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VOLUME 7
CALS Draft Baseline
Architecture analysis Of
Weapon System Technical
Information Air Force



Office of the Secretary of Defense Computer-aided Acquisition & Logistic Support (CALS) Policy Office

September 1989

#### Draft

Baseline Architecture Analysis of Weapon System Technical Information – Air Force

Prepared By

U. S. Department of Transportation Research and Special Programs Administration Transportation Systems Center Cambridge, MA 42142 Baseline Architecture Analysis of Weapon System Technical Information – Air Force

#### **Preface**

In August 1988, the Deputy Secretary of Defense issued a memorandum directing new weapon systems acquisitions and related major equipment items to routinely include the use of Computer-aided Acquisition and Logistic Support (CALS) standards. The CALS Office of the Secretary of Defense (OSD) is taking a lead role in planning the successful implementation of the CALS program throughout DoD. A key activity in this planning process is developing a CALS architecture. The CALS architecture will be described in the DoD Architecture Guidelines which will provide guidance to the Services and the Defense Logistics Agency (DLA) for the planning and execution of their respective CALS programs. The Guidelines will outline the evolutionary steps from the present paper-intensive weapon system lifecycle processes to a highly automated, paper-free technical environment.

The guidelines will be derived from studies of the current environment within each of the Services and DLA. The results of each study have been documented in a baseline architecture report titled Baseline Architecture Analysis of Weapon System Technical Information. There are four reports which present the baseline architecture for the Army, Navy, Air Force and DLA. The four studies are presented in a standard structure which will ease the task of cross service comparisons and other evaluations.

The work was performed under the direction of Dr. Robert Smith of the Information Integration Division at the Transportation Systems Center (TSC). TSC has drawn upon the skills and knowledge of several consultants. This has enabled the development of a multi-faceted team of experts each of whom has made a vital contribution. TSC would like to extend its gratitude to the following organizations: CACI, INC.-TEDERAL, Coopers & Lybrand, EG&G DYNATREND Inc., and UNISYS Inc.

This attached study identifies a baseline for the development of an automation plan to receive, store, use, and disseminate digital technical information in the Air Force. It describes how the Air Force currently plans, controls and executes processes which either create, manage or use weapon system technical information.

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#### Section I

INTRODUCTION

#### INTRODUCTION

#### **PURPOSE**

This effort was performed to define a common baseline for analysis and planning of CALS initiatives across the military services, leading to the future development of the DoD Architecture Guidelines.

#### SCOPE

This study addresses the management of technical information in the Air Force. It describes how technical information is created, managed and used as related to Product Definition (PD) and Logistics Support (LS). It identifies a means of migration from the current environment to a highly automated environment through the application of information technologies. This study provides the background information necessary for subsequent analytical efforts in the development of the DoD Architecture Guidelines.

#### **METHODOLOGY**

The methodology developed by the Transportation Systems Center for the Air Force was used by other contractors building similar documents for the Army, Navy and DLA, facilitating comparison of similar activities in all services.

This document uses a series of matrices to present a high-level baseline architecture of the process, data, and organizations which the United States Air Force employs to manage technical aspects of product definition and logistics support. A total of six matrices are presented, three (process, data, organization) for each of these two technical data areas.

The matrices are designed to mirror the "Anthony Model", a model built on the premise that every organization must plan, control and execute processes in order to accomplish its mission. Each process produces data, each process is unique, and each process is the responsibility of at least one organizational entity.

For each of the technical information areas (PD and LS), the matrix analysis is augmented by: 1) an Air Force organizational structured view of the major players in each area; 2) a list of high level findings and conclusions focused on process, organizational, and data issues; and 3) a table describing how the Air Force might apply technology in the short, mid, and long term timeframes to evolve to target capabilities, and the improvements that could result from doing so. In addition, two diagrams provide a dynamic view of data to complement the static view portrayed in the matrices.

The content of this document was developed using Air Force source documents, such as regulations and pamphlets, and recent technology assessment forecasts done for the Air Force. It relied heavily upon current environment reports and other key reports prepared by TSC for the CALS Management Integration Office (MIO) at Headquarters Air Force Systems Command (HQ AFSC). Verification of the current environment was accomplished through past and present MIO strategic planning efforts conducted by TSC.

#### THE FLOW OF TECHNICAL INFORMATION

In completing the analysis, a Context Diagram and Level 0 Diagram were created to represent the flow of weapon system technical information within the Air Force and between the Air Force and its business environment. This is depicted at a high level in the two charts which follow this introduction.

Treating the management of weapon system technical information as a single process, the Context Diagram portrays the major information exchange between the Air Force and organizations in its business environment. A significant amount of technical information is interchanged between the Air Force and the other military services and DLA and, to a lesser extent, between the Air Force and non-DoD agencies such as GSA and foreign military organizations.

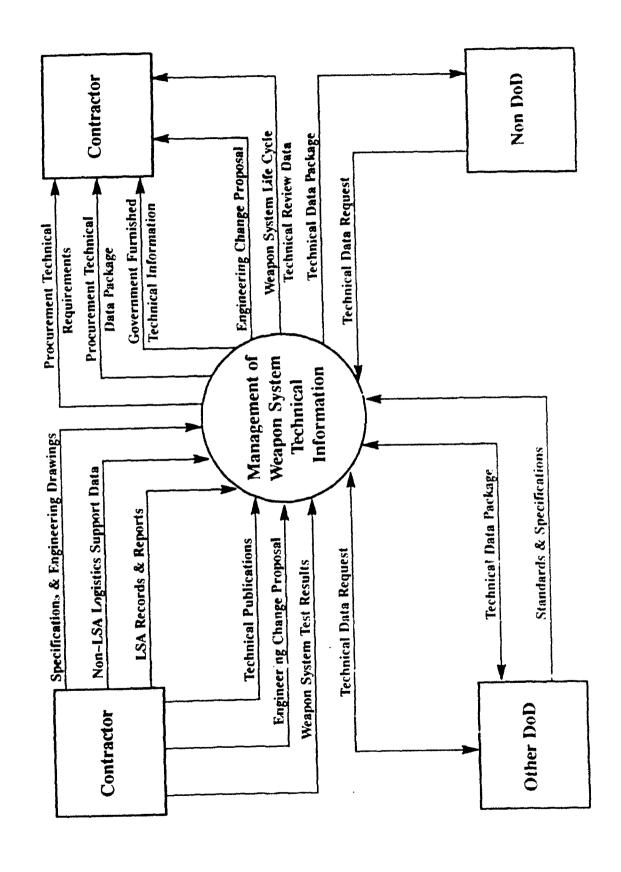
In the Level 0 Diagram, we look into the single large process of the Context diagram to examine how the Air Force creates, manages, and uses weapon system technical information. The create process includes sub-processes in the Air Force associated with managing technical information during the weapon system acquisition cycle: specifying requirements: reviewing contractor deliverables; and actually acquiring the final products specified in the contract.

The manage process includes those Air Force sub-processes associated with on-going management of acquired technical information: controlling the update process through configuration management and other means; maintaining Air Force files and manuals of technical information; and distributing existing technical information, both within the Air Force and outside it.

Finally, the use process includes those Air Force sub-processes which make direct, mission area use of existing technical information. Use processes include maintenance of equipment, supplying the users with materiel, and reprocuring additional stocks of existing types of materiel.

The information flows which appear in these two diagrams describe major categories of information, the contents of which appear in the data matrices in following sections on Product Definition and Logistics Support.

