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Prepared for Holme Roberts & Owen Denver, Colorado 80290

April, 1986

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APPENDIX C Daily Summary of Sewer Investigations

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1.0 INTRODUCTION

Chemical and sanitary sewer systems have been in use at the Rocky Mountain Arsenal since the initial construction of the South Plants and associated facilities in 1942. Some of these systems, such as the main sanitary sewer branches leading to the treatment plant in Section 24, have been only slightly modified since original construction. The chemical sewer system, however, has been extensively modified, rebuilt and partially removed over the course of forty years of operation. Figures 1.1 and 1.2 show the layouts of the sanitary and chemical sewer system over the entire Arsenal.

The sewer systems at Rocky Mountain Arsenal have been recognized by technical investigators as major contributors to contaminant transport. Complex combinations of exfiltration and contaminated groundwater and surface water infiltration may have resulted in the transport of both Army and lessee contaminants over large areas of the Arsenal. Morrison-Knudsen Engineers Inc. has initiated a field investigation of the RMA sewer systems to understand the evolution of the systems, assess their condition and to make preliminary determinations of their role in contaminant transport.

2.0 OBJECTIVE

This interim report summarizes the results of the initial phase of work described in the Morrison-Knudsen Engineers (MKE) document "Chemical and Sanitary Sewer Examination, Technical Plan," August, 1985. The scope of work of this Phase I is described in Section 3.1 of the Technical Plan and is summarized as follows:

Map compilation and preliminary review.

Initial field investigation.

- Field location of manholes and comparison with available mapping.
- Inspection of manholes.
- Water level determinations in flooded portions of sewer systems.
- Sewer water sampling.
- Air pressure testing of selected portions of sewer systems.
- Jet cleaning and in-line television inspection of selected portions.

The primary purpose of this first phase of work was to provide sufficient information to select candidate sites for excavation, observation and sampling. The objective of the excavation phase of the field investigation is the determination of the present structural integrity of the sewer systems and their impact on the contamination of soils and groundwater.

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3.0 PROCEDURES AND STUDY RESULTS

The methods employed in this first phase of work consist of the following tasks:

- Sewer system layout determination.
- Water level determination in the sewers and adjacent groundwater.
- Water sampling.
- Low pressure air testing.
- Jet cleaning and in-line videotaping.

The following sections summarize the procedures followed and the subsequent results for each of the above tasks.

3.1 SEWER SYSTEM LAYOUT DETERMINATION

3.1.1 Review of Existing Drawings

Research into the available information documenting the original construction and subsequent modifications of and additions to the RMA sewer systems resulted in the following list of drawings summarized in Table 3.1. It is anticipated that other relevant documents will be discovered as work continues with the large volume of available information. The primary sources of drawings were those located in the RMA Facilities Engineering vault and the drawings provided by Shell Chemical Company (Shell).

When available, additional documentation provided by both Shell and the Army production was used to confirm or supplement the information obtained by drawing review.

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TABLE 3.1

RMA SEWER SYSTEM DRAWINGS

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I. Shell Chemical Company Drawings

-4-

Sheet 39 of 71; l June 1984; Basic Information Maps, General Sanitary Sever Map, Area 5; USCOE. April 3, 1978; Contaminated Waste Sewer System, Tank Room, 1st Floor Bldg. 514; April 3, 1978; Contaminated Waste Sewer System, North Room, AB-Unit, Bldg. 422; April 3, 1978; Contaminated Waste Sewer System, Dowtherm Area, Bldg. 514A; SCC. April 3, 1978; Contaminated Waste Sewer System, Area West of Bldg. 514; SCC. April 3, 1978; Contaminated Waste Sewer System, Area West of Bldg. 512; SCC. April 3, 1978; Contaminated Waste Sever System, Area East of Bldg. 511; SCC May 16, 1978; Foundation Location Plan & Details, Effluent Rail Car Loading Facility; SCC. South Room, Bldg. 422; SCC April 3, 1978; Contaminated Waste Sewer System, 1st & 2nd Floor, Bidg. 515 Extension; SCC. April 3, 1978; Contaminated Waste Sewer System, 1st Floor, Bldg. 471; SCC. April 3, 1978; Contaminated Waste Sewer System, Tank Room, Bldg. 422; SCC. 525; SCC. April 3, 1978; Contaminated Waste Sewer System, 1st Floor Bldg. 515; SCC. April 3, 1978; Contaminated Waste Sewer System, 1st Floor Bldg. 516; SCC April 3, 1978; Contaminated Waste Sewer System, North of Bldg. 515; SCC. April 3, 1978; Contaminated Waste Sewer System, Bldg. 515A; SCC. April 3, 1978; Contaminated Waste Sewer System, 1st floor Bldg. April 3, 1978; Contaminated Waste Sewer System, Bldg. 451; SCC. April 3, 1978; Contaminated Waste Sewer System, Bldg. 532; SCC. Contaminated Waste Sewer System, Bldg. 512; SCC. April 3, 1978; Contaminated Waste Sewer System, Bldg. 517; SCC. April 3, 1978; Contaminated Waste Sewer System, April 3, 1978; scc. scc. II. <u>Army Drawings</u> YE-13452-1 18-02-01 YE-13366 {E-13432 YE-13433 KE~13435 XE-13353 YE-13354 YE-13335 YE-13356 YE-13361 YE-13365 YE-13424 ¥E-13428 **YE-13429** (E-13430 YE-13431 YE-13434 YE-13438 YE-13441 18-02-01 YE-13427

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Sheet 40 of 71; 1 June 1984; Basic Information Maps, General Contaminated Waste Map, Area 5; USCOE.

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November 7, 1942; T.C. Plant Area - Industrial & Sanitary Sewers; H. K. Ferguson. April 23, 1943; Chlorine Plant General Utility Map - Industrial & Sanitary Sewer September 17, 1942; Sewerage Facilities ~ West Section Plants Area - Plan Main A & Lateral "C" (with revisions); WRS&K. February 19, 1957; Contaminated Waste Line Addition, Flans, Sections and Details, Sheet 38 of 71; 1 June 1984; Basic Information Maps, General Water Map, Area 5; August 14, 1943; Storm Drainage & Industrial Waste, Plants Area Except I.O.B.; Whitman, Requardt & Smith - H. A. Kuljian & Co. Engineers (WRSEK). February 26, 1943; Utility Layout Map for Manufacturing Plant Areas - Sanitary October 25, 1944; Layout Plan, Steam, Water, Sewer Lines and Sump Pit Details; Office of District Engineer. October 25, 1948; Sanitary & Industrial Wastes Revisions and Additions to Main Outfalls for Shell Plant; RMA. Sheet 1; June 22, 1964; Process Water Lines and Pump Station - Sewer Line Plan August 4, 1952; Sanitary Facilities - Buildings 751, 752 and Repair Shop; RMA. 1942; Process Waste Disposaln Caustic Waste Basin, Dam & Drainage March 5, 1976; Contaminated Waste Laterals from MH6 on Chlorine Plant Line to Buildings 313 and 314; RMA. October 25, 1948; Sanitary Sewer - Plan & Profile M.H.S-Al to M.H.S-A4; RMA. September 23, 1942; Sewerage Facilities - East Sections Plants Area - Plan Profile Main B (with revisions); WRSEK. August 14, 1943; Sanitary Sewers - Plants Area Except I.O.B.; WRS£K. February 26, 1943; Utility Layout Map for Manufacturing Plant Areas Uncontaminated (Return) System; WRS£K. February 26, 1943; Utility Layout Map for Manufacturing Plant Areas Contaminated Waste & Surface Drainage; WRS&K. from Chlorine Plant; WRSEK. Mains; H. K. Ferguson. East Plants Area; RMA. Sewer System; WRStK. and Profile; USCOE. November 9, A-8/456.6E/A-1 7614-2693 7614-2762 7614-2013 7614-2759 7164-2014 7164-2032 18-02-01 7614-159 71-07-11 SK 417 E 2 - 1 8 - 4 SK 418 SK 419 D6-3-2 D6-3-1 D6-2-3 E6-5-1

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January 1944; H Purification and Container Decontaminating Plant; Plot Plan - Pit Drainage, Pump and Steam Lines & Details; Office of District Engineer. Sheet 4 of 6; May 26, 1952; Warehouses 347, 362 and 363, Water and Sanitary Sewer Lines; USCOE. August 1948; Ton Container Reconditioning Plant, Sewers and Drainage Facilities; March 1953; East Plants Area, Contaminated Sewer for Building No. 732; Plan and Sheet 1 of 6; May 26, 1952; W.P. Change House, Water and Sanitary Sewer Lines; Sheet 2 of 6; May 26, 1952; Maintenance Change House, Water and Sanitary Sewer Lines; USCOE. Sheets I to 13; June 14, 1956; Drains and Impervious Blanket (Sewer Plans and August 11, 1965; Relocation of Metering Stations on Contaminated Sewer System; Sheet C-2; June 1979; South Plants Liguid Waste Collection System, Civil Site Plan; Black & Veatch, USCOE. August 8, 1946; Decontamination Pit Overflow Drain, Trap Detail and Location. July 29, 1975; Building 743, Site Plan and Contaminated Waste Main, Plan and December 26, 1944; M74 Program - Cup Filling, Utilities Layout and Details; Office of District Engineer. May I, 1945; Additional W.P. Storage Facilities, Plot Plan - Utilities and Details; Office of District Engineer. January 7, 1977; South Plants Area, Contaminated Waste Sewer System; RMA. September 13, 1954; I.O.B. Àrea Sewerage Facilities; RMA. October 1945; West Plants Area Sewerage Facilities; RMA. October 1945; East Plants Area Sewerage Facilities; RMA. Profiles); USCOE. Profile; RMA. A-8/456.158/A-1 A-8/515.1/A-1 A-8/453.18/A AW-71-07-09 71-17-01 71-08-01 71-08-01 71-08-01 71-07-17 D6-732-1 C6-537-1 E6-743-1 D-676C D-674C D-675C E6-62-1 E6-5-4 E6-2-4

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Sheet 1; February 24, 1961; UDMH-Hydrazine Storage Facility, Disposal Waste Line; Stearns-Roger, USCOE

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August 3, 1956; Chlorine Plant Area, Relocation of Stilling Basin, Sump and Pump Plan; RMA. Sheet 1; April 10, 1956; Decontamination and Reconditioning Building, Utilities Flan; Ken R. White AEE, USCOE. June 20, 1946; Ton Container Reconditioning Plant, Building 538, Sewerage and Drainage Facilities; RMA. May 7, 1952; HD Shell Filling, Profile of Contaminated Sever Line. May 7, 1951; HD Shell Filling, Contaminated Sewer Line Plan, RMA. D6-538-1 71-07-05 D5-50-13 D6-60-1 D6-60-2

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3.1.2 Field Confirmation of Sewer Alignment

A review of the available documentation of the RMA sewer systems resulted in apparent discrepancies between various sources. Examples of such discrepancies are: pipe diameters, manhole locations, horizontal alignment and contradictory building service line locations. Therefore, field reconnaissance surveys commenced in October 1985 by Morrison-Knudsen Engineers to both confirm the accuracy of the drawings and resolve, when possible, the discrepancies. The South Plants sanitary sewer system, the sanitary main lines to the treatment plant in Section 24, the South Plants contaminated sewer system and the portion of the North Plant contaminated sewer in Section 36 were traced on foot and inspected from the surface without lifting manhole covers. This allowed the investigating team to quickly determine the areas of questionable alignment and to check the drawings against field conditions.

A review of the June, 1960 Shell Chemical Company drawings, ZE 6003-(A&B), ZE 6005-(A&B) and ZE 6006-(A&B), indicated that a color coding system existed for manholes. Sanitary sewer manholes were yellow, contaminated waste sewer manholes red and process water return manholes blue. Field observation indicated that many manholes had residual paint from this earlier color coding. It was often necessary to locate manholes under asphalt paving, gravel, or soil using a magnetic locator, and then uncover them with hand tools. In several instances, manholes could not be located using these techniques. When the available documentation confirmed the use of a particular manhole that showed no signs of past painting, MKE personnel spray painted the cover the appropriate color.

Prior to MKE field reconnaissance, representatives of Ebasco Services Incorporated, an Army contractor, had conducted a similar exercise. In those instances where a manhole could not definitely be determined to be part of either the sanitary, contaminated, or process water return system, the Army 04/28/86

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contractor painted it both blue and red. After consultation with the RMA Facility Engineer and Ebasco, the MKE team repainted some of these manholes the appropriate color after a careful review of the available drawings. Even after this effort, however, several manholes could not be categorized due to a lack of documentation.

To provide information for future health and safety determinations, the MKE field reconnaissance team inserted instrumentation probes into any manholes which provided access without lifting the covers. Readings were taken with a Combustible Gas Meter, Organic Vapor Analyzer, and an Army M8 Surety Agent Meter. No positive indications of Army agents were detected, although organic vapors were detected in both the sanitary and contaminated waste sewers.

After the initial field reconnaissance of sewer manholes was conducted, MKE personnel returned to those areas of the sewer systems where identification was not possible from surface observation only and removed the manhole covers for subsurface observation. This procedure was conducted in "Level B" protective clothing and equipment (supplied air respiratory protection). Readings were taken with the health and safety instrumentation, and field notes were compiled indicating the orientation and approximate diameter of incoming and exiting sewer pipes and the construction materials of manholes and No manholes were entered - all observations were made pipes. from the ground surface. Some manholes were observed to be flooded with water and/or filled with soil or concrete and therefore observation of pipe alignment was not possible. Comparison with the available drawings confirmed that field conditions were often not accurately depicted by any of the documents assembled in the original research effort. Typical examples of such discrepancies include dozens of unmapped pipes entering manholes from unknown sources, contradictory pipe alignments and different pipe materials. Such conditions were particularly evident in the contaminated sewer system.

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In addition to the drawings listed in Table 3.1, a 1979 Shell Chemical Company compilation of contaminated sewer manhole data was utilized in the field reconnaissance effort. (Appendix A). Although this document did not address several of the contaminated sewer manholes, it proved helpful in furthering MKE understanding of the flooded portions of the system.

Health and safety instrumentation readings taken in manholes which had no openings to the atmosphere and therefore no opportunity to vent light organics often showed high levels of organic vapor concentrations. For example, contaminated manhole W1 (Shell Chemical Company designation) was uncovered in the middle of a gravel road under three inches of hard packed soil and gravel (Figure 3.3). The Organic Vapor Analyzer (OVA) ionization detector flame was extinguished after "pegging" at the maximum scale reading of 1000 ppm. The Lower Explosive Limit reading in the manhole was twenty-four percent. Table 3.2 summarizes all organic vapor concentration readings taken in the RMA manholes. The table reflects the increases in organic vapor concentrations due to the jet cleaning of the sewers during the television inspection work described in Section 3.6 of this report.

3.2 DESCRIPTION OF SOUTH PLANTS SEWER SYSTEMS

Figures 3.1, 3.2 and 3.3 show the current understanding by MKE of the South Plants contaminated and sanitary sewer systems. These drawings depict the underground sewers prior to the installation of the Shell Chemical Company above-ground contaminated sewer in 1980-1981. Figure 3.3, showing the contaminated sewer system on the east side of the South Plants, includes the Army Liquid Waste Collection System which at present collects chemical waste from active Army buildings, stores the liquid in Tank 555 and then treats the liquid prior to discharge to the sanitary sewer system.

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TABLE 3.2

HEALTH AND SAFETY INSTRUMENTATION READINGS FROM RMA SEWER MANHOLES (OCTOBER-DECEMBER, 1985)

.

| MANHOLE NUMBER | OVA READINGS ¹ , ppm | MANHOLE NUMBER | OVA READINGS ¹ nom |
|---|---------------------------------|----------------|-------------------------------|
| Contaminated Sewer: | | | - |
| E 1 | | | |
| E2 | | EM | 9.4 |
| E3 | ۰. | W4 | 1.2, 1.0 |
| E4 | | W4A | 2.0, 1.0 |
| E4A | | 80 | 1.0, 1.1 |
| E 4 B | | WG | 1.6.1.1 |
| 53 | 10.0, 1.2 0 0 | WGA | 2.0.1.0 |
| ESA | | W6B | |
| | | W6C | 3.0.1.0 |
| | | L M | • |
| 51 | | 6M | 21000 |
| 5 J b | 10.0, 1.0 | WII | |
| | 0.0 | W12 | |
| | 0.6 | W15 | • |
| | 2.5 | W16 | |
| | 50.0, 35.0 | W17 | • |
| 511 | 5.2 | W18 | |
| | >1000 | W21 | |
| 6118 6118 | 300 | W22 | |
| | 400 | W22A | |
| | 1.0 | W22B | |
| | 1.0 | W23 . | |
| | 1.0 | W24 | |
| 013 | 1.0 | W25 | |
| 5 T T T T T T T T T T T T T T T T T T T | 1.0 | W26 | |
| 5 L 10 T M | ×1000, 7.0 | W27 | |
| UTM | 5.0, 1.0 | M 2 M | |
| 2M 01 M2 | 22.0, 7.0 | W2.9 | |
| | | 0EM | |
| | | 8 | F · 1 |
| Army Numbering: | | | |
| | | | |
| 4 · | 1.0 | | |
| 1-A | 80.0, 1.1 | | 0.1 |
| (0 | 1.0 | 5-4 | 1.0 |
| I | | • | 1 |
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| MANHOLE NUMBER | OVA READINGS ¹ , PPm | MANHOLE NUMBER | OVA READINGS ¹ , ppm |
|--|---------------------------------|----------------|---------------------------------|
| Sanitary Sewer: | | | |
| Army Numbering: | | | |
| S 3 | | | |
| S4 | | | 30.0, 2.2 |
| S 5 | | 50T | 3.0, 2.0 |
| s6 | | 107 | |
| S9 | | 5 A 1 | C.1 |
| 40 | 2.1, 1.0 | 113 | 12.0, 16.0 |
| 41 | | 1174 | |
| | | 1178 | 20.0.1.7 |
| 40 C C C C C C C C C C C C C C C C C C C | | 1198 | 27.0.1.0 |
| 70 | | 120 (new) | 2.0 |
| ~ O | | 120.4 | 1.0 |
| | PHOTOVAC TIP, Ppm | • | PHOTOVAC TIP, DDA |
| 84 85 88 | 4.4 2.7 3.5 2.0 | 89 95 97 | 3.5 18.5 45.0 |

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¹Organic Vapor Analyzer - Instrument zeroed at 1.0 ppm, maximum and minimum values reported

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The following discussion briefly summarizes the evolution and operation of the various systems.

3.2.1 West Side Sanitary Sewer (Figure 3.1)

The South Plants sanitary sewer system west of D Street was, for the most part, constructed before any lessees entered RMA. The sewer is primarily a vitrified clay pipe gravity sewer with lift stations located by Buildings 364 and 341A (Figure 3.1). The original construction around the Chlorine Plant area (Buildings 241, 242, 251, 254, etc.) and the Power Plant area (Buildings 321, 325) is intact, and, other than a few additional service lines, has not been extensively modified. The majority of the sanitary sewers serving the southwest warehouse area (south of manhole 110A) were constructed in 1944 or 1945 (per Army Drawing A-8/456.6E/A-1). The lines serving Buildings 347, 362 and 363 (west of manhole 1111 and south of manhole 111H) were constructed in 1953 or 1954, based on a review of Army Drawing 71-08-01, Sheet 4 of 6. The 1984 RMA Master Plan Maps (18-02-01, Sheet 39 of 79) indicate an additional line terminating at the east end of Building 362, but this was not located in the field.

The Chlorine Plant area is inactive; no flows were observed in the sanitary sewer west of manhole 105. The Power Plant and some warehouses are still in service, however, and sewage flows were observed entering manhole 107 on D Street.

3.2.2 <u>East Side Sanitary Sewer</u> (Figure 3.2)

The South Plants sanitary sewer system east of D Street has seen more modifications over its lifetime than the west side (Figure 3.2). The mains serving the mustard manufacturing area (manholes 122 to 101) and the incendiary oil bomb plant (manholes 124 to 126) are part of the original Arsenal construction in 1942. The line connecting manholes 115B

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(originally 115) to 101 was abandoned in late 1943 with the construction of the third M-1 Settling Basin, and the system was re-routed east to a new 115 and north to manhole 100 (Army Drawing 7164-2013, Revision IV).

In 1945, the line from manhole 116 to 117 was installed (Army Drawing A-8/456.15B/A-1) along with the lateral from manhole 125 to 125C (Army Drawing A-M-1). In 1948, the main from manhole SA-1 to SA-4 was constructed (Army Drawing D6-3-2). In 1952 to 1953 this line was extended to serve Buildings 543B, 544, 751 and 752 by installing a lift station and manholes SA-4A, SA-5 and SA-6 (Army Drawing D6-2-3). Also in 1952, the line from 117 serving Building 522B was installed (Army Drawing 71-08-01, Sheet 1 of 6). In 1974, manholes 120A through 120E were installed and the sanitary sewer south of manhole 120 was abandoned.

3.2.3 West Side Contaminated Sewer (Figure 3.1)

The South Plants contaminated sewer west of D Street originally served as both a conveyance for chemical waste and a storm sewer (Figure 3.1). The original 1942 system consisted of a vitrified clay pipe network in the Chlorine Plant area that collected contaminated waste and surface runoff and routed it south through pipes and open ditches that eventually flowed west to Sand Creek Lateral. The original manholes (designated by the "I" numbering series) were often covered with open grates that allowed surface runoff entry to the system. MKE field personnel have located these manholes and observed the grated manhole covers. In addition to serving the Chlorine Plant, the sewer received wastes associated with the phosgene bomb filling activities in Building 331 in 1944 (Army Drawing D-674C).

In 1956, with the construction of Basin F, the Army constructed a contaminated sewer to transport South Plant wastes to Basin F. Manholes 4-1, 4-2 and 4-3 were built in the Chlorine Plant area

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at this time to re-route the Chlorine Plant wastes north to the original caustic waste line (manhole 6) and on to Basin F. This new line picked up effluent from the original Chlorine Plant contaminated sewer by the operation of a cross-connection and pump (See detail, Figure 3.1).

In 1976, the Army ran a lateral from Buildings 313 and 314 west across D Street and joined the sewer to Basin F at manhole 6 (manholes 6-1, 6-2, 6-3 and 6-4). This is depicted by Army Drawing E2-18-4.

3.2.4 East Side Contaminated Sewer (Figure 3.3)

The east side of the South Plants contaminated sewer system has seen the most extensive and complex series of modifications of any of the RMA sewer systems. Figure 3.3 depicts the underground system as it existed prior to the 1980-1981 construction of the Shell above-ground system. This system became completely operational in January of 1982.

The original contaminated sewer system in the east side of the South Plants was a conveyance for chemical effluents and storm runoff. The system consisted of a network of gravity vitrified clay pipes, open, unlined ditches and culverts that terminated at the 30-inch pipe just west of the M-1 Settling Basins. The M-1 Basins received process wastes from early Army Lewisite production in Building 514 via a system of above-ground pressure The waste was neutralized with lime slurry from piping. acetylene production, the solids settled out and the liquid decanted to the 30-inch main. The 30-inch main then crossed under December 7th Avenue, turned northeast at manhole 1-A and discharged to the Lime Settling Basins. Manhole 1-A has been located by MKE field personnel. The manhole is flooded with water due to the plugging of the outfall pipe with brick and mortar.

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The main contaminated gravity sewer line that received wastes from the original Army production during the war years is shown on Figure 3.3 as manholes W12, W15, W16, W21, W22, W25, W26, W27, W28, W29, (14), (15), (16), (17), and W31. (The numbers in parentheses designate Army numbering; the "W" and "E" series manholes designate Shell numbering.) Although certain portions of this line may have been replaced, an MKE review of the available documentation has, concluded that this reach is essentially the same today as it was in 1942. Exceptions to this would be rebuilt or replaced manholes and the bypass of manhole (12) with the construction of W28 (See Army Drawing 7614-2759).

Underground gravity sewer service to Army buildings 514, 536, 537 and 538 was originally provided around 1944 to 1946 with the construction of manholes (1), (1A), (1B), (1C) and (2) (Army Drawings D6-538-1, C6-537-1 and A-8/453.1B/A-1). This construction received waste from mustard purification and ton container decontamination activities and transported it directly north across December 7th Avenue and past the east edge of the Lime Settling Basins to Basin A. At approximately the same time in this same area, manholes (4), (5), (6), (6A), (6B) and (1D) were constructed and discharged to the same 12-inch vitrified clay pipe that crossed December 7th Avenue (Army Drawings E6-62-1 and C6-537-1).

