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Test and Evaluation Report of the IMED Volumetric Infusion Pump Model 960A

By

James E. Bruckart (Project Officer)
and
Joseph R. Licina (Project Officer)

Bill Olding (UES, Inc.)

Martin Quattlebaum (UES, Inc.)

Biodynamics Research Division

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United States Army Aeromedical Research Laboratory
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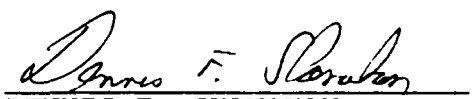

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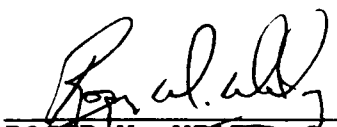

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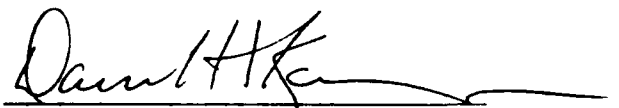

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The IMED Volumetric Infusion Pump Model 960A was tested for electromagnetic interference/compatibility in the UH-60A helicopter under the U.S. Army Program for Testing and Evaluation of Equipment for Aeromedical Operations. The tests were conducted using current military and industrial standards and procedures for electromagnetic interference/compatibility and human factors. The IMED Volumetric Infusion Pump Model 960A was found to be compatible with the U.S. Army medical evacuation UH-60A Blackhawk.

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Section 1. Executive digest

The Army program for Test and Evaluation of Aeromedical Equipment uses existing military standards (MIL-STD) and collective professional expertise to test and evaluate selected medical equipment proposed for use aboard Army aircraft. Equipment meeting these standards ensures the safety of the crew, patients, and aircraft by eliminating risks due to: (1) Interference by the medical equipment with aircraft systems/subsystems operation, (2) the aircraft system's interference with the operation of the medical equipment, (3) the medical equipment's susceptibility to environmental exposure, or (4) physical and/or functional incompatibility while in use on board selected rotary-wing aircraft. This program tests both developmental and nondevelopmental (off the shelf) medical equipment destined for use aboard Army medical evacuation (MEDEVAC) aircraft.

1.1 TEST OBJECTIVES

1.1.1 To determine if the medical equipment is complete and operational per the manufacturer's operating instructions.

1.1.2 To ensure the electrical safety of the medical equipment.

1.1.3 To ensure the equipment will function as designed throughout the rated battery operation time.

1.1.4 To ensure the safety of the operator, the patient, and the aircrew.

1.1.5 To assess design considerations which could potentially contribute to an operator error.

1.1.6 To determine if the medical equipment can function as designed in a low pressure environment.

1.1.7 To determine the ability of the medical equipment to withstand the vibrational stresses expected in a rotary-wing flight environment without degradation or malfunction.

1.1.8 To determine the ability of the medical equipment to be stored and operated in a high temperature environment.

1.1.9 To determine the ability of the medical equipment to be stored and operated in a low temperature environment.

1.1.10 To determine the ability of the medical equipment to operate satisfactorily for short periods during exposure to high humidity conditions.

1.1.11 To assess the levels of electromagnetic emissions produced by the medical equipment within selected frequency ranges.

1.1.12 To assess the minimum electromagnetic susceptibility levels of the medical equipment within selected frequency ranges.

1.1.13 To assess the physical and/or functional compatibility of the medical equipment while in use on board the aircraft.

1.1.14 To assess the electromagnetic interference (EMI) and electromagnetic compatibility (EMC) characteristics of the medical equipment with the host aircraft and its installed systems.

1.2 TESTING AUTHORITY

Research and Technology Work Unit Summary, dated 5 October 1989. Project number 3M463807D836, titled, Army Program for Testing and Evaluation of Equipment for Aeromedical Operations.

1.3 SCOPE

1.3.1 This test was conducted at the United States Army Aeromedical Research Laboratory (USAARL), Cairns Army Airfield (CAAF), and designated test flight areas in and around Fort Rucker, Alabama.

1.3.2 The USAARL UH-60A aircraft, serial number 88-26069, with subsystems delineated in paragraph 3.2.2, was configured with the IMED Volumetric Infusion Pump*, model 960A and used as the test aircraft for the in-flight evaluation. The in-flight evaluation required 3.3 flight hours.

1.3.3 Laboratory testing was accomplished at USAARL using government furnished equipment (GFE) by Universal Energy Systems, Inc. (UES), under contract No. DAMD 17-86-C-6215.

1.3.4 Prior to flight testing, the following tests were accomplished: Acceptance inspection, equipment training, electromagnetic compatibility, human factors and safety, environmental compatibility, and in-flight compatibility.

1.3.5 An airworthiness release (AWR) dated 13 March 1990 was received from the U.S. Army Aviation Systems Command (AVSCOM) prior to the in-flight testing of the IMED Model 960A.

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* See list of manufacturers

1.4 MATERIAL DESCRIPTION

The IMED Model 960A Volumetric Infusion Pump is a piston type pump designed to administer intravenous (IV) fluids. The desired rate and volume of fluid delivery are set with membrane switches located on the front panel. Delivery rates from 1 to 999 mL/h, and volumes from 1 to 9999 mL may be selected. The delivery rate reverts to 1 mL/h after the set volume has been delivered to keep the vein open. The operational status of the pump is displayed on a liquid crystal diode (LCD) display on the front panel. This LCD display also provides alarm information. A custom administration set, the pump mechanism, and a bubble detector are located behind a protective clear plastic door. The back panel contains a pole clamp, an audible alarm and silence button, nurse call receptacle, fuses and an ac power receptacle.

1.5 SUMMARY

1.5.1 Laboratory testing

1.5.1.1 Battery Life Evaluation: The IMED Model 960A was operated on a fully-charged battery at a rate of 125 mL/h until a low battery indication on the LCD and an audio alarm were noted. The battery was allowed 24 hours to recharge and the procedure repeated 3 times. The fully-charged IMED Model 960A averaged 14 hours and 52 minutes of operation which exceeds the manufacturer's specification of 10 hours operation in this configuration.

1.5.1.2 Electrical Safety Evaluation: All measurements were within acceptable limits. No unsafe qualities were found in the IMED Model 960A. The limits for currents and resistances were in accordance with (IAW) the National Fire Prevention Association (NFPA) standards.

1.5.1.3 Human Factors Evaluation: The IMED Model 960A was found to be satisfactory in all major categories of the evaluation criteria.

1.5.1.4 Environmental Tests: The IMED Model 960A can be expected to perform in a variety of environmental conditions. Its performance was found to be satisfactory in all stages of the environmental testing. The requirements for environmental tests are established in MIL-STD-810D, Methods 500.2 (altitude), 514.3 (vibration), 501.2 (high temperature), 502.2 (low temperature), and 507.2 (humidity).

1.5.1.5 Radiated Emissions Tests (RE02): The IMED Model 960A may be unsatisfactory for use in certain EMI sensitive environments. Narrowband (NB) and broadband (BB) radiated emissions were detected in the test frequency ranges. Some narrowband and

broadband emissions exceeded the test limits. Emission limits are set forth in MIL-STD-461A, Notice 4.

1.5.1.6 Radiated Susceptibility Test (RS03): The IMED Model 960A was not found to be susceptible to radio frequency interference in the testing range and magnitude.

1.5.1.7 Conducted Emissions Test (CE01, CE02, and CE04): No signal failures were detected from the IMED 960A infusion pump during this test.

1.5.1.8 Conducted Susceptibility Test (CS02 and CS06): No susceptibility to the test power line spikes was noted in the IMED 960A.

1.5.2 In-flight testing

1.5.2.1 During the in-flight human factors evaluation, the IMED Model 960A was found to be satisfactory in all categories of the evaluation criteria.

1.5.2.2 The aircraft and its subsystems were not adversely affected by the operation of the IMED Model 960A in any of the prescribed flight test modes.

1.5.2.3 The IMED Model 960A was not affected by the aircraft and its subsystems during the in-flight testing.

1.6 CONCLUSIONS

Based on the results of laboratory and in-flight testing, the IMED Model 960A was found to be compatible with U.S. Army MEDEVAC UH-60A Blackhawk with the subsystems listed in paragraph 3.2.2.

Section 2. Subtests

2.1 INITIAL INSPECTION

2.1.1 Objective

To determine if the IMED Model 960A is complete and operational for testing per the manufacturer's operating instructions.

2.1.2 Criteria

2.1.2.1 The physical inventory is conducted solely for investigation and documentation.

2.1.2.2 The IMED Model 960A will display consistent and accurate measurements as an acceptable performance test.

2.1.3 Test procedure

2.1.3.1 A complete physical inventory of the IMED Model 960A was completed per the manufacturer's equipment list.

2.1.3.2 An operational validation test of the IMED Model 960A was conducted per the manufacturer's operating instructions by USAARL's medical maintenance personnel.

2.1.4 Test findings

2.1.4.1 The IMED Model 960A was inventoried and found to be complete.

2.1.4.2 The IMED Model 960A operated as prescribed in the manufacturer's operating manual P/N 960-9001. Criteria met.

2.2 BATTERY LIFE EVALUATION (Laboratory)

2.2.1 Objective

To ensure the equipment will function as designed throughout the rated battery operation time.

2.2.2 Criterion

Verify manufacturer's specified full power internal battery life expectancy of 10 hours operation.

2.2.3 Test procedure

2.2.3.1 Charging and operation cycles were conducted in ambient room conditions.

2.2.3.2 The IMED Model 960A was operated continuously using its fully-charged internal battery at 125 mL/h infusion rate until a low battery indication occurred. The depletion time was noted and the battery was recharged for 24 hours. This procedure was repeated three times.

