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13. ABSTRACT (Maximum 200 Words) The fire suppression effectiveness of solid aerosols as suitable halon replacements has examined. Experiments were performed in a counterflow diffusion burner, consisting of two 1 cm i.d. tubes separated by 1 cm. Aerosols were delivered to propane/air flames in the air flow. Both sodium bicarbonate (NaHCO ₃) and potassium bicarbonate (KHCO ₃) powders were examined. The NaHCO ₃ and KHCO ₃ powders were separated into various size groupings (<38 , 38-45 , 45-53 , 53-63 , and 63-75) using a commercial sieving system. The agent delivery system incorporated a variable orifice for gross adjustment of the delivery rate, and a variable frequency vibration unit for fine adjustments and to maintain powder flow. Light scattering using a modulated HeNe laser beam and a lock-in amplifier was used to monitor the amount of powder exiting the air tube and entering the flame. Extinction concentrations were determined for each agent sample as a function of the strain rate of the uninhibited flame. In general, suppression effectiveness increased with decreasing particle size or increasing strain rate for the size range studied. Potassium powders were ~2.5 times by weight more effective than sodium powders. The suppression effectiveness of these powders as a function of particle size can be interpreted using a simplified model of the behavior of particle in counterflowing steams.				
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Extinction Studies of Propane/Air Counterflow Diffusion Flames: The Effectiveness of Aerosols

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ABSTRACT

We have examined the fire suppression effectiveness of solid aerosols as suitable halon replacements. Experiments were performed in a counterflow diffusion burner, consisting of two 1 cm i.d. tubes separated by 1 cm. Aerosols were delivered to propane/air flames in the air flow. Both sodium bicarbonate (NaHCO_3) and potassium bicarbonate (KHCO_3) powders were examined. The NaHCO_3 and KHCO_3 powders were separated into various size groupings ($< 38 \mu\text{m}$, $38\text{-}45 \mu\text{m}$, $45\text{-}53 \mu\text{m}$, $53\text{-}63 \mu\text{m}$, and $63\text{-}75 \mu\text{m}$) using a commercial sieving system. The agent delivery system incorporated a variable orifice for gross adjustment of the delivery rate, and a variable frequency vibration unit for fine adjustments and to maintain powder flow. Light scattering using a modulated HeNe laser beam and a lock-in amplifier was used to monitor the amount of powder exiting the air tube and entering the flame. Extinction concentrations were determined for each agent sample as a function of the strain rate of the uninhibited flame. In general, suppression effectiveness increased with decreasing particle size or increasing strain rate for the size range studied. Potassium powders were ~ 2.5 times by weight more effective than sodium powders. The suppression effectiveness of these powders as a function of particle size can be interpreted using a simplified model of the behavior of particles in counterflowing streams.

BACKGROUND

The list of suitable halon alternatives for fire suppression includes aerosols. Both liquid droplets and solid particles have shown promise as potential replacements. Small particles of alkali metal salts have been observed to be more effective on a mass basis than Halon 1301 [1,2]. The most common alkali metal salt agents in use are sodium bicarbonate (NaHCO_3) and potassium bicarbonate

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(KHCO_3). NaHCO_3 is widely used in fire extinguishers because of its low cost. Both agents also have markets in explosion protection, and in such applications as paint spray booths, fuel filling stations and restaurant cooking areas. In addition to high efficiency, the powders have many other advantages, including low toxicity and corrosivity. They also have minimal impact on the environment as they have zero ozone depletion or global warming potential.

However, the powder left by the dry chemicals following suppression remains a drawback, limiting their application to areas that can tolerate the residue. Decreased visibility during application is also a concern. Furthermore, in many applications, the particles must remain suspended in the fire threat area sufficiently long to eliminate the chances of reignition. The agent must also flow around objects to extinguish obstructed fires in a similar manner to gaseous agents. For conventional sized extinguishing powders (i.e. 20-100 μm), the majority of the particles are too massive and not capable of suspension for extended periods of time. Therefore, short particle suspension times are another limitation of current bicarbonate agents, especially for applications requiring a total flooding agent.

