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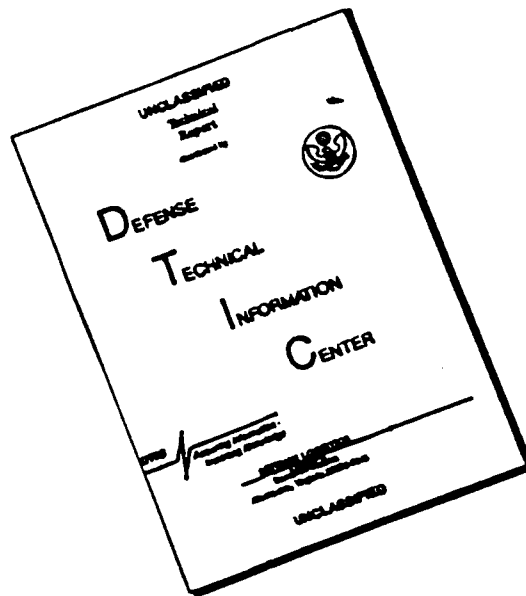
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6. AUTHOR(S) McDonnell Douglas Missile Systems Company					
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES) McDonnell Douglas Missile Systems Company St. Louis, Missouri 63166				8. PERFORMING ORGANIZATION REPORT NUMBER F33600-88-D-0567	
9. SPONSORING/MONITORING AGENCY NAME(S) AND ADDRESS(ES) HQ AFLC/LGME WPAFB OH 45433				10. SPONSORING/MONITORING AGENCY REPORT NUMBER F33600-88-D-0567	
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**TECHNOLOGY INSERTION-ENGINEERING SERVICES
PROCESS CHARACTERIZATION
TASK ORDER NO. 1**

BOOK 2 OF 3

DATABASE DOCUMENTATION BOOK

OO-ALC

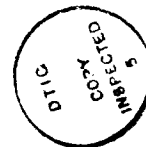
MANPGW

(BRAKES - WCD'S)

**CONTRACT SUMMARY REPORT
15 DECEMBER 1989**

**CONTRACT NO. F33600-88-D-0567
CDRL SEQUENCE NO. B008**

SEARCHED	INDEXED
SERIALIZED	FILED
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MCDONNELL DOUGLAS
McDonnell Douglas Missile Systems Company
St. Louis, Missouri 63166-0516 (314) 232-0232

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BRAKE GROUPINGS TO BE PROCESS CHARACTERIZED

<u>FAMILY NO.</u>	<u>FAMILY CHARACTERISTICS</u>	<u>AIRCRAFT</u>	<u>STD. HRS.</u> (MANPGP)
1	MAGNESIUM HOUSING - STEEL BRAKE	"B-52" A-37, F-106 T-33, F-100	6.59 6.20
2	ALUMINUM HOUSING - STEEL BRAKE	"KC-135" A-7D, T-38 T-39, F-111 F-5, A-10 C-130, C-141 E-3A	6.69 4.78 6.65, 6.41 5.68, 4.38 6.63
3	ALUMINUM HOUSING - BERYLLIUM BRAKE	"C-5A"	13.41
4	ALUMINUM HOUSING - CARBON BRAKE	"C-5B" F-15	13.41
5	ALUMINUM HOUSING - CARBON BRAKE - SPECIAL ASSEMBLY CHARACTERISTICS	"F-16"	7.16
6	ALUMINUM HOUSING - STEEL BRAKE, SINGLE ROTOR	"C-130"	6.63

LANDING GEAR GROUPINGS TO BE PROCESS CHARACTERIZED

<u>FAMILY NO.</u>	<u>FAMILY CHARACTERISTICS</u>	<u>AIRCRAFT</u>	<u>STD. HRS.</u> (MANPGP)
1	STEEL/STEEL	"F-15 MLG"	11.60
2	STEEL/STEEL	"C-1 ⁴ 1 0 1 NLG"	8.03
3	STEEL/STEEL	"KC-135 MLG" F-4 NLG C-130 NLG C-130 MLG F-111 MLG A-7 MLG F-4 MLG	6.09 5.44 4.81 3.29 5.29 3.35 4.75
4	ALUM/STEEL	"F-15 NLG" F-16 NLG A-7 NLG T-38 MLG T-38 NLG	4.35 3.84 4.92 3.40 4.67
5	ALUM/STEEL	"KC-135 NLG" C-141 NLG A-10 MLG F-111 NLG A-10 NLG	6.66 6.66 7.75 5.75 7.75
6	ALUM/STEEL	B-52 MLG B-52 TIP	11.20 12.00

LANDING GEAR GROUPINGS TO BE PROCESS CHARACTERIZED

<u>FAMILY NO</u>	<u>FAMILY CHARACTERISTICS</u>	<u>AIRCRAFT</u>
7	C-5 MLG STRUT ASSY	C-5
8	C-5 MLG BOGIE ASSY	C-5
9	C-5 NLG	C-5

WHEEL GROUPINGS TO BE PROCESS CHARACTERIZED

FAMILY NO.	<u>FAMILY CHARACTERISTICS</u>	<u>AIRCRAFT</u>	<u>STD. HRS.</u> <u>(MANPGP)</u>
1	MAGNESIUM	KC-135N	2.67
2	ALUMINUM - LARGE	B-52M	2.47
3	ALUMINUM - MEDIUM (MAIN WHEELS)	"KC-135M" A-10M, C-5M C-130M, C-141M E-34M, F-4M F-5M, F-15M F-16M, F-100M F-106M, F-111M FB-111M	2.75
4	ALUMINUM - SMALL	"T-38N" A-10N, C-5N A-7N, C-130N E-3AN, F-4N	2.09

- NOTES:**
- (1) FOREMAN IS BOB BURGER ALTERNATE IS CHARLES POWERS.
 - (2) ALL OF THE MAIN WHEELS ARE VERY SIMILAR IN SIZE AND PROCESS TIMES EXCEPT THE B-52 MAIN WHEEL
 - (3) ALL OF THE NOSE WHEELS ARE SIMILAR EXCEPT THE KC-135N WHICH IS MADE OF MAGNESIUM.

ALC.SASCAN.CNTL(O08020P)

OGDEN 80/20 SORTED BY TOTAL HRS

M S N	C M N	P S	O P E R S	O B S	P P G P S	P P G P S	P P G P S	P P G P S	P P G P S	P P A A S	P P R R B B S	P P R R C C S	P P W W W W S	P P W W W W S	L T O T	C U M						
1620012007131	26111A														433	881	0	746504				
000F00040	00119B														109	0	0.0106	428	731	0	748620	
1620010374638	16267A														426	377	0	750723				
1630010506139	62922A														425	512	0	752823				
1630011069702	26413A														422	024	0	754905				
1620001386373	69558A														421	758	0	755885				
1630008329088	15583A														419	860	0	759042				
150000561380BF	14781A														409	074	0	761064				
00RF0004C	00109B														407	060	0	763085				
1620009921498	17407A														392	795	0	767031				
1620010159859	17631A														391	409	0	768862				
1620010063237	17527A														382	388	0	770849				
1630004210319	15592J														371	335	0	772681				
1630008186887	15746A														369	581	0	774504				
1300PGROUNDTEST	T4989Q														362	892	0	776315				
1620010856009	19939A														353	314	0	779849				
1620009272600	69136A														346	337	0	781557				
1620011037747	15886A														341	835	0	784841				
1620001486466	74652A														340	989	0	786623				
1620011627542	83317A														340	348	0	788302				
1620008133512	T6812A														336	284	0	789961				
1620002468005	74524A														327	613	0	793197				
1620009746793	74553A														322	912	0	794790				
163009376604	15728A														318	870	0	796384				
1620001386373	69543A														311	591	0	797801				
162000271193	72573A														305	197	0	799407				
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1620001486466	74652A														299	488	0	803869				
162000071783	63822A														282	658	0	805264				
1620004719659	74508A														275	263	0	806622				
1450010618477AB	M3009K														274	359	0	807875				
OLGM0030G	00473A														272	046	0	809318				
1630010844227	26411A														270	149	0	810657				
1300PGROUNDTEST	T4582Q														263	295	0	813288				
1005008566885	26178A														255	847	0	814551				
1630ND028479G	T5773J														254	993	0	815809				
1630011414695	69789A														251	327	0	817049				
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															239	523	0	823068				
															18	0	0.0151	730	0	824250		

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ALC.SASCAN.CNTL(O08020P)

OGDEN 80/20 SORTED BY TOTAL HRS

M S M	P C M	O P R S	O B S E R	P G W S	P G W P	P M A S	P N A P	P R A S	P R A P	P R B S	P R B P	P R C S	P R C P	P W S	P W P	L T O T	C U M		
1630ND028432G	T5817J	15	25	116	0.0019	156	0.0010	105	0.0012	65	0.0028	80	0.0031	41	0.0059	239	359	0.825431	
1630ND04463778	T5493I		43	0.0060												239	359	0.826612	
1630ND05470116	T5530I		118	0.0017	116	0.0008	222	0.0009	121	0.0009	178	0.0008	178	0.0008	41	0.0059	237	323	0.827783
1620ND08624060	T6258A	15	283	0.0001	182	0.0032	30	0.0003	189	0.0003	123	0.0007	147	0.0012	119	0.0008	234	358	0.828940
1620ND000071783	T7601I		14	0.0019	75	0.0000										234	358	0.830087	
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1630ND1132133	T5519A	11	153	0.0011	60	0.0048	208	0.0006	51	0.0039	125	0.0006	73	0.0033	139	0.0008	215	452	0.832286
1620ND10381812	T7587A	12	17	0.0003	415	-0.0021	550	-0.0001	113	0.0011	51	0.0039	402	0.0001	111	0.0009	215	452	0.833348
1630ND10414570	T5899A		67	0.0040	173	0.0008			185	0.0003	25	0.0112	83	0.0030	138	0.0008	213	252	0.834400
1620ND07850073	T6283A										84	0.0026	83	0.0030	138	0.0008	208	693	0.835429
1620ND02671046	T7396A										19	0.0089	83	0.0030	138	0.0008	205	957	0.836446
000C0130E	00131B										76	0.0033	83	0.0030	138	0.0008	198	556	0.837425
1630ND10694338	T6560A										97	0.0022	87	0.0037	113	0.0009	194	556	0.838387
1620ND05678803	T69628A										218	0.0008	43	0.0083	66	0.0029	193	946	0.839344
1620ND12028348	T26842A										57	0.0043	60	0.0042	66	0.0029	193	946	0.840289
100S010595785	T63819A	34									152	0.0003	60	0.0042	66	0.0029	193	946	0.841253
1620ND08372427	T7595A										28	0.0101	60	0.0042	66	0.0029	188	196	0.842181
1630ND028489G	T5811J															188	196	0.842181	
000F0004D	00121B															187	498	0.843106	
1630ND08691784	T36192A															187	498	0.843106	
1300PGR-TEST288	T4452Q															182	618	0.844913	
109S010617748	T63393A															180	543	0.845803	
1560ND024861648F	T3816A															180	543	0.845803	
1620ND10054191	T7600I															178	327	0.847578	
8140011515345	M4822K															178	327	0.847578	
3120012897856LE	M7202K	21	37	62	0.0043											178	327	0.847578	
1620ND1054194	T7592I															176	232	0.848461	
1620ND12587842	T9355I															176	232	0.848461	
1620ND1252217	T5846J															172	052	0.851048	
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1300PGROUNDTEST	T4971Q															158	706	0.855893	
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1620PC141CAIPLG	T1385Q															133	224	0.860288	
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1680ND04051042LS	T2963A															118	946	0.863341	
3920ND00625516AH	M6966K															117	979	0.863923	
1680ND04182785LS	T62964A															115	798	0.864494	
5315007573890LE	M6055K															115	102	0.865062	
1560ND078839418F	T3822A															114	698	0.866196	

ALC. SASCAM. CNTL(008020P)
 OGDEN 80/20 SORTED BY TOTAL HRS

N S N	P C M	O P E R S S	O B S E R S	P G P P S	P G W S	P G W P	P N A S	P N A P	P R A S	P R A P	P R B P	P R C S	P R C P	P W S	P W W P	P W W P	L Y O T	C U M
1680010520818LS	83079A	11			218	0.0005	208	0.0006				81	0.0030				107	0.866722
1630001132133	15519J				80	0.0030	52	0.0046									98	0.867210
000F0004E	001188						54	0.0045									98	0.867692
1580011358958WF	25584A																95	0.868164
1005010086283	25838A						60	0.0042						40	0.0080		93	0.869095
1430M0028588GAM	M6118K						266	0.0003				388	0.0001	43	0.0057		89	0.869535
SYS-00005140023	T2733I													48	0.0051		87	0.869966
1005001886888	88769A													45	0.0055		83	0.870386
4210P8633369	M1641K						65	0.0030									81	0.870805
1337011451963	T2532A						66	0.0038									80	0.871203
9889P-LGM118A	T5733N																79	0.871597
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43100093713748F	88661A						67	0.0037						178	0.0003		70	0.872341
15800098343248F	18385A						74	0.0030	182	0.0002							62	0.872687
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LOG-00008492028	T1384I						86	0.0025						23	0.0011		*****	0.873907
SYS-00005140002	T2709I																177130	

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ALC. SASCAN CNTL(008020P)

ORDEN 80/20 SORTED BY TOTAL HRS

Table with columns: PCN, O B S, P G W S, P Q W S, P G W P, P M A S, P N A S, P M A P, P R A A S P, P R B S, P R B P, P R C P, P W S, P W S, P W P, L T, C U M. Rows include alphanumeric IDs and numerical values.

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~~01069 N~~
~~01070 N~~
~~01071 N~~
~~01072 N~~

3

C/N 17565A

~~(57)~~ (57)

- 19000 N -74527
- 19001 N -74524
- 19002 N ✓ -69136
- 19003 N -16283
- 19004 N -74516
- 19005 N
- 19006 N
- 19007 N
- 19008 N
- 19009 N
- 19010 N ✓
- 19011 N
- 19012 N
- 19013 N
- 19014 N
- 19015 N
- 19016 N
- 19017 N
- 19018 N
- 19019 NV
- 19020 N
- 19021 N
- 19022 N
- 19023 N
- 19024 N
- 19025 N
- 19026 N
- 19027 NV
- 19028 N
- 19029 N
- ~~19030 N~~
- 19031 N
- ~~19032 N~~
- ~~19033 N~~
- ~~19034 N~~
- ~~19035 N~~

repeated
PF 4
C/N 74527A

- 19036 N
- 19037 N
- 19038 N
- ~~19039 N~~
- 19040 N
- 19041 NV
- 19042 N
- 19043 N
- 19044 N
- 19045 N
- ~~19046 N~~
- ~~19047 N~~
- ~~19048 N~~
- ~~19049 N~~
- 19050 N
- R19051 N
- 19052 N
- 19053 N
- 19054 N ✓
- 19055 N
- 19056 N
- 19057 N
- 19058 N
- 19059 N
- 19060 N
- 19061 N
- 19062 N
- 19063 N
- 19064 N
- 19065 N
- 19066 N
- 19067 N
- ~~19068 N~~
- 19069 N
- 19070 N
- 19071 N
- 19072 N
- 19073 N

~~19074 N~~
~~19075 N~~
~~19076 N~~
~~19077 N~~
~~19078 N~~
~~19079 N~~
~~19080 N~~
~~19081 N~~
~~19082 N~~
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~~19085 N~~
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~~19087 N~~
~~19088 N~~
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~~19092 N~~
~~19093 N~~
~~19094 N~~
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~~19096 N~~
~~19097 N~~
~~19098 N~~
~~19099 N~~
~~19100 N~~

C/N 17143A -17142A
~~(26)~~ (26)

- ~~16000 N~~
- 16001 N
- 16002 N
- 16003 N
- 16004 N
- 16005 N
- 16006 N
- 16007 N
- 16008 N
- 16009 N
- 16010 N x

gene 0899

rows 988
9598
73584

(7)

40 17143 contd

- 16011 N
- 16012 N
- 16013 N
- 16014 N
- 16015 N
- 16016 N
- 16017 N
- 16018 N ✓
- 16019 N
- ~~16020 N~~
- 16021 N
- 16022 N
- 16023 N
- 16024 N
- 16025 N
- 16026 N ✓
- 16027 N
- ~~16028 N~~
- ~~16029 N~~
- ~~16030 N~~
- ~~16031 N~~
- ~~16032 N~~
- ~~16033 N~~
- ~~16034 N~~
- ~~16035 N~~
- ~~16036 N~~
- ~~16037 N~~
- ~~16038 N~~
- ~~16039 N~~
- ~~16040 N~~
- ~~16041 N~~
- ~~16042 N~~
- ~~16043 N~~
- ~~16044 N~~
- ~~16045 N~~
- ~~16046 N~~
- ~~16047 N~~

C/N 15828A
(3)
37101 N
37102 N
37103 N

C/N 62927A - 62923A
(8) - 62922A
19102 N - 15746A
19103 N
19104 N
19105 N ✓
19106 N
19107 N
19108 N

C/N 15592A - 15468A
(9)
15101 N en 1st
15102 N page
15103 N
~~15104 N~~
~~15105 N~~
~~15106 N~~
15150 N
15151 N
15152 N

C/N 74527A - 74524A
used (33)
19051 - 19501 N - 74516A
19052 19502 N - 64136A
19053 19503 N
19054 19504 N - 16283
19055 19505 N
19056 19506 N -
19057 19507 N prepared
19058 19508 N under
17565A pg 3

19059 19510 N
19060 19511 N
19061 19512 N
19062 19513 N
19063 19514 N
19064 19515 N
19065 19516 N
19066 19517 N
19067 19518 N
19519 N
19520 N
19521 N
19522 N
19523 N
19524 N
19525 N
19526 N
19527 N
19528 N
19529 N
19530 N
19531 N
19532 N
19533 N
19534 N
19535 N
19536 N

C/N 69354A - 1857A
(18)
15501 N - 1756
15502 N -
15503 N
15504 N
15505 N x
15506 N
15507 N
15508 N
15509 N
15510 N

C/N 69354A contd

- 15511 N
- 15512 N
- 15513 N
- 15514 N
- 15515 N
- 15516 N
- 15517 N
- 15528 N

C/N 19588A - 26183A X
(11) - 69794A

- 36101 N
- 36103 N
- 36104 N
- 36105 N
- 36106 N
- 36107 N
- 36108 N
- 36150 N ✓
- 36152 N
- 36153 N
- 36154 N


C/N 15162A - 15054A
(5)

- 15201 N
- 15202 N
- 15203 N
- 15204 N
- 15205 N

C/N 69599A - 15139A
(9)

- 16101 N
- 16102 N

- 16103 N
- 16104 N
- 16105 N ✓
- 16106 N
- 16107 N
- 16108 N
- 16119 N

C/N 74521A - 
(33)

- 19501 N
- 19502 N
- 19503 N
- 19504 N
- 19505 N
- 19506 N
- 19507 N
- 19508 N ✓
- 19510 N
- 19511 N
- 19512 N
- 19513 N
- 19514 N
- 19515 N
- 19517 N
- 19518 N
- 19519 N
- 19520 N
- 19522 N
- 19523 N
- 19524 N
- 19525 N
- 19526 N
- 19527 N
- 19528 N
- 19529 N
- 19530 N
- 19531 N
- 19532 N

-74528A

- 19533 N
- 19534 N
- 19535 N
- 19536 N

C/N 17402A
(28)

- 36501 N
- 36502 N
- 36503 N
- 36504 N
- 36505 N
- 36506 N
- 36507 N
- 36509 N
- 36510 N
- 36511 N
- 36512 N
- 36513 N
- 36514 N
- 36515 N
- 36520 N
- 36521 N
- 36522 N
- 36523 N
- 36524 N
- 36525 N
- 36526 N ✓
- 36527 N
- 36528 N
- 36529 N
- 36530 N
- 36531 N
- 36532 N
- 36533 N

C/N 15641A
(2)

- 01202 N
- 01207 N

C/N 16019A
(27)

- 01500 NV
- 01501 N
- 01502 N
- 01503 N
- 01504 N
- 01505 N
- ~~01506 N~~
- 01507 N
- 01508 N
- 01509 N
- 01510 N
- 01511 N
- 01512 N
- 01513 N
- 01514 N
- 01515 N
- 01516 N
- 01517 N
- 01518 N
- 01519 N
- 01520 N
- 01521 N
- 01522 N
- 01523 N
- 01524 N
- 01525 N
- 01526 N
- 01527 N

Deleted

C/N 1778A
(37)

- 33500 N
- 33501 N
- 33502 N
- 33503 N
- 33504 N
- 33505 N
- 33507 N
- 33508 N
- 33509 N
- 33510 N
- 33511 N
- 33512 N
- 33513 N
- 33514 N
- 33515 N
- 33516 N
- 33517 N
- 33518 N
- 33519 N
- 33520 N
- 33521 N
- 33522 N
- 33523 N
- 33524 N
- 33525 N
- 33526 N
- 33527 N
- 33528 N
- 33529 N
- 33530 N
- 33531 N
- 33532 N
- 33533 N
- 33534 N
- 33535 N
- 33536 N
- ~~33537 N~~
- 33538 N

DELETE

C/N 15068A
(6)

- 16201 N
- 16202 N
- 16203 N
- 16205 N
- 16204 N
- 16219 N

C/N 25874A - 26413A
(11) = 26411A

- 37201 N
- 37202 N
- 37203 N
- 37204 N
- 37205 N
- 37206 N
- 37207 N
- 37208 N
- 37209 N
- 37210 N
- 37211 N

C/N 68521A - 62905A
(12) 15757

- ~~18104 N~~
- 18106 N
- 18107 N
- 18108 N
- 18111 N
- 18112 N
- 18113 N
- 18150 N
- ~~18151 N~~
- 18152 N
- 18153 N
- 18154 N

repeated under 15757A pg 10

C/N 68521 A contd

18155 N
18156 N

C/N 25737A
(30)

37001 N
37002 N
37003 N
37004 N
37005 N
37006 N
37007 N
37008 N
37009 N
37010 N
37011 N X
37012 N
37013 N
37014 N
37015 N
37016 N
37017 N
37018 N
37019 N
37020 N
37021 N
37022 N
37023 N
37025 N
37026 N
37027 N
37028 N
37029 N
37030 N
37031 N

C/N 19844A
(21)

18002 N
18003 N
18004 N
18005 N
18007 N
18008 N
18009 N
18010 N
18011 N
18012 N
18013 N
18014 N
18015 N
18016 N
18017 N
18018 N
18019 N
18020 N
18021 N
18022 N
18023 X

C/N 15295A - 15583A
(11) - 15519

08201 N
08202 N
08203 N
08204 N
08205 N
08206 N
08207 N
08208 N ✓
08209 N
~~08210 N~~
08211 N
08212 N

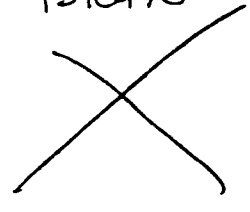
C/N 16919A - 17234A
(82) - 17327A

15001 N -17451A
15002 N -17347A
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15006 N -69554A
15007 N
15010 N
15012 N
15013 N
15014 N
15015 N
15016 N
15017 N
15018 N
15019 N
15020 N
15022 N
15023 N
15024 N
15025 N ✓
15026 N
15027 N
15028 N
15030 N
15031 N
15032 N
15034 N
15035 N
15037 N
15038 N
15039 N
15040 N
{ 15041 N
15042 N
15043 N ✓

1
CNUd - 17327A
CN 16915A - 17239A

- 15044 N
- 15045 N
- 15046 N
- 15047 N
- 15048 N
- 15049 N
- 15050 N ✓
- 15051 N
- 15052 N
- 15053 N
- 15054 N
- 15055 N
- 15056 N
- 15057 N
- 15060 N ✓
- 15061 N
- 15062 N
- 15063 N
- 15064 N
- 15065 N
- 15066 N
- 15067 N X
- 15068 N
- 15069 N
- 15070 N
- 15071 N
- 15072 N
- 15073 N
- 15074 N
- 15075 N
- 15076 N
- 15077 N
- 15078 N
- 15079 N
- 15080 N
- 15081 N

- 15082 N
- 15083 N
- 15084 N
- 15096 N *
- 15097 N
- 15098 N
- 15101 N
- 15102 N
- 15103 N
- 15104 N



CN 19937A - 19938A
(21)

- 38500 N
- 38501 N
- 38502 N
- 38503 N
- 38504 N
- 38505 N
- 38506 N
- 38507 N
- 38508 N
- 38509 N
- ~~38510 N~~
- ~~38511 N~~
- 38512 N
- 38513 N
- 38517 N
- 38531 N
- ~~38532 N~~
- 38533 N
- 38534 N
- 38535 N
- 38536 N
- 38537 N
- 38538 N
- 38539 N

CN 15523A
(12)

- 08101 N
- 08102 N
- ~~08103 N~~
- 08105 N
- ~~08106 N~~
- ~~08107 N~~
- 08150 N
- 08151 N
- 08152 N

- 08153 N
- 08154 N
- 08155 N
- 08108 N
- 08109 N
- 08110 N ✓

C/N 15161A
(5)

- 19201 N
- 19202 N
- 19203 N
- 19204 N
- 19207 N

C/N 15752A
(7)

- 38201 N
- 38202 N
- 38203 N
- 38204 N
- 38205 N
- 38207 N
- 38206 N

C/N 17354A
(26)

- 08500 N
- 08501 N
- 08502 N
- 08503 N
- 08504 N ✓
- 08505 N
- 08506 N
- 08509 N
- 08510 N
- 08511 N
- 08512 N
- 08513 N
- 08514 N
- 08515 N
- 08516 N
- 08517 N
- 08518 N

C/N 17354A

- 08519 N
- 08520 N
- 08521 N
- 08522 N
- 08523 N
- 08524 N
- 08525 N
- 08526 N
- 08527 N

C/N 15485A - 16266A
(15) - 16267A

- 01101 N
- 01102 N
- 01103 N
- 01104 N
- 01105 N
- 01106 N
- 01107 N
- 01108 N
- 01150 N
- 01151 N
- 01152 N
- 01153 N
- 01154 N
- 01155 N
- 01156 N

C/N 26338A - 26337A
(31)

- 36000 N
- 36001 N
- 36002 N
- 36003 N
- 36004 N
- 36006 N

C/N 26338A - 26337A

- 36007 N
- 36008 N
- 36009 N
- 36010 N
- 36011 N
- 36012 N
- 36013 N
- 36014 N
- 36015 ~~deleted~~
- 36016 N
- 36017 N
- 36018 N
- 36019 N
- 36020 N
- 36021 N
- 36022 N
- 36023 N
- 36024 N ✓
- 36025 N
- 36026 N
- 36029 N
- 36030 N
- 36031 N
- 36032 N
- 36033 N
- 36034 N

C/N 25425 - 15688A
(6)

- 38101 N
- 38102 N
- 38107 N
- 38150 N
- 38151 N
- 38152 N

C/N 72898 A
(16)

- 21101 N
- 21103 N
- 21104 N
- 21150 N
- 21151 N
- 21152 N
- 21153 N
- 21154 N ✓
- 21155 N
- 21156 N
- 21157 N
- 21158 N
- 21159 N
- 21160 N
- 21161 N
- 21162 N

C/N 15327A - 15728A
(12)

- 18201 N
- 18202 N
- 18203 N ✓
- 18204 N
- ~~18206 N deleted~~
- ~~18207 N deleted~~
- ~~18208 N deleted~~
- 18209 N
- 18210 N
- 18211 N
- 18212 N
- 18213 N
- 18214 N
- 18215 N
- 18216 N

C/N 15757A - 62905A
- 68521A

(12)

- ~~18104 N deleted~~
- 18106 N
- 18107 N
- 18108 N
- 18111 N
- 18112 N
- 18113 N
- 18150 N
- ~~18151 N deleted~~
- 18152 N
- 18153 N
- 18154 N
- 18155 N
- 18156 N

rechecked under
68521 A
on pg 6

C/N 15603A - 15654A - 16264A
(5)

- 15201 N
- 15202 N
- 15203 N
- 15204 N
- 15205 N

C/N 17313A - 17339A - 69657A - 17348A
17451A - 17327A - 17245A

(82)

- 15001 N
- 15002 N ✓
- 15003 N
- 15004 N
- 15005 N
- 15006 N
- 15007 N
- 15010 N

contd
C/N 17313A-17239A-69657A
17451A-17327A-17245A
-17348A

- 15052 N
- 15053 N
- 15054 N
- 15055 N
- 15056 N
- 15057 N
- 15060 N
- 15061 N
- 15062 N
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- 15077 N
- 15078 N
- 15079 N
- 15080 N
- 15081 N
- 15082 N
- 15083 N
- 15084 N
- 15096 N
- 15097 N ✓
- 15098 N
- 15101 N
- 15102 N
- 15103 N
- 15104 N

C/N 17142A-17143A
69855A

- 16001 N
- 16002 N
- 16003 N
- 16004 N
- 16005 N
- 16006 N
- 16007 N
- 16008 N
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- 16026 N
- 16027 N

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- 15013 N
- 15014 N
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- 15037 N
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- 15039 N
- 15040 N
- 15041 N
- 15042 N
- 15043 N
- 15044 N
- 15045 N
- 15046 N
- 15047 N
- 15048 N
- 15049 N ✓
- 15050 N
- 15051 N

C/N 16123A
(28)

- 18400 N ✓
- 18401 N
- 18402 N
- 18403 N
- 18404 N
- 18405 N

C/N 16123A ^{under}

- 18406 N ✓
- *18407 N
- 18408 N
- 18409 N
- 18410 N
- 18411 N
- ~~18412 N deleted~~
- 18413 N
- 18414 N
- ~~18415 N deleted~~
- 18416 N
- 18417 N
- 18418 N
- 18419 N
- *18420 N
- 18421 N
- 18422 N
- 18423 N
- 18424 N
- 18425 N
- 18426 N
- 18427 N
- 18428 N
- 18429 N

C/N 74568A

- ~~(6)~~ (6)
- 13201 N
- 13202 N
- 13203 N
- 13204 N
- 13205 N
- 13206 N
- 13207 N deleted

C/N 15226A-15139A -64545A

~~(7)~~ (7)

- 16101 N
- 16102 N
- 16103 N
- 16104 N
- 16105 N
- 16106 N
- 16107 N deleted
- 16108 N deleted
- 16119 N

C/N 17474A-~~17474A~~

-17476A
(23)

- 33000 N
- 33001 N ✓
- 33002 N
- 33003 N
- 33004 N
- 33005 N
- 33006 N
- 33007 N
- 33008 N
- 33009 N
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- 33022 N ✓

17476A

C/N ~~15387~~

- (5)
- 33201 N
- 33203 N
- 33204 N ✓
- 33205 N
- 33202 N

C/N 72877A

- (41)
- 21501 N
- 21502 N
- 21503 N
- 21504 N
- 21505 N
- 21507 N
- 21508 N
- 21509 N
- 21510 N
- 21511 N
- 21512 N
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- 21514 N
- 21516 N
- 21517 N
- 21518 N
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- 21531 N
- 21532 N
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- 21534 N
- 21535 N
- 21537 N
- ~~21538 N~~
- 21541 N
- 21542 N
- 21543 N
- 21544 N
- 21545 N
- 21547 N
- 21550 N
- 21551 N

C/N 26642A-25737A

- (26) ~~(27)~~ -26111A
- 37500 N
- 37501 N
- 37502 N
- 37503 N
- 37504 N
- 37505 N
- 37506 N
- 37507 N
- 37508 N
- 37509 N
- 37510 N
- 37511 N
- 37512 N
- 37513 N
- 37514 N
- 37515 N
- 37516 N
- 37517 N
- 37518 N

- 37519 N
- 37520 N
- 37521 N
- 37522 N
- 37523 N
- 37524 N / ~~37524~~
- 37525 N
- 37526 N

C/N 42626A

- (24)
- 16501 N
- 16502 N
- 16503 N
- 16504 N
- 16505 N
- 16507 N
- 16508 N
- 16509 N
- 16510 N
- 16522 N
- 16523 N
- 16524 N
- 16525 N
- 16526 N
- 16527 N
- 16528 N
- 16529 N
- 16530 N
- 16531 N
- 16532 N
- 16533 N
- 16534 N
- 16535 N
- 16536 N ✓

C/N 72896 A - 15698A

~~(17)~~ (15)

- 21201N
- 21202N
- 21203N
- 21204N
- 21205N ~~deleted~~
- 21206N
- 21207N
- 21208N
- 21209N
- 21210N
- 21211N
- 21212N
- 21213N
- 21214N
- 21215N
- 21216N

C/N 17527A - 17595A

(18)

- 13000N
- 13001N
- 13002N
- 13003N
- 13005N
- 13007N
- 13009N
- 13010N
- 13011N
- 13012N
- 13013N
- 13014N
- 13015N ✓
- 13016N

17527A cont

(14)

- 13017N (F)
- 13018N
- 13019N
- 13020N
- ÷

C/N 83317A

(7)

- 37701N
- 37702N
- 37703N ✓
- 37704N
- 37705N
- 37706N
- 37707N

~~C/N 26559A - 26560A~~
C/N 26559A - 26560A
~~(30)~~ (31)

- | | | |
|---------------------------|----------|----------|
| 36203N | 36217N | 36230N |
| 36204N | 36218N | 36231N ✓ |
| 36205N ✓ | 36219N | 36232N |
| 36206N | 36220N | 36233N |
| 36207N | 36221N | 36234N |
| 36208N | 36222N | 36236N ✓ |
| 36209N | 36223N | |
| deleted 36210N | 36224N ✓ | |
| 36212N | 36225N | |
| 36213N | 36226N | |
| 36214N | 36227N | |
| 36215N ✓ | 36228N | |
| 36216N | 36229N | |

JT-39

BRAKES

- 1-11201N Brake ASSY
- 2-11202N Torque Tube
- 3-11203N Rotating Disk
- 4-11204N Deleted

CONTROL NUMBER LIST

PLAN TECH	CONTROL TECH	JOP NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
PARK	ANDE	14884A	-G	LGM 30	T.E. ACTUATOR	1450-00-089-6952AH	25-62100-1	35D3-11-25-13	14
MART	SHEL	14443A		F-4	TIME RELEASE MECH	1680-00-702-9382LS	MBEU1610H5	13A5-37-3	4
MART	SHEL	14557A		F-4	FUEL PYLON ASSY	1560-00-910-9099BF	26-370-4715	6J14-2-18-3	10
MART	SHEL	14703A		F-4	DROGUE GUN	1377-00-483-9072	MBEU34203	13A5-37-3	2
MART	SHEL	14813A		F-4	I.B. L/H LAU 17 PYLON	1560-00-489-6617BF	32694581-121	16M6-1-103	25
MART	SHEL	14814A		F-4	I.B. R/H LAU 17 PYLON	1560-00-489-6619BF	32694581-122	16M6-1-102	25
JENS	COOP	14991A		F-111 MLG	STABILIZER ROD	3040-00-164-6783	12L9530-003	4A4-15-3	12
MART	SHEL	14996A		F-4	EDM ADAPTER	1560-00-350-7820BF	536970150-301	16M16-7-3	14
JENS	PRIC	15025A	-G-J	F-106 MLG	WHEEL	1630-00-782-8521	63J32425-5	4W1-7-1173	21
JENS	RIGB	15053A	-G-J	C-130 MLG	BRAKE ASSY	1630-00-052-0403	9550402	4B1-2-133	30
JENS	RIGB	15054A	-G-J	KC-135 MLG	BRAKE ASSY	M 1630-00-050-5242	2600380-2	4B1-4-263	26
JENS	RIGB	15068A	-G-J	B-52 MLG	BRAKE ASSY	M 1630-00-077-6698	149016-9	4B1-4-133	28
JENS	RIGB	15107A	-G-J	F-106 MLG	BRAKE ASSY	1630-00-650-0038	151806-1	4B1-4-223	30
JENS	PRIC	15139A	-G-J	B-52 MLG	WHEEL	M 1630-00-900-9739	3-1192	4W1-7-1143	21
JENS	PRIC	15143A	-G-J	KC-135 MLG	WHEEL	1630-00-689-6014	211A243M2	4W3-7-113	30
JENS	RIGB	15161A	-G-J	C-141 MLG	BRAKE ASSY	M 1630-00-881-0815	9560738	4B1-2-373	26
JENS	RIGB	15162A	-G-J	KC-135 MLG	BRAKE ASSY	M 1630-00-269-2622	149499-4	4B1-4-263	28
JENS	RIGB	15222A	-G-J	F-4C MLG	BRAKE HOUSING SUB ASSY.	1630-00-927-1825	10 OCT 88	4B1-2-1093	23
JENS	RIGB	15229A	-G-J	T-33 MLG	BRAKE ASSY	1630-00-315-4832	9540726	4B1-2-293	24
JENS	PRIC	15248A	-G-J	F-100 MLG	WHEEL	1630-00-900-0745	63J32425-9	4W1-7-1173	20
JENS	PRIC	15279A	-J	F-5 MLG	WHEEL	1630-00-050-9531	219AA3	4W1-0-33	30
JENS	RIGB	15295A	-G-J	F-111 MLG	BRAKE ASSY	M 1630-00-082-7955	2-966-9	4B1-2-483	32
JENS	PRIC	15302A	-J	F-111 MLG	WHEEL	1630-00-941-4191	2600355	4W3-7-1123	20
JENS	RIGB	15327A	-G-J	C-130 MLG	BRAKE ASSY	1630-00-825-4794	9560685	4B1-2-1003	27
JENS	RIGB	15335A	-J	C-141 MLG	BRAKE TORQUE TUBE	1630-00-567-0169	9550025	4B1-2-373	16
JENS	PRIC	15348A	-G-J	F-111 MLG	WHEEL	1630-00-843-0965	3-1160-1	4W3-7-1283	20
JENS	PRIC	15351A	-G-J	B-52 MLG	WHEEL	1630-00-967-6779	3-1133	4W1-7-1143	20
JENS	PRIC	15359A	-G-J	KC-135 MLG	WHEEL	1630-00-013-9129	153245-4	4W1-7-263	20
JENS	PRIC	15361A	-G-J	B-52 MLG	WHEEL	1630-00-054-2557	2600293-1	4W1-7-1193	30
JENS	RIGB	15387A	-G-J	T38 MLG	BRAKE ASSY	1630-00-555-7523	2-727-3	4B1-2-173	27
RIGB	RIGB	15438A	-J	C-131 MLG	BRAKE ASSY	1630-00-580-2857	9541104	4B1-2-423	10
RIGB	RIGB	15468A	-G-J	KC-135 MLG	WHEEL	M 1630-00-492-7144	153245-5	4W1-7-263	20
DELE		15478A	-J	C-7A MLG	WHEEL	1630-00-125-7194	17 OCT 88	4W1-4-1023	20
JENS	RIGB	15481A	-G-J	C-141 MLG	WHEEL	1630-00-453-4893	5000169	4W1-7-1123	20
JENS	PRIC	15485A	-G-J	F-4 MLG	WHEEL	1630-00-446-3778	5000504	4W1-0-53	20
JENS	RIGB	15490A	-J	F-106 MLG	BRAKE BACKING PLATE	1630-00-671-2840	151807	4B1-4-223	16
JENS	PRIC	15510A	-J	T-33 MLG	WHEEL	1630-00-406-3998	5000563	4W1-7-1313	20
JENS	RIGB	15519A	-G-J	FB-111 MLG	BRAKE STATOR PLATE	1630-00-113-2133	9536123	4B-2-493	14
JENS	RIGB	15521A	-J	FB-111 MLG	BRAKE PRESSURE PLATE	1630-00-856-2073	9535542	4B1-2-493	19
JENS	PRIC	15523A	-G-J	F-111 MLG	WHEEL	1630-00-157-6723	3-1156-0	4W1-7-1263	21
JENS	PRIC	15526A	-G-J	B-52 MLG	WHEEL	1630-00-242-0942	2600773	4W1-7-1193	30
JENS	RIGB	15531A	-J	F-106 MLG	BRAKE STATOR PLATE	1630-00-671-2839	151805	4B1-4-223	16
JENS	RIGB	15536A	-J	F-111 MLG	BRAKE BACKING PLATE	1630-00-857-0991	329-15	4B1-2-483	19
JENS	PRIC	15575A	-J	F-5 MLG	WHEEL	1630-00-139-0476	5001114-3	4W1-0-63	20
JENS	RIGB	15576A	-J	F-5 MLG	BRAKE ASSY	1630-00-147-3854	5001111-1	4B1-2-1113	20
JENS	RIGB	15583A	-J	FB-111 MLG	BRAKE ASSY	1630-00-832-9088	9560886	4B1-2-493	23