2.2.4 Test findings

The test was conducted using the fully-charged internal battery. The average operating time in testing was 14 hours and 52 minutes at room temperature. This exceeds manufacturer's specification of 10 hours operation. Criterion met.

2.3 ELECTRICAL SAFETY EVALUATION

2.3.1 Objective

To ensure the electrical safety, by evaluation of case-to-ground resistance and case-to-ground current leakage, of the IMED Model 960A.

2.3.2 Criterion

The IMED Model 960A shall meet the standards established in NFPA 99 for electrical safety of medical equipment.

2.3.3 Test procedure

Measurements in the electrical safety evaluation were made, with a Neurodyne-Dempsey model 431F electrical safety analyzer*, IAW the procedures described in Technical Bulletin (TB) Number 38-750-2. Case-to-ground resistance and various case-to-ground leakage currents were measured. Leakage currents were measured using a 10 by 20 centimeter (cm) aluminum foil sheet taped flush to the equipment case. Checks were made for safety concerns such as case integrity, breaks in power cord insulation, and connectors.

2.3.4 Test findings

Grounding conductor resistance was 76.7 milliohms and maximum case leakage current was 10.7 microamperes. These measurements are below the limits specified in NFPA 99. Criterion met.

2.4 HUMAN FACTORS EVALUATION (Laboratory)

2.4.1 Objectives

2.4.1.1 To assure the safety of the operator, the potential patient, and the aircrew.

2.4.1.2 To assess the design considerations which could potentially contribute to an operator error.

2.4.2 Criterion

The IMED Model 960A must be rated satisfactory in all major categories of the evaluation. These include visual displays, controls, maintainability, conductors, fasteners, test poi ts, test equipment, fuses and circuit breakers, labels and coding, and safety.

2.4.3 Test procedure

2.4.3.1 The evaluation was conducted in a laboratory under fluorescent lighting and ambient room conditions.

2.4.3.2 The IMED Model 960A was operated according to prescribed instructions through its full range of functions.

2.4.4 Test finding

The IMED Model 960A was found to be satisfactory in all of the evaluation criteria. Criterion met.

2.5 ALTITUDE (LOW PRESSURE) TEST [IAW MIL-STD-810D, METHOD 500.2]

2.5.1 Objective

To determine if the IMED Model 960A can function as designed in a low pressure environment.

2.5.2 Criterion

The IMED Model 960A will perform infusion operation while exposed to an altitude equivalency of 15,000 feet above sea level.

2.5.3 Test procedure

2.5.3.1 A pretest performance check was conducted to ensure proper operation of the IMED Model 960A.

2.5.3.2 The altitude test was performed in a Tenney Engineering model 64S altitude chamber*. This test is based on MIL-STD-810D, Method 500.2. The IMED Model 960A was operated on the floor of the chamber. Chamber pressure was decreased to 420 mmHg (15,000 ft equivalent altitude) over a 15-minute period, held constant for 60 minutes, then raised, at 1500 fpm, to ambient conditions (760 mmHg) over a 10-minute period. There are no provisions for the control of temperature or humidity inside this chamber.

2.5.3.3 A posttest performance check was conducted to ensure proper operation of the IMED Model 960A after the exposure to low pressure.

2.5.4 Test findings

2.5.4.1 The pretest performance check met criterion 2.1.2.2.

2.5.4.2 No failures in the performance of the IMED Model 960A were noted before, during, or after the altitude test when IV solution was administered from an IV bag. The differential in pressure when an IV fluid was administered from a bottle caused leakage at the administration set to bottle connection. Only IV solution bags should be used in high altitude environments. Criterion met.

2.5.4.3 The posttest performance check met criterion 2.1.2.2.

2.6 VIBRATION TEST [IAW MIL-STD-810D, METHOD 514.3]

2.6.1 Objective

To determine the ability of the IMED Model 960A to withstand the vibrational stresses expected in a rotary-wing environment without degradation or malfunction.

2.6.2 Criterion

The IMED Model 960A will remain operational and be able to display consistent and accurate measurements while exposed to vibrational stresses.

2.6.3 Test procedure

2.6.3.1 A pretest performance check was conducted to ensure proper operation of the IMED Model 960A.

2.6.3.2 The vibration test was performed using an Unholtz-Dickey model TA115-40/CSTA vibration test system*. It is a single-axis system with an electromagnetic driver unit. The test consisted of sinusoidal vibrations superimposed on random vibrations over a frequency range of 500 Hz, as shown below. These vibrations are

derived from measurements taken on the floor under the copilot's seat in a UH-1 helicopter traveling at 120 knots. The reference spectrum breakpoints are from MIL-STD-810D, Method 514.3; reference spectrum levels are based on field measurements with a conservatism factor of 1.5. Independent tests were conducted in the X, Y, and Z axes.

Z-axis

duration: 60 minutes
broadband intensity: 0.4506 G_{rms}
random vibration: initial slope : 99.00 dB/Hz
5 Hz level: 0.00006210 $G_{sqr/Hz}$
100 Hz level: 0.0006210 $G_{sqr/Hz}$
300 Hz level: 0.0006210 $G_{sqr/Hz}$
500 Hz level: 0.00006210 $G_{sqr/Hz}$
final slope: -99.00 dB/oct
sinusoidal vibration: .5450 G_{pk} at 11.25 Hz
.1690 G_{pk} at 22.50 Hz
.1200 G_{pk} at 33.75 Hz
.0310 G_{pk} at 45.00 Hz
.0530 G_{pk} at 56.25 Hz

X and Y axes

duration: 60 minutes each
broadband intensity: 0.3099 G_{rms}
random vibration: initial slope: 99.00 dB/oct
5 Hz level: 0.00002920 $G_{sqr/Hz}$
100 Hz level: 0.0002920 $G_{sqr/Hz}$
300 Hz level: 0.0002920 $G_{sqr/Hz}$
500 Hz level: 0.00002920 $G_{sqr/Hz}$
final slope: -99.00 dB/oct
sinusoidal vibration: .3200 G_{pk} at 11.25 Hz
.0670 G_{pk} at 22.50 Hz
.0950 G_{pk} at 33.75 Hz
.0350 G_{pk} at 45.00 Hz
.0770 G_{pk} at 56.25 Hz

The IMED Model 960A was strapped to the vibration table fixture, and its performance was evaluated before, during, and after exposure to vibration.

2.6.3.3 A posttest performance check was conducted to ensure proper operation of the IMED Model 960A.

2.6.4 Test findings

2.6.4.1 The pretest performance check met criterion 2.1.2.2.

2.6.4.2 No failures in the performance of the IMED Model 960A occurred before, during, or after exposure to vibration. Criterion met.

2.6.4.3 The posttest performance check met criterion 2.1.2.2.

2.7 HIGH TEMPERATURE TEST [IAW MIL-STD-810D, METHOD 501.2]

2.7.1 Objective

To determine the ability of the IMED Model 960A to be stored and operated in a high temperature environment.

2.7.2 Criteria

2.7.2.1 The IMED Model 960A will demonstrate consistent and accurate operation during the high temperature operation check.

2.7.2.2 The IMED Model 960A will demonstrate consistent and accurate operation after the high temperature storage cycle.

2.7.3 Test procedure

2.7.3.1 A pretest performance check was conducted to ensure proper operation of the IMED Model 960A.

2.7.3.2 The high temperature test was conducted in a Tenney Engineering model ZWUL-10107D walk-in controlled environment chamber*. This test is based on MIL-STD-810D, Method 501.2. For the high temperature operation test, the IMED Model 960A was turned on in the standby mode and placed on the floor of the environmental chamber. The chamber temperature was raised to 49°C and the humidity was stabilized at a maximum of 20 percent relative humidity (RH) within 15 minutes. The environmental control system is capable of regulating temperature within ± 2°C and humidity within ± 5 percent RH. Temperature and humidity were held constant for 2 hours. At 30-minute intervals, the chamber door was opened briefly to minimize the change in chamber conditions during performance checks. After the operational test, the IMED Model 960A was allowed to return to ambient conditions over a 30-minute period.

2.7.3.3 A posttest performance check was conducted to ensure proper operation of the IMED Model 960A.

2.7.3.4 The IMED Model 960A was stored (not operated) at temperatures of 63°C for 1 hour, 71°C for 4 hours, then again at 63°C for 1 hour. The chamber and IMED Model 960A then were returned to ambient conditions over a 30-minute period.

2.7.3.5 A poststorage performance check was conducted to ensure proper performance of the IMED Model 960A.

2.7.4 Test findings

2.7.4.1 The pretest performance check met criterion 2.1.2.2.

2.7.4.2 No operational failures occurred during the high temperature test. Criterion met.

2.7.4.3 The posttest performance check met criterion 2.1.2.2.

2.7.4.4 The IMED Model 960A functioned properly after the high temperature storage test. Criterion met.

2.8 LOW TEMPERATURE TEST [IAW MIL-STD-810D, METHOD 502.2]

2.8.1 Objective

To determine the ability of the IMED Model 960A to be stored and operated in a low temperature environment.

2.8.2 Criteria

2.8.2.1 The IMED Model 960A will demonstrate consistent and accurate operation during the low temperature operation check.

2.8.2.2 The IMED Model 960A will demonstrate consistent and accurate operation after the low temperature storage cycle.

2.8.3 Test procedure

2.8.3.1 A pretest performance check was conducted to ensure proper operation of the IMED Model 960A.

2.8.3.2 The IMED Model 960A was placed on the floor of the environmental chamber and the temperature was lowered to 0°C within 25 minutes. The environmental control system is capable of regulating temperature within 2°C. Humidity cannot be controlled in the chamber at freezing temperatures. The temperature was held constant for 2 hours. The chamber door was opened briefly every 30 minutes to minimize the change in chamber conditions, and a performance check was conducted. The chamber temperature then was raised to ambient temperature within a 30-minute period.