The questions of flow and suspension are currently being addressed by searching for ways to generate smaller fire-fighting particulates. Micron size particles of potassium bicarbonate powder have been developed [3] and are being tested in Europe for use in scenario specific applications [4]. Pyrotechnic particle generation methods can also yield micron sized aerosols and are being evaluated for use in fire suppression applications [1].

In addition to improved flow and suspension characteristics, smaller particles have also been associated with increased fire suppression effectiveness of powders on a mass basis. Effectiveness has been found to increase with decreasing particle size [5-9], leading many researchers to suggest that this is due to the ability of smaller particles to decompose and vaporize more readily.

In the 1980's, Ewing, Hughes, and Carhart [10] began looking at the flame extinguishing properties of dry chemicals and developed an empirical relationship to predict the flame suppression effectiveness of liquid, gaseous, and solid agents. They showed that suppression of a methane fire was achieved predominantly by heat extraction from the flame by means of heat capacity sinks and endothermic reaction sinks, such as vaporization, dissociation, and decomposition. They concluded that the extinguishing potential of an agent could be predicted from its thermodynamic properties. In later tests, Ewing et al. [11] extinguished heptane pan fires in a 420 liter test chamber. Both NaHCO_3 and KHCO_3 powders, formed of particles ranging in size from below 10 μm to 110 μm , were applied to the fires via a pressurized discharge nozzle. For each powder, a critical size was observed at which a near discontinuous change in effectiveness occurred. Above or below this critical value, effectiveness was found to increase only slightly with decreasing particle size. In a companion effort, Fischer and Leonard [8] performed extinction studies on 21 agents in a premixed flame. They also observed a distinct transition region separating effective and ineffective particle sizes. Similar experiments were performed by Chattaway et al. [3] in evaluating the efficiency of aerosol particulates.

Several opposed flow flame inhibition studies have also been conducted with powders. Hamins et al. [2] used a counterflow burner to study extinction of heptane and JP-8 flames by 13 gaseous agents and sodium bicarbonate powders. These powders were separated in three nominal size ranges: 0-10 μm , 10-20 μm , and 20-30 μm . Results were not reported for powders above 30 μm . They concluded that the 0-10 μm size range was the most effective, followed by the 20-30 μm and then the 10-20 μm range. No explanation for the non-monotonic behavior of effectiveness with size was proposed. Knuth, Ni, and Seeger [12] studied the flame inhibition effectiveness of several

dry chemicals, including KHCO_3 and NaHCO_3 , solely in the $38\mu\text{m}$ to $43\mu\text{m}$ size range, by adding powders to a counterflow diffusion flame and observing their impact on species and temperature profiles. The powders were then ranked in order of reaction-inhibition effectiveness. KCl was found to be the most effective inhibitor, followed by $\text{NH}_4\text{H}_2\text{PO}_4$, KHCO_3 , NaHCO_3 , and finally Al_2O_3 .

The experiments described in the current study were also performed in a counterflow diffusion flame configuration. This experimental configuration was chosen because the flames produced in a counterflow burner are near one-dimensional, and as such are more easily characterized and modeled. The present study addresses the particle size issue over a larger range of diameters than that previously investigated in counterflow flames. Flame extinction is also studied at various flame strain rates in order to investigate the effects of strain rate on suppression effectiveness.

EXPERIMENTAL

The counterflow flame configuration used to conduct the powder extinction experiments is illustrated in Figure 1. A flame can be established in the region between the two tubes where the opposed fuel and oxidizer flows meet and diffuse. Counterflow flames can be characterized in terms of a strain rate, the maximum velocity gradient on the oxidizer side of the flame. Extinction is achieved when the air and fuel flow rates are such that the velocity gradient exceeds a critical value referred to as the *extinction strain rate*. Suppression agents act to lower this critical value.

