

# AD-A237 446



## MENTATION PAGE

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JUN 20 1989  
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**TECHNOLOGY INSERTION-ENGINEERING SERVICES  
PROCESS CHARACTERIZATION  
TASK ORDER NO. 1**

**BOOK 5 OF 5**

**DATABASE DOCUMENTATION BOOK**

**OO-ALC**

**MANPWW**

**(MAIN LANDING GEAR - PROFILES)**

**CONTRACT SUMMARY REPORT  
15 DECEMBER 1989**

**CONTRACT NO. F33600-88-D-0567  
CDRL SEQUENCE NO. B008**

**MCDONNELL DOUGLAS**

*McDonnell Douglas Missile Systems Company  
St. Louis, Missouri 63166-0516 (314) 232-0232*

Distribution Statement A. Approved for public release:  
distribution is unlimited.

**91-02807**



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# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC      SHEET 2 OF 2

PCN 26338A WCD 36012A WCD DATE 89091

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	QTY.	%		HRS.
180	MAN PNA	MAG	.10	TRANSIT			OVHD	1		FL 0002	1	.05	FMPT STA 8A BLOG SOS	
				PROCESS							CE 10	1		
				PROCESS			DB09	1				PM 6671	1	
190	MAN PNA	FPI	.10	TRANSIT				1				.05	STA 26A BLOG SOS	
				PROCESS							CE 15	1	1.09	
				PROCESS			DB09	1				PM SB19P	1	1.09
220	MAN PNA	MAG	.10	TRANSIT			OVHD	1		FL 0002	1	.05	FMPT STA 8A BLOG SOS	
				PROCESS							CE 10	1		
				PROCESS			DB09	1				PM 6671	1	
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

B-52 M26

OPERATIONAL PROFILE

NAME Turner ALC 00 DATE 6-13-89 RCC MANPARS WCD DATE 89046 SHEET 1 OF 1

PCH NSN P/N 17142A WCD 16001N

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	TIME REQUIRED %	HRS.	TIME REQUIRED %	
525	MAN PARS	None	1.00	TRANSIT			1				505
				SETUP			1	.99		.99	
				PROCESS			1	3.02		3.02	
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

B-5-ALC

OPERATIONAL PROFILE

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NAME <u>Turner</u>		ALC	DATE	RCC	MAN/REG	SHEET	OF						
PCN		NSN	PIN	WCD	WCD DATE	EQUIPMENT							
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER	EQUIPMENT CODE	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					%	HRS.							SKILL CODE/LEVEL
60	MAN			TRANSIT			1A		1		.02		
	FRA	Repe	.05	SETUP			1A	PM 7218	1		1.01	1.01	
				PROCESS			1A	PM 7218	1		1.06	1.06	
65	MAN			TRANSIT			1A		1		.02		
	FRA	Repe	.05	SETUP			1A	PM 7218	1		1.01	1.01	
				PROCESS			1A	PM 7218	1		1.06	1.06	
70	MAN			TRANSIT			1A		1		.02		
	FRA	Repe	.05	SETUP			1A	PM 7218	1		1.01	1.01	
				PROCESS			1A	PM 7218	1		1.09	1.09	
80	MAN			TRANSIT			1A		1		.02		
	FRA	Reps	.15	SETUP			1A	PM 7218	1		1.01	1.01	
				PROCESS			1A	PM 7218	1		1.78	1.78	
100	MAN			TRANSIT			1A		1		.02		
	FRA	Repe	.02	SETUP			1A	PM 7218	1		1.01	1.01	
				PROCESS			1A	PM 7218	1		1.19	1.19	

CB

# OPERATIC PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 2 OF 11

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		TIME REQUIRED		EQUIPMENT		DATA SOURCE COMMENTS			
						%	HRS.	QTY.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE		QTY.	%	HRS.
						WCD	WCD	WCD	WCD	WCD	WCD	WCD	WCD		WCD	WCD	
110	MAN		hepe	.05	TRANSIT			1	JA 11	1	.02						
	PRA				SETUP			1	JA 11	1	1.04	PM 7218	1	1.04			
					PROCESS			1	JA 11	1	1.91	PM 7218	1	1.91			
126	MAN				TRANSIT			1	JA 09	1	.02			Bench			
	PRA		hepe	.05	SETUP			1	JA 09	1	1.04						
					PROCESS			1	JA 09	1	1.07						
130	MAN				TRANSIT			1	JA 09	1	.02			Bench			
	PRA		hepe	.05	SETUP			1	JA 09	1	1.04						
					PROCESS			1	JA 09	1	1.06						
240	MAN				TRANSIT			1	JA 09	1	.02						
	PRA		hepe	.22	SETUP			1	JA 11	1	1.01	PM 7218	1	1.01			
					PROCESS			1	JA 11	1	0.97	PM 7218	1	0.97			
260	MAN				TRANSIT			1	JA 11	1	.02						
	PRA		hepe	.50	SETUP			1	JA 11	1	1.01	PM 7218	1	1.04			
					PROCESS			1	JA 11	1	0.93	PM 7218	1	0.93			

# OPERATIC PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 3 OF 11

PCN MSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		WCD DATE		EQUIPMENT		DATA SOURCE COMMENTS		
						%	HRS.	QTY.	SKILL CODE/ LEVEL	TIME REQUIRED		QTY.	EQUIPMENT CODE		TIME REQUIRED	
										%	HRS.				%	HRS.
280	MAN		Repe		TRANSIT			1	JA 11							
	RAA			30	SETUP			1	JA 11	02						
					PROCESS			1	JA 11	02						
300	MAN		Repe		TRANSIT			1	JA 11							
	RAA			43	SETUP			1	JA 11	02						
					PROCESS			1	JA 11	02						
320	MAN		Repe		TRANSIT			1	JA 11							
	RAA			15	SETUP			1	JA 11	02						
					PROCESS			1	JA 11	02						
340	MAN		Repe		TRANSIT			1	JA 11							
	RAA			22	SETUP			1	JA 11	02						
					PROCESS			1	JA 11	02						
360	MAN		Repe		TRANSIT			1	JA 11							
	RAA			05	SETUP			1	JA 11	02						
					PROCESS			1	JA 11	02						

# OPERATIC PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 1 OF 11

PCN NSN P/N	WCD _____ WCD DATE _____										DATA SOURCE COMMENTS					
	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MAPPOWER		EQUIPMENT						
						%	HRS.	QTY.	%	HRS.		EQUIPMENT CODE	QTY.	%	HRS.	
380	MAN				TRANSIT			1								
	PAA		Repa	.05	SETUP			1			PM 721K	1		1.04		
					PROCESS			1			PM 721K	1		.72		
400	MAN				TRANSIT			1								
	PAA		Repa	.05	SETUP			1			PM 721K	1		1.04		
					PROCESS			1			PM 721K	1		.73		
420	MAN				TRANSIT			1								
	PAA		Repa	.05	SETUP			1			PM 721K	1		1.04		
					PROCESS			1			PM 721K	1		2.15		
425	MAN				TRANSIT			1								
	PAA		Repa	.08	SETUP			1			PM 721K	1		.28		
					PROCESS			1			PM 721K	1		.12		
430	MAN				TRANSIT			1								
	PAA		Repa	.05	SETUP			1			PM 721K	1		.28		
					PROCESS			1			PM 721K	1		.52		

Bench  
Bench



# OPERATIC PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 5 OF 11

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
						%	HRS.	QTY.	SKILL CODE/ LEVEL	TIME REQUIRED		QTY.	EQUIPMENT CODE		TIME REQUIRED	
										%	HRS.				%	HRS.
440	MAX		Repe		TRANSIT			1	JAG						Bench	
	GRA			.05	SETUP			1	JAG							
					PROCESS			1	JAG							
443	MAX		Repe		TRANSIT			1	JAG						Bench	
	GRA			.05	SETUP			1	JAG							
					PROCESS			1	JAG							
446	MAX		Repe		TRANSIT			1	JAG						Bench	
	GRA			.05	SETUP			1	JAG							
					PROCESS			1	JAG							
46C	MAX		Repe		TRANSIT			1	JAG						Bench	
	GRA			.05	SETUP			1	JAG							
					PROCESS			1	JAG							
47D	MAX		Repe		TRANSIT			1	JAG						Bench	
	GRA			.05	SETUP			1	JAG							
					PROCESS			1	JAG							

# OPERATIC PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD \_\_\_\_\_ WCD DATE \_\_\_\_\_ SHEET 6 OF 11

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	%	
480	MAN			TRANSIT			1					Bench
	PRA	Rezm	.05	SETUP			1					
				PROCESS			1					
490	MAN			TRANSIT			1					Bench
	PRA	Repe	.05	SETUP			1					
				PROCESS			1					
500	MAN			TRANSIT			1					Bench
	PRA	Rezm	.05	SETUP			1					
				PROCESS			1					
502	MAN			TRANSIT			1					Bench
	PRA	Rezm	.05	SETUP			1					
				PROCESS			1					
505	MAN			TRANSIT			1					
	PRA	Max h	.15	SETUP			1					
				PROCESS			1					

# OPERATION PROFILE

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NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD \_\_\_\_\_ WCD DATE \_\_\_\_\_ SHEET 7 OF 11

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.	
506		MAN	Mech	.15	TRANSIT			1						
		PRA			SETUP			1						
					PROCESS			1						
508		MAN	Wick	.79	TRANSIT			1						Bench
		PRA			SETUP			1						
					PROCESS			1						
525		MAN	Poli	.79	TRANSIT			1						Bench
		PRA			SETUP			1						
					PROCESS			1						
610		MAN	Mech	.68	TRANSIT			1						
		PRA			SETUP			1						
					PROCESS			1						
615		MAN	Mech	.05	TRANSIT			1						
		PRA			SETUP			1						
					PROCESS			1						

# OPERATIONAL PROFILE

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NAME _____		ALC _____		DATE _____		RCC _____		SHEET 8 OF 11					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.		EQUIPMENT CODE	
													TIME REQUIRED
650	MAN	Inst.	.05	TRANSIT			1						
	PRA			SETUP			1						
				PROCESS			1						
675	MAN	Mech	.65	TRANSIT			1						
	PRA			SETUP			1						
				PROCESS			1						
680	MAN	Inst.	.65	TRANSIT			1						
	PRA			SETUP			1						
				PROCESS			1						
690	MAN	Mech	.65	TRANSIT			1						
	PRA			SETUP			1						
				PROCESS			1						
700	MAN	Inst.	.65	TRANSIT			1						
	PRA			SETUP			1						
				PROCESS			1						

# OPERATION PROFILE

B

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD DATE \_\_\_\_\_ SHEET 9 OF 11

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
						%	HRS.	QTY.	%	HRS.	QTY.	
710	MAN				TRANSIT			1				
	PAA		Mech	.65	SETUP		.50	1		PM S288	1	.50
					PROCESS		1.02	1		PM S288	1	1.02
720	MAN				TRANSIT		.02	1				Bench
	PAA		Trust	.65	SETUP		.19	1				
					PROCESS		.84	1				
730	MAN				TRANSIT		.02	1				
	PAA		Mech	.65	SETUP		.50	1		PM S288	1	.50
					PROCESS		1.85	1		PM S288	1	1.85
740	MAN				TRANSIT		.02	1				Bench
	PAA		Trust	.93	SETUP		.19	1				
					PROCESS		.52	1				
750	MAN				TRANSIT		.02	1				
	PAA		Mech	.93	SETUP		.50	1		PM S288	1	.50
					PROCESS		.59	1		PM S288	1	.59

B

# OPERATING PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 10 of 11

PCN NSN PIN	WCD DATE										EQUIPMENT			DATA SOURCE COMMENTS			
	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.		TIME REQUIRED		
						%	HRS.			%	HRS.				%	HRS.	
760	MAN					TRANSIT		JA 10	1		.02						Bench
	RAA		Inst.	.93		SETUP		JA 10	1		.19						
						PROCESS		JA 10	1		.52						
770	MAN					TRANSIT		JA 10	1		.02						
	RAA		Mach	.93		SETUP		JA 10	1		.50	PM 5288	1		.50		
						PROCESS		JA 10	1		.204	PM 5288	1		.204		
780	MAN					TRANSIT		JA 10	1		.02						Bench
	RAA		Inst	.93		SETUP		JA 10	1		.19						
						PROCESS		JA 10	1		.94						
790	MAN					TRANSIT		JA 09	1		.02						Bench
	RAA		Tap	.10		SETUP		JA 09	1		.28						
						PROCESS		JA 09	1		.41						
800	MAN					TRANSIT		JA 09	1		.02						Bench
	RAA		Inst	.93		SETUP		JA 11	1		.31						
						PROCESS		JA 09	1		.19						

# OPERATIC PROFILE

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NAME _____ ALC _____ DATE _____ RCC _____ SHEET <u>11</u> OF <u>11</u>		WCD DATE _____															
		MANPOWER					EQUIPMENT										
PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS		
						%	HRS.		%	HRS.			%	HRS.			
810	MAN				TRANSIT			1		.02							
	PAA		Mech	.68	SETUP			1		.50	PM 5288	1		.50			
						PROCESS			1		2.18	PM 5288	1		2.18		
820	MAN				TRANSIT			1		.02							
	PAA		Inst	.68	SETUP			1		.19							Bench
						PROCESS			1		.61						
840	MAN				TRANSIT			1		.02							
	PAA		Mech	.43	SETUP			1		.50	PM 5288	1		.50			
						PROCESS			1		1.56	PM 5288	1		1.56		
					TRANSIT												
					SETUP												
					PROCESS												
					TRANSIT												
					SETUP												
					PROCESS												

# OPERATION PROFILE

B 2 MAIN OUTER CYLINDER ASSY

NAME: WALTERS CRANFORD ALC 95 DATE: 6-14-89 RCC: MAN PWS SHEET 1 OF     

WCD DATE: 89046

WCD: 160012

PCN: 17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS				
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.		QTY.	EQUIPMENT CODE	%	HRS.
583	MAN PWS	VAPOE	1	TRANSIT			2	WF05	06	1	CE04	100	CHARLES PHINDY VAPOE MASK		
				SETUP											
				PROCESS											.25
587	MAN PWS	BLAST	1	TRANSIT			2	WF05	.25	1	CE04	.25			
				SETUP											
				PROCESS											
587A	MAN PWS	HEAT		TRANSIT			2	WF05	.06	1	CE04	.31	HEAT AND MASK.		
				SETUP											
				PROCESS											
590	MAN PWS	SPRAY		TRANSIT			2	MF11	.08	2	CE01	.08	SPRAY. COOL		
				SETUP											
				PROCESS											
				TRANSIT			2	MF11	1.5	1	PM 7235	3.6	DE MASK SEAL REMOVE Accpt.		
				SETUP											
				PROCESS											
							1	WF11	2.17	1	PM 7235	2.92			



CHARLES PHIPNEY

B 50 OZONE CYLINDER 2 man operation

Degrass 15 min

Load to BAST & BLAST 1.25 hr

Heat up - 15

Set } 1.5 hr

Mask } 2 hr

Spray 1.5 hr

Cool Down 2 hrs

Demask 40 min

~~1.5 hr~~

Soak 45

Remove from system set 1 hr.

16.425  
Total

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED.		6. DATE COMPLETED	
7. PART NUMBER				8. TECH DATA				9. ITEM SERIAL NO.	
10. MODEL-DESIGN-SERIES B 02 MAIN			11. STOCK NUMBER			12. OPTIONAL 17142A			
13. SERIAL NUMBER			14. NOUN OUTER CYLINDER ASSEMBLY						

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "G"
25	527	DESPASE		001 MNR RC	
				002 03	
				003 B601	
26	530	SHOT PEEN I.D. OF OUTBOARD TRUNNION COUNTER BORE TO REMOVE CORROSION AS PER I.D. PARA 2-30 *C/P MOVE		001 MNR RC	
				002 01	
				003 SP01	
26	540	SHOT PEEN EXTERNAL SURFACES COMPLETE. NOTE: 100% COMPLIANCE IS MANDATORY. *C/P MOVE		001 MNR RC	
				002 01	
				003 SP01	
26	550	SHOT PEEN ID IF PITS ARE LESS THAN .006 IN DEPTH .020/.025 SIZE CDW-28 COVERAGE OF 150% TO 400% *C/P MOVE		001 MNR RC	
				002 01	
				003 SP01	
26	560	SHOT PEEN ALL REMORKED AREAS ONLY *C/P MOVE		001 MNR RC	
				002 01	
				003 SP01	
26	565	POLISH ID AFTER SHOT PEEN TO REMOVE 80% TO 95% OF SHOT PEEN DEPRESSION *C/P MOVE		001 MNR RC	
				002 03	
				003 BE01	
26	570	POLISH SHOT PEENED BEARING LANDS LARGE TRUNNION LANDS 4.658/4.660 SMALL TRUNNION LANDS 4.558/4.560 *C/P MOVE		001 MNR RC	
				002 03	
				003 BE01	
26	580	POLISH SHOT PEENED BEARING LANDS STEERING BEARING 10.875/10.879 *C/P MOVE		001 MNR RC	
				002 03	
				003 BE01	
				001 MNR WW	
				002 03	
				003 B612	
				001 MNR WW	
				002 03	
				003 BLC1	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN	
DISPATCH	FUNCTIONAL CODE	A	C	16001N	
		B	D		

16001N WORK CONTROL DOCUMENT (MEDS)

DATE 39046

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2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC RCC		5. DATE SCHED.		6. DATE COMPLETED	
7. PART NUMBER				8. TECH DATA				9. ITEM SERIAL NO.	
10. MODEL DESIGN SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN OUTER CYLINDER ASSY						
18. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
		MACHINE UPPER STEERING JOURNAL USING METCO ALUMINUM TO ALLOW FINAL MACH TO 10.875/10.878 OD 1.810/1.813 WIDTH .09/.12 RADIUS IN SHOULDERS *C/P MOVE					001 MNR MW 002 08 003 F804 005 X8729475		
		MACHINE LOWER JOURNAL USING METCO ALUMINUM TO ALLOW FINAL MACH TO 10.875/10.878 OD 1.810/1.813 WIDTH .09/.12 RADIUS IN SHOULDERS *C/P MOVE					001 MNR MW 002 08 003 F804 005 X8729475		
69	610	MACHINE UPPER STEERING JOURNAL TO 10.875/10.878 OD 1.810/1.812 WIDTH .09/.12 INCH RADIUS IN SHOULDERS 22 GRD FINISH *C/P MOVE					001 MNR RA 002 08 003 LE12 005 X8483422		
69	615	MACHINE LOWER STEERING JOURNAL TO 10.875/10.878 OD 1.810/1.813 WIDTH .09/.12 INCH RADIUS IN SHOULDERS 22 GRD FINISH *C/P MOVE					001 MNR RA 002 08 003 LE13 005 X8483422		
26	620	AMULIZE CYLINDER COMPLETE TYPE II *C/P MOVE					001 MNR AC 002 03 003 A803 005 X7927164		
26	640	ALUMINE REMORDED AREAS ONLY *C/P MOVE					001 MNR AC 002 03 003 TA01		
69	650	FLANGED BUSHINGS INSTALLATION SHALL HAVE A MIN OF 10% FLANGE CONTACT MAX .020 ALLOWABLE GAP. SEAL GAP WITH MIL-S-9802 3-2 2149 REF 481-87-3					001 MNR RA 002 03 003 LE02		
69	675	MACHINE INBOARD TRIPOD LUG BUSHING O.D. TO FIT HOLE P/N 35-24491-21 (CONTINUED)					001 MNR RA 002 03 003 LE02		

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN	
DISPATCH	FUNCTIONAL CODE	A	C	16001N	
		B	D		

U.S. GOVERNMENT PRINTING OFFICE: 1968-0-348-100

# OPERATIONAL PROFILE

B-52 MLS - OUTER CYLINDER (AL)

DR

NAME D. DIVERISS ALC 00 DATE 17 JUN 89 RCC MTANRW SHEET 1 OF 3

WCD 1600 LN WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
5	MAN RW	DIS	1.00	TRANSIT							DISASSEMBLE	
				SETUP								
				PROCESS		100	75		1	100		75
5A	MAN RW	LOAD	1.00	TRANSIT							INTO BASKET & ON CONV.	
				SETUP								
				PROCESS		100	08		1	100		08
5B	MAN RW	TRAN	1.00	TRANSIT							TO UNLOAD SITE	
				SETUP								
				PROCESS						1		100
5C	MAN RW	LOAD	1.00	TRANSIT							O.H. CONV.	
				SETUP								
				PROCESS		100	08		1	100		08
7	MAN RW	CLN	1.00	TRANSIT							ALL CLEAN	
				SETUP								
				PROCESS	100	7.89				1		100

02-

# OPERATION PROFILE

NAME D. DIVELEBISS ALC 00 DATE 17 JUN 89 RCC MTANPGW SHEET 2 OF 3  
 WCD 160001N WCD DATE 89046

17143A

PCN  
NSN  
PIN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/LEVEL	EQUIPMENT CODE	QTY.			%
7A	MTAN PGW	LNLD	1.00	TRANSIT								O.H. CONV TO Roller Conv.	
				SETUP									
				PROCESS									
7B	MTAN PGW	LOAD	1.00	TRANSIT								BLAST TABLE	
				SETUP									
				PROCESS									
9	MAN PGW	CLN	1.00	TRANSIT								BLAST	
				SETUP									
				PROCESS									
9A	MAN PGW	LNLD	1.00	TRANSIT								From BLAST TO Roller CONV.	
				SETUP									
				PROCESS									
9B	MAN PGW	LOAD	1.00	TRANSIT								TO O.H. CONV.	
				SETUP									
				PROCESS									

# OPERATION PROFILE

B-52 MGS - OUTREACH ASSY (A)

NAME D. D. WELLS ALC 05 DATE 17 Jul 85 RCC MANAGED SHEET 3 OF 3

WCD 16001N WCD DATE 89046

17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
					%	HRS.	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.	
30	MAN PGW	LIND	1.00	TRANSIT								LIND O.H. Conv.		
				SETUP										
				PROCESS										
30A	MAN PGW	Insp	1.00	TRANSIT								E&I 50		
				SETUP										
				PROCESS										
30B	MAN PGW	LOAD	1.00	TRANSIT								O.H. Conv.		
				SETUP										
				PROCESS										
10	MAN PGW	Proc	1.00	TRANSIT								Strip ANODIZE		
				SETUP										
				PROCESS										

1215

# OPERATIONAL PROFILE

B-52 MFG - LOWER TRIPPER C/WK (ST)

NAME D. Diverbliss ALC 00 DATE 17 JULY 89 RCC MAN PGW SHEET 1 OF 3

WCD 160050 WCD DATE 89046

17173A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	%	HRS.	QTY.	%		HRS.	
5	MAN PGW	LOAD	1.00	TRANSIT											Work Bench	
				SETUP												
				PROCESS												
5A	MAN PGW	DIS	1.00	TRANSIT												
				SETUP												
				PROCESS												
5B	MAN PGW	LOAD	1.00	TRANSIT											Roller Conv.	
				SETUP												
				PROCESS												
5C	MAN PGW	LOAD	1.00	TRANSIT												
				SETUP												
				PROCESS												
7	MAN PGW	CLW	1.00	TRANSIT											CHEM CLW	
				SETUP												
				PROCESS												

# OPERATIONAL PROFILE

B-52 MFG CORP. JUPITER, FLORIDA

NAME D. DINELEBISS ALC 00 DATE 17 JUL 89 RCC MANPGW SHEET 2 OF 3

WCD 16005N WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
7A	MAN PGW	UNLO	1.000	TRANSIT								ONTO PALLETS ON CARTS FROM O.H. CONV.	
				SETUP									
				PROCESS									
7B	MAN PGW	LOAD	1.000	TRANSIT		KIOS	1					BLAST BOOTH	
				SETUP									
				PROCESS									
9	MAN PGW	CLW	1.000	TRANSIT								BLAST	
				SETUP									
				PROCESS									
9A	MAN PGW	UNLO	1.000	TRANSIT								UNLOAD BLAST BOOT TO FLOOR (pallet) ON CART	
				SETUP									
				PROCESS									
9B	MAN PGW	LOAD	1.000	TRANSIT								O.H. CONV.	
				SETUP									
				PROCESS									



12

# OPERAT PROFILE

NAME D. D. D. D. D. ALC 00 DATE 17 Jun 89 RCC MANPWR SHEET 3 OF 3

WCD 1605N WCD DATE 89046

17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
9C	MAN P6W	TRAN	1.00	TRANSIT								Trans from 0103 TO OVER CONV SECTION	
				SETUP									
				PROCESS									
11	MAN P6W	Proc	1.00	TRANSIT								HEAT 4HRS	
				SETUP									
				PROCESS									
50 <del>20</del>	MAN P6W	UNLO	1.00	TRANSIT								O.H. CONV. To Roller Conv.	
				SETUP									
				PROCESS									
50 <del>20A</del>	MAN P6W	INSP	1.00	TRANSIT								E&I	
				SETUP									
				PROCESS									
50B <del>20B</del>	MAN P6W	LOAD	1.00	TRANSIT								LOAD CONV. O.H. TO MACH SHOP	
				SETUP									
				PROCESS									

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

WCD 1600SN WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	EQUIPMENT CODE	QTY.	%	HRS.		
13	MAN PNA	LOAD	1.0	█											FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	█				1	KI07		PM 0901	1		.05	
				TRANSIT							PM 0901	1		.03	
				█							PM 0901	1		.21	
				PROCESS				1	DB09		PM 6369	1		.21	
13B	MAN PNA	UNLD	1.0	█							PM 0901	1		.02	
				TRANSIT											
				█							PM 0901	1		.05	
				PROCESS				1	KI07		FL 0002	1		.05	
				TRANSIT					OVHD						TEST FOR HARNESS
SZ	MAN PNA	HARD	1.0	█											
				PROCESS				1	DN10					.20	
				TRANSIT											
				█							FL 0002	1		.05	
				PROCESS				1	OVHD						FMPI STA 8A
210	MAN PNA	MAG	1.0	█							CE 10	1		.21	BLOG 505
				PROCESS							PM 6671	1		.21	

# OPERATIONAL PROFILE

NAME Turner ALC 00 DATE 6-17-89 RCC MANPRA WCD DATE 89046 SHEET 1 OF 4

PCN 17142A WCD 16066N WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	%	
80	MAN			TRANSIT			1					Bench
	PRA	Remo	.15	SETUP			1					
				PROCESS			1					
100	MAN			TRANSIT			1					Bench
	PRA	Repa	.15	SETUP			1					
				PROCESS			1					
120	MAN			TRANSIT			1					Bench
	PRA	Repa	.59	SETUP			1					
				PROCESS			1					
140	MAN			TRANSIT			1					Bench
	PRA	Repa	.42	SETUP			1					
				PROCESS			1					
160	MAN			TRANSIT			1					Bench
	PRA	Repa	.59	SETUP			1					
				PROCESS			1					

# OPERATION PROFILE

JB

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 3 OF 4		WCD _____ WCD DATE _____											
PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED HRS.	DATA SOURCE COMMENTS
						%	HRS.	QTY.	%	HRS.	QTY.		
259	MAN PRA		Mach	.92	TRANSIT			1				.02	
					SETUP			1			1	.50	
					PROCESS			1			1	1.07	
260	MAN PRA		Inst.	.92	TRANSIT			1				.02	Bench
					SETUP			1			1	.19	
					PROCESS			1			1	.08	
265	MAN PRA		Home	.92	TRANSIT			1				.02	Bench
					SETUP			1			1	.56	
					PROCESS			1			1	.30	
275	MAN PRA		Mach	.92	TRANSIT			1				.02	
					SETUP			1			1	.50	
					PROCESS			1			1	1.22	
280	MAN PRA		Inst.	.92	TRANSIT			1				.02	Bench
					SETUP			1			1	.19	
					PROCESS			1			1	.08	

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD DATE \_\_\_\_\_ SHEET 3 OF 4

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %
285	MAN	None	.92	TRANSIT			1	.02			Bench	
	PAA			SETUP			1	.56				
				PROCESS			1	.30				
295	MAN	Mach	.84	TRANSIT			1	.02				
	PAA			SETUP			1	.50	1	.50		Pm 3478
				PROCESS			1	.54	1	.54		Pm 3478
300	MAN	Inst.	.84	TRANSIT			1	.02			Bench	
	PAA			SETUP			1	.19				
				PROCESS			1	.63				
305	MAN	None	.84	TRANSIT			1	.02			Bench	
	PAA			SETUP			1	.56				
				PROCESS			1	.30				
310	MAN	Mach	1.00	TRANSIT			1	.02				
	PAA			SETUP			1	.50	1	.50		Pm 3478
				PROCESS			1	.95	1	.95		Pm 3478

# OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC      SHEET 1 OF 1

WCD 16001A WCD DATE 89096

OPERATION NUMBER 17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.		EQUIPMENT CODE
1S	MAN PGW	LOAD	1.0	PROCESS			KI07	1	PM 0901	1		.05
												.05
1SA	MAN PNA	FPI	.75	PROCESS			DB09	2	PM 0679E	1		.07
												1.05
1SB	MAN PNA	FPI	.25	PROCESS			DB09	1	PM 0679E	1		.02
												1.10
1SC	MAN PGW	UNLD	1.0	PROCESS			KI07	1	PM 0901	1		.09
												.05
5Z3	MAN PNA	FPI	1.0	PROCESS			DB09	1	FL 0002	1		.05
												1.09
												STA 26A
												BLDG 505

# OPERATIC PROFILE

(Signature)

NAME Turner ALC 02 DATE 6-12-89 RCC MANPRA SHEET 1 OF 4

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
						%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.
						WCD	WCD DATE	WCD	WCD DATE					
100	MAN PRA	Prep	.50	TRANSIT			1							
				SETUP			1	104		PM 7215	1	104		
				PROCESS			1	105		PM 7206	1	105		
120	MAN PRA	Prep	.05	TRANSIT			1	102		PM	1			
				SETUP			1	104		PM 2577	1	104		
				PROCESS			1	146		PM 2577	1	146		
140	MAN PRA	Rewo	.05	TRANSIT			1	02						
				SETUP			1	28						
				PROCESS			1	40				Bench		
150	MAN PRA	Mod1	.05	TRANSIT			1	02		PM				
				SETUP			1	56		PM 2577	1	56		
				PROCESS			1	45		PM 2577	1	45		
160	MAN PRA	Prep2	.47	TRANSIT			1	02						
				SETUP			1	50		PM 2577	1	50		
				PROCESS			1	45		PM 2577	1	45		

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD \_\_\_\_\_ WCD DATE \_\_\_\_\_ SHEET 2 OF 4

