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PENETRATION OF HOMOGENEOUS ARMOR BY
3-INCH FLAT-NOSED PROJECTILES.

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NAVAL PROVING GROUND
Dahlgren, Virginia

REPORT NO. 7-43

April 19, 1943.

PENETRATION OF HOMOGENEOUS ARMOR BY
3-INCH FLAT-NOSED PROJECTILES.

APPROVED:

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CLASSIFICATION (CANCELLED) (CHANGED TO)
Unclassified BY AUTHORITY OF *NAVALMILTR 0652/1178: PAH*
ON *6/24/76* (DATE) *B. Brayton* (SIGNATURE) *SS11 10/31/73* (RANK)

7-43

P R E F A C E

AUTHORIZATION

This study was authorized in Bureau of Ordnance letter NF9/A9(Re3) dated January 9, 1943 as part of N.P.G. Research Project APL-1.

OBJECT

This report describes the results of firing 3-inch flat-nosed projectiles at homogeneous armor and discusses the energy absorption in the punching type of failure which occurs in such firing.

SUMMARY

3-inch flat-nosed projectiles penetrated homogeneous armor by a high speed punching action, dislodging a disc-like punching from the plate at all obliquities tested from 0° to 60°. The residual velocity of the projectile and, in some cases, the velocity of the dislodged punching were measured.

The limit energy required for complete penetration by 3-inch flat-nosed projectiles was found to range from 90 per cent to 22 per cent of the energy required by standard projectiles of the same mass against the same plates for the same test conditions. The largest differences were noted for 1.36 STS ($e/d = 0.45$) at 0° (33%) and 0.73 STS ($e/d = 0.24$) at 60° (22%). The extremely small energy required by flat-nosed projectiles to penetrate homogeneous armor of good, standard quality is explained by the very small volume of armor that is subject to strain. Only that plate material in the immediate vicinity of the edge of the hole is deformed even at 60° obliquity, though at any oblique impacts the punching is somewhat bent in addition.

The energy absorption at 0° obliquity increases quite rapidly with striking velocity for the flat-nosed projectiles whereas it is essentially constant and equal to that at the limit velocity for projectiles producing the more usual piercing type of failure.

Limit energy and energy absorption were found to depend on the mass in the case of flat-nosed projectiles, the limit energy and the increase of energy absorption with velocity both being greater for the lighter projectiles.

In view of the extraordinary success of flat-nosed projectiles in penetrating plates at e/d values slightly less than 0.5, it is recommended that the tests be extended to A.P. bombs where conditions are essentially similar.

In view of the damage to the projectiles which results when e/d is greater than 0.5, it is recommended that various designs of caps be manufactured for flat-nosed projectiles and tested at the Proving Ground against both Class B and Class A plate.

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I INTRODUCTION.

In the course of firing at the Naval Proving Ground, it was observed that failure by punching occurred in STS and Class B armor under two conditions, (1) when the plate was so thin that the projectile cap was undeformed by the impact, and (2) when the projectile flattened on impact. Since the caps producing the punchings were rather blunt, the observations suggested that punching could be produced in homogeneous armor by flat-nosed projectiles. This report deals with the high speed punching produced in homogeneous armor by uncapped 3-inch flat-nosed projectiles which did not deform appreciably on impact. The results will be of interest in investigations of the behavior against Class A armor since that type of plate invariably fails by a punching action.

II MATERIAL AND METHODS.

Plate: 1#36 STS Carnegie-Illinois Plate
No. 107238 (Tensile Strength =
119,300 p.s.i.)

1#94 STS Carnegie-Illinois Plate
No. 87547 (Tensile Strength -
130,000 p.s.i.)

0#73 STS Carnegie-Illinois Plate
No. 83880 (Tensile Strength -
121,800 p.s.i.)

0#73 STS Carnegie-Illinois Plate
No. 694385 (Tensile Strength -
130,300 p.s.i.)

Projectiles: 15-lb. Frankford Arsenal M79 A.P.
projectile.

7.5-lb. Flat-nosed projectile
supplied by Frankford Arsenal.

11-lb. Flat-nosed projectile made
at APL by sawing the nose off
M79 A.P. projectile.

15-lb. Flat-nosed projectile
supplied by Frankford Arsenal.

Test Conditions.

Limit velocities were obtained against the 0#73 STS

plate (No. 83880) at 0° obliquity using the M79 and the 11-lb. flat-nosed projectiles.

Limit velocities were obtained at 60° obliquity for the 0.73 STS plate (No. 694,385) with the M79 and the 15-lb. flat-nosed projectiles.

Limit velocities and residual energy measurements were taken against the 1.36 STS plate at 0° obliquity with all four projectiles. Only limit velocities were obtained at 30° obliquity for the M79 and the 11-lb. flat-nosed projectiles.

Method

Striking velocities were measured by means of the regular photographically recording oscillograph using two solenoids connected in series and a magnetized projectile. Residual velocities of projectiles were measured using two contact screens behind the plate in a manner developed for routine residual velocity measurements at 3-inch scale. The screens were successively shorted by the projectile in passing through them. The residual and striking velocities are obtained on the same record. In the contact screens the contact area separation is about four inches; thus small fragments and punchings will not produce a short circuit of the screens. To measure the velocities of the punchings, an additional pair of screens with a separation of contact areas of 1-1/2 inches was used. These screens were placed in front of the projectile residual velocity screens so that the velocity of the punching was given by the first pair and the residual velocity of the projectile by the second pair. Cards incorporated in the screens gave the trajectory of the projectile between screens as well as its orientation so that the true distance of travel and the correction for tumble could be made.

Yaw cards placed in front of the plate did not reveal any measurable yaw for the incident projectiles.

III RESULTS.

In the analysis of the results, the following terms are defined:

$$F^2 \text{ (Residual)} = F_R^2 = \frac{1728M_R^2 \cos^2 \theta}{ed^2}$$

$$F^2 \text{ (Punching)} = F_P^2 = \frac{1728M_P^2 \cos^2 \theta}{ed^2}$$

$$F^2 \text{ (Striking)} = F_S^2 = \frac{1728MV_S^2 \cos^2 \theta}{ed^2}$$

$$F^2 \text{ (Limit)} = F_L^2 = \frac{1728MV_L^2 \cos^2 \theta}{ed^2}$$

The various symbols used have the significance shown below:

M = mass of projectile in pounds.

M_p = mass of the punching in pounds.

V_R = residual velocity of the projectile in feet per second.

V_p = velocity of the punching in feet per second.

V_S = striking velocity of the projectile in feet per second.

V_L = limit velocity of the projectile in feet per second. (The minimum velocity the projectile must have to pass completely through the plate.)

e = plate thickness in inches at point of impact.

θ = angle between plate normal and projectile line of flight.

d = projectile diameter in inches.

F(e/d, θ) = the Thompson F-coefficient, the square root of F_L².

The Thompson coefficient, F(e/d, θ), is computed for all limit shots. It is more convenient to use the square of this coefficient, which contains a correction for small variations in angle of attack and in plate thickness, and which is directly related to energy, than to calculate true energy in most cases. For this reason F² has also been calculated for the projectile after penetration and for the punching. These F² (residual) values have been plotted as ordinates and F² (striking) as abscissae to indicate the dependence of energy absorption on the variation of striking energy.