The particular counterflow diffusion burner [13] employed in the powder experiments consisted of two axisymmetric 1 cm i.d. burner tubes separated by 1 cm. Air was supplied through the top tube and propane through the bottom tube. Prior to any testing, the burner chamber and tubes were cleaned to remove any excess powder. The flame was lit and the flows adjusted to produce a predetermined strain rate. Powder suppression effectiveness was then determined by ramping up the powder loading until the flame extinguished.

Uninhibited propane/air flames were found to possess an extinction strain rate of 560 s^{-1} . Powder suppression effectiveness was therefore evaluated in flames whose uninhibited strain rates were below this limit. Flames with one of three initial strain rates were used: 180, 305, and 475 s^{-1} , referred to as low, medium, and high. The flow rates corresponding to these conditions are provided in Table 1. The experimental strain rates for the uninhibited flames were evaluated using Laser-Doppler velocimetry (LDV) following the procedure outlined by Fisher, Williams, and Fleming [14].

Unlike previously studied methane/air flames, the propane/air flames were bowl-shaped, with a flat horizontal burning region centered along the burner axis. The position of this flat region was approximately midway between the two tubes, as determined by the momenta of the flows. Upon extinction, the flat horizontal region of the flame disappeared, but the upper curved region remained stabilized to the upper burner tube. The flame continued to burn in the annular configuration even after the flow of powder was stopped, as the flame had attached and stabilized itself on the upper tube. The air and fuel flow rates were then decreased to destabilize the annular flame and recover the original flame structure. This process was repeated for a given powder and given flow conditions until 8 to 10 extinction points had been collected. The procedure was then repeated for the same powder at the remaining two strain rates. Duplicate testing occurred for all of the samples. Extinction strain rates determined with the centerline extinction criterion have been shown to be valid and are consistent with other studies [14]. Total extinguishment of the propane/air flames was only achieved when these flames were sufficiently shocked by dumping excessive amounts of powder on them.

greater decomposition of the powder should occur at this location, leading to higher alkali metal atom concentrations closer to the maxima of key flame radicals. Significant interaction of the powders with the flame is therefore expected when trajectories are such that particle residence times near the maximum temperature region are large. Following this analysis, an optimum initial particle size for suppression in this flame configuration could exist. Since the distance of the flame center to the stagnation plane is a function of strain rate, the optimum particle size would also be expected to vary with strain rate. Experiments will be conducted to verify these hypotheses when the problem of supplying powders from the bottom tube is resolved. With top delivery, particles are essentially dropped; particles of any size can be delivered to the flame. However, with bottom delivery, particles can not be conveniently supplied at a fixed low air flow rate, since large particles require larger entrainment flow velocities than smaller ones.

The exact mode in which alkali metal bicarbonates act to inhibit flames is still not completely understood. Powders add a great deal of heat capacity to the flame. Solid particles are often effective infrared radiators as well, leading to cooling of the flame zone through radiation. Free radical scavenging processes involving either the solid surface of the particles (heterogeneous reactions) or gaseous by-products of agent decomposition (homogeneous reactions) have also been postulated to inhibit the combustion process [8-10]. Catalytic reactions would involve the metal atom (e.g. Na, K), and would proceed as $A + R + M \rightarrow AR + M$ followed by $AR + R' \rightarrow A + RR'$ where A is the metal atom, R and R' are H, O, or OH, and M is a third body. These reactions are exothermic and add heat to the flame. However, under conditions of favorable thermochemistry, radical scavenging inhibits the flame more than the additional heat promotes it. The possibility of catalytic recombination on the surface of the solid particle has also been suggested [17,18].

Suppression effectiveness should scale with particle surface area for most suppression modes associated with powders. These include heat transfer, radiation, decomposition/vaporization, and surface catalysis. Plots of extinction mass concentration as a function of average particle diameter and surface area can be found in Figures 5a and 5b, respectively, for both bicarbonates in the medium strain rate flames. Average particle surface areas were calculated using average particle diameters. Figure 5a shows that, in the medium strain rate flame, extinction mass concentration increases with diameter, although not linearly. However, as seen in Figure 5b, there does appear to be a linear correlation between extinction mass concentration and average particle surface area at this strain rate.

