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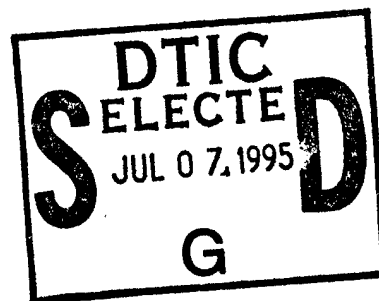
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Technical Report #37

SYNTHESIS AND CHARACTERIZATION OF POLYSTYRENE-BLOCK-
POLY(METHYLPHENYLSILYLENE) AND POLYISOPRENE-BLOCK-
(POLYMETHYLPHENYLSILYLENE).

by

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Synthesis and Characterization of Polystyrene-*block*-Poly(methylphenylsilylene) and Polyisoprene-*block*-Poly(methylphenylsilylene) +

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Polystyrene/poly(methylphenylsilylene) and polyisoprene/poly(methylphenylsilylene) block copolymers were prepared by two independent methods. Subsequent additions of solutions of cyclotetrasilanes in benzene to the living ends of polystyrene and polyisoprene resulted in the formation of well-defined block copolymers with narrow molecular weight distributions ($M_w/M_n < 1.3$). Condensation of the living ends of polyisoprene and polystyrene with bromide end-terminated polysilanes also resulted in the formation of block copolymers. The materials were characterized by ^1H and ^{29}Si NMR, GPC, DSC, and elemental analysis.

Introduction

Very few reports have described the synthesis of block copolymers in which one of the blocks is a polysilylene (polysilane), consisting of a linear chain of silicon atoms carrying two substituents, generally either alkyl or aryl [1-3]. The polysilylenes possess sigma delocalization which gives rise to intense UV absorptions in the range 300- 400 nm [4,5]. The polysilylenes, in general, do not possess exceptionally good mechanical properties [1]. Two ways to improve mechanical properties are by blending and the synthesis of block copolymers [1,6]. Block copolymers may microphase separate and possibly lead to interesting morphologies which may also improve the mechanical properties.

The most common synthetic method employed to prepare polysilylenes, Wurtz coupling of dichlorosilanes, limits the potential routes leading to block copolymers to condensation reactions of halide end-terminated polysilylenes with anionic living polymers. However, the polymerizations of masked disilenes and cyclotetrasilanes provide more versatile synthetic pathways to block copolymers [2,7]. For example, Sakurai and

+ Dedicated to Professor Hideki Sakurai on the occasion of his retirement from Tohoku University

coworkers have prepared well-defined block copolymers by subsequent additions of methyl methacrylate to masked disilene polymerizations [2]. This paper will describe the synthesis and preliminary characterization of polysilane block copolymers prepared by the subsequent addition of cyclotetrasilane monomers to solutions of polystyryl lithium and polyisopropenyl lithium, and also by condensation reactions with bromide end-terminated polysilylenes.

Results and Discussion

Polystyrene-block-poly(methylphenylsilylene)

Two different block copolymers were prepared using the living ends of polystyrene and polyisoprene to initiate the ring opening polymerization of 1,2,3,4-tetramethyl-1,2,3,4-tetraphenylcyclotetrasilane (Scheme I). Styrene and isoprene were polymerized in benzene using *sec*-BuLi as the initiator. After complete consumption of the first monomer a solution of cyclotetrasilane, benzene, and 12-crown-4 was added and initiation of the second monomer was evidenced by a color change to the dark gold color of silyl lithium.

Insert Scheme I.

Polystyryl lithium and polyisopropenyl lithium were of insufficient reactivity to initiate ROP without the presence of 12-crown-4. The reactions were followed by Size Exclusion Chromatography (SEC) to provide evidence for the synthesis of truly block copolymers and not simply a mixture of the two homopolymers. For comparison, block copolymers were also prepared by coupling the living ends of both polystyrene and polyisoprene chains with bromine capped polysilylene chains prepared by cleaving higher molecular weight polysilylenes with bromine in benzene solution.

Figure 1 displays SEC traces for the products from a representative polystyrene block copolymer reaction. Trace I is from a sample of polystyrene terminated before the

addition of the cyclotetrasilane, trace II is from the crude reaction product after addition of the cyclotetrasilane monomer, and trace III is from the product isolated by precipitation into acetone. As can be seen the molecular weight for the crude reaction product is shifted to

Insert Figure 1.

higher values than for the original polystyrene indicating the formation of block copolymers. Overlaying of two traces obtained for the crude block product (Trace IIb) at 254 nm and 338 nm, a wavelength specific to the polysilylene block, showed the presence of some uncoupled polystyrene chains, as the two traces do not overlap exactly and the trace at 254 nm possesses a small shoulder of lower molecular weight material. The uncoupled polystyrene chains could be separated by precipitation into acetone, yielding only the block copolymer as an insoluble white powder. This separation method was confirmed by separating a mixture of the two homopolymers in the same manner. It is possible that homopolysilylene, which may be formed by initiation through a transfer mechanism, is present in the precipitate as well. However, the monomodal SEC trace at 338 nm indicates only one polysilylene containing component is present.

Insert Table 1.

Table 1 contains the pertinent molecular weight data for a series of polystyrene/PMPS block copolymers in which the polystyrene block lengths were varied. In all cases the molecular weights determined experimentally for the polystyrene homopolymer corresponded reasonably well with the expected value. The molecular weight distributions for the block copolymers are also quite low in comparison with previously reported blocks of the same two components [1]. However, the molecular weights determined for the polysilylene segments are nearly doubled from that of the expected value. This can be explained in one of two ways. Either initiation of the cyclotetrasilane polymerization using polystyryl lithium is inefficient, which would result in unreacted

polystyrene chains and higher than expected molecular weights for the PMPS segments, or the molecular weights determined by SEC do not accurately reflect the actual molecular weights of the system.

Insert Table 2.

Assuming that the molecular weights determined for the original polystyrene homopolymers are accurate (the calibration was done using polystyrene standards), another way to determine the molecular weight of the second block is by integration of the ^1H NMR spectra of the purified block copolymers. A representative spectrum of a block copolymer, after precipitation into acetone, is shown in Figure 2.

Insert Figure 2.

Table 2 contains the molecular weight data determined for the polysilane block by SEC and also by ^1H NMR spectroscopy. As can be seen, the molecular weights determined by the two methods differ considerably. Those determined by integration should be more accurate leading to the conclusion that initiation of cyclotetrasilane polymerization using polystyryl lithium has the efficiency approximately 70%, resulting in the presence of polystyrene homopolymers. Low efficiency of coupling may be due to small amount of electrophilic impurities in the cyclotetrasilane. The block copolymers do not act as an ideal random coil in solution, which leads to enhanced values of molecular weights determined by SEC.

PS-PMPS-PS by Condensation

Synthesis of polystyrene-PMPS-polystyrene triblock copolymers has been achieved by the coupling of polystyryl lithium with halide end-terminated polysilylene chains (Scheme II). Preparation of bromide end-terminated PMPS was afforded by the reaction of PMPS with bromine in benzene solution under an argon atmosphere, which effectively cleaves the polysilane chain into smaller fragments and results in the desired bromide

functionalities. The molecular weight decreases linearly with an increased percentage of added bromine. However, because the cleavage is a random process and a statistical distribution results, not all chains possess two bromide endgroups which precludes the clean synthesis of triblock copolymers.

The bromide end-terminated polymers were protected from air and moisture to preserve the functionalities. A stoichiometric amount, based on the total number of silyl bromides in solution, of polystyryl lithium was added dropwise to the stirred solution of Br-PMPS-Br. SEC traces of the original PMPS, cleaved PMPS, polystyrene homopolymer, and the product of the reaction of polystyryl lithium with Br-PMPS-Br are given in Figure 3.