FIG. 1. NPS PHOTO NO. 639 APL

$$F_1^2 \propto F_2^2$$

75 LB, 11 LB, 15 LB FLAT-NOSED AND STANDARD M79 3" PROJECTILES
1.36 SITS AT 0° OBliquITY

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$$F_1^2(\text{STRIKING}) = \frac{1728 \text{ MIV}^2 \cos^2 \theta}{c d^2}$$

$$F_1^2(\text{RESIDUAL}) = \frac{1728 \text{ MIV}^2 \cos^2 \theta}{c d^2}$$

$$F_1^2 \times 10^{-7} \text{ LB-FT}^2/\text{SEC}^2\text{-FT}^2$$

15 LB FLAT-NOSED PROJECTILE

11 LB FLAT-NOSED PROJECTILE

75 LB FLAT-NOSED PROJECTILE

15 LB M79 AT

$$F_2^2 \times 10^{-7} \text{ LB-FT}^2/\text{SEC}^2\text{-FT}^2$$

MARCH 21, 1943
GWJ

255

200

150

100

50

100

50

FIG. 2 NIB PHOTO NO. 640 APL

F_R^2 AND F_P^2 VS F_S^2

7.5 LB AND 15 LB 3" FLAT-NOSED PROJECTILES VS 136 STS
AT OBliquITY

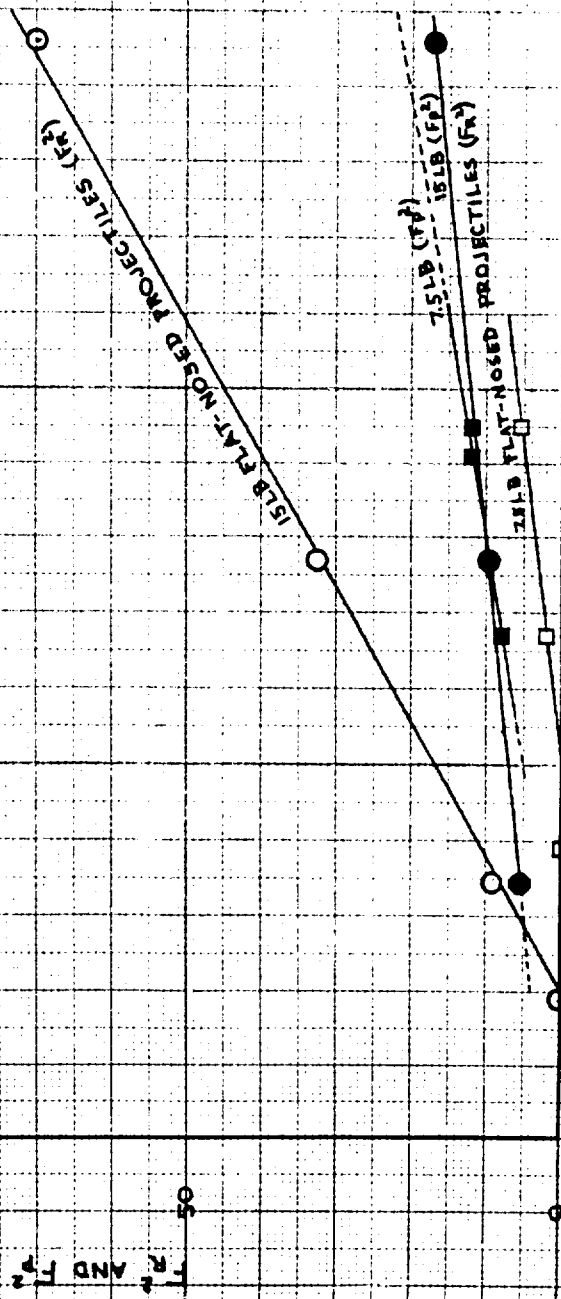
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$$F_S^2 (\text{STRIKING}) = \frac{1728 m V_i^2 \cos^2 \theta}{e d^2}$$

$$F_R^2 (\text{RESIDUAL}) = \frac{1728 m V_R^2 \cos^2 \theta}{e d^2}$$

$$F_P^2 (\text{PUNCHING}) = \frac{1728 m_p V_p^2 \cos^2 \theta}{e d^2}$$

F_R^2 AND $F_P^2 \times 10^{-7}$ LB-FT²/SEC²-FT³



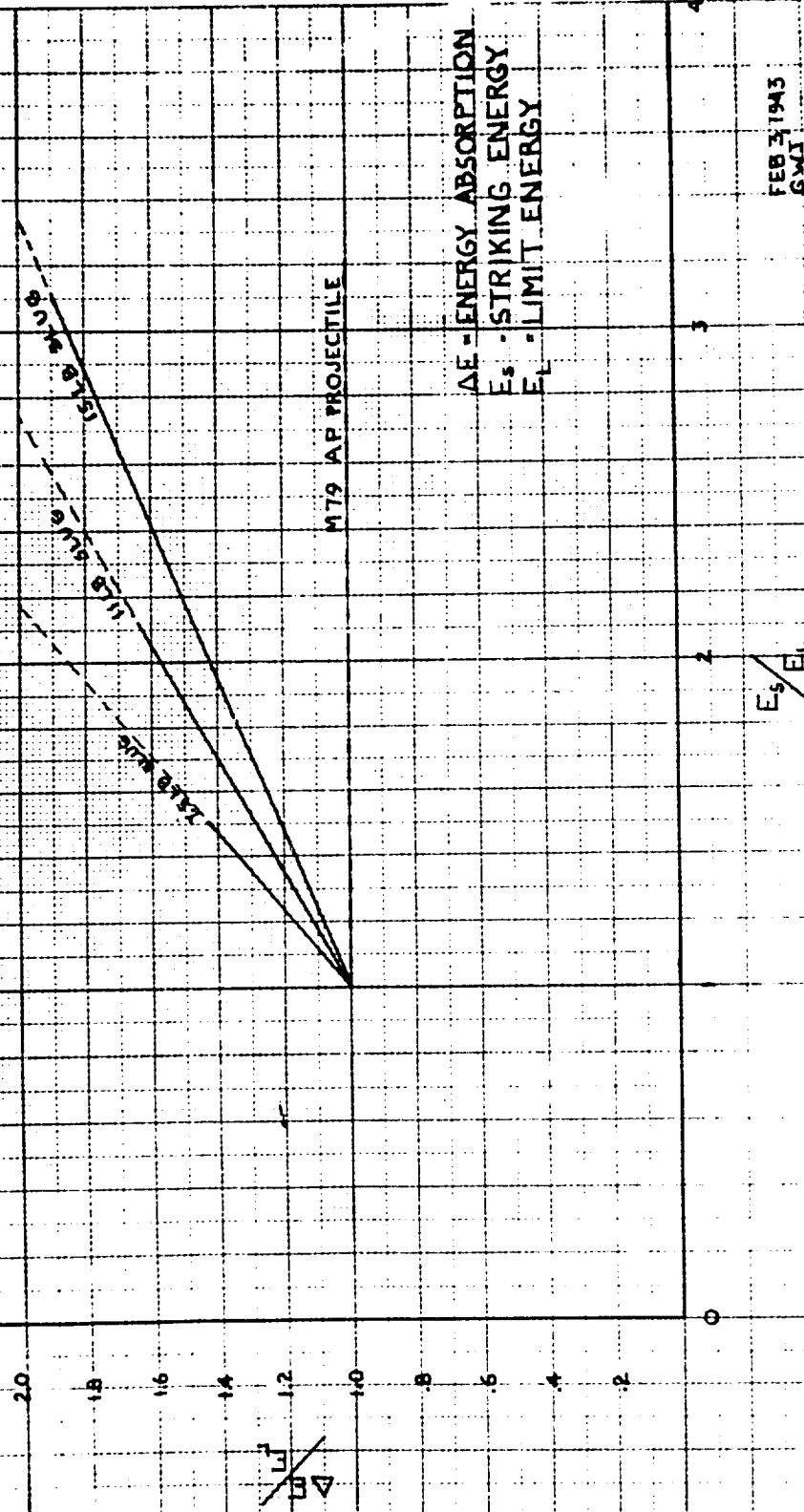
$F_S^2 \times 10^{-7}$ LB-FT²/SEC²-FT³

MARCH 21, 1943
GWT

FIG. 3 NPG PHOTO NO 641 APF

RELATIVE ENERGY ABSORPTION
COMPARISON OF VARIOUS WEIGHT SLUGS WITH M79 AP PROJECTILES
3" PROJECTILES VS. 136.5 LBS AT 0.01 QUANTITY

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These plots turn out to be straight lines, with the equation $F_R^2 = S(F_S^2 - F_L^2)$, where S is the slope of the line. The intercept of this line on the F_S^2 - axis is a measure of the limit energy, F_L^2 , to penetrate the plate with no residual energy. A slope of unity for the line indicates that the energy absorbed in penetrating the plate is independent of the striking energy, while slopes of greater or less than unity indicate respectively that energy absorption decreases or increases with striking energy.

