

Magnetic and vibrational properties of high-entropy alloys

M. S. Lucas,^{1,2,a)} L. Mauger,³ J. A. Muñoz,³ Yuming Xiao,⁴ A. O. Sheets,¹ S. L. Semiatin,¹ J. Horwath,¹ and Z. Turgut¹

¹Air Force Research Laboratory, Wright-Patterson AFB, Ohio 45433, USA

²UTC Inc., 1270 North Fairfield Road, Dayton, Ohio 45432, USA

³California Institute of Technology, W. M. Keck Laboratory 138-78, Pasadena, California 91125, USA

⁴HPCAT, Geophysical Laboratory, Carnegie Institute of Washington, Argonne, Illinois 60439, USA

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The magnetic properties of high-entropy alloys based on equimolar FeCoCrNi were investigated using vibrating sample magnetometry to determine their usefulness in high-temperature magnetic applications. Nuclear resonant inelastic x-ray scattering measurements were performed to evaluate the vibrational entropy of the ⁵⁷Fe atoms and to infer chemical order. The configurational and vibrational entropy of alloying are discussed as they apply to these high-entropy alloys. © 2011 American Institute of Physics. [doi:10.1063/1.3538936]

I. INTRODUCTION

High-entropy alloys (HEAs) are multicomponent alloys where the atomic fraction of each of the elements is nearly equal.¹ These materials have been studied for their high hardness, resistance to wear, and corrosion resistance. A recent report by Chou *et al.*² indicated that FeCoCrNiAl_x alloys exhibit minima in the thermal expansion between 500 and 600 °C. The authors attributed this to the Curie temperature, which would make these alloys useful for applications requiring magnetic materials at elevated temperatures. Direct measurements of the magnetization by Zhang *et al.*³ have shown the HEA FeCoCrNiAlCu to have a Curie temperature of ~70 °C after a 2 h heat treatment. The research presented in this article was performed to verify these results and to assess the usefulness of such materials for magnetic applications at elevated temperatures.

At moderate temperatures, the vibrational entropy S_{ph} dominates the Gibbs free energy, $G = H - TS$, where H is the enthalpy and S is the entropy. As a function of temperature and composition, the alloy phase or combination of phases with the lowest Gibbs free energy is the equilibrium state. Therefore, even though the vibrational entropy may be large in magnitude, what matters is the difference in vibrational entropy between phases. Differences in S_{ph} between phases can be small, as is the case for the ordering transition in FeCo alloys,⁴ or quite large, as is the case for alloying vanadium with platinum.⁵ The magnitude of the configurational entropy S_{conf} is small compared to S_{ph} at moderate temperatures. However, changes in S_{conf} between phases can often be large, especially in cases of chemical unmixing (spinodal decomposition) and chemical ordering.

Recently, the claim that the high mixing entropy of HEAs stabilizes the random solid solution and suppresses the formation of intermetallic compounds, an idea originally proposed by Yeh *et al.*,¹ has come into question. Wang *et al.*

showed that ordered NiAl forms in the alloy FeCoCrNiAlCu,⁶ which was cited as the main cause for strengthening in the alloy. Indeed, superlattice reflections indicative of chemical ordering have been observed in the x-ray diffraction patterns presented in several studies.^{1,3,7,8} Knowledge of how phonons behave in a material may also be used to infer chemical ordering,⁹ which is one of the goals of this work.

