

DTIC COPY

AFRL-PR-ED-TR-2005-0035

AFRL-PR-ED-TR-2005-0035

Advanced Plume Studies

David P. Weaver
Ingrid Wysong
Andrew Ketsdever

AFRL/PRSA
10 E. Saturn Blvd.
Edwards AFB CA 93524-7680

David Campbell
Ghanshyam Vaghjiani
Dean Wadsworth
Angelo Alfano

ERC, Inc.
10 E. Saturn Blvd.
Edwards AFB, CA 93524-7680

April 2005

Final Report

APPROVED FOR PUBLIC RELEASE; DISTRIBUTION UNLIMITED.



**AIR FORCE RESEARCH LABORATORY
AIR FORCE MATERIEL COMMAND
EDWARDS AIR FORCE BASE CA 93524-7048**

REPORT DOCUMENTATION PAGE

Form Approved
OMB No. 0704-0188

Public reporting burden for this collection of information is estimated to average 1 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing this collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden to Department of Defense, Washington Headquarters Services, Directorate for Information Operations and Reports (0704-0188), 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302. Respondents should be aware that notwithstanding any other provision of law, no person shall be subject to any penalty for failing to comply with a collection of information if it does not display a currently valid OMB control number. **PLEASE DO NOT RETURN YOUR FORM TO THE ABOVE ADDRESS.**

1. REPORT DATE (DD-MM-YYYY) 14-04-2005		2. REPORT TYPE Final In-House Report		3. DATES COVERED (From - To) 01 Oct 1992 – 30 Jun 2005	
4. TITLE AND SUBTITLE Advanced Plume Studies				5a. CONTRACT NUMBER	
				5b. GRANT NUMBER	
				5c. PROGRAM ELEMENT NUMBER 61102F	
6. AUTHOR(S) David P. Weaver; Ingrid Wysong; Andrew Ketsdever; David Campbell; Ghanshyam Vaghjiani; Dean Wadsworth; Angelo Alfano				5d. PROJECT NUMBER 2308	
				5e. TASK NUMBER M19B	
				5f. WORK UNIT NUMBER 346058	
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) AFRL/PRSA 10 E. Saturn Blvd. Edwards AFB CA 93524-7680				8. PERFORMING ORGANIZATION REPORT NO. ERC, Inc. 10 E. Saturn Blvd. Edwards AFB CA 93524-7680	
9. SPONSORING / MONITORING AGENCY NAME(S) AND ADDRESS(ES) Air Force Research Laboratory (AFMC) AFRL/PRS 5 Pollux Drive Edwards AFB CA 93524-7048				10. SPONSOR/MONITOR'S ACRONYM(S) XC	
				11. SPONSOR/MONITOR'S REPORT NUMBER(S) AFRL-PR-ED-TR-2005-0035	
12. DISTRIBUTION / AVAILABILITY STATEMENT Approved for public release; distribution unlimited.					
13. SUPPLEMENTARY NOTES					
14. ABSTRACT An advanced rarefied gas dynamic capability to simulate plume flow fields, plume surface interactions at high altitudes, and plume chemical mechanisms will provide the AF with the tools to adequately address recent problems critical to several AF programs. A wide variety of intelligence and missile defense applications require high fidelity reacting plume radiation simulations for target tracking and target discrimination (especially in the presence of countermeasures). Developing hypersonic flight and re-entry vehicles can utilize simulations of the nonequilibrium atmospheric shock layer to achieve improved aerothermodynamic performance, propulsion system/vehicle integration, and signature control. Most AF satellite programs require thruster plume/spacecraft interaction (contamination) simulations. In addition, a wide range of AF missions is envisioned for micro- and nano-spacecraft. Micropropulsion is an enabling technology for microspacecraft operations: microspacecraft missions involving large spacecraft resupply, repair or surveillance will require maneuverability. The research necessary to meet AF needs in the plumes and micro-fluids arenas share a scientific basis in rarefied gas dynamic modeling and surface collision physics. Direct simulation Monte Carlo (DSMC) is an important simulation tool for rarefied, nonequilibrium gas flows, including challenging real-world plume cases. This AFRL/PRSA research project develops and applies kinetic and molecular-level models of improved physical realism for nonequilibrium processes such as collisional interaction of gases, gas-particulate mixtures, and gas surface interactions that arise in multi-species, chemically reacting rarefied flowfields such as rocket plumes, thruster contamination, plume-plume and plume-atmosphere interactions and low Reynolds number flows. It also elucidates the chemical mechanisms of UV plume signatures and propellant decomposition.					
15. SUBJECT TERMS Rocket plume, direct simulation Monte Carlo, DSMC, signature, UV, mechanism, nonequilibrium, micropropulsion, surface interaction, rarefied gas dynamic, hypersonic, contamination, FMMR, Cameron band, rotational relaxation, vibrational relaxation, vibrationally-favored dissociation, DSMC chemistry model, collision selection algorithm, low Reynolds number flow, nano-Newton, hydrazine, UDMH, MMH, pyrolysis					
16. SECURITY CLASSIFICATION OF:			17. LIMITATION OF ABSTRACT A	18. NUMBER OF PAGES 11	19a. NAME OF RESPONSIBLE PERSON Ingrid J. Wysong
a. REPORT Unclassified	b. ABSTRACT Unclassified	c. THIS PAGE Unclassified			19b. TELEPHONE NO (include area code) (661) 275-5206