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.		TIME REQUIRED	
							MANDATORY FLOW HOURS %	%				HRS.	%
165	MAN RAA	Drill	.47	TRANSIT	JA 10	1	.02						
				SETUP	JA 10	1	.56	PM 257	1	.56			
				PROCESS	JA 10	1	.45	PM 257	1	.45			
220	MAN RAA	Repe	.62	TRANSIT	JA 10	1	.02						
				SETUP	JA 10	1	.03	PM 257	1	.03			
				PROCESS	JA 10	1	1.25	PM 257	1	1.25			
240	MAN RAA	Repe	.25	TRANSIT	JA 10	1	.02						
				SETUP	JA 10	1	.56	PM 257	1	.56			
				PROCESS	JA 10	1	.96	PM 257	1	.96			
260	MAN RAA	Repe	.68	TRANSIT	JA 10	1	.02						
				SETUP	JA 10	1	.56	PM 257	1	.56			
				PROCESS	JA 10	1	.95	PM 257	1	.95			
270	MAN RAA	Repe	.65	TRANSIT	JA 10	1	.02						
				SETUP	JA 10	1	1.04	PM 7215	1	1.04			
				PROCESS	JA 10	1	1.95	PM 7215	1	1.95			



# OPERATING PROFILE

CB

NAME _____ ALC _____ DATE _____		RCC _____		SHEET <u>3</u> OF <u>4</u>												
PCN _____		NSN _____		PIN _____												
WCD _____		MANPOWER _____		EQUIPMENT _____												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DAT. SOURCE COMMENTS		
								%	HRS.			%	HRS.			
272	MAN	Mech	1.05	TRANSIT		JA 10	1		.02							
	PAA			SETUP		JA 10	1		1.04	PM 72.5	1		1.04			
				PROCESS		JA 10	1		1.35	PM 72.5	1		1.35			
940	MAN	Inse	1.00	TRANSIT		JA 10	1		.02							
	PAA			SETUP		JA 10	1		.50	PM 0080	1		.50			
				PROCESS		JA 10	1		.40	PM 0085	1		.40			
945	MAN	Just	1.00	TRANSIT		JA 09	1		.02						Bench	
	PAA			SETUP		JA 09	1		.19							
				PROCESS		JA 09	1		.08							
949	MAN	Mech	1.00	TRANSIT		JA 10	1		.02							
	PAA			SETUP		JA 10	1		.50	PM 0085	1		.50			
				PROCESS		JA 10	1		.21	PM 0085	1		.21			
950	MAN	Just	1.00	TRANSIT		JA 09	1		.02						Bench	
	PAA			SETUP		JA 09	1		.19							
				PROCESS		JA 09	1		.19							

# OPERATION PROFILE

25

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD DATE \_\_\_\_\_ SHEET 4 of 4

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.
959	MAN PRA	Mech	1.00	TRANSIT			1						
				SETUP			1						
				PROCESS			1						
960	MAN PRA	Just	1.00	TRANSIT			1						
				SETUP			1						
				PROCESS			1						
				TRANSIT			1						
				SETUP			1						
				PROCESS			1						
				TRANSIT			1						
				SETUP			1						
				PROCESS			1						
				TRANSIT			1						
				SETUP			1						
				PROCESS			1						
				TRANSIT			1						
				SETUP			1						
				PROCESS			1						
				TRANSIT			1						
				SETUP			1						
				PROCESS			1						

# OPERATION PROFILE

(2)

NAME <u>Turner</u> ALC <u>00</u> DATE <u>6-13-87</u> RCC <u>MAN PRB</u> SHEET <u>1</u> OF <u>3</u>		WCD <u>16002N</u> WCD DATE <u>87076</u>											
PCN NSN PN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
						MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %
375	MAN PRB		Grin	.37	TRANSIT	JA 11	1	.02					SOS
					SETUP	JA 11	1	1.06		1	1.06		
					PROCESS	JA 11	1	8.66		1	8.66		
390	MAN PRB		Grin	.28	TRANSIT	JA 11	1	.02					SOS
					SETUP	JA 11	1	1.06		1	1.06		
					PROCESS	JA 11	1	1.30		1	1.30		
405	MAN PRB		Grin	.37	TRANSIT	JA 11	1	.02					SOS
					SETUP	JA 11	1	1.06		1	1.06		
					PROCESS	JA 11	1	1.30		1	1.30		
420	MAN PRB		Grin	.37	TRANSIT	JA 11	1	.02					SOS
					SETUP	JA 11	1	1.06		1	1.06		
					PROCESS	JA 11	1	1.43		1	1.43		
435	MAN PRB		Grin	.46	TRANSIT	JA 11	1	.02					SOS
					SETUP	JA 11	1	1.06		1	1.06		
					PROCESS	JA 11	1	1.43		1	1.43		

# OPERATIC PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 2 OF 3

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		WCD DATE		EQUIPMENT		DATA SOURCE COMMENTS
						%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	
450	MAN PRB		Rawo	.91	TRANSIT			JA 10	1	.02				
					SETUP			JA 10	1	.28	PM 1313	1		
					PROCESS			JA 10	1	1.97	PM 1313	1		
465	MAN PRB		Grin	.28	TRANSIT			JA 10	1	.02				
					SETUP			JA 10	1	.82	PM 1313	1		.82
					PROCESS			JA 10	1	1.32	PM 1313	1		1.52
495	MAN PRB		Grin	.10	TRANSIT			JA 10	1	.02				
					SETUP			JA 10	1	.82	PM 1313	1		.82
					PROCESS			JA 10	1	8.51	PM 1313	1		8.57
790	MAN PRB		Grin	.37	TRANSIT			JA 11	1	.02				SOS
					SETUP			JA 11	1	1.06		1		1.06
					PROCESS			JA 11	1	12.73		1		12.73
800	MAN PRB		Grin	.28	TRANSIT			JA 11	1	.02				SOS
					SETUP			JA 11	1	1.06		1		1.06
					PROCESS			JA 11	1	1.59		1		1.59
480	MAN PRB		None	.10				JA 09	1	.02				Bench
								JA 09	1	.50				1.50
								JA 09	1	1.45				1.45



# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD DATE \_\_\_\_\_ SHEET 3 OF 3

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.	QTY.	EQUIPMENT CODE	
810	MAN	Grin	.37	TRANSIT			1	JA 11					SOS
	PRB			SETUP			1	JA 11			1.06	1.06	
				PROCESS			1	JA 11			1.59	1.59	
820	MAN	Grin	.37	TRANSIT			1	JA 11					SOS
	PRB			SETUP			1	JA 11			1.06	1.06	
				PROCESS			1	JA 11			2.09	2.09	
830	MAN	Grin	.46	TRANSIT			1	JA 11					SOS
	PRB			SETUP			1	JA 11			1.06	1.06	
				PROCESS			1	JA 11			2.09	2.09	
840	MAN	Grin	.28	TRANSIT			1	JA 10					
	PRB			SETUP			1	JA 10			PM 1.82	1.82	
				PROCESS			1	JA 10			PM 2.45	2.45	

OPERA PROFILE (Revision)  
 B-52 mfg - CYC ASSY (ST)

NAME D. Divebliss ALC 00 DATE 17 Jun 89 RCC MAN PGW SHEET 1 OF 2

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.		QTY.	EQUIPMENT CODE
5	MAN PGW	LOAD	1.000	TRANSIT								Work Bench	
				SETUP									
				PROCESS									
5A	MAN PGW	DIS	1.000	TRANSIT									
				SETUP									
				PROCESS									
5B	MAN PGW	LOAD	1.000	TRANSIT								Roller Conv.	
				SETUP									
				PROCESS									
5c	MAN PGW	LOAD	1.000	TRANSIT									
				SETUP									
				PROCESS									
7	MAN PGW	CLW	1.000	TRANSIT								CHEM CLW	
				SETUP									
				PROCESS									

LR

OPERATION PROFILE B-52 CYCLOCALASSY (S)

NAME D. DINEBISS ALC 00 DATE 17 JUL 89 RCC MANRPGW SHEET 2 OF 3

WCD 16003N WCD DATE 89046

PCN 1713A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
7A	MAN RPGW	UNLD	1.000	TRANSIT								onto Pallets on carts From O.H. Conv.	
				SETUP									
				PROCESS									
7B	MAN RPGW	LOAD	1.000	TRANSIT		KIOS	1	100.00				BLAST BOOTH	
				SETUP									
				PROCESS									
9	MAN RPGW	CLW	1.000	TRANSIT		KIOS	1	100.00				BLAST	
				SETUP									
				PROCESS									
9A	MAN RPGW	UNLD	1.000	TRANSIT		KIOS	1	100.45				UNLOAD BLAST BOOTH TO FLOOR (pallet) ON CART	
				SETUP									
				PROCESS									
9B	MAN RPGW	LOAD	1.000	TRANSIT		KIOS	1	100.00				O.H. Conv.	
				SETUP									
				PROCESS									

# OPERAT PROFILE

NAME D. DIVEGLISS ALC 00 DATE 17 Jun 89 RCC MANPSW SHEET 3 OF 3

PCH NSN 17143A WCD 1600Z WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.	%		HRS.
9C	MAN PSW	TRAN	1.00	TRANSIT								Trans from 0903 TO OVER CONV SECTION	
				SETUP									
				PROCESS									
11	MAN PSW	Proc	1.00	TRANSIT								HEAT 4HRS	
				SETUP									
				PROCESS	100	4.00							
50 20	MAN PSW	UNLD	1.00	TRANSIT								O.A. CONV. TO Roller Conv.	
				SETUP									
				PROCESS									
50A 20A	MAN PSW	INSP	1.00	TRANSIT								E&I 9	
				SETUP									
				PROCESS									
50B 20B	MAN PSW	Load	1.00	TRANSIT								LOAD CONV. O.H. TO MACH SHOP	
				SETUP									
				PROCESS									



# OPERATION PROFILE

CB

NAME <u>KEESHAN</u> ALC _____ DATE _____ RCC _____ SHEET <u>1</u> OF _____		WCD <u>16003N</u> WCD DATE <u>8/20/16</u>														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS					
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %	HRS.		
010	MAN REP	MATCH	1.0	<del>TRANSIT</del> SETUP PROCESS											MATCH-UP	
500		CHK	1.0	<del>TRANSIT</del> SETUP PROCESS		DUHD	1									Paperwork Check
501		IMP	1.0	<del>TRANSIT</del> SETUP PROCESS		HB09\$	1									pre clean inspection
502		ASM	1.0	<del>TRANSIT</del> SETUP PROCESS		HB09\$	1									Assemble Integral pads
502A		ASM		<del>TRANSIT</del> SETUP PROCESS		HB09\$	1									Assemble Act Nut & spacer

BSZ ML4 Assy

B

# OPERATION PROFILE

NAME <u>KERMAN</u> ALC _____ DATE _____ RCC _____ SHEET <u>2</u> OF _____		WCD <u>16003N</u> WCD DATE <u>8/10/16</u>												
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.	
504	MAN REP	Assy	1.0	TRANSIT <del>SETUP</del> PROCESS		HB09J 1								Assembly in line to Order
504A		Assy	1.0	TRANSIT <del>SETUP</del> PROCESS		HB09J 1								complete Assembly & paperwork
505		Insp	1.0	TRANSIT <del>SETUP</del> PROCESS		HB09J 1								CAM Alignment
506		Insp	1.0	TRANSIT <del>SETUP</del> PROCESS		HB09J 1								stroke check
507		Test	1.0	TRANSIT <del>SETUP</del> PROCESS		HB09J 1								Test stand

B-52 ML9 Assy

# OPERATION PROFILE

B

NAME KERSHAW ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 3 OF \_\_\_\_\_

WCD 16003N WCD DATE 8/10/46

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					%	MRS.	QTY.	%	MRS.	QTY.	%	MRS.		
509	MAN P&P	Test	.03	TRANSIT <del>SETUP</del> PROCESS			1		2		1		2	Fast Traction parts (2%)
511	MIC	MTRH	1.0	TRANSIT <del>SETUP</del> PROCESS					1				5	Overbuild manhup
514	MAN P&P	Assy	1.0	TRANSIT <del>SETUP</del> PROCESS			1		.03					Overbuild Assemble.
				TRANSIT <del>SETUP</del> PROCESS			1		3.5		1		3.5	

PIN 17143A

B-52 MLG Assy

# OPERATION PROFILE

NAME KERSHAW ALC 00 DATE 16003N RCC MANAGER - Struts SHEET 1 OF 1

NSN 17143A WCD 16003N WCD DATE 890416

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
515	MAN RGP	INSP	1.0	TRANSIT			1				[New Paperwork for completion and accuracy]	
				<del>SETUP</del>								
				PROCESS			1					
515A	RGP	LOAD	1.0	TRANSIT			1				LOAD ON Paint Line	
				<del>SETUP</del>								
				PROCESS								
515B	RGP	WASH	1.0	TRANSIT							Trichloroethane Wash	
				<del>SETUP</del>			1					
				PROCESS								
515C	RGP	MARK	1.0	TRANSIT			1				MARK	
				<del>SETUP</del>								
				PROCESS								

B-52 Strut Paint (Final)

CB

# OPERATION PROFILE

NAME <u>KERSHAW</u> ALC <u>00</u> DATE <u>16003N</u> WCD <u>16003N</u> WCD DATE <u>8904</u> SHEET <u>2</u> OF <u>3</u>														
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED	DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.			%
515D	MAN PGP	Rim	1.0	TRANSIT									PRIME	
				SETUP		MIN .75	3809	1	60	25	1	60		25
				PROCESS		AVE .88			40	.5		40		.5
515E	PGP	Rnt	1.0	TRANSIT		MAX 1							Paint white	
				SETUP		MIN 2	3809	1	60	25	1	60		25
				PROCESS		AVE 3			40	.5		40		.5
515F	PGP	STEP	1.0	TRANSIT		MAX 4							strip MARKING	
				SETUP		MIN .12	3809	1	min .12	PM0924	1	min .12		PM0924
				PROCESS		AVE .17			AVE .17			AVE .17		
						MAX .25						MAX .25		

B-52 strut paint (Final)

# OPERATION PROFILE

NAME <u>KERSHAW</u>		ALC		DATE <u>00</u>		RCC <u>MANAGER</u>		SHEET <u>3</u> OF <u>3</u>											
PCN		WCD <u>16003N</u>		WCD DATE <u>8/10/86</u>		EQUIPMENT													
MSN <u>17143A</u>		MANDATORY OCCURRENCE FACTOR		OPERATION TYPE		MANDATORY FLOW HOURS		SKILL CODE/LEVEL		MANPOWER		TIME REQUIRED		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANDATORY FLOW HOURS HRS.	QTY.	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	QTY.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS		
520	MAN PIP	Decal Pipes	1.0	TRANSIT SETUP PROCESS			1	3409			.17	1	Pm0924	1		.17	Apply decals		
535	POP	POP	1.0	TRANSIT SETUP PROCESS			1	3409			.25	1	Pm0924	1		.08	Complete paperwork and bind Insp		
535A	POP	UNLD	1.0	TRANSIT SETUP PROCESS			1	3409			.05	1	Pm0924	1		.05	UNLOAD		
6999	POP	SELL	1.0	TRANSIT SETUP PROCESS													SELL		

B-52 MLG PAINT

# OPERATION PROFILE

B-52 main Landing Gear (MIG) AFT

NAME D. Divebiss ALC 00 DATE 17 JUN 89 RCC MANEGW SHEET 1 OF 1

WCD 16803N WCD DATE \_\_\_\_\_

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.	QTY.	%		HRS.
5	MAN PGW	IND.	1.00	TRANSIT									INDUCT	
				SETUP										
				PROCESS										
7	MAN PGW	Split.	1.00	TRANSIT									SEPERATE INTO SUB-ASSYS	
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

MB

# OPERATION PROFILE

NAME Turner ALC 00 DATE 6-12-83 RCC MANIPRA SHEET 1 OF 1

PCN 17142A WCD 16004N WCD DATE 87089

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.
20	MAN	Rep2	1.00	TRANSIT									
	PMA			SETUP			1						
				PROCESS			1						
80	MAN	Redi	.66	TRANSIT									
	PMA			SETUP			1						Bench
				PROCESS			1						
160	MAN	Inst.	1.00	TRANSIT									
	PMA			SETUP			1						
				PROCESS			1						
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									



02

# OPERATION PROFILE

B-52 MISC STRIPING (BARRIERS)

NAME D. D. WELLS ALC 00 DATE 17 Jul 89 RCC MAN/SLW SHEET 1 OF 2

FCID NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
						%	HRS.	QTY.	SKILL CODE/ LEVEL	QTY.	%	HRS.	QTY.	
	5	MAN PGW	Dis	1.00	TRANSIT									
	5A	MAN PGW	Load	1.00	TRANSIT									To BARRIERS To Conv.
	6	MAN PGW	Proc	1.00	TRANSIT									DEGLASSE
	6A	MAN PGW	UNLO	1.00	TRANSIT									
	6B	MAN PGW	LOAD	1.00	TRANSIT									BLAST BOOTH

# OPERATION PROFILE

B-52 DUG SCREWING BEARING ASSY-ST

NAME D. DIVEBESS ALC 00 DATE 17 Jun 89 RCC MANPWG SHEET 20F

WCD 1600YN WCD DATE 09089

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %
9	MAN PGW	CLN	1.00	TRANSIT								Burst CUSAU	
				SETUP									
				PROCESS				100.76		1	100.76		
9A	MAN PGW	STACK <del>CLN</del>	1.00	TRANSIT								To Pallet	
				SETUP									
				PROCESS				100.08					
9B	MAN PGW	MOVE	1.00	TRANSIT								TO EIT	
				SETUP									
				PROCESS				100.08		F20003	1		100.08
10	MAN PGW	INSP	1.00	TRANSIT								EIT	
				SETUP									
				PROCESS				100.10					
10A	MAN PGW	STACK	1.00	TRANSIT								on Pallet	
				SETUP									
				PROCESS				100.08					

# OPERATIONAL PROFILE

93

NAME Turner ALC 00 DATE 6-16-89 RCC MANPRA SHEET 1 OF 2

PCN 17142A WCD 1605N WCD DATE 89646

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	EQUIPMENT CODE	
70	MAN	Bend	.05	TRANSIT			1	.02				Bench
	PRA			SETUP			1	.28				
				PROCESS			1	.34				
100	MAN	Mach	.60	TRANSIT			1	.06				
	PRA			SETUP			1	.80	PM 4562	1	.80	
				PROCESS			1	1.48	PM 4562	1	1.48	
120	MAN	Mach	.60	TRANSIT			1	.02				
	PRA			SETUP			1	.90	PM 4562	1	.90	
				PROCESS			1	1.61	PM 4562	1	1.61	
219	MAN	Mach	.82	TRANSIT			1	.02				
	PRA			SETUP			1	.56	PM 2570	1	.50	
				PROCESS			1	1.67	PM 2570	1	1.67	
220	MAN	Inst	.82	TRANSIT			1	.02				Bench
	PRA			SETUP			1	.19				
				PROCESS			1	.17				

B

# OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 2 OF 2					
PCN MSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
						%	HRS.	QTY.	%	HRS.	QTY.		%
225	Rezm		1.82		TRANSIT			1				Bench	
					SETUP			1					
					PROCESS			1					
235	Mach		1.00		TRANSIT			1					
					SETUP			1		PM 2570	1		.50
					PROCESS			1		PM 2570	1		1.67
240	Just		1.00		TRANSIT			1				Bench	
					SETUP			1					
					PROCESS			1					
245	Rezm		1.00		TRANSIT			1				Bench	
					SETUP			1					
					PROCESS			1					

23

# OPERATION PROFILE

LOWE T RIPOD LINK B 53 MAIN

NAME CHARLES CRAWFORD ALC 00 DATE 6-14-89 RCC MANPWJW SHEET      OF     

WCD 16005 N

WCD DATE 89045

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.		%
52	MANPWJW	52	1	TRANSIT								RICH SANDHILL	
				SETUP			WL0X	1	1	.16	1		.16
				PROCESS			WL0X	1	1	.0X	1		.0X
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

16005N WORK CONTROL DOCUMENT (MEDS)

DATE 89046

PAGE 3 OF 3 PAGES

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER			8. TECH DATA				9. ITEM SERIAL NO		
10. MODEL-DESIGN-SERIES B52 MAIN			11. STOCK NUMBER			12. OPTIONAL 17142A			
13. SERIAL NUMBER			14. NOUN LOWER TRIPOD LINK						
18. DISPATCH STATION	16. PERP RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
34M	013	FMPRIA *C/P MOVE				M	001 MNPNA	002 05	
	*REQD*						003 MS03		
34E	050	E & I INSPECTION					001 MNPBW	002 04	
	*REQD*	LUG (G) I.D. 1.625/1.626 WEAR 1.627					003 EI01		
		LUG (H) I.D. 1.625/1.626 WEAR 1.627							
		***** N O T E *****							
		* A MINIMUM OF AT LEAST TWO FMPI'S *							
		* IS REQUIRED. *							
		*****							
		*C/P MOVE							
35M	052	ANY LINK UNDER					001 MNPWW	002 03	
	*REQD*	200 KSI/ROCKWELL C-43 WILL BE					003 TR15		
		CONDEMNED							
		RECORD HARDNESS							
		*C/P MOVE							
69	070	REMOVE BUSHINGS STA 34 CAN NOT REMOVE					001 MNPRA	002 03	
		*C/P MOVE					003 BE01		
69	100	MACHINE LUG (G) OVERSIZE TO CLEANUP					001 MNPRA	002 03	
		MAX I.D. 1.685/1.725					003 MH06		
		*C/P MOVE							
69	120	MACHINE LUG (H) OVERSIZE TO CLEANUP					001 MNPRA	002 03	
		MAX I.D. 1.685/1.725					003 MH06		
		*C/P MOVE							
26	120	VAPOR DECREASE					001 MNPRC	002 03	
		*C/P MOVE					003 DG01		
21. FINAL DESTINATION			22. COORDINATION/INITIATING RCC SIGNATURE/DATE			23. DOCUMENT/SN			
DISPATCH	FUNCTIONAL CODE		A	C		16005N			
			B	D					

U.S. GOVERNMENT OFFICE 1988-646-183

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD DATE \_\_\_\_\_ SHEET 4 OF 4

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		DA. A SOURCE COMMENTS	
						%	HRS.		QTY.	%	HRS.	QTY.		%
320	MAN PRA	Inst.	1.00	TRANSIT			JA09	1					Bench	
				SETUP			JA09	1						
				PROCESS			JA09	1						
325	MAN PRA	Home	1.00	TRANSIT			JA09	1					Bench	
				SETUP			JA09	1						
				PROCESS			JA09	1						
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

OPERAT. PROFILE B-52 MEG - LINK, DRYS STREET (ST)

NAME D. Divalbiss ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 1 OF 3

WCD 18206N WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
					%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.	
5	MAN PGW	LOAD	1.00	TRANSIT								Work Bench		
				SETUP										
				PROCESS			100	.08	1	100				
5A	MAN PGW	DIS	1.00	TRANSIT										
				SETUP										
				PROCESS			100	.75	1	100				
5B	MAN PGW	LOAD	1.00	TRANSIT								Roller Conv.		
				SETUP										
				PROCESS			100	.08	1	100				
5C	MAN PGW	LOAD	1.00	TRANSIT										
				SETUP										
				PROCESS			100	.08	1	100				
7	MAN PGW	CLW	1.00	TRANSIT								CHEM CLW,		
				SETUP										
				PROCESS	100	1.98								



# OPERATION PROFILE

B-52 MGS - LINDSAY DRAGS ST

NAME D. DWELBESS ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 2 OF 3

WCD 16006N WCD DATE 8904C

PCN 17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.	%		HRS.
7A	MAN PGW	UNLD	1.00	TRANSIT								ONTO PALLETS ON CARTS FROM O.H. CONV.	
				SETUP									
				PROCESS									
7B	MAN PGW	LOAD	1.00	TRANSIT								BLAST BOOTH	
				SETUP									
				PROCESS									
9	MAN PGW	CLW	1.00	TRANSIT								BLAST	
				SETUP									
				PROCESS									
9A	MAN PGW	UNLD	1.00	TRANSIT								UNLOAD BLAST BOOT TO FLOOR (pallet) ON CART	
				SETUP									
				PROCESS									
9B	MAN PGW	LOAD	1.00	TRANSIT								O.H. CONV.	
				SETUP									
				PROCESS									

12

# OPERATIONAL PROFILE

B-52 MFG - LINDS DUES STREET

NAME D. DINEEN ALC 00 DATE 17 Jun 89 RCC MANPWS SHEET 3 OF 3

WCD 16006N WCD DATE 89046

17143A

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
						MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %	HRS.
9C		MAN PWS	TRAN	1.00	TRANSIT								Trans from 0903 to OVER CONV SECTION		
					SETUP										
					PROCESS										
11		MAN PWS	Proc	1.00	TRANSIT								HEAT 4HRS		
					SETUP										
					PROCESS										
50 70		MAN PWS	UNLO	1.00	TRANSIT								OH. CONV. TO Roller CONV.		
					SETUP										
					PROCESS										
50A 20A		MAN PWS	INSP	1.00	TRANSIT								E&I A		
					SETUP										
					PROCESS										
50B 20B		MAN PWS	LOAD	1.00	TRANSIT								LOAD CONV. OH. TO MACH SHOP		
					SETUP										
					PROCESS										

# OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

WCD 16006A WCD DATE 89046

PCN 17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	HRS.	QTY.	%	HRS.		
13	MAN PNA	LOAD	1.0	█										FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	█				1	.05	1	PM 0901		.05	
				TRANSIT						1	PM 0901		.03	
				█						1	PM 0901		.21	
				PROCESS			DB09	1	.21	1	PM 6369		.21	
13B	MAN PNA	UNLD	1.0	█						1	PM 0901		.02	
				TRANSIT										
				PROCESS				1	.05	1	PM 0901		.05	
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				PROCESS										
250	MAN PNA	MAG	1.0	█				1	.05	1	FL 000Z		.05	FMPI STA 8A
				PROCESS						1	CE 10		.21	BLOG 505
				PROCESS				1	.21	1	PM 6671		.21	

# OPERATION PROFILE

CR

NAME <u>Turner</u> ALC <u>00</u> DATE <u>6-17-89</u> RCC <u>MANPRA</u> SHEET <u>1</u> OF <u>2</u>		WCD <u>16007N</u> WCD DATE <u>89046</u>											
PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS
						%	HRS.	QTY.	%	HRS.	QTY.	%	
70	MAN PRA		Aemo	.05	TRANSIT			1					Bench
					SETUP			1					
					PROCESS			1					
100	MAN PRA		Mech	.34	TRANSIT			1					Bench
					SETUP			1					
					PROCESS			1					
120	MAX PRA		Mech	.29	TRANSIT			1					Bench
					SETUP			1					
					PROCESS			1					
218	MAX PRA		Mech	.96	TRANSIT			1					
					SETUP			1					
					PROCESS			1					
219	MAN PRA		Inst	.96	TRANSIT			1					Bench
					SETUP			1					
					PROCESS			1					

# OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 2 OF 2				
PCN _____		NSN _____		PIN _____		WCD _____		WCD DATE _____				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	EQUIPMENT CODE		%
220	MAN	Mech	.96	TRANSIT			1	JA 09				Bench
	PRA			SETUP			1	JA 09				
				PROCESS			1	JA 09				
229	MAN	Mech	1.00	TRANSIT			1	JA 10				
	PRA			SETUP			1	JA 10				
				PROCESS			1	JA 10				
239	MAN	Mech	1.00	TRANSIT			1	JA 09				Bench
	PRA			SETUP			1	JA 09				
				PROCESS			1	JA 09				
240	MAN	Mech	1.00	TRANSIT			1	JA 10				Bench
	PRA			SETUP			1	JA 10				
				PROCESS			1	JA 10				

1815  
(ST)  
INBOARD  
EXTRA  
DRAINAGE

OPERATIONAL PROFILE

13-52 MCG - LIND - EXTRA

NAME D. Divelebiss ALC 00 DATE 17 July 89 RCC MANPGW SHEET 1 OF 3

WCD 160030 WCD DATE 89045

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.
5	MAN PGW	LOAD	1.00	TRANSIT										Work Bench	
				SETUP											
				PROCESS											
5A	MAN PGW	DIS	1.00	TRANSIT											
				SETUP											
				PROCESS											
5B	MAN PGW	LOAD	1.00	TRANSIT										Roller Conv.	
				SETUP											
				PROCESS											
5C	MAN PGW	LOAD	1.00	TRANSIT											
				SETUP											
				PROCESS											
7	MAN PGW	CLN	1.00	TRANSIT										CHEM CLN	
				SETUP											
				PROCESS	100	1.98									

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# OPERATION PROFILE B-52 MFG - LIND 1130112

NAME D. DIVELEISS ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 2 OF 3

WCD 12007N WCD DATE 89016

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.	EQUIPMENT CODE		TIME REQUIRED %
7A	MAN PGW	LIND	1.00	TRANSIT								onto pallets on carts From O.H. Conv.	
				SETUP									
				PROCESS									
7B	MAN PGW	LIND	1.00	TRANSIT								BLAST BOOTH	
				SETUP									
				PROCESS									
9	MAN PGW	CLW	1.00	TRANSIT								BLAST	
				SETUP									
				PROCESS									
9A	MAN PGW	LIND	1.00	TRANSIT								UNLOAD BLAST BOOT TO FLOOR (pallet) ON CART	
				SETUP									
				PROCESS									
9B	MAN PGW	LIND	1.00	TRANSIT								O.H. Conv.	
				SETUP									
				PROCESS									

# OPERATION PROFILE

B 52m64 - LINK IN/IS/2410

AR

NAME D. DINEWISS ALC 00 DATE 17 Jun 89 RCC MANP6W SHEET 3 OF 3

WCD 16087 WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.		%
9C	MAN P6W	TRAN	1.00	TRANSIT								Trans from 0903 TO OVRN CONV SECTION	
				SETUP									
				PROCESS									
11	MAN P6W	Proc	1.00	TRANSIT								HEAT 4HRS	
				SETUP									
				PROCESS									
50D 20	MAN P6W	UNLD	1.00	TRANSIT	100	4.00						O.A. CONV. TO Roller Conv.	
				SETUP									
				PROCESS									
50A 20A	MAN P6W	INSP	1.00	TRANSIT								E&I Z	
				SETUP									
				PROCESS									
50B 20B	MAN P6W	Load	1.00	TRANSIT								LOAD CONV. O.H. TO MACH SHOP	
				SETUP									
				PROCESS									



# OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUN 89 RCC --- SHEET 1 OF 1

WCD 16007N WCD DATE 89046

PCN 17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MA-POWER		EQUIPMENT		DATA SOURCE COMMENTS								
					%	HRS.	CITY	%	HRS.	EQUIPMENT CODE		QTY.	%	HRS.					
13	MAN PNA	LOAD	1.0	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	FMPI STA 34M OVERHEAD							
													PROCESS	KI07	1	.05	PM 0901	1	.05
13A	MAN PNA	MAG	1.0	TRANSIT	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]							
													PROCESS	DB09	1	.10	PM 0901	1	.10
													TRANSIT				PM 0901	1	.03
13B	MAN PNA	UNLD	1.0	TRANSIT	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]							
													PROCESS	KI07	1	.05	PM 0901	1	.05
													TRANSIT				PM 0901	1	.02
210	MAN PNA	MAG	1.0	TRANSIT	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	FMPI STA 8A BLOG 505							
													PROCESS	OVHD	1	.05	FL 000Z	1	.05
													TRANSIT				CE 10	1	.10
				PROCESS	DB09	1	.10	PM 6671	1	.10									