In 1951, a force main was constructed connecting 742A to manhole (1A) north of Building 538 (Army Drawing D6-60-1). This main discharged to an unnumbered trap, or manhole, immediately south of Building 727. From this structure it flowed by gravity to manhole (1A) and on to Basin A.

In 1953, a contaminated sewer receiving effluent from Building 732 was constructed. This line crossed December 7th Avenue and discharged to a ditch in Section 36 that routed the effluent to Basin A (Army Drawing D6-732-1). The ditch is

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visible in available aerial photography and, along with the associated manholes, has been located in the field by MKE personnel.

Also in 1953, the Julius Hyman Company installed a 12-inch sewer that tied into the existing line between manholes (1B) and (1). Manholes H-1 and H-2 were constructed at this time (Julius Hyman Drawing C-2436). This line provided a means of segregating Hyman waste flows from Army waste, and discharged them to a stilling basin located at the southeast corner of the Lime Settling Basins. The effluent entered Basin A from the stilling basin via an open ditch. At some time between 1960 and 1976, the line between manholes E5 (originally H-1) and E11 was abandoned and bypassed with the construction of E2, E3 and E4 (Shell Drawing ZE-6005-A, Revised 1976).

The construction of these parallel sewer lines made it possible to install the "east meter" (adjacent to Building 503 in Figure 3.3) in 1965, thereby allowing the monitoring of Shell effluents separately from the Army's (Army Drawing E6-2-4). Prior to this meter installation the flows were simply recombined north of December 7th Avenue and routed to Basin F with its construction in 1956.

In 1957, the Army constructed a 6-inch sewer line and manholes (21), (22) and (23) to carry waste flows from Buildings 313 and 314 (the lab and laundry) to the main sewer at manhole W21 (4) (Army Drawing E6-5-1). Until this time, the flows from these two buildings were carried by culverts and open, unlined ditches to the original 30-inch main running northward along the western edge of the M-1 Settling Basins. With the construction of the west meter in 1965 (Army Drawing E6-2-4), the Army flows from the lab and laundry were included in the metered volumes. This was remedied by the 1976 construction of a branch sewer which carried the lab and laundry waste flows west across "D" Street to manhole 6 in the Chlorine Plant area (Army Drawing E2-18-4).

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The main sewers in the area of Building 534B, the Shell-built Planavin unit, were built in 1965. It is known from the Shell documents that manhole W3 was constructed in 1970 when the line between W2 and W4 was abandoned. Later, in 1977, the line between W3 and W4 was abandoned.

In 1975, the Army constructed a force main from Building 743 to manhole south of Building 727 (Army the then existing 1979, this segment was Drawing E6-743-1). Later, in incorporated into the South Plants Liquid Waste Collection System, which collects Army effluents, stores them in a 170,000 gallon tank ("Building" 556) and routes them to a treatment unit in Building 540 prior to discharge to the sanitary sewer (Army Drawing 71-07-17, Sheets C-2). Force mains "A", "B", "C", and "D" are part of this 1979 collection system and are still operational today.

One portion of the South Plants contaminated sewer system that has seen particularly extensive modifications is the area served by manholes W31, W32 and W33. As shown on Figure 3.3, manhole W33 is precast concrete, and manhole W32 has been converted to a sump that discharges to the sewer north of Building 451. A review of Shell documentation indicates that these changes were made in 1979, and resulted in the abandoning of the contaminated sewer upstream of W27.

Prior to the installation and partial operation of the Shell above-ground sewer system (1980 to 1981), the Denver Effluent Treatment (DET) system received effluents from the underground gravity sewer by pumps located in Buildings 503 and 502 near the east and west meter pits. The pumps and sumps associated with Buildings 503 and 502 were installed in 1975. Later, in 1978, Shell disconnected from the main sewer that transported contaminated waste to Basin F. Also at this time, the 12-inch line connecting manholes W1 to E2, along with manhole EW1, was installed to allow the transfer of effluent from the west side

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to the east. Presumably, the portions of the contaminated sewer near the DET system (buildings north and east of 538) were constructed prior to disconnecting from the sewers to Basin F in 1978.

3.3 WATER LEVEL DETERMINATIONS

The field reconnaissance survey of the South Plants contaminated sewer system indicated that a significant portion of the system was flooded with water. Therefore, the MKE investigation team took measurements of the water levels in the manholes to determine the relationship of the sewer water to the South Plants groundwater table. Figure 3.4 depicts the flooded portions of the contaminated sewer.

3.3.1 Contaminated Sewer Water Levels

As shown by Figure 3.4, the portion of the South Plants contaminated sewer along December 7th Avenue is flooded. In 1982, the Army plugged the three northbound contaminated sewer mains exiting the South Plants. The 12,000 feet of contaminated sewer from immediately north of December 7th Avenue to Basin F in Section 26 was removed at this time. Field observations by MKE personnel in October 1985 indicated that many surface water entry points into the contaminated sewer still exist in the South Plants area. Uncovered sumps and area drains apparently allow precipitation and runoff to recharge the system. Presumably, any leaking roofs in abandoned process buildings would also contribute to this recharge via floor drains.

From mid-October to early November 1985 and also in April of 1986, MKE personnel took measurements of water depths in the South Plants contaminated sewer manholes to determine water surface elevations in the system. Differential level circuits were run from the southwest corner of Section 36 into the South Plants area to verify the relative elevations of manhole rings

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as reported by Shell Chemical Company documentation This MKE vertical control survey was based on the (Appendix A). National Geodetic Survey (NGS) datum established on the RMA by International Technology Limited (ITECH) in March, 1985 to support Environmental Science and Engineering, Inc. work in This surveying confirmed the approximate relative Section 36. elevations of manhole rings as shown in Appendix A (\pm 0.3 feet) and also indicated that the Shell data in Appendix A was based on a datum approximately 0.6 feet higher than the NGS datum. (Comparison of ITECH's elevations for Section 36 corners with RMA Facility Engineer drawings showed on average a one foot differential.)

Measurements were made of the water surface levels below the manhole rings in the flooded South Plants contaminated sewer manholes. This data, along with the information in Appendix A, was used to construct profiles of the flooded portions of the contaminated sewer as shown in Figures 3.5A and 3.5B. Horizontal distances between manholes were estimated by scaling the lengths from Shell Chemical Company drawing YE-13347-1, August 1979.

3.3.2 Groundwater Levels

The profiles of the flooded portions of the South Plants contaminated sewers (Figures 3.5A and 3.5B) depict the groundwater table based on measurements taken in eighty-nine Shell Chemical Company wells during May and September of 1985. This well data was used to produce a computer-generated water table map and to prepare Figure 3.4, thereby assisting the MKE investigation team in selecting candidate sewer excavation sites that would not produce large volumes of water.

Inspection of the sewer profiles in Figure 3.5A and 3.5B shows that the water elevations in the northern-most manholes along December 7th Avenue (El and W1) were over four feet higher than

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the adjacent groundwater table during October, 1985. Presumably, wet weather directly recharges the sewers by means of exposed sumps and area drains, and water levels quickly rise in the downstream manholes. Afterwards, the system would equilibrate by exfiltrating into the groundwater. Insufficient information is available at this time to arrive at conclusions on exfiltration and infiltration rates and their distribution along the pipeline.

3.4 SEWER WATER SAMPLING

MKE personnel sampled the standing water in the South Plant contaminated sewers and also in the sanitary sewer system both in the South Plants and north of December 7th Avenue in November and December of 1985 and early January 1986. One objective of this sampling program was to characterize the water likely to be encountered in the sewer excavation phase and determine if it constitutes a hazardous rating under RCRA. A second objective was to provide sufficient water quality data to support a water treatment contingency plan in the event that the sewer excavation program generated significant volumes of water requiring treatment. Analysis was provided by the Rocky Mountain Analytical Laboratory, and analytical results are summarized in Table 3.3.

The sewer water sampling program sampled twenty-four manholes that were incorporated into ten individual samples and five composite samples, each composite representing two or more consecutive manholes of a particular portion of the sewer system. Refer to Figures 3.6, 3.7 and 3.8 to locate the areas of the sanitary and contaminated sewer systems that were sampled.

The samples collected in the abandoned contaminated sewers were taken from the relatively static water standing in the manholes. The assumption was made that vertical stratification would

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TABLE .3.3

| SELIER | LATED | ANALYSIS |
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| JCHEK | MHICK | ANALISIS |

| INORGANIC PARAMETERS CORROSIVITY IGNITABILITY REACTIVE SULFIDE REACTIVE CYANIDE TOTAL DISSOLVED SOLIDS TOTAL SOLIDS TOTAL VOLATILE SOLIDS TOTAL ORGANIC CARBON RCRA EP TOXICITY METALS ARSENIC BARIUM CAOMIUM CHROMIUM LEAD MERCURY SELENIUM SILVER | UNITS pH F ng/1 ng/1 ng/1 ng/1 ng/1 ng/1 ng/1 ng/1 ng/1 ng/1 ng/1 ng/1 ng/1 ng/1 ng/1 | MANHOLE DATE MCL (2 to)12 (140 NOT DEF. MOT DEF. MOT DEF. MCL 5.0 100.0 1.0 5.0 5.0 5.0 5.0 | E 1 10/18/85 7.75 105# ND(0.85) ND(0.1) ND(0.5) ND(0.05) ND(0.05) ND(0.05) ND(0.05) ND(0.25) ND(0.25) ND(0.001) NU(0.02) 0.058(0.03) | E2-E7 11/6/85 7.86 115± ND (0.5) ND (0.1) 440 (10) 510 (10) 100 (10) 11 (0.1) 0.004(0.002) 0.034(0.005) ND (0.005) ND (0.005) ND (0.002) ND (0.003) | 0.042 (0.005 | 11/6/85 7.55 119= ND(0.5) ND (0.1) 220 (10) 490 (10) 90(10) 12 (0.1) 12 (0.1) 0.042(0.005) 0.011(0.004) ND (0.005) ND (0.025) ND (0.001) ND (0.002) | |
|--|--|---|---|--|--|--|---|
| RCRA EP TOXICITY ORGANICS, PESTICI LINDANE 4,4,'-DOT ENDRIN METHOXYCHLOR TOXAPHENE PRIORITY POLLUTANT ORGANICS 2-BHC ALDRIN DIELDRIN ENDRIN KETONE ENDRIN ALDEHYDE | DES ug/l ug/l ug/l ug/l ug/l ug/l ug/l ug/l ug/l | MCL 400 20 10,000 500 MCL | ND(1.3) ND (7.8) ND (0.39) ND (16) ND (16) | ND (0.08) ND (0.24) ND (0.12) ND (5.0) ND (4.8) | ND (0.82) ND (0.06) ND (0.3) ND (1.25) ND (1.20) ND (0.015) 0.27 (0.020) ND (0.010) ND (0.010) | ND (0.003) ND (0.2) ND (0.6) ND (0.3) ND (12.5) ND (12.0) ND (0.15) 3.4 (0.20) 5.6 (0.1) 7.9 (1.0) ND (1.2) | 0.094(0.03) ND (0.29) ND (0.6) ND (0.43) ND (18) ND (17) |

NOTES AND ABBREVIATIONS ND=NOT DETECTED (0.01)= DETECTION LIMITS NF=NOT FLASHED #=IGNITABILITY DATA INVALID MCL=MAXIMUM CONTAMINATION LEVEL

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| | | Nanhole Date | W1-PIT 11/7/85 | W4-W6 11/14/85 | u7-u15 11/7/85 | W 88 10/18/85 | s a1 1/15/86 |
|---------------------------------|----------------|-----------------|-------------------|-------------------|-------------------|------------------|-----------------|
| INORGANIC PARAMETEKS | UNITS | NCL | | | | | |
| CORROSIVITY | pH | <2 to>12 | 8.58 | 7.36 | 7.33 | 7.09 | 7.43 |
| IGNITABILITY | F | (140 | 118 ± | 122* | 101* | 119± | 89 1 |
| REACTIVE SULFIDE | n g/1 | NOT DEF. | ND (0.5) | ND (0.5) | ND (0.5) | ND (0.05) | ND (1.0) |
| REACTIVE CYANIDE | ng/1 | NOT DEF. | ND (0.1) | ND (0.01) | ND (0.1) | ND (0.1) | ND (0.81) |
| TOTAL DISSOLVED SOLIDS | 5 ag /1 | | 450 (10) | 370 (10) | 248 (10) | | 505 (10) |
| TOTAL SOLIDS | ag/1 | *** | 1600 (10) | 506 (18) | 298 (10) | | 530 (10) |
| TOTAL VOLATILE SOLIDS | ag/1 | | 150 (10) | 65 (10) | 60 (10) | | ND (10) |
| TOTAL ORGANIC CARBON | mg/1 | | 29 (8.1) | 16 (0.1) | 15 (0.1) | *== | 36 (0.1) |
| RCRA EP TOXICITY METALS | UNITS | HCL. | | | | | |
| ARSENIC | ag/1 | 5.0 | 0.28 (0.002) | ND (8.02) | 2.0 (0.4) | ND (0.05) | 0.06 (0.002) |
| BARIUM | ng/ 1 | 100.0 | 0.060 (0.005) | 0.051 (0.005) | 0.039(0.005) | 0.22(0.005) | 0.04 (0.005) |
| CADMIUN | ag/1 | 1.0 | ND (0.004) | ND (8.004) | 0.021(0.004) | 0.054(0.004) | ND (0.004) |
| CHRONIUM | ag/1 | 5.0 | ND (0.805) | ND (0.005) | ND (0.805) | 0.27(0.005) | ND (0.005) |
| LEAD | ag/ 1 | 5.0 | ND (0.025) | ND (0.025) | ND (0.025) | 0.18(0.025) | ND (0.025) |
| MERCURY | ng/1 | 0.2 | ND (0.001) | 0.001 (0.001) | ND (0.001) | ND (0.001) | ND (0.001) |
| SELENIUM | mg/ 1 | 1.8 | ND (0.802) | ND (0.02) | ND (8.082) | ND (0.82) | ND (0.802) |
| SILVER | ng/ 1 | 5.0 | ND (0.003) | ND-(0.003) | ND (0.003) | 0.15 (0:003) | ND (0.003) |
| RCRA EP TOXICITY ORGANICS, PEST | ICIDES | MCL | | | | | |
| LINDANE | ug/1 | 408 | ND (20) | ND (0.2) | ND (2.0) | ND (2.2) | ND (0.07) |
| 4,4,'-DDT | ug/L | | ND (60) | ND (8.6) | ND (6.8) | ND (66) | ND (0.24) |
| ENDRIN | ug/L | 20 | ND (30) | ND (0.3) | ND (3.0) | ND (3.3) | ND (0.12) |
| METHOXYCHLOR | ug/L | 10,000 | ND (1250) | ND (12.5) | ND (125) | ND (140) | ND (5.0) |
| TOXAPHENE | ug/L | 500 | ND (1200) | ND (12.8) | ND (120) | ND (130) | ND (4.8) |
| PRIORITY POLLUTANT ORGANICS | UNITS | NCL | | | | | |
| 3-BHC | 89/L | *** | | ND (0.15) | 3.2 (1.5) | *** | |
| ALDRIN | ug/L | *** | | ND (0.20) | ND (2.0) | | |
| DIELDRIN | ug/L | | | 1.4 (0.1) | 9.2 (1.0) | | |
| ENDRIN KETONE | ug/L | | | ND (1.8) | 7.1 (10) | | |
| ENDRIN ALDEHYDE | ug/L | **** | | ND (1.2) | ND (12.0) | | |

NOTES AND ABBREVIATIONS ND=NOT DETECTED (0.01)= DETECTION LIMITS NF=NOT FLASHED ==IGNITABILITY DATA INVALID MCL=MAXIMUM CONTAMINATION LEVEL

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| INORGANIC PARAMETERS CORROSIVITY IGNITABILITY REACTIVE SULFIDE REACTIVE CYANIDE TOTAL DISSOLVED SOLIDS TOTAL SOLIDS TOTAL VOLATILE SOLIDS TOTAL ORGANIC CARBON | UNITS pH F mg/1 mg/1 mg/1 mg/1 mg/1 | Manifole Date Mcl (2 to)12 (140 NOT DEF. NOT DEF. | S 40 1/14/86 7.07 117# ND (1.0) ND (0.01) 260 (10) 280 (10) 280 (10) ND (10) 25 (0.1) | S 46 1/14/86 7.03 105* ND (1.0) ND (8.01) 220 (10) 260 (10) ND (10) 58 (0.1) | S 62 1/14/86 7.49 115# ND (1.0) ND (0.01) 300 (10) 300 (10) ND (10) 19 (0.1) | S 89 1/14/86 7.15 NF ND (1.0) ND (0.01) 290 (10) 320 (10) 320 (10) 32 (0.1) | S 100 1/14/86 |
|---|--|--|---|--|---|--|--|
| RCRA EP TOXICITY METALS ARSENIC BARIUM CADNIUM CHROMIUM LEAD MERCURY SELENIUM SILVER | UNITS mg/1 mg/1 mg/1 mg/1 mg/1 mg/1 mg/1 | HCL 5.0 100.0 1.0 5.0 5.0 0.2 1.0 5.0 | 0.018 (0.002 0.019 (0.005) ND (0.005) ND (0.025) ND (0.001) ND (0.002) ND (0.002) ND (0.003) |) 0.016 (0.002) 0.020 (0.005 ND (0.005) ND (0.005) ND (0.025) ND (0.001) ND (0.002) ND (0.003) | <pre>2) ND (0.002) (0.009 (0.005) ND (0.005) ND (0.025) ND (0.025) ND (0.001) ND (0.002) ND (0.003)</pre> | 0.012 (0.002) 0.023 (0.005 ND (0.004) ND (0.005) ND (0.005) ND (0.001) ND (0.002) ND (0.003) | D.032 (0.002) D.035 (0.005) ND (0.004) ND (0.005) ND (0.025) ND (0.001) ND (0.002) ND (0.003) |
| RCRA EP TOXICITY ORGANICS, PESTICI LINDANE 4,4,'-ODT ENDRIN METHOXYCHLOR TOXAPHENE PRIORITY POLLUTANT ORGANICS 2-BHC ALDRIN DIELDRIN ENDRIN KETONE ENDRIN ALDEHYDE | IDES ug/l ug/l ug/l ug/l ug/l ug/l ug/l ug/l ug/l | 20 10,800 500 HCL | ND (0.12) ND (5.0) ND (4.8) | ND (0.09) ND (0.24) ND (0.12) ND (5.0) ND (4.8) | | ND (0.09) ND (0.24) ND (0.12) ND (5.0) ND (4.8) | ND (0.09) ND (0.24) ND (0.12) ND (5.0) ND (4.8) |

NOTES AND ABBREVIATIONS ND=NOT DETECTED (0.01)= DETECTION LIMITS NF=NOT FLASHED #=IGNITABILITY DATA INVALID MCL=HAXIMUM CONTAMINATION LEVEL

NOT DEF.= NOT DEFINED (-)=NOT REPORTED

SEVER WATER ANALYSIS - Page 1.2

require a depth-integrated sample. The sampling depth interval was one foot. Sanitary sewer samples were taken in the flowing stream of water in the operating sewers.

Sampling methodologies in this effort were based on the techniques outlined in the USEPA manual <u>Characterization of</u> <u>Hazardous Waste Sites - A Methods Manual: Volume II, Available</u> <u>Sampling Methods</u> (EPA-600/4-83-040). All samples were routed through the RMA laboratory (Building 313) for surety clearance. Proper Chain of Custody procedures were followed and Quality Control samples (field blanks, field spikes, known concentration samples, sample replicates) were incorporated into the analytical program.

3.5 LOW PRESSURE AIR TESTING

In November and December of 1985, MKE conducted low pressure air testing of selected portions of the RMA sanitary and contaminated sewer system. This work was accomplished by subcontract to Guildner Pipeline Maintenance, Inc., a firm in the Denver area with past experience at Rocky Mountain Arsenal. The procedures described in ASTM C 828-80, "Low-Pressure Air Test of Vitrified Clay Pipelines" was followed. This specification is in Appendix B of this report.

The objective of this testing was to assist the investigators in refining the selection of specific sewer excavation sites. Low pressure air testing is an accepted technique for demonstrating the relative structural integrity of newly installed vitrified clay pipelines. It was recognized that due to the age of the original RMA sewers (forty plus years) and the severe service conditions, the test could only be an indicator of sewer segments that may warrant further investigation. The test is not considered in itself an adequate indicator of the structural integrity of a sewer. The segments of the RMA sewer systems that were air pressure tested are shown on Figures 3.6, 3.7 and. 3.8. All test sites failed to pressurize when air was introduced into the line. The conclusion was reached in the field that further air testing would not produce results that would enable the investigators to distinguish between the relative condition of the various sites tested, and therefore the air testing was halted and the investigating team proceeded with jet cleaning and televising of the lines. Refer to Appendix B for the Air Testing Standard Operating Procedure.

3.6 JET CLEANING AND IN-LINE VIDEOTAPING

Selected portions of the RMA sewer systems were televised by Guildner Pipeline Maintenance Inc. for MKE in December, 1985 and early January, 1986. Briefly stated, this procedure involved cleaning the segment of interest with a high pressure jet hose, stringing a cable between two consecutive manholes and pulling a black and white television camera through the lines to inspect and record the interior. This technique is a standard sewer maintenance procedure that locates trouble spots and permits in situ repairs without replacing whole sections of sewer line.

Refer to Appendix B for the Standard Operating Procedure for Jet Cleaning and Televising of Sewers. Table 3.4 summarizes the work accomplished in the low pressure air testing, jet cleaning and televising programs. Figures 3.6, 3.7 and 3.8 indicate the portions of the sewer systems that were jet cleaned and televised.

As demonstrated by Table 3.4, attempts at televising the contaminated sewer met with limited success. The portions of the abandoned South Plants contaminated sewers which were not flooded proved to be either so clogged with solids, partially broken or simply misaligned that the television camera assembly could not be pulled through the pipes in the few areas the jet

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TABLE 3.4

SUMMARY OF SEWER TESTING WORK

| | Sites Investigated | Contaminated | Sanitary | Other | Total |
|---|--------------------------|----------------------|----------|----------------|------------------------|
| Air Testing Jet Cleaning** Televising | 9 (2 invalid) 12 6 | 300' 945' 139' | 1025' 3 | 300'* 122'* | 900, 2650, 1270, |

*Due to inadvertent entry into storm sewer system.

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hose could pass through to string the cable. Other features that prohibited the televising of areas of interest were unorthodox sewer construction methods such as vertical and horizontal elbows that blocked the camera. Appendix C contains a summary of daily activities during the air testing and televising efforts.

In summary, seven sections of sewer were televised: contaminated sewer from manholes W22 to W21 (100 feet), W26 to W27 (7 feet), W21 to W17 (32 feet); sanitary sewer from manholes 117B to 119B (162 feet), S6 to S3 (357 feet) and 40 to 42 (490 feet). Also, 122 feet of 30-inch storm drain under December 7th Avenue was inadvertently televised. This line was initially mistaken for the original 1942 contaminated sewer main draining South Plant wastes to Basin A, but later jetting proved this assumption false when it was discovered the hose was actually in a newer storm drain.

No televising of the portion of the GB Plant contaminated sewer remaining in Section 36 was accomplished due to a lack of access at any two consecutive manholes.

4.0 PRELIMINARY CONCLUSIONS FROM PHASE I ACTIVITIES

The primary goal of Phase I of the RMA sewer investigations was the characterization of portions of the various sewer systems and subsequent selection of areas warranting additional investigation in Phase II. This goal was only partially realized. Due to the deteriorated condition of the South Plants contaminated sewer system, televising of this system was difficult and provided limited information from which to draw conclusions. The following discussion draws preliminary conclusions from the field observations and the review of the available Shell and Army drawings.

4.1 VIDEOTAPING

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The videotaping effort provided the following information:

The 12-inch vitrified sewer between manholes W22 and W21 is in poor condition and probably represents original 1942 construction. Approximately 90 percent of the pipe joints are cracked, with the cracks ranging from hairline cracks to more severe breakage. There are approximately 32 joints over the 100 foot length of this sewer segment.

The repeated attempts to videotape the 12-inch line between manholes W26 and W27 resulted in taping only 7 feet of the 220 feet of contaminated sewer line. Entry was made from the north end. This portion of the line was flooded due to MKE's jet cleaning efforts, indicating vertical misalignment. The pipe entering through the wall of manhole W26 was not properly grouted, which allowed the jet cleaning nozzle to pass beside the pipe into the surrounding soils. The reason for obtaining only 7 feet of coverage was due to a buildup of residual sewer solids on the TV camera skids that eventually blocked the lens and prohibited camera travel. These solids continued to block the camera after repeated attempts at cleaning the line with the sewer jetting equipment.

