCAP applies the following factors:

- P = 20 lbs per ton of train. Planning factor.
- h = % of ruling grade. See exhibit IV-23, p. 55 for ruling grade on line 6.
- GH = Calculated grade resistance

GR = P X R

22 lbs/ton = 20 lbs / ton X 1.1

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- CR Curve resistance. Curves offer further resistance to train movement. A locomotive must exert .8 lbs of force per ton of train, pendegree of curvature to overcome curve resistance. For example, on line 6, the ruling curve is 3.57 degrees. The impact of UR on an engines trailing load is calculated below:
 - .8 lbs/ton of train. Planning factor. P =
 - = Degree of curve on ruling curve. See Exhibit C IV-23,p. 55.
 - CR = Calculated curve resistance.

CR Ρ X C

 $2.66 \text{ lbs/ton} = .8 \times 3.57$

- weather. Low temperatures affect a locomotives pulling power. The following table identifies planning factors used in PON"CAP.

EXI WEATHER EFFECT	IBIT IV-26 ON LOCOMOTIVE PO	<u>ылен</u> 77
Tomperature Nango	Loss in Power	Applied Weather Factor
#Above 32	0%	100%
16 to 32	5#	95%
U to 15	10,5	90%
-1 to -10	15	05%
-11 to -20	20%	80%

Initially, FORTCAP computes bases on 100%. User may alter the weather effect.

20%

80%

- GTL- The gross trailing load of a train represents the weight of cars that are under load as well as the freight that is in them.
- NTL Let trailing load is equal to the GTL minus the weight of the cars themselves. Rather than calculating each car separatoly, rail planners apply a planning factor of 50% of the GTL to determine HTL. 70

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Using the variables explained in the preceding paragraphs, PORTGAP determines the net trailing load of a locomotive moving over line 6, Ashdod to Lod, as follows:

Gross trailing		Drawbar Full X Weather Factor
Load	=	Rolling + Grade + Curve Resistance Resistance Resistance
926.77 Stons	3	28600 lbs X 1.0 6 lbs/ton + 22 lbs/ton + 2.86 lbs/ton
Ket trailing Load	=	Gross Trailing Load X .50
463.39 stons		926.77 X

(3) Train Density - Line 6, Ashdod to Lod.

The 463.39 Ston figure represents the maximum tonnage that can be hauled by a single engine between the beginning and ond of line 6. The planner is interested in knowing, not only the NTL on the line, but also the number of trains each day than can be moved. Galled train density (TD), this figure is multiplied by NTL to determine a divisions total clearance capacity each day. The variables affecting train density are numerous and include the length and number of tracks on the main line, the number and location of passing tracks, capacity of yards and terminals, and the amount of rolling stock, train crews and motive power available. For the FORTGAP application, personnel to operate the system are provided by the ministry of transportation and rolling stock is considered adequate to more train densities.. To compute train density from Achdod to Lod, the following planning factors are utilized.

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- NT Mumber of passing tracks on the main line. Exhibit 1V-23, p. 55, indicates that line 6 has one passing track between Ashded and Lod. (Passing tracks within five miles of each offer do not onhance train density and are ignored).
- 1 Constant. (Takes into account the number of trains that could be run if no passing tracks were available.)
- 2 Constant. Converts train density to one direction.
 - Average speed. Speed is a function of track condition and the ruling grade. The most restrictive of the two factors applies. Exhibit IV-2% provides average speed values for Dromar's rail not.

EXHIBIT IV-267 AVERAGE SPEED VALUES DROMAR RAIL NET

Track Sond.	% of Huling Grade	Ave Speed
		MPH
Exceptionally good	1.0	12
#Good to fair	1.5 or less	10
Fair to poor	2.5 or less	8
Poor	3.0 or less	6

Utilized by PONTCAP unless the user elects to change the speed value.

LD - Length of division in miles. Division 6 is 17 miles. Soe Exhibit IV-23, J. 55.

Formula for computing train density.



Now that we know the number of trains that can be moved over line 6, it is a simple matter to determine the amount of tonnage that can be delivered at the end of the line each day.

NDT - Not division tonnage. This figure is determined by multiplying the train density obtained above by the net trailing load each train is capable of pulling, which was calculated on p. 60.

IIDT = TD X NTL

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The figure of 6950.85 STOLE will be achieved if all 15 trains moving on the line each day are freight trains. If other types of trains such as hospital, maintenance or passenger trains are used NDT must be reduced accordingly. Net division tonnage (NDT) for lines 7 and 8 are computed in the same manner. The resulting short ton figure may be higher or lower than for line 6. The tonnage capability of the most restrictive division of track in the network becomes the rail clearance capability of the port.

The PORTGAP model is capable of manipulating the data elements described above and computing NTL, TD, and NDT for any division of railroad provided it is given the input in the requested format. A great deal more can be done with this routine such as determining rolling stock and personnel requirements, but time precludes expanding the model at this time.

3. Highway Clearance Capucity - Dromar

a. General Characteristics of Dromar Highway Network.

(1) The highway network of Dromar is one of the most nighly developed in the middle gast. Accounting for the movement of 90% of all internal curge movement, it covers approximately 2500 miles, not including occupied territory. ⁸¹ Over 75% of the roads are bituminous surfaced with the remainder of erushes stone, gravel and dirt.⁸² The width of most bituminous roads is 16-20 ft. Marrower roads prevail in hilly and mountainous areas. The main highways are in good condition while secondary roads nave been sllowed to deteriorate in order to expand the

system into occupied territory and build bypasses around towns and other obstacles.