II. EXPERIMENTS

Alloys of stoichiometric ⁵⁷FeNi, ⁵⁷FeCoCrNi, ⁵⁷FeCoCrNiPd, ⁵⁷FeCoCrNiPd₂, ⁵⁷FeCoCrNiAl₂, and ⁵⁷FeCoCrNiAlCu were prepared by arc melting under an argon atmosphere using 96.06% enriched ⁵⁷Fe and elemental Co, Cr, Ni, Pd, Al, and Cu of purity 99.99% or greater. The as-cast buttons were cold rolled to thicknesses of 100–250 μm, with the exception of the Al-containing alloys, which were too brittle to roll. X-ray diffraction (XRD) patterns were acquired at room temperature for all samples. Electron microprobe measurements confirmed the compositions to be accurate to 0.5 at. %. The magnetization as a function of temperature for the as-cast samples was measured with a vibrating sample magnetometer from room temperature to 1000 °C and upon cooling under an applied field of 0.05 T. The saturation magnetization was also acquired before and after the high-temperature moment measurements at an applied field of 2 T.

Nuclear resonant inelastic x-ray scattering (NRIXS)^{10–12} was performed at beamline 16ID-D at the Advanced Photon Source (APS) of the Argonne National Laboratory. The experimental procedures were the same as those reported for a recent experiment on FeCo alloys.⁴ All measurements were performed at room temperature. The monochromator resolution function was measured *in situ* using a single APD in the forward direction. The FWHM was ~2.2 meV. The NRIXS data reduction was performed with the software PHOENIX.¹³

III. RESULTS AND DISCUSSION

The x-ray diffraction patterns showed ⁵⁷FeNi, ⁵⁷FeCoCrNi, ⁵⁷FeCoCrNiPd, and ⁵⁷FeCoCrNiPd₂ to all be single phase

^{a)}Author to whom correspondence should be addressed. Electronic mail: matthew.steven.lucas@gmail.com.

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TABLE I. Measured lattice parameter a , Curie temperature T_C , saturation magnetization M_s , entropy for the Fe atoms $S_{\text{ph}}^{\text{Fe}}$, and average phonon energy $\langle E \rangle$ of high-entropy alloys. All values are reported at room temperature, with the exception of T_C . Values in parentheses are for the alloys after cooling from 1000 °C. The configurational entropy of mixing for a fully disordered random solid solution $S_{\text{conf}}^{\text{RSS}}$ is shown.

Sample	$a_{\text{bcc}} \pm 0.005$ (Å)	$a_{\text{fcc}} \pm 0.005$ (Å)	$T_C \pm 3$ (C)	$M_s \pm 2$ (emu/g)	$\langle E \rangle \pm 0.1$ (meV)	$S_{\text{ph}}^{\text{Fe}} \pm 0.01$ (k_B /Fe-atom)	$S_{\text{conf}}^{\text{RSS}}$ (k_B /atom)
FeCoCrNiAlCu	2.8693	3.6260		41 (16)	24.9	3.40	1.792
FeCoCrNiAl ₂	2.8867		157 (268)	13 (18)	26.2	3.25	1.561
FeCoCrNiPd ₂		3.7068	230	34	22.6	3.66	1.561
FeCoCrNiPd		3.6473	167	33	22.8	3.65	1.609
FeCoCrNi		3.5643	Paramagnetic	3	24.3	3.46	1.386
FeNi		3.5868	517	129	24.1	3.50	0.693
Fe	2.8665		773	218	26.6	3.18	0

with the face-centered cubic (fcc) crystal structure. Alloying FeCoCrNi with Pd resulted in an increase of the lattice parameter, as expected for the larger Pd atom. The alloy $^{57}\text{FeCoCrNiAl}_2$ was single-phase body-centered cubic (bcc). The $^{57}\text{FeCoCrNiAlCu}$ sample was two phase (fcc and bcc), with a fcc phase fraction of $\sim 80\%$ from the relative x-ray intensities. In both of the Al-containing alloys, (100) superlattice peaks were observed for the bcc phase. These peaks are indicative of chemical ordering, particularly the formation of an Al-rich sublattice, and are consistent with the measurements of Tung,⁸ Tong,⁷ Zhang,³ and Yeh¹ for FeCoCrNiAlCu. The values of the fcc and bcc lattice parameters in Table I for FeCoCrNiAlCu are also consistent with these reports. For FeCoCrNi and FeCoCrNiAl₂, the x-ray diffraction patterns and lattice parameters are consistent with the report by Chou.²