NOTICE

When U.S. Government drawings, specifications, or other data are used for any purpose other than a definitely related Government procurement operation, the fact that the Government may have formulated, furnished, or in any way supplied the said drawings, specifications, or other data, is not to be regarded by implication or otherwise, or in any way licensing the holder or any other person or corporation, or conveying any rights or permission to manufacture, use or sell any patented invention that may be related thereto.

FOREWORD

This final report, entitled "Advanced Plume Studies," presents the results of a research study performed under JON 2308M19B by AFRL/PRSA, Edwards AFB CA. The Project Manager for the Air Force Research Laboratory was Dr. Ingrid Wysong.

This report has been reviewed and is approved for release and distribution in accordance with the distribution statement on the cover and on the SF Form 298.

 /signed/
INGRID J. WYSONG
Project Manager

 /signed/
INGRID J. WYSONG
Chief, Aerophysics Branch

 /signed/
PHILIP A. KESSEL
Technical Advisor
Space & Missile Propulsion Division

This Page Intentionally Left Blank

Executive Summary

An advanced rarefied gas dynamic capability to simulate plume flow fields, plume surface interactions at high altitudes, and plume chemical mechanisms will provide the AF with the tools to adequately address recent problems critical to several AF programs. A wide variety of intelligence and missile defense applications require high fidelity reacting plume radiation simulations for target tracking and target discrimination (especially in the presence of countermeasures). Recent interest in the high-altitude Boost-phase Interceptor program has added a particular urgency to this issue. The Space-Based InfraRed System and microsatellite formation programs require thruster plume/spacecraft interaction (contamination) simulations in order to ensure orbit lifetime is not adversely affected and that sensor/solar arrays will not suffer intolerable degradation. Developing hypersonic flight and re-entry vehicles can utilize simulations of the non-equilibrium atmospheric shock layer to achieve improved aerothermodynamic performance, propulsion system/vehicle integration, and signature control.

In addition, a wide range of AF missions is envisioned for micro- and nano-spacecraft. Micropropulsion is an enabling technology for microspacecraft operations: microspacecraft missions involving large spacecraft resupply, repair or surveillance will require maneuverability. Recent developments in silicon chip technology allow for the fabrication of a variety of small-scale propulsion components such as micro-thrusters or micro-valves. These components are vital to the successful development of microspacecraft and many involve microscale fluid flows. The research necessary to meet AF needs in the plumes and micro-fluids arenas share a scientific basis in rarefied gas dynamic modeling and surface collision physics. Direct simulation Monte Carlo (DSMC) is an important simulation tool for rarefied, non-equilibrium gas flows, including challenging real-world plume cases. It will prove to be a key tool, as well, in understanding the gas dynamic and chemical processes associated with the performance and spacecraft interaction effects of micro and nano-propulsion systems. In these micro-fluid flows, the scale of the device begins to approach the mean free path of the molecules, even at atmospheric pressure.