## Weapon System Technical Information - Air Force Context Diagram



Non DoD Technical Data Package Technical Data Request Procurement Requests **Technical Data Request** Weapon System Technical Information - Air Force Use Tech. Data Package **Procurement Technical** Data Package Technical Reports **FCPs** Non-LSA Logistics Support Data Weapon System Life Cycle Weapon System Life Cycle Technical Publications Mission Requirements Technical Review Data Technical Review Data Level 0 Diagram Manage Government Furnished Technical Information Technical Publications LSA Records & Reports Procurement Tech. Weapon System Life Cycle Non-LSA Logistics Data Package Technical Review Data Support Data Procurement Technical Data Package Technical Data Request Technical Requirements Contractor Create Proposal Engineering Change arrogsA & LSA Records Technical Publications Other DoD Weapon System Test Results Standards & Specifications Non-LSA Logistics Support Data Specifications & Engineering Drawings

### Section II PRODUCT DEFINITION

#### PRODUCT DEFINITION INTRODUCTION

The Product Definition (PD) matrices, which immediately follow this summary of their content, describe the process and the organizations involved in the collection, preparation and consolidation of weapon system technical information for product definition.

PD data is originated in system and program management documentation and is contained in materiel, decision, and program documents such as: Program Management Plan (PMP), Acquisition Plan, Configuration Management Plan (CMP), Integrated Logistics Support Plan (ILSP), etc. These documents contain selected technical information and guide the development of PD for a weapon system.

During acquisition, the System Program Office (SPO), which resides within the AFSC Product Divisions, is responsible for defining the requirements and levels of PDD for a weapon system. The SPO conducts program reviews, acceptance testing reviews, and performs other business functions such as accepting deliverables, financial tracking, and schedule tracking.

During the concept exploration phase, the system specification is prepared to establish the functional baseline which defines mission and technical requirements. System Requirements Reviews (SRR) are conducted to ensure that system requirements have been completely and properly identified. Throughout the demonstration/validation phase, development specifications are developed to establish the allocated baseline. "Candidate Configurations" and any supplementary analyses are then reviewed by the SPO at the System Design Review (SDR). After the demonstration/validation phase, the system specification is refined and updated to reflect the current definition of the system. During full scale development, draft development specifications are updated and verified, and Preliminary Design Reviews (PDR) are performed. The PDR allows the SPO to perform a formal technical review of enhanced designs to select the configuration which provides the best overall use of technology and resources for meeting system requirements. The PDR represents approval to begin detailed design. Detailed drawings and a complete engineering package are the source data for conducting the Critical Design Review (CDR). A specific configuration item (CI), along with actual design criteria, is reviewed by the SPO at the CDR. Once this design is verified, a Product Specification (Type C) is generated to be used by the Contractor to perform production.

To validate that the development requirements have been achieved and that the product configuration has been identified, configuration audits are performed. The three separate types of acceptance measures are the Functional Configuration Audit (FCA), the Physical Configuration Audit (PCA), and the Formal Qualification Review (FQR).

Several events occur throughout the technical progression of the systems engineering and design process such as Configuration Management, Test Support, and In-Process Reviews.

Configuration management is performed by the SPO during the acquisition phase and the Air Logistics Centers' (ALC) System Program Manager (SPM) throughout the life cycle of the weapon system. It identifies and controls system elements (i.e., configuration items), and allows for points of control, review, and distribution for changes to the system. The tracking function provides for Configuration Status Accounting (CSA). Configuration control is established via a governing body called the Configuration Control Board (CCB) whose role is to review incoming Engineering Change Proposals (ECPs) and provide approval or rejection.

Test Support, usually identified early in the acquisition process in the Test and Evaluation Master Plan (TEMP), provides data in such areas as fatigue, fracture, and component failure to assist in determination of the active life cycle of components. In addition, this data is required for determining spares provisioning. Depending on system requirements, testing can be carried out by the contractor, or by testing agencies within the Air Force.

The In-Process Review (IPR) is a requirement within the contract which provides the Air Force with a periodic review of the format of engineering drawings. The IPR identifies to the contractor any problems and deficiencies in generating the drawings.

During production, Program Management Responsibility Transfer (PMRT) planning takes place. Until PMRT takes place, the SPO maintains close coordination with the production contractor, and prepares the ALC SPM for delivery of engineering data and receipt of the system.

Post-PMRT the ALCs become the primary users of PDD for supporting the weapon system. Once the PDD is accepted by the SPM, it is stored in Engineering Data Service Centers (EDSCs) for retrieval for various post-production activities throughout the weapon system life cycle.

The ALCs and Major Commands (MAJCOMs) are responsible for local manufacturing, reprocurement of spares, and performing repairs and modifications in support of weapon system depot and base level activities.

The ALCs and MAJCOMs manufacture parts locally to support depot and base level maintenance. The ALCs remanufacture spares that cannot be reprocured based on the cost and urgency of the requirement. The Using Commands are responsible for the local manufacture of parts for items authorized as "base-manufacture" and in situations when the ALCs cannot meet the Using Commands' needs due to maintenance schedules and cost constraints. Two and three dimensional drawings, process specifications and material specifications are the support data used for local manufacture.

The ALCs are responsible for periodically purchasing Items/Economic Order Quantity (EOQ) and as needed replacement parts from contractors on a competitive basis. For first time reprocurements, the ALCs assemble bid sets using engineering drawings, specifications and lists. For subsequent reprocurements, procurement requests are initialized.

Repairs are performed by ALCs and MAJCOMs to support depot and base level maintenance. The ALCs and MAJCOMs refer to engineering drawings, parts lists, specifications, and analysis data when the Technical Order (TO) does not provide sufficient information to support the repair process.

Modifications may be initiated by the Using Commands identifying deficiencies cited by deficiency reports, or by HQ USAF defining a new operational capability due to Reliability and Maintainability (R&M), safety of flight problems, or a change in mission requirements. The ALC/SPM is responsible for performing an engineering analysis of the deficiency report findings. Once a deficiency has been identified, an ECP is developed by the ALC or contractor defining the tasks and requirements to perform the modification. Analysis models, product specifications and engineering data are used to support the development of the modification kits.