(2) There are approximately 125 bridges 20 ft. or more in length. Constructed of reinforced concrete, stonemast y arch, or steel-truss type, most bridges can support heavy loads including tanks.⁸³

(3) The Dromar civilian transport industry has a substantial capability. Generally owned by cooperatives, the country has more than 50,000 trucks and buses to support the economy.³⁴ During wartime those assets could be used to meet military requirements. PORTCAP, however, does not attempt to utilize these assets in the problem.

(4) Vulnerability. Because of the quality and number of roads, the browar road net is not particularly vulnerable to disruption. However, seasonal climatic conditions such as winter rains and summer dust may present temporary obstacles to movement.

b. Road Lines of Communication.

For military purposes the main road lines of communication extend from principal see and air terminals inland. See Exhibit IV-2, p. 17.1, for a sketch map of the road network of Dromar.

(1) Ashdod Fort Clearance - Highway.

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contain major Air Force units and installations. PORTCAP utilizes airect mail throughput distribution from Ashded to both Jerieno and Beersheba. Other mailing methods, such as shuttle, piggyback, etc., can certainly be built into the model, but time precises under inclusion at this time.

(2) Elat Port Clearance - Highway.

Although a substantial distance from the AO, Elat is a suitable port for clearance with a road LOC along MSR4 to Beersheba and Jorusalem via Sedom. In the event that road and rail clearance capacity from Athdod port is insufficient to meet the daily resupply and buildup requirements of both the Army and Air Force, it may be necessary to open MSR4 from Elat to Jorusalem.

(j) Haifa Port Clearance - Highway.

Surrent plans for promar do not require Haifa to be operational until airborne units are dropped into the Lake Tiberias area ground D>20. The road not from Haifa to the east to Tiberias and Irbid, via Hazareth, has a significant clearance capacity capable of supporting the two airborne brigades and link up forces. PONTGAP can evaluate this capability.

c. Road Not Sapability.

*** * * *

(1) The doy road segments under evaluation in PUNTCAP are described in Exhibit IV-28. Others can be added as required. A number of probligence surveys are conducted unnually which provide data on the rated clearance capacity of the road hets in many countries of the world. Recognizing the possibility that more accurate data may be available to the planner from these sources, PONTCAP will accept predetormined

	2	ELECTED ROADS		
Origin - Descinacion	Distance mi.	Surface	Minimum vidch Et.	Condition
Ashdod to Jericho	65	bi cumi noue		
Mile 1-24 Letrun	24	Bi tumí noue	10	poor.
Mile 24-40 Jerusalem	16	Bi tumi noue	22	good, hilly alignment
Mile 40-65 Jericho	25	B1 tumi noue	16	steep Krades, Bharp curves good, hilly alignment steep grades, sharp curves
Ashdod to Beershebe	77	B1 tumi noue		
Mile 1-10 Ashqelon	10	Bi tumi noue	20	kood
Milo 10-19 Qiryat Gat	0	Bî rumî noue	16	fair to good
Mile 19-44 Beershebe	25	B1 tuminous	25	good
Kaifa to Mazarath	21	51 tumi noue	23	good, hilly alignment
Maaarath to Tibarles	17	Bituminoue	20	sood, sharp curves, steep grades
Nazarech to Jordan River	27	Bi tumi nou a	30	fair to good, sharp curves in Bet She'an area

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DROWAR HIGHMAY CHARACTERISTICS

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input. In those cases where specific clearance data is available the general planning factors described below are bypassed.

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(2) hoadnet Planning Factors.

(a) Maximum daily forward tonnage is dosendent in whicher principal MOR's lie in the rear area or in the stable zone. Dromar main MSR's are considered capable of sustaining GeHLZ traffic density initially. Maximum tonnage may be reduced dependent on road type, width, and terrain charactorletics. Other factors such as weather may also cause the planner to reduce capacity estimates. Exhibit IV-29 provides information to assist the planner in determining the capacity of a road segment. The data in the exhibit is built into the PORTCAP model.

EXHIBIT IV-29 HIGHMAY CAPACITY PLANNING DAYA

hichway type	Daily Fw	d Tonnage	Koducti Various	ons Applical conditions	<u>blc_t</u> o
	Coriiiz	Combat Zone	Narrow	Hilly w/ Jurves	Hountainou
Soncrete Titurinous Cravel	30-00 \$27000 6050	81100 7300 3400	25% 25% 25%	30% 30% 110%	60;5 60;5 70;5

a Harlaum for main HSR's in Dromar scenario.

Set Shen two or more reduction factors are applicable, apply narrow roadway factor first. To that newly computed tonnage, apply the second limiting factor etc.

(b) Illustration. PONTCAP uses the planning factors in Exhibit IV-29 to determine the total tennage that could be moved over an MSN given sufficient motor transport units. For example, MSN1, Ashdod to Jericho, can sustain 1,175 STORE of traffic per day. This figure was calculated moved on the characteristics of MSR1 found in Exhibit IV-28 and

and following formula:

- DPD Daily Forward formage. (Exhibit IV-29 gives a planning factor for promar main MBP*s as 27000 STONS per day.)
- NR WNarrow Road Reduction. 25%
- H walilly Torrain Reduction. 30%

UCC - Dail; Fort Clearance Capacity HSR1

DCC	=		ufd	X	MR	X	H
14175	STUNS p or da v	=	27000	x	•75	X	•70

If the NSM under evaluation was considered to be in a vulnerable area subject to frequent attack, the planner may reduce capability to combat zone traffic of 7300 STONs per day and then apply the rounction factors. PONTCAP can play any scenario.

d. Capabilities - Transportation Truck Companies.

(1) General. To determine if the maximum capability of a particular road segment can be used fully, an evaluation of transport units available must be made. In the PUNTAP model, three types of motor transport units are played in elemence operations. Others are available and could be added if desired.