CONTROL NUMBER LIST

PLAN	CONTROL	JOP	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS	
TECH	NUMBER	DESC							
JENS	RIGB	15585A	-J	F-106 MLG	BRAKE ASSY	1630-00-165-1029	151806-2	481-4-223	24
JENS	RIGB	15587A	-G-J	F-111 MLG	BRAKE PRESSURE PLATE	1630-00-264-0752	329-16-1	481-2-483	19
JENS	PRIC	15592A	-G-J	KC-135 MLG	WHEEL	1630-00-421-0319	211A243M3	4W3-7-113	30
JENS	RIGB	15601A	-G-J	T-39 MLG	BRAKE ASSY	1630-00-553-4734	9550338-1	481-2-1073	28
JENS	RIGB	15603A	-G-J	KC-135 MLG	BRAKE BACKING PLATE	1630-00-591-8349	2601844	481-4-263	16
JENS	RIGB	15616A	-J	C-141 MLG	BRAKE BACKING PLATE	1630-00-567-0162	9533668	481-2-373	19
JENS	RIGB	15621A	-J	F-106 MLG	BRAKE PRESSURE PLATE	1630-00-671-2838	151804	481-4-223	16
JENS	RIGB	15639A	-G-J	C-130 MLG	BRAKE PRESSURE PLATE	1630-01-005-4188	5002564	481-2-1003	16
JENS	RIGB	15641A	-J	F-4 MLG	BRAKE HOUSING SUB ASSY	1630-00-276-9849	5001896	481-2-1093	23
JENS	RIGB	15642A	-G-J	C-130 MLG	BRAKE BACKING PLATE	1630-01-005-4189	5000263	481-2-1003	19
DELE		15643A	-G-J	F-15 MLG	WHEEL	1630-00-123-8803	17 OCT 88	4W1-8-73	22
JENS	RIGB	15644A	-J	F-15 MG A/B	BRAKE HOUSING	1630-00-123-8806	5002269	481-2-1123	16
COOP	PRIC	15651A	-J	F-15 MLG	WHEEL	1630-00-558-2584	5000960-2	4W3-8-23	20
JENS	PRIC	15652A	-G-J	F-15 MLG	WHEEL	1630-01-005-4262	5000864	4W1-8-73	20
JENS	COOP	15677A		A-7 MLG	STRUT ASSY	1620-01-174-1655	8121017-30	4S1-90-3	30
JENS	COOP	15678A		A-7 MLG	STRUT ASSY	1620-01-174-3170	8121017-10	4S1-90-3	0
JENS	PRIC	15686A	-G-J	A-10 MLG	WHEEL	1630-00-596-9637	3-1358	4W3-4-433	16
JENS	RIGB	15698A	-G-J	C-5A MLG	BRAKE ASSY	1630-01-041-4570	2-1179-4	481-2-1063	26
JENS	RIGB	15728A	-J	C-130 MLG	BRAKE HOUSING	1630-00-937-6604	9543433	481-2-1003	16
JENS	RIGB	15744A	-J	F-15 MG A/B	BRAKE ASSY	1630-01-050-5274	5000913-12	481-2-1123	13
JENS	RIGB	15746A	-J	C-141 MLG	WHEEL	1630-01-081-6687	3-1095	4W3-7-1043	20
	RIGB	15747A	-J	F-15 MLG	BRAKE BACKING PLATE	1630-00-132-2821	5002483	481-2-1123	16
	RIGB	15749A	-J	F-5 MLG	BRAKE ASSY	1630-00-227-2000	AA318196	481-2-453	20
JENS	RIGB	15752A	-G-J	A-10 MLG	BRAKE ASSY	1630-01-062-7046	5002372-5	481-2-1143	27
JENS	PRIC	15753A	-J	E-3A MLG	WHEEL	1620-01-009-8474	95605718	4W1-7-1353	20
JENS	PRIC	15757A	-G-J	C-130 MLG	WHEEL	1630-00-914-1329	219A967	4W3-4-363	23
MART	SHEL	15803A	-G	A-7	HOUSING TRANSFER UNIT	1005-00-239-2929	175F631	11W1-7-1-103	20
MART	SHEL	15819A			BREECH MAU-12	1095-00-911-8407	64H13212-3	11B29-3-25-2	12
JENS	PRIC	15822A	-J	F-5 MLG	WHEEL	1630-01-055-5056	250-A-160-C	4W1-1-63	20
JENS	PRIC	15828A	-J	F-16 MLG	WHEEL	1630-01-038-9239	5003062	4W1-7-1363	20
JENS	COOP	15834A		F-16 MLG	PIN ASSY	1620-01-071-0536	2006004-103	4S1-109-3	0
MART	SHEL	15849A		MULTIPLE	AIR FOIL MXU02A/B	1325-00-162-0244	689898-2	11K1-9-3	20
COOP	COOP	15862A		F-16 MLG	PISTON ASSY	1620-01-071-0538	2006602-103	4S2-00-3	35
COOP	POLL	15865A		C-141 MLG	FORWARD LINK	1620-00-927-2601	3610013-111	4S1-73-3	21
COOP	COOP	15866A		C-111 MLG	STRUT ASSY H/W	1620-01-103-7747	7729965-10	4S1-07-3	52
DELE		15874A	-G-J	A-37 MLG	BRAKE HOUSING	1630-01-124-2873	10 OCT 88	481-2-1023	20
COOP	COOP	15984A		F-111 MLG	PIN SHOCK STRUT	1620-00-400-1007	12L9519-5	4A4-15-3	30
JENS	POLL	15998A		C-130 MLG	STRUT ASSY	1620-01-146-5708	7926623-10	4S2-23-3	65
MONR	ANDE	16019A	-J	F-4 MLG	STRUT ASSY	1620-01-024-8844	53-45400-301	4S2-57-3	69
MART	SHEL	16039A		F-16	ECM ADAPTER	1560-01-142-6594WF	16S601-819	16W6-35-3-2	15
MART	SHEL	16099A		MULTIPLE	LAU-100 LANCHR R/H AIM 9	1440-01-104-0368AB	7839472-60	11L1-3-11	7
PARK	ANDE	16101A		LEM-30	T.E. ACTUATOR	1450-00-089-8946AH	67D29921-10	35D3-11-25-13	28
JENS	POLL	16123A	-G-J	C-130	BALLSCREW	1620-00-677-6601	1650E412	1663-2-48-23	20
JENS	RIGB	16136A		E-3A MLG	BRAKE TORQUE TUBE	1630-01-034-5387	9542482	481-2-1153	13
MART	SHEL	16148A		F-4	CENTERLINE ADAPTER ASSY	1095-00-192-5341BF	53-73023-321	1F4C-3-1-4	16
MART	SHEL	16228A		MULTIPLE	AIRFOIL MXU 602	1325-00-491-0006	689898-1	11K1-9-3	10
MART	SHEL	16229A		MULTIPLE	AIRFOIL MXU 600	1325-00-491-0007	700924-1	11K1-9-3	10
COOP		16264A		KC-135 MLG	BRAKE COLLAR	1620-00-670-6602	69-1172-1	4A4-12-23	45
JENS	PRIC	16266A	-G-J	F-4 MLG	WHEEL	1630-00-730-0126	3-1185	4W3-7-1103	19
JENS	PRIC	16267A	-G-J	F-4 MLG	WHEEL	1630-00-852-1432	220A123	4W3-7-1143	19

CONTROL NUMBER LIST

PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	8019 FLOW DAYS
COOP COOP	16283A		C-141 MLG	DRAG BRACE SHAFT	1620-00-785-6073	3611500-101	4S1-73-3	25
MONR COOP	16296A	-6	H-3 MLG	STRUT ASSY	1620-00-482-1247	56127-50102-4	4S1-72-3	36
MONR COOP	16297A	-6	CH-3 MLG	STRUT ASSY	1620-01-037-4639	56127-50501-4	4S2-58-3	42
JENS RIGB	16298A		F-15 C & D	BRAKE HOUSING	1630-01-065-9469	2606006	4B1-2-1173	16
MONR ANDE	16301A	-6	F-4 MLG	STRUT ASSY R/H DRY	1620-00-919-6846	53-41400-302	4S1-71-3	49
MONR ANDE	16302A	-6	F-4 MLG	STRUT ASSY L/H DRY	1620-00-919-6847	53-41400-301	4S1-71-3	49
COOP COOP	16315A		F-16 MLG	AXLE L/H	1620-01-071-0535	2006035-103	4S1-109-3	35
MART SHEL	16328A		F-15	DRUM ASSY	1005-01-042-9740	205F481	11W1-7-15-4	25
MART SHEL	16331A			ENTRANCE UNIT ASSY	1005-00-397-7834	189F322	11W1-29-9-2&3	13
COOP COOP	16334A		F-16 MLG	AXLE R/H	1620-01-071-0537	2006035-104	4S1-109-3	35
DELE	16352A		C-7 MLG	HOUSING	1620-01-020-8650	17 OCT 88	4S1-81-3	30
JENS PRIC	16404A	-J	C-130 MLG	WHEEL (NAVY)	1630-01-014-0656	48	NAVAIR 04-10-1	
DELE	16409A	-J	C-130 MLG	BRAKE ASSY (NAVY)	1630-00-052-8403	9550402	4B1-2-133	26
DELE	16411A	-J	C-130 MLG	BRAKE ASSY (NAVY)	1630-00-875-4866LC	95A1667	4B1-2-133	10
COOP COOP	16582A		F-16 MLG	TORQUE ARM-LOWER	1620-01-071-5592	2006629-105	4S2-00-3	15
MART SHEL	16613A		F-16	AIM ADAPTER ASSY	1440-01-050-9264AB	16S301-817	11LAB-9-2	12
MART SHEL	16614A		F-15	UNLOAD DRIVE ASSY	1005-00-188-6969	176F727	11W1-1-15-4	7
MART SHEL	16615A		F-106	DRUM ASSY	1005-00-397-7835	189F336	11W1-29-9-2&3	16
COOP COOP	16623A		C-141 MLG	TORQUE ARM	1620-01-114-6869	3610007-117	4S1-73-3	30
MART SHEL	16705A		F-15	LAU 114 LAUNCHER	1440-01-114-9506AB	68A732501-1009	11W1-2-14-25-	15
COOP COOP	16727A		F-16 MLG	TORQUE ARM-UPPER	1620-01-124-9137	2006629-111	4S2-00-3	15
RIGB	16734A	-J	F-111 MLG	TORQUE PLATE	1630-00-460-1727	4-52	4B1-2-483	15
COOP POLL	16743A		C-141 MLG	DOWN LOCK BELLCRANK	1620-00-204-1200	3661100-101	4S2-59-3	40
COOP COOP	16744A		F-111 MLG	PIN AXLE	1620-00-084-6044	12L594-7	4AA-1-113	34
JENS RIGB	16776A	-J	A-37 MLG	BRAKE ASSY	1630-00-847-3731	9550404	4B1-2-1023	20
JENS COOP	16777A		C-7A MLG	DRAG BRACE	1620-00-066-2760	5750-15	4S1-82-3	45
MONR ANDE	16836A	-6	F-4 MLG	STRUT ASSY R/H WET	1620-00-109-9286	53-41500-1	4S1-71-3	49
MONR ANDE	16837A	-6-J	F-4 MLG	STRUT ASSY L/H WET	1620-00-109-9287	53-41500-2	4S1-71-3	49
JENS COOP	16915A	✓	KC-135 MLG	TRUCK ASSY	1620-00-948-5066	1583-166A	4AA-12-23	50
COOP COOP	17142A	✓-6-J	B-52 MLG	STRUT ASSY H/W	4620-00-139-8473	7027648-190-150	4S1-57-3	35
COOP COOP	17143A	✓-6-J	B-52 MLG	STRUT ASSY H/W	1620-00-139-8474	7027648-210-170	4S1-57-3	35
JENS COOP	17224A	-J	C-7 MLG	HOUSING	1620-00-403-0443	69F27216-02	4S1-81-3	30
JENS COOP	17239A	✓-6-J	KC-135 MLG	TRUNNION	1620-00-679-3440	50-9717-22	4AA-12-23	65
BENT COOP	17245A	✓-6-J	KC-135 MLG	DRAG BRACE	1620-00-652-5472	50-9733-1	4AA-12-23	20
BENT COOP	17313A	✓-6-J	KC-135 MLG	TRUNNION	1620-00-651-8222	50-9717-4	4AA-12-23	65
BENT COOP	17314A	✓-6-J	KC-135 MLG	UPPER SIDE STRUT	1620-00-306-9942	5-84011-1	4AA-12-23	30
BENT COOP	17315A	✓-6-J	KC-135 MLG	UPPER SIDE BRACE	1620-00-306-9943	5-84011-3	4AA-12-23	30
COOP TOLM	17324A	-6	F-111 MLG	STRUT ASSY-SHOCK	1620-00-300-2261	7327000-50	4S1-78-3	44
BENT COOP	17327A	✓-6-J	KC-135 MLG	TRUNNION	1620-00-911-8301	50-9717-25	4AA-12-23	65
COOP TOLM	17346A	-6	F-111 MLG	AXLE	1620-00-439-3651	12L10021-804	4AA-17-3	25
BENT COOP	17347A	✓-6-J	KC-135 MLG	UPPER SIDE STRUT	1620-00-709-9371	5-84011-1	4AA-12-23	30
BENT COOP	17348A	✓-6-J	KC-135 MLG	UPPER SIDE STRUT	1620-00-711-7771	5-84011-28	4AA-12-23	30
COOP COOP	17353A	-6	F-111 MLG	STRUT ASSY	1620-00-545-9395	7430562-10	4AA-10-3	0
COOP TOLM	17354A	✓-6	F-111 MLG	STRUT ASSY	1620-00-545-9439	7430564-10	4AA-14-3	44
BENT COOP	17357A	✓-6-J	KC-135 MLG	BRACE ASSY	M 1620-00-741-9178	65-4829-3	4SA6-5-3	30
COOP COOP	17402A	✓-6-J	F-15 MLG	STRUT ASSY	M 1620-01-062-7002	68A450600-1013	4S2-73-3	25
COOP COOP	17407A	✓-6-J	KC-135 MLG	BOLT TRUNNION	1620-00-992-1498	69-10852-2	4AA-12-24	20
TOLM	17418A	-6	F-111 MLG	STRUT ASSY-SHOCK	1620-01-013-5910	7327074-00	4S1-78-3	44
BENT COOP	17451A	✓-6-J	KC-135 MLG	TRUNNION	M 1620-00-651-8221	50-9717-3	4AA-12-23	65
COOP TOLM	17461A	✓-6-J	F-106 MLG	STRUT ASSY	1620-00-592-9638	578100-505	4S1-32-23	42

CONTROL NUMBER LIST

PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
BENT	COOP	17467A	* KC-135 MLG	* TORSION LINK	1620-00-650-9335	5-72334-9	4A4-12-3	410
BENT	POLL	17474A ✓ -6	T-38 MLG	STRUT ASSY L/H	1620-00-264-0744	7227217-10	4S1-75-73	45
BENT	POLL	17476A -6	T-38 MLG	STRUT ASSY R/H	1620-00-279-5839	7227217-20	4S1-75-13	45
BENT	POLL	17478A ✓ -6	T-38 MLG	STRUT ASSY	1620-00-299-0278	7227219-10	4S2-62-3	30
COOP	COOP	17494A -6	F-15 MLG	ORIFICE TUBE	1620-00-308-4145	68A450726-2001	4S2-73-3	60
COOP	COOP	17517A	F-15 MLG	ORIFICE TUBE	1620-00-348-6485	68A410726-1001	4A4-22-3	30
BENT	TOLM	17527A	A-7D MLG	STRUT ASSY	1620-01-006-3237	986100-509	4S1-90-3	30
DELE		17541A	F-111 MLG	BRACE	1620-00-948-8182	10 OCT 88	4A4-15-3	20
BENT	POLL	17546A	F-5/T-38	SIDE BRACE	1620-00-140-5241	6-40650-513	4SA6-11-3	30
BENT	POLL	17547A	F-5/T-38	SIDE BRACE	1620-00-140-5242	6-40650-514	4SA6-11-3	30
COOP	POLL	17565A ✓ -6	C-141 MLG	STRUT ASSY	M 1620-01-020-4973	3610005-125	4S1-73-3	35
BENT	COOP	17567A -6-J	KC-135 MLG	STRUT ASSY	M 1620-01-038-1912	7327025-50	4S2-30-3	37
JENS	POLL	17568A	F-5/T-38	SIDE BRACE TRUNNION	1620-00-007-1783	1440695-1	4SA6-11-3	
COOP	POLL	17574A ✓ -6-J	C-141 MLG	CRANK ASSY	1620-00-397-7413	7430178-30	4S2-59-3	46
MONR	ANDE	17575A ✓ -6	C-5 MLG	STRUT ASSY R/H AFT	M 1620-01-005-4191	4611020-107A	4S1-93-3	34
MONR	ANDE	17576A -6	C-5 MLG	STRUT ASSY L/H AFT	M 1620-01-005-4192	4611020-105A	4S1-93-3	34
MONR	ANDE	17577A ✓ -6	C-5 MLG	STRUT ASSY L/H FWD	M 1620-01-005-4193	4611020-101A	4S1-93-3	34
MONR	ANDE	17578A ✓ -6	C-5A MLG	STRUT ASSY RH FWD	M 1620-01-005-4194	4611020-103A	4S1-93-3	34
BENT	TOLM	17595A -6	A-7D MLG	STRUT ASSY	M 1620-00-837-2427	986100-505	4S1-90-3	30
JENS	COOP	17652A -6	F-106 MLG	STRUT ASSY "A"	1620-00-569-5209	578600-501	4S2-40-3	
BENT	TOLM	17654A -6	F-106 MLG	SIDE BRACE	1620-00-633-2808	578350-501	4S1-32-13	25
TOLM		17662A -6	F-111 MLG	STRUT ASSY SHOCK	1620-01-066-8945	7327074-110	4S1-78-3	44
COOP	TOLM	17663A -6	F-111 MLG	STRUT ASSY-SHOCK	1620-01-066-8946	7729961-10	4S1-78-3	44
COOP	TOLM	17664A	F-111 MLG	STRUT ASSY-SHOCK	1620-01-070-0632	7729961-30	4S1-78-3	44
COOP	TOLM	17677A	F-111 MLG	STAB. ROD	1620-00-422-1839	12L9593-701	4A4-19-3	15
BENT	TOLM	17681A	A-7D MLG	STEERING LINK ASSY	1620-00-168-5519	215-24041-6	4A4-27-3	10
BENT	TOLM	17685A -6	F-106 MLG	STRUT ASSY "B"	1620-00-082-8821	634600-50	4S2-50-3	55
COOP	POLL	17686A	C-141 MLG	LINK ASSY	1620-00-281-0622	3611092-101	4S1-73-3	20
MONR	ANDE	17687A -6	C-5A MLG	INNER CYLINDER	1620-01-000-5925	7926445	4S1-93-3	31
DELE		17693A	E-3A MLG	LOWER LINK	1620-01-007-4262	30 NOV 87	4A4-24-13	
DELE		17696A	E-3A MLG	TORSION LINK	1620-01-009-0007	30 NOV 87	4S1-107-3	
DELE		17702A	E-3A MLG	TORSION LINK	1620-01-010-6718	30 NOV 87	4A4-24-13	
DELE		17708A	E-3A MLG	DRAG STRUT	1620-01-016-4227	30 NOV 87	4S1-107-3	
DELE		17709A	E-3A MLG	TRUCK ASSY	1620-01-016-4228	30 NOV 87	4A4-25-3	
DELE		17711A	E-3A MLG	BEAM ASSY	1620-01-018-1601	30 NOV 87	4S1-105-3	
DELE		17754A	E-3A MLG	STRUT ASSY R/H	1620-01-009-0003	30 NOV 87	4S1-102-3	
BENT	COOP	17757A -J	KC-135 MLG	BOLT TRUNNION	4730-00-758-6711LE	69-30734-1	4A4-12-24	20
DELE		17759A	F-15	BUNGEE ASSY	1620-00-333-7134	8 AUG 86	4A4-22-3	
DELE		17816A -6	F-111 MLG	BRACE LOWER	1620-00-225-1854	10 OCT 88	4A4-18-3	25
DELE		17857A	E-3A MLG	TRUNNION L/H	1620-01-015-5021	30 NOV 87	4S1-107-3	
MART	SHEL	17874A		LOADER L/H 40 MM	1010-00-314-3246	7329956	11K2-52-62	10
MART	SHEL	17921A	F-16	DRUM ASSY	1005-01-044-6174	132D1869	11W1-7-16-2	15
MART	SHEL	17945A		GRENADE LAUNCHER 40 MM	1010-00-179-6447	11838703	11K3-9-4-2	4
DELE		17952A	E-3A MLG	BRAKE SUPPORT COLLAR	1620-01-015-9813	30 NOV 87	4S1-107-3	
DELE		17953A	E-3A MLG	BRAKE EQUALIZER ROD	1620-01-015-9814	30 NOV 87	4S1-107-2	
DELE		17954A	E-3A MLG	BRAKE EQUALIZER ROD	1620-01-015-9815	30 NOV 87	4S1-107-3	
PRIC		17964A -J	F-15 MLG	WHEEL	1630-01-071-6112	5004375	4K3-0-23	16
TOLM		18076A -6-J	F-111 MLG	STAB ROD	3040-00-161-4005	12L10030-707	4A4-17-3	12
DELE		18077A		LINKER DELINKER M284-1	4925-00-420-2970	19 NOV 86	34Y36-1-1	
DELE		18097A		POD ADAP	1560-00-350-7821BF	20 NOV 86		

CONTROL NUMBER LIST

PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
MART	SHEL	18157A		LINKER DELINKER M-28	4925-00-421-0332	68J33135	34Y36-1-1	10
MONR	ANDE	18182A	-6	F-4 MLG	1620-00-922-4173	53-41428-3	451-71-3	10
DELE		18329A		METERING TUBE	4925-00-715-9073	19 NOV 86	34Y36-1-1	
DELE		18358A	F-4	LINKER DELINKER M-23	1560-00-082-9118BF	20 NOV 86	1F-4C-3-1-4	
MART	SHEL	18395A	F-4	PYLON R/H O.B.	1005-00-419-7188	7790672	11W1-12-4-33	20
DELE		18397A	F-4	20 MM ROTOR BODY	1560-00-477-4033BF	20 NOV 86	1F-4C-3-1-4	
DELE		18416A	F-4	PYLON O.B. L/H	1560-00-403-5262BF	20 NOVEMBER 86	16W6-1-102	
DELE		18458A	F-4	PYLON O.B. L/H	1560-00-450-8239BF	20 NOVEMBER 86	16W6-1-102	
DELE		18463A	F-4	PYLON	1560-00-438-5069BF	20 NOVEMBER 86	16W6-1-102	
DELE		18463A	F-4	PYLON-AIRCRAFT	1560-00-038-5069BF	20 NOVEMBER 86	16W6-1-102	
COOP	TOLM	18751A	-6	B-52 MLG	1620-00-307-9442	5-68470-2	451-57-3	30
MART	SHEL	18837A		JACKSHAFT	1005-01-055-6482	201F964	11W1-7-16-2	21
JENS	RIGB	19266A	-6-J	E-3A MLG	1630-01-009-0475	9560569-2	4B1-2-1153	28
DELE		19291A		TRANSFER UNIT HOUSING	1620-01-051-3856	12 DECEMBER 86	451-75-13	
DELE		19298A		BRAKE ASSY	1620-01-051-3857	12 DECEMBER 86	451-75-13	
DELE		19298A		STRUT ASSY O/S	1620-01-071-0968	2006323-105	451-109-3	35
COOP	COOP	19314A		STRUT ASSY O/S	1620-01-071-0969	01/11/88	451-109-3	
DELE		19531A		COLLAR ASSY (T.S.)	1620-01-007-4263	30 NOV 87	4A4-24-13	
DELE		19534A		COLLAR ASSY	1620-01-079-9928	04 NOV 88	4A4-22-3	30
DELE		19542A		TOWING COLLAR	1680-01-053-0071LS	0103190-07	13A4-22-13	18
MART	SHEL	19557A	-6	F-16/A-10	1620-01-071-0539	26 MARCH 86	451-108-3	
DELE		19568A		STRUT ASSY. R/H	1630-01-058-5912	2605691-1	4W1-1-73	50
DELE		19568A		INERTIA REEL	1620-00-896-1203	388058-1	451-37-3	50
JENS	PRIC	19588A	-6-J	F-15 MLG	1620-01-004-9208	20 FEB 87	4A4-14-3	
JENS	POLL	19844A	-6	C-130	1630-01-059-7069	2605692-1	4B1-2-1173	20
DELE		19845A		MAIN STRUT ASSY	1440-00-139-8549JB	3102375-3-1	11L1-2-10-1	20
DELE		19845A		BRACE ASSY	1005-01-107-2392	211F109	11W1-70-8-3	10
JENS	RIGB	19847A	-J	F-15 C & D	1005-01-028-0626	205F312	11W1-7-14-3	10
MART	SHEL	19867A		A-7	1005-01-060-7337	201F930	11W1-7-14-3	0
MART	SHEL	19874A		A-10	1005-01-061-2723	209F659	11W1-7-14-3	6
MART	SHEL	19876A		A-10	1005-01-061-7591	0-12-87	11W1-7-14-3	6
MART	SHEL	19881A		A-10	1005-01-053-9257	05-20-87	11W1-27-7-3	
MART	SHEL	19882A		A-10	1005-01-053-9414	205F496	11W1-27-7-3	0
DELE		19883A		A-10	1005-00-200-7247	176F530	11W1-7-15-2-4	13
DELE		19884A		A-10	1005-01-558-5216	189F925	11W1-7-14-3	20
MART	SHEL	19886A		A-10	1005-00-558-5204	189F926	11W1-7-14-3	20
MART	SHEL	19893A		F-15	1005-00-570-3715	198F288	11S1-7-14-3	9
MART	SHEL	19896A		A-10	1005-00-570-3722	198F216	11W1-7-14-3	6
MART	SHEL	19898A		A-10	1005-01-077-6049	14205215	11W1-12-10-3	4
MART	SHEL	19899A		A-10	1005-00-973-0375	28 OCT 86	11W1-12-0-61	
MART	SHEL	19901A		A-10	1005-01-026-7132	205F120	11W1-12-10-3	3
MART	SHEL	19902A		A-10	1005-01-044-6074	205F335	11W1-12-10-3	2
DELE		19903A		A-10	1005-01-052-5270	205F474	11W1-12-10-3	9
MART	SHEL	19905A		A-10	1005-01-053-9255	209F338	11W1-7-14-3	6
MART	SHEL	19907A		A-10	1630-00-914-1329JT	219A967	4K3-4-363	20
MART	SHEL	19908A		A-10	1630-00-516-6737LC	200A716M	NAVAIR 04-10-1	20
MART	SHEL	19909A	-6	A-10	1630-00-896-1212LC	17 OCT 88	NAVAIR 04-10-1	20
JENS	PRIC	19911A	-J	C-130 MLG	1005-01-081-6339	18775-15	452-77-3	4
JENS	PRIC	19912A		C-130 MLG	1620-01-085-6009	19025-21	451-99-3	30
DELE		19913A		C-130 MLG	1630-01-010-9337	3-1251	4K3-7-1333	25
DELE		19913A		C-130 MLG	1620-00-244-9770	31 JAN 89	451-73-3	10
DELE		19937A		A-10 MLG				
DELE		19938A		A-10 MLG				
JENS	PRIC	19973A	-J	E-3A MLG				
POLL	DELE	22291A		C-141 M				

CONTROL NUMBER LIST

PLAN	CONTROL	JOP	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019	
TECH	NUMBER	DESC						FLOW	
								DAYS	
RIGB	PRIC	22420A	FB-111 M	WHEEL ASSY.	1630-00-832-9087	9550431	4W1-7-1273	21	
MART	SHEL	23284A	RIFLE	RIFLE 7.62 MM,M14	1005-00-589-1271	5891271	11W3-5-4-21	10	
MART	SHEL	23692A	F-14/A-7	TRANS UNIT	1005-00-526-7137	201F316	11W1-7-1-103	23	
RIGB	RIGB	24044A	C-50	BRAKE ASSY.	1630-01-189-4176	4694000-135A	481-2-1203	26	
MART	SHEL	24342A	F-16	PYLON CENTERLINE	1560-01-175-1291MF	165951-827	16W6-32-2	15	
COOP	COOP	24345A	F-16 MLG	AXLE	1620-01-071-0967	2006652-3	4S2-00-3	30	
DELE		24346A	F-16 MLG	PISTON ASSY-STL	1620-01-061-3226	26 MARCH 86	4S1-100-3		
COOP	COOP	24359A	F-15 MLG	SPINDLE ASSY	1620-00-333-7133	68A410624-1001	4A4-22-3	25	
MART	SHEL	24364A	F-4	ADAPTER TARGET POD DISIG	1560-01-006-1900BF	142315	11F-AUG26-101	10	
MONR	ANDE	24372A	-6	C-5A MLG	LINK ASSY	1620-00-024-2089	4612001-101C	4S1-93-3	30
MONR	ANDE	24373A		C-5A MLG	ACT LINK	1620-00-030-2609	4630003-105A	4S1-93-3	20
MART	SHEL	24402A	-6	MULTIPLE	LAU-101 AIM 9 LAUNCH L/H	1440-01-137-2741AB	14-82003-505	11L1-2-11-11	16
MART	SHEL	24403A		MULTIPLE	LAU 100 AIM 9 LAUNCH R/H	1440-01-137-2740AB	14-82003-506	11L1-2-11-11	16
DELE		24408A		A-7	DRUM INNER	1005-01-140-8390	28 OCTOBER 86	11W1-7-1-103	
DELE		24409A		F-4E	DRUM INNER	1005-01-139-5697	28 OCTOBER 86	11W1-7-11-4	
COOP	COOP	24416A		F-16 MLG	LINK ASSY T/S	1620-01-074-0957	2006324-103	4S1-109-3	22
DELE		24428A		F-16	OUTER DRUM STRUCTURE	1005-01-055-2157	28 OCTOBER 86	11W1-7-16-2	
DELE		25316A	-6	T-38 MLG	STRUT ASSY	1620-00-267-9998	15 DEC 87 POL	4S2-62-3	
MART	SHEL	25319A		F-16	HOUSING AFT FEEDER	1005-00-275-5740	176F603	11W1-7-15-2	
DELE		25323A	-J	C-5A MLG	WHEEL HALF INBOARD	1630-01-100-4044	17 OCT 88	4W1-4-493	20
BENT	COOP	25325A		KC-135 MLG	STRUT ASSY R/H	1620-01-030-9103	7531273-00	4S1-56-3	55
T	COOP	25326A		KC-135 MLG	STRUT ASSY L/H	1620-01-030-9100	7531273-70	4S1-56-3	55
	PRIC	25329A	-J	F-16 MLG	WHEEL FLANGE	1630-01-135-0512	5003112	4W1-7-1363	20
COOP	COOP	25369A		F-16 MLG	ALUMINUM CYLINDER OUTER	1620-01-056-9656	2006107-1	4S1-100-3	25
ANDS	ANDE	25423A		F4	PIVOT ARRESTING HOOK	1560-00-884-5925BF	32-84091-9	1F-4C-3-2	10
JENS	PRIC	25425A	-J	A-10 MLG	WHEEL	1630-01-115-8736	5002371-3	4W1-4-1053	30
MART	SHEL	25541A		F-4/OV-10	B37K BOMB CONTAINER	1095-00-510-0072	57F91057	11B29-3-17-3	10
MART	SHEL	25543A		MULTIPLE	MAU-3B BOMB RACK	1095-00-594-6527	57J46099	11B29-3-0-3	8
DELE		25544A	-6-J	C-130 MLG	WHEEL	1630-01-100-6734	01/11/88	4W1-4-1013	
MART	SHEL	25566A		A-10	CARD CIRCUIT GAU-0	1005-00-572-3169	21F161	11W1-27-7-3	4
MONR	ANDE	25587A		C-5A MLG	TOUCHDOWN LINK	1620-00-369-6499	4612029-105A	4S1-93-3	0
DELE		25595A		T-38 MLG	STRUT ASSY	1620-00-082-7905	12 DECEMBER 86	4S1-75-13	
DELE		25596A		T-38 MLG	STRUT ASSY	1620-00-412-0155	12 DECEMBER 86	4S1-75-13	
JENS	RIGB	25598A	-J	T-38	BRAKE TORQUE TUBE	1630-00-705-7296	104-67	481-2-293	30
MART	SHEL	25636A		A-10	CONTROL BOX ECU GAU-0	1005-01-181-1240	217F739	11W1-27-7-3	100
MART	SHEL	25637A		F-4	HOUSING REAR 20MM	1005-01-000-6203	12007363	11W1-12-4-33	61
MART	SHEL	25638A	-6	F-4	HOUSING REAR 20MM	1005-01-000-6203	12007363	11W1-12-4-33	61
DELE		25641A		F-111 MLG	UPPER DRAG BRACE	1620-00-927-5570	30 NOV 87	4A4-15-3	
COOP	COOP	25737A	-6	F-16 MLG	SHOCK STRUT	1620-01-195-1141	2006100-107	4S1-100-3	41
COOP	TOLM	25738A	-6	F-106 MLG	STRUT ASSY	1620-01-119-0911	0020012-10	4S1-32-23	42
DELE		25760A		F-15 MLG	OUTER CYLINDER	1620-00-359-2094	04 NOV 88	4A4-22-3	41
DELE		25762A		F-15 MLG	OUTER CYLINDER	1620-00-348-6499	04 NOV 88	4A4-22-3	41
MART	SHEL	25800A		F-15	LAU 114A LAUNCHER	1440-01-185-3036AB	606732501-1003	11L1-2-14-2	5
MART	SHEL	25867A		F-16	PYLON WING	1560-01-163-0206MF	165551-077	16W6-3-2 & 4	14
JENS	RIGB	25874A		F-16	BRAKE ASSY	M 1630-00-199-6430	5003063-0	481-2-1164	30
COOP	TOLM	25900A		F-111 MLG	LATERAL BEAM	1620-01-097-9065	12L9511-710	4A4-15-3	60
MONR	ANDE	25911A		F-4 MLG	ORFICE TUBE	1620-00-054-3077	53-41503-1	4S1-71-3 & 4	34
DELE		25913A	-6-J	B-57 MLG	BRAKE ASSY	1630-00-520-1853	25 NOVEMBER 86	481-2-413	
DELE		25916A		F-111 MLG	LATERAL BEAM	1620-01-090-1756	01/11/88	4A4-15-3	
COOP	POLL	25917A		T-38 MLG	STRUT ASSY	1620-01-014-1903	7531234-10	4S1-75-13	45

CONTROL NUMBER LIST

PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
COOP	POLL	25918A	T-38 MLG	STRUT ASSY	1620-01-014-1984	7531234-20	451-75-13	45
DELE		25976A	F-15 MLG	WHEEL INBOARD HALF	1630-01-144-0625	17 OCT 88	4W3-8-23	16
DELE		25977A	F-15 MLG	WHEEL OUTBOARD HALF	1630-01-142-7474	01/11/88	4W3-8-23	
DELE		25985A	C-130	WHEEL HALF OUTBOARD	1630-01-155-6299	10 DECEMBER 86	4W3-4-363	
DELE		25986A	C-130	WHEEL HALF INBOARD	1630-01-161-9753	01/11/88	4W3-4-363	
JENS	PRIC	25987A	C-130	WHEEL HALF OUTBOARD	1630-01-030-5437	9542379	4W1-4-393	20
DELE		25988A	C-130	WHEEL HALF INBOARD	1630-01-030-5436	01/11/88	4W1-4-393	
MART	SHEL	25992A	A-10	CARD CIRCUIT GAU-8	1005-01-182-6383	176C2885	11W1-27-7-3	4
MART	SHEL	25993A	B-52	BOOSTER MOTOR	1005-00-604-0260	ABA400ADZ	11F-46-16-4	4
DELE		26012A	F-16 MLG	BRAKE ASSY	1630-01-186-2492	10 OCT 88	4B1-2-1162	30
JENS	RIGB	26029A	C-130	BRAKE PRESSURE PLATE	1630-01-005-4188JT	5002564	4B1-2-1003	16
DELE		26030A	C-130	BRAKE ASSY	1630-00-825-4794JT	10 OCT 88	4B1-2-1003	27
MART	SHEL	26038A	F-4	BOMB RACK MAU-128B	1095-01-107-9207	64J13210-5	11B29-3-25-2	19
JENS	RIGB	26049A	C-130	BRAKE TORQUE TUBE	1630-00-102-4365	9550151	4B1-2-1003	16
COVI	SHEL	26062A	F-111	INERTIA REEL	1377-00-411-7061	0103157-54	11P9-11-3	8
CRAG	SHEL	26093A	A-10	ELECTRICAL ASSY	5999-00-572-3201AY	201F167	11W1-27-7-3/4	
COOP	COOP	26108A	-J F-16 MLG	STRUT ASSY	1620-01-162-7510	2006600-155	452-00-3	60
COOP	COOP	26109A	F-16 MLG	DRAG BRACE	1620-01-182-6348	2006000-125	45A6-32-3	25
COOP	COOP	26110A	F-16 MLG	STEEL PISTON (INNER)	1620-01-200-5320	2006161-103	451-100-3	25
COOP	COOP	26111A	F-16 MLG	ALUMINUM PISTON (OUTER)	1620-01-200-7131	2006106-105	451-100-3	41
JENS	PRIC	26112A	C-141 MLG	WHEEL HALF INBOARD	1630-01-142-8298	5000295-3	4W1-7-1123	20
JENS	PRIC	26113A	C-141	MLG WHEEL HALF OUTBOARD	1630-01-147-8300	5000296-2	4W1-7-1123	20
MART	SHEL	26146A	-6 T-33	REEL INERTIA	1600-00-130-5515LS	0103178-4A	13A4-17-3	13
MART	SHEL	26176A		M16 RIFLE	1005-00-856-6885	8448600	11W3-5-5-1	0
JENS	PRIC	26177A	F-5 MLG	WHEEL E&F	1630-01-041-0012	5001114-4	4W1-8-63	20
JENS	RIGB	26182A	F-15 MLG	BRAKE TORQUE TUBE C&D	1630-01-068-0013	2606021	4B1-2-1173	16
JENS	PRIC	26183A	F-15 MLG	WHEEL A&B	1630-01-137-5742	5000064-10LC	4W1-8-73	
DELE		26200A	B-52 MLG	WHEEL HALF INBOARD	1630-01-112-3934	17 OCT 88	4W1-7-1193	30
COOP	COOP	26244A	F-15 MLG	LINK ASSY	1620-00-305-1782	68A450758-1001	452-73-3	20
DELE		26248A	F-4	ECM POD ADAPTER	1560-00-350-7820BF	27 OCT 87	1F4-1479	
MART	SHEL	26284A	A-37	BOMB SHACKLE RACK	1095-00-055-6035	48A402	11B40-2-7-2	10
BENT	POLL	26290A	T-38 MLG	ACT BRACE ASSY	1620-00-105-0933	6-41650-505	45A6-17-3	30
MART	SHEL	26311A		BATTERY BOX	6140-00-052-3895	66F6230	11W1-31-3-2	5
MART	SHEL	26322A		FAIRING	1005-00-948-8402	11699902	11W1-31-5-2	8
COOP	COOP	26337A	F-15 MLG	STRUT ASSY R/H H/W	1620-01-167-0999	68A410501-2012	4A4-22-3	30
COOP	COOP	26338A	F-15 MLG	STRUT ASSY L/H H/W	1620-01-167-1000	68A410501-2011	4A4-22-3	30
DELE		26356A	F-16 MLG	STRUT ASSY	1620-01-124-9135	20 FEB 87	452-00-3	
MART	SHEL	26357A	M61-A1	ROTOR BODY	1005-00-344-1550	A7790762	11W1-12-4-4-33	61
JENS	RIGB	26363A	E-3A/B/C	HOUSING	1630-01-030-8276	9542025-1	4B1-2-1153	20
MART	SHEL	26404A	MULTIPLE	LAU-100 R/H AIM 9	1440-01-059-6278AB	14-82003-502	11L1-2-11-11	14
MART	SHEL	26405A	B-52	BOX END	1005-00-545-0009	571542-405	11F8-3-7-3	
MART	SHEL	26406A	20MM	M61 FEEDER	1005-00-473-6054	5910555	11W1-7-9-2	11
COOP	TOLM	26409A	F-111 MLG	BELLDRAWN	1620-00-199-8482	917617-103	4A4-14-3	20
JENS	RIGB	26410A	F-16 MLG	BRAKE PRESSURE PLT A/B/C	1630-01-186-2484	5007754	4B1-2-1164	16
JENS	RIGB	26411A	F-16 MLG	BRAKE STATIONARY DSK ABC	1630-01-004-4227	5004554	4B1-2-1164	16
JENS	RIGB	26412A	F-16 MLG	BRAKE END PLATE A/B/C/D	1630-01-106-9701	5004557	4B1-2-1164	16
JENS	RIGB	26413A	F-16 MLG	BRAKE ROTATING DISK ABCD	1630-01-106-9702	5004553	4B1-2-1164	16
JENS	RIGB	26461A	-J F-15 MLG	BRAKE HEAT STACK C/D	1630-01-186-2469	2607431	4B1-2-1173	
JENS	RIGB	26462A	-J F-15 MLG	BRAKE HEAT STACK A/B	1630-01-146-7682	5000001	4B1-2-1123	
MART	SHEL	26480A	0A037B	LOADER	1005-00-868-3077	66F12270	11W1-7-10-3	10