2.8.3.3 A posttest performance check was conducted to ensure proper operation of the IMED Model 960A.

2.8.3.4 The IMED Model 960A was "stored" in a nonoperational mode. The IMED Model 960A was placed on the floor of the environmental test chamber and the temperature was lowered to -46°C for 6 hours. The chamber then was raised to ambient temperature over a 30-minute period.

2.8.3.5 A poststorage performance check was conducted to ensure proper operation of the IMED Model 960A.

2.8.4 Test findings

2.8.4.1 The pretest performance check met criterion 2.1.2.2.

2.8.4.2 No operational failures occurred during the low temperature test. Criterion met.

2.8.4.3 The posttest performance check met criterion 2.1.2.2.

2.8.4.4 The IMED Model 960A functioned properly after the low temperature storage test. Criterion met.

2.9 HUMIDITY TEST [IAW MIL-STD-810D, METHOD 507.2]

2.9.1 Objective

To determine the ability of the IMED Model 960A to operate satisfactorily for short periods of time during exposure to highly humid conditions.

2.9.2 Criterion

The IMED Model 960A will demonstrate consistent and accurate operation while exposed to a high humidity environment.

2.9.3 Test procedure

2.9.3.1 A pretest performance check was conducted to ensure the proper operation of the IMED Model 960A.

2.9.3.2 The humidity test was conducted in a Tenney Engineering model ZWUL-10107D walk-in controlled environment chamber*. This test is based on MIL-STD-810D, Method 507.2. For the humidity test, the IMED Model 960A was placed ready for operation on the floor of the environmental chamber. The chamber temperature was raised to a temperature of 30°C and a relative humidity of 95 percent within 25 minutes. Temperature and relative humidity were maintained for 4 hours. The environmental control system is capable of regulating temperature within ± 2°C and humidity within ± 5 percent RH. At 45-minute intervals the performance of the blood pressure monitor was checked. The chamber door was opened briefly to minimize the change in chamber conditions. The chamber and the IMED Model 960A were returned to ambient conditions before the posttest performance validation check was conducted.

2.9.3.3 A posttest performance check was conducted to ensure the proper operation of the IMED Model 960A.

2.9.4 Test findings

2.9.4.1 The pretest performance check met criterion 2.1.2.2.

2.9.4.2 No failures were noted in the IMED Model 960A performance checks conducted during the exposure to the high humidity environment. Criterion met.

2.9.4.3 The posttest performance check met criterion 2.1.2.2.

2.10 ELECTROMAGNETIC CHARACTERISTICS TEST [IAW MIL-STD-461A, Notice 4, AND MIL-STD-462, Notice 3]

2.10.1 Objectives

2.10.1.1 To assess the maximum levels of radiated electromagnetic emissions produced by the IMED Model 960A in the 14 kHz to 12.4 GHz frequency range.

2.10.1.2 To assess the tolerances of radiated electromagnetic susceptibility of the IMED Model 960A within the 10 kHz to 10 GHz electric field.

2.10.1.3 To assess the maximum levels of conducted electromagnetic emissions produced by the IMED 960A in the 10 kHz to 50 MHz frequency ranges.

2.10.1.4 To assess the tolerances of conducted electromagnetic susceptibility of the IMED 960A within the range of 50 kHz to 400 MHz and power spikes.

2.10.2 Criteria

2.10.2.1 The IMED Model 960A will not produce emissions in excess of the limits set forth in MIL-STD-461A, Notice 4, paragraph 6.13.

2.10.2.2 The IMED Model 960A will not malfunction when it is subjected to radiated emissions as specified in MIL-STD-461A, Notice 4, paragraph 6.20.

2.10.2.3 The IMED 960A will not conduct emissions in excess of the limits set forth in MIL-STD-461A, Notice 4, paragraphs 6.1 and 6.2.

2.10.2.4 The IMED 960A will not malfunction when it is subjected to conducted emissions as specified in MIL-STD-461A, Notice 4, paragraphs 6.7 and 6.10.

2.10.3 Test procedure

2.10.3.1 The radiated emissions test was performed according to MIL-STD-462, Notice 3, Method RE02. The IMED Model 960A was positioned on a wooden test stand inside the EMI chamber, 1 meter away from the receiving antennas. The antennas were mounted for both vertical and horizontal polarities and connected to EMI receivers. While the IMED Model 960A was operating, the frequency spectrum (14 kHz to 12.4 GHz) was scanned for emissions. The IMED Model 960A was operated with both ac and battery power.

2.10.3.2 The radiated susceptibility test was performed according to MIL-STD-462, Notice 3, Method RS03. The IMED Model 960A was positioned on a wooden test stand inside the EMI chamber 1 meter away from the transmitting antennas. The antennas were mounted for both vertical and horizontal polarities and connected to radio frequency (RF) transmitters. While the IMED Model 960A was operating, it was monitored for faulty operation during exposures to fields of 1 V/m from 10 kHz to 2 MHz, and 5 V/m from 2 to 30 MHz, 10 V/m from 30 MHz to 2 GHz, and 5 V/m from 2 to 10 GHz. The IMED Model 960A was operated with both ac and battery power.

2.10.3.3 The conducted emissions tests were performed according to MIL-STD-462, Notice 3, Methods CE02 and CE04. The IMED 960A was placed on a grounded, copper-covered workbench. The top of the workbench was 1 meter from floor level, 1.37 meters long and 0.81 meters wide. Power was supplied via a pair of line impedance stabilization networks (LISN) and a test jig. The test jig is a wooden tray with two power receptacles and two slots to hold current probes in place around power supply conductors. While the IMED 960A was operating, the frequency range (10 kHz to 50 MHz) was scanned for emissions conducted in the power cable from the IMED 960A.

2.10.3.4 The conducted susceptibility spike test was performed on a chemical resistant counter top according to MIL-STD-462, Notice 3, Method CS06. Power was supplied via a customized metal connection box. The connection box has two power receptacles and four banana jacks on its front panel. Connections to the individual power lines were made in series through the banana jacks. Transient spikes of 100 volts, 10 microseconds were generated with a Solar Electronics model 8282-1 transient pulse generator* and induced onto the power leads at the connection box banana jacks. The spikes were monitored with a Tektronix 2235 oscilloscope* connected to a power receptacle on the connection box. The IMED 960A was plugged into the other receptacle on the connection box, placed in operation, and set for a delivery rate of 60 mL/h. It was observed visually for correct fluid delivery

and visual displays while it was subjected to the power line spikes.

2.10.3.5 The conducted susceptibility test was performed according to MIL-STD-462, Notice 3, Method CS02. The IMED 960A was placed on a grounded, copper-covered workbench. Radio frequency interference was induced on the power leads and measured at the IMED 960A power cable. The frequency of the interference was incremented over the 50 kHz to 400 MHz range while the IMED 960A was operated at a delivery rate of 60 mL/h. It was observed visually for correct fluid delivery and visual displays while it was subjected to the radio interference on the power leads. Each frequency was held for 15 seconds.

2.10.4 Test findings

2.10.4.1 During the radiated emissions test, emissions which exceeded specification limits of MIL-STD-461A, Notice 4, were detected. These included:

Frequency range	Emission exceeding standard
6.26 - 52.9 MHz	0.4 - 33.6 dB (NB)
14 kHz - 16.9 MHz	0.5 - 17.8 dB (BB)

Criterion partially met.

2.10.4.2 The IMED Model 960A was not found to be susceptible to radio frequency interference in the testing range and magnitude. Criterion met.

2.10.4.3 No signal failures were detected from the IMED 960A during the conducted emissions test. Criterion met.

2.10.4.4 The IMED 960A was not susceptible to radio frequency interference (RFI) or test spikes during the conducted susceptibility tests. Criterion met.

2.11 IN-FLIGHT HUMAN FACTORS EVALUATION

2.11.1 Objective

To assess the physical and/or functional compatibility of the IMED Model 960A while in use onboard the aircraft.

2.11.2 Criterion

The flight surgeon will be able to operate the IMED Model 960A without physical or functional restrictions aboard the aircraft. Major areas of concern include: Proper operation, visual displays, controls, maintainability, conductors,

fasteners, test points, test equipment, fuses and circuit breakers, labels and coding, and safety.

2.11.3 Test procedure

2.11.3.1 A human factors evaluation was performed IAW MIL-STD-1472D, AAMI Human factors engineering guidelines, and UL-544 to ensure the compatibility of the IMED Model 960A and the in-flight environment. The flight surgeon conducted the test wearing a flight suit, flight gloves, and an SPH-4 flight helmet. An evaluation of the compatibility with the nuclear, biological, and chemical (NBC) protective equipment was not conducted. Due to restrictions of the AWR, testing was conducted during daylight hours only.

2.11.3.2 The IMED Model 960A was placed on the floor of the aircraft next to the bottom pan of the litter carousel which was configured for four patients. The litter carousel was flown in the "load" position (perpendicular to the long axis of the helicopter). The IMED Model 960A was tested using both ac and battery power in all flight scenarios required by the In-Flight Test Operations Procedures (ITOP) (refer to section 3.2).

2.11.4 Test findings

During the in-flight human factors evaluation, the IMED Model 960A was found to be satisfactory in all categories of the evaluation criteria. Audio alarms were not audible above the ambient noise in the aircraft. Criterion met.

2.12 IN-FLIGHT EMI/EMC CHARACTERISTICS

2.12.1 Objective

To assess the EMI/EMC characteristics of the IMED Model 960A with the host aircraft and its installed systems.

2.12.2 Criteria

2.12.2.1 The IMED Model 960A will not radiate EMI to disrupt or interfere with other equipment or systems aboard the aircraft.

