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# Solution Characterization of Poly(isobornyl Methacrylate) in Tetrahydrofuran

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#### SYNOPSIS

Thermodynamic and hydrodynamic properties of dilute «olutions of poly(isobornyl methacrylate) (PIMA) in tetrahydrofuran (THF) were characterized by using viscosity, static, and dynamic light scattering measurements. PIMA samples with different molecular weight were obtained by fractional precipitation of PIMA solution. Chain dimension parameters  $(R_g \text{ and } R_H)$ , together with second virial coefficient  $A_2$  and intrinsic viscosity  $[\eta]$ , were used to calculate various solution parameters characterizing polymer chains in polymer solutions. The experimental results are compared with calculation, indicating that PIMA behaves as a flexible coil in THF. © 1994 John Wiley & Sons, Inc. Keywords:

Amorphous atactic poly(methyl methacrylate) (PMMA) is currently used for fiber optics applications, due to its transparency in the visible region. Because of its glass transition temperature of ca. 100°C, PMMA's fiber optics applications are limited to about 80°C. However, by replacing methyl in the ester group with isobornyl, one obtains poly(isobornyl methacrylate) (PIMA), which has a considerably higher  $T_s$  ( $\approx 150^{\circ}$ C). PIMA is heat resistive and also exhibits superior optical transparency. It presents an alternative choice for a variety of fiber optics applications. We have in recent years carried out extensive investigations of optical and mechanical properties of PIMA and of PIMA/ PMMA copolymers. Results of this research will be published elsewhere. In this communication we present solution characterization data of PIMA by static and dynamic light scattering, and by viscometry and size exclusion chromatography (SEC).

#### **EXPERIMENTAL**

INTRODUCTION

Poly(isobornyl methacrylate) was prepared by a standard free radical polymerization procedure. Pure

polymen solution, light Scattering, poly ( usborny 1 methacrytate ) IMA monomer was provided by Rohm & Hass Co. It was purified by vacuum distillation to remove inhibitor. An equal amount of purified IMA was placed in each of several test tubes; with 0.2 wt % of benzoyl peroxide initiator added to each tube. Test tubes containing monomers and initiator were flame sealed and placed in an oven for controlled polymerization by a gradual temperature increase of 10°C every 24 h, raising from 40° to 160°C. Transparent rods free from the presence of monomer were obtained after 12 days of polymerization. After completion of the polymerization process, narrow molecular weight distribution fractions of the polymer  $(\tilde{M}_{w}/\tilde{M}_{n} < 1.13)$ were obtained by fractional precipitation from tetrahydrofuran-water (THF-H2O) mixtures at 25°C. Here  $\tilde{M}_{\kappa}$  and  $\tilde{M}_{n}$  are weight- and numberaverage molecular weights, respectively. Several synthesized PIMA rods were dissolved in THF in a vessel to yield a solution containing about 3 wt % of PIMA. The PIMA/THF solution was subject to vigorous agitation in a constant temperature bath kept at 22°C. Nonsolvent (water) was then slowly added in a dropwise manner to the solution until the solution began to turn milky. A specified amount of water was then added to precipitate the fraction of PIMA with the highest molecular weight. To collect the PIMA precipitate, we stopped the agitation and keep the milky solution for several hours until the clear solution is separated from the precipitate. The precipitated PIMA was first separated by si-

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phoning off the clear solution and appeared as slurry after most of the clear solution was siphoned off. THF was then added to dissolve the PIMA slurry before a large amount of nonsolvent  $(H_2O)$  was finally added to precipitate most of the PIMA polymer which appears as solid powder. The powder was collected on a glass filter and dried at 50°C in vacuum.