CONTROL NUMBER LIST

PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
MART	SHEL	26481A	F-111	LODE 14/A C/L	1095-00-410-7367	5828210-539	11B29-3-41-2	13
MART	SHEL	26483A	XM-148	40MM GRENADE LAUNCHER	1010-00-912-3014	5910329	11W3-5-5-1	
MART	SHEL	26486A	ALL SYS	EJECTOR RACK	1095-00-066-7921	589610-503	11B29-3-35-2	14
MART	SHEL	26489A	A-37	CONTROL BOX	1005-00-018-0044	67D12291	11W1-7-10-2	8
MART	SHEL	26490A	MULTIPLE	TER-9/A	1095-00-883-5601	65J46147	11B29-3-35-2	2
MART	SHEL	26491A	F-111	LODE 14/A L/H	1095-00-196-5930	5828210-541	11B29-3-41-2	13
MART	SHEL	26492A	F-15	HAND OFF UNIT	1005-00-528-7684	176F755	11W1-7-15-264	10
MART	SHEL	26493A		SEAR/SOLENOID	1005-00-610-7748	890470	11W1-4-13-3	14 7
MART	SHEL	26494A	F-111	LODE 14/A R/H	1095-00-196-5929	5828210-543	11B29-3-41-2	13
MART	SHEL	26495A	MULTIPLE	MER-19/B	1095-00-883-5595	69J46142	11B29-2-35-2	3
DELE		26498A	C-130	PALAT MOUNT BASEPLATE	1010-00-231-2828	8-18-87	11W1-33-4-2	8
MART	SHEL	26504A	F-15	RECYCLE ADAPTOR	4935-01-136-2893AB	68D150083-1001	11LAB-7-3	4
MART	SHEL	26526A	F5/F100	DRUM ASSY	1005-00-674-3915	8421723	11W1-12-3-22	18
JENS	RIGB	26554A	-J F-15A/B	BRAKE STATIONARY PLATE	1630-01-002-7467	5005075	4B1-2-1123	16
JENS	RIGB	26555A	-J F-15 A/B	BRAKE PRESSURE PLATE	1630-01-002-9734	5005069	4B1-2-1123	16
JENS	RIGB	26556A	-J F-15 A/B	BRAKE ROTATING DISK	1630-01-003-0444	5005072	4B1-2-1123	16
JENS	RIGB	26557A	-J F-15 A/B	BRAKE END PLATE	1630-01-003-8230	5005077	4B1-2-1123	5
JENS	RIGB	26558A	-J F-15 C/D	BRAKE BACKING PLATE	1630-01-073-0594	2606022	4B1-2-1173	16
JENS	RIGB	26559A	-J F-15 C/D	BRAKE ROTATING DISK	1630-01-069-0093	2606025	4B1-2-1173	16
JENS	RIGB	26560A	-J F-15 C/D	BRAKE STATIONARY DISK	1630-01-069-4338	2606026	4B1-2-1173	16
JENS	RIGB	26561A	-J F-15 C/D	BRAKE PRESSURE PLATE	1630-01-069-0092	2606027	4B1-2-1173	16
	SHEL	26572A	M61A1	HOUSING	1005-00-095-3722WA	11010476	11W1-12-7-2	61
	SHEL	26575A	LAU-88	UMBILICAL ASSY	1440-00-099-9245JB	3088640-2-4	11L1-2-10-3	6
COOP	POLL	26578A	C141	DRAG BRACE	1620-ND-053-7976	8121533-30/70	4A6-19-3	41
COOP	POLL	26579A	C141	DRAG BRACE	1620-ND-052-0836	8121553-10/50	4A6-19-3	47
COOP	POLL	26597A	C141	TORQUE ARM (ORIGINAL)	1620-00-526-4749	8631492-10	4S2-59-3/4	35
MART	SHAT	26598A	A-10	GEARBOX ACCESS DR	3010-01-195-0479	211F865	11W1-20-0-3	15
MART	SHEL	26603A	F-15	LAU-106	1440-01-059-5257BL	68A733001-15	11L1-3-28-2	9
MART	SHEL	26605A	F-15	LAU-106	1440-01-159-3605BL	68A733001-19	11L1-3-28-511	15
JENS	RIGB	26614A	C-5	BRAKE TORQUE TUBE	1630-00-401-5902	340-5-5	4B1-2-1063	
PARK	POLL	26622A	C-130	CYLINDER OUTER MLG	1620-00-574-3346	3303590-5	4S2-23-3/4	50
JENS	RIGB	26641A	C-5	BRAKE TORQUE TUBE	1630-00-401-5902	340-5-5	4B1-2-1063	
PARK	COOP	26642A	F-16 MLG	STRUT ASSY	1620-01-202-6349	2006600-147	4S2-00-3	60
JENS	RIGB	26643A	F-16	BRAKE STACK	1630-01-244-7101	8631424	4B1-2-1163	20
MART	SHEL	26644A	A-10	SCOOP DISC.GAU 8	1005-01-243-0769	219F185	11W1-7-14-3	10
MART	SHEL	26665A	F-16	TRANSFER HOUSING	1005-01-190-9602	209F953	11W1-7-16-2	8
MART	SHEL	26667A	F-16	PYLON	1560-01-212-4075	16S401-811	16M6-29-2	10
COVI	SHEL	26679A	MULTIPLE	MXU600 A/B AFG	1325-00-009-9597	781209-1	11K1-9-304	8
MART	SHEL	26688A	M28A1	LINK DEL	4925-00-420-2970	11010334	34436-1-314	
POLL	POLL	26710A	A-10	AXLE	1620-01-035-0264	18801-3	4S2-77-3	7
COVI	SHEL	26715A	LAU 88	LAU 88 LAUNCHER	1440-01-116-2110JB	3647023-100	11L1-2-10-1	7
SHAD	SHEL	26716A	F-16	STRUCTURE	1005-01-055-2157	204R636	11W1-7-16-2	7
JENS	PRIC	26829A	-6-J KC-135 MLG	WHEEL	1630-00-007-3207	3-1052	4W3-4-333	30
JENS	RIGB	28041A	F-4 MLG	BACKING PLATE	1630-00-226-2376	5003158	4B1-2-1093	20
COOP	TOLM	34456A	B-52	DRAG LINK	1620-00-092-2837		4S1-57-3	41
JENS	RIGB	34507A	-J F-100 MLG	BRAKE ASSY	1630-00-540-4253	AA311332	4B1-6-13	25
COOP	RIGB	36192A	B-52	PRESS PLATE	1630-00-069-1794	2600312	4B1-4-133	19
COOP	COOP	36309A	F-15 MLG	COLLAR LEFT	1620-01-075-3563	68A410630-1009	4A4-22-4	50
DELE		37909A	-J KC-135 MLG	WHEEL	1630-00-516-6750	17 OCT 88	4W3-7-113	30
COOP	TOLM	38141A	F-111 MLG	AXLE ASSY	1620-00-439-3650	99	4A4-17-3	30

CONTROL NUMBER LIST

PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
POLL	POLL	39089A	C-141 MLG	FWD DRAG BRACE	1620-00-540-5130	3661098-109	4S2-59-3	
COOP	TOLM	42625A	-G-J B-52 TIP	STRUT ASSY	1620-00-715-8561	5-69154-503	4S2-2-3	45
COOP	TOLM	42626A	-G-J B-52 TIP	STRUT ASSY	1620-00-715-8562	5-69154-504	4S6-2-3	45
COOP	COOP	45286A	KC-135	TRUCK ASSY	1620-01-143-0384	458-56110-1	4A4-30-3	85
MART	SHEL	49278A	A-10	CIRCUIT BOARD	5999-00-572-3182AY	201F163	11W1-27-7-2/3	10
DELE		50203A	F-15 MLG	STRUT ASSY L/H H/W	1620-01-079-9928	06/23/88	4A4-22-3	
COOP	COOP	50431A	F-15 MLG	TORQUE ARM	1620-00-138-6306	68A4106646-2005	4A4-22-4	50
MART	SHEL	57765A	F-111	MAU 140 EJECTOR RACK	1440-00-152-3583CJ	2151100-9	11B29-3-46-13	10
COOP	COOP	60343A	F-15 MLG	OUTER CYL	1620-00-310-9830	68A450602-1001	4S2-73-3	30
COOP	COOP	60420A	F-16 MLG	TENSION STRUT	1620-01-071-4803	200603-105	3S1-109-3	30
MART	SHEL	61254A	F-106	HOUSING LE-6	1440-00-491-2499AA	169601M03	11L1-3-14-3	15
MART	SHEL	61561A	B-52	FEEDER ASSY M39A GUN	1005-00-525-7368	8407960	11W1-12-3-22	0
MART	SHEL	61825A	-6 B-52	LAUNCHER SRAM AGM69A	1440-00-215-2013CJ	2A14427A100-18	11L1-2-8-2/4	40
MART	SHEL	61857A	B-52	FEEDER M39A GUN	1005-00-676-4054	8413979	11W1-12-3-22	6
MART	SHEL	62411A	XM10	LOADER ASSY SUU-11	1005-00-932-1160	65D9843	11W1-31-3-2	0
MART	SHEL	62412A		AMMO HANDLING SYS XM94	1010-00-490-3362	12002402	11W1-15-15-2	30
MART	SHEL	62486A	F-4	RACK MAU-40	1095-00-476-7947	64J13000-5	11B29-3-39-2	18
JENS	PRIC	62905A	-J C-130 MLG	WHEEL	1630-01-965-8700	9550064	4W1-4-393	20
JENS	PRIC	62922A	-J C-141 MLG	WHEEL	1630-01-050-6139	5000169-1	4W1-7-1123	20
JENS	PRIC	62923A	-J C-141 MLG	WHEEL	1630-01-125-3957	5000169-2	4W1-7-1123	20
JENS	PRIC	62927A	-J C-141 MLG	WHEEL	1630-01-132-6400	5000169-3	4W1-7-1123	20
MART	SHEL	62963A	F-4	FWD SEAT	1680-00-405-1042LS	MBEL38950-3	13AS-37-3	20
MART	SHEL	62964A	F-4	REAR SEAT	M 1680-00-410-2705LS	MBEL38952-3	13AS-37-3	20
DELE		62983A		M4 PEDESTAL MOUNT	1005-00-419-7041	28 OCT 86	11W2-8-1-311	
DELE		63045A		GUN 40MM R/H	1010-00-283-5558	28 OCT 86	11W2-5-2-62	
DELE		63046A	F-4E	GUN 40MM L/H	1010-00-283-5557	28 OCT 86	11W2-5-2-62	
DELE		63058A	F-4E	PYLON O.B. L/H	1560-00-005-3677BF	20 NOV 86	1F-4-2	
MART	SHEL	63079A	F-4	INERTIA REEL	M 1680-01-052-0816LS	0113442-03	13AA-22-3	22
DELE		63086A	F-4C	O.B. L/H PYLON	1560-00-253-5968BF	20 NOV 86	1F-4-2	
DELE		63087A	F-4C	O.B. R/H PYLON	1560-01-045-0883BF	20 NOV 86	1F-4-2	
MART	SHEL	63094A	F-106	REEL INERTIA	1680-00-484-9073LS	0103178-44	13AA-17-3	18
MART	SHEL	63153A	-6	GUN GAU-5/P 5.56 MM	1005-01-042-9820	61010	11W3-5-5-1-1	5
MART	SHEL	63191A	-6 F-4	LAUNCHER AERO 3-B AIM-9	1440-01-004-1618AB	7132899-110	11L1-3-15-22	11
MART	SHEL	63235A	C-130	CARD CIRCUIT	1005-00-221-3100	175F856	11W1-27-7-3	3
DELE		63237A		MODULE TIMER XM93	1005-00-400-0151	28 OCT 86	11W1-15-12-2	
DELE		63238A		EXIT COVER	1005-00-661-1436	28 OCT 86	11W1-7-7-3	
CRA6	CRA6	63241A	-6 F-4E	LUBRICATOR	1005-00-850-0654	28 OCT 86	11W1-1-7-11-2	
MART	SHEL	63245A	-6	M01 RACK	1095-01-043-0262	8-57200-839	11B01-3-11	25
DELE		63246A		FRAME FEEDER M38/A2/A3	1005-00-525-7369	28 OCT 86	11W1-12-3-22	
DELE		63266A	B-52	COMPRESSOR	4310-00-897-4476AY	15 NOV 85	11F11-4-3	
COOP	COOP	63269A	-6-J F-15 MLG	PISTON	1620-01-023-2138	68A450704-1003	4S2-73-3	25
DELE		63294A	CIM-10	REGULATOR	4820-00-833-6420FB	JAN 85	9P5-3-90-3	
DELE		63303A	XM10	DRIVE ASSY SUU-11	1005-00-934-1482	28 OCT 86	11W1-7-10-3	
DELE		63306A	-6	LAUNCHER LAV-100 AIM 9	1440-01-104-3150AB	11 JULY 86	11L1-2-11-3	
DELE		63309A		LAUNCHER LAV-100 L/H AIM	1440-01-059-6270AB	11 JULY 86	11L1-2-11-3	
DELE		63313A	F-4	PYLON O.B. L/H	1560-01-045-0886BF	11 JULY 86	1F-4-661	
DELE		63314A	F-4	PYLON O.B. R/H	1560-01-045-0885BF	20 NOV 86	1F-4-661	
DELE	SHEL	63315A	F-4	PYLON O.B. R/H	1560-01-045-0884BF	53673301-1	1F-4-661/679/1	30
DELE		63316A	F-4	PYLON O.B. L/H	1560-01-045-0882BF	20 NOV 86	1F-4-637/679/1	1
DELE		63317A	F-4	PYLON O.B. R/H	1560-00-006-5894BF	20 NOV 86	1F-4-1117	

CONTROL NUMBER LIST

PLAN	CONTROL	JOP	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019	
TECH	NUMBER	DESC						FLOW	
								DAYS	
MART	SHEL	63356A	A-7	LAUNCHER LAU 88	1440-00-084-6111JB	3102375-4-1	11L1-2-10-1	15	
MART	SHEL	63393A	-6	M8-3A BOMB RACK	1095-01-061-7748	61J43117-10	11B29-3-13-3	7	
DELE		63515A	XM10	FAIRING FWD SUU-11	1005-00-919-7007	28 OCT 86	11W1-31-3-2		
MART	SHEL	63516A		MODULE ASSY HU1	1005-00-400-0146	MODULA31169156	11W1-15-12-2	15	
DELE		63542A	E-3A MLG	TRUNNION R/H	1620-01-009-0000	30 NOV 87	4S1-107-3		
DELE		63563A	F-111 MLG	AXLE	1620-00-260-0222	19 NOV 86	4A4-14-3		
CALD	TOLM	63711A	B-52	DRAG BRACE ASSY	1620-00-025-4773	1-00531	4S1-28-3	30	
DELE		63722A	F-111 MLG	PIN AFT HINGE	1620-00-225-6929	20 FEB 87	4A4-17-3		
MART	SHEL	63726A	-C	LAUNCHER AIM 9	1440-01-125-2179AB	16S210-849	11L1-2-16-2	14	
DELE		63751A	A-10	DRUM ASSY GAU-8	M 1005-01-062-6939	05-20-07	11W1-7-14-3		
DELE		63752A	F-16 MLG	TENSION STRUT	1620-01-071-4003	01/11/881	4S1-109-3		
MART	SHEL	63753A	A-10	ROTOR MID GAU-8	1005-00-558-5343	198F225	11W1-12-10-3	0	
MART	SHEL	63754A	A-10	GAU-8 30 MM GUN	1005-01-063-5629	209F724	11W1-12-10-3	10	
DELE		63774A	F-111 MLG	PIN STAB ROD	1620-00-422-1831	19 NOV 86	4A4-19-3		
MART	-SHAD	63793A	F-15	CHUTE LOADER	1005-01-048-5540	205F400	11W1-7-15-3	5	
MART	SHEL	63794A	F-15	TRANSFER UNIT	1005-01-105-5476	211F562	11W1-7-15-2	5	
MART	SHEL	63815A	-6	ADAPTER RECOIL 20MM	1005-00-775-5578	5910493	11W1-12-4-33	3	
MART	SHEL	63816A	-6	A-7	1005-00-526-7137	201F316	11W1-7-1-103	23	
MART	SHEL	63818A	A-7	CONTROL ASSY	1005-00-235-0299	100F683	11W1-27-5-2	5	
MART	SHEL	63819A	F-4/F-16	M61A1 GUN 20MM	1005-01-059-5705	12011590	11W1-12-4-33	12	
MART	SHEL	63822A	-6	M168 GUN ARMY	M 1005-00-895-3726	8436805	11W1-12-4-33	18	
	SHEL	63824A	A-7	EXIT UNIT	1005-00-105-1003	175F846	11W1-7-1-103	5	
	SHEL	63825A	A-7	DRIVE ASSY	1005-00-113-6200	176F860	11W1-7-1-103	5	
MART	SHEL	63826A	A-7D	FEED UNIT ASSY	1005-00-043-1167	175F830	11W1-7-11-3	11	
MART	SHEL	63827A	A-7	DRUM ASSY	1005-00-922-4550	905D564	11W1-7-1-103	21	
MART	SHEL	63828A	F-4	RACK AERO 27A NAVY	1095-00-996-0098	32-71002-321	11B29-3-37-2	14	
PARK	RIGB	63837A	LGM-30	SUPPORT TUBE	1450-00-998-6700AH	4414R404	35D3-11-25-1	45	
DELE		63847A		NOSE COVER LAV-114	1440-01-115-3177AB	11 JULY 86	11L1-2-14-2		
MART	SHEL	63895A	-6	F-4	LAU-17 MULTIPLE UPNS ADP	1560-00-784-5473BF	32694672-1	1F-4RC-4-6	5
JENS	PRIC	68521A	-J	C-130 MLG	1630-01-038-5126	9550616-1LC	4W1-4-1013	20	
MART	SHEL	68538A	-6	F-4	BREECH MAU-12 C/A	1095-00-450-8483	64H13212-7	11B29-3-25-2	5
DELE		68583A	F-111 MLG	PIN	1620-00-118-0703	19 NOVEMBER 86	4A4-1-113		
DELE		68606A		BASE ASSY XM94	1005-00-460-5301	28 OCTOBER 86	11W1-15-12-2		
DELE		68611A		MOUNT CH/HH-3E	1005-00-973-6141	28 OCTOBER 86	1H-3(C)E4		
MART	SHEL	68613A	F-16	INTERFACE	1005-00-279-0528	117D2240	11W1-7-15-2	7	
MART	SHEL	68614A	-6	F-16/F-10	TRANSFER UNIT	1005-01-046-3536	201F963	11W1-7-16-2	19
MART	SHEL	68618A	-6	B-52	AMMO CAN	1005-00-623-6434	25-4771-517	11F8-3-0-2	11
DELE		68619A		SUPPORT ASSY MAU-58	1005-00-043-1176	28 OCTOBER 86			
DELE		68652A	E-3A MLG	TOW LINK	1620-01-007-4200	30 NOV 87	4A4-12-13		
DELE		68656A	E-3A MLG	STRUT ASSY L/H	1620-01-015-2152	30 NOV 87	4S1-102-3		
DELE		68664A	B-52	LINKER DELINKER 50 CAL	4925-00-299-1268	19 NOVEMBER 86	34Y36-1-1		
JENS	RIGB	68735A	-J	F-15 MLG	BRAKE ASSY A/B	1630-01-003-0445	5000913-14	4B1-2-1123	23
COVI	SHEL	68736A	LAU-117	MISSILE RESTRAINT DEVICE	1440-01-109-3258JB	3384400-100	11L1-2-15-11	7	
DELE		68756A	B-52	AMMO BOX D/F	1005-00-991-2607	28 OCTOBER 86	11F8-3-0-2		
MART	SHEL	68769A	F-15	FEEDER	1005-00-100-6968	139C6551	11W1-7-15-2	7	
MART	SHEL	68771A	F-111	CONVEYOR ASSY SUU-23	1005-00-949-7092	11699900	11W1-31-5-2	7	
MART	SHEL	68774A	A-7	GUN CONTROL CIRCUIT CARD	1005-00-121-7604	175F968	11W1-27-5-2	5	
	SHEL	68776A		M1 GUN	1005-00-674-1425	6741425	11W3-5-3-204	10	
MART	SHEL	68777A	F-16	ACCESS LOAD UNIT	1005-01-055-6484	16V5002005-3	11W1-7-16-2	10	
DELE		68007A	-6	F-15 MLG	STRUT ASSY L/H H/W	1620-01-067-2791	04 NOV 88		

CONTROL NUMBER LIST

PLAN	CONTROL	JOP	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
TECH	NUMBER	DESC						
COOP	TOLM	68878A	F-111 MLG	STRUT ASSY	1620-01-100-9806	7327000-110	4S1-78-3	44
COOP	COOP	68884A	-6 F-15 MLG	STEERING ARM	1620-00-305-1726	68A450653-1001	4A4-22-3	3
COOP	RIGB	68891A	-J FB-111 MLG	BRAKE BACKING PLATE	1630-00-856-2195	9535519	4B1-2-493	19
MART	SHEL	68973A	F-15	ADU-407	1440-01-064-3475AB	68A731301-1007	11LA8-7-3	7
MART	SHEL	68981A	MULTI	LAUNCHER LAU-101 R/H	1440-01-104-0367AB	7839472-50	11L1-2-11-504	16
DELE		69032A	AE-37A	BATTERY PACK	6135-00-074-2973TA	12 SEPTEMBER 85	8D2-3-1	
DELE		69072A	LGM-30	BATTERY-POWER	1430-00-135-5627AH	23 DECEMBER 86	8D11-3-29-2	
COOP	TOLM	69081A	F-111 MLG	PIN TRUN HINGE	1620-00-118-7445	12L9545-001	4A4-1-113	35
MART	SHEL	69087A	B-52	APND BOX	1005-00-970-6111	571541-409	11F8-3-7-3	15
MART	SHEL	69088A	F-16	EXIT UNIT	1005-01-050-2735	16V002002-2	11W1-7-16-2	13
MART	SHEL	69089A	F-15	UNIT ENTRANCE	1005-01-050-2736	16V002003-2	11W1-7-16-2	9
MART	SHEL	69093A	F-15	UNIT ENTRANCE	1005-00-268-7019	109F490	11W1-7-15-2	7
DELE		69095A		CIRCUIT BOARD MAU-5B	1005-00-050-1978	28 OCT 86	11W1-7-10-3	
MART	SHEL	69096A		FEED SYSTEM MAU-5B	1005-00-249-9828	7032656	11W1-7-10-3	20
JENS	POLL	69098A	-6-J C-130	BALLSCREW	1620-00-365-4001	8353-M1	1663-2-01-3	20
COOP	TOLM	69101A	F-111 NLG	BRACE LOWER	1620-00-924-8926	12L9105-1	4A4-15-3	25
DELE		69112A	E-3A MLG	LOWER SIDE STRUT	1620-01-009-0094	30 NOV 87	4S1-106-3	
DELE		69117A	WS-212	AIRFOIL	1325-00-427-9097	23 DEC 86	11A6-12-3	
DELE		69118A	WS-212	AIRFOIL	1325-00-427-9099	23 DEC 86	11A6-12-3	
COOP	POLL	69136A	C-141 MLG	LINK	1620-00-927-2600	3611014-107	4S1-73-3	21
DELE		69216A	F-4	HYD GUN DRIVE	1005-01-041-8667	10 APR 85	11W1-28-5-3	
DELE		69228A	C-130	STAND GUN	1005-00-110-7197	28 OCT 86	11W1-1-34-3-1	
DELE		69247A	F-106 NLG	CENTER LINK BRACE	1620-00-604-7386	19 NOV 86	4S2-40-13	
DELE		69248A	F-111 MLG	PIN STAB ROD	1620-00-422-1832	4 FEB 86	4A4-19-3	
DELE		69271A	F-111 MLG	PIN TRUN HINGE	1620-00-121-9443	4 FEB 86	4A4-1-113	
DELE		69273A	F-111 MLG	PIN STAB ROD	1620-00-221-2453	4 FEB 86	4A4-1-113	
DELE		69276A	-J F-16 MLG	BRAKE ASSY	1630-01-087-0431	8-12-87	4B1-2-1162	
MART	SHEL	69282A	A-7D	HOUSING	1005-00-547-7184	201F315	11W1-7-1-103	20
POLL	POLL	69288A	C-141	BRACE	1620-00-943-0753	3F31004-117	4SA6-19-3	0
DELE		69322A	XH18	FEEDER UNIT SUU-11	1005-00-903-0753	28 OCT 86	11W1-31-3-2	
DELE		69323A	F-15	DRUM ASSY	1005-01-007-7186	28 OCT 86	11W1-7-15-2	
MART	SHEL	69324A	-6 MULTIPLE	MAU-12DA	1095-01-100-3892	69J13060-7	11B29-3-25-2	19
MART	SHEL	69332A	F-4	PYLON O.B. L/H	1560-01-034-5864BF	53673301-25	16N6-1-102	28
BENT	COOP	69354A	-6 KC-135 NLG	STRUT ASSY	1620-01-059-7842	7327075-110	4S2-30-3	37
DELE		69389A	LGM-25	SHOCK STRUT	1450-00-690-6303AE	10 FEB 87	36V56-2-3	30
DELE		69455A	F-15 NLG	UPPER BRACE	1620-00-305-1772	4 FEB 86	4S2-73-4	
BENT	POLL	69545A	C-130 NLG	STRUT ASSY	1620-00-085-2624	380071-3	4S2-23-3	65
BENT	COOP	69549A	KC-135 MLG	LOWER SIDE SEGMENT	1620-00-130-6373	74-30366-01	4A4-12-23	30
BENT	COOP	69551A	KC-135 MLG	SUPPORT LINK	1620-00-312-9664	5-03050	4A4-12-23	30
BENT	COOP	69554A	KC-135 MLG	UNIVERSAL LOW SIDE STRUT	1620-00-525-1156	9-60346-7	4A4-12-23	25
BENT	COOP	69555A	KC-135 MLG	UPPER UNIVERSAL L/H	1620-00-614-2351	9-60346-7	4A4-12-23	30
BENT	COOP	69556A	KC-135 MLG	ACTUATOR BEAM	1620-00-591-8500	4-30364-10	4A4-12-23	35
BENT	COOP	69557A	KC-135 MLG	BRACE EQUAL ROD	1620-00-650-7900	65-1266-2	4A4-12-23	29
BENT	COOP	69558A	-6 KC-135 MLG	UPPER UNIVERSAL R/H	1620-00-614-2352	9-60346-8	4A4-12-23	30
BENT	POLL	69559A	-6 C-130 MLG	MAIN PISTON	1620-00-062-4057	380059-1	4S1-37-3	63
DELE		69561A	C-130 MLG	AFT TORQUE STRUT	1620-00-062-4059	25 NOV 86	4S1-69-13	
DELE		69562A	C-130 MLG	CYLINDER	1620-00-062-0285	25 NOV 86	4S1-37-3	
BENT	POLL	69563A	C-130 NLG	LOWER TORQUE ARM	1620-00-086-0889	380068-1	4S2-23-3	25
BENT	POLL	69564A	C-130 NLG	UPPER TORQUE ARM	1620-00-086-0890	380069-1	4S2-23-3	25
BENT	POLL	69567A	C-130 NLG	BRACE ASSY	1620-00-976-3392	371689-7	4SA6-7-3	35

CONTROL NUMBER LIST

PRO I	PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
	DELE	69568A		C-130 MLG	PISTON	1620-00-954-0000	25 NOV 86	452-23-3	
	BENT POLL	69569A		C-130 MLG	TORQUE STRUT ASSY	1620-00-005-0495	388064-1	451-69-13	35
	DELE	69572A		C-130 MLG	CYLINDER	1620-00-623-0912	25 NOV 86	451-37-3	
	COOP POLL	69573A		C-130 MLG	TORQUE STRUT	1620-00-623-0913	388065-7	451-69-13	
	BENT POLL	69577A		C-130 MLG	BRACE ASSY	1620-00-976-3391	371689-12	45A6-7-3	35
	BENT POLL	69578A		C-130 MLG	STRUT ASSY	1620-01-143-1155	7926487-30	452-23-3	65
	JENS PRIC	69589A	-J	F-100 MLG	WHEEL	1630-00-067-4924	3-1000	4W3-7-1023	30
	JENS PRIC	69591A	-J	F-100 MLG	WHEEL	1630-00-696-3570	218A381	4W3-7-1293	30
	RIGB PRIC	69595A		B-52	MAIN WHEEL	1630-00-212-0942	3-1192-1	4B1-4-133	30
	DELE	69602A		F-106	GONE SWITCH	1440-00-942-1047AA	11 JULY 86	11L1-3-14-3	
	COVI SHEL	69603A		F-111	INERTIA REEL	1377-01-141-0911	0103157-77	11P9-11-3	0
	MART SHEL	69621A		A-37	CONTROL BOX ASSY	1005-00-051-0781	DCX-144A37B-9	11W1-15-12-2	
	BENT POLL	69626A		C-130 MLG	STRUT ASSY	1620-00-505-1104	3303591-3	452-23-3	65
	BENT POLL	69651A		C-130 MLG	STRUT ASSY	1620-00-623-0911	370438-1	451-37-3	50
	BENT POLL	69652A		C-130 MLG	STRUT ASSY	1620-00-111-1418	695001-9A	451-37-3	50
	BENT POLL	69653A		C-130 MLG	COLLAR	1620-00-697-0191	352604	452-23-3	0
	JENS RIGB	69654A	-G-J	F-16	BRAKE ASSY	1630-01-118-3642	5003063-6	4B1-2-1163	30
	JENS POLL	69655A	-G-J	C-130	BALLSCREW	1620-01-065-4867	8430M2	16G3-2-87-3	20
	BENT COOP	69657A		KC-135 MLG	STRUT ASSY L/H	1620-01-038-9102	7531273-90	451-56-3	55
	BENT COOP	69658A		KC-135 MLG	STRUT ASSY R/H	1620-01-038-9101	7531273-100	451-56-3	55
	DELE	69697J		C-141 MLG	ORIFICE TUBE	1620-00-202-5315	2 JAN 85	451-73-3	
	COOP	69707A		F-15 MLG	LOMER BRACE	1620-00-305-1849	68A450771-1001	452-73-4	30
	COOP POLL	69775A	-G	C-141 MLG	ROOT PIN	5315-00-500-6801LE	7430214-01	451-73-3	25
	COOP TOLM	69777A		B-52 MLG	LOMER LINK	1620-00-217-4961	1-80604	451-28-4	25
	JENS PRIC	69794A	-J	F-15 MLG	WHEEL	1630-01-141-4695	5000064-9	4W1-0-73	20
	MONR TOLM	69803A		CH-3 MLG	STRUT ASSY	1620-01-168-0338	8341139-10	452-58-3	42
	JENS RIGB	69807A	-J	F-15 MLG	A/B BRAKE ASSY	1630-01-018-2118	5000913-10	4B1-2-1123	23
	MONR ANDE	69825A		C-5A MLG	UPPER BEARING	3120-00-251-7338LE	78869	452-67-3	31
	DELE	69826A		F-16 MLG	DRAG STRUT	1620-01-101-1700	16 APR 86	45A6-32-3	
	COOP TOLM	69833A		F-111 MLG	STRUT ASSY-SHOCK HM	1620-01-103-1950	1130100-503	451-07-3	52
	DELE	69834A		F-16 MLG	DRAG STRUT	1620-01-070-9360	26MAR 86	45A6-32-3	
	DELE	69853A		B-52	BOX END CROSSOVER	1005-00-890-9671	28 OCT 86	11F8-3-7-3	
	COOP TOLM	69855A	-G	B-52 MLG	STEERING PLATE	1620-00-605-2760	5-68457-5	451-57-3	30
	MART SHEL	69857A		A-10	EQUALIZER GAU-0	1005-01-055-0315	205F469	11W1-7-14-3	0
	DELE	69865A		A-10	DRUM ASSY GAU-0	1005-01-003-1436	05-20-07	11W1-7-14-3	
	DELE	69873A	-J	C-47 MLG	BRAKE	1630-00-959-2052	25 NOV 86	4B1-5-23	
	DELE	69875A		F-111 MLG	UPPER TRUNNION ASSY	1620-01-065-3417	10 OCT 80	4A4-15-3	50
	COOP TOLM	69887A		B-52 TIP	OUTER CYLINDER	1620-00-705-7261	5-96453-501	456-2-3	42
	MONR ANDE	69898A		C-5A MLG	FORWARD DRAG LINK	1620-00-115-7433	4G51437-107A	452-67-3	30
	MONR ANDE	69899A		C-5A MLG	LOMER BEARING	3120-00-158-1799LE	4G94453-101B	452-67-3	30
	DELE	69915A		B-52	AMMO CAN	1005-00-21-3225	28 OCT 86	11W1-34-3-1	
	DELE	69928A		F-16 MLG	STRUT ASSY	1620-01-090-2749	20 FEB 87	452-00-3	
	CALD TOLM	71069A		F-111 MLG	LINK ASSY	1620-00-415-0200	12L9548-13	4A4-15-3	5
	DELE	72827A		C-5A MLG	COMP. LINK	1620-00-109-1096	12 DECEMBER 86	451-94-3	
	DELE	72836A		C-5A MLG	LOMER SIDE BRACE ARM	1620-00-115-7387	5-OCT-87	451-93-3	
	DELE	72846A	-G	C-5A MLG	FLUID TRANS HOUSING	1620-00-115-7419	12 DECEMBER 86	451-93-3	
	MONR ANDE	72840A		C-5A MLG	UPPER TORQUE ARM	1620-00-115-7431	4G51432-101A	452-67-3	
	MONR ANDE	72852A		C-5A MLG	TRUNNION PIN	1620-00-116-2099	4G12400-101A	451-93-3	
	MONR ANDE	72877A	-G	C-5A MLG	STRUT ASSY	M 1620-00-432-5651	4G51403-103G	452-67-3	40
	MONR ANDE	72879A		C-5A MLG	OUTER CYLINDER	n 1620-00-446-3776	4G11415-107A	451-93-3	

CONTROL NUMBER LIST

LABO	PLAN	CONTROL	JOP	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019
TECH	NUMBER	DESC							FLOW
									DAYS
JENS	RIGB	72895A	-J	C-5A MLG	BRAKE STATOR-BERYLLIUM	M 1630-00-464-9160LH	244-292	4B1-2-1063	30
JENS	RIGB	72896A	-G-J	C-5A MLG	BRAKE ROTOR-BERYLLIUM	M 1630-00-464-9162LH	244-293	4B1-2-1063	30
JENS	RIGB	72897A	-J	C-5A MLG	BRAKE END-PLATE-BERYLLIUM	1630-00-464-9165LH	244-294	4B1-2-1063	30
JENS	PRIC	72898A	-G-J	C-5A MLG	WHEEL	1630-00-286-1879	3-1258-2	4W3-4-413	17
JENS	PRIC	72899A	-G-J	C-5A MLG	WHEEL	M 1630-00-188-4084	3-1268-2	4W1-4-493	20
MART	SHEL	73041A	-G	B-52	BOOSTER 50 CAL	1005-00-300-5136	102450-2	11F46-16-3	8
MART	SHEL	73087A	-G	F-4E	CONTROL UNIT	1005-00-938-4572	53-790053-1	11F13-29-5-2	6
COOP	POLL	74506A	-J	C-141 MLG	DRAG BRACE	1620-00-932-2368	3F31001-114	4SA6-19-3	40
COOP	POLL	74516A	-G-J	C-141 MLG	DRAG BRACE	M 1620-00-179-1003	3F31004-123	4SA6-19-3	41
COOP	POLL	74518A		C-141 MLG	DRAG BRACE	1620-00-179-1007	3F31007-121	4SA6-19-3	47
COOP	POLL	74521A	-G	C-141 MLG	STRUT ASSY	M 1620-00-187-7445	3G6005-141	4S2-59-3	51
COOP	POLL	74524A	-G	C-141 MLG	BOGIE BEAM	M 1620-00-246-0005	3G10010-105	4S1-73-3	40
COOP	POLL	74525A		C-141 MLG	ROOT PIN	5315-00-259-2512LE	3G11512-107	4S1-73-3	25
COOP	POLL	74527A	-G	C-141 MLG	DRAG BRACE	M 1620-00-442-7877	3G10009-113	4S1-73-3	54
COOP	POLL	74528A	-J	C-141 MLG	DRAG BRACE TRUNNION	1620-00-471-9659	3G61096-117	4S2-59-3	34
COOP	POLL	74535A	-G-J	C-141 MLG	DRAG BRACE	1620-00-869-9889	3G61098-105	4S2-59-3	35
COOP	POLL	74551A	-G-J	C-141 MLG	AFT SUPPORT SHAFT ASSY	1620-00-867-0810	3F31000-111	4SA6-19-3	40
COOP	POLL	74552A	-G-J	C-141 MLG	PIVOT PIN	1620-00-927-0298	3G11112-107	4S1-73-3	31
COOP	POLL	74553A	-G-J	C-141 MLG	DRAG BRACE	1620-00-974-6793	3F31001-113	4SA6-19-3	35
DELE		74555A		A-7D MLG	AXLE BEAM ASSY	1620-00-052-3296	01/11/88	4A4-27-3	
TOLM	COOP	74561A	-G	A-7D MLG	STRUT ASSY	1620-00-135-7877	215-24030-31	4S1-71-3	
PRIC		74565A	-G-J	A-7D MLG	WHEEL	1630-00-075-2003	3-1193	4W3-7-1313	20
RIGB		74568A	-G-J	A-7D MLG	BRAKE ASSY	1630-410-0058MA	2-1215-2	4B1-2-1003	24
COOP	POLL	74571A	-G-J	C-141 MLG	TORQUE ARM ASSY	1620-00-931-7355	3G60008-107	4S2-59-3	50
COOP	POLL	74575A	-J	C-141 MLG	DRAG BRACE ASSY	1620-00-929-9692	3G61097-107	4S2-59-3	50
MART	SHEL	74578A		B-52	BOX END	1005-00-898-8672	571542-409	11F8-3-7-3	12
MART	SHEL	74588A		B-52	AMMO CAN	1005-00-623-6435	254771-518	11F8-3-0-2	13
DELE		74626A		C-5A MLG	INNER CYLINDER	1620-00-417-6249	01-11-88	4S1-93-3	
MONR	ANDE	74644A		C-5A MLG	SPLINED TUBE	1620-00-115-7393	4G12432-101A	4S1-93-3	60
JENS	ANDE	74652A		C-5A	BALLSCREW	1620-00-148-6466	8155768	1663-2-00-3	45
MONR	ANDE	74653A	-G	C-5A MLG	ROLL PIN	1620-00-319-0461	4G11437-107B	4S1-93-3	30
MONR	ANDE	74692AV		C-5A MLG	BOGIE BEAM	M 1620-00-179-1425	4G110114-101A	4S1-94-3	28
JENS	RIGB	74709A	-J	C-5A MLG	BRAKE HOUSING	1630-00-464-9167	266-36	4B1-2-1063	20
MART	SHEL	74802A		A-7	ENTRANCE UNIT	1005-00-043-1167	175F830	11W1-7-11-3	10
MART	SHEL	74803A			DRUM/FEED & STORAGE	2010-00-043-1175	MAU58A	11W1-7-1-3	11
MART	SHEL	74805A	-G		GUN 20MM M61A1	M 1005-00-056-6753	7791641	11W1-12-4-33	3
MART	SHEL	74806A		XM18	POD SUU-16	1005-00-072-6612	11013605	11W1-31-2-2	35
MART	SHEL	74808A	-G	F-14/A-7	EXIT UNIT	1005-00-105-1003	175F846	11W1-7-103	7
MART	SHEL	74815A		C-130	CONTROL ASSY	1005-00-221-3126	175F857	11W1-34-3-1	6
MART	SHEL	74817A		C-130	FEEDER ASSY	1005-00-221-3325	175F869	11W1-7-9-2	7
MART	SHEL	74818A	-G	A-7D	CONTROL ASSY	1005-00-235-0299	108F683	11W1-7-9-2	6
MART	SHEL	74821A	-G	B-52	BOOSTER ASSY	1005-006-347-2304	2-00003-501	11F46-16-3	8
MART	SHEL	74823A	-G	A-7D	LOADER ASSY	1005-00-419-5074	176F415	11W1-7-1-103	5
MART	SHEL	74828A		F-4	AMMO HANDLING SYSTEM	1005-00-462-6523	175F938	11W1-7-11-3	45
MART	SHEL	74829A		F-4E	DRIVE ASSY	1005-00-048-2746	175F938	11W1-7-11-3	12
MART	SHEL	74831A		A-7	TRANSFER UNIT	1005-00-498-5359	175F632	11W1-7-7-1-103	12
MART	SHEL	74834A	-G	F-4	GUN M61 20MM AIR FORCE	1005-00-520-2620	7268702	11W1-12-3-22	20
MART	SHEL	74835A	-G		GUN A39A	1005-00-566-0045	8410951	11W1-12-3-22	7
MART	SHEL	74836A	-G	B-52	BOOSTER	1005-00-569-9715	2-00003-500	11F46-16-3	7
MART	SHEL	74837A		B-52	BOOSTER	1005-00-573-0197	39802-2	11W1-3-6-3	5