2.12.2.2 The aircraft will not radiate EMI to disrupt or interfere with the IMED Model 960A's operation.

2.12.3 Test procedure

A qualitative EMI/EMC assessment was performed with both the IMED Model 960A and the aircraft operating as source and victim. The IMED Model 960A and applicable aircraft instruments and systems were monitored for unusual operation, readings, surges,

or power anomalies for each checklist item (see pages 3-4 through 3-7).

2.12.4 Test findings

2.12.4.1 There were no adverse instances of EMI/EMC noted with the IMED Model 960A acting as either the source or victim. Criterion met.

2.12.4.2 There were no adverse instances of EMI/EMC noted with the aircraft acting as either the source or victim. Criterion met.

Section 3. Supporting documentation

3.1 DETAILED TEST INFORMATION

3.1.1 General information

3.1.1.1 IMED Model 960A testing is not considered a major action significantly affecting the quality of the human environment and, therefore, qualifies for categorical exclusion A-28, appendix A, AR 200-1.

3.1.1.2 A safety pilot will be designated for each flight. Flight operations will be conducted IAW the aircraft operator's manual, appropriate aircrew training manuals, and test item technical data.

3.1.2 Material description

3.1.2.1 The IMED Model 960A Volumetric Infusion Pump is a piston type pump designed to administer IV fluids. The desired rate and volume of fluid delivery are set with membrane switches located on the front panel. Delivery rates from 1 to 999 mL/h, and volumes from 1 to 9999 mL may be selected. The delivery rate reverts to 1 mL/h after the set volume has been delivered to keep the vein open. The operational status of the pump is displayed on a LCD display on the front panel. This LCD display also provides alarm information. A custom administration set, the pump mechanism, and a bubble detector are located behind a protective clear plastic door. The back panel ccntains a pole clamp, an audible alarm and silence button, nurse call receptacle, fuses and an ac power receptacle.

3.1.2.2 Dimensions: 10 x 11.75 x 6.25 in (25.4 x 29.8 x 15.9 cm).

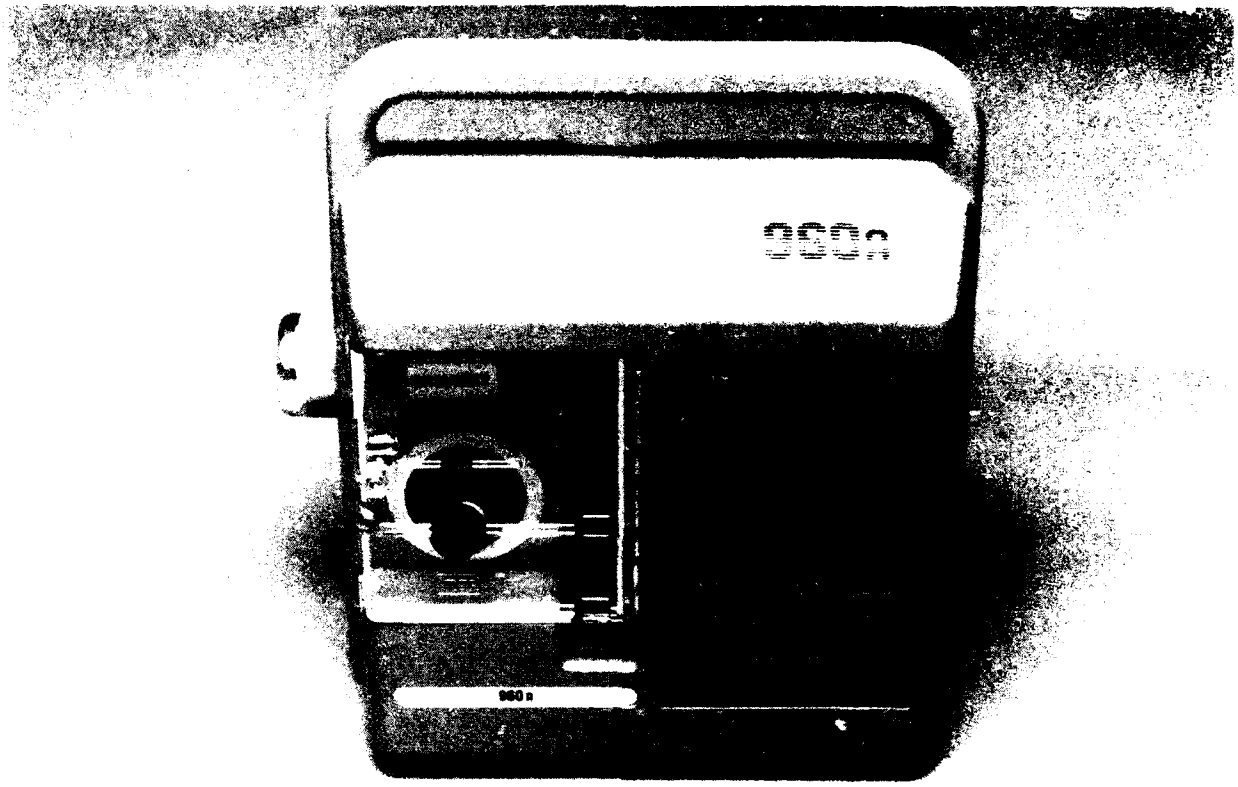
3.1.2.3 Weight: 14.75 lb (6.7 kg).

3.1.2.4 Standard accessories: IMED Volumetric Accuset® Cassette and operating instructions.

3.1.2.5 Power requirements: 120 Vac, 50 or 60 Hz, 0.4 amp, 3 wire grounded system. Internal battery is a rechargeable lead-acid type which provides 10 hours of rated operation at 125 mL/h infusion rate. Charge time for a completely discharged battery to 80 percent charge is 16 hours with the pump off. The recharge time increases to 24 hours with the pump operating at 125 mL/h. Power cord is type 18-3, SJT, E-3462-C LL-30830, approximately 116 inches in length.

3.2 TEST DATA

3.2.1 Photographic description



3.2.2 Aircraft equipment list

Item No.	Nomenclature
1	Receiver radio -- R-1496A/ARN-89 (automatic direction finder)
2	Displacement gyro -- CN-1314/A
3	Gyro directional -- CN-998/ASN-43
4	Signal data converter -- CV-3338/ASN-128
5	Receiver -- R-2139/ARN-123 (VOR/LOC/MB/GS)
6	Command instrument system processor -- 70600-01038-101
7	SAS amplifier -- 70901-02908-104 (flight control stability augmentation system)
8	Rate gyro -- TRU-2A/A
9	Amplifier, impedance -- AM-4859A/ARN-89
10	Cargo hook -- FE-7590-145
11	Receiver, radar -- RT-1193/ASN-128 (doppler navigation receiver)
12	Barometric altimeter -- AAU-31/A-1
13	Barometric altimeter -- AAU-32A
14	Receiver/transmitter -- RT-1300/ARC-186 (VHF-AM and/or FM radio)
15	UHF-AM radio set -- RT-1518/ARC-164
16	Interphone control -- C6533/ARC (aircraft intercom control)
17	Receiver/transmitter -- RT-1115D/APN-209 (radar altimeter)
18	Indicator altimeter -- ID-1917C/APN-209 (radar altimeter)
19	Control radio set -- C-7392A/ARN-89 (automatic direction finder)
20	Comparator signal data -- CM-482/ARC-186 (comparator for ARC-186)
21	Receiver/transmitter -- RT-1296A/APX-100 (transponder with IFF)
22	Computer display unit -- CP-1252/ASN-128 (doppler navigation system)
23	Compass set controller -- C-8021E/ASN75
24	Magnetic compass - standby -- MS-17983-4

3.2.3 In-flight test data card

DATA CARD FORMAT

GUIDELINE FOR DATA COLLECTION

IN-FLIGHT SUITABILITY TEST OF MEDICAL ITEMS

1. Installation/removal.	Suitable Yes	Suitable No	Comments
a. Weight and balance (DD Form 365-4, Clearance Form F).	X		
b. Space/area allocation.			
(1) Operational requirements.	X		
(2) Storage requirements.	X		
c. Interface connections (safe, positive, secure).	X		
d. Installation/removal (expedient/easily achieved).	X		
e. Mounting/final configuration (functional/stable).	X		

2. Operations and performance.	Suitable Yes	Suitable No	Comments
a. Manufacturer's operating instruction.	X		
b. Medical item operation before aircraft run-up.	X		
c. System interface during aircraft engine run-up and medical item operation (EMI switchology checklist).	X		
(1) Aircraft voltage output.	X		

	Suitable Yes	Suitable No	Comments
(2) Flight control function (UH-60).	X		
(3) Stabilator function (UH-60).	X		
(4) Radio communication vs. medical item operation.			
(a) FM	X		
(b) UHF	X		
(c) VHF	X		
(5) Navigation equipment vs. medical item operation.			
(a) Transponder	X		
(b) ADF	X		
(c) VOR	X		
(d) Doppler	X		
(6) Radar altimeter operation vs. medical item operation.	X		
d. System interface during aircraft hover and medical item operation (EMI switchology checklist).			
(1) Voltage output.	NA		
(2) Radio communication vs. medical item operation.			
(a) FM	X		
(b) UHF	X		
(c) VHF	X		

	Suitable Yes	No	Comments
(3) Navigation equipment operation vs. medical item operation.			
(a) Transponder	X		
(b) ADF	X		
(c) VOR	X		
(d) Doppler	X		
e. Flight mission profile vs. medical item operation (EMI switchology checklist).			
(1) Straight and level (1000 ft MSL for 20 minutes).			
(a) Compatibility of flight mode and medical item operation.	X		
(b) Radio communication vs. medical item operation.			
a. FM	X		
b. UHF	X		
c. VHF	X		
(2) NOE (20 minutes). compatibility of flight mode and medical item operation.	X		
(3) FM homing (10 minutes).	X		
(4) Doppler navigation vs. medical item operation.			
(a) Initialize function.	X		
(b) Fix function.	X		
(c) Update function.	X		

	Suitable Yes	Suitable No	Comments
(5) VOR navigation 7000 ft MSL for 20 minutes) vs. medical item operation.	X		
(6) ILS approach vs. medical item operation.	X		
f. Medical item operation after engine shutdown (external power source).	X		
g. Restrictions to the medical item's use (i.e., electrical connectors).	X		
h. Deviations from the laboratory test results.			
(1) Electrical/ electronic.		None	
(2) Mechanical environment.		None	
(3) Human factors (user interface, controls, markings, lighting, egress).		None	
(4) Safety.		None	

3. Deviations from the in-flight test protocol.

a. The VOR navigation portion of the in-flight test conducted at 2000 feet MSL due to air traffic control clearance.

