

March 1990

United States General Accounting O fice Report to the Honorable Philip R. Sharp, Chairman, Subcommittee on Energy and Power, Committee on Energy and Commerce, House of Representatives

# FOSSIL FUELS



Pace and Focus of the Clean Coal Technology Program Need to Be Assessed



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United States General Accounting Office Washington, D.C. 20548

Resources, Community, and Economic Development Division

B-230504

March 19, 1990

The Honorable Philip R. Sharp Chairman, Subcommittee on Energy and Power Committee on Energy and Commerce House of Representatives

Dear Mr. Chairman:

As you requested, this report discusses the Department of Energy's (DOE) evaluation and selection of project proposals under the second round of the Clean Coal Technology program. The preliminary results of our review were presented in our Statement for the Record (GAO/T-RCED-90-3) submitted for your Subcommittee's October 18, 1989, hearing on acid rain control provisions of the administration's proposal to amend the Clean Air Act.

As arranged with your office, we plan to distribute copies of this report to the Secretary of Energy and make copies available to other interested parties upon their request.

This work was done under the direction of the formar Director of Energy Issues, Keith O. Fultz. Please call Mr. Victor S. Rezendes, the current Director of Energy Issues at (202) 275-1441 if you have any questions about this report. Major contributors are listed in appendix VII.

Sincerely yours,

/ J. Dexter Peach Assistant Comptroller General

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# **Executive Summary**

| Purpose          | Coal, one of the nation's most abundant energy resources, provides<br>about 25 percent of the nation's energy needs. At the same time, how-<br>ever, emissions resulting from the burning of coal are major contributors<br>to air pollution problems, particularly acid rain. The Department of<br>Energy's (DOE) Clean Coal Technology (CCT) program was established in<br>1984 to provide financial assistance to industry—up to 50 percent of a<br>project's cost—in demonstrating the commercial applications of emerg-<br>ing clean coal technologies that would enhance the use of coal, but in<br>both a more efficient and environmentally acceptable manner.<br>The Congress has appropriated \$2.75 billion for the CCT program. To<br>date, DOE has requested project proposals from industry through three<br>separate solicitations (or rounds) and has selected 39 projects. About<br>\$1.55 billion has been committed to the first three rounds. Concerned<br>about the implementation of the program, the Chairman, Subcommittee<br>on Energy and Power, House Committee on Energy and Commerce<br>requested GAO to review DOE's criteria and process for evaluating and<br>selecting round-two projects. |  |
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| Background       | As of December 1989, DOE had completed cooperative financial assis-<br>tance agreements with sponsors of 13 of the 26 round-one and -two<br>projects in the CCT program. DOE expects to complete cooperative agree-<br>ments for the remaining round-one and -two projects by July 1990. DOE<br>selected 13 additional projects for the program in December 1989 under<br>the third round and expects to complete negotiations for their funding<br>by December 1990. Public Law 101-121 directs DOE to solicit project pro-<br>posals for the fourth round by June 1, 1990 and the fifth round in 1991.  |  |
|                  | The CCT program is especially important in view of the administration's July 1989 legislative proposal to amend the Clean Air Act, which includes requirements to reduce annual sulfur dioxide emissions from fossil-fueled generators by approximately 10 million tons below 1980 levels and annual nitrogen oxide emissions by 2 million tons below projected 2000 levels by December 31, 2000.   |  |
| Results in Brief | DOE developed an elaborate process for evaluating, ranking, and select-<br>ing round-two project proposals. The criteria used to evaluate and select<br>proposals for funding generally conformed to congressional and other<br>program guidance. Also, the evaluation and selection process provided<br>reasonable assurance that proposals were consistently and thoroughly<br>evaluated and that projects were selected using the applicable criteria.   |  |

| Executive Summary   |  |
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| GAO's analysis of the evaluation and selection process showed that DOE picked the highest-ranked proposals submitted for the various mix of technologies that it was interested in seeing demonstrated.   |  |
| Of the 16 projects DOE selected in round two, 12 were rated weak in<br>meeting certain of the evaluation criteria. Nine of the projects were<br>rated weak in meeting the criterion that a project's technology has the<br>potential to reduce nationwide emissions that cause acid rain. Although<br>emphasis was to be focused on coal-burning projects nationwide to<br>reduce emissions that cause acid rain, it still was only one of many crite-<br>ria to be considered in evaluating proposals. If DOE had picked more<br>projects with greater potential to reduce nationwide emissions from<br>coal-fired facilities, it would have resulted in (1) the selection of lower-<br>ranked projects demonstrating technologies similar to the projects that<br>were selected, and (2) projects selected which may not be successfully<br>demonstrated or commercialized because of weaknesses in other criteria.   |  |
| GAO also noted that half of the 48 proposals that were evaluated in<br>round-two fared poorly against 3 or more of the evaluation criteria. This<br>could indicate that DOE may have problems in identifying and funding<br>additional promising clean coal technology projects in future rounds.<br>Furthermore, GAO's past work has shown that problems have delayed<br>finalizing project cooperative agreements, delayed completion of various<br>project phases, and extended the estimated completion dates for some<br>projects in round-one. As of December 31, 1989, only three projects were<br>in the demonstration or operation phase and none had been fully demon-<br>strated. Rather than move into rounds four and five of the program as<br>currently scheduled, it may be beneficial to wait until DOE has more<br>information on actual project demonstration results. This would allow<br>DOE to make more informed decisions regarding the identification, selec-<br>tion, and funding of the more promising technologies in future rounds of<br>the program and would help to ensure that the funds allocated to this<br>program are effectively and efficiently spent. |  |
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| DOE appointed a project selection official who formed a Board for devel-<br>oping proposal evaluation and selection criteria and for evaluating the<br>proposed projects. To evaluate project proposals, the Board developed 6  |  |
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|                                     | qualification, 3 preliminary evaluation, and 11 comprehensive evalua-<br>tion criteria. The qualification and preliminary evaluation criteria were<br>intended to ensure that proposals met general program qualification<br>requirements and contained sufficient information for undergoing com-<br>prehensive evaluation. The comprehensive evaluation criteria were used<br>to assess the proposals' technical, business and management, and cost<br>aspects. In addition, DOE developed four program policy factors to be<br>considered in selecting projects. GAO's review of DOE's criteria, congres-<br>sional legislation and accompanying reports, DOE regulations, and other<br>program guidance showed that the evaluation criteria were developed in<br>accordance with the guidance provided. |  |
| Evaluation and Selection<br>Process | The Board used teams of experts within DOE to assist in evaluating the 55 proposals submitted. Seven were rejected because they did not meet either the qualification or the preliminary evaluation criteria. The remaining 48 proposals were judged against the comprehensive evaluation criteria, which included a detailed assessment of each proposal's strengths and weaknesses. Using the teams' evaluations, in conjunction with its review of the proposals, the Board also evaluated and rated each proposal against the comprehensive criteria and developed an overall ranking of the proposals.   |  |
|                                     | GAO's review of the evaluation plan and procedures and randomly<br>selected evaluation files disclosed that the Board's evaluation process<br>provided reasonable assurance that the evaluations were based on the<br>criteria, and that the evaluation teams consistently applied the criteria.  |  |
|                                     | Using the Board's evaluation results and four additional program policy<br>selection factors, DOE's selection official picked 16 projects, representing<br>a broad spectrum of technologies, that were consistent with the Board's<br>overall ranking of the proposals and represented the highest-ranked<br>proposals for the range of technologies included in the round-two<br>selections.   |  |
| Selected Projects'<br>Weaknesses    | Although the selected projects represented the highest-ranked proposals<br>for the technologies DOE was interested in seeing demonstrated, the<br>Board's evaluations disclosed that 12 of the 16 selected projects were<br>rated weak in meeting 1 or more of the comprehensive evaluation crite-<br>ria. The technologies to be demonstrated by 9 of these 12 projects were<br>rated weak in their potential to reduce nationwide emissions of sulfur   |  |

|   | dioxide and/or nitrogen oxides when used on existing coal-burning facil-<br>ities, although they are expected to reduce emissions in those applica-<br>tions where they can be used. For example, DOE selected two projects to<br>demonstrate technologies for use in the steel and cement industries.<br>While beneficial in these industries, according to the evaluation results,<br>the application of these technologies on a widespread basis is limited;<br>therefore, their potential to reduce nationwide emissions is limited.   |
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|   | Five of the 12 projects, including 2 of the above 9 projects, were also<br>rated weak in other criteria relating to the technical readiness of the<br>technology for demonstration; the adequacy of the technical and man-<br>agement approach to design, construct, and operate the project; the ade-<br>quacy of the project's financing plan; and/or the adequacy of the<br>project's commercialization plan. However, these five projects were<br>rated stronger against a number of other comprehensive evaluation cri-<br>teria and were the highest ranked for the mix of technologies that DOE<br>wanted to see demonstrated.  |
| Nonselected Projects With<br>Strong Emission Reduction<br>Potential | GAO's review of DOE's evaluation records showed that 14 of the 32 pro-<br>posals that were not selected were rated to have better potential for<br>reducing nationwide emissions that cause acid rain than the 9 selected<br>projects that were rated weak in meeting this criterion. However, 6 of<br>these 14 nonselected proposals were rated weak in meeting 4 or more of<br>the other comprehensive evaluation criteria. Thus, while they were<br>stronger on the emissions reduction criterion, their chances of successful<br>demonstration and commercialization may be weakened by shortfalls in<br>other areas. Picking the other nonselected proposals would have<br>resulted in the selection of lower-ranked projects demonstrating technol-<br>ogies similar to the projects that were selected. |
| Matters for<br>Consideration by the<br>Congress                     | Given the current status of projects in the CCT program and in view of<br>the nation's current budget constraints, the Congress may want to con-<br>sider amending the clean coal technology provision of Public Law 101-<br>121 to direct DOE to delay requesting proposals and selecting projects for<br>rounds four and five of the program until it obtains additional demon-<br>stration results from projects already in the program.  |
| Agency Comments   | GAO obtained and incorporated the views of DOE officials on the factual<br>information presented. However, as requested by the Chairman's office,<br>GAO did not obtain official agency comments on a draft of this report.  |