# PROCESS (PRODUCT DEFINITION) - AIR FORCE

Establish     Need for     Interchangea-     Dility and     ALCs/MM,     Dility and     ALCs, Using     Cmds.)     Cmds.)     MM,MAJCOMS)      MM,MAJCOMS)	Evaluate     Inferchangea-     Dility of Parts     (AFLC/ALCs/     (AFLC/ALCs/	Implement	- SUPPLY CUREMENT	USE
Collect     Modification C/ Requirements (AFLC/ALCs/ MM)     Inititate     Deficiency Reports (MAJCOMs, AFLC/ALCs)	Evaluate     Deficiency     Reports (AFLC/ALC/MM)     Manage Mod.     Development     (AFLC/ALC/MM)	Assemble     Engineering     Data Package     (AFLC/ALCs/     MA,CR)     • Design     Modification/     Repair (AFLC/ALC/ALC/MM)     • Test & Validate Mods.     (AFOTEC, ALC)     AFTC, prime	MAINTE	
Specify Product Data Requests (AFLC/ ALCs, AGMC, MAJCOMS)	• Evaluate Product Data Request (AFLC/ ALCs/MM)	Reproduce/     Assemble Bid     Sets/Product     Data (AFLC/     ALC/MM,CR)     Distribute     (New/Updated)     Technical Data     St Rackages     (AFLC/ALCs/     )     MM)      MM)	DISTRI- BUTE	F=1
Develop ECPs (AFLC/ALCs, Using Cmds.)	Coordinate     ECP efforts (AFLC/ALCs, CCB, MAJCOMs)	Update Eng. Data (AFLC/ALCs) Inspect/Accept Updtd Eng. Data (AFLC/ALCs, Using Cmds) Maintain Repositories/Dist List (AFLC/ALC) ALC,MAJCOMS) Enter Drawings into EDCARS (AFLC/ALCs)	MAINTAIN	MANAGE
• Establish Configuration Control Practices/ Procedures (AFLC/ SPM,CCB)	Assess Regulations and Publications (AFLC/ALCs/ MM)	Analyze and Accept Configuration Changes (CCB)	CONTROL	
• Define Test Plan (AFSC/ SPO)	Review/ Approve Deviations/ Waivers (CCB)     Beview/ Approve ECP/ OCP (AFSC/ SPO.AFLC/ SPM.CCB)     Manage ECO (AFLC/SPM, AFSC/SPO)	• Inspect/ Accept Engineering Data (AFSC/ SPO,AFLC/ ALCs,AFPRO, CCB)	ACQUIRE	
Determine Content of Design Package (AFSC/SPO)     Conduct Engineering Guldance Conference (AFSC/SPO/ EDMO)	Monitor Eng. Data Design (AFSC/SPO, AFPRO/DCAS, DPML)     Manage IPRs (AFSC/SPO, AFLC/ALCs, AFPRO/DCAS, CASC)  CASC)	Perform     Design     Reviews     (AFSC/SPC,     AFPRO/DCAS)     Perform     Config. Audits     (AFSC/SPO,     AFLC/SPM,     AFPRO/DCAS)	REVIEW	CREATE
Define     SON/SORD     (Using Cmds.)     Deline System     Rqmts. (AFSC.)     Develop PMP/ EDMP (AFSC.)     Obevelop     CRLCMP (AFSC.)	• Transmit Data Call Response (AFLC,Using Cmds, Test Wings, Labs) • Evaluate Data Call (AFSC/ SPO) • Evaluate Rqmts. & Tailoring of DIDS (AFSC)	Perform Data Call (AFSC/SPO)     Pelease to Infernal Contracting (AFSC/SPO)	SPECIFY	
nsl9	lontno2	Execute		

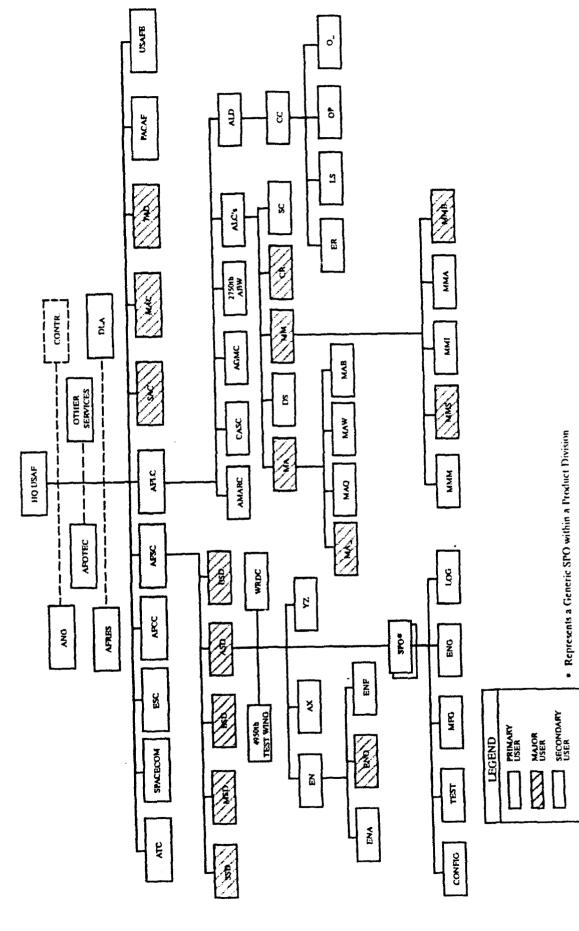
# DATA (PRODUCT DEFINITION) - AIR FORCE

SON SORD SORD Req 'rements Specifications PMP PMP EDMP EDARF CMP CRLCMP	- Data Call Response Sporse - Engineering Data Requirements - DIDs - DIDs	EXBCUTB • CDRLs • CDRLs • DiDs • Regulations • Standards	SPECIFY	
• Engineering Data Require- s ments	Engineering     Drawings     Revised Engineering Data     Specifications     Associated     Lists	Level 2,3 Engineering Drawings     Specifications     Analysis     Models     Test Data     Technical Reports     ICDs	REVIEW	CREATE
• Test Require- ments • TEMP	Deviations/ Waivers     ECP/OCP Documents     ECO     NORs     Engineering Data	Level 3 Eng.     Data Packages     Tech. Reports     Specs. (Type     A-E)     A-E)     Avalysis/Design Data     Associated     Lists     Test Data/Results     Standards	ACQUIRE	
Configuration Item Data Configuration Baseline Configuration Control Practic- es/Procedures	<ul> <li>Regulations and Publica- tions</li> </ul>	Control Data Control Data Technical Documentation Configuration Status Accounting Data	CONTROL	
• ECPs	ECPs DCRs NORs NORs ECOs Interface Documentation	New/Revised     Engineering     Data     Configuration     Management     Data     Data     Distribution List	MAINTAIN	MANAGE
• Engineering Data Request	<ul> <li>Request for Reproduction of Engineering Data (AFLC Form 4753)</li> <li>Distribution List</li> </ul>	Bid Sets/Englineering Data Packages Distribution List Update	DISTRI- RUTE	
Work Control Document     Specifica- tlons     Engineering Drawings     Lists     Lists     Deficiency Reports	Siructural     Damage Data     Q/A Data     Calleding     Drawings     Engineering     Analysis Data     Specifications     Oeficiency Reports	Specifications     Engineering     Drawings     Engineering     Analysis Data     Q/C Data     Q/C Data     Q/C Data     Test Data     Test Plan     Mod. Kits     Updated     Drawings	MAINTE- NANCE	
Specifications     Parts Lists	Specifications     Parts Lists	Specifications     Parts Lists	SUPPLY	USE
Spares Request     Engineering     Data Request     Spares Requirements	Screening/ Aralysis Data     Test Data     Engineering Drawings     Parts Lists     Specifications	Bid Sers	REPRO- CUREMENT	

# ORGANIZATION (PRODUCT DEFINITION) - AIR FORCE

Control Plan	Using Cmds. AFSC/SPO AFLC Using Cmds. Test Wings Labs	AFSC/SPO     AFSC/SPO     AFPRO/     DCAS     DPML     CASC     AFLC/ALCS	AFSC/SPO     AFLC/ALC/ MM/CCB     AFSC/SPO     AFLC/SPM	• CCB	• AFLC/ALCs • Using Cmds. • CCB • MAJCOMs	• AFLC/ALCS • AGMC • MAJCOMS	• AFLC/ALCS/ MM • MAJCOMS • AFLC/ALCS/ MM,CR.MA	AFLC/ALCs     AFLC/ALCs     Using Cmds.	AFLC/ALCS/ MM     MAJCOMS     AFLC/ALCS/ MM,CR
Execute	AFSC/SPO	AFSC/SPO     AFLC/SPM     AFPRO/ DCAS	AFSC/SPO     AFLC/ALCs     AFPRO     CCB	• AFLC/ALCs/ MM • CASC • AGMC • MAJCOMS	AFLC/ALCs     Using Cmds.	• AFLC/ALCS/ MM,CR	AFLC/ALCs/ MM     AFOTEC     AFFTC     Prime ALC	AFLC/ALCs     Using Cmds.	
	SPECIFY	REVIEW	ACQUIRE	CONTROL	MAINTAIN	DISTRI- BUTE	MAINTE- NANCE	SUPPLY	
		CREATE			MANAGE			USE	

## MAJOR PD "PLAYERS" - AIR FORCE



# FINDINGS - PRODUCT DEFINITION

## ORGANIZATION

- while performing IPRs, EDMOs review drawings predominantly for format rather than technical content due to the large volume of drawings and the lack of technical training.
- Many SPO Program Managers and EDMOs at Product Divisions feel that it is not necessary to purchase all engineering data for a weapon system. In most situations, the ALCs feel that all available data should be purchased by the Alr Force.
- The turnaround time required by the ALCs to perform maintenance does not always meet the scheduled requirements of the MAJCOMs.
- MAJCOMs using engineering data to maintain high mission status rates.