Insert Figure 3.

The molecular weight of the pristine polysilylene (trace I) decreased after the reaction with bromine, indicating that cleavage of the chains had taken place and bromide end groups were present (Trace II). The molecular weight increased again after reaction with polystyryl lithium (trace III), which is evidence for the formation of coupled products between the two chains (Trace IV). The molecular weight determined was between the values expected for diblocks and triblocks, indicating the presence of a mixture of the two different types of blocks.

Insert Scheme II.

Polyisoprene-block-PMPS

Combination of PMPS with a flexible block, such as polyisoprene, may lead to polysilanes with elastomeric properties. Synthesis of block copolymers of this type was afforded in the same manner as for the polystyrene blocks.

Isoprene was polymerized in benzene using *sec*-BuLi as the initiator. Samples were taken to determine the molecular weight of the isoprene homopolymers; solutions of Me₄Ph₄Si₄ in benzene with 12-crown-4 were then added to the stirred solutions of polyisoprenyl lithium, at which time a colorless solution turned to the dark gold/brown color of silyl lithium. The color change indicated initiation of polymerization of the second monomer.

SEC traces obtained, using a refractive index detector, for polyisoprene homopolymer (trace I), crude polyisoprene-*block*- PMPS (trace II), and purified polyisoprene-*block*- PMPS (trace III) are given in Figure 4. Trace II, for the crude block product is shifted to higher molecular weights indicating the formation of a block copolymer; there is also a small, lower molecular weight shoulder, which corresponds to uncoupled polyisoprene chains. Homo polyisoprene was removed by precipitation into pentane, a good solvent for polyisoprene, but a non-solvent for PMPS, and the block copolymer.

Insert Figure 4.

The resulting precipitate was too fine to be filtered and formed a fine suspension. Separation was effected by centrifugation to provide the block copolymer free from homo polyisoprene, as evidenced by trace III. This trace shows no lower molecular weight shoulder as seen with the crude product. The molecular weight is slightly higher and the molecular weight distribution is narrower.

Molecular weight data for the original homo polyisoprene and the block copolymers are given in Table 3. The molecular weights of the homo polyisoprene correlate well with the expected values based on the monomer to initiator ratio. In this system also, the molecular weights determined for the blocks, and thus the PMPS segments, are different than the theoretical values. The discrepancy in molecular weights is not as simple to

explain in this case as the molecular weights of the polyisoprene homopolymers are relative to polystyrene standards and cannot be used as absolute values for determination of the molecular weights of the PMPS segments by integration of the ^1H NMR spectra.

Insert Table 3.

A comparison of molecular weights determined by GPC and ^1H NMR integration is given in Table 4. A representative ^1H NMR spectrum of a polyisoprene/PMPS block, after purification, is given in Figure 5. The molecular weights determined by the two methods are similar at lower molecular weight values, but deviate considerably in the higher molecular weight range. Since the molecular weights determined by GPC and ^1H NMR integration did not correlate well for the polystyrene/PMPS blocks, it is difficult to make any firm conclusions about the efficiency of initiation of ROP by polyisopropenyl lithium. Nevertheless, the efficiency appears to be much higher in the lower polyisoprene molecular weight range.

Insert Table 4.

A-B-A triblock copolymers were also prepared with polyisoprene and PMPS, using the same route as described for PS-PMPS-PS triblock copolymers. GPC traces for the condensation experiments are shown in Figure 6. The molecular weight of the original PMPS decreased after reaction with bromine, and an increase was observed after reaction with polyisoprenyl lithium. However, the coupling process is not as clean as with polystyryl lithium as evidenced by the presence of uncoupled PMPS chains and also homo polyisoprene. Three maxima were observed in the trace at 338 nm indicating the presence of both di- and triblock copolymers along with homo PMPS. The position of peaks on GPC traces may correspond to diblock ($M_p=17,000$) and triblock copolymers ($M_p=30,000$).

Insert Figure 6.

Elemental analyses were performed on samples of both polyisoprene-*block*-PMPS and polystyrene-*block*-PMPS and the results were in good agreement with the percentages of respective monomer units determined by ^1H NMR spectroscopy. This also confirmed the application of ^1H NMR integration for molecular weight determinations of these particular polysilane block copolymers.

Thermal Analysis

Both types of block copolymers were analyzed by differential scanning calorimetry, DSC. Homo PMPS shows very weak and broad glass transition and is usually very difficult to observe by DSC. However, both the polyisoprene and polystyrene segments display clear glass transition. Thermal scans of the two different blocks are shown in Figure 7 for representative samples. The scans were taken from the second heating cycle to eliminate any thermal history of the samples.

Insert Figure 7.

Both the polyisoprene and polystyrene blocks exhibit glass transitions for these segments in the range for the respective homopolymers, 102 ± 1 °C and -61.5 ± 1 °C for polystyrene and polyisoprene, respectively. The enthalpy of the transitions increases with increased content of the respective units as would be expected, but the transition temperature remains constant. No thermal transitions other than glass transitions were observed and transitions for the PMPS segments were too weak to be detected.

^{29}Si NMR Analysis

The block copolymers were also characterized using ^{29}Si NMR spectroscopy. The microstructures for all of the block copolymers appeared to be similar to that of PMPS

prepared by polymerization of $\text{Me}_4\text{Ph}_4\text{Si}_4$ using BuLi/cryptand [2.1.1] in benzene. The microstructure consists of 50% heterotactic, 15% syndiotactic, and 35% isotactic triads [8]. The samples exhibited three broad resonances present between -37.5 and -41.0 ppm (Figure 8). However, the polystyrene-block-PMPS samples prepared by the subsequent addition of $\text{Me}_4\text{Ph}_4\text{Si}_4$ to living polystyrene displayed somewhat unique spectra. Some of the resonances are considerably sharper than those in the previous cases and more lines are present. These peaks may be due to crossover points, suggesting that more than just one connecting unit is effected by neighboring polystyrene chain.

Insert Figure 8.

Conclusions.

Both di- and triblock copolymers consisting of either polystyrene or polyisoprene, in conjunction with poly(methylphenylsilylene) have been prepared by two routes. The coupling of polystyryl lithium or polyisopropenyl lithium with bromide capped PMPS affords the respective triblock copolymers. Subsequent addition of $\text{Me}_4\text{Ph}_4\text{Si}_4$ to polystyryl lithium or polyisopropenyl lithium provides access to the respective diblock copolymers. The existence of block copolymers was confirmed by GPC analysis, ^1H NMR studies, and fractionation experiments. The materials exhibit glass transitions for the organic block consistent with literature values, no thermal transitions were observed for the PMPS blocks. Further studies to characterize the morphologies of the block copolymers are in progress.

EXPERIMENTAL PART

All experiments were performed in a Vacuum Atmospheres HE-30 dry box under a nitrogen atmosphere with less than 1 ppm of oxygen and moisture. Molecular weights and molecular weight distributions were determined by gel permeation chromatography (GPC)

using a Waters 510 HPLC equipped with a 410 differential refractometer and a Waters 991 Photo Diode Array detector with THF as an eluent and a flow rate of 1.0 mL·min⁻¹. Three ULTRASTYRAGEL columns (100 Å, 500 Å, and linear) were used in series. The molecular weights are reported relative to a calibration curve obtained using polystyrene standards.