For the high and low strain rate cases, it was difficult to identify a relationship between extinction effectiveness and either particle size or nominal surface area. In the low strain rate flames, the largest particles were too large to remain suspended in the flow field, and fell directly through the flame into the bottom tube. The dramatic drop off in effectiveness observed in Figure 3 for the two largest particle bin sizes may have resulted from the reduced residence times near the flame. For the high strain rate case, the amount of powder required to extinguish the flame was so small that particle delivery rates were difficult to accurately quantify and control, leading to large uncertainties. Hence, for both high and low strain cases, a large amount of scatter was evident on plots of effectiveness versus particle diameter or surface area. Nevertheless, effectiveness appeared to correlate more closely with surface area than diameter.

Surface area in this study was determined assuming a given sieve fraction could be represented by a spherical particle, with diameter equal to the average of the bin limits. A more accurate determination of the effect of surface area on suppression requires direct measurement of surface area, by gas adsorption for example. More monodisperse powders should also be used. The

extinction results obtained for the 1-D flames of uniform strain rate are consistent with "real world" observations that smaller particles are preferable for suppression purposes, presumably due to the increased surface area [3]. However, any dependence of effectiveness on surface area does not shed light into the primary means by which powders extinguish fires, as all of the suppression modes in operation are interrelated.

In addition to revealing the effects of strain rate, particle size and surface area on suppression effectiveness, Figures 2, 3 and 5 show that KHCO_3 is approximately 2.5 times more effective at extinguishing the flames studied than NaHCO_3 on a mass basis. On a molar basis, potassium bicarbonate is 3 times more effective. The difference in effectiveness between sodium and potassium is partially due to differences in decomposition temperatures and enthalpies, and possibly to differences in catalytic scavenging cycles between the two elements Na and K.

At elevated temperatures, the alkali metal bicarbonates undergo an endothermic decomposition process, releasing carbon dioxide. The residual metal hydroxides vaporize and decompose at much higher temperatures. KHCO_3 decomposes between 100 and 200 °C, whereas NaHCO_3 decomposes at approximately 270 °C. Thus, under similar strain rate conditions and for similar particle size distributions, KHCO_3 requires less time to reach its decomposition phase than NaHCO_3 . Furthermore, according to data compiled by Ewing, Hughes, and Carhart [10], reaction heat sinks associated with decomposition, vaporization and dissociation are reported to be 59.7 kcal/mole and 128.6 kcal/mole for NaHCO_3 and KHCO_3 respectively, assuming the bicarbonates do not decrepitate in the flame. Based on the assumed thermochemistry, KHCO_3 is therefore expected to be more effective in extinguishing the flame than NaHCO_3 for all particle sizes.

The sensible heat capacities associated with bringing the two bicarbonates from ambient temperature to the extinction temperature of a methane flame are reported by Ewing, Hughes, and Carhart [10] to be 57.3 kcal/mole and 47.2 kcal/mole for NaHCO_3 and KHCO_3 , respectively. These heat capacities are tailored to take into account decomposition of the original substances and heat capacities of the decomposition products. For the temperature increase considered, the NaHCO_3 system does have slightly more sensible heat capacity than the KHCO_3 system. However, in their solid states, the two bicarbonates have similar heat capacities. If the delivered particles never reached their decomposition temperatures, in the case of large particles with short residence times in the flame zone for example, NaHCO_3 would be expected to have the same extinction mass concentration as KHCO_3 , assuming surface reactions did not occur.

Flame extinguishment by dry chemical agents is due to a combination of both thermal and chemical mechanism. The relative contribution of each is difficult to determine. Both mechanisms rely on the degradation of the solid particles to have a maximum effect on the flame. The degree of degradation is a function of the particle size which also determines the trajectories of the particles in and near the flame. Smaller particles decompose faster. The enhanced degradation increases suppression effectiveness through greater heat abstraction by highly endothermic processes, such as decomposition and vaporization; and greater production of gas phase atoms, which promote scavenging of important chain branching radicals. The location at which heat is extracted from the flame in the flow field is most likely less important than where chemical players relevant to suppression (if any) are released.