# OPERATING PROFILE

NAME Turner ALC 00 DATE 6-17-89 RCC MAN PRA SHEET 1 OF 2

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.
					WCD	WCD DATE	WCD	WCD DATE	WCD	WCD DATE			
PCN MSH P/M	17142A	1608N	89046										
120	MAN PRA	Drill	.14	TRANSIT SETUP PROCESS			1 1 1						
140	MAN PRA	Repe	.27	TRANSIT SETUP PROCESS			1 1 1						
160	MAN PRA	Repe	.27	TRANSIT SETUP PROCESS			1 1 1				Bench		
180	MAN PRA	Nick	.20	TRANSIT SETUP PROCESS			1 1 1				Bench		
398	MAN PRA	Mach	.25	TRANSIT SETUP PROCESS			1 1 1						

# OPERATIC PROFILE

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NAME _____		ALC _____		DATE _____		RCC _____		SHEET <u>2</u> OF <u>2</u>				
WCD				WCD DATE _____				EQUIPMENT				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
400	MAN PAA	Inst	1.00	TRANSIT			1				Bench	
				SETUP			1					
				PROCESS			1					
405	MAN PAA	Recm	1.00	TRANSIT			1				Bench	
				SETUP			1					
				PROCESS			1					
418	MAN PAA	Mach	.94	TRANSIT			1					
				SETUP			1					
				PROCESS			1					
420	MAN PAA	Inst	.94	TRANSIT			1				Bench	
				SETUP			1					
				PROCESS			1					
425	MAN PAA	Recm	.94	TRANSIT			1				Bench	
				SETUP			1					
				PROCESS			1					

012

# OPERATIONAL PROFILE (3-52 m.c. - SIEKINS PAPER (ST))

NAME D. Dives/biss ALC 00 DATE 17 JUN 89 RCC MAN PGW SHEET 1 OF 2

WCD 16008N WCD DATE 890706

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
5	MAN PGW	LOAD	1.000	TRANSIT								Work Bench	
				SETUP									
				PROCESS									
5A	MAN PGW	DIS	1.000	TRANSIT									
				SETUP									
				PROCESS									
5B	MAN PGW	LOAD	1.000	TRANSIT								Roller Conv.	
				SETUP									
				PROCESS									
5C	MAN PGW	LOAD	1.000	TRANSIT									
				SETUP									
				PROCESS									
7	MAN PGW	CLN	1.000	TRANSIT								CHEM CLN	
				SETUP									
				PROCESS	100	1.98							

# OPERATIONAL PROFILE

B-52 MFG - STEERING PLANS

NAME D. DIVELESS ALC 00 DATE 17 JUL 89 RCC MANPGW SHEET 2 OF 3

WCD 16058N WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.
7A	MAN PGW	LIND	1.000	TRANSIT							onto pallets on carts From O.H. Conv.		
				SETUP									
				PROCESS									
7B	MAN PGW	LOND	1.000	TRANSIT							BLAST BOOTH		
				SETUP									
				PROCESS									
9	MAN PGW	CLW	1.000	TRANSIT							BLAST		
				SETUP									
				PROCESS									
9A	MAN PGW	LIND	1.000	TRANSIT							LIND BLAST BOOT TO FLOOR (pallet) ON CART		
				SETUP									
				PROCESS									
9B	MAN PGW	LOND	1.000	TRANSIT							O.H. Conv.		
				SETUP									
				PROCESS									

AR

# OPERATION PROFILE

B-52 MCG-SIEGELING PLANT

NAME D. DINEBISS ALC 00 DATE 17 Jun 89 RCC MANPSW SHEET 3 OF 3

WCD 16008N WCD DATE 890Y6

PCN 17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.		QTY.	%
9C	MAN PSW	TRAN	1.000	TRANSIT								Trans from 0903 TO OVER CONV SECTION	
				SETUP									
				PROCESS									
11	MAN PSW	Proc	1.000	TRANSIT								HEAT 4HRS	
				SETUP									
				PROCESS									
50 76	MAN PSW	UNLO	1.000	TRANSIT	100	4.000						0.4. CONV. To Roller Conv.	
				SETUP									
				PROCESS									
50A 20A	MAN PSW	INSP	1.000	TRANSIT								E&I 6	
				SETUP									
				PROCESS									
50B 30B	MAN PSW	LOAD	1.000	TRANSIT								LOAD CONV. O.H. TO MACH SHOP	
				SETUP									
				PROCESS									

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC      SHEET 3 OF 3

WCD 16009A WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	QTY.	%		HRS.
300	MAN PNA	MAG		TRANSIT			OVHD	1		FL 0002		.05	FMPI STA 8A BLOC 505	
				PROCESS						CE 10	1			.21
				PROCESS			DB 09	1		PM 6671	1			.32
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

# OPERATION PROFILE

NAME Turner ALC 80 DATE 6-17-89 RCC MANPRA SHEET 1 OF 1

PCN 17142A WCD 1609N WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.		
178	MAN PRA	M2ch	1.00	TRANSIT			JA 10	1							
				SETUP			JA 10	1							
				PROCESS			JA 10	1							
180	MAN PRA	Inst	1.00	TRANSIT			JA 10	1							
				SETUP			JA 10	1							
				PROCESS			JA 10	1							
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											



ER

# OPERAT. PROFILE B-52 mls - Link Ass'y Pension (SI)

NAME D. Divebiss ALC 00 DATE 17 Jul 89 RCC MAN PGW SHEET 1 OF 2

WCD 16009N WCD DATE 8908

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.		
5	MAN PGW	LOAD	1.00	TRANSIT										Work Bench	
				SETUP											
				PROCESS											
5A	MAN PGW	DIS	1.00	TRANSIT											
				SETUP											
				PROCESS											
5B	MAN PGW	LOAD	1.00	TRANSIT										Roller Conv.	
				SETUP											
				PROCESS											
5C	MAN PGW	LOAD	1.00	TRANSIT											
				SETUP											
				PROCESS											
7	MAN PGW	CLN	1.00	TRANSIT										CHEM CLN.	
				SETUP											
				PROCESS	100	1.98									

# OPERATIONAL PROFILE

13-52 MLC - LINK ASSY TUNING (ST)

NAME D. DIVELEBISS ALC 00 DATE 17 JUN 89 RCC MANRPGW SHEET 2 OF 3

WCD 16009N WCD DATE 890416

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%
7A	MAN RPGW	UNLD	1.00	TRANSIT								onto Pallets on carts From O.H. Conv	
				SETUP									
				PROCESS									
7B	MAN RPGW	LOAD	1.00	TRANSIT								BLAST BOOTH	
				SETUP									
				PROCESS									
9	MAN RPGW	CLW	1.00	TRANSIT								BLAST	
				SETUP									
				PROCESS									
9A	MAN RPGW	UNLD	1.00	TRANSIT								UNLOAD BLAST BOOT TO FLOOR (pallet) ON CART	
				SETUP									
				PROCESS									
9B	MAN RPGW	LOAD	1.00	TRANSIT								O.H. Conv.	
				SETUP									
				PROCESS									

24

# OPERATIONAL PROFILE 352mg - LINK ASSY DIVISION (57)

NAME D. DINEWISS ALC 00 DATE 17 Jun 89 RCC MANPFW SHEET 3 OF 3

WCD 1609N WCD DATE 8904C

PCN  
NSN  
P/N  
17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
9C	MAN PFW	TRAN	1.00	TRANSIT							Trans from 0903 TO OUR CONV SECTION	
				SETUP								
				PROCESS								
11	MAN PFW	Proc	1.00	TRANSIT							HEAT 4HRS	
				SETUP								
				PROCESS								
80A 20A	MAN PFW	UNLO	1.00	TRANSIT	100	4.00					O.A. CONV. TO Roller Conv.	
				SETUP								
				PROCESS								
80A 20A	MAN PFW	INSP	1.00	TRANSIT							E&I  2	
				SETUP								
				PROCESS								
80B 20B	MAN PFW	Load	1.00	TRANSIT							LOAD CONV. OH, TU MACH SHOP	
				SETUP								
				PROCESS								

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

WCD 16009N WCD DATE 89046

PCN  
NSN  
PIN 17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.
13	MAN PNA	LOAD	1.0	█							FMPI STA 34M OVERHEAD		
				PROCESS									
				TRANSIT									
13A	MAN PNA	MAG	1.0	█									
				PROCESS									
				TRANSIT									
13B	MAN PNA	UNLD	1.0	█									
				PROCESS									
				TRANSIT									
150	MAN PNA	MAG	1.0	█							FMPI STA 8A BLOG 505		
				PROCESS									
				TRANSIT									

# OPERATION PROFILE

23

NAME Turner ALC 00 DATE 6-12-89 RCC MANRA SHEET 1 OF 1

PCN 17142A WCD 16010N WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	EQUIPMENT CODE	
100	MAN	Reps	.96	TRANSIT			1					
	PRA			SETUP			1		5199		.60	
				PROCESS			1		5199		.53	
105	MAN	Reps	.10	TRANSIT			1					
	PRA			SETUP			1		5197		.60	
				PROCESS			1		5199		.33	
110	MAN	Etch	1.00	TRANSIT			1					
	PRA			SETUP			1					Bench
				PROCESS			1				.08	
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

WCD 16010N WCD DATE 89046

RCN  
NSN  
P/N  
17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	QTY.	%	HRS.				
13	MAN PNA	LOAD	1.0	█										FMPI STA 34M OVERHEAD	
				PROCESS			KI07	1		PM 0901	1		.05		.05
				TRANSIT						PM 0901	1				.03
13A	MAN PNA	MAG	1.0	█											
				PROCESS			DB09	1		PM 0901	1		.10		.10
				TRANSIT						PM 6369	1				.10
13B	MAN PNA	UNLD	1.0	█											
				PROCESS			KI07	1		PM 0901	1		.05		.05
				TRANSIT						PM 0901	1				.02
130	MAN PNA	MAG	1.0	TRANSIT										FMPI STA 8A BLOG SDS	
				PROCESS						FL 0002	1		.05		.05
				PROCESS			DB09	1		CE 10	1		.10		.10
				TRANSIT											
				SETUP						PM 6671	1		.10		.10
				PROCESS											

DR.

# OPERATIONAL PROFILE

B-52 MLC CENTERLINE COM ASSY (ST)

NAME D. Dive Ibiss ALC 00 DATE 17 Jul 89 RCC MAN PGW SHEET 1 OF 3

WCD 160100 WCD DATE 890406

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.		
5	MAN PGW	LOAD	1.00	TRANSIT										WORK BENCH	
				SETUP											
				PROCESS											
5A	MAN PGW	DIS	1.00	TRANSIT											
				SETUP											
				PROCESS											
5B	MAN PGW	LOAD	1.00	TRANSIT										Roller Conv.	
				SETUP											
				PROCESS											
5C	MAN PGW	LOAD	1.00	TRANSIT											
				SETUP											
				PROCESS											
7	MAN PGW	CLN	1.00	TRANSIT										CHEM CLN.	
				SETUP											
				PROCESS	100	1.98									

# OPERAT. PROFILE

B. S. M. G. - 2010-11-11

NAME D. DIVELESS ALC 00 DATE 17 JUN 89 RCC MAN PGW WCD DATE 89076 SHEET 2 OF 3

WCD 1743A MANPOWER 1743A EQUIPMENT 89076

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.		
7A	MAN PGW	UNLD	1.000	TRANSIT										onto Pallets on carts From O.H. Conv.	
				SETUP											
				PROCESS											
7B	MAN PGW	LOAD	1.000	TRANSIT			KIOS							BLAST BOOTH	
				SETUP											
				PROCESS			KIOS	100	0.05	1	100	0.05	1		100
9	MAN PGW	CLW	1.000	TRANSIT										BLAST	
				SETUP											
				PROCESS			KIOS	100	0.08	1	100	0.08	1		100
9A	MAN PGW	UNLD	1.000	TRANSIT										UNLOAD BLAST BOOTH TO FLOOR (pallet) ON CART	
				SETUP											
				PROCESS			KIOS	100	0.08	1	100	0.08	1		100
9B	MAN PGW	LOAD	1.000	TRANSIT										O.H. Conv.	
				SETUP											
				PROCESS			KIOS	100	0.08	1	100	0.08	1		100



DR

# OPERAT. PROFILE

NAME D. DIVEGESS ALC 00 DATE 17 Jun 89 RCC MANPWW SHEET 3 OF 3

WCD 1600100N WCD DATE 89046

WCD 17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	QTY.		TIME REQUIRED %
9C	MAN PGW	TRAN	1.000	TRANSIT								Trans from 0903 TO OVER CONV SECTION	
				SETUP									
				PROCESS									
11	MAN PGW	Proc	1.000	TRANSIT								HEAT 4HRS	
				SETUP									
				PROCESS									
60 20	MAN PGW	UNLD	1.000	TRANSIT		4.000						O.A. CONV. To Roller Conv.	
				SETUP									
				PROCESS									
60A 20A	MAN PGW	INSP	1.000	TRANSIT			D107					E&I	
				SETUP									
				PROCESS									
60B 20B	MAN PGW	LOAD	1.000	TRANSIT								LOAD CONV. O.H. TO MACH SHOP	
				SETUP									
				PROCESS									

dk

# OPERATIONAL PROFILE

B-52mlg CAP ASSY TRAINING (SIS)

NAME D. Divebiss ALC 00 DATE 17 Jun 89 RCC MAN PGW SHEET 1 OF 2

WCD 16013N WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
5	MAN PGW	LOAD	1.00	TRANSIT							Work Bench	
				SETUP								
				PROCESS								
5A	MAN PGW	DIS	1.00	TRANSIT								
				SETUP								
				PROCESS								
5B	MAN PGW	LOAD	1.00	TRANSIT							Roller Conv.	
				SETUP								
				PROCESS								
5C	MAN PGW	LOAD	1.00	TRANSIT								
				SETUP								
				PROCESS								
7	MAN PGW	CLN	1.00	TRANSIT							CHEM CLN	
				SETUP								
				PROCESS	100	1.98						

DR-

# OPERATIONAL PROFILE

B 52 MIG CAPASSY TUNING - (ST)

NAME D. DINEWISS ALC 00 DATE 17 JUL 89 RCC MANPGW SHEET 2 OF 3

WCD 16 Jul 89 WCD DATE 890706

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					%	HRS.		QTY.	HRS.	EQUIPMENT CODE	QTY.				%
7A	MAN PGW	UNLD	1.00	TRANSIT										onto Pallets OR CARTS From O.H. Conv.	
				SETUP											
				PROCESS											
7B	MAN PGW	LOND	1.00	TRANSIT			KIOS							BLAST BOOTH	
				SETUP											
				PROCESS											
9	MAN PGW	CLW	1.00	TRANSIT										BLAST	
				SETUP											
				PROCESS											
9A	MAN PGW	UNLD	1.00	TRANSIT										UNLOAD BLAST BOOT TO FLOOR (pallet) ON CART	
				SETUP											
				PROCESS											
9B	MAN PGW	LOND	1.00	TRANSIT										O.H. Conv.	
				SETUP											
				PROCESS											

BR

# OPERAT PROFILE

B-52mw CAP ASSY (ILUMIN)

NAME D. D. DUBOIS ALC 00 DATE 17 Jun 89 RCC MANPSW SHEET 3 OF 3

WCD 176413A WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
9C	MAN PGW	TRAN	1.000	TRANSIT							Trans from 0903 to OVER CONV SECTION	
				SETUP								
				PROCESS								
11	MAN PGW	Proc	1.000	TRANSIT							HEAT 4HRS	
				SETUP								
				PROCESS	100	4.000						
20	MAN PGW	UNLO	1.000	TRANSIT							04. conv. To Roller Conv.	
				SETUP								
				PROCESS								
20A	MAN PGW	INSP	1.000	TRANSIT							E&I	
				SETUP								
				PROCESS								
20B	MAN PGW	LOAD	1.000	TRANSIT							LOAD CONV. Q11. TO MACH SHOP	
				SETUP								
				PROCESS								

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC      SHEET 1 OF 1

WCD 16013A WCD DATE 89096

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	HRS.	QTY.	CODE	%	HRS.	
13	MAN PNA	LOAD	1.0	█										FMPI STA 34M OVERHEAD
				PROCESS			KI07	1	.05	PM 0901	1	.05		
				TRANSIT						PM 0901	1	.03		
13A	MAN PNA	MAG	1.0	█										
				PROCESS			DB09	1	.10	PM 6369	1	.10		
				TRANSIT						PM 0901	1	.02		
13B	MAN PNA	UNLD	1.0	█										
				PROCESS			KI07	1	.05	PM 0901	1	.05		
				TRANSIT						FL 0002	1	.05		
46	MAN PNA	MAG	1.0	█										FMPI STA 8A BL06 505
				PROCESS			OVHD	1	.05	CE 10	1	.10		
				TRANSIT			DB09	1	.10	PM 6671	1	.10		
				TRANSIT										
				SETUP										
				PROCESS										

# OPERATION PROFILE

NAME Turner ALC 00 DATE 6-12-87 RCC MANPAA SHEET 1 OF 1

PCN 17142A WCD 16014N WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.
23	MAN	Mech	.50	TRANSIT			1						
	PAA			SETUP			1						
				PROCESS			1						
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ WCD DATE 89046 SHEET 1 OF 2

ECN 17143A WCD 16014N WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.	
13	MAN PNA	LOAD	1.0	█										FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	█			KI07	1	.05	PM 0901	1	.05		
13B	MAN PNA	UNLD	1.0	█			DB09	1	.10	PM 0901	1	.03		
28	MAN PNA	MAG	1.0	█			KI07	1	.05	PM 0901	1	.10		
50	MAN PNA	MAG	1.0	█			OVHD	1	.05	FL 0002	1	.05		FMPI STA 8A BLOG 505
				PROCESS			DB09	1	.10	CE 10	1	.10		
				PROCESS			OVHD	1	.05	PM 6671	1	.10		
				PROCESS			DB09	1	.10	FL 0002	1	.05		FMPI STA 8A BLOG 505
				PROCESS			OVHD	1	.05	CE 10	1	.10		
				PROCESS			DB09	1	.10	PM 6671	1	.10		

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 3 OF 3

PCN 17143A WCD 16014N WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.	QTY.	%		HRS.
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
90	MAN PNA	MAG	1.0	TRANSIT			OVHD			FL 000Z		.05	FMP1 STA 8	
				<del>PROCESS</del>					CE 10				.10	BLOG SOS
				PROCESS			DB09			PM 6671			.10	
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										



WR

# OPERATIONAL PROFILE B-52 NOT REVENUE OPERATIONS - ST

NAME D. Diverbiss ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 1 OF 2

WCD 1601YA WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
5	MAN PGW	LOAD	1.00	TRANSIT								Work Bench	
				SETUP									
				PROCESS									
5A	MAN PGW	DIS	1.00	TRANSIT									
				SETUP									
				PROCESS									
5B	MAN PGW	LOAD	1.00	TRANSIT								Roller Conv.	
				SETUP									
				PROCESS									
5C	MAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS									
7	MAN PGW	CLN	1.00	TRANSIT								CHEM CLN	
				SETUP									
				PROCESS	100	1.98							

PC

# OPERATIONAL PROFILE

B-52 mfg - Nut & Bolts Oiled

SHEET 2 OF 3

NAME D. DINELEISS ALC 00 DATE 17 JUL 89 RCC MANRGSW

WCD 160190 WCD DATE 89045

PCN 17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
7A	MAN RGSW	LIND	1.000	TRANSIT								onto pallets on carts From O.H. Conv.	
				SETUP									
				PROCESS									
7B	MAN RGSW	Load	1.000	TRANSIT								BLAST Booth	
				SETUP									
				PROCESS									
9	MAN RGSW	CLW	1.000	TRANSIT								BLAST	
				SETUP									
				PROCESS									
9A	MAN RGSW	LIND	1.000	TRANSIT								Unload BLAST Booth TO Floor (pallet) on cart	
				SETUP									
				PROCESS									
9B	MAN RGSW	Load	1.000	TRANSIT								O.H. Conv.	
				SETUP									
				PROCESS									

AK

# OPERATION PROFILE

NAME D. Dinegress ALC 00 DATE 17 Jun 89 RCC MANPSW SHEET 3 OF 3  
 WCD 16014N WCD DATE 89086

PCN  
NSN  
PIN  
17143A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW %	FLOW HOURS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.		QTY.	TIME REQUIRED %
9C	MAN PSW	TRAN	1.000	TRANSIT								Trans from 0903 TO OVER CONV SECTION	
				SETUP									
				PROCESS									
11	MAN PSW	Proc	1.000	TRANSIT								HEAT 4HRS	
				SETUP									
				PROCESS									
20	MAN PSW	UNLO	1.000	TRANSIT	100	4.000						04, conv. To Roller Conv.	
				SETUP									
				PROCESS									
20A	MAN PSW	INSP	1.000	TRANSIT								E&I	
				SETUP									
				PROCESS									
20B	MAN PSW	LOAD	1.000	TRANSIT								LOAD CONV. 04, TO MACH SHOP	
				SETUP									
				PROCESS									

23

# OPERATION PROFILE

NAME KERSHAW ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 1 OF \_\_\_\_\_

PCN 1743A WCD 16017N WCD DATE 8/20/66

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.	
005	MAN RGP	Diss	1.0	TRANSIT			1						Disassy
				SETUP									
				PROCESS			1						
006		LN	1.0	TRANSIT									Hand Clean
				SETUP									
				PROCESS			1						
050		Assy	1.0	TRANSIT			1			1			Assembly
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

B-52 Jackshaft Assy

13R

# OPERATION PROFILE

B-52 main JAWSHAFF ASSY

NAME D.D. DUBREISS ALC OS DATE 18 Jun 89 RCC MINNAPCO SHEET 1 OF 2

WCD 16017N WCD DATE 891046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
4	MAN PGW	CLN	1.00	TRANSIT								BLAST CLEAN	
				SETUP									
				PROCESS				100	.25		100		.25
4A	MAN PGW	STAIN	1.00	TRANSIT								on Pallet	
				SETUP									
				PROCESS									
5	MAN PGW	DIS	1.00	TRANSIT								DISASSMBLE	
				SETUP									
				PROCESS				100	.25		100		.25
5A	MAN PGW	STAIN	1.00	TRANSIT								on Pallet	
				SETUP									
				PROCESS				100	.25		100		.25
5B	MAN PGW	MOVE	1.00	TRANSIT								TO REPAIR	
				SETUP									
				PROCESS				100	.08		100		.08

PK

# OPERATION PROFILE

B-52mcg - WALKSHAW ASSY

NAME D. Divilbiss ALC 00 DATE 18 Jun 89 RCC MAN/136W SHEET 2 OF 2

PCN 17143A WCD 16047N WCD DATE 89046

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %
6	MAN 136W	CLN	1.00	TRANSIT								Discrepancy
				SETUP		H805	1	100.00				
				PROCESS	100.25			1	100.25			
6A	MAN 136W	STRUK	1.00	TRANSIT								on pallet
				SETUP								
				PROCESS		H805	1	100.00				
6B	MAN 136W	MOVE	1.00	TRANSIT								TO F.F.I.
				SETUP								
				PROCESS		H805	1	100.04	1	100.08		

OPERATION PROFILE

F-15 MAIN LANDING GEAR

NAME D. Dive/biss ALC 00 DATE 17 JUN 89 RCC MAN/PGW SHEET 1 OF 1

WCD 360030N WCD DATE 89041

PCN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS														
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.															
5	MAN PGW	IND.	1.00	TRANSIT										INDUCT														
				SETUP																								
				PROCESS			H80S 1	100	16																			
7	MAN PGW	Spl.	1.00	TRANSIT										SEPERATE INTO SUB-ASSYS														
				SETUP																								
				PROCESS			H80S 1	20	6.50																			

# OPERATIONAL PROFILE

NAME D. Divalbiss ALC 00 DATE 17 JUN 88 RCC MAN PGW SHEET 1 OF 2

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.	EQUIPMENT CODE		%	HRS.
5	MAN PGW	LOAD	1.00	TRANSIT								WORK BENCH		
				SETUP										
				PROCESS										
5A	MAN PGW	DIS	1.00	TRANSIT										
				SETUP										
				PROCESS										
5B	MAN PGW	LOAD	1.00	TRANSIT								INSTRUMENT CALIBRATION (2 per burst)		
				SETUP										
				PROCESS										
5C	MAN PGW	LOAD	1.00	TRANSIT										
				SETUP										
				PROCESS										
7	MAN PGW	CLN	1.00	TRANSIT								CHEM CLN		
				SETUP										
				PROCESS										



104

# OPERATION PROFILE

F-15 UTILS OUTFLY CYC - ST

NAME D. DWELBESS ALC 00 DATE 17 JUL 89 RCC MANRGM SHEET 2 OF 3

WCD 36501N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLYW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.		
7A	MAN RGM	LIND	1.000	TRANSIT										ONTO Pallets OR CARTS From O.H. Conv.	
				SETUP											
				PROCESS											
7B	MAN RGM	LIND	1.000	TRANSIT			KIOS							BLAST BOOTH	
				SETUP											
				PROCESS											
9	MAN RGM	CLW	1.000	TRANSIT			KIOS							BLAST	
				SETUP											
				PROCESS											
9A	MAN RGM	LIND	1.000	TRANSIT										UNLOAD BLAST BOOT TO FLYING Pallets OR CARTS	
				SETUP											
				PROCESS											
9B	MAN RGM	LIND	1.000	TRANSIT										O.H. Conv.	
				SETUP											
				PROCESS											

# OPERATIONAL PROFILE

F-15 mfg - western cyl (SL)

NAME D. J. Williams ALC 000 DATE 1 Feb 89 RCC MANUSW SHEET 3 OF 3

FCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
						%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.
9C		MAN PGW	TRAN	1.000	TRANSIT							Trans from 0903 TO OVER CONV SECTION		
					SETUP									
					PROCESS									
11		MAN PGW	Proc	1.000	TRANSIT							HEAT 4HRS		
					SETUP									
					PROCESS	100	4.000							
20		MAN PGW	UNLD	1.000	TRANSIT							O.A. CONV. TO RELIEF CONV.		
					SETUP									
					PROCESS									
20A		MAN PGW	INSP	1.000	TRANSIT							E&I 8		
					SETUP									
					PROCESS									
20B		MAN PGW	LOAD	1.000	TRANSIT							LOAD CONV. O.H. TO MACH SHOP		
					SETUP									
					PROCESS									

WCD 36051N WCD DATE 89041

26338A

# OPERATIC PROFILE

F.15 MILS - PISTON (STD)

NAME D. Divalbuss ALC 00 DATE 17 Jun 89 RCC MIANPGW SHEET 1 OF 2

WCD 360020 WCD DATE 89071

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/ LEVEL	QTY.	%	HRS.	QTY.		%
5	MIAN PGW	LOAD	1.00	TRANSIT									WORK BENCH	
				SETUP										
				PROCESS										
5A	MIAN PGW	DIS	1.00	TRANSIT										
				SETUP										
				PROCESS										
5B	MIAN PGW	LOAD	1.00	TRANSIT									PARENT CUN	
				SETUP										
				PROCESS										
5C	MIAN PGW	LOAD	1.00	TRANSIT										
				SETUP										
				PROCESS										
7	MIAN PGW	CLN	1.00	TRANSIT									PARENT CUN	
				SETUP										
				PROCESS										

# OPERATION PROFILE

F.15 (MUG - PISTON)

NAME D. DIVELEBISS ALC 00 DATE 17 JUN 89 RCC MANRGM SHEET 2 OF 3

WCD 360000 WCD DATE 8904

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.		
7A	MAN RGM	UNLO	1.00	TRANSIT										ONTO Pallets on carts From O.H. Conv.
				SETUP										
				PROCESS										
7B	MAN RGM	LOAD	1.00	TRANSIT										BLAST BOOTH
				SETUP										
				PROCESS										
9	MAN RGM	CLW	1.00	TRANSIT										BLAST
				SETUP										
				PROCESS										
9A	MAN RGM	UNLO	1.00	TRANSIT										UNLOAD BLAST BOOTH TO FLYING PALLETS ON CART
				SETUP										
				PROCESS										
9B	MAN RGM	LOAD	1.00	TRANSIT										O.H. Conv.
				SETUP										
				PROCESS										

# OPERATIONAL PROFILE

F-15 MFG - REGION

SHEET 3 OF 3

NAME D. D. [unclear] ALC 050 DATE 17-JUN-89 RCC MAN P&W WCD DATE 89041

(CN) 26338A WCD 36000ZN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE		QTY.	%
90	MAN P&W	TRAN	1.000	TRANSIT							Trans from 0903 TO OVER CONV SECTION		
				SETUP									
				PROCESS									
11	MAN P&W	Proc	1.000	TRANSIT							HEAT 4HRS		
				SETUP									
				PROCESS	100	4.000							
20	MAN P&W	UNLD	1.000	TRANSIT							O.A. CONV. To Roller Conv.		
				SETUP									
				PROCESS									
20A	MAN P&W	INSP	1.000	TRANSIT							E&I		
				SETUP									
				PROCESS									
20B	MAN P&W	LOAD	1.000	TRANSIT							LOAD CONV. O.H. TO MACH SING		
				SETUP									
				PROCESS									

# OPERATION PROFILE F-15 MLG - OFFICE USE

NAME D. DIVEBESS ALC 00 DATE 17 JUN 89 RCC MANAGW SHEET 1 OF 23

WCD 36003N WCD DATE 89041

FCN  
NSN  
PIN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	EQUIPMENT CODE	%	HRS.		
5	MAN AGW	DIS	1.00	TRANSIT										
				SETUP										
				PROCESS										
5A	MAN AGW	LOAD	1.00	TRANSIT										
				SETUP										
				PROCESS										
6	MAN AGW	PROC	1.00	TRANSIT										
				SETUP										
				PROCESS	100	.25								
6A	MAN AGW	UNLO	1.00	TRANSIT										
				SETUP										
				PROCESS										
6B	MAN AGW	STACK	1.00	TRANSIT										
				SETUP										
				PROCESS										

LOAD  
DEGREASE

DEGREASE

From DEGR.  
To  
Conv.