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### **Abbreviations**

- CCT
- DOE
- Clean Coal Technology Department of Energy General Accounting Office nitrogen oxides GAO
- NOx
- sulfur dioxide SO<sub>2</sub>

# Introduction

| Coal, Energy, and the<br>Environment | Coal is one of our most abundant energy resources. It represents about 80 percent of our fossil fuel resources and provides about 25 percent of the nation's energy needs. Coal-fired power plants produce more than 55 percent of the electricity in the United States. Although coal is considered an important resource in meeting present and future energy needs, coal combustion produces emissions that contribute to acid rain. Acid rain—which has been linked to a number of environmental problems, including forest damage in the United States and Canada—is formed when sulfur dioxide (SO <sub>2</sub> ) and nitrogen oxides (NO <sub>x</sub> ) emitted into the atmosphere return to earth as acid components in rain or snow. Coalburning power plants are the principle source of SO <sub>2</sub> emissions and a major source of NO <sub>x</sub> emissions.  |
|--------------------------------------|---|
|                                      | Because of coal's importance in meeting the nation's future energy<br>needs, several initiatives have been undertaken in recent years by both<br>industry and the government to seek new technologies that will allow<br>coal to be burned in an environmentally acceptable and efficient man-<br>ner. About 20 million tons of $SO_2$ and 20 million tons of $NO_x$ are emitted<br>annually in the United States. Electric utilities and industrial plants<br>account for about 95 percent of $SO_2$ emissions and about 50 percent of<br>$NO_x$ emissions. On July 27, 1989, the administration proposed amend-<br>ments to the Clean Air Act, including requirements to reduce annual $SO_2$<br>emissions from fossil-fueled generators by approximately 10 million<br>tons below 1980 levels and annual $NO_x$ emissions by 2 million tons below<br>projected 2000 levels by December 31, 2000. This proposal underscores<br>the importance—and urgency—of industry and government efforts to<br>develop new coal-burning technologies that will allow coal to continue to<br>be used as a major energy source in future years. |
| The Clean Coal<br>Technology Program | In 1984, under Public Law 98-473, the Congress set aside \$750 million in<br>the Energy Security Reserve Fund to establish the Department of<br>Energy's (DOE) Clean Coal Technology (CCT) program. The purpose of<br>this government-industry, co-funded program is to assist industry in<br>accelerating the commercialization of new coal technologies by demon-<br>strating that they burn coal more cleanly, efficiently, and cost-effec-<br>tively than current technologies. In December 1985, the Congress passed<br>Public Law 99-190 authorizing DOE to use \$400 million of the \$750 mil-<br>lion from the Energy Security Reserve Fund for the first solicitation, or<br>round-one, of the CCT program.<br>Under the program, DOE can fund up to 50 percent of each project's cost.<br>Industry and other nonfederal sources are expected to fund the balance.   |

DOE issued the program's first solicitation for project proposals in February 1986. As of December 1989, DOE had cooperative financial assistance agreements with seven round-one project sponsors and was in the process of negotiating agreements with the sponsors of the remaining four round-one projects. DOE expects these negotiations to be completed by July 1990. Of the 7 funded round-one projects, 4 are in the design or construction phases and 3 are in the demonstration (operation) phase. We have issued two reports<sup>1</sup> and testified twice<sup>2</sup> on DOE's first solicitation.

In March 1987, the administration announced plans for expanding the CCT program. This expansion was based on a January 1986 report by U.S. and Canadian envoys that made several recommendations to reduce environmental problems associated with acid rain.<sup>3</sup> Among other things, the report recommended that the United States implement a 5-year program to demonstrate clean coal technologies that would be needed for a future acid rain control program and that the U.S. government and industry each provide \$2.5 billion for the program. The administration accepted the recommendation of the special envoys and requested \$2.5 billion over a 5-year period to demonstrate new clean coal technologies capable of being used in existing coal-burning plants. The administration also announced that future clean coal technology demonstration projects would be selected, where possible, to reduce emissions that cause acid rain.

In December 1987, the Congress provided \$575 million for the program's second-round solicitation for project proposals. In February 1988, DOE solicited round-two proposals, and in September 1988, selected 16 projects from the 55 proposals received. As of December 31, 1989, one of the 16 selected round-two projects, which are listed in appendix I, had been withdrawn from the program and cooperative financial assistance agreements had been completed for 6 of these projects. DOE expects to complete the cooperative agreements for the remaining round-two projects by July 1990.

<sup>&</sup>lt;sup>1</sup>Fossil Fuels: Commercializing Clean Coal Technologies (GAO/RCED-89-80, Mar. 29, 1989) and Fossil Fuels: Status of DOE-Funded Clean Coal Technology Projects as of March 15, 1989 (GAO/RCED-89-166FS, June 29, 1989).

<sup>&</sup>lt;sup>2</sup>Views on DOE's Clean Coal Technology Program (GAO/T-RCED-88-47, June 22, 1988) and <u>Status of</u> DOE-Funded Clean Coal Technology Projects (GAO/T-RCED-89-25, Apr. 13, 1989).

<sup>&</sup>lt;sup>3</sup>Joint Report of the Special Envoys on Acid Rain (Jan. 1986).

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|                                       | Chapter 1<br>Introduction  |  |
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|                                       | In September 1988, the Congress provided an additional \$575 million for<br>a third round of the CCT program. In May 1989, DOE solicited round-<br>three proposals and in December 1989, DOE selected 13 projects from 48<br>proposals submitted. DOE expects to complete the negotiations for the<br>round-three projects by December 1990.   |  |
|                                       | As of December 31, 1989, 39 projects were in the CCT program. DOE was<br>in the process of negotiating agreements with the sponsors of 26 of<br>these projects, and of the 13 projects that had been funded, 3 were in<br>the demonstration (operation) phase and none had been fully<br>demonstrated.   |  |
|                                       | In October 1989, under Public Law 101-121, the Congress appropriated<br>\$1.2 billion for funding rounds four and five of the CCT program, of<br>which \$600 million is to be made available for round-four and \$600 mil-<br>lion for round-five. Thus, the Congress has appropriated a total of \$2.75<br>billion for the program (\$1.55 billion for the first three rounds and \$1.2<br>billion for rounds four and five). Of the total \$2.75 billion, \$2.5 billion is<br>for funding the program over a 5-year period from fiscal year 1988<br>through 1992. DOE plans to solicit project proposals for the fourth round<br>in June 1990 and the fifth round in 1991.   |  |
| Objectives, Scope, and<br>Methodology | On March 9, 1988, the Chairman, Subcommittee on Energy and Power,<br>House Committee on Energy and Commerce, asked us to review DOE's<br>implementation of the CCT Program. Specifically, the Chairman<br>requested information on the criteria and process used by DOE to select<br>the program's second round of projects. To respond to the Chairman's<br>request, we reviewed DOE's evaluation and selection criteria and the pro-<br>cess DOE used to (1) develop the criteria, (2) evaluate proposals, and (3)<br>select projects to determine if the selection of round-two projects was<br>accomplished in accordance with the program's objective and guidance.   |  |
|                                       | To determine the CCT program objective and related guidance, we<br>reviewed the program's legislation, applicable DOE regulations, and con-<br>gressional reports pertaining to the program. We also reviewed the Joint<br>Report of the Special Envoys on Acid Rain, the Innovative Control Tech-<br>nology Advisory Panel Report that provided guidance for DOE to con-<br>sider in developing evaluation and selection criteria, and the Vice<br>President's Task Force on Regulatory Relief recommendation that DOE<br>consider selecting projects in states providing incentives to encourage<br>the use of clean coal technologies. In addition, we reviewed public com-<br>ments on the solicitation and DOE studies or analyses prepared for the |  |

program. We reviewed DOE's criteria to ascertain if they were developed generally in agreement with the program's objective and guidance.

To review DOE's process for developing its project evaluation and selection criteria, we interviewed three of the program's Source Evaluation Board's seven voting members, including its Chairman. We also interviewed its executive secretary and legal advisors assisting in the roundtwo process. In addition, we reviewed minutes of the Board's meetings, other documents, and applicable DOE regulations.