To obtain the next weight fraction, the supernatant liquid was treated with another specified amount of nonsolvent; the procedure described above was repeated to obtain the next highest molecular weight fraction of PIMA polymer. Several weight fractions of PIMA were obtained, we ended up with a large amount of supernatant liquid containing PIMA with small molecular weight fraction. The solution was then concentrated to a convenient volume under reduced pressure. The final fraction was obtained by evaporating the supernatant liquid to dryness. The SEC measurements were used to determine the polydispersity index  $(\bar{M}_w/\bar{M}_n)$  of each weight fraction obtained above. For this a total of 0.5 µL of each sample at a concentration of approximately 0.1% by weight of PIMA was injected onto a single silica gel column (Waters Co.) using THF (at 25°C) as the mobile phase and a differential refractometer as the concentration detector. The flow rate was 0.5 ml/min. Waters µ-Bondagel column was used. The optimum molecular weight range for this column is from 2,000 to  $2 \times 10^6$ . The column was calibrated with a series of narrow distribution polystyrene standards. Calculations of average molecular weights and polydispersity were carried out by using a program provided by Waters Co. (Waters 730 data processor). While the value of molecular weight obtained from SEC may be affected by the polymer standards used, the polydispersity index will be only slightly affected by the standards.

Dilute solution viscosities were measured with a Cannon Ubbelobde viscometer equipped with a timer. The flow times were chosen in such a way that the kinetic energy corrections were negligible. The intrinsic viscosity,  $\{\eta\}$ , of PIMA in THF was determined by extrapolation of the reduced specific viscosity  $\eta_{\eta r}/c$ , to zero polymer concentration according to the Huggins equation:

$$\eta_{op}/c = (\eta_{rel} - 1)/c = [\eta] + k[\eta]^2 c + \cdots$$
 (1)

where  $\eta_{ref} = \eta/\eta_0$  with  $\eta$  and  $\eta_0$  being the viscosities of the solution and solvent (THF), respectively. Shown in Figure 1 are plots of the reduced viscosity  $\eta_{up}/c$  as a function of polymer concentration c (in g/ml) for each fraction of PIMA. The value of [ $\eta_1$ ] for each PIMA fraction was obtained by extrapo-



Figure 1. Reduced viscosity plotted versus concentration of PIMA in THF for each PIMA sample fractionally precipitated from THF-H<sub>2</sub>O mixture at 25°C.

lating the reduced viscosity to infinite dilution. The values of  $[\eta]$  at 25°C are listed in Table I.

The glass transition temperature  $T_s$  were measured with differential scanning calorimetry (DSC) (Perkin Elmer Delta-7 series); the heating rate was 10°C/min. The  $T_s$  values obtained are also given in Table I. For the  $T_s$  determination, we have calibrated the instrument with three standards indicen (melt-ing temperature  $T_m = 156.60^{\circ}$ C)  $C_{36}$  ( $T_p - 73.84^{\circ}$ C) and Zn ( $T_m = 419.47^{\circ}$ C). At  $M_x = 2.75 \times 10^{\circ}$  g/mol,  $T_s$  is about 150.4°C, and it increases slightly with  $M_x$  and reaches the asymptotic value of 165°C at high  $M_x$ . Our result for  $T_s$  is in agreement with Tatsukami et al.,<sup>1</sup> but is considerably higher than the value of 110°C given in polymer Handbook.<sup>2</sup>

The static and dynamic light scattering measurements were carried out with a Brookhaven Model BI-200 SM goniometer equipped with a BI-2030 correlator. A Spectra-Physics Model 125 He-Ne laser at  $\lambda = 632.8$  nm and at the power of 15 mW was the light source. Decalin was used as a refractive index matching liquid. The sample temperature was controlled at  $25 \pm 0.1^{\circ}$ C for all experiments. The differential refractive index increments at 632.8 nm for PIMA in THF were determined to be:  $dn/dc = 0.108 \text{ cm}^3/g$ , using a Chromatic KMX-16 differential refractometer. The refractive index of the polymer solution was measured with an Abbe refractometer (Reichert Mark II model). The light scattering spectrometer was calibrated with benzene for which the Rayleigh ratio at  $\lambda = 632.8$  nm is 12.6