NMR measurements were performed using an IBM NR-300 spectrometer. ¹H NMR spectra were recorded at 300 MHz, ¹³C NMR spectra at 75.4 MHz, and ²⁹Si NMR spectra at 59.6 MHz, using a standard Bruker DEPT micro program. All spectra were obtained using C₆D₆ as the solvent and C₆H₆ as an internal reference for ¹H and ¹³C, TMS was used as an external standard for ²⁹Si.

Differential Scanning Calorimetry measurements were performed on a Seiko 5200 system using scan rates of 10 K/min. All samples were run through two heating and cooling cycles to eliminate thermal histories. Reported data are for the second heating scan. Polymer samples, from 5 to 10 mg, were sealed in aluminum pans prior to thermal analysis.

Materials.

Benzene was refluxed over K metal and distilled under argon prior to use. 12-crown-4 (Aldrich) was dried under high vacuum for several days. Isoprene (Aldrich) was dried over CaH₂ and distilled under argon prior to use. Styrene (Aldrich) was purified by washing with 5% NaOH solution, washing with water, drying over CaH₂, degassing, and transferred on a vacuum line prior to use. *sec*-BuLi in hexanes (Aldrich) was used as received. Me₄Ph₄Si₄ was prepared by previously reported procedures [9].

Poly(methylphenylsilylene) was prepared by either the previously reported Wurtz coupling route or by ring opening polymerization of Me₄Ph₄Si₄. The PMPS samples were dried in a vacuum over for 24 h prior to being used for bromine reactions.

Br-PMPS-Br was prepared by the reaction of PMPS with bromine in benzene solution. 0.402 g of PMPS with $M_n = 12,250$ ($M_w/M_n = 2.4$) was placed in a 25 mL round bottom equipped with a stir bar and septum. The flask was purged with argon and the polymer then dissolved in 10 mL of benzene. 5 μ L of bromine was then added dropwise to the stirred solution resulting in a brown color which faded almost immediately. The solution was stirred overnight and a small sample was taken for GPC analysis. The sample was precipitated in MeOH, filtered, and dried. GPC analysis (338 nm) : $M_n = 3,600$ ($M_w/M_n = 1.4$). The rest of the solution was taken to the glovebox for coupling reactions. Under such conditions approximately equimolar amounts of mono and difunctional polymers should be obtained.

Polystyryl Lithium. To a solution of 150 μ L 1.3 M *sec*-BuLi (hexanes) in 5 mL of benzene was added, dropwise, 1.4 mL of styrene; a dark orange color appeared and persisted. The solution was stirred for ca. 40 min. Longer reaction times were used for higher $[M]_0/[I]_0$ concentrations. Samples of the homopolystyrene were terminated with either protonic acids or with trimethylsilyl chloride and precipitated into MeOH, filtered, and dried prior to GPC analysis.

PS-PMPS-PS. To the stirred solution of Br-PMPS-Br was added, dropwise, a solution of polystyryl lithium. Each drop would result in an orange color which faded almost immediately. Upon complete addition, the mixture was stirred for 1.5 h and then precipitated into MeOH yielding a white powder, which was filtered and dried in a vacuum oven prior to analysis.

PS-PMPS. In a typical experiment, 14 μ L of 1.3 M *sec*-BuLi was dissolved in 0.5 mL of benzene, to this was added 0.120 mL of styrene. The dark orange solution was stirred

for ca. 10 min, at which point a 0.15 mL sample was taken for GPC analysis. To the stirred orange solution was added 0.121 g of $\text{Me}_4\text{Ph}_4\text{Si}_4$, 0.5 mL of benzene, and 5 μL 12-crown-4. The solution changed from dark orange to dark yellow and persisted for the reaction time of 10 minutes. The solution was then removed from the glovebox and exposed to moisture for termination. Precipitation into methanol yielded a white powdery polymer with $M_n = 23,000$ (1.35) at 254 nm and $M_n = 26,400$ (1.24) at 338 nm. Uncoupled polystyrene was removed by redissolving the polymer in THF and precipitating into acetone. The white powder was filtered off and dried in a vacuum oven prior to subsequent analysis.

Polyisopropenyl Lithium. In a 10 mL round bottom flask equipped with a stir bar, 14 μL of 1.3 M (in hexanes) *sec*-BuLi was dissolved in 0.5 mL of benzene. To this was added 0.110 mL of freshly distilled isoprene. The reaction mixture was allowed to stir for 1.5 h prior to subsequent experiments and samples were taken for GPC analysis. Reaction times were adjusted depending the concentration of isoprene.

PI-PMPS-PI. Triblock copolymers of PI-PMPS-PI were prepared in a similar fashion to PS-PMPS-PS triblock copolymers. Purifications were performed by precipitation into MeOH, followed by redissolving in THF and precipitating into pentane to remove unreacted polyisoprene. Block copolymers were then separated by centrifugation yielding very fine white powders.

PI-PMPS. Diblock copolymers were prepared in a similar fashion to PS-PMPS diblock copolymers. Purification was achieved as noted for PI-PMPS-PI triblocks.

Acknowledgements. Support from the Office of Naval Research and the National Science Foundation is greatly appreciated.

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Table 1. Molecular weight data for polystyrene and polystyrene-block-PMPS copolymers determined by GPC analysis at 254 nm. $[St]_0$, $[I]_0$, $[Si_4]_0$, and adjusted $[I']_0$ are in mol/L

$[St]_0$	$[I]_0$	DP_t^1/DP_e^1	M_w/M_n	$[Si_4]_0$	$[I']_0$	$M_n(\text{total})$	M_w/M_n	DP_t^2/DP_e^2
0.91	0.04	23/23	1.06	0.23	0.015	13,900	1.34	15/24
1.80	0.04	46/45	1.05	0.23	0.015	16,300	1.31	15/24
2.10	0.04	53/52	1.05	0.30	0.015	26,400	1.24	20/44
3.60	0.04	92/88	1.08	0.23	0.015	26,500	1.40	15/36
7.20	0.04	184/180	1.08	0.23	0.015	38,900	1.37	15/42

DP_t^1 and DP_e^1 are theoretically predicted for quantitative initiation and experimentally observed by GPC molecular weights of polystyrene

DP_t^2 and DP_e^2 are theoretically predicted for quantitative initiation and experimentally observed by GPC molecular weights of polysilane block

Table 2. Comparison of molecular weights for PMPS block in the PS-PMPS block copolymers determined by GPC and ^1H NMR spectroscopy.

Sample	GPC (254nm)	^1H NMR
1	11,500	8,700
2	11,500	9,700
3	21,200	-----
4	17,300	10,800
5	20,200	#

polystyrene had too high molecular weight to be removed by precipitation into acetone.

Table 3. Molecular weight data determined by GPC using a refractive index detector for homopolyisoprene and polyisoprene-*block*-poly(methylphenylsilylene). $[I]_0$, $[I]_0$, $[Si_4]_0$, and adjusted $[I']_0$ are in mol/L

$[Iso]_0$	$[I]_0$	DP_t^1/DP_e^1	M_w/M_n	$[Si_4]_0$	$[I']_0$	$M_n(\text{total})$	M_w/M_n	DP_t^2/DP_e^2
2.2	0.036	61/54	1.13	0.342	0.015	13,360	1.32	21/20
2.0	0.036	55/45	1.10	0.350	0.015	23,000	1.40	23/40
2.0	0.073	27/22	1.11	0.350	0.030	5,600	1.40	12/9

DP_t^1 and DP_e^1 are theoretically predicted for quantitative initiation and experimentally observed by GPC molecular weights of polyisoprene

DP_t^2 and DP_e^2 are theoretically predicted for quantitative initiation and experimentally observed by GPC molecular weights of polysilane block

Table 4. Comparison of molecular weights for PMPS block in the polyisoprene-*block*-PMPS copolymers determined by GPC and ^1H NMR spectroscopy.