3.2.4 EMI switchology checklist

EMI SWITCHOLOGY CHECKLIST UH-60 AIRCRAFT

IN-FLIGHT SUITABILITY OF MEDICAL ITEMS

ENG INSTRUMENTS/CDU	No EMI Affect	EMI Affected Gnd	EMI Affected Flt	Explanation
Fuel quantity	X			
Fuel indicator test	X			
XMSN oil temperature	X			
XMSN oil pressure	X			
#1 engine oil temperature	X			
#2 engine oil temperature	X			
#1 engine oil pressure	X			
#2 engine oil pressure	X			
#1 TGT	X			
#2 TGT	X			
#1 Ng speed	X			
#2 Ng speed	X			
CDU digits on/off	X			
CDU instruments dim	X			

ENG INSTRUMENTS/PLT PDU	No EMI Affect	EMI Affected Gnd	EMI Affected Flt	Explanation
#1 engine RPM	X			
#2 engine RPM	X			
Rotor RPM	X			
#1 torque	X			
#2 torque	X			

ENG INSTRUMENTS/COPLT PDU	No EMI Affect	EMI Affected Gnd	EMI Affected Flt	Explanation
#1 engine RPM	X			
#2 engine RPM	X			
Rotor RPM	X			
#1 torque	X			
#2 torque	X			

ENG CONTROLS	No EMI Affect	EMI Affected Gnd	EMI Affected Flt	Explanation
#1 overspeed	X			
#2 overspeed	X			
RPM switch	X			
#1 engine anti-ice	X			
#2 engine anti-ice	X			
#1 inlet anti-ice	X			
#2 inlet anti-ice	X			

RADIO EQUIPMENT	No EMI Affect	EMI Affected Gnd	EMI Affected Flt	Explanation
ICS, C-6533 ARC	X			
VHF-FM, ARC-186/115	X			
VHF-AM, ARC-186/115	X			
UHF-AM, ARC-164(V)	X			
Crypto, KY-28	Not installed			
Radio retransmissions PLN	Not installed			
Transponder, APX-100(V)	X			
KIT-1A/TSEC IFF computer	Not keyed with code			

MISSION EQUIPMENT	No EMI Affect	EMI Affected Gnd	EMI Affected Flt	Explanation
RWR, APR-39(V)	Not installed			
IR CM, ALQ-144	Not installed			
Chaff dispenser, M-130	Not installed			
Cargo hook system	X			

HYDRAULIC CONTROL SYSTEM	No EMI Affect	EMI Affected Gnd	EMI Affected Flt	Explanation
Backup hydraulic pump	X			
Servo off 1st stage/PLT	X			
Servo off 2nd stage/PLT	X			
Servo off 1st stage/COPLT	X			
Servo off 2nd stage/COPLT	X			
Hydraulic leak test	X			
Tail servo	X			
Boost servos	X			

FUEL SYSTEM	No EMI Affect	EMI Affected Gnd	EMI Affected Flt	Explanation
Fuel pump switch	X			
Fuel boost pump #1	X			
Fuel boost pump #2	X			
Fuel cont panel ESSS	Not installed			

WARNING SYSTEM	No EMI Affect	EMI Affected Gnd	EMI Affected Flt	Explanation
Low rotor RPM	X			
Master caution	X			
Caution advisory	X			
Fire warning	X			
AFCS	X			
Stabilator	X			
#1 engine out	X			
#2 engine out	X			

NAVIGATION INSTRUMENTS	No EMI Affect	EMI Affected Gnd	EMI Affected Flt	Explanation
ADF	X			
Magnetic compass	X			
CONUS NAV, ARN-123	X			
Doppler, ASN-128	X			
Gyro mag compass (PLT)	X			
Gyro mag compass (COPLT)	X			
Compass cont panel, ASN-75	X			
HSI	X			

FLIGHT INSTRUMENTS	No EMI Affect	EMI Affected Gnd	EMI Affected Flt	Explanation
Radar altimeter	X			
Stabilator pos indicator	X			
VSI	X			
CIS mode select	X			
SAS 1	X			
SAS 2	X			
FPS	X			
Trim	X			
Go-around enable	X			
Cyclic trim release	X			
Cyclic stick trim	X			
ALR encoder	X			

FLIGHT INSTRUMENTS (CONT)	No EMI Affect	EMI Affected Gnd	EMI Affected Flt	Explanation
HSI/VSI mode select (PLT)				
DPLR	X			
VOR/ILS	X			
BACK CRS	X			
FM HOME	X			
TURN RATE	X			
CRS HDG	X			
VERT GYRO	X			
BRG 2	X			
HSI/VSI Mode Select (COPLT)				
DPLR	X			
VOR/ILS	X			
BACK CRS	X			
FM HOME	X			
TURN RATE	X			
CRS HDG	X			
VERT GYRO	X			
BRG 2	X			

MISCELLANEOUS EQUIPMENT	No EMI Affect	EMI Affected Gnd	EMI Affected Flt	Explanation
Blade deice	Not tested			Ambient temperature was out of test limits.
Windshield anti-ice	X			
Pitot heat	X			
Vent blower	X			
Windshield wiper	X			
Heater	X			
APU	X			
Generator #1	X			
Generator #2	X			
Generator APU	X			
Air source heat start	X			
Tail wheel lock	X			
Gyro erect	X			

LIGHTING	No EMI Affect	EMI Affected Gnd	EMI Affected Flt	Explanation
Cockpit utility	X			
Cockpit flood	X			
Cabin dome	X			
Search light	X			
Search light control	X			
Landing light	X			
Flt instr lights (PLT)	X			
Flt instr lights (COPLT)	X			
Nonflight instr lights	X			
Console lights, upper	X			
Console lights, lower	X			
Position lights	X			
Formation lights	X			
Anticollision lights	X			
NVG lighting	X			

3.2.5 Battery life evaluation

Battery Life Evaluation
Report Form

Nomenclature: Volumetric Infusion Pump
Manufacturer: IMED Inc.
Model number: IMED Model 960A
Serial number: AR960-4749B
Military item number: None

Options installed: None

Manufacturer battery life specification: 10 hours at 125 mL/h.

Specified battery recharge time: 16 hours to 80 percent charge with pump off.

Specified mode of operation under battery power: 125 mL/h infusion rate.

Overall performance: Pass

Measurements: The unit averaged 14 hours and 52 minutes of operation.

Comments: None

3.2.6 Electrical safety test

Electrical Safety Test
Report Form

Nomenclature: Volumetric Infusion Pump
Manufacturer: IMED Inc.
Model number: IMED Model 960A
Serial number: AR960-4749B
Military item number: None

Options installed: None

Date of test: 12 Jan 89

Measurements:

Grounding conductor resistance (milliohms): 76.7

Leakage current - Case to ground (microamperes):

unit off, grounded, normal polarity	0.2
unit off, ungrounded, normal polarity	10.7
unit off, ungrounded, reverse polarity	10.3
unit on, grounded, normal polarity	0.2
unit on, ungrounded, normal polarity	10.7
unit on, ungrounded, reverse polarity	10.3

MAXIMUM LIMITS:

ground resistance (milliohms):	150
current (microamperes)	
current (grounded, type A unit):	10
current (ungrounded, type A unit):	100
current (grounded, type B unit):	50
current (ungrounded, type B unit):	500

Comments on item setup or checks: None

Comments on test run (including interruptions): None

Comments on other data: None

3.2.7 Human factors evaluation

Human Factors Evaluation
Report Form

Nomenclature: Volumetric Infusion Pump
Manufacturer: IMED Inc.
Model number: 960A
Serial number: AR960-4749B
Military item number: None

Options installed: None

Date of test: 12 Jan 89

Item configuration during test: Item prepared for operation, sitting on a counter top.

Checklist for HFE

	RESULTS
VISUAL DISPLAYS:	Satisfactory
display type, format, content	
location of displays	
indicator lights	
scalar displays	
color coding	
legends and labels	
cathode ray tubes	
counters	
flags, go-no-go, center-null indicators	
Comments: Scalar displays and cathode ray tubes are not applicable.	
CONTROLS:	Satisfactory
location	
characteristics of controls	
labeling	
control - display relationships	
Comments: Control membrane switches are covered to prevent contact with spilled liquids.	

TIME REQUIRED TO PREPARE FOR OPERATION (list in comment)

Comments: 2-3 minutes required to mount pump on IV pole, place administration set in pump and purge air from set.

MAINTAINABILITY: Satisfactory

component location
component characteristics
rests and stands
covers, cases, access doors
handles
lubrication
component mounting
cord storage provisions
external accessibility
internal accessibility
list special tools required
list realistic inspection requirements
list realistic inspection intervals

Comments: No provision for cord storage. No special tools are required. Performance check at the beginning of operation.