The results of the magnetization measurements are presented in Fig. 1 and Table I. The saturation magnetizations at room temperature are low compared to the value for pure Fe of 218 emu/g. The Curie temperatures of the HEAs are also low compared to pure Fe (773 °C) and pure Co (1115 °C). The low saturation magnetizations and Curie temperatures make these alloys poor candidates for soft magnetic applications at high temperature. This is largely to be expected, since the ferromagnetic elements Fe, Ni, and Co

are alloyed with antiferromagnetic Cr in the HEAs. The alloy FeCoCrNi was paramagnetic at room temperature. Alloying with Pd increases the magnetic moment and Curie temperature in the fcc phase. Control of the Curie temperature with Pd additions may make these alloys useful for magnetic refrigeration applications near room temperature.

The measured Curie temperature for FeCoCrNiAl₂ is much lower than those inferred by Chou from thermal expansion minima for FeCoCrNiAl_x alloys.² These minima are very similar to those reported by Yokoyama for equiatomic FeCo (Ref. 14) after slow cooling from 800 °C. This behavior, termed the “550 °C anomaly,” has also been observed in a number of other properties and attributed to chemical reordering, although a complete explanation has not been provided to date.

The FeCoCrNiAlCu alloy lost its magnetic signature at ~ 650 °C. This is attributed to a phase transformation, not a Curie temperature, and is consistent with the phase diagram presented by Tong⁷ showing spinodal decomposition at this temperature. The room-temperature saturation magnetizations for FeCoCrNiAlCu are also consistent with those reported by Zhang,³ where a decrease of M_s was observed after a 2 h 1000 °C heat treatment.

The results of the NRIXS measurements are presented in Fig. 2. These curves are the ^{57}Fe phonon partial density of states (Fe-PDOS). The total DOS is the concentration weighted sum of the PDOS of each atom species in the alloy, and is required for calculating thermodynamic quantities such as the vibrational entropy or phonon contribution to the heat capacity. The first moment $\langle E \rangle$ and vibrational entropy^{15,16} from the Fe-PDOS are presented in Table I.

The results show that the Fe-PDOS for FeCoCrNi is similar to that of equiatomic FeNi, indicating similar interatomic forces for the Fe atom in both alloys. This may be expected, since the alloys have the same fcc crystal structure and similar molecular weights. Alloying with Pd causes a softening (decrease in phonon energies) of the Fe modes, consistent with a larger average mass. The increased lattice parameter induced by the addition of Pd is also expected to decrease the average phonon energy according to the quasi-harmonic model.¹⁷ This softening results in an increase in the vibrational entropy of 0.20 k_B /Fe-atom from FeCoCrNi to FeCoCrNiPd at 300 K. This is likely to be a lower bound on the total vibrational entropy change, since the Co, Cr, and

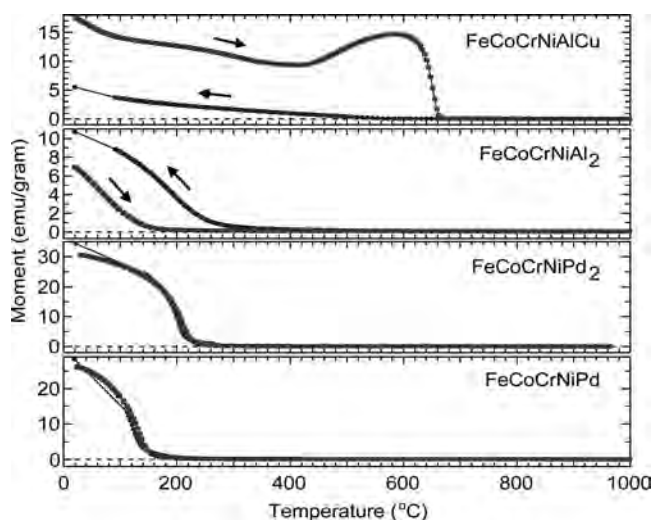


FIG. 1. Temperature dependence of magnetic moment (applied field of 0.05 T) for high-entropy alloys upon heating (→) and cooling (←).