This AFRL/PRSA research project develops and applies kinetic and molecular-level models of improved physical realism for non-equilibrium processes such as collisional interaction of gases, gas-particulate mixtures, and gas surface interaction that arise in high temperature, multi-species, chemically reacting rarefied flowfields such as rocket plumes, plume-plume and plume-atmosphere interactions and low Reynolds number flows. These phenomena are not accurately addressed by standard engineering tools. Lack of a molecular-level understanding of the processes translates into large uncertainties in the prediction of features of the overall flowfield. This, in turn, can result in systems that are exposed to detrimental environments (e.g., contamination of spacecraft optical systems due to deposition of thruster exhaust products), or possess undesirable features (enhanced plume radiative signature of ballistic systems). The key computational tool used in this effort is the Direct Simulation Monte Carlo (DSMC) method. Unique experimental facilities are utilized to provide measurements that indicate key physical principles and provide validation data for the models.

UV signature and propellant decomposition chemistry

The decomposition of energetic hydrocarbons at high heating rate and high temperature was refined to allow gas phase mixtures of hydrocarbons and infrared laser sensitizers to be pyrolyzed and analyzed (gas chromatographically) after a single carbon dioxide laser pulse. These systems were characterized by temperature ramp, maximum temperature, and decomposition mechanism. These experiments refute previously reported results that infrared laser sensitization results in radically different mechanistic branching ratios than those observed in flow reactors for quadricyclanes. The use of IR laser-sensitized pyrolysis for advanced fuel characterization and performance screening has been demonstrated and measurements of the decomposition chemistry of energetic materials have been used to identify key mechanisms that will accelerate the development of new mission-enhancing propellants.

Research into UV radiation chemistry is paving the way for future adoption of UV sensor technology which would provide revolutionary advances in missile defense. Some of the payoffs of UV sensor technology include: higher spatial resolution, lower cost, reduced mass, and improved target discrimination. Experimental data on the fundamental reaction rates and temperature dependencies of gas phase reactions and controlling kinetic mechanisms that produce the radiating species in plumes, such as the CO Cameron bands, were obtained. Specifically, a flash-photolysis apparatus and a discharge flow-tube apparatus were employed to study the gas-phase kinetics of H-atoms, O-atoms and OH radicals with several diamine propellants (e.g. N_2H_4 , MMH and UDMH). The reaction rate coefficients were measured as a function of temperature and showed, in all cases, to be independent of pressure in the range studied. Products analysis studies were carried out for the O-atom reactions. Further, a molecular beam experiment was used to determine the nascent excited state product distributions in chemiluminescent reactions, including $CH_2 + O$. The production of CO(a) and CO(A), both of which are strong UV emitters, by reaction of O with CH was demonstrated. The quenching rate of CO(a) by major plume species has been measured. Thus, a fairly complete picture of the basic science underlying the UV mechanisms relating to hydrazine reactions and CO(a) chemical production has been established and published in the literature.

Non-equilibrium flows, microflows, and contamination

The research necessary to meet AF needs in the plume flows and micro-fluids arenas share a scientific basis in rarefied gas dynamic modeling and surface collision physics. Direct simulation Monte Carlo (DSMC) is an important simulation tool for rarefied, non-equilibrium gas flows, including challenging real-world plume cases. It will prove to be a key tool, as well, in understanding the gas dynamic and chemical processes associated with the performance and spacecraft interaction effects of micro and nano-propulsion systems. In these micro-fluid flows, the scale of the device begins to approach the mean free path of the molecules, even at atmospheric pressure. The results of this project have advanced our basic understanding of rarefied gas flows and the utility of DSMC methods in a number of ways.