In Fig. 1 are shown the lines obtained for flat-nosed projectiles of various weights, together with, for comparison, the corresponding line for a 15-lb. M79 A.P. projectile. In Fig. 2, the lines for 15-lb. and 7.5-lb. flat-nosed projectiles are repeated, together with the lines obtained by plotting the residual energies of the punchings dislodged by these projectiles at various projectile striking energies. The punching lines have positive values for $F_S^2 - F_L^2$ and small slopes indicating that the punchings are first dislodged, at or even a little below the limit striking energy of the projectile, with a considerable energy, and that this energy increases only slowly with the projectile striking energy. The projectile lines have slopes considerably less than unity, indicating a fairly rapid increase in energy absorption by the plate with increase in striking energy. That the kinetic energy of the punchings does not depend on the mass of the projectile is shown by observations on 7.5 and 15-lb. flat-nosed projectiles.

These increases in energy absorption may also be demonstrated graphically by plotting the energy absorption in units of the limit energy, E/E_L , as a function of striking energy, also in units of the limit energy, E_S/E_L . The derivation in Appendix B indicates that these plots should also be straight lines with the equation

$$\Delta E/E_L = (1 - S) E_S/E_L + S.$$

These lines have the slope $(1 - S)$, and are thus horizontal when S equals unity (constant energy absorption), and have positive slopes, as in the present case, when the energy absorption increases with striking energy. These relative-energy absorption curves for the present data are shown in Fig. 3. It will be seen from these curves, as well as from those of Fig. 1, that for the flat-nosed projectiles the energy absorbed by the plate increases rapidly with projectile striking-energy, and does so the more rapidly the lighter the slug.

The results, which are given in detail in Appendix A, are summarized below in Table I. The true limit energies,

E_p , given in column four, were calculated for punching failures and are listed in the following table. The last column in the table lists the limit energies obtained with flat-nosed projectiles as percentages of the limit energies obtained with the 3-inch M79 projectile.

TABLE I
SUMMARY OF BALLISTIC DATA.

<u>0° Obliquity</u>						
<u>e/d</u>	<u>Plate Gauge</u>	<u>Projectile</u>	<u>F(e/d,θ)</u>	<u>V_L ft.sec.</u>	<u>E_L ft.lbs.</u>	<u>% M79</u>
0.24	0"73	15-lb. M79	37,100±200	589	80,000	100
		11-lb. Slug	35,800±400	663	73,000	91
0.45	1"36	15-lb. M79	46,000±400	996	230,000	100
		7.5-lb. Slug	31,900±500	977	111,000	48
		11-lb. Slug	30,500±300	771	101,000	44
		15-lb. Slug	26,600±300	576	77,000	33
<u>30° Obliquity</u>						
0.45	1"36	15-lb. M79	40,900±300	1023	243,000	100
		11-lb. Slug	31,000±300	905	140,000	58
<u>60° Obliquity</u>						
0.24	0"73	15-lb. M79	43,600±400	1384	445,000	100
		11-lb. Slug	20,300±300	644	96,600	22

Values of Slope (S)

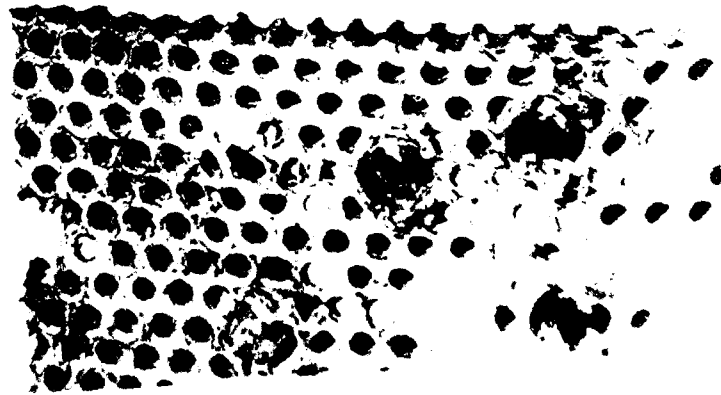
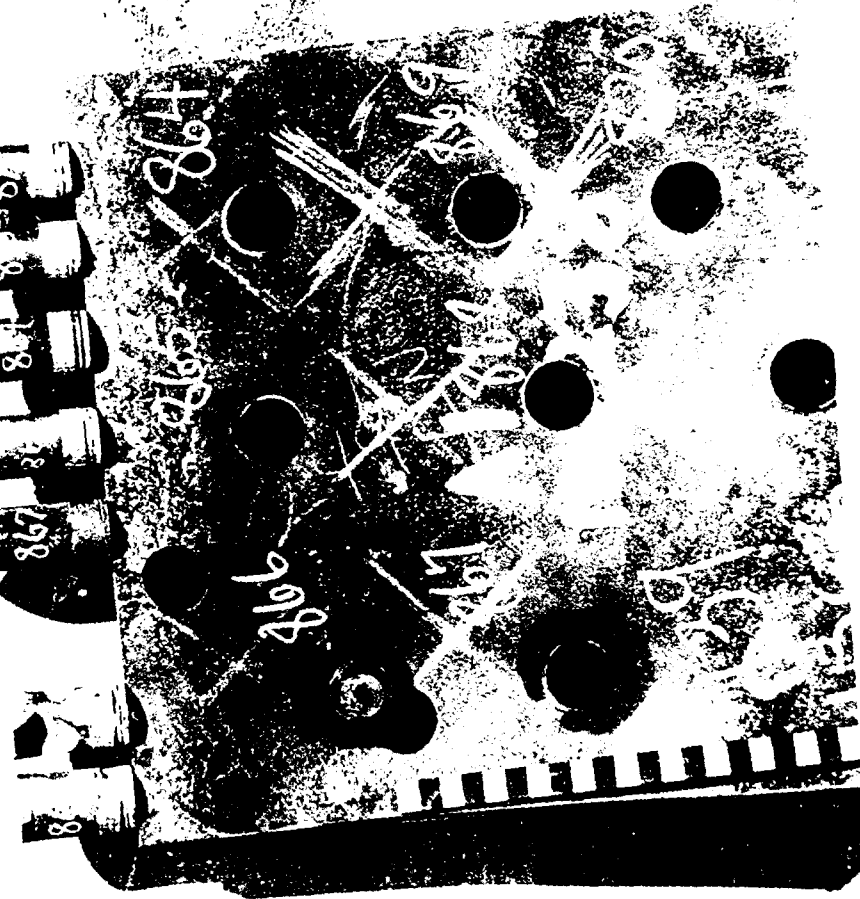
1"36 STS at 0° Obliquity

<u>Projectile</u>	<u>Slope</u>
3-Inch M79	1.0*
7.5-lb. Slug	.15
11-lb. Slug	.43
15-lb. Slug	.58

* From data against 1"2 STS.