### **PROCESS**

- It is nearly impossible for the SPO to review all of the engineering drawings for a weapon system during the IPRs due to the number of drawings and the complexity of the weapon system. Therefore, EDMOs within a SPO use a "random" sampling method to select drawings for review.
- Engineering data packages are accepted with missing or incomplete information.
- The functional use of engineering data for a weapon system changes as the system grows older. In newer weapon systems (under 7 years old) engineering data is primarily for reprocurement of spare parts, while in older systems (over 7 years old) the data required is for support of modifications, repair, and/or local manufacture.

#### DATA

- Most information at an EDSC is stored, managed, and retrieved from marual repositories. Because most of the engineering data is still managed manually, problems occur during filing, handling, or use of this information. Engineering data can be lost, damaged, or destroyed resulting in incomplete data packages/stores.
- ages, weapon system changes, modifications and unauthorized drawing stores contribute to existing configuration management problems.
- Level 3 engineering data is required to reduce the long term costs of weapon system support through competitive reprocurements. However, necessary level 3 engineering data may not always be acquired to support engineering requirements.

# CONCLUSIONS - PRODUCT DEFINITION

## ORGANIZATION

- interactive communications between required participants prior to and during IPRs is necessary to ensure technical accuracy and adequacy of the engineering data to support postproduction applications.
- Establish engineering data requirements between MAJCOMs to define data required for post-production applications.
- MAJCOMs help maintain high mission status rates by performing local manufacturing which necessitates the avallability of engineering data at base level.

### **PROCESS**

- buring the acquisition of a weapon system, only a limited review process is possible due to vast numbers of drawings, limited time, and lack of engineering data requirements. IPRs do not adequately reflect the technical adequacy, correctness, and completeness of engineering data packages.
- The importance of maintaining engineering data has increased due to extending existing systems beyond their projected life cycle through major modification programs, and limiting the number of new weapon system acquisitions.

#### DATA

- The Inadequate tracking of data acquired at the SPO and EDSC can result in duplicate data purchases. In some instances the acquisition of duplicate data has cost thousands of dollars.
- Currently, there is no configuration management system for engineering data.
- A viable feedback loop to enhance post-production applications is required to support acquisition and engineering.

<ul> <li>Enhance raster scanning capabilities through EDCARS</li> <li>EDCARS data base at all ALCs</li> <li>EDCARS data base at all ALCs</li> <li>Initial development of PDES</li> <li>Use of CASE tools becomes common place</li> <li>Relational data base management systems</li> <li>Relational data base management systems</li> <li>Standardized communications protocols in use</li> <li>Parallel processing mainframes</li> <li>Configuration Locator for all iterations of tech data</li> </ul>
• Expert Sy tems for validation and verification  • "Paper-less" computer environment  • Electronic offices  • Electronic offices  • User-friendly interface to heterogeneous DBs in various formats  • Large strides in computer graphics, 3-D  • Object-oriented databases  • Interactive on-line process

ole Through the	10-20 Years	Standard data elements reduce requirements for WS data sets; reduces reprocurement of existing or redundant PD data; and overall reduces costs  Digital storage and retrieval capability for all tech data means easier availability to all users and vast savings if time and money  Integrated CIM environment  Enhanced initialization of data structures
Process Improvements are Posssible Through the Application of Information Technology?	7-10 Years	<ul> <li>Interfaced DBs allow PD data to become "reusable" and shared with LS and Procurement DBs</li> <li>Improved storage and distribution mechanisms through optical disc</li> <li>Common data dictionary requirements implemented on contracts and standardized PD formats enhance quality and reduce time and costs in the acquisition cycle</li> <li>Reduced on-site engineering support; better real time reviews available</li> <li>Accurate and timely distribution of data at the end-user level</li> <li>Efficient maintenance and management of PD</li> </ul>
What PD Proce Appli	3-5 Years	Automated procedures improve quality and continuity of PD requirements generation and review  On-line transaction-oriented support to: item accounting; accounting and finance; file maintenance; and management reporting information  Improved access to configuration information  Enhanced Integration of engineering drawing related activities  Increased Interchange of information  Remote IPRs, Technical Reviews

<b>a</b>	ir Force Achieve These Logistic Process Improvements? (PD)	s Improvements? (PD)
3~5 Years	/-10 Years	10-20 Years
Promote PD Hardware and Software interoperability	<ul> <li>Implement digital transfer of PD data between AFSC, AFLC and Using or-</li> </ul>	<ul> <li>Promote expert systems for main- tenance functions</li> </ul>
Continue to resolve PD proprietary	ganizations	Allow PD data to serve as data base
data rights, liability and warranty issues	<ul> <li>Implement expert systems to verify and validate PD data</li> </ul>	for interactive simulation and mod- eling of WS performance and logis-
Promote continued growth and	<ul> <li>Link PD and procurement DBs</li> </ul>	tics support
usage or graphics terminar inter- faces in the PD process	<ul> <li>Institute automated access to PD</li> </ul>	<ul> <li>Use super computers to enhance integration of computer-aided</li> </ul>
Further refine test requirements     and graphics standards	data from Contractors	diagnostics and the R&M processes
Resolve ingrained organizational	Develop electronic libraries of TD	Complete implementation of digital transfer of PD data between AF or-
impediments or barriers to the modernization process	<ul> <li>Implement multiple-user interfaced</li> </ul>	ganizations, other government agencies and Contractors
• Continue to look for and use the	DBs	<ul> <li>Promote the use of image and voice</li> </ul>
most current technology available	Use optical storage technology to the fullest extent	processing subsystems
Standardize organization structures		Integrate PDES into AF operations
• Adoption of interchange standards	Develop vector capability	<ul> <li>Implement data management</li> </ul>
to store and retrieve PD at ALCs	<ul> <li>Completely utilize the capabilities of the PDD System Concept</li> </ul>	systems
Adoption of CMS	A - the most a configuration and a constant	
	across technical information types	
a constant and a cons		
	-	
		4

#### **Section III**

#### LOGISTICS SUPPORT

#### LOGISTICS SUPPORT INTRODUCTION

The Logistics Support (LS) matrices, which immediately follow this summary of their content, describe the process and the organizations involved in the collection, preparation and consolidation of weapon system technical data for logistics support.

LS data consists primarily of the Logistics Support Analysis (LSA) and Logistics Support Analysis Records (LSAR) data, and logistics data produced in the development, maintenance and support of an item or system. LS data is used in the planning, control and execution of the logistics process.