The physical models used in DSMC for collision cross sections have been clarified and improved, and studies have included molecular rotational and vibrational relaxation, chemical reactions, and surface collisions. Critical validation data have been provided for gas flowfields, vibrational relaxation data, plume impingement, and nozzle flows. Measurements of an NO freejet expansion flowfield using laser-induced fluorescence were made and showed good agreement with DSMC simulations for density and rotational temperature. Measurements of NO vibrational relaxation rates were made and used to understand the strengths and limitations of simple DSMC relaxation models. DSMC rotational relaxation models were compared in detail with the best experimental and theoretical results from the literature, and guidelines for usage recommended. A variety of DSMC chemical reaction models were compared and elucidated, with particular emphasis on the role of vibrational favoring effects. Further, the critical role of the collision selection algorithm and the total collision cross section were clarified.

A number of studies were completed concerning contamination of spacecraft via thruster interactions. A fiberoptic sensor was developed and tested to monitor ion sputtering. Forces from nozzle backflows were measured, as well as interactions between multiple jet flows and plumes onto surfaces.

Gas-surface interaction models currently used for DSMC are highly simplified, and represent an important uncertainty in most rarefied gas dynamic simulations. The general gas-surface interaction (GSI) event is considered to be parameterized by the molecule's incident energy magnitude and incident angle relative to the surface normal. These parameters are used to estimate the degree of non-equilibrium that arises for typical applications and the quality of scattering predictions made by common few-parameter models such as the Maxwell model. Experimental measurements and molecular dynamics simulations have been evaluated as potential sources of data to develop and/or test improved models. An ad hoc model was used to quantify the effect that improved physical realism of non-equilibrium scattering events may have on typical surface quantities of interest for applications in the rarefied regime.

A specific implementation of micro-fluid flows and micropropulsion research was the design and optimization of the Free Molecular MicroResistojet (FMRR) thruster for spacecraft propulsion. The FMRR was designed as a micropropulsion system capable of performing attitude control and primary

maneuvers for nanospacecraft with mass less than 10 kg. The FMMR is constructed using microelectromechanical systems (MEMS) fabrication techniques, which allows it to be machined on a micrometer scale and to be easily integrated with other MEMS components such as embedded control systems, valves, and pressure regulators. The details of gas-surface interactions between propellant molecules and surfaces held at elevated temperature are critical in predicting the propulsion system's performance and efficiency. A parametric assessment was made of the performance of a typical thruster geometry using a general Maxwell scattering model and two versions of the Cercignani-Lampis-Lord model. The models are incorporated into a Direct Simulation Monte Carlo numerical code and are used to bound the predicted performance characteristics of the thruster. The total specific impulse varies by approximately 20% over range of accommodation coefficients from specular to diffuse surface scattering.

For thruster systems which utilize gas expansion through micronozzle geometries, the operation of low Reynolds number gas expansions are required. Cold gas flows have been compared for a thin-walled, underexpanded orifice and a conical nozzle as a function of Reynolds number. The range of Reynolds numbers investigated range from below 1 to nearly 400. The nozzle thrust to orifice thrust ratio was found to be below unity for Reynolds numbers below 70 for helium, argon and nitrogen propellants. For a thrust ratio below unity, the orifice has a higher propulsive efficiency when compared to the conical nozzle. The thrust data is shown to transition from a free molecule solution at the low thrust range to nearly the continuum, inviscid solution at the high thrust range. Thrust data was obtained for the same nozzle geometry over almost four orders of magnitude in thrust. This represents the first known data to directly compare a conical nozzle geometry to the relatively simple orifice geometry.

