# EXECUTIVE SUMMARY

#### FOR THE

# ENERGY ENCINEERING ANALYSIS PROGRAM (EEAP)

OF

# DARMSTADT MILITARY COMMUNITY

UNITED STATES ARMY

#### PREPARED FOR

DEPARTMENT OF THE ARMY EUROPE DIVISION, CORPS OF ENGINEERS Contract No. DACA-90-82-C-0187

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Approved to public selected

PREPARED BY

KLING-LINDQUIST, INC., ÉNCINEERS 2301 CHESTNUT STREET FHILADELPHIA, PENNSYLVANIA 19103 K/J. No. 82-1889-00

ROBERT M. HOUSTON, GmbH FRANKFURT/MAIN GERMANY

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> > APRIL 1984

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#### EXECUTIVE SUMMARY

#### 1.0 INTRODUCTION

#### 1.1 General

This summarizes the results of an Energy Engineering Analysis Program (EEAP) of the Darmstadt Military Community. It was conducted by Kling-Lindquist Engineers, Inc. (K/L) for the Department of the Army, Europe Division of the Corps of Engineers under Contract No. DACA-90-82-C-0187. Kling-Lindquist, Inc., employed the services of Robert M. Houston GmbH (RMH), Frankfurt, Germany, to assist in the field survey, cost estimating and other phases of the work requiring local knowledge.

#### 1.2 Project Objective

The objective of this project was to identify cost effective means by which energy consumption at the Military Community can be reduced in accordance with the goals and objectives set forth in the Army Facilities Energy Plan (AFEP). This plan has set a goal for FY 1985 to reduce energy consumption by 20% from the total energy consumption of FY 75.

#### 1.3 Scope of Services Summary - Increments of Work

The Scope of Services for this EEAP required that analyses and investigations be performed on the facilities' energy consuming systems in the Darmstadt Military Community. These investigations and analyses are catagorized into Increments of Work based on the types of energy consuming systems. The Increments of Work included in this contract are as follows:

- Increment "A" Energy Conservation Investigations, Analyses and Recommendations for Facilities and Processes.
- Increment "B" Energy Conservation Investigations of Utilities and Energy Distribution Systems, Energy Monitoring and Control Systems (EMCS), Existing Energy Plants
- . Increment "F" Facility Engineer Energy Conservation Measures
- . Increment "G" Projects which do not qualify for ECIP Funding in other increments of work but are viable energy saving projects

#### 1.4 MILCOM Installations Included in EEAP.

This EEAP was performed for energy consuming facilities in GY Area installations in the Darmstadt Military Community as follows:

GY NUMBER CODE		GY NAME
014	GAF	Griesheim Airfield
037	MAP	Muenster Ammo Depot
043	WAA	Walldorf Ammo Area
06 <b>9</b>	BK	Babenhausen Kaserne
100	CFK	Cambrai Fritsch Kaserne
143	ELK	Ernst Ludwig Kaserne
178	LVFH	Lincoln Village Family Housing
313	NHQA	Nathan Hale QM Area
377	KB	Kelley Barracks
40 <b>9</b>	MRRS	Melibokus Radio Relay Station
423	GMF	Griesheim Missile Facility
591	ETF	Egelsbach Transmitter Facility
725	BFH	Babenhausen Family Housing
80 <b>6</b>	JVFH	Jefferson Village Family Housing
807	SBVFH	St. Barbara Village Family Housing
<b>908</b>	DCC	Darmstadt Career Center
977	MSAR	Messel Small Arms Range
*391	BALSC	Bensheim Auerback L S Camp
*454	ORMP	Ober Ramstadt Maintenance Plant
**718	LBTC	Leeheim Bridge Training Center
977 *391 *454	MSAR BALSC ORMP	Messel Small Arms Range Bensheim Auerback L S Camp Ober Ramstadt Maintenance Plant

\* Deleted from Study \*\* No energy use

#### 1.5 Project Execution

The engineering services for this project were accomplished in three phases as follows:

• Phase I - Data Gathering and Facilities Survey. Personnel of Kling-Lindquist Engineers, Inc., Philadelphia, Penna., and Robert M. Houston, GmbH Frankfurt, Germany, conducted surveys of existing facilities and heating plants with respect to their use, construction and energy consuming systems. Data was also obtained from available Community records which included past energy consumption and cost reports, facility lists, and energy conservation projects completed and planned (funded) by the Community. A "kick-off" meeting was held with the Community prior to the start of the survey and an "exit interview" was conducted at the completion of the survey. The data collected was compiled and submitted to the Corps of Engineers and the Community at the end of Phase I. A follow-up presentation took place at the Community to highlight the information gathered and to preview the project tasks and work plan for for the subsequent phases of work.

• Phase II - This phase consisted of analysis of data, computer modeling of selected facilities listed in Annex "B" of the Statement of Services (SOS), verification of energy calculations against historical records for each GY area, identification of energy conservation opportunities (ECO) with high Savings to Investment Ratios (SIR), feasibility and economic evaluation of selected ECO's and the preparation of the front pages of the DD Form 1391. Preparation of the Energy Report presenting the analysis results and recommendations for the entire Community wide study was submitted at the conclusion of Phase II.

A follow up presentation was made to the Community to highlight the results of the Phase II work. Topics covered included calculation methodology, discussion of the existing energy situation, Energy Conservation Opportunities (ECOs) analyzed, proposed grouping of the ECOs into projects, and impact of the ECOs being proposed on the energy consumption for the Communities.

A meeting with the Community took place after the presentation to receive Community direction regarding packaging of the ECOs into projects.

• Phase III - Preparation of project documents which include DA-Form 4283:S and/or completed DD Form 1391 including Project Development Brochures Part 1 (PDB-I), and submittal of the Executive Summary for the project in accordance with the Scope of Services outline.

#### 1.6 Energy Units

The Community consumes energy in various forms. Standard Energy Conservation Investment Program (ECIP) approved conversion factors were used to convert the different energy source values into common units as follows:

Electricity		11,600	Btu/Kilowatt Hour
Distillate Fuel Oil (No. 2)		138,700	Btu/Gallon (US)
Residual Fuel Oil (No. 6)	-	145,000	Btu/Gallon (US)
Coal	- 27	,990,000	Btu/Metric Ton (2,200 Lbs.)

#### 2.0 EXISTING ENERGY SITUATION

#### 2.1 Baseline Energy Consumption (FY 75)

Energy consumed by the Community in FY 75 represents the "Baseline Consumption". The Army Facilities Energy Plan has set a goal to reduce, by FY 85, energy consumption by 20% below the "Baseline Consumption".

FY 75 energy consumption was derived from recorded data obtained from the Darmstadt Military Community and is as follows:

ENERGY	CONSUMPTION	PERCENT	COST	PERCENT
SOURCE	MILLION BTU	OF TOTAL	DOLLARS	OF TOTAL
	250 479	29	\$1,006,594	37
Electricity	259,478			
Distillate Fuel Oil (No.		40	1,209,793	44
Residual Fuel Oil (No.6)	37,912	4	84,022	3
Coal	217,621	25	279,666	10
Gas	18,173	2	145,129	6
Total	890,201	100	\$2,725,204	100

# 2.2 Source Energy Consumption (FY 82)

Energy consumed by the Community in FY 82 represents the "Source Consumption" for this EEAP Study. Energy records for FY 82 were the most recent and complete fiscal year data available for the EEAP. This consumption was designated as the "Source Consumption" since it serves as the reference point for evaluating current compliance with the Army Facilities Energy Plan and also to verify the accuracy of the energy model to be developed for the Community. This energy model will then be used in evaluating Energy Conservation Opportunities.

The energy consumption data for FY 1982 was derived from recorded data obtained from the Darmstadt Military Community and is as follows:

ENERGY	CONSUMPTION	PERCENT	COST	PERCENT
SOURCE	MILLION BTU	OF TOTAL	DOLLARS	OF TOTAL
Electricity	319,634	36	\$1,928,829	30
Distillate Fuel Oil (No.	2) 340,058	38	3,407,939	53
Residual Fuel Oil (No.6)	37,295	4	225,420	4
Coal	181,487	20	689,981	11
Gas	14,026	2	112,221	2
Total	892,500	100	\$6,364,400	100

#### 2.3 Present Compliance with AFEP

A comparison of the FY 1975 to FY 1982 consumption records indicates that FY 82 energy consumption by the Community had changed from FY 75 as follows:

ENERGY SOURCE	PERCENT CHANGE
Electricity	+ 23
Distillate Fuel Oil (No.2)	) 5
Residual Fuel Oil (No.6)	+ 1
Coal	- 16
Gas	- 23
Change	+ 0.4% (Increase)

#### 2.4 Review of Past Consumption

Energy consumption obtained from Community records is summarized by GY area for FY 75 and FY 82 as follows:

		FY 75 CONSUMPTION			FY 8.	2 CONS	UMPTION
GY	GY	MILLION		BTU	MILLION		BTU
NO.	NAME	BTU	%	PER SF**	BTU	%	PER SF**
014	GAF	63,170	7.0	189,760	65,507	7.3	196,780
037	MAD	33,616	3.7	163,681	39,202	4.4	190,880
043	WAA	-	-	-	290	0	2,196,970
06 <b>9*</b>	BK	184,410	20.7	165,551	185,935	20.8	166,925
100	CFK	186,178	20 <b>.9</b>	204,434	149,385	16.7	164,035
143	ELK	57,550	6.4	141,549	60,382	6.8	148,514
178	LVFH	179,287	20.1	143,906	177,787	19.9	142,702
313	NHQA	37,024	4.2	95,034	38,998	4.4	100,101
377	KB	63,332	7.1	157,375	70,122	7.8	174,247
40 <b>9</b>	MRRS	3,619	0.4	1,117,665	3,506	0.4	1,082,767
423	GMF	10,496	1.2	552,741	12,638	1.4	665,543
591	ETF	6,515	0.7	1,022,924	14,151	1.6	2,221,856
806	JVFH	39,326	4.4	110,967	46,907	5.3	132,361
807	SBVFH	14,515	1.6	174,784	16,136	1.8	194,304
908	DCC	10,811	1.2	140,191	11,174	1.3	144,898
977	MSAR	361	0	120,333	380		126,667
		890,201	100	160,293	892,500	100	160,707
				(Avg.)			(Avg.)