LSA is the selective application of a defined analytical process designed to achieve supportability objectives which is undertaken during the weapon system's acquisition, as part of the systems engineering and design process. The objectives of the LSA process are to integrate supportability requirements into the systems engineering and design process, optimize the support system, define the required operational support and resources, and develop an integrated data base of logistics information. Most LSA is performed by contractors; the Air Force is principally responsible for the review and management of LSA. Program management is primarily the responsibility of the System Program Office (SPO) through the Integrated Logistics Support Manager (ILSM) or Deputy Program Manager for Logistics (DPML).

LS data is originated in system and program management documentation and is contained in materiel, decision, and program documents such as: Program Management Plan (PMP). Configuration Management Plan (CMP), Integrated Logistics Support Plan (ILSP), etc. These documents contain selected technical information and guide the development of LS for a weapon system. The PMP and ILSP are living documents which reflect current program status and planned actions. They are updated throughout acquisition to reflect changes, updates and operational support requirements. The ILSP and the LSA process are the basic management tools of the Integrated Logistics Support (ILS) program for integrating support elements and achieving program objectives.

Most of the support data created by the contractor is delivered to the SPO for review and approval before acceptance. This data includes LSAR and LSAR Reports. Formal LSA Program reviews are scheduled regularly to ensure that supportability is an integral part of the design process.

LSAR reviews are generally scheduled quarterly. The contractor submits pertinent data for review to appropriate Air Force personnel. The DPML, Integrated Logistics Support Management Teams (ILSMTs), representatives of the MAJCOMs and the ALCs, Acquisition Logistics Division (ALD) and maintenance personnel review the data for accuracy in the LSA program.

In accordance with the Test and Evaluation Master Plan (TEMP), the Air Force Operational Test and Evaluation Center (AFOTEC) and other testing agencies conduct formal testing of new weapon systems to assess the achievement of support and performance parameters specified by contract. The contractor analyzes test results against predicted data to determine discrepancies. The analysis of test results against predicted data may result in the need for updates and modifications to both the system design and the logistics resource requirements.

Prior to PMRT, the acquisition process is focused on developing detailed requirements and a detailed design to meet the technical and supportability requirements of the weapon system. The major LS data requirements involve the LSAR, training, technical orders, provisioning. Package, Handling and Transportation (PH&T), human factors and Life-Cycle Cost data. Data is received and approved by the SPO. Applicable LS data is turned over to the AFLC SPM at PMRT.

Post-PMRT, LS data is used by the SPM in many applications. Some of these are in support of: Procuring items; updating technical orders; updating training requirements; developing future modifications; the deficiency reporting system; the Maintenance Data Collection (MDC) system; updating support equipment and facilities requirements; manpower, personnel and training; and Reliability and Maintainability programs. Overall, the data is used to maintain efficient and effective logistics support for weapon systems.

Changes to LS data are generated by many different AF users during the operation, maintenance and supply support process. Users generate deficiency reports which are reviewed and accepted by the CCB. Once a deficiency has been identified, an ECP is created and new logistics requirements and tasks are defined/redefined. Logistics Management Systems (LMS) are updated with new logistics data to support the weapon system.

# PROCESS (LOGISTICS SUPPORT) - AIR FORCE

up- • Initiate/Deve- ents top Spares Re- quirements (AFLC/MM/IM, ES) • Identify Com- mon tlem Re- quirements (AFLC/MM, IM, ES)	n- • Evaluate Re- ige quirements (AFLC/MM,IM, ES, PMS) • Monitor Spares n- Inventories (AFLC/MM, DS) dM,	p- • Execute Procurement Request (AFLC/ALCS/DS) (AFLC/ALCS/DS)	. REPRO- CUREMENT	
• Establish Supply Requirements (AFLC/MM,IM, ES)	Monitor Consumption/Usage Rates (AFLC/MM,IM, ES, PMS)     Control Inventory Management (AFLC/MM, MA, IM, Using Cmds.)	Update Supply Requirements (AFLC/MM,IM, ES)	SUPPLY	USE
Project Maintenance Resource Remis. (AFLC/ALCs) Specify Maintenance Remis. (AFLC/ALCs)	Control Main- tenance Proce- dures (AFLC/ ALCs)	Perform Main- tenance Tasks (AFLC/ALCs, Using Cmds.)	MAINTE- NANCE	
• Establish MDC Procedures (Using Cmds.)	Evaluate Distribution of MDC Data (AFLC/ALCs, Using Cmds.)	Perform/Update MDC Reports (AFLC/ALCs, Using Cmds.)	DISTRI- BUTE	
Develop ECP (AFLC/ALCs)	Evaluate ECPS (CCB)     Evaluate Mainterance Stats vs. Projections (AFLC/ALCs)     Evaluate MDC Data (AFLC/ALCs)     Evaluate MDC Cate (AFLC/ALCs)     Alter SMR Coding/Parameters (ALCs/DS)	Update TO (AFLC/MA, MM, IM, ES, ATC, Us- ing Cmds.) Update LS Re sources (AFLC/ ALCs, ATC, Us- ing Cmds.)	MAINTAIN	MANAGE
• Establish Con- figuration Control Practices/Proce- dures (AFLC/ SPM, CCB)	Assess Regulations and Publications (CCB)	• Implement LMS Systems (AFLC/SPM, DPML, AFSC/ SPO)	CONTROL	
Initiate OT&E (Test Wings, AFLC/ALCs, Using Cmds.) Establish Supportability Plans (AFLC/ SPM, AFSC/ SPO)	Coordinate     LSA Planning     Tasks (ILSMTs)     Manage LSAR     Reviews (AFSC/SPO, ILSMTs)     Review ISP     (AFSC/SPO, AFLC/DPML, CASC, ILSMTs)     Evaluate ILS     Plans     (AFSC,AFIC)	inspect/accept LSAR/LS Data (AFSC/SPO, AFLC/DPML)     Update ILSP/ISP (AFSC/SPO, AFLC/DPML)  AFLC/DPML)	ACQUIRE	
Initiate LSA Guidance Con- ference (ILSMTs)	Review Use Stud./Trade-off Araiysis (AFSC, AFLC, ILSIVTs)     Manage ILS Reviews (AFSC/ SPO, AFLC/ DPML, MAJ- COMS, ILSMTs)	Perform Use Stud./Trade-off Analysis (AFSC)     Perform Tech. Reviews (AFSC/SPO, AFLC/DPML)     Perform Config. Audits (AFSC, AFLC)     Update Sys. Support Remts. (AFSC/SPO)	REVIEW	CREATE
Define SON/ SORD (Using Cmds.)     Establish Poll-cles (AFSC)     Develop PMP & ILSP (AFSC,AFLC)     Develop "A" Record & Maim. Concept (AFSC,AFLC)	Transmit Data Call Response (AFLC) Evaluate Data Call (AFSC) Tailor LSA Tasks (AFSC, AFLC)	Perform Data Call (AFSC/ SPO)     Release to Internal Contracting (AFSC/SPO)	SPECIFY	
nsl9	lontnoJ	Execute		