CONDUCTORS: Satisfactory

binding and securing
length
protection
routing
conductor coding
fabrication
connectors

Comments: None

FASTENERS: Satisfactory

access through inspection panel covers
enclosure fasteners
device mounting bolts and fasteners

Comments: None

TEST POINTS: Satisfactory

general
location and mounting
test point labeling and coding

Comments: No external test points.

TEST EQUIPMENT: Satisfactory

general
equipment self-test
indicators (list in comments)
controls
positive indication of proper operation

Comments: An internal self-test is initiated when the device is energized. Failure is indicated by alarm and error messages.

FUSES AND CIRCUIT BREAKERS: Satisfactory

external accessibility
easy replacement or reset by operator

Comments: None

LABELS AND CODING: Satisfactory

placed above controls and displays
near or on the items they identify
not obscured by other equipment components
describe the function of the items they identify
readable from normal operating distance
conspicuous placards adjacent to hazardous items

Comments: None

SAFETY: Satisfactory

manual
materials
fire and explosive protection
operator protection from mechanical hazards
patient protection from mechanical hazards
electrical safety (operator and patient)

Comments: None

3.2.8 Altitude test

Altitude Test
Report Form

Nomenclature: Volumetric Infusion Pump
Manufacturer: IMED Inc.
Model number: IMED Model 960A
Serial number: AR960-4749B
Military item number: None

Options installed: None

Date of test: 11 Jan 89

Item configuration during test: Item sitting on chamber floor operating on battery power with IV bag suspended from a hook above the pump. IV solution dripping into a reservoir at a set rate of 60 mL/h.

Performance test criteria: Accurate delivery of prescribed volume of solution at a rate of 60 mL/h.

Ambient conditions outside chamber:

Temperature	20°C
Humidity	72% RH
Barometric pressure	1 atm

PRETEST DATA

Pretest performance check:
Item functional (based on performance test criteria): Yes

Installation of item in test facility:

list connections to power	None (battery)
list connections to simulators	None
list connections to dummy loads	None
list unconnected terminals	Nurse call and ac

IN-TEST DATA

Time of test start: 0840

POSTTEST DATA

Posttest performance check (complete check of item and accessories):

Time of test end : 1035

Item functional (based on performance test criteria): Yes

Deviation from pretest : None

Comments on item setup or checks: An IV bag, instead of a bottle, was immune to changes in pressure during the test and did not leak.

Comments on test run (including interruptions): Test aborted to correct "air in line" alarm.

Comments on other data: Subsequent testing proceeded with no problems.

3.2.9 Vibration test

Vibration Test
Report Form

Nomenclature: Volumetric Infusion Pump
Manufacturer: IMED Inc.
Model number: IMED Model 960A
Serial number: AR960-4749B
Military item number: None

Options installed: None

Date of test: 9 Jan 89

Item configuration during test: Item strapped down on vibration table fixture; ac and dc operation.

Performance test criteria: Accurate delivery of prescribed volume of solution at a rate of 60 mL/h (measured).

PRETEST DATA

Pretest performance check:
Item functional (based on performance test criteria): Yes

Installation of item in test facility:

list connections to power	120 Vac
list connections to simulators	N-D IV pump analyzer
list connections to dummy loads	None
list unconnected terminals	Nurse call

Ambient conditions

Temperature	19°C
Humidity	66% RH
Barometric pressure	1 atm

IN-TEST DATA

Data and performance checks during test:

Time at first check:
X: 1305 Y: 1410 Z: 1105

Item functional (based on performance test criteria): Yes

Deviation from pretest: None

Time at second check:
X: 1355 Y: 1500 Z: 1155

Item functional (based on performance test criteria): Yes

Deviation from pretest: None

POSTTEST DATA

Time at test end:
X: 1400 Y: 1507 Z: 1200

Posttest performance check (complete check of item and accessories):

Item functional (based on performance test criteria): Yes

Item intact: Yes

Deviation from pretest: None

Comments on item setup or checks: None

Comments on test run (including interruptions): None

Comments on other data: Test times for the three axes are on different days.

3.2.10 High temperature test

High Temperature Test
(Equipment Operating)
Report Form

Nomenclature: Volumetric Infusion Pump
Manufacturer: IMED Inc.
Model number: IMED Model 960A
Serial number: AR960-4749B
Military item number: None

Options installed: None

Date of test: 30 Jan 89

Item configuration during test: Unit was sitting on chamber floor, operating on ac and battery power.

Performance test criteria: Accurate delivery of correct volume of fluid at a rate of 60 mL/h (measured).

Ambient conditions outside chamber:

Temperature	22°C
Humidity	71% RH
Barometric pressure	1 atm

PRETEST DATA

Pretest performance check :
Item functional (based on performance test criteria): Yes

Installation of item in test facility:

list connections to power	120 Vac
list connections to simulators	None
list connections to dummy loads	None
list unconnected terminals	Nurse call
distance from north wall (meters)	0.504
distance from south wall (meters)	1.080
distance from east wall (meters)	1.613
distance from west wall (meters)	1.336
distance from ceiling (meters)	1.865
distance from floor (meters)	0.0

IN-TEST DATA

Time of test start: 0815

Performance checks during test:

First check:

Time:	0830
Temperature:	49°C
Humidity:	15% RH
Barometric pressure:	1 atm
Item functional (based on performance test criteria):	Yes, all ok
Deviation from pretest:	None

Second check:

Time:	0900
Temperature:	49°C
Humidity:	15% RH
Barometric pressure:	1 atm
Item functional (based on performance test criteria):	Yes, all ok
Deviation from pretest:	None

Third check:

Time:	0930
Temperature:	49°C
Humidity:	15% RH
Barometric pressure:	1 atm
Item functional (based on performance test criteria):	Yes, all ok
Deviation from pretest:	None

POSTTEST DATA

Posttest performance check:
(complete check of item and accessories)

Time of test end:	1030
Item functional (based on performance test criteria):	Yes, all ok
Deviation from pretest:	None

Comments on item setup or checks:
IV bottle was hung from a pole during the test. Both ac and battery power were checked during the test.

Comments on test run (including interruptions):
Unit was checked at 30-minute intervals.

Comments on other data:
T&E program items 9 and 11 were tested with this item.

3.2.11 High temperature storage test

High Temperature Test
(Equipment in Storage)
Report Form

Nomenclature: Volumetric Infusion Pump
Manufacturer: IMED Inc.
Model number: IMED Model 960A
Serial number: AR960-4749B
Military item number: None

Options installed: None

Date of test: 31 Jan 89

Item configuration during test: Sitting on chamber floor, in storage, not operating.

Performance test criteria: Accurate delivery of correct volume of fluid at rate of 60 mL/h.

Ambient conditions outside chamber:

Temperature	22°C
Humidity	60% RH
Barometric pressure	1 atm

PRETEST DATA

Pretest performance check:

Item functional (based on performance test criteria): Yes

Installation of item in test facility:

list connections to power	120 Vac
list connections to simulators	None
list connections to dummy loads	None
list unconnected terminals	Nurse call
distance from north wall (meters)	0.504
distance from south wall (meters)	1.080
distance from east wall (meters)	1.613
distance from west wall (meters)	1.336
distance from ceiling (meters)	1.865
distance from floor (meters)	0.0

Time of test start: 0800

POSTTEST DATA

Posttest performance check:
(complete check of item and accessories)

Time of test end: 1500
Item functional (based on performance test criteria): Yes
Deviation from pretest: None

Comments on item setup or checks:
The unit was allowed to cool for 1 hour at ambient conditions before the posttest performance check was completed.

Comments on test run (including interruptions): None

Comments on other data:
T&E program items 9 and 11 were tested with this item.

3.2.12 Low temperature test

Low Temperature Test
(Equipment Operating)
Report Form

Nomenclature: Volumetric Infusion Pump
Manufacturer: IMED Inc.
Model number: IMED Model 960A
Serial number: AR960-4749B
Military item number: None

Options installed: None

Date of test: 30 Jan 89

Item configuration during test: Sitting on chamber floor, ready for operation.

Performance test criteria: Accurate delivery of correct volume of fluid at rate of 60 mL/h (measured).

Ambient conditions outside chamber:

Temperature	23°C
Humidity	38% RH
Barometric pressure	1 atm

PRETEST DATA

Pretest performance check:
Item functional (based on performance test criteria): Pass

Installation of item in test facility:

list connections to power	120 Vac
list connections to simulators	None
list connections to dummy loads	None
list unconnected terminals	Nurse call
distance from north wall (meters)	0.504
distance from south wall (meters)	1.080
distance from east wall (meters)	1.613
distance from west wall (meters)	1.336
distance from ceiling (meters)	1.865
distance from floor (meters)	0.0

Time of test start: 1250

Performance checks during test:

First check:

Time:	1320
Temperature:	0°C
Humidity:	NA
Barometric pressure:	1 atm
Item functional (based on performance test criteria):	Yes
Deviation from pretest:	None

Second check:

Time:	1350
Temperature:	0°C
Humidity:	NA
Barometric pressure:	1 atm
Item functional (based on performance test criteria):	Yes
Deviation from pretest:	None

Third check:

Time:	1420
Temperature:	0°C
Humidity:	NA
Barometric pressure:	1 atm
Item functional (based on performance test criteria):	Yes
Deviation from pretest:	None

POSTTEST DATA

Posttest performance check:
(complete check of item and accessories)

Time of test end:	1500
Item functional (based on performance test criteria):	Yes
Deviation from pretest:	None

Comments on item setup or checks:
IV bottle was hung from a pole during the test. Both ac and battery power were checked during the test.

Comments on test run (including interruptions):
Unit was checked at 30-minute intervals.

Comments on other data:
T&E program items 9 and 11 were tested with this item.