(2) Light Truck Co (TOE 55-17)

(a) Mission :: Organization, Missionpany provides Concred nauling cervice for terminal clearance, and depot operations. It is particularly suited for port clearance in a Logs operation over uneven beaches. The company is organized

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into a declamy heatquarters, maintenance soliton, and three truck stateens.

(b) Equipment. The company can be equipped out in 2¹3 unor 5 ton toucks. Sixty task vehicles are assigned to perform the measure. In the ForTCAR model light truck companies are equipped with the 5 ton truck.

(c) Capabilities. Gross planning factors For a Transportation Light Truck Company (5 ton) are found below:

EXHIBIT (V-30) ELEME TROJE COMPARY (5 ton) GROUD FLAMMING FACTORS

Assigned Avail. STONS/ Tripe/ STONS/ The Opera. Venicles Vehicle Dav Day Local Haul úΟ Х .75 6 х Ł 1080 х Х .75 X 2 Line Harl ΰÜ х 6 51:0 = hach company normally can field 755 of its available task vehicles each day (h5 vehicles). The 5-ton truck is capable of hauling a minimum of 6 STOHs per load in good road. Engaged in local hault, no more than 15 miles one way distance, each to sk vehicle can make h trips or day, two each shift. In line haul operations, the planning factor is two trips per day, onw each shift. "? if distances and load unload times are known, the planner can determine more precise planning capabilities.

(2) Transportation Medium Truck do (TOE 55-18H)

(a) Mission & Organization. This company

as recently been reorganized. It can now be configured to handle general cargo, reefer cargo, bulk petroleum products, and containers depending on the type equipment assigned. In this replies the medium truck company will be tasked to move only general

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car_ko, assumition, and containers. It is particularly suited for time and relay operations on improved highways. Regardless of mission the company is organized with a company headquarters, a maintenance section, and three truck platoons.

(b) Equipment. Two equipment configurations on be alreed in the problem.

- Conventional. Unit is equipped with 60 5-ton 6%6 truck tractors and 120 12-ton cargo semitrailers. - Hulti-purpose. Unit is equipped with

Scaltrailers are capable of carrying two 20' or one 40' van. The 6X4 tractor and 25-ton scaltrailer are under development.

(c) Capabilities. The medium truck company, then equipped in the conventional manner, is capable of moving 2160 STORs of cargo per day in short haul operations and 1060 STORs in line haul operations. See Exhibit IV-31 for calculations. Under development are two new pieces of equipment for the medium truck company --- the 6X4 commercial truck tractor and the 25-ton comitrailer. These vehicles will be assigned to a multipurpose company capable of handling both breakbulk and container cargo. Hauling conventional BB cargo, the multipurpose companies capability jumps to 4500 STORs per day in a short haul opportion and 2-50 STORs in a line haul operation. See Exhibit 1/-j1 for calculation. In addition to its role in moving BB surge, the new semitrailer is capable of moving vans up to 40'

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nove the st vand of 100 201 wand in a long had operation. Other renain, factor. For the maltipurpose scalub truck company can be found in Exhibit IV-32.

a ta daga balaka kerkangkerang gega gelakikan nagan kanpana angenapa

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ial tipurpose	0)							_	10.96
Local deal Line daul	60 60	X X	•75 •75	X X	25 25		X X	lı = 2 =	4500 2250
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altiourposo									
201 vans	ل ۱	•75	13 20	Gen Auuno		lţ	-3	360%	4680 Gen 2200 Amag
1791 ACU2	υU	•75	20 31	Gen Ammo		4	=	180**	- 3600 Gon - 5500 Airmo
Lino Haula									
Port Vand	τU	•75	13	Gen A:มาง		2	÷	180	2.20 Gen 3000 Anno
· · · · ·	•	ر) • ر)	20 31 -	ien Arvio		ς. ζ	-	120	1000 Gen 2790 Aruno
•		aller aller	59 177 20222	ies ; Les u	niy	، 11 کار کار 14 مار	a pe E va	n trip. Ngangtri	

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()) Transportation Heavy Truck Company (TOE 55-28)

(a) dission Organization. This company's mission is to move heavy and outsized equipment such as tanks and bulldozers over the highway. It is organized in the same manner as the other two truck companies.

(b) Equipment. The company consists of

24 10-ton or larger truck tractors and 24 heavy equipment transporter semitrailers, 60 ton capacity.

(c) Capabilities. Under normal conditions on improved highway the company has the following capability.

ĿХ	HIBIT	IV-33	04
HEAV	Y TRUC	ik John	TILX .
GROS3	PLAGNI	HG FAC	PORS

Type Opera.	Assigne Vehicle	d s	Avail.	, 	STONS, Vehicl	/ Lc	Trip Day	s/	STONS/ Day
Local liaul	24	x	•75	X	40	x	4	8	2880
Line Haul	24	x	•75	X	40	x	2	=	1440

e. Motor Transport Operations.

(1) General. The gross planning factors for wruck units presented in the preceding paragraphs can be used to determine clearance capacity. However, when distances from ports to inland points, speeds, and other factors needed to determine turnaround time are known, a much more accurate prediction of the number and type units required to support an operation can be made.

(2) Computing Turnaround Time-Breakbulk Cargoto compute turnaround time along a route from port to supply point requires the use of several variables. To compute TT

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from Ashdod to Joricho, a distance of 65 miles, the following information is required:

- DIS One way distance from Ashdod to Jericho (See Exhibit IV-20, p. 65.)
 - 2 Jonatant to cenvert to round trip distance.
 - Rate of march. This figure includes short periods for rest and refuelling. To MFH is the speed factor on promar head's in the PORTEAP model. User can change this figure as required. The planner must consider road condition, terrain, weather and enemy interdiction in determining a rate of march.
 - D belays. 'time consumed in loading, unloading and/or relay operations (when used). Planning factors for load and unload times for this operation are as follows:

Struight trucks - 2.5 hours Semitrailers - 2.5 hours (distance is too short for relay operations) Semitrailers carrying containers - 1.5 hours

TT - Turnaround ti. o for a single vehicle from origin to destination in return.

$$rT = \frac{DIS X 2}{R} + D$$

9 liours = $\frac{65}{20} \times \frac{2}{2} + 2.5$

(3) Computing Tru & Co's Required-Broakbulk Cargo.