The ability to measure extremely low thrust levels with unusual precision is becoming more critical as attempts are made to characterize the performance of emerging micropropulsion systems. Many new attitude control concepts for nanospacecraft involve the production of thrust below 1 μN . A simple, but uniquely successful thrust stand has been developed and used to measure thrust levels as low as 90 nano-Newtons with an estimated accuracy of 11%. Thrust levels in the range of 712 nN to 1 μN have been measured with an estimated accuracy of 2%. Thrust is measured from an under expanded orifice operating in the free molecule flow regime with helium, argon, and nitrogen propellants. The thrust stand is calibrated using results from direct simulation Monte Carlo numerical models and analytical solutions for free molecule orifice flow. The accuracy of the gas dynamic calibration technique, using free molecule orifice flow, has also been investigated. It is shown that thrust stand calibration using high Knudsen number helium flow can be accurate to within a few percent in the 80 to 1 μN thrust range for thin walled orifices when the stagnation pressure is accurately measured.

ACKNOWLEDGEMENTS

This report is dedicated to the memory of David P. Weaver, who initiated this program and provided guidance and inspiration. Funding by the Air Force Office of Scientific Research under the management of Dr. Mitat Birkan is gratefully acknowledged.

Ketsdever, Andrew D., Weaver, David P., and Muntz, E.P., [The production of energetic atomic beams via charge exchange for the simulation of the low-Earth orbit environment](#), AIAA-1996-225, Aerospace Sciences Meeting and Exhibit, 34th, Reno, NV, Jan. 15-18, 1996

Wysong, IJ, [Measurement of quenching rates of CO\(a\(3\)Pi, v=0\) using laser pump-and-probe technique](#), Chemical Physics Letters 329 (1-2): 42-46 Oct 13 2000

Wysong IJ, Dressler RA, Chiu YH, et al., [Direct simulation Monte Carlo dissociation model evaluation: comparison to measured cross sections](#), Journal of Thermophysics and Heat Transfer 16 (1): 83-93 Jan-Mar 2002

Gimelshein SF, Gimelshein NE, Levin DA, et al., [On the use of chemical reaction rates with discrete internal energies in the direct simulation Monte Carlo method](#), Physics of Fluids 16 (7): 2442-2451 Jul 2004

Ketsdever AD, Wadsworth DC, Muntz EP, [Gas-surface interaction model influence on predicted performance of microelectromechanical system resistojets](#), Journal of Thermophysics and Heat Transfer 15 (3): 302-307 Jul-Sep 2001

D'Souza BC, Ketsdever AD, [Investigation of time-dependent forces on a nano-Newton-second impulse balance](#), Review of Scientific Instruments 76 (1): Art. No. 015105 Jan 2005

Selden NP, Ketsdever AD, [Comparison of force balance calibration techniques for the nano-Newton range](#), Review of Scientific Instruments 74 (12): 5249-5254 Dec 2003

Alexeenko AA, Gimelshein SF, Levin DA, et al., [Measurements and simulation of orifice flow for micropropulsion testing](#), Journal of Propulsion and Power 19 (4): 588-594 Jul-Aug 2003

Jamison AJ, Ketsdever AD, Muntz EP, [Gas dynamic calibration of a nano-Newton thrust stand](#), Review of Scientific Instruments 73 (10): 3629-3637 Oct 2002

Ketsdever AD, [Facility effects on performance measurements of micropropulsion systems that utilize gas expansion](#), Journal of Propulsion and Power 18 (4): 797-804 Jul-Aug 2002

Ketsdever AD, Eccles BM, [Fiber-optic sensors for the study of spacecraft-thruster interactions: Ion sputtering](#), Journal of Spacecraft and Rockets 39 (1): 158-160 Jan-Feb 2002

Ketsdever AD, Wadsworth DC, Muntz EP, [Gas-surface interaction model influence on predicted performance of microelectromechanical system resistojets](#), Journal of Thermophysics and Heat Transfer 15 (3): 302-307 Jul-Sep 2001

Boyd ID, Ketsdever A., [Interactions between spacecraft and thruster plumes](#), Journal of Spacecraft and Rockets 38 (3): 380-380 May-Jun 2001