3.2.13 Low temperature storage test

Low Temperature Test
(Equipment in Storage)
Report Form

Nomenclature: Volumetric Infusion Pump
Manufacturer: IMED Inc.
Model number: IMED Model 960A
Serial number: AR960-4749B
Military item number: None

Options installed: None

Date of test: 1 Feb 89

Item configuration during test: Sitting on chamber floor, not operating, in storage.

Performance test criteria: Accurate delivery of correct volume of fluid at rate of 60 mL/h (measured).

Ambient conditions outside chamber:

Temperature	22°C
Humidity	60% RH
Barometric pressure	1 atm

PRETEST DATA

Pretest performance check:

Item functional (based on performance test criteria): Yes

Installation of item in test facility:

list connections to power	120 Vac
list connections to simulators	None
list connections to dummy loads	None
list unconnected terminals	Nurse call
distance from north wall (meters)	0.504
distance from south wall (meters)	1.080
distance from east wall (meters)	1.613
distance from west wall (meters)	1.336
distance from ceiling (meters)	1.865
distance from floor (meters)	0.0

Time of test start: 1020
Midtest time: 1340
Midtest temperature: -18°C

POSTTEST DATA

Posttest performance check:
(complete check of item and accessories)

Time of test end: 1700
Item functional (based on performance test criteria): Yes
Deviation from pretest: None

Comments on item setup or checks:
Both ac and battery power were checked on the unit.

Comments on test run (including interruptions):
T&E program items 9 and 11 were tested with this item.

Comments on other data: The unit was allowed to return to ambient conditions overnight, due to condensation accumulation, before final performance check.

3.2.14 Humidity test

Humidity Test
Report Form

Nomenclature: Volumetric Infusion Pump
Manufacturer: IMED Inc.
Model number: Model 960A
Serial number: AR960-4749B
Military item number: None

Options installed: None

Date of test: 2 Feb 89

Item configuration during test: The unit was sitting on the chamber floor, ready for operation.

Performance test criteria: Accurate delivery of correct volume of fluid at rate of 60 mL/h (measured).

Ambient conditions outside chamber:

Temperature	25°C
Humidity	58% RH
Barometric pressure	1 atm

PRETEST DATA

Pretest performance check:
Item functional (based on performance test criteria): Yes

Installation of item in test facility:

list connections to power	120 Vac
list connections to simulators	None
list connections to dummy loads	None
list unconnected terminals	Nurse call
distance from north wall (meters)	0.504
distance from south wall (meters)	1.080
distance from east wall (meters)	1.613
distance from west wall (meters)	1.336
distance from ceiling (meters)	1.865
distance from floor (meters)	0.0

IN-TEST DATA

Time of test start: 1230

Performance checks during test:

First check:

Time:	1315
Temperature:	29.5°C
Humidity:	95% RH
Barometric pressure:	1 atm
Item functional (based on performance test criteria):	Yes
Deviation from pretest:	None

Second check:

Time:	1400
Temperature:	29.5°C
Humidity:	95% RH
Barometric pressure:	1 atm
Item functional (based on performance test criteria):	Yes
Deviation from pretest:	None

Third check:

Time:	1445
Temperature:	29.5°C
Humidity:	95% RH
Barometric pressure:	1 atm
Item functional (based on performance test criteria):	Yes
Deviation from pretest:	None

Fourth check:

Time:	1530
Temperature:	29.5°C
Humidity:	95% RH
Barometric pressure:	1 atm
Item functional (based on performance test criteria):	Yes
Deviation from pretest:	None

Fifth check:

Time:	1615
Temperature:	29.5°C
Humidity:	95% RH
Barometric pressure:	1 atm
Item functional (based on performance test criteria):	Yes
Deviation from pretest:	None

POSTTEST DATA

Posttest performance check:
(complete check of item and accessories)
Time of test end: 1715
Item functional (based on performance test criteria): Yes
Deviation from pretest: None

Comments on item setup or checks:
IV bottle was hung from a pole during the test. Both ac and battery power were checked during the test.

Comments on test run (including interruptions):
T&E program items 9 and 11 were tested with this item.

Comments on other data: None

3.2.15 Electromagnetic characteristics test

****

Electromagnetic Characteristics Testing
Evaluation of Performance
****

T & E Item Number: 10 Date: 30 Jan 89

Nomenclature: Volumetric Infusion Pump
Manufacturer: IMED Inc.
Model number: IMED Model 960A
Serial number: AR960-4749B
Military item number: NA

****

Conducted Emissions Tests

CE01
Testing configuration(s): NA
Performance (pass/fail): NA

Comments: No dc conductors

CE02
Testing configuration(s): Operating on copper work bench.
Performance (pass/fail): Pass

Comments: No signal failures.

CE04
Testing configuration(s): Operating on copper work bench.
Performance (pass/fail): Pass

Comments: No signal failures.

Conducted Susceptibility Tests

CS02
Testing configuration(s): Operating on test bench, connected to test jig.
Performance (pass/fail): Pass

Comments: Not susceptible to test signals on power conductors.

CS06 Testing configuration(s): Operating on counter top.
Performance (pass/fail): Pass

Comments: not susceptible to test spikes

Radiated Emissions Tests

RE02 Testing configuration(s): Operating on wooden test stand in the EMC chamber, ac and battery power.
Performance (pass/fail): Fail

Comments: NB failures 0.9 to 33.6 dB over specifications in range 6.26 to 52.9 MHz; BB failures of 0.5 to 17.8 dB over specification in range 14 to 16.875 MHz.

Radiated Susceptibility Tests

RS03 Testing configuration(s): Operating on the wooden test stand in the EMC chamber.
Performance (pass/fail): Pass

Comments: Not susceptible to test signals.

3.3 CRITERIA, SIGNIFICANT PROBLEMS, AND SUGGESTED IMPROVEMENTS

3.3.1 Criteria

Item No.	Criteria (source)	Remarks	Applicable subparagraph
1	The physical inventory is conducted solely for investigation and documentation.	NA	2.1.2.1
2	The IMED Model 960A will display consistent and accurate measurements.	met	2.1.2.2
3	Verify manufacturer's specified full power internal battery life expectancy of 10 hours.	met	2.2.2
4	The IMED Model 960A will meet the limits established in NFPA 99 for electrical safety of medical equipment.	met	2.3.2
5	The IMED Model 960A will be rated satisfactory in all major categories of the evaluation. These include: Visual displays, controls, maintainability, conductors, fasteners, test points, test equipment, fuses and circuit breakers, labels and coding, and safety.	met	2.4.2
6	The IMED Model 960A will demonstrate proper operation while exposed to an altitude equivalency of 15,000 feet above sea level.	met	2.5.2
7	The IMED Model 960A will remain operational while exposed to vibrational stresses.	met	2.6.2
8	The IMED Model 960A will remain operational during the high temperature operation check.	met	2.7.2.1

9	The IMED Model 960A will remain operational after the high temperature storage.	met	2.7.2.2
10	The IMED Model 960A will remain operational during the low temperature operation check.	met	2.8.2.1
11	The IMED Model 960A will remain operational after the low temperature storage.	met	2.8.2.2
12	The IMED Model 960A will remain operational while exposed to a high humidity.	met	2.9.2
13	The IMED Model 960A will not produce emissions in excess of the limits set forth in MIL-STD-461A Notice 4, paragraph 6.13.	partially met	2.10.2.1
14	The IMED Model 960A will not malfunction when it is subjected to radiated fields as specified in MIL-STD-461A, Notice 4, paragraph 6.20.	met	2.10.2.2
15	The IMED Model 960A will not conduct emissions in excess of the limits set forth in MIL-STD-461A, Notice 4, paragraph 6.2.	met	2.10.2.3
16	The IMED Model 960A will not malfunction when it is subjected to conducted emissions as specified in MIL-STD-461A, Notice 4, paragraph 6.7 and 6.10.	met	2.10.2.4
17	The flight surgeon will be able to operate the IMED Model 960A without physical or functional restrictions aboard the aircraft.	met	2.11.2.1
18	The IMED Model 960A will not radiate EMI to disrupt or interfere with the other equipment or systems aboard the aircraft.	met	2.12.2.2

19	The aircraft will not radiate EMI to disrupt or interfere with the IMED Model 960A.	met	2.12.2.3

3.3.2 Significant problems which require corrective action

None

3.3.3 Suggested improvements

None

3.4 REFERENCES

3.4.1 Department of Defense. 1971. EMI characteristics, requirements for equipment. Washington, DC. MIL-STD-461A, Notice 4. February.

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3.4.3 Department of Defense. 1983. Environmental test methods and engineering guidelines. Washington, DC. MIL-STD-810D. July.

3.4.4 Department of the Army. 1987. Maintenance management procedures for medical equipment. Washington, DC. TB 38-750-2. April.

3.4.5 Underwriters Laboratory's, Inc. 1978. Standard for safety, medical and dental equipment. Chicago, Illinois. UL-544.

3.4.6 Department of Defense. 1989. Human engineering design criteria for military systems, equipment, and facilities. Washington, DC. MIL-STD-1472D. March.

3.4.7 Association for the Advancement of Medical Instruments. 1988. Human factors engineering guidelines and preferred practices for the design of medical devices. Arlington, Virginia. AAMI-HE-1988. February.

3.4.8 National Fire Protection Association. 1987. Standard for health care facilities. Quincy, Massachusetts. NFPA 99. February.

3.4.9 IMED Inc. 1982. 960 Volumetric infusion pump operation and maintenance manual. San Diego, California. P/N 960-9001.