# DATA (LOGISTICS SUPPORT) - AIR FORCE

Maintenance	oata • TOs • R&M Data • R&M Data • Corsump- • Spares • Corsump- • Spares • Ilon/Usage   Quantity Bates   • Inventory Lev- • Fallure Rates el • Stock Levels	leports • Maintenance • Parts Lists • PiO Pian • Parts Lists • TOs • RFP	RI- MAINTE- SUPPLY REPRO-	
tion • ECP • MDC Procedion	nrs e Interface e MDC Data ns Documentation e Failure Rates e LS Require- e Consump- nts ments tion/Usage e Maintainabil- Rates lty Statistics e R&M Data e SMR codes e MDC Data e Failure Rates e Consumption/ Usage Rates	ILS Data Lists     ILS Plans     ILS Plans     R&M Data     Support     Equipment Data     Facilities Data     Training Data	OL MAINTAIN DISTRI-	
TEMP     Failure Rates     Supportability     Control Practicalan     Plan     Sylrocedures	Trade-off Stu-     Use Studies     Use Studies     Use Studies     UsaR	LSA Plans LSA Plans LSA Plans TOS PLSP PLSP CLSP SERDS LSA Standard Reports PPLS	ACQUIRE CONTROL	
SON SORD SIAND SLSP Standards Requirements Spocifications PMP ILSP CMP "A" Record	Data Call Re-     Sponse     Use Studies     Use Studies     Use Studies     Use Studies     Use Studies     Use Studies     Maintenance     Maintenance     Use Studies     Concept     Use Studies     Concept     Use Studies     Use Studies	ITOs     ILS Plans     ITOs     ISAR     ITSAR     ITSAR	SPECIFY REVIEW	CDEATE
nsl9	lontnol	Exacuta		

# ORGANIZATION (LOGISTICS SUPPORT) - AIR FORCE

• • ES S	• ES • PMS	• AFLC/CR, DS • IM • ES • PMS	REPRO- CUREMENT		
• ES	• IM • ES • PMS • AFLC/MM, MA • Using Cmds.	• • ES	SUPPLY	USE	
AFLC/ALCs	AFLC/ALCs     Using Cmds.	AFLC/ALCs     Using Cmds.	MAINTE- NANCE		
AFLC/ALCs     Using Cmds.	AFLC/ALCs     Using Cmds.	AFLC/ALCs     Using Cmds.	DISTRI- BUTE		
• AFLC/ALCs	• CCB • AFLC/ALCs • MAJCOMs	• AFLC/MA, MM • IM • ES • ATC • Using Cmds.	MAINTAIN		
• AFLC/SPM	• CCB • AFLC/ALCs	• AFLC/SPM • AFSC/SPO	CONTROL		
Test Wings     AFLC/ALCs     Using Cmds.     AFLC/SPM     AFSC/SPO	AFSC/SPO AFLC/DPML MAJCOMS ILSMTs	• AFSC/SPO • AFLC/DPML • AFOTEC • ATC	ACQUIRE		
• ILSMTs	AFSC/SPO AFLC/DPML CASC ILSMTS MAJCOMS	AFSC/SPO AFLC/DPML CASC MAJCOMS	REVIEW	REVIEW CREATE	
Using Cmds. AFSC AFLC	AFSC/SPO AFLC/DPML Using Cmds. ATC Labs Test Wings ILSMTs	• AFSC/SPO	SPECIFY		
nslq	lontrol	Execute			

#### USAPE Ϋ́ ô ပ္ပ PACAF TAC ű 2750th ABW ¥ CONTR Ž MAJOR LS "PLAYERS" - AIR FORCE ĭ Ž AGMC MAB SK OTHER SERVICES 8 MMS CASC MAW . ¥ HQ USAF AFLC MMM AMARC MAQ AFOTEC ξ AFSC QSS WRDC 202 Ž APCC AFRES ANG OSV SPO ENO ENE ESC ই GSN 4950th TEST WING MFG LEGEND SPACECOM ENO E . OSM TEST ENA ATC CONFIG QSS

· Represents a Generic SPO within a Product Division

SECONDARY USER

PRIMARY USER MAJOR USER

## FINDINGS - LOGISTICS SUPPORT

## ORGANIZATION

- The SPO must make tradeoffs that involve balancing time constraints, budget constraints, and supportability considerations. Long term supportability benefits may be sacrificed for short term time and budget requirements resulting in increased operations and supportability costs.
- The Air Force has expressed concern about the length of time required to develop the expertise to perform LSA. There is a shortage of AF personnel who understand the LSA process and who have the training and experience necessary to take full advantage of automated systems.
- A lack of knowledge or understanding of the tailoring process sometimes results in either insufficient or redundant information being acquired.

### PROCESS

- The LSAR review process often requires manual processing of large volumes of paper. Errors and inconsistencies in the LSAR may not be discovered due to the cumbersome and labor-intensive nature of this paper-based process.
- in many cases, the contractor validates its own LSAR without using AF test results. Consequently, LSAR validation may be inadequate and incomplete.
- Contractor automated LSAR systems are usually not integrated or standardized, making the update and transfer of data between contractors and other organizations difficult. The accuracy and completeness of the LSAR delivered is suspect.

#### DATA

- Generally, AF Policy does not require the update of LSAR after acceptance. Updates made during acquisition program reviews, such as the Provisioning Conference and the Support Equipment Requirements Document (SERD) Review, are not reflected in the LSAR.
- In some accelerated acquisttion programs, the LSAR is not completed in a disciplined or timely fashion, and is often backfilled from other sources such as TOs. Incomplete LSAR may indicate tasks have not taken place at the appropriate time or not at all.
- LSA started too late has a negligible effect on the design process and Weapon System supportability requirements may not be met or become very costly.
- LSA and LSAR data are very often inconsistent with the delivered weapon system configuration.

# CONCLUSIONS - LOGISTICS SUPPORT

## ORGANIZATION

- Since the AF must balance competing interests of cost and performance with supportability, in some cases, supportability may be sacrificed. A more effective LSA process would ensure that supportability is inherent in the design of Weapon Systems.
- inadequate LSA education and training for AF and confractor personnel affects the accuracy, timeliness and effectiveness of LSA.
- An automated talloring process will ensure a more effective and efficient acquisition of required technical data.

### PROCESS

- The current paper-orientated LSA process is difficult and inefficient. There is no viable system for checking the accuracy of the review process.
- An automated system will provide a practical feedback loop which will allow the required AF entitles to review contractors intital validation. It will in-turn provide the contractor with appropriate and essemial AF inputs on a timely basis.
- Integrated development of LSAR is necessary for efficient and effective post-production support activities.

#### DATA

- Generally, LSAR is not maintained after acceptance by the Air Force.
- AF organizations which plan and provide Weapon System support are forced to acquire the data by other means, resulting in duplicate data purchases.
- Rigidly defined LSA start time(s) may have a serious impact on the efficiency and effectiveness of LSA. Weapon System design may not adequately reflect supportability requirements.
- Supportability suffers due to inconsistencies in weapon system configuration.