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IV DISCUSSION.

The most striking result of this firing is the observation of the extremely low limit energy required to punch a hole in a plate by the use of a flat-nosed projectile as compared with the energy required to pierce a hole of the same size by the use of a pointed projectile. For example, it will be seen that to punch a hole in a 1"36 plate (e/d - 0.45) at 0° requires about one-third as much energy, and in a 0"73 plate (e/d - 0.24) at 60° less than one fourth as much energy, as to pierce a hole with the M79 projectile under the same conditions.

This large energy difference in favor of punching is undoubtedly accounted for by the extremely small volume of armor that is worked in the process of punching compared with the worked volume in the case of piercing with more pointed projectiles, for in punching only the plate material in the immediate vicinity of the edge of the hole and of the punching is deformed or worked. There is little or no dishing of the plate, except for very thin plate, even at high obliquities, and the punching itself shows little evidence of working, except for some bending of the punched disk at high obliquities. Dishing involves stretching and bending of the plate material and may consume a considerable part of the absorbed energy of plate piercing, especially in the case of greatly overmatched plate. The greatest economy of energy in punching however is realized in dislodging the punching intact and relatively undistorted. In the case of ordinary uncapped A.P. projectiles the energy absorption results chiefly from the cold working and plastic deformation of virtually the entire mass of the armor that occupied the site of the hole and working less drastically an even larger volume of material surrounding the hole.

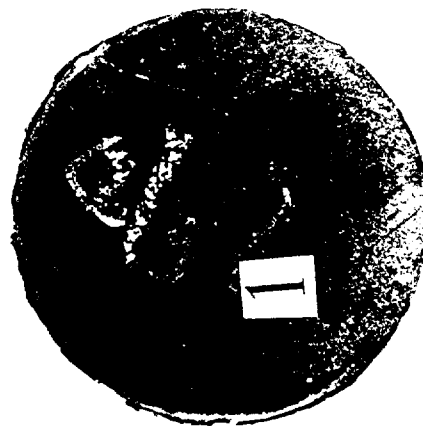
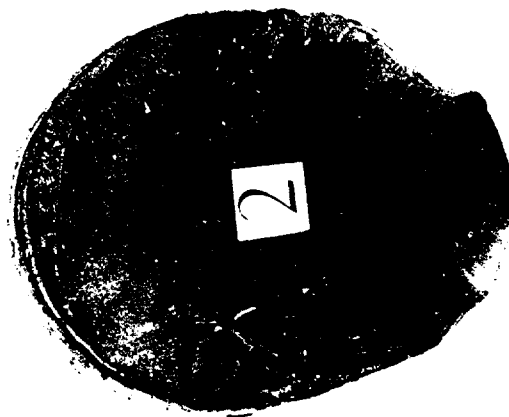
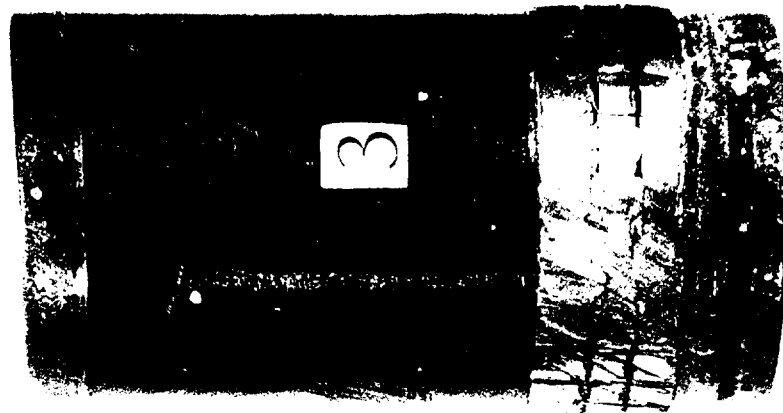
By reference to Fig. 4, NPG Photo. No. 381 (APL) and Fig. 5, NPG Photo. No. 382 (APL) the difference in appearance between plate failure by pointed and flat-nosed projectiles is apparent. Impacts Nos. 866-867 show the typical plate failure by pointed projectiles at low obliquity and the other impacts are characteristic of flat-nosed projectile penetrations. There was considerable dishing associated with the pointed projectile impacts which is not very clearly shown by the photographs.

The limit energy of punching is seen to be relatively somewhat higher for the lighter projectiles, which in part may be due to the greater swelling of the end of these projectiles. This deformation in all cases increased with striking velocity and since the lighter projectiles necessarily had to be fired at higher velocities their deformation was somewhat greater. With due allowance for

1. Punching at 0° obliquity.
 2. Punching at 30° obliquity.
 3. 3" M-79 with nose cut off.

11 November, 1942.

UNCLASSIFIED

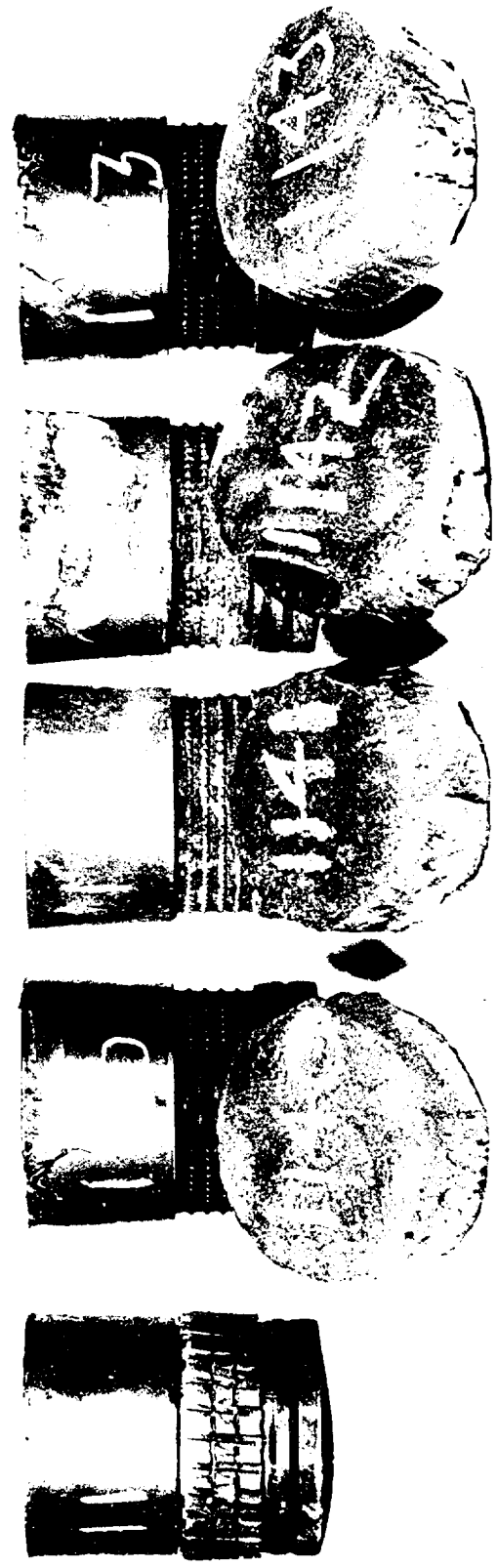


NPG PHOTO NO. 553 (AFL) - High Speed Punching. 7.5 lb. Flat nosed projectiles vs. 36 STS at 60 obliquity. Projectiles and punchings. See NPG Photo No. 556 AFL.