3.4.10 Department of the Army. 1982. Environmental protection and enhancement. Washington, DC. AR 200-1. June.

3.5 ABBREVIATIONS

ac	alternate current
AVSCOM	Army Aviation Systems Command
AWR	airworthiness release
BB	broadband
CAAF	Cairns Army Airfield
dc	direct current
EMC	electromagnetic compatibility
EMI	electromagnetic interference
fpm	feet per minute
GFE	government furnished equipment
Gpk	gravity, peak
G(rms)	gravity (root mean square)
Hz	hertz
IAW	in accordance with
ITOP	in-flight test operating procedure
IMED 960A	IMED Inc. Volumetric Infusion Pump
IV	intravenous
kHz	kilohertz
LCD	liquid crystal display
LED	light emitting diode
LISN	line impedance stabilization network
MEDEVAC	medical evacuation
MHz	megahertz
MIL-STD	military standard
mL	milliliter
mm	millimeter
mmHg	millimeters of Mercury
MSL	mean sea level
NFPA	National Fire Prevention Association
NB	narrowband
NBC	nuclear, biological and chemical
NOE	nap-of-the-earth
NVG	night vision goggle
RF	radio frequency
RFI	radio frequency interference
RH	relative humidity

TB	technical bulletin
TFT	technical feasibility testing
T & E	test and evaluation
UES	Universal Energy Systems, Inc.
USAARL	U.S. Army Aeromedical Research Laboratory
V/m	volts per meter

3.6 LIST OF MANUFACTURERS

3.6.1 IMED Corporation
9925 Carroll Canyon Road
San Diego, CA 92131

3.6.2 Neurodyne-Dempsey, Inc.
200 Arrowhead Drive
Carson City, NV 89701

3.6.3 Tenney Engineering, Inc.
1090 Springfield Road
P.O. box 3142
Union, NJ 07083

3.6.4 Unholtz-Dickey Corporation
6 Brookside Drive
Wallingford, CT 06492

3.6.5 Solar Electronics Company
901 North Highland Avenue
Hollywood, CA 90038

3.6.6 Tektronix, Inc.
P.O. Box 500
Beaverton, OR 97077

3.7 DISTRIBUTION LIST

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Fort Monmouth, NJ 07703-5304

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Commanding Officer, Naval Medical
Research and Development Command
National Naval Medical Center
Bethesda, MD 20814-5044

Deputy Director, Defense Research
and Engineering
ATTN: Military Assistant
for Medical and Life Sciences
Washington, DC 20301-3080

Commander, U.S. Army Research
Institute of Environmental Medicine
Natick, MA 01760

U.S. Army Avionics Research
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Warminster, PA 18974

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Aberdeen Proving Ground,
MD 21010-5425

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Research and Development Command
ATTN: SGRD-RMS (Ms. Madigan)
Fort Detrick, Frederick, MD 21702-5012

Director
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Washington, DC 20307-5100

HQ DA (DASG-PSP-O)
5109 Leesburg Pike
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MD 21005-5071

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21010--5423

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SGRD-UIZ-C
Fort Detrick, Frederick, MD 21702

Director, Biological
Sciences Division
Office of Naval Research
600 North Quincy Street
Arlington, VA 22217

Commander
U.S. Army Materiel Command
ATTN: AMCDE-XS
5001 Eisenhower Avenue
Alexandria, VA 22333

Commandant
U.S. Army Aviation
Logistics School ATTN: ATSQ-TDN
Fort Eustis, VA 23604

Headquarters (ATMD)
U.S. Army Training
and Doctrine Command
Fort Monroe, VA 23651

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Institute Library
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U.S. Central Command
MacDill Air Force Base FL 33608

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(AUL/LSE)
Maxwell Air Fore Base, AL 36112

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of Technology (AFIT/LDEE)
Building 640, Area B
Wright-Patterson
Air Force Base, OH 45433

Henry L. Taylor
Director, Institute of Aviation
University of Illinois-Willard Airport
Savoy, IL 61874

COL Craig L. Urbauer, Chief
Office of Army Surgeon General
National Guard Bureau
Washington, DC 50310-2500

Commander
U.S. Army Aviation Systems Command
ATTN: SGRD-UAX-AL (MAJ Gillette)
4300 Goodfellow Blvd., Building 105
St. Louis, MO 63120

U.S. Army Aviation Systems Command
Library and Information Center Branch
ATTN: AMSAV-DIL
4300 Goodfellow Boulevard
St. Louis, MO 63120

Federal Aviation Administration
Civil Aeromedical Institute
Library AAM-400A
P.O. Box 25082
Oklahoma City, OK 73125

Commander
U.S. Army Academy
of Health Sciences
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Fort Sam Houston, TX 78234

Commander
U.S. Army Institute of Surgical Research
ATTN: SGRD-USM (Jan Duke)
Fort Sam Houston, TX 78234-6200

AAMRL/HEX
Wright-Patterson
Air Force Base, OH 45433

John A. Dellinger,
Southwest Research Institute
P. 0. Box 28510
San Antonio, TX 78284

Product Manager
Aviation Life Support Equipment
ATTN: AMCPM-ALSE
4300 Goodfellow Boulevard
St. Louis, MO 63120-1798

Commander
U.S. Army Aviation
Systems Command
ATTN: AMSAV-ED
4300 Goodfellow Boulevard
St. Louis, MO 63120

Commanding Officer
Naval Biodynamics Laboratory
P.O. Box 24907
New Orleans, LA 70189-0407

Assistant Commandant
U.S. Army Field Artillery School
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Fort Sill, OK 73503-0312

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U.S. Army Health Services Command
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Fort Sam Houston, TX 78234-6000

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U.S. Army Research and Technical Labs
Ames Research Center, M/S 215-1
Moffett Field, CA 94035

Sixth U.S. Army
ATTN: SMA
Presidio of San Francisco, CA 94129

Commander
U.S. Army Aeromedical Center
Fort Rucker, AL 36362

U.S. Air Force School
of Aerospace Medicine
Strughold Aeromedical Library Technical
Reports Section (TSKD)
Brooks Air Force Base, TX 78235-5301

Dr. Diane Damos
Department of Human Factors
ISSM, USC
Los Angeles, CA 90089-0021

U.S. Army White Sands
Missile Range
ATTN: STEWS-IM-ST
White Sands Missile Range, NM 88002

U.S. Army Aviation Engineering
Flight Activity
ATTN: SAVTE-M (Tech Lib) Stop 217
Edwards Air Force Base, CA 93523-5000

Ms. Sandra G. Hart
Ames Research Center
MS 262-3
Moffett Field, CA 94035

Commander, Letterman Army Institute
of Research
ATTN: Medical Research Library
Presidio of San Francisco, CA 94129

COL Eugene S. Channing, O.D.
Brooke Army Medical Center
ATTN: HSHE-EAH-O
Fort Sam Houston, TX 78234-6200

Commander
U.S. Army Medical Materiel
Development Activity
Fort Detrick, Frederick, MD 21702-5009

Commander
U.S. Army Aviation Center
Directorate of Combat Developments
Building 507
Fort Rucker, AL 36362

U. S. Army Research Institute
Aviation R&D Activity
ATTN: PERI-IR
Fort Rucker, AL 36362

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U.S. Army Safety Center
Fort Rucker, AL 36362

U.S. Army Aircraft Development
Test Activity
ATTN: STEBG-MP-P
Cairns Army Air Field
Fort Rucker, AL 36362

Commander U.S. Army Medical Research
and Development Command
ATTN: SGRD-PLC (COL Sedge)
Fort Detrick, Frederick, MD 21702

MAJ John Wilson
TRADOC Aviation LO
Embassy of the United States
APO New York 09777

Netherlands Army Liaison Office
Building 602
Fort Rucker, AL 36362

British Army Liaison Office
Building 602
Fort Rucker, AL 36362

Italian Army Liaison Office
Building 602
Fort Rucker, AL 36362

Directorate of Training Development
Building 502
Fort Rucker, AL 36362

Chief
USAHEL/USAAVNC Field Office
P. O. Box 716
Fort Rucker, AL 36362-5349

Commander U.S. Army Aviation Center
and Fort Rucker
ATTN: ATZQ-CG
Fort Rucker, AL 36362

Commander/President
TEXCOM Aviation Board
Cairns Army Air Field
Fort Rucker, AL 36362

MAJ Terry Newman
Canadian Army Liaison Office
Building 602
Fort Rucker, AL 36362

German Army Liaison Office
Building 602
Fort Rucker, AL 36362

LTC Patrice Cottebrune
French Army Liaison Office
USAAVNC (Building 602)
Fort Rucker, AL 36362-5021

Brazilian Army Liaison Office
Building 602
Fort Rucker, AL 36362

Australian Army Liaison Office
Building 602
Fort Rucker, AL 36362

Dr. Garrison Rapmund
6 Burning Tree Court
Bethesda, MD 20817

Commandant Royal Air Force
Institute of Aviation Medicine
Farnborough Hants UK GU14 65Z
Dr. A. Kornfield, President
Biosearch Company
3016 Revere Road
Drexel Hill, PA 29026

Commander
U.S. Army Biomedical Research
and Development Laboratory
ATTN: SGRD-UBZ-I
Fort Detrick, Frederick, MD 21702

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Redstone Scientific Information Center
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U.S. Army Research and Technology
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Propulsion Laboratory MS 302-2
NASA Lewis Research Center
Cleveland, OH 44135

Dr. H. Dix Christensen
Bio-Medical Science Building, Room 753
Post Office Box 26901
Oklahoma City, OK 73190

Dr. Christine Schlichting
Behavioral Sciences Department
Box 900, NAVUBASE NLON
Groton, CT 06349-5900

Commandant
Academy of Health Sciences
ATTN: HSHA-COM (LTC Huether)
Fort Sam Houston, TX 78234

U.S. Air Force Armament
Development and Test Center
Eglin Air Force Base, FL 32542

COL Eugene S. Channing, O.D.
Brooke Army Medical Center
ATTN: HSHE-EAH-O
Fort Sam Houston, TX 78234-6200