\* GY 725 included with GY 069

\*\* Based on total MILCOM Facility Area of 5,553,387 S.F.

Several comments can be made with respect to this data.

. In terms of total energy the three largest energy users are GY areas 069/725, 100, 178 which contain barracks and family housing.

• In terms of total energy per square foot, the largest energy users are GY Areas 043, 409, 423, 591 which have small facility areas. GY 043 (Walldorf Ammo Area) has extensive outdoor lighting. GY Areas 409 (Melibokus), 423 (Griesheim Missile), and 591 (Egelsbach) all have extensive electronic communication equipment.

This same information is presented graphically in Appendix Figures A-1 and A-2. In addition, the consumption by energy type is also presented graphically in Appendix Figures A-3 (coal), A-4 (fuel oil) and A-5 (electricity). Comments relating to those Figures are as follows:

- Coal There was a large reduction at GY 069/725 between FY 75 and FY 82. This resulted from the consolidation of individual Facility coal heating plants into the new central plant in Facility 5557. Energy was also reduced with the installation of weather responsive controls and thermostatic radiator valves.
- Fuel 0i1 The increase at GY 069/725 (Babenhausen) resulted from the replacement of coal heating plants in Facilities with oil heating plants. The large decrease at GY 100 (Cambrai Fritsch) has resulted primarily from energy conservation measures implemented by the Community such as weather responsive controls, thermostatic radiator valves, and new thermal windows.
- Electricity Consumption of electricity has increased in all GY areas throughout the Community. This is believed to be the result of increased use of electrical appliances (stereos, televisions, etc.) in living quarters (family housing and barracks) and office computerization (i.e. micro computers, word processors, copiers, etc.) in office areas.

#### 3.0 ENERGY MODEL

#### 3.1 Computer Modeled Facilities

Certain facilities in the Community were designated in the Scope of Services for computer modeling on the basis of their being representative "typical" samples of other similar types of facilities in the Community.

Computer analyses of each model were performed to determine peak loads and annual energy requirements to meet facility energy needs for heat, domestic hot water, lighting, receptacle power, equipment power and special process systems. These energy requirements then served as a data base which could be factored to arrive at energy requirements for all similar facilities not modeled. A summary of the energy requirements for the "typical" facilities, which were computer modeled, is presented in Appendix Table A-1

#### 3.2 Heating Plant Efficiencies

Energy for facility heat and domestic hot water requirements is, for the most part supplied by heating plants. The heating plants have been categorized by size as follows: single building heating plants; multiple building heating plants, which serve less than five buildings or have less than 10 million Btu installed capacity; central heating plants which serve five or more buildings or exceed a 10 million Btu installed capacity; and lastly electric heating. A summary of the heating plants in the Community is as follows:

	AREA SEI	RVED	INSTALLED	CAPACITY	
PLANT	TOTAL	(%)OF	MILLION	(%)OF	AVG. OUTPUT
TYPE	SQ.FT.	TOTAL	BTU	TOTAL	BTU/SQ.FT.
···					
SINGLE	738,399	13	56,966	13	79,700
MULTIPLE	1,026,008	18	110,000	23	106,200
CENTRAL	3,761,899	68	293,697	62	78,000
ELECTRIC	25,574	1	9,290	2	337,400
TOTAL	5,551,880	100	470,156	100	Avg.= 84,684

Heating plant efficiencies were determined for each heating plant. The efficiency relates fuel energy input to energy output delivered to the facilities. The difference between the two is energy output loss at the boiler which results from combustion, radiation, unburned fuel (coal), blowdown and losses in the system resulting from distribution, flashing (steam systems), and leakage.

#### 3.3 Generic Facilities

Energy consuming facilities in the Community not computer modeled were designated as "generic" facilities since each was generically classified to a computer modeled facility based on its similarity to the model. Energy requirements for each generic facility were derived from the energy requirements of the modeled facility considered similar.

#### 3.4 Community Energy Model

An energy model for the Community was developed using a computerized data base system. Input data to the model included the following: primary categories of energy requirements calculated for each computer model facility, physical characteristics (length, width, height, percent of glass, etc.) of each energy consuming facility (both models and generics) and heating plant capacities and efficiencies. Procedures were developed for the energy model which adjust the model facility energy requirements to a generic facility based on dimensional or area differences between the model facility and the generic facility to arrive at energy requirements for the generic facility.



Energy requirements are summarized by heating plant and after application of heating plant efficiency data the fuel energy input was determined for each plant.

### 3.5 Calculated Energy Consumption

The fuel energy consumption for each heating plant was totaled and the resultant calculated Community Energy Consumption determined. Table 1 presents the results of the calculated energy consumption for each GY Area in the Community and compares it to the "Source Consumption" recorded in FY 82.

The results of the comparison between the recorded or "Source Consumption" and the "Calculated Consumption" are as follows:

RECORDED OR "SOURCE CONSUMPTION"

Electricity - Distillate Fuel Oil (No. 2) - Residual Fuel Oil (No. 6) - Coal -	2,451,755 Ga	al. or al. or	37,295 x 106 Btu
CALCULATED CONSUMPTION			
Electricity Distillate Fuel Oil (No. 2) - Residual Fuel Oil (No. 6) - Coal -	2,407,249 Ga	al. or al. or	
			863,549 x 10 <sup>6</sup> Btu

Difference = (863,549 -878,475)/878,475 = -.017 or -1.7%

The "Calculated Consumption" was found to be 1.7% less than the FY 82 "Source Consumption", which was within the 10% limit required by the Scope of Services. This test verifies that the model is an acceptable representation of the community energy consumption. TABLE 1