Assuming a requirement to move 5000 STORs of breakbulk cargo per day from Asndod to Joricho, how may units would be required. Here are the calculations.

- UFD Daily Forward Tonnago. (Determined for this example to be 5000 STONs per day. This figure will normally be related to the discharge capacity of the port being cleared.)
- (17) 'Trendround Time. (Computed in the proceeding pureas 9 hours)
- 13 Tons per vehicle. Med Truck Co 12 STONs per seri. Light Truck Co - 6 STONs per truck.
- WA = Multiplies available per Co. Flanning Cactor is 750 or M5 vehicles.

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H - Hours in operating day. Planning factor is 20 hours.
 CO's - Companies required to move 5000 STONs of cargo per day.

$$\begin{array}{rcl} 30^{1} \text{ s} &=& \underbrace{\text{De}^{\text{T}}}_{\text{TS}} & \underbrace{\text{X}}_{\text{TA}} & \underbrace{\text{TT}}_{\text{T}} & H \\ \text{(a)} & \text{Using only Light Truck Cois.} \\ \hline 0.33 &=& \underbrace{5000 \text{STONs}}_{\text{Cois}} & \underbrace{\text{X}}_{\text{T}} & \underbrace{\text{9 hrs}}_{\text{6}} & 20 \\ & & \text{Each Company can move } 600.24 & \text{STONs/day} \\ \text{(b)} & \text{Using only conventional Medium Truck Cois.} \end{array}$$

$$\mu_{1} = \frac{5000 \text{ STONS X } 9 \text{ hrs}}{12 \text{ tons/Veh X } 45 \text{ X } 20}$$

Each Company can move 1199 STONs/day

The plann.r can now select a combination of units to perform the clearance mission for breakbulk cargo.

(4) Computing Turnaround Time - Container Cargo. The same calculations are required to determine the number of multipurpose Medium Truck Companies required to move containers from the port. However, delay time for loading and unloading containers is reduced from 2.5 to 1.5 hours and unit requirements are calculated on the basis of number of containers to be moved rather than 27005. Lot's assume that to clear the port a minimum of 780 20' containers must be moved out of the port each day. To compute the number of CO's required can be done as follows:

$$T = \frac{DIS}{R} \times \frac{2}{R} + D$$

$$D ars = \frac{DS}{R} \times \frac{2}{20} + 1.5$$

DRAFT 74.

(5) Computing Truck Co's Required - Container cargo.

3013	3	Daily Forwa	· Jonta rd	ainors	1	X	TT	
		Conta	iners	Semi	X	4.5	X	H
3.47	=	700	X	8	hrs			
		2	X	45	X	- 20		

A cosal of year companies can clear 780 20° containers From the port of Ashdod to Jericho daily. Depending on the type of cango, amou or general cargo, 780 containers amounts to 10,140 to 15000 Stoke per day. Addod to the 5000 Stoke of breakbulk cargo, a total of between 15,140 and 20600 Stoke can be cleared by highway if the units requested are provided. To determine total clearance capacity, the planner must add his rail clearance capacity to his highway clearance capacity. 5. Anroughput Japacity.

1. The final stop performed by POLTCAP is to examine the tonnage capacity of the three components reception, discharge, and clearance capacity, find the most restrictive element and designate it as the throughput capacity of the port complex. In addition, FURICAP will develop a troop list of the number and type regimes to achieve the throughput capacity tonnage daily.

2. Up running a number of separate iterations of PONTGAP, the planner can calance his requirements against vessels, facilities, terminal onlts, and truck units until he schleves a catingaeory in to meet the supported force's requirements. SACTION V: PORT CAPACITY ESTILATOR HODEL (PORT AF)

To be completed separately for electric credit in Jourse 6600

SUCTION VI: COUCH STON

Maple technological changes in the U.S. maritime industry and our failure in past conflicts to adequately deal with the problems of throughput capacity prompted the initiation of this research project. The paper comes to rips with the complex set of factors the clanner must consider in determining the capability of a port complex to support a military operation. Mather than ignoring recent shifts in cargo handling methods and techniques, this paper recognizes and deals with them. Joine of the data is admitedly speculative and requires further tosting and refinement, but it is the best we have today.

To further assist the planner, the Port Japacity Estimator (FONTCAP) model has been partially developed. Shen used in conjunction with this paper, it should considerably reduce the time and effort required to estimate the throughput capacity of a port complex. In addition, PONTCAP provides a troop list required to conduct the reception, discharge and clearance operation

Enfortuneately, the magnitude of the project prevented its being completed within a single acedemic year. This paper and PORTCAP require considerable review and revision before they can be made available for general use. Some of the areas requiring work are as follows:

- (1) herinement of planning factors.
- (2) Development of the elemente and throughput routines for the PonTCAP model
- (3) Documentation of the POHTCAP program and devolopment of a user's manual.

sourcer, despite its weaknesses, this paper and PORTCAP clearly stabilishes a framework from which adjustment, revisions, and millioments can be made to provide strategic planners a topi

which can materially assist them in the planning process.

The writer plane to continue working on the paper and the model. It is hoped that soveral students in the next class having on interest in this subject area will carry on with the development of PONPGA'.