SUMMARY

We have examined the fire suppression properties of bicarbonate powders in propane/air diffusion flames. KHCO_3 was found to be more effective on a mass basis than NaHCO_3 for all

particle sizes tested. It was shown that the effectiveness of bicarbonate powders varies with strain rate, but inversely with particle size in the size range tested: smaller particles are more effective in suppressing the flame than larger ones. Models addressing the behavior of particles in counterflowing fields are consistent with the suppression effectiveness trends observed when the fuel is supplied through the bottom burner tube. Further studies to examine the consequences of delivering the fuel from the top tube, and air and powder from the bottom tube, are planned. The results of these studies will be used to gain a better understanding of flame extinguishment by dry chemicals, and to help determine the characteristics of the optimum agent.

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Table 1: Flow and strain rate conditions for extinction experiments

	Nominal Strain rate		
	High	Medium	Low
Air Flow Rate (SLPM)	3.5	2.4	1.5
Fuel Flow Rate (SLPM)	2.8	1.7	1.0
Global Strain rate ^a (sec ⁻¹)	290	180	110
Measured Strain rate (sec ⁻¹)	475	305	180

a - Calculated strain rate following Fisher, Williams, and Fleming [14]

Table 2: Propane-air counterflow diffusion flame extinction mass concentration for the indicated agent. Halon 1301 data derived from Ref. [19].

Chemical	Measured Strain rate (s ⁻¹)	Extinction Mass Concentration for Specified Size Bin (g/m ³)				
		<38 μm	38-45 μm	45-53 μm	53-63 μm	63-75 μm
NaHCO ₃	180	70	52	150	270	730
	310	8	15	53	56	80
	480	4	1	7	7	4
KHCO ₃	180	12	18	70	100	370
	310	3	12	20	18	51
	480	1	6	3	1	2
Halon 1301	180	110				
	310	56				
	480	15				