# ENERGY BALANCE - DARMSTADT MILCOM 1982 RECORDED VS ENERGY MODEL CALCULATED

ELECTRIC KWH ED   CALCULATED   % DIFF.	9 2 - 075 171 6 0		1	1,479,916	23,376 5,208,672	1,479,916 1,479,916 5,208,672 4,579,866	1,479,916 23,376 5,208,672 4,579,866 1,730,476	1,479,916 23,376 5,208,672 4,579,866 1,730,476 4,147,949	1,479,916 5,208,672 4,579,866 1,730,476 4,147,949 1,698,606	1,479,916 5,208,672 4,579,866 1,730,476 4,147,949 1,698,606 1,409,703	1,479,916 5,208,672 4,579,866 1,730,476 4,147,949 1,409,703 1,409,703	1,479,916 5,208,672 4,579,866 1,730,476 4,147,949 1,698,606 1,409,703 225,171 661,854	23,376 5,208,672 4,579,866 1,730,476 4,147,949 1,698,606 1,699,703 225,171 661,854 1,163,147	0 1,479,916 0 1,479,916 0 5,208,672 0 1,730,476 0 1,730,476 0 1,409,703 0 1,409,703 0 1,409,703 0 1,163,147	0 1,479,916 0 1,479,916 0 4,579,866 0 1,730,476 0 1,698,606 0 1,698,606 0 1,409,703 0 1,409,703 0 1,163,147 0 1,442,580	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$	$ \begin{array}{c ccccccccccccccccccccccccccccccccccc$
RECORDED C	2,317,740	1.341.220		24,994		- 24 5,614 4,630	24 5,614 4,630 1,539	5,614 5,614 4,630 1,539 4,289	5,614 5,614 4,630 1,539 4,289 1,821	24 5,614 4,630 1,539 4,289 4,289 1,821 1,554	5,614 5,614 4,630 1,539 4,289 1,554 1,554 1,554	5,614 5,614 4,630 1,539 4,289 1,539 1,534 1,554 1,554 1,554 1,554	5,614 5,614 4,630 1,539 4,289 1,554 1,821 1,821 1,554 1,163	5,614 5,614 4,630 1,539 4,289 4,289 1,554 1,821 1,821 1,821 1,661 1,163 M/GY	5,614 5,614 4,630 1,539 4,289 4,289 1,534 1,554 1,554 1,163 1,500	24 5,614 65,614 4,630 4,630 1,539 1,534 1,554 1,554 1,554 1,163 1,163 1,163 1,500 1,	24 5,614 4,630 1,539 4,630 4,289 4,289 4,289 1,554 1,554 1,554 1,554 1,163 1,163 1,560 1,5000 1,5000 1,5000 1,5000 1,5000 1,5000 1,5000 1,5000 1,5000 1,500
D % DIFF.		1			+	т 	т 	+ ·	+ ·	+ ·	+ ·	+ I	+ •	+ •	+ '	+ · · ·	T I T
RECORDED CALCULATED Z					1,756	1,756	1,756	1,756 1,756 4,312	1,756 1,756 1,312	1,756 1,756 1,312	4,312	4,312	4,312	1,756 4,312	1,756 4,312	1,756 1,756 4,312 1,756 1,757 1,756 1,757 1,756 1,757	1,756 1,756 4,312 1,461
RECORDED CALCULATED %					1,728	1,728	1,728	1,728  4,332	1,728 	1,728 	1,728	1,728	1,728  4,332 	1,728 4,332 	1,728 4,332 	1,728 4,332  4,23 423	1,728 4,332 4,233 423
Z DIFF.	1		1		1	- 5.4	- 5.4	- 5.4	- 5.4  + 2.5	- 5.4 - 5.4 	- 5.4 - 1.5 + 2.5	- 5.4 - 1 - 5.4 + 2.5	- 5.4 - 1 - 5.4 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	- 5.4 - 1 - 5.4 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1 - 1	- 5.4 + 2.5 	- 5.4 + 2.5 	- 5.4 - 1.2.5 - 1.1.1
CALCULATED 2						171,509	171,509	171,509 									
RECORDED CAL		1	1			181,227	181,227	181,227	·							· · · · · · · · · · · · · · · · · · ·	
% DIFF.	+ 4.2	- 8.5	ł	- 4.4		+ 6.8	+ 6.8	+ 6.8 - 3.7 	+ 6.8 - 3.7  + 7.8	+ 6.8 - 3.7  + 7.8 -10.9	+ 6.8 - 3.7  + 7.8 -10.9 + 6	+ 6.8 - 3.7 3.7 - 1.3.7 - 1.3.7 - 1.3.8 - 1.0.9 - 10.9	+ 6.8 - 3.7 - 1.3.7 - 1.8 + 7.8 - 10.9 + 6 - 5.4	+ 6.8 - 3.7 - 1.3.7 - 10.9 + 6 - 5.4 - 8.5 +11	+ 6.8 - 3.7 - 3.7 + 7.8 + 7.8 + 6 + 6 - 5.4 +11 +11	+ 6.8 - 3.7 - 13.7 + 7.8 + 7.8 + 6 - 10.9 + 6 - 5.4 + 11 - 5.4	+ 6.8 - 3.7 - 3.7 - 1.3 - 1.3 - 1.0 - 1.0 - 5.4 - 1.5 - 1.5 - 1.5
CALCULATED 2	290,218	156,043		434,619		529,160	529,160 289,405	529,160 289,405 	529,160 289,405  53,249	529,160 289,405 53,249 322,178		37 37 22	<u></u>	יי איע 			5 0 0 F
RECORDED CALCULATED %	278,450	170,470	1	454,769		495,336	495,336	495,336 30,569 	495,336 30,569  49,391	495,336 30,569  49,391 361,476	495,336 30,569  49,391 361,476 6,510	495,336 30,569 49,391 49,391 361,476 6,510 35,492	495,336 30,569 49,391 361,476 6,510 35,492 35,492 4,720	495,336 30,569 49,391 361,476 6,510 35,492 4,720 45,630	495,336 30,569 49,391 6,510 35,492 4,720 45,630 207,642	495,336 30,569 49,391 6,510 35,492 4,720 45,630 207,642	495,336 30,569 49,391 361,476 6,510 35,492 4,720 45,630 45,630 207,642 39,886
NO I	014	037	043	069	100	>>+	143	143 178	143 178 313	143 178 313 377	143 178 313 377 409	143 143 313 377 409 423	143 178 313 377 409 423 591	143 178 313 377 409 423 591 725	143 178 377 377 409 423 591 725 806	143 178 377 377 409 423 423 423 591 725 806	143 178 377 377 409 423 423 423 423 423 423 591 725 806 807

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# 3.6 Community Energy Consumption by Use (Audit)

The energy consumption calculated for the Community was audited to identify both the categories of energy requirements and the quantity of energy in each category. This audit identified the energy requirement impact of each category in relation to the total energy required for the Community. This parameter serves as an indicator in identifying which categories should be analyzed for Energy Conservation Opportunities (ECOs) to effectively reduce the Community energy requirement.

The results of this analysis are presented in Table 2 and are based on the calculated energy consumption.

Several important observations can be made in review of that table as follows:

- In terms of total energy consumption fossil fuel comprises 64% of the total, while electricity comprises only 36% of the total. In addition, 70% of the energy cost is fossil fuel, while electricity comprises only 30%.
- Fossil Fuel is consumed primarily in providing facility heat. An examination of the use of fossil fuel indicates that 84% is for facility heat while only 16% is consumed to provide domestic hot water.
- An examination of the use of electricity indicates that Lighting and Receptacle Power comprises 71% of the electrical consumption, at 32% and 39% respectively. Note is made that use of electricity in these two categories is discretionary and results from occupant use.
- Other use categories of electricity which are noteworthy are Pumps/Fans and Miscellaneous which comprise 15% and 11% respectively of the total electrical consumption. The latter is important since it is mission related and cannot be reduced. The former results from the Community heating systems and mess hall kitchen fan systems.

ES-10

# TABLE 2

		4			
CALCULATED	COMMUNITY	ENERGY	AUDIT	BY	USE

	C	ONSUMPTION		COST	
ENERGY	MILLION	PERCENT	PERCENT	PE	RCENT
TYPE/USE	BTU	OF TOTAL	BY TYPE	DOLLARS OF	TOTAL
FOSSIL FUEL					
Heating:	070 /05	20.4	50 <b>7</b>	** *** ***	
No. 2 011	279,485	32.4	50.7	\$2,800,420	45.6
No. 6 011	31,736	4	6.3	191,610	3.3
Coal	149,645	$\frac{17}{52}$	26.6	568,710	9
Subtotal Heating	• 460,866	53.4	83.6	\$3,560,740	57.9
Domestic Hot Water:					
No. 2 0il	54,400	6	9.0	545,100	9
No. 6 011	4,433	0.5	.1	26,770	0.4
Coal	33,102	4	6.3	122,810	2
Subtotal DHW	. 91,935	10.5	16.4	\$ 694,680	11.4
Subtotal Fossil Fuel	. 952,701	63.9	100%	\$4,255,420	69.3
ELECTRICITY					
Heating	9,290	1	3.0	\$ 51,560	1
Domestic Hot Water	766	0.1	0.2	4,600	0.1
Lighting	98,464	11	31.8	593,700	9.7
Power*	120,606	14	39.0	727,300	11.9
Pumps/Fans	48,049	6	15.0	289,700	5
Miscellaneous**	34,277	4	11.0	206,700	3
Subtotal Electricity	. 310,748	36.1	100%	\$1,873,560	30.7
	ر میں بران میں بنی میں ہوتا ہے۔ اور میں بران میں میں اور میں میں اور				
TOTAL	863,549	100%		\$6,128,980	100%

\* "Power" - Washers, Dryers, Receptacles, Kitchen Equipment (mess hall)
\*\* "Miscellaneous" - Outdoor lights, Radio Transmitters, Air Conditioning, Computers

# ENERGY COST UNITS

No. 2 0il	-	\$10.02/1,000,000	Btu
No. 6 011	-	6.04/1,000,000	Btu
Coal		3.80/1,000,000	Btu
Electricity	-	6.03/1,000,000	Btu

# 3.7 Community Energy Consumption by GY Area

The calculated energy consumption for the Community was totalized by GY areas to identify those that are large consumers of energy. This information is presented as follows:

	ENERGY	CONSUMING	FACILITIES	ENE	RGY CONSU	MPTION
GY GY	TOTAL	FLOOR	PERCENT	MILLION	(%)OF	
NO. NAME	NO.	AREA SF	OF AREA	BTU	TOTAL	BTU/SF
501 tamp	1	6 260	0.1	14 002	2.0	2 212 750
591 - ETF	1	6,369	0.1	14,093	2.0	2,212,750
043 - WAA	1+1*	132	0	271	-	2,053,300
100 - CFK	48	910,688	16.6	151,389	17.0	166,236
806 - JVFH	13	354,386	6.5	44,110	5.0	124,469
313 - NHQA	24+1*	389,586	7.1	38,390	4.0	98,540
377 — КВ	20	403,678	7.3	61,038	7.0	151,205
143 - ELK	28	408,574	7.4	60,214	7.0	147,376
014 - GAF	33	333,087	6.0	65,127	8.0	195,525
908 - DCC	4	77,166	1.4	10,856	1.0	140,684
423 - GMF	6	18,989	0.3	12,335	1.5	649,587
178 - LVFH	38	1,245,860	22.7	168,809	20.0	135,496
807 - SBVFH	20	83,045	1.5	17,269	2.0	207,947
069 – BK	66+1*	547,051	10.0	169,853	20.0)	245,337
725 - BFH	21	561,861	10.2	7,035	1.0)	240,001
0 <b>37 - MAD</b>	33+1*	159,140	2.8	38,810	4.0	243,873
977 - MSAR	1+1*	3,000	0.05	382	-	127,333
40 <b>9 - MRRS</b>	4	3,238	0.05	3,568	•2	1,019,147
TOTAL	361+5*	5,505,850	100.0	863,549	100.0	156,842
				-		(GY Avg.)

#### (\*Non-Facility Function)

Summary comments regarding these results are as follows:

- Several GY Areas appear to have a large energy use in terms of BTU/SF. This has resulted from the installation of extensive mission related communications equipment as compared to the amount of floor area. This was found to be the case for GY 591 (Egelsbach), GY 423 (Griesheim Missile) and GY 409 (Melibokus).
- A high energy use for GY 043 (Walldorf) results from the extensive mission related outdoor lighting.
- . The most important thing to observe on this table is that for GY Areas containing barracks or family housing, there is almost a one-to-one relationship between the GY facility floor area as a percent of the Community floor area and the energy consumed by the GY as a percent of the total Community consumption.