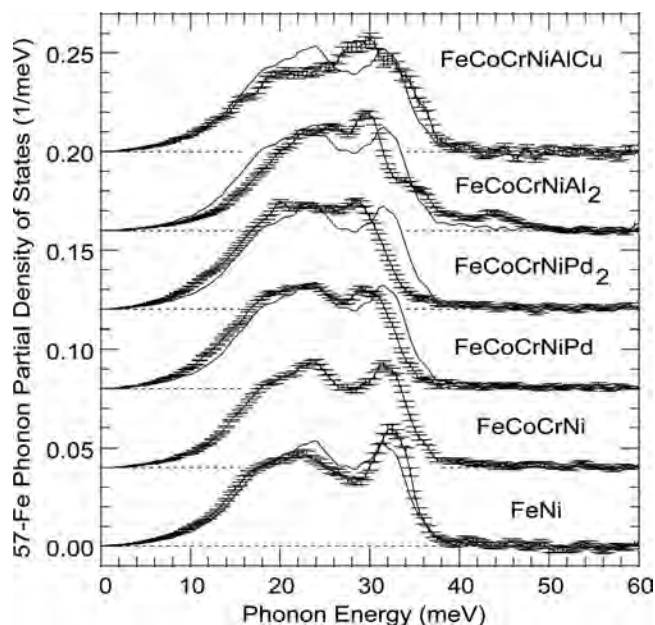


FIG. 2. ^{57}Fe phonon partial density of states curves from NRIXS spectra at 300 K. Curves are normalized to unity and offset by integer multiples of 0.04 meV^{-1} . The line without error bars is the curve for FeCoCrNi.

Ni atoms (having masses similar to Fe) are likely to have a similar change in vibrational entropy, while the Pd atoms (having much larger mass than Fe) should have a larger vibrational entropy. In comparison, the resulting change in configurational entropy from alloying (assuming a random solid solution) is $0.22 k_B/\text{atom}$. In general, the change in configurational entropy upon alloying decreases upon increasing the number of elements in equimolar HEAs.

The $\langle E \rangle$ of the alloy FeCoCrNiAl₂ is much larger than the fcc alloys, but similar to the values for bcc Fe and FeCo of 26.6 meV.⁴ High-energy optical modes are observed between 40 and 50 meV. These modes are indicative of the formation of an Al-rich sublattice,⁹ which is consistent with the observation of superlattice reflections in the x-ray diffraction patterns. The high-energy modes are not observed in the FeCoCrNiAlCu alloy. Wang *et al.* showed that NiAl intermetallics form in this alloy,⁶ accounting for the observed superlattice reflections in the XRD patterns. The chemical analysis presented by Tong *et al.*⁷ showed the interdenrite regions to be Cu, Al, and Ni rich, so that the Fe atoms may not be present in the ordered phase. This would explain the observation of superlattice peaks in the XRD patterns and the lack of optical modes in the Fe-PDOS.

IV. CONCLUSIONS

High-entropy alloys based on FeCoCrNi were found to be poor candidates for soft magnetic applications, especially at elevated temperatures. Palladium additions increased the saturation magnetization and Curie temperature. The change in configurational entropy upon alloying with Pd is similar in magnitude to the change in the vibrational entropy. Evidence of chemical ordering in FeCoCrNiAl₂ was found in both the x-ray diffraction patterns and the inelastic x-ray results indicating the formation of Fe-aluminides. However, ordering in FeCoCrNiAlCu was observed only in the x-ray diffraction patterns, indicating the formation of Ni-aluminides.

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