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Only 32 feet out of the total 165 feet of 6-inch clay sewer between contaminated manholes W21 and W17 was successfully televised. This line, constructed in 1957, has vertical alignment problems as evidenced by water standing in the pipe 22 feet from manhole W21. Prior to submerging the camera in this water, each pipe joint was observed to be offset, some quite severely. The camera halted at 32 feet from manhole W21 due to the inability of the camera skids to clear a particularly severe offset joint.

The three sections of contaminated sewer discussed above were the only portions of contaminated sewer successfully televised. Attempts were made to inspect other parts of the contaminated system, but field conditions prohibited successful investigation. Refer to Appendix C for a detailed summary of all attempts at televising the contaminated sewer.

As expected, the sanitary sewer system proved to be more readily inspected than the contaminated sewer. Television inspection of the segment between 117B and 119B indicated that two areas were broken, one of which had pipe fragments in the bottom of the pipe. Also, 16 offset joints were observed out of a total of approximately 53 joints. This segment of sewer is probably original 1942 construction.

In the Chlorine Plant area, 357 feet of 8-inch sanitary sewer from manholes S3 to S6 were televised. This portion of the system, considered to be original 1942 construction, appeared to be in better condition than the 117B to 119B segment. Offset joints were observed, although not as severe as the previously discussed areas. Longitudinal cracks were observed running from 105 to 108 feet, 111 to 114 feet and 177 to 180 feet from manhole S6.

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In Section 26, 490 feet of 12-inch sanitary sewer between manholes 40 and 42 were televised to provide an indication of conditions outside of the South Plants. Although pipe alignment appeared to be poor based on observed pipe joint offsets, no pipe breakage was observed.

4.2 MANHOLE CONDITION

As shown by Figures 3.1, 3.2 and 3.3, South Plants manholes are constructed with brick, precast concrete and cast-in-place concrete. Since original RMA manholes were constructed with brick, concrete construction is an indication of more recent activity. Precast concrete manholes are probably an indication of the most recent construction.

Inspection of manholes by MKE field personnel indicated that most of the contaminated sewer brick manholes have experienced severe chemical corrosion. Typical observed conditions were corroded metal rungs (oftentimes completely missing), missing mortar between bricks and, in extreme instances, partially eroded brick work or collapsing manhole walls due to an excessive removal of mortar. All observed manholes were photographed for documentation.

Inspection of manholes in the sanitary sewer system indicated that, for the most part, they were in fair condition considering the years of service. This is confirmed by the 1979 Memorandum Report by Black & Veatch.

Upon entry of contaminated manholes W21, W22, W24, W25 and W26, Guildner Pipeline Maintenance personnel expressed their uncertainty that the manholes had competent bottoms. Further inspection showed that the manhole inverts were sometimes constructed with brick and mortar and typically appeared to have eroded bottoms filled with soil. MKE field personnel hammered a probe into the manhole bottoms and in each case struck a solid

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surface within a foot below the invert. A review of Army Drawing 7164-2003, "Typical Details of Service Connections and Manholes", shows that the original manhole bottoms were not as deep as shown by the MKE field inspection.

4.3 POSSIBLE CONTAMINANT SOURCES FROM SEWERS

In addition to the various sewer-related contaminant transport mechanisms recognized in the Army literature, the MKE review of Army drawings and actual field conditions indicate some additional possibilities. The following summarizes these instances and it is anticipated that further investigation will yield others. Refer to Figures 3.1, 3.2 and 3.3.

4.3.1 Sewer Cross-Over Locations

- Drawing D6-3-1 shows two locations where contaminated lines from the mustard demil area (Buildings 536, 537 and 538) cross above the sanitary line between manholes SA-1 and SA-2.
- Drawing A-8/456.15B/A-1 shows approximately 150 feet of contaminated sewer running parallel to and over the sanitary sewers out of Building 522.
- Drawing E2-18-4 shows a contaminated line servicing the laundry and laboratory (Buildings 314 and 313) crossing over the sanitary sewer between manholes 106 and 105 and running north along "D" Street.
- Drawing 71-07-11, Sheet 1, shows the close proximity of the contaminated sewer draining the 1953 dichloro production area with the sanitary sewer running north out of MH 121. Also, the original 42-inch cooling water return line discharging to Upper Derby Lake runs underneath the contaminated line in this location. Shell

and Army documents indicate that this area of the South Plants has seen cross contamination of the sanitary sewer and cooling water return systems by acidic wastes from the contaminated sewer.

Drawing E6-5-1 shows a contaminated sewer line built by the Army in 1957 crossing over the existing sanitary line between sanitary manholes 117B and 117A. This contaminated line served the Army laundry and laboratory.

4.3.2 Chlorine Plant Contaminated Sewer Cross Connection

As detailed on Figure 3.1, a cross-connection exists between the original Chlorine Plant contaminated sewer and the 1956 contaminated sewer constructed by the Army along with Basin F. The connection was designed to operate as follows:

Waste and storm water flowing south out of manhole I-2 passed through a 20-inch line to the next downstream manhole and, by the installation of a baffle in this manhole, was diverted to a lift station that pumped the liquid north to a brick stilling basin. From this point the waste flowed north in the new gravity sewer on to Basin F. The details of this crossconnection are depicted by Army Drawing 71-17-01, Sheet 13.

MKE field personnel have located and photographed this arrangement. The baffle installation is a 1/4-inch steel plate that is keyed into the walls of the manhole and extends approximately three feet from the bottom of the manhole. In the event of either lift station mechanical problems, electrical problems or excessive sewer flows due to storm water, the effluent would overflow the baffle and continue on to the south and Sand Creek Lateral. The time frame of such overflows would be that of the GB-brine chlorine production experimental program from 1956 to 1957. This arrangement could also result in flows to Sand Creek Lateral after the Chlorine Plant was abandoned.

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At present, the baffled manhole is silted up to the top of the steel plate, as are several of the other manholes in the Chlorine Plant area.

4.3.3 M-1 Settling Basins

The M-1 Settling Basins, shown on Figures 3.2 and 3.3, were partially below-grade basins first used by the Army in 1943. These basins received slurried Lewisite process wastes, the solids were settled and the liquid decanted into the main 30inch sewer that ultimately crossed December 7th Avenue and discharged into unlined Basin A. Originally, two basins were built immediately south of December 7th Avenue. After these filled with solids, a third M-1 Basin was built in 1943 on the east side of the first two.

The three M-1 Settling Basins received Lewisite plant washdown, spills and off-spec material after the wastes were treated with lime in the decontamination reactors (Building 513). The basins also received wastes from the Acetylene Generation Building, the Thionyl Chloride Plant and the Arsenic Trichloride Plant. These unlined earthen structures are shown on early RMA drawings.

As reported in the RMA History, approximately 183,000 lbs. of mercuric chloride catalyst were discharged into the M-1 Settling Basins through November of 1943. In his deposition, George Donnelly describes his proposal to the Arsenal at that time to excavate the M-1 Basins and retort the waste to recover the mercury, some of which was actually recoverable in its elemental form from the ground surface. His request was denied, and the basins to this day remain covered with a few feet of dirt and gravel.

A review of Army drawings shows that the bottom elevation of the M-1 Basins is 5256.8. The sanitary sewer line immediately to the north of and adjacent to the M-1 Basins is shown

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approximately two feet lower, with manhole 101 at an invert elevation of 5254.6 and manhole 102 at 5255.4. Shell water level data taken between September 1979 and September 1985 indicates that groundwater elevations in the M-1 area have ranged from a high of 5257.8 (one foot higher than the M-1 Basins bottom and 2.8 feet above the sewer) to a low of 5254.4 (2.4 feet below the M-1 Basins and 0.6 feet below the sewer). The data shows that in this time period the groundwater level was typically over the sanitary sewer and just below the M-1 Basins.

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5.0 SELECTION FOR PHASE II EXCAVATION

The overall objective of the Phase I investigation of the RMA sewer systems was to provide additional information for the selection of sites for excavation, observation and sampling. In spite of the limited success in the televising of the contaminated sewers, this goal was achieved. A review of the operational history of the sewers, the 1979 and 1980 Black & Veatch sanitary sewer reports and the knowledge gained thus far in the Phase I investigation resulted in the selection of 17 candidate sites for additional investigation and possible excavation. These sites are described in Table 5.1. Figures 3.6, 3.7 and 3.8 show site locations.

The candidate sites have been surveyed and staked in the field; and RMA Facilities Engineer and MKE personnel have inspected the sites together. Possible interference with water and gas lines may eliminate some sites from further consideration. Other sites, specifically 8 and 15, have interference from overhead steam lines that may inhibit excavation.

The first 17 candidate sites listed in Table 5.1 have been discussed with USATHAMA and RMA personnel. In addition to these sites, Site 18 has been added to this list to allow for the possibility of investigating the sanitary sewer between manholes 101 and 102. Groundwater elevation readings of the Shell monitoring wells scheduled to be made in May will determine if this site will be sufficiently dry to allow excavation.

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WP-12301

TABLE 5.1 - CANDIDATE RMA SEWER EXCAVATION SITES

| | Potable water & Process water lines tun north-south. | 10" water line runs perpendi- cular to sewer. Should clear. | 10" water line near site. | 10" water line near site. | Army to remove red shed on site |
|---|--|---|--|--|---|
| Relevant Draufore | | • | | E6-5-1 | 66 – 5 + 1 5 + 1 |
| Ground Surface 6 *Groundwater Elevation | Ground elevation é 5270 per 1962 topo. Mater at ~2260+. | Ground @ 5270 Per 1960 topo. Water at 5260+. | Ground @ 5270 Per 1962 topo. Water at \$260+. | Ground ê E 5270 per 1962 topo. Water at 5260+ | |
| Depth Below Grade | • | , L , | ۰ ۵ | `6, 8 | |
| Reason for Ekcavating | Failed air test, jet hose stopped approx. 10' E of W29. Downstream of Dichloro Frod. Area. No pavement Near 1952 acid Leak. | On main trunk, near phossy water explosions in early 1950's, good access off pave- ment. Low ground. failed air test. | On main trunk, near phossy explosions in early 1950's. Possible access forth of RR. | Guildners TV'ing showed most joints are cracked. On main trunk. | TV'ing showed low area holding water near MH W21. This line carried waste from the lab and laundry. |
| Year Built | 1942 | 1942 | 1942 | 1942 | 1957 |
| Description of Site | 10" line between MH W29 & MH W28, SE of Bidg. 431, excevate near MH 29. | 10" line between MH W25 & MH W26, excavate Where most accessible. | 10" line running N. out of MH W25. | 12" line between.MH W21 & MH W22. Should have a portion NOT under pavement. | 6" line from MH W21 to MH W17. Portion NOT under pavement near W21. |
| Sever Type | Contaminated V.C.P. (Vitrified Clay Pipe) | Contaminated V.C.P. | Contaminated V.C.P. | Contaminated V.C.P. | Contaminated V.C.P. |
| Site # | - | N | m. | . | ŝ |

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TABLE 5.1 - Continued (WP-12301)

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| Comments | Good access. | Good access, open area. | 10" water main, 2" gas line plus overhead steam. | Good site. | Nearby water line on road shoulder. Should be OK. | Open site. |
|---|---|--|---|--|--|--|
| Relevant Drawings | 2 | 7164- 2032 | 7164- 2013 SK-419 | | 71-07- 11, Sheet 1 | 71-17- 01, Sheets 8 6 9. |
| Ground Surface 6 ⁴ Groundwater Elevation | Ground elevation @ 5270 @ MH 21. Water at 5260+. | Ground elevation at 5260 per 7164-2032. Water at 7 | Ground elevation ~5270.5 per 7164-2013. Water at 5260+. | Ground @ 5270 Per 1962 topo. Water at 5260 | Ground elevation at 5270. Water at 5260+. | Ground elevation average 6 5250. Water at 7 |
| Depth Below Grade | ·L_ | ŝ. | ,01_ | - 4 | , , , | , 1 |
| Reason for Excavating | Presumably as bad as MH W21 through MH W22. On main trunk. | Presumably a "virgin" 1942 line that would show construction techniques, COULD BE LAID 180° BACKWARDS. | TV'ing showed two cracked spots that may signify bedding/backfill problems. | Area impacted by Dichloro Production. | Shell documents show acid from Dichloro wastes got into this line. (Should dig near contaminated line). | Apparent sink- holes along pipeline. Historic area of unaccounted for losses. MH 5-3 has silty mud t vater, there- fore excavate upstream of MH. |
| Year Built | 1942 | 1942 | 1942 | 1942 | 1942 | 1957 |
| Description of Site | 12" line N. of MH W21 toward W16. A portion NoT under pavement. | 12" line running into caustic basin, Sec. 35. | 2 possible spots on line from 117B to 119B. | East of Bldg. 412. | Line N. of MH 121, which is plugged. Off edge of road in ditchline. | N. Plants contaminated sewer in Sec. 36, downstream of force mains. (Probably upsteam of MH 5-3). |
| Sever Type | Contaminated V.C.P. | Contaminated (never used?) V.C.P. | Sanitary V.C.P. | Contaminated V.C.P. | Sanitary V.C.P. | Contaminated V.C.P. |
| Site # | ø | ~ | œ | Ø | 10 | 1 |

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| | Open site. | Stearns-Roger to move scrap. 16" water line on road shoulder. Con- taminated | Water line Mater line Marby. Area of Marlier sewer repair. | Could be too close to RR, pverhead ferent | 36" water 1ine, plus others. Busy site. | 16" water line between road f building, parallel to sever. Also | |
|---|---|---|--|--|--|--|--|
| Relevant Drawings | | 0 L R O R L 8 | D6-3-2 ₩ - | D6-3-3 D6-3-2 06-3-2 | 62-18-4 11 11 80 | 456.6E/ 16 A-1 be per per | - 4 4 0 - 4 4 0 - 1 |
| Ground Surface 6 ⁴ Groundwater Elevation | Ground elevation @ 5225 per 1962 topo. Water at ? | Ground elevation @ 5272 per 1962 topo. Water at 5256. | Ground elevation @ 5266 per 1962 topo. Water at 5259 | Water @ ~5258. Ground @ 5268. | Ground @ 5268 per 1962 topo. Water at 5259. | Ground elevation @ 5258 per 1962 topo. Water at < 5250. | Ground & 5264 Groundwater elevation at ~5254 <u>+</u> . |
| Depth Below Grade | - 6 1 | ις Υ | ° S , | ັນ ເ | ، و | · · - | ° 6 ~ |
| Reason for Excavating | Nothing of interest on TV, but is near site of "temporary septic tank", | Guildner TV'd in 1980 & showed the top of pipe missing. | 1960 TV Work shows that TV camera fell into a "gap" in bottom of pipe. | 1980 TV Work showed "crushed pipe"; could be due to RR loading. | 1980 TV work shows "top of pipe missing". | 1980 TV work shows "crushed pipe". | Potential infil- tration site from bottom of M-1 Basins, per 1980 TV work. |
| Year Built | 1942 | 1942 | 10/1948 | 10/1948 | 1942 | 1944- 1945 | 1942 |
| Description of Site | 18" line near manhole 40 on main SS trunk, Sec. 26. | 8" line South of Bldg. 321, 160' South of MH 110. | 6" line south of 536, 230' East of manhole SA-2. | 6" line North of Bldg. 543, "15' N. of MH SA-4. | 12" line 226' North of MH 106. | 6" line North of Bldg. 344, ll4' East of MH 1111. | 12" line between MH 101 and MH 102. |
| Sewer Type | Sanitary V.C.P. | Sanitary V.C.P. | Sanitary V.C.P. | Sanitary V.C.P. | Sanitury V.C.P. | Sanitary V.C.P. | Sanitur: V.C.P. |
| 51te # | 12 | | 14 | | 16 | | 18 |

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*Water elevations based on September 1985 data.

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TABLE 5.1 - Continued

(MP-12301)

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LIST OF FIGURES

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| FIGURE NO. | |
|------------|--|
| 1.1 | RMA Contaminated Sewers |
| 1.2 | RMA Sanitary Sewers |
| 3.1 | Contaminated and Sanitary Sewer Systems - West Side of South Plants Area |
| 3.2 | Sanitary Sewer System - East Side of South Plants Area |
| 3.3 | Contaminated Sewer System - East Side of South Plants Area |
| 3.4 | Flooded Portions of East Side South Plants Contaminated Sewer |
| 3.5A | Contaminated Sewer Profiles |
| 3.5B | Contaminated Sewer Profiles |
| 3.6 | Sampling and Field Investigation Sites, West Side South Plants Sanitary & Contaminated Sewers |
| 3.7 | Sampling and Field Investigation Sites, East Side South Plants Sanitary Sewers |
| 3.8 | Sampling and Field Investigation Sites, East Side South Plants Contaminated Sewer |

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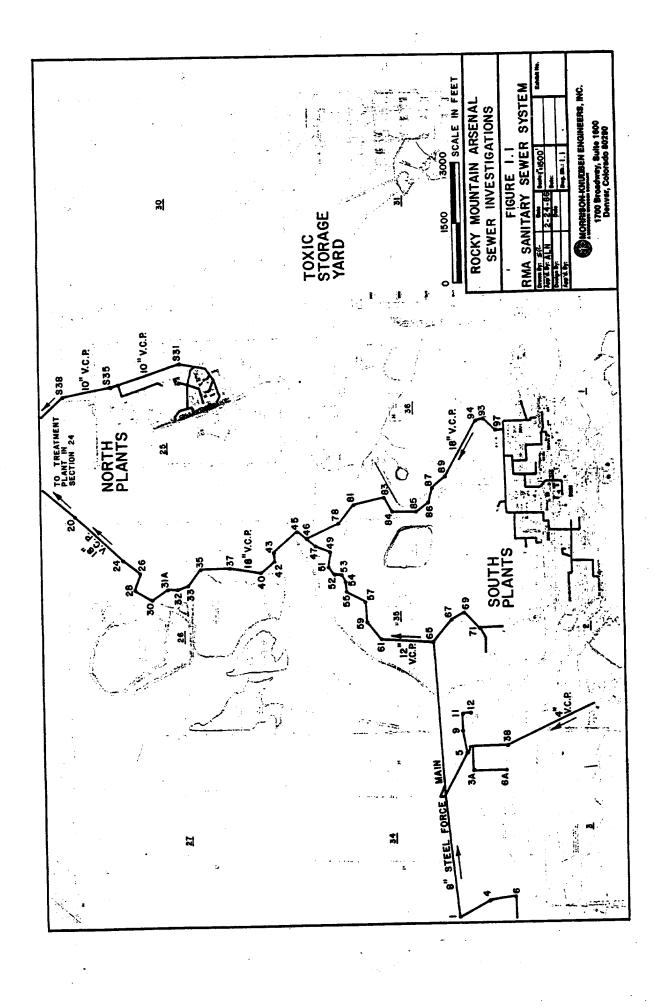
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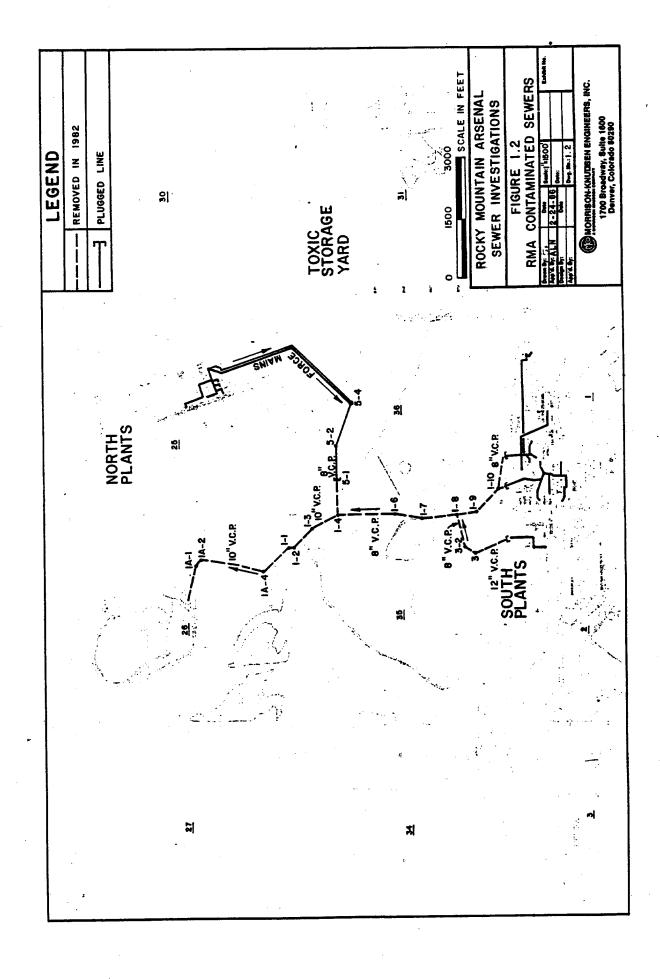
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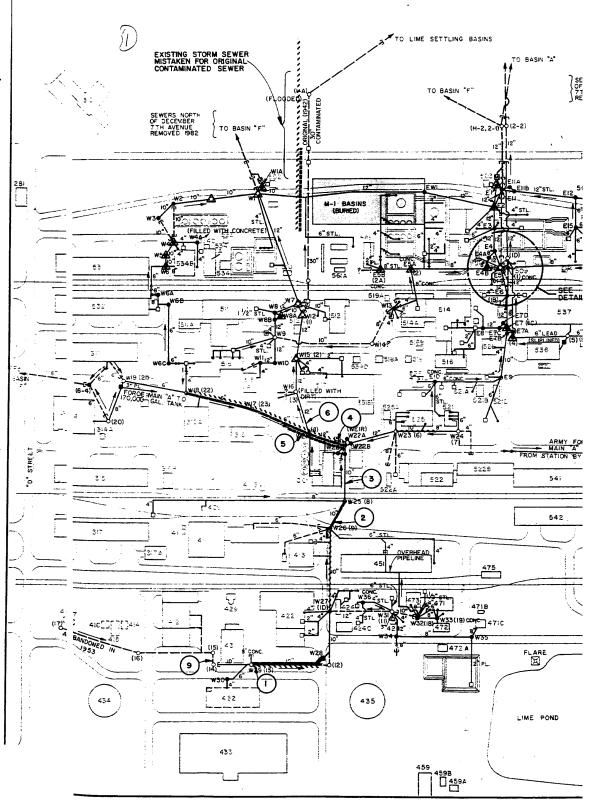
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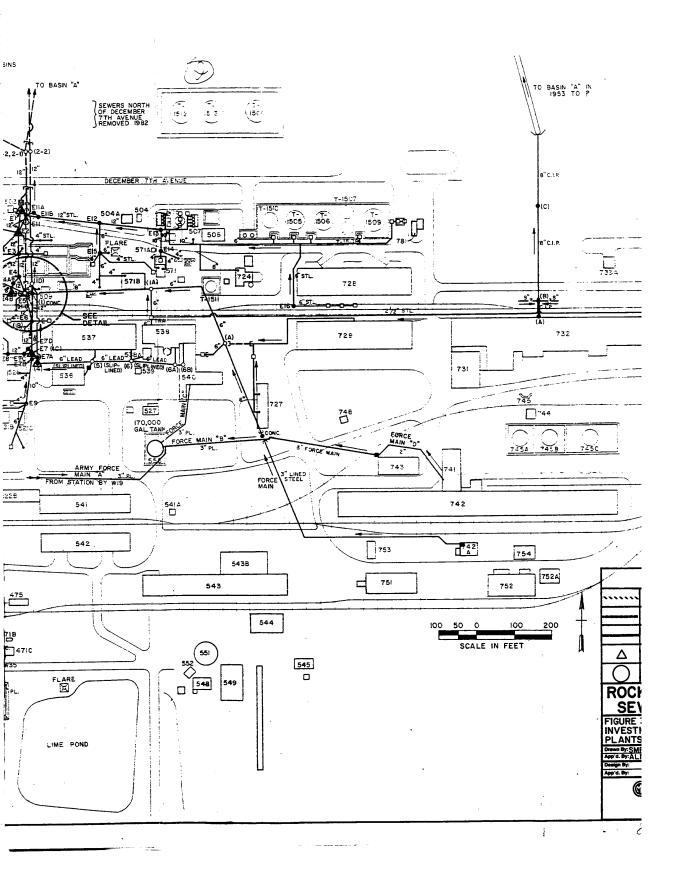
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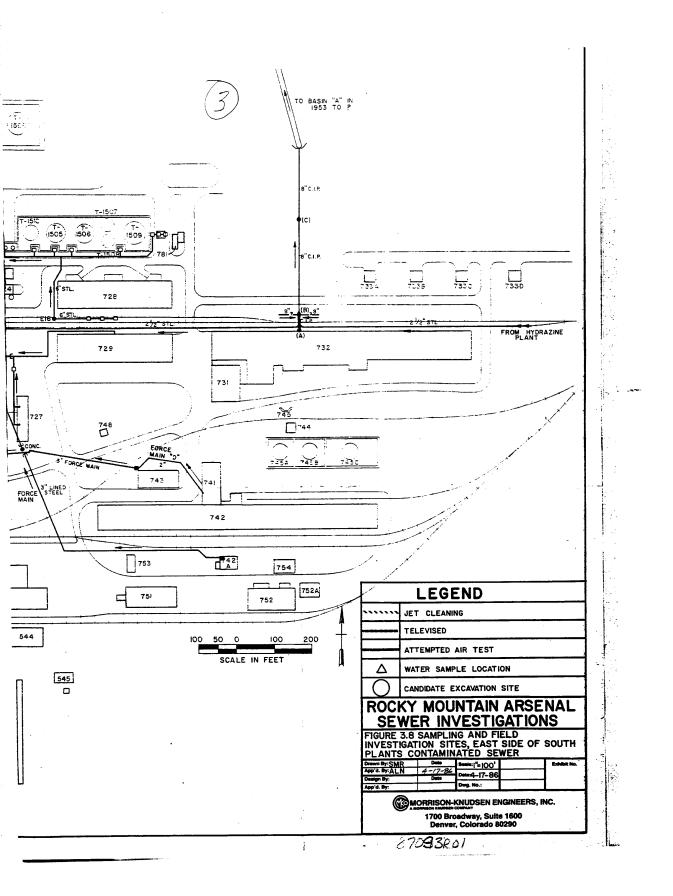