# 3.8 Community Energy Requirement by Facility Type

The facilities in the Community were grouped by type according to similarity and functional use. The energy requirements for each type were totaled from the energy model calculations. The energy requirements for each facility type are presented as follows:

	NO.	TOTAL				REQUIRED
TYPE	THIS	AREA	(%)OF	MILLION		
CODE/DESCRIPTION	TYPE	SQ.FT.	AREA	BTU	(%)	BTU/SF
A-Admin/Hdqrtrs	37	476,375	9	56,341	9	118,270
B-Barracks	41	1,117,288	20	99,229	17	88,812
C-Barracks-Admn/Hdqtr	5	131,631	2	13,002	2	98,775
D-Mess	14	180,378	3	48,730	8	270,302
E-Service Club	4	61,639	1	9,362	2	151,886
F-Repair/Maintenance	43	337,960	6	50,011	8	147,978
G-Recreation	25	226,949	4	29,490	5	129,940
H-Housing	84	2,149,752	39	193,662	33	90,086
I-Training	6	72,659	1	6,478	1	89,154
J-School/Classroom	10	120,486	2	12,097	2	100,401
K-Post Exchange	10	123,670	2	8,097	1	65,474
L-Storage/Warehouse	28	383,824	7	19,778	3	51,529
M-Special Use	11	91,107	2	23,089	4	253,247
N-Electric Heated	43	32,132	1	20,281	3	631,176
Z-Non-Facility	5*			6,160	1	
Function*						
TOTALS	361+5*	5,005,850	100	595,807	100	119,022

Comments regarding the results of this summary are as follows:

- By combining family housing and barracks it is found that living quarters comprise 59% of the total Community area, and 50% of the total community energy requirement. Family housing comprises 39% and 33%, area to energy and barracks is at 20% and 17% respectively. However, in terms of the BTU/SF both are well below the Community average of 119,022.
- The use of electricity for heating occurs in only 1% of the Community area, however it comprises 3% of the Community energy requirement, which results in the highest unit requirement of over 600,000 BTU/SF.

These results are also presented graphically in Appendix Figures A-6, A-7 & A-8.

# 4.0 PROJECTED ENERGY CONSUMPTION

# 4.1 <u>Calculated Future Consumption (FY 85)</u>

The energy model was used to calculate a projected consumption of energy for the Community in FY 85. In order to accomplish this it was necessary to modify the facility data and heating plant data to simulate known and funded energy conservation improvements. Any facility expansion projects currently being implemented by the Community or funded with completion projected in time to impact on the FY 85 energy consumption were factored into the energy model.

Data for the projects, i.e., a description and facilities affected, was obtained from the Community. Escalation of fuel costs was based on Government furnished data.

The Projected Energy Consumption and cost for FY 1985 is as follows:

ENERGY SOURCE	CONSUMPTION MILLION BTU	PERCENT OF TOTAL	COST DOLLARS	PERCENT OF TOTAL
Electricity	319,972	36	\$2,427,375	32
Distillate Fuel Oil (No.2)	287,342	33	3,625,442	48
Residual Fuel Oil (No. 6)	68,118	8	530,848	6
Coal	183,922	21	881,171	12
Gas	14,026	2	191,406	2
Total	873,380	100	\$7,606,242	100

4.2 FY 85 Compliance with AFEP

A comparison of the calculated FY 85 projected energy consumption with the recorded FY 75 energy consumption yields an approximation of compliance with the AFEP as follows:

ENERGY SOURCE	PERCENT CHANGE
Electricity	+ 23
Distillate Fuel 011 (No.2	2) - 20
Residual Fuel Oil (No.6)	+ 80
Coal	- 15
Gas	- 23
Net	- 2

# 5.0 ENERGY CONSERVATION OPPORTUNITIES

#### 5.1 Energy Conservation Opportunities Considered

Energy Conservation Opportunities considered for evaluation as part of this KEAP were obtained from three sources: Annex "C" of the Scope of Services (USAREUR), K/L past experience on similar energy analyses, and evaluation of existing conditions based on site observations.

Potential ECOs which impact on energy consumption were evaluated using Energy Conservation Investment Program (ECIP) Guidelines to calculate a Savings to Investment Ratio (SIR). When the SIR Value is one (1) or greater the ECO is a candidate for implementation.

#### 5.2 Facility Improvement ECOs (Increment "A")

These ECOs include modifications, improvements and retrofits of existing buildings.

ECOs were evaluated by first performing a preliminary analysis using computer modeled buildings. When this analysis resulted in an acceptable SIR Value, the ECO was evaluated for Community wide implementation.

ECOs evaluated are as follows:

#### ECO DESCRIPTION

# SIR

Facility Space Temperature Reduction	28.3
Insulate Condensate Piping (1" insulation)	9.0
Insulate Condensate Piping (2" Insulation)	-
Insulate Valves	1.6
Weatherstrip Doors and Windows	13.4
Weather Responsive Controls	3.9
Reduce Domestic Hot Water Temperature	55.1
Roof Insulation	3.0
Kitchen Hood Air Make-up	1.6
Thermal Curtains - Motor Repair Shops	6.2
Flow Restrictors (DHW)	3.4
Electric Heater Replacement with Oil Heater	5.9
Indoor Lighting, Incandescent to Fluorescent	1.2
Exterior Lighting, Incandescent to Fluorescent	1.8
Facility Heating Zones	0.5
Wall Insulation (add to existing facilities)	0.9
Double Pane Windows	0.5
Thermal Doors (replace existing)	2.3
Vestibules at Exterior Door	0.7
Photo Cell Switches - Indoor Lighting	0.1

#### ECO DESCRIPTION

Time Clock Control - Indoor Lighting	9.2
Outdoor Lighting - Fluorescent to H.P. Sodium	0.5
Outdoor Lighting - Mercury Vapor to H.P. Sodium	0.8
High Efficiency Fluorescent Lamps (Relamp)	0.2
Screw Type Fluorescent Lamps (Repl. Incandescent)	1.9
High Efficiency Fluorescent Ballasts	•2
Time Clock Control Kitchen Exhausts	150.0

# 5.3 Central Plant/Energy Distribution ECOs (Increment "B")

These ECOs include improvements and modifications to utility and energy distribution systems, EMCS systems, and energy plants.

These ECOs were evaluated on an individual basis, i.e., for each central plant where the ECO was considered feasible based on engineering judgement. The analysis results were summarized for each ECO based on implementation at each central plant where the calculated SIR Value was greater than 1.

These ECOs evaluated are as follows:

#### ECO DESCRIPTION

Insulate Piping Valves and Tanks	•		•	•	•		•	•	8.0
Boiler Draft Regulators	•		•		•		•	•	4.8
Boilers Sequencing Controls									1.6
Interconnect Heating Plants									5.6
Summer Boilers for DHW				•	•	•	•	•	4.3
Extended Service Summer Boilers									0.4
Jet Condensate Pumps									0.1
Coal-Fired Boiler Conversion									0.6
Replace Inefficient Boilers									1.7
Convert Heating Medium Distributed									0.3
Down Size Burners									0.32
Combustion Air Preheaters									0.61
	•	•	٠	•	•	٠	٠	•	
Recover Heat from Blowdown	٠	٠	•	•	٠		٠	•	1.18
Carrier Current Control System	•	•	•		•	•	•	•	1.02
Energy Monitoring and Control Systems.	•	•	•	•	•	•	•	•	2.40

# 5.4 <u>Recommended Energy Conservation Opportunities</u>

A total of 22 Energy Conservation Opportunities, which meet ECIP Criteria, were recommended for implementation in the Community. These ECOs are presented in Table 3 with the results of the economic analyses performed for each ECO which had an SIR greater than 1.

SIR

SIR

NUMBER	1		ENERGY	COST	DISCOUNTED	, , , , , , , , , , , , , , , , , , , ,		
AND	ECO		SAVINGS	SAVING	SAVING	IMPLEMENT		
RANK	DESCRIPTION	INCREMENT	(MMBTU)	(\$)	(\$)	(\$)	SIR	ESIR
	Domestic Hot Water							
1	Temperature Reduction	A	5,500	39,100	485,000	8,800	55.1	55.
-	Boiler Draft							
2	Regulators	B	11,000	47,400	698,370	15,600	44.8	44.
	Building Space							
3	Temperature Reduction	A	98,000	756,000	9,101,400	321,000	28.3	28.
	Weatherstrip				1			
4	Doors & Windows	<u>A</u>	12,400	102,000	1.216,000	91,000	13.4	13.
	Insulate Condensate				1			
5	Piping in Buildings	A	1,160	11,000	126,000	14,000	9.0	9.
	Insulate Piping &							
6	Vessels in Htg.Plants	В	3,500	27,000	330,300	41,300	8.0	8.
	Thermal Curtains at				[			
	Motor Repair Shop	A	21,300	193,400	2,257,000	363,300	6.2	6.
	Replace Elec. Heaters				1	a	5.0	5.
8	with Oil Heaters	A	4,400	13,800	140,900	24,000	5.9	
	Interconnect	_				100 700		-
9	Heating Plants	В	5,090	50,900	578,520	102,700	5.6	5.
10	Summer Boilers	В	7,500	56,060	681,000	158,900	4.3	4.
	Weather		7,500		001,000	150,500		
11	Responsive Controls	А	42,500	394,000	4,559,000	1,148,000	4.03	4.
12	Flow Restrictors(DHW)	A	7,860	50,780	438,100	108,700	3.4	3.
	Add Roof Insulation		1,000	20,700	430,200	100,100		
13	to Building	A	98,730	712,600	8,810,200	2,811,000	3.0	3.
<u> </u>	Indoor Lighting		20,750	/12,000	0,010,200	2,011,000		
14	Repl Incd W/Fluor	А	7,780	30,010	313,830	151,000	2.4	2.
	Repi inca w/ridoi		7,700	50,010	515,030	121,000		
15	EMCS	В	42,430	394,000	4,559,000	2,048,5800	2.1	2.
	Entrance Lighting							
16	Repl.Incand.W/Fluor.	A	1,050	6,300	69,600	36,700	1.9	1.
17	Boiler Replacement	в	300	2,900	32,440	19,000	1.7	1.
	Boiler							
18	Sequencing Controls	В	300	2,870	32,640	20,000	1.6	1.
	Insulate Valves						i	
19	in Facilities	A	780	5,660	70,000	45,000	1.6	1.
	Kitchen Hood				1			
20	Make-Up Air	A	3,400	32,400	394,500	324,800	1.2	1.
	Recover Heat from				1			
21	Boiler Blowdown	В	130	800	10,620	10,000	1.1	1.