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, FI (	X 10-4. g/mol	[7], cm <sup>3</sup> /g	, Dof 107, cm <sup>2</sup> /s	(Ranm)	Rg (nm)	Expmental	Theoretical	Tg (°C)
	2.15	37.3	5.98	10.1	13.8	2.06	2.27	150
·	4.45	63.8	3.78	16.0	21.7	1.79	2.09	153
11.15	7.10	88.5	2.83	21.4	29.0	1.59	1.96	161
145	10.7	124	2.21	27.4	36.7	1.43	1.78	162
Jan K	14.7	156	1.90	31.8	43.3	1.26	1.48	162
, o <sup>3</sup>	22.4	201	1.50	40.3	55.2	1.16	1.31	163
hr.	32.7	296	1.18	51.0	71.3	1.14	1.24	165

 $\times 10^{-6}$  cm<sup>-1</sup>.<sup>3</sup> To ascertain the light scattering result of  $\bar{M}_{w}$ , we also carried out static light scattering experiments of PIMA in cyclohexane (CH). Our molecular weight result of PIMA in CH is consistent with that previously obtained by Hadjichristidis.<sup>4</sup>

#### **RESULTS AND DISCUSSION**

Static light scattering from polymer solutions is interpreted according to the relation<sup>6</sup>

$$\frac{K_c}{R_e} = (1/\bar{M}_w + 2A_2c + \cdots) \times (1 + q^2 R_e^2/3 + \cdots) \quad (2)$$

where the optical constant  $K = \frac{4\pi^2 n_0^2 (dn/dc)^2}{N_A \lambda^4}$ ,

and the amplitude of the scattering vector  $q = (4\pi n/\lambda)\sin(\theta/2)$ . Here  $R_{e}$  is the Rayleigh factor at scattering angle  $\theta$  (the solvent contribution is subtracted out);  $\tilde{M}_{x}$  is the weight-average molecular weight,  $A_{2}$  is the z-average second viral coefficient, c is the concentration in g/mL,  $n_{0}$  and n are the refractive in dices of the solvent and solution, respectively.  $N_{A}$  is Avogadro's constant, and  $\lambda$  is the z-average radius of gyration.

Systematic measurements of the intensity of the scattered light at various scattering angles and polymer concentrations were carried out. The results obtained for one molecular weight fraction are shown in Figure 2 as the Zimm plot.<sup>6</sup> From eq. (2) we obtain the values of  $\tilde{M}_w$ ,  $A_2$ , and  $R_s$  by simultaneous extrapolation of  $Kc/R_s$  to zero scattering angle and to infinite dilution in the Zimm plot. The results are listed in Table I for the PIMA samples with different molecular weights. The intensity data are reproducible to within 5%; we expect the  $\tilde{M}_w$ .  $A_2$  and  $R_s$  values to be accurate to within 10%. Over the molecular weight range,  $R_s$  (in cm) varies with molecular weight  $\tilde{M}_w$  (in g/mol) according to (Fig. 3)

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$$R_{g} = 9.51 \times 10^{-10} \tilde{M}_{w}^{0.59} \tag{3}$$

Shown in Figure 4 is the logarithmic plot of the second virial coefficient  $A_2$  with respect to the molecular weight  $\tilde{M}_w$ . Over the molecular weight range studied,  $A_2$  decreases with increasing molecular weight, given by the power law relation:

$$A_2 \approx 3.66 \times 10^{-3} \bar{M}_{g}^{-0.23} \,(\text{mol. ml}/g^2)$$
 (4)

The Mark-Houwink-Sakurada plot for PIMA in THF is presented in Figure 5. The power law relationship for  $[\eta]$  versus  $M_{\pi}$  is

$$[\eta] = 3.80 \times 10^{-3} \bar{M}_{*}^{0.748} \,(\mathrm{cm}^3/\mathrm{g}) \tag{5}$$



Figure 2. Zimm plot of the light scattering intensity of a PIMA fraction in THF at 25°C. Solid circles are experimental data and empty circles values obtained by extrapolation to zero angle and zero concentration.