To review the process the Board used for evaluating proposals, we interviewed its Chairman and two of its members. We also reviewed the Board's evaluation plan, written instructions provided to its evaluation teams, and the Board's evaluation report. We randomly selected and reviewed 11 (20 percent) of the 55 proposals received in response to the round-two solicitation to determine (1) if the evaluation teams' and Board's evaluations were done in accordance with the Board's plan and procedures, and (2) whether the Board and evaluation teams consistently applied and evaluated the proposals in accordance with the project evaluation criteria.

To determine how the final projects were selected for funding, we interviewed DOE's project selection official and reviewed his selection report to see how he applied the program's selection criteria in choosing projects. We also compared the projects selected with the Board's overall ranking of the proposals.

We also reviewed DOE's Financial Integrity Act reports to determine whether DOE had identified any management control weaknesses regarding the process for developing the solicitation and evaluating the proposals. We conducted our review from June 1988 through September 1989 in accordance with generally accepted governmental auditing standards. In accordance with the Subcommittee Chairman's request, we did not obtain official agency comments on a draft of this report. However, we did discuss the information in this report with DOE program officials and have included their comments in the report where appropriate.

| Chapter 2 |
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### DOE's Criteria and Process for Evaluating and Selecting Projects

|                                    | DOE developed an elaborate process for evaluating and selecting round-<br>two clean coal technology projects. The criteria used to evaluate project<br>proposals generally conformed to legislative and regulatory require-<br>ments and other program guidance. Also, the criteria appeared to be<br>consistently applied during the evaluation process.   |
|------------------------------------|---|
| Round-Two CCT<br>Program Objective | The objective of the round-two CCT program was to select and cost-<br>share projects that would demonstrate innovative clean coal technolo-<br>gies that are (1) capable of being commercialized in the 1990s, (2) more<br>cost-effective than current technologies, and (3) capable of achieving<br>significant reductions of $SO_2$ and $NO_x$ emissions from existing coal-burn-<br>ing facilities, particularly those that contribute to transboundary (cross-<br>ing the border to Canada) and interstate pollution. The emphasis on a<br>technology's emissions reduction potential was linked to the recommen-<br>dations contained in the special envoys' report on acid rain, as discussed<br>in chapter 1, and represents a major shift in program focus from the<br>round-one project solicitation. The first solicitation was directed at dem-<br>onstrating a broad slate of technologies to enhance the use of coal for all<br>market applications and did not focus on the technologies' potential for<br>controlling emissions from coal combustion. (App. II provides a descrip-<br>tion of the types of clean coal technologies.) |
| Selection Official and<br>Board    | DOE's regulations establish uniform policies and procedures for all DOE<br>financial assistance awards. For awards with expected values of over<br>\$10 million, the regulations require that a Source Evaluation Board be<br>established to solicit and evaluate proposals and a Source Selection Offi-<br>cial be appointed to select projects. On December 7, 1987, the Under Sec-<br>retary of Energy appointed the Principal Deputy Assistant Secretary,<br>Office of Fossil Energy, as the selection official. He was responsible for<br>(1) appointing the Board, (2) reviewing the Board's project evaluation<br>and selection criteria, and (3) selecting projects.  |
|                                    | The selection official appointed the Board on December 8, 1987, to pre-<br>pare evaluation and selection criteria and to evaluate proposals. The<br>Board consisted of seven voting members, including the Chairman, two<br>legal advisors, and an executive secretary. Eight of the 10 members<br>were from DOE headquarters, and 2 were from DOE's technology centers.<br>(App. III provides a chronology of events leading to the selection of the<br>program's second-round projects.)  |

|   | Chapter 3<br>DOE's Criteria and Process for Evaluating<br>and Selecting Projects |   |
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| Evaluation and<br>Selection Criteria                              | ing projects from the 55<br>two solicitation. As show                            | use evaluation process for evaluating and select-<br>proposals submitted in response to the round-<br>vn in table 2.1, a total of 24 criteria were used<br>o evaluate and select projects.                          |
| Table 2.1: Evaluation Phases Used in Selecting Round-Two Projects | Phases   | Purpose   |
| •   | Qualification (6 criteria)   | Prescribe basic program qualifications that proposed<br>projects must meet to be considered for preliminary<br>evaluation, e.g., projects must use U.S. coal and be located<br>in the United States.                |
|   | Preliminary evaluation (3<br>criteria)   | Prescribe standards by which proposals will be evaluated to<br>assure that they address program objectives and contain<br>sufficient technical, cost, and other information to undergo<br>comprehensive evaluation. |
|   | Comprehensive evaluation (11 criteria)   | Prescribe specific technical, business and management,<br>and cost criteria on which proposals will be evaluated.   |
|   | Selection (4 criteria)   | Prescribe four program policy factors to consider in selecting projects. <sup>a</sup>   |
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(App. IV provides more detailed information on the criteria used in evaluating and selecting projects.)

According to members of the Board that we interviewed, the process used to develop its evaluation and selection criteria was an informal process within DOE. The process was also systematic, according to DOE officials. Our analysis of the 24 criteria used to evaluate and select projects showed that, although developed in an informal manner, the criteria generally conformed to DOE's regulations and specific legislative and program guidance. For example, congressional legislation concerning the CCT program requires that at least 50 percent of a project's cost be provided from nonfederal sources. Other congressional guidance provided that the projects be located in the United States and use U.S. coal. These requirements were included in the qualification criteria.

Also, the Congress, the special envoys' report, and the Innovative Control Technology Advisory Panel report recommended that the potential for reducing nationwide emissions and the cost-effectiveness of controlling emissions be used as program criteria. These elements were included as two of the comprehensive evaluation criteria. Furthermore, all three of the preliminary evaluation criteria were developed in

|                                   | Chapter 2<br>DOE's Criteria and Process for Evaluating<br>and Selecting Projects  |  |
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|                                   | accordance with program regulations, and all four program policy fac-<br>tors that were to be considered in selecting projects followed guidance<br>provided by the Congress, the special envoys' report, the advisory<br>panel, and the Vice President's Task Force on Regulatory Relief. (App. V<br>provides additional information on the guidance that DOE used in devel-<br>oping its proposal evaluation criteria. App. VI lists each of the evalua-<br>tion and selection criteria and identifies the sources used in developing<br>the criteria.)   |  |
| Evaluation Process<br>and Results | The Board developed an evaluation plan and established teams of<br>experts to assist it in evaluating project proposals. The evaluation plan<br>described the procedures for the qualification and preliminary reviews<br>as well as for the comprehensive evaluations.   |  |
| Qualification Review<br>Phase     | The plan required each proposal to be reviewed initially to ensure that it<br>met the six qualification criteria. To satisfy this requirement, the<br>Board's procurement member and at least two other Board members<br>reviewed the proposals to determine if they met all six criteria. Propos-<br>als found deficient were reviewed by the Board, who then voted<br>whether to recommend to the selection official that the proposal be dis-<br>qualified. This process resulted in 6 of the 55 project proposals being<br>disqualified from further consideration. For example, five of the propos-<br>als did not meet the qualification criterion which required that the spon-<br>sor agree to provide at least 50 percent of the project's cost for each<br>phase of the demonstration. Also, five proposals did not contain a plan<br>to repay the government's investment in the project should the project's<br>technology be commercialized. |  |
|                                   | As mentioned in chapter 1, we tested 11 proposals to determine whether<br>the evaluations were done in accordance with the Board's plans and pro-<br>cedures and whether the evaluation criteria were consistently applied to<br>the proposals. Our review disclosed that 9 of the 11 proposals met the<br>qualification criteria, while 2 did not. These two proposals were<br>included in the six proposals that the selection official disqualified.   |  |
| Preliminary Evaluation<br>Phase   | The Board used evaluation teams to assist it in the preliminary evalua-<br>tion phase of its review of the remaining proposals. For this phase, the<br>teams reviewed each proposal to determine if it contained sufficient<br>information to undergo a comprehensive evaluation. When a team found<br>that a proposal lacked sufficient information for further evaluation, two  |  |

|                                   | Chapter 2<br>DOE's Criteria and Process for Evaluating<br>and Selecting Projects  |  |
|-----------------------------------|---|--|
|                                   | Board members reviewed the team's findings. If the members confirmed<br>the team's findings, the Board reviewed the proposal and voted on<br>whether they should recommend to the selection official that the propo-<br>sal be disqualified from further consideration. This process resulted in<br>one additional proposal being disqualified.   |  |
| Comprehensive Evaluation<br>Phase | The 48 proposals that met the qualification and preliminary evaluation criteria underwent comprehensive evaluation. This phase of the evaluation process was the most detailed because it addressed the technical merits of each proposal, the business and management structure and plan for conducting the demonstration and commercializing the technology, and the reasonableness of the estimated project costs.<br>As shown in figure 2.1, the Board established seven teams of experts consisting of about 100 DOE staff in technical merits areas to evaluate the proposals. This approach was used in this phase because of the degree of expertise needed to review each proposal. Also, through legislation appropriating funding for the CCT program, the Congress mandated that DOE complete its evaluation and selection of projects within 160 days after the solicitation's closing date.                     |  |
|                                   | The teams were instructed to describe each proposal's strengths and<br>weaknesses and to rate the proposal for each criterion assigned to the<br>team. The instructions contained work sheets that included a section for<br>describing the proposal's strengths and weaknesses, a summary state-<br>ment of the strengths and weaknesses, and a rating. The instructions<br>also described what justifies certain ratings. For example, an excellent<br>rating was justified when the proposal's strengths were substantially<br>greater than its weaknesses, which were of minor or little importance.<br>Our review of the nine randomly selected proposals that were compre-<br>hensively evaluated showed that the team evaluations were done in<br>accordance with the Board's written procedures for evaluating propos-<br>als. The results of the team evaluations were submitted to the Board for<br>its evaluation. |  |
| Board's Evaluation and<br>Ranking | Using the team evaluations in conjunction with its own review of the proposal, the Board also evaluated and rated each proposal against the comprehensive criteria. These evaluations were first done individually  |  |