B.I.No.	e	m(proj.)	m(punch)	V ₁	V _K	V(punch)	Pen.
1139 AFL	1.366	7.36	-	925	-	-	Ino.
1140	1.365	7.41	2.78	1061	70	454	CP
1141	1.367	7.42	4.30	1157	-	555	CP
1142	1.366	7.41	3.31	1178	227	508	CP
1143	1.366	7.39	2.90	1059	142	443	CP

9 January, 1945

553



1954



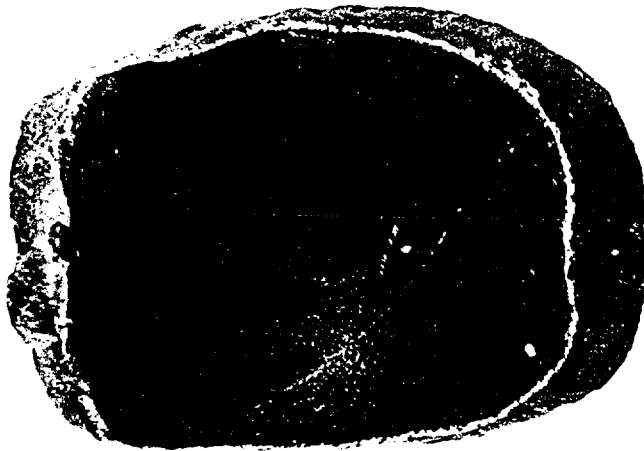
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NPG PHOTO NO. 554 (APL) - High Speed Punching, 15 lb. Flat Nosed Projectiles (K-7A)
 vs. 1136, 535, at 90 degrees. View of projectiles and punchings. See 1137 Photo No.
 555 APL.