FOOTNUTES

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YOU APE ABOUT TO INTEPACT WITH THE POPT CAPACITY ESTIMATOR (PORTCAP) MODEL . IF WILL ASSIST YOU IN CALCULATING THE THROUGHPUT COPACITY OF A TEPMINAL COMPLEX. THPOUGHPUT II HADE UP OF THREE COMPONENTS, PECEPTION, DISCHAPGE, AND CLEAPANCE CAPALITY. IF YOU APE UNFAMILIAF WITH THESE TERMI ANIMER VES TO THE NEXT QUESTIONAND A BRIEF DESCRIPTION OF THEIR MEANING WILL BE PROVIDED.

DO YOU WITH TO MAVE THROUGHPUT CAPACITY DEFINED?

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TERMINAL PLOEPTION CAPACITY - TPC IS BALED ON THE NUMBER OF DEFP DEART VESSELS THAT CAN BE MOVED INTO A HAPPOR OF COACTAL AREA AND ACCONDUCTED FOR DISCHARGE IN THE PORT CODRUCK. THE PHYSICAL FACILITIES NEXESSARY TO HOC MODAVE SHIPS APP WHAPP SPACE FOR DEEP DRAFT WHAME SPACE FOR LIGHTEPS. ANCHORAGES. BEACHES. ETC. TPC ID EXPRESSED IN TERMS OF DIONS PER DAY.

TEPNINAL DITCHARGE CAPACITY - PHYLICAL FACILITIES AND VECCEUC ALONE WILL NOT INCORE THE APPIVAL OF CAPISO IN THE APEN OF OPHIC, IF THERE ARE INCUFFICIENT UNITS AND EQUIPMENT AVAILABLE FOR DISCHAPSE OPERATIONS. TEPHINAL DISCHARGE CAPACITY IS EXPRESSED AS THE HUNDER OF STONS PER DAY THAT TERMINAL UNITS AND LIGHTEPAGE UNITS CAN ACTUALLY DISCHAPGE FROM SHIPS IN POSITION AT THE POPT COMPLEX.

TEPNINAL CLEARANCE CAPACITY - THIS FIGURE REPRESENTS THE HUNBER OF STONS FER DAY THAT CAN BE NOVED THROUGH AND OUT OF THE POPT COMPLEX. IT IS A FUNCTION OF THE CAPARILITY OF THE TRANSPOSISSION MET. BOTH PAIL AND HIGHING ADJACENT TO THE POPL AND OF THE TPPNSPORT UNITS AVAILABLE TO USE THE NETWORK.

THPOWSRPUT CAPACITY - THE FINAL DEJECTIVE OF POPTCAP IS TO APPIVE AT THE THPOUGHPUT CAPACITY OF THE POPT THIS FIGURE IS OBTAINED BY COMPARING THE COMPLEX. VALUES OF RECEPTION. DISCHARGE. AND CLEARANCE CAR-ACLEV. THE HOLT RESTRICTIVE TORNAGE FIGURE IN STONE FFP DAY RECOMES THEOLOHPUT CAPACITY.

DIRE PROVIDED CERTAIN DROPMATION CONCERNING VEILELI, PHY-TICAL FACILITIES AT THE POPT. AND THE TRANSPORTATION NET ADJACENT TO THE POPT. POPTCAP WILL CALCULATE THPOUGHPUT CAPACITY. THE UIER CAN ALTER THE INPUTS TO TELT VARIOUI CUNFIGURATIONS OF VESSELS, FACILITIES, AND UNITS IN DEDEP TO HEHIEVE EATLIFHETORY THROUGHPUT RELULTS. IF LEVERAL ATTEMPTT TO SATISFY TURNAGE REQUIREMENTS FAIL, THE COM-

TRUCTION OF ADDITIONAL FACILITIES IN THE THEATER OF THE ADDITION OF UNITE MAY BE THE ONLY COLUTION.

BEFORE REGIMNING AN AMALYIIC OF RECEPTION CARACITY IT IS EILENTIAL THAT YOU HAVE AVAILABLE CEPTAIN INFORMATION PEGAPOING THE CHIPT THAT YOU CAN USE AND THE PHYSICAL FAC-ILITIES OF POPTS YOU PLAN TO PLAY IN THE PROBLEM.

IF YOU HAVE NOT USED THE MODEL BEFORE. ANSWER YES TO THE NEXT QUEITION AND YOU WILL BE PROVIDED A LIST OF THE DATA PEQUIPEMENT: FOR PORTCAR.

DO YOU WHAT TO HAVE A LIST OF DATA REQUIREMENTS FOR FORTCAP.

÷ E

THIP DATA

YOU MULT FHOM THE NUMBER AND TYPE THIPS AVAILABLE AT EACH POPT APE AVAILABLE FOR USE.

FOFT DATA

1.

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- мінров

YOU SHOULD HAVE A CHETCH OF EACH PORT COMPLEX YOU PLAN TO THE FOLLOWING DATA WILL BE REQUESTED IN THE EXECU-UTE. TION OF POPTOMP.

HOW MANY BREAD BULL BEATHS ARE AVAILABLE. 1.

HOW NAMY LIGHTERAGE WHARVES ARE AVAILABLE? З.

- 3. HOW NAMY CONTRINER REPTHS ARE AVAILABLE? THE HUMBER OF GANTRY CRANES AVAILABLE AT EACH BEATH WILL ALLO BE PEOULPED. ••• BEPTH 11 CONTIDEPED TO BE A CONTINUOUT
 - LENGTH OF WHAFF (PARE PUBLITING IN A LINGLE DIFECTION. FOR EXAMPLE THE EFRITHING (PACE OH THU LIDE: OF A FINGER PIER HOULD REPRESENT
 - THO DIFFEFENT DEPTHS.
- EEPTH.
- HAIN POPT CONPLEX.