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#### Chapter 2 DOE's Criteria and Process for Evaluating and Selecting Projects

Figure 2.1: Comprehensive Evaluation Organization Chart



\*Environmental, health, safety, socioeconomic, and other site-related aspects.

by each Board member. The Board then discussed the individual evaluations and reached a consensus on each proposal's strengths and weaknesses for each of the criterion. The identified strengths and weaknesses Chapter 2 DOE's Criteria and Process for Evaluating and Selecting Projects

found by the Board members were consistent with the evaluation teams' assessments for the nine randomly selected proposals we reviewed.

The Board used a quantitative scale to rate the technical merits of each proposal and a qualitative scale to rate the business and management criteria. The six technical criteria were rated on a scale of 0 to 100, in accordance with the evaluation plan. Scores of 39 or less meant that the proposal was considered to be weak in meeting the particular criterion. After discussing the proposal's strengths and weaknesses for each of the applicable technical criterion, the Board developed a consensus of the proposal's strengths and weaknesses and developed a final score by criterion. Next, the weights contained in the plan for each of the six criteria were applied to the final scores to arrive at a weighted technical score for each proposal.

The Board used a rating scale ranging from unsatisfactory to excellent to rate each of the four business and management criteria. (The scale consisted of eight categories: unsatisfactory, poor, fair, good minus, good, good plus, excellent minus, and excellent.) The Board considered a proposal to be weak in meeting a criterion if it was rated unsatisfactory or poor. When the Board developed its consensus strengths and weaknesses, it also developed a consensus rating for each proposal for each of the four criteria. Finally, the Board applied the weights contained in its plan to the criteria rating to arrive at an overall consensus business and management rating for each proposal.

The Board also considered the reasonableness, allocability, and allowability of each project's proposed cost but did not assign either a numerical or qualitative rating to this criterion as it did with the technical and business and management criteria. DOE's financial assistance regulations provide that project costs are not to be rated.

After completing its evaluations, the Board developed a consensus ranking of the proposals. In developing this overall ranking, the Board used its numerical technical scores, the adjective business and management rating, and the relative importance of the technical, business and management, and cost criteria, as stated in the solicitation. According to the solicitation, the technical criteria are of somewhat greater importance than the business and management criteria. Cost was viewed to be of minimal importance relative to the other criteria except when everything else was equal, in which case cost became a deciding factor.

|  | Chapter 2<br>DOE's Criteria and Process for Evaluating<br>and Selecting Projects  |  |
|--|---|--|
|  | These results were presented in a report to the selection official. Among<br>other things, the report contains the Board's ranking of the proposals<br>and information on each proposal, including its strengths, weaknesses,<br>and rating for each criterion except cost.   |  |
| Selection Official<br>Process for Choosing<br>Projects | After the 48 round-two project proposals were evaluated, DOE's selection<br>official chose 16 projects for funding under the CCT program. In choos-<br>ing the projects, the selection official first considered the Board's techni-<br>cal criteria evaluations since they were of somewhat greater importance<br>than the other criteria, and then the Board's business and management<br>and cost criteria evaluations. He also considered other information, such<br>as the potential environmental impact of the proposed projects, and<br>applied the selection criteria to select projects from the submitted pro-<br>posals that would best satisfy the program's goals and objectives. |  |
|  | The criteria used to select projects consisted of four program policy fac-<br>tors. Three of the factors were to ensure that the selected projects, taken<br>collectively, complied with the program's objectives, and included the<br>desirability of selecting projects   |  |
|  | <ul> <li>for retrofitting and/or repowering existing coal-fired facilities that collectively represent a diversity of methods, technical approaches, and applications (including both industrial and utility);</li> <li>that collectively produce some near-term reduction of transboundary transport of emitted SO<sub>2</sub> and NO<sub>x</sub>; and</li> <li>that collectively represent an economic approach applicable to a combination of existing facilities that contribute significantly to transboundary and interstate transport of SO<sub>2</sub> and NO<sub>x</sub> emissions in terms of facility types, sizes, and coal types.</li> </ul>                                       |  |
|  | In addition to these three factors, the selecting official was to consider<br>giving preference to projects in states where the state's rate-making<br>bodies treat clean coal technologies the same as pollution-control<br>projects or technologies.  |  |
|  | In applying the above criteria, the selection official told us that he<br>attempted to pick projects that represented a number of different tech-<br>nical approaches and methods. In each case, he picked the proposal that,<br>in his judgment, represented the best overall project within the technol-<br>ogy option, according to his review of the proposals and his knowledge<br>of proposed technologies.   |  |

|             | Chapter 2<br>DOE's Criteria and Process for Evaluating<br>and Selecting Projects  |  |
|-------------|---|--|
|             |   |  |
|             | In addition, the selection official concluded that in no case was a non-<br>selected project considered to be a better alternative to a selected project<br>within the same technological grouping. Our review of the evaluation<br>and selection results disclosed that the selecting official picked the high-<br>est-ranked project for each technology selected for funding. No non-<br>selected project with the same technical approach or method received a<br>higher ranking than a selected project.   |  |
|             | We also found the selecting official's selections to be consistent with the<br>Board's overall rankings. Nine of the 16 projects that were selected were<br>the top 9 projects in the overall ranking by the Board. However, seven<br>lower-ranked projects were selected to satisfy the program policy goal<br>that projects representing a mix of technologies be included in the pro-<br>gram. These seven projects represented different technologies and were<br>the highest ranked within their technologies, although five of the seven<br>were ranked below the 16th highest-ranked proposal. |  |
| Conclusions | The criteria that DOE developed for evaluating round-two project propos-<br>als adequately considered congressional and other program guidance,<br>and the comprehensive evaluation process that DOE established resulted<br>in project proposals being consistently and thoroughly evaluated. DOE<br>used the evaluation results, together with several broad program policy<br>project selection considerations, to pick the highest-ranked projects for a<br>variety of different technologies that it wanted to see demonstrated.   |  |

### Best Projects Were Selected but Many Have Limitations in Meeting DOE's Evaluation Criteria

|  | As discussed in chapter 2, the major emphasis of round two of the CCT program was to demonstrate technologies that can significantly reduce nationwide emissions contributing to acid rain. Our review of DOE's documented evaluation and selection results showed that the selecting official picked the highest-ranked projects for the mix of technologies that DOE wanted to see demonstrated. However, many of the technologies may have limited potential to significantly reduce nationwide acid raincausing emissions from coal-burning facilities. Also, some of the selected projects were rated weak in meeting other evaluation criteria. In fact, half of the 48 project proposals fared poorly against 3 or more of the evaluation criteria.   |
|--|--|
| Evaluation Criteria in<br>Which Projects Were<br>Rated Weak  | Of the 16 proposals that were selected for cost-sharing assistance, DOE determined that 12 were weak in meeting 1 or more of its comprehensive evaluation criteria. The technologies to be demonstrated by nine of the selected projects were determined to have limited potential for reducing nationwide emissions from coal-burning facilities, three projects were rated weak in meeting the commercialization criterion, and two in meeting the technical readiness for demonstration criterion. Also, two projects were rated weak concerning their technical and management approach, and one concerning its financing plan.  |
| Some Selected Projects'<br>Technologies Have Limited<br>Nationwide Emission<br>Reduction Potential | In assessing the emission reduction potential of a proposed project's technology, DOE considered the extent to which the technology, when used at existing coal-fired facilities, could (1) reduce nationwide emissions of $SO_2$ and $NO_x$ and (2) reduce transboundary and interstate air pollution.<br>DOE determined that the particular applications (design concepts and features) of the technologies to be demonstrated at 9 of the 16 selected projects had limited potential for reducing emissions on a nationwide basis. These nine projects are to receive about \$281.4 million in federal funds. As shown in table 3.1, the technologies' nationwide emission reduction potential for the nine projects with limited potential ranged from 0.2 million tons per year to 2.2 million tons per year. In comparison, the technologies' nationwide emission reduction potential for the seven projects with greater potential ranged from 6.5 million tons per year. |