# LIST OF RECOMMENDED ECO'S WITH COMMUNITY WIDE ESIR OR SIR >1

TABLE 3

\*This ECO is not recommended for implementation since Stand-alone Weather Responsive Controls result in a higher SIR Value.

ECOs, which met ECIP criteria but were not recommended for implementation are as follows:

- New Thermal Doors ECO for weatherstripping resulted in a higher SIR.
- Time Clock Controls Field data observations indicated that time clocks were not required for either indoor lights or kitchen exhausts.
- Screw-in Type Fluorescent Lamps Application limited to fixtures without a lens housing, i.e., typically table lamps found in family housing, therefore implementation would have to be through occupants.

#### 5.5 ECIP Projects

ECIP projects include those Energy Conservation Opportunities which, when grouped together in accordance with the Community's requests, meet Energy Conservation Investment Program criteria and can therefore be implemented through ECIP funding.

DD 1391 Forms and Project Development Brochures (PDP-1's) were subsequently prepared for each project which incorporate a conversion rate of \$1 = 2.56 DM and an annual escalation rate of 8%. The projects were programmed for funding in FY 87.

The projects are listed in order of decreasing SIR Value as follows:

PROJECT	PROJECT	ECO	INCRE-	FACILITY	FUNDING	PRO	JECT
RANK/NO.	DESCRIPTION	NO.	MENT	TYPE	<u>\$ x 1000</u>	SIR	ESIR
1	Heating Plant Projects	9,10,18	В	MCA	589.3	4.08	4.08
2	Weather Responsive Cont.	11	Α	MCA	1,591.8	3.75	3.75
3	Attic/Roof Insulation	13	Α	MCA	2,835.1	3.31	3.31
4	Thermal Curtains	7	Α	MCA	512.3	3.15	3.15
5	Attic/Roof Insulation	13	Α	F.H.	1,122.4	2.01	2.01
6	Entrance Lights	16	Α	F.H.	33.6	1.84	1.84
7	Kitchen Hood/Makeup Air	20	Α	MCA	423.0	1.32	1.32
8	Weather Responsive Cont.	11	Α	F.H.	27.2	1.01	1.01

#### 5.6 Other Projects

"Other Projects" include all other Energy Conservation Opportunities which, when grouped together in accordance with the Community's request, do not meet Energy Conservation Investment Program criteria and, therefore cannot be ECIP funded.

The project documentation prepared for these projects in accordance with the Community request include "1391/PDB-1" documents and "4283" (Work Order) documents. Special note is made that multiple "4283's" were prepared for each project; a "4283" was prepared for each heating plant; for the other projects a separate "4283" was prepared for each GY Area where the ECO was to be implemented.

The documents developed are as follows:

			DOCU-		FACILI	TY TYPE		
PROJEC	T PROJECT		MENT	INCRE-	FUNDIN	G \$x1000	PRO.	JECT
RANK/N	O. DESCRIPTION	ECO NO.	TYPE	MENT	MCA	FH	SIR	ESIR
1	DHW Temp. Reduc.	1	1391	G	5.54	5.74	55.1	55.1
2	Space Temp. Reduction	3	4283	G	MCA	360.7	26.60	26.60
3	Htg.Plant Improvements	2,6,21	1391	G	53.2	0	16.70	16.70
4	Space Temp. Reduction	3	4283	G	F.H.	118.2	16.04	16.04
5	Weatherstrip	4	4283	G	61.23	33.55	13.4	13.4
6	Insulate Pipes	5	4283	G	17.3	-	9.0	9.0
7	Elec/Oil Htr. Conv.	8	4283	G	22.0	-	5.9	5.9
8	Flow Restrictors	12	4283	G	64.2	62.5	3.4	3.4
9	Indoor Lights	14	4283	G	-	209.50	2.4	2.4
10	Entrance Lights	16	1391	G	11.87	-	2.0	2.0
11	Insulate Valves	19	4283	G	32.2	15.8	1.6	1.6
12	Carrier Current Control	1 22	4283	G	MCA/FH	501.0	1.77	-

#### 5.7 Energy Consumption with ECOs Implemented

Energy consumption for the Community was calculated using the energy model modified to reflect implementation of the ECOs recommended. The results of that analysis yielded a resulting energy consumption as follows:

	CONSUMPTION	PERCENT	COST	PERCENT
SOURCE	BTU X 106	OF TOTAL	DOLLARS	OF TOTAL
Electricity	301,551	49	\$2,668,800	44
Distillate Fuel Oil (No.2)	161.,281	26	2,374,100	39
Residual Fuel Oil (No.6)	33,642	6	306,140	5
Coal	104,561	17	584,500	9
Gas	14,026	2	104,935	3
Total	615,061	100	\$6,038,475	100

#### 5.8 Compliance with AFEP

With the implementation of the energy conservation opportunities recommended, the change in energy consumption as compared to the "Baseline Consumption" for FY 75 will be as follows:

ENERGY SOURCE	PERCENT CHANGE
Electricity	+ 16
Distillate Fuel Oil (No.	2) - 54
Residual Fuel Oil (No.6)	- 16
Coal	- 52
Gas	- 22
Net	- 31

Appendix Figures A-9 and A-10 graphically present the change in consumption and cost from FY 75 to FY 85 (with ECOs) for each energy type.

# 6.0 COMMUNITY IMPLEMENTED ENERGY CONSERVATION MEASURES

#### 6.1 Operational & Maintenance Procedures

Operational and maintenance measures should be performed on a scheduled basis in order to yield in energy savings. Measures identified requiring implementation by the Community are as follows:

- . Maintenance program for all mechanical and electrical equipment.
- . Adjust and/or clean oil boiler burners.
- . Perform boiler combustion efficiency tests with electronic instruments.
- . Check equipment time clock operation and settings.
- . Check weather responsive controls setback schedule.
- Inspect steam traps.
- . Provide water treatment for boiler water makeup.
- . Perform boiler blowdown to remove mineral deposits.
- . Recalibrate central plant instrumentation.
- . Install electric meters in Family Housing/Barracks.

# 6.2 Building Occupant Energy Awareness Programs

Facility occupants should be made aware of methods that they can implement to reduce energy waste, these are:

- . Shut off lights and equipment when not used.
- . Close radiator valves, lower thermostats. Do not open windows in winter.
- . Lower space temperature when out of building.

# 6.3 Training

The central plant operators must be thoroughly trained in the operation of the boiler plants. Training instruction/courses are available for operators from the following sources:

- Boiler Efficiency Institute", P.O. Box 2255, Auburn, Alabama, USA (36830)
- Viessmann Boiler Co., 2-day instruction at Facility or Viessmann Offices, Fee 2800 DM. Contact Mr. Hencker (0611-692033-35)

# 6.4 Equipment Replacement

When existing equipment fails due to age or condition, the replacement equipment selected should be high efficiency types to obtain energy savings. Examples of this are:

- . Relamp with high efficiency "WATTMISER" fluorescent lamps.
- New boilers size should match current peak heating load requirement and not existing boiler nameplate data.

- . Replace faulty boiler burners with proper efficient units to match load.
- . Install separate domestic hot water heaters for summer requirements so so that base heating plant boilers can be shut-down in the summer.
- . Install controls to limit domestic hot water to 105°F.
- . Install high efficiency motors.
- . Replace steam heating systems with hot water when renovating.
- . Install high efficiency ballasts in fluorescent fixtures.
- . Install tamperproof radiator valves that fail closed.
- . Relamp incandescent fixtures with screw-in type fluorescent lamps.
- . Install electrical transformers matched to recorded demand peaks.

#### 7.0 SUMMARY AND RECOMMENDATIONS

#### 7.1 General

The objective of this project is to reduce energy consumption by the Community in accordance with the goals of the Army Facilities Energy Plan (AFEP). Specifically, this plan calls for reducing consumption such that the FY 85 consumption is 20% below the FY 75 consumption.

#### 7.2 Existing Energy Situation

Energy consumption for FY 75 was designated to be the "Baseline Consumption." From Community records it was found that in FY 75, the Community had consumed  $890,201 \times 106$  Btu's of energy at a cost of \$2,725,204.

By FY 82, when this study was performed, energy consumption had changed to  $892,500 \times 10^6$  Btu which was a net 0.4% increase above the consumption of FY 75. In addition, energy cost had changed to \$6,364,400. Consumption had remained at the same level since the Community has implemented energy conservation measures to reduce the consumption of fossil fuel which offset an increased consumption of electrical energy.