M.I. No.	e	M (punch)	V ₂	V ₁	V ₃	V ₄	V ₅	V ₆	V ₇	V ₈	V ₉	V ₁₀	V ₁₁	V ₁₂	V ₁₃	V ₁₄	V ₁₅	V ₁₆	V ₁₇	V ₁₈	V ₁₉	V ₂₀	V ₂₁	V ₂₂	V ₂₃	V ₂₄	V ₂₅	V ₂₆	V ₂₇	V ₂₈	V ₂₉	V ₃₀	V ₃₁	V ₃₂	V ₃₃	V ₃₄	V ₃₅	V ₃₆	V ₃₇	V ₃₈	V ₃₉	V ₄₀	V ₄₁	V ₄₂	V ₄₃	V ₄₄	V ₄₅	V ₄₆	V ₄₇	V ₄₈	V ₄₉	V ₅₀	V ₅₁	V ₅₂	V ₅₃	V ₅₄	V ₅₅	V ₅₆	V ₅₇	V ₅₈	V ₅₉	V ₆₀	V ₆₁	V ₆₂	V ₆₃	V ₆₄	V ₆₅	V ₆₆	V ₆₇	V ₆₈	V ₆₉	V ₇₀	V ₇₁	V ₇₂	V ₇₃	V ₇₄	V ₇₅	V ₇₆	V ₇₇	V ₇₈	V ₇₉	V ₈₀	V ₈₁	V ₈₂	V ₈₃	V ₈₄	V ₈₅	V ₈₆	V ₈₇	V ₈₈	V ₈₉	V ₉₀	V ₉₁	V ₉₂	V ₉₃	V ₉₄	V ₉₅	V ₉₆	V ₉₇	V ₉₈	V ₉₉	V ₁₀₀	V ₁₀₁	V ₁₀₂	V ₁₀₃	V ₁₀₄	V ₁₀₅	V ₁₀₆	V ₁₀₇	V ₁₀₈	V ₁₀₉	V ₁₁₀	V ₁₁₁	V ₁₁₂	V ₁₁₃	V ₁₁₄	V ₁₁₅	V ₁₁₆	V ₁₁₇	V ₁₁₈	V ₁₁₉	V ₁₂₀	V ₁₂₁	V ₁₂₂	V ₁₂₃	V ₁₂₄	V ₁₂₅	V ₁₂₆	V ₁₂₇	V ₁₂₈	V ₁₂₉	V ₁₃₀	V ₁₃₁	V ₁₃₂	V ₁₃₃	V ₁₃₄	V ₁₃₅	V ₁₃₆	V ₁₃₇	V ₁₃₈	V ₁₃₉	V ₁₄₀	V ₁₄₁	V ₁₄₂	V ₁₄₃	V ₁₄₄	V ₁₄₅	V ₁₄₆	V ₁₄₇	V ₁₄₈	V ₁₄₉	V ₁₅₀	V ₁₅₁	V ₁₅₂	V ₁₅₃	V ₁₅₄	V ₁₅₅	V ₁₅₆	V ₁₅₇	V ₁₅₈	V ₁₅₉	V ₁₆₀	V ₁₆₁	V ₁₆₂	V ₁₆₃	V ₁₆₄	V ₁₆₅	V ₁₆₆	V ₁₆₇	V ₁₆₈	V ₁₆₉	V ₁₇₀	V ₁₇₁	V ₁₇₂	V ₁₇₃	V ₁₇₄	V ₁₇₅	V ₁₇₆	V ₁₇₇	V ₁₇₈	V ₁₇₉	V ₁₈₀	V ₁₈₁	V ₁₈₂	V ₁₈₃	V ₁₈₄	V ₁₈₅	V ₁₈₆	V ₁₈₇	V ₁₈₈	V ₁₈₉	V ₁₉₀	V ₁₉₁	V ₁₉₂	V ₁₉₃	V ₁₉₄	V ₁₉₅	V ₁₉₆	V ₁₉₇	V ₁₉₈	V ₁₉₉	V ₂₀₀	V ₂₀₁	V ₂₀₂	V ₂₀₃	V ₂₀₄	V ₂₀₅	V ₂₀₆	V ₂₀₇	V ₂₀₈	V ₂₀₉	V ₂₁₀	V ₂₁₁	V ₂₁₂	V ₂₁₃	V ₂₁₄	V ₂₁₅	V ₂₁₆	V ₂₁₇	V ₂₁₈	V ₂₁₉	V ₂₂₀	V ₂₂₁	V ₂₂₂	V ₂₂₃	V ₂₂₄	V ₂₂₅	V ₂₂₆	V ₂₂₇	V ₂₂₈	V ₂₂₉	V ₂₃₀	V ₂₃₁	V ₂₃₂	V ₂₃₃	V ₂₃₄	V ₂₃₅	V ₂₃₆	V ₂₃₇	V ₂₃₈	V ₂₃₉	V ₂₄₀	V ₂₄₁	V ₂₄₂	V ₂₄₃	V ₂₄₄	V ₂₄₅	V ₂₄₆	V ₂₄₇	V ₂₄₈	V ₂₄₉	V ₂₅₀	V ₂₅₁	V ₂₅₂	V ₂₅₃	V ₂₅₄	V ₂₅₅	V ₂₅₆	V ₂₅₇	V ₂₅₈	V ₂₅₉	V ₂₆₀	V ₂₆₁	V ₂₆₂	V ₂₆₃	V ₂₆₄	V ₂₆₅	V ₂₆₆	V ₂₆₇	V ₂₆₈	V ₂₆₉	V ₂₇₀	V ₂₇₁	V ₂₇₂	V ₂₇₃	V ₂₇₄	V ₂₇₅	V ₂₇₆	V ₂₇₇	V ₂₇₈	V ₂₇₉	V ₂₈₀	V ₂₈₁	V ₂₈₂	V ₂₈₃	V ₂₈₄	V ₂₈₅	V ₂₈₆	V ₂₈₇	V ₂₈₈	V ₂₈₉	V ₂₉₀	V ₂₉₁	V ₂₉₂	V ₂₉₃	V ₂₉₄	V ₂₉₅	V ₂₉₆	V ₂₉₇	V ₂₉₈	V ₂₉₉	V ₃₀₀	V ₃₀₁	V ₃₀₂	V ₃₀₃	V ₃₀₄	V ₃₀₅	V ₃₀₆	V ₃₀₇	V ₃₀₈	V ₃₀₉	V ₃₁₀	V ₃₁₁	V ₃₁₂	V ₃₁₃	V ₃₁₄	V ₃₁₅	V ₃₁₆	V ₃₁₇	V ₃₁₈	V ₃₁₉	V ₃₂₀	V ₃₂₁	V ₃₂₂	V ₃₂₃	V ₃₂₄	V ₃₂₅	V ₃₂₆	V ₃₂₇	V ₃₂₈	V ₃₂₉	V ₃₃₀	V ₃₃₁	V ₃₃₂	V ₃₃₃	V ₃₃₄	V ₃₃₅	V ₃₃₆	V ₃₃₇	V ₃₃₈	V ₃₃₉	V ₃₄₀	V ₃₄₁	V ₃₄₂	V ₃₄₃	V ₃₄₄	V ₃₄₅	V ₃₄₆	V ₃₄₇	V ₃₄₈	V ₃₄₉	V ₃₅₀	V ₃₅₁	V ₃₅₂	V ₃₅₃	V ₃₅₄	V ₃₅₅	V ₃₅₆	V ₃₅₇	V ₃₅₈	V ₃₅₉	V ₃₆₀	V ₃₆₁	V ₃₆₂	V ₃₆₃	V ₃₆₄	V ₃₆₅	V ₃₆₆	V ₃₆₇	V ₃₆₈	V ₃₆₉	V ₃₇₀	V ₃₇₁	V ₃₇₂	V ₃₇₃	V ₃₇₄	V ₃₇₅	V ₃₇₆	V ₃₇₇	V ₃₇₈	V ₃₇₉	V ₃₈₀	V ₃₈₁	V ₃₈₂	V ₃₈₃	V ₃₈₄	V ₃₈₅	V ₃₈₆	V ₃₈₇	V ₃₈₈	V ₃₈₉	V ₃₉₀	V ₃₉₁	V ₃₉₂	V ₃₉₃	V ₃₉₄	V ₃₉₅	V ₃₉₆	V ₃₉₇	V ₃₉₈	V ₃₉₉	V ₄₀₀	V ₄₀₁	V ₄₀₂	V ₄₀₃	V ₄₀₄	V ₄₀₅	V ₄₀₆	V ₄₀₇	V ₄₀₈	V ₄₀₉	V ₄₁₀	V ₄₁₁	V ₄₁₂	V ₄₁₃	V ₄₁₄	V ₄₁₅	V ₄₁₆	V ₄₁₇	V ₄₁₈	V ₄₁₉	V ₄₂₀	V ₄₂₁	V ₄₂₂	V ₄₂₃	V ₄₂₄	V ₄₂₅	V ₄₂₆	V ₄₂₇	V ₄₂₈	V ₄₂₉	V ₄₃₀	V ₄₃₁	V ₄₃₂	V ₄₃₃	V ₄₃₄	V ₄₃₅	V ₄₃₆	V ₄₃₇	V ₄₃₈	V ₄₃₉	V ₄₄₀	V ₄₄₁	V ₄₄₂	V ₄₄₃	V ₄₄₄	V ₄₄₅	V ₄₄₆	V ₄₄₇	V ₄₄₈	V ₄₄₉	V ₄₅₀	V ₄₅₁	V ₄₅₂	V ₄₅₃	V ₄₅₄	V ₄₅₅	V ₄₅₆	V ₄₅₇	V ₄₅₈	V ₄₅₉	V ₄₆₀	V ₄₆₁	V ₄₆₂	V ₄₆₃	V ₄₆₄	V ₄₆₅	V ₄₆₆	V ₄₆₇	V ₄₆₈	V ₄₆₉	V ₄₇₀	V ₄₇₁	V ₄₇₂	V ₄₇₃	V ₄₇₄	V ₄₇₅	V ₄₇₆	V ₄₇₇	V ₄₇₈	V ₄₇₉	V ₄₈₀	V ₄₈₁	V ₄₈₂	V ₄₈₃	V ₄₈₄	V ₄₈₅	V ₄₈₆	V ₄₈₇	V ₄₈₈	V ₄₈₉	V ₄₉₀	V ₄₉₁	V ₄₉₂	V ₄₉₃	V ₄₉₄	V ₄₉₅	V ₄₉₆	V ₄₉₇	V ₄₉₈	V ₄₉₉	V ₅₀₀	V ₅₀₁	V ₅₀₂	V ₅₀₃	V ₅₀₄	V ₅₀₅	V ₅₀₆	V ₅₀₇	V ₅₀₈	V ₅₀₉	V ₅₁₀	V ₅₁₁	V ₅₁₂	V ₅₁₃	V ₅₁₄	V ₅₁₅	V ₅₁₆	V ₅₁₇	V ₅₁₈	V ₅₁₉	V ₅₂₀	V ₅₂₁	V ₅₂₂	V ₅₂₃	V ₅₂₄	V ₅₂₅	V ₅₂₆	V ₅₂₇	V ₅₂₈	V ₅₂₉	V ₅₃₀	V ₅₃₁	V ₅₃₂	V ₅₃₃	V ₅₃₄	V ₅₃₅	V ₅₃₆	V ₅₃₇	V ₅₃₈	V ₅₃₉	V ₅₄₀	V ₅₄₁	V ₅₄₂	V ₅₄₃	V ₅₄₄	V ₅₄₅	V ₅₄₆	V ₅₄₇	V ₅₄₈	V ₅₄₉	V ₅₅₀	V ₅₅₁	V ₅₅₂	V ₅₅₃	V ₅₅₄	V ₅₅₅	V ₅₅₆	V ₅₅₇	V ₅₅₈	V ₅₅₉	V ₅₆₀	V ₅₆₁	V ₅₆₂	V ₅₆₃	V ₅₆₄	V ₅₆₅	V ₅₆₆	V ₅₆₇	V ₅₆₈	V ₅₆₉	V ₅₇₀	V ₅₇₁	V ₅₇₂	V ₅₇₃	V ₅₇₄	V ₅₇₅	V ₅₇₆	V ₅₇₇	V ₅₇₈	V ₅₇₉	V ₅₈₀	V ₅₈₁	V ₅₈₂	V ₅₈₃	V ₅₈₄	V ₅₈₅	V ₅₈₆	V ₅₈₇	V ₅₈₈	V ₅₈₉	V ₅₉₀	V ₅₉₁	V ₅₉₂	V ₅₉₃	V ₅₉₄	V ₅₉₅	V ₅₉₆	V ₅₉₇	V ₅₉₈	V ₅₉₉	V ₆₀₀	V ₆₀₁	V ₆₀₂	V ₆₀₃	V ₆₀₄	V ₆₀₅	V ₆₀₆	V ₆₀₇	V ₆₀₈	V ₆₀₉	V ₆₁₀	V ₆₁₁	V ₆₁₂	V ₆₁₃	V ₆₁₄	V ₆₁₅	V ₆₁₆	V ₆₁₇	V ₆₁₈	V ₆₁₉	V ₆₂₀	V ₆₂₁	V ₆₂₂	V ₆₂₃	V ₆₂₄	V ₆₂₅	V ₆₂₆	V ₆₂₇	V ₆₂₈	V ₆₂₉	V ₆₃₀	V ₆₃₁	V ₆₃₂	V ₆₃₃	V ₆₃₄	V ₆₃₅	V ₆₃₆	V ₆₃₇	V ₆₃₈	V ₆₃₉	V ₆₄₀	V ₆₄₁	V ₆₄₂	V ₆₄₃	V ₆₄₄	V ₆₄₅	V ₆₄₆	V ₆₄₇	V ₆₄₈	V ₆₄₉	V ₆₅₀	V ₆₅₁	V ₆₅₂	V ₆₅₃	V ₆₅₄	V ₆₅₅	V ₆₅₆	V ₆₅₇	V ₆₅₈	V ₆₅₉	V ₆₆₀	V ₆₆₁	V ₆₆₂	V ₆₆₃	V ₆₆₄	V ₆₆₅	V ₆₆₆	V ₆₆₇	V ₆₆₈	V ₆₆₉	V ₆₇₀	V ₆₇₁	V ₆₇₂	V ₆₇₃	V ₆₇₄	V ₆₇₅	V ₆₇₆	V ₆₇₇	V ₆₇₈	V ₆₇₉	V ₆₈₀	V ₆₈₁	V ₆₈₂	V ₆₈₃	V ₆₈₄	V ₆₈₅	V ₆₈₆	V ₆₈₇	V ₆₈₈	V ₆₈₉	V ₆₉₀	V ₆₉₁	V ₆₉₂	V ₆₉₃	V ₆₉₄	V ₆₉₅	V ₆₉₆	V ₆₉₇	V ₆₉₈	V ₆₉₉	V ₇₀₀	V ₇₀₁	V ₇₀₂	V ₇₀₃	V ₇₀₄	V ₇₀₅	V ₇₀₆	V ₇₀₇	V ₇₀₈	V ₇₀₉	V ₇₁₀	V ₇₁₁	V ₇₁₂	V ₇₁₃	V ₇₁₄	V ₇₁₅	V ₇₁₆	V ₇₁₇	V ₇₁₈	V ₇₁₉	V ₇₂₀	V ₇₂₁	V ₇₂₂	V ₇₂₃	V ₇₂₄	V ₇₂₅	V ₇₂₆	V ₇₂₇	V ₇₂₈	V ₇₂₉	V ₇₃₀	V ₇₃₁	V ₇₃₂	V ₇₃₃	V ₇₃₄	V ₇₃₅	V ₇₃₆	V ₇₃₇	V ₇₃₈	V ₇₃₉	V ₇₄₀	V ₇₄₁	V ₇₄₂	V ₇₄₃	V ₇₄₄	V ₇₄₅	V ₇₄₆	V ₇₄₇	V ₇₄₈	V ₇₄₉	V ₇₅₀	V ₇₅₁	V ₇₅₂	V ₇₅₃	V ₇₅₄	V ₇₅₅	V ₇₅₆	V ₇₅₇	V ₇₅₈	V ₇₅₉	V ₇₆₀	V ₇₆₁	V ₇₆₂	V ₇₆₃	V ₇₆₄	V ₇₆₅	V ₇₆₆	V ₇₆₇	V ₇₆₈	V ₇₆₉	V ₇₇₀	V ₇₇₁	V ₇₇₂	V ₇₇₃	V ₇₇₄	V ₇₇₅	V ₇₇₆	V ₇₇₇	V ₇₇₈	V ₇₇₉	V ₇₈₀	V ₇₈₁	V ₇₈₂	V ₇₈₃	V ₇₈₄	V ₇₈₅	V ₇₈₆	V ₇₈₇	V ₇₈₈	V ₇₈₉	V ₇₉₀	V ₇₉₁	V ₇₉₂	V ₇₉₃	V ₇₉₄	V ₇₉₅	V ₇₉₆	V ₇₉₇	V ₇₉₈	V ₇₉₉	V ₈₀₀	V ₈₀₁	V ₈₀₂	V ₈₀₃	V ₈₀₄	V ₈₀₅	V ₈₀₆	V ₈₀₇	V ₈₀₈	V ₈₀₉	V ₈₁₀	V ₈₁₁	V ₈₁₂	V ₈₁₃	V ₈₁₄	V ₈₁₅	V ₈₁₆	V ₈₁₇	V ₈₁₈	V ₈₁₉	V ₈₂₀	V ₈₂₁	V ₈₂₂	V ₈₂₃	V ₈₂₄	V ₈₂₅	V ₈₂₆	V ₈₂₇	V ₈₂₈	V ₈₂₉	V ₈₃₀	V ₈₃₁	V ₈₃₂	V ₈₃₃	V ₈₃₄	V ₈₃₅	V ₈₃₆	V ₈₃₇	V ₈₃₈	V ₈₃₉	V ₈₄₀	V ₈₄₁	V ₈₄₂	V ₈₄₃	V ₈₄₄	V ₈₄₅	V 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NPG PHOTO NO. 732 (APL) - Punching thrown from O'73 STS after impact of
15-lb. 3" Flat Wosed Projectile at 60° Obliquity.
March 29, 1943.