Sample	GPC (RI)	^1H NMR
1	9,700	11,700
2	19,200	25,000
3	4,100	4,200

Captions for Figures.

Figure 1. GPC traces (at 254 nm) for I) homo polystyrene, II) the crude block copolymer after addition of the cyclotetrasilane, IIb) trace at 338 nm (unique to polysilylene), and III) copolymer purified by precipitation into acetone.

Figure 2. 300 MHz ^1H NMR spectrum (C_6D_6) of a sample of purified polystyrene-*block*-poly(methylphenylsilylene) showing the presence of both polymers.

Figure 3. GPC traces (at 254 nm) of the products from a condensation block copolymer forming reaction where I) is the original polysilylene, II) is the polysilylene after reaction with bromine, III) is the homo polystyrene, and IV) is the trace of the crude product after the reaction of polystyryl lithium with bromide capped polysilylene.

Figure 4. GPC traces (refractive index detector) for I) homo polyisoprene, II) the crude product after addition of the cyclotetrasilane, and III) the purified block copolymer after precipitation into pentane to remove homo polyisoprene.

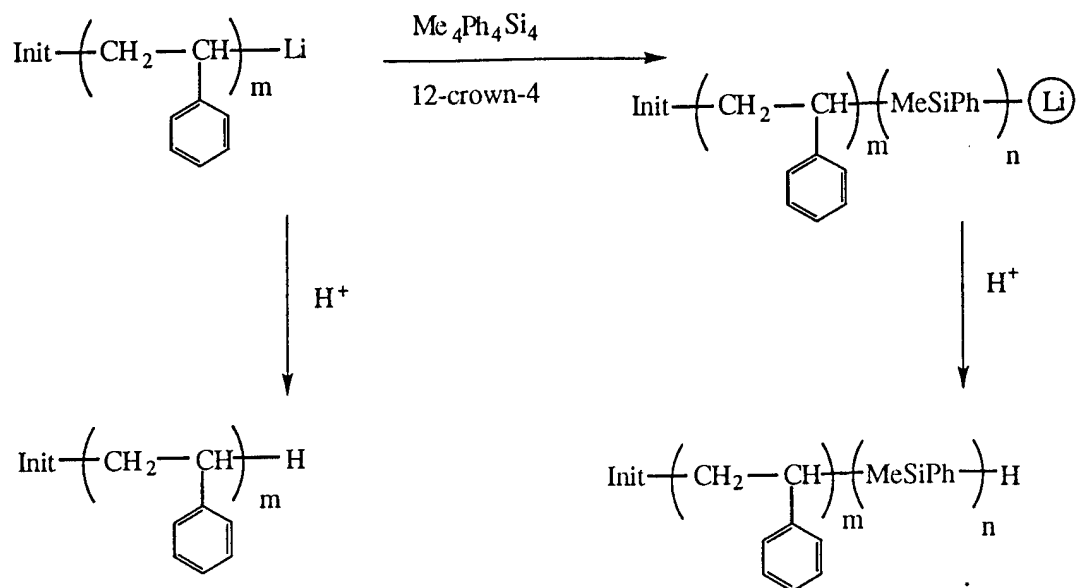
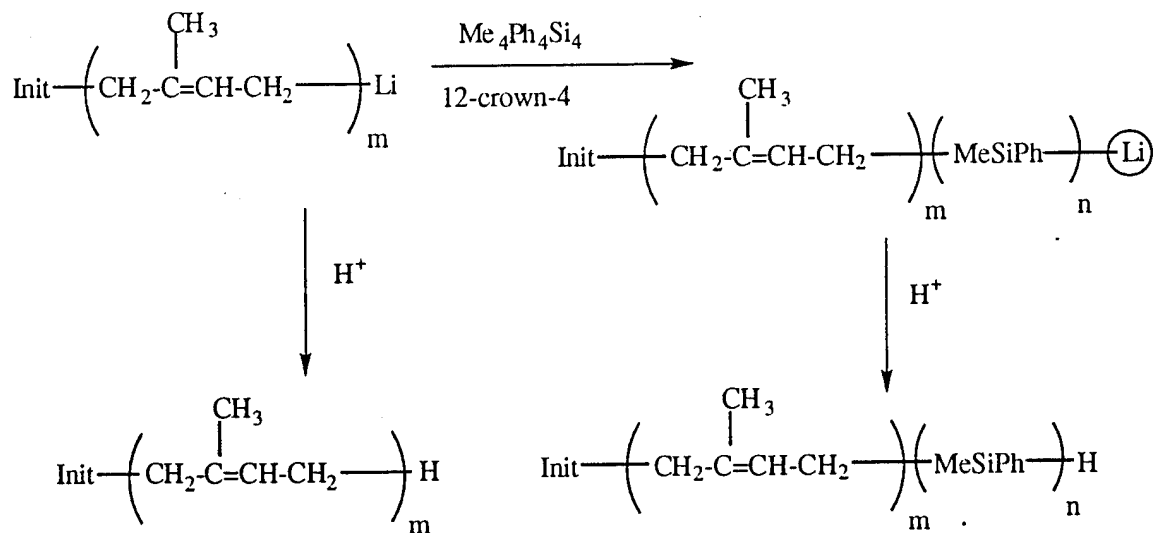
Figure 5. 300 MHz ^1H NMR spectrum (C_6D_6) of a sample of purified polyisoprene-*block*-poly(methylphenylsilylene) showing the presence of both polymers.

Figure 6. GPC traces (at 338 nm) of the products from a condensation block copolymer forming reaction where I) is the original polysilylene, II) is the polysilylene after reaction with bromine, and III) is the trace of the crude product after the reaction of polyisoprenyl lithium with bromide capped polysilylene. The molecular weight of the homo polyisoprene was $M_n = 10,000$ with $M_w/M_n = 1.06$.

Figure 7. Differential Scanning Calorimetry traces (second heating scan) of a) polystyrene-*block*-PMPS and b) polyisoprene-*block*-PMPS.

Figure 8. 59.6 MHz ^{29}Si NMR spectra (C_6D_6) of a) PMPS prepared by the $n\text{-BuLi}/12\text{-crown-4}$ initiated ROP of the all-trans isomer of $\text{Me}_4\text{Ph}_4\text{Si}_4$, b) polystyrene-*block*-PMPS, c) polyisoprene-*block*-PMPS. Chemical shifts are referenced externally to tetramethylsilane.