Physical changes are planned for the Community which will affect future consumption. Those changes include conservation measures consisting of facility improvements and also heating plant consolidation, which will result in a reduction of consumption. However, projects are also planned which will increase the Community facility area and thus increase consumption. Those funded, were programmed into the energy model to project consumption for FY 85. The net results include a decrease in total consumption by FY 85 to 873,380 x 10<sup>6</sup> Btu with a projected cost of \$7,606,242. The change in consumption is summarized as follows:

FY	TOTAL CONSUMPTION	PERCENT CHANGE
YEAR	MILLION BTU	SINCE FY 75
75	890,201	
82	892,500	+ 0.4
85	873,380	- 2

In review of this it can be seen that compliance with the AFEP, i.e., reduction of 20% by FY 85 will not be achieved under the current Community plans.

#### 7.3 Community Energy Audit

A computerized energy model was developed for the Community. This model served two purposes: it provided a means to evaluate the impact of ECOs on Community energy consumption and in addition, it provided a means to perform an audit of the Community energy consumption to determine how energy is used and conversely where reduction should be made.

Based on the audit, the major categories of consumption, ranked by quantity are as follows:

NO./RANK	ENERGY CATEGORY	PERCENT OF TOTAL ENERGY
1	Facility Heat	54.4
2	Receptacle Power	14
3	Facility Lighting	11
4	Domestic Hot Water Heating	10.6
5	Distribution Equipment Power (Pum/Fans)	6
6	Miscellaneous Power	4

It was also determined from the audit that by energy source, fossil fuel (categories 1 and 4), comprises 64% of the energy consumed and electricity the remaining 36%.

#### 7.4 Energy Conservation Opportunities (ECO)

The greatest amount (62%) of energy consumed by the Community is in the form of fossil fuel for heating of facilities and domestic hot water. Many ECOs were identified and, based on evaluation results, were found to quality for implementation and thus reduce the consumption of fossil fuel. These ECOs included bringing facilities and systems into compliance with Army mandated temperatures (i.e., facilities at 65°F during the day and 55°F at night), increasing the thermal resistance of facilities by installing insulation, modification and consolidation of heating plants to increase system efficiencies, and lastly adding

controls to heating systems to use the heating media more effectively. Through implementation of these measures, fossil fuel consumption will reduce to 49% of the total, with its change since FY 75 presented as follows:

FY YEAR	CONSUMPTION FOSSIL FUEL MILLION BTU	(%)of TOTAL	PERCENT CHANGE FROM FY75
75	614,550	69%	-
82	558,840	62%	- 2
85	539,382	62%	- 12
with ECOs	299,482	49%	- 51

Electricity comprises 36% of the total energy currently consumed in the Comunity. The use categories of electrical energy are as follows: were receptacle power (14%), facility lighting (11%), heating media distribution equipment power (6%), miscellaneous (mission related) systems (4%), facility heat (1%) and domestic hot water (0.1%). Many ECOs were identified and, based on evaluation, some do qualify for implementation, however, there is a real lack of physical improvements in the form of ECOs impacting on consumption.

The apparent reason of this lack of ECO projects can be traced to the categories of electrical energy use. Specifically, the primary categories having an impact, are receptacle power and facility lighting, which comprise 14% and 11% respectively of the 36% total. ECOs were developed for these categories that include installation of more efficient fluorescent lighting to reduce energy consumption and a carrier current control system that will reduce electrical demand cost but not consumption. Other ECOs were not found to be cost effective. In addition, the energy consumption in these two categories is totally discretionary; receptacles and lights are controlled by facility occupants. Since family housing and barracks comprise 59% of the total floor area and 50% of total energy consumption, the impact of the many appliances (TV's, stereos, video cassette recorders, phonographs, refrigerators and especially electric clothes dryers is significant.

With regards to the other categories, the distribution equipment consists for the most part of pumps distributing hot water for heating to the facilities. The miscellaneous use is for the most part mission related consisting of communication equipment and security lighting. Reduction in either of these categories is not feasible.

The remaining electrical ECO is for the installation of oil heaters in Facilities (mostly Sentry Stations) which are currently electrically heated. While this ECO will reduce electrical consumption it will result in an increase of fuel oil consumption. Savings will be realized since fuel oil is a less expensive form of energy than electricity.



Through implementation of the ECO projects identified, electrical energy consumption will decrease from the projected FY 85 level. The change in electrical consumption since FY 75 is presented as follows:

FY YEAR	ELECTRICITY CONSUMPTION MILLION BTU	(Z)OF TOTAL	PERCENT CHANGE SINCE FY 75
75	259,478	29	-
82	319,634	36	+ 23%
85	319,972	36	+ 23%
With ECOs	301,551	49	+ 16%

#### 7.5 Impact on Energy Situation/AFEP Compliance

The impact of implementation of ECOs on the energy situation in the Community is presented as follows:

FY	TOTAL CONSUMPTION	PERCENT CHANGE
YEAR	MILLION BTU	SINCE FY 75
75	890,201	-
82	892,500	+ 0.3
85	873,880	- 1.8
With ECOs	615,061	- 3.1

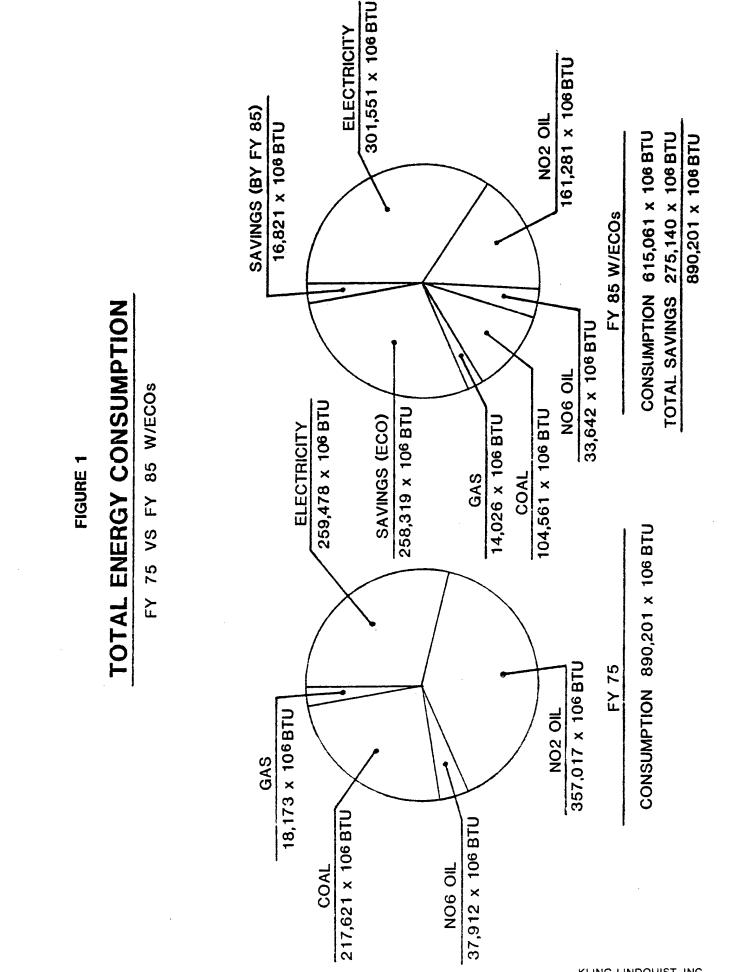
In summary, while it will not be possible to achieve compliance with the Army Facilities Energy Plan (AFEP) by FY 75, compliance will be achieved when all ECO projects are implemented; consumption will be reduced to 31% less than FY 75, exceeding the 20% reduction required. Figure 1 graphically presents the impact of the energy savings on the total consumption occurring for FY 75.

#### 7.6 Recommendations

K/L recommends that all ECO projects be implemented after funding is approved.

K/L recommends that emphasis be placed on reducing consumption of fossil fuel in heating plants where thermal energy is released to heat Facilities and domestic hot water. Further reductions in energy use can be made consolidating individual heating plants to central plants (not part of this study) without adverse impact on troop morale or mission.

Reduction in electrical energy consumption is limited, due to its discretionary use by troops and/or dependents and required use for mission related systems. Further reductions in consumption is possible through energy awareness programs, where troops and dependents are made aware of the impact of leaving lights and appliances on when not in use. Efforts to reduce consumption by enforcing restrictions may have an adverse affect on troop morale.