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Figure 3. Root mean square radius of gyration  $R_s$  from light scattering versus molecular weight  $\hat{M}_s$  power law plot for PIMA in THF.

This result is in reasonable agreement with that by Hadjichristidis et al.<sup>13</sup>

For dynamic light scattering the time correlation functions were collected in the homodyne mode at various scattering angles. The homodyne time correlation function G(t) for the dilute PIMA/THF polymer solution is analyzed by the method of cumulants:<sup>7</sup>

$$\ln\left(\frac{G(t)}{A} - 1\right)^{1/2} = \ln b^{1/2} - \Gamma t + \mu_2 t^2/2 + \cdots$$
 (6)

where A is the baseline and b is the contrast factor. The diffusion coefficient  $D_c$  at the concentration c is obtained from the first cumulant according to



Figure 4. Second virial coefficient  $A_2$  versus molecular weight  $\hat{M}_{\nu}$  power law plot for PIMA in THF at 25°C.



Figure 5. Mark-Houwink-Sakurada plot for PIMA in THF at 25°C.

When  $\Gamma$  is the decay rate constant of the time correlation function. The fractional standard deviation is related to the first and second cumulants by  $\mu_2/$  $\Gamma^2$ , which is found to be negligible for the present dilute solutions of the PIMA sample, indicating that the PIMA sample is nearly monodisperse.

To obtain the diffusion coefficient at zero polymer concentration (or self-diffusion coefficient)  $D_o$ , we express  $D_c$  as

$$D_c = D_o(1 + k_D c) \tag{8}$$

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and extrapolate the values of  $D_c$  to infinite dilution and obtain  $D_o$  and  $k_D$  values (Fig. 6). The values of



Figure 6. Concentration dependence of D obtained from extrapolation of D(q) to zero angle for PIMA in THF at 25°C.

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D, are listed in Table I for different molecular weight PIMA samples. The self-diffusion coefficient  $D_0$  decreases with increasing molecular weight. The hydrodynamic radius,  $R_{H}$ , can be calculated from the Stokes-Einstein equation:

$$D_o = \frac{kT}{6\pi\eta_0 R_H} \tag{9}$$

where k is the Boltzmann constant, T is absolute temperature,  $\eta_0$  is the solvent viscosity, and  $R_H$  is the hydrodynamic radius. The hydrodynamic radius,  $R_{H}$ , calculated for each molecular weight is also listed in Table I. Over the range of molecular weight studied,  $R_H$  (in cm) is found to vary with  $\bar{M}_w$  by

$$R_H = 7.6 \times 10^{-10} \bar{M}_w^{0.59} \tag{10}$$

Within the experimental uncertainty, the exponent is identical to that associated with  $R_s$ ; however,  $R_H$  is slightly less than  $R_g$ , with  $R_g/R_H = 1.36$  over the entire molecular weight range studied. This ratio is to be contrasted with the predicted value of 1.50 for monodisperse flexible coils in the limit (infinite hydrodynamic interaction).89

The concentration dependence  $k_D$  of the diffusion coefficient given in eq. (8) may be expressed in volume fraction units as

$$k_{B}^{F} = \frac{M_{e}}{N_{A}V_{H}}k_{D}$$
(11)

where  $V_H = \frac{4}{3}\pi R_H^3$ . In Table II we list the k<sup>6</sup> values for all PIMA samples studied. The kg values range from 2.2 to 2.9, with 2.6 as the average value. This result is in reasonable agreement with the Yamakawa prediction of 2.2 in the good solvent limit.<sup>10</sup>

In the good solvent limit one may estimate  $A_2$  in terms of the hard-sphere value, which is given by

$$A_2 = \frac{4N_A}{M_w^2} V_H \qquad \overrightarrow{\mathcal{M}}_{wl}^2 \qquad (12)$$