#### Table 3.1: Nationwide Emission Reduction Potential for the 16 Selected Projects' Proposed Technologies

| Million tons per year        |                      |                    |                    |  |
|------------------------------|----------------------|--------------------|--------------------|--|
|                              | Sulfur               | Nitrogen           | Tetel              |  |
| Project*                     | dioxide<br>emissions | oxide<br>emissions | Total<br>emissions |  |
| Stronger reduction potential |                      |                    |                    |  |
| A                            | 12.6                 | 4.2                | 16.8               |  |
| B                            | 12.1                 | 0.0                | 12.1               |  |
| C                            | 12.1                 | 0.0                | 12.1               |  |
| D                            | 9.4                  | 0.0                | 9.4                |  |
| E                            | 7.2                  | 1.9                | 9.1                |  |
| F                            | 5.4                  | 3.7                | 9.1                |  |
| G                            | 4.7                  | 1.8                | 6.5                |  |
| Limited reduction potential  |                      |                    |                    |  |
| Н                            | 0.0                  | 2.2                | 2.2                |  |
| 1                            | 1.2                  | 0.3                | 1.5                |  |
| J                            | 0.0                  | 0.9                | 0.9                |  |
| ĸ                            | 0.0                  | 0.9                | 0.9                |  |
| L                            | 0.5                  | 0.2                | 0.7                |  |
| M                            | 0.4                  | 0.0                | 0.4                |  |
| N                            | 0.0                  | 0.3                | 0.3                |  |
| 0                            | 0.2                  | 0.0                | 0.2                |  |
| P                            | 0.2                  | 0.0                | 0.2                |  |

<sup>a</sup>We did not identify the selected projects in this table by their title or sponsor because DOE is still in the process of negotiating cooperative financial assistance agreements with the project sponsors. We have therefore used an alphabetic letter.

As previously mentioned, the administration's July 1989 legislative proposal to amend the Clean Air Act calls for an annual nationwide reduction of approximately 10 million tons in  $SO_2$  emissions below 1980 levels and 2 million tons in  $NO_x$  emissions below projected 2000 levels by December 31, 2000.

DOE's Basis for Selecting Projects With Limited Nationwide Emission Reduction Potential In both rounds-one and -two, DOE's policy has been to select projects representing as many different clean coal technologies as possible. According to DOE officials, the nine projects with technologies having limited potential for nationwide emission reduction were selected to provide technological diversity within the program. As discussed in chapter 2, our analysis of DOE's evaluation records showed that each of the nine projects was the highest-ranked proposal submitted for the particular technology. The nine projects are to demonstrate various applications of the following technologies or processes: flue gas cleanup to control  $NO_x$ 

|   | Chapter 3<br>Best Projects Were Selected but Many Have<br>Limitations in Meeting DOE's<br>Evaluation Criteria  |
|---|--|
|   |  |
|   | emissions; coal preparation to reduce sulfur; atmospheric and pres-<br>surized fluidized-bed combustion to reduce $SO_2$ and $NO_x$ emissions; and<br>industrial processes for reducing $SO_2$ emissions.  |
|   | Several of the nine projects were selected to demonstrate technologies<br>that could be used to reduce $NO_x$ emissions on different types of boilers<br>in the utility industry—or to demonstrate technologies for use in other<br>markets, such as steel and cement industries. While these technologies<br>have the potential to reduce emissions in the specific areas where they<br>can be used, their application is limited in significantly reducing nation-<br>wide emissions that cause acid rain. For example, according to the<br>Board Chairman, $SO_2$ emissions account for about 80 percent of the total<br>acid rain-causing emissions from coal-fired power generating plants, and<br>$NO_x$ emissions account for about 20 percent. Therefore, technologies that<br>would only reduce $NO_x$ emissions were rated lower on the emission<br>reduction criterion than technologies that would reduce $SO_2$ emissions or<br>both $SO_2$ and $NO_x$ emissions. |
|   | According to the Board Chairman, the atmospheric and pressurized flu-<br>idized-bed combustion technologies are expected to reduce emissions<br>and result in dollar savings per ton of emissions removed (compared to<br>scrubbers), should they be used at existing coal-fired facilities to meet<br>an increase in the demand for electricity. However, if increased generat-<br>ing capacity is not needed, these technologies would probably not be<br>used, and their application would be limited in reducing nationwide<br>emissions.  |
|   | The other seven projects whose technologies were rated stronger in meeting the nationwide emission reduction criterion are to demonstrate various applications of the following technologies: advanced slagging combustion; flue gas cleanup to reduce both $SO_2$ and $NO_x$ emissions, or only $SO_2$ emissions; and integrated gasification combined-cycle technology.  |
| Nonselected Projects With<br>Stronger Nationwide<br>Emission Reduction<br>Potential | Our review of DOE's evaluation records showed that 14 of the 32 project<br>proposals that were not selected for funding were rated to have better<br>potential for reducing nationwide acid rain-causing emissions than the 9<br>selected projects that were rated weak in meeting this criterion. How-<br>ever, 6 of these 14 nonselected proposals were rated weak in meeting<br>four or more of the other comprehensive evaluation criteria. Thus, while<br>they were stronger on the emissions reduction criterion, their chances of   |

|                  | Chapter 3<br>Best Projects Were Selected but Many Have<br>Limitations in Meeting DOE's<br>Evaluation Criteria   |
|------------------|---|
|                  |   |
|                  | successful demonstration and commercialization were apparently weak-<br>ened by shortfalls in other areas.  |
|                  | Of the other eight nonselected proposals:   |
|                  | <ul> <li>Two were to demonstrate a technology for flue gas cleanup to reduce SO<sub>2</sub>. Our analysis showed that DOE selected another flue gas cleanup project for funding that was ranked higher and had greater nationwide emission reduction potential than these two nonselected proposals.</li> <li>Two were to demonstrate the integrated gasification combined-cycle technology. These two proposals were also lower ranked and had less potential for reducing nationwide emissions than the project DOE selected to demonstrate this technology.</li> <li>One was to demonstrate an atmospheric fluidized-bed combustion technology and another was to demonstrate a pressurized fluidized-bed combustion technology. Although these two nonselected proposals had greater nationwide emission reduction potential than the two projects that were selected to demonstrate these technologies, the selected projects were among the four highest-ranked project proposals and were rated stronger in meeting the other comprehensive evaluation criteria.</li> <li>One was rated weak in meeting three of the evaluation criteria. The selected project was one of the nine highest-ranked proposals and was rated stronger in meeting the other evaluation criteria.</li> <li>One proposal was to demonstrate a similar technology application, and it also was rated weak in meeting three of the evaluation criteria.</li> <li>One proposal was to demonstrate coal-cleaning processes combined with post-combustion emissions control. This proposal was rated weak in meeting three of the evaluation criteria.</li> </ul> |
|                  | As indicated above, if DOE had picked more projects with greater poten-<br>tial to reduce nationwide emissions from coal-fired facilities, it would<br>have resulted in the selection of lower-ranked projects to demonstrate<br>technologies similar to those that were selected.  |
| Other Weaknesses | Three of the 16 selected projects were rated weak in meeting DOE's com-<br>mercialization criterion. (Two of these three projects were also rated<br>weak regarding the emission reduction criterion.) The commercialization<br>criterion was used to evaluate the adequacy of the sponsor's plan for   |

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Chapter 3 Best Projects Were Selected but Many Have Limitations in Meeting DOE's Evaluation Criteria

bringing the technology from the demonstration to widespread commercial application in the 1990s. Part of the round-two CCT program objective was to demonstrate technologies that were capable of being commercialized in the 1990s. The quality of the commercialization plan, along with other factors, such as demonstration results, affect the technologies' potential for commercialization.

In evaluating projects' commercialization plans, DOE considered the strategy proposed by sponsors for financing, licensing, manufacturing, and marketing the technology. DOE also considered the market potential for the technology, the role of project participants in the commercialization process, and other factors affecting commercialization.

Three of the 16 selected projects were also rated weak in meeting one or more of the following evaluation criteria: (1) the technical readiness of the technology for demonstration; (2) the adequacy and reasonableness of the technical and management approach to design, construct, and operate the project; and (3) the adequacy and completeness of the project's financing plan. These criteria, along with others, relate to the project's potential for a successful demonstration.

Project financing, one of the criterion in which a project was rated weak, has been a problem in the CCT program, as we reported in March 1989.<sup>1</sup> Our report discussed DOE's delays in completing the round-one project cooperative agreements, which occurred primarily because of the time it took to resolve sponsors' problems with project financing and other business arrangements.

Delays have also occurred in completing cooperative agreements under round-two and GAO's past work has also shown that the funded roundone projects were experiencing coordination, equipment, and financing problems that have caused delays in completing project phases, cost overruns, and proposed project modifications.<sup>2</sup>

<sup>1</sup>Fossil Fuels: Commercializing Clean Coal Technologies (GAO/RCED-89-80, Mar. 29, 1989).