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#### TABLE A-1

TYPICAL COMPUTER MODELED FACILITIES

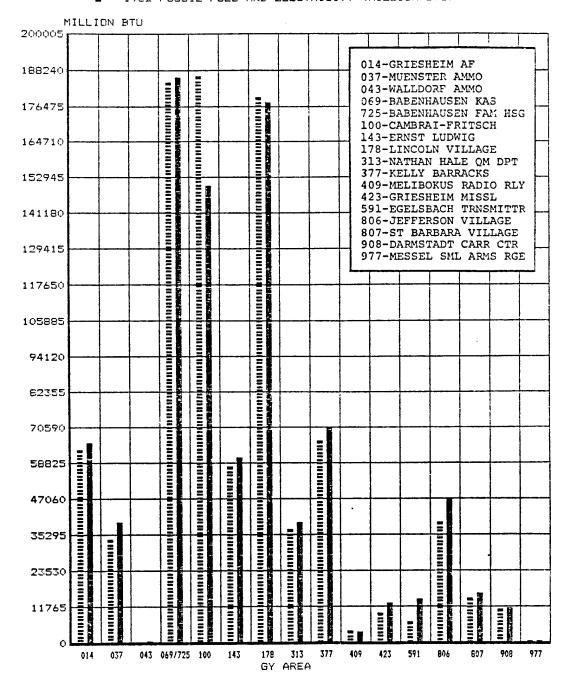
BLDG	DC GY AREA FOSSIL FUEL ELECTRICITY											
NO.	NONAME	TYPE	BUILDING FUNCTION	SQ.FT.	HEATING		LIGHT	POWER		DOM H.W	HEATING	TOTAL
4002 4005 4006 4008 4013	100-CFK 100-CFK 100-CFK 100-CFK 100-CFK	B A C E D	BKS W/O MESS DIV HQ BLDG ADMIN-BKS W/O MESS EM SERVICE CLUB ENL PERS MESS	52,477 60,052 52,595 12,894 25,832	27,793 31,466	15,883 2,614 6,579 6,282 40,260	14,285 35,222 30,438	4,886 24,547 99,550	-0-	-0- -0- -0- -0- -0-	-0- -0- -0- -0-	83,25 49,57 97,81 212,89 296,42
4017A 4017B 4017C 4019 4020A	100-CFK 100-CFK 100-CFK 100-CFK 100-CFK	G G E L G	BOWLING CENTER GYMNASIUM EM SERVICE CLUB GEN STORE HOUSE REC BLDG	19,875 26,505 19,875 15,503 12,038	54,943 78,929 51,824 33,947	-0- 34,597 805 731 5,316	2,890 18,577 14,919 5,361	32,363 17,201	-0- -0-		-0- -0- -0- -0- -0-	90,19 149,30 99,18 45,42 226,94
4020B 4020C 4021 4027 4084	100-CFK 100-CFK 109-CFK 100-CFK 806-JVFH	D M G A H	OPEN MESS NCO FIXED LAUNDRY THEAT W/STAGE POST HQ/ADMIN FAM HOUSING NCO	3,868 2,705 16,783 29,015 35,862	39,926 69,356 23,540	5,688 21,072 179 172 9,260	16,622 11,080	25,976	-0- -0-	-0- -0- -0- -0- -0-	-0- -0- -0- -0- -0-	256,74 1,010,81 82,60 94,70 85,48
4090 4092 4106A 4106B 4110	800–JVFH 805–JVFH 313–NHQA 313–NHQA 313–NHQA	H H L A A	SEBQ BOQ GEN PURP WHS ENGR ADMIN ENGR ADMIN	11,751 29,486 56,175 8,052 62,290	42,936 10,254 5,216	25,019 8,852 -0- -0- 177	23,238 23,756 10,093 31,704 5,887	22,952 7,954 8,023	-0- -0- -0- -0- -0- -0- -0- -0-	-0- -0- -0- -0- -0-	-0- -0- -0- -0- -0-	136,43 98,49 28,30 44,94 60,71
4127 4165 4171 4233A 4233B	313-NHQA 377-KB 377-KB 143-ELK 143-ELK		FAC ENGR STORHSE BKS W/O MESS MOTOK REFAIR SHOP CLO SALES STORE SKILL DEV CNTR	11,150 54,882 33,800 1,659 6,903	39,615 7.836	-0- 11,862 -0- 4,822 579	16,054	12,691 633 24,787	-0- -0-		-0- -0- -0- -0- -0-	143,40 72,45 56,30 47,63 118,20
4233C 4233D 4319 4320A 4320B	143-ELK 143-ELK 014-GAF 014-GAF 014-GAF	K A A	GEN EDUCATN DEV FAC POST EXCHANGE ADMIN ADMIN PRINT PLANT	5,244 41,199	5,721 63,642 137,324	290 11,823 631 220 24,695	4,329 30,360 26,131	70,533 36,462	-0- -0- -0-	-0- -0- -0- -0- -0-	-0- -0- -0- -0- -0-	39,01 92,40 131,09 171,01 321.60
4363 4373 4400 4451 4508	908-DCC 908-DCC 178-LVFH 8C7-SBVFH 069-BK		GEN EDUCAIN DEV FAC DA MIDDLE SCHOOL FAM HSG NCO FAM HSG LTC/MAJ GP HQ/ADMIN	29,748 35,390 4,384	43,062 45,634	11,410 0- 9,522 29,653 -0-	35,753 11,182	9,623 18,796 26,145	7,337 23,822 -0- -0- -0-	-0- 3,867 -0- -0- -0- -0-	-0- -0- -0- -0- -0-	99,77 115,17 85,17 122,40 119,37
4511 4523 4563	069-вк 069-вк 069-вк	B F A	BKS W/O MESS Motor Repair Shop Co hq Bldg	23,836	46,484 94,688 109,762	9,585 -C- 971	13,529 29,111 20,183	20,130 3,950 13,073	7,770 24,058 -0-	-0- -0- -0-	 -0- -0-	97,49 151,80 143,99
5202 5204 5212 5214 5214 5240	246 * 246 * 246 * 246 * 026 *	A F C A M	CO HQ BLDG MOTOR REPAIR SHOP BN HQ-BKS W/O MESS ENGR ADMIN BLDG AF OPS BLDG	10,851 24,088 3,949	162,274 117,041 48,697 76,728 258,890	-0- -0- 11,334 -0- 373	26,075 33,035 15,696 15,034 9,597	2,344 1,446 5,212 6,815 3,012		-0- -0- -0- -0- -0-	-0- -0- -0- -0- -0-	190,69 169,36 93,10 98,57 279,86
5253 5260 5337 5565 5572	335 * 335 * 562 * 510 * 510 *	M J N F	ADMIN/DENTL FAC COLD STORAGE WHSE SENTRY STATION COLD STORAGE WHSE FAC ENGR MAINT SHOP	55,398 22,287 129 5,010 21,389	36,166 -0- -0-	1,065 628 -0- -0- -0-	10,382 14,228 60,518 13,959 11,951	-0- 291,204	8,543 -0- -0- 22,930 -0-	-0- -0- -0- -0- -0-	-0- -0- 1,218,899 -0- -0-	56,15 54,57 1,279,41 328,08 148,72
5621 5653	160 * 160 *	J G	DEPN GRADE SCHOOL YOUTH CENTER	40,901 7,888		269 2,282	30,436 28,349	672 6,781	10,424 -0-	-0- -0-	-0- -0-	<b>98,01</b> 119,94

\* GY Areas located in Bad Kreuznach Military Community

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#### TOTAL ENERGY CONSUMPTION BY GY AREA (FY 75 vs FY 82)

= 1975 FOSSIL FUEL AND ELECTRICITY (MILLION BTU) ■ = 1982 FOSSIL FUEL AND ELECTRICITY (MILLION BTU)



#### TOTAL ENERGY CONSUMPTION/SF BY GY AREA (FY 75 vs FY 82)

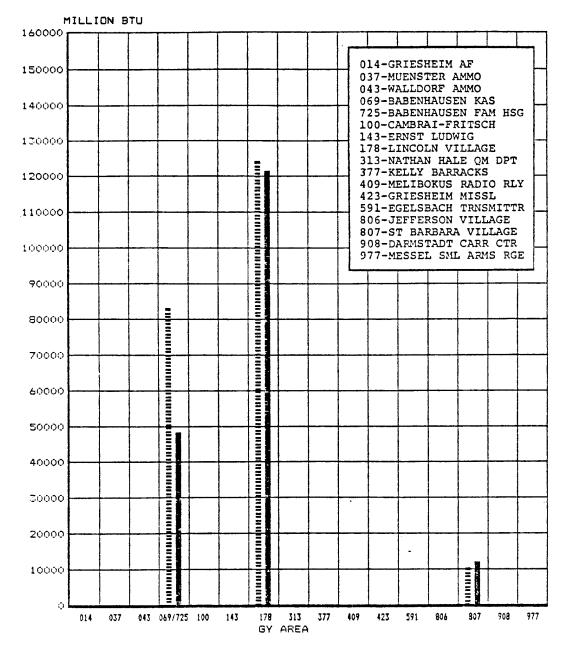
= 1975 FOSSIL FUEL AND ELECTRICTY (btu x 1000) = 1985 FOSSIL FUEL AND ELECTRICITY (btu x 1000)

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BTU/SQ.FT 2295 014-GRIESHEIM AF 2160 037-MUENSTER AMMO 043-WALLDORF AMMO 069-BABENHAUSEN KAS 2025 725-BABENHAUSEN FAM HSG 100-CAMBRAI-FRITSCH 1890 143-ERNST LUDWIG 178-LINCOLN VILLAGE 313-NATHAN HALE QM DPT 377-KELLY BARRACKS 1755 409-MELIBOKUS RADIO RLY 423-GRIESHEIM MISSL 591-EGELSBACH TRNSMITTR 1620 806-JEFFERSON VILLAGE 807-ST BARBARA VILLAGE 908-DARMSTADT CARR CTR 1485 977-MESSEL SML ARMS RGE 1350 1215 1080 unnunnun u 945 810 нини 00000 675 In the second second 540 anan ( man a 🛉 11 45 12 53 11 13 40 14 41 14 16 16 17 13 14 18 0 405 270 human nonnalanan unnun 3 num (1 mmm in - 5 135 N II II II I **WWWW** B 11 11 11 (numu) Num H IIIIII 111111 10000 Ó 977 313 377 409 423 591 806 807 908 143 178 014 037 043 069/725 100 GY AREA

# COAL CONSUMPTION BY GY AREA (FY 75 vs FY 82)

= = 1975 ■ = 1982



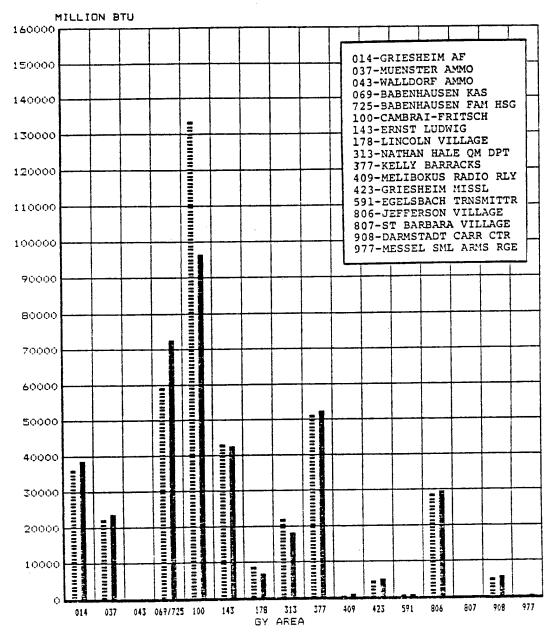
KLING-LINDQUIST, INC.