From Conv.  
To  
Floor

142

OPERAT. PROFILE F.15 M/G - OFFICE TUBE

NAME DWIBISS ALC 00 DATE 17 JUL 89 RCC MAN/RSW WCD 2 OF 2

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.				TIME REQUIRED %
6C	MAN RSW	TRAN	1.00	TRANSIT										
6D	MAN RSW	INSP	1.00	TRANSIT SETUP PROCESS			1				1			<del>FILE</del> TO BCAST
9	MAN RSW	LIND	1.00	TRANSIT SETUP PROCESS			1				1			ETI TO BCAST THRU
9A	MAN RSW	CLN	1.00	TRANSIT SETUP PROCESS							1			BCAST
9B	MAN RSW	LOAD	1.00	TRANSIT SETUP PROCESS							1			CONVEYOR

I.S.C. 200020

# OPERATION PROFILE

F.15 mls - BRIFISE TUSE

NAME P. DUNNELLIS ALC 00 DATE 18 Jun 88 RCC MARNSGW SHEET 3 OF 3

PCN 26338A WCD 36003A WCD DATE 89071

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
9C	MAN PGW	LOAD	1.00	TRANSIT								OH CONU	
				SETUP									
				PROCESS									
20	MAN PGW	UNLO HAR LOAD	1.00	TRANSIT								OH CONU.	
				SETUP									
				PROCESS									
20A	MAN PGW	Insp	1.00	TRANSIT								EFF 3	
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									



# OPERATION PROFILE

F.15 MILS - TORQUE ARM (55)

RCC MANPGW SHEET 1 OF 2

DATE 17 JUN 89

ALC 00

NAME D. Divalbiss

WCD 36004N      WCD DATE 89041

NSN PIN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
5	MAN PGW	LOAD	1.00	TRANSIT								Work Bench	
				SETUP									
				PROCESS									
5A	MAN PGW	DIS	1.00	TRANSIT									
				SETUP									
				PROCESS									
5B	MAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS									
5C	MAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS									
7	MAN PGW	CLN	1.00	TRANSIT								CHEM CLN	
				SETUP									
				PROCESS	100								

# OPERATION PROFILE

NAME D. DINEWISS ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 2 OF 3

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %	HRS.
WCD <u>36804N</u> WCD DATE <u>88041</u>														
P/N <u>26338A</u>														
7A	MAN	UNLO	1.000	TRANSIT										
	PGW			SETUP										
				PROCESS									onto pallets oil carts From O.H. Conv.	
7B	MAN	-ORAL	1.000	TRANSIT										
	PGW			SETUP										
				PROCESS									BLAST BOOTH	
9	MAN	CLW	1.000	TRANSIT										
	PGW			SETUP										
				PROCESS									BLAST	
9A	MAN	UNLO	1.000	TRANSIT										
	PGW			SETUP										
				PROCESS									UNLOAD FIRST BOOT To FUND (pallets) THE CART	
9B	MAN	LOAD	1.000	TRANSIT										
	PGW			SETUP										
				PROCESS									O.H. Conv.	

# OPERATIONAL PROFILE

NAME D. J. ... ALC ... DATE 1/1/83 ACC ... SHEET 3 OF 3

PCN 26335A WCD 38444 WCD DATE 85441

OPERATOR NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.		%
9C	MAN PGW	TRAN	1.000	TRANSIT								Trans from 0903 TO OVER CONV SECTION	
				SETUP									
				PROCESS									
11	MAN PGW	Proc	1.000	TRANSIT								HEAT 4HRS	
				SETUP									
				PROCESS	100	4.000							
20	MAN PGW	UNLD	1.000	TRANSIT								O.H. CONV. To Rotor Conv.	
				SETUP									
				PROCESS									
20A	MAN PGW	INSP	1.000	TRANSIT								E&I	
				SETUP									
				PROCESS									
20B	MAN PGW	Load	1.000	TRANSIT								LOAD CONV. O.H. TO MACH SING	
				SETUP									
				PROCESS									

# OPERATION PROFILE

F-15 MILS - ARES P/W - July 1989

NAME D. DUMELISS ALC 00 DATE 17 Jun 89 RCC MAN/GEN SHEET 1 OF 1

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
						%	HRS.	QTY.	SKILL CODE/ LEVEL	QTY.	EQUIPMENT CODE		%	HRS.
5		MAN P/W	DIS	1.00	TRANSIT									
					SETUP									
					PROCESS									
5A		MAN P/W	LOAD	1.00	TRANSIT									
					SETUP									
					PROCESS									
6		MAN P/W	PROC	1.00	TRANSIT									
					SETUP									
					PROCESS	100	.25							
6A		MAN P/W	UNLD	1.00	TRANSIT									
					SETUP									
					PROCESS									
6B		MAN P/W	LOAD	1.00	TRANSIT									
					SETUP									
					PROCESS									

WCD 3600000 WCD DATE 89041

TO BASKETS  
TO  
CONV.

DEGRASSE

BLAST  
BOOTH

OK

# OPERATION PROFILE

NAME D. DINESS ALC 00 DATE 17 Jul 89 RCC VTANESW SHEET 2 OF 4  
 P-15 DUG - Apex Pin, Slurry Link

WCD 36006N WCD DATE 8/9/91  
 NSN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %
9	MAN PSW	CW	1.00	TRANSIT							BLAST CLEAN	
				SETUP								
				PROCESS			1	100.00	1	100.00		1
9A	MAN PSW	UNLD	1.00	TRANSIT							TO PALLET	
				SETUP								
				PROCESS				1	100.00			
9C	MAN PSW	MOVE	1.00	TRANSIT							TO OVEN AREA	
				SETUP								
				PROCESS				1	100.00	1		100.00
9D	MAN PSW	LOAD	1.00	TRANSIT							OVEN CAMER	
				SETUP								
				PROCESS				1	100.00			
11	MAN PSW	BANK	1.00	TRANSIT							4 HR BANK	
				SETUP								
				PROCESS	100	4.00				1		100

ISC-2002

AR

OPERA. JN PROFILE

F.15 MISS - AREX RIN. JURY JURY

SHEET 3 OF 4

NAME D. DWELBISS ALC 00 DATE 17 JUN 89 RCC MANP90 WCD DATE 890611

BCN 263381 WCD 36506N MANPOWER WCD DATE 890611

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
11B	MAN PGW	UNLD	1.00	TRANSIT							UNLOAD OVER	
				SETUP								
				PROCESS								
11C	MAN PGW	LOAD	1.00	TRANSIT							O.H. CONV.	
				SETUP								
				PROCESS								
20	MAN PGW	UNLD	1.00	TRANSIT							O.H. CONV.	
				SETUP								
				PROCESS								
20A	MAN PGW	INSP	1.00	TRANSIT							E&I	
				SETUP								
				PROCESS								
20B	MAN PGW	LOAD	1.00	TRANSIT							O.H. CONV.	
				SETUP								
				PROCESS								

# OPERATIONAL PROFILE

NAME D DIVE-BISS ALC 00 DATE 17 July 89 RCC MANAGER SHEET 4 OF 4

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
						%	HRS.	QTY.	TIME REQUIRED %	HRS.	QTY.	
	30	MAN PGW	REM		TRANSIT							REM R.V.
					SETUP							REC
					PROCESS							IF
					TRANSIT							REQ
					SETUP							
					PROCESS							
					TRANSIT							
					SETUP							
					PROCESS							
					TRANSIT							
					SETUP							
					PROCESS							
					TRANSIT							
					SETUP							
					PROCESS							

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 4 OF 4

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
						%	HRS.	QTY.	SKILL CODE/ LEVEL	TIME REQUIRED			QTY.	%	HRS.
										%	HRS.				
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										



# OPERATION PROFILE

F.15 Mfg. - Transition Pm (37)

NAME D. D. WELLS ALC 00 DATE 17 Jun 89 RCC MAN1254 SHEET 1 OF 1

WCD 26338A WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	EQUIPMENT CODE		%	HRS.
5	MAN PGW	DIS	1.00	TRANSIT									
				SETUP									
				PROCESS			100	.06	1	H1305	1	MB053	100
5A	MAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS			100	.06	1	H1305	1	MB053	100
6	MAN PGW	PROC	1.00	TRANSIT									
				SETUP									
				PROCESS	100	.15	1		1	PM042	1	PM042	100
6A	MAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS			100	.08	1	H1305	1	PM042	100
6B	MAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS			100	.06	1	H1305	1	PM042	100

# OPERATIONAL PROFILE

F-15 TRAINING PLAN

NAME 04446655 ALC 00 DATE 17 JUL 89 RCC TRAINING SHEET 2 OF 4

WCD 34007 WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS		
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.		QTY.	TIME REQUIRED %
8	MAN PGW	CW	1.00	TRANSIT									BLAST CLEAN	
				SETUP										
				PROCESS			100	.08	1	H305		100		.08
9A	MAN PGW	UNLD	1.00	TRANSIT									TO PALLET	
				SETUP										
				PROCESS			100	.08		H305		100		.08
9C	MAN PGW	MOVE	1.00	TRANSIT									TO OVEN Area	
				SETUP										
				PROCESS			100	.08	1	H205		100		.08
90	MAN PGW	LOAD	1.00	TRANSIT									OVEN CARTER	
				SETUP										
				PROCESS			100	.08		H205		100		.08
11	MAN PGW	BAKE	1.00	TRANSIT									4 HR BAKE	
				SETUP										
				PROCESS	100	4.00					1	100		4.00

DR

# OPERAT. PROFILE

DATE 17 Jun 89 RCC WIANP6W

SHEET 3 OF 4

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%
11B	MAN P6W	UNLD	1.00	TRANSIT										UNLOAD OVER
11C	MAN P6W	LOAD	1.00	SETUP										O.H. CONV.
20	MAN P6W	UNLD	1.00	PROCESS										O.H. CONV.
20A	MAN P6W	INSP	1.00	TRANSIT										E&I 3
20B	MAN P6W	LOAD	1.00	PROCESS										O.H. CONV.

# OPERATION PROFILE

NAME D DIVESS ALC 00 DATE 17 Jun 89 RCC MANPW SHEET 4 OF 4

PCN NSN PIN		WCD DATE													
		MANPOWER					EQUIPMENT								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	HRS.	DATA SOURCE COMMENTS	
30	MAN PW	REM		TRANSIT										REM Riv. SRC IF REQ	
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 4 OF 4

PCN \_\_\_\_\_ NSN \_\_\_\_\_ PIN \_\_\_\_\_ WCD \_\_\_\_\_ WCD DATE \_\_\_\_\_

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/ LEVEL	TIME REQUIRED %	HRS.		QTY.
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

# OPERATION PROFILE

F.15 MUG - POWER DRUM BRACKET (ST) - FURNACE (ST)

NAME D. Dive/buss ALC 00 DATE 17 JUL 89 RCC MAN PGW SHEET 1 OF 2

WCD 36008N WCD DATE 89041

PCN  
MSN  
PIN  
26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.		
5	MAN PGW	LOAD	1.00	TRANSIT										Work Bench	
				SETUP											
				PROCESS											
5A	MAN PGW	DIS	1.00	TRANSIT											
				SETUP											
				PROCESS											
5B	MAN PGW	LOAD	1.00	TRANSIT										FURNACE CURV.	
				SETUP											
				PROCESS											
5C	MAN PGW	LOAD	1.00	TRANSIT											
				SETUP											
				PROCESS											
7	MAN PGW	CLN	1.00	TRANSIT										CHEM. CLN.	
				SETUP											
				PROCESS	100	1.98									

# OPERATION PROFILE

F-15 mco - LOWER DRAG BRGWS

NAME D. DINEWISS ALC 00 DATE 17 JUL 89 RCC MANRGSW SHEET 2 OF 3

WCD 36008N WCD DATE 89041

WCD 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.		QTY.	EQUIPMENT CODE
7A	MAN RGSW	LIND	1.000	TRANSIT								onto pallets on carts From Out. Conv.	
				SETUP									
				PROCESS									
7B	MAN RGSW	LIND	1.000	TRANSIT								SCAFF BOOTH	
				SETUP									
				PROCESS									
9	MAN RGSW	CLW	1.000	TRANSIT								BLAST	
				SETUP									
				PROCESS									
9A	MAN RGSW	LIND	1.000	TRANSIT								Unload Paint Booth To Fuselage (pallets) on carts	
				SETUP									
				PROCESS									
9B	MAN RGSW	LOAD	1.000	TRANSIT								O.H. Conv.	
				SETUP									
				PROCESS									

# OPERATION PROFILE

NAME D. D. ... ALC ... DATE ... RCC ... SHEET 3 OF 3

WCD 3000 WCD DATE 8/24/71

26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
9C	MAN PGW	TRAN	1.00	TRANSIT							Trans from 0903 TO OUBR CONV SECTION	
				SETUP								
				PROCESS								
11	MAN PGW	Proc	1.00	TRANSIT							HEAT 4HRS	
				SETUP								
				PROCESS								
<del>25</del>	MAN PGW	UNLD	1.00	TRANSIT	100	4.00					To Roller Conv.	
				SETUP								
				PROCESS								
<del>25A</del>	MAN PGW	INSP	1.00	TRANSIT							E&I	
				SETUP								
				PROCESS								
<del>25B</del>	MAN PGW	LOAD	1.00	TRANSIT							LOAD CONV. O.H. TO MATCH SHIP	
				SETUP								
				PROCESS								



OK

# OPERATION PROFILE

F.15 MFG - JURY LINK PIN (ST)

NAME D. D. WILKINS ALC 00 DATE 17 Jun 89 RCC MAN/PGW SHEET 1 OF 1

WCD 36009 WCD DATE 89041

**26338A**

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	EQUIPMENT CODE		%
5	MAN PGW	DIS	1.00	TRANSIT								
				SETUP								
				PROCESS			100	.01	1	WB053	100	.04
5A	MAN PGW	LOAD	1.00	TRANSIT								
				SETUP								
				PROCESS			100	.06	1	WB054	100	.06
6	MAN PGW	PROC	1.00	TRANSIT								
				SETUP								
				PROCESS	100	.25						
6A	MAN PGW	LNLD	1.00	TRANSIT								
				SETUP								
				PROCESS			100	.08	1	PM0421	100	.08
6B	MAN PGW	LOAD	1.00	TRANSIT								
				SETUP								
				PROCESS			100	.06	1	PM0413	100	.06

# OPERATION PROFILE

F.15 MGS JURY LINK PIN

SHEET 2 OF 4

NAME D. DIVERS ALC 00 DATE 17 Jun 89 RCC MANP6W WCD DATE 89041

WCD 3600AN WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	
9	MAN P6W	CW	1.00	TRANSIT SETUP PROCESS							BRAST CLEAN
9A	MAN P6W	UNLD	1.00	TRANSIT SETUP PROCESS							TO PALLET
9C	MAN P6W	MOVE	1.00	TRANSIT SETUP PROCESS							TO OVEN AREA
9D	MAN P6W	LOAD	1.00	TRANSIT SETUP PROCESS							OVEN CHIMER
11	MAN P6W	BACKIE	1.00	TRANSIT SETUP PROCESS	100	4.00					4 Hr Bake

12

# OPERATIONAL PROFILE F.I.S.M.G. - Long Liner P.W.

NAME D. DIVER ALC 00 DATE 17 Jun 89 RCC MANPGW SHEET 3 OF 4

WCD 36009N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
							QTY.	%	QTY.	%				
11B	MAN PGW	UNLD	1.00	TRANSIT									UNLOAD OVER	
				SETUP										
				PROCESS			KIOS	1	100.00					
11C	MAN PGW	LOAD	1.00	TRANSIT									O.H. CONV.	
				SETUP										
				PROCESS			KIOS	1	100.00	PM0902	1	100.00		
20	MAN PGW	UNLD	1.00	TRANSIT									O.H. CONV.	
				SETUP										
				PROCESS			KIOS	1	100.00	PM0902	1	100.00		
20A	MAN PGW	INSP	1.00	TRANSIT									E&I	
				SETUP										
				PROCESS			DIO7	1	100.00					
20B	MAN PGW	LOAD	1.00	TRANSIT									O.H. CONV.	
				SETUP										
				PROCESS			DIO7	1	100.00	PM0901	1	100.00		

# OPERATION PROFILE

NAME D. D. DIVISBISS ALC 00 DATE 17 Jul 89 RCC MANAGER SHEET 4 OF 4

PCN NSN P/N		WCD		WCD DATE		MANPOWER				EQUIPMENT				
						MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	HRS.
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED %	HRS.	DATA SOURCE COMMENTS
<del>30</del>	<del>MAN</del>	<del>REM</del>		TRANSIT										<del>Rem Riv.</del>
<del>30</del>	<del>PGW</del>	<del>REM</del>		SETUP										<del>IF</del>
				PROCESS										<del>REQ</del>
				TRANSIT		DEOF								
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 4 OF 4

PCN \_\_\_\_\_ NSN \_\_\_\_\_ P/N \_\_\_\_\_

WCD \_\_\_\_\_ WCD DATE \_\_\_\_\_

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

# OPERATION PROFILE

F-15 MILG LOWER CLARY LINK AL

NAME D. DIVECROSS ALC 00 DATE 17 JUN 89 RCC MTANRHW SHEET 1 OF 3

WCD 360100N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.	
5	MAN R6W	DIS	1.00	TRANSIT										DISSASSEMBLE
				SETUP										
				PROCESS				HEADS	1	100	08	1	100	
5A	MAN R6W	LOAD	1.00	TRANSIT										INTO BASKET & ON CONV.
				SETUP										
				PROCESS				HEADS	1	100	08	1	100	
5B	MAN R6W	TRAN	1.00	TRANSIT										TO UNLOAD SITE
				SETUP										
				PROCESS										
5C	MAN R6W	LOAD	1.00	TRANSIT										O.H. CONV.
				SETUP										
				PROCESS				KIOS	1	100	08	1	100	
7	MAN R6W	CLN	1.00	TRANSIT										ALL CLEAN
				SETUP										
				PROCESS	100	2.89								

# OPERATION PROFILE

F-15 MFG - Lower Shank (AL)

NAME D. D. WELBISS ALC 00 DATE 17 JUN 89 RCC MTANPGW SHEET 2 OF 3

PCN 36338A WCD 36010N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
7A	MTAN PGW	LNLD	1.00	TRANSIT							O.H. Conv TO Roller Conv.	
				SETUP								
				PROCESS								
7B	MTAN PGW	LOAD	1.00	TRANSIT							BLAST TABLE	
				SETUP								
				PROCESS								
9	MAN PGW	CUN	1.00	TRANSIT							BLAST	
				SETUP								
				PROCESS								
9A	MAN PGW	LNLD	1.00	TRANSIT							From BLAST TO Roller Conv.	
				SETUP								
				PROCESS								
9B	MAN PGW	LOAD	1.00	TRANSIT							TO O.H. Conv.	
				SETUP								
				PROCESS								

BR

# OPERATION PROFILE

11.5 MGS - COVER 4445 LEAD

SHEET 3 OF 3

NAME D. DIVELEISS ALC 00 DATE 17 Jun 88 RCC MANPGRW

WCD 36010N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
20 36	MAN PGW	LIND	1.00	TRANSIT							LIND O.H. Conv.	
				SETUP								
				PROCESS			100	06	1	100		06
30A 30A	MAN PGW	Insp	1.00	TRANSIT							/	
				SETUP								
				PROCESS			1	20				
30B 30B	MAN PGW	LOAD	1.00	TRANSIT							O.H. Conv.	
				SETUP								
				PROCESS			1	08	1	100		08
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								



BR

# OPERATION PROFILE

F-15 MLG - UPPER STUDY CASE (ST)

NAME D. Dive/biss ALC 00 DATE 17 Jun 89 RCC MAN PGW SHEET 1 OF 2

WCD 36011N WCD DATE 89041

PCN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
5	MAN PGW	LOAD	1.00	TRANSIT								Work Bench	
				SETUP									
				PROCESS									
5A	MAN PGW	DIS	1.00	TRANSIT									
				SETUP									
				PROCESS									
5B	MAN PGW	LOAD	1.00	TRANSIT								GENERAL CONV.	
				SETUP									
				PROCESS									
5C	MAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS									
7	MAN PGW	CLN	1.00	TRANSIT								CHEM CLN	
				SETUP									
				PROCESS									

AF

# OPERATION PROFILE

F 15 MCG - Upper Quay bank

NAME D. DIVELESS ALC 00 DATE 17 JUN 89 RCC MAN PGW SHEET 2 OF 3

WCD 360000 WCD DATE 89041

PCN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/ LEVEL	QTY.	EQUIPMENT CODE	%	HRS.		
7A	MAN PGW	UNLD	1.000	TRANSIT									onto Pallets on carts From Stk. Conv.	
				SETUP										
				PROCESS										
7B	MAN PGW	LOND	1.000	TRANSIT									BLAST BOOTH	
				SETUP										
				PROCESS										
9	MAN PGW	CLW	1.000	TRANSIT									BLAST	
				SETUP										
				PROCESS										
9A	MAN PGW	UNLD	1.000	TRANSIT									UNLD BURST BOOT TO FLOW (pallet) ON CART	
				SETUP										
				PROCESS										
9B	MAN PGW	LOND	1.000	TRANSIT									O.H. Conv.	
				SETUP										
				PROCESS										

# OPERATION PROFILE

F.15 singh - Upper Jungk (SI)

SHEET 3 OF 3

RCC MANIFEST

DATE 17 Feb 89

ALC 00

NAME D. D. D. D. D.

WCD 36011N WCD DATE 89047

26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.		%
9C	MAN PGW	TRAN	1.000	TRANSIT								Trans from 0903 TO OVER CONV SECTION	
				SETUP									
				PROCESS									
11	MAN PGW	Proc	1.000	TRANSIT								HEAT 4HRS	
				SETUP									
				PROCESS	100	4.000							
20	MAN PGW	UNLD	1.000	TRANSIT								O.H. conv. To Roller Conv.	
				SETUP									
				PROCESS									
20A	MAN PGW	INSP	1.000	TRANSIT			DIO7					E&I 0	
				SETUP									
				PROCESS									
20B	MAN PGW	Load	1.000	TRANSIT			DIO7					LOAD CONV. O.H. TO MACH SING	
				SETUP									
				PROCESS									

OK

# OPERATION PROFILE

NAME D. D. WELBISS ALC 00 DATE 17 Jun 89 RCC MAN PGW SHEET 1 OF 1

FCN MSN PIN	WCD	360	120	WCD DATE	89014	MANPOWER			EQUIPMENT			TIME REQUIRED % HRS.	DATA SOURCE COMMENTS
						MANDATORY FLOW HOURS %	OPERATION TYPE	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE		
5	MAN PGW	DIS	1.00	TRANSIT									
				SETUP									
				PROCESS									
5A	MAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS									
6	MAN PGW	PROC	1.00	TRANSIT									
				SETUP									
				PROCESS									
6A	MAN PGW	UNLO	1.00	TRANSIT									
				SETUP									
				PROCESS									
6B	MAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS									

# OPERATION PROFILE

F.15 MGS - REVERSE BOLT

SHEET 2 OF 4

DATE 17 Jun 89

ALC 00

WCD 36412N

WCD DATE 89041

NAME D. DIVERSISS

NSN 26338A

MANPOWER

EQUIPMENT

WCD

NSN PIN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.			%	HRS.			%	HRS.		
9	MAN PGW	CW	1.00	TRANSIT												Blast CLEAN
				SETUP												
				PROCESS			H305	1	100	104	PM0413	1	100	104		
9A	MAN PGW	UNLD	1.00	TRANSIT												TO PALLET
				SETUP												
				PROCESS			H305	1	100	108						TO QUEN AREA
9C	MAN PGW	MOVE	1.00	TRANSIT												
				SETUP												
				PROCESS			H305	1	100	08	F0003	1	100	08		QUEN CAMER
9D	MAN PGW	LOAD	1.00	TRANSIT												
				SETUP												
				PROCESS			K105	1	100	108						
11	MAN PGW	BAKIE	1.00	TRANSIT												4 HR BAKE
				SETUP												
				PROCESS							PM0453	1	100	100		

# OPERATIONAL PROFILE

F.15 MLS - RELOAD BOLT

SHEET 3 OF 4

NAME D. DUBUESSIS ALC 00 DATE 17 Jan 89 RCC MANPGW

WCD 36012N WCD DATE 890411

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
11B	MAN PGW	UNLD	1.00	TRANSIT							UNLOAD OVER	
				SETUP								
				PROCESS				100.08				
11C	MAN PGW	LOAD	1.00	TRANSIT							O.H. CONV.	
				SETUP								
				PROCESS				100.08		PM0902		1
20	MAN PGW	UNLD	1.00	TRANSIT							O.H. CONV.	
				SETUP								
				PROCESS				100.08		PM0902		1
20A	MAN PGW	INSP	1.00	TRANSIT							E&I	
				SETUP								
				PROCESS				100.16				
20B	MAN PGW	LOAD	1.00	TRANSIT							O.H. CONV.	
				SETUP								
				PROCESS				100.08		PM0901		1

# OPERATIONAL PROFILE

NAME D. D. BISS ALC 00 DATE 17 July 89 RCC MANRGM SHEET 4 OF 4

PCN NSN P/N		WCD		WCD DATE		MANPOWER				EQUIPMENT				DATA SOURCE COMMENTS
						MANDATORY FLOW HOURS	OPERATION TYPE	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE	QTY.	
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	%										
30	MAN PGW	REM			TRANSIT									REM Riv.
					SETUP									ERC
					PROCESS									IF
					TRANSIT									REQ
					SETUP									
					PROCESS									
					TRANSIT									
					SETUP									
					PROCESS									
					TRANSIT									
					SETUP									
					PROCESS									
					TRANSIT									
					SETUP									
					PROCESS									

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD \_\_\_\_\_ WCD DATE \_\_\_\_\_

PCN \_\_\_\_\_ NSN \_\_\_\_\_ P/N \_\_\_\_\_

SHEET 4 OF 4

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.		EQUIPMENT CODE
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								



DR

# OPERATION PROFILE

F.15 MILS SPINDLE ASSY (STEEL)

NAME D. Divalbiss ALC 00 DATE 17 JUN 88 RCC MANPGRW SHEET 1 OF 2

WCD 36013N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	EQUIPMENT CODE	%	HRS.		
5	MAN PSW	LOAD	1.00	TRANSIT									WORK BENCH	
				SETUP										
				PROCESS										
5A	MAN PSW	DIS	1.00	TRANSIT										
				SETUP										
				PROCESS										
5B	MAN PSW	LOAD	1.00	TRANSIT									PATTERN CONV.	
				SETUP										
				PROCESS										
5C	MAN PSW	LOAD	1.00	TRANSIT										
				SETUP										
				PROCESS										
7	MAN PSW	CLN	1.00	TRANSIT									CHEM CLN.	
				SETUP										
				PROCESS										

# OPERATION PROFILE

F.15 MILG. SPINDLE ASSY (SFC)

NAME D. DINEBASS ALC 00 DATE 17 JUL 89 RCC MANPGW SHEET 2 OF 3

WCD 36013N WCD DATE 89041

PCN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.
7A	MAN PGW	LNLO	1.000	TRANSIT								ONTO PALLETS ON CARTS FROM O.H. CONV.	
				SETUP									
				PROCESS									
7B	MAN PGW	LNLO	1.000	TRANSIT								SCAFF BOOTH	
				SETUP									
				PROCESS									
9	MAN PGW	CLW	1.000	TRANSIT								BLAST	
				SETUP									
				PROCESS									
9A	MAN PGW	LNLO	1.000	TRANSIT								LNLO BLAST BOOT TO FLOOR (pallet) ON CART	
				SETUP									
				PROCESS									
9B	MAN PGW	LNLO	1.000	TRANSIT								O.H. CONV.	
				SETUP									
				PROCESS									

01-

# OPERATIONAL PROFILE

F.15 INGS - SPINDLE ASSY (SI)

NAME D. Campbell ALC 000 DATE 11-July 89 RCC MANIPSW SHEET 3 OF 3

WCD 36413N WCD DATE 89041

PCN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/ LEVEL	QTY.	%				HRS.
9C	MAN PGW	TRAN	1.000	TRANSIT									Trans from 0903 TO OVER CONV SECTION	
				SETUP										
				PROCESS										
11	MAN PGW	Proc	1.000	TRANSIT									HEAT 4HRS	
				SETUP										
				PROCESS	100	4.000								
20	MAN PGW	UNLO	1.000	TRANSIT									To ROLLER CONV.	
				SETUP										
				PROCESS										
20A	MAN PGW	INSP	1.000	TRANSIT									E&I	
				SETUP										
				PROCESS										
20B	MAN PGW	LOAD	1.000	TRANSIT									LOAD CONV. O.H. TO MACH SHIP	
				SETUP										
				PROCESS										

# OPERATION PROFILE F-15 MILG - SWIVEL CRANK DIAP Bolt

NAME D. Divalbiss ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 1 OF 3

WCD 36014 WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	%	HRS.	QTY.	EQUIPMENT CODE		%	HRS.
5	MAN PGW	LOAD	1.00	TRANSIT											WORK BENCH	
				SETUP												
				PROCESS												
5A	MAN PGW	DIS	1.00	TRANSIT												
				SETUP												
				PROCESS												
5B	MAN PGW	LOAD	1.00	TRANSIT											POLYMER CONV.	
				SETUP												
				PROCESS												
5C	MAN PGW	LOAD	1.00	TRANSIT												
				SETUP												
				PROCESS												
7	MAN PGW	CLN	1.00	TRANSIT											CHEM CLN	
				SETUP												
				PROCESS	100	1.95										

# OPERATION PROFILE

F.15 MILG - SWIVEL CRANKS DRAIN BOLT

NAME D. DIVELESS ALC 00 DATE 17 JUL 89 ACC MANPGW SHEET 2 OF 3

WCD 360142 WCD DATE 8904

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
7A	MAN PGW	UNLD	1.000	TRANSIT								onto Pallets on carts From O.H. Conv.	
				SETUP									
				PROCESS									
7B	MAN PGW	LOAD	1.000	TRANSIT								BLAST BOOTH	
				SETUP									
				PROCESS									
9	MAN PGW	CLW	1.000	TRANSIT								BLAST	
				SETUP									
				PROCESS									
9A	MAN PGW	UNLD	1.000	TRANSIT								UNLOAD BLAST BOOT TO FLOOR (pallet) ON CART	
				SETUP									
				PROCESS									
9B	MAN PGW	LOAD	1.000	TRANSIT								O.H. Conv.	
				SETUP									
				PROCESS									

# OPERATION PROFILE

F.15 MUG - Swiss Curing Dry Bolt

NAME D. D. Williams ALC 00 DATE 1 Feb 89 RCC MANPSW SHEET 3 OF 3

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	
9C	MAN PGW	TRAN	1.000	TRANSIT							Trans from 0903 TO OVER CONV SECTION
11	MAN PGW	Proc	1.000	TRANSIT							HEAT 4HRS
20	MAN PGW	UNLD	1.000	TRANSIT	100	4.000					HEAT 4HRS
20A	MAN PGW	INSF	1.000	SETUP							HEAT 4HRS
20B	MAN PGW	LOAD	1.000	PROCESS							HEAT 4HRS

WCD 36004N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
						%	HRS.	QTY.	%	HRS.	QTY.	
9C	MAN PGW	TRAN	1.000	TRANSIT								Trans from 0903 TO OVER CONV SECTION
11	MAN PGW	Proc	1.000	TRANSIT								HEAT 4HRS
20	MAN PGW	UNLD	1.000	TRANSIT	100	4.000						HEAT 4HRS
20A	MAN PGW	INSF	1.000	SETUP								HEAT 4HRS
20B	MAN PGW	LOAD	1.000	PROCESS								HEAT 4HRS

# OPERATION PROFILE

NAME D. Divebliss ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 1 OF 2  
 E.15 MGS COUPLR ASSY (ST)

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					% HRS.	QTY.	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	QTY.		TIME REQUIRED %	TIME REQUIRED HRS.
5	MAN PGW	LOAD	1.00	TRANSIT										WORK BENCH	
				SETUP											
				PROCESS											
5A	MAN PGW	DIS	1.00	TRANSIT											
				SETUP											
				PROCESS											
5B	MAN PGW	LOAD	1.00	TRANSIT										RELIEF CONV.	
				SETUP											
				PROCESS											
5C	MAN PGW	LOAD	1.00	TRANSIT											
				SETUP											
				PROCESS											
7	MAN PGW	CLN	1.00	TRANSIT										CHEM CLN	
				SETUP											
				PROCESS											

# OPERATION PROFILE

F-15 MFG - COLLAR ASSY

NAME D DINEWISS ALC 00 DATE 17 JUL 89 RCC MANRGSW SHEET 2 OF 3

WCD 36016N WCD DATE 89041

PCN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.
7A	MAN R&W	UNLO	1.000	TRANSIT								onto Pallets oil carts From O.H. Conv.	
				SETUP									
				PROCESS									
7B	MAN R&W	LOAD	1.000	TRANSIT								BLAST Booth	
				SETUP									
				PROCESS									
9	MAN R&W	CLW	1.000	TRANSIT								BLAST	
				SETUP									
				PROCESS									
9A	MAN R&W	UNLO	1.000	TRANSIT								UNLOAD Gunst Boot To Floor-pallet oil carts	
				SETUP									
				PROCESS									
9B	MAN R&W	LOAD	1.000	TRANSIT								O.H. Conv.	
				SETUP									
				PROCESS									



# OPERATION PROFILE

F-15 MILG-CELLAR ASSY

SHEET 3 OF 3

RCC MAINPWSW

DATE 17 Jun 89

ALC

WCD DATE 89041

WCD 360116

PCN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
9C	MAN PGW	TRAN	1.00	TRANSIT							Trans from 0903 TO OVER CONV SECTION	
				SETUP								
				PROCESS								
11	MAN PGW	Proc	1.00	TRANSIT							HEAT 4HRS	
				SETUP								
				PROCESS	100	4.00						
20	MAN PGW	UNLD	1.00	TRANSIT							To Roller Conv.	
				SETUP								
				PROCESS								
20A	MAN PGW	INSP	1.00	TRANSIT							E&I	
				SETUP								
				PROCESS								
20B	MAN PGW	LOAD	1.00	TRANSIT							LOAD CONV. O.H. TO MACH SING	
				SETUP								
				PROCESS								

# OPERATION PROFILE

NAME D. Divebliss ALC 00 DATE 17 Jun 89 RCC MANPGW SHEET 1 OF 2

WCD 36019N WCD DATE 89071

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.			
5	MAN PGW	-000	1.00	TRANSIT												Work Bench	
				SETUP													
				PROCESS													
5A	MAN PGW	DIS	1.00	TRANSIT													
				SETUP													
				PROCESS													
5B	MAN PGW	L000	1.00	TRANSIT													
				SETUP													
				PROCESS													
5C	MAN PGW	L000	1.00	TRANSIT													
				SETUP													
				PROCESS													
7	MAN PGW	CLN	1.00	TRANSIT													
				SETUP													
				PROCESS													

BR

# OPERATION PROFILE

F. S. TIGER - July Blast Apex Pin

NAME D. DINESS ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 2 OF 3

WCD 36019 WCD DATE 89041

PCN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.
7A	MAN PGW	UNLO	1.000	TRANSIT										onto Pallets on carts From O.H. Conv.	
				SETUP											
				PROCESS											
7B	MAN PGW	LOAD	1.000	TRANSIT										BLAST BOOTH	
				SETUP											
				PROCESS											
9	MAN PGW	CLW	1.000	TRANSIT										BLAST	
				SETUP											
				PROCESS											
9A	MAN PGW	UNLO	1.000	TRANSIT										UNLOAD BLAST BOOTH TO FLORID (pallet) on carts	
				SETUP											
				PROCESS											
9B	MAN PGW	LOAD	1.000	TRANSIT										O.H. Conv.	
				SETUP											
				PROCESS											

AKZ

# OPERATION PROFILE

FILE NO. 116 - July Budget Apex P.N.