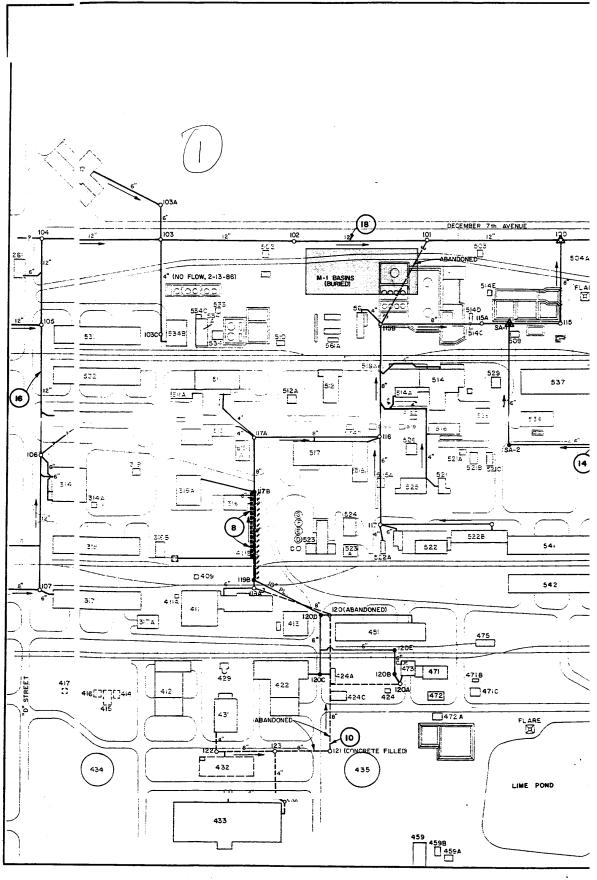




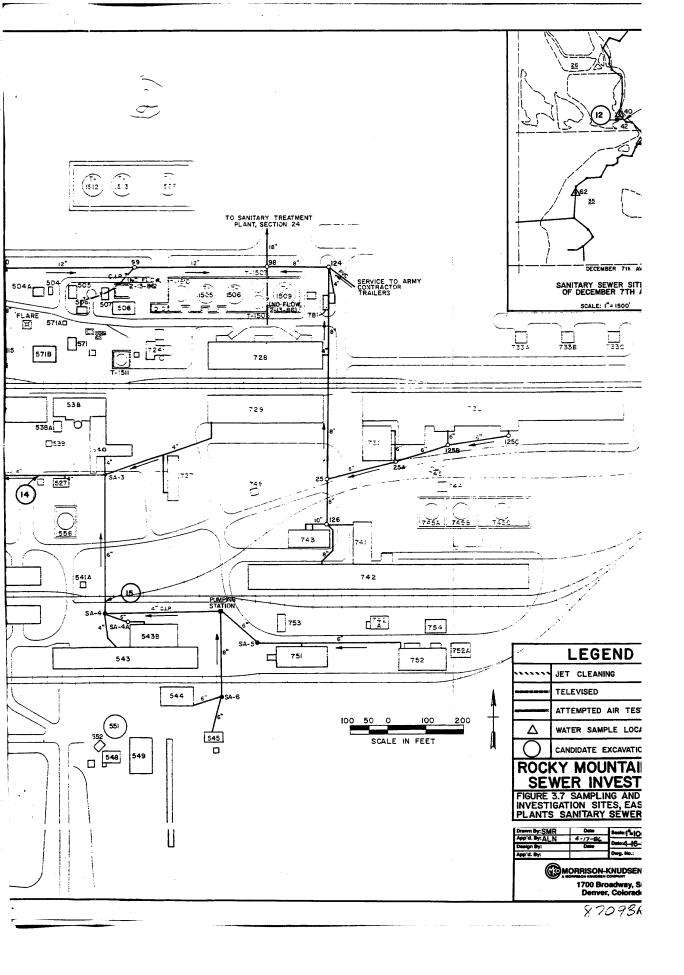
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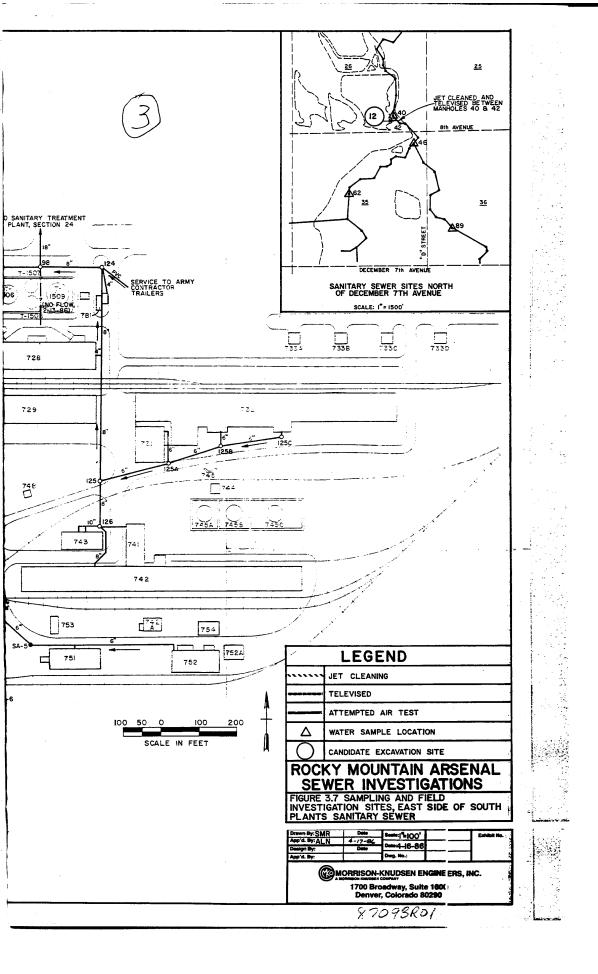


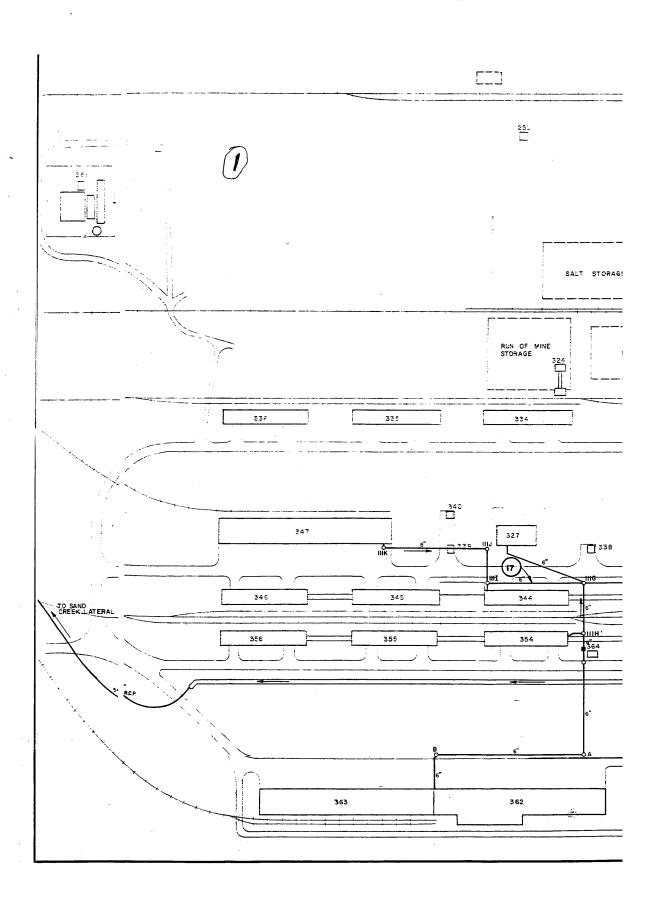


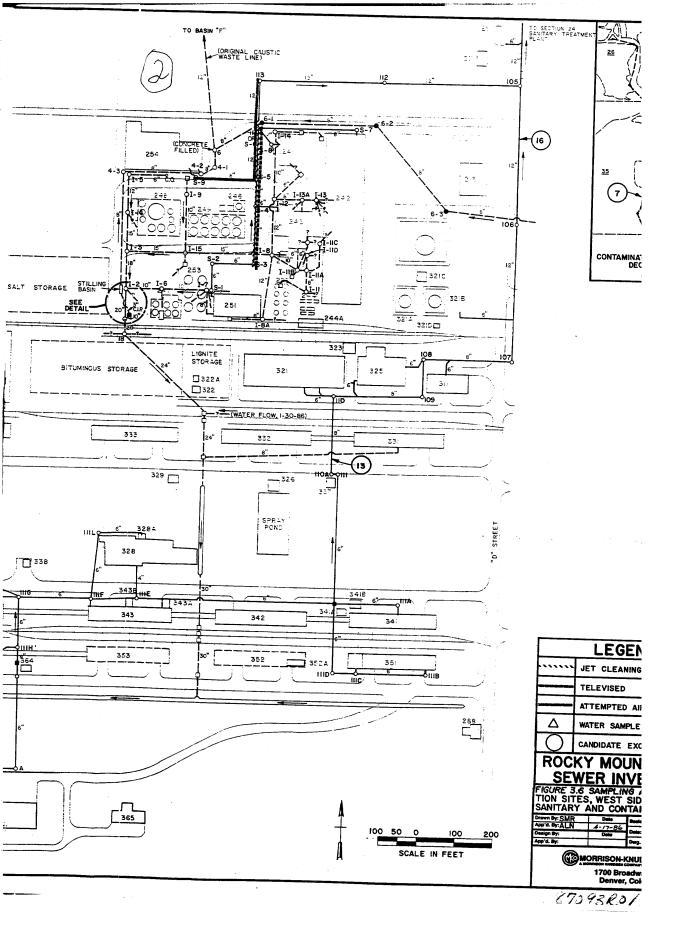


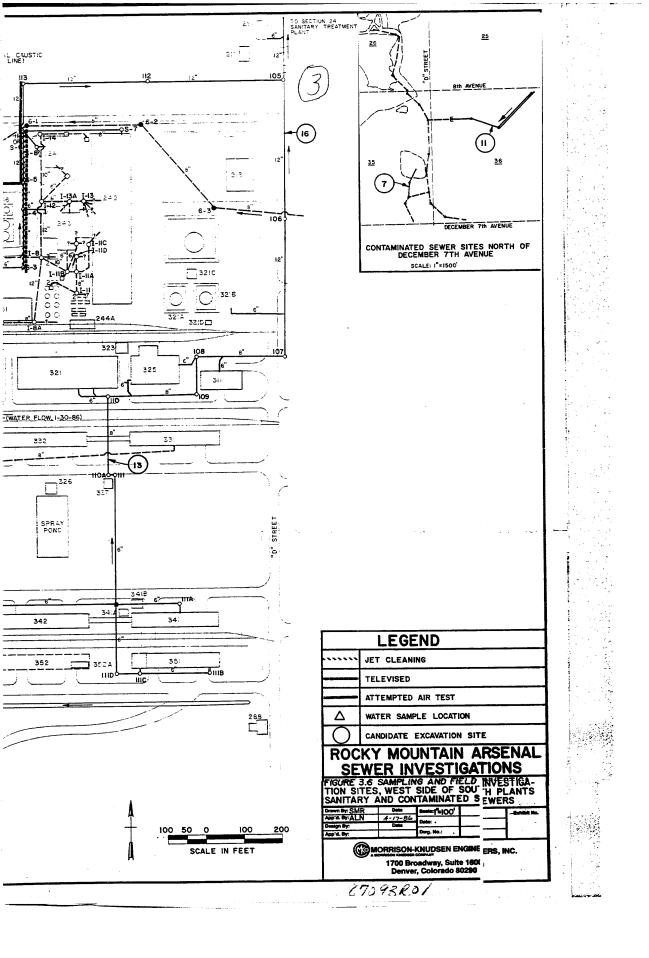
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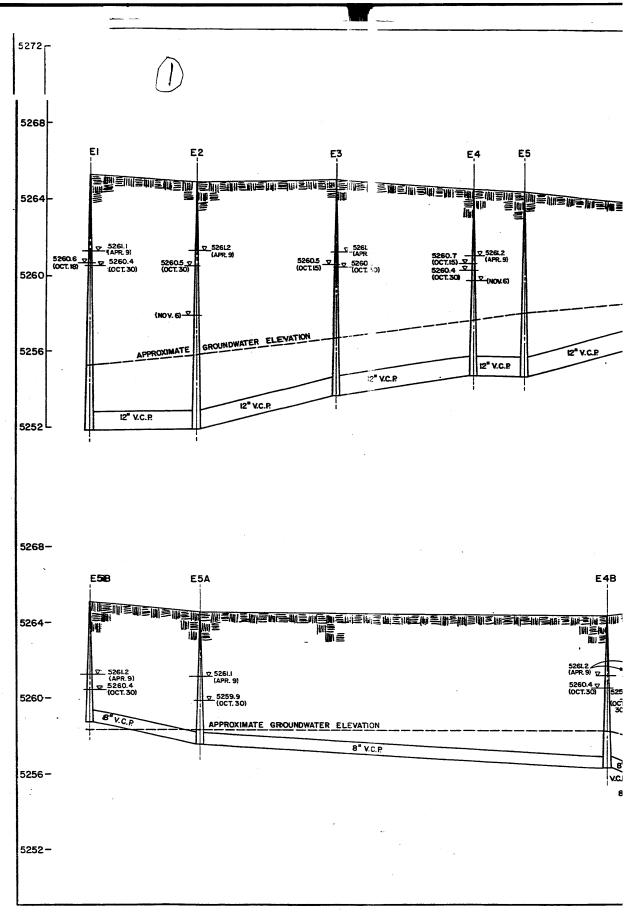