CONTROL NUMBER LIST

W/O	PLAN	CONTROL	JOP	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019
	TECH	NUMBER	DESC						FLOW
									DAYS
MART	SHEL	74839A	-6	B-52	FEEDER	1005-00-589-2073	7791065	11W1-7-9-2	4
MART	SHEL	74841A		B-52	BOOSTER	1005-00-604-0261	ABA400AD3	11F46-16-3	7
MART	SHEL	74843A	-6	B-52	CHARGER MAU-1	1005-00-607-5981	871866	11W1-4-13-3	2
MART	SHEL	74846A	-6		GUN GAU-4/A 20MM	1005-00-695-4938	110100287	11W1-12-7-2	15
MART	SHEL	74851A	-6	B-52	50 CAL MACHINE GUN	1005-00-726-5650	7265650	11W1-13-3-122	15
MART	SHEL	74854A		B-52	GEAR ASSY	1005-00-731-4640	581550-307	11F8-3-7-3	6
MART	SHEL	74857A			ADAPTER RECOIL	1005-00-775-5578	5910493	11W1-12-4-33	15
MART	SHEL	74858A	-6	B-52	BOOSTER ASSY	1005-00-786-1463	25-4007-500	11F8-3-0-2	9
MART	SHEL	74861A			BOOSTER ASSY UH1H	1005-00-861-4682	66F12693	11W1-15-12-2	5
MART	SHEL	74868A		F-111	PANEL ASSY SUU-23	1005-00-899-7812	11698219	11W1-31-5-2	4
MART	SHEL	74874A		F-111	SUU-23 GUN POD	1005-00-912-3090	11700000	11W1-31-5-2	43
MART	SHEL	74875A	-6	A-7D	DRUM ASSY	1005-00-922-4550	905D564	11W1-7-1-103	8
MART	SHEL	74882A	-6		GUN M39 R/H	1005-00-930-7786	8436500	11W1-12-3-14	20
MART	SHEL	74887A	-6		ADAPTER RECOIL	1005-00-963-5371	5910817	11W1-12-4-33	5
MART	SHEL	74888A			CONTROL BOX	1005-00-937-7018	66F12625	11W1-15-11-2	6
MART	SHEL	74889A		F-4	STARTER-INERTIA	1005-00-948-8414	11700027	11W1-31-5-2	6
MART	SHEL	74895A	-6	F-4E	FEEDER UNIT	1005-00-998-8912	175F764	11W1-7-11-3	18
MART	SHEL	74904A	-6	501	EJECTOR RACK	M 1005-00-066-7920	5819610-501	11B29-3-35-2	17
MART	SHEL	74907A	-6	509	EJECTOR RACK	M 1005-00-111-4655	5819610-509	11B29-3-35-2	17
SHEL	SHEL	74909A	-6		MA4A RACK	1005-00-141-9328	55J4312	11B29-3-0-3	
MART	SHEL	74911A	-6	F-106	ACTUATOR MB-1	1005-00-172-0779	7132000	8D1-26-27-3	13
MART	SHEL	74916A		F-4	RACK MER-10N	1005-00-220-3382	67J45683-30	11B29-3-35-2	18
DELE		74917A		F-106	EJECTOR MB1	1005-00-250-0009	11 JULY 86	8D1-26-27-3	
DELE		74919A	-6		RACK LODD-14	1005-00-410-7367	11 JULY 86	11B29-3-14-2	
MART	SHEL	74922A			RACK ASSY BRU-3A ADPT	1005-00-434-8376	5828200-517	11B29-3-41-2	20
MART	SHEL	74923A		B-52	A6-RELEASE L/H	1005-00-475-2436	68J34000L	11B20-2-5-1	10
MART	SHEL	74924A	-6	B-52	A-6-RELEASE R/H	1005-00-475-2437	68J34000R	11B38-2-5-1	10
MART	SHEL	74925A		MULTIPLE	S-3 BOMB RACK	1005-01-100-4809	46R16070	11B29-3-5-23	14
MART	SHEL	74927A	-6	B-52	SELECTOR	1005-00-488-2075	44G11185	11B29-2-2-3	10
DELE		74931A			RACK ASSY MB3-A	1005-00-722-7276	11 JULY 86	11B29-3-1-3-3	
MART	SHEL	74935A		F-4	EJECTOR MER-1-6A	1005-00-728-4106	5815910-505	11B29-3-22-201	17
DELE		74937A	-6		RACK BOM MAU-12	1005-00-758-0774	11 JULY 86	11B29-3-25-2	
DELE		74938A	-6		RACK AERO 7A	1005-00-794-0026	11 JULY 86	11B29-3-14-2	
MART	SHEL	74939A	-6		MA-40 BOMB RACK	1005-00-874-9581	65J46343	11B29-3-0-3	17
MART	SHEL	74941A	-6	MULTIPLE	MAU-50 EJECTOR	1005-00-476-7948	64J13120-5	11B29-3-40-2	17
MART	SHEL	74942A		F-4	RACK TER-9	1005-00-937-4556	5823240-1	11B29-3-22-2	27
DELE		74943A			RACK MER-9	1005-00-939-3672	11 JULY 86	11B29-3-35-2	
MART	SHEL	74944A		F-4	MER-10A	1005-00-949-7033	65J46009	11B29-3-35-2	19
DELE		74945A			RACK MER-4	1005-00-962-9294	11 JULY 86	11B29-3-22-13	
DELE		74946A			RACK MER-4	1005-00-962-9295	11 JULY 86	11B29-3-22-13	
DELE		74947A			MER 16	1005-00-962-9296	11 JULY 86	11B29-3-22-3	
MART	SHEL	74948A		F-4	RACK TER-9	M 1005-00-964-3182	66J45517	11B2-3-35-3	21
DELE		74949A			M61 FEEDER	1005-00-962-4200	11 JULY 86	11B29-3-35-2	
MART	SHEL	74951A		F-4	RACK TER-9	1005-00-968-4201	5821520-1	11B2-3-35-3	27
DELE		74952A			EJECTOR MER 1-6	1005-00-981-0703	11 JULY 86	11B29-3-35-2	
DELE		74953A			EJECTOR MER 1-6A	1005-00-981-0702	11 JULY 86	11B29-3-22-2	0
MART	SHEL	74954A	-6	F-105	MER 1-6	1005-00-996-0062	5815900-505	11B29-3-22-2	23
MART	SHEL	74955A	-6	F-4	AERO 27-A	1005-00-996-0098	32-71002-321	11B29-3-37-2	23
MART	SHEL	74958A			BRN-5 EJECTOR	1005-00-453-8407	32-71002-327	11B29-3-37-2	12
DELE		74967A			FEEDER ASSY A037	1005-00-018-0045	28 OCTOBER 86	11W1-7-10-3	

CONTROL NUMBER LIST

PLAN TECH	CONTROL NUMBER	JOB DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
DELE	74972A		B-52	BOOSTER ROTARY	1005-00-724-2862	28 OCTOBER 86	11M1-3-10-3	
MART SHEL	74973A			DRIVE ASSY DRUM	1005-00-494-4583	101D4452	11M1-7-11-3	8
MART SHEL	74974A	-6	F-4E	UNLOAD UNIT	1005-00-484-2745	175F981	11M1-7-11-3	6
MART SHEL	74975A	-6	B-52	BOOSTER ASSY	1005-00-300-5135	102450-1	11F46-16-3	8
MART SHEL	74976A		A-7	DRIVE ASSY	1005-00-102-7987	175F705		
MART SHEL	74977A		F-4	CONTROL UNIT	1005-00-018-0025	A05A0009-4	1F-4E-2-10	8
MART SHEL	74978A	-6	F-4C	FEEDER ASSY	1005-00-852-1898	175F449	11M1-31-2-2	12
MART SHEL	74979A		F-4	SWITCH CENTRIFUGE	1005-00-900-3828	822D00961	11M1-31-2-2	4
MART SHEL	74981A			FEEDER DELINKER	1005-00-921-6241	11701120	11M1-7-12-3	5
DELE	74983A	-6		MINI GUN 5.56 MM	1005-00-973-5685	28 OCTOBER 86	11M3-5-5-1-1	
MART SHEL	75175A	-6		LAUNCHER LE-6	1440-00-483-5478AA	169605	11L1-3-14-3	20
DELE	75177G			LD-5	1440-00-673-7278AA	11 JULY 86	AFLCR 74-2	
MART SHEL	75225A		F-111	EXIT UNIT SUU-16	1005-00-900-3825	721E72761	11M1-31-2-2	10
MART SHEL	75227A	-6	F-111	DRIVE ASSY SUU-23	1005-00-900-3827	822D099661	11M1-31-2-2	10
MART SHEL	75228A		F-111	PANEL ASSY SUU-23	1005-00-836-5570	175F123	11M1-31-2-2	6
MART SHEL	75229A			GUN MOUNT PALLET ASSY	1005-00-054-3185	905D574	11M1-7-11-3	0
MART SHEL	75231A		F-4	SUU-20 B/A	1005-00-152-3360	69D6070	11B29-3-28-1	28
DELE	75232A			FEEDER M2A1	1005-00-473-6152	28 OCTOBER 86	11M1-7-9-2	
DELE	75235A		F-111	EXIT UNIT	1005-00-111-4648	28 OCTOBER 86	11M1-29-6-2	
MART SHEL	75236A	-6	F-4	SUU20/A	1005-00-111-4657	SP245-1030	11B29-3-28-1	28
MART SHEL	75237A		F-4	SUU20	1005-00-984-1786	5712-503-1	11B29-3-28-1	28
SHEL	75247K			GUN M-39 A/2	1005-00-566-0044	8410950	11M1-12-3-14	20
SHEL	75254A	-6		GUN M39/A3	1005-00-930-7787	8436501	11M1-12-3-22	20
MART SHEL	75265A		B-52	SWITCH ASSY	1005-00-733-1301	25-8598	11F0-3-0-2	8
MART SHEL	75267A	-6		CYL GAS	1005-00-940-5311	11699085	11M1-12-7-2	7
MART SHEL	75269A		B-52	BOOSTER	1005-00-341-8559	199-2100-9	11M1-1-3-6-3	7
DELE	75272A			GAU-5A 6	1005-00-933-7672	28 OCT 86	11M3-5-5-1	
MART SHEL	75292A		B-52	BOOSTER	1005-00-604-0258	ABA400001	11M1-3-1-1	5
MART SHEL	75293A		F-4E	EXIT UNIT	1005-00-934-1432	175F138	11M1-7-11-3	2
CALD TOLM	77261A		B-52	ML6 CAM ASSY	1620-00-733-0993	25-4214	4S1-57-3	421
POLL POLL	78040A		C-141	DRAG BRACE	1620-00-943-0754	3F31004-119	4SA6-19-3	0
FRED FRED	79500A			PYRD TECHNIC PISTOL	1005-00-726-5657	7265657	11M2-9-2-31&34	8
MART SHEL	81466A		A-10	GAU-8 DRUM ASSY	1005-01-234-0764	210F504	11M1-7-14-3	20
COOP COOP	83317A		F-16	DRAG BRACE ASSY	1620-01-162-7542	2006500-111	4S2-00-13	30
MART SHEL	88425A		A-10	GAU-8 SCOOP DISC.	1005-01-234-0762	210F385	11M1-7-14-3	10
RIGB RIGB	89257A		F-4 M	PRESSURE PLATE	1630-00-490-3225	5000254	401-2-1093	16
JENS RIGB	89377A		F-16 M	BRAKE ASSY	1630-01-202-6504	50072714	401-2-1163	30
BENT PRIC	90101A		C-50	WHEEL ASSY	1630-01-182-6267	3-1260-3	401-4-493	20
COOP TOLM	90400A		B52	LINK IN BOARD	1620-00-609-9806	25-4211	4S1-57-3	40
MART SHEL	94110A		A-10	GAU-8 DRUM ASSY	1005-01-234-0763	210F966	11M1-7-14-3	29
RIGB RIGB	97414A		F-16 M	HEAT STACK	1630-01-252-4702	8631424-30	401-2-1163	20
RIGB RIGB	99020A		F-16 M	HEAT STACK	1630-01-252-4703	8631424-10	401-2-1163	20

WHEEL/BRAKE
A-7

- 1- 13101N ~~DELETED~~
- 2- 13102N ~~DELETED~~
- 3- 13103N ~~DELETED~~
- 4- 13104N ~~DELETED~~
- 5- 13105N ~~DELETED~~
- 6- 13106N ~~DELETED~~
- 7- 13150N NOSE ASSY 2P
- 8- 13151N NOSE OUTBOARD 2P
- 9- 13152N NOSE INBOARD 2P

1 BRAKE

- 1- 13201N BRAKE ASSY 2RP
- 2- 13202N TORQUE ^{PLATE} FACE 2RP
- 3- 13203N CARRIER & LINING 2RP
- 4- 13204N PRESSURE PLATE 2RP
- 5- 13205N Brake Assy 2RP
- 6- 13206N Torque PLATE ASSY 2RP
- 7 13207N DISK and LINING ASSY

WHEELS/BRAKES'
A-10

- 1-38101N MLC INBOARD 2RP
- 2-38102N MLC ASSY 2RP
- 3-38107N MLC OUTBOARD 2RP
- 4-38150N NLC INBOARD 2RP
- 5-38151N NLC OUTBOARD 2RP
- 6-38152N NLC ASSY 2RP

✓ BRAKES'

- 1-38201N BRAKE 2RP
- 2-38202N TORQUE TUBE 2RP
- 3-38203N ROTATING DISK 2RP
- 4-38204N STATIONARY DISK 2RP
- 5-38205N BACKING PLATE 2RP
- 6-38207N PRESSURE PLATE 2RP
- 7-38206N BRAKE ASSY 2RP

A-37

BRACKET

- 1-12201N BRAKE HOUSING IAP
- 2-12202N NOT FOUND. DELETED
- 3-12203N TORQUE TUBE IAP
- 4-12204N BACKING PLATE IAP
- 5-12205N PRESSURE PLATE IAP
- 6-12206N STATOR IAP
- 7 12207N Brake ASSY

B-52 WHEELS

Pull

- 1 16101N MLC INBOARD ZRP
- 2 16102N MLC OUTBOARD ZRP
- 3 16103N WHEEL IS CONDEMNED IN DISASSY ZRP
- 4 16104N MLC OUTBOARD ZRP
- 5 16105N MLC INBOARD ZRP
- 6 16106N MLC WHEEL ASSY ZRP
- 7 16107N W/H IS CONDEMNED IN DISASSY ZRP NO 958
- 8 16108N W/H IS CONDEMNED IN DISASSY ZRP NO 958
- 9 16109N MLC WHEEL ASSY ZRP

BRAKES

Pull

- 1-16201N CARRIER ASSY ZRP 17-16216N ~~Compressor~~
- 2-16202N PRESSURE PLATE ZRP 18-16219N Brake Assy ZRP
- 3-16203N STATOR PLATE ZRP
- 4-16205N ROTOR SEGMENT ASSY ZRP
- 5-16206N
- 6-16207N HYDRAULICS
- 7-16208N
- 8-16209N
- 9-16210N
- 10-16211N
- 11-16212N
- 12-16213N
- 13-16214N
- 14-16215N
- 15-16217N
- 16-204N Backing Plate B-52 ZRP

C-5A & B WHEELS

Pull

- 1- 21101N NLG WHEEL ASSY ZRP 2113-21159N N Wheel misc S-
- 2- 21103N NLG INBOARD ZRP 2114-21160N M Wheel misc S-
- 3- 21104N NLG OUTBOARD ZRP 2115-21161N M Wheel misc S-
- 4- 21150N NLG OUTBOARD ZRP 2116-21162N M Wheel misc S-
- 5- 21151N NLG INBOARD ZRP
- 6- 21152N NLG ASSY ZRP
- 7- 21153N NLG Insert Cap ZRP
- 8- 21154N M Wheel Cup ZRP
- 9- 21155N M Wheel Cup ZRP
- 10- 21156N N Wheel Cup ZRP
- 11- 21157N N Wheel ^{MISC} S-2 ZRP
- 12- 21158N N Wheel ^{MISC} S-11 ZRP

C5A & B BRAKES

- 21201N Backing Plate ZRP
- 1- 21202N STATOR / CARRIER CS ZRP
- 2- 21203N ROTOR / CARRIER CS ZRP
- 3- 21204N END PLATE / CARRIER CS ZRP
- 4- 21205N DELETE
- 5- 21206N HOUSING PISTON ASSY ZRP
- 6- 21207N TORQUE TUBE ZRP
- 7- 21208N Brake Assy ~~BRAKE~~ ZRP
- 8- 21209N PRESSURE PLATE ASSY ZRP
- 9- 21210N Brake Torque Tube Assy ZRP
- 10- 21211N Tube Torque ZRP
- 11- 21212N Torque Tube Assy ZRP
- 12- 21213N Disk ROTOR ASSY ZRP
- 13- 21214N Disk - STATOR ZRP
- 14- 21215N SPACER PLATE ZRP
- 15- 21216N BRAKE ASSY ZRP

C-7A WHEELS

- 1- 20102N WHEEL INBOARD DRP
- 2- 20103N WHEEL OUTBOARD DRP
- 3- 20104N WHEEL ASSY DRP

BRAKES

- 1- 20201N DELETED/NO Q/N

C-130 WHEELS

- 1-18104N MLG WHEEL ASSY (DELETED)
- 2-18106N MLG WHEEL INBOARD ZRP
- 3-18108N MLG WHEEL ASSY ZRP
- 4-18108N MLG WHEEL OUTBOARD ZRP
- 5-18111N MLG WHEEL ASSY ZRP
- 6-18112N MLG WHEEL INBOARD ZRP
- 7-18113N MLG WHEEL OUTBOARD ZRP
- 8-18150N NLG WHEEL ASSY ZRP
- 9-18151N NLG WHEEL ASSY (NAVY TO. REVISED DELETED)
- 10-18152N NLG WHEEL OUTBOARD ZRP
- 11-18153N NLG WHEEL INBOARD ZRP
- 12-18154N NLG WHEEL INBOARD (NAVY) ZRP
- 13-18155N NLG WHEEL OUTBOARD (NAVY) ZRP
- 14-18156N NLG WHEEL ASSY (NAVY) ZRP

V C-130 BRAKES

- 1-18201N TORQUE TUBE 2AP
- 2-18202N PRESSURE PLATE 2AP
- 3-18203N BRAKE 130 2AP
- 4-18204N BRAKE ASSY 2AP
- 5-18205N
- 6-18206N BRAKE DELETED
- 7-18207N BRAKE ASSY DELETED
- 8-18208N HOUSING DELETED
- 9-18209N ROTATING DISK 2AP
- 10-18210N ROTOR 2AP
- 11-18211N BACKING PLATE 2AP
- 12-18212N STATOR 2AP
- 13-18213N PLATE Subassembly 2AP
- 14-18214N Brake ASSY 2AP
- 15-18215N Brake Assy 2AP
- 16-18216N Housing Assy 2AP

WHEELS/ BRAKES

C-141

- 1-19102N M/W OUTBOARD ZRP
- 2-19103N M/W OUTBOARD ZRP
- 3-19104N M/W INBOARD ZRP
- 4-19105N M/W ASSY
- 5-19106N M/W ZRP
- 6-19107N M/W ASSY ZRP
- 7-19108N M/W OUTBOARD ASSY ZRP

- 1-19201N PLATE BACKING W
- 2-19202N BRAKE ASSY W
- 3-19203N TORQUE TUBE W
- 4-19204N ROTATING DISK W
- 5-19205N PRESSURE PLATE-W

WHEELS/BRAKES
E-3A

- 1-39101N WHEEL ASSY 2RP
- 2-39102N W/H INBOARD 2RP
- 3-39103W W/H OUTBOARD 2RP
- 4-39150N NOSE W/H ASSY 2RP
- 5-39151N NOSE W/H INBOARD 2RP
- 6-39152N NOSE W/H OUTBOARD 2RP

BRAKES

- 1-39201N BRAKE ASSY W
- 2-39202N ROTATING DISK W
- 3-39203N PRESSURE PLATE W
- 4-39204N STATIONARY DISK W
- 5-39205N BACKING PLATE W
- 6-39206N TORQUE TUBE
- 7-39207N Deleted.
- 8-39208N BRAKE ASSY W

WHEELS/ BRAKES F-4

- 1- 01101N W/H DEMOUNTABLE, M 2RP
- 2- 01102N W/H FLANGE, M 2RP
- 3- 01103N WHEEL, M
- 4- 01104N WHEEL FLANGE, M
- 5- 01105N SLEEVES BEARING, M 2RP
- 6- 01106N RING EXCITER, M 2RP
- 7- 01107N W/H ASSY, M 2RP
- 8- 01108N NOSE WHEEL, M
- 9- 01150N W/H OUTBOARD, N 2RP
- 10- 01151N W/H OUTBOARD, N 2RP
- 11- 01152N RING, BEARING ADT., M 2RP
- 12- 01153N W/H INBOARD, N 2RP
- 13- 01154N WHEEL ASSY, N 2RP
- 14- 01155N W/H INBOARD, N 2RP
- 15- 01156N WHEEL ASSY, N 2RP

BRAKES

- 1- 01202N BRAKE HOUSING F4C 2RP
- 2- 01207N HOUSING ASSEMBLY 2RP

WHEELS / BRAKES

F-5

Paint
Wheels
only

- 1-34101N FLANGE, M/W ZRP
- 2-34102N WHEEL ASSY, M ZRP
- 3-34103N WHEEL ASSY, M ZRP
- 4-34104N WHEEL DEMOUNTABLE, M ZRP
- 5-34105N WHEEL ASSY, M ZRP
- 6-34106N WHEEL ~~WHEEL~~ HUB ZRP
- 7-34107N FLANGE, M ZRP
- 8-34108N WHEEL OUT BOARD ZRP
- 9-34109N WHEEL IN BOARD ZRP

✓ BRAKES

- | | |
|---|-----------------------------------|
| 1-34201N Plate Sub. ASSY PWR ZRP | 14-34214N- Brake ASS ^Y |
| 2-34202N ROTATING DISK ZRP | |
| 3-34203N STATIONARY DISK ZRP | |
| 4-34204N BRAKE ASSY HOUSING ASSY ZRP | |
| 5-34205N DISK SECONDARY ZRP | |
| 6-34206N TORQUE TUBE ZRP | |
| 7-34207N TORQUE TUBE ZRP | |
| 8-34209N PRESSURE PLATE ZRP | |
| 9-34210N BACKING PLATE ZRP | |
| 10-34208N ROTATING DISK ZRP | |
| 11-34211N STATOR ZRP | |
| 12-34212N Brake ASSY ZRP | |
| 13-34213N DISK ASSY ZRP | |

WHEELS/ BRAKES
F-15

- 1-36101N WHEEL INBOARD, M-
- 2-36103N WHEEL INBOARD C/D 2PP
- 3-36104N WHEEL ASSY C/D 2PP
- 4-36105N WHEEL OUTBOARD, M 2PP
- 5-36106N WHEEL FLANGE-
- 6-36107N ROTOR DRIVE KEYS 2PP
- 7-36108N WHEEL ASSY, M-
- 8-36150N WHEEL HALF OUTBOARD 2PP
- 9-36152N WHEEL HALF INBOARD 2PP
- 10-36153N WHEEL ASSY 2PP
- 11-36154N DRIVE KEY DRIVE-

BRAKES

- 1-36203N BRAKE ASSY AB 2PP
- 2-36204N HOUSING A/B 2PP
- 3-36205N BACKING PLATE
- 4-36206N BRAKE HOUSING C/D
- 5-36207N TUBE, TORQUE C/D
- 6-36208N BOLTS 2PP
- 7-36209N TORQUE TUBE A/B 2PP
- 8-36210N DELETED
- 9-36212N BOLT

- 36213N ROTATING DISK A/B
- 11- 36214N STATIONARY DISK A/B
- 12- 36215N ROTATING DISK A/B ZRP
- 13- 36216N END PLATE A/B ZRP
- 14- 36217N PRESSURE PLATE A/B ZRP
- 15- 36218N STATIONARY DISK A/B ZRP
- 16- 36219N BACKING PLATE C/D
- 17- 36220N STATIONARY DISK C/D
- 18- 36221N ROTATING DISK C/D
- 19- 36222N PRESSURE PLATE C/D
- 20- 36223N BRAKE HEAT STACK C/D
- 21 36224N HEAT SHIELD, HOUSING ZRP
- 36225N END PLATE
- 23 36226N PRESSURE PLATE
- 24 36227N DISK SUBASSY, STATOR
- 25 36228N HEAT STACK ASSY
- 26 36229N BRAKE ASSY
- 27 36230N END ~~PLATE~~ PLATE
- 28 36231N PRESSURE PLATE ASSY
- 29 36232N DISK SUBASSY, STATOR
- 30 36233N ROTOR SUB ASSY
- ~~31- 36234N HEAT STACK ASSY~~ BRAKE ASSY
- ~~32- 36235N BRAKE ASSY~~
- 33 36236N HEAT STACK ASSY ZRP

F15
 Brake

WHEELS / BRAKES
F-16

- 1-37101N WHEEL INBOARD, M 1AP
- 2-37102N WHEEL FLANGE, M 1AP
- 3-37103N WHEEL ASSY, M 1AP

✓ F-16 BRAKES

- 1-37201N ~~BRAKE ASSY~~ + HOUSING 2AP
- 2-37202N TORQUE TUBE 2AP
- 3-37203N BACKING PLATE 2AP
- 4-37204N ROTATING DISK 2AP
- 5-37205N PRESSURE PLATE 2AP
- 6-37206N STATIONARY DISK 2AP
- 7-37207N END PLATE 2AP
- 8-37208N Heat Stack ASSY 2AP
- 9-37209N Brake ASSY 2AP
- 10-37210N Brake ASSY 2AP
- 11-37211N End Plate 2AP

F-16 Brakes

- 12- 37212N STATIONARY DISK ZRP
- 13- 37213N PRESSURE PLATE ZRP
- 14- 37214N ROTATING DISK. ZRP
- 15- 37215N HEAT STACK ASSY ZRP

WHEELS/BRAKES
F-100

- 1- 02100N INBOARD W/H HALF TRP
- 2- 02101N OUTBOARD W/H HALF TRP
- 3- 02103N INBOARD W/H TRP
- 4- 02104N M/W ASSEMBLY TRP
- 5- 02105N M/W ASSEMBLY TRP
- 6- 02102N M/W OUTBOARD TRP
- 7 04104N M/W F-100/F-106 ASSY TRP
- 8 04103N I.B. F-100/F-106 TRP
- 9 04101N O.B. F-100/F-106 TRP

✓ BRAKES

- 1- 02201N Brake Assy
- 2- 02202N Hub Assy
- 3- 02203N Ring
- 4 02204N Rotating Disk

✓F-106

BRAKES

- 1-07201N w Plate STATOR
- 2-07202N w Pressure PLATE
- 1-07203N w Brake ASSY
- 1-07204N w Backing Plate
- 5-07205N w Brake F106
- 1-07206N w ROTOR
- 1-07207N w BOLT

WHEEL

- 1 04101N M/W ASSY ^{BEB}
- 2 04103N M/W I. B. ^{BEB}
- 3 04104N M/W O. B. ^{BEB}

WHEELS/BRAKES

F-111

- 1-08101N W/H INBOARD (M) ZRP
- 2-08102N W/H OUTBOARD (M) ZRP
- 3-08103N DELETED
- 4-08105N WHEEL ASSY (M) ZRP
- 5-08106N DELETED
- 6-08107N DELETED
- 7-08150N W/H INBOARD (N) ZRP
- 8-08151N WHEEL ASSY (N) ZRP
- 9-08152N WHEEL ASSY (N) ZRP
- 10-08153N W/H OUTBOARD (N) ZRP
- 11-08154N W/H OUTBOARD (N) ZRP
- 12-08155N W/H INBOARD (N) ZRP
- 12-08108N W/H SUB ASSY O/B
- 13-08109N W/H SUB ASSY I/B
- 14-08110N WHEEL ASSY ZRP

✓ BRAKES

- 1-08201N STATOR CARRIER
- 2-08202N STATOR PLATE
- 3-08203N Brake F111
- 4-08204N Pressure PLATE
- 5-08205N Backing PLATE
- 6-08206N Pressure PLATE FB111
- 7-08207N Brake FB111
- 8-08208N Torque Tube
- 9-08209N Torque Tube FB111
- 10-08210N Deleted.
- 11-08211N ROTATING DISK
- 12-08212N Backing PLATE

WHEELS

FB-111

- 13- 08108N w/H OUT BOARD. BEB
- 14- 08109N w/H IN BOARD. BEB
- 15 08110N W- ASSY BEB

WHEELS/ BRAKES
KC-135

Pull

- 1-15101N M/W INBOARD/OUTBOARD ASSY
- 2-15102N M/W OUTBOARD ✓
- 3-15103N M/W INBOARD ✓
- 4-15150N M/W INBOARD 20P
- 5-15151N M/W OUTBOARD ✓
- 6-15152N M/W INBOARD ✓
- 7-15153N M/W/ASSY ✓
- 8-15154N M/W OUTBOARD 20P
- 9-15155N M/W ASSY 20P

✓ BRAKES

Pull

- 1-15201N Backing Plate
- 2-15202N Brake KC135
- 3-15203N Brake STATOR
- 4-15204N Pressure Plate
- 5-15205N Rotor Segment

WHEELS/BRAKES
T-33

- 1- 32102N WHEEL ASSY ZRP
- 2 32101N Flange Demountable ZRP
- 3 32103N Wheel Sub Assembly ZRP
- 4 11101N W/H OUTBOARD MLC ZRP
- 5 11103N W/H ASSY MLC ZRP
- 6 11104N W/H INBOARD MLC ZRP

✓ BRAKES

- 1-32201N Brake T-33
- 32202N ROTOR

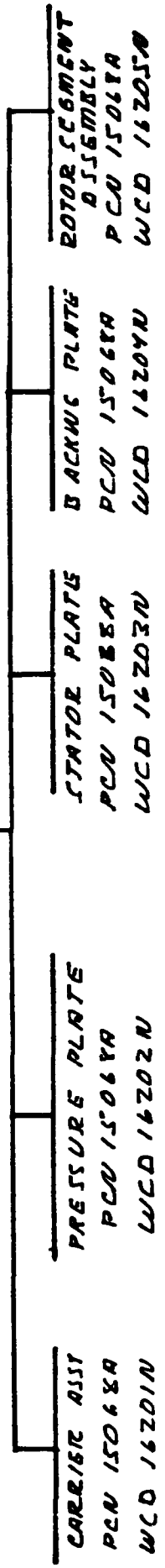
T-38

✓ BRAKES

- 1-33201N Brake ASSY T-38
- 2-33203N Torque Plate
- 3-33204N Carrier + Lining
- 4-33205N Disk Plate
- 5-33202N Wear Plate

BSZ BRAKE ASSY

BSZ
BRAKE
ASSEMBLY
PCN 15068A
WCD 16219N



CONTINUED

B-52 BRAKE ASSY

B JUN 89

Pg 1 of

CARRIER ASSY: 16201 (MAGNESIUM)

- 5A REM (STATOR DRIVE SLEEVE)
- 5B REM (PISTON ASSY & BUSHING)
- 5C REM (TORQUE PIN)
- 5D REM (BLEEDER SCREW ASSY)
- 5E LOAD (O.H. CONVEYOR)
- 7 CLN (CHEM CLEAN MAG LINE)
- 7A UNLD (O.H. CONVEYOR & PLACE ON PALLET)
- 9A MOVE (FROM CLN LINE TO BLAST LINE)
- 9 CLN (BEAD BLAST)
- 9B LOAD (O.H. CONVEYOR)
- 13 CLN (MAG, CLEAN)
- 13B TRANS (FROM MAG CLEAN TO FPE LINE) OH CONVEYOR
- 19A REC (FROM FPE) (ON OH CONVEYOR)
- 19B UNLD (O.H. CONVEYOR) STILL ON OH CONVEYOR
- 19C PROC (NICK & BURR) OH OH CONVEYOR
- 30 MOVE (TO E & I) ON ROLLER CONVEYOR
- 30 INSP (E & I) W310-5
- 30A STACK (ON PALLET & PAPERWORK)
- OB MOVE (FROM E & I TO WELD SHOP)



SURE PLATE ASSY 16202N (STEEL)

- DIS: (REM ADJ. PIN - SEPARATES PRESSURE PLATE FROM CARRIER)
- STACK (ON PALLET PLATE)
- REM (LINERS)
- STACK (ON PALLET)
- LOAD (ROTOBLAST)
- CLN (ROTO BLAST)
- UNLD (ON PALLET & PAPERWORK)
- MOVE (FROM DIS TO E & I)
- INSP (E & I)
- STACK (ON PALLET & PAPERWORK)



B-52 BRAKE ASSY
16219N

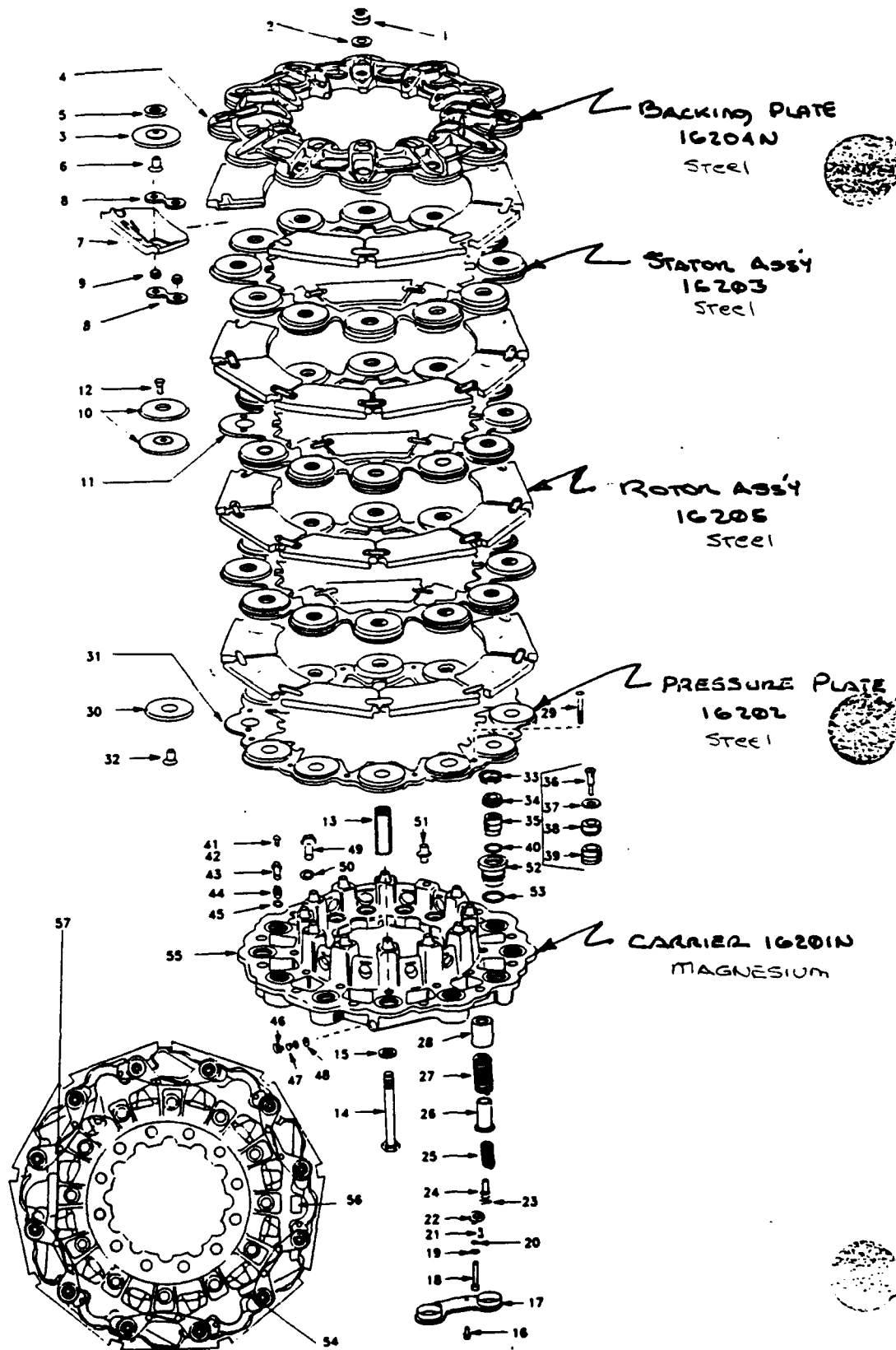


Figure 3-1. Exploded View of Brake Assembly

B-52

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
3-1-	149016-9	55284	BRAKE ASSEMBLY (06848-..... 2600352)							1		PAFDD
-1	32FT918	56878	. NUT, Self-locking, hex 9/16-18..... (06848-149314)							12		PAFZZ
	MS21245L9	96906	. NUT, Self-locking, hex 9/16-18..... (06848-149314) (alternate for part No. 32FT-918)							12		PAFZZ
-2	AN960-916	88044	. WASHER, Flat (06840-911255).....							12		PAOZZ
	150560	55284	. BACKING PLATE AND LINING							1		PAFDD
			ASSEMBLY									
-3	357065	55284	. . LINING, Cerametallic.....							12		PAOZZ
-4	150561	55284	. . PLATE, Backing.....							1		XAFZZ
-5	148619	55284	. . FASTENER, Cerametallic lining							12		PAOZZ
			(AP)									
-6	148621	55284	. . RIVET, Solid (AP).....							12		PAOZZ
	149305	55284	. ROTOR SEGMENT ASSEMBLY.....							4		PAFFF
	65209R	21849	. ROTOR SEGMENT ASSEMBLY.....							4		PAFFF
			(alternate for part No. 149305)									
-7	149306	55284	. . SEGMENT, Rotor.....							36		XBFFZ
	65210	21849	. . SEGMENT, Rotor (alternate for..... part No. 149306)							36		XBFFZ
	148682	55284	. . ROTOR LINK ASSEMBLY (AP)							36		XAFZZ
-8	149007	55284	. . . LINK, Rotor (AP).....							72		KDDZZ
-9	148683	55284	. . . PIN, Rotor link (AP).....							72		KDDZZ
	150428	55284	. STATOR PLATE AND LINING							3		PAFDD
			ASSEMBLY									
-10	357065	55284	. . LINING, Cerametallic.....							72		PAOZZ
-11	150427	55284	. . PLATE, Stator.....							3		PAFZZ
-12	148621	55284	. . RIVET, Solid.....							36		PAOZZ
-13	149568	55284	. SLEEVE, Stator drive.....							12		PAOZZ
	874852-01	98747	. SLEEVE, Stator drive (alternate).....							12		PAOZZ
-14	149569	55284	. BOLT, Machine 9/16-18 by 5-1/2..... inch							12		
-15	AN960-916	88044	. WASHER, Flat (06840-911255).....							12		PAOZZ
-16	AN74A4	88044	. BOLT, Machine (06848-82354).....							12		PAOZZ
-17	150630	55284	. BRACKET, Return spring.....							6		PAOZZ
-18	152971		. BOLT, Socket head 1/4-28 by 2..... inches							6		PAOZZ
-19	MS35691-425	05589	. NUT, Plain, hex 1/4-28 (06840-..... 901712K1)							6		PAOZZ
-20	MS35338-44	96906	. LOCKWASHER (06840-901006K1).....							6		PAOZZ
-21	3345643	06848	. SCREW, Cap, socket head No. 10..... 24 by 9/16 inch							12		PAOZZ
-22	150385	55284	. NUT, Anchor brake							6		PAOZZ
-23	AN380-2-1	88044	. PIN, Cotter (06840-901207K1).....							12		PAOZZ
-24	2600237	55284	. NUT, Special.....							12		PAFZZ
-25	151458	55284	. SPRING, Piston return (inner)							12		PAOZZ
-26	150360	55284	. CUP, Piston return spring (inner).....							12		PAOZZ
-27	151457	55284	. SPRING, Piston return (outer).....							12		PAOZZ
-28	150358	55284	. CUP, Piston return (outer).....							12		PAOZZ
-29	2600238	55284	. PIN, Adjuster							12		PAFZZ
	2600312	55284	. PRESSURE PLATE AND LINING							1		PAFDD
			ASSEMBLY									
-30	357065	55284	. . LINING, Cerametallic.....							12		PAOZZ
-31	2600313	55284	. . PLATE, Pressure.....							1		PAFDD
-32	149299	55284	. . RIVET, Solid (AP).....							12		PAOZZ
-33	148492	55284	. RING, Retaining.....							12		PAOZZ
-34	153490	55284	. WIPER, Piston (Alternate)							12		PAFZZ
-35	149575	55284	. PISTON ASSEMBLY (Alternate part..... No. 65201)							12		PAOZZ
-36	149609	55284	. . PIN, Insulator hold down							12		XBFFZ
-37	149293	55284	. . COVER, Insulator							12		XBFFZ
-38	149291	55284	. . INSULATOR, Piston (alternate..... part No. 2608868)							12		XBFFZ
-39	149538	55284	. . PISTON AND INSERT ASSEMBLY							12		XAFZZ
	149479	66640	. . . PISTON							12		XAFZZ
	153373	66640	. . . PISTON							12		XAFZZ

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
3-1-39	C2997-012	78553	12		PAOZZ
-40	721F6MR160AT	72902	12		PAOZZ
	600PR21604181	30781	12		PAOZZ
	MS28775-216	96906	12		PAOZZ
	146937	55284	1		PAOZZ
-41	MS35266-60	96906	1		PAOZZ
	MS35207-260	96906	1		
-42	MS35338-43	96906	1		PAOZZ
-43	146938	55284	1		PAOZZ
-44	146936	55284	1		PAOZZ
-45	MS28778-3	96906	1		PAOZZ
	152016	55284	1		XAFZZ
-46	149168	55284	6		PAOZZ
-47	149169	55284	6		PAOZZ
-48	MS28775-010	96906	6		PAOZZ
-49	145405	55284	1		PAOZZ
-50	174S22	55284	1		
-51	150552	55284	12		PAOZZ
-52	151428	55284	12		PAOZZ
-53	2600346	39661	12		PAFZZ
	MS28775-222	96906	12		PAOZZ
-54	147631	55284	1		PAOZZ
-55	152017	79318	1		XA
-56	40726	05869	1		PAOZZ
-57	2600764	39661	1		PADZZ
	69197	55284	1		PAOZZ
	1604-78	91945	1		PAOZZ
			NOTE									
			The following parts are for service re- quirements only.									
	153755	55284	12		PAFZZ
	54A111021	98747	12		PAOZZ
	153798	55284	12		PAFZZ
	59A64273	98747	12		PAOZZ
	148619	55284	AR		PADZZ