UNCLASSIFIED



1 1939 2

this however, there still seems to be a dependence on mass, since the 15-lb. flat-nosed projectile required 15 per cent less energy than the 7.5-lb. flat-nosed projectile to get through 1736 plate ($e/d = 0.45$) at 0° .

One 11-lb. flat-nosed projectile was fired against 1794 STS ($e/d = 0.65$) at 0° obliquity at a velocity of 947 f.s. The penetration was only 1/4 inch and the projectile was badly deformed indicating that complete penetration in good condition is not possible at this e/d with this projectile.

Fig. 6, NPG Photo. No. 410 (APL); Fig. 7, NPG Photo. No. 553 (APL); Fig. 8, NPG Photo. No. 556 (APL); Fig. 9, NPG Photo. No. 554 (APL). Fig. 10, NPG Photo. No. 555 (APL); and Fig. 11, NPG Photo. No. 732 (APL) shows the projectile condition after impact and the punchings thrown from plate under various conditions.

The energy absorption in punching increases with striking energy rather rapidly, whereas for piercing failure the energy given up by the projectile in passing through the plate is essentially independent of striking velocity. This energy absorption increase results in part from the energy carried off by the punching which necessarily increases with striking velocity of the projectile. Thus the energy lost by the projectile would be expected to increase with velocity. The measured energy carried off by the punching is not sufficient to account for all of the variation in energy absorption which indicates that there is an increase in energy absorption with velocity in addition to that accounted for by the punching. As an example, consider the case of the 15-lb. flat-nosed projectile against 1736 STS ($e/d = 0.45$) at 0° obliquity. In Fig. 2 it can be seen that at an F^2 (striking) of 150×10^7 the F^2 (residual) of the projectile was 45×10^7 and of the punching 12×10^7 , making total residual F^2 , of 57×10^7 . Now if the punching type of failure had been independent of striking velocity, i.e., assuming a slope of unity, the sum of the residual F^2 values would have totaled 80×10^7 for the same striking velocity.

The question might be raised as to the error introduced in residual velocity measurements by the energy required to penetrate the contact screens. By measurement, this energy turned out to be only 250 ft.-lbs., which is well within the experimental error of measurement, estimated at $\pm 1\%$.

V CONCLUSIONS.

The energy required to penetrate a plate by punching is much less than that required to penetrate the same plate by piercing with the same weight projectile. This punching type of failure is produced by flat-nosed projectiles even at high obliquity.

The energy absorption increases with striking energy much more rapidly in punching than in piercing, a factor which requires consideration in connection with studies of the effectiveness of different projectiles against multiple armor structures.

The flat-nosed projectiles in their present virtually undeveloped forms are only effective at e/d values of less than 0.5

VI RECOMMENDATIONS.

1. It is recommended that further investigation of penetration at various e/d and obliquity values be made with flat-nosed projectiles.