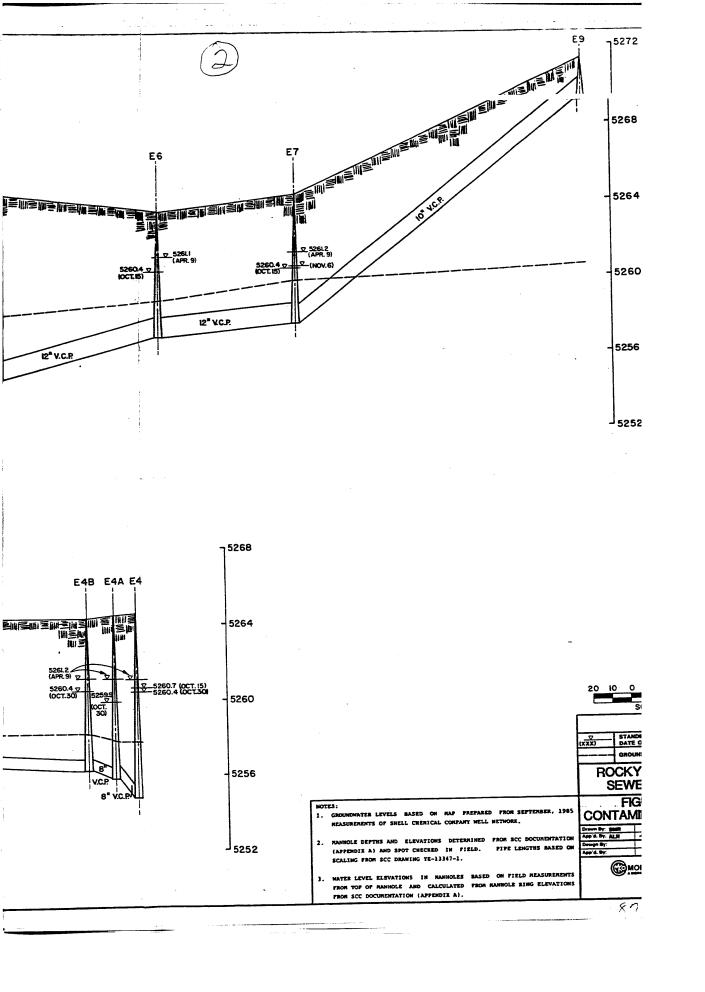


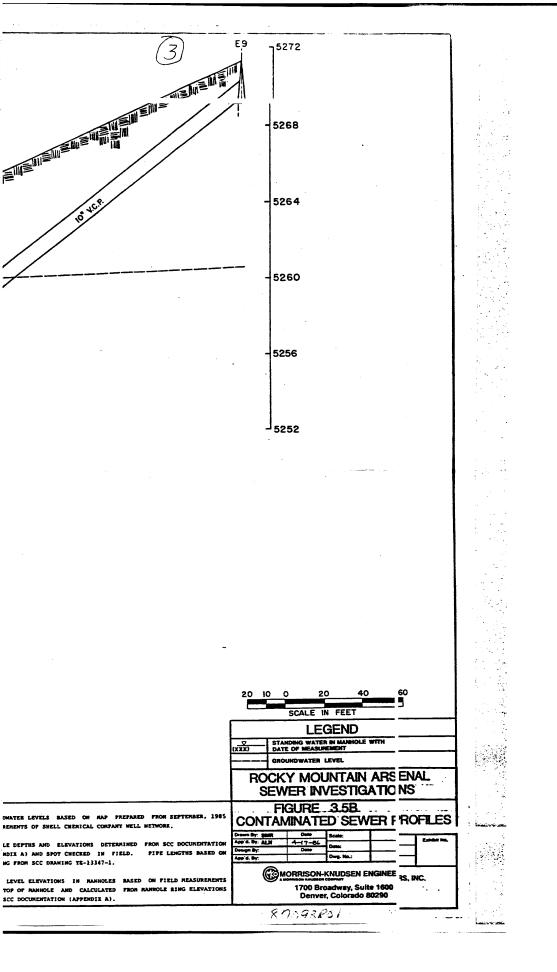


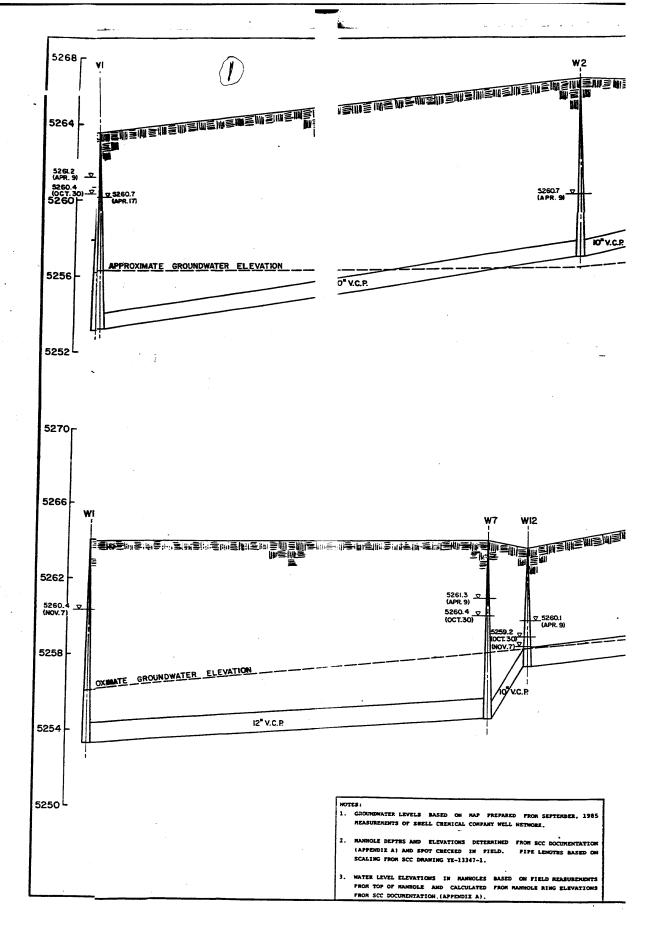


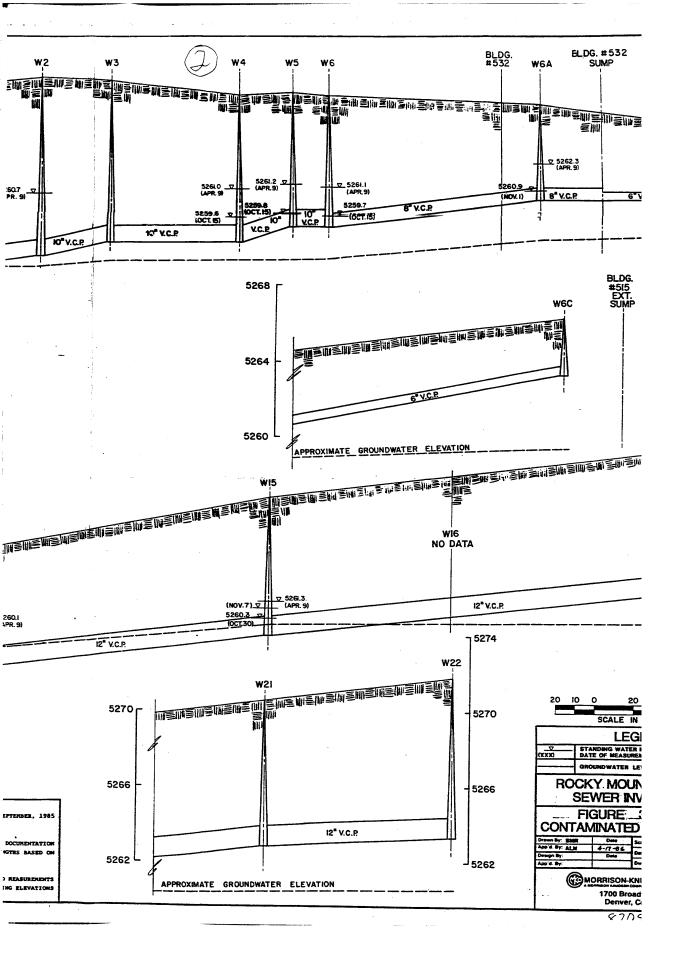


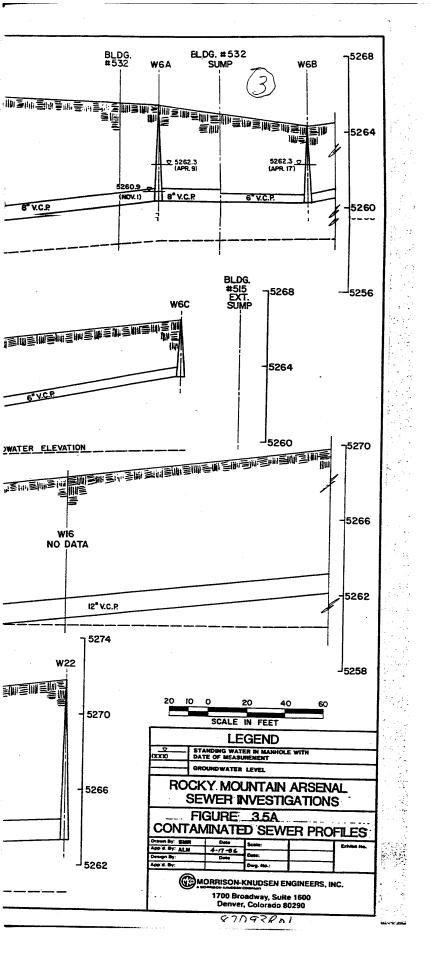


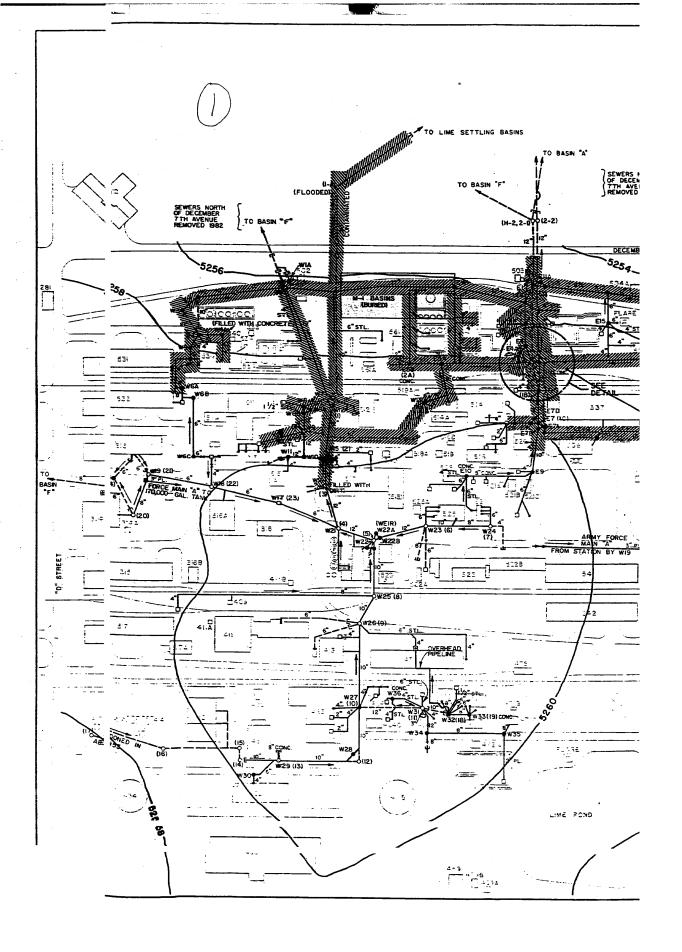


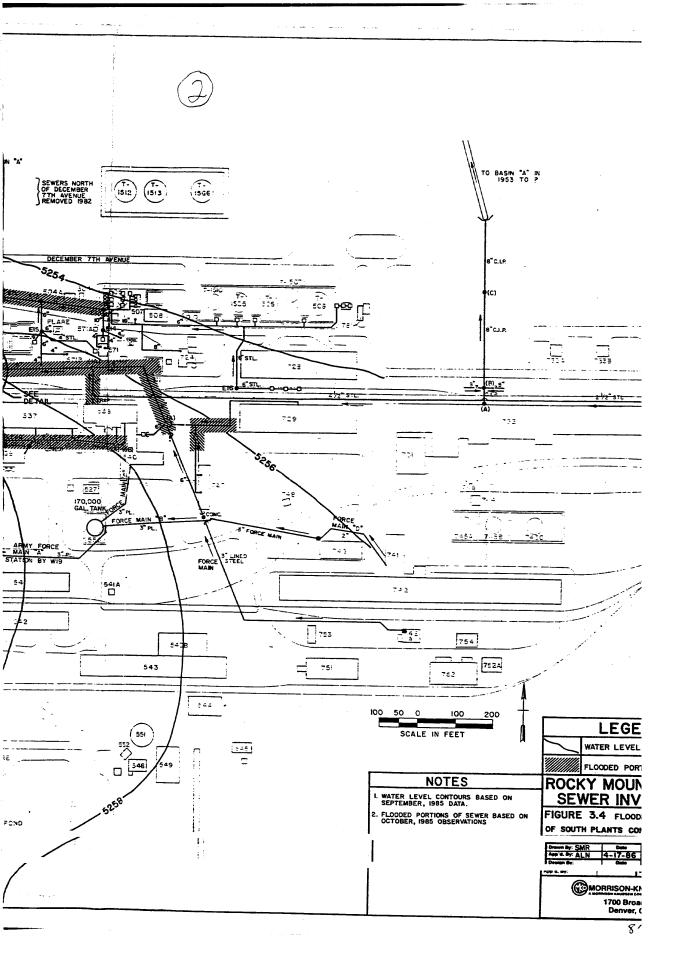


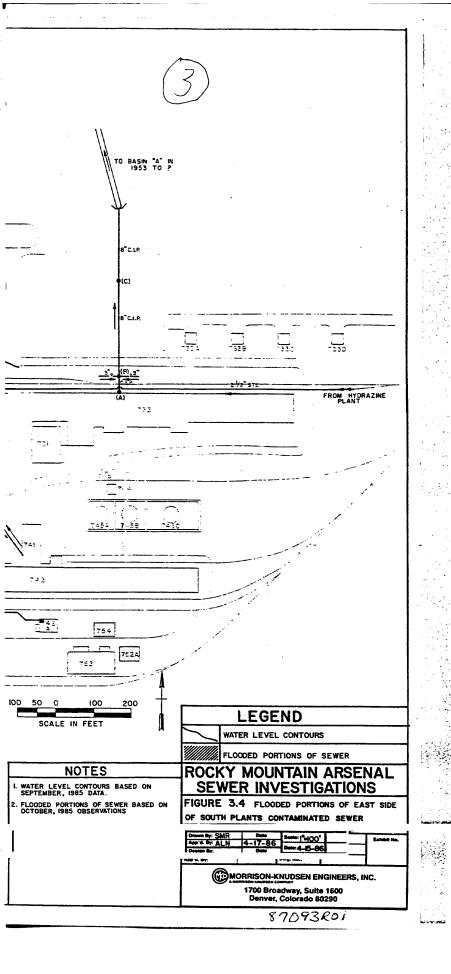


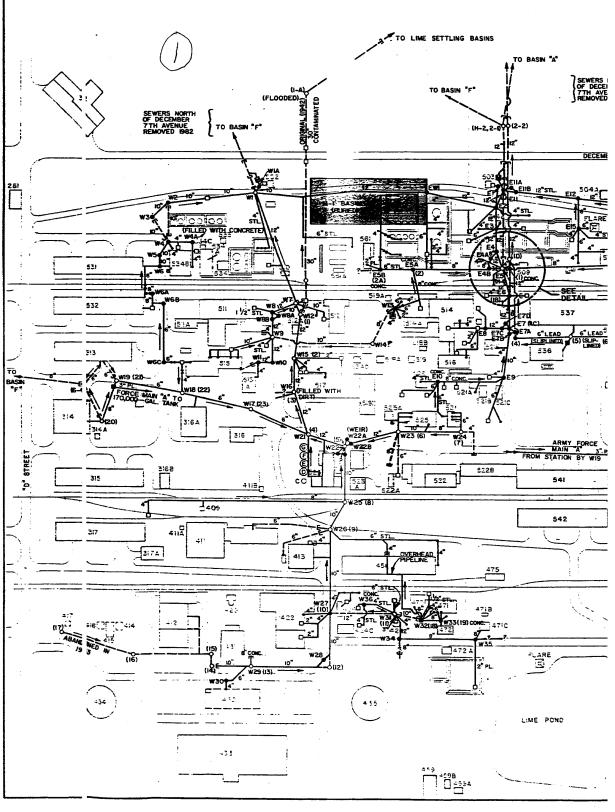






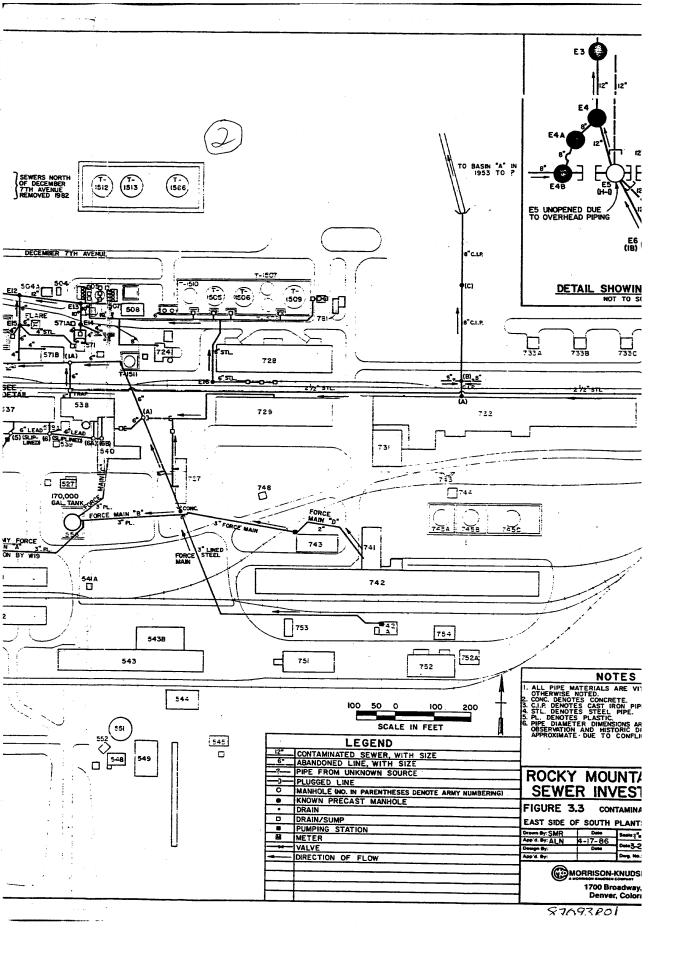


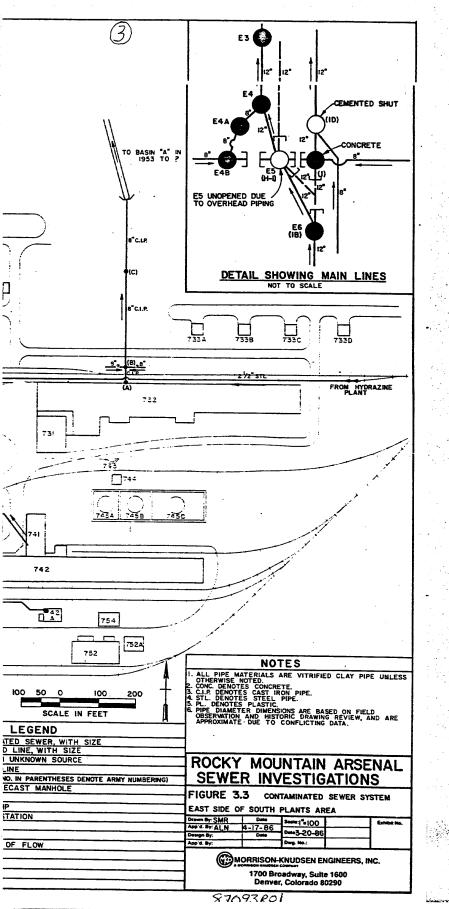


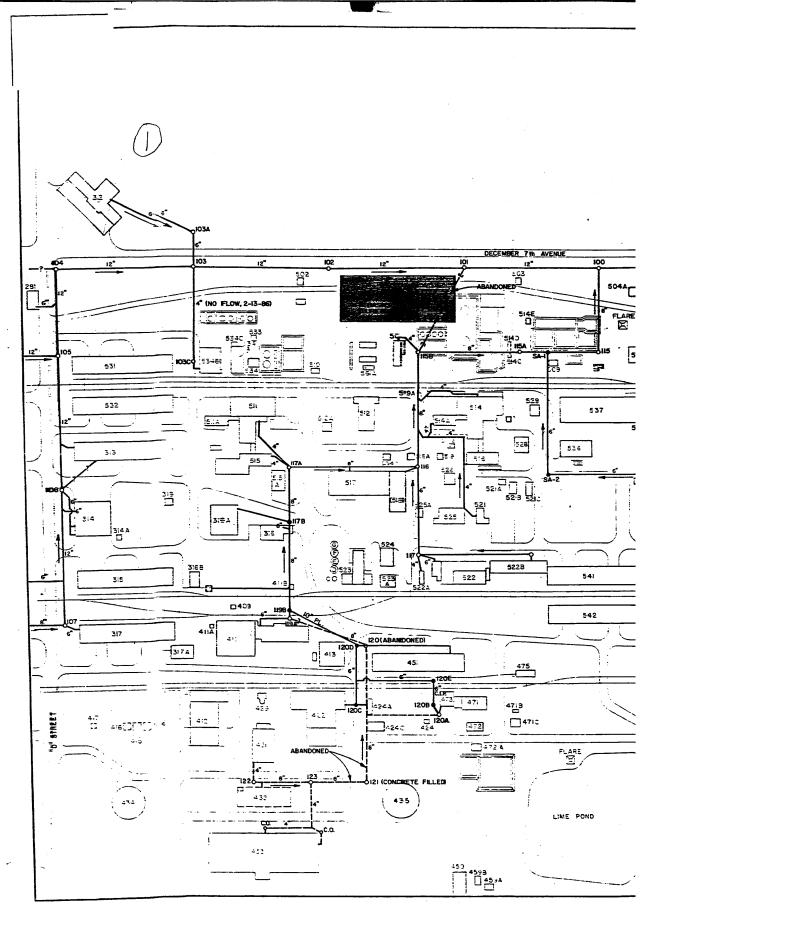


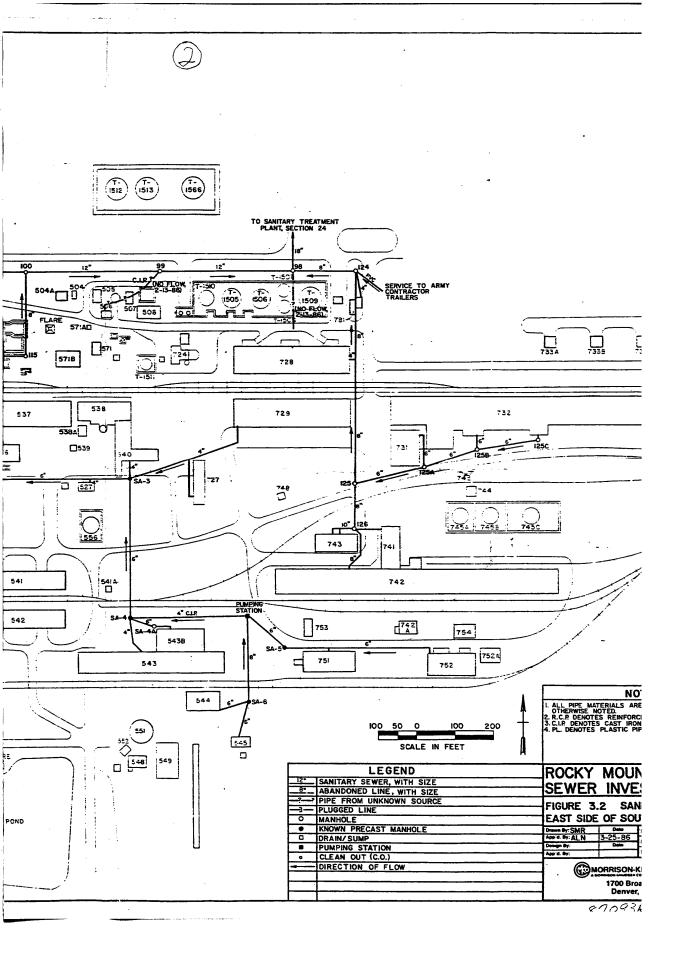
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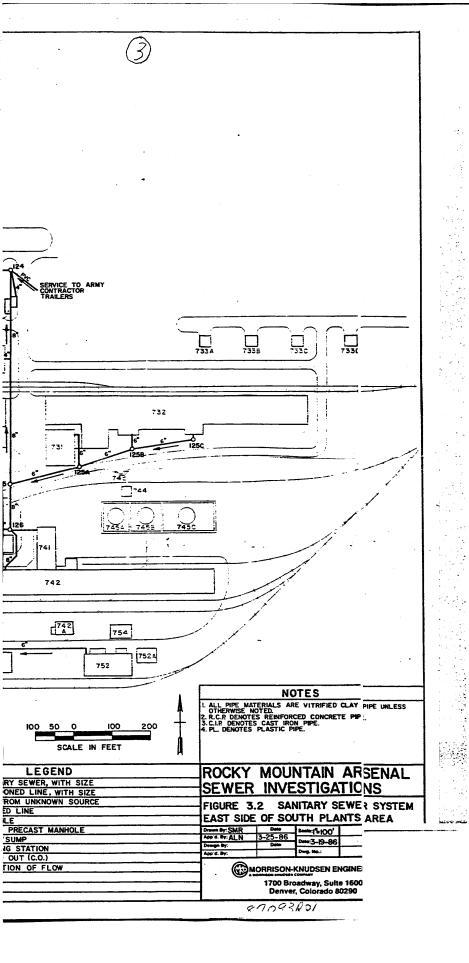
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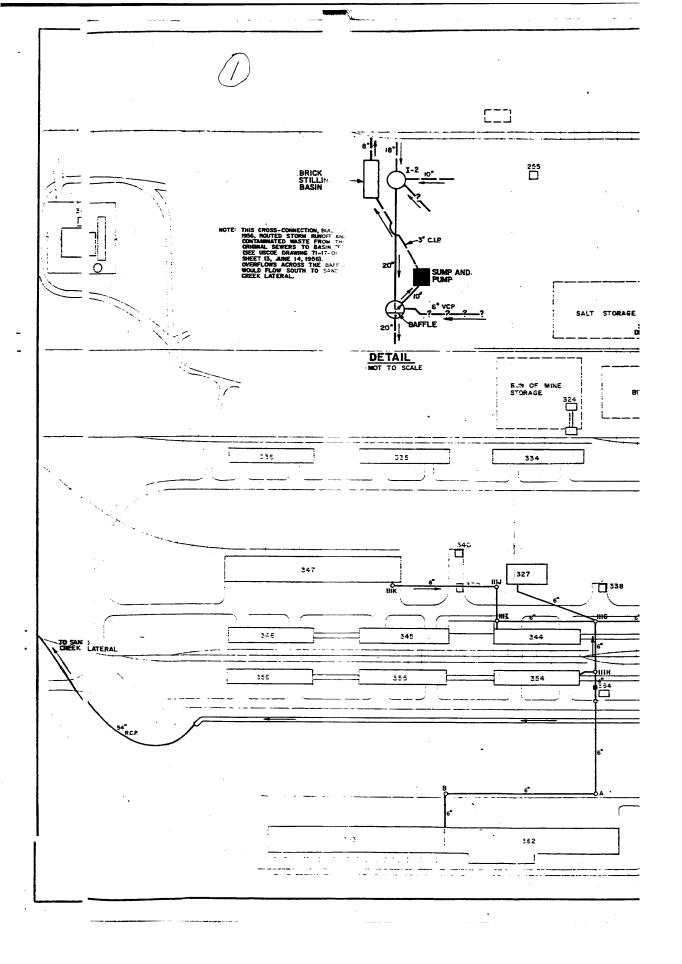


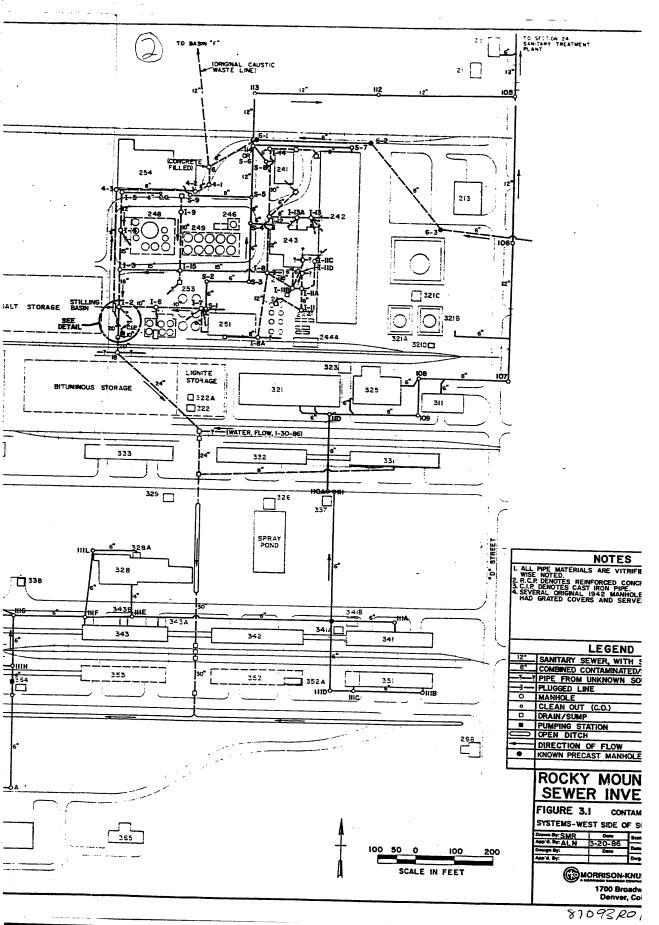












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| STREE . | NOTES |
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| * 2.R. 34.C | LL PHPE MATERIALS ARE VITRIFIED CLAY PIPE UNLESS OTHER- ISS NOTED. LP DENOTES CAST REINFORCED CONCRETE PIPE. LP DENOTES CAST RICH PIPE VERAL ORGENAL 1942 MANHOLES IN CHLORNE PLANT AREA AD GRATED COVERS AND SERVED AS AREA DRAMS. |
| THE SECOND SECOND | D GRATED COVERS AND SERVED AS AREA DRAINS. |
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| | COMBINED CONTAMINATED/STORM SEWER, W/SIZE |
| | |
| | MANHOLE |
| | DRAIN/SUMP |
| | PUMPING STATION ⊃ OPEN DITCH |
| 258 | DIRECTION OF FLOW KNOWN PRECAST MANHOLE |
| | |
| , | ROCKY MOUNTAIN ARSENAL |
| | SEWER INVESTIGATIONS |
| | FIGURE 3.1 CONTAMINATED AND SANITARY SEWER |
| | SYSTEMS-WEST SIDE OF SOUTH PLANTS AREA |
| 0 100 000 | Deserve By: SMR Dates Scalar: [⁸ = 100'] Exhibit No. Apprid. By: ALN 3-20-86 Dates 3-19-86 Exhibit No. Design By: Dates Dates 3-19-86 Exhibit No. Exhibit No. |
| 0 100 200 | App'd. By: Dwg. Ha.: |
| CALE IN FEET | MORRISON-KNUDSEN ENGINEERS, INC. |
| | 1700 Broadway, Suite 1600 Denver, Colorado 80290 |
| | 81093R0/ |
| | |
| 5. (1944) prov. | |

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APPENDIX A

SHELL CHEMICAL COMPANY CONTAMINATED SEWER SURVEY, MAY, 1979

04/28/86

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|---------------------------|------------------------------|--------------------------|
| | CONTAMINATED SEWER SURVEY | (Sheet 1) |
| EAST SIDE | | |
| MANHOLE NO | RING ELEVATION | INVERT ELEVATION |
| E-1 | 5265.25 | 5252.08 B-A |
| E-3 | 5265.09 | 5253.76 E |
| 5-4 | 5264.66 | 5254.63 A |
| E-4B | 5264.28 | 5256.28 A-B |
| E-5 | 5264.47 | 5254.61 A-D |
| E-5A | 5264.48 | 5257.48 A |
| E-5 B | 5265.03 | 5258.70 B |
| E6 | 5263.47 | 5256.89 A-E |
| E-7 | 526 4. 34 | 5257,59 C |
| E8 | 5271.51 | : |
| E-9 | 5271.33 | 5269.08 A-D |
| E-10 | 5273.37 | 5271.20 A-E |
| E-12 | 5266.16 | 5258.33 A-B-C |
| E-1 3 | 5266.22 | 5258.89 A-C |
| E-14 | | |
| E-15 E-16 WEST SIDE | 5266.05 5266.23 | 5261.23 E 5262.15 A-B |
| W-1 | 5264.09 | 5253.34 A-B |
| . W-2 | 5266,88 | 5257.38 A-B-C |
| W-3 | 5266.78 | 5258.28 A-B |
| . W-5 | 5266.08 | 5259.08 A-B |
| VI7 | 5264.37 | .5254.87 B-C |
| W-8 | 5263.97 | 5255.55 A-B |
| W-12 | 5263.91 | 5257.74 B |
| W-15 | 5266.78 | 5259.53 A |
| THTLE | | Constant or IEL |
| | SHELL CHEMICAL | COMPANY May 25,1979 |
| 100 MQ. | DENVER PLA | UE-13776 Sht. 1 |

| | | (Sheet 2) |
|------------------|---------|---------------|
| WEST SIDE CONTID | N, | |
| W-16 - | 5268.25 | |
| ₩-17 | · · | • |
| W-18 | 5268.78 | 5265.95 A-B |
| W-21 | 5270.59 | 5262.84 A-B |
| ₩-22 | 5271.83 | 5263.33 A-B-D |
| ₩-23 | 5271.03 | 5267.45 A-B-C |
| ₩-25 | 5271.38 | 5264.38 A-B |
| W-26 | 5273.28 | 5264.78 B-E |
| ₩ - 27 | 5271.39 | 5265.39 A-D-F |
| W-28 | 5271.71 | 5265.21 A-B |
| W-29 | 5270.71 | 5266.46 A-C |
| W-30 | 5271.51 | 5267.75 A-B |
| W-31 | 5272.74 | . 5265.49 C |
| W-32 | 5272.06 | . 5267.06 A |
| W-33 | 5271.53 | 5268.20 A |