<sup>2</sup>Views on DOE's Clean Coal Technology Program (GAO/T-RCED-88-47, June 22, 1988) and <u>Status of</u> DOE-Funded Clean Coal Technology Projects (GAO/T-RCED-89-25, Apr. 13, 1989).

| <u> </u>                                | Chapter 3<br>Best Projects Were Selected but Many Have<br>Limitations in Meeting DOE's<br>Evaluation Criteria   |  |  |
|---|---|--|--|
|   |   |  |  |
| Many Round-Two                          | Not only did many of the 16 selected project reduce nationwide emissions, but more than   | -  |  |
| Proposals Were Rated                    | evaluated did not fair well in meeting this c   |  |  |
| Weak in Meeting                         | of the 48 proposals were also weak in more  |  |  |
| Several Criteria                        | 60 percent of the proposals were rated wea  | •  |  |
|   | the evaluation criteria, and 50 percent were  |  | •  |
|   | or more criteria. As shown in table 3.2, both<br>the overall universe of project proposals we   |  |  |
|   | meeting the same comprehensive evaluation   | •  |  |
| Table 3.2: Project Proposals Rated Weak |   |  |  |
| in Meeting Certain Evaluation Criteria  |   | Number of pro  |  |
|   |   |  | 48   |
|   | Criteria  | 16 Projects<br>selected  | evaluated  |
|   | Nationwide emission reduction potential   | 9  | 27   |
|   | Commercialization plan  | 3  | 27   |
|   | Technical readiness   | 2  | 17   |
|   | Technical and management approach   | 2  | 16   |
|   | Financial plan  | 1  | 14   |
|   | Although not a problem in the selected proj<br>which 17 of the 48 proposals were rated we<br>appropriateness, and relevance of the demo<br>technologies, techniques or processes, and<br>that would enable the private sector to mak<br>decisions.  | eak was in the adeq<br>onstration project to<br>to provide new info  | uacy,<br>o enhance<br>ormation   |
| Funding of Future<br>Rounds             | As noted in chapter 1, in December 1989, po<br>the round-three solicitation and expects to a<br>their funding by December 1990. This bring<br>projects in the CCT program. Our past work<br>have delayed finalizing project cooperative<br>tion of various project phases, and extended<br>dates for some projects. According to DOE, a<br>cooperative agreements had been signed wi<br>projects (7 of the 11 round-one projects and<br>projects) and 3 of the 13 projects were in the<br>projects had been fully demonstrated. | complete the negoti<br>is to 39 the total nu-<br>c has shown that pr<br>agreements, delayed<br>the estimated com<br>s of December 31, 1<br>th project sponsors<br>6 of the 15 round- | ations for<br>mber of<br>coblems<br>ed comple-<br>npletion<br>1989,<br>for 13<br>two |

Chapter 3 Best Projects Were Selected but Many Have Limitations in Meeting DOE's Evaluation Criteria

In October 1989, under Public Law 101-121, the Congress appropriated \$1.2 billion for funding rounds four and five of the CCT program, of which \$600 million is to be made available beginning October 1, 1990 and \$600 million beginning October 1, 1991. This legislation also stipulated specific dates by which requests for project proposals are to be issued and projects are to be selected. The request for round-four proposals are to be issued by June 1, 1990, and the projects selected by February 1, 1991; the request for round-five proposals are to be issued by September 1, 1991, and the projects selected by May 1, 1992.

Consistent with the legislation, DOE plans to request round-four project proposals in June 1990. However, based on the current status of the 39 projects in the CCT program, it may be prudent to delay the planned solicitation and selection of additional projects until DOE obtains demonstration results from some of the projects already in the program. This information could then be used to focus the remaining funds on the more promising technologies. The major drawback to delaying rounds four and five is that there could be some excellent project proposals that would not be considered for funding until a later date. However, if one assumes that the better projects would have been submitted during the first three rounds of the program, the chances of postponing the selection of quality projects may not be that high—especially when one considers the shortcomings DOE identified with the projects proposals that were not selected in round two.

### Conclusions

Although most of the selected round-two projects fell short of meeting all of DOE's proposal evaluation criteria, they were the best projects submitted for the mix of technologies that DOE was interested in seeing demonstrated. However, many of the technologies selected for demonstration may have limited potential for achieving nationwide emission reductions when used at existing coal-burning facilities. Also, some of the selected projects may have difficulties in successfully demonstrating, and ultimately commercializing, their technologies.

With the emission reduction emphasis placed on the round-two solicitation, DOE could have selected more projects with greater potential to meet the emission reduction criterion. However, if DOE had picked more projects with greater potential to reduce nationwide emissions from coal-fired facilities, it would have resulted in (1) the selection of lowerranked projects demonstrating technologies similar to the projects that were selected, and (2) projects selected which may not be successfully demonstrated or commercialized because of weaknesses in other criteria.

|   | Chapter 3<br>Best Frajects Were Selected but Many Have<br>Limitations in Meeting DOE's<br>Evaluation Criteria  |  |
|---|--|--|
|   | This could indicate that DOE may have problems in identifying and fund-<br>ing additional promising clean coal technology projects in future rounds.   |  |
|   | DOE plans to request round-four project proposals in June 1990 and the<br>fifth and final round in 1991. However, in view of the current status of<br>the projects already in the program, and the problems experienced to<br>date, we believe that the Congress needs to evaluate the pace and focus<br>of rounds four and five of the program. It seems that an evaluation of<br>the results of some of the current demonstration projects is needed<br>before DOE solicits and selects additional projects under rounds four and<br>five of the program. This would allow DOE to make more informed deci-<br>sions regarding the identification, selection, and funding of the more<br>promising technologies in future rounds of the program and help ensure<br>that the funds allocated to this program are effectively and efficiently<br>spent. |  |
| Matters for<br>Consideration by the<br>Congress | Given the current status of projects in the CCT program and in view of<br>the nation's current budget constraints, the Congress may want to con-<br>sider amending the clean coal technology provision of Public Law 101-<br>121 to direct DOE to delay requesting proposals and selecting projects for<br>rounds four and five until DOE obtains demonstration results from some<br>of the projects already under the program.  |  |

### List of Projects Selected Under the Clean Coal Technology Program's Second Round

| Sponsor  | Project  | Project location  |
|--|--|---|
| American Electric Power<br>Service Corporation,<br>Columbus, Ohio  | Pressurized Fluidized-Bed<br>Combustion Repowering<br>Project  | New Haven, West Virginia  |
| The Babcock & Wilcox<br>Company, Alliance, Ohio  | Coal Reburning for Cyclone<br>Boiler Nitrogen Oxide Control  | Cassville, Wisconsin  |
| The Babcock & Wilcox<br>Company, Alliance, Ohio  | Demonstration of the SOX-<br>NOX-ROX BOX Post-<br>Combustion Flue Gas<br>Cleanup Process                               | Dilles Bottom, Ohio   |
| Bethlehem Steel Corporation,<br>Bethlehem, Pennsylvania  | Innovative Coke Oven Gas<br>Cleaning   | Sparrows Point, Maryland  |
| Combustion Engineering,<br>Inc., Windsor, Connecticut  | Innovative Clean Coal<br>Gasification Repowering<br>Project  | Springfield, Illinois   |
| Combustion Engineering,<br>Inc., Windsor, Connecticut  | Post-Combustion Dry<br>Sorbent Injection Technology<br>Demonstration <sup>a</sup>                                      | Yorktown, Virginia  |
| Combustion Engineering,<br>Inc., Windsor, Connecticut<br>and Snamprogetti, USA Inc.,<br>New York, New York | WSA-SNOX Technology for<br>Catalytically Reducing Sulfur<br>Dioxide and Nitrogen Oxides<br>from Flue Gas               | Niles, Ohio   |
| Otisca Industries, Ltd.,<br>Syracuse, New York   | Production of Compliance<br>OTISCA FUEL (Coal Water<br>Slurry) and its Combustion in<br>Retrofitted Industrial Boilers | Oneida, New York; Syracuse<br>New York; Jamesville, New<br>York |
| Passamaquoddy Tribe,<br>Thomaston, Maine   | Innovative Sulfur Dioxide<br>Scrubbing System for Coal<br>Burning Cement Kilns   | Thomaston, Maine  |
| Pure Air, Allentown,<br>Pennsylvania   | Advanced On-Site Flue Gas<br>Desulfurization Process   | Gary, Indiana   |
| Southern Company Services,<br>Inc., Birmingham, Alabama  | Advanced Tangentially-Fired<br>Combustion Techniques for<br>Reduction of Nitrogen Oxides                               | Lynn Haven, Florida   |
| Southern Company Services,<br>Inc., Birmingham, Alabama  | Advanced Wall-Fired<br>Combustion Techniques for<br>Reduction of Nitrogen Oxides                                       | Rome, Georgia   |
| Southern Company Services,<br>Inc., Birmingham, Alabama  | Demonstration of the<br>Chiyoda Thoroughbred-121<br>Flue Gas Desulfurization<br>Process                                | Newman, Georgia   |
| Southern Company Services,<br>Inc., Birmingham, Alabama  | Selective Catalytic Reduction<br>Technology for Control of<br>Nitrogen Oxides  | Pensacola, Florida  |
| Southwestern Public Service<br>Company, Amarillo, Texas  | Circulating Fluidized-Bed<br>Repowering Project  | Amarillo, Texas   |
| TransAlta Resources<br>Investment Corporation,<br>Alberta, Canada  | Low Nitrogen Oxide/Sulfur<br>Dioxide Burner Retrofit for<br>Utility Cyclone Boilers                                    | Marion, Illinois  |

<sup>a</sup>Project withdrew.

