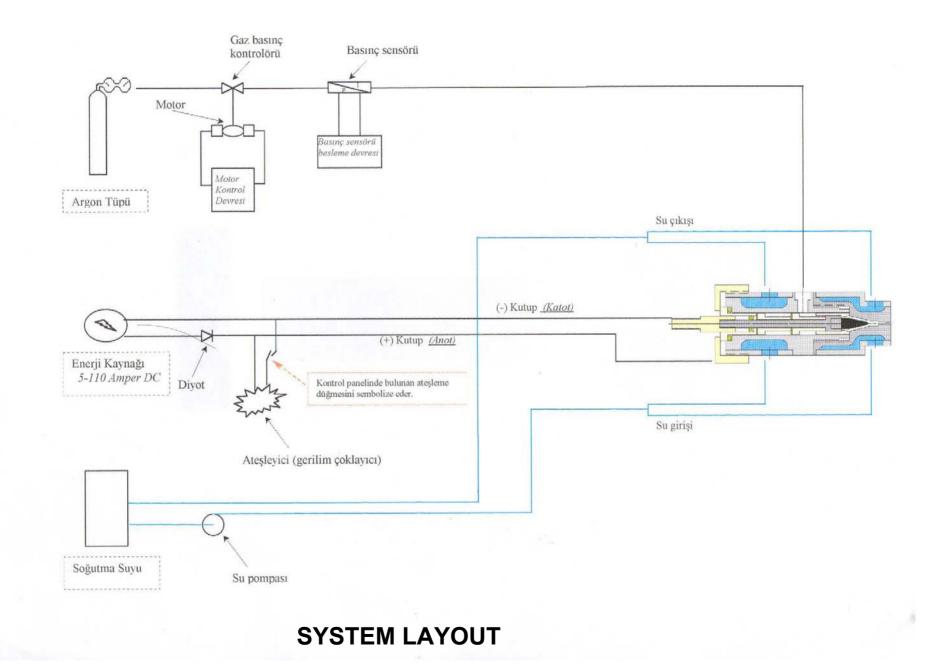
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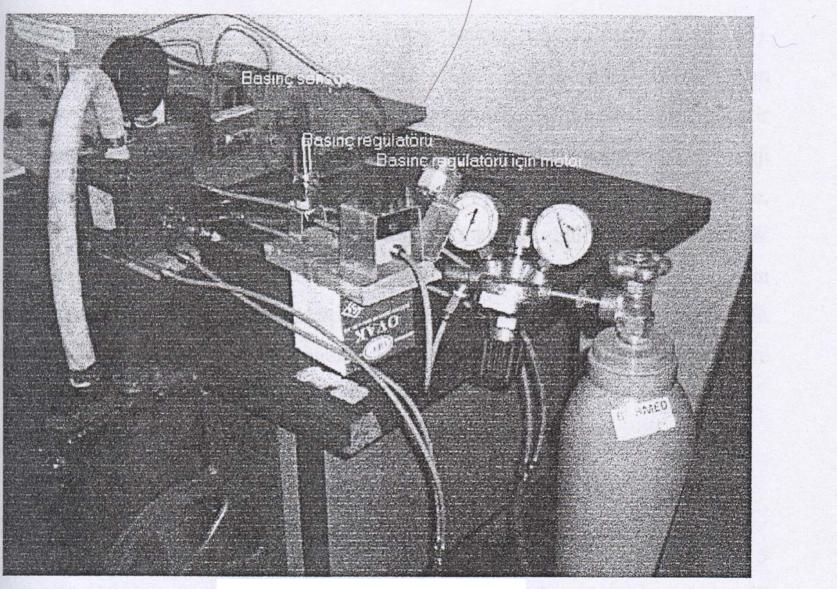
Ülgen Gülçat and Orçun Onur