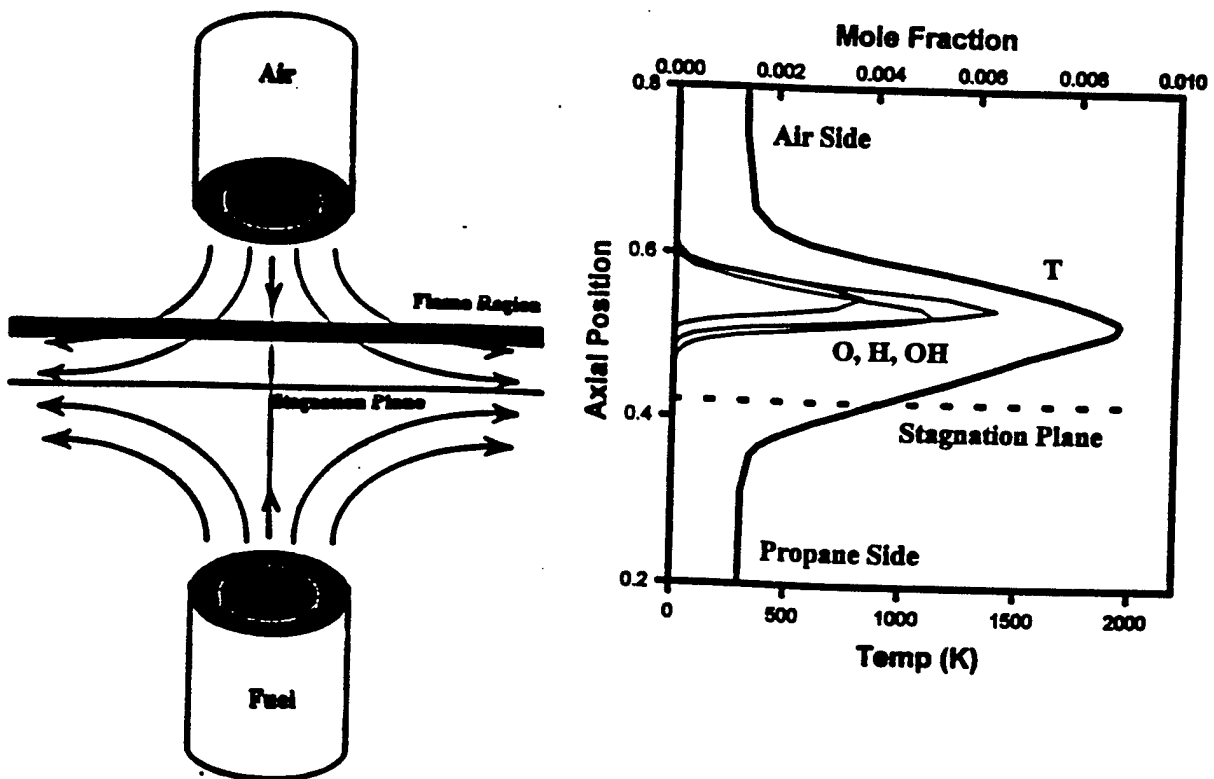


Figure 1: Schematic of the counterflow diffusion burner showing air on top and propane on bottom and calculated temperature, O, H, and OH profiles for the low strain flame.

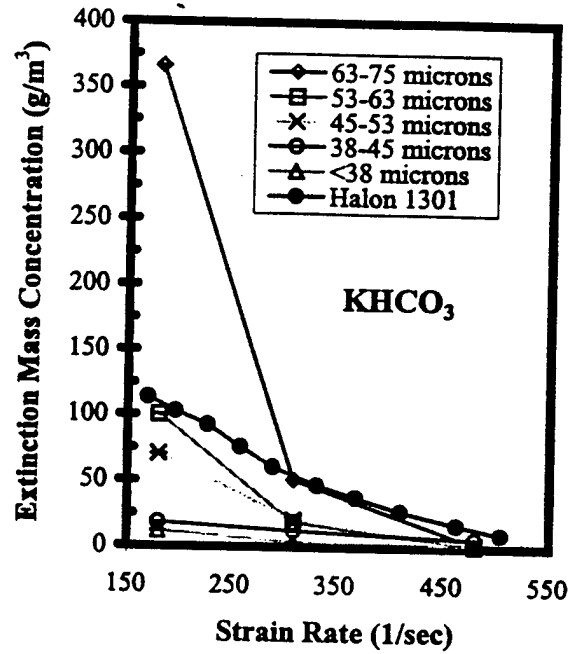
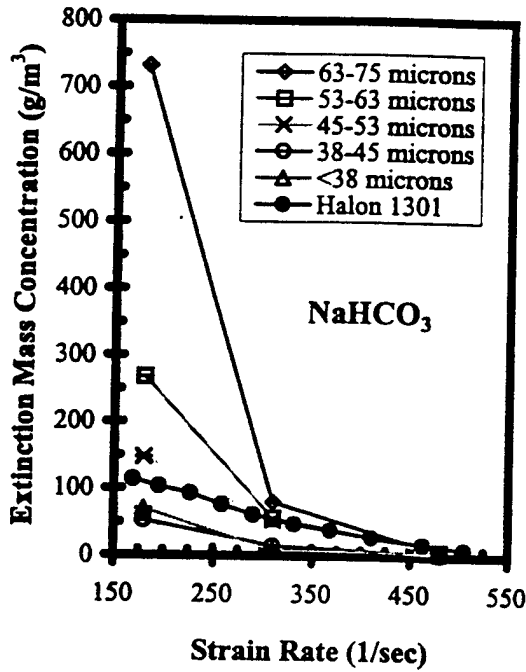


Figure 2: Extinction mass concentration as a function of strain rate for each particle size range of (a) NaHCO_3 and (b) KHCO_3 powders in a propane/air counterflow diffusion flame. Halon data from Reference [19].