HOW HANY BEHCHES ARE AVAILABLE IN THE VICINITY

- THE HUNEEP OF PHENDRAGES AVAILABLE WITHIN THE
- 5.
- 4.

 - THE LENGTH- WIDTH AND DEPTH OF WATER AT EACH

LOGISTICS OVER THE CHORE (LOTS) DATA.

HOW LONG 11 EACH BEACH?

HOW LET UT PROCEED WITH FORTCAR ELECUTION. HER HAR POPTS WILL BE USED IN THIS PROBLEM?

OF THE POPT?

LILLE LIF HANE OF POPT NUMBER 1

C2 YC2 - CTANDARD BREAKBULK VESSELS OF VICTORY CLASS CAPPLET OVER 10000 STONS OF CAPGO AT SHEEPS OF 15 HOTE.

FORD - VELLELI WIED TO TRANSPORT ALL TYPED OF CONBAT VENICLES TO AD. CAN ALLO CAPPY CONTAINERS ON CHAIDIC. PHPID DITCHAPGE PATE DF 1000 CTDNC PEP HOUP. INTERAGE CHERVING CAPACITY OF 19000 STONS AT SPEEDS OF OVER 20 PHOTS.

CT - THALL BREAD BULLY VESSELS IN HIS MURLEUS FLEET. CAPPIET ABOUT 5000 STONS OF CAPGO AT SPEEDS OF LO FHOT?.

C34C4 - LARGE JUDTAINING PREAFBULF VESTEL CAPABLE OF CAPPYING 12000 STONS OF CAPGO AT SPEEDS OF 20 MIDTS.

OF 22 FHOTT. LACH k - configured to cappy 50 papeed and 550 20 EQUIVALENT CONTAINERS AT SPEEDS OF 22 PHOTS. LACH 3 - CONFIGURED TO CAPPY 1498 201 EQUIVALENT CONTAINED ONT CREEDS OF 22 FHOTCL VEDDELS IN THIS HUDE APE CONSIDERED CONVAINERSHIPS.

THE WATER WITH THIP T GEAR AND ARE TOWED TO INDIVIDUAL LIGHTEP REPTHE FOR DISCHARGE. LASH CHIPC CAN BE CONVERTED TO CONTAINERSHIPS IN 12 HOUPS. LAIN 1 - CONFIGURED TO CAPPY 89 BARGES AT SPEEDS

CS/C6 - CTANDAPD SIZE CONTAINERSHIP. CAPPIES EQUIVALENT OF 1000 201 VANS AT SPEEDS OF 20 FNOTS

LATH 1. 2. 3. - LAPSE VESTELD WHICH UTILIZE BARGET TO ACT AT HOLDS. BARGES ARE PLACED IN

OL 18 - LARGE NONCELF-SUSTAINING CONTAINERSHIP. CAPPIES MORE THAN 200 357 AND 400 CONTAINERS. CAPABLE OF SPEEDS TO 23 FHOTS.

31 7 - LAPGEST AND FASTEST HONSELF-SUSTAINING CONTAINEPTHIP IN U.C. MEPCHANT MARINE FLEET CAPPIES MORE THAN 1000 357 AND 407 VANS. CAPABLE OF OPEEDS TO 33 KNOTS.

ON THE MIN OF VESCELD AVAILABLE FOR DISCHARGE AT ATHODD BEFORE ACTING FOR THAT DATA: DO YOU WANT A BRIEF DECORIPTION OF THE TYPE VESSELS AVAILABLE IN THE POPTCAP MODEL (FE

IN A MOMENT YOU WILL BE ATKED FOR INFORMATION

3

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ACHDOD

FOFT HAME PORT NUMBER

1

FOP THE PEST OF THE PPOLLEM, THE POPTS WILL BE ASSIGNED NUMBERS AS INDICATED

HOW NAMY EPERFEULX BEPTHI AT AIHDOD **(**1) THENT LENGTH. WIDTH & DEPTH OF REPTH 1 (Shlow hursh HID HALL LIGHTEFAGE WHAPVES AT ACHDOD THEAT LEAGTH MIDTH & DEPTH OF CHAPPE 1 · [miii) · milit · mil HOW HANY CONTAINED BEPTHS AT ASHDOD \bigcirc THEME LENGTH. WEDTH & DEPTH OF BEPTH I ાં ટ્રામેન્દ્રમાન્દ્રમાં APE THEPE UN INITED HICHGRAGES AVAILABLE AT H:HPCD PILL TO UPPOPT LIGHTEP SEPTH:. (14) HOW MALL ANCHORAGE! ARE AVAILABLE. ELFTH:. \mathcal{O} DO YOU HAVE BEACHET AVAILABLE WHICH APE SUITABLE FCF LOT DEPATIONST

1L7 30 1L18 7 1 C5406 1 LH1H 3 7 1 LH1H 2 7 1 LH1H 2 7 1 LH1H 1 7 2 C3-04 1 C3-04 1 C3-04 1 C3-04 1 C3-04 2

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THIS INPUT WILL REQUIRE YOU TO TYPE IN THE NUMBER OF THIP: TO BE USED AT THIS PORT BY TYPE. WHEN YOU SEE THE QUESTION MARE (SEE TYPE IN THE QUANTITY OF THE THIP: IN THE OFDER SHOWN BELOW.