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#### FUEL OIL/GAS CONSUMPTION BY GY AREA (FY 75 vs FY 82)

**=** 1975 **=** 1992

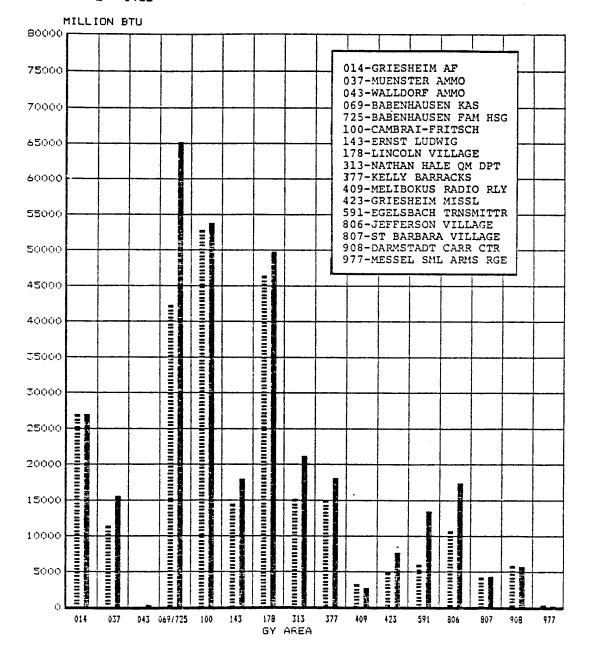
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KLING-LINDQUIST, INC.

#### ELECTRICITY CONSUMPTION BY GY AREA (FY 75 vs FY 82)

= = 1975 ■ = 1982

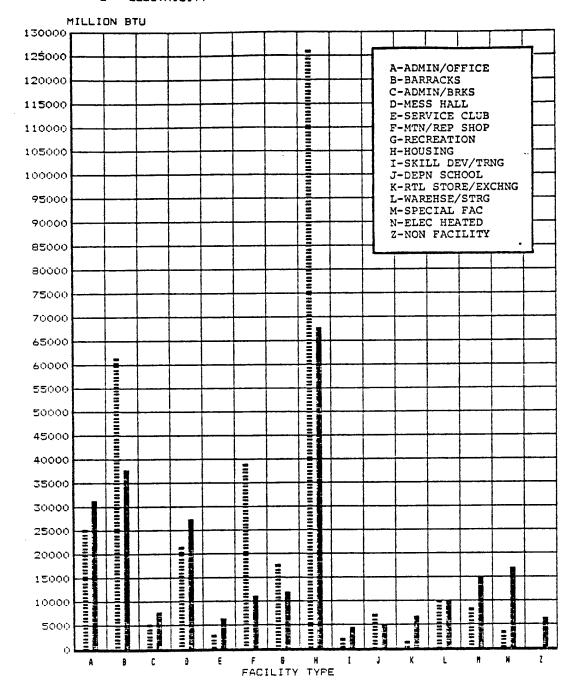


KLING-LINDQUIST, INC.

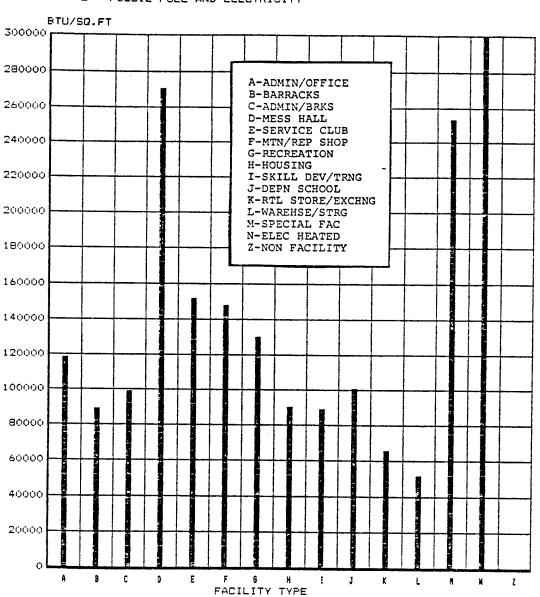
# CALCULATED ENERGY REQUIREMENT BY FACILITY TYPE (Fossil Fuel and Electricity)

(robbit ruct and nice

= = FOSSIL FUEL = ELECTRICITY



# CALCULATED ENERGY REQUIREMENT/SF BY FACILITY TYPE (Total Energy)



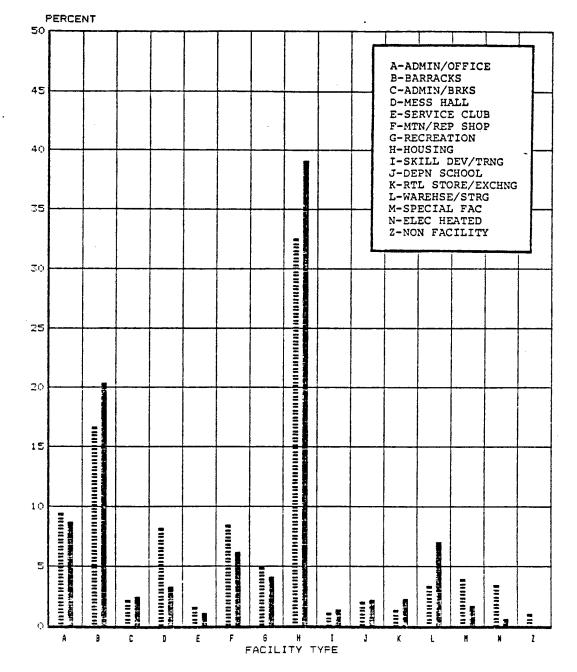
FOSSIL FUEL AND ELECTRICITY

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#### CALCULATED ENERGY REQUIREMENT BY FACILITY TYPE (Percent Area vs Percent Total Energy)

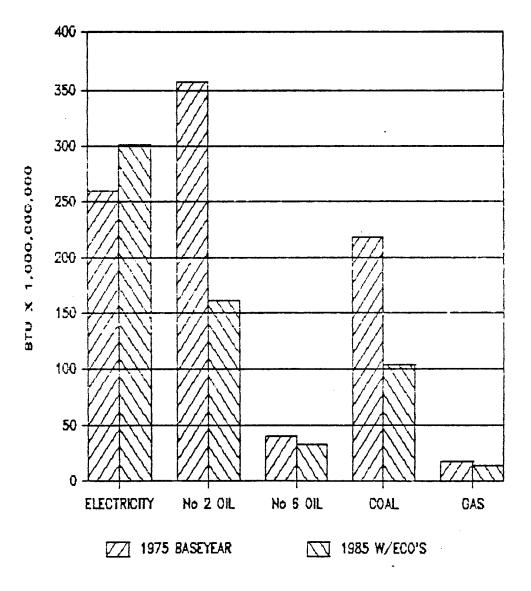
= PERCENT OF TOTAL ENERGY REQ ■ = PERCENT OF TOTAL AREA



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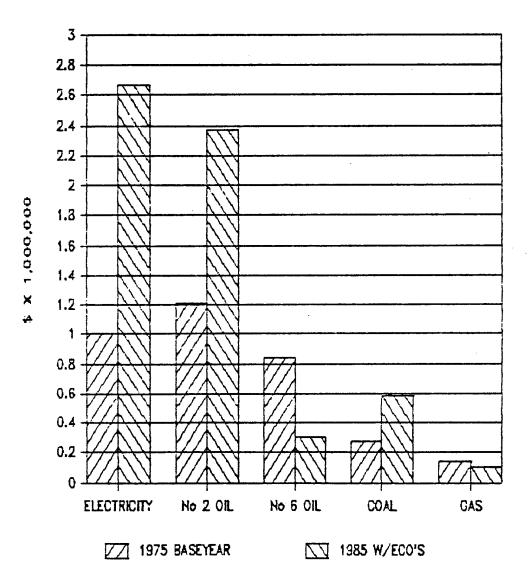
# ENERGY CONSUMPTION COMPARISON BY SOURCE (FY 75 vs FY 85 W/ECOs)



A-10



ENERGY COST COMPARISON BY SOURCE (FY 75 vs FY 85 W/ECOs)



A-11