Using the  $R_H$  and  $M_W$  values we have calculated  $A_2$ . The calculated  $A_2$  values together with the experimental ones are listed in Table I. For all samples, the hard-sphere values for  $A_2$  are slightly higher than the measured ones, with  $A_2$  (theo.)  $/A_2$  (exp.) = 1.165, averaging over seven samples. The result shows that thermodynamically as well as hydrodynamically PIMA in THF behaves qualitatively as a hard sphere of radius  $R_H$ ; this result is also observed for polystyrene and other flexible polymers in good solvents.10

The various parameters obtained thus far allow the calculation of the Mandelkern-Flory-Scheraga parameter  $\beta$  and the ratio  $\pi$ 

21d" (14) ())+(14  $A[M/[\eta]]$ (15) .(

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where  $[f] = 6\pi R_H$  is the intrinsic frictional coefficient. The results are listed in Table II. The mean experimental value for  $\beta$  (=2.17 × 10<sup>6</sup> mol<sup>-1/3</sup>) is in better agreement with the calculation of Douglas and Freed<sup>11</sup> (2.16  $\times$  10<sup>6</sup> mol<sup>-1/3</sup>) than with that of Oono<sup>12</sup> or Barrett<sup>13</sup>  $(2.4 \times 10^6 \text{ mol}^{-1/3})$ . The average value of  $\pi$  is 1.24, which is close to the value of 1.21 obtained for polyisobutylene in cyclohexane.12

The Flory-Fox viscosity parameter<sup>14</sup>  $\phi$  and the interpenetration function  $\Psi$  are given by <sup>10</sup>

$$\phi = [\eta] \bar{M}_{\omega} / (6^{3/2} R_{e}^{3}) \tag{15}$$

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M., × 10 <sup>-1</sup> , g/mol	$\beta \times 10^{-4} \text{ mol}^{-1/3}$	k <sub>D</sub>	$\phi \times 10^{-23}$ /mol	¥	7	(R.R.
2.15	2.26	2.6	2.04	0.27	1.18	1.37
4.45	2.17	2.9	1.88	0.26	1.24	1.35
7.10	2.12	2.6	1.75	0.24	1.27	1.36
10.78	2.14	2.5	1.83	0.25	1.24	1.34
14.75	2.21	2.5	1.94	0.25	1.18	1.36
22.43	2.17	2.6	1.82	0.26	1.29	1.37
32.75	2.22	2.2	1.83	0.25	1.25	1.39
	2.18	2.6	1.87	0.25	1.24	1.36

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$$\psi = \frac{A_2 \bar{M}_{\omega}^2}{4\pi^{3/2} N_A R_a^3} \tag{16}$$

may also be used to assess the flexibility of the chain. Using the values given in Table I for  $[\eta]A_2$ ,  $\tilde{M}_{\mu}$  and  $R_{\epsilon}$ , we have calculated  $\phi$  and  $\psi$ . They are listed in Table II. The average value of  $\phi$  parameter is 1.87  $\times 10^{23}$ /mol, which is smaller than the Flory viscosity constant of  $2.50 \times 10^{23}$ /mol with infinite hydrodynamic interaction.<sup>10</sup> However, the Flory viscosity constant  $\phi_0$  is expected for ideal chains, or flexible chains in the theta condition.<sup>15</sup> It has been found that in the polystyrene/cyclohexane systems, the  $\phi$ parameter tends to decrease from the ideal value  $\phi_0$ with an increase in temperature from the  $\theta$  point 35.4°C.<sup>16</sup> Our  $\phi/\phi_0 = 0.75$  ratio lies between the calculation of Douglas and Freed (0.89)<sup>11</sup> and by Oono<sup>12</sup> (0.707). Thus, if the viscosity constant  $\phi_0$ is corrected for the good solvent condition, and R. rather than  $R_s$  is used in the calculation of  $\phi$ , it is expected that better agreement would be obtained between theory and experiment.

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