Scheme I

polystyrene-*block*-poly(methylphenylsilylene)polyisoprene-*block*-poly(methylphenylsilylene)

Scheme II

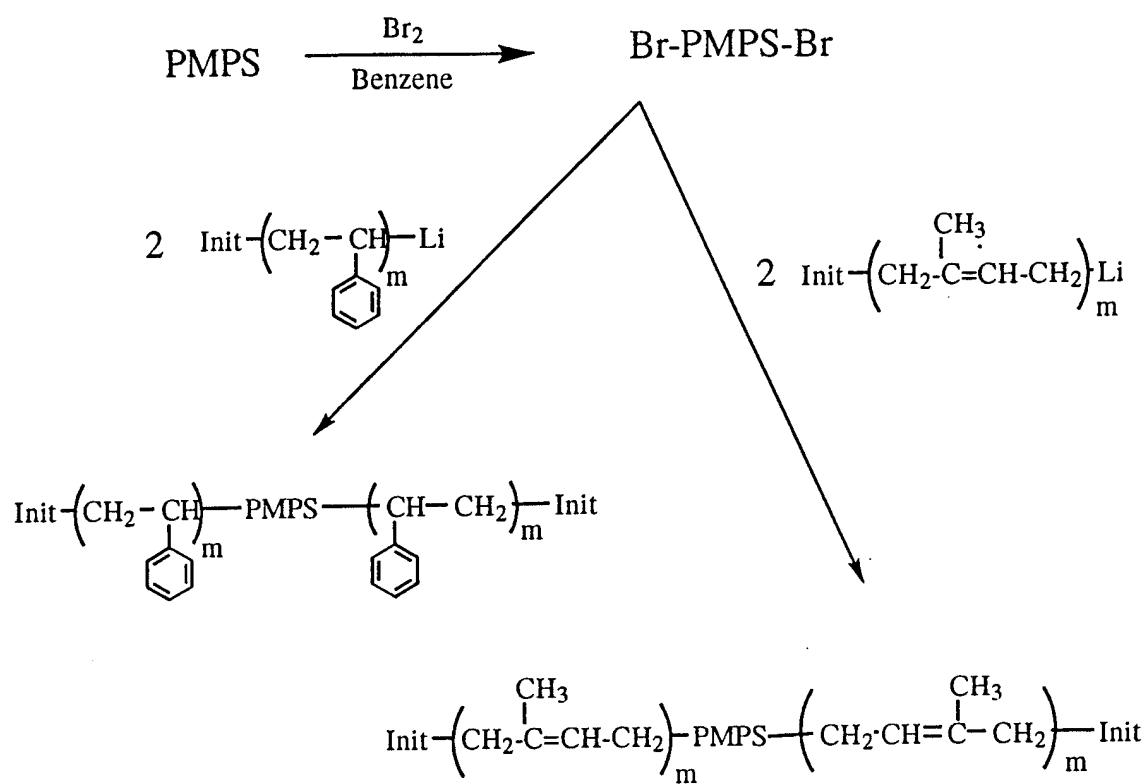