NAME D. Williams ALC 05 DATE 17 Jun 89 RCC MANNSW SHEET 3 OF 3

WCD 36019N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE & COMMENTS		
					%	HRS.	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	QTY.		TIME REQUIRED %	TIME REQUIRED HRS.
9C	MAN PGW	TRAN	1.000	TRANSIT								Trans from 0903 TO OVER CONV SECTION	
				SETUP									
				PROCESS									
11	MAN PGW	Proc	1.000	TRANSIT								HEAT Ahrs	
				SETUP									
				PROCESS	100	4.000							
20	MAN PGW	UNLD	1.000	TRANSIT								O.A. Conv. To Roller Conv.	
				SETUP									
				PROCESS									
20A	MAN PGW	INSP	1.000	TRANSIT								E&I	
				SETUP									
				PROCESS									
20B	MAN PGW	LOAD	1.000	TRANSIT								LOAD CONV. O.H. TO MACH SING	
				SETUP									
				PROCESS									

AP-

# OPERATION PROFILE

FISHERS - COMMERCIAL LINK CO

NAME D. DINEWISS ALC 00 DATE 17 JUL 89 RCC MAN PGW SHEET 2 of 3

WCD 36023N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	HRS.	QTY.	%	HRS.	QTY.	EQUIPMENT CODE	%		HRS.
7A	MAN PGW	UNLO	1.00	TRANSIT										ONTO PALLETS ON CARTS From O.H. Conv.	
				SETUP											
				PROCESS											
7B	MAN PGW	LASH	1.00	TRANSIT										BLAST BOOTH	
				SETUP											
				PROCESS											
9	MAN PGW	CLW	1.00	TRANSIT										BLAST	
				SETUP											
				PROCESS											
9A	MAN PGW	UNLO	1.00	TRANSIT										UNLOAN BURST BOOT TO FLOOR (pallet) ON CART	
				SETUP											
				PROCESS											
9B	MAN PGW	LOCO	1.00	TRANSIT										O.H. Conv.	
				SETUP											
				PROCESS											

# OPERAT. PROFILE

NAME D. [unclear] ALC 00 DATE 1 Feb 89 RCC MANPWR SHEET 3 OF 3

WCD 360230 WCD DATE 89041

PCN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
29C	MAN PGW	TRAN	1.000	TRANSIT								Trans from 0103 TO OVER CONV SECTION	
				SETUP									
				PROCESS									
11	MAN PGW	Proc	1.000	TRANSIT								HEAT ATTS	
				SETUP									
				PROCESS	100	4.000							
30D	MAN PGW	UNLO	1.000	TRANSIT								O.A. CONV. To Roller Conv.	
				SETUP									
				PROCESS									
30A	MAN PGW	INSP	1.000	TRANSIT								E&I	
				SETUP									
				PROCESS									
30B	MAN PGW	Load	1.000	TRANSIT								LOAD CONV. O.H. TO MACH SING	
				SETUP									
				PROCESS									

# OPERATION PROFILE

012

F-15 MGS - 1361103000000000

NAME <u>D. D. Veilbiss</u> ALC <u>00</u> DATE <u>17 Jun 88</u> RCC <u>MAN PGW</u> SHEET <u>1</u> OF <u>2</u>		WCD <u>36025N</u> WCD DATE <u>88041</u>											
PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
						SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.		
	5	MAN PGW	LOAD	1.00	TRANSIT								
					SETUP								
					PROCESS								Work Bench
	5A	MAN PGW	DIS	1.00	TRANSIT								
					SETUP								
					PROCESS								
	5B	MAN PGW	LOAD	1.00	TRANSIT								General Conv.
					SETUP								
					PROCESS								
	5C	MAN PGW	LOAD	1.00	TRANSIT								
					SETUP								
					PROCESS								
	6	MAN PGW	CLN	1.00	TRANSIT								CHEM CLN.
					SETUP								
					PROCESS								

PT-

# OPERATION PROFILE

F.I.S. TILLS - Bell Creek Ass'y (TC)

NAME D. DIVEJBISS ALC 00 DATE 17 JUL 89 RCC MANRGSW SHEET 2 OF 3

WCD 30025N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.
6A	MAN RGSW	LIND	1.000	TRANSIT								ONTO PALLETS ON CARS From Ott. Conv.	
				SETUP									
				PROCESS									
6B	MAN RGSW	LIND	1.000	TRANSIT								BLAST BOOTH	
				SETUP									
				PROCESS									
9	MAN RGSW	CLW	1.000	TRANSIT								BLAST	
				SETUP									
				PROCESS									
9A	MAN RGSW	LIND	1.000	TRANSIT								UNLOAD Pallet Boat To Flask (pallet) On Cart	
				SETUP									
				PROCESS									
9B	MAN RGSW	LOAD	1.000	TRANSIT								O.H. Conv.	
				SETUP									
				PROCESS									



# OPERAT. PROFILE

F-15 MLG-BELL CRANK Assy

SHEET 3 OF 3

DATE 17 Jun 89

ALC 000

RCC MANU

WCD 30025N

WCD DATE 89041

26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.		EQUIPMENT CODE
9C	MAN PGW	TRAN	1.000	TRANSIT								Trans from 0903 TO OVER CONV SECTION
11	MAN PGW	Proc	1.000	TRANSIT SETUP								HEAT 4HRS
20	MAN PGW	UNLO	1.000	TRANSIT SETUP	100	4.000						0.4 conv. To Roller Conv.
20A	MAN PGW	INSP	1.000	TRANSIT SETUP			D107	1				E&I
20B	MAN PGW	LOAD	1.000	TRANSIT SETUP			D107	1	100	10		4
				PROCESS								0.4 conv. O.H. TO MACH SHIP

FR

OPERATION PROFILE F.15 Mfgs - High Pressure Piston P/R

NAME D. DILLIERS ALC DATE 17 Jun 89 RCC MANI/26W SHEET 1 OF 1

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	EQUIPMENT CODE	QTY.		TIME REQUIRED %
5	MAN PGW	DIS	1.00	TRANSIT									
				SETUP									
				PROCESS									
5A	MAN PGW	LOAD	1.00	TRANSIT				14305	1	WG0503	1	100 .17	To Baskets To Conv.
				SETUP									
				PROCESS									
6	MAN PGW	PROC	1.00	TRANSIT									DEGRASE
				SETUP									
				PROCESS	100	.25							
6A	MAN PGW	UNLD	1.00	TRANSIT									
				SETUP									
				PROCESS									
6B	MAN PGW	LOAD	1.00	TRANSIT									Blast Booth
				SETUP									
				PROCESS									

# OPERATIONAL PROFILE

F-15 MIG - High Pressure Piston

SHEET 2 OF 4

NAME D. DWELBISS ALC 00 DATE 17 JUL 89 RCC MANPW

WCD 36026N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
9	MAN PGW	CUN	1.00	TRANSIT							BLAST CLEAN	
				SETUP								
				PROCESS			100	17	1	100		17
9A	MAN PGW	HOLD	1.00	TRANSIT							TO PALLET	
				SETUP								
				PROCESS			100	108				
9C	MAN PGW	MOVE	1.00	TRANSIT							TO OVEN Area	
				SETUP								
				PROCESS			100	08	1	100		08
9D	MAN PGW	LOAD	1.00	TRANSIT							OVEN CAMER	
				SETUP								
				PROCESS			100	08				
11	MAN PGW	BANK	1.00	TRANSIT							4 HR BANK	
				SETUP								
				PROCESS	100	4.00			1	100		4.00

# OPERATION PROFILE

F-15 MILG - High Pressure Piston

SHEET 3 OF 4

NAME D. DUBESSIS ALC 00 DATE 17 Jun 89 RCC MANAGER

WCD 36026N WCD DATE 89041

(RCH) P/N 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.	EQUIPMENT CODE		%
11B	MAN PGW	UNLO	1.00	TRANSIT								UNLOAD OVER	
				SETUP									
				PROCESS				100.00					
11C	MAN PGW	LOAD	1.00	TRANSIT								O.H. CONV.	
				SETUP									
				PROCESS				100.00		PM0902	1		100.00
20	MAN PGW	UNLO	1.00	TRANSIT								O.H. CONV.	
				SETUP									
				PROCESS				100.00		PM0902	1		100.00
20A	MAN PGW	INSP	1.00	TRANSIT								E&I S	
				SETUP									
				PROCESS				100.00					
20B	MAN PGW	LOAD	1.00	TRANSIT								O.H. CONV.	
				SETUP									
				PROCESS				100.00		PM0901	1		100.00

# OPERATION PROFILE

NAME DIUEBIS ALC 00 DATE 17 Jun 89 RCC MANPW SHEET 4 OF 4

PCN MSN P/N	WCD	MANPOWER			EQUIPMENT			WCD DATE
		MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY. %	
OPERATION NUMBER	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	OPERATION DESCRIPTION	RCC				DATA SOURCE COMMENTS
30		TRANSIT		MAN				Rem Riv.
		SETUP	Rem	PGW				ERC
		PROCESS						IF
		TRANSIT						REQ
		SETUP						
		PROCESS						
		TRANSIT						
		SETUP						
		PROCESS						
		TRANSIT						
		SETUP						
		PROCESS						
		TRANSIT						
		SETUP						
		PROCESS						

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 4 OF 4

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
						%	HRS.	QTY.	%	HRS.	QTY.	
					TRANSIT							
					SETUP							
					PROCESS							
					TRANSIT							
					SETUP							
					PROCESS							
					TRANSIT							
					SETUP							
					PROCESS							
					TRANSIT							
					SETUP							
					PROCESS							
					TRANSIT							
					SETUP							
					PROCESS							

44

# OPERATION PROFILE

NAME HERSHAW ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC PGP-Struts SHEET 1 OF 5

PCN 26339A WCD 36000N WCD DATE 870411

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	
010	MAN PGP	MATCH	1.0	TRANSIT <del>SETUP</del> PROCESS							MATCH-UP
501		INSP	1.0	TRANSIT <del>SETUP</del> PROCESS			1	1.0			TR Assy Organ Polish
502		ASSY	1.0	TRANSIT <del>SETUP</del> PROCESS			1	1.0	W1001	1	Build up inner Cylinder
502A		ASSY	1.0	TRANSIT <del>SETUP</del> PROCESS			1	1.5	W1001	1	Build up transmission
502B		ASSY	1.0	TRANSIT <del>SETUP</del> PROCESS			1	2	W1001	1	Assemble inner to outer.
							1	08	W1001	1	

F-15 MLG ASSY

# OPERATION PROFILE

NAME KERSHAW ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC Pg P - Struts SHEET A OF 5

WCD 2638A WCD DATE 8/29/1

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.		%
5026	MRA RSP	ASMY	1.0	TRANSIT								Assemble Jury link	
				SETUP									
				PROCESS									
504		INP	1.0	TRANSIT								Check stroke and finger lock	
				SETUP									
				PROCESS									
504A		ASMY	1.0	TRANSIT								Assemble Brake lines and loger areas	
				SETUP									
				PROCESS									
506		TEST		TRANSIT								Shut test one BRAKE line test.	
				SETUP									
				PROCESS									
506A		ASMY		TRANSIT								Seal and paperwork	
				SETUP									
				PROCESS									

F-15 MLG ASMY



DK

# OPERATION PROFILE

NAME HERSHAW ALC 00 DATE 00 RCC MANAGER - Struts SHEET 2 OF 5

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %
510	MAN 76P	TRIP	1.0	TRANSIT			1	3409				NEW paperwork for computers and necessary
510A	PER	LOAD	1.0	TRANSIT			1	3409				LOAD ON PAINT LINE
510B	76P	WASH	1.0	TRANSIT			1	3409				Trichloroethylene WASH
510C	76P	MARK	1.0	TRANSIT			1	3409				MARK

F-15 MK9 Strut Paint (Fuel)

PK

# OPERATION PROFILE

F.15 mls  
ASpans

NAME D. D. WELBESS ALC 00 DATE 17 Jun 89 RCC MAN12GW SHEET 1 OF 4

WCD 36070N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
5	MAN PGW	DIS	1.00	TRANSIT	H305	1	100	.08	N13053	1	100	.08	
				SETUP									
				PROCESS									
5A	MAN PGW	LOAD	1.00	TRANSIT	H305	1	100	.06	G0004	1	100	.06	TO BASKETS TO CONV.
				SETUP									
				PROCESS									
6	MAN PGW	PROC	1.00	TRANSIT	H305	1	100	.25	Pm0421	1	100	.25	DEGRASE
				SETUP									
				PROCESS									
6A	MAN PGW	UNLD	1.00	TRANSIT	H305	1	100	.08	Pm0421	1	100	.08	
				SETUP									
				PROCESS									
6B	MAN PGW	LOAD	1.00	TRANSIT	H305	1	100	.06	Pm0413	1	100	.06	BLAST BOOTH
				SETUP									
				PROCESS									

# OPERATIONAL PROFILE

F-15 MILG - SPRING

NAME D. DIVESS ALC 00 DATE 17 JUL 89 RCC MANPWG SHEET 2 OF 4

WCD 360200N WCD DATE 89071

PCN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	
9	MAN PGW	CW	1.00	TRANSIT SETUP PROCESS							BLAST CLEAN
9A	MAN PGW	UNLD	1.00	TRANSIT SETUP PROCESS							TO PALLET
9C	MAN PGW	MOVE	1.00	TRANSIT SETUP PROCESS							TO OVEN ANODE
9D	MAN PGW	LOTTD	1.00	TRANSIT SETUP PROCESS							OVEN CAMER
11	MAN PGW	BAKE	1.00	TRANSIT SETUP PROCESS	100	4.00					4 HR BAKS

WPK

# OPERATIONAL PROFILE

F.15 mls - Sprague

NAME O. D. DUESS ALC 00 DATE 17 Jun 89 RCC MANAGER WCD DATE 890701 SHEET 3 OF 4

ICN 26338A WCD 360200N

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	
<del>11B</del>	<del>MAN P&amp;W</del>	<del>LNLD</del>	<del>1.00</del>	<del>TRANSIT</del>							<del>WARD OVER</del>
<del>11C</del>	<del>MAN P&amp;W</del>	<del>LOAD</del>	<del>1.00</del>	<del>TRANSIT</del>							<del>S.H. CONV</del>
20	MAN P&W	LNLD	1.00	TRANSIT							O.H. CONV
20A	MAN P&W	INSP	1.00	TRANSIT							E&I
20B	MAN P&W	LOAD	1.00	TRANSIT							O.H. CONV
				SETUP							
				PROCESS							
				PROCESS							
				PROCESS							
				PROCESS							
				PROCESS							
				PROCESS							
				PROCESS							
				PROCESS							

# OPERATIONAL PROFILE

F-15 OIG - Springs

NAME D DIVEISS ALC 00 DATE 17 Jun 89 RCC MANRGA SHEET 4 OF 4

WCD 360200 WCD DATE 89040

PCN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.		QTY.	TIME REQUIRED %	HRS.	QTY.	
30	MAN RGW	REM		TRANSIT								REM Riv.
				SETUP								etc
				PROCESS			DI07		100.00			IF
				TRANSIT								REQ
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 4 OF 4

PCN NSN P/N	OPERATION NUMBER	MCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
						%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE		QTY.	%	HRS.
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										

DR

# OPERATION PROFILE

F.15 MLG - Connecting Link (TITANIUM)

NAME D Divealbis ALC 00 DATE 17 Jun 89 RCC MANPGW SHEET 1 OF 3

WCD 30023N WCD DATE 8904

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
5	MAN PGW	LOAD	1.00	TRANSIT							Work Bench	
				SETUP								
				PROCESS								
5A	MAN PGW	DIS	1.00	TRANSIT								
				SETUP								
				PROCESS								
5B	MAN PGW	LOAD	1.00	TRANSIT							Roller Conv.	
				SETUP								
				PROCESS								
5C	MAN PGW	LOAD	1.00	TRANSIT								
				SETUP								
				PROCESS								
7	MAN PGW	CLN	1.00	TRANSIT							CHEM CLN.	
				SETUP								
				PROCESS								

# OPERATION PROFILE

NAME D. Dive/biss ALC 00 DATE 17 JUN 89 RCC MANPGW SHEET 1 OF 3  
 F-15 MILS COLLEGE TRAVELER (SR)

PCN 26338A WCD 36022N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.		%
5	MAN PGW	LOAD	1.000	TRANSIT								WORK BENCH	
				SETUP									
				PROCESS									
5A	MAN PGW	DIS	1.000	TRANSIT									
				SETUP									
				PROCESS									
5B	MAN PGW	LOAD	1.000	TRANSIT								Roller Conv.	
				SETUP									
				PROCESS									
5C	MAN PGW	LOAD	1.000	TRANSIT									
				SETUP									
				PROCESS									
7	MAN PGW	CLW	1.000	TRANSIT								CHEM CLW	
				SETUP									
				PROCESS	100	1.99							



# OPERATION PROFILE

F-15 MLG - CELLAR TROUBLE - ST

SHEET 3 OF 3

RCC MAN/PGW

DATE 17 Jun 89

ALC 00

WCD 36422N

WCD DATE 89041

26338A

WCD 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
9C	MAN PGW	TRAN	1.00	TRANSIT							Trans from 0903 TO OVER CONV SECTION	
				SETUP								
				PROCESS								
11	MAN PGW	Proc	1.00	TRANSIT							HEAT 4HRS	
				SETUP								
				PROCESS	100	4.00						
20	MAN PGW	UNLD	1.00	TRANSIT							To Roller Conv.	
				SETUP								
				PROCESS								
20A	MAN PGW	INSP	1.00	TRANSIT							E&I 3	
				SETUP								
				PROCESS								
20B	MAN PGW	LOAD	1.00	TRANSIT							LOAD CONV. A.H. TV MACH SHOP	
				SETUP								
				PROCESS								

# OPERATION PROFILE

F.15 MILS - COLLAR IRONING (ST)

NAME D. DINEBESS ALC 00 DATE 17 JUL 89 RCC MANPGW SHEET 2 OF 3

WCD 360222 WCD DATE 85041

PCN 26338A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.		%
7A	MAN PGW	UNLO	1.00	TRANSIT								onto pallets on carts From O.H. Conv.	
				SETUP									
				PROCESS									
7B	MAN PGW	LOAD	1.00	TRANSIT			KIOS					BLAST BOOTH	
				SETUP									
				PROCESS									
9	MAN PGW	CLW	1.00	TRANSIT			KIOS					BLAST	
				SETUP									
				PROCESS									
9A	MAN PGW	UNLO	1.00	TRANSIT								UNLOAD BLAST BOOT TO FLASK (pallet) ON CART	
				SETUP									
				PROCESS									
9B	MAN PGW	LOAD	1.00	TRANSIT			KIOS					O.H. CONV.	
				SETUP									
				PROCESS									

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# OPERATION PROFILE

NAME KERSHAW ALC 00 DATE 00 RCC MANAGER-STUWS SHEET 4 OF 5

PCN 26338A WCD 3000N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.
500	MAN PGR	Rim	1.0	TRANSIT								PRIME	
				SETUP	MIN	.75	1	60	25	1	60		25
				PROCESS	AVE	.88		40	.5		40		.5
501	PGR	Rim	1.0	TRANSIT	MAX	1						PRIME	
				SETUP	MIN	.75	1	60	25	1	60		25
				PROCESS	AVE	.88		40	.5		40		.5
502	PGR	Rim	1.0	TRANSIT	MAX	2						PRIME	
				SETUP	MIN	.75	1	60	25	1	60		25
				PROCESS	AVE	.88		40	.5		40		.5
503	PGR	Rim	1.0	TRANSIT	MAX	4						PRIME	
				SETUP	MIN	.75	1	60	25	1	60		25
				PROCESS	AVE	.88		40	.5		40		.5
504	PGR	Rim	1.0	TRANSIT	MIN	.12						PRIME	
				SETUP	MIN	.12	1	60	25	1	60		25
				PROCESS	AVE	.17		40	.5		40		.5
505	PGR	Rim	1.0	TRANSIT	MIN	.12						PRIME	
				SETUP	MIN	.12	1	60	25	1	60		25
				PROCESS	AVE	.17		40	.5		40		.5

F-15 A66 strut paint (Final)

# OPERATION PROFILE

NAME VERSHAW ALC DD DATE WCD 3600 N RCC MANAGER - SHED SHEET 1 OF 1

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	
512	MAN PGP	Decals	1.0	<del>TRANSIT</del> SETUP PROCESS							APP'ly decals
520	PPR	PPR	1.0	<del>TRANSIT</del> SETUP PROCESS							Complete paperwork and Send Insp
520A	PPR	UNLD	1.0	<del>TRANSIT</del> SETUP PROCESS							UNLOAD
9999	PPR	SELL	1.0	<del>TRANSIT</del> SETUP PROCESS							SELL

F-15 MLG PART.

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ WCD DATE 89041 SHEET 1 OF 2

WCD 36001A WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS				
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.			
13	MAN PNA	LOAD	1.0	PROCESS			KI07	1	.05	PM 0901	1	FMPI STA 34M OVERHEAD			
13A	MAN PNA	MAG	1.0	PROCESS			DB09	1	.21	PM 0901	1				
13B	MAN PNA	UNLD	1.0	TRANSIT						PM 0901	1				
140	MAN PNA	TEMP	.38	TRANSIT			OVHD	1	.05	FL 0002	1	TEMPER			
				PROCESS									CE 15	1	ETCH
				PROCESS											
160	MAN PNA	MAG	.42	TRANSIT			OVHD	1	.05	FL 0002	1	FMPI STA 8A			
				PROCESS									CE 10	1	BLOG 505
				PROCESS											

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ WCD DATE 89041 SHEET 2 OF 2

PCN 26338A WCD 36001A WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.	
230	MAN PNA	MAG	.25	TRANSIT			1	.05	1	FL 0002	.05	FMPI STA 8A BLOG SOS	
				<del>PROCESS</del>									
				PROCESS									
240	MAN PNA	FPI	.33	TRANSIT			1	.05		CE 15	1.09	STA 26A BLOG SOS	
				<del>PROCESS</del>									
				PROCESS			1	.20		PM 5819P	1.09		
400	MAN PNA	MAG	.38	TRANSIT			1	.05	1	FL 0002	.05	FMPI STA 8A BLOG SOS	
				<del>PROCESS</del>									
				PROCESS			1			PM 6671			
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

F-15 Mk6 OPERATIONAL PROFILE

OK

NAME Turner ALG 00 DATE 6-6-89 RCC MANPRA SHEET 1 OF 6

PCN 26338A WCD 3600IN WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
							QTY.	TIME REQUIRED %	HRS.	QTY.	TIME REQUIRED %	HRS.	
21	MAN	Remo	.73	TRANSIT		JA09	1	.02					Bench OP
	PRA			SETUP		JA09	1	.28					
				PROCESS		JA09	1	.09					
40	MAN	NICK	.05	TRANSIT		JA08	1	.02					Bench OP
	PRA			SETUP		JA08	1	.28					
				PROCESS		JA08	1	.35					
45	MAN	Repe	1.00	TRANSIT		JA11	1	.02					
	PRA			SETUP		JA11	1	.51		PM 6977	1	.51	
				PROCESS		JA11	1	.91		PM 6977	1	.91	
50	MAN	Repe	.05	TRANSIT		JA11	1	.02					
	PRA			SETUP		JA11	1	.19		PM 6977	1	.19	
				PROCESS		JA11	1	.35		PM 6977	1	.35	
60	MAN	Repe	.05	TRANSIT		JA11	1	.02					
	PRA			SETUP		JA11	1	.51		PM 6977	1	.51	
				PROCESS		JA11	1	.76		PM 6977	1	.76	

# OPERATION PROFILE

NAME ALG DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD \_\_\_\_\_ WCD DATE \_\_\_\_\_ SHEET 2 OF 6

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					%	HRS.	SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.		TIME REQUIRED	
									%	HRS.				%	HRS.
70	MAN	Repe	.05	TRANSIT			JA 10	1							
	PRA			SETUP			JA 10	1					.19		
				PROCESS			JA 10	1						.35	
80	MAN	Repe	.05	TRANSIT			JA 10	1							
	PRA			SETUP			JA 10	1					.19		
				PROCESS			JA 10	1						.35	
90	MAN	Repe	.05	TRANSIT			JA 09	1							
	PRA			SETUP			JA 09	1					.19		
				PROCESS			JA 09	1						.35	
95	MAN	Repe	.05	TRANSIT			JA 09	1							
	PRA			SETUP			JA 09	1					.19		
				PROCESS			JA 09	1						.35	
405	MAN	Repe	1.00	TRANSIT			JA 10	1							
	PRA			SETUP			JA 10	1					.19		
				PROCESS			JA 10	1						.28	



# OPERATION PROFILE

NAME ALG DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD DATE \_\_\_\_\_ SHEET 3 OF 6

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	
409	MAN	Mach	.91	TRANSIT			1				
	PRA			SETUP			1				
				PROCESS			1				
410	MAN	INST	.91	TRANSIT			1				Bench OP
	PRA			SETUP			1				
				PROCESS			1				
419	MAN	Mach	.05	TRANSIT			1				
	PRA			SETUP			1				
				PROCESS			1				
420	MAN	INST	.05	TRANSIT			1				Bench OP
	PRA			SETUP			1				
				PROCESS			1				
429	MAN	Mach	.91	TRANSIT			1				
	PRA			SETUP			1				
				PROCESS			1				

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		TIME REQUIRE'		EQUIPMENT		DATA SOURCE COMMENTS		
						%	HRS.	QTY.	SKILL CODE/ LEVEL	QTY.	%	HRS.	QTY.		%	HRS.
430		MAN	INST.	.91	TRANSIT			1	JA 10		.02			Bench OP		
		PRA			SETUP			1	JA 10		.19					
					PROCESS			1	JA 10		.28					
439		MAN	Mxh	.05	TRANSIT			1	JA 10		.02					
		PRA			SETUP			1	JA 10		.50		PM 0081		.50	
					PROCESS			1	JA 10		.21		PM 0081		.21	
440		MAN	INST	.05	TRANSIT			1	JA 10		.02			Bench OP		
		PRA			SETUP			1	JA 10		.19					
					PROCESS			1	JA 10		.28					
449		MAN	Mxh	.91	TRANSIT			1	JA 10		.02					
		PRA			SETUP			1	JA 10		.50		PM 0081		.50	
					PROCESS			1	JA 10		.21		PM 0081		.21	
450		MAN	INST	.91	TRANSIT			1	JA 10		.02			Bench OP		
		PRA			SETUP			1	JA 10		.19					
					PROCESS			1	JA 10		.28					

# OPERATION PROFILE

DR

NAME ALG DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD DATE \_\_\_\_\_ SHEET 5 OF 6