# What Information Technologies Could Enhance the Logistic Processes? (LS)

#### Natural language interfaces possible Al and speech recognition built into "shells" Type "C" TOs being used on commanufacturing with limited speech Massive storage at negligible cost Robotics widely used in precision 10-20 Years and vision capability mon basis submitted by prime contractors via Relational data structures become Improvements in microelectronics Standard digitized LS data format Optical distribution of TOs in AF Fiber optics widely available Object-oriented data bases Engineering workstations 7-10 Years TOMS type "B" format on-line EDI prevalent Emergence of some expert systems and movement of AFLC inventories repair functions into a cohesive en-PDES development includes logis- AF receives TOs in type "B" format Integrate management of all depot Relational LSAR data structure de- Concurrent engineering practices Remaining Logistic Management Systems (LMS) are developed Implementation of relational data government validated LSAR sys- Information Resources Dictionary begin to be defined and "protobase management systems on Automated storage, allocation Standard (IRDS) developed typed" in newer programs in LS tailoring process 3-5 Years tics data veloped

# What LS Process Improvements are Possible Through the Application of Information Technology?

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### 7-10 Years

### 10-20 Years

#### Interactive LSA data records reduce SPO and SPM workload and provide AFSC, AFLC and Using Commands with timely access to data on development items

- Facilitate IPR review through use of digital information
- Maintenance personnel will have access to digital TOs

Access between LSAR systems with

contractor CAD/CAM systems

the interchange of logistics data

• Enforcement of AFLC data dictio-

naries across LMS systems

- Upgraded management of ECPs
- Supportability analyses are enhanced through automated data bases
- Automated access to prior generation weapon systems' logistics data

- Feedback of operational data to improve LSAR
   Enhanced availability to gather, store, transmit and use information through
   Expert systems facilitate the implementation of concurrent engineering
   Expert systems facilitate the implementation of change processes
  - Integration of change processes across technical information
- Integrated availability of latest operational data
- Integrated AF review system to encompass acquisition phase reviews: TOs, LSA reviews, IPRs, CDRs, etc.

# How can the Air Force Achieve These Logistics Process Improvements? (LS)

10-20 Years	Complete integration of LS data into heterogeneous processing environments	Implement expert systems for validation and verification of LS data	Establish automated feedback of operational data	Adoption of integrated maintenance systems			
7-10 Years	<ul> <li>Automate linkages to promote shared LS data access AF wide (i.e. AFSC, AFLC, ATC, Using Cmds)</li> </ul>	<ul> <li>Promote use of relational data structures for LS data</li> </ul>	<ul> <li>Use storage devices with increased capacities</li> </ul>	<ul> <li>Integrate automated storage and distribution</li> </ul>	<ul> <li>Establish LS data dictionaries</li> <li>Establish LS indexing systems</li> </ul>	<ul> <li>Provide access to engineering drawings/data</li> </ul>	
3-5 Years	Define linkages between LSAR, ILS and LMS systems     Continue to define and standardize	LS data elements and data dictio- naries	<ul> <li>Promote use of expert systems in the LS process</li> </ul>	<ul> <li>Continue the integration of MIL-STD 1388-2B into AF operations</li> </ul>	<ul> <li>Adopt and integrate SGML standards</li> </ul>	<ul> <li>Stipulate on-line access to con- tractor LSAR data</li> </ul>	