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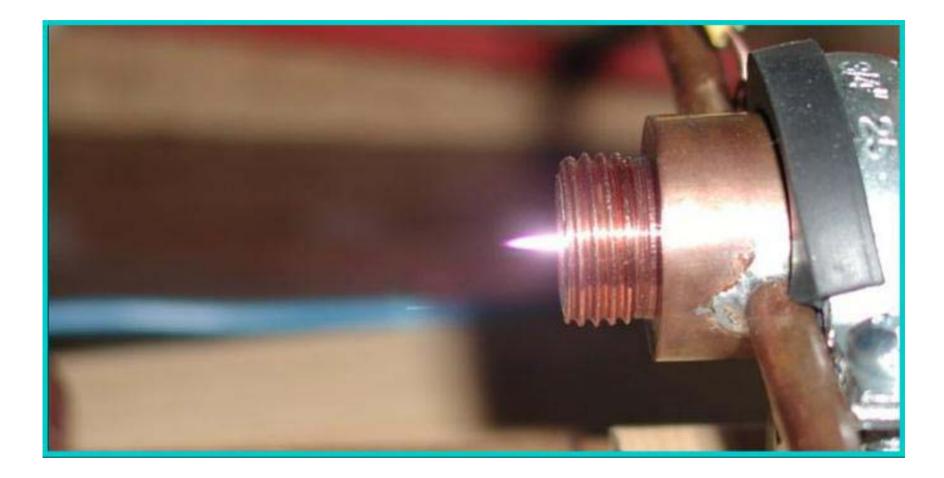
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GAS SUPPLY SYSTEM

ELECTRICAL SYSTEM



MAIDEN FLAME



FLAME IN THE VACUUM

MASS	FLOW	/ RAT	E MEA	SURE	MEN
		23.11.2000	28.03.2001	20.04.2001	08.05.2001
1.525 8	φ 0.25 mm	nelši-	267	21 mg/s	So and
0,625 atm	φ 0.50 mm		S		80 mg/s
	φ 1.00 mm	there are a second	321 mg/s		and the second second
1,25 atm	φ 0.25 mm	28 mg/s	SIE	29 mg/s	ent mult
1,20 dull	φ 0.50 mm	and the second	1. 1.1		111 mg/s
1,875 atm	φ 0.25 mm	36 mg/s		36 mg/s	
1,075 aun	φ 0.50 mm		1		156 mg/s
2,5 atm	φ 0.25 mm	-	372.2	40 mg/s	- 994-68,0,0
2,5 auri	φ 0.50 mm				180 mg/s
	φ 0.25 mm	-		62 mg/s	
3,125 atm	φ 0.37 mm	t. anto t	118 mg/s	cont front	ant seal
	φ 0.50 mm				260 mg/s
	φ 0.25 mm	69 mg/s		66 mg/s	Î
3,75 atm	φ 0.37 mm		141 mg/s		
	φ 0.50 mm				275 mg/s
	φ 0.25 mm	76 mg/s		75 mg/s	
4,375 atm	φ 0.37 mm	and the second	150 mg/s		
	φ 0.50 mm				293 mg/s
5 atm	φ 0.25 mm	80 mg/s			
5 atm	φ 0.50 mm	and a start	Al history	any the best	320 mg/s
5,625 atm	φ 0.25 mm	-		83 mg/s	
0,020 alm	φ 0.50 mm		Dista - Ol	M. C. S. S. S. M.	345 mg/s
6,25 atm	φ 0.25 mm	101 mg/s		_	

VACUUM MEASUREMENTS

	Pasif Sistem	Aktif Sistem	
Gaz basıncı	Vakum ölçer	Ampermetre	Vakum ölçer
1 atm	50 mmHg	20 A	30 mmHg
1.625 atm	60 mmHg	20 A	30 mmHg
2.25 atm	85 mmHg	30 A	30 mmHg
2.875 atm	110 mmHg	30 A	40 mmHg
	Steel Production	14 A	60 mmHg
3.5 atm	130 mmHg	30 A	40 mmHg
		36 A	40 mmHg

COLD GAS MEASUREMENTS

Basınç (atm.)	Debi (mg/s)	Kuvvet (gr)	Hiz (m/s)
0.625	80	1	125
1.25	111	2	180
1.875	156	4	256
2.5	197	5	253
3.125	260	7	269
3.75	275	9	327
4.375	293	10	343
5	320	11	343
5.625	345	12	347

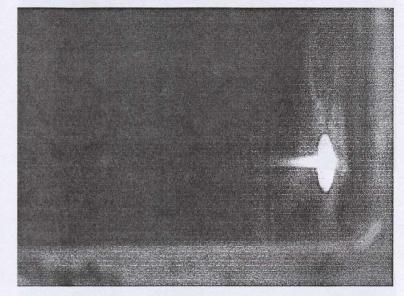
CALCULATIONS (High Temp. limits)				
Specific Heats:	$c_p = c_v + R$, $c_v = (.) R$			
	$\mathbf{V}_{\mathbf{e}} \cong \sqrt{2c_{p}T_{0}}$			
Monatomic gas:	$c_{v} = \frac{3}{2} R$			
Diatomic gas:	$c_{v} = \frac{7}{2} R$			
Polyatomic gas:	$c_v = \frac{3}{2}R + (3 \text{ s-} 5)R + R$	(linear)		
	$c_v = \frac{3}{2} R + (3 \text{ s-} 6) R + R$	(non-linear)		

EXPERIMENTAL VALUES for ARGON (throat vel.)