Figure 1

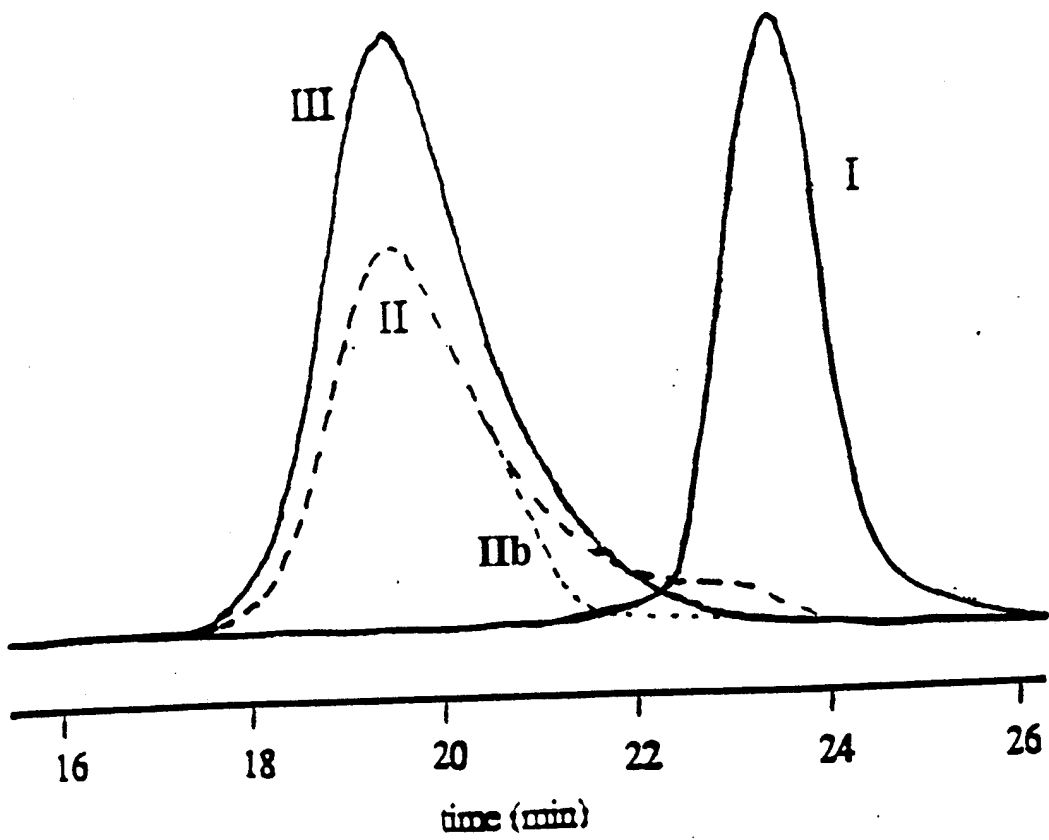


Figure 2

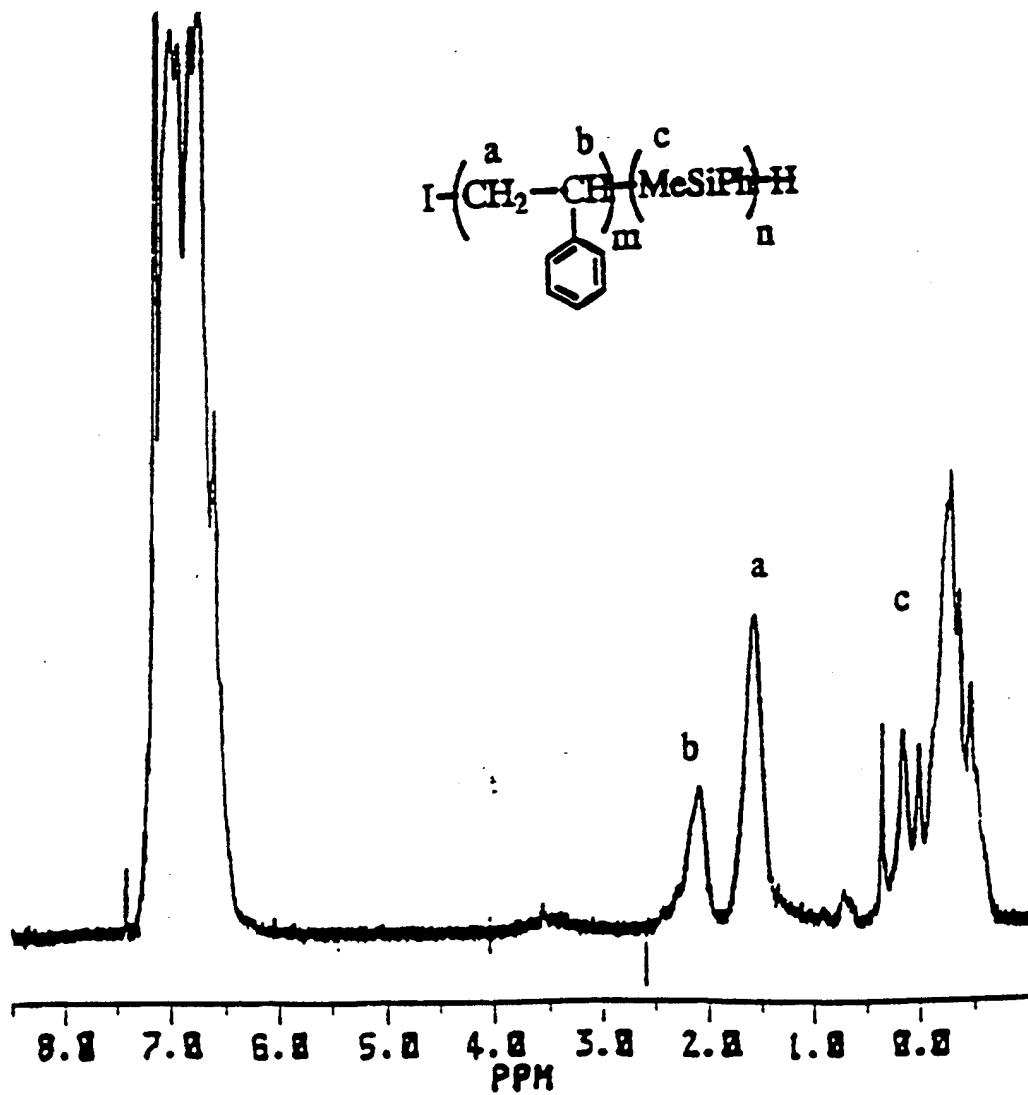


Figure 3