YOU MILL NOW BE AIRED FOR INFORMATION CONCERNING MEDIELI AVAILABLE AND ALIO ABOUT THE PORT OF AIRDOD

5 HOW LONG ID BEACH 1 IN NILES? О THE LOTT OFFICIAN HAMPLE APPPOX 11 THIPS THIS PROGRAM QULY ALLOWS THE USE OF LACH 1. CS/C6. OP C2/VC2 SHIPS IN LOTS MODE THIPS AVAILABLE FOR LOTS OPERATION (5-06) LH1H 1 CS VCS 1 1 24 TOTAL= 26 THE WEINT TO USE CONTAINED SHIPS IN LOTS OPH? DO YOU MANT TO SPECIFY THE SHIPS TO BE USED IN THE LOTS OPERATION. IF YOU DO HOT + 11 CHIPI WILL BE POLITIONED FOR DISCHARGE WHICH IT THE MAXIMUM NUMBER THAT CALL PE ACCOMULATED AT THE LOTS SITE. **€** E ∏ "PEMEMBER+ DALY CEPTAIN SHIPS CAN BE USED IN LOT: MODE THEUT HE OF CS/C6 THIPT YOU WANT :0 THEUT HE OF LACH I CHIPS YOU WANT Ю: THEFT IN OF C22VC2 SHIPS YOU HENT \odot ٠ THIP THE BERTH THPE CONTATIER 317 L 2 03.04 BREAD BULL 3 Ċ1 BREAD BULL DADA BPENK BULK 4 5 524 53 EPEAK BULK L3 LTP MICHOP • 2 LE LTP HICHOP 3 LTP HICHOP LL 4 05-06 LOT: ANY HOP 10 LL LUTI NHCHOR 12.0412 11 LOT: ANDP

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HOD NHUY GHI HOD NHUY GHI	ITRY CRANEL AT AINDD	
THE NELT TO FERLENT DE L THAT WILL EN FOR ELANFLE EE LO + COM FEMATOLEE 4 NUMBERT ENTO	O ENTRIE: FEMILIE (U) ONTHINES: AFRIVING M E 20 AND THE NUMBER (IF ALL CONTAINER) E ER 1.0. IF S0. WILL) 0 - ENTER S0.2. AT 0 EFED MULT TOTAL 1.	S TO ESTIMATE THE T THE FORT CONFLEX TMAT H ILL FE ANS. NTEFING THE PORT HILL FE SH AND THE AND FATE: THE THO
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THE PECEPTION POUTINE IT NOW COMPLETE. IF YOU HAVE NOT VIED THE DITCHAPPE FOUTIDE REFORE AND WANT A DESCRIPTION OF IT. ANSWER YES TO THE NEXT OUESTION.

() YOU WHAT A DECEPTION OF THE DISCHARGE POUTINE?

THE FROT THAT RECEPTION CHEACITY IT SUAD TOAT OF AMOUNARUL 12020. A TOAT OF GEN CARGO IT HO GUARANTEE THAT THE CARGO CAR ACTUMENT AE DITCHMANGED. ADDIGMTE TERMINAL UNIT MUST BE REDVIDED IN HERE ENTION CARACITY IT TO BE CONVERTED TO PHILICAL MOREMENT OF CARGO OVER BENCHED FAID WARRYEL.

LEFORE ELECTIONS THE OITCHARGE FOUTINE THE DIER DUIT THENTIFY THE PODULT OF GENERAL CARGO, AND OP ANNO THAT MULT BE DITCHARGED EACH DAY AT AINDOD TO TUPPORT THE CONFINGENCY FORCE.

TWO AFFEDACHED TO DOLVING THIS FEDILEM AFE FOILIBLE. 1. THE WIEF MAY WITH TO DETERMINE THE NUMPER AND TYPE WHITT FED TO DITCHARGE THE ENTIFE TOH-NAGE CALUDATED DUPING THE FECEPTION FOUTINE. TO WIE THIS OPTION. THE WIEP NEED ONLY ANSWEP YES TO THE NEUT OVERTION.

2. THE USER S FEDULAEMENT MAY NOT APPROACH TOTAL FECEPTION CARACITY OF THE MAY WITH TO PRIME THE FROMIERMENT TO THE INTO ACCOUNT CARGO APPINING IN THE THEATER BY HIP. TO INITIATE THIS OPPIDE THE USER HOMERS OF TO THE NEXT OUESTION AND INFUTS THE NEW FEDULAEMENT.

DO SOU HILH TO DITCHMPSE THE ENTIPE FECEPTION CHEMCITY OF ACHDOD SCHEDUCT

THE FOLLOWING INTEL WILL BE DITCHMERED AT ACHOOD HIP: TIFE BEPTHTYPE TIPE CHAIN 1=15C Santhio 16. 1 **CUITATIEP** 1 63 64 EFENTELLE <1 PFERE BULF FOFO EPENI BULL 621462 EPERA FULLA Là LTP HIGHER LŚ LIF HIN HOP LIF MAINDE LI 1 15 .00 LUT: HOLHDA È 10 LOT: NUCKOP LI 2 11 12.282 LUI BURHEP 2

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THE FOLLOWING WHITT ARE REQUIRED TO IMPRORT DIJCHARGE CREPHTIONS AT THE PORT AND/OR LOTI DITE.

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UNIT IDENTIFI	CATION	146 ĤT	UHITI POPT	и₽ нT	UNIT: LOT: SITE
TERMINAL INC	CO +CONTRINER>	1		1	
TERMINAL INC	CO (EREAK BULK)	7		z	
.HEAVY BOAT (O	·LCU+	ŷ		1	
MEDIUM BOAT C	O (LCMB)	Ģ		Û	
HWY LIGHTER TH	M (LAPE NU)	ų		1	
MED AMPHISIAN	CO (LHPC 15)	11		Ģ	
TOTAL DAILY D		ү өт	ACHDOD		
RemarkITION	GENERAL LUPGO	6F AI	ID TOTAL		
5949	12020.9	178	ini.9		
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(0) VOU LIVE TO RECOMPUTE DISCHARGE CARACITY?