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
						%	HRS.	QTY.	TIME REQUIRED		QTY.		%	TIME REQUIRED	HRS.
									%	HRS.					
459	MAN PRA		Mech	.05	TRANSIT			1							
					SETUP			1							
					PROCESS			1							
460	MAN PRA		INST	.05	TRANSIT			1				Bench			
					SETUP			1					OP		
					PROCESS			1							
469	MAN PRA		Mech	.82	TRANSIT			1							
					SETUP			1							
					PROCESS			1							
470	MAN PRA		INST	.82	TRANSIT			1				Bench			
					SETUP			1					OP		
					PROCESS			1							
479	MAN PRA		Mech	.05	TRANSIT			1							
					SETUP			1							
					PROCESS			1							

# OPERATION PROFILE

NAME \_\_\_\_\_ ALG \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 6 OF 6

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS	SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	%	HRS.	
									%	HRS.					
480	MAN	INST	.05	TRANSIT			JA 10	1	.02						Bench
	PRA			SETUP			JA 10	1	.15						OP
				PROCESS			JA 10	1	.77						
489	MAN	Mach	.82	TRANSIT			JA 10	1	.02						
	PRA			SETUP			JA 15	1	.50	PM 8079	1		.50		
				PROCESS			JA 15	1	.30	PM 8079	1		.30		
490	MAN	INST	.82	TRANSIT			JA 10	1	.02						Bench
	PRA			SETUP			JA 10	1	.19						OP
				PROCESS			JA 15	1	.40						
499	MAN	Mach	.05	TRANSIT			JA 10	1	.02						
	PRA			SETUP			JA 10	1	.50	PM 8079	1		.50		
				PROCESS			JA 10	1	.30	PM 8079	1		.30		
500	MAN	INST	1.00	TRANSIT			JA 09	1	.02						Bench
	PRA			SETUP			JA 09	1	.19						OP
				PROCESS			JA 09	1	.40						

F-15 ALG

# OPERATION PROFILE

NAME Turner ALC 00 DATE 6-7-89 RCC MAN PRB SHEET 1 OF 2

PCN  
NSN  
PIN

WCD 36001

WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.	
25	MAN	Hone	.33	TRANSIT			JA 10	1	.02					
	PRB			SETUP			JA 10	1	.08	PM 7402	1	.08		
				PROCESS			JA 10	1	.31	PM 7402	1	.31		
26	MAN	Hone	.27	TRANSIT			JA 10	1	.02					
	PRB			SETUP			JA 10	1	.08	PM 7402	1	.08		
				PROCESS			JA 10	1	.31	PM 7402	1	.31		
115	MAN	Grin	.53	TRANSIT			JA 9	1	.02					
	PRB			SETUP			JA 9	1	1.53	PM 1307	1	1.53		
				PROCESS			JA 9	1	1.60	PM 1307	1	1.60		
120	MAN	Grin	.05	TRANSIT			JA 10	1	.02					NEW
	PRB			SETUP			JA 10	1	1.06	PM	1	1.06		CNC
				PROCESS			JA 10	1	.94	PM	1	.94		
130	MAN	Grin	.06	TRANSIT			JA 10	1	.02					
	PRB			SETUP			JA 10	1	.78	PM	1	.78		
				PROCESS			JA 10	1	1.40	PM	1	1.40		

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# OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET <u>2</u> OF <u>2</u>					
PCN _____		NSN _____		P/N _____		WCD _____		WCD DATE _____					
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.
190	MAN	Grin	06	TRANSIT			1					NONE	
	PRB			SETUP			1				106		
				PROCESS			1						1.50
210	MAN	Grin	05	TRANSIT			1					CNC	
	PRB			SETUP			1						1.75
				PROCESS			1						2.29
215	MAN	Grin	53	TRANSIT			1						
	PRB			SETUP			1						1.53
				PROCESS			1						2.08

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 2

PCN 26338A WCD 36002A WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.
13	MAN PNA	LOAD	1.0	█							FMPI STA 34M OVERHEAD		
				PROCESS									
				TRANSIT									
13A	MAN PNA	MAG	1.0	█									
				PROCESS									
				TRANSIT									
13B	MAN PNA	UNLD	1.0	█									
				PROCESS									
				TRANSIT									
90	MAN PNA	TEMP	.46	TRANSIT							TEMPER ETCH		
				█									
				PROCESS									
110	MAN PNA	MAG	.42	TRANSIT							FMPI STA 8A BLOG SOS		
				█									
				PROCESS									

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ WCD DATE 89041 SHEET 2 OF 2

PCN 26338A WCD 36003A WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
190	MAN PNA	MAG	.42	TRANSIT			1	.05	1	.05	FMPI	
				PROCESS								STA 8A
				PROCESS								
200	MAN PNA	FPI	.42	TRANSIT			1	.05			STA 26A	
				PROCESS								BLOG SOS
				PROCESS								
235	MAN PNA	MAG	.58	TRANSIT			1	.05	1	.05	FMPI	
				PROCESS								STA 8A
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								



# OPERATION PROFILE

NAME Turner ALG 00 DATE 6-6-89 ACC MANPRA SHEET 1 OF     

PCN 26338A WCD 36002N WCD DATE 8/24

OPERATION NUMBER	ACC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE	QTY.	
30	MAN PRA	NICK	.24	TRANSIT		JA 08	1	.02				Bench
				SETUP		JA 08	1	.07				OP
				PROCESS		JA 08	1	.08				
35	MAN PRA	Poli	.05	TRANSIT		JA 08	1	.02				Bench
				SETUP		JA 08	1	.28				OP
				PROCESS		JA 08	1	.18				
40	MAN PRA	HOME	.05	TRANSIT		JA 09	1	.02				
				SETUP		JA 09	1	.28	PM 4140	1	.28	
				PROCESS		JA 09	1	.18	PM 4140	1	.18	
42	MAN PRA	Repe	.05	TRANSIT		JA 09	1	.02				Bench
				SETUP		JA 09	1	.28				OP
				PROCESS		JA 09	1	.09				
45	MAN PRA	Repe	.05	TRANSIT		JA 09	1					Bench
				SETUP		JA 09	1	.28				OP
				PROCESS		JA 09	1	.09				

# OPERATION PROFILE

NAME ALG DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 2 OF \_\_\_\_\_

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS	QTY.	SKILL CODE/ LEVEL	TIME REQUIRED		EQUIPMENT CODE	QTY.	%	HRS.	
									%	HRS.					
48	MAN	Pd1	1.00	TRANSIT			1	JA 09							Bench OP
	PRA			SETUP			1	JA 09							
				PROCESS			1	JA 09							
239	MAN	Mach	.76	TRANSIT			1	JA 08							
	PRA			SETUP			1	JA 08	PM 5282	1				.50	
				PROCESS			1	JA 08	PM 5282	1				.29	
240	MAN	INST	.76	TRANSIT			1	JA 08							Bench OP
	PRA			SETUP			1	JA 08						.19	
				PROCESS			1	JA 08						.30	
244	MAN	Mach	.05	TRANSIT			1	JA 08							
	PRA			SETUP			1	JA 08	PM 5282	1				.50	
				PROCESS			1	JA 08	PM 5282	1				.29	
245	MAN	INST	.05	TRANSIT			1	JA 08							Bench OP
	PRA			SETUP			1	JA 08						.19	
				PROCESS			1	JA 08						.30	

PCN NSN P/N	WBD										WCD DATE				
	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
						%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.	
249	MAN	PRA	Mach	.86	TRANSIT			JA 10	1	.02					
	SETUP						JA 10	1	.50			PM 5282	1	.50	
	PROCESS						JA 10	1	.29			PM 5282	1	.29	
250	MAN	PRA	INST	.86	TRANSIT			JA 10	1	.02					Bench OP
	SETUP						JA 10	1	.19						
	PROCESS						JA 10	1	.70						
254	MAN	PRA	Mach	.05	TRANSIT			JA 10	1	.02					
	SETUP						JA 10	1	.50			PM 5282	1	.50	
	PROCESS						JA 10	1	.29			PM 5282	1	.29	
255	MAN	PRA	INST	.05	TRANSIT			JA 10	1	.02					Bench OP
	SETUP						JA 10	1	.19						
	PROCESS						JA 10	1	.70						
259	MAN	PRA	Drill	.05	TRANSIT			JA 09	1	.02					
	SETUP						JA 09	1	.76			PM 0450	1	.76	
	PROCESS						JA 09	1	1.40			PM 0450	1	1.40	

# OPERATION PROFILE

NAME Turner ALC 00 DATE 6-7-87 RCC MAN PRB SHEET 1 OF 2

PCN 26338A WCD 36002N WCD DATE 890911

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	%	HRS.	
70	MAN	Grin	.33	TRANSIT			JA 10	1							SOS
	SETUP					JA 10	1				1.11				
	PROCESS					JA 10	1				3.09				
80	MAN	Grin	.42	TRANSIT			JA 9	1							SOS
	SETUP					JA 9	1				1.03				
	PROCESS					JA 9	1				1.07				
82	MAN	Grin	.58	TRANSIT			JA 10	1							SOS
	SETUP					JA 10	1				1.06				
	PROCESS					JA 10	1				1.20				
85	MAN	Grin	.58	TRANSIT			JA 10	1							SOS
	SETUP					JA 10	1				1.06				
	PROCESS					JA 10	1				1.20				
160	MAN	Grin	.17	TRANSIT			JA 10	1							SOS
	SETUP					JA 10	1				1.06				
	PROCESS					JA 10	1				4.41				

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 2 OF 2

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		WCD DATE		EQUIPMENT		DATA SOURCE COMMENTS		
						%	HRS.	QTY.	SKILL CODE/ LEVEL	TIME REQUIRED		QTY.	EQUIPMENT CODE		TIME REQUIRED	
										%	HRS.				%	HRS.
170	MAN PRB		Grin	.17	TRANSIT			1	JA 09		.02					
					SETUP			1	JA 07		1.53	1	PM 1301		1.53	
					PROCESS			1	JA 09		1.80	1	PM 1307		1.80	
175	MAN PRB		Grin	.58	TRANSIT			1	JA 10		.02			505		
					SETUP			1	JA 10		1.06	1			1.06	
					PROCESS			1	JA 10		1.79	1			1.79	
177	MAN PRB		Grin	.64	TRANSIT			1	JA 12		.02			505		
					SETUP			1	JA 10		1.06	1			1.06	
					PROCESS			1	JA 10		.99	1			.99	
					TRANSIT											
					SETUP											
					PROCESS											
					TRANSIT											
					SETUP											
					PROCESS											

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC      SHEET 1 OF 1

OPERATION NUMBER		RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW (HOURS)		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
						%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.	QTY.	%	
15		MAN PGW	LOAD	1.0	PROCESS			1	KI07		PM 0901		.05	
15A		MAN PNA	FPI	.75	TRANSIT						PM 0901	1	.07	
15B		MAN PNA	FPI	.25	PROCESS			2	DB09		PM 0679E	1	1.05	
15C		MAN PGW	UNLD	1.0	TRANSIT						PM 0901	1	.09	
35		MAN PNA	FPI	1.0	PROCESS			1	KI07		PM 0901	1	.05	STA 26A BLOG 505

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NAME Turner ALB 00 DATE 6-7-89 RCC MANPRA SHEET 1 OF 1

PCN 26338A NSN 36003N WCD DATE 8904

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.	
25	MAN	Poli	.31	TRANSIT			1						
	PRA			SETUP			1						
				PROCESS			1						
27	MAN	Disc	1.00	TRANSIT			1						Bench OP
	PRA			SETUP			1						
				PROCESS			1						
55	MAN	Poli	1.00	TRANSIT			1						
	PRA			SETUP			1						
				PROCESS			1						
70	MAN	Poli	1.00	TRANSIT			1						
	PRA			SETUP			1						
				PROCESS			1						

1.50-2111120

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC      WCD DATE 8904 SHEET 1 OF 2

ECN 26338A WCD 36004N WCD DATE 8904

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
							QTY.	TIME REQUIRED %	QTY.	TIME REQUIRED %		
13	MAN PNA	LOAD	1.0	PROCESS		KI07	1	.05	PM 0901	1	.05	FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	TRANSIT			1		PM 0901	1	.03	
				PROCESS					PM 0901	1	.10	
13B	MAN PNA	UNLD	1.0	TRANSIT			1		PM 0901	1	.02	
				PROCESS					PM 0901	1	.10	
120	MAN PNA	TEMP	.56	TRANSIT		OVHD	1	.05	FL 0002	1	.05	TEMPER
				PROCESS					CE15	1	.16	
140	MAN PNA	MAG	.56	TRANSIT		OVHD	1	.05	FL 0002	1	.05	FMPI STA 8A
				PROCESS					CE10	1	.10	
				PROCESS		DB09	1	.16	PM 5600T	1	.16	
				PROCESS		DB09	1	.16	PM 5600T	1	.16	



# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ WCD DATE 89041 SHEET 2 OF 2

PCN 26338A WCD 36004N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
260	MAN PNA	MAG	.56	TRANSIT			1	.05	1	.05	FMPI STA 8A BLOG 505	
				PROCESS								
				PROCESS			1	.10	1	.10		
270	MAN PNA	FPI	.56	TRANSIT			1	.05	1	.05	STA 26A BLOG 505	
				PROCESS								
				PROCESS			1	.20	1	1.09	1	1.09
310	MAN PNA	MAG	.56	TRANSIT			1	.05	1	.05	FMPI STA 8A BLOG 505	
				PROCESS								
				PROCESS			1	.10	1	.10	1	.10

# OPERATION PROFILE

NAME Turner ALO 00 DATE 6-7-89 RCC MAX.F.F.A. SHEET 1 OF 1

PCN 26337A WCD 26337A WCD DATE 8/23/81

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.	
25	MAN	Remo	1.00	TRANSIT			TA08	1					Bench OP
	PRA			SETUP			TA08	1					
				PROCESS			TA08	1					
30	MAN	Reps	1.00	TRANSIT			TA09	1					Bench OP
	PRA			SETUP			TA09	1					
				PROCESS			TA09	1					
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

2R

# OPERATION PROFILE

NAME Turner ALC 00 DATE 6-8-89 RCC MANPRB SHEET 1 OF 2

PCN 20338 A WCD 36004 N WCD DATE 8904

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS			
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.	%	HRS.				
80	MAN	Grin	.25	TRANSIT			1											
	PRB			SETUP			1											
				PROCESS			1											
90	MAN	Grin	.25	TRANSIT			1											
	PRB			SETUP			1											
				PROCESS			1											
100	MAN	Grin	.25	TRANSIT			1											
	PRB			SETUP			1											
				PROCESS			1											
110	MAN	Grin	.25	TRANSIT			1											
	PRB			SETUP			1											
				PROCESS			1											
210	MAN	Grin	.25	TRANSIT			1											
	PRB			SETUP			1											
				PROCESS			1											

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 2 OF 2

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		WCD DATE		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.	QTY.	%		HRS.
220	MAN	GRIN	.25	TRANSIT			1	IA 10		.12				
	PRB			SETUP			1	IA		.76	1	PM 1312	.76	
				PROCESS			1	IA		.90	1	PM 1312	.90	
230	MAN	GRIN	.25	TRANSIT			1	IA		.12				
	PRB			SETUP			1	IA		.76	1	PM 1312	.76	
				PROCESS			1	IA		1.09	1	PM 1312	1.09	
240	MAN	GRIN	.25	TRANSIT			1	IA		.12				
	PRB			SETUP			1	IA		.76	1	PM 1312	.76	
				PROCESS			1	IA		1.24	1	PM 1312	1.24	
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

# OPERATIONAL PROFILE

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NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 2

PCN 26338A WCD 3606A WCD DATE 8904

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	EQUIPMENT CODE	%	HRS.	
13	MAN PNA	LOAD	1.0	█									FMPI STA 34M OVERHEAD
				PROCESS			KI07 1		PM 0901 1				
13A	MAN PNA	MAG	1.0	TRANSIT									
				█					PM 0901 1				
13B	MAN PNA	UNLD	1.0	PROCESS									
				TRANSIT			DB09 1		PM 6369 1				
60	MAN PNA	TEMP	.10	TRANSIT									TEMPER ETCH
				█					FL 0002 1				
80	MAN PNA	MAG	.10	PROCESS									FMPI STA 8A BLOC 50S
				TRANSIT					PM 5600T 1				
				PROCESS									
				█			OVHD 1		FL 0002 1				
				PROCESS									
				█					CE 15 1				
				PROCESS									
				█					PM 0901 1				
				PROCESS									
				█					PM 0901 1				
				PROCESS									
				█					PM 0901 1				
				PROCESS									
				█					FL 0002 1				
				PROCESS									
				█					CE 10 1				
				PROCESS									
				█					PM 6671 1				

1-SC-200125

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC      SHEET 2 OF 2

PCN  
NSN 26338A  
PIN

WCD 36006A

WCD DATE 89091

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
140	MAN PNA	MAG	.10	TRANSIT			1		1		FMPI STA 8A BLDG 505	
				PROCESS								
				PROCESS			1				PM 6671	
150	MAN PNA	FPI	.10	TRANSIT			1				STA 26A BLDG 505	
				PROCESS								
				PROCESS			1				CEIS PM 5819P	
180	MAN PNA	MAG	.10	TRANSIT			1		1		FMPI STA 8A BLDG 505	
				PROCESS								
				PROCESS			1				FL 000Z CE 10 PM 6671	
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

# OPERATION PROFILE

NAME Turkey ALC 02 DATE 6-8-81 RCC MAN PRB SHEET 1 OF 1

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
						%	HRS.	QTY.	SKILL CODE/ LEVEL	QTY.	%	HRS.	%	
	50	MAN PRB	Grin	1.00	TRANSIT			1	TA09					
					SETUP			1	TA09					
					PROCESS			1	TA09					
	120	MAN PRB	Grin	1.00	TRANSIT			1	TA09					
					SETUP			1	TA09					
					PROCESS			1	TA09					

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

WCD 36007A WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.		QTY.
13	MAN PNA	LOAD	1.0	█								FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	█			KI07	1	PM 0901	1	.05	
13B	MAN PNA	UNLD	1.0	█				1	PM 0901	1	.03	
80	MAN PNA	TEMP	.13	PROCESS			DB09	1	PM 6369	1	.11	
95	MAN PNA	MAG	.09	PROCESS				1	PM 0901	1	.05	
				PROCESS				1	FL 0002	1	.05	TEMPER ETCH
				PROCESS				1	CE 15	1	.16	
				PROCESS				1	PM S600T	1	.16	
				TRANSIT			OVHD	1	FL 0002	1	.05	
				TRANSIT				1	CE 15	1	.16	
				TRANSIT			DB09	1	PM S600T	1	.16	
				TRANSIT			OVHD	1	FL 0002	1	.05	FMPI STA 8A
				PROCESS				1	CE 10	1	.11	BLOG 505
				PROCESS			DB09	1	PM 6671	1	.11	



# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ WCD DATE 89041 SHEET 2 OF 2

PCN 26338A WCD 3607A WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.		EQUIPMENT CODE	QTY.
180	MAN PNA	MAG	.09	TRANSIT			OVHD	1	.05	FL 0002	1	FMPI STA 8A BLOG 505	
				PROCESS						CE 10	1		
				PROCESS			DB09	1			PM 6671	1	
190	MAN PNA	FPI	.13	TRANSIT				1	.05			STA 26A BLOG 505	
				PROCESS						CE 15	1		
				PROCESS			DB09	1	.20	PM 5819P	1		
198	MAN PNA	MAG	.39	TRANSIT			OVHD	1	.05	FL 0002	1	FMPI STA 8A BLOG 505	
				PROCESS						CE 10	1		
				PROCESS			DB09	1			PM 6671	1	
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

# OPERAT PROFILE

NAME Turner ALG 00 DATE 6-7-89 RCC MANPRA SHEET 1 OF 1

PCN 26338A WGD 36007N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.		QTY.	%
30	MANPRA	Poli	1.00	TRANSIT			1	IA 09				Bewh of	
				SETUP			1	IA 09					
				PROCESS			1	IA 09					
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

# OPERATION PROFILE

NAME T. J. ... ALC 00 DATE 6-8-85 RCC MAN PRS SHEET 1 OF 1  
 PCN 20357A WCD 36257M WCD DATE 6-8-85

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.
60	MAN	Grin	1.00	TRANSIT	JA 09	1	.02					
	PRS			JA 09	1	.29	PM 4179	1	.27			
				JA 09	1	.49	PM 4179	1	.19			
70	MAN	Grin	1.00	TRANSIT	JA 09	1	.02					
	PRS			JA 09	1	.29	PM 4179	1	.27			
				JA 09	1	.46	PM 4179	1	.46			
150	MAN	Grin	1.00	TRANSIT	JA 09	1	.02					
	PRS			JA 09	1	.29	PM 4179	1	.27			
				JA 09	1	.58	PM 4179	1	.58			
160	MAN	Grin	1.00	TRANSIT	JA 09	1	.02					
	PRS			JA 09	1	.29	PM 4179	1	.27			
				JA 09	1	.52	PM 4179	1	.52			

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ SHEET 1 OF 1

WCD 36088A WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.
13	MAN PNA	LOAD	1.0	█							FMPI STA 34M OVERHEAD		
				PROCESS									
				TRANSIT									
13A	MAN PNA	MAG	1.0	█									
				PROCESS									
				TRANSIT									
13B	MAN PNA	UNLD	1.0	█									
				PROCESS									
				TRANSIT									
98	MAN PNA	MAG	1.0	█							FMPI STA 8A BLOG 50S		
				PROCESS									
				TRANSIT									

# OPERATION OFFICE

NAME Turner ALO 00 DATE 6-7-89 RCC MANPRA SHEET 1 OF 4

PCN 26338A WCD 3608N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %
40	MAN	Repl.	1.00	TRANSIT	JAO8	1	.02					Beach OP
	PRA			SETUP	JAO8	1	.15					
				PROCESS	JAO8	1	.08					
42	MAN	Repe	.05	TRANSIT	JAO9	1	.02					
	PRA			SETUP	JAO9	1	.51	PM 0450	1	.51		
				PROCESS	JAO9	1	.78	PM 0450	1	.78		
44	MAN	Repe	.05	TRANSIT	JAO9	1	.02					
	PRA			SETUP	JAO9	1	.51	PM 0450	1	.51		
				PROCESS	JAO9	1	.78	PM 0450	1	.78		
46	MAN	Repe	.05	TRANSIT	JAO9	1	.02					
	PRA			SETUP	JAO9	1	.50	PM 0450	1	.50		
				PROCESS	JAO9	1	.91		1	.91		
100	MAN	Mah	.05	TRANSIT	JAO10	1	.02					
	PRA			SETUP	JAO10	1	.51	PM 0450	1	.51		
				PROCESS	JAO10	1	.64	PM 0450	1	.64		

HR

# OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET <u>2</u> OF <u>4</u>						
PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		WCD DATE		EQUIPMENT		DATA SOURCE COMMENTS
						%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.	
101	MAN				TRANSIT									Bench OP
	PRA		INST	.05	SETUP									
					PROCESS									
102	MAN				TRANSIT									Bench OP
	PRA		INST	.05	SETUP									
					PROCESS									
105	MAN				TRANSIT									
	PRA		Mach	.05	SETUP									
					PROCESS									
109	MAN				TRANSIT									
	PRA		Mach	1.00	SETUP									
					PROCESS									
110	MAN				TRANSIT									Bench OP
	PRA		INST	1.00	SETUP									
					PROCESS									

212

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 3 OF 4

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		WCD DATE		EQUIPMENT		DATA SOURCE COMMENTS		
						%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.
114	MAN PRA	Mach	.05	TRANSIT		JAO9	1		.02							
				SETUP		JAO9	1		.50	PM 5288	1		.50			
				PROCESS		JAO9	1		.29	PM 5288	1		.29			
115	MAN PRA	INST	.05	TRANSIT		JAO9	1		.02					Bench		
				SETUP		JAO9	1		.19							
				PROCESS		JAO9	1		.30							
119	MAN PRA	Mach	1.00	TRANSIT		JAD10	1		.02							
				SETUP		JAD10	1		.19	PM 5288	1		.19			
				PROCESS		JAD10	1		.29	PM 5288	1		.29			
120	MAN PRA	INST	1.00	TRANSIT		JAD10	1		.02					Bench		
				SETUP		JAD10	1		.19							
				PROCESS		JAD10	1		.70							
124	MAN PRA	Mach	.05	TRANSIT		JAD10	1		.02							
				SETUP		JAD10	1		.50	PM 5288	1		.50			
				PROCESS		JAD10	1		.29	PM 5288	1		.29			

102

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 4 OF 4

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
						%	HRS.	QTY.	TIME REQUIRED		QTY.		EQUIPMENT CODE	TIME REQUIRED	
									%	HRS.				%	HRS.
125	MAN PRA		INST	.05	TRANSIT			1	.02			Bench			
					SETUP			1	.19						
					PROCESS			1	.70						
129	MAN PRA		MACH	1.00	TRANSIT			1	.02						
					SETUP			1	.50	PM 5288	1		.50		
					PROCESS			1	.29	PM 5288	1		.29		
130	MAN PRA		INST	1.00	TRANSIT			1	.02			Bench			
					SETUP			1	.19						
					PROCESS			1	.30						
134	MAN PRA		Mach	.05	TRANSIT			1	.02						
					SETUP			1	.50	PM 5288	1		.50		
					PROCESS			1	.29	PM 5288	1		.29		
135	MAN PRA		INST	.05	TRANSIT			1	.02			Bench			
					SETUP			1	.19						
					PROCESS			1	.70						



# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 2

PCN 26338A WCD 36009A WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED HRS.	DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.		
13	MAN PNA	LOAD	1.0										FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	PROCESS			KI07	1	.05	PM 0901	1	.05	
13B	MAN PNA	UNLD	1.0	TRANSIT						PM 0901	1	.03	
60	MAN PNA	TEMP	.05	PROCESS						PM 0901	1	.11	
80	MAN PNA	MAG	.05	PROCESS			DB09	1	.11	PM 6369	1	.11	
				TRANSIT						PM 0901	1	.02	
				PROCESS			KI07	1	.05	PM 0901	1	.05	
				TRANSIT			OVHD	1	.05	FL 0002	1	.05	TEMPER ETCH
				PROCESS						CE 15	1	.16	
				PROCESS			DB09	1	.16	PM 5600T	1	.16	
				TRANSIT			OVHD	1	.05	FL 0002	1	.05	FMPI STA 8A
				PROCESS						CE 10	1	.11	BLOG 505
				PROCESS			DB09	1	.11	PM 6671	1	.11	

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ WCD DATE \_\_\_\_\_ WCD 36009A SHEET 3 OF 3

PCN 26338A NSN \_\_\_\_\_ P/N \_\_\_\_\_ WCD 36009A WCD DATE \_\_\_\_\_ EQUIPMENT 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.		QTY.	%	HRS.
140	MAN PNA	MAG	.05	TRANSIT			1	OVHD			1	.05	FMPI STA 8A BLOG 505	
				PROCESS										
				PROCESS			1	DB09			1			
150	MAN PNA	FPI	.05	TRANSIT			1				1	.05	STA 26A BLOG 505	
				PROCESS										
				PROCESS			1	DB09			1			
180	MAN PNA	MAG	.05	TRANSIT			1	OVHD			1	.05	FMPI STA 8A BLOG 505	
				PROCESS										
				PROCESS			1	DB09			1			
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

# OPERATION PROFILE

NAME Turner ALC 00 DATE 6-7-89 RCC MANPBA SHEET 1 OF 1

PCN NSN PIN	WCD	36009N	WCD	87041	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	OPERATION TYPE	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.		QTY.	TIME REQUIRED %
30	MAN	PRA	Mach	1.00	TRANSIT	JAO9	1					Bench OP	
					SETUP	JAO9	1		.02				
					PROCESS	JAO9	1		.01				
					TRANSIT								
					SETUP								
					PROCESS								
					TRANSIT								
					SETUP								
					PROCESS								
					TRANSIT								
					SETUP								
					PROCESS								
					TRANSIT								
					SETUP								
					PROCESS								

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# OPERATION PROFILE

NAME Turner ALC 00 DATE 6-8-89 RCC MAN PRB SHEET 1 OF 1

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
						%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.	
50	MAN PRB	6014	1.00	TRANSIT				1						
				SETUP				1						
				PROCESS				1						
55	MAN PRB	6014	1.00	TRANSIT				1						
				SETUP				1						
				PROCESS				1						
120	MAN PRB	6014	1.00	TRANSIT				1						
				SETUP				1						
				PROCESS				1						
125	MAN PRB	6014	1.00	TRANSIT				1						
				SETUP				1						
				PROCESS				1						

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 81 RCC \_\_\_\_\_ WCD DATE 89041 SHEET 1 OF 1

WCD 36010N WCD DATE 89041 WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	HRS.	QTY.	COOE	%	HRS.	
1S	MAN PGW	LOAD	1.0	<del>TRANSIT</del>										
				PROCESS		1	.05	PM 0901	1	.05				
1SA	MAN PNA	FPI	.75	TRANSIT			KI07							
				<del>TRANSIT</del> PROCESS				PM 0901	1	.07				
1SB	MAN PNA	FPI	.25	TRANSIT			DB09	2	.10	PM 0679E	1	1.05		
				<del>TRANSIT</del> PROCESS				PM 0901	1	.02				
1SC	MAN PGW	UNLO	1.0	TRANSIT										
				PROCESS		1	.05	PM 0679E	1	1.10				
40	MAN PNA	FPI	1.0	TRANSIT			KI07	1	.05	PM 0901	1	.09		
				<del>TRANSIT</del> PROCESS				PM 0901	1	1.10				
				TRANSIT				1	.05					STA 26A
				PROCESS						CEIS	1	1.09		B006 S05
				PROCESS			DB09	1	.20	PM 5819P	1	1.09		

# OPERATION PROFILE

NAME Turner ALC 00 DATE 6-7-89 RCC MANDRA SHEET 1 OF 2

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
						%	HRS.	QTY.	%	HRS.	QTY.		EQUIPMENT CODE
42	MAN PRA	Pol1	.05	TRANSIT				1				Bench OP	
				SETUP									
				PROCESS									
44	MAN PRA	Rep2	.05	TRANSIT				1				Bench OP	
				SETUP									
				PROCESS									
46	MAN PRA	Rep2	.05	TRANSIT				1				Bench OP	
				SETUP									
				PROCESS									
48	MAN PRA	Rep2	.05	TRANSIT				1				Bench OP	
				SETUP									
				PROCESS									
59	MAN PRA	Mach	1.00	TRANSIT				1					
				SETUP									
				PROCESS									

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 2 OF 3

PCN NSN PIN	WCD										WCD DATE																
	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		TIME REQUIRED		DATA SOURCE COMMENTS										
						%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.													
60	MAN	INST	1.00	TRANSIT			JA09	1									Bench										
	PRA																	SETUP									OP
																		PROCESS									
64	MAN	MECH	.05	TRANSIT			JA09	1																			
	PRA																	SETUP									
																		PROCESS									
65	MAN	INST	.05	TRANSIT			JA09	1									Bench										
	PRA																	SETUP									OP
																		PROCESS									
69	MAN	INST	.50	TRANSIT			JA09	1									Bench										
	PRA																	SETUP									OP
																		PROCESS									
70	MAN	None	1.00	TRANSIT			JA09	1																			
	PRA																	SETUP									
																		PROCESS									