B-52 BRAKE ASSY

16219N

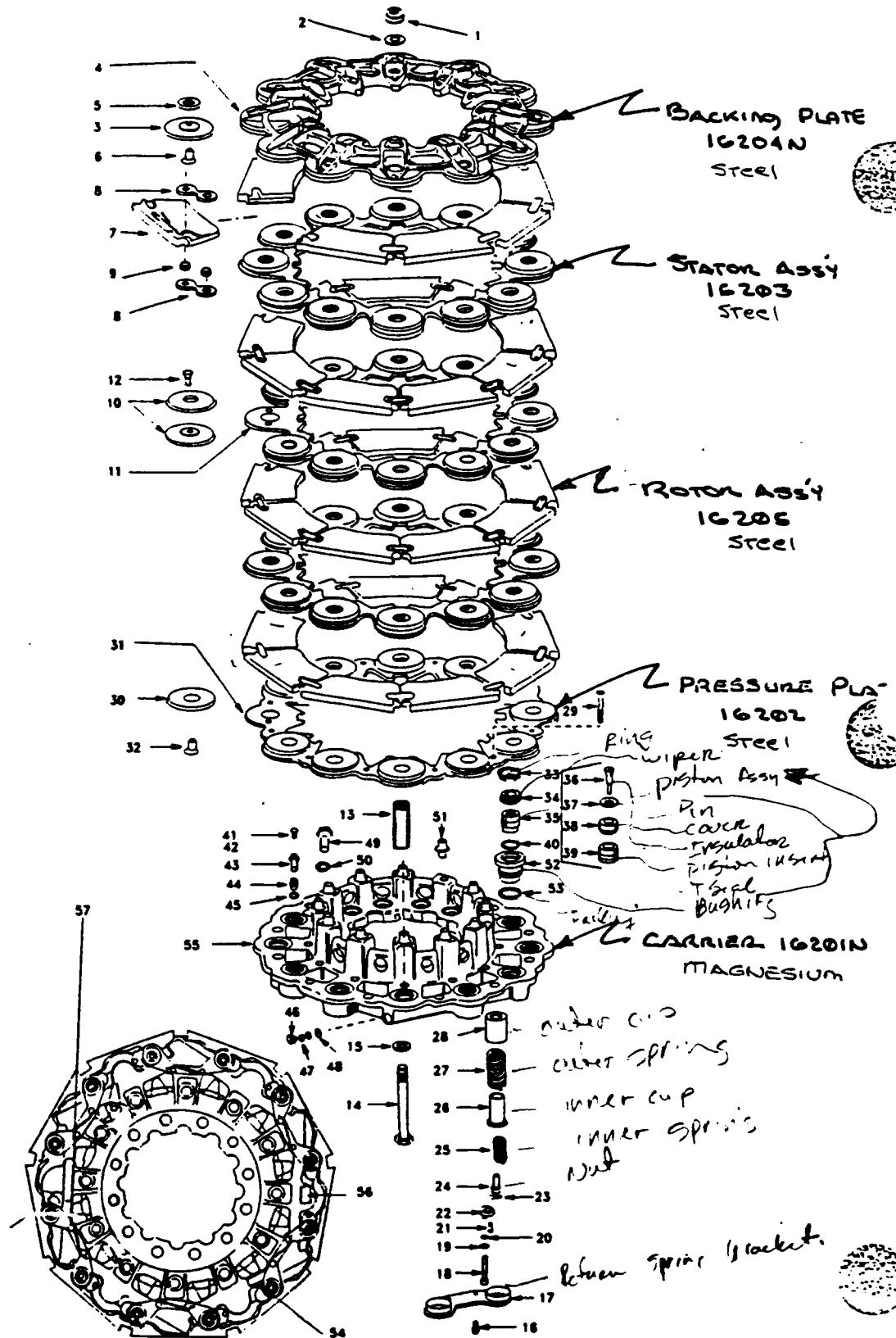


Figure 3-1. Exploded View of Brake Assembly

B-52

Quantity: 116261.1

File name: P16201.ME

NAME: 150584
PLN: 150584

ALL: UU
RCL: BRKES

REQ: M1201 MDATE: 87200

UP #	RCL	UP VESC	UCLU FAC	UP TYPE	UP MAND	FLUM HRS	SKIL CODE	TIME %	UP QTY	REQ HRS	GRUP CODE	UP QTY	TIME %	REQ HRS
U10A	MANPSP	UIS	1.00	I			Y60Y		1	0.01				
U10A	MANPSP	UIS	1.00	P			Y60Y		1	0.03	W0006	1		0.03
U20A	MANPSP	ULN	1.00	I			Y60Y		1	0.01				
U20A	MANPSP	ULN	1.00	P			Y60Y		1	0.08	M0432	1	50	0.05
U20A	MANPSP	ULN	1.00	P			Y60Y		1	0.08	M0434	1	50	0.05
U30A	MANPSP	ULN	1.00	P			Y60Y		1	0.05	W0006	1		0.05
U40A	MANPSP	ASSY	1.00	P			Y60Y		1	0.10	W0006	1		0.10

File name: 16201NJKLJ

Carrier

NAME:		ALL: UU			KLL: BKAKES			WUD: 1620IN			WCCDATE: 8YU68		
UP #	MANIFW	KUC	UP DESC	UUU PAC	UP TYPE %	UP MANU HRS	FLUM SKIL CODE	TIME %	KEY HRS	EWUIT CODE	TIME %	KEY HRS	
UU3	MANIFW		MEM	1.00	P		HBUS	1 100	0.05	WB0001	1 100	0.05	
UU3A	MANIFW		MEM	1.00	P		HBUS	1 100	0.25	WB0001	1 100	0.25	
UU3B	MANIFW		MEM	1.00	P		HBUS	1 100	0.05	WB0001	1 100	0.05	
UU3C	MANIFW		MEM	1.00	P		HBUS	1 100	0.08	WB0001	1 100	0.08	
UU3D	MANIFW		LUAD	1.00	P		KIUS	1 100	0.02	PMUY01	1 100	0.02	
UU7	MANIFW		ULN	1.00	I		KIUS	1 100	0.08	PMUY01	1 100	3.47	
UU7	MANIFW		ULN	1.00	S	100 2.8Y	KIUS	1 100	0.02	PMUY01	1 100	3.47	
UU7	MANIFW		ULN	1.00	P		KIUS	1 100	0.03	PMUY01	1 100	0.02	
UU7A	MANIFW		ULN	1.00	S		KIUS	1 100	0.25	PMU416	1 80	0.28	
UU7	MANIFW		ULN	1.00	P		KIUS	1 20	0.5	PMU416	1 20	0.5	
UU7	MANIFW		ULN	1.00	P		KIUS	1 100	0.02	PMUY01	1 100	0.02	
UU7A	MANIFW		ULN	1.00	P		KIUS	1 100	0.02	PMUY01	1 100	3.47	
UU7	MANIFW		ULN	1.00	S	100 2.8Y	KIUS	1 100	0.03	PMUY01	1 100	3.47	
UU7	MANIFW		ULN	1.00	P		UBUY	2	0.05	PMUY01	1	0.02	
UU7	MANIFW		ULN	1.00	P		UBUY	1	0.1	PMUY01	1	1.1	
UU7	MANIFW		ULN	1.00	P		UBUY	1	0.05	PMUY01	1	1.1	
UU7	MANIFW		ULN	1.00	P		KIUS	1 100	0.05	PMUY01	1	0.05	
UU7	MANIFW		ULN	1.00	S		KIUS	1 100	0.03	CU0003	1 100	0.02	
UU7	MANIFW		ULN	1.00	P		KIUS	1 100	0.02	CU0003	1 100	0.02	
UU7	MANIFW		ULN	1.00	P		DIU/	1 100	0.08				
UU7	MANIFW		ULN	1.00	P		DIU/	1 100	0.03				
UU7	MANIFW		ULN	1.00	P		WL1U	1 1.7	0.2	GWZ141Y1	1 1	1.7	
UU7	MANIFW		WELD	1.00	P		WL1U	1 1.7	1	PM6276	1 1	1.7	
UU7	MANIFW		LUAD	1.00	P		WL1U	1 1.7	0.2	GWZ141Y1	1 1	1.7	
UU7	MANIFW		WELD	1.00	P		WL1U	1 1.7	1	PM6276	1 1	1.7	
UU7	MANIFW		LUAD	1.00	P		WL1U	1 1.7	0.2	GWZ141Y1	1 1	1.7	
UU7	MANIFW		WELD	1.00	P		WL1U	1 1.7	1	PM6276	1 1	1.7	
UU7	MANIFW		UVEN	1.00	P		WL1U	1 1.7	0.2	GWZ141Y1	1 1	1.7	
UU7	MANIFW		KEPA	0.5	I		JAIU	1	0.02				
UU7	MANIFW		KEPA	0.5	S		JAIU	1	0.5	PM2577	1	0.56	
UU7	MANIFW		KEPA	0.5	P		JAIU	1	0.4Y	PM2577	1	0.4Y	
UU7	MANIFW		DKIL	0.5	I		JAIU	1	0.02				
UU7	MANIFW		DKIL	0.5	S		JAIU	1	0.56	PM2577	1	0.56	
UU7	MANIFW		DKIL	0.5	P		JAIU	1	0.4Y	PM2577	1	0.4Y	
UU7	MANIFW		DKIL	0.5	I		JAIU	1	0.02				
UU7	MANIFW		DKIL	0.5	S		JAIU	1	0.56	PM2577	1	0.56	
UU7	MANIFW		DKIL	0.5	P		JAIU	1	0.4Y	PM2577	1	0.4Y	
UU7	MANIFW		KEPA	0.1	I		JAIU	1	0.02				

JLENNAR: I
1000 Segments

File name: 16205M, Mk.
Rotor Segment 3 Assy.

NAME: UJ

ALL: UU

RUL: BKAKES

WLD: 16205M WLD DATE: 870719

PUN: 13068A

UP #	MANIFUR	RUL	UP	UP	DESC	PAC	UCCU	UP	TYPE	MAND	FLOW	SKIL	CODE	QTY	%	TIME	REV	HRK	EWD	CODE	QTY	%	TIME	REV	HRK
U03	MANIFUR				DISC	1.00	P					HB07		1	100	U.01	0.01	0.01	1	100	1	100	U.01	0.01	
U04	MANIFUR				STACK	1.00	P					HB07		1	100	U.02	0.02								
U05	MANIFUR				DEGR	1.00	P					UBUY		1	100	0.07	0.07	0.07						0.07	
U06	MANIFUR				LOAD	1.00	P					HB07		1	100	0.01	0.01	0.01					50	0.01	
U07	MANIFUR				CLN	1.00	S					HB07		1	100	0.01	0.01							0.01	
U08	MANIFUR				MAG	1.00	P					UBUY		1		0.10	0.10							0.10	
U09	MANIFUR				CLN	1.00	P	100		0.08		HB07		1	100	0.01	0.01	0.01					100	0.08	
U10	MANIFUR				UNLD	1.00	P					UVHD		1		0.10	0.10	0.10					50	0.01	
U11	MANIFUR				MAG	1.00	P					UVHD		1		0.10	0.10	0.10						0.10	
U12	MANIFUR				MAG	1.00	P					UBUY		1		0.10	0.10	0.10						0.10	
U13	MANIFUR				MAG	1.00	P					UBUY		1		0.10	0.10	0.10						0.10	
U14	MANIFUR				MAG	1.00	P					UBUY		1		0.07	0.07	0.07						0.07	
U15	MANIFUR				DEGR	1.00	P					UBUY		1		0.07	0.07	0.07						0.07	
U16	MANIFUR				DEGR	1.00	P					UBUY		1		0.07	0.07	0.07						0.07	
U17	MANIFUR				MUD1	0.10	P					JAIL		1		0.02	0.02							0.02	
U18	MANIFUR				MUD1	0.10	S					JAIL		1		0.56	0.56	0.56						0.56	
U19	MANIFUR				MUD1	0.10	P					JAIL		1		1.53	1.53	1.53						1.53	
U20	MANIFUR				GRIN	1.00	P					JAYY		1		0.02	0.02							0.02	
U21	MANIFUR				GRIN	1.00	S					JAYY		1		0.20	0.20	0.20						0.20	
U22	MANIFUR				GRIN	1.00	P					JAYY		1		0.18	0.18	0.18						0.18	
U23	MANIFUR				MAG	1.00	P					UVHD		1		0.10	0.10	0.10						0.10	
U24	MANIFUR				MAG	1.00	P					UBUY		1		0.10	0.10	0.10						0.10	
U25	MANIFUR				DEGR	1.00	P					UBUY		1		0.07	0.07	0.07						0.07	
U26	MANIFUR				INSF	1.00	P					YBUY		1		0.05	0.05							0.05	
U27	MANIFUR				REPR	0.30	P					YBUY		1		0.10	0.10	0.10						0.10	
U28	MANIFUR				DIP	1.00	P			0.5		YBUY		1		0.02	0.02	0.02						0.02	
U29	MANIFUR				DIP	1.00	P					YBUY		1		0.02	0.02	0.02						0.02	
U30	MANIFUR				ACPI	1.00	P					YBUY		1		0.02	0.02	0.02						0.02	
U31	MANIFUR				INSF	1.00	P					YBUY		1		0.02	0.02	0.02						0.02	

JLH 10/13/10, 6:11 PM
BANKING PLATE

File name: 10204N, 1k.1
Banking Plate

NAME: 15068A
ALC: UU
KCC: BRAKES
WUD: 16ZU4N
WUDDATE: 8YU4U

UP #	KCC	UP DESC	UCCU PAC	UP TYPE	UP MAND %	FLOW HKS	SKIL CODE	IME %	MEU HKS	EQUIP CODE	UITY %	IME %	MEU HKS
U05	MANIPGW	DIS	1.00	P			HBUS	1 100	U.02	WB0001	1 100	U.02	U.02
U05A	MANIPGW	KEM	1.00	P			HBUS	1 80	U.16	DF0001	1 80	U.16	U.16
U05B	MANIPGW	KEM	1.00	P			HBUS	1 20	U.08	DF0001	1 20	U.08	U.08
U05C	MANIPGW	STACK	1.00	P			HBUS	1 100	U.04	LU0001	1 100	U.04	U.04
U07	MANIPGW	KEM	1.00	P			HBUS	1 100	U.08	PM042Y	1 100	U.08	U.08
U07A	MANIPGW	STACK	1.00	P			HBUS	1 100	U.02				
U07B	MANIPGW	LRAU	1.00	P			HBUS	1 100	U.01	PM743Z	1 50	U.01	U.01
U08	MANIPGW	ULN	1.00	S			HBUS	1 100	U.01				
U08A	MANIPGW	ULN	1.00	P	100	U.08	HBUS	1 100	U.01	PM743Z	1 100	U.08	U.08
U08B	MANIPGW	UNLD	1.00	P			HBUS	1 100	U.01	PM743Z	1 50	U.01	U.01
U12	MANIPGW	INSP	1.00	P			D1U7	1 100	U.08	FP0001	1 100	U.08	U.08
U12A	MANIPGW	STACK	1.00	P			D1U7	1 100	U.02				
U20	MANIPNA	MAG	1.00	P			DBUY	1	U.10	PM666B	1	U.10	U.10
U20A	MANIPNA	DEGR	1.00	P			DBUY	1	U.07	PM342B	1	U.07	U.07
U25	MANIPGW	LRAU	1.00	P			WFUB	2 1	U.30	CE24	1 1	U.30	U.30
U25A	MANIPGW	BAKE	1.00	P			WFUB	2 1	U.30	PM3737	1 1	U.30	U.30
U25B	MANIPGW	UNLD	1.00	P			WFUB	2 1	U.30	CE24	1 1	U.30	U.30
U25C	MANIPGW	UUUL	1.00	P	1	0	WFUB	2 1	U.30	CE24	1 1	U.30	U.30
U25D	MANIPGW	UNLD	1.00	P			WFUB	2 1	U.30	CE24	1 1	U.30	U.30
U25E	MANIPGW	UNLD	1.00	P			WFUB	2 1	U.30	CE24	1 1	U.30	U.30
U27	MANIPKA	UNLD	1.00	P			WFUB	2 1	U.30	CE24	1 1	U.30	U.30
U27A	MANIPKA	UNLD	1.00	P			WFUB	2 1	U.30	CE24	1 1	U.30	U.30
U27B	MANIPKA	UNLD	1.00	P			WFUB	2 1	U.30	CE24	1 1	U.30	U.30
U30	MANIPNA	MAG	1.00	P			JAU	1	U.02				
U30A	MANIPNA	MAG	1.00	P			JAU	1	U.56	PM2576	1	U.56	U.56
U30B	MANIPNA	MAG	1.00	P			JAU	1	U.46	PM2576	1	U.46	U.46
U30C	MANIPNA	MAG	1.00	P			UVHD	1	U.10	FL0002	1	U.10	U.10
U30D	MANIPNA	MAG	1.00	P			DBUY	1	U.10	PM666B	1	U.10	U.10
U30E	MANIPNA	MAG	1.00	P			DBUY	1	U.07	PM342B	1	U.07	U.07
U35	MANIPGP	INSP	1.00	P			UVHD	1	U.01	FL0001	1	U.01	U.01
U35A	MANIPGP	INSP	1.00	P			UVHD	1	U.02	PM0Y22	1	U.02	U.02
U35B	MANIPGP	PKIM	1.00	P			3SUY	1	U.01	PM0Y22	1	U.01	U.01
U35C	MANIPGP	PKIM	1.00	P			3SUY	1	U.01	PM0Y22	1	U.01	U.01
U35D	MANIPGP	PKIM	1.00	P			3SUY	1	U.01	PM0Y22	1	U.01	U.01
U35E	MANIPGP	PKIM	1.00	P			3SUY	1	U.01	PM0Y22	1	U.01	U.01
U40	MANIPGP	PKIM	1.00	P			3SUY	1	U.01	PM0Y22	1	U.01	U.01
U40A	MANIPGP	PKIM	1.00	P			3SUY	1	U.01	PM0Y22	1	U.01	U.01
U40B	MANIPGP	PKIM	1.00	P			3SUY	1	U.01	PM0Y22	1	U.01	U.01
U40C	MANIPGP	PKIM	1.00	P			3SUY	1	U.01	PM0Y22	1	U.01	U.01
U40D	MANIPGP	PKIM	1.00	P			3SUY	1	U.01	PM0Y22	1	U.01	U.01
U40E	MANIPGP	PKIM	1.00	P			3SUY	1	U.01	PM0Y22	1	U.01	U.01
U45	MANIPGP	UNLD	1.00	P			Y6UY	1	U.02	PM0Y22	1	U.02	U.02
U45A	MANIPGP	UNLD	1.00	P			Y6UY	1	U.02	PM0Y22	1	U.02	U.02
U45B	MANIPGP	UNLD	1.00	P			Y6UY	1	U.02	PM0Y22	1	U.02	U.02
U45C	MANIPGP	UNLD	1.00	P			Y6UY	1	U.02	PM0Y22	1	U.02	U.02
U45D	MANIPGP	UNLD	1.00	P			Y6UY	1	U.02	PM0Y22	1	U.02	U.02
U45E	MANIPGP	UNLD	1.00	P			Y6UY	1	U.02	PM0Y22	1	U.02	U.02
U50	MANIPGP	KIVE	1.00	P			Y6UY	1	U.05	KP0001	1	U.05	U.05
U50A	MANIPGP	KIVE	1.00	P			Y6UY	1	U.05	KP0001	1	U.05	U.05
U50B	MANIPGP	KIVE	1.00	P			Y6UY	1	U.05	KP0001	1	U.05	U.05
U50C	MANIPGP	KIVE	1.00	P			Y6UY	1	U.05	KP0001	1	U.05	U.05
U50D	MANIPGP	KIVE	1.00	P			Y6UY	1	U.05	KP0001	1	U.05	U.05
U50E	MANIPGP	KIVE	1.00	P			Y6UY	1	U.05	KP0001	1	U.05	U.05
U60	MANIPGP	ACTI	1.00	P			Y6UY	1	U.02				
U60A	MANIPGP	ACTI	1.00	P			Y6UY	1	U.02				
U60B	MANIPGP	ACTI	1.00	P			Y6UY	1	U.02				
U60C	MANIPGP	ACTI	1.00	P			Y6UY	1	U.02				
U60D	MANIPGP	ACTI	1.00	P			Y6UY	1	U.02				
U60E	MANIPGP	ACTI	1.00	P			Y6UY	1	U.02				

OK Plate to
Pressure Plate

File name: 16202N, W/L
Pressure Plate

UP #	NAME	PLN: 15068A	ALL: UU	KLU: BRAKES	WLD: 16202N	WCD: 8YU4U									
UP #	KLU	UP DESC	UP FAC	UP UCU	UP TYPE	UP MAND	FLUM	SKIL	TIME	REV	EQUP	TIME	REV		
									QTY %	HRS	CODE	QTY %	HRS		
U05	MANIPUB	DIS	1.00	P				HB07	1	100	U.05	WB0001	1	100	U.05
U05A	MANIPUB	STALK	1.00	P				HB05	1	100	U.02				
U05B	MANIPUB	REM	1.00	P					1	80	U.16	DP0001	1	80	U.16
U05C	MANIPUB	REM	1.00	P				HB05	1	20	U.08	DP00001	1	20	U.08
U05D	MANIPUB	STALK	1.00	P				HB05	1	100	U.04	CU0001	1	100	U.04
U07	MANIPUB	REM	1.00	P				HB05	1	100	U.08	PMU42Y	1	100	U.08
U07A	MANIPUB	STALK	1.00	P				HB05	1	100	U.02				
U07B	MANIPUB	LUAD	1.00	P				HB05	1	100	U.01	PM743Z	1	50	U.08
U08	MANIPUB	CLN	1.00	S				HB05	1	100	U.01				
U08A	MANIPUB	UNLD	1.00	P		100	U.08	HB05	1	100	U.01	PM743Z	1	100	U.08
U08B	UWHD	MUVE	1.00	P				UWHD	1	100	U.05	PM743Z	1	50	U.08
U10A	MANIPUB	INSP	1.00	P				U107	1	100	U.08	FP0001	1	100	U.08
U10A	MANIPUB	STALK	1.00	P				U107	1	100	U.02				
U20	MANIPUB	MAG	1.00	P				DBUY	1		U.10	PM668	1		U.10
U20A	MANIPUB	DEGK	1.00	P				DBUY	1		U.07	PM342B	1		U.07
U25	MANIPUB	LUAD	1.00	P				WFUB	2	1	U.30	CE24	1	1	U.30
U25A	MANIPUB	BAKE	1.00	P				WFUB	2	1	U.30	PM5737	1	1	12.00
U25B	MANIPUB	UNLD	1.00	P				WFUB	2	1	U.30	CE24	1	1	U.30
U25C	MANIPUB	CUUL	1.00	P		1	6	WFUB	2	1	U.30	CE24	1	1	U.30
U25D	MANIPUB	UNLD	1.00	P				WFUB	2	1	U.30	CE24	1	1	U.30
U25E	MANIPUB	UNLD	1.00	P				WFUB	2	1	U.30	LB532	1	1	U.30
U25F	MANIPUB	UNLD	1.00	P				WFUB	2	1	U.30	LB532	1	1	U.30
U28	MANIPUB	UNLD	1.00	P				WFUB	2	1	U.30	CE24	1	1	U.30
U28	MANIPKA	KEAM	1.00	P				JATU	1		U.02				
U28	MANIPKA	KEAM	1.00	S				JATU	1		U.50	PM2576	1		U.50
U28	MANIPKA	KEAM	1.00	P				JATU	1		U.55	PM2576	1		U.55
U30	MANIPKA	MAG	1.00	P				UWHD	1		U.10	FLU002	1		U.10
U30	MANIPKA	MAG	1.00	P				DBUY	1		U.10	PM668	1		U.10
U30A	MANIPKA	DEGK	1.00	P				DBUY	1		U.07	PM342B	1		U.07
U35	MANIPUP	INSP	1.00	P				UWHD	1		U.01	FLU001	1		U.01
U35	MANIPUP	INSP	1.00	P				35UY	1		U.02	PMU722	1		U.02
U40	MANIPUP	PKIM	1.00	P				35UY	1		U.01	PMU722	1		U.01
U40	MANIPUP	PKIM	1.00	P				35UY	1		U.01	PMU722	1		U.01
U40A	MANIPUP	PAIN	1.00	P			U.08	35UY	1		U.01	PMU43B	1		U.01
U40A	MANIPUP	PAIN	1.00	P				35UY	1		U.01	PMU436	1		U.01
U40B	MANIPUP	PAIN	1.00	P			U.5	35UY	1		U.01	PMU722	1		U.01
U40B	MANIPUP	PAIN	1.00	P				35UY	1		U.01	PMU722	1		U.01
U40C	MANIPUP	UNLD	1.00	P				35UY	1		U.01	PMU437	1		U.01
U40C	MANIPUP	UNLD	1.00	P				35UY	1		U.01	PMU72B	1		U.01
U50	MANIPUP	RIVE	1.00	P				Y6UY	1		U.01	PMU722	1		U.01
U60	MANIPUP	ALPI	1.00	P				Y6UY	1		U.05	KP0001	1		U.05
U70	MANIPUP	INSP	1.00	P				Y6UY	1		U.02				

JK 10/11/16 10:51:11 Wt 1
 Stator Plate

File name: 16203N, Wk. 1

NAME: PCN: 15U68A WCD: 16203N WDU DATE: 8YU4U

ALL: UU KCU: BRKES

UP #	RCC	UP	DESC	UP	UCLU	UP	MAND	FLW	SKIL	TIME	REU	ERU	TIME	REU
				TYPE	%	MKS			CODE	QTY	MKS	CODE	QTY	MKS
U05	MANIPW	U15	MEM	P					HB07	1	100	WB0001	1	100
U05A	MANIPW	MEM	1.00	P						1	80	DF0001	1	80
U05B	MANIPW	MEM	1.00	P					HB05	1	20	DF0001	1	20
U05C	MANIPW	STALK	1.00	P					HB05	1	100	CU0001	1	100
U06	MANIPW	MEM	1.00	P					HB07	1	100	PMU429	1	100
U06A	MANIPW	STALK	1.00	P					HB07	1	100	U.02		
U06B	MANIPW	LUAD	1.00	P					HB07	1	100	U.01	50	U.01
U08	MANIPW	ULN	1.00	S					HB07	1	100	U.01		
U08A	MANIPW	ULN	1.00	P		100	U.08		PM/432	1	100	PM/432	1	100
U08B	MANIPW	UNLD	1.00	P					PM/432	1	50	PM/432	1	50
U12	MANIPW	INSP	1.00	P					U107	1	100	FP0001	1	100
U12A	MANIPW	STALK	1.00	P					U107	1	100	U.02		
U20	MANIPW	MAG	1.00	P					DBUY	1		PM6668	1	U.10
U20A	MANIPW	DEGK	1.00	P					DBUY	1		PM3428	1	U.07
U25	MANIPW	LUAD	1.00	P					WFUB	2	1	CE24	1	U.30
U25A	MANIPW	BAKE	1.00	P					WFUB	2	1	PM5737	1	12.00
U25B	MANIPW	UNLD	1.00	P					WFUB	2	1	CE24	1	U.30
U25C	MANIPW	UNLD	1.00	P		1			WFUB	2	1	CE24	1	U.30
U25D	MANIPW	UNLD	1.00	P					WFUB	2	1	EC24	1	U.30
U25E	MANIPW	UNLD	1.00	P					WFUB	2	1	L8Y352	1	U.30
U27	MANIPW	UNLD	1.00	P					WFUB	2	1	L8Y351	1	U.30
U27A	MANIPW	KEAM	1.00	S					JAIU	1	U.02			
U27B	MANIPW	KEAM	1.00	S					JAIU	1	U.03	PM1788	1	U.03
U30	MANIPW	KEAM	1.00	P					JAIU	1	U.15	PM1788	1	U.15
U30A	MANIPW	MAG	1.00	P					WFUB	1	U.10	FLU002	1	U.10
U30B	MANIPW	MAG	1.00	P					DBUY	1	U.10	PM6668	1	U.10
U35	MANIPW	DEGK	1.00	P					DBUY	1	U.07	PM3428	1	U.07
U35A	MANIPW	INSP	1.00	P					WFUB	1	U.01	FLU001	1	U.01
U40	MANIPW	INSP	1.00	P					WFUB	1	U.02	PMU922	1	U.02
U40A	MANIPW	PKIM	1.00	P					WFUB	1	U.01	PMU922	1	U.25
U40B	MANIPW	PKIM	1.00	P					WFUB	1	U.01	PMU438	1	U.01
U40C	MANIPW	UNLD	1.00	P					WFUB	1	U.01	PMU922	1	U.01
U40D	MANIPW	UNLD	1.00	P					WFUB	1	U.07	PMU928	1	U.01
U50	MANIPW	RIVEI	1.00	P					WFUB	1	U.07	RP0001	1	U.07
U60	MANIPW	ALPI	1.00	P					WFUB	1	U.02			
U70	MANIPW	INSP	1.00	P					WFUB	1	U.02			

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER				8. TECH DATA				9. ITEM SERIAL NO.	
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN BACKING PLATE						
15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
	050 *REQD*	ASSEMBLE PADS *C/P MOVE*				M	001 MNP GP	002 08	003 RR03
	060 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958					001 MNP GP	002 08	003 RR03
	070 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE					001 MNP GP	002 08	003 RR03
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE			23. DOCUMENT/SN				
DISPATCH	FUNCTIONAL CODE	A	C		16204N				
		B	D						

U.S. GOVERNMENT PRINTING OFFICE: 1988-548-103

3. JOB ORDER NO.		5. QUANTITY		4. PRODUCTION REC/RCC		19. DATE SCHED		6. DATE COMPLETED		
7. PART NUMBER			8. TECH DATA 4B-1 4B1-4-193				9. ITEM SERIAL NO.			
10. MODEL-DESIGN-SERIES B52			11. STOCK NUMBER			12. OPTIONAL				
13. SERIAL NUMBER			14. NOUN ROTOR SEGMENT ASSY			15068A				
18. DISPATCH STATION P7N 149305 65209R		16. PERFORM RCC/OP NO.		17. WORK TO BE ACCOMPLISHED NSN C7N 1630003482771 15068A NSL						
			GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 FMPI I.A.W. MIL-STD-1949 & P/O N01561							
			ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED IN BLOCK 8 OF THIS AFLC FORM 958. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.							
			*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.							
			WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.							
			REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP.							
31. FINAL DESTINATION			32. COORDINATION/INITIATING RCC SIGNATURE/DATE			33. DOCUMENT/BN				
DISPATCH		FUNCTIONAL CODE	A		C		15205N			
			B		D					

U.S. GOVERNMENT PRINTING OFFICE: 1969-548-12

3. JOB ORDER NO. 4. PRODUCTION SEC/CC 5. DATE SCHED 6. DATE COMPLETED

7. PART NUMBER 8. TECH DATA 9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES 11. STOCK NUMBER 12. OPTIONAL

13. SERIAL NUMBER 14. NOUN
 ROTOR SEGMENT ASSY

15. DISPATCH STATION 16. PERFORM NO. 17. WORK TO BE ACCOMPLISHED 18. MECHANIC 19. "P" 20. "Q"

001 149305
 65209R

DISASSEMBLE *C/P MOVE* 001 MNP GW
 002 02
 003 BD04
 REQD

ROTD BLAST CLEAN *C/P MOVE* 001 MNP GW
 002 03
 003 RB07
 REQD

C/P MOVE 001 MNP NA
 002 05
 003 MS03
 REQD

040 REMOVE ROTOR SEGMENT
 QUANTITY REMOVED _____ *C/P MOVE 001 MNP GP
 002 08
 003 RR03

INSTALL SEGMENTS *C/P MOVE 001 MNP GP
 002 08
 003 RR03

69 MODIFY SEGMENT AND REIDENTIFY
 WITH R FOLLOWING PART NUMBER *C/P MOVE 001 MNP RA
 002 01
 003 DR02

BA GRIND MIN - .350 90% OF SEGMENT
 AREA .050 R ON ENDS OF SEGMENTS *C/P MOVE 001 MNP RB
 002 03
 003 GR01

*C/P MOVE M 001 MNP TA
 002 05
 003 MS03
 REQD

PRE-FINAL INSPECTION *C/P MOVE 001 MNP GP
 002 08
 003 PF01
 REQD

21. FINAL DESTINATION 22. COORDINATION/INITIATING RCC SIGNATURE/DATE 23. DOCUMENT/SN
 DISPATCH FUNCTIONAL CODE A C B D 16205N

U.S. GOVERNMENT PRINTING OFFICE: 1983-548-128

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLE/20
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN ROTOR SEGMENT ASSY
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18. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
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	070 *REQD*	QIL DIP *C/P MOVE		001 MNRGP 002 08 003 MI02	
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	070 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 *C/P MOVE		001 MNRGP 002 08 003 MI02	
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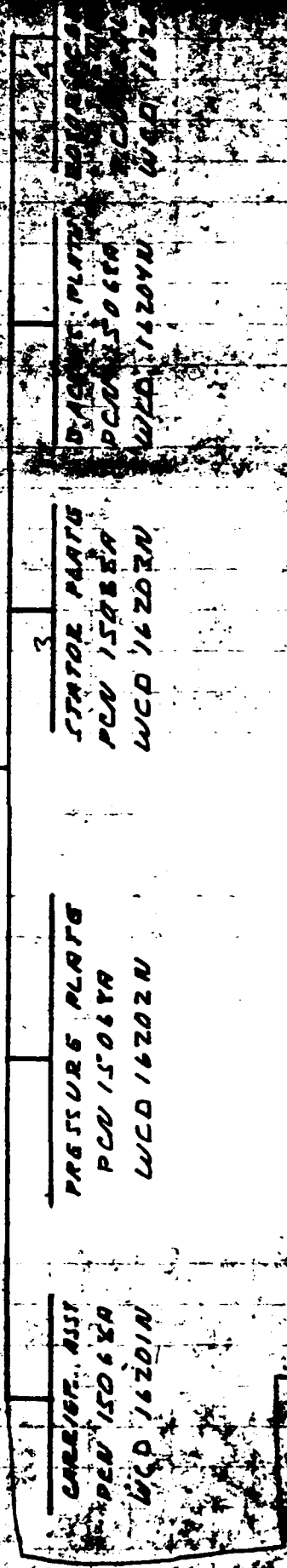
	110 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNRGP 002 08 003 MI02	
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21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16205N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1980-08-16

BS2 BRAKE ASSY

BS2
BRAKE
ASSEMBLY
PCN 1508XA
WCD 1621YN



Cylinder Action Spring Hooks
PCN P16201
(1000 cycle)

(6)

FORM 113

PROD NBR	RCC	OPER NBR	TYP STD	SK	FAC	STAND HOURS	OCC FAC	
	MNPGP	00010	E	YG	5	5.62	1.00	5.62
		CHK10	E	YG	5	.19	1.00	.19
		P0050	E	3S	5	.52	1.00	.52
		TE010	E	YG	5	.26	1.00	.26
								5.59
	MNPGW	D0020	E	HB	5	1.64	1.00	1.64
		DOW07	N	KI	5	1.08	.05	1.08
		E1040	E	DI	5	.36	1.00	.36
		WBC10	E	KI	5	1.90	1.00	1.90
								1.95
	MNPMG	XNPMG	X	JB	1	.20	1.00	.20
								.20
	MNPMN	B0020	N	JA	1	2.61	.36	2.61
		MN010	N	JA	1	.17	.07	.17
		NC010	E	JA	1	.29	1.00	.29
								2.33
	MNPNA	NDO10	E	DB	2	1.18	1.00	1.18
								1.18
	MNPRA	A0010	E	JA	1	.73	.10	.73
		M0010	N	JA	1	.12	.10	.12
		M0026	E	JA	1	1.79	.50	1.79
		M0030	N	JA	1	.86	1.00	.86
								1.83
	MNPEB	GRO30	E	JA	3	1.82	.15	1.82
								1.82
	MNPRC	XNPRC	X	UP	R	.26	1.00	.26
								.26
	MNPWW	A0100	N	WL	B	2.13	.05	2.13
		A0200	N	WL	B	2.13	.05	2.13
		A0300	N	WL	B	2.13	.05	2.13
		WRO10	N	WL	B	1.33	1.00	1.33
		XNPWW	X	WF	A	1.38	1.00	1.38
								1.01

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CONTROL NUMBER LIST

PLAN TECH	CONTROL NUMBER	JOB DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6819 FLOW DAYS
PARK ANDE	14084A	-G	LGH 30	T.E. ACTUATOR	1450-00-089-6952AH	Z5-62100-1	3503-11-25-13	14
MART SHEL	14443A		F-4	TIME RELEASE MECH	1680-00-782-9382LS	MDEL161045	13A5-37-3	4
MART SHEL	14557A		F-4	FUEL PYLON ASSY	1560-00-910-9099BF	26-370-4715	6J14-2-10-3	10
MART SHEL	14703A		F-4	DROGUE GUN	1377-00-483-9072	MDEL34203	13A5-37-3	2
MART SHEL	14813A		F-4	I.B. L/H LAU 17 PYLON	1560-00-489-6617BF	32694581-121	16M6-1-103	25
MART SHEL	14814A		F-4	I.B. R/H LAU 17 PYLON	1560-00-489-6619BF	32694581-122	16M6-1-102	25
JENS COOP	14991A		F-111 MLG	STABILIZER ROD	3040-00-164-6783	12L9530-003	4A4-15-3	12
MART SHEL	14996A		F-4	EDM ADAPTER	1560-00-350-7820BF	536970150-301	16M16-7-3	14
JENS PRIC	15025A	-G-J	F-106 MLG	WHEEL	1630-00-782-0521	63J32425-5	4M1-7-1173	21
JENS RIGB	15053A	-G-J	C-130 MLG	BRAKE ASSY	1630-00-052-0403	9550402	4B1-2-133	30
JENS RIGB	15054A	-G-J	KC-135 MLG	BRAKE ASSY	M 1630-00-050-5242	2600300-2	4B1-4-263	26
JENS RIGB	15060A	-G-J	F-52 MLG	BRAKE ASSY	M 1630-00-050-5242	160015-1	4B1-4-133	26
JENS RIGB	15107A	-G-J	F-106 MLG	BRAKE ASSY	1630-00-650-0038	151806-1	4B1-4-223	30
JENS PRIC	15139A	-G-J	B-52 MLG	WHEEL	M 1630-00-980-9739	3-1192	4M1-7-1143	21
JENS PRIC	15143A	-G-J	KC-135 MLG	WHEEL	1630-00-689-6014	211A243H2	4M3-7-113	30
JENS RIGB	15161A	-G-J	C-141 MLG	BRAKE ASSY	M 1630-00-081-0815	9560738	4B1-2-373	26
JENS RIGB	15162A	-G-J	KC-135 MLG	BRAKE ASSY	M 1630-00-269-2622	149499-4	4B1-4-263	28
JENS RIGB	15222A	-G-J	F-4C MLG	BRAKE HOUSING SUB ASSY.	1630-00-927-1825	10 OCT 88	4B1-2-1093	23
JENS RIGB	15229A	-G-J	T-33 MLG	BRAKE ASSY	1630-00-315-4832	9540726	4B1-2-293	24
JENS PRIC	15240A	-G-J	F-100 MLG	WHEEL	1630-00-900-0745	63J32425-9	4M1-7-1173	20
JENS PRIC	15279A	-J	F-5 MLG	WHEEL	1630-00-050-9531	219043	4M1-0-33	30
JENS RIGB	15295A	-G-J	F-111 MLG	BRAKE ASSY	M 1630-00-082-7955	2-966-9	4B1-2-483	32
JENS PRIC	15302A	-J	F-111 MLG	WHEEL	1630-00-941-4191	2600355	4M3-7-1123	20
JENS RIGB	15327A	-G-J	C-130 MLG	BRAKE ASSY	1630-00-025-4794	9560685	4B1-2-1003	27
JENS RIGB	15335A	-J	C-141 MLG	BRAKE TORQUE TUBE	1630-00-567-0169	9550025	4B1-2-373	16
JENS PRIC	15340A	-G-J	F-111 MLG	WHEEL	1630-00-043-0965	3-1160-1	4M3-7-1283	20
JENS PRIC	15351A	-G-J	B-52 MLG	WHEEL	1630-00-967-6779	3-1133	4M1-7-1143	20
JENS PRIC	15359A	-G-J	KC-135 MLG	WHEEL	1630-00-013-9129	1532 5-4	4M1-7-263	20
JENS PRIC	15361A	-G-J	B-52 MLG	WHEEL	1630-00-054-2557	2600293-1	4M1-7-1193	30
JENS RIGB	15387A	-G-J	T38 MLG	BRAKE ASSY	1630-00-555-7523	2-727-3	4B1-2-173	27
RIGB RIGB	15438A	-J	C-131 MLG	BRAKE ASSY	1630-00-500-2857	9541104	4B1-2-423	10
RIGB RIGB	15468A	-G-J	KC-135 MLG	WHEEL	M 1630-00-492-7144	153245-5	4M1-7-263	20
DELE	15478A	-J	C-7A MLG	WHEEL	1630-00-125-7194	17 OCT 88	4M1-4-1023	20
JENS RIGB	15481A	-G-J	C-141 MLG	WHEEL	1630-00-453-4893	5000169	4M1-7-1123	20
JENS PRIC	15485A	-G-J	F-4 MLG	WHEEL	1630-00-446-3778	5000504	4M1-0-53	20
JENS RIGB	15498A	-J	F-106 MLG	BRAKE BACKING PLATE	1630-00-671-2840	151807	4B1-4-223	16
JENS PRIC	15510A	-J	T-33 MLG	WHEEL	1630-00-406-3998	5000563	4M1-7-1313	20
JENS RIGB	15519A	-G-J	FB-111 MLG	BRAKE STATOR PLATE	1630-00-113-2133	9536123	4B-2-493	14
JENS RIGB	15521A	-J	FB-111 MLG	BRAKE PRESSURE PLATE	1630-00-056-2073	9535542	4B1-2-493	19
JENS PRIC	15523A	-G-J	F-111 MLG	WHEEL	1630-00-157-6723	3-1156-0	4M1-7-1263	21
JENS PRIC	15526A	-G-J	B-52 MLG	WHEEL	1630-00-242-0942	2600773	4M1-7-1193	30
JENS RIGB	15531A	-J	F-106 MLG	BRAKE STATOR PLATE	1630-00-671-2839	151805	4B1-4-223	16
JENS RIGB	15536A	-J	F-111 MLG	BRAKE BACKING PLATE	1630-00-057-0991	329-15	4B1-2-483	19
JENS PRIC	15575A	-J	F-5 MLG	WHEEL	1630-00-139-0476	5001114-3	4M1-0-63	20
JENS RIGB	15576A	-J	F-5 MLG	BRAKE ASSY	1630-00-147-3054	5001111-1	4B1-2-1113	20
JENS RIGB	15583A	-J	FB-111 MLG	BRAKE ASSY	1630-00-032-9088	9560886	4B1-2-493	23

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC MNP GW	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA 4B-1-32 4B1-4-133	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES B-52	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN CARRIER ASSY	15068A

18. DISPATCH STATION P7N	16. PERFORM RCC/OP NO.	17. WORK TO BE ACCOMPLISHED NSN C7N	18. MECHANIC	19. "P"	20. "Q"
14901649		15068A C 1630000776898 15068A B R K	IE R A S	Y	A Y

***** UNIT COST: \$4274.50 *****
 GOVERNING DIRECTIVES: AFLCR 66-51
 MANDI 66-3
 FPI IAW MIL-STD-6866
 IDW IAW MIL-M-3171

*****MAGNESIUM*****

ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.
 *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.

WARNING

MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.

REQU (MANDATORY REQUIREMENT) SERVES SAME PURPOSE AS DELTA STAMP IN BLOCK 16.