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TO THE PROPERTY FRANCE HE USED IN THIS PROPLEM?

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]{ 1 HERE HEART OFFICER PULLE DEPETHS HT HOLHIND ()MADE LENGTH HIDTH & DEPTH OF DEPTH 1 Constant and the part CONTRACTOR MINTH & DEPTH OF BERTH & 1001 THUR LIGHTERAGE NHARVES AT ASHDOD Ċ PRICELED THE HEDTHER DEPTH OF HEFEF 1 CONTRACTOR OF A CONTRACT OF A WH HAT CONTAINED PERTHS AT ASHDOD CRAIN LLIGTH, HEATH & DEPTH OF DEPTH 1 SEPT THREE HARDHITED FARMARFICES FRAMILFIELE HT DEHDED FOLD TO SUPPORT LIGHTER DEPTHS. BUT HAR CONTRACTOR HER ANALLARE. (•) TO THE THE THE RESERVED FROM THE PRODUCT SEE SUITERLE DEPUTS OFFICIALS (T-7 HAT HAR TOFICHES FAT PRAITCHDUED TOT LODG IS DEPICH 1 IN HILLS? HER PARS OFTER AND ADDRESS FREEPORT LL SHIFS THIS FROM THE THEY DELIVES THE USE OF LICAL IN USICED OF EQUICE SHIPS IN LOTE HODE THEFT CONTRACTS CREPPTICE 15 Q. UHHH , 02/102 44 19 10114.5 22

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OTHER OF CS/CG SHIPS YOU WHAT

CONTRACT + UNITY CEPTRIN SHIPS CAN BE USED IN

AL TOME HOURT TO THE CHUTS TO LE USED IN THE LOTS DEFENDENT. IF SOME DO NOT, 11 SHIPS UILL BE LOCATION DEFORE DISCHMENCE UNICH IS THE MANIMUM NUMBER THAT CALLOF FACONDENTED HT THE LOTS SITE.

ADDITH TYPE

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CONTRACTO USE CONTRELIER SHIPS IN LOTS OFTIS

COPY AVAILABLE TO POOR BOES NOT PERMIT FULLY LEGISLE PRODUCTION

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1991 DRAM CALIFEST CREDES HT ASHDOD

WE HERE THE THEFTES FECULFE YOU TO ESTIMATE THE FUNCTION OF CONTAINERS APRIPTING AT THE PORT COMPLEX -THAT MILL BE 20' AND THE NUMBER THAT MILL BE 40'. FOR COMPLEM IF ALL CONTAINERS ENTERING THE FORT WILL TS 20' FUNCTED INC. IF 80% WILL BE 30' AND THE FUNCTIONER 50' FUTURE .S.2. AT NOW PATE, THE TWO NUMBERS ENTERED MUST TOTAL 1.

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NO MORE MUSH TO DISCHARGE THE ENTIRE RECEPTION CAPACITY

NE FOLLOHING SHIP	SHIFS HILL BE TYPE	DISCHMEIGED AT DEPITHTYPE	ASHDOD TYPE	ũ na sign
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THE PHELOHING HULTS OPE FECUIFED TO SUPPORT DISCHAPT OPERATIONS AT THE PORT AND/OR LOTS SITE.

UNIT IDENTIFICATION	HE WHITS HT FORT	DF: UE NT LOTS
TERMINAL SHE CO (CONTAINER)	1	i
TERMINAL SUC CO (BREAKBULK)	9	2
HERION BORT CO (LCU)	010	130
NEDIUM BOAT CO (LCMS)	4 <i>E</i>	Ð
HUY LIGHTER TH (LARC 60)	Û	i
NED AMPHIBIAN CO (LARC 15)	<u>çı</u>	8
TOTAL DAILY DISCHARGE CAPACI	TY AT ASHDOD	

CHIMINITION GENERAL CARGO GRAVID TOTAL

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THE THE AND

PULLY YOU LIKE TO RECOMPUTE DISCHARGE CAPACITY?

HIPUT YOUR HER TOURINGE FEQUIPEMENT FOR GEN CAPGO, THEN YOUR HER TOURINGE REQUIREMENT FOR ANNUNITION, FOR ECHAPTER SHOOL 500

THE FOLLWHING	SHIPS WILL BE TYPE	i dischrifged at f Derthtype	ISHDOD TYPE CARGO
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2	0.3-704	TREAKBULK	1
3	kruft0	PREAKBULK	á .
۲	020402	DEERABULK	1
	02.902	PREFACEULE	1
,	1.1	LTE FULLER	1
,	02/11/2	LIE PROHOR	1
11	15706	LUTS FILCHOP	2
 	02.002	LOTS FILCHOR	2
10	00/402	LUTS FIDCHOR	r

THE FOLLOHING UNLTS HEE FEOTIPED TO SUPPORT DISCHAPCE OPERATIONS AT THE PORT AND/OR LUTS SITE.

UNIT IDENTIFICATION	HE MAITS FIT FORT	HR UNITS AT LOTS SITE
FERMINAL SAC CO (CONTAINER)	1	1 ~
TEFMINAL SHO CO (EPEAKBULK)	6	2
HEAVY BOAT CO (LCU)	Ú	1
HEDIUH BOAT CO (LCMS)	1	0
NUM LIGHTER TH (LARC 60)	0	1 · 1
HED AMPHEBIAH CO (LHRC 15)	0	1
TOTAL DAILY DISCHARGE CAPACI	ITY AT ASHDOD	
REPORTION CENERAL CREEK	o griffind total	
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HOULD YOU LIFE TO RECOMPUTE	DISCHARGE CAPAC	

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