### Appendix A ACRONYMS AND ABBREVIATIONS

#### ACRONYMS AND ABBREVIATIONS

ABW Air Base Wing

ACSN Advanced Change/Study Notice

AF Air Force

AFCC Air Force Communications Command

AFFTC Air Force Flight Test Center

AFLC Air Force Logistics Command

AFPRO Air Force Plant Representative Office

AFOTEC Air Force Operational Test and Evaluation Center

AFRES Air Force Reserve

AFSC Air Force Systems Command

AFTOMS Air Force Tech Order Management System

AGMC Aerospace Guidance and Metrology Center

AI Artificial Intelligence

ALC Air Logistics Center

ALD Acquisition Logistics Division

AMARC Aerospace Maintenance and Regeneration Center

ANG Air National Guard

ASD Aeronautical Systems Division

ATC Air Training Command

AX Deputy for Avionics

BSD Ballistic Systems Division

CAD Computer-aided Design

CAM Computer-aided Manufacturing

CAO Contract Administration Officer

CALS Computer-aided Acquisition and Logistic Support

CASC Cataloging and Standardization Center

CASE Computer Assisted Software Engineering

CCB Configuration Control Board

CDR Critical Design Review

CDRL Contract Data Requirements List

CI Configuration Item

CIM Computer Integrated Manufacturing

CMP Configuration Management Plan

CMS Configuration Management System

CR Directorate of Competition Advocacy

CRLCMP Computer Resources Life Cycle Management Plan

CSA Configuration Status Accounting

DB Data Base

DCAS Defense Contract Administration Service

DCR Design Change Revision

DID Data Item Description

DLA Defense Logistics Agency

DoD Department of Defense

DPML Deputy Program Manager for Logistics

DRRB Data Requirements Review Board

DS Directorate of Distribution

ECO Engineering Change Order

ECP Engineering Change Proposal

EDARF Engineering Data Activity Record File

EDCARS Engineering Data Computer-Assisted Retrieval System

EDI Electronic Data Interchange

EDMO Engineering Data Management Officer

EDMP Engineering Data Management Plan

EDSC Engineering Data Service Center

EOQ Economic Order Quantity

EN Deputy for Engineering

ENA Directorate of Avionics Engineering

ENF Directorate of Flight System Engineering

ENO Engineering Operations Office

ER Deputy for Engineering and Reliability

ES Equipment Specialist

ESC Electronic Security Command

ESD Electronic Systems Division

FCA Functional Configuration Audit

FQR Formal Qualification Review

GDA Government Designed Activity

ICD Interface Control Document

ICWG Interface Control Working Group

ILS Integrated Logistics Support

ILSM Integrated Logistics Support Manager

ILSMT Integrated Logistics Support Management Team

ILSP Integrated Logistics Support Plan

IM Item Manager

IPR In-Process Review

IRDS Information Resources Dictionary Standard

IRN Interface Revision Notice

ISP Integrated Support Plan

ITO Instructions to Offerors

LMS Logistics Management Systems

LS Logistics Support

Deputy for Integrated Logistics

LSA Logistics Support Analysis

LSAP Logistics Support Analysis Plan

LSAR Logistics Support Analysis Record

MA Directorate of Maintenance

MA Product Division

MAB Aircraft Division

MAC Military Airlift Command

MAO Quality Assurance Division

MAW Resources Management Division

MAJCOM Major Command

MDC Maintenance Data Collection

MDR Maintenance Deficiency Report

MIO Management Integration Office

MM Directorate of Materiel Management

MMA Acquisition Division

MME Engineering Division

MMI Item Management Division

MMM Resource Management Division

MMS System Program Management Division

MSD Munitions Systems Division

NOR Notice of Revision

OCP Organic Change Proposal

OP Deputy for Operations

OSD Office of the Secretary of Defense

OT&E Operational Test and Evaluation

PACAF Pacific Air Forces

PCA Physical Configuration Audit

PCO Procurement Contracting Officer

PDD Product Definition Data

PDES Product Data Exchange Standard

PDF. Preliminary Design Review

PH&T Package, Handling & Transportation

PIO Provisioned Item Order

PM Directorate of Contracting and Manufacturing

PMP Program Management Plan

PMRT Program Management Responsibility Transfer

PMS Production Management Specialist

PPL Provisioning Parts Lists

Q/A Quality Assurance

Q/C Quality Control

QDR Quality Deficiency Report

RILSA Resident Integrated Logistic Support Activity

RFP Request For Proposal

'R&M Reliability and Maintainability

SAC Strategic Air Command

SBSS Standard Base Supply System

SC Directorate of Communications-Computer Systems

SCN Specification Change Notice

SDR System Design Review

SSD Space Systems Division

SERD Support Equipment Recommendation Data

SGML Standard Generalized Markup Language

SMR Source, Maintainability and Recoverability

SON Statement of Need

SORD System Operational Requirements Document

SOW Statement Of Work

SPACECOM Space Command

SPM System Program Manager

SPO System Program Office

SRR Systems Requirements Review

TAC Tactical Air Command

TCTO Time Compliance Technical Order

TD Technical Data

TDR Tear Down Deficiency Report

TEMP Test and Evaluation Master Plan

TM Technical Manual

TSC Transportation system Center

TO Technical Order

USAF United States Air Force

**USAFE** 

United States Air Forces in Europe

WRDC

Wright Research and Development Center

ws

Weapon System

ΥZ

Deputy Commander for Propulsion

## Appendix B

## CONTROL DOCUMENT LIST

### **Control Document List**

Standards	
DoD-D-100C	Engineering Drawing Practices
DoD-D-1000B	Drawings, Engineering and Associated Lists
DoD-D-5000.1	DoD Weapon System Acquisition Process
DoD-STD-483	Configuration Management Practices for Systems, Equipment and Computer Programs
MIL-HDBK-288	Review and Acceptance of Engineering Drawing Packages
MIL-STD-470	Maintainability Program Requirements
MIL-STD-480A	Configuration Control-Engineering Changes, Deviations and Waivers
MIL-STD-481A	Configuration Control - Engineering Changes, Deviations and Waivers
MIL-STD-482A	Configuration Status Accounting, Data Elements and Related Features
MIL-STD-483A	Configuration Management Practices for Systems, Equipment, Munitions, and Computer Programs
MIL-STD-490A	Specification Practices
MIL-STD-499A	Engineering Management
MIL-STD-785	Reliability Program for Systems and Equipment Development and Production
MIL-STD-965	Parts Control Program
MIL_STD-1367	Packaging, Handling, Storage, and Transportability Program Requirements (for Systems and Equipment)
MIL_STD-1388-1A	Logistics Support Analysis
MIL-STD-1388-2A	DoD Requirements for a Logistics Support Analysis Record
MIL-STD-1390	Level of Repair
MIL-STD-1521B	Technical Reviews and Audits for Systems, Equipments, and Computer Software
MIL-STD-1561	Provisioning Procedures, Uniform DoD
MIL-STD-1840A	Automated Interchange of Technical Information
Air Force Regulations	
AFLCP/AFSCP 800-34	Acquisition Logistics Management
AFLCR 23-1	Air Force Acquisition Logistics Center

AFLCR 23-42	Directorate of Maintenance
AFLCR 23-42 (App 1-5)	Deviations in the Directorate of Maintenance
AFLCR 23-43	Directorate of Materiel Management
AFLCR 23-43 (App 1-5)	Deviations in the Directorate of Materiel Management
AFLCR 57-21	Operational Requirements
AFLCR 66-51	Use of Technical Data within Depot Maintenance
AFLCR 66-52	Depot Maintenance Materiel Support Systems
AFLCR 66-68	Functions and Responsibilities of the Equipment Specialist During Acquisition
AFLCR 400-1	Logistics Management Policy
AFLCR 523-1	Mission Assignment Policy
AFLCR/AFSCR 800-36	Logistics Support Analysis
AFP 23-21	USAF Command Organization Chart Book
AFR 23-2	Air Force Logistics Command
AFR 23-6	Air Training Command
AFR 23-8	Air Force Systems Command
AFR 23-10	Tactical Air Command
AFR 23-51	Space Command
AFR 57-1	Operational Needs, Requirements, and Concepts
AFR 57-4	Modification Approval and Management
AFR 65-3	Configuration Management
AFR 67-26	Engineering Data Acquisition and Logistics Management
AFR 67-28	Engineering Data Distribution and Control
AFR 81-10	Engineering Drawing System
AFR 81-11	Engineering Drawing Change System
AFR 800-2	Acquisition Program Management
AFR 800-3	Engineering for Defense Systems
AFR 800-4	Transfer of Program Management Responsibility Transfer
AFR 800-8	Integrated Logistics Support (ILS) Program
AFR 800-12	Acquisition of Support Equipment
AFR 800-14	Test and Evaluation
AFR 800-18	Air Force Reliability and Maintainability Program
AFR 800-34 S1	Engineering Data Acquisition
AFR 800-36	Provisioning of Spares & Repair Parts

AFSCP 800-7

Configuration Management

AFSCP 800-18

User's Guide for the Management of Technical Data and Com-

puter Software

AFSCR 23-3

ASD Organization

AFSCR 23-10

**ESD** Organization

#### **Related Documentation**

"Air Force Almanac", Air Force Magazine, May 1989

"Lessons Learned Bulletin: Engineering Data", Air Force Acquisition Logistics Center, 1988

"Logistics and Engineering Functional Communications-Computer Systems Plan" USDOT/ Transportation Systems Center, July 1988

"Report of Audit: Management of Engineering Data", Air Force Audit Agency, 1983

"Systems Engineering Management Guide", Defense Systems Management College, 1986

"The Inspector General's (TIG) Inspection of the Effectiveness and Timeliness of Engineering Data", Air Force Inspection and Safety Center, 1986

# Appendix C

CONTENT OF DATA FLOWS

#### Content of Data Flows

The introduction section of this document contains data flow diagrams. The data flows link the weapon system technical information processes of Create, Manage, and Use to each other, and to external entities which operate in the Air Force's business environment. Sections II and III (Product Definition and Logistics Support, respectively), contain matrices which identify specific items of technical information which the Air Force uses to plan, control and execute the processes which create, manage and use technical information. This appendix presents a cross-reference list between the data flows of the Level 0 Diagram and the data items of the two data matrices: Product Definition and Logistics Support. It is important to note that all of the data items from the matrices do not map to a specific data flow. This is true, and to be expected, because some data items are managed internally to a process only, and never flow between processes or between processes and external entities. Should the large scale processes of the Level 0 Diagram be further divided into more detailed processes in the future, it is likely that all data items from the matrices would become elements of the more detailed data flows that would result from this refinement.

#### **Engineering Change Proposal**

Deviations/Waivers

**ECO** 

**ECP** 

**ECP/OCP** Documents

Interface Documentation

#### Government Furnished Technical Information

**Publications** 

Regulations

Standards

#### LSA Records & Reports

LSA Plans

LSAR B-J

LSA Standard Reports

ILS Plans

TI.SP

**SERDs** 

#### Mission Requirements

Statement of Need

Systems Operational Requirements Document

#### Non-LSA Logistics Support Data

ILS Data

Provisioning Plan

Training Plan

Supportability Plan

System Support Requirements

#### **Procurement Requests**

**Procurement Request** 

#### Procurement Technical Data Package

Bid Sets

**ITOs** 

Specifications

Standards

Technical Data Package

#### Procurement Technical Requirements

"A" Record

**CDRLs** 

Configuration Baseline

DIDs

 $\Pi$  SP

LSAP

Maintenance Concept

**PMP** 

**SOW** 

System Support Requirements

#### Specifications & Engineering Drawings

Analysis/Design Data

Analysis Models

Associated Lists

Engineering Data

Level 3 Engineering Data Packages

Specifications (Type A-E)

#### Standards & Specifications

**Publications** 

Regulations

Requirements

Specifications

Standards

#### Technical Data Package

**Bid Sets** 

Distribution List

Distribution List Update

Engineering Data Packages

**Modifications Kits** 

#### Technical Data Request

Product Data Request

Spares Request

#### **Technical Publications**

Technical Orders
Time Compliance Technical Orders
Training Documents

#### Technical Reports

**Deficiency Reports** 

#### Weapon System Life Cycle Technical Review Data

Analysis Models
Associated Lists
Engineering Drawings
ILS Plans
ILSP
Interface Control Documentation
Level 2, 3 Engineering Drawings
LSAP
LSA Reports
LSAR
Revised Engineering Data
Specifications
Standards
System Support Requirements

#### Weapon System Test Results

Technical Reports
Test Data/Results
Test Plan

Technical Reports