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

* U.S. GOVERNMENT PRINTING OFFICE: 1969-346-128

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN CARRIER ASSY
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18. DISPATCH STATION	16. PERP RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	001	152016			
		DISASSEMBLE *REQD*	*C/P MOVE*	001 MNP GW 002 02 003 BI04	
		CHEM CLEAN *REQD*	*C/P MOVE*	001 MNP GW 002 03 003 AC02	
		BLAST CLEAN *REQD*	*C/P MOVE*	001 MNP GW 002 03 003 BL07	
		MAGNESIUM CLEAN *REQD*	*C/P MOVE*	001 MNP GW 002 03 003 MC04	
		 REQD	*C/P MOVE*	M 001 MNP NA 002 05 003 ZY05	
		NICK AND BURR *REQD*	*C/P MOVE*	001 MNP GW 002 04 003 NB04	
		E AND I INSPECT *REQD*	*C/P MOVE*	001 MNP GW 002 04 003 EI02	
	.04	 *REQD*	*C/P MOVE*	001 MNP GW 002 04 003 WT03	
	.12	 *REQD*	*C/P MOVE*	001 MNP WW 002 04 003 WT03	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

16201N WORK CONTROL DOCUMENT (MEDS)

DATE 8906

PAGE 07 PAGES

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER			8. TECH DATA			9. ITEM SERIAL NO.			
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN						
15. DISPATCH STATION		16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"
			[REDACTED]						001 MNPWW
		.08							002 04
									003 WT03
67		061	BROKEN SET SCREWS AND TAPS EDM						001 MNP MG
		.12							002 02
									003 ME10
67		062	SPRING RECESS REPAIR						001 MNP MN
		.07							002 02
									003 MH27
67		064	OVERSIZE PISTON CAVITIES SEAL AREA						001 MNP MN
		.32	1.762/1.760						002 02
									003 MH29
69		065	ANCHORE NUT SCREW HOLE REPAIR CHECK						001 MNP RA
		.86	DR REPAIR AS REQUIRED				.56		002 01
							.48		003 BE01
69		070	DRILL AND TAP INLET PORT 3/4 = 16						001 MNP RA
		.05	.56						002 01
			1486						003 DR02
69		080	DRILL AND TAP BLEEDER PORT 3/8 = 24						001 MNP RA
		.03	.56						002 01
			.486						003 DR02
69		120	MOUNTING BOLT HOLE BUSHING REPAIR						001 MNP RA
		.57	.876/.875						002 01
									003 DR02
			[REDACTED] DDW #7 TREATMENT						
			REQUI						
69		125	[REDACTED] READ OVERSIZE RUCES TO [REDACTED]						001 MNP RA
		.01							002 01
									003 DR02

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN	
DISPATCH	FUNCTIONAL CODE	A	C		
				16201N	
		B	D		

U.S. GOVERNMENT PRINTING OFFICE: 1985-549-183

22

16201N WORK CONTROL DOCUMENT (REV)

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER			8. TECH DATA				9. ITEM SERIAL NO.		
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN CARRIER ASSY						
15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
		[REDACTED] *C/P MOVE*							
69	130 .05	HELICOIL INLET PORT *C/P MOVE* .31 .348						001 MNPRA 002 01 003 BE01	
69	140 .02	HELICOIL BLEEDER PORT *C/P MOVE* .31 .348						001 MNPRA 002 01 003 BE01	
69	150 *REQD*	HELICOIL RETURN SPRING BRACKET SCREW HOLES CHECK OR REPAIR AS REQUIRED *C/P MOVE* .31 .348						001 MNPRA 002 01 003 BE01	
69	152 .03	DRILL CROSSOVER PORT AS MARKED *C/P MOVE* .56 .46						001 MNPRA 002 01 003 BE01	
	.02	[REDACTED] STRIP MAGNESIUM CLEAN *C/P MOVE*						001 MNPRA 002 03 003 MC04	
	.02	[REDACTED] OVER PORT AS MARKED *C/P MOVE*						001 MNPRA 002 04 003 WT03	
	.03	[REDACTED] *C/P MOVE*							
	170 *REQD*	IMPREGNATION *C/P MOVE*						001 MNPRA 002 08 003 MI02	
69	.06	54A111021 *C/P MOVE* .18 .17						001 MNPRA 002 01 003 BE01	
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/SN			
DISPATCH	FUNCTIONAL CODE	A		C		16201N			
		B		D					

16201N WORK CONTROL DOCUMENT (MEDS)

DATE 89068

PAGE 5 OF 5 PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN CARRIER ASSY	

15. DISPATCH	16. PERFORM NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[REDACTED]	180 *REQD*	PRE-FINAL INSPECTION *C/P MOVE*		001 MNP GP 002 08 003 PF01	
[REDACTED]	190 *REQD*	MASK, PRIME, AND PAINT *C/P MOVE*		001 MNP GP 002 09 003 BS02	
[REDACTED]	245 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNP GP 002 09 003 BS02	
[REDACTED]	260 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNP GP 002 09 003 BS02	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1988-04-183

24

2. JOB ORDER NO. 36192A	3. QUANTITY	4. PRODUCTION SEC/RCC MNP GW	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER 2600312	8. TECH DATA 4B1-4-133 4B-1-32	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES B52	11. STOCK NUMBER 1630008691784	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN PRESSURE PLATE	36192A

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		***** UNIT COST: \$83.00 ***** GOVERNING DIRECTIVES: AFLCR 66-51 MANDI 66-3			
		FMPI IAW MIL-STD-1949 P/O N01561			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP			
	001	2600312			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT#/EN
DISPATCH	FUNCTIONAL CODE	A	C	16202N
		B	D	

16202N WORK CONTROL DOCUMENT (MEDS)

DATE 89070

PAGE 07 PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN PRESSURE PLATE
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15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
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[REDACTED]	[REDACTED]	ASSEMBLY *C/P MOVE*		001 MNPFW 002 02 003 BD04	
	REQD				

[REDACTED]	[REDACTED]	REMOVE RIVETS *C/P MOVE*		001 MNPMM 002 02 003 MV29	
	REQD				

[REDACTED]	[REDACTED]	ROTO BLAST CLEAN *C/P MOVE*		001 MNPFW 002 03 003 RB07	
	REQD				

[REDACTED]	[REDACTED]	E & I DRIVE SLEEVE SLOT .743 INCH *C/P MOVE*		001 MNPFW 002 04 003 EI03	
	REQD				

[REDACTED]	[REDACTED]	[REDACTED] *C/P MOVE*	M	001 MNPNA 002 05 003 MS03	
	REQD				

[REDACTED]	[REDACTED]	[REDACTED] *C/P MOVE*		001 MNPWW 002 03 003 BK04	
	REQD				

67	027	REPAIR DAMAGED RIVET HOLES LAW FORM 252 & T.O. PAGE 2-16 PARA Q I A-B-C *C/P MOVE*		001 MNPMM 002 02 003 MV29	
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69	028	REAM FASTENER HOLES .970/.976 NOT TO EXCEED .070/.080 IN DEPTH *C/P MOVE*		001 MNPNA 002 01 003 DR02	
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[REDACTED]	[REDACTED]	[REDACTED] *C/P MOVE*	M	001 MNPNA 002 05 003 MS03	
	REQD				

[REDACTED]	035	PRE-FINAL INSPECTION *C/P MOVE*		001 MNPFP 002 08 003 PF01	
	REQD				

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN
DISPATCH	FUNCTIONAL CODE	A	C	16202N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1980-446-182

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16202N WORK CONTROL DOCUMENT (MEDS)

DATE 89040

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2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN PRESSURE PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	040 *REQD*	PAINT *C/P MOVE*		001 MNP GP 002 09 003 BS02	
	050 *REQD*	ASSEMBLE: USE FASTENER P/N 148619 TO AID IN SECURING RIVETS *C/P MOVE*		001 MNP GP 002 08 003 RR03	
	060 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 *C/P MOVE		001 MNP GP 002 08 003 RR03	
	070 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNP GP 002 08 003 RR03	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	1.6202N
		B	D	

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WORK CONTROL DOCUMENT (MEDS)

DATE 89040

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2. JOB ORDER NO. 15068A	3. QUANTITY	4. PRODUCTION SEC/RCC MNPBW	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER 150428	8. TECH DATA 4B1-4-133 4B-1-32	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES B-52	11. STOCK NUMBER 1630005756750	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN STATOR PLATE	15068A
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15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3			
		FMPI IAW MIL-STD-1949 P/D N01561 *****S T E E L*****			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED IN BLOCK 8 OF THIS AFLC FORM 958. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		WARNING			
		MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQUI (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP			
	001	150428			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/EN
DISPATCH	FUNCTIONAL CODE	A	C	16203N
		B	D	

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN STATOR PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "O"
[REDACTED]	*REQD*	DISASSEMBLE-CHECK KEYWAYS *C/P MOVE		001 MNP GW 002 02 003 BD04	
67	006 *REQD*	REMOVE RIVETS *C/P MOVE		001 MNP MN 002 02 003 MV29	
[REDACTED]	*REQD*	ROTO BLAST CLEAN *C/P MOVE		001 MNP GW 002 03 003 RB07	
[REDACTED]	*REQD*	E AND I DRIVE SLEEVE SLOT .743 INCH *C/P MOVE		001 MNP GW 002 04 003 EI03	
[REDACTED]	*REQD*	[REDACTED]		001 MNP NA 002 05 003 MS03	
[REDACTED]	*REQD*	*C/P MOVE		001 MNP JW 002 03 003 BK04	
69	027 *REQD*	REAM BRAKE LINING HOLES .970/.976 *C/P MOVE		001 MNP RA 002 01 003 DR02	
[REDACTED]	*REQD*	*C/P MOVE	M	001 MNP NA 002 05 003 MS03	
[REDACTED]	035 *REQD*	PRE-FINAL INSPECTION *C/P MOVE		001 MNP GP 002 08 003 PF01	
[REDACTED]	040 *REQD*	PAINT *C/P MOVE		001 MNP GP 002 09 003 BS02	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16203N
		B	D	

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN STATOR PLATE
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15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[REDACTED]	050 *REQD*	ASSEMBLE *C/P MOVE		001 MNP GP 002 08 003 RR 03	
[REDACTED]	060 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 *C/P MOVE		001 MNP GP 002 08 003 RR 03	
[REDACTED]	070 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNP GP 002 08 003 RR 03	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN
DISPATCH	FUNCTIONAL CODE	A	C	16203N
		B	D	

2. JOB ORDER NO 15068A	3. QUANTITY	4. PRODUCTION SEC/RCC MNP GW	5. DATE SCHED	6. DATE COMPLETE
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7. PART NUMBER 150560	8. TECH DATA 4B1-4-133 4B-1-32	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES B52	11. STOCK NUMBER 1630005470116	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN BACKING PLATE
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15. DISPATCH STATION	16. PERFORM RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		***** UNIT COST: \$83.00 ***** GOVERNING DIRECTIVES: AFLCR 66-51 MANDI 66-3			
		FMPI IAW MIL-STD-1949 P/D NO1561			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP			
	001	150560			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16204N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1989-049-103

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TEL. DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN BACKING PLATE
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18. DISPATCH STATION	16. PERF RCC/CN NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "C"
[REDACTED]	[REDACTED]	DISASSEMBLY *C/P MOVE*		001 MNP GW 002 02 003 B104	
[REDACTED]	*REQD*				
67	007	REMOVE RIVETS *C/P MOVE*		001 MNP MN 002 02 003 MV29	
[REDACTED]	*REQD*				
[REDACTED]	[REDACTED]	ROTO BLAST CLEAN *C/P MOVE*		001 MNP GW 002 03 003 RB07	
[REDACTED]	*REQD*				
[REDACTED]	[REDACTED]	E&I *C/P MOVE*		001 MNP GW 002 04 003 E103	
[REDACTED]	*REQD*				
[REDACTED]	[REDACTED]	[REDACTED]	M	001 MNP NA 002 05 003 MS03	
[REDACTED]	*REQD*				
[REDACTED]	[REDACTED]	[REDACTED] *C/P MOVE		001 MNP WW 002 03 003 BR04	
[REDACTED]	*REQD*				
69	027	REAM BRAKE LINING HOLES .970/.978 *C/P MOVE*		001 MNP RA 002 01 003 DR02	
[REDACTED]	*REQD*				
[REDACTED]	[REDACTED]	[REDACTED] *C/P MOVE	M	001 MNP RA 002 05 003 MS03	
[REDACTED]	*REQD*				
[REDACTED]	035	PRE-FINAL INSPECTION *C/P MOVE		001 MNP GP 002 08 003 PF01	
[REDACTED]	*REQD*				
[REDACTED]	040	PAINT *C/P MOVE		001 MNP GP 002 09 003 BS02	
[REDACTED]	*REQD*				

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN
DISPATCH	FUNCTIONAL CODE	A	C	16204N
		B	D	

16219N WORK CONTROL DOCUMENT (MEDS)

DATE 88266

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2 JOB ORDER NO 15068A	3 QUANTITY	4 PRODUCTION SEC/RCC MNP GW	5 DATE SCHED	6 DATE COMPLETED
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7 PART NUMBER 149016-9	8 TECH DATA 4B-1-32 4B1-4-133	9 ITEM SERIAL NO.
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10 MODEL-DESIGN-SERIES B-52	11 STOCK NUMBER 1630007776698	12 OPTIONAL
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13 SERIAL NUMBER	14 NOUN BRAKE ASSY
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15068A

15. DISPATCH STATION	16. PERFORM. RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
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		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		*****W A R N I N G***** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			
	001	149016-9			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN
DISPATCH	FUNCTIONAL CODE	A	C	16219N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1980-040-103

16219N WORK CONTROL DOCUMENT (MEDS)

1 DATE 88266

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2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN BRAKE ASSY
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15. DISPATCH STATION	16. PERFORM RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	010 *REQUI*	*MATCH-UP* ROUTED COMPONENTS NEW/SERVICEABLE REWORK NO REWORK		001 MNP GP 002 08 003 MU08	
		CARRIER ASSY 16201N PRESSURE PLATE 16202N			
		STATOR PLATE 16203N BACKING PLATE 16204N			
		ROTOR SEGMENT ASSY 16205N			
	020 *REQUI*	PRE-FINAL INSPECTION *C/P MOVE*		001 MNP GP 002 08 003 PF01	
	025 *REQUI*	ASSEMBLY *C/P MOVE*		001 MNP GP 002 08 003 BA06	
	030 *REQUI*	PRESSURE TEST *C/P MOVE*		001 MNP GP 002 08 003 BT07	
	040 *REQUI*	INSTALL DECALS *C/P MOVE*		001 MNP GP 002 08 003 BT07	
	050 *REQUI*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNP GP 002 08 003 BT07	
	060 *REQUI*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNP GP 002 08 003 BT07	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16219N
		B	D	

16201N WORK CONTROL DOCUMENT (MEDS)

1 DATE 88162

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2. JOB ORDER NO. 15068 183A	3. QUANTITY 1 Ea.	4. PRODUCTION SEC/RCC MNP GW	5. DATE SCHED JUN 22 1988	6. DATE COMPLETED 01 SEP 1988
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7. PART NUMBER 149016-9	8. TECH DATA 4B-1-32 4P1-4-133	9. ITEM SERIAL NO. B13743
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10. MODEL-DESIGN-SERIES B-52 BRAKE	11. STOCK NUMBER 1630007776698	12. OPTIONAL 82463102
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13. SERIAL NUMBER	14. NOUN BRAKE P52
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15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
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		***** UNIT COST: \$4274.50 ***** GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 FPI IAW MIL-STD-6866 DOW IAW MIL-M-3171			
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		*****MAGNESIUM*****			
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		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY			
--	--	---	--	--	--

		PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS			
--	--	--	--	--	--

		WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR			
--	--	---	--	--	--

		MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
--	--	---	--	--	--

		WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO			
--	--	--	--	--	--

		PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
--	--	---	--	--	--

		REQD (MANDATORY REQUIREMENT) SERVES SAME PURPOSE AS DELTA STAMP IN BLOCK 16.			
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34D	001 *REQD*	DISASSEMBLY *C/P MOVE	JUN 22 1988		
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21. FINAL DESTINATION	22. COORDINATION/INITIATING RCC SIGNATURE/DATE	23. DOCUMENT/SN
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DISPATCH	FUNCTIONAL CODE	A	C	16201N
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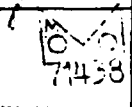


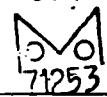
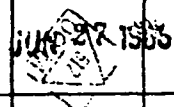
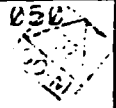

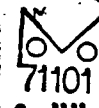
		B	D	
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16201N WORK CONTROL DOCUMENT (MEDS)

DATE 88162

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1. JOB ORDER NO	3. QUANTITY	4. PRODUCT/ON SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
7. PART NUMBER	8. TECH DATA		9. ITEM SERIAL NO	
10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL		
13. SERIAL NUMBER	14. NOUN BRAKE B52			

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19.	20.
34C	003 *REQD*	CLEAN AS REQ'D *C/P MOVE	 71438 27 JUN 1968	 71458	
6E	005	EDM BROKEN SCREWS & TAPS *C/P MOVE*		M	
34	010 *REQD*	FPI *C/P MOVE	27 JUN 		
34	020 *REQD*	NICK AND BURR *C/P MOVE	27 JUN 1968 		
34	030 *REQD*	E AND I INSPECT *C/P MOVE			
25	040	WELD INLET PORT *C/P MOVE			
25	050 	WELD CROSS OVER PORT *C/P MOVE	 71101	 71101	
25	060	WELD BLEEDER PORT *C/P MOVE	23 JUL 1968	23 JUL 1968	
67	061	REMOVE BROKEN SET SCREWS *C/P MOVE			
67	062	SPRING RECESS REPAIR *C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	3 16201N
		B	D	

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3b

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER				8. TECH DATA				9. ITEM SERIAL NO.	
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN BRAKE B52						
15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
67	064	OVERSIZE PISTON CAVITIES SEAL AREA 1.762/1.760 *C/P MOVE				70123	M		
69	065	ANCHORE NUT SCREW HOLE REPAIR CHECK OR REPAIR AS REQUIRED *C/P MOVE				70563			
69	070	DRILL AND TAP INLET PORT *C/P MOVE					M		
69	080	DRILL AND TAP BLEEDER PORT *C/P MOVE					M		
69	120	MCUNTING BOLT HOLE BUSHING REPAIR .876/.875 *C/P MOVE					M		
69	125	REAM UNDERSIZE HOLES TO .776/.756 *C/P MOVE							
69	130	HELICOIL INLET PORT *C/P MOVE					M		
69	140	HELICOIL BLEEDER PORT *C/P MOVE					M		
69	150	HELICOIL RETURN SPRING BRACKET SCREW HOLES *REQD* CHECK OR REPAIR AS REQUIRED *C/P MOVE							
342	151	DOW #7 TREATMENT *REQD* *C/P MOVE							
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/SN			
DISPATCH	FUNCTIONAL CODE	A		C		16201N			
		B		D					

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16201N WORK CONTROL DOCUMENT (MEDS)

1 DATE 88162

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2 JOB ORDER NO.	3 QUANTITY	4 PRODUCT/ON SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
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7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO.
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10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13 SERIAL NUMBER	14 NOUN BRAKE B52	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
69	152	DRILL CROSSOVER PORT AS MARKED *C/P MOVE			
34	153	STRIP *C/P MOVE			
35	155	WELD CROSS OVER PORT AS MARKED *C/P MOVE			
34Z	160	DOW #7 TREATMENT			
13	170 *REQD*	IMPREGNATION *C/P MOVE			
59	175	INSTALL MOUNTING BOLT HOLE PUSHING *C/P MOVE			
13	182 *REQD*	OK TO ASSEMBLE *C/P MOVE			
13	190 *REQD*	MASK, PRIME, AND PAINT *C/P MOVE			
13	200 *REQD*	SERVICABLE PART ISSUE *C/P MOVE			
13	210 *REQD*	ASSEMBLE *C/P MOVE			

71104 71164
28 AUG 1988

71104 71164
28 AUG 1988

28 AUG 1988

70466
70773

AUG 29 1988
70825 70825

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

16201N WORK CONTROL DOCUMENT (MEDS)

1 DATE 86162

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2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
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7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO
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10 MODEL DESIGN SERIES	11 STOCK NUMBER	12 OPTIONAL
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13 SERIAL NUMBER	14 NOUN BRAKE E52
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15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "O"
13	222 *REQD*	PRESSURE TEST *C/P MOVE 01 SEP 1988			
13	240 *REQD*	DECALS *C/P MOVE 01 SEP 1988			
13	245 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 01 SEP 1988			
13	260 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE 01 SEP 1988			
		COORDINATED BY: PLANNING: FRANK RIGBY WK MEASURE: DOUGLAS JENSEN SCHEDULING: LOU ANN WALLACE			
		PRODUCTION: ROGER MURRAY QUALITY: ED OVERDIEK			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

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15066A BS2 BRAKE 149016-9

OPER TECH S S W F PF A/R REV

SUB	T K	#R A	FA	SUPPORT	OCC	DESCRIPTION	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT
STEP	D L	K C	DC	ELEMENT	FACT	STORDED	SUPPLEMENTAL			

XNPNA	S	X	DB	EA	2	J 89146	1.00	PERCENT ENGR 99.9	NDI BRAKE B-52	.14	.14		
2000			DB	01	00		.00		PART NUMBER/NSN	.000	.000	.000	0
									WCD ROUTED PARTS REQUIRING FPI				
									152016 N.S.L.				
2001			DB	01	11		1.00		FPI 1ST TIME	.131	.014	.146	.8 100
									ZLG-ND-22	.13177		.146	
9000			DB	01	00		.01		LABOR STANDARD HISTORY	.000	.000	.000	0
									PRIOR HISTORY ON 494 FORM				
									09JAN85 2 YEAR REVIEW/NO TIME CHANGE				
									29MAY85 ADDED DESGREASE ELMT. AND CHANGED NDI ELMT.				
									OLD STD WAS .45)				
									29JAN86 REWROTE STD TO MATCH 958'S 16201N, 16202N				
									16203N, 16205N, 16217N (OLD STD 1.24)				
									KERRY COOP MANEAA TECHN 73357				

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NRCP NR

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1274567390123456 ELSE PUT IN END

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15068A BS2 BRAKE 149016-9

OPER TECH S S W F PF A/R REV

OPER	TECH	S	S	W	F	PF	A/R	REV	DESCRIPTION	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT C
SUB	T	K	#R	A	FA	SUPPORT	CCC	←	→				
STEP	D	L	K	C	DC	ELEMENT	FACT	STOR	SUPPLEMENTAL				
NA204	S	E	DB	EA	2	J	89146	1.00	PERCENT ENGR 99.9				
0001			DB	01		00		.00	NDI BACKING PLT BS2	.24		.24	
									PART NUMBER/NSN	.000	.000	.000	0
								150560	1630005470116				
0030			DB	01		13		1.00	FMPI BACKING PLATE 16217N	.110	.014	.124	50
									ZLG-ND-M6 1.00 MAGNAGLO INSP SMALL OBJECT ,	.09138		.103	
									RWB-CV-D1 .10 VAPOR CL (DEGR)HOOK/BASKET /DEGR 10 EA WITH L HOOK	.08709		.009	
									RJP-PW-R1 1.00 REM RPL PAPWRK SIGN OFF DOC,	.01001		.011	
0060			DB	01		13		1.00	FMPI BACKING PLATE 16217N	.110	.014	.124	50
									ZLG-ND-M6 1.00 MAGNAGLO INSP SMALL OBJECT ,	.09138		.103	
									RWB-CV-D1 .10 VAPOR CL (DEGR)HOOK/BASKET /DEGR 10 EA WITH L HOOK	.08709		.009	
									RJP-PW-R1 1.00 REM RPL PAPWRK SIGN OFF DOC,	.01001		.011	
9000			DB	01		00		.01	LABOR STANDARD HISTORY	.000	.000	.000	0
									PRIOR HISTORY ON 494 FORM				
									09JAN85 2 YEAR REVIEW/NO TIME CHANGE				
									29MAY85 ADDED DEGREASE ELMNT.AND CHANGED NDI ELMT.				
									OLD STD WAS .45)				
									29JAN86 REWROTE STD TO MATCH 958'S 16201N,16202N				
									16203N,16205N,16217N <OLD STD 1.24>				
									KERRY COOP MANEAA TECHN 73357				

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

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15068A B52 BRAKE 149016-9

RCC MNPNA

481-4-133

OPER TECH S S W F PF A/R REV

SUB	STEP	D L	K C	DC	ELEMENT	OCC	FACT	DESCRIPTION	BASE HOURS	PFD TIME	STD HOURS	A DLY	PCT	C
NA205	S	E	DB	EA	2	J	89146	1.00 PERCENT ENGR 99.9	.43		.43			
0001			DB	01	00		.00	NDI ROTCR SEGMENT B-52 PART NUMBER/NSN	.000	.000	.000		0	
	0010						149305	1630003482771						
	0020						65209R	N.S.L.						
0070			DB	01	13		1.00	FMPI ROTOR ASSY 16205N	.784	.050	.434		100	
	0010	E				ZLG-ND-M6	4.00	MAGNAGLO INSP SMALL OBJECT /4 EA ROTORS PER ASSY	.09138		.413			
	0020	E				RWB-CV-D1	.10	VAPOR CL (DEGR)HOOK/BASKET /DEGR 10 EACH WITH L HOOK	.08709		.009			
	0030	E				RJP-PW-R1	1.00	REM RPL PAPERWK SIGN OFF OCC,	.01001		.011			
9000			DB	01	00		.01	LABOR STANDARD HISTORY	.000	.000	.000		0	
	0010							PRIOR HISTORY ON 494 FORM						
	0020							09JAN85 2 YEAR REVIEW/NO TIME CHANGE						
	0030							29MAY85 ADDED DEGREASE ELMNT.AND CHANGED NDI ELMT.						
	0031							OLD STD WAS .45)						
	0032							29JAN86 REWROTE STD TO MATCH 958'S 16201N,16202N						
	0033							16203N,16205N,16217N (OLD STD 1.24)						
	0900							KERRY COOP MANEAA TECHN 73357						

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NRCP NR

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1274567890123456 ELSE PUT IN END

OPER TECH S S W F PF A/R REV

SUB T K #R A FA SUPPORT OCC <----- DESCRIPTION -----> BASE PFD STD A
 STEP D L K C DC ELEMENT FACT STORED SUPPLEMENTAL HOURS TIME HOURS DLY PCT C

NA203	S	E	DB	EA	2	J	89146	1.00	PERCENT ENGR 99.9	NDI STATOR FLT 5-52 BRAKE	.62		.62		
0001			DB	01	00			.00		PART NUMBER/NSN	.000	.000	.000		0
									150428	1630005756750					
0030			DB	01	11			1.00		FMPI STATOR FLT	.280	.031	.311		50
									ZLG-ND-MS	3.00 MAGNAGLO INSP V/S OBJECT	.06113		.203		
									RWB-CV-D1	1.00 VAPOR CL (DEGR)HOOK/BASKET	.08709		.096		
									RJP-PW-R1	1.00 REM RPL PAPWRK SIGN OFF DOC,	.01001		.011		
0060			DB	01	11			1.00		FMPI STATOR FLT	.280	.031	.311		50
									ZLG-ND-MS	3.00 MAGNAGLO INSP V/S OBJECT	.06113		.203		
									RWB-CV-D1	1.00 VAPOR CL (DEGR)HOOK/BASKET	.08709		.096		
									RJP-PW-R1	1.00 REM RPL PAPWRK SIGN OFF DOC,	.01001		.011		
9000			DB	01	00			.01		LABOR STANDARD HISTORY	.000	.000	.000		0
										PRIOR HISTORY ON 494 FORM					
										09JAN85 2 YEAR REVIEW/NO TIME CHANGE					
										29MAY85 ADDED DEGREASE ELMT.AND CHANGED NDI ELMT.					
										OLD STD WAS .45)					
										29JAN86 REWROTE STD TO MATCH 958'S 16201N,16202N					
										16203N,16205N,16217N <OLD STD 1.24>					
										KERRY COOP MANEAA TECHN 73357					

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NRQP NR

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OPER	TECH	S	S	W	F	PF	A/R	REV														
SUB	T	K	#R	A	FA	SUPPORT	DOC		←	DESCRIPTION	→	BASE	PFD	STD						A		
STEP	D	L	K	C	DC	ELEMENT	FACT		STOR	SUPPLEMENTAL		HOURS	TIME	HOURS						DLY	PCT	C
MG201	S	E	DH	EA	1	J	89146	1.00	PERCENT	ENGR	99.9	EDM CARRIER	B-52 BRAKE	.25		.25						
0001			DH	01	00			.00		PART NUMBER/NSN		.000	.000	.000							0	
			0010						152016	N.S.L.												
0070			DH	01	15			.70		REMOVE BRKN SCRN & TAP EDM		.317	.033	.255							100	
			0010	E		RLA-SU-53		.25	SET UP SMALL MEDIUM LATHE	PRGRATE OVER 4 PARTS		.49962		.143								
			0020	E		RLA-HP-C1		1.00	1ST PART IN-OUT SCROLL CHUCK			.01006		.011								
			0030	E		KML-TD-EC		1.00	REMOVE SCREWS & TAPS			.17225		.198								
			0040	E		RJP-PW-R1		1.00	REM RPL PAPERWK SIGN OFF DOC			.01001		.011								
9000			DH	01	00			.00		LABOR STANDARD HISTORY		.000	.000	.000							0	
			0010							24 APR 89 INITIAL INPUT MRPII												
			0900							BOB ROSS MANEL-1 77:26												

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR
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OPER	TECH	S	S	W	F	PF	A/R	REV													
SUB	T	K	#R	A	FA	SUPPORT	OCC		DESCRIPTION		BASE	FFD	STD						A		
STEP	D	L	K	C	DC	ELEMENT	FACT		STORED	SUPPLEMENTAL	HOURS	TIME	HOURS						PLY	PC1	C
MN202	S	E	JA	EA	1	J	89146	1.00	PERCENT ENGR 81.9	REMOVE RIVETS PRESS PLT B52	.92		.92								
0001			JA	01	00			.00		PART NUMBER/NSN	.000	.000	.000								0
	0010								2600312	1630008691784											
0007			JA	01	00			.20		REMOVE BROKEN SET SCREWS	.833	.000	.167								18
	0010	N						1.00		EDM SET SCREWS	.83300		.833								
0050			JA	01	00			1.00		REPAIR DAMAGED RIVET HOLES	.755	.000	.756								32
	0010	E				KMM-SU-V1		1.00	S/U VERT MILL BORE SMAL FXTR		.50518		.505								
	0020	E				KAL-SM-31		12.00	SPOT-FACE DR COUNTERBORE		.02004		.240								
	0030	E				RJP-PW-R1		1.00	REM RPL PAPWRK SIGN OFF DOC		.01001		.010								
9000			JA	01	00			.00		LABOR STANDARD HISTORY	.000	.000	.000								0
	0010								1 MAY 89 INITIAL INPUT MRPII												
	0900								BOB ROSS, MANEL-1, 77126												

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NRCP NR

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15068A B52 BRAKE 149016-9

RCC MMNPN

481-4-133

OPER	TECH	S	S	W	F	PF	A/R	REV													
SUB	T	K	NR	A	FA	SUPPORT	OCC		DESCRIPTION		BASE	PFD	STD						A		
STEP	D	L	K	C	DC	ELEMENT	FACT		STORED	SUPPLEMENTAL	HOURS	TIME	HOURS						DLY	PCT	C
MMN204	E	N	JA	EA	1	J	89146	.20	PERCENT ENGR	4.5											
0001			JA	01	00			.00			.27	.000	.05								0
0010									150560	1630005470116											
0007			JA	01	25			1.00		REMOVE RIVETS	.221	.055	.276								100
0010	N							1.00		SET UP MACHINE OR TOOLS	.05000		.062								
0020	N							12.00		DRILL OFF RIVETS HEADS	.00800		.120								
0030	N							12.00		PUNCH OUT RIVETS	.00400		.060								
0040	N							1.00		LOAD UNLOAD HANDLE PART	.01700		.021								
0050	E					RJP-FW-R1		1.00	REM RPL PAPWRK SIGN OFF DOC		.01001		.012								
9000			JA	01	00			.00		LABOR STANDARD HISTORY	.000	.000	.000								0
0010									1 MAY 89 INITIAL INPUT MRPII												
0900									BCB ROSS, MANEL-1, 77126												

TO INTERROGATE LABOR STANDARDS, INPUT

RCC FRD NRCP NR
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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS

06/02/89

15068A B52 BRAKE 149016-R

RCC MNPMN

481-4-133

OPER TECH S S M F PF A/R REV

SUB	TK	AR	FA	SUPPORT	OCC	DESCRIPTION	BASE HOURS	STD TIME	STD HOURS	A DLY PCT C
STEP	D	L	K	C	DC	ELEMENT	FACT	STORED	SUPPLEMENTAL	

MN001	T	N	JA	EA	1	J 89146	.36	PERCENT ENGR 14.8	MACH CARRIER B-52 BRAKE	2.60		.93	
0001			JA	01	00		1.00		PART NUMBER/NSN	.000	.000	.000	0
0010						152016			N.S.L.				
0030			JA	01	00		.05		REPAIR RETEN CLP SPRNG	1.975	.000	.094	4
0010	N						1.00		GET PART FOR BURG MILL	.05000		.050	
0020	E					BBM-WO-01	47.00	WALK/OBSTRUCTED PER PACE		.00017		.007	
0030	E					RJP-PW-R1	1.00	REM RPL PAPERWK SIGN OFF DOC		.01001		.010	
0040	N						1.00		STUDY PAPER WORK	.20000		.200	
0050	N						1.00		GET TOOLS & FIXTURE	.08300		.083	
0060	E					BBM-WO-01	65.00	WALK/OBSTRUCTED PER PACE		.00017		.011	
0070	N						1.00		SET UP FIXTURE	.10800		.108	
0080	N						1.00		SET UP TOOLS IN MACH	.15000		.150	
0090	N						1.00		SET PART IN FIXTURE	.03800		.038	
0100	N						1.00		SET TOOL DEPTHS	.15000		.150	
0110	N						1.00		DIAL INDICATL 2 AXIS	.15000		.150	
0120	N						12.00		BORE 12 HOLES	.05000		.600	
0130	E					RML-CL-T1	1.00	CLEAN CHIPS FROM TABLE		.03991		.039	
0140	E					RWR-CP-U2	1.00	CLEAN LARGE MAGNESIUM PARTS		.06211		.062	
0150	N						1.00		REMOVE PART FROM FIX	.02500		.025	
0160	N						1.00		DEBURR PART	.16700		.167	
0170	E					RJP-PW-R1	1.00	REM RPL PAPERWK SIGN OFF DOC		.01001		.010	
0180	E					RJP-PW-F1	1.00	SIGN OFF WORK CONTROL DOC		.00601		.006	
0190	E					BBM-WO-01	41.00	WALK/OBSTRUCTED PER PACE		.00017		.006	
0200									R. WHEEL R/THT (MANEAB)				
0290			JA	01	00		1.00		BORE & TAP CAVITIES	2.512	.000	2.512	96
0010	E					RJP-PW-R1	1.00	REM RPL PAPERWK SIGN OFF DOC		.01001		.010	
0020	E					RJP-IP-A1	1.00	GET INST & CHK PRINTS & TEMP		.22455		.224	
0030	N						1.00		GET PART	.05000		.050	
0040	E					BBM-WO-01	45.00	WALK/OBSTRUCTED PER PACE		.00017		.007	
0050	N						1.00		GET TOOLS & FIXTURE	.10800		.108	
0060	E					BBM-WO-01	64.00	WALK/OBSTRUCTED PER FACE		.00017		.010	
0070	N						1.00		SET UP FIXTURE ON MACH	.10000		.100	
0080	N						1.00		SET TOOLS IN MACHINE	.16700		.167	
0090	N						1.00		SET TOOL DEPTHS	.16700		.167	
0100	N						1.00		SET PART IN FIXTURE	.05000		.050	
0110	N						1.00		DIAL INDICATE 2 AXIS	.08300		.083	
0120	N						12.00		BORE 12 PISTON CAVITY	.05000		.600	
0130	N						12.00		TAP 12 PISTON CAVITY	.05000		.600	
0140	E					RML-CL-T1	1.00	CLEAN CHIPS FROM TABLE		.03991		.039	
0150	E					RWB-CP-U2	1.00			.06211		.062	
0160	N						1.00		REMOVE PART FROM FIXT	.03300		.033	
0170	E					BBM-WO-01	12.00	WALK/OBSTRUCTED PER PACE		.00017		.002	
0180	N						1.00		DEBURR PART	.17500		.175	
0190	E					RJP-PW-F1	1.00	SIGN OFF WORK CONTROL DOC		.00601		.006	
0200	E					RJP-PW-R1	1.00	REM RPL PAPERWK SIGN OFF DOC		.01001		.010	
0210	E					BBM-WO-01	40.00	WALK/OBSTRUCTED PER PACE		.00017		.006	
9000			JA	01	00		.00		LABOR STANDARD HISTORY	.000	.000	.000	0
0010									24 APR 89 INITIAL INPUT MRP11				
0900									BOB ROSS, MANEL-1. 77:26				

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1506BA B52 BRAKE 149016-9

RCC MNPM

481-4-133

OPER TECH S S W F PF A/R REV

SUB T K #R A FA SUPPORT OCC
STEP D L K C DC ELEMENT FACT

DESCRIPTION
STORED SUPPLEMENTAL

BASE PFD STD A
HOURS TIME HOURS DLY PCT C

OPER	TECH	S	S	W	F	PF	A/R	REV	SUB	T	K	#R	A	FA	SUPPORT	OCC	DESCRIPTION	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT C
MN203	E	N	JA	EA	1	J	89153	.05	PERCENT ENGR	1.9							REMOVE RIVETS STATOR B-52	1.90		.09	
0001			JA	01	00			.00									PART NUMBER/NSN	.000	.000	.000	0
									0010								1630005470116				
0006			JA	01	25			3.00									REMOVE RIVETS	.509	.382	1.909	100
								1.00	0010	N							SET UP MACHINE OR TOOLS	.05000		.062	
								36.00	0020	N							DRILL OFF RIVETS HEADS	.00800		.360	
								36.00	0030	N							PUNCH OUT RIVETS	.00400		.180	
								1.00	0040	N							LOAD UNLOAD HANDLE PART	.01700		.021	
								1.00	0050	E							REM RPL PAPERWK SIGN OFF DOC	.01001		.012	
9000			JA	01	00			.00									LABOR STANDARD HISTORY	.000	.000	.000	0
									0010								1 MAY 89 INITIAL INPUT MRPII				
									0900								BOB ROSS, MANEL-1, 77126				

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

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1506BA B52 BRAKE 149016-9

OPER TECH S S W F PF A/R REV

SUB	T K	#R A	FA	SUPPORT	GCC	DESCRIPTION	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT
STEP	D L	K C	DC	ELEMENT	FACT	STORED	SUPPLEMENTAL			C

NA204	S	E	DB	EA 2	J 89146	1.00	PERCENT ENGR 99.9		NDI BACKING PLT B52	.24		.24	
0001			DB	C1	00	.00			PART NUMBER/NSN	.000	.000	.000	0
							150560		1630005470116				
0030			DB	01	13	1.00			FMPI BACKING PLATE 16217N	.110	.014	.124	50
0010	E				ZLG-ND-M6	1.00	MAGNAGLO INSP SMALL OBJECT			.09138		.103	
0020	E				RWB-CV-D1	.10	VAPOR CL (DEGR)HOOK/BASKET	/DEGR 10 EA WITH L HOOK		.08709		.009	
0030	E				RJP-PW-R1	1.00	REM RPL PAPWRK SIGN OFF DOC,			.01001		.011	
0060			DB	01	13	1.00			FMPI BACKING PLATE 16217N	.110	.014	.124	50
0010	E				ZLG-ND-M6	1.00	MAGNAGLO INSP SMALL OBJECT			.09138		.103	
0020	E				RWB-CV-D1	.10	VAPOR CL (DEGR)HOOK/BASKET	/DEGR 10 EA WITH L HOOK		.08709		.009	
0030	E				RJP-PW-R1	1.00	REM RPL PAPWRK SIGN OFF DOC,			.01001		.011	
9000			DB	01	00	.01			LABOR STANDARD HISTORY	.000	.000	.000	0
0010									PRIOR HISTORY ON 494 FORM				
0020									09JAN85 2 YEAR REVIEW/NO TIME CHANGE				
0030									29MAY85 ADDED DEGREASE ELMT.AND CHANGED NDI ELMT.				
0031									OLD STD WAS .45)				
0032									29JAN86 REWROTE STD TO MATCH 958'S 16201N,16202N				
0033									16203N,16205N,16217N (OLD STD 1.24)				
0900									KERRY COOP MANEAA TECHN 73357				

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD WROP NR

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15068A B52 BRAKE 149016-9

RCC MNPNA

481-4-133

OPER TECH S S W F PF A/R REV

SUB T K WR A FA SUPPORT OCC <----- DESCRIPTION -----> BASE PFD STD A
 STEP D L K C DC ELEMENT FACT STORED SUPPLEMENTAL HOURS TIME HOURS DLY PCT C

NA205	S	E	DB	EA	2	J	89146	1.00	PERCENT ENGR 99.9	NDI ROTOR SEGMENT B-52	.43		.43		
0001			DB	01	00			.00		PART NUMBER/NSN	.000	.000	.000		0
0010								149305		1630003482771					
0020								65209R		N.S.L.					
0070			DB	01	13			1.00		FMPI ROTOR ASSY 16205N	.384	.050	.434		100
0010	E						ZLG-ND-M6	4.00	MAGNABLD INSP SMALL OBJECT	/4 EA ROTORS PER ASSY	.09138		.413		
0020	E						RMB-CV-D1	.10	VAPOR CL (DEGR)HOOK/BASKET	/DEGR 10 EACH WITH L HOOK	.08709		.009		
0030	E						RJP-PW-R1	1.00	REM RPL PAPERMRK SIGN OFF DOC,		.01001		.011		
9000			DB	01	00			.01		LABOR STANDARD HISTORY	.000	.000	.000		0
0010									PRIOR HISTORY ON 494 FORM						
0020									09JAN85 2 YEAR REVIEW/NO TIME CHANGE						
0030									29MAY85 ADDED DEGREASE ELMT. AND CHANGED NDI ELMT.						
0031									OLD STD WAS .45)						
0032									29JAN86 REWROTE STD TO MATCH 958'S 16201N,16202N						
0033									16203N,16205N,16217N <OLD STD 1.24>						
0900									KERRY COOP MANEAA TECHN 73357						