Ketsdever AD, [Design considerations for cryogenic pumping arrays in spacecraft-thruster interaction facilities](#), Journal of Spacecraft and Rockets 38 (3): 400-410 May-Jun 2001

Ketsdever AD, Muntz EP, [Collision cell containment of dense gas targets for high vacuum applications](#), J. Vac. Sci. Technol. A 16, 2698 (1998)

Wysong, I.J., Campbell, D.H., "Laser-Induced Fluorescence Measurements of Supersonic Expansion Flow and Comparisons with Direct Simulation Monte Carlo Calculations,"
Campbell, D.H., Wysong, I.J., Weaver, D.P., and Muntz, E.P., "Flowfield Characteristics in Freejets of Monatomic and Diatomic Gases," Rarefied Gas Dynamics: Experimental Techniques and Physical Systems, Proceedings of the 18th International Symposium on Rarefied Gas Dynamics held at the University of British Columbia, 26-30 July, 1992, AIAA Press, 1994.

Wadsworth, D., VanGilder, D., Dogra, V., "Gas-Surface Interaction Model Evaluation for DSMC Applications," 23rd International Symposium on Rarefied Gas Dynamics, July 2002. ADA406005

Wysong, I.J., "Vibrational Energy Transfer of NO ($X^2\Pi$, $v=2$ and 1)," J. Chem. Phys. 101, 2800 (1994).

Wysong, I.J., "Vibrational Relaxation of NO ($X^2\Pi$, $v=3$) by NO, O₂ and CH₄," Chem Phys. Lett. 227, 69 (1994).

Wadsworth, D.C., Wysong, I.J., "Examination of DSMC Chemistry Models: Role of Vibrational Favoring," Rarefied Gas Dynamics 20, ed. C. Shen, Peking Univ. Press, Beijing, China, 1997.

Wadsworth, D.C., Wysong, I.J., "Vibrational favoring effect in DSMC dissociation models," Phys. Fluids 9, 3873 (1997).

Wysong, I.J., Wadsworth, D.C., "Assessment of direct simulation Monte Carlo phenomenological rotational relaxation models," Phys. Fluids 10, 2983 (1998).

Vaghjiani, Ghanshyam L., [Ultraviolet absorption cross sections for N₂H₄ vapor between 191--291 nm and H₂S quantum yield in 248 nm photodissociation at 296 K](#), J. Chem. Phys. 98, 2123 (1993)

Vaghjiani, Ghanshyam L., [CH₃SH ultraviolet absorption cross sections in the region 192.5--309.5 nm and photodecomposition at 222 and 193 nm and 296 K](#), J. Chem. Phys. 99, 5936 (1993)

Vaghjiani, Ghanshyam L., [Discharge flow-tube studies of O\(³P\)+N₂H₄ reaction: The rate coefficient values over the temperature range 252--423 K and the OH\(X²Pi\) product yield at 298 K](#), J. Chem. Phys. 104, 5479 (1996)

Vaghjiani, Ghanshyam L., [Kinetics of CH radicals with O₂: Evidence for CO chemiluminescence in the gas phase reaction](#), J. Chem. Phys. 119, 5388 (2003) ADA406218

Vaghjiani, G. L., 248-nm Laser Photolysis of CHBr₃/O-Atom Mixtures: Kinetic Evidence for UV CO(A) Chemiluminescence in the Reaction of Methylidyne Radicals with Atomic Oxygen, J. Phys. Chem. A.; (Article); 2005; 109(10); 2197-2206 <http://pubs.acs.org/cgi-bin/article.cgi/jpcafh/2005/109/i10/pdf/jp046172q.pdf>

Vaghjiani, Ghanshyam L., "Gas Phase Reaction Kinetics of O-atoms With (CH₃)₂NNH₂, CH₃NHNH₂ and N₂H₄, and Branching Ratios of the OH Product," J. Phys. Chem. A, 105, 4682 (2001). ADA410221 <http://pubs.acs.org/cgi-bin/article.cgi/jpcafh/2001/105/i19/pdf/jp004492d.pdf>