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD DATE \_\_\_\_\_ SHEET 3 OF 3

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.		QTY.	EQUIPMENT CODE
72	MAN	Mach	.05	TRANSIT			1	JA 10					
	PRA			SETUP			1	JA 10	.50	PM 4131	1	.50	
				PROCESS			1	JA 10	.29	PM 4131	1	.29	
74	MAN	INST	.05	TRANSIT			1	JA 10				Bench	
	PRA			SETUP			1	JA 10	.19				
				PROCESS			1	JA 10	.08				
75	MAN	Hole	1.00	TRANSIT			1	JA 09					
	PRA			SETUP			1	JA 09	.22	PM 4140	1	.22	
				PROCESS			1	JA 09	.16	PM 4140	1	.16	
77	MAN	INST	.05	TRANSIT			1	JA 09				Bench	
	PRA			SETUP			1	JA 09	.50				
				PROCESS			1	JA 09	.29				
78	MAN	Mach	.05	TRANSIT			1	JA 10					
	PRA			SETUP			1	JA 10	.19	PM 4131	1	.19	
				PROCESS			1	JA 10	.08	PM 4131	1	.08	



# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC      WCD DATE 89041 SHEET 1 OF 2

ECN 26338A WCD 3601N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.	
13	MAN PNA	LOAD	1.0	PROCESS			KI07	1		PM 0901	1		.05	FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	TRANSIT						PM 0901	1		.03	
13B	MAN PNA	UNLD	1.0	TRANSIT			DB09	1		PM 0901	1		.02	
60	MAN PNA	TEMP	.75	PROCESS			KI07	1		PM 0901	1		.05	TEMPER ETCH
80	MAN PNA	MAG	.75	PROCESS			OVHD	1		FL 0002	1		.05	FMPI STA 8A
				PROCESS			DB09	1		CEIS	1		.16	BLOG 50S
				PROCESS						PM 5600T	1		.16	
				TRANSIT			OVHD	1		FL 0002	1		.05	
				PROCESS						CEIS	1		.16	
				PROCESS			DB09	1		PM 5600T	1		.16	
				TRANSIT			OVHD	1		FL 0002	1		.05	
				PROCESS						CEIS	1		.16	
				PROCESS			DB09	1		PM 5600T	1		.16	
				TRANSIT			OVHD	1		FL 0002	1		.05	
				PROCESS						CEIS	1		.16	
				PROCESS			DB09	1		PM 5600T	1		.16	

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ WCD DATE 89041 SHEET 2 OF 2

PCN 26338A WCD 36011A WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	%	HRS.	QTY.		%	HRS.
140	MAN PNA	MAG	.05	TRANSIT			OVHD	1			FL 0002		.05	FMPI STA 8A BLDG 505	
				<del>PROCESS</del>											
				PROCESS			DB09	1			PM 6671	1			
150	MAN PNA	FPI	.05	TRANSIT				1					.05	STA 26A BLDG 505	
				<del>PROCESS</del>											
				PROCESS			DB09	1			CE 15	1			
190	MAN PNA	MAG	.25	TRANSIT			OVHD	1			FL 0002		.05	FMPI STA 8A BLDG 505	
				<del>PROCESS</del>											
				PROCESS			DB09	1			CE 10	1			
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

# OPERATION PROFILE

NAME Turner ALC 02 DATE 6-7-89 RCC MANPRA SHEET 1 OF 4

PCN 26338A WCD 36011N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE	QTY.		TIME REQUIRED %
21	MAN PRA	Remo	.26	TRANSIT		JA 09	1	.02				Bench	
				SETUP		JA 09	1	.28					
				PROCESS		JA 09	1	.09					
22	MAN PRA	Remo	1.00	TRANSIT		JA 09	1	.02				Bench	
				SETUP		JA 09	1	.28					
				PROCESS		JA 09	1	.10					
23	MAN PRA	Poli	.95	TRANSIT		JA 01	1	.02				Bench	
				SETUP		JA 09	1	.02					
				PROCESS		JA 09	1	.03					
25	MAN PRA	Repa	1.00	TRANSIT		JA 10	1	.02					
				SETUP		JA 10	1	.50		PM 4131	1		.50
				PROCESS		JA 10	1	.32		PM 4131	1		.32
26	MAN PRA	Mach	.05	TRANSIT		JAIL	1	.02					
				SETUP		JA 11	1	.51		PM 0459	1		.51
				PROCESS		JAIL	1	.64		PM 0459	1		.64

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# OPERATION PROFILE

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 2 OF 4									
PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		WCD DATE		EQUIPMENT CODE	QTY.	TIME REQUIRED		DATA SOURCE COMMENTS	
						%	HRS.	QTY.	%	HRS.	%			HRS.			
35	MAN PRA		Repa	.26	TRANSIT			1								Bench OP	
					SETUP			1									
					PROCESS			1									
38	MAN PRA		Repa	1.00	TRANSIT			1								Bench OP	
					SETUP			1									
					PROCESS			1									
200	MAN PRA		INST	.26	TRANSIT			1								Bench OP	
					SETUP			1									
					PROCESS			1									
201	MAN PRA		Mach	1.00	TRANSIT			1								Bench OP	
					SETUP			1									
					PROCESS			1									
203	MAN PRA		INST	1.00	TRANSIT			1								Bench OP	
					SETUP			1									
					PROCESS			1									

# OPERATION PROFILE

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS			
						%	HRS.	QTY.	SKILL CODE/ LEVEL	QTY.	EQUIPMENT CODE	QTY.	%	HRS.	%		HRS.		
205	MAN BRA	Mach	1.00	TRANSIT			JA 10	1											
				SETUP			JA 10	1											
				PROCESS			JA 10	1											
206	MAN BRA	Mach	.89	TRANSIT			JA 10	1											
				SETUP			JA 10	1											
				PROCESS			JA 10	1											
208	MAN BRA	INST	.89	TRANSIT			JA 10	1										Bench	
				SETUP			JA 10	1											OP
				PROCESS			JA 10	1											
210	MAN BRA	Home	.89	TRANSIT			JA 09	1											
				SETUP			JA 09	1											
				PROCESS			JA 09	1											
212	MAN BRA	Mach	.05	TRANSIT			JA 10	1											
				SETUP			JA 10	1											
				PROCESS			JA 10	1											

WR

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 4 OF 4

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
					%	HRS.		QTY.	TIME REQUIRED		EQUIPMENT CODE		QTY.	TIME REQUIRED	
									%	HRS.				%	HRS.
215	MIN	INST	.05	TRANSIT			JA 09	1				Bench			
	PRA			SETUP			JA 09	1							
				PROCESS			JA 09	1							
217	MAN	HOME	.05	TRANSIT			JA 09	1							
	PRA			SETUP			JA 09	1		PM 4140	1		.22		
				PROCESS			JA 09	1		PM 4140	1		.18		
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

AK

# OPERATION PROFILE

NAME Turner ALC 00 DATE 6-8-89 RCC MANPES SHEET 1 OF 1

PCN 2638A WCD 3011K WCD DATE 890511

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.		%
50	MAN	GRM	1.00	TRANSIT			JA 10	1	102				
				SETUP			JA 10	1	29	1	29		
				PROCESS			JA 10	1	41	1	41		
120	PRB	GRM	1.00	TRANSIT			JA 10	1	02				
				SETUP			JA 10	1	29	1	29		
				PROCESS			JA 10	1	46	1	46		
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC      WCD DATE 89041 SHEET 1 OF 2

ECN 26338A WCD 36012N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%	HRS.
13	MAN PNA	LOAD	1.0	█									FMPI STA 34M OVERHEAD		
				PROCESS											
				TRANSIT											
13A	MAN PNA	MAG	1.0	█											
				PROCESS											
				TRANSIT											
13B	MAN PNA	UNLD	1.0	█											
				PROCESS											
				TRANSIT											
80	MAN PNA	TEMP	.10	█									TEMPER ETCH		
				PROCESS											
				TRANSIT											
100	MAN PNA	MAG	.10	█									FMPI STA 8A BLOG 50S		
				PROCESS											
				TRANSIT											



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# OPERATION PROFILE

NAME Turner ALC 00 DATE 6-8-87 RCC MANPRB SHEET 1 OF 1

PCH 26338A WCD 26022N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.		
70	MAN	Grin	1.00	TRANSIT			1							
	PRB			SETUP			1			1				
				PROCESS			1			1				
160	MAN	Grin	1.00	TRANSIT			1							
	PRB			SETUP			1			1				
				PROCESS			1			1				
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 2

WCD 36013A WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	EQUIPMENT CODE	%	HRS.	
13	MAN PNA	LOAD	1.0	█									FMPI STA 34M OVERHEAD
				PROCESS									
13A	MAN PNA	MAG	1.0	TRANSIT									
				█									
13B	MAN PNA	UNLD	1.0	TRANSIT									
				█									
80	MAN PNA	TEMP	.05	TRANSIT									TEMPER ETCH
				PROCESS									
95	MAN PNA	MAG	.05	TRANSIT									FMPI STA 8A
				PROCESS									
				PROCESS									BLOG 505
				PROCESS									
				PROCESS									
				PROCESS									
				PROCESS									
				PROCESS									

# OPERATION PROFILE

WB

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ SHEET 2 OF 2

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
								%	HRS.			%	HRS.	
175	MAN PNA	MAG	.05	TRANSIT			1	.05	FL 0002	1	.05		FMPI STA 8A BLOG 505	
				PROCESS					CE 10	1	.11			
				PROCESS			1	.11	PM 6671	1	.11			
179	MAN PNA	FPI	.05	TRANSIT			1	.05					STA 26A BLOG 505	
				PROCESS					CE 15	1	1.09			
				PROCESS			1	.20	PM 5819P	1	1.09			
189	MAN PNA	MAG	.05	TRANSIT			1	.05	FL 0002	1	.05		FMPI STA 8A BLOG 505	
				PROCESS					CE 10	1	.11			
				PROCESS			1	.11	PM 6671	1	.11			
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

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# OPERATION PROFILE

NAME Turner ALC 00 DATE 6-7-89 RCC MAN PRA SHEET 1 OF 1

PCN 26338A WCD 36013N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%
30	MAN	Repe	1.00	TRANSIT			JA 09	1					Bench OP	
	PRA			SETUP			JA 02	1						
				PROCESS			JA 09	1						
197	MAN	Mach	1.00	TRANSIT			JA 10	1						
	PRA			SETUP			JA 10	1						
				PROCESS			JA 10	1						
200	MAN	INST	1.00	TRANSIT			JA 10	1					Bench OP	
	PRA			SETUP			JA 10	1						
				PROCESS			JA 10	1						
204	MAN	Mach	.05	TRANSIT			JA 10	1						
	PRA			SETUP			JA 10	1						
				PROCESS			JA 10	1						
205	MAN	INST	.05	TRANSIT			JA 10	1					Bench OP	
	PRA			SETUP			JA 10	1						
				PROCESS			JA 10	1						

# OPERATION PROFILE

NAME Turner ALC 00 DATE 6-8-89 RCC MANPRB WCD DATE 8904 SHEET 1 OF 1

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.	
60	MAN	Grin	1.00	TRANSIT			JA 10	1	.02					
	PRB			SETUP			JA 10	1	.29	PM 6936	1	.29		
				PROCESS			JA 10	1	.38	PM 6936	1	.38		
70	MAN	Grin	1.00	TRANSIT			JA 10	1	.02					
	PRB			SETUP			JA 10	1	.29	PM 6936	1	.29		
				PROCESS			JA 10	1	.38	PM 6936	1	.38		
150	MAN	Grin	1.00	TRANSIT			JA 10	1	.02					
	PRB			SETUP			JA 10	1	.29	PM 6936	1	.29		
				PROCESS			JA 10	1	.41	PM 6936	1	.41		
160	MAN	Grin	1.00	TRANSIT			JA 10	1	.02					
	PRB			SETUP			JA 10	1	.29	PM 6936	1	.29		
				PROCESS			JA 10	1	.41	PM 6936	1	.41		

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ WCD DATE 89041 SHEET 1 OF 2

PCN 26338A WCD 36014A WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	TIME REQUIRED %	HRS.	QTY.	
13	MAN PNA	LOAD	1.0	PROCESS			KI07	1	PM 0901	1	FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	TRANSIT					PM 0901	1	
13B	MAN PNA	UNLD	1.0	TRANSIT			DB09	1	PM 0901	1	
60	MAN PNA	TEMP	.05	PROCESS			OVHD	1	FL 0002	1	TEMPER ETCH
75	MAN PNA	MAG	.05	PROCESS			OVHD	1	FL 0002	1	FMPI STA 8A
				PROCESS			DB09	1	PM 5600T	1	BLOG 505
				PROCESS			DB09	1	PM 6671	1	

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ SHEET 2 OF 2

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					%	HRS.	SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.		TIME REQUIRED	
									%	HRS.				%	HRS.
140	MAN PNA	MAG	.05	TRANSIT			OVHD	1	.05	FL 0002	1	.05	FMPI STA 8A BLOG SOS		
				<del>PROCESS</del>											
				PROCESS			DB09	1		PM 6671	1				
150	MAN PNA	FPI	.05	TRANSIT				1	.05	CE 15	1	1.09	STA 26A BLOG SOS		
				<del>PROCESS</del>											
				PROCESS			DB09	1	.20	PM 5819P	1				
180	MAN PNA	MAG	.54	TRANSIT			OVHD	1	.05	FL 0002	1	.05	FMPI STA 8A BLOG SOS		
				<del>PROCESS</del>											
				PROCESS			DB09	1		PM 6671	1				
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

# OPERATION PROFILE

NAME Turret ALC 00 DATE 6-7-89 RCC MAN PRA SHEET 1 OF 2

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
						%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.		
30		MAN PRA	Rep2	.05	TRANSIT									Bench OP	
					SETUP										
					PROCESS										
45		MAN PRA	Rece	.10	TRANSIT										
					SETUP										
					PROCESS										
189		MAN PRA	Mach	1.00	TRANSIT										
					SETUP										
					PROCESS										
190		MAN PRA	INST	1.00	TRANSIT									Bench OP	
					SETUP										
					PROCESS										
194		MAN PRA	Mach	.06	TRANSIT										
					SETUP										
					PROCESS										



W/A

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 2 OF 2

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
						%	HRS.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE	QTY.		%
195		MAN	INST	.06	TRANSIT			JA 10	1						Bench
		PRA			SETUP			JA 10	1						OP
					PROCESS			JA 10	1						
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										

# OPERATION PROFILE

NAME Turner ALC 00 DATE 6-8-89 RCC MANPRB SHEET 1 OF 1

OPERATION NUMBER		HCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
						%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.	QTY.	%	
50	MAN PRB		Grin	1.00	TRANSIT			1	JA 10					
					SETUP			1	JA 10					
					PROCESS			1	JA 10					
120	MAN PRB		Grin	1.00	TRANSIT			1	JA 10					
					SETUP			1	JA 10					
					PROCESS			1	JA 10					
					TRANSIT									
					SETUP									
					PROCESS									

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 2

PCN 26338A WCD 36016N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	
13	MAN PNA	LOAD	1.0	PROCESS			KI07	1	.05	PM 0901	1	FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	TRANSIT				1	.03	PM 0901	1	
13B	MAN PNA	UNLD	1.0	TRANSIT				1	.02	PM 0901	1	
70	MAN PNA	TEMP	.05	PROCESS			OVHD	1	.05	FL 0002	1	TEMPER ETCH
90	MAN PNA	MAG	.12	PROCESS			OVHD	1	.05	FL 0002	1	FMPI STA 8A
				PROCESS			DB09	1	.16	CE15	1	BLOG 505
				PROCESS			DB09	1	.16	PM 5600T	1	
				PROCESS			DB09	1	.16	PM 6671	1	

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ SHEET 3 OF 3

ECN  
NSN  
P/N

OPERATION NUMBER		RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
						%	HRS.	QTY.	SKILL CODE/LEVEL	EQUIPMENT CODE	QTY.	%	HRS.		
															%
136	MAN PNA		MAG	.12	TRANSIT			1	OVHD		1		.05	FMPI STA 8A BLOC 505	
					PROCESS										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										

DR

# OPERATION PROFILE

NAME Turner ALC 00 DATE 6-7-89 RCC MANPRA SHEET 1 OF 4

PCN NSN PIN	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	
30	MAN PAA	Mech	.05	TRANSIT SETUP PROCESS			1 1 1				
40	MAN PRA	Home	.05	TRANSIT SETUP PROCESS			1 1 1				
50	MAN PAA	Mech	.05	TRANSIT SETUP PROCESS			1 1 1				
60	MAN PRA	Mech	.05	TRANSIT SETUP PROCESS			1 1 1				
139	MAN PRA	INST	.86	TRANSIT SETUP PROCESS			1 1 1				

OK

# OPERATION PROFILE

NAME _____		ALC _____	DATE _____	RCC _____	SHEET <u>2</u> OF <u>4</u>									
PCN NSN P/N		WCD _____				WCD DATE _____								
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS		
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.	QTY.		EQUIPMENT CODE	%
140	MAN	Mach	.86	TRANSIT			1	JA 09						
	PRA			SETUP			1	JA 09	PM 8079			.50		
				PROCESS			1	JA 09	PM 8079				.37	
148	MAN	Mach	.14	TRANSIT			1	JA 09						
	PRA			SETUP			1	JA 09	PM 8079				.50	
				PROCESS			1	JA 09	PM 8079				.37	
149	MAN	INST	.14	TRANSIT			1	JA 09					Research	
	PRA			SETUP			1	JA 09					.19	OP
				PROCESS			1	JA 09					.02	
150	MAN	Mach	.14	TRANSIT			1	JA 10						
	PRA			SETUP			1	JA 10	PM 8079				.50	
				PROCESS			1	JA 10	PM 8079				.37	
160	MAN	INST	.57	TRANSIT			1	JA 10					Research	
	PRA			SETUP			1	JA 10					.19	OP
				PROCESS			1	JA 10					.18	

15K

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 3 OF 4

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		WCD DATE		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.		
					SKILL CODE/ LEVEL	TIME REQUIRED %	TIME REQUIRED HRS.	EQUIPMENT CODE	TIME REQUIRED %	TIME REQUIRED HRS.				
169	MAN	MACH	.09	TRANSIT			1							
	PRA			SETUP			1							
				PROCESS			1							
170	MAN	INST	.09	TRANSIT			1						Bench	
	PRA			SETUP			1							OP
				PROCESS			1							
180	MAN	INST	1.00	TRANSIT			1						Bench	
	PRA			SETUP			1							OP
				PROCESS			1							
189	MAN	MACH	.29	TRANSIT			1							
	PRA			SETUP			1							
				PROCESS			1							
190	MAN	INST	.29	TRANSIT			1						Bench	
	PRA			SETUP			1							OP
				PROCESS			1							

12R

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD \_\_\_\_\_ WCD DATE \_\_\_\_\_ SHEET 4 OF 4

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		TIME REQUIRED		EQUIPMENT		DATA SOURCE COMMENTS
						%	HRS.	QTY.	SKILL CODE/ LEVEL	QTY.	%	HRS.	QTY.	
199	MAN				TRANSIT			1	JA 10		.02			
	PRA		Mech	.57	SETUP			1	JA 10		.50		PM 2079	
					PROCESS			1	JA 10		.29		PM 2079	
200	MAN				TRANSIT			1	JA 10		.02			Bench
	PRA		INST	.57	SETUP			1	JA 10		.19			OP
					PROCESS			1	JA 10		.10			
209	MAN				TRANSIT			1	JA 10		.02			
	PRA		Mech	.09	SETUP			1	JA 10		.50		PM 2079	
					PROCESS			1	JA 10		.29		PM 2079	
210	MAN				TRANSIT			1	JA 10		.02			Bench
	PRA		INST	1.00	SETUP			1	JA 10		.51			OP
					PROCESS			1	JA 10		.64			
					TRANSIT									
					SETUP									
					PROCESS									



# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ SHEET 1 OF 2

PCN 26338A WCD 36019A WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
							QTY.	TIME REQUIRED % HRS.	QTY.	TIME REQUIRED % HRS.	
13	MAN PNA	LOAD	1.0	PROCESS		KI07	1		PM 0901	1	FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	TRANSIT		DB09	1		PM 0901	1	
13B	MAN PNA	UNLD	1.0	TRANSIT					PM 0901	1	
60	MAN PNA	TEMP	.10	PROCESS		KI07	1		PM 0901	1	
80	MAN PNA	MAG	.10	TRANSIT		OVHD	1		FL 0002	1	TEMPER ETCH
				PROCESS		DB09	1		CE15	1	
				PROCESS					PM 5600T	1	
				TRANSIT		OVHD	1		FL 0002	1	
				PROCESS					CE10	1	FMPI STA 8A
				PROCESS		DB09	1		PM 6671	1	BLOG 50S

# OPERATION PROFILE

JB

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ SHEET 2 OF 2

PCN 26338A WCD 36019A WCD DATE 89091

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	EQUIPMENT CODE	%	HRS.		
140	MAN PNA	MAG	.10	TRANSIT			1	OVHD	1	FL 0002		.05	FMPI	
				PROCESS							CE 10			STA 8A
				PROCESS			1	DB09	1	PM 6671				BLOG 505
150	MAN PNA	FPI	.10	TRANSIT			1					.05	STA 26A	
				PROCESS							CE 15		1.09	BLOG 505
				PROCESS			1	DB09	1	PM 5819P				
180	MAN PNA	MAG	.10	TRANSIT			1	OVHD	1	FL 0002		.05	FMPI	
				PROCESS							CE 10			STA 8A
				PROCESS			1	DB09	1	PM 6671				BLOG 505
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

12R

# OPERATION PROFILE

NAME Turner ALC 00 DATE 6-8-89 RCC MAN PRS SHEET 1 OF 1

PCH 26338A WCD 36019N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
						SKILL CODE/LEVEL	QTY.	%	HRS.		EQUIPMENT CODE	QTY.
50	PRB	Grin	1.00	TRANSIT		JA 10	1					
				SETUP		JA 10	1					
				PROCESS		JA 10	1					
55	PRB	Grin	1.00	TRANSIT		JA 10	1					
				SETUP		JA 10	1					
				PROCESS		JA 10	1					
120	PRB	Grin	1.00	TRANSIT		JA 10	1					
				SETUP		JA 10	1					
				PROCESS		JA 10	1					
125	PRB	Grin	1.00	TRANSIT		JA 10	1					
				SETUP		JA 10	1					
				PROCESS		JA 10	1					

# OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

WCD 36020N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.		QTY.
13	MAN PNA	LOAD	1.0	█								FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	█				1	KI07			
				PROCESS						PM 0901		.05
				TRANSIT						PM 0901		.03
				█						PM 0901		.11
				PROCESS				1	DB09	PM 6369		.11
13B	MAN PNA	UNLD	1.0	█						PM 0901		.02
				PROCESS						PM 0901		.05
				TRANSIT								
				SETUP								
				PROCESS								
130	MAN PNA	MAG	1.0	█				1	OVHD	FL 0002		.05
				PROCESS						CE10		.11
				PROCESS				1	DB09	PM 6671		.11

# OPERATION PROFILE

NAME Turner ALC 02 DATE 6-7-89 RCC MANPRA SHEET 1 OF 1

PCN 26338A WCD 36020N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
40	MAN PRA	Remo	1.00	TRANSIT			1				Bench OP	
				SETUP			1					
				PROCESS			1					
140	MAN PRA	INST	1.00	TRANSIT			1				Bench OP	
				SETUP			1					
				PROCESS			1					
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 1

PCN 26338A WCD 36022N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	%	HRS.	QTY.	
13	MAN PNA	LOAD	1.0	█									FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	█			KI07	1		PM 0901	1	.05	
13B	MAN PNA	UNLD	1.0	█						PM 0901	1	.03	
110	MAN PNA	TEMP	1.0	█						PM 0901	1	.05	
130	MAN PNA	MAG	1.0	█			DB09	1		PM 0901	1	.05	
				PROCESS						FL 0002	1	.05	TEMPER ETCH
				PROCESS						CE15	1	.16	
				PROCESS			DB09	1		PM 5600T	1	.16	
				TRANSIT			OVHD	1		FL 0002	1	.05	
				TRANSIT						CE10	1	.05	FMPI STA 8A
				PROCESS			DB09	1		PM 6671	1	.16	BLOG 505

# OPERATION PROFILE

NAME Turner ALC 00 DATE 6-7-89 RCC MAN PRA SHEET 1 OF 2

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
						%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.	
70		MAN PRA	Repa	1.00	TRANSIT SETUP PROCESS			1						Bench OP
80		MAN PRA	Repa	1.00	TRANSIT SETUP PROCESS			1						Bench OP
90		MAN PRA	Modi	1.00	TRANSIT SETUP PROCESS			1						
350		MAN PRA	Mach	1.00	TRANSIT SETUP PROCESS			1						
360		MAN PRA	INST	1.00	TRANSIT SETUP PROCESS			1						Bench OP
95		MAN PRA	ReID	1.00				1						Bench I.S.C. 211112 P

WCD 3/022A WCD DATE 8/2/11



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# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 2 OF 2

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
						%	HRS.	QTY.	SKILL CODE/ LEVEL	TIME REQUIRED %	TIME REQUIRED HRS.	
	370	MAN PFA	Mat	1.00	TRANSIT			1	IA 10			
					SETUP			1	IA 10	PM S282		
					PROCESS			1	IA 10	PM S282		
	380	MAN PRA	INST	1.00	TRANSIT			1	IA 10			Bench
					SETUP			1	IA 10			
					PROCESS			1	IA 10			OP
					TRANSIT							
					SETUP							
					PROCESS							
					TRANSIT							
					SETUP							
					PROCESS							
					TRANSIT							
					SETUP							
					PROCESS							



# OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC      WCD DATE 89072 SHEET 1 OF 1

WCD 36023A WCD 36023A WCD DATE 89072

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	
1S	MAN PGW	LOAD	1.0	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]
1SA	MAN PNA	FPI	.75	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]
1SB	MAN PNA	FPI	.25	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]
1SC	MAN PGW	UNLD	1.0	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]
				TRANSIT	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]
				PROCESS	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]	[REDACTED]

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# OPERATION PROFILE

NAME <u>Turner</u> ALC <u>00</u> DATE <u>6-7-89</u> RCC <u>MANPRA</u> SHEET <u>1</u> OF <u>2</u>		WCD <u>36023N</u> WCD DATE <u>89072</u>							
PCN NSN P/N	26338A	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
		OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.		TIME REQUIRED %
50	MAN	Remo	1.00	JA08	1	.02			Bench OP
	PRA			JA08	1	.28			
				JA08	1	.09			
55	MAN	INST	1.00	JA09	1	.02			Bench OP
	PRA			EA09	1	.19			
				JA09	1	.08			
59	MAN	Mxh	1.00	JA10	1	.02			
	PRA			JA10	1	.50	PM 5288	.50	
				JA10	1	.29	PM 5288	.29	
60	MAN	INST	1.00	JA10	1	.02			Bench OP
	PRA			JA10	1	.19			
				JA10	1	.18			
64	MAN	Mxh	1.00	JA10	1	.02			
	PRA			JA10	1	.50	PM 5288	.50	
				JA10	1	.29	PM 5288	.29	

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 2 OF 2

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS				
					%	HRS.	QTY.	SKILL CODE/LEVEL	TIME REQUIRED %	HRS.		EQUIPMENT CODE	QTY.	TIME REQUIRED %	HRS.
65	MAN	INST	1.00	TRANSIT			1	JA 10				Branch OP			
	PRA			SETUP			1	JA 10							
				PROCESS			1	SA 10							
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											
				TRANSIT											
				SETUP											
				PROCESS											

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC      SHEET 1 OF 1

WCD 36025A WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.	QTY.	%	
15	MAN PGW	LOAD	1.0	TRANSIT									
				PROCESS			KI07			PM 0901	1		
15A	MAN PNA	FPI	.75	TRANSIT									
				PROCESS					PM 0901	1			.07
				PROCESS					PM 0901	1			1.05
				PROCESS			DB09	Z			PM 0679E	1	
15B	MAN PNA	FPI	.25	TRANSIT									
				PROCESS					PM 0901	1			.02
				PROCESS					PM 0901	1			1.10
				PROCESS			DB09	1			PM 0679E	1	
15C	MAN PGW	UNLD	1.0	TRANSIT									
				PROCESS			KI07	1			PM 0901	1	
				TRANSIT									
				SETUP									
				PROCESS									

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# OPERATION PROFILE

NAME Turner ALC 00 DATE 6-7-89 RCC MANPRA SHEET 1 OF 2

PCH 26338A WCD 36025N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	
30	MAN	Remo	1.00	TRANSIT			1				Bench OP
	PRA			SETUP			1				
				PROCESS			1				
39	MAN	Mech	1.00	TRANSIT			1				
	PRA			SETUP			1				
				PROCESS			1				
40	MAN	HORE	1.00	TRANSIT			1				
	PRA			SETUP			1				
				PROCESS			1				
49	MAN	Drill	1.00	TRANSIT			1				
	PRA			SETUP			1				
				PROCESS			1				
50	MAN	Mech	1.00	TRANSIT			1				Bench OP
	PRA			SETUP			1				
				PROCESS			1				

612

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD \_\_\_\_\_ WCD DATE \_\_\_\_\_ SHEET 2 OF 2

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	EQUIPMENT CODE	%	
60	MAN			TRANSIT			1						Bench
	PRA	Mach	1.00	SETUP			1						OP
				PROCESS			1						
69	MAN			TRANSIT			1						
	PRA	Mach	1.00	SETUP			1				PM 8079		
				PROCESS			1				PM 8079		
70	MAN			TRANSIT			1						Bench
	PRA	INST	1.00	SETUP			1						OP
				PROCESS			1						
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

F-15 MLG

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC --- SHEET 1 OF 2

ECN 26338A WCD 36026N WCD DATE 8908

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.		EQUIPMENT CODE
13	MAN PNA	LOAD	1.0	█								FMPI STA 34M OVERHEAD
13A	MAN PNA	MAG	1.0	█			KI07	1		PM 0901	1	.05
13B	MAN PNA	UNLD	1.0	█						PM 0901	1	.03
110	MAN PNA	TEMP	.46	█			DB09	1		PM 0901	1	.21
130	MAN PNA	MAG	.42	█						PM 0901	1	.21
				PROCESS						FL 0002	1	.05
				PROCESS						CE15	1	.29
				PROCESS						PM 5600T	1	.29
				TRANSIT			OVHD	1		FL 0002	1	.05
				TRANSIT						CE15	1	.29
				TRANSIT			DB09	1		PM 5600T	1	.29
				TRANSIT			OVHD	1		FL 0002	1	.05
				PROCESS						CE10	1	.21
				PROCESS			DB09	1		PM 6671	1	.21