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NRCP NR

<---X---X--->

1274567590123456 ELSE PUT IN END

15068A 852 BRAKE 149016-9

OPER	TECH	S	S	W	F	PF	A/R	REV	OCC		DESCRIPTION	BASE	PTD	STD	A	
SUB	T	K	#R	A	FA	SUPPORT	FACT	STO	STO	STO	DESCRIPTION	HOURS	TIME	HOURS	DLY	PCT
STEP	D	L	K	C	DC	ELEMENT	FACT	STO	STO	STO	DESCRIPTION	HOURS	TIME	HOURS	DLY	PCT
NA203	S	E	DB	EA	2	J	89146	1.00	PERCENT	ENGR	99.9			.62		.62
0001			DB	01		00		.00				.000	.000	.000		0
										150428	1630005756750					
0030			DB	01		11		1.00			FMPI STATOR PLT	.280	.031	.311		50
										ZLG-ND-M5	3.00	.06113		.203		
										RWB-CV-D1	1.00	.08709		.096		
										RJP-PW-R1	1.00	.01001		.011		
										REM RPL PAPMRK SIGN OFF DOC,						
0060			DB	01		11		1.00			FMPI STATOR PLT	.280	.031	.311		50
										ZLG-ND-M5	3.00	.06113		.203		
										RWB-CV-D1	1.00	.08709		.096		
										RJP-PW-R1	1.00	.01001		.011		
										REM RPL PAPMRK SIGN OFF DOC,						
9000			DB	01		00		.01			LABOR STANDARD HISTORY	.000	.000	.000		0
											PRIOR HISTORY ON 494 FORM					
											09JAN85 2 YEAR REVIEW/NO TIME CHANGE					
											29MAY85 ADDED DEGREASE ELMNT.AND CHANGED NDI ELMT.					
											OLD STD WAS .45)					
											29JAN86 REWROTE STD TO MATCH 958'S 16201N,16202N					
											16203N,16205N,16217N <OLD STD 1.24>					
											KERRY COOP MANEAA TECHN 73357					

TO INTERROGATE LABCR STANDARDS, INPUT

RCC PRD NRQP NR

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1234567890123456 ELSE PUT IN END

15068A B-52 BRAKE

RCC MPMG

1630007776698

87177

OPER	TECH	S	S	W	F	PF	A/R	REV	OCC	DESCRIPTION	BASE	PFD	STD	A
SUB	T	K	#R	A	FA	SUPPORT	FACT	STO	DESCRIPTION	HOURS	TIME	HOURS	DLY	PCT
STEP	D	L	K	C	DC	ELEMENT	FACT	STO	DESCRIPTION	HOURS	TIME	HOURS	DLY	PCT
MS201	S	E	DH	EA	1	J	89146	1.00	PERCENT ENGR 99.9	EDM CARRIER B-52 BRAKE	.25		.25	
0001			DH	01		00		.00		PART NUMBER/NSM	.000	.000	.000	0
0010								152016	N.S.L.					
0070			DH	01		15		.70		REMOVE BRKN SCRM & TAP EDM	.317	.033	.255	100
0010	E					PLA-SJ-S3		.25	SET UP SMALL MEDIUM LATHE	PRORATE OVER 4 PARTS	.49962		.143	
0020	E					PLA-HP-C1		1.00	1ST PART IN-OUT SCROLL CHUCK		.01006		.011	
0030	E					KML-TD-ED		1.00		REMOVE SCREWS & TAPS	.17225		.198	
0040	E					RJP-PW-R1		1.00	REM RPL PAPERWK SIGN OFF DOC		.01001		.011	
9000			DH	01		00		.00		LABOR STANDARD HISTORY	.000	.000	.000	0
0010									24 APR 89 INITIAL INPUT MRPII					
0900									BOB ROSS MANEL-1 77126					

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

<---X---X--->

1234567890123456 ELSE PUT IN END

OPER	TECH	S	S	W	F	PF	A/R	REV														
SLB	T	K	#R	A	FA	SUPPORT	OCC		←	DESCRIPTION	→	BASE	PFD	STD						A		
STEP	D	L	K	C	DC	ELEMENT	FACT			STORED	SUPPLEMENTAL	HOURS	TIME	HOURS						DLY	PCT	C
MN202	S	E	JA	EA	1	J	89146	1.00		PERCENT ENGR 81.9		.92		.92								
0001			JA	01	00			.00			REMOVE RIVETS PRESS PLT B52 PART NUMBER/NSN	.000	.000	.000								0
										2600312	1630008691784											
0007			JA	01	00			.20			REMOVE BROKEN SET SCREWS	.833	.000	.167								18
											EDM SET SCREWS	.83300		.833								
0050			JA	01	00			1.00			REPAIR DAMAGED RIVET HOLES	.755	.000	.756								32
												.50518		.505								
0020								12.00			SPOT-FACE OR COUNTERBORE	.02004		.240								
0030								1.00			REM RPL PAPWRK SIGN OFF DOC	.01001		.010								
9000			JA	01	00			.00			LABOR STANDARD HISTORY	.000	.000	.000								0
0010											1 MAY 89 INITIAL INPUT MRPII											
0900											BOB ROSS, MANEL-1, 77126											

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

←X—X—→

1234567890123456 ELSE PUT IN END

OPER	TECH	S	S	W	F	PF	A/R	REV	DESCRIPTION		BASE	PFD	STD	A
SUB	T	K	#R	A	FA	SUPPORT	OCC	<----->	STORAGE	SUPPLEMENTAL	HOURS	TIME	HOURS	DLY PCT C
STEP	D	L	K	C	DC	ELEMENT	FACT							
MN204	E	N	JA	EA	1	J	B9146	.20	PERCENT ENGR	4.5	.27		.05	
0001			JA	01	00			.00			.000	.000	.000	0
0010									150560	1630005470116				
0007			JA	01	25			1.00		REMOVE RIVETS	.221	.055	.276	100
0010	N							1.00		SET UP MACHINE OR TOOLS	.05000		.062	
0020	N							12.00		DRILL OFF RIVETS HEADS	.00800		.120	
0030	N							12.00		PUNCH OUT RIVETS	.00400		.060	
0040	N							1.00		LOAD UNLOAD HANDLE PART	.01700		.021	
0050	E					RJP-PW-R1		1.00	REM RPL PAPWRK SIGN OFF DOC		.01001		.012	
9000			JA	01	00			.00		LABOR STANDARD HISTORY	.000	.000	.000	0
0010										1 MAY 89 INITIAL INPUT MRPII				
0900										BCB ROSS, MANEL-1, 77126				

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NRCP NR
 <---X---X--->
 1234567890123456 ELSE PUT IN END

15068A B52 BRAKE 149016-9

OPER	TECH	S	S	W	F	PF	A/R	REV	SUB	T	K	NR	A	FA	SUPPORT	OCC	DESCRIPTION	BASE	PFD	STD	A
STEP	D	L	K	C	DC	ELEMENT	FACT	STOR	DESCRIPTION	SUPPLEMENTAL	HOURS	TIME	HOURS	DLY	PCT	C					

MN201	T	N	JA	EA	1	J	B9146	.36	PERCENT ENGR 14.8	MACH CARRIER B-52 BRAKE	2.60		.93			
0001			JA	01	00			.00		PART NUMBER/NSN	.000	.000	.000			0
									152016	N.S.L.						
0080			JA	01	00			.05		REPAIR RETRN CUP SPRNG	1.875	.000	.094			4
0010	N							1.00		GET PART FOR BURG MILL	.05000		.050			
0020	E					BBM-WO-01	47.00	1.00	WALK/OBSTRUCTED PER PACE		.00017		.007			
0030	E					RJP-PW-R1	1.00	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.010			
0040	N							1.00		STUDY PAPER WORK	.20000		.200			
0050	N							1.00		GET TOOLS & FIXTURE	.08300		.083			
0060	E					BBM-WO-01	65.00	1.00	WALK/OBSTRUCTED PER PACE		.00017		.011			
0070	N							1.00		SET UP FIXTURE	.10800		.108			
0080	N							1.00		SET UP TOOLS IN MACH	.15000		.150			
0090	N							1.00		SET PART IN FIXTURE	.03800		.038			
0100	N							1.00		SET TOOL DEPTHS	.15000		.150			
0110	N							1.00		DIAL INDICATE 2 AXIS	.15000		.150			
0120	N							12.00		BORE 12 HOLES	.05000		.600			
0130	E					RML-CL-T1	1.00	1.00	CLEAN CHIPS FROM TABLE		.03991		.039			
0140	E					RWB-CP-02	1.00	1.00	CLEAN LARGE MAGNESIUM PARTS		.06211		.062			
0150	N							1.00		REMOVE PART FROM FIX	.02500		.025			
0160	N							1.00		DEBURR PART	.16700		.167			
0170	E					RJP-PW-R1	1.00	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.010			
0180	E					RJP-PW-F1	1.00	1.00	SIGN OFF WORK CONTROL DOC		.00601		.006			
0190	E					BBM-WO-01	41.00	1.00	WALK/OBSTRUCTED PER PACE		.00017		.006			
0900									R. WHEELWRIGHT /MANEAB							
0090			JA	01	00			1.00		BORE & TAP CAVITIES	2.512	.000	2.513			96
0010	E					RJP-PW-R1	1.00	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.010			
0020	E					RJP-IP-A1	1.00	1.00	GET INST & CHK PRINTS & TEMP		.22455		.224			
0030	N							1.00		GET PART	.05000		.050			
0040	E					BBM-WO-01	45.00	1.00	WALK/OBSTRUCTED PER PACE		.00017		.007			
0050	N							1.00		GET TOOLS & FIXTURE	.10800		.108			
0060	E					BBM-WO-01	64.00	1.00	WALK/OBSTRUCTED PER PACE		.00017		.010			
0070	N							1.00		SET UP FIXTURE ON MACH	.10000		.100			
0080	N							1.00		SET TOOLS IN MACHINE	.16700		.167			
0090	N							1.00		SET TOOL DEPTHS	.16700		.167			
0100	N							1.00		SET PART IN FIXTURE	.05000		.050			
0110	N							1.00		DIAL INDICATE 2 AXIS	.08300		.083			
0120	N							12.00		BORE 12 PISTON CAVITY	.05000		.600			
0130	N							12.00		TAP 12 PISTON CAVITY	.05000		.600			
0140	E					RML-CL-T1	1.00	1.00	CLEAN CHIPS FROM TABLE		.03991		.039			
0150	E					RWB-CP-02	1.00	1.00			.06211		.062			
0160	N							1.00		REMOVE PART FROM FIXT	.03300		.033			
0170	E					BBM-WO-01	12.00	1.00	WALK/OBSTRUCTED PER PACE		.00017		.002			
0180	N							1.00		DEBURR PART	.17500		.175			
0190	E					RJP-PW-F1	1.00	1.00	SIGN OFF WORK CONTROL DOC		.00601		.006			
0200	E					RJP-PW-R1	1.00	1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.010			
0210	E					BBM-WO-01	40.00	1.00	WALK/OBSTRUCTED PER PACE		.00017		.006			
9000			JA	01	00			.00		LABOR STANDARD HISTORY	.000	.000	.000			0
0010									24 APR 89 INITIAL INPUT MRPII							
0900									BOB ROSS, MANEL-1, 77126							

15068A B52 BRAKE 149016-9

RCC MPMN

481-4-133

OPER TECH S S W F PF A/R REV

SUB T K NR A FA SUPPORT OCC <----- DESCRIPTION -----> BASE PFD STD A
 STEP D L K C DC ELEMENT FACT STORED SUPPLEMENTAL HOURS TIME HOURS DLY PCT C

STEP	D	L	K	C	DC	ELEMENT	FACT	STORED	SUPPLEMENTAL	DESCRIPTION	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT C
MN203	E	N	JA	EA	1	J 89153	.05	PERCENT ENGR	1.9	REMOVE RIVETS STATOR B-52	1.90		.09	
0001			JA	01	00		.00			PART NUMBER/MSN	.000	.000	.000	0
			0010					150560		1630005470116				
0006			JA	01	25		3.00			REMOVE RIVETS	.509	.382	1.909	100
			0010	N			1.00			SET UP MACHINE OR TOOLS	.05000		.062	
			0020	N			36.00			DRILL OFF RIVETS HEADS	.00800		.360	
			0030	N			36.00			PUNCH OUT RIVETS	.00400		.180	
			0040	N			1.00			LOAD UNLOAD HANDLE PART	.01700		.021	
			0050	E		RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC			.01001		.012	
9000			JA	01	00		.00			LABOR STANDARD HISTORY	.000	.000	.000	0
			0010					1 MAY 89 INITIAL INPUT MRPII						
			0900					BOB ROSS, MANEL-1, 77126						

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NRCP NR

<---X---X--->

1234567890123456 ELSE PUT IN END

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN ROTOR SEGMENT ASSY	

15. DISPATCH STATION	16. PERFORMING RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	970 *REQD*	QIL DIP *C/P MOVE		001 MNP GP 002 08 003 MI02	
	110 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 *C/P MOVE		001 MNP GP 002 08 003 MI02	
	11A *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNP GP 002 08 003 MI02	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16205N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1958-0-464-103

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER				8. TECH DATA				9. ITEM SERIAL NO.	
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN ROTOR SEGMENT ASSY						
15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
	001	149305 65209R							
		DISASSEMBLE *C/P MOVE*						001 MNP GW 002 02 003 B104	
	REQD								
		ROTD BLAST CLEAN *C/P MOVE*						001 MNP GW 002 03 003 RB07	
	REQD								
								001 MNP NA 002 05 003 MS03	
	REQD								
	040	REMOVE ROTOR SEGMENT QUANTITY REMOVED _____ *C/P MOVE						001 MNP GP 002 08 003 RR03	
		INSTALL SEGMENTS *C/P MOVE						001 MNP GP 002 08 003 RR03	
69		MODIFY SEGMENT AND REIDENTIFY WITH R FOLLOWING PART NUMBER *C/P MOVE						001 MNP RA 002 01 003 DR02	
BA		GRIND MIN - .350 90% OF SEGMENT AREA .050 R ON ENDS OF SEGMENTS *C/P MOVE						001 MNP RE 002 03 003 GR01	
								001 MNP NA 002 05 003 MS03	
	REQD					M			
		PRE-FINAL INSPECTION *C/P MOVE*						001 MNP GP 002 08 003 PF01	
	REQD								
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/SN			
DISPATCH	FUNCTIONAL CODE	A				16205R			
		B							
		C							
		D							

* U.S. GOVERNMENT PRINTING OFFICE: 1969-56-113

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC ANPGW	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA 4B-1-32 4B1-4-133	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES B52	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN ROTOR SEGMENT ASSY	15068A
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18. DISPATCH STATION	16. PERFORM RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P7N 149305 65209R		NSN C7N 1630003482771 15068A NSL			
		GOVERNING DIRECTIVES: AFMCR 66-51 MANOI 66-3 FMPI I.A.W. MIL-STD-1949 & P/D N01561			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED IN BLOCK 8 OF THIS AFMCR FORM 958. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP.			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/EN	
DISPATCH	FUNCTIONAL CODE	A	C	205N	
		B	D		

U.S. GOVERNMENT PRINTING OFFICE: 1980-468-148

WORK CONTROL DOCUMENT (MEDS)

DATE 89040

PAGE 3 OF 3 PAGES

3. JOB ORDER NO.	7. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
----------------	--------------	--------------------

10. MODEL-DESIGN-SERIES	11. STCC# NUMBER	12. OPTIONAL
-------------------------	------------------	--------------

13. SERIAL NUMBER	14. NOUN BACKING PLATE
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15. DISPATCH STATION	16. PERFORM RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[REDACTED]	050 *REQD*	ASSEMBLE PAIS *C/P MOVE*	M	001 MNFGP 002 08 003 RR03	
[REDACTED]	060 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNFGP 002 08 003 RR03	
[REDACTED]	070 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNFGP 002 08 003 RR03	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16204N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1988-448-12

16219N WORK CONTROL DOCUMENT (MEDS)

1 DATE 88266

1 PAGE OF 1 PAGES

2. JOB ORDER NO 15068A	3. QUANTITY	4. PRODUCTION SEC/RCC MNP GW	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER 149016-9	8. TECH DATA 4B-1-32 4B1-4-133	9. ITEM SERIAL NO.
----------------------------	--------------------------------------	--------------------

10. MODEL-DESIGN-SERIES B-52	11. STOCK NUMBER 1630007776698	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN BRAKE ASSY	

18. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		GOVERNING DIRECTIVES: AFLOR 66-51 MANOI 66-3 ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		*****"W A R N I N G"***** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			
	001	149016-9			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16219N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1988-046-123

16219 WORK CONTROL DOCUMENT (MEDS)

1 DATE 88266

PAGE 2 OF 2 PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
----------------	--------------	--------------------

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
-------------------------	------------------	--------------

13. SERIAL NUMBER	14. NOUN BRAKE ASSY
-------------------	------------------------

15. DISPATCH STATION	16. PERP RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	010 *REQD*	*MATCH-UP* ROUTED COMPONENTS NEW/SERVICEABLE REWORK NO REWORK		001 MNP GP 002 08 003 MU08	
		CARRIER ASSY 16201N PRESSURE PLATE 16202N			
		STATOR PLATE 16203N BACKING PLATE 16204N			
		ROTOR SEGMENT ASSY 16205N			
	020 *REQD*	PRE-FINAL INSPECTION *C/P MOVE*		001 MNP GP 002 08 003 PF01	
	025 *REQD*	ASSEMBLY *C/P MOVE*		001 MNP GP 002 08 003 BA06	
	030 *REQD*	PRESSURE TEST *C/P MOVE*		001 MNP GP 002 08 003 BT07	
	040 *REQD*	INSTALL DECALS *C/P MOVE*		001 MNP GP 002 08 003 BT07	
	050 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNP GP 002 08 003 BT07	
	060 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNP GP 002 08 003 BT07	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN
DISPATCH	FUNCTIONAL CODE	A	C	16219N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1980-046-123

16201N WORK CONTROL DOCUMENT (MEDS)

DATE 88162

PAGE 1 OF 1 PAGES

FI

2. JOB ORDER NO. 15068 183A	3. QUANTITY 1E.	4. PRODUCTION SEC/RCC MNP GW	5. DATE SCHED JUN 22 1988	6. DATE COMPLETED 01 SEP 1988
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7. PART NUMBER 149010-9	8. TECH DATA 4B-1-32 4B1-4-133	9. ITEM SERIAL NO. B13743
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10. MODEL-DESIGN-SERIES B-52 BRAKE	11. STOCK NUMBER 1630007776698	12. OPTIONAL 82463102
13. SERIAL NUMBER	14. NOUN BRAKE P52	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		<p>***** UNIT COST: \$4274.50 *****</p> <p>GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 FPI IAW MIL-STD-6866 DOW IAW MIL-M-3171</p> <p>*****MAGNESIUM*****</p>			
		<p>ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.</p> <p>*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.</p>			
		<p>WARNING</p> <p>MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.</p>			
		<p>*REQD* (MANDATORY REQUIREMENT) SERVES SAME PURPOSE AS DELTA STAMP IN BLOCK 16.</p>			
34D	001	DISASSEMBLY			
	REQD	*C/P MOVE			








JUN 22 1988

21. FINAL DESTINATION DISPATCH	21. FINAL DESTINATION FUNCTIONAL CODE	22. COORDINATION/INITIATING RCC SIGNATURE/DATE A	22. COORDINATION/INITIATING RCC SIGNATURE/DATE C	23. DOCUMENT/SN 16201N
		B	D	

16201N WORK CONTROL DOCUMENT (MEDS)

DATE 88162

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2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER			8. TECH DATA			9. ITEM SERIAL NO.			
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN BRAKE B52						
15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. DATE	20. TIME	
34C	003 *REQD*	CLEAN AS REQ'D *C/P MOVE					JUN 1968		
6E	005	EDM BROKEN SCREWS & TAPS *C/P MOVE*							
34	010 *REQD*	FPI *C/P MOVE					27 JUN		
34	020 *REQD*	NICK AND BURR *C/P MOVE					27 JUN 1968		
34	030 *REQD*	E AND I INSPECT *C/P MOVE					JUN 27 1968		
25	040	WELD INLET PORT *C/P MOVE							
25	050 	WELD CROSS OVER PORT *C/P MOVE					28 JUL 1968		
25	060	WELD BLEEDER PORT *C/P MOVE					28 JUL 1968		
67	061	REMOVE BROKEN SET SCREWS *C/P MOVE							
67	062	SPRING RECESS REPAIR *C/P MOVE							

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN	
DISPATCH	FUNCTIONAL CODE	A	C	16201N	
		B	D		

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETE	
7. PART NUMBER				8. TECH DATA				9. ITEM SERIAL NO.	
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN BRAKE B52						
18. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
67	064	OVERSIZE PISTON CAVITIES SEAL AREA 1.762/1.760 *C/P MOVE				70123	M		
69	065	ANCHORE NUT SCREW HOLE REPAIR CHECK OR REPAIR AS REQUIRED *C/P MOVE				70963			
69	070	DRILL AND TAP INLET PORT *C/P MOVE					M		
69	080	DRILL AND TAP BLEEDER PORT *C/P MOVE					M		
69	120	MCUNTING BOLT HOLE BUSHING REPAIR .876/.875 *C/P MOVE					M		
69	125	REAM UNDERSIZE HOLES TO .776/.756 *C/P MOVE							
69	130	HELICOIL INLET PORT *C/P MOVE					M		
69	140	HELICOIL BLEEDER PORT *C/P MOVE					M		
69	150	HELICOIL RETURN SPRING BRACKET SCREW HOLES *REQD* CHECK OR REPAIR AS REQUIRED *C/P MOVE							
34Z	151	DOW #7 TREATMENT *C/P MOVE *REQD*							

70123
7-27-88
70963
3-3-88
33
71164
22 AUG 1988

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN	
DISPATCH	FUNCTIONAL CODE	A	C	16201N	
		B	D		

16201N WORK CONTROL DOCUMENT (MEDS)

DATE 88162

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2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN BRAKE B52
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15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. P	20. Q
69	152	DRILL CROSSOVER PORT AS MARKED *C/P MOVE			
34	153	STRIP *C/P MOVE			
25	155	WELD CROSS OVER PORT AS MARKED *C/P MOVE			
34Z	160	DOW #7 TREATMENT			
13	170 *REQD*	IMPREGNATION *C/P MOVE			
69	175	INSTALL MOUNTING BOLT HOLE PUSHING *C/P MOVE			
13	180 *REQD*	OK TO ASSEMBLE *C/P MOVE			
13	190 *REQD*	MASK, PRIME, AND PAINT *C/P MOVE			
13	200 *REQD*	SERVICABLE PART ISSUE *C/P MOVE			
13	210 *REQD*	ASSEMBLE *C/P MOVE			

71104 71164
28 AUG 1988

71104 71164
28 AUG 1988

28 AUG 1988

70456

70773

AUG 28 1988

70825

70825

29 AUG 1988

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

16201N WORK CONTROL DOCUMENT (MEDS)

DATE

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PAGE OF PAGES

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN BRAKE B52
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15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "O"
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13	220 *REQD*	PRESSURE TEST *C/P MOVE 01 SEP 1968	70817	70817	
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13	240 *REQD*	DECALS *C/P MOVE 01 SEP 1968	70817		
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13	245 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 01 SEP 1968	70817	70817	
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13	260 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE 01 SEP 1968	70817		
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		COORDINATED BY: PLANNING: FRANK RIGBY WK MEASURE: DOUGLAS JENSEN SCHEDULING: LOU ANN WALLACE	70817	70817	
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		PRODUCTION: ROGER MURRAY QUALITY: ED OVERDIEK			
--	--	--	--	--	--

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

149016-9

RCC MNPNA

481-4-133

OPER TECH S S W F PF A/R REV

SUB	T	K	NR	A	FA	SUPPORT	OCC	←	DESCRIPTION	→	BASE	PFD	STD	A
STEP	D	L	K	C	DC	ELEMENT	FACT	STORED	SUPPLEMENTAL	HOURS	TIME	HOURS	DLY	PCT C

XNPNA	S	X	DB	EA	2	J	B9146	1.00	PERCENT ENGR 99.9	NDI BRAKE B-52	.14		.14	
2000			DB	01		00		.00	PART NUMBER/NSN		.000	.000	.000	0
0010									WCD ROUTED PARTS REQUIRING FPI					
0020									152016 N.S.L.					
2001			DB	01		11		1.00	FPI 1ST TIME		.131	.014	.146	.8 100
0030	E					ZLG-ND-Z2		1.00	ZYGLO INSP MED PART BLD 507		.13177		.146	
9000			DB	01		00		.01	LABOR STANDARD HISTORY		.000	.000	.000	0
0010									PRIOR HISTORY ON 494 FORM					
0020									09JAN85 2 YEAR REVIEW/NO TIME CHANGE					
0030									29MAY85 ADDED DEGREASE ELMT.AND CHANGED NDI ELMT.					
0031									OLD STD WAS .45)					
0032									29JAN86 REWROTE STD TO MATCH 958'S 16201N,16202N					
0033									16203N,16205N,16217N <OLD STD 1.24>					
0900									KERRY COOP MANEAA TECHN 73357					

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NRCP NR

<---X---X--->

1234567890123456 ELSE PUT IN END

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN BACKING PLATE
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15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[REDACTED]	[REDACTED]	DISASSEMBLY *C/P MOVE*		001 MNP GW 002 02 003 BD04	
	REQU				
67	007	REMOVE RIVETS *C/P MOVE*		001 MNP MN 002 02 003 MV29	
	REQU				
[REDACTED]	[REDACTED]	ROTO BLAST CLEAN *C/P MOVE*		001 MNP GW 002 03 003 RB07	
	REQU				
[REDACTED]	[REDACTED]	EMI *C/P MOVE*		001 MNP GW 002 04 003 EI03	
	REQU				
[REDACTED]	[REDACTED]	[REDACTED]	M	001 MNP NA 002 05 003 MS03	
	REQU				
[REDACTED]	[REDACTED]	[REDACTED] *C/P MOVE		001 MNP WW 002 03 003 BK04	
	REQU				
69	027	REAM BRAKE LINING HOLES .970/.976 *C/P MOVE*		001 MNP RA 002 01 003 DR02	
	REQU				
[REDACTED]	[REDACTED]	[REDACTED] *C/P MOVE	M	001 MNP NA 002 05 003 MS03	
	REQU				
[REDACTED]	035	PRE-FINAL INSPECTION *C/P MOVE		001 MNP GP 002 08 003 PF01	
	REQU				
[REDACTED]	040	PAINT *C/P MOVE		001 MNP GP 002 09 003 BS02	
	REQU				

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16204N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1989-548-123

2. JOB ORDER NO. 15068A	3. QUANTITY	4. PRODUCTION SEC/RCC MNP GW	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER 150560	8. TECH DATA 4B1-4-133 4B-1-32	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES B52	11. STOCK NUMBER 1630005470116	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN BACKING PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		***** UNIT COST: \$83.00 ***** GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3			
		FMPI IAW MIL-STD-1949 P/O N01561			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP			
	001	150560			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN
DISPATCH	FUNCTIONAL CODE	A	C	16204N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1980-048-103

16203N WORK CONTROL DOCUMENT (MEDS)

DATE 89040

PAGE 3 OF 3 PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN STATOR PLATE
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15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	050 *REQD*	ASSEMBLE *C/P MOVE		001 MNP GP 002 08 003 RR03	
	060 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 *C/P MOVE		001 MNP GP 002 08 003 RR03	
	070 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNP GP 002 08 003 RR03	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN	
DISPATCH	FUNCTIONAL CODE	A	C	16203N	
		B	D		

U.S. GOVERNMENT PRINTING OFFICE: 1970 O - 285-901

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER				8. TECH DATA				9. ITEM SERIAL NO.	
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN STATOR PLATE						
18. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
		DISASSEMBLE-CHECK KEYWAYS *C/P MOVE					001 MNP GW		
	REQD						002 02		
							003 BD04		
67	006	REMOVE RIVETS *C/P MOVE					001 MNP MN		
	REQD						002 02		
							003 MV29		
		ROTO BLAST CLEAN *C/P MOVE					001 MNP GW		
	REQD						002 03		
							003 RB07		
		E AND I DRIVE SLEEVE SLOT .743 INCH *C/P MOVE					001 MNP GW		
	REQD						002 04		
							003 EI03		
							001 MNP NA		
	REQD						002 05		
							003 MS03		
		*C/P MOVE					001 MNP JW		
	REQD						002 03		
							003 BK04		
69	027	REAM BRAKE LINING HOLES .970/.976 *C/P MOVE					001 MNP RA		
	REQD						002 01		
							003 DR02		
		*C/P MOVE				M	001 MNP NA		
	REQD						002 05		
							003 MS03		
	035	PRE-FINAL INSPECTION *C/P MOVE					001 MNP GP		
	REQD						002 08		
							003 PF01		
	040	PAINT *C/P MOVE					001 MNP GP		
	REQD						002 09		
							003 BS02		

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN	
DISPATCH	FUNCTIONAL CODE	A	C	16203N	
		B	D		

* U.S. GOVERNMENT PRINTING OFFICE: 1969-046-103

16203N WORK CONTROL DOCUMENT (MEDS)

1 DATE 89040

PAGE 1 OF 1 PAGES

2. JOB ORDER NO. 15068A	3. QUANTITY	4. PRODUCTION SEC/RCC MNPBW	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER 150428	8. TECH DATA 4B1-4-133 4E-1-32	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES B-52	11. STOCK NUMBER 1630005756750	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN STATOR PLATE	15. <i>15068A</i>
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15. DISPATCH STATION	16. PERFORM RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "C"
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3			
		FMPI IAW MIL-STD-1949 P/O NO1561 *****S T E E L*****			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED IN BLOCK 8 OF THIS AFLO FORM 958. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		WARNING			
		MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP			
	001	150428			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN
DISPATCH	FUNCTIONAL CODE	A	C	16203N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1989-06-103

16202N WORK CONTROL DOCUMENT (MEDS)

89040

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN PRESSURE PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[REDACTED]	040 *REQD*	PAINT *C/P MOVE*		001 MN/ GP 002 09 003 BS02	
[REDACTED]	050 *REQD*	ASSEMBLE; USE FASTENER P/N 148619 TO AID IN SECURING RIVETS *C/P MOVE*		001 MN/ GP 002 08 003 RR03	
[REDACTED]	060 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 *C/P MOVE		001 MN/ GP 002 08 003 RR03	
[REDACTED]	070 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MN/ GP 002 08 003 RR03	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16202N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1989-000-188

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER			8. TECH DATA				9. ITEM SERIAL NO.		
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN PRESSURE PLATE						
15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
		ASSEMBLY *C/P MOVE*					001 MNP GW		
	REQD						002 02		
		REMOVE RIVETS *C/P MOVE*					001 MNP MN		
	REQD						002 02		
		ROTO BLAST CLEAN *C/P MOVE*					001 MNP GW		
	REQD						002 03	003 RB04	
		E & I DRIVE SLEEVE SLOT .743 INCH *C/P MOVE*					001 MNP GW		
	REQD						002 04	003 EI03	
							001 MNP NA		
	REQD					M	002 05	003 MS03	
							001 MNP WW		
	REQD						002 03	003 BK04	
67	027	REPAIR DAMAGED RIVET HOLES IAW FORM 252 & T.O. PAGE 2-16 PARA Q 1 A-B-C *C/P MOVE*					001 MNP MN		
							002 02	003 MV29	
69	028	REAM FASTENER HOLES .970/.976 NOT TO EXCEED .070/.080 IN DEPTH *C/P MOVE*					001 MNP RA		
	REQD						002 01	003 DR02	
							001 MNP NA		
	REQD					M	002 05	003 MS03	
	035	PRE-FINAL INSPECTION *C/P MOVE*					001 MNP GP		
	REQD						002 08	003 PF01	
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/SN			
DISPATCH	FUNCTIONAL CODE	A	C		16202N				
		B	D						

U.S. GOVERNMENT PRINTING OFFICE: 1980-048-100

WORK CENTER DOCUMENT (MEDS)

DATE 89040

PAGE 1 OF 1 PAGES

2. JOB ORDER NO. 36192A	3. QUANTITY	4. PRODUCTION SEC/RCC MNP GW	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER 2600312	8. TECH DATA 4B1-4-133 4B-1-32	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES B52	11. STOCK NUMBER 1630008691784	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN PRESSURE PLATE	36192A
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15. DISPATCH STATION	16. PERFORM RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		***** UNIT COST: \$83.00 ***** GOVERNING DIRECTIVES: AFLCR 66-51 MANDI 66-3			
		FMPI IAW MIL-STD-1949 P/O NO1561			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP			
	001	2600312			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16202N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1980-540-103

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN CARRIER ASSY
-------------------	--------------------------

15. DISPATCH	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[REDACTED]	180 *REQD*	PRE-FINAL INSPECTION *C/P MOVE*		001 MNR GP 002 08 003 PF01	
[REDACTED]	190 *REQD*	MASK, PRIME, AND PAINT *C/P MOVE*		001 MNR GP 002 09 003 BS02	
[REDACTED]	245 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNR GP 002 09 003 BS02	
[REDACTED]	260 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNR GP 002 09 003 BS02	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1988-648-183

16201 WORK CONTROL DOCUMENT (MEDS)

PAGE 001 OF 002

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER			8. TECH DATA				9. ITEM SERIAL NO.		
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN CARRIER ASSY						
15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
		[REDACTED] *C/P MOVE*							
	REQUI								
69	130 .01	HELICOIL INLET PORT		*C/P MOVE*				001 MNPRA 002 01 003 BE01	
69	140 .02	HELICOIL BLEEDER PORT		*C/P MOVE*				001 MNPRA 002 01 003 BE01	
69	150 *REQUI*	HELICOIL RETURN SPRING BRACKET SCREW HOLES CHECK OR REPAIR AS REQUIRED		*C/P MOVE*				001 MNPRA 002 01 003 BE01	
69	152 .03	DRILL CROSSOVER PORT AS MARKED		*C/P MOVE*				001 MNPRA 002 01 003 BE01	
	.02	STRIP MAGNESIUM CLEAN		*C/P MOVE*				001 MNPFW 002 03 003 MC04	
	.02	[REDACTED] OVER PORT AS MARKED		*C/P MOVE*				001 MNPWW 002 04 003 WT03	
	.03	[REDACTED] ROW # 7		*C/P MOVE*					
	170 *REQUI*	IMPREGNATION		*C/P MOVE*				001 MNPWP 002 08 003 MI02	
	.06	54A111021		*C/P MOVE*				001 MNPRA 002 01 003 BE01	
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/SN			
DISPATCH	FUNCTIONAL CODE	A	C					16201N	
		B	D						

U.S. GOVERNMENT PRINTING OFFICE: 1965-54-118

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
----------------	--------------	--------------------

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN CARRIER ASSY	

15. DISPATCH STATION	16. PERFORM RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	.08	[REDACTED] *C/P MOVE*		001 MNPWW 002 04 003 WT03	
67	061 .12	BROKEN SET SCREWS AND TAPS EDM *C/P MOVE*		001 MNP MG 002 02 003 ME10	
67	062 .07	SPRING RECESS REPAIR *C/P MOVE*		001 MNP MN 002 02 003 MH27	
67	064 .32	OVERSIZE PISTON CAVITIES SEAL AREA 1.762/1.760 *C/P MOVE*		001 MNP MN 002 02 003 MH29	
69	065 .86	ANCHORE NUT SCREW HOLE REPAIR CHECK OR REPAIR AS REQUIRED *C/P MOVE*	.56 .48	001 MNP RA 002 01 003 BE01	
69	070 .05	DRILL AND TAP INLET PORT 3/4 = 16 *C/P MOVE*	.56 .486	001 MNP RA 002 01 003 DR02	
69	080 .03	DRILL AND TAP BLEEDER PORT 3/8 = 24 *C/P MOVE*	.56 .486	001 MNP RA 002 01 003 DR02	
69	120 .57	MOUNTING BOLT HOLE BUSHING REPAIR .876/.875 *C/P MOVE*		001 MNP RA 002 01 003 DR02	
		[REDACTED] LOW #7 TREATMENT *C/P MOVE*			
	REQD				
69	125 .01	[REDACTED] *C/P MOVE*		001 MNP RA 002 01 003 DR02	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1980-046-123

16201N WORK CONTROL DOCUMENT (MDS)

PAGE 07 PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
----------------	--------------	--------------------

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
-------------------------	------------------	--------------

13. SERIAL NUMBER	14. NOUN CARRIER ASSY
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18. DISPATCH STATION	19. PERP RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	001	152016			
	REQD	DISASSEMBLE		001 MNP GW	
				002 02	
				003 BI04	
	REQD	CHEM CLEAN		001 MNP GW	
				002 03	
				003 AC02	
	REQD	BLAST CLEAN		001 MNP GW	
				002 03	
				003 BL07	
	REQD	MAGNESIUM CLEAN		001 MNP GW	
				002 03	
				003 MC04	
	REQD			001 MNP NA	
			M	002 05	
				003 ZY05	
	REQD	NICK AND BURR		001 MNP GW	
				002 04	
				003 NB04	
	REQD	E AND I INSPECT		001 MNP GW	
				002 04	
				003 EI02	
	REQD			001 MNP GW	
	.04			002 04	
				003 WT03	
	REQD			001 MNP GW	
	.12			002 04	
				003 WT03	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/EN
DISPATCH	FUNCTIONAL CODE	A	C	16201N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1988-04-10

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC MNP GW		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER			8. TECH DATA 4B-1-32 4B1-4-133				9. ITEM SERIAL NO.		
10. MODEL-DESIGN-SERIES B-52			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN CARRIER ASSY			15068A			
15. DISPATCH STATION P7N	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED NSN C/N							
149016-9		1630000776898 15068A B R K				A R R I E R A Y	A S S Y		
***** UNIT COST: \$4274.50 *****									
GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3									
FPI IAW MIL-STD-6866									
DOW IAW MIL-M-3171									
*****MAGNESIUM*****									
ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.									
*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.									
WARNING									
MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.									
REQU (MANDATORY REQUIREMENT) SERVES SAME PURPOSE AS DELTA STAMP IN BLOCK 16.									
21. FINAL DESTINATION			22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/SN		
DISPATCH	FUNCTIONAL CODE	A			C	16201N			
		B			D				

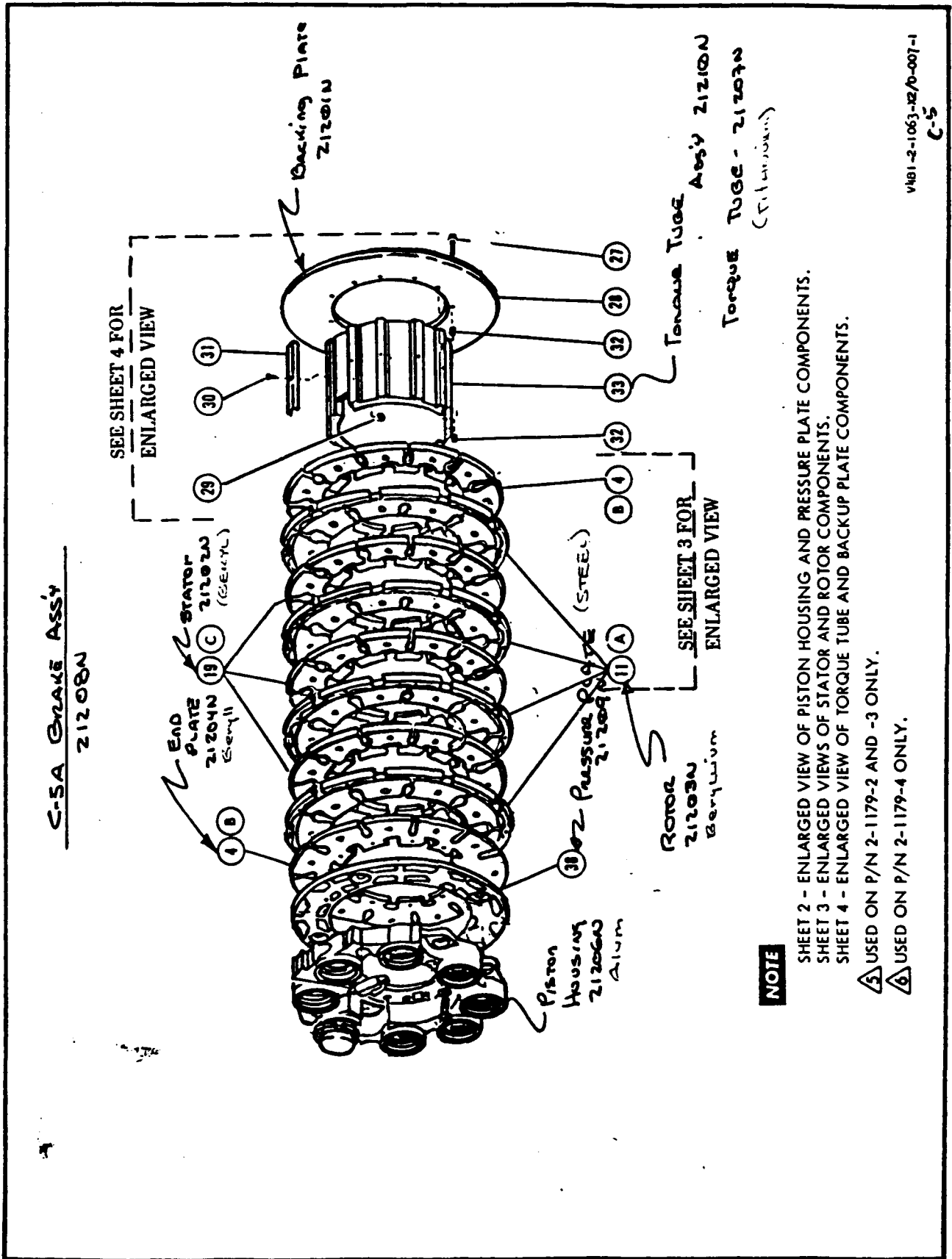
U.S. GOVERNMENT PRINTING OFFICE: 1985-548-182