### **Appendix II**

## **Description of Clean Coal Technologies**

|                                 | DOE defines clean coal technologies as any advanced coal-based system<br>that offers significant potential for improved environmental and eco-<br>nomic performance in utility and industrial applications. These technol-<br>ogies remove harmful emissions from coal prior to the coal combustion<br>process, during combustion, after combustion or by converting coal to a<br>cleaner burning liquid or gaseous fuel.  |  |  |
|---------------------------------|--|--|--|
| Pre-Combustion<br>Technologies  | Pre-combustion technologies pertain to coal preparation or coal-cleaning<br>techniques that remove sulfur from coal before the coal reaches the<br>boiler. Coal cleaning includes coal preparation and fuel upgrade.   |  |  |
| Combustion Technologies         | Combustion technologies include advanced combustion processes that<br>remove $SO_2$ and/or $NO_x$ emissions while burning coal inside the combustor<br>or boiler. $SO_2$ emissions are controlled by using an agent, such as lime-<br>stone, to chemically react with and neutralize the $SO_2$ while $NO_x$ emissions<br>are reduced by controlled or multi-stage burning. Combustion technolo-<br>gies may include retrofit technologies, which are added to existing<br>power plants to reduce emissions, or repowering technologies, which<br>replace or repower an existing plant's boiler. Repowering technologies<br>reduce emissions and have the potential to increase plant efficiencies.<br>Examples of repowering technologies include atmospheric and pres-<br>surized fluidized-bed combustion. Retrofit combustion technologies<br>include limestone injection multi-stage burning, in-duct sorbent injection<br>gas reburning, and advanced slagging combustors. |  |  |
| Post-Combustion<br>Technologies | Post-combustion technologies consist of advanced devices for cleaning the flue gases released from coal boilers. These technologies include advanced flue gas cleanup devices (which include combined $SO_2/NO_x$ control, $NO_x$ control, $SO_2$ control-injection, and $SO_2$ control-tailgas), in-duct sorbent injection, and advanced scrubbers.   |  |  |
| Coal Conversion<br>Technologies | The coal conversion process converts coal into a cleaner burning liquid<br>or gaseous fuel. Coal conversion includes the following generic technolo-<br>gies: coal liquefaction, surface coal gasification, underground coal gasifi-<br>cation, and integrated gasification combined-cycle, a repowering<br>technology.  |  |  |

### Chronology of Major Events Related to the CCT Program's Second Round

| Date               | Major event   |
|--------------------|---|
| December 7, 1987   | Selection official designated   |
| December 8, 1987   | Source Evaluation Board established   |
| December 22, 1987  | Public Law 100-202 signed by the President*                                       |
| January 28, 1988   | Draft solicitation issued   |
| February 5, 1988   | Public comments due on draft solicitation   |
| February 22, 1988  | Final solicitation issued <sup>b</sup>  |
| March 15, 1988     | Pre-proposal conference held  |
| May 23, 1988       | Closing date for receipt of proposalsb  |
| May 31, 1988       | Proposal evaluations started  |
| July 8, 1988       | Sponsors of proposals failing qualification or preliminary<br>evaluation notified |
| July 29, 1988      | Evaluations completed   |
| September 8, 1988  | Board report issued to selection official   |
| September 27, 1988 | Selection statement signed by selection officialb                                 |
| September 28, 1988 | Selections announced  |

\*Public Law 100-202 provided funding and other program guidance for round-two of the CCT program.

<sup>b</sup>The timing of these events was in accordance with Public Law 100-202, which established maximum time frames between the events.

# Criteria Used to Evaluate and Select Projects

| Qualification Phase            | The project must be located in the United States.<br>The project must use U.S. coal(s).  |  |  |  |  |
|--------------------------------|--|--|--|--|--|
| Evaluation Criteria            |  |  |  |  |  |
|                                | The sponsor must agree to provide at least 50 percent of total project cost with at least 50 percent in each project phase.<br>The sponsor must have access to, and use of, the proposed site for the duration of the project. |  |  |  |  |
|                                |  |  |  |  |  |
|                                | The sponsor agrees that, if selected, it will submit a plan to repay the federal government's investment.  |  |  |  |  |
|                                | Preliminary  | The proposal must be consistent with the solicitation objectives.  |  |  |  |
| Evaluation Phase               |  |  |  |  |  |
|                                | The proposal must contain sufficient technical, cost, and other informa-<br>tion, as described in the solicitation, to enable comprehensive  |  |  |  |  |
| Criteria                       |  |  |  |  |  |
|                                | evaluation.  |  |  |  |  |
|                                | The proposal must be   | signed by a responsible official of the sponsor.   |  |  |  |
| Comprehensive Evaluation Phase |  |  |  |  |  |
| Criteria                       | Technical Criteria   |  |  |  |  |
|                                | National emission reduction<br>potential   | The extent to which the technology, when used at existing coal-fired facilities, can reduce national emissions of sulfur dioxide and/or nitrogen oxide and reduce transboundary and interstate air pollution.                              |  |  |  |
|                                | Cost effectiveness   | The extent to which the technology, when used at existing coal-fired facilities, is likely to improve the cost-effectiveness of controlling sulfur dioxide and nitrogen oxide emissions.   |  |  |  |
|                                | Technical readiness  | Technical readiness of the technology for demonstration.   |  |  |  |
|                                | Adequacy,<br>appropriateness, and<br>relevance of demonstration  | Adequacy, appropriateness, and relevance of the project to contribute to the enhancement of technologies, techniques, or processes, and provide new information to enable the private sector to make rational commercialization decisions. |  |  |  |
|                                | Environmental, health,<br>safety, socioeconomic, and<br>other site-related aspects   | Adequacy and appropriateness of proposed approaches to meet and exceed all environmental, health, safety, and socioeconomic requirements during the project.   |  |  |  |
|                                | Technical and management approach  | Reasonableness and adequacy of the technical approach to<br>design, construct, operate, and if applicable, dismantle the<br>project.   |  |  |  |

(continued)

|                        | Business and management criteria  |   |  |
|------------------------|---|---|--|
|                        | Financial condition, plan, and capability   | Adequacy and completeness of the plan to finance the project.   |  |
|                        | Sponsor's commitment to<br>project and<br>commercialization   | Degree of priority placed by the team's management on the project and subsequent commercialization.   |  |
|                        | Commercialization plan  | Adequacy of the sponsor's plan to commercialize the technology in the 1990s.  |  |
|                        | Sponsor's credentials,<br>experience, and resources   | Credentials, experience, and commitment of the sponsor, key personnel, and other resources needed to support the project                                      |  |
|                        | Cost Criteria   |   |  |
|                        | Project's estimated cost  | Reasonableness, allocability, and allowability.   |  |
| Selection Phase        |   |   |  |
| Criteria               |   |   |  |
|                        |   |   |  |
| Program Policy Factors | existing coal-fired fac   | ecting projects for retrofitting and/or repowering<br>ilities that collectively represent a diversity of<br>proaches, and applications (including both indus- |  |
| Program Policy Factors | existing coal-fired fac<br>methods, technical ap<br>trial and utility).<br>The desirability of sel  | ilities that collectively represent a diversity of  |  |
| Program Policy Factors | <ul> <li>existing coal-fired fac<br/>methods, technical ap<br/>trial and utility).</li> <li>The desirability of sel<br/>near-term reduction o<br/>emissions.</li> <li>The desirability of sel<br/>nomic approach appli-<br/>significantly contribute</li> </ul> | ilities that collectively represent a diversity of<br>proaches, and applications (including both indus-<br>ecting projects that collectively produce some     |  |

### Summary of Guidance Used in Developing Evaluation and Selection Criteria

|                               | DOE used the following guidance in developing its criteria for evaluating<br>and selecting project proposals under round-two of the CCT program.  |
|-------------------------------|---|
| DOE Assistance<br>Regulations | DOE'S Assistance Regulations (10 CFR Subchapter H) prescribed the<br>solicitation's format and required that it contain the evaluation criteria,<br>including the relative importance assigned to each criteria, to provide<br>the basis for ascertaining significant distinctions among proposals. The<br>regulations also required that if other factors were to be used in select-<br>ing projects, they be specified in the solicitation. In addition, the regula-<br>tions contained criteria, such as the overall technical feasibility of the<br>project and the sponsor's qualifications, that, to the extent applicable,<br>were to be considered in evaluating proposals. Since the regulations<br>were applicable to all assistance programs, the Board was permitted to<br>develop additional criteria applicable to the program's goals in addition<br>to the criteria in the regulations. |
| DOE Procurement<br>Guidelines | The regulations required the Board to use, to the extent practicable,<br>DOE's procurement guidelines in developing the solicitation. <sup>1</sup> The Board,<br>the selection official, and others who participated in the preparation of<br>solicitations and evaluation and selection of proposals are also to use<br>these guidelines. The guidelines required the solicitation to contain the<br>program's evaluation and selection criteria, including its relative<br>weights or importance. The guidance also stated that the criteria con-<br>tained in the solicitation must be used to evaluate proposals and may<br>not be changed without the approval of the selecting official and an<br>amendment to the solicitation.  |
| Congressional<br>Guidance     | Congressional requirements for the program were contained in Public<br>Laws 99-190 and 100-202. The Conference, Senate Committee on Appro-<br>priations, and House Committee on Appropriations reports accompany-<br>ing these laws also provided guidance for the program. Public Law 100-<br>202 incorporated the requirements of Public Law 99-190. This law<br>authorized DOE to fund up to 50 percent of the project's cost.   |
|                               | The congressional reports contained guidance that was primarily techni-<br>cal in nature and involved the technology's emission reduction, cost-<br>effectiveness potential, and applicability to existing facilities. The  |
|                               | <sup>1</sup> Acquisition Regulations Handbook, Source Evaluation Board, U.S. Department of Energy, (May 1984).  |