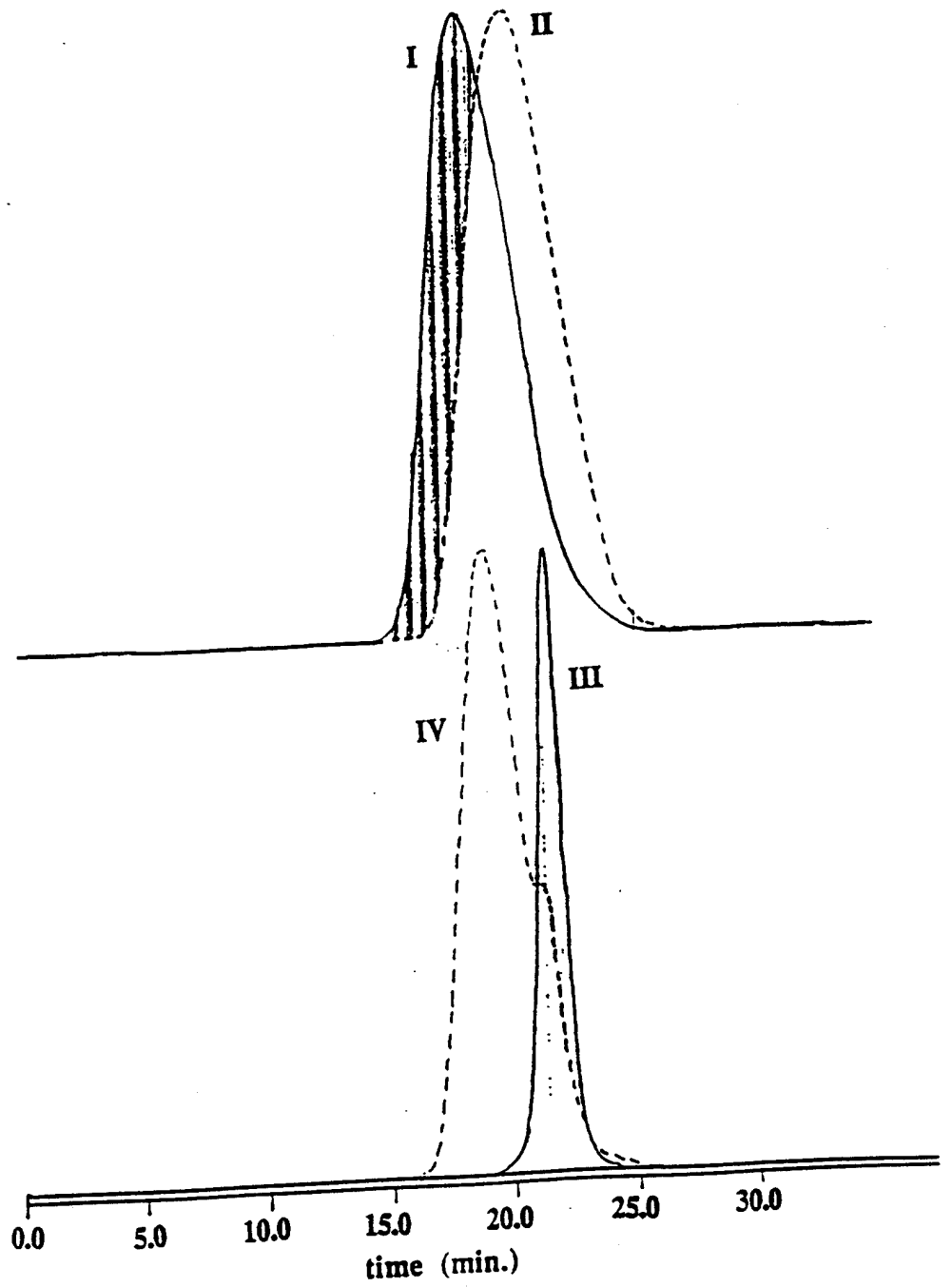


Figure 4

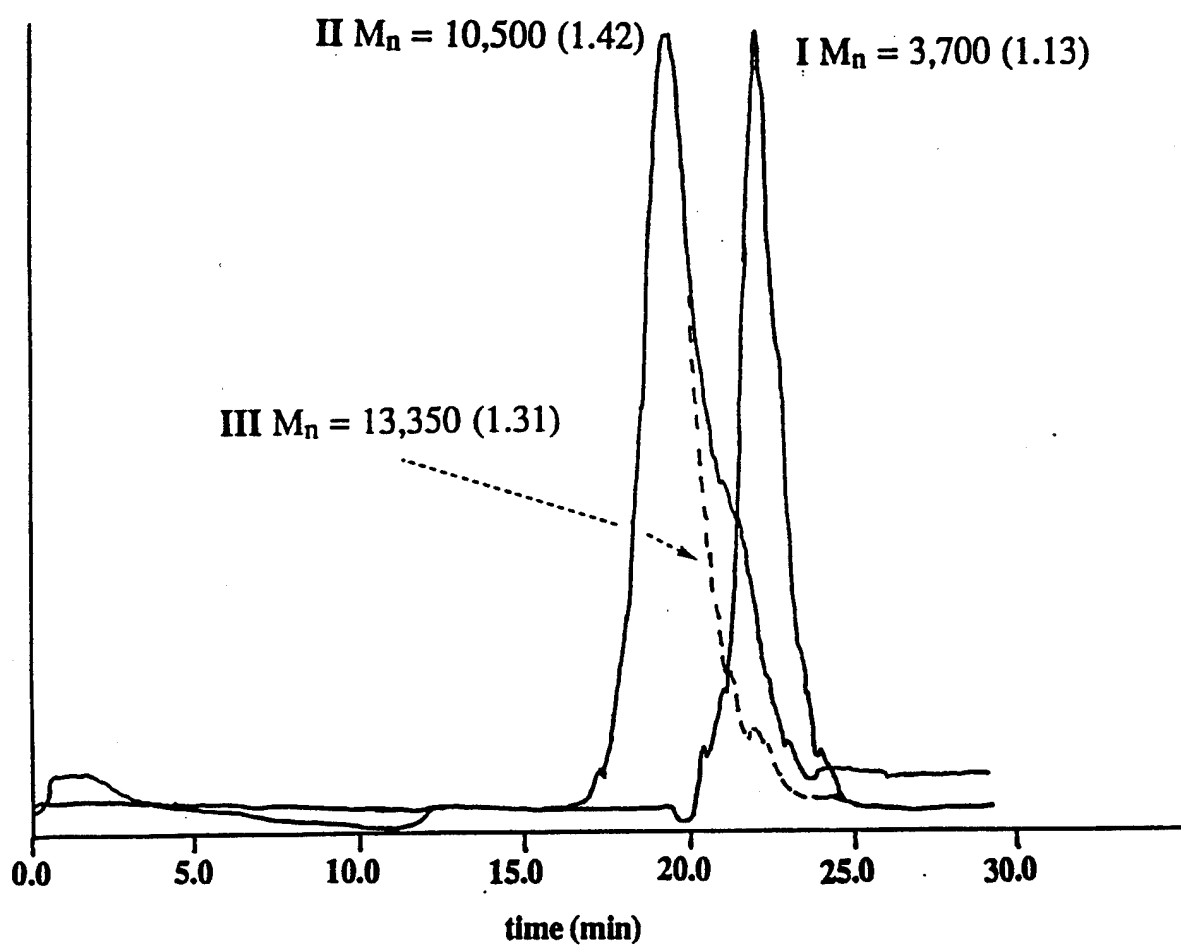


Figure 5

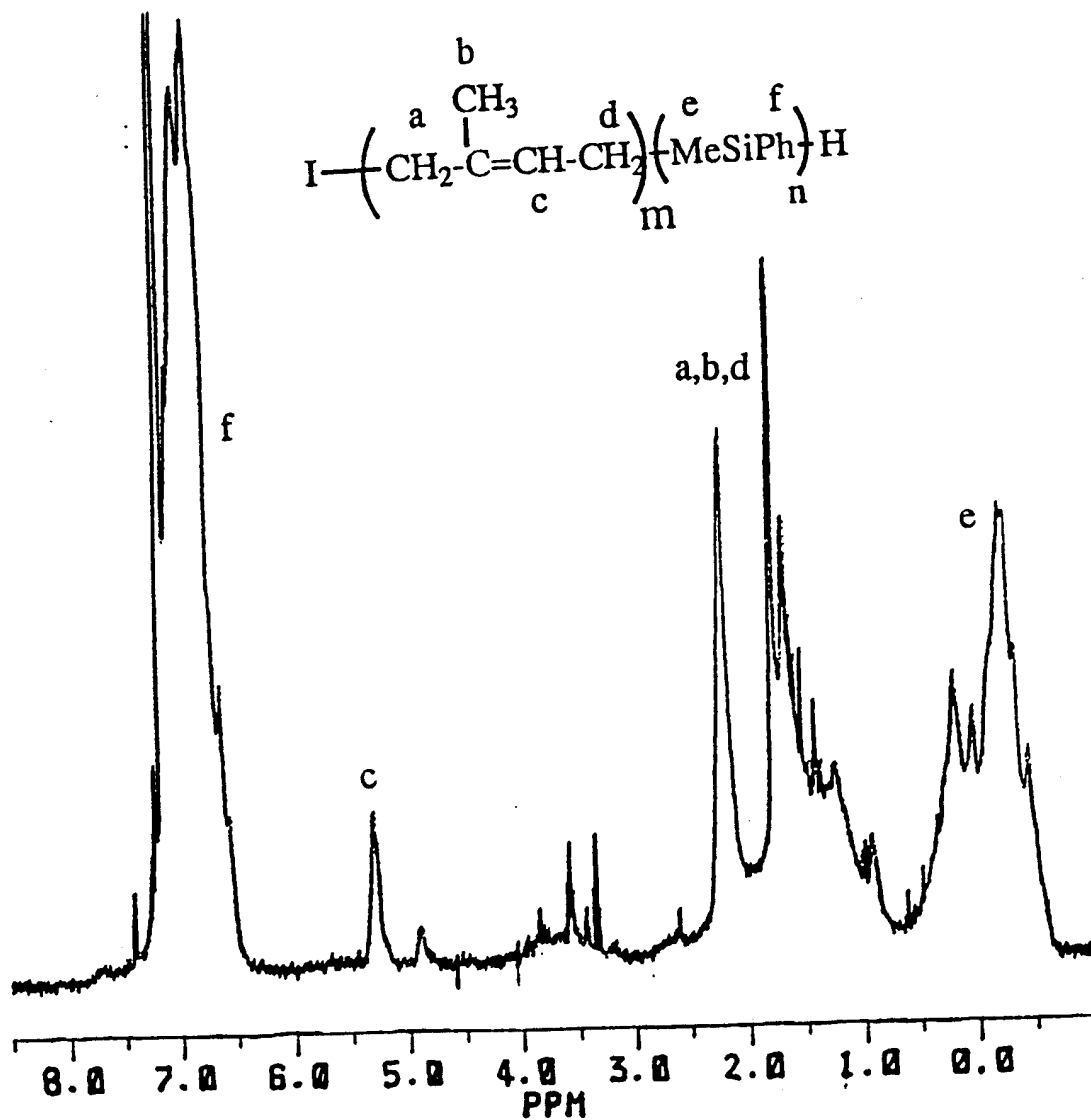


Figure 6