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ WCD DATE 89041 SHEET 3 OF 3

WCD 36026A WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	EQUIPMENT CODE	%	HRS.		
260	MAN PNA	MAG	.42	TRANSIT			1	OVHD	1	FL 0002	.05	.05	FMPI STA 8A BLOG 505	
				<del>PROCESS</del>										
				PROCESS										
270	MAN PNA	FPI	.42	TRANSIT			1				.05		STA 26A BLOG 505	
				<del>PROCESS</del>										
				PROCESS										
300	MAN PNA	MAG	.58	TRANSIT			1	OVHD	1	FL 0002	.05	.05	FMPI STA 8A BLOG 505	
				<del>PROCESS</del>										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										



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# OPERATION PROFILE

NAME Turner ALC 00 DATE 6-8-85 RCC MANPRB SHEET 1 OF 2

PCN OPERATION NUMBER	NSN RCC	PIN OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
					%	HRS.	QTY.	TIME REQUIRED		QTY.		EQUIPMENT CODE	TIME REQUIRED	
								%	HRS.				%	HRS.
70	MAN PRB	Grin	1.00	TRANSIT			1							
				SETUP			1			PM 6937	1		.29	
				PROCESS			1			PM 6937	1		.81	
80	MAN PRB	Grin	.65	TRANSIT			1							
				SETUP			1			PM 6937	1		.50	
				PROCESS			1			PM 6937	1		1.35	
90	MAN PRB	Grin	.67	TRANSIT			1							
				SETUP			1			PM 6937	1		.29	
				PROCESS			1			PM 6937	1		.76	
100	MAN PRB	Grin	.05	TRANSIT			1							
				SETUP			1			PM 6937	1		.50	
				PROCESS			1			PM 6937	1		1.15	
180	MAN PRB	Grin	1.00	TRANSIT			1							
				SETUP			1			PM 6936	1		.30	
				PROCESS			1			PM 6936	1		1.12	

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# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD DATE \_\_\_\_\_ SHEET 2 OF 2

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
						%	HRS.	QTY.	SKILL CODE/ LEVEL	QTY.	EQUIPMENT CODE	%	HRS.	
190	MAN				TRANSIT			1	IA					
	PRB		Grin	133	SETUP			1	IA	PM 6936	1		.50	
					PROCESS			1	IA	PM 6936	1		1.44	
240	MAN				TRANSIT			1	IA					
	PRB		Grin	107	SETUP			1	IA	PM 6936	1		.29	
					PROCESS			1	IA	PM 6936	1		.76	
250	MAN				TRANSIT			1	IA					
	PRB		Grin	105	SETUP			1	IA	PM 6936	1		.50	
					PROCESS			1	IA	PM 6936	1		1.56	
					TRANSIT									
					SETUP									
					PROCESS									
					TRANSIT									
					SETUP									
					PROCESS									

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OPERATIONAL PROFILE

NAME TURKIC ALC 02 DATE 6-9-89 RCC MANPRBS SHEET 1 OF 3

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
						%	HRS.	QTY.	SKILL CODE/ LEVEL	%	HRS.	QTY.	%	
					TRANSIT			1	JA09					
40		MAN PRBS	Grin	.10	SETUP			1	JA09		PM 6600	1	1.04	
					PROCESS			1	JA09		PM 6600	1	5.71	
50		MAN PRBS	Grin	.10	TRANSIT			1	JA09					
					SETUP			1	JA09		PM 6600	1	1.04	
					PROCESS			1	JA09		PM 6600	1	4.61	
60		MAN PRBS	Grin	.10	TRANSIT			1	JA09					
					SETUP			1	JA09		PM 6600	1	1.04	
					PROCESS			1	JA09		PM 6600	1	2.16	
70		MAN PRBS	Grin	.10	TRANSIT			1	JA09					
					SETUP			1	JA09		PM 6600	1	1.04	
					PROCESS			1	JA09		PM 6600	1	5.76	
260		MAN PRBS	Grin	.38	TRANSIT			1	JA10					
					SETUP			1	JA10		PM 1303	1	1.53	
					PROCESS			1	JA10		PM 1303	1	6.11	

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 2 OF 3

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED HRS.	DATA SOURCE COMMENTS		
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	EQUIPMENT CODE			%	HRS.
270	MAN	Grin	.28	TRANSIT			1	JA 10			.02			
	PRB			SETUP			1	JA 10	PM 1303	1		1.53		
				PROCESS			1	JA 10	PM 1503	1		3.72		
440	MAN	Grin	.10	TRANSIT			1	JA 09			.02			
	PRB			SETUP			1	JA 09	PM 6600	1		1.04		
				PROCESS			1	JA 09	PM 6600	1		4.53		
450	MAN	Grin	.10	TRANSIT			1	JA 09			.02			
	PRB			SETUP			1	JA 09	PM 6600	1		1.04		
				PROCESS			1	JA 09	PM 6600	1		5.21		
460	MAN	Grin	.10	TRANSIT			1	JA 09			.02			
	PRB			SETUP			1	JA 09	PM 6600	1		1.04		
				PROCESS			1	JA 09	PM 6600	1		2.50		
470	MAN	Grin	.10	TRANSIT			1	JA 09			.02			
	PRB			SETUP			1	JA 09	PM 6600	1		1.04		
				PROCESS			1	JA 09	PM 6600	1		4.46		

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD DATE \_\_\_\_\_ SHEET 3 OF 3

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
						%	HRS.	QTY.	TIME REQUIRED		QTY.		TIME REQUIRED	
									%	HRS.			%	HRS.
480	MAN RRB		GRM	38	TRANSIT			1						
					SETUP						1	1.53		
					PROCESS			1				1	11.41	
490	MAN RRB		GRM	28	TRANSIT			1						
					SETUP						1	1.53		
					PROCESS			1				1	5.87	
					TRANSIT									
					SETUP									
					PROCESS									
					TRANSIT									
					SETUP									
					PROCESS									

KC-135 MLG

OPERATION PROFILE

NAME Turner ALC 00 DATE 6-9-89 RCC MANPRA SHEET 1 OF 5

PCH NSN PIN 69657A WCD 15013N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.
35	MAN	Remo	.25	TRANSIT			JA 08	1	.02			Bench OP	
	PRA			SETUP			JA 08	1	.28				
				PROCESS			JA 08	1	.30				
140	MAN	Mech	.35	TRANSIT			JA 10	1	.02				
	PRA			SETUP			JA 10	1	1.04		PM 4561		1.04
				PROCESS			JA 10	1	1.48		PM 4561		1.48
150	MAN	Mech	.32	TRANSIT			JA 10	1	.02				
	PRA			SETUP			JA 10	1	1.04		PM 4561		1.04
				PROCESS			JA 10	1	1.70		PM 4561		1.70
160	MAN	Mech	.38	TRANSIT			JA 10	1	.02				
	PRA			SETUP			JA 10	1	1.04		PM 4561		1.04
				PROCESS			JA 10	1	1.30		PM 4561		1.30
170	MAN	Repa	.25	TRANSIT			JA 10	1	.02				
	PRA			SETUP			JA 10	1	1.04		PM 4561		1.04
				PROCESS			JA 10	1	1.82		PM 4561		1.82

# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 2 OF 5

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		WCD DATE		EQUIPMENT		DATA SOURCE COMMENTS			
						%	HRS.	QTY.	SKILL CODE/ LEVEL	QTY.	%	HRS.	EQUIPMENT CODE		QTY.	%	HRS.
180	MAN PRA		Repe	.25	TRANSIT			1	JA 10								
					SETUP			1	JA 10								
					PROCESS			1	JA 10								
190	MAN PRA		Repe	.06	TRANSIT			1	JA 10								
					SETUP			1	JA 10								
					PROCESS			1	JA 10								
200	MAN PRA		Repe	.08	TRANSIT			1	JA 10								
					SETUP			1	JA 10								
					PROCESS			1	JA 10								
205	MAN PRA		Mach	.22	TRANSIT			1	JA 10								
					SETUP			1	JA 10								
					PROCESS			1	JA 10								
210	MAN PRA		Mach	.50	TRANSIT			1	JA 08								
					SETUP			1	JA 08								
					PROCESS			1	JA 08								

# OPERAT. PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD DATE \_\_\_\_\_ SHEET 3 OF 5

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
						%	HRS.	QTY.	%	HRS.	QTY.	
568	MAN PRA	Mach	90	TRANSIT			1	.02	1	1.21ke		
				SETUP			1	.50	1	1.1M 2570		.50
				PROCESS			1	.44	1	2570		.44
570	MAN PRA	INST	90	TRANSIT			1	.02	1	1.21ke		Bench
				SETUP			1	.19	1	2570		.19
				PROCESS			1	.35	1	2570		.35
573	MAN PRA	Mach	95	TRANSIT			1	.02	1	1.1ke		
				SETUP			1	.50	1	2570		.50
				PROCESS			1	.27	1	2570		.27
575	MAN PRA	INST	95	TRANSIT			1	.02	1			Bench
				SETUP			1	.19	1			.19
				PROCESS			1	.27	1			.27
578	MAN PRA	Mach	90	TRANSIT			1	.02	1	1		
				SETUP			1	.50	1	2570		.50
				PROCESS			1	.44	1	2570		.44



# OPERATION PROFILE

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 4 OF 5

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	EQUIPMENT CODE	QTY.	%	HRS.		
580	MAN	INST	.90	TRANSIT			1	JA09							Bench
	PRA			SETUP			1	JA09							
				PROCESS			1	JA09							
585	MAN	Mech	.95	TRANSIT			1	JA10							
	PRA			SETUP			1	JA10	PM 2570				.50		
				PROCESS			1	JA10	PM 2570				.46		
570	MAN	INST	.95	TRANSIT			1	JA10							Bench
	PRA			SETUP			1	JA10					.19		
				PROCESS			1	JA10					.44		
578	MAN	Mech	.86	TRANSIT			1	JA10							
	PRA			SETUP			1	JA10	PM 2570				.50	.50	
				PROCESS			1	JA10	PM 2570				.38	.18	
600	MAN	Inst	.86	TRANSIT			1	JA10							Bench
	PRA			SETUP			1	JA10					.19		
				PROCESS			1	JA10					.40		

# OPERATIONAL PROFILE

B

NAME _____		ALC _____		DATE _____		RCC _____		SHEET 5 OF 5				
PCN		NSN		PIN		WCD		WCD DATE				
OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
608	MAN	Repe	.92	TRANSIT			1	.02				
	RA			SETUP			1	.50	1	.50		
				PROCESS			1	.27	1	.27		
610	MAN	Repe	.92	TRANSIT			1	.02				Bench
	RA			SETUP			1	.19				
				PROCESS			1	.21				
618	MAN	Mach	.75	TRANSIT			1	.02				
	RA			SETUP			1	.50	1	.50		
				PROCESS			1	.22	1	.22		
620	MAN	INST	.75	TRANSIT			1	.02				Bench
	RA			SETUP			1	.19				
				PROCESS			1	.30				
				TRANSIT								
				SETUP								
				PROCESS								

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ WCD DATE 890117 SHEET 1 OF 2

NSN 69657A WCD 15013A WCD DATE 890117

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	QTY.	%		HRS.
13	MAN PNA	LOAD	1.0	█									FMPI STA 34M OVERHEAD	
13A	MAN PNA	MAG	1.0	█			KI07	1		PM 0901	1		.05	
13B	MAN PNA	UNLD	1.0	█			DB09	1		PM 6369	1		.43	
280	MAN PNA	TEMP	.38	█	PROCESS		OVHD	1		FL 0002	1		.05	TEMPER ETCH
300	MAN PNA	MAG	.65	█	PROCESS		OVHD	1		FL 0002	1		.05	FMPI STA 8A
					PROCESS		DB09	1		PM 5600T	1		.26	BLOG 505
					PROCESS		DB09	1		PM 6671	1		.43	

UP

# OPERATION PROFILE

KC-135 MLG - OUTER CYL (ST)

NAME D. Dreibliss ALC 00 DATE 17 Jul 89 RCC MAN PGW SHEET 1 OF 2

WCD 15013N WCD DATE 88037

WCD 69657A

PCN  
NSN  
PIN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.		
5	MAN PGW	Load	1.00	TRANSIT										Work Bench	
				SETUP											
				PROCESS											
5A	MAN PGW	DIS	1.00	TRANSIT			HG05								
				SETUP											
				PROCESS											
5B	MAN PGW	Load	1.00	TRANSIT			HG05							Roller Conv.	
				SETUP											
				PROCESS											
5C	MAN PGW	Load	1.00	TRANSIT			HG05								
				SETUP											
				PROCESS											
7	MAN PGW	CLN	1.00	TRANSIT			KI05							CHEM CLN	
				SETUP											
				PROCESS	100	1.98									

# OPERATION PROFILE

KC-135 MILG

NAME D. DIVELESS ALC 00 DATE 17 JUL 89 RCC MAN PGW SHEET 2 OF 3

WCD 15013N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS			
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.		QTY.	EQUIPMENT CODE	%
7A	MAN PGW	LIND	1.000	TRANSIT								onto Pallets on carts From O.H. Conv.		
				SETUP										
				PROCESS										
7B	MAN PGW	LOAD	1.000	TRANSIT								BLAST Booth		
				SETUP										
				PROCESS										
9	MAN PGW	CLW	1.000	TRANSIT								BLAST		
				SETUP										
				PROCESS										
9A	MAN PGW	LIND	1.000	TRANSIT								UNLOAD BLAST BOOT TO FLOOR (pallet) ON CART		
				SETUP										
				PROCESS										
9B	MAN PGW	LOAD	1.000	TRANSIT								O.H. Conv.		
				SETUP										
				PROCESS										

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# OPERATION PROFILE

KC-135MUG

NAME D. DIVEGESS ALC 00 DATE 17 Jun 89 RCC MAMPSSW SHEET 3 OF 3

PCN 69657A WCD 15013N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.		%
9C	MAN PGW	TRAN	1.000	TRANSIT								Trans from 0903 TO OVER CONV SECTION	
				SETUP									
				PROCESS									
11	MAN PGW	Proc	1.000	TRANSIT								HEAT 4HRS	
				SETUP									
				PROCESS	100	4.000							
20	MAN PGW	UNLD	1.000	TRANSIT								04. CONV. To Boiler Conv.	
				SETUP									
				PROCESS									
20A	MAN PGW	INSP	1.000	TRANSIT			D107					E&I	
				SETUP									
				PROCESS									
20B	MAN PGW	Load	1.000	TRANSIT								LOAD CONV. 04. TO MACH SHOP	
				SETUP									
				PROCESS									

# OPERATIONAL PROFILE

NAME Turner ALC 00 DATE 6-1-89 RCC MANPRB SHEET 1 OF 2

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
						%	HRS.	QTY.	SKILL CODE/ LEVEL	QTY.	EQUIPMENT CODE	%	HRS.	
140	MAN PRB		Gr in	.10	TRANSIT			1	JA 10					
					SETUP			1	JA 10			1.04	1.04	
					PROCESS			1	JA 10			3.76	3.76	
150	MAN PRB		Gr in	.50	TRANSIT			1	JA 10					SOS
					SETUP			1	JA 10			1.06	1.06	
					PROCESS			1	JA 10			4.46	4.46	
160	MAN PRB		Gr in	.50	TRANSIT			1	JA 10					
					SETUP			1	JA 10			.82	.82	
					PROCESS			1	JA 10			1.84	1.84	
250	MAN PRB		Gr in	.10	TRANSIT			1	JA 10					
					SETUP			1	JA 10			1.04	1.04	
					PROCESS			1	JA 10			4.46	4.46	
260	MAN PRB		Gr in	.50	TRANSIT			1	JA 10					SOS
					SETUP			1	JA 10			1.06	1.06	
					PROCESS			1	JA 10			6.59	6.59	

# OPERATION PROFILE

-15-

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 2 OF 2

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		WCD DATE		EQUIPMENT		DATA SOURCE COMMENTS		
						%	HRS.	QTY.	SKILL CODE/ LEVEL	%	HRS.	QTY.	EQUIPMENT CODE		%	HRS.
270	MAN RIB		Grin	,50	TRANSIT			1	JAD		.02					
					SETUP			1	JAD		.82	1303		.82		
					PROCESS			1	JAD		2.83	1303		2.83		
					TRANSIT											
					SETUP											
					PROCESS											
					TRANSIT											
					SETUP											
					PROCESS											
					TRANSIT											
					SETUP											
					PROCESS											
					TRANSIT											
					SETUP											
					PROCESS											



# OPERATIONAL PROFILE

NAME Turner ALC 00 DATE 6-9-89 RCC MANPRA SHEET 1 OF 3

PCN 69657A WCD 15014N WCD DATE 89073

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	EQUIPMENT CODE	
105	MAN			TRANSIT			1					
	PRA	Mach	.75	SETUP			1	.02				
				PROCESS			1	1.04	PM 4563	1	1.04	
110	MAN			TRANSIT			1					
	PRA	Mach	.50	SETUP			1	.02				
				PROCESS			1	1.04	PM 4563	1	1.04	
120	MAN			TRANSIT			1					
	PRA	Mach	.75	SETUP			1	.02				
				PROCESS			1	1.04	PM 4563	1	1.04	
130	MAN			TRANSIT			1					
	PRA	Mach	.35	SETUP			1	.02				
				PROCESS			1	1.30	PM 4563	1	1.30	
339	MAN			TRANSIT			1					
	PRA	Mach	.80	SETUP			1	.02				
				PROCESS			1	.50	PM 2571	1	.50	
						1	1.11	PM 2571	1	1.11		

# OPERATION PROFILE

18

NAME \_\_\_\_\_ ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ WCD DATE \_\_\_\_\_ SHEET 3 OF 2

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
						%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.			
268	MAN	PRA	Mach	.75	TRANSIT			1								
					SETUP			1								
					PROCESS			1								
370	MAN	PRA	INST	.75	TRANSIT			1						Bench		
					SETUP			1								
					PROCESS			1								
					TRANSIT											
					SETUP											
					PROCESS											
					TRANSIT											
					SETUP											
					PROCESS											
					TRANSIT											
					SETUP											
					PROCESS											

# OPERATION PROFILE

KC135-MLG-INNER CYL - STEEL

NAME D Dive ALC 00 DATE 17 Jun 89 RCC MAN PGW SHEET 1 OF 3

WCD 15014 WCD DATE 890331

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					%	HRS.	HRS.	QTY.	%	HRS.	QTY.	%	HRS.		QTY.
5	MAN PGW	LOAD	1.00	TRANSIT										Work Bench	
				SETUP											
				PROCESS											
5A	MAN PGW	DIS	1.00	TRANSIT											
				SETUP											
				PROCESS											
5B	MAN PGW	LOAD	1.00	TRANSIT										Roller Conv.	
				SETUP											
				PROCESS											
5C	MAN PGW	LOAD	1.00	TRANSIT											
				SETUP											
				PROCESS											
7	MAN PGW	CLN	1.00	TRANSIT										CHEM CLN	
				SETUP											
				PROCESS	100	1.98									

# OPERATION PROFILE

KC-135 - INNER CYL

SHEET 3 OF 3

NAME D. DINEWISS ALC 00 DATE 17 Jun 89 RCC MANPWS

WCD 150124N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
9C	MAN PWS	TRAN	1.00	TRANSIT							Trans from 0903 to OVER CONV SECTION	
				SETUP								
				PROCESS								
11	MAN PWS	Proc	1.00	TRANSIT							HEAT 4HRS	
				SETUP								
				PROCESS	100	4.00						
20	MAN PWS	UNLO	1.00	TRANSIT							To Roller Conv.	
				SETUP								
				PROCESS								
20A	MAN PWS	INSP	1.00	TRANSIT							E&I	
				SETUP								
				PROCESS								
20B	MAN PWS	LOAD	1.00	TRANSIT							LOAD CONV. OH. TO MACH SHOP	
				SETUP								
				PROCESS								

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ SHEET 1 OF 2

WCD 15014A WCD DATE 89017

OPERATION NUMBER	POC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS						
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	EQUIPMENT CODE	%	HRS.							
13	MAN PNA	LOAD	1.0	PROCESS			KI07	1	PM 0901	1		.05	FMPI STA 34M OVERHEAD						
														TRANSIT		PM 0901	1		.03
13A	MAN PNA	MAG	1.0	PROCESS		DB09	1	PM 6369	1			.48							
														TRANSIT		PM 0901	1		.02
13B	MAN PNA	UNLD	1.0	PROCESS		KI07	1	FL 0002	1			.05	TEMPER ETCH						
														TRANSIT		CE15	1		.32
175	MAN PNA	TEMP	.55	PROCESS		OVHD	1	FL 0002	1			.05	FMPI STA 8A BLOG 505						
														TRANSIT		CE10	1		.43
190	MAN PNA	MAG	.55	PROCESS		OVHD	1	FL 0002	1			.05							
														TRANSIT		CE10	1		.43

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ WCD DATE 89017 SHEET 2 OF 2

WCD 15019A WCD DATE 89017

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.		
300	MAN PNA	FPI	.35	TRANSIT									STA 26A BLOG 505	
				SETUP										
				PROCESS										
335	MAN PNA	MAG	.95	TRANSIT									FMPI STA 8A BLOG 505	
				PROCESS										
				PROCESS										

# OPERATION PROFILE

VP

NAME Turner ALC 00 DATE 6-9-89 RCC MANPRA SHEET 1 OF 1

PCN 69657A WCD 15015N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	QTY.	
28	MAN			TRANSIT			1				
	PRA	Mod1	1.00	SETUP			1	.50	PM 3478	1	.50
				PROCESS			1	2.0	PM 3478	1	2.0
30	MAN			TRANSIT			1	.02			
	PRA	ReID	1.00	SETUP			1	28			Bench
				PROCESS			1	29			
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

# OPERATION PROFILE

NAME D. DIVELEISS ALC 00 DATE 17 Jun 89 RCC MANREGW SHEET 1 OF 2

WCD 15015A WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.
5	MAN REGW	DIS	1.00	TRANSIT									
				SETUP						100	.08		
				PROCESS									
5A	MAN REGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS									LOAD DEGREASE
6	MAN REGW	Proc	1.00	TRANSIT									
				SETUP									
				PROCESS	100	.75							
6A	MAN REGW	UNLO	1.00	TRANSIT									
				SETUP									
				PROCESS									
6B	MAN REGW	STACK	1.00	TRANSIT									
				SETUP									
				PROCESS									



# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ WCD DATE 89037 SHEET 1 OF 1

WCD 15015A WCD DATE 89037

OPERATION NUMBER 69657A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS									
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.		EQUIPMENT CODE	QTY.	%	HRS.					
15	MAN PGW	LOAD	1.0	PROCESS			KI07	1	PM 0901	1										
													TRANSIT							
15A	MAN PNA	FPI	.75	PROCESS			DB09	2	PM 0679E	1										
													TRANSIT							
15B	MAN PNA	FPI	.25	PROCESS			DB09	1	PM 0679E	1										
													TRANSIT							
15C	MAN PGW	UNLD	1.0	PROCESS			KI07	1	PM 0901	1										
													TRANSIT							
				TRANSIT																
				SETUP																
				PROCESS																

# OPERATIONAL PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ WCD DATE 89037 SHEET 1 OF 1

PCID 69657A WCD 15016A WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	
15	MAN PGW	LOAD	1.0	PROCESS			KI07	1		PM 0901	1	
15A	MAN PNA	FPI	.75	PROCESS			DB09	Z		PM 0679E	1	
15B	MAN PNA	FPI	.25	PROCESS						PM 0901	1	
15C	MAN PGW	UNLD	1.0	PROCESS			DB09	1		PM 0679E	1	
35	MAN PNA	FPI	1.0	PROCESS				1		PM 4118	1	
												STA 26A
												BLOG 505

BR

# OPERATIONAL PROFILE

NO-135 MAG. P.A. CONTINUITY

NAME D. WIEBISS ALC 00 DATE 17 JUL 89 RCC MTANR6W SHEET 2 OF 2

PCN 69657A WCD 15010 WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.		QTY.	%	HRS.	QTY.	
<del>20</del> <del>60</del> 20A	MTAN R6W	Trans	1.00	TRANSIT								TO E&I
20 <del>60</del>	MTAN R6W	INSR	1.00	TRANSIT								E&I
				SETUP								/
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

OPERATION PROFILE

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NAME Turner ALC 00 DATE 6-9-89 RCC MANPRA SHEET 1 OF 1

PCH 69657A WCD 15017N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HR.	QTY.	%	HR.	QTY.	
25	MAN PRA	Chec	1.00	TRANSIT			1				
				SETUP			1	28	1	28	
				PROCESS			1	19	1	19	
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

# OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 23 JUNE 89 RCC \_\_\_\_\_ SHEET 1 OF 1

PCID NSH P/N 69657A WCD 15017A WCD DATE 890317

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	
15	MAN PGW	LOAD	1.0	██████████							
				PROCESS	KI07	1	.05	PM 0901	1	.05	
15A	MAN PNA	FPI	.75	TRANSIT							
				██████████							
				PROCESS							
15B	MAN PNA	FPI	.25	TRANSIT							
				██████████							
				PROCESS	DB09	1	.05	PM 0679E	1	1.10	
15C	MAN PGW	UNLD	1.0	TRANSIT							
				██████████							
				PROCESS	KI07	1	.05	PM 0901	1	.05	
				TRANSIT							
				SETUP							
				PROCESS							

LSC-30000

# OPERATIONAL PROFILE

KS-135 m/c Astor Road (AR)

NAME D. DINEUBISS ALC 00 DATE 17 Jun 89 RCC MANPGW SHEET 1 OF 2

WCD 15017N WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
5	MAN PGW	DIS	1.00	TRANSIT									
				SETUP									
				PROCESS									
5A	MAN PGW	LOAD	1.00	TRANSIT									
				SETUP									
				PROCESS									LOAD DECREASE
6	MAN PGW	Proc	1.00	TRANSIT									
				SETUP									
				PROCESS	108								DECREASE
6A	MAN PGW	UNLD	1.00	TRANSIT									
				SETUP									
				PROCESS									From DEGR. To Conv.
6B	MAN PGW	STACK	1.00	TRANSIT									
				SETUP									
				PROCESS									From Conv. To Floor

# OPERATIONAL PROFILE

DK

NAME D WIELBESS ALC 00 DATE 17 JUL 89 RCC MTANR6W SHEET 2 OF 2

PCN 200A NSN 60 P/N 200A WCD 15017 WCD DATE 89037

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
200A 60	MTAN R6W	TRAIN	1.000	TRANSIT							TO E&I	
				SETUP								
				PROCESS								
200 60	MTAN R6W	INSP	1.000	TRANSIT							E&I	
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								
				TRANSIT								
				SETUP								
				PROCESS								

# OPERATION PROFILE

NAME KERSHAW ALC 00 DATE 15043N WCD 15043N WCD DATE 88152 RCC struts SHEET 1 OF    

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.	
010	MAN 96P	MATCH	1.0	TRANSIT <del>SETUP</del> PROCESS									MATCH-1 up
500		Imp	1.0	TRANSIT <del>SETUP</del> PROCESS									Check accuracy & completeness of paperwork
501		Imp	1.0	TRANSIT <del>SETUP</del> PROCESS									pic-assembly inspection of all parts
502		ASSY	1.0	TRANSIT <del>SETUP</del> PROCESS									Assembly
504		ASSY	1.0	TRANSIT <del>SETUP</del> PROCESS									Torque Bolts

WCD 15043N WCD DATE 88152 RCC struts SHEET 1 OF



# OPERATION PROFILE

NAME KEESHAW ALC \_\_\_\_\_ DATE \_\_\_\_\_ RCC \_\_\_\_\_ SHEET 2 OF \_\_\_\_\_

WCD 15013A WCD DATE 82152

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	
505	MAN PER	INSR	1.0	<del>TRANSIT</del> SETUP PROCESS							check studs stroke
506		Test	1.0	TRANSIT SETUP PROCESS			1	0.02			pressure test
							1	0.02			
										1	1.83
							1	1.83		1	0.05
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

40-135 MLG Assy

# OPERATION PROFILE

NAME KERSHAW ALC 00 DATE 15043N RCC MANREP - Strut SHEET 1 OF 3

OPERATION NUMBER 510 WCD 15043N WCD DATE 88152

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED %	TIME REQUIRED HRS	DATA SOURCE COMMENTS
							QTY.	HRS.	QTY.	HRS.			
510	MAN RGP	TWP	1.0	TRANSIT		3809	1						TOWERS Paperwork for completion and accuracy
				<del>SETUP</del>									
				PROCESS									
510A	RGP	LOAD	1.0	TRANSIT									LOAD ON Paint line
				<del>SETUP</del>									
				PROCESS									
510B	RGP	WASH	1.0	TRANSIT									Trichloroethane WASH
				<del>SETUP</del>									
				PROCESS									
510C	RGP	MARK	1.0	TRANSIT									MARK
				<del>SETUP</del>									
				PROCESS									

KC-135 MS Strut Paint (Final)

B

# OPERATION PROFILE

NAME KESHAW ALC 00 DATE 15/03/20 RCC MANAGER STOPS SHEET 2 OF 3

WCD 150320 WCD DATE 08/05/20

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.		
510D	MAN P&P	Rim	1.0	TRANSIT										PRIME	
				SETUP	MIN	75	3009	1	60	25	1	60	25		
				PROCESS	AVE	88	3009	1	40	5	1	40	5		
510E	P&P	Pnt	1.0	TRANSIT	MAX	1								Paint white	
				SETUP	MIN	2	3009	1	60	25					
				PROCESS	AVE	3			40	5					
510F	P&P	STR	1.0	TRANSIT	MAX	4								strip MARKING	
				SETUP	MIN	12	3009	1	60	25					
				PROCESS	AVE	17			40	5					

KC-135MKS strut paint (final)

# OPERATION PROFILE

NAME VERSHAW ALC DD DATE 150430N RCC MANAGER-Strud SHEET 3 OF 3

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	
512	MAN PGP	Decals	1.0	TRANSIT <del>SETUP</del> PROCESS			1				Apply decals
515	PJP	PJP	1.0	TRANSIT <del>SETUP</del> PROCESS			1				Complete paperwork and send Insp
515A	PJP	UNLD	1.0	TRANSIT <del>SETUP</del> PROCESS			1				UNLOAD
9999	PJP	SELL	1.0	TRANSIT <del>SETUP</del> PROCESS			1				SELL

AC-135 MUG PJP

# OPERATION PROFILE

KC-135 MAIN LANDING GEAR (MLG)

NAME D. Dye/buss ALC 00 DATE 17 JUN 89 RCC MANPGRW SHEET 1 OF 1

PCN 69657A WCD 15043N WCD DATE \_\_\_\_\_

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
5	MAN PGW	IND.	1.00	TRANSIT								INDUCT	
				SETUP									
				PROCESS									
7	MAN PGW	Split.	1.00	TRANSIT								SEPERATE INTO SUB-ASSYS	
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
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				PROCESS									