Vaghjiani, Ghanshyam L., "Kinetics of OH Reactions With N₂H₄, CH₃NHNH₂ and (CH₃)₂NNH₂ in the Gas Phase," Int. J. Chem. Kinet., 33, 354 (2001). ADA409315

Vaghjiani, Ghanshyam L., "UV Absorption Cross Sections, Laser Photodissociation Product Quantum Yields of, and the Reactions of, H-atoms With Methyl Hydrazines at 298 K," J. Phys. Chem. A, 101, 4167 (1997). <http://pubs.acs.org/cgi-bin/archive.cgi/jpcafh/1997/101/i23/pdf/jp964044z.pdf>

Vaghjiani, Ghanshyam L., "Discharge Flow-tube Studies of $O(^3P) + N_2H_4$ Reaction: The Rate Coefficient Values Over the Temperature Range 252 - 423 K and the $OH(X^2\Pi)$ Product Yield at 298 K," J. Chem. Phys., **104**, 5479 (1996).

<http://scitation.aip.org/getpdf/servlet/GetPDFServlet?filetype=pdf&id=JCPSA6000104000014005479000001&idtype=cvips>

Vaghjiani, Ghanshyam L., "Laser Photolysis Studies of Hydrazine Vapor: 193 and 222-nm H-atom Primary Quantum Yields at 296 K, and the Kinetics of $H + N_2H_4$ Reaction Over the Temperature Range 222-657 K," Int. J. Chem. Kinet., **27**, 777 (1995).

Vaghjiani, Ghanshyam L., "Vacuum-UV CW-Resonance Fluorescence Studies on Laser Photodissociation of Hydrazine Fuels," Non-Intrusive Combustion Diagnostics (Begell House, New York, pp 98, 1994).

Alfano, Angelo J., "Gas-phase pyrolysis mechanism and kinetics of 3-t-butoxyquadricyclane," Source: International Journal of Chemical Kinetics; Jul 1996; v.28, no.7, p.481-487

Alfano, Angelo J., "Gas-phase pyrolysis mechanism and kinetics of 3-chloroquadricyclane," Source: International Journal of Chemical Kinetics; Sept 1997; v.29, no.9, p.689-694

AFRL-PR-ED-TR-2005-0035
Primary Distribution of this Report:

AFRL/PRSA (3 CD + 2 HC)
Ingrid Wysong
10 E. Saturn Blvd.
Edwards AFB CA 93524-7680

AFRL/PROI (1 CD + 1 HC)
Ranney Adams
2 Draco Drive
Edwards AFB CA 93524

David Campbell (3 CD + 2 HC)
ERC, Inc.
10 E. Saturn Blvd.
Edwards AFB CA 93524-7680

AFRL/PRSA (3 CD + 2 HC)
Andrew Ketsdever
10 E. Saturn Blvd.
Edwards AFB CA 93524-7680

Ghanshyam Vaghjiani (3 CD + 2 HC)
ERC, Inc.
10 E. Saturn Blvd.
Edwards AFB CA 93524-7680

Dean Wadsworth (3 CD + 2 HC)
ERC, Inc.
10 E. Saturn Blvd.
Edwards AFB CA 93524-7680

Angelo Alfano (3 CD + 2 HC)
ERC, Inc.
10 E. Saturn Blvd.
Edwards AFB CA 93524-7680

AFRL/PR Technical Library (2 CD + 1 HC)
6 Draco Drive
Edwards AFB CA 93524-7130

Chemical Propulsion Information Agency (1 CD)
Attn: Tech Lib (Dottie Becker)
10630 Little Patuxent Parkway, Suite 202
Columbia MD 21044-3200

Defense Technical Information Center
(1 Electronic Submission via STINT)
Attn: DTIC-ACQS (Pat Mawby)
8725 John J. Kingman Road, Suite 94
Ft. Belvoir VA 22060-6218