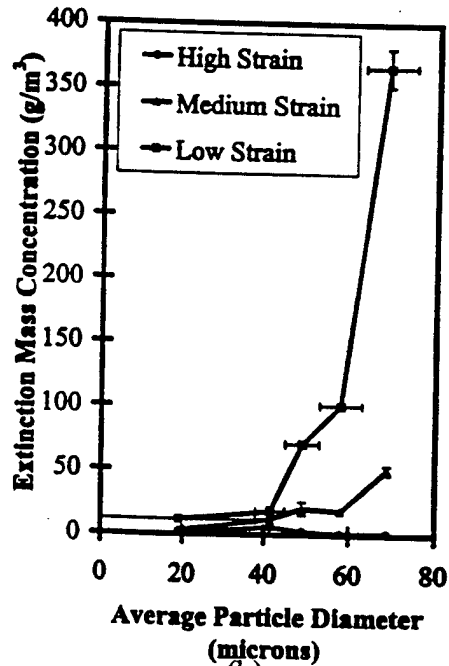
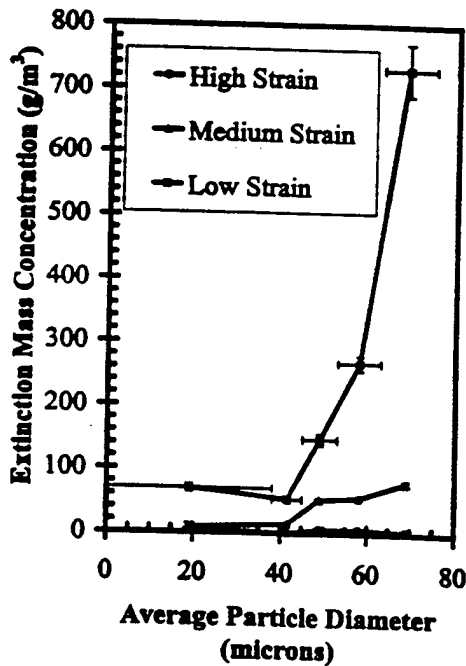


Figure 3: Same data as Figure 2 replotted to show extinction mass concentration as a function of particle size range for each strain rate propane/air counterflow diffusion flame and added (a) NaHCO_3 and (b) KHCO_3 powder.