2. It is recommended that further experimental flat-nosed projectiles be procured in sets of ten, subject to various heat treatments, manufactured of various compositions, and in particular fitted with caps of various thickness, shape, hardness, and method of fastening.

3. It is recommended that experimental flat-nosed A.P. bombs be provided and tested at the Proving Ground at once as the optimum performance of flat-nosed projectiles (even in the preliminary form) occurs in the range of velocities and e/d ratios characteristic of bombing.

4. It is recommended that the possibilities of flat-nosed projectiles for attack on underwater structures be considered, particularly in the light of well known non-ricocheting properties of such projectiles.

VII

APPENDIX A. BALLISTIC DATA.Obliquity3-Inch M79 15-lb. A.P. Projectile vs. 0°73 STS (e/d - 0.24)

APL Impact No.	e in.	Q	m lbs.	m _p lbs.	V _s f.s.	Pere. in.	V _R f.s.	V _P f.s.	F _S ² x10 ⁷	F _R ² x10 ⁷	F _P ² x10 ⁷
964	.729	4°10'	15.00	--	593	CP	50	--	139	1.0	
963	.730	3°10'	15.00	--	607	CP	169	--	146	11	

3-Inch Slur (11-lb.) (3" M79 - Nose Cut off) vs. "73 STS (e/d - 0.24)

973	.729	3°40'	10.88	--	657	1/4"	--		124	--	--
975	.729	3°10'	10.88	--	678	CP	388(?)		132	--	--
974	.730	3°00'	10.47	--	776	CP			166	--	--

3-Inch M79 15-lb. A.P. Projectile vs. "36 STS (e/d - 0.45)

866	1.355	0°40'	15.10	--	985	5-1/8	--	--	209	--	--
867	1.353	1°50'	14.85	--	1008	CP	--	--	215	--	--

3-Inch F.A. 7°5-lb. Slur vs. "36 STS (e/d - 0.45)

1139	1.366	0°20'	7.36	--	925	Inc.	--	--	89.0	--	--
1143	1.366	0°40'	7.39	2.90	1059	CP	142	443	117	2.1	8.05
1140	1.365	0°20'	7.41	2.78	1061	CP	--	454	118		8.1
1141	1.367	0°10'	7.42	2.80	1157	CP	--	555	140.5		12.2
1142	1.366	0°20'	7.41	3.31	1178	CP	227	508	145	5.4	12.1

3-Inch M79 (11-lb.) A.P. Projectile (Nose cut off) vs. 1136 STS (e/d - 0.45)

APL Impact No.	e in.	g	m lbs.	Wp lbs.	Vs f.s.	Pene. in.	Vr f.s.	Vp f.s.	Fs ² x10 ⁷	FR ² x10 ⁷	FP ² x10 ⁷
890	1.360	5°10'	10.82	--	767	Inc.	--	--	90	--	--
871	1.356	3°10'	11.30	--	818	CP	222	--	108	8	--
868	1.354	1°10'	11.25	--	951	CP	362	--	145	21	--
865	1.355	0°30'	11.20	--	1021	CP	442	--	166.5	31	--
864	1.355	0°00'	11.25	--	1116	CP	542	--	200	47	--

3-Inch F.A. 15-lb. Slug vs. 1136 STS (e/d - 0.45)

1137	1.374	0°40'	14.90	--	574	1"	--	--	69	--	--
1138	1.375	1°00'	14.91	2.65	635	CP	207	375	84.5	9.0	5.2
1135	1.367	0°10'	14.83	2.55	779	CP	394	514	127	32.5	9.5
1134	1.363	0°30'	14.88	2.49	964	CP	575	692	196	70.0	17.

30° Obliquity

3-Inch M79 15-lb. A.P. Projectile vs. 1136 STS (e/d - 0.45)

889	1.363	30°20'	15.00	--	1058	CP	297	--	178	14	--
885	1.358	29°50'	15.10	--	1127	CP	456	--	205.5	34	--

3-Inch M79 (11-lb.) A.P. Projectile (Nose cut off) vs. 1136 STS (e/d - 0.45)

887	1.363	30°00'	10.65	--	918	SIP	--	--	95	--	--
884	1.359	30°00'	10.95	--	915	CP	--	--	98	--	--

60° Obliquity

3-Inch M79 15-lb. A.P. Projectile vs. 0°73 STS (e/d - 0.24)

APL Impact No.	θ in.	θ	m lbs.	m_p lbs.	V_s f.s.	Pene. in.	V_R f.s.	V_P f.s.	F_s^2 $\times 10^7$	F_R^2 $\times 10^7$	F_P^2 $\times 10^7$
1245	.731	60°00'	15.05	--	1415	CP	1037	--	199.2	107.0	--
1267	.732	60°00'	14.99	--	1318	Inc.	--	--	171.9	--	--
1268	.732	59°55'	14.97	--	1364	Inc.	--	--	184.9	--	--
1269	.731	59°50'	14.96	--	1413	CP	--	--	198.9	--	--

3-Inch 15-lb. Flat-nosed Projectile vs. 0°73 STS (e/d - 0.24)

1282	.733	59°55'	14.86	--	1160	CP	--	--	132.8	--	--
1283	.739	58°30'	14.85	--	967	CP	--	--	102.8	--	--
1284	.737	59°55'	14.86	--	844	CP	100(est.)	--	69.9	9.8	--
1285	.737	59°50'	14.88	--	798	CP	92	--	62.8	8.3	--
1288	.738	60°05'	14.87	--	728	CP	--	--	51.3	--	--
1294	.738	59°45'	14.90	2.12	641	STP	--	282	40.4	--	78

APPENDIX B

DERIVATION OF ENERGY ABSORPTION EQUATION

DERIVATION.

In the treatment of residual velocity data it is found in general that a linear relationship results for moderate striking velocities above the limit when F^2 (residual) values are plotted as ordinates and F^2 (striking) values as abscissae. Since in practice from round to round there are small variations in projectile mass, plate thickness, and obliquity it is necessary to reduce all values to the same basis, to correct for these variations. This correction is conveniently made by plotting F^2 values instead of true energies. The equation of the linear part of the curve is expressed by

$$F_R^2 = S(F_S^2 - F_L^2) \quad (a)$$

where F_R^2 , F_S^2 and F_L^2 are computed respectively from the residual, striking and limit velocities, and where S is the slope of the curve. Although the results are usually plotted in this form, from a knowledge of the slope of the curve a relative energy absorption curve can be drawn. Thus the loss in F^2 value by the projectile in passing through the plate is given by

$$F_S^2 - F_R^2 = \Delta F^2 \quad (b).$$

Substituting for F_R^2 from equation (a) we get

$$\Delta F^2 = (1 - S)F_S^2 + SF_L^2 \quad (c)$$

and dividing through by F_L^2 , we have finally

$$\frac{\Delta F^2}{F_L^2} = (1 - S) F_S^2 / F_L^2 + S \quad (d).$$

From this expression and knowledge of the slope of the residual energy plot of equation (a) a plot can be made of relative energy absorption versus relative striking energy. In plotting the results the following substitutions are made

$$\Delta E \propto \Delta F^2, E_S \propto F_S^2, E_L \propto F_L^2 \text{ and } E_R \propto F_R^2.$$

Since F^2 appears in equation (d) only in ratios, these substitutions do not affect the equation and there follows

$$\frac{\Delta E}{E_L} = (1 - S) \frac{E_S}{E_L} + S \quad (e).$$

An examination of equation (e) reveals that when S is less than unity the energy absorption is an increasing function of the striking energy, and when S is greater than unity the energy absorption is a decreasing function of the striking energy. Either condition may exist for some range above the limit velocity.