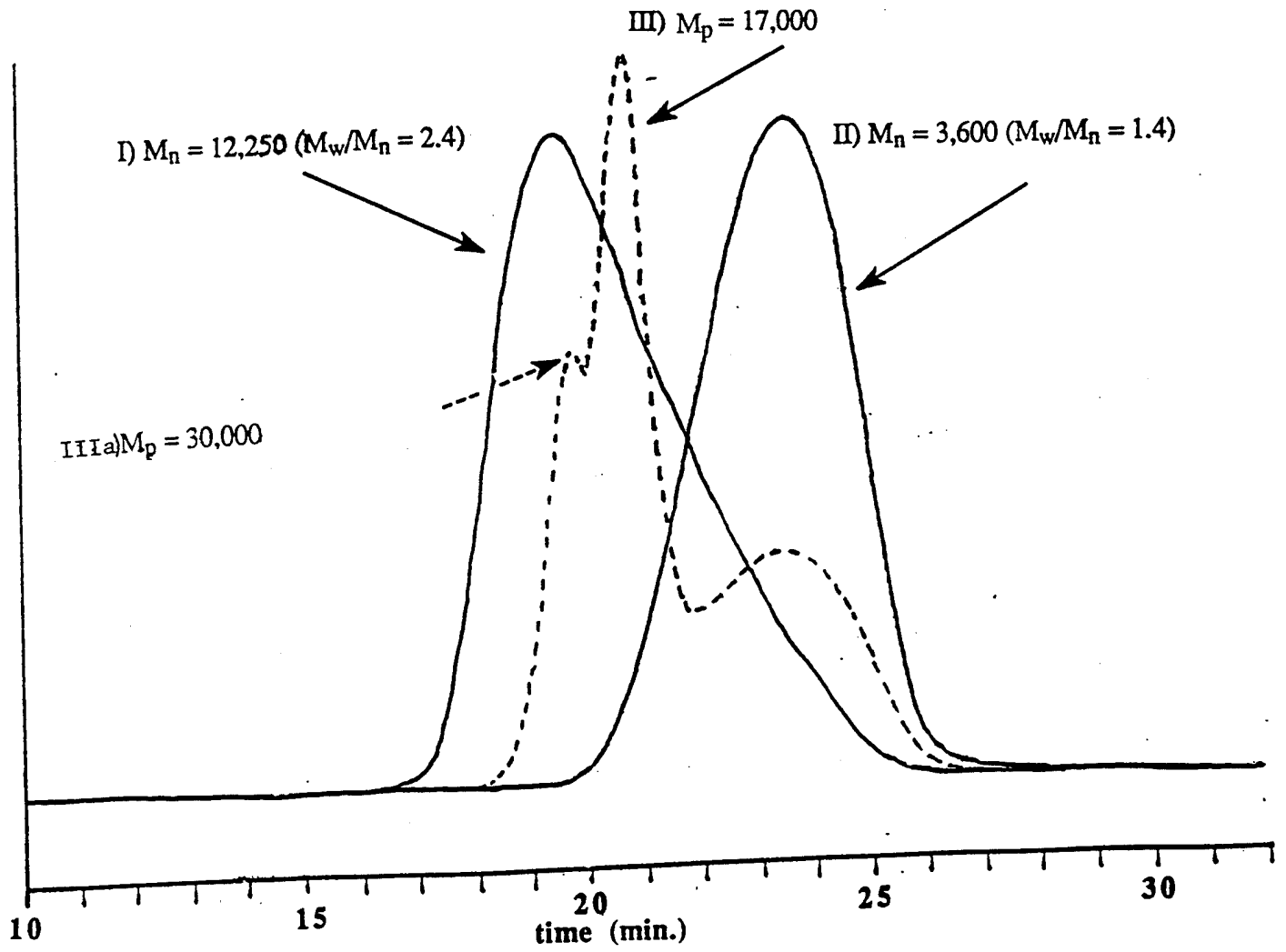


Figure 7

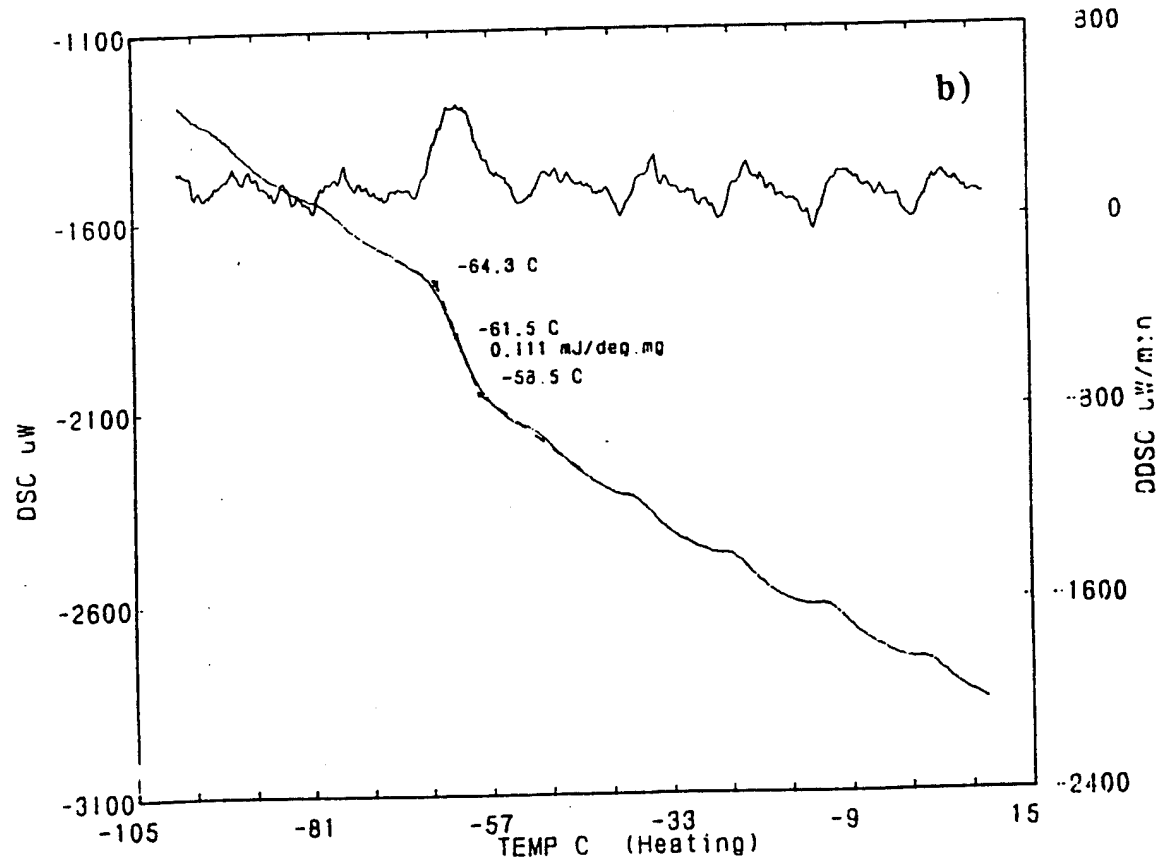
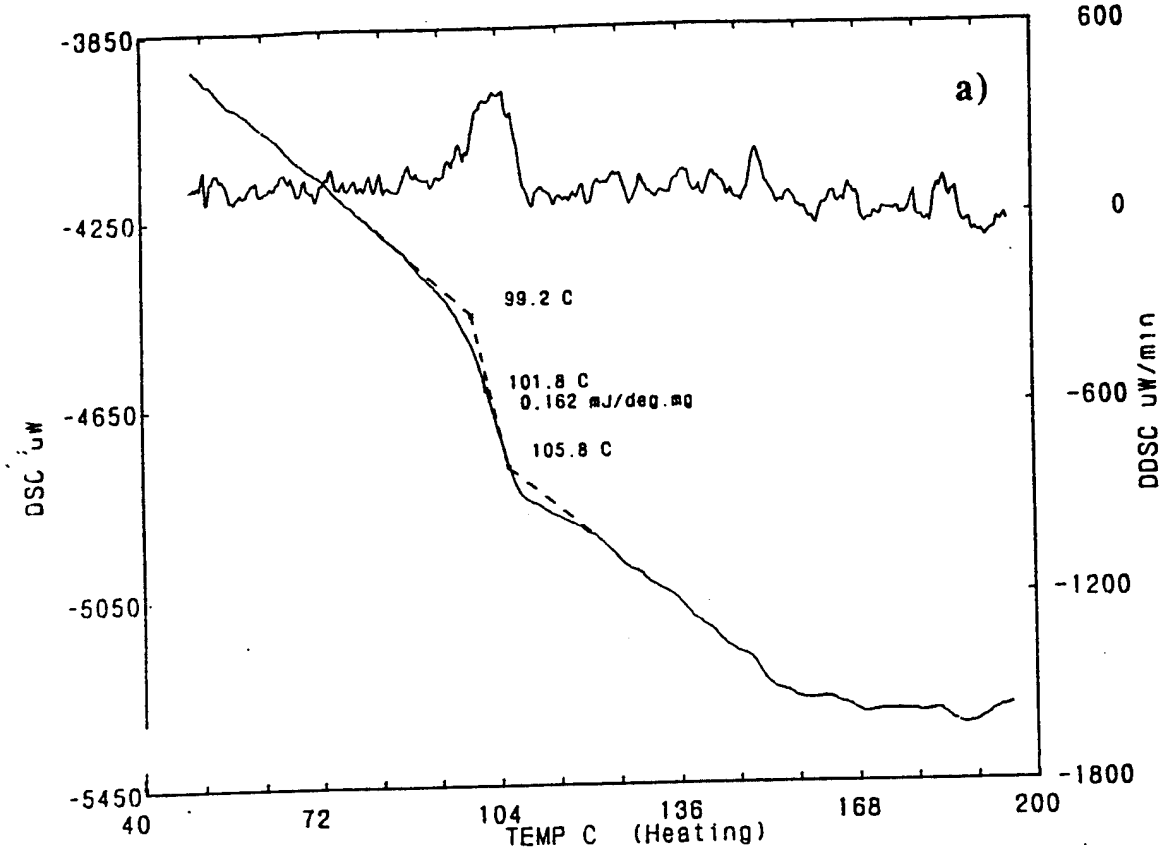


Figure 8