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TITLE

SHELLE

SHELL CHEMICAL COMPANY DENVER PLANT

| | * ▼ | LEL | | |
|-------|------------|------|----|-------|
| 0 TE | May | 25, | 19 | 979 |
| SCALE | UE- | 1377 | 6 | Sht.2 |

Manhole Number <u>E1</u> Approximate Depth 13-7" contaminated YE413347, sanitary sewer______saver____ surface drainage ______. System: , P.W.R. B

 $\langle \cdot \rangle$

| Line | Size | Mati | Depth * | Service |
|--------|----------|---|----------|---------------------------|
| Я | 12" | TILE | 13-2* | Service INLET FROM E-2 |
| В | 12" | TILE | 13'-2" | OUTLET TO BLOG 503 |
| С | | | | |
| D | | • | | |
| E. | | | | |
| F | | | | |
| * From | Top Ring | 1 | · | |

Location N 560'-10" W 1130'-47/3"

Manhole Number E-2 Approximate Depth # 13-1" contaminated YE-13347, sanitary System: P.W.R. surface drainage -D Location <u>N 505'-2" w 1128'-10"</u>

| Line | Size | Mati | Depth * | Service |
|------|------|------|---------|--|
| Ħ | | | | Service TANK TRUCK LOADING PAD DRAINS |
| B | 1Z" | TILE | 13'-1" | OUTLET TO E-11 |
| С | 12" | TILE | 13-1" | OUTLET TO E-1 |
| D | 12" | TILE | 13'-1* | INLET FROM E.3 |
| E | | | · | ······ |
| F | | | | |

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Manhole Number <u>E-3</u> Approximate Depth # 11-31/2" System: contaminated E-13347, sanitary sewer______swer____ surface drainage ______. P.W.R. ٩ E \mathcal{D}^{\cdot} ε Location N432'-1" W 1129'-10"

| Line | Size | Mat'l | Depth * | Service |
|------|------|-------|----------|--|
| Ħ | 4" | CONC | 4-10" | Service TANK PAD AREA DRAIN |
| B | 6" | CONC | 6'-1" | TANK FARM AREA ORAIN |
| С | 4" | CONC | 4'-9" | FLR. DRAIN BLDG 514E |
| D | 4" | 1 | 9:0" | |
| E | 12" | TILE | 11:31/2" | INLET FROM E-4 OUTLET TO E-2 |
| F | | • | · · | ······································ |

Manhole Number <u>E4</u> Approximate Depth # 9-10" contaminated YE-13347, sanitary sewer _________, sewer _______ surface drainage _______. System: P.W.R. Location <u>N360'-1" W 1130'-10"</u> Matil Depth* Size Line Service INLET FROM E.S, OUTLET TO E.3 9-10" 12" TILE Ħ 8" INLET FROM E4A 8'-10" B. TILE С D E . F * From Top Ring

Manhole Number <u>E4A</u> Approximate Depth * 8'-8" PWR System: drainage . B, Location N-351'-7" W-1139'-4" Mztil Depth* Size Service Line E4B INLET FROM 8,-8, 8" TILE Ħ OUTLET TO E4 8". 8'-8" TILE Β С D E F

· · .

Manhole Number <u>E4B</u> Approximate Depth * 8'-0" System: contaminated YE-13347, sanitary P.W.R. Surface drainage . Δ C -Location N-337'-10" W-1140'-6" Line Size Depth * Mzt'l Service 8, 8-0" INLET FROM EDA Ħ TILE OUTLET TO E4A 8" 8'-0" В TILE ABANDON 8" 8'-0" С TILE D)-E

.

F

Manhole Number <u>E5</u> Approximate Depth # 9'-10" contaminated YE-13347, sanitary System: P.W.R Surface drainage . F E B A Location N-338'-10" W-1113'-0" Size Line Mat'l Depth * Service 9-10" INLET FROM E6 Ħ 12 " TILE ABANDON 8'' 8'-10"

BLDG 514C

OUTLET TO E4

AREA DRAIN BLDG 509

BLDG 514 TANK ROOM

MMCAA EMERGENCY OUERFLOW

* From Top Ring

4"

12"

4"

3"

TILE

CONC

TILE

CONC

STL

4'-4"

9-10".

3'-10"

INTOP

B

C

D

E

F

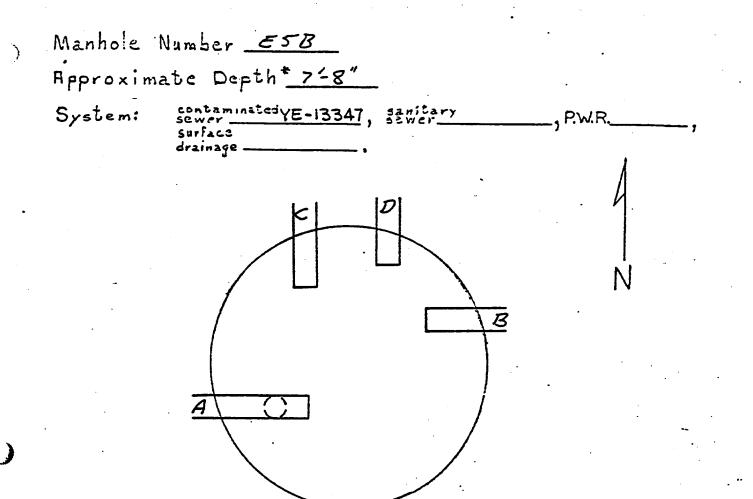
Manhole Number ESA Approximate Depth 7-0" System: , P.W.R drainage A С

Location N315-4" W1353-10"

| Line | Size | Mzt'l | Depth * | Service |
|------|------|-------|---------|--------------------|
| Ħ | 8" | CONC | 7'-0" | OUTLET TO EE E4A |
| В | 8" | CONC | 7'0" | BLDG 514 WEST SUMP |
| С | 8″ | STL | 6'-5" | INLET FROM E 5B |
| D | | | | |
| E | | | • | - |
| F | | | | |

* From Top Ring

5



Location <u>N 312'-9" W 1410'-10"</u>

| Line | Size | Mat'l | Depth * | Service |
|------|------|---------|---------|----------------------------|
| A | 8" | | 6'-0" | |
| B | 8" | STL | 6'-4" | OUTLET TO SA |
| С | 4" | CONC | 4'-9" | TANK FARM TRENCH DRAINS |
| D | 2* | PLASTIC | 1'-10" | BLDG 561 FLR TRENCH DRAINS |
| E | | | | |
| F | | | | |

Manhole Number <u>E-6</u> Approximate Depth # 6'-6" System: contaminatedyE-13347, sanitary , P.W.R surface - drainage -D B Location N 257'-5'2" W 1095'6" Matil Depth* Line Size Service INLET FROM ΤΙΚΕ 6:6" Ħ 12" FLOOR DEAIN BLDG 529 4″ z'-2" CONC Β TRENCH DRAIN, P-1627 DRAM 4'-z" 4" CONC С AREA URAIN 4'-0" 4″ CONC D

OUTLET TO ES

6-6"

TKE

* From Top Ring

12"

E

F

Manhole Number E-7 Approximate Depth # 5'-71/2" System: contaminated xE-13347, sanitary , P.W.R surface drainage B A

Location _ N 185'-11/2" W 1095'-6"

| Line | Size | Mat" | Death * | Service |
|------|------|------|---------|--------------------------------------|
| FI | 10" | CONC | 4'-8" | INLET FROM E-9, FLOOR DRAIN BLDG 528 |
| B | | | | INLET FROM E-8 |
| С | 12" | TILE | 5'-7'2" | OUTLET TO E-G |
| D | | | | |
| E | | | · · · | |
| F | | | | |

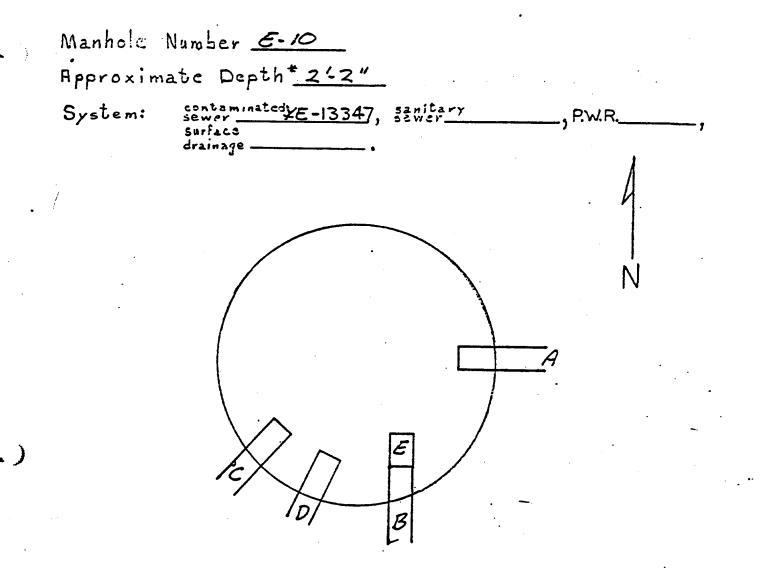
2 Manhole Number E-8 Approximate Depth* System: contaminated YE-13347, sanitary sewer______Surface P.W.R. drainage Location N183-12" W1162-10" Mzl' Depth * Size Line Service Ħ В С D 5 E F

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Manhole Number <u>E-9</u> Approximate Depth # 2-3" contaminated XE-13347, sanitary sewer_____surfacs drainage_____. System: , P.W.R.) A Location <u>N37'-4'2" W 1121'-8"</u> Line Size Mall Depth Service INLET FROM E-10 10″ TILE Ħ 2'-3" ABANDON 4″ z'-1" В STL 6″ С CONC 2'-1" OUTLET TO E.7 10" 2'-3" TILE D Ē F

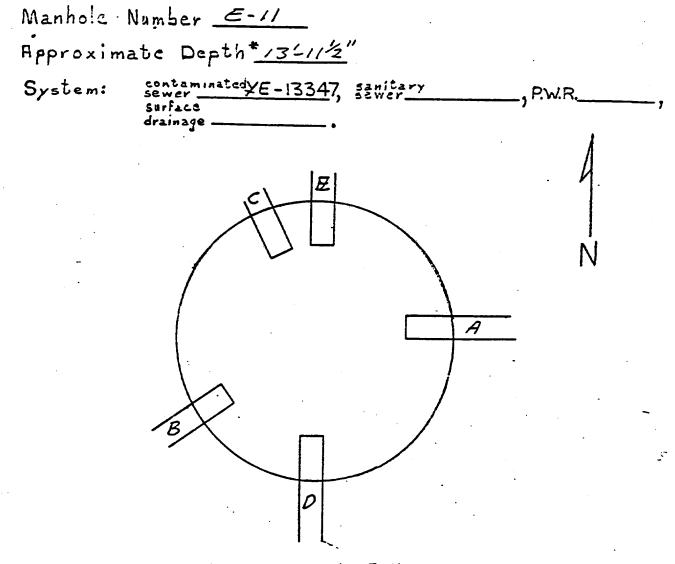
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Location N35'-7'2" W 1290'-1"

| | • | | | |
|------|------|------|---------|--------------------------|
| Line | Size | Mati | Depth * | Service |
| Я | 8″ | CONC | 2'2" | Service OUTLET TO E-9 |
| В | 6" | TILE | 12" | BLDG 525 TANK FARM |
| С | 4" | 572 | 10" | FLOOR DRAIN BLDG 526 |
| D | 1/2" | 572 | 15" | ABANDON |
| E | 6" | STL | 2'-2" | 8204 521 |
| F | | | | • |



Location N 543'-3" W1110'-31/8"

| Line | Size | Mati | Depth * | Service |
|------|------|------|----------|----------------------------|
| A | 12" | STL | 9'-3" | Service INLET FROM E-12 |
| B | 4" | - | - | ABANDON |
| С | 12" | TILE | 13-112 | OUTLET TO THE EAST METER |
| D | 12" | TILE | 13-11-2" | INLET FROM E-2 |
| E | 12" | TILE | 13-11/2" | ABANDON |
| F | | | | |

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Manhole Number <u>E12</u> Approximate Depth 7-10" , P.W.R. contaminatedy E-13347, sanitary System: Surface drainage -A С B Location N-520'-0" W 901'-10"

Matil Depth * Service INLET FROM E-13 Size Line 7-10" TILE 12" Ħ INLET FROM E-15 7'-10" 6" TILE B OUTLET TO E-11 7-10" 1.2" TILE С D E ·F

Ó

Manhole Number <u>E13</u> Approximate Depth # 7'-4" contaminatedy E-13347, sanitary System: P.W.R surface drainage . A B Location ______ N 502'-4" W 752'-6" Mal' Depth Service BLDG 724, BET AREA DRAINS Size Line 7'-4' 10". TILE Ħ INLET FROM E-14 7'-0" TILE 10" В OUTLET TO E-IZ 7'-4" TILE 12" С D

E

F

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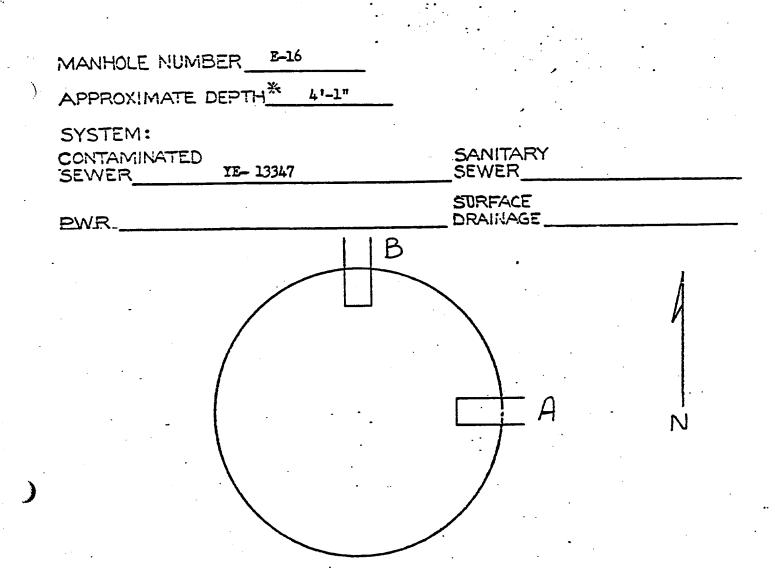
Manhole Number E15 Approximate Depth # 4-10" contaminated <u>yE-13347</u>, sanitary sewer <u>surface</u> drainage <u>sanitary</u> , PWR System: E A D С

Location <u>N429-0" W859-4"</u>

| Line | Size | Mat1 | Depth * | Service |
|------|------|-------|---------|------------------------------------|
| A | 6" | CONC | 4-7" | Service FLAME TOWER PAD DRAIN |
| В | 1" | (T) | 0/0" | BLDG 571 SUMP |
| C | 6" | TILE | 4-10" | KNOCK-OUT POT PAD DERIN, BLOG 5718 |
| D | 4" | CONC | 3-8" | TANK FARM AREA DRAIN |
| E | 6" | TILE | 4-10" | OUTLET TO E-12 |
| F | | | | |

* From Top King

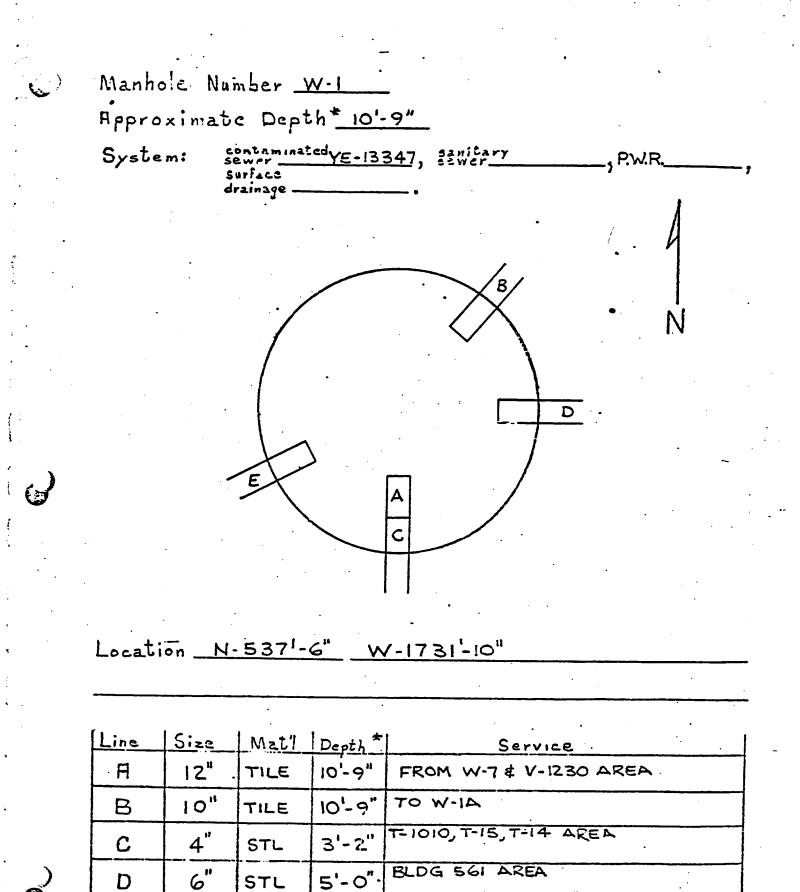
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LOCATION South of Eldg. 728

| LINE | SIZE | MAT'L. | DEPTH* | SERVICE |
|------|-----------------|----------|----------------|-------------------------------------|
| A | 61 | C. Steel | 4 '-1 " | Inlet from Tank Car Loading |
| В | 6 ¹¹ | C. Steel | 4!-1" | Outlet to Existing 6" C. Sewer Line |
| С | | | | |
| D | | | | |
| E | | | | |
| F | | | | |

* FROM TOP RING



FROM W-2

+ From Top Ring

10"

STL

TILE

10'-0"

F

D

E

Manhole Number WIA Approximate Depth * 10'-10" contaminated YE-13347, sanitary sewer _____ System: PWR surface drainage С В A Location N. 559'-0" W-1730'-4" Size Mzt'l Depth * Line Service 10" 10¹-10¹³ TILE . H FROM W-I TO BLDG SOZ SUMP 12" 10'-10" TILE В TO WEST METER 10" 10'-10" С TILE D E F

• •

Manhole Number <u>W2</u> Approximate Depth # 9'-6" contaminated YE-13347, sanitary System: PWR surface drainage . B Location N-517-6" W-1982-10" Size Mzt1 Depth Line VICE Se OUTLET 10" 9'-6" . A TILE ABANDON B 9'-6" !O" TILE INLET FROM W.3 9'-6" С 10" TILE D É E

F

•

Manhole Number W3 Approximate Depth * 8'-6" System: , P.W.R. drainage ٢ Location <u>N-489'-6"</u> W-2006'-10" Mail Depth* Line Size VICE INLET FROM W-4 !0["] 8'-6" TILE . Ħ OUTLET TO W-2 8'-6* B 10" TILE С D £: E F * From Top Ring

Manhole Number W4 Approximate Depth * 7'-9" contaminated YE-13347, sawitary System: , P.W.F surface drainage В A 123 Location N-425'-6" W-1983'-10" Matil Depth* Size Line Service INLET FROM W-4A, BLDG 534B Ser 6'-0" **'4**" TILE . A SUMP OUTLET TO W-3 7'-9" 10" B TILE INLET FROM W-5 7'-9" CONC 10" С 4" AREA DRAIN 3'-2" 4" TILE D E F

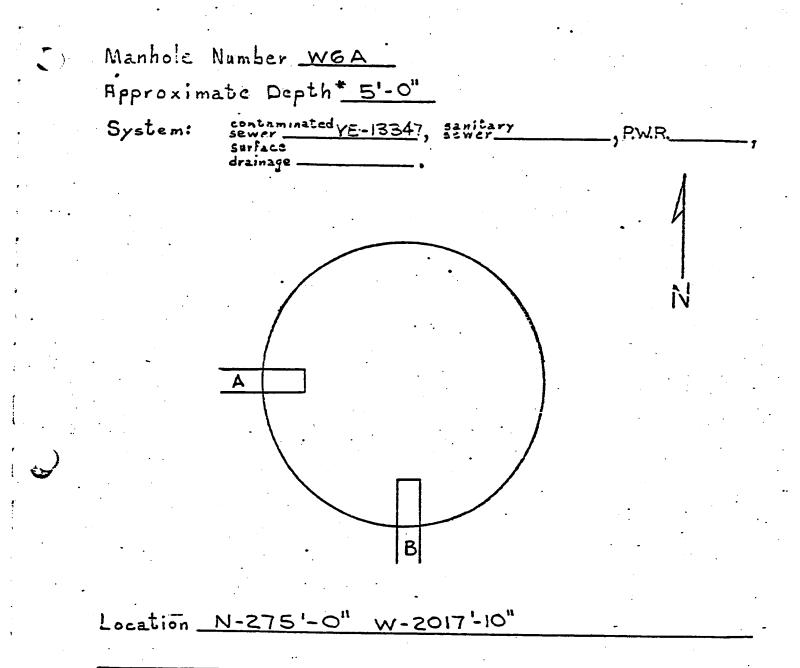
Manhole Number W4A 25 Approximate Depth = 3'-9" System: , PWR drainage В Α

Location N-425'-6" W-1937'-10"

| Line | Size | Mzil | Depth * | Service |
|------|------|------|---------|-----------------------|
| H | · 4" | TILE | 3'-4" | BLDG 534B AREA DRAINS |
| Β. | 4" | TILE | 3'-9" | OUT LETTO W-4 |
| С | | | | |
| D | | | • | |
| E_ | | | | • |
| F | | • | | |

Manhole Number W 5 Approximate Depth * 7'-0" contaminated XE-13347, sanitary sewer______surface drainage ______. System: , P.W.R. B .) А Location N-401'-6" W-1997'-10" Matil Depth * Size Line nce 7'-0" OUTLET TO w-4 10" TILE Ħ INLET FROM W-6 7'-0" 10" TILE В С D E F * From Top Ring

Manhole Number WG () Approximate Depth * 6'-10" contaminated VE-13347, sanitary System: PWR surface drainage В N Ċ A (ج) W-19971-10" Location N-383-0" Size MZZI Depth ? Line Service FROM BLDG 6'-10" TILE 8" Ħ OUTLET TO W-5 6'-10" 10" TILE В FROM BLDG 534 B 5'-1" 8" CONC С D ۰. E F * From Top Ring •••••