|  | Appendix V<br>Summary of Guidance Used in Developing<br>Evaluation and Selection Criteria  |
|--|--|
|  | reports also included general guidance, such as demonstrating a diver-<br>sity of technologies, requiring the project to be located in the United<br>States, and having the sponsor repay the government its investment if<br>the technology is commercialized.  |
| Special Envoys on<br>Acid Rain                     | In March 1985, President Reagan and the Prime Minister of Canada<br>appointed special envoys to assess the problems associated with acid<br>rain and to recommend solutions. In January 1986, the envoys recom-<br>mended the following four project selection criteria. <sup>2</sup>  |
|  | <ul> <li>The U.S. government should co-fund projects with the greatest potential for emission reduction measured as a percentage of sulfur dioxide or nitrogen oxide emissions removed.</li> <li>Among projects with similar potential, funding should go to those that reduce emissions at the lowest cost per ton.</li> <li>More consideration should be given to projects that demonstrate retrofit technologies applicable to the largest number of existing sources, especially those that, because of their size and location, contribute to air pollution across the U.SCanadian border.</li> <li>Special consideration should be given to technologies that can be used at facilities currently using high-sulfur coal.</li> </ul> |
|  | In March 1987, the President directed DOE to select projects consistent, as fully as practicable, with the envoys' recommendations.  |
| Innovative Control<br>Technology Advisory<br>Panel | In response to a March 1987 presidential directive, DOE established the<br>Innovative Control Technology Advisory Panel on April 27, 1987, with<br>the Under Secretary of Energy as Chairman. This Panel, which advises<br>DOE on funding and selecting projects for the CCT program, consisted of<br>39 members representing federal and state agencies, coal mining and<br>utility companies, environmental and citizen groups, unions, the<br>research community, and Canada.   |
|  | At its first meeting on September 30, 1987, the Panel was briefed on the program's first solicitation, the draft appropriations bills, congressional and envoys' reports, and comments from the four public meetings. Using this information, the Panel developed guidance for DOE to consider in developing the program's project evaluation and selection criteria. This   |

<sup>&</sup>lt;sup>2</sup>Joint Report of the Special Envoys on Acid Rain (Jan. 1986).

|  | Appendix V<br>Summary of Guidance Used in Developing<br>Evaluation and Selection Criteria   |
|--|---|
|  |   |
|  |   |
|  | guidance was presented to DOE in December 1987 and covered the pro-<br>ject's technical and business and management aspects. <sup>3</sup>   |
| Vice President's Task<br>Force on Regulatory<br>Relief | In March 1987, President Reagan asked the Vice President's Task Force<br>on Regulatory Relief to examine incentives and disincentives to the dem-<br>onstration and deployment of new technologies. The Task Force recom-<br>mended that DOE consider giving preference to projects in states that<br>offer regulatory incentives to encourage such technologies. On January<br>23, 1988, the President accepted this recommendation. |
| Public Meetings  | To obtain the public's views and comments on the program, DOE hosted a<br>public meeting in each of the following cities in August and September<br>1987: Albuquerque, New Mexico; St. Louis, Missouri; Pittsburgh, Penn-<br>sylvania; and Washington, D.C. The results of these meetings were sum-<br>marized and furnished to the Board and the Advisory Panel for their<br>consideration.  |

<sup>&</sup>lt;sup>3</sup>Report to the Secretary of Energy Concerning Factors to be Considered in the First Innovative Clean Coal Technologies Program Solicitation (DOE/EH 0059, Dec. 1987).

### Comparison of Guidance Used in Developing Qualification, Preliminary, and Comprehensive Evaluation and Selection Criteria

|  | Source of Criteria |                      |               |                                       |
|--|--------------------|----------------------|---------------|---------------------------------------|
|  | P.L. 99-190        | DOE                  | Congressional | Advisory                              |
| Qualification Criteria   | File: 88-190       | regulations          | reports       | pane                                  |
| The project must be located in the U.S.  |                    |                      | x             |                                       |
| The project must use U.S. coal(s)  |                    |                      | X             |                                       |
| The sponsor must agree to<br>provide at least 50 percent<br>of total project cost with at<br>least 50 percent in each<br>project phase                           | x                  |                      |               |                                       |
| The sponsor must have<br>access to, and use of, the<br>proposed and alternate site<br>for the duration of the<br>project   |                    | x                    |               | >                                     |
| The sponsor's project team<br>must be identified and<br>committed to fulfilling its role<br>in the project   |                    | X                    |               | · · · · · · · · · · · · · · · · · · · |
| The sponsor agrees that, if<br>selected, it will submit a plan<br>to repay the federal<br>government's investment  |                    |                      | ×             |                                       |
| Preliminary evaluation criter  | ia                 |                      |               |                                       |
| The proposal must be<br>consistent with the<br>solicitation objectives   |                    | x                    |               |                                       |
| The proposal must contain<br>sufficient technical, cost,<br>and other information, as<br>described in the solicitation,<br>to enable comprehensive<br>evaluation |                    | ×                    |               |                                       |
| The proposal must be signed by a responsible official of the sponsor   |                    | x                    |               |                                       |
|  |                    | Source o             | of Criteria   |                                       |
|  | DOE<br>regulations | Congression<br>repor |               | Advisory<br>pane                      |
| Comprehensive evaluation of  |                    |                      |               |                                       |
| Technical  |                    |                      |               |                                       |
| National emission<br>reduction potential   |                    |                      | x x           | )                                     |
| Cost effectiveness   |                    |                      | X X           | <b>&gt;</b>                           |
| Technical readiness  | X                  |                      | ····.         | )                                     |

Appendix VI Comparison of Guidance Used in Developing Qualification, Preliminary, and Comprehensive Evaluation and Selection Criteria

|  | Source of Criteria   |                          |         |                |                   |                   |
|--|--|--------------------------|---------|----------------|-------------------|-------------------|
|  | DOE<br>regulations   | Congre                   | reports |                | ivoys'<br>report  | Advisory<br>panel |
| Adequacy,<br>appropriateness, and<br>relevance of demonstration  |  |                          | x       |                | x                 | ×                 |
| Environmental, health,<br>safety, socioeconomic and<br>other site related aspects  |  |                          | x       |                |                   | ×                 |
| Technical and management approach  | X  |                          |         |                | x                 |                   |
| Business and management  |  |                          |         |                |                   |                   |
| Financial condition, plan,<br>and capability   | x  |                          |         |                |                   |                   |
| Sponsor's commitment to<br>project and<br>commercialization  | X  |                          |         |                |                   | x                 |
| Commercialization plan   | X  | ·                        | X       |                |                   | X                 |
| Sponsor's credentials,<br>experience, and resources  | ×  |                          |         | -              |                   | ×                 |
| Cost   |  |                          |         |                |                   |                   |
| Reasonableness, allocability and allowability  | x  |                          |         |                |                   |                   |
|  | ••   |                          | 5       | Source         | of Criteri        | a                 |
|  |  |                          |         | ional<br>ports | Envoys'<br>report | Advisory<br>panel |
| Selection criteria   |  |                          |         | •              |                   |                   |
|  |  |                          |         |                |                   |                   |
| Program policy factors <sup>a</sup><br>The desirability of selecting p<br>and/or repowering existing co<br>collectively represent a divers<br>technical approaches, and ap<br>both industrial and utility) | bal-fired facilitie<br>sity of methods,                                    | s that                   |         | x              | ×                 | ×                 |
| The desirability of selecting p<br>produce some near-term reduction transport of emitted sulfur did  | uction of transb   | oundary                  |         | x              | x                 | x                 |
| The desirability of selecting p<br>represent an economic appro<br>combination of existing facilit<br>contribute to transboundary a<br>of sulfur dioxide and nitrogen<br>types and sizes and coal type      | ach applicable<br>ies that signific<br>and interstate tr<br>oxide in terms | to a<br>antly<br>ansport |         | x              | x                 | ×                 |

<sup>a</sup>One other consideration in selecting projects was to consider giving preference to projects in states where the state's rate-making bodies treat clean coal technologies the same as pollution control projects. This consideration is based on the Task Force on Regulatory Relief recommendation to give such consideration and the Advisory Panel's recommendation not to give any geographic preferences.

### Appendix VII Major Contributors to This Report

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