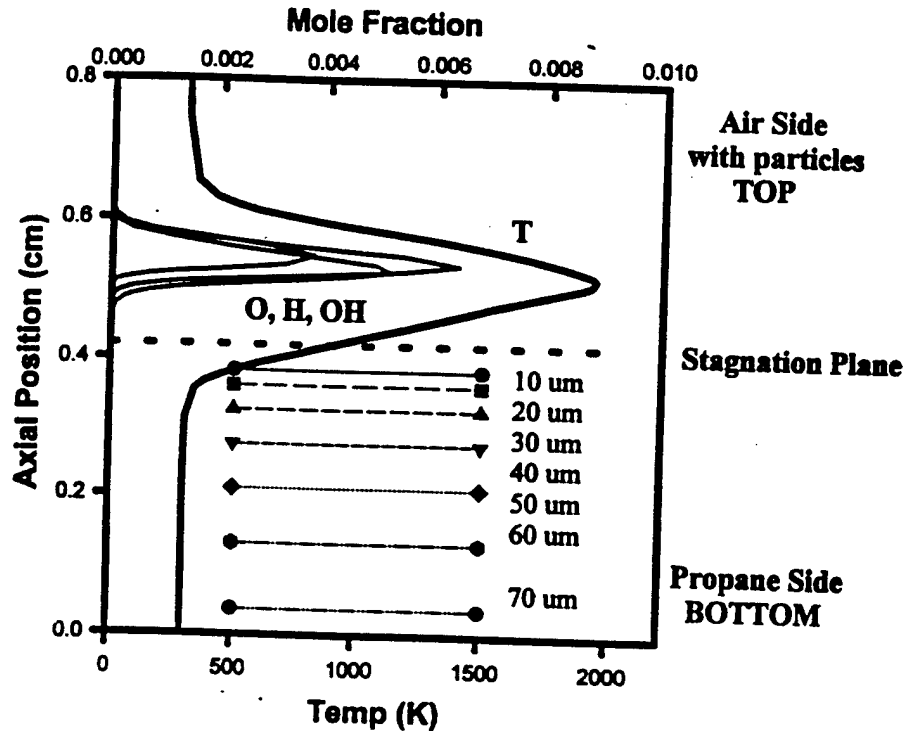


Figure 4: Calculated particle asymptotic location as a function of particle diameter for the flow conditions of the low strain propane/air flame.

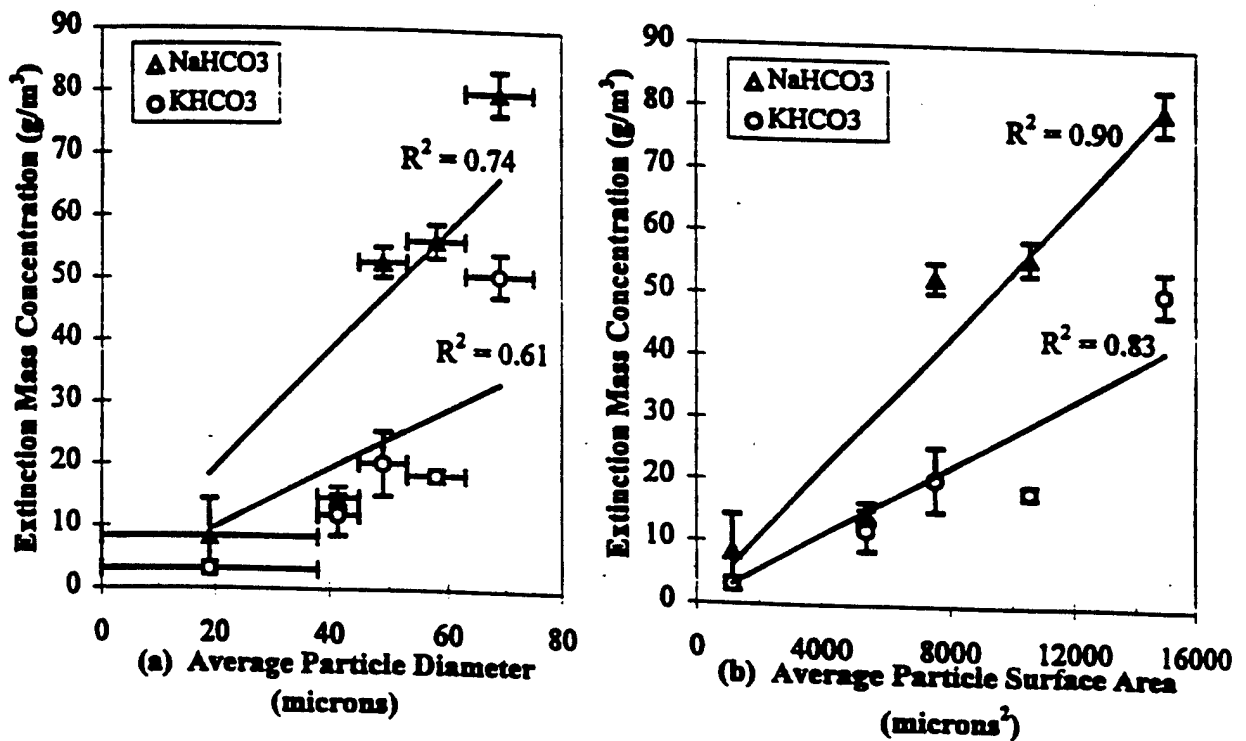


Figure 5. Extinction mass concentration as a function of (a) average particle diameter of the indicated size range and (b) average particle surface area for NaHCO_3 and KHCO_3 powders in a medium strain rate (310 s^{-1}) propane/air counterflow diffusion flame.