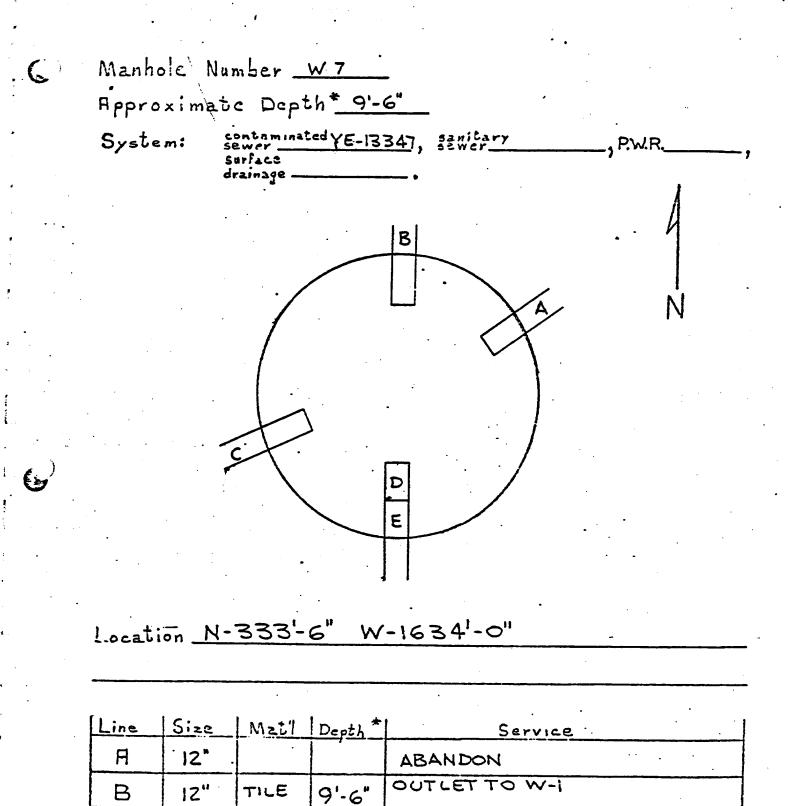


| • • | | | | |
|--------|------|------|---------|---------------------------------------|
| Line | Size | Mzt' | Depth * | Service |
| R | | | 5'-0" | FROM BLDG 532 |
| B | 8" | TILE | 5'-0" | TO BLDG 532 SUMP |
| С | | | | |
| D | | | • | |
| E | | | | · · · · · · · · · · · · · · · · · · · |
| F | | · | | |

Manhole Number WGB Approximate Depth # 4'-0" contaminated YE-13347, sanitary System: P.W.R. Surface drainage -В Α Location N-256'-6" W-1989-4" Size Mat1 Line Depth * Service INLET FROM 6" 3-0" · A TILE TO BLDG 532 SUMP 6" 4'-0" В TILE С D 0 E F

^{*} From Top Ring

Manhole Number WGC 6 Approximate. Depth = 3'-0" System: contaminated YE-13347, savitary P.W.R. SUTFACE drainage В Ôs W-1989-4" Location N-98'-6" Size Mat'l Depth * Line Ser 1160 OUTLE -6B TILE ·Ħ 6" 3'-0" FROM BLDG 515 EXT. SUMP 3'-0" 6" В TILE С D E F * From Top Ring



FROM W-8

INLET FROM W-12

5'-10" BLDG SIZ SUMP, & AIR WASH

INLET

9'-6"

9'-1"

TILE

TILE

TILE

* From Top Ring

12"

10"

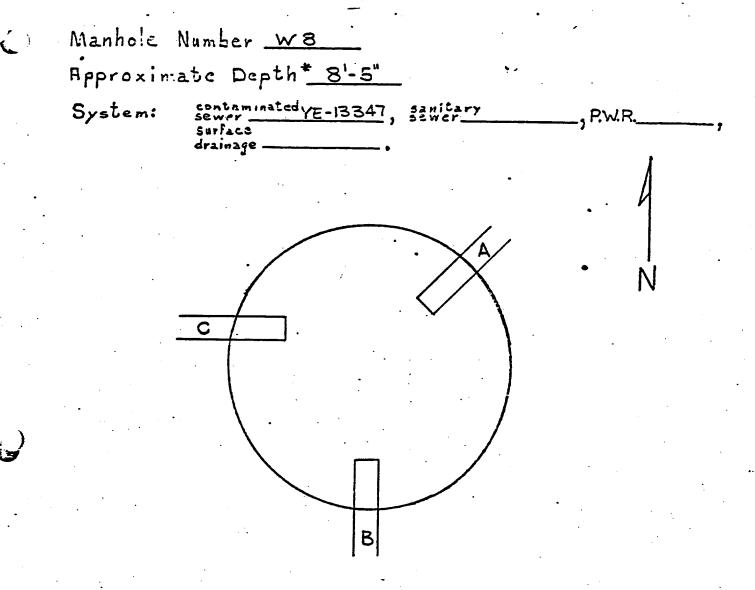
10"

С

D

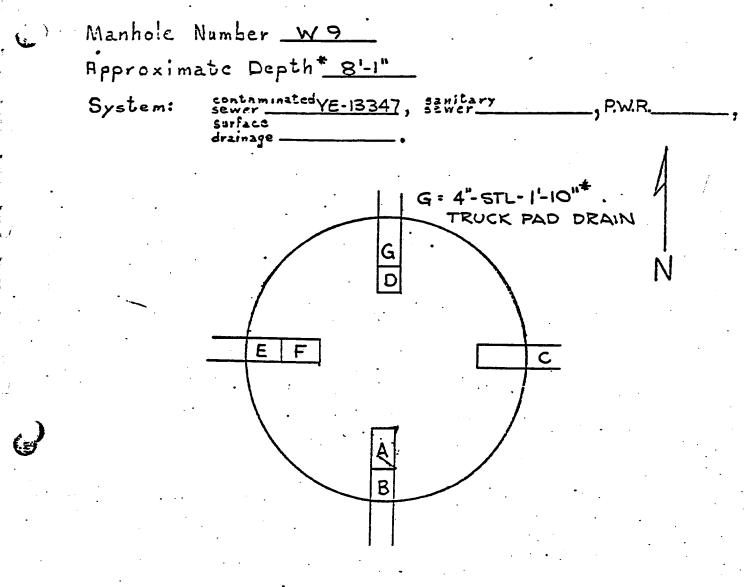
E

F



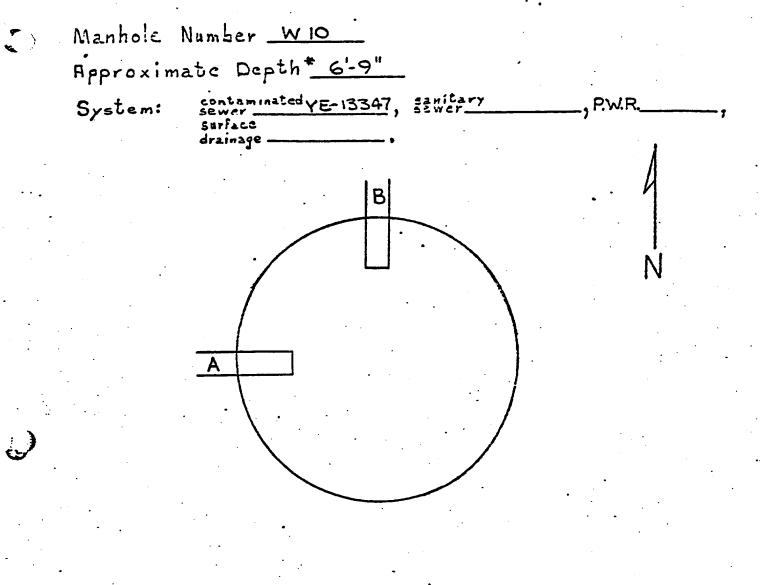
Location N-299'-6" W-16981-6"

| Line | Size | MzL' | Depth * | Service |
|------|------|------|---------------------|--------------------|
| Ħ | 12" | TILE | 8'-5" | OUTLET TO W-7 |
| В | 12" | TILE | 8'-5" | INLET FROM W-9 |
| С | 忆 | STL | 1+-10 ¹¹ | BLDG SII EAST SUMP |
| D | | | | |
| E | | | | |
| F | | | | , |



Location N-2181-0" W-16981-6"

| Line | Size | Mati | Depth * | Service |
|------|------|------|----------------------------------|--|
| Ħ | 12" | TILE | 8'-1" | INLET FROM W-10 |
| В | 4" | STL | 1'-10" | FROM 515 TANK FARM & BLOG 515, V-1184 |
| С | 10" | TILE | 7'-8" | INLET FROM W-13 |
| D | 12" | TILE | - | OUTLET TO W-8 |
| E | 3" | STL | [¹ -10 ¹¹ | ABANDON |
| F | 10" | TILE | 8'-1" | BLDG 515 SUMP |



Location N158'-6" W-1698'-6"

| Line | Size | Mzti | Depth * | Service |
|------|------|------|---------|----------------|
| A | | TILE | 5-10" | INLET FROM W-I |
| В | 12" | TILE | 6'-9" | OUTLET TO W-9 |
| С | | | | |
| D | | | | |
| E | | | | |
| F | 1 | • | • | |

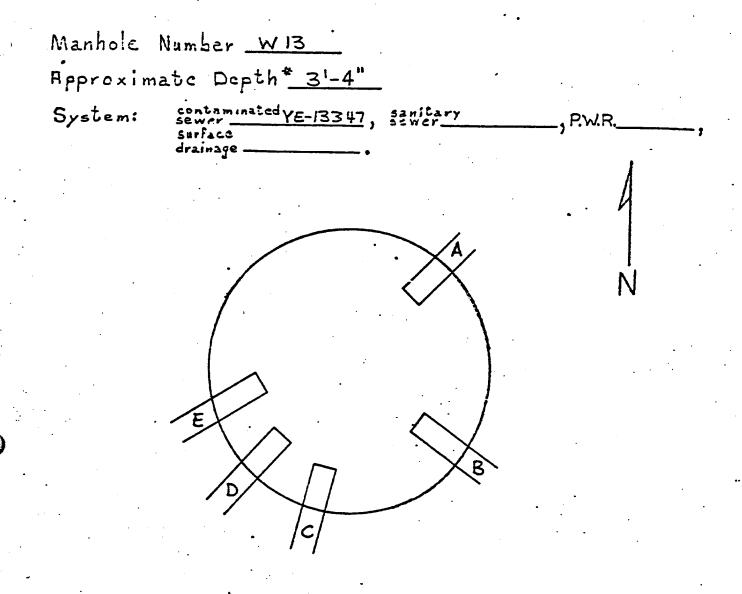
Manhole Number <u>WII</u> **(**) Approximate Depth * 8'-2" sewer _____YE-13347, savitary System: P.W.R surface drainage С A Ε Location N- 158'-6" W-1742'-6" Line Size | Matil | Deats *1

| Line | 0122 | INIZUI | Depth | Service |
|------|-----------------|--------|--------------------|----------------|
| R | 12" . | TILE | 8'-2" | OUTLET TO W-10 |
| В | 12 [#] | TILE | 8 ¹ -2" | ABANDON |
| С | j " | STL | 1'-0" | ABANDON |
| D | 12" | TILE | - | ABANDON |
| E | 4" | TILE | 31-10" | FROM BLDG 515A |
| F | | · | | |
| | | | | |

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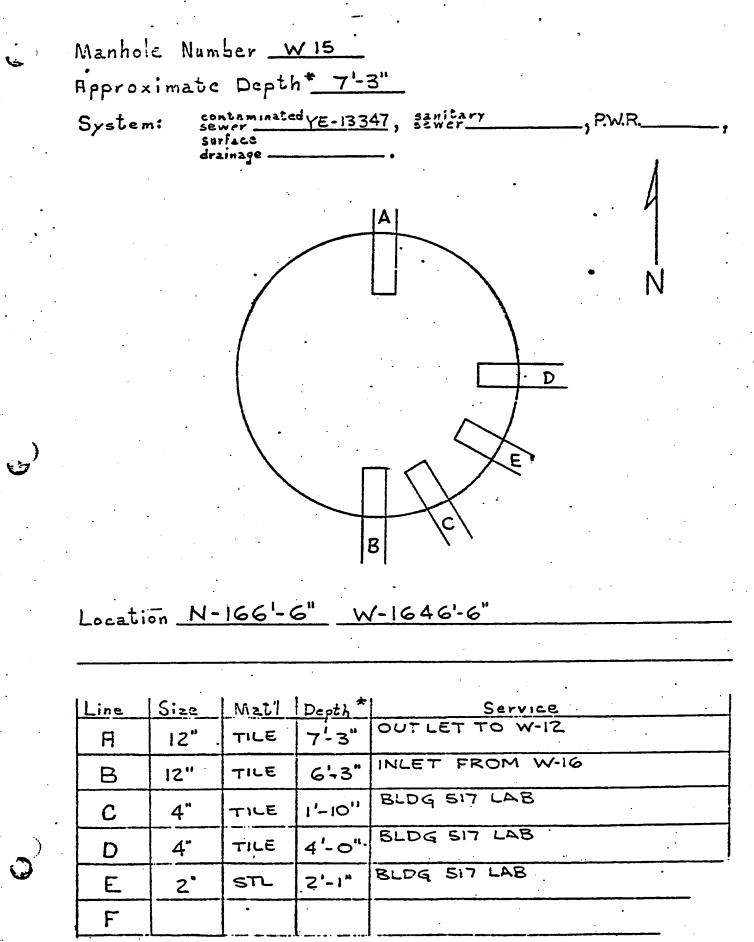
Manhole Number W12 6) Approximate Depth # 6'-2" contaminated YE-13347, sanitary sewer ______ System: , P.W.R surface drainage B 6 Α Location N-313-6" W-1627-0" Size Mat'l Depth * Line Service M W-15 INLET FROM 6'-0" 10" TILE Ħ OUTLET TO W-7 6'-2" 10" TILE В С D E F

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Location N-218'-9" W-1392'-10"

| Line | Size | Mati | Depth * | Service |
|------|------|------|---------|-------------------|
| A | · 6" | TILE | Z'-6" | BLQG 514 SCRUBBER |
| B | 6" | TILE | Z'-6" | BLDG 514 SCRUBBER |
| С | 2" | STL | 1'-7" | TZ7 PAD DEAIN |
| D | 4" | STL | 1'-Z" · | TRUCK LOADING PAD |
| E | 8" | TILE | .3'-4" | OUTLET TO W-9 |
| F | | | | |



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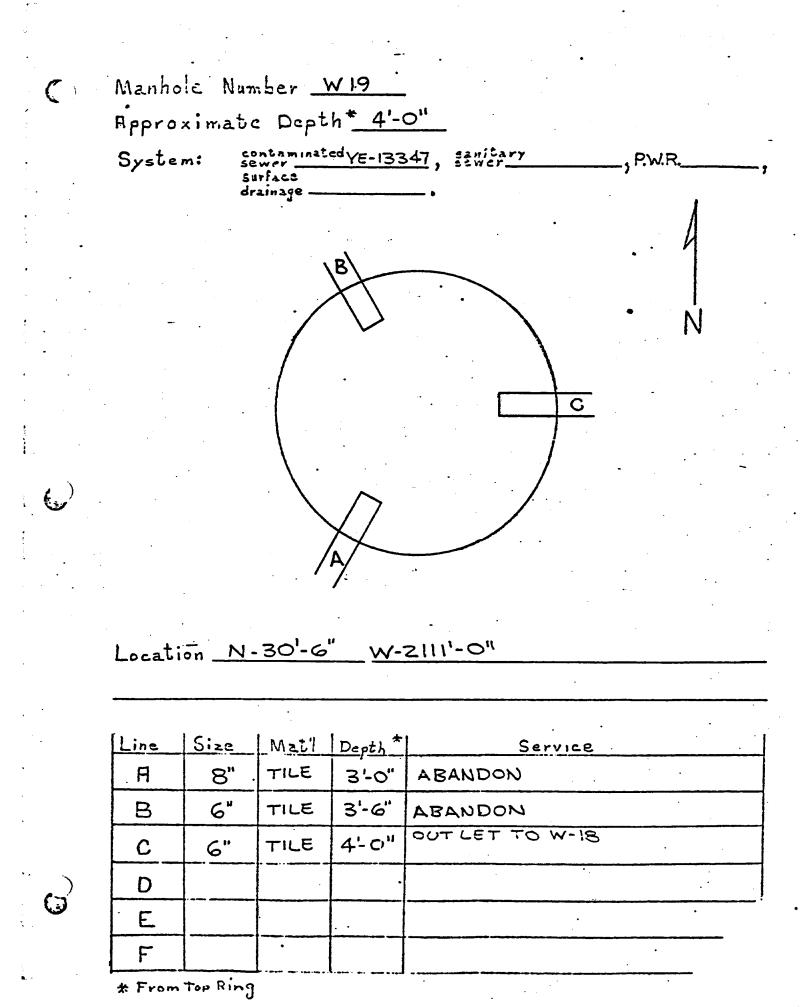
Manhole Number _W 17_ Approximate Depth # 4'-3" contaminated YE-13347, sanitary System: ?W.R surface drainage B

Location N-2'-6" W-1750'-0"

| Line | Size | Mzti | Depth * | Service |
|------|------|------|---------|-----------------|
| Ħ | 6" | TILE | 4'-3" | INLET FROM W-18 |
| В | 6" | TILE | 4'-3" | OUTLET TO W-21 |
| С | | | · | |
| D | | | • | |
| E | | | | |
| F | | | | |

Manhole Number _____ N8 Approximate Depth * 2'-10" contaminated YE-13347, sanitary System: P.W.R. surface drainage . B A W-1934'-0" Location N-12'-6" Mzil Depth* Size Line Service -17 BUTLET 6" 2'-10" TILE Ħ INLET FROM W-19 2'-10" 6" TILE В INLET FROM BLDG 515 EXT. z'-4" 4" TILE С SUMP D E F

.



Manhole Number W21 ζ. Y Approximate Depth # 7'-9" System: contaminated YE-13347, sanitary P.W.R. Surface drainage В С W-1606'-6" Location _ 5-23'-6" Mztil Depth * Size Line Service 12" INLET FROM W-22 H TILE 7'-9" OUTLET TO W-16 12" В TILE 7-9" INLET FROM W-17 6" С 7'-3" TILE D E F í

· · ·

Manhole Number W22 Approximate Depth * 8'-6" System: contaminated YE-13347, sanitary P.W.R surface drainage (من 8 Location _ 5-45'-3" W-15111-6" Line Size MELI Depth Service INLET FROM W-23 Ħ · 12" TILE 8'-6" 10" INLET FROM W-25 ·B 8'-6" TILE FROM BLDG 523 8" С TILE 4'-0" OUTLET TO W-ZI 12" 8'-6" TILE D E F

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Manhole Number W23 Approximate Depth # 3'-7" contaminated YE-13347, sanitary sewer_____ System: PWR. surface drainage . B Α D Location N-9'-9" W-1379'-2" Line Mati Depth * Size Service INLET W-24, BLDG 525 10" TILE 3'-7" A BLDG 525 6" 3'-7" В TILE OUTLET TO W-22 3'-7" 12" TILE С ABANDON TILE 8" 3'-3'' D (*) E F

Manhole Number _W24 Approximate Depth * 3'-3" System: contaminated YE-13347, sanitary P.W.R. surface drainage A B W-12181-10" Location N-8'-6" Size Line Mzt'l Depth * Service ABANDON 4" z'-z" Ħ TILE OUTLET TO W-23 8" 3-3" В TILE BLDG 521 3'-1" 6" С TILE D E F

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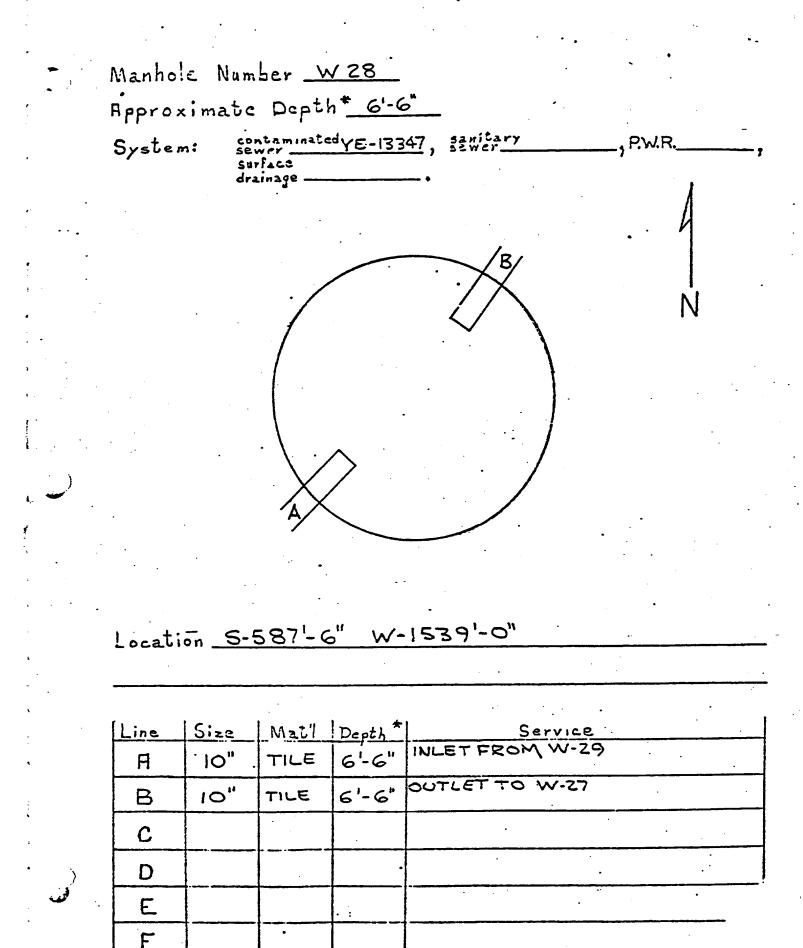
Manholc Number W25 **C** > Approximate Depth * 7-0" , P.W.R. System: drainage B N С Location <u>S-174'-6</u>" W-1511'-6" Mztil Depth * Size Line Service -26 INLET FR TILE 7'-0" 10" Ħ OUTLET TO W-22 10" 7'-0" TILE B ABANDON 4'-10" 8" С TILE D E F

Manhole Number W26 **(**_) Approximate Depth * 8-6" contaminated YE-13347, sanitary , P.W.R. System: surface drainage . Ε Ν D С B Location 5-244'-6" W-1539-0" Service BLDG 451¢ TRUCK PAD Matil Depth * Size Line 8'-0" 6" STL Ħ INLET FROM W-27 8'-6" 10" TILE В ABANDON 4'-8" 6" TILE С ABANDON 4'-8" 6" TILE D OUTLET TO W-25 10" 8'-6" E TILE ٠ F

^{*} From Top Ring

Manhole Number W.27 Approximate Depth # 6'-0" System: contaminated YE-13347, sanitary P.W.R. Surface drainage . B F ેંગ્ર A W- 1539'-0" Location 5-458'-3" Size Mzt1 Depth Line Service INLET FROM W-28 10" 6'-0" H TILE BLDG 422 SUMPS 4" В TILE 3'-3" BLDG 422 FLOOR DRAINS С 4" 3'-3" TILE OUTLET TO W-26 10" 6'-0" D TILE BLDG 424A SUMP 4'-6" 4" E TILE INLET FROM W-BI F 12" TILE 6'-0"

Manhole Number W.27 Approximate Depth * 6'-0" contaminated YE-13347, senitary System: PWR Surface drainage . В F 4 A W- 1539'-0" Location <u>5-458'-3"</u> MZJI Depth Size Line Service INLET FROM W-28 10" Ħ TILE 6-0" BLDG 422 SUMPS 4" B 3'-3" TILE BLDG 422 FLOOR DRAINS 4" С 3'-3" TILE OUTLET TO W-26 10" 6'-0" D TILE BLDG 424A SUMP 4" E 4'-6" TILE INLET FROM W-31 12" F TILE 6'-0"