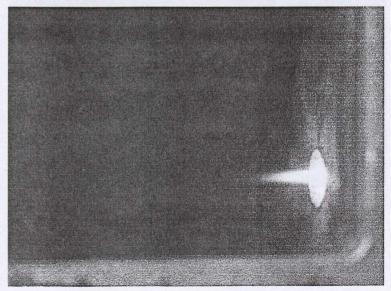
P = 0.625 atm $\dot{m} = 321 \text{ mg/s}$ I = 8 A F = 0.15 N $V_e = \frac{F}{\dot{m}} = 467 \text{ m/s}$ P = I x V = 8 A x 17 V = 136 Watts $\eta = \frac{\dot{m}V^2}{2P} = 25 \%$

FLAME STABILITY

CHAMBER PRESSURE 1.0 - 1.625 atm VACUUM PRESSURE 30 – 30 mmHg FLAME LENGTH 28 – 33 mm

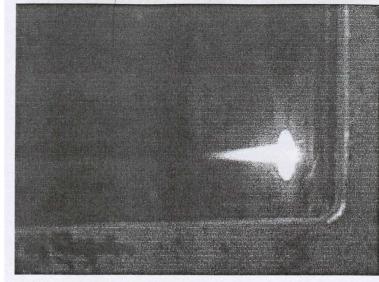


Şekil E.1. Gaz basınc : 1 atm. Dış basınç : 30 mmHg Akım : 20 A Alev boyu : 28 mm

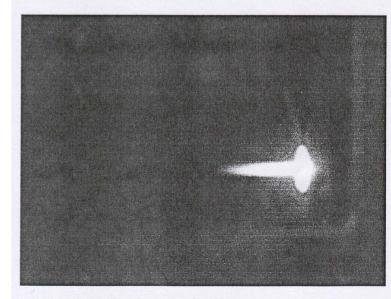


Şekil E.2. Gaz basınc : 1.625 atm. Dış basınç : 30 mmHg Akım : 20 A Alev boyu : 33 mm

CHAMBER PRESSURE 2.25 – 2.875 atm VACUUM PRESSURE 30 – 40 mmHg FLAME LENGTH 36 – 42 mm

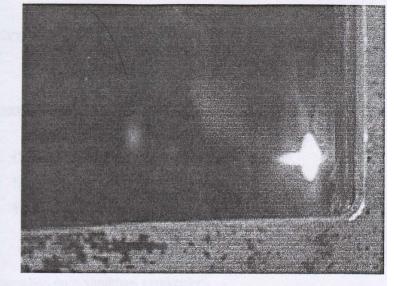


Şekil E.3. Gaz basınc : 2.25 atm. Dış basınç : 30 mmHg Akım : 30 A Alev boyu : 36 mm

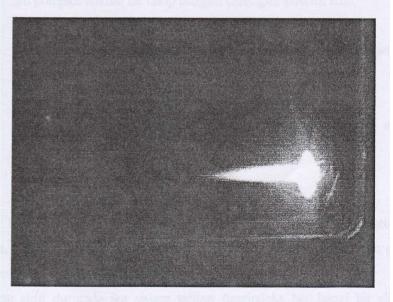


Şekil E.4. Gaz basınc : 2.875 atm. Dış basınç : 40 mmHg Akım : 30 A Alev boyu : 42 mm

CHAMBER PRESSURE 3.0 – 3.0 atm VACUUM PRESSURE 60 – 36 mmHg FLAME LENGTH 18 – 62 mm



Şekil E.5. Gaz basınc : 3 atm. Dış basınç : 60 mmHg Akım : 14 A Alev boyu : 18 mm



Şekil E.6. Gaz basınc : 3 atm. Dış basınç : 40 mmHg Akım : 36 A Alev boyu : 62 mm

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