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|---|------------------|--------------------|-------------------------------------|----------------------|------------------------|----------|--------|
| 1 | Approx | imate | Depth | <u>4-3</u> | | , . | |
| | System | 1: 50 54 | ntaminate wer iface Linage | ^d YE-1334 | 7, sinitary , siwer | , P.W. | R; |
| • | • | Ā | | | B | <u> </u> | A N |
|) | | | | | | • | • |
| | Locatio | | | | 1739'-0" | | |
| | <u>Line</u> H | <u>Size</u> 10" | Mzt'l TILE | Depth * 4'-3" | Ser INLET FROM V | V-30 | |
| | B | 8" | CONC | 3'-6" | | | |
| | С | 10 ⁴ · | TILE | 4'-3" | OUTLET TO | N-28 | |
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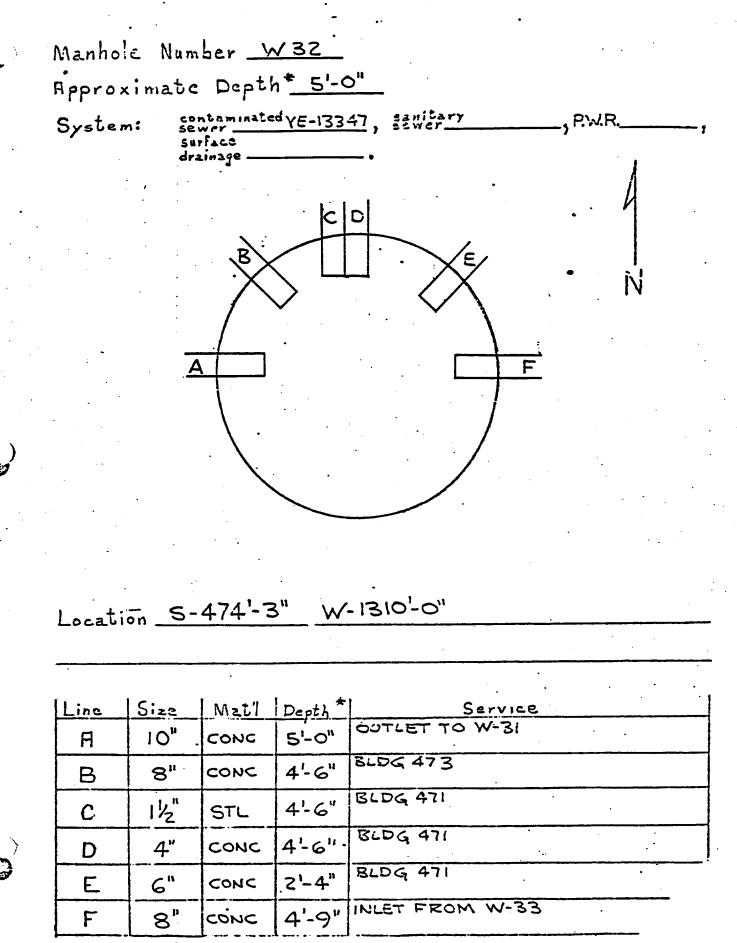
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Manhole Number W30 **(__**) Approximate Depth * 3'-9" sewer _____YE-13347, sanitary P.W.R System: SUTFACE drainage B A W-1831'-0" Location 5-636'-6" Service BLDG 432 SUMP Matil Depth* Size Line 3'-9" 4" TILE Ħ OUTLET TO W-29 3'-9" 6" TILE В С D \rangle 0 E F From the Rime

Manhole Number <u>W31</u> Approximate Depth * 7-3" sanitary P.W.R contaminated YE-13347, System: Surface drainage E G= 12"- CONC-7-3"*G D В Δ W-1376'-0" Location <u>5-458'-3"</u> Matil Depth* Service Size Line PAD DRAIN z'-0" 3" STL Ħ SUMP DRAIN 2'-7" 4" STL B INLET FROM W-34 7'-3" 12" TILE С INLET FROM W-36 4'-9" 4" STL D SUMP DRAIN 3-9" 6" STL E INLET FROM W-32 6'-0" 10" CONC F

⁺ From Too Ring



+ From Top Bing

Manhole Number W33 Approximate Depth # 3-4" contaminated YE-13347, sanitary System: PWR surface drainage . B Α Location <u>S-474'-3"</u> W-1249'-0" Mat'l Depth Size Line Ser 11C2 OUTLET TO W-32 8° 3'-4" Ħ TILE BLDG 47! CONE-Ŧ ¢" 1'-10[#] B BLDG 471 3'' 2'-4" С STL CAN ABANDON 3'-2". 6" D

T-132 PAD DRAIN

2'-4"

* From Top Ring

E

F

4"

STL

Manhole Number <u>W34</u> <u>)</u> Approximate Depth # 4'-0" contaminated YE- 13347, sanitary System: P.W.R. Surface drainage . A ()B Location <u>S-524'-0</u>" W-1365'-6" Size Depth? Mzt'l Line Service INLET FROM W-35 8" TILE 4'-0" Ħ ABANDON 8" 4'-0" В TILE OUTLET TO W-31 4[:]-0" C. 12" TILE D E F * From Top Ring

Manhole Number <u>W35</u> Approximate Depth # 3'-10" System: sewer inated YE-13347, sanitary , P.W.R. surface drainage . B (J) C Location 5-528'-3 W1171'-0" Size Line Mati Depth * Service BLDG 471C 8" 3'-10" Ħ TILE OUTLET TO W-34 8" 3'-10" В TILE 472 TANK FARM SUMP 10" PLASTIC С 2") X D 4 E F

54143

Manhole Number W36 Approximate Depth # 4'-6" , P.W.R. contaminated YE-13347, sanitary sewer _____ System: surface drainage . C Ā B W-1460'-0" Location BS-438-3" MZLI Depth * Size Line 100 OUTLET TO N-31 1-7" STL 4" Ħ AREA DRAIN 1'-7" 4" STL В AREA DRAIN 1-7" 4" STL С D . • • E F * From Top Ring

APPENDIX B

LOW PRESSURE AIR TESTING STANDARD OPERATING PROCEDURE

JET CLEANING AND TV INSPECTION STANDARD OPERATING PROCEDURE

04/28/86

1

| LOW PRESSURE AIR TESTING OF SEWERS AT ROCKY | | |
|---|----|------|
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1.0 PURPOSE

The purpose of this Standard Operating Procedure (SOP) is to document the required procedures for air testing sewer lines at RMA. Low pressure air testing of sewer lines is an accepted technique for demonstrating the relative structural integrity of newly installed vitrified clay pipe It is recognized that due to the age of the lines. original RMA sewers (40 plus years) and the severe service conditions, the low pressure air test is a preliminary test that will hopefully provide information that will assist the investigators in refining the selection of specific sewer excavation sites. In this context, the low pressure air test is one of several techniques used to determine excavation site locations, and it is not considered in itself an adequate indicator of the sewers' structural integrity.

2.0 REFERENCE

- 2.1 ASTM C 828-80: Low-Pressure Air Test of Vitrified Clay Pipe Lines
- 2.2 Standard Task Operating Procedures, MKE Health and Safety Plan
- 3.0 DEFINITIONS AND RESPONSIBILITIES
 - 3.1 Subcontractor Guildner Pipeline Maintenance, Inc.
 - 3.2 Health and Safety Supervisor John Schmerber

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| MOUNTAIN ARSE | NAL | | | | | |
| 3. | .3 | Task Manager - Alan Notary | | | | · |
| 3 | . 4 | Decontamination Support - M | KE pe | rsonn | el, a | s needed |
| 4.0 P | ROCEDUI | RE | | | | |
| 4.0 1 | | | | | | |
| . 4 | .1 | The following procedure standard health and saf followed during the approa of manholes at RMA. | ety | proc | cedur | es to be |
| 4 | 1.2 | Insert inflatable rubber p into both ends of the sect tested. Take care to clea debris that could preven properly. | tion an th | of s e pip | ewer e inv | pipe to be ert of any |
| | 4.3 | Inflate the plugs to m pressure. | anufa | icture | r's I | ecommended |
| | 4.4 | Determine the test time tested using Table I or XI | | | | tion to be 28-80. |
| | 4.5 | Add air from the air tes line via the air valve plugs. Raise the pressur After this pressure is att to stabilize at or abo pressure cannot be attaine stop the test.) | ste re i taine ove | m on n the d, al 3.5 | the e lin low t psi. | e to 4 psi. he pressure (If this |
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- 4.6 Using a stop watch, measure the time required for the pressure to drop 1 psi from the starting pressure. Record this time in field book.
 - 4.7 Depressurize the line and repeat the test two more times.
 - 4.8 Decontaminate all personnel and equipment that entered manholes over the manhole as they exit by the direct application of pressurized steam from the MKE steam cleaning unit. (See MKE Health and Safety Plan.)
 - 4.9 Proceed to the next site or to final decontamination of all personnel and equipment at Building 316A.

5.0 RECORDS

- 5.1 Data will be recorded in a field book. Records generated will be maintained in accordance with the SOP for records control.
- 5.2 A "Daily Report of Field Activities" form will be completed and signed by an MKE and subcontractor representative.

6.0 ATTACHMENTS

ASTM C 828-80 "Daily Report of Field Activities" form

WP-12189





ASTM C 828 - 80

AMERICAN SOCIETY FOR TESTING AND MATERIALS 1916 Race St., Philadelphia, Pa. 19103 Reprinted from the Annual Book of ASTM Standards, Copyright ASTM If not listed in the current combined index, will appear in the next edition.

Standard Practice for LOW-PRESSURE AIR TEST OF VITRIFIED CLAY PIPE LINES¹

This standard is issued under the fixed designation C 828; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval.

1. Scope

1.1 This practice defines procedures for testing vitrified clay pipe lines, using low-pressure air, to demonstrate the structural integrity of the installed line.

1.2 This practice for testing shall be performed on lines after connection laterals, if any, have been plugged and braced adequately to withstand the test pressure, and after the trenches have been backfilled for a sufficient time to generate a significant portion of the ultimate trench load on the pipe line. The time between completion of the backfill operation and low-pressure air testing shall be determined by the approving authority.

1.3 This practice may also be used as a preliminary test, which enables the installer to demonstrate the condition of the line prior to backfill and further construction activities.

1.4 This practice is suitable for testing gravity-flow sewer pipe constructed of vitrified clay or combinations of clay and other pipe materials.

Note 1—The values stated in inch-pound units are to be regarded as the standard.

2. Applicable Document

- 2.1 ASTM Standard:
- C 12 Recommended Practice for Installing Vitrified Clay Pipe Lines²

3. Summary of Practice

3.1 The section of the line to be tested is plugged. Air, at low pressure, is introduced into the plugged line. The line passes the test if the rate of air loss, as measured by pressure drop, does not exceed a specified amount in a specified time. This may be determined by the use of Table 1, or calculated by use of the formulas in Appendix X1.

4. Safety Precautions

4.1 The low-pressure air test may be dangerous to personnel if, through lack of understanding or carelessness, a line is overpressurized or plugs are installed improperly. It is extremely important that the various plugs be installed so as to prevent the sudden expulsion of a poorly installed or partially inflated plug. As an example of the hazard, a force of 250 lbf (1112 N) is exerted on an 8-in. (200-mm) plug by an internal pressure of 5 psi (34 kPa). Observe the following safety precautions:

4.1.1 No one shall be allowed in the manholes during testing because of the hazards.

4.1.2 Install all plugs securely.

4.1.3 When lines are to be tested, it may be necessary that the plugs be braced as an added safety fator.

4.1.4 Do not overpressurize the lines.

5. Preparation of the Line

5.1 Air may pass through the walls of dry pipe. This can be overcome by wetting the pipe. Usually, moisture absorbed from the backfill is sufficient to cope with this situation. If the

¹ This practice is under the jurisdiction of ASTM Committee C-4 on Vitrified Clay Pipe and is the direct responsibility of Subcommittee C04.20 on Methods of Test and Specifications.

Current edition approved March 19, 1980. Published June 1980. Originally published as C 828-75T. Last previous edition C 828-78.

² Annual Book of ASTM Standards, Part 16.

problem persists, segmental testing of the line will establish if there is a significant leak.

5.2 A wetted interior pipe surface is desirable and will produce more consistent test results. Where pratical, clean the line prior to testing to wet the pipe surface and eliminate debris.

6. Procedure

6.1 Determine the test time for the section of line to be tested using Table 1 or X1 or the formulas in Appendix X1.

6.2 Plug all openings in the test section.

6.3 Add air until the internal pressure of the line is raised to approximately 4.0 psi (28 kPa). After this pressure is reached, allow the pressure to stabilize. The pressure will normally drop as the air temperature stabilizes. This usually takes 2 to 5 min, depending on the pipe size. The pressure may be reduced to 3.5 psi (24 kPa) before starting the test.

6.4 When the pressure has stabilized and is at or above the starting test pressure of 3.5 psi (24 kPa), start the test. If the pressure drops

more than 1.0 psi (7 kPa) during the test time, the line is presumed to have failed the test. If an 1.0-psi drop does not occur within the test time, the line has passed the test.

NOTE 2—Ground water above the pipe will reduce air loss. If the section of line under test shows significant infiltration, the agency may require an infiltration test. Refer to 11.2 of Recommended Practice C 12.

7. Test Time

7.1 Table 1 shows the required test time. T, in minutes/100 ft of pipe for each nominal pipe size. Test times are for an 1.0-psi (7-kPa) pressure drop from 3.5 to 2.5 psi (24 to 17 kPa). Table 1 has been established using the formulas contained in the appendix.

7.2 If the section of line to be tested includes more than one pipe size, calculate the test time for each size and add the test times to arrive at the total test time for the section.

7.3 It is not necessary to hold the test for the whole period when it is clearly evident that the rate of air loss is less than the allowable.

TABLE 1 Minimum Test Time for Various Pipe Sizes

| Nominal Pipe Size, in. | T (time), min/100 ft | Nominal Pipe Size, in. | T (time). min/100 ft |
|---------------------------|-------------------------|---------------------------|-------------------------|
| | 0.2 | 21 | 3.0 |
| 3 | 0.3 | 24 | 3.6 |
| 4 | 0.7 | 27 | 4.2 |
| 6 | 1.2 | 30 | 4.8 |
| 8 | | 33 | 5.4 |
| 10 | 1.5 | 36 | 6.0 |
| 12 | 1.8 | 39 | 6.6 |
| 15 | 2.1 | 42 | 7.3 |
| 18 | 2.4 | 42 | |

APPENDIX

X1. FORMULAS AND ALLOWABLE AIR LOSS STANDARDS USED IN PRACTICE C 828

X1.1 Calculate the required test time at a given allowable air loss as follows:

$$T = K \times \frac{D^2 L}{Q}$$

X1.2 Calculate air loss with a timed pressure drop as follows:

$$Q = K \times \frac{D^2 L}{T}$$

X1.3 Symbols.

D = nominal size. in. (mm),

 $K = 0.371 \times 10^{-3}$ for inch-pound units,

 $K = 0.534 \times 10^{-6}$ for S.I. units.

L =length of line of one pipe size, ft (m),

 $Q = \text{air loss, ft}^3/\text{min} (\text{m}^3/\text{min})$, and

 \overline{T} = time for pressure to drop 1.0 psi (7 kPa). min. X1.4 An appropriate allowable air loss, Q, in cubic feet per minute, has been established for each nominal pipe size. Based on field experience, the Q's that have been selected will enable detection of any significant leak. Table X1 lists the Q established for each pipe size.

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| TABLE XI Allowable Air Loss for Various Pig | oe Sizes | |
|---|----------|--|
|---|----------|--|

| Nominal, Pipe Size, in. | .Q. ft³/min | Nominal Pipe Size, in. | Q. ft³/min |
|----------------------------|-------------|---------------------------|------------|
| 3 | 2 | 21 | . 5.5 |
| 4 | 2 | 24 | 6 |
| 6 | 2 | 27 | 6.5 |
| 8 | 2 | 30 | 7 |
| 10 | 2.5 | 33 | 7.5 |
| 12 | 3 | 36 | 8 |
| 15 | 4 | 39 | 8.5 |
| 18 | 5 | 42 | 9 |

X2. APPLICATION OF PRACTICE C 828

X2.1 In order to demonstrate the technique of applying this practice, the example in X2.2 has been prepared. It utilizes various pipe sizes, lengths, and conditions that may be encountered in the field. The example has been designed to illustrate the use of Table 1 and the formulas.

X2.2 Example—An installation has been made that consists of line 1: 300 ft (91.4 m) of 15-in. (375mm) vitrified clay pipe with no laterals, and line 2: a reach of 350 ft (106.8 m) of 8-in. (200-mm) of vitrified clay pipe to which are attached 120 ft (36.6 m) of 4 in. (100-mm) laterals of vitrified clay pipe.

X2.2.1 Problem—What are the appropriate test times to use in order to demonstrate the integrity of the installed lines?

X2.3 Solutions.

X2.3.1 What is the appropriate test time, T, for line 1?

X2.3.1.1 Use Table 1, find time, T = 2.1 min/100 ft (30.5 m), for 15-in. (375-mm) pipe.

$$T_{15} = 300 \times \frac{2.1}{100} = 6.3 \text{ min}$$

X2.3.2 What is appropriate time for line 2? X2.3.2.1 Solution—Use Table 1.

$$T_8 = 350 \times \frac{1.2}{100} = 4.2 \text{ min}$$

$$T_4 = 120 \times \frac{0.3}{100} = 0.4 \text{ min}$$

X2.3.3 If further analysis is desired, the following example is provided:

X2.3.3.1 If in the test of line 1, the 1.0-psi (7-kPa) pressure drop occurs in 3.3 min instead of 6.3 min. what is the rate of air loss?

$$Q = K \times \frac{D^2 L}{T}$$

where:

$$2 = 0.000371 \times \frac{15^2 \times 300}{3.3} = 7.6 \text{ ft}^3/\text{min.}$$

This exceeds the 4 ft³/min allowed in Table X1. X2.3.3.2 What further courses of action might be

considered in resolving this excess rate of air loss?

(1) Segmentally test the line and compare the time-air loss values in each segment.

(2) If the values in each segment are comparable, the air-loss problem may be distributed throughout the line, and further analysis should be made.

(3) If the values in each segment are significantly different, each segment may be evaluated and further analysis be made in order to determine the location of any significant air losses.

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This standard is subject to revision at any time by the responsible technical committee and must be reviewed every five years and if not revised, either reapproved or withdrawn. Your comments are invited either for revision of this standard or for additional standards and should be addressed to ASTM Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend. If you feel that your comments have not received a fair hearing you should make your views known to the ASTM Committee on Standards, 1916 Race St., Philadelphia, Pa. 19103, which will schedule a further hearing regarding your comments. Failing satisfaction there, you may appeal to the ASTM Board of Directors.

DAILY REPORT OF FIELD ACTIVITIES

| Project: | Report Number: |
|----------------------------|-----------------------------------|
| Subcontractor: | Date: |
| | Weather: |
| | Safety: |
| · | · · · |
| Developments That Could Le | ead To A Change Order Or A Delay: |
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| Equipment Utilization (Typ | pe, Status, Time): |
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1.0 PURPOSE

The purpose of this Standard Operating Procedure (SOP) is to document the procedures to be followed in the jet cleaning and televising of selected sewers at RMA. The goal of televising the interior of the sewers is to provide information that will assist the investigators in refining the selection of specific sewer excavation sites. An additional benefit to be derived from this program is that of documenting through the use of the jet cleaning equipment the continuity and alignment of sewer lines that had previously been air tested.

2.0 REFERENCE

Standard Task Operating Procedures, MKE Health and Safety Plan

3.0 DEFINITIONS AND RESPONSIBILITIES

- 3.1 Subcontractor Guildner Pipeline Maintenance, Inc.
- 3.2 Health and Safety Supervisor John Schmerber
- 3.3 Task Manager Alan Notary
- 3.4 Decontamination Support MKE personnel, as needed

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4.0 PROCEDURE

- 4.1 The following procedure is subsequent to the standard health and safety procedures to be followed during the approach, monitoring and entry of manholes at RMA.
- 4.2 Insert the high pressure (1500 psi) water jet hose into the downstream end of the section of sewer line to be cleaned. Cleaning the line in this direction will pull liquids and solids to the downstream line. In those areas where several sections of line in a series are to be televised, take care to execute the work from the downstream sections toward the upper reaches to prevent excessive solids from accumulating in the lower end of the system.
- 4.3 With the water jet running at full flow, run the hose from the entry manhole to the next manhole or as far as the hose will travel before hitting an obstruction. If an obstruction is reached, "hammer" on it by pulling out a short length of hose (one arm's length) and releasing the hose, allowing it to repeatedly ram the obstruction. If this technique clears the obstruction, jet to the next manhole.
- 4.4 Once the next manhole is reached, or if the obstruction cannot be cleared, engage the hose reel and slowly (one foot per second) winch in the jet hose while maintaining full water flow. Steam clean the hose continually as it exits the manhole.

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- Repeat this process (4.3-4.4) until the water 4.5 flowing through the downstream manhole appears clean, or until any obstructions encountered prove (This will require the not to be passible. and the Manager Task the judgment of Subcontractor.) Where obstructions are found, mark the point on the jet hose with duct tape, remove the distance from the measure the hose and Record this manhole. obstruction to the entry length in the field book.
- 4.6 In sewer sections where the jet hose does not encounter any obstructions, once the cleaning process is complete, remove the jet hose, fasten the TV camera winch cable to the nozzle and string the cable between manholes. Remove the jet hose.
- 4.7 Enter the manhole and connect the cable to the skid-mounted TV camera. (Proper skid sizes shall be used to keep the camera aligned in the center of the pipe.) Before inserting the camera assembly into the sewer line, the camera man shall slowly pan the camera around the circumference of the manhole, pausing at any unusual or noteworthy areas. Insert the camera into the sewer pipe.
- 4.8 While maintaining communication between the winch operator and the Subcontractor representative in the TV truck via "walkie-talkies" or hand signals, the winch operator shall pull the TV unit through the line at a slow, steady rate. At locations of interest determined by the Task Manager or his representative, the winch operator may be

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instructed to pause for extended viewing. In some instances, the TV camera may be pulled backwards and then restarted to review a particular length of pipe.

4.9

The video recorder unit in the TV truck shall be operated on the fastest tape speed available (two hours for a T-120 video tape). A log will be completed in the TV truck by the Subcontractor while observing the interior of the sewer on the TV monitor.

- length of the Once the camera travels the full 4.10 reaches an or investigation, under section obstruction that cannot be passed, the camera will continually steam backwards while be pulled cleaning the camera power supply cable as it exits Disconnect the camera assembly from the manhole. the winch cable and remove the camera unit, pulleys and any other equipment from the manhole. Steam clean all equipment that exits the manhole over the manhole.
- 4.11 Relocate the steam cleaner at the second manhole and slowly reel in the winch cable from the sewer, steam cleaning continuously.
- 4.12 Proceed to the next investigation site or final decontamination of all personnel and equipment at Building 316A.

SECTION: STANDARD OPERATING PROCEDURE JET CLEANING AND TV INSPECTION OF SEWERS AT ROCKY MOUNTAIN ARSENAL

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5.0 RECORDS

- 5.1 All data (such as locations of obstructions, etc.) shall be recorded in a field book in accordance with the SOP for records control.
- 5.2 The TV log prepared by the Subcontractor will be turned into the MKE Task Manager along with the video tape of the day's activities. These will be transported daily to the MKE Denver office for storage in the DCS vault.
- 5.3 A "Daily Report of Field Activities" form will be completed and signed by an MKE and Subcontractor representative.

6.0 ATTACHMENTS

Subcontractor TV log "Daily Report of Field Activities" form

WP-12190

APPENDIX C DAILY SUMMARY OF SEWER INVESTIGATIONS

- -

| DATE | ACTIVITY |
|----------|---|
| 11-25-85 | Started air testing W28 - W29 |
| 11-26-85 | W28 - W29 did not hold pressure (i.e., failed) |
| 12-02-85 | Failed to insert plug in W21; couldn't air test W21 - W22 |
| 12-03-85 | <pre>Air tested: W21-W17 (6") failed, 165' W17 - W18 (6") failed, but invalid due to service line to 316A W25 - W26 failed, 85' W26 - W27 couldn't insert plug in W27 - aborted</pre> |
| 12-04-85 | Air tested: M.H. A-B (Bldg. 732) failed, 50' 119B - 117B failed, 180' S9 - S5 failed, 160' S5 - S6 failed, 135' S6 - S13 failed, 125' |
| 12-05-85 | Jetted: ~195' of 200' line W28 to W29, line was blocked ~10' from W29 |
| 12-06-85 | Jetted: W21 - W22, 100' W21 - W17, 165' W17 - W18, 180' W26 - W27, 215' |
| 12-10-85 | TV'ing not accomplished @ W17 - W18 |
| 12-11-85 | TV'ing not accomplished @ W22 - W21 |
| 12-12-85 | TV'd 99' from W22 - W21, 100' |
| 12-13-85 | Jetted W26 - W27, 215' |
| 12-16-85 | Jetted from 119B to 117B, 180' |
| 12-17-85 | TV'd ~90% of 117B to 119B, 161' |
| 12-18-85 | TV'd <20', camera failed under 7th Ave. |
| 12-19-85 | TV'd under 7th (125'), jetted from 7th Ave. North 300' |

04/28/86

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ACTIVITY

| 12-24-85 | Jetted W21 to W17, 165' Tried to jet W23 - W24, blocked @ E. end of 525 (90') Tried to jet S5 - S9, blocked ~15' from S5 Jetted S6 - S5 - S3, 340' |
|----------|--|
| 12-31-85 | TV'd S6 - S5 - S4 - S3, 340' |
| 01-02-86 | TV'd from W21 to W17, blocked 32' from W21 |
| 01-03-86 | Jetted & TV'd M.H. 40 to M.H. 42 (Section 26), 490' |

DATE

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