CONTROL NUMBER LIST

PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
PARK ANDE	14084A	-6	LGM 30	T.E. ACTUATOR	1450-00-089-6952AH	25-62100-1	3503-11-25-13	14
MART SHEL	14443A		F-4	TIME RELEASE MECH	1680-00-702-9382LS	M8EU1610H5	1345-37-3	4
MART SHEL	14557A		F-4	FUEL PYLON ASSY	1560-00-910-9099BF	26-370-4715	6J14-2-10-3	10
MART SHEL	14703A		F-4	DROGUE GUN	1377-00-483-9072	M8EU34203	1345-37-3	2
MART SHEL	14813A		F-4	I.B. L/H LAU 17 PYLON	1560-00-489-6617BF	32694581-121	16M6-1-103	25
MART SHEL	14814A		F-4	I.B. R/H LAU 17 PYLON	1560-00-489-6619BF	32694581-122	16M6-1-102	25
JENS COOP	14991A		F-111 MLG	STABILIZER ROD	3040-00-164-6783	12L9530-003	4A4-15-3	12
MART SHEL	14996A		F-4	EDM ADAPTER	1560-00-350-7820BF	536970150-301	16M16-7-3	14
JENS PRIC	15025A	-6-J	F-106 MLG	WHEEL	1630-00-782-8521	63J32425-5	4M1-7-1173	21
JENS RIGB	15053A	-6-J	C-130 MLG	BRAKE ASSY	1630-00-052-0403	9560402	4B1-2-133	30
JENS RIGB	15054A	-6-J	KC-135 MLG	BRAKE ASSY	M 1630-00-050-5242	2600300-2	4B1-4-263	26
JENS RIGB	15077A	-6-J	F-106 MLG	BRAKE ASSY	1630-00-650-8038	151806-1	4B1-4-223	30
JENS RIGB	15107A	-6-J	F-106 MLG	BRAKE ASSY	1630-00-650-8038	151806-1	4B1-4-223	30
JENS PRIC	15139A	-6-J	B-52 MLG	WHEEL	M 1630-00-900-9739	3-1192	4M1-7-1143	21
JENS PRIC	15143A	-6-J	KC-135 MLG	WHEEL	1630-00-609-6014	211A243R2	4M3-7-113	30
JENS RIGB	15161A	-6-J	C-141 MLG	BRAKE ASSY	M 1630-00-081-0015	9560730	4B1-2-373	26
JENS RIGB	15162A	-6-J	KC-135 MLG	BRAKE ASSY	M 1630-00-269-2622	109499-4	4B1-4-263	28
JENS RIGB	15222A	-6-J	F-4C MLG	BRAKE HOUSING SUB ASSY.	1630-00-927-1825	10 OCT 88	4B1-2-1093	23
JENS RIGB	15229A	-6-J	T-33 MLG	BRAKE ASSY	1630-00-315-4832	9560726	4B1-2-293	24
JENS PRIC	15248A	-6-J	F-100 MLG	WHEEL	1630-00-900-0745	63J32425-9	4M1-7-1173	20
JENS PRIC	15279A	-J	F-5 MLG	WHEEL	1630-00-050-9531	219A43	4M1-0-33	30
JENS RIGB	15295A	-6-J	F-111 MLG	BRAKE ASSY	M 1630-00-082-7935	2-966-9	4B1-2-403	32
JENS PRIC	15302A	-J	F-111 MLG	WHEEL	1630-00-941-4191	2600335	4M3-7-1123	20
JENS RIGB	15327A	-6-J	C-130 MLG	BRAKE ASSY	1630-00-025-4794	9560605	4B1-2-1003	27
JENS RIGB	15335A	-J	C-141 MLG	BRAKE TORQUE TUBE	1630-00-567-0169	9560025	4B1-2-373	16
JENS PRIC	15348A	-6-J	F-111 MLG	WHEEL	1630-00-043-0965	3-1160-1	4M3-7-1203	20
JENS PRIC	15351A	-6-J	B-52 MLG	WHEEL	1630-00-967-6779	3-1133	4M1-7-1143	20
JENS PRIC	15359A	-6-J	KC-135 MLG	WHEEL	1630-00-013-9129	153245-4	4M1-7-263	20
JENS PRIC	15361A	-6-J	B-52 MLG	WHEEL	1630-00-054-2557	2600293-1	4M1-7-1193	30
JENS RIGB	15387A	-6-J	T30 MLG	BRAKE ASSY	1630-00-555-7523	2-727-3	4B1-2-173	27
RIGB RIGB	15438A	-J	C-131 MLG	BRAKE ASSY	1630-00-500-2057	9541104	4B1-2-423	10
RIGB RIGB	15460A	-6-J	KC-135 MLG	WHEEL	M 1630-00-492-7144	153245-5	4M1-7-263	20
DELE	15470A	-J	C-7A MLG	WHEEL	1630-00-125-7194	17 OCT 88	4M1-4-1023	20
JENS RIGB	15481A	-6-J	C-141 MLG	WHEEL	1630-00-453-4093	5000169	4M1-7-1123	20
JENS PRIC	15485A	-6-J	F-4 MLG	WHEEL	1630-00-446-3778	5000504	4M1-0-53	20
JENS RIGB	15490A	-J	F-106 MLG	BRAKE BACKING PLATE	1630-00-671-2040	151007	4B1-4-223	16
JENS PRIC	15510A	-J	T-33 MLG	WHEEL	1630-00-406-3998	5000563	4M1-7-1313	20
JENS RIGB	15519A	-6-J	FB-111 MLG	BRAKE STATOR PLATE	1630-00-113-2133	9536123	4B-2-493	14
JENS RIGB	15521A	-J	FB-111 MLG	BRAKE PRESSURE PLATE	1630-00-056-2073	9535542	4B1-2-493	19
JENS PRIC	15523A	-6-J	F-111 MLG	WHEEL	1630-00-157-6723	3-1156-0	4M1-7-1263	21
JENS PRIC	15526A	-6-J	B-52 MLG	WHEEL	1630-00-242-0942	2600773	4M1-7-1193	30
JENS RIGB	15531A	-J	F-106 MLG	BRAKE STATOR PLATE	1630-00-671-2039	151005	4B1-4-223	16
JENS RIGB	15536A	-J	F-111 MLG	BRAKE BACKING PLATE	1630-00-057-0991	329-15	4B1-2-403	19
JENS PRIC	15575A	-J	F-5 MLG	WHEEL	1630-00-139-0476	5001114-3	4M1-0-63	20
JENS RIGB	15576A	-J	F-5 MLG	BRAKE ASSY	1630-00-147-3054	5001111-1	4B1-2-1113	20
JENS RIGB	15583A	-J	FB-111 MLG	BRAKE ASSY	1630-00-032-9000	9560006	4B1-2-493	23

PROD NBR	RCC	OPER NBR	TYP STD	SK	FAC	STAND HOURS	OCC FAC	
	MNPGP	00010	E	YG	5	5.62	1.00	62
		CHK10	E	YG	5	.19	1.00	19
		F0050	E	3S	5	.52	1.00	52
		TF010	E	YG	5	.26	1.00	26
								59
	MNPGW	D0020	F	HR	5	1.64	1.00	64
		DOW07	N	KI	5	1.08	.05	5
		E1040	E	DI	5	.36	1.00	36
		WBC10	E	KI	5	1.90	1.00	90
								95
	MNPMG	XNPMG	X	JB	1	.20	1.00	20
								20
	MNPMN	B0020	N	JA	1	2.61	.36	93
		MN010	N	JA	1	.17	.07	1
		NC010	E	JA	1	.29	1.00	29
								23
	MNPNA	ND010	E	DB	2	1.18	1.00	18
								18
	MNPRA	A0010	E	JA	1	.73	.10	7
		M0010	N	JA	1	.12	.10	1
		M0026	E	JA	1	1.79	.50	89
		M0030	N	JA	1	.86	1.00	86
								83
	MNEPB	GR030	E	JA	3	1.82	.15	27
								27
	MNPRC	XNPRC	X	UP	B	.26	1.00	26
								26
	MNPWW	A0100	N	WL	B	2.13	.05	10
		A0200	N	WL	B	2.13	.05	10
		A0300	N	WL	B	2.13	.05	10
		WR010	N	WL	B	.33	1.00	3
		XNPWW	X	WF	A	1.38	1.00	38
								01

*



4B1-2-1063-22/0-007-1
C-5

NOTE
 SHEET 2 - ENLARGED VIEW OF PISTON HOUSING AND PRESSURE PLATE COMPONENTS.
 SHEET 3 - ENLARGED VIEWS OF STATOR AND ROTOR COMPONENTS.
 SHEET 4 - ENLARGED VIEW OF TORQUE TUBE AND BACKUP PLATE COMPONENTS.
 ⚠ USED ON P/N 2-1179-2 AND -3 ONLY.
 ⚠ USED ON P/N 2-1179-4 ONLY.

Figure 8. Brake, Multiple Disk, 16, 750 x 4 MLG (Sheet 1 of 4)

3 cylinders

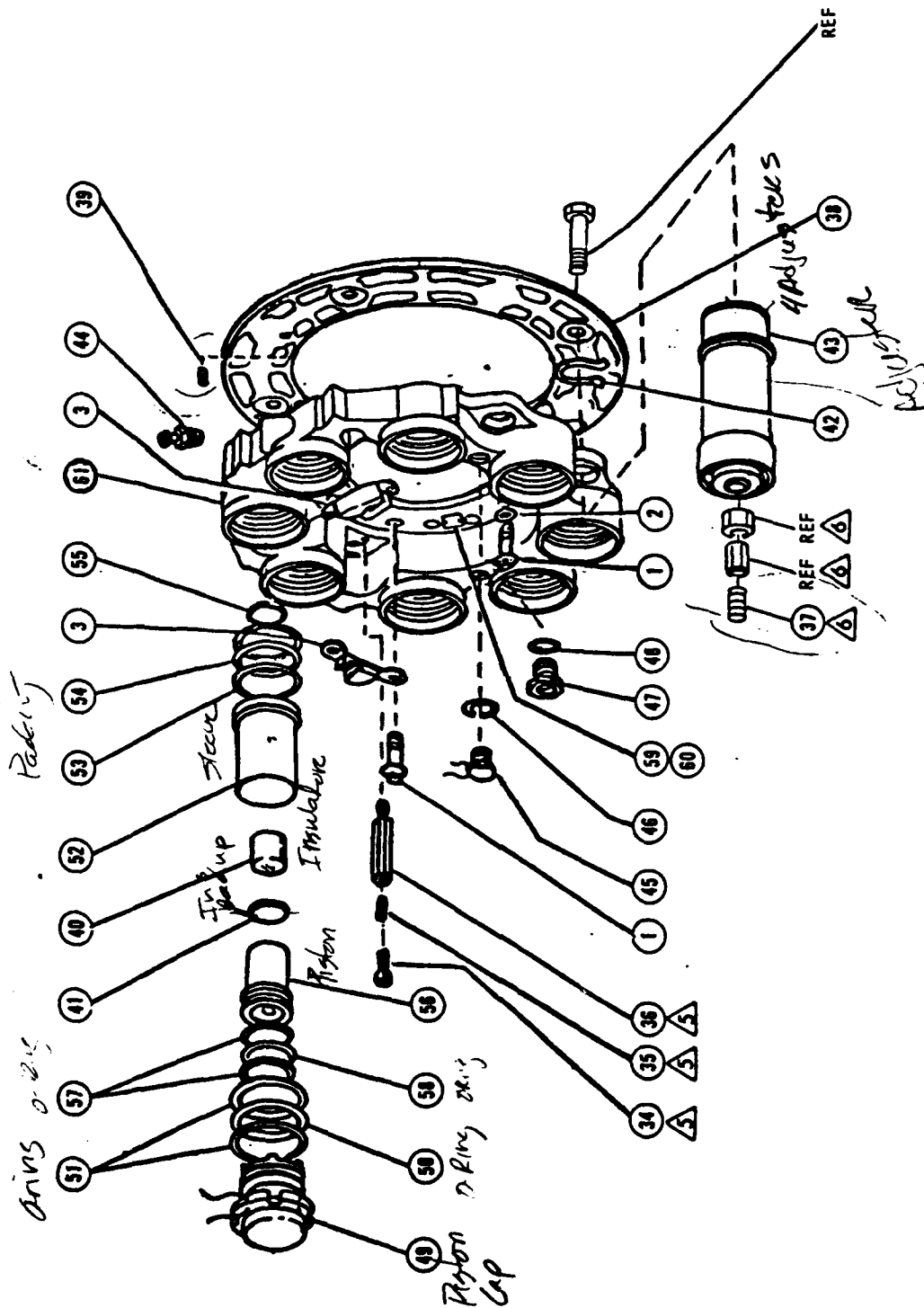


Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 2 of 4)

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS

04/21/89

A-E046B-MM1-DY-M45 PAGE 0001

15698A CSA BRK PRESS PLATE

RCC MNPRA

481-2-1063

TECH S S W F PF A/R REV

T K #R A FA SUPPORT OCC

STEP D L K C DC ELEMENT FACT

STORED

DESCRIPTION

SUPPLEMENTAL

BASE HOURS

PFD TIME

STD HOURS

A DLY PCT C

STEP	D	L	K	C	DC	ELEMENT	FACT	STORED	DESCRIPTION	SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT C
RA211	S	E	JA	EA	1	J 89080	.10	PERCENT ENGR 99.9	MACH TORQUE TUBE CSA		.23		.02	
0001			JA	01	00		.00		PART NUMBER / NSN		.000	.000	.000	0
			0010					319-8-3	NSL					
0030			JA	01	15		1.00		REMOVE & REPLACE INSERT		.203	.030	.234	100
0010	E					RBW-SU-G1	.50	S/U FOR BENCH WORK GENERAL	PRO RATE 2 PARTS		.27525		.158	
0020	E					JLR-AS-DB	1.00	RMVE SMALL SPRING W/TWEEZERS	8 OCCUR		.01232		.014	
0030	E					6TL-TH-A1	1.00	TAP HOLE TO 0.25 IN THRD DIA			.01427		.016	
0040	E					KTL-TT-03	1.00	TAP EACH ADDITIONAL THREAD			.00130		.001	
0050	E					RBW-TR-H1	1.00	INSTALL HELICOIL INSERT			.02763		.031	
0060	E					RJP-PW-R1	1.00	REM RPL PAPERWK SIGN OFF DOC			.01001		.011	
9000			JA	01	00		1.00		LABOR STD HISTORY		.000	.000	.000	0
0900								LLOYD A. HARGIS MANEL-1	73357					

TO INTERROGATE LABOR STANDARDS. INPUT

RCC PRD NROP NR

<---X---X---X--->

1234567890123456 ELSE PUT IN END

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS

04/21/89

A-E046B-M01-DY-M45 PAGE 0001

15698A CSA BRK PRESS PLATE

RCC MNRA

481-2-1063

TECH S S W F PF A/R REV

T K #R A FA SUPPORT OCC

<-----DESCRIPTION----->

BASE PFD STD A
HOURS TIME HOURS DLY PCT C

STEP	D	L	K	C	DC	ELEMENT	FACT	STORED	DESCRIPTION	SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT C
RA209	S	E	JA	EA	1	J 8908	.00	PERCENT ENGR 99.9	MACH PRESSURE PLATE CSA BRK		.20		.20	
0001			JA	01	00		.00		PART NUMBER / NSN		.000	.000	.000	0
0010								301-4	1630004638730					
0030			JA	01	15		1.00		REMOVE HELICOILS		.174	.026	.201	100
0010 E						RBW-SU-G1	.50	S/U FOR BENCH WORK GENERAL	PRO RATE 2 PARTS		.27525		.158	
0020 E						JLR-AS-DB	2.00	RMVE SMALL SPRING W/TWEEZERS	2 EA INSERTS		.01232		.028	
0050 E						GCL-CA-A4	2.00	CLEAN BLIND HOLE WITH AIR	2 EA HOLES		.00126		.002	
0060 E						RJP-PW-R1	1.00	REM RPL PAPRWRK SIGN OFF DOC			.01001		.011	
9000			JA	01	15		.01		LABOR STANDARD HISTORY		.000	.000	.000	0
0010								26OCT84 NEW REQUIREMENT/INITIAL INPUT						
0990								MONROE/MANEA						

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

<---X---><--->

1234567890123456 ELSE PUT IN END

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS
RCC MNPRA

04/21/89
481-2-1063

A-E046B-MW1-DY-M45 PAGE 0001

15698A - CSA BRK PRESS PLATE
TECH S S W F PF A/R REV

STEP	D L	K C DC	E'EMENT	FACT	STOED	DESCRIPTION	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT C
RA206	S E	JA EA 1	J 89081	.50	PERCENT ENGR 99.9	MACH PISTON HOUSING CSA1B	2.11		1.05	
0001		JA 01	00	.00		PART NUMBER / MSN	.000	.000	.000	0
			0010		266-36	1630004649167				
0040		JA 01	15	1.00		MACH UPPER SEAL LAND	.643	.096	.740	35
0010 E			KMM-SU-V1	.25	S/U VERT MILL BORE SMAL FXTRPRORATE OVER 4 PARTS		.50518		.145	
0020 E			RML-HP-CA	1.00	HAND HANDLE NO WRAP 2 CLAMPS		.08531		.098	
0030 E			RML-AL-AB	1.00	ALIGN VERTICAL AXIS ROD		.12699		.146	
0040 E			RML-AL-AC	1.00	ALIGN HOLE TO SPINDLE ROD		.07609		.087	
0050 E			KMM-BA-DD	1.00	BORE HOLE 2.5 X 2 GROUP 1 USE PROPER ELEMENT/TABLE		.21839		.251	
0060 E			RJP-PW-R1	1.00	REM RPL PAPWRK SIGN OFF DOC		.01001		.011	
0050		JA 01	15	.01		MACH LOWER SEAL LAND	.622	.001	.007	0
0010 E			KMM-SU-V1	.25	S/U VERT MILL BORE SMAL FXTRPRORATE OVER 4 PARTS		.50518		.145	
0020 E			RML-HP-CA	1.00	HAND HANDLE NO WRAP 2 CLAMPS		.08531		.098	
0030 E			RML-AL-AB	1.00	ALIGN VERTICAL AXIS ROD		.12699		.146	
0040 E			RML-AL-AC	1.00	ALIGN HOLE TO SPINDLE ROD		.07609		.087	
0050 E			KMM-BA-CC	1.00	BORE HOLE 2 X 1 1/2 GROUP 1 USE PROPER ELEMENT/TABLE		.19758		.227	
0060 E			RJP-PW-R1	1.00	REM RPL PAPWRK SIGN OFF DOC		.01001		.011	
0060		JA 01	15	.01		PISTON CAVITY REPAIR	.336	.001	.004	0
0010 E			RBW-SU-G1	1.00	S/U FOR BENCH WORK GENERAL		.27525		.316	
0020 E			RLG-CT-T1	1.00	CLEAN THREADS WITH TAP & AIR		.05076		.058	
0030 E			RJP-PW-R1	1.00	REM RPL PAPWRK SIGN OFF DOC		.01001		.011	
0070		JA 01	15	.01		INLET PORT REPAIR	.675	.001	.008	0
0010 E			RDR-SU-R1	1.00	S/U TO O/S BOSSES RAD DRILL		.56378		.648	
0020 E			RLG-CT-T1	2.00	CLEAN THREADS WITH TAP & AIR 2 INLET PORTS		.05076		.116	
0030 E			RJP-PW-R1	1.00	REM RPL PAPWRK SIGN OFF DOC		.01001		.011	
0080		JA 01	15	.01		BLEEDER PORT REPAIR	.675	.001	.008	0
0010 E			RDR-SU-R1	1.00	S/U TO O/S BOSSES RAD DRILL		.56378		.648	
0020 E			RLG-CT-T1	2.00	CLEAN THREADS WITH TAP & AIR 2 BLEEDER PORTS		.05076		.116	
0030 E			RJP-PW-R1	1.00	REM RPL PAPWRK SIGN OFF DOC		.01001		.011	
0090		JA 01	15	1.00		LEE PLUG REPAIR	1.022	.153	1.176	56
0010 E			RBW-BU-S1	.25	SET UP TO REBUSH BOSSES PRORATE OVER 4 PARTS		.18669		.053	
0020 E			RLG-HP-V7	1.00	OBJ IN/OUT STP VISE-HST HAND		.06831		.078	
0030 E			RBW-BU-R2	12.00	REAM WITH LEMPCO REAMER 3 PASSES 4 HOLES		.07337		1.012	
0040 E			RBW-DB-A1	4.00	DEBUR HOLE/CUTOUT BOTH SIDES 4 HOLES		.00423		.019	
0050 E			RJP-PW-R1	1.00	REM RPL PAPWRK SIGN OFF DOC		.01001		.011	
0110		JA 01	15	1.00		INST O/S LEE PLUG	.148	.022	.171	8
0010 E			RBW-BU-S1	.25	SET UP TO REBUSH BOSSES PRORATE OVER 4 PARTS		.18669		.053	
0020 E			RBW-BU-A2	4.00	INSTALL SET STRAIGHT BUSHING INST 4 PLUGS		.02299		.105	
0030 E			RJP-PW-R1	1.00	REM RPL PAPWRK SIGN OFF DOC		.01001		.011	
9000		JA 01	00	1.00		LABOR STD HISTORY	.000	.000	.000	0
0900					LLOYD A. HARGIS MAMEL-1 73357					

TO INTERROGATE LABOR STANDARDS, INPUT

CC PRD NROP NR

1 390123456 ELSE PUT IN END

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
9-9D	MS21042-4	90906	.							4	B	PAFBZ
-10	260-462-1	97153	.							1		PAFZZ
-11	Deleted											
-11A	43-1152	97153	.							4	B	PAFBZ

USABLE ON CODES

A - Part No. 107-229-4, prior to incorporation of TCTO 4B1-2-543.
 B - Part No. 107-295 subsequent to incorporation of TCTO 4B1-2-543.
 C - See index No. 43, figure 8 for location of next higher assembly.

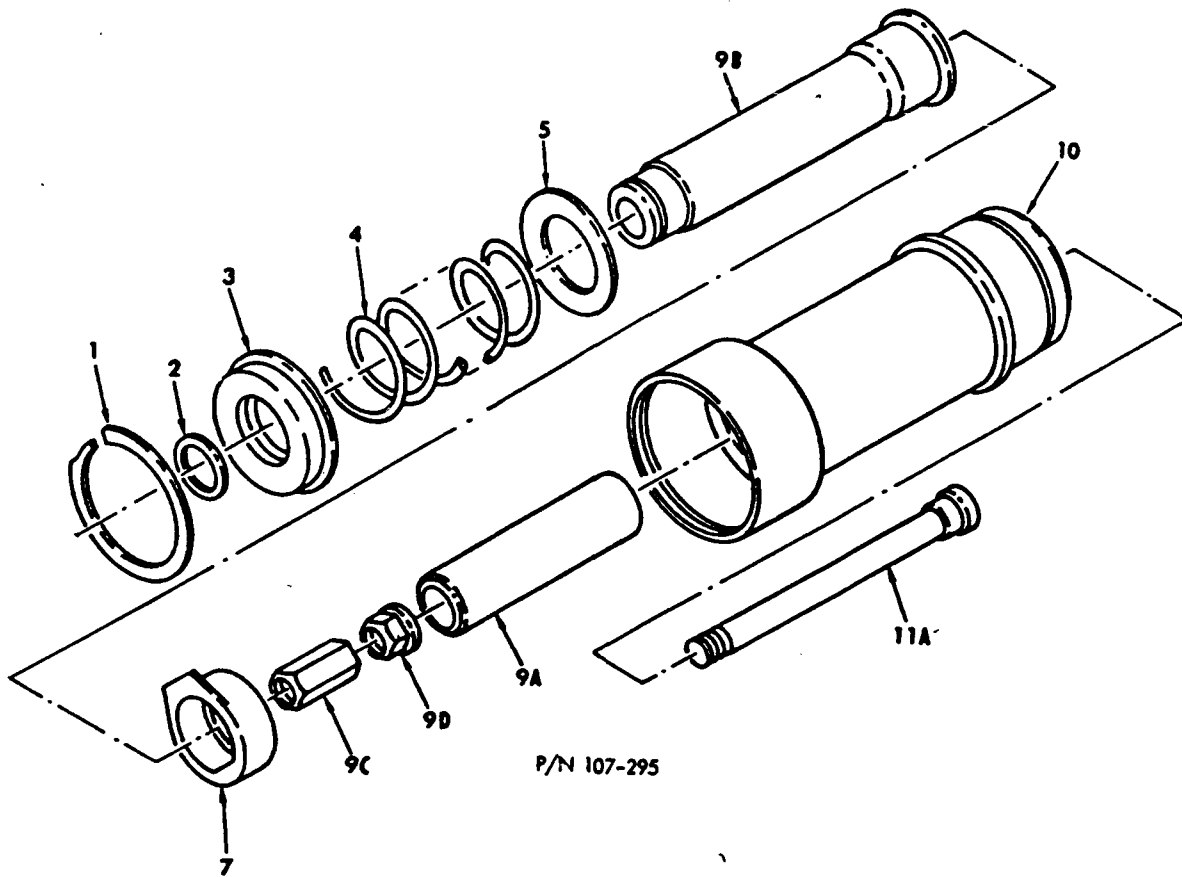


Figure 9. Adjuster Assembly, P/N 107-295

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
9-	107-295	97153	ADJUSTER ASSY							REF	B,C	PAFFF
-1	UR-143C	80756	.							1		PAFBZ
-2	RST-59C	80756	.							1		PAFBZ
-3	56-602	97153	.							1		PAFBZ
-4	40-521	97153	.							1		PAFBZ
-5	80-486	97153	.							1		PAFBZ
-6	Deleted											
-7	56-568-1	97153	.							1		PAFBZ
-8	Deleted											
-9	Deleted											
-9A	20-466	35301	.							4	B	PAFBZ
-9B	54-231-1	97153	.							4	B	PAFBZ
-9C	63-478	97153	.							4	B	PAFBZ

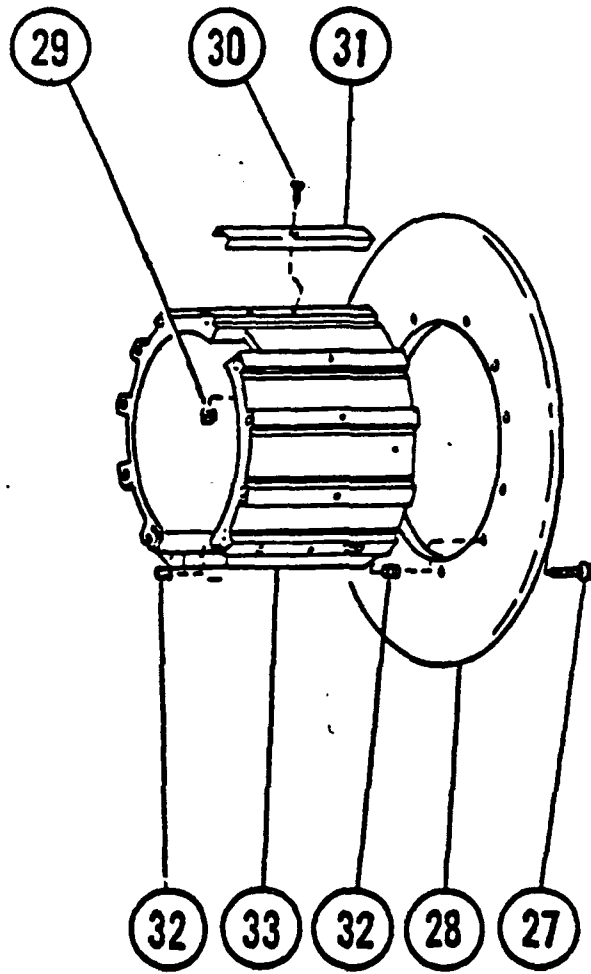
FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
8-50	68-740	97153	. PACKING, PREFORMED.....	8		PAFZZ
-51	68-725	97153	. PACKING, PREFORMED.....	16		KFFZZ
-52	54-232-1	97153	. SLEEVE.....	8		PAFZZ
-53	68-724	97153	. PACKING, PREFORMED.....	16		KFFZZ
-54	68-739	97153	. PACKING, PREFORMED.....	8		PAFZZ
-55	S11065-11-1	97820	. SCRAPER RING.....	8		KFFZZ
-56	74-554	97153	. PISTON.....	8		PAFZZ
-57	68-726	97153	. PACKING, PREFORMED.....	16		PAFZZ
-58	MS28775-218	90906	. PACKING, O-RING, HYD.....	8		KFFZZ
-59	38-204-04-13	94222	. RIVET.....	2		PAFZZ
-60	50-299		. IDENTIFICATION PLATE.....	1		PAFZZ
-61	266-36	97153	. PISTON HOUSING, ASSY OF.....	1		PAFDD
	311001	92555	LEE PLUG.....	AR	H	PAFZZ
	305-140	97153	PARTS KIT, BRAKE, FIELD.....	AR		PAFZZ

USABLE ON CODES

- B - Part No. 2-1179-3, differs from (A) only in use of epoxy resin to secure screw (37) to adjuster pin (8, figure 8). Prior to incorporation of TCTO 4B1-2-543.
- C - Part No. 2-1179-4 subsequent to incorporation of TCTO 4B1-2-543.
- D - May be used with clip, part No. 53-123.
- E - Supersedes old style clip, part No. 53-103.
- F - DO NOT remove unless damaged.
- G - Part Nos. 319-17 and 319-8-3 are functionary identical and fully interchangeable.
- H - Oversized plug, to be used in replacing damaged LEE PLUGS (part No. 281001) removed from 266-36 PISTON HOUSING, ASSY OF.

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
8-44	155-9	97153	1		PAFZZ
-44A	2605794	55284	1		PAFZZ
			(ALTERNATE FOR PART NO. 155-9) (NOT ILLUSTRATED)									
-44B	MS28778-3	96906	1		PAFZZ
			(NOT ILLUSTRATED)									
-44C	2605793	55284	1		PAFZZ
			ADAPTER, HYD BLEEDER VALVE (USED WITH VALVE, PART NO. 2605794) (NOT ILLUSTRATED)									
-44D	MS28778-6	96906	1		PAFZZ
			(NOT ILLUSTRATED)									
-44E	AN929A4J				PAFZZ
			CAP ASSEMBLY (NOT ILLUSTRATED)									
-45	AN814-6L	88044	3		PAFZZ
-46	MS28778-6	96906	4		PAFZZ
-47	274-43	97153	2		PAFZZ
-48	MS28778-8	96906	2		PAFZZ
-49	32-374	97153	8		PAFZZ
			CAP, PISTON									

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
8.	2-1179-4	97153	BRAKE, MULTIPLE DISK, 16.750 x 4.....	1	C	PAODL
-1	43-723	97153	BOLT.....	22		PAFZZ
-2	MS20002C6	96906	WASHER.....	7		PAFZZ
-3	131-3	97153	LOCK, Assembly of.....	2		PAFZZ
-4	244-294-1	97153	CARRIER AND LINING ASSEMBLY,.....	2		PAFDD
-5	78-101	97153	Stator, end RIVET, Semi-tubular.....	22		PAOZZ
-6	80-527	97153	WASHER.....	160		PAOZZ
-7	MS20427-4C7	96906	RIVET, Solid.....	22		PAOZZ
	MS20427-4C8	96906	RIVET, Solid (alternate for part..... No. MS20427-4C7)	22		PAOZZ
-8	342-43-2	97153	CARRIER, Lining and button,..... assembly of stator	88		PAOZZ
-9	54-249-1	97153	SLEEVE, Stepped.....	22		PAOZZ
-10	261-285	97153	CARRIER, Lining, stator, end plate.....	2		XA
-11A	244-293-1	97153	CARRIER AND LINING ASSEMBLY,.....	4		PAFDD
-12	78-99	97153	Rotor RIVET, Semi-tubular.....	36		PAOZZ
	78-100	97153	RIVET, Semi-tubular.....	36	D	PAOZZ
-13	80-527	97153	WASHER.....	REF		PAOZZ
-14	MS20427-4C8	96906	RIVET, Solid.....	36		PAOZZ
	MS20427-4C9	96906	RIVET, Solid (alternate for part..... No. MS20427-4C8)	36		PAOZZ
-15	342-44-2	97153	CARRIER, Lining and button,..... assembly of rotor	72		PAODD
-16	54-230	97153	SLEEVE.....	69		PADBZ
-17	53-123	97153	CLIP.....	36	E	PAOZZ
	53-147	97153	CLIP.....	36		PAOZZ
-18	261-247	97153	CARRIER, Lining, rotor.....	4		XA
-19	244-292-1	97153	CARRIER AND LINING ASSEMBLY,.....	3		PAFDD
-20	78-100	97153	Stator RIVET, Semi-tubular.....	33		PAOZZ
-21	80-527	97153	WASHER.....	REF		PAOZZ
-22	MS20427-4C9	96906	RIVET, Solid.....	33		PAOZZ
-23	342-43-2	97153	CARRIER, Lining and button,..... assembly of stator	REF		PAODD
-24	54-230	97153	SLEEVE.....	REF		PADBZ
-25	53-104	97153	CLIP, Stator.....	33		PAOZZ
-26	261-262	97153	CARRIER, Lining, stator.....	3		XA
-27	43-723	97153	BOLT.....	REF		PAFZZ
-28	93-383	97153	PLATE, Backup.....	1		PAFLD
	340-55	97153	TORQUE TUBE ASSEMBLY.....	1		PAFDD
-29	NAS129C08	80205	NUT.....	11		PAFZZ
-30	MS24694-C12	96906	SCREW.....	11		PAFZZ
-31	170-131	97153	INSERT, Cap.....	11		PAFZZ
	8634238-01		INSERT, Cap (alternate for part..... No. 170-131)	11		PAFZZ
-32	MS21209F6-15	96906	INSERT, Screw thd, helical coil.....	22	F	PAFZZ
-33	319-17	97153	TORQUE TUBE.....	1	G	XA
	319-8-3	97153	TORQUE TUBE.....	1	G	XA
-34	MS16998-21	96906	SCREW, Cap, socket hd.....	2	B	PAFZZ
	443-2	97153	PIN AND INSERT ASSEMBLY.....	2	B	PAFZZ
-35	3591-2CN0246	91767	INSERT.....	2	B	XA
-36	20-268	97153	PIN, Wear indicator.....	2	B	XA
-37	MS51031-120	96906	SETSCREW.....	4	C	PAFZZ
	301-4	97153	PRESSURE PLATE ASSEMBLY.....	1		PAFDD
-38	93-325	97153	PLATE, Pressure.....	1		XA
-39	MS21209F1-15	96906	INSERT, Screw thd.....	2		PAFZZ
-40	1.5-161	97153	INSULATOR.....	8		KFFZZ
-41	93-375	97153	PLATE, Backup, insulator.....	8		KIFZZ
-42	MS16624-1137	96906	RING, Retaining.....	4		PAFZZ
-43	107-295	97153	ADJUSTER ASSEMBLY (See..... figure 9 for breakdown)	4	C	PAFFF



V4B1-2-1063-X2/0-007-4

Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 4 of 4)

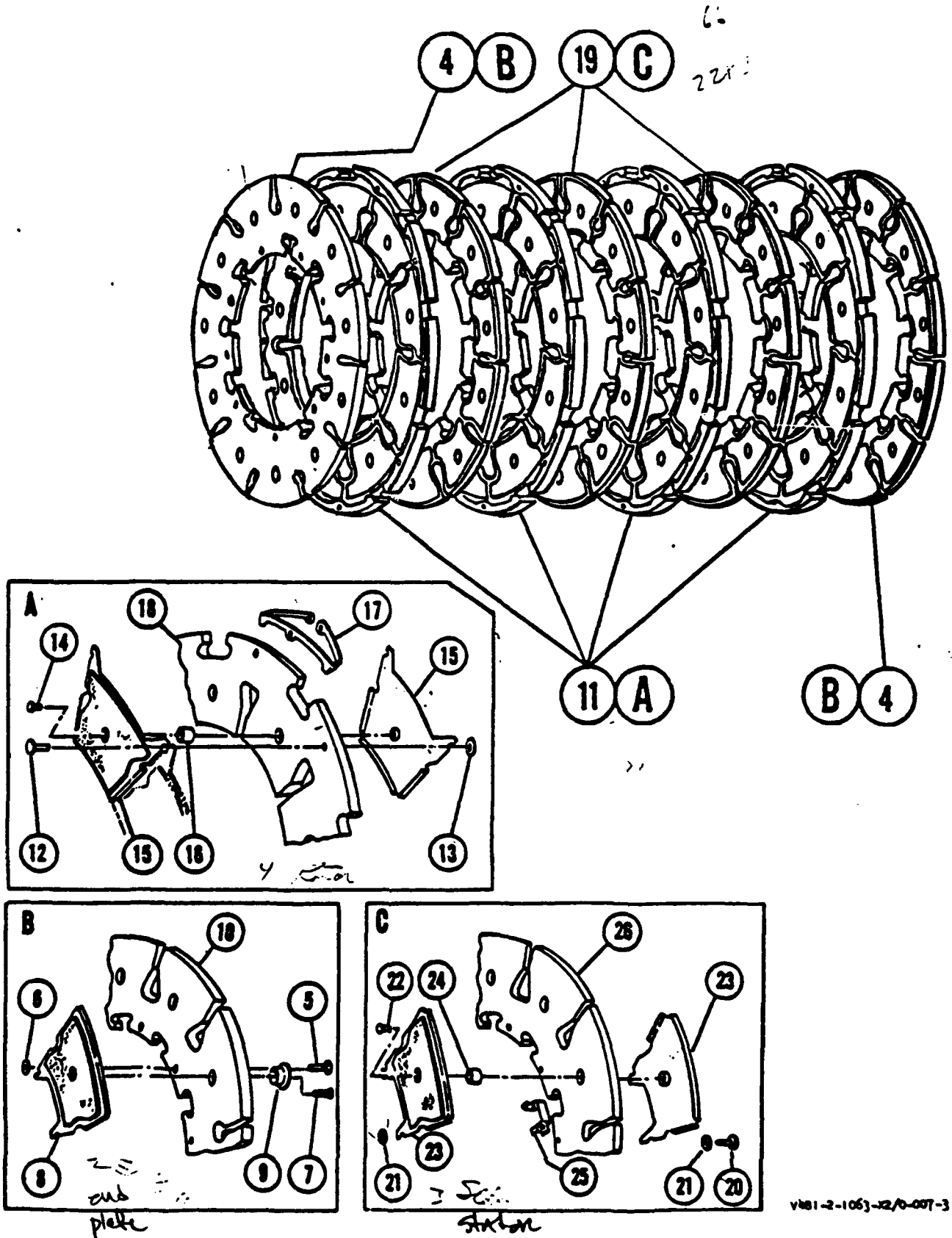


Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 3 of 4)

V4B1-2-1063-22/0-007-3

FILE NUMBER: 36203N

NAME: PUN: 08/33A

ALU: 00 RCU: BRAKES

WLD: 36203N WCDDATE: 87040

UP #	RCU	UP	DESC	UP	UCU	UP	UP	UP	FLW	SKIL	TIME	TIME	EQUIP	TIME	TIME	TIME	TIME
					FAC	TYPE	%	MAND	HR	CODE	%	HR	CODE	HR	%	HR	HR
001	MANP6W	IND		P	1.00					HBUS	1	1.00	WB001	1	1.00	1.00	
002	MANP6W	DIS		P	1.00					HBUS	1	0.60	WB001	1	0.60	0.60	
003	MANP6W	DIS		P	1.00					HBUS	1	0.40	WB001	1	0.40	0.40	
010	MANP6P	MICH			1.00					Y6UY	1	0.50					
030	MANP6P	ASSY		P	1.00					Y6UY	1	1.40	WB005	1	1.40	1.40	
040	MANP6P	TEST		P	1.00					Y6UY	1	0.25	PM104	1	0.25	0.25	
040	MANP6P	TEST		P	1.00					Y6UY	1	0.25	PM144Y	1	0.25	0.25	
050	MANP6P	DECLAL		P	1.00					Y6UY	1	0.05	PM0733	1	0.05	0.05	
060	MANP6P	AUPT		P	1.00					Y6UY	1	0.05					
070	MANP6P	INSP		P	1.00					Y6UY	1	0.02					
0000	MANP6P	SELL		P	1.00												

164

USDA	UNIT	QTY	UNIT PRICE	TOTAL	UNIT PRICE	QTY	TOTAL	UNIT PRICE	QTY	TOTAL
US0A	MANPKU	1.00	P	1.00	UP08	1	0.05	PM5672	1	0.05
US0A	MANPKU	1.00	P	1.00	UP08	1	0.05	DEZZ	1	0.05
US0B	MANPKU	1.00	P	1.00	UP05	1	0.05	PM4118	1	0.05
US0B	MANPKU	1.00	P	1.00	UP07	1	0.10	DE33	1	0.10
US0B	MANPKU	1.00	P	1.00	UP05	1	0.05	PM5620	1	0.05
UY0	MANPKU	1.00	P	1.00	UP05	1	0.05	PM4118	1	0.05
UY0	MANPKU	1.00	S	1.00	UP07	1	0.05	DEZU	1	0.05
UY0	MANPKU	1.00	S	1.00	UP07	1	0.05	PM5661	1	0.05
UY0	MANPKU	1.00	P	1.00	UP07	1	0.05	PM5681	1	0.08
UY0	MANPKU	1.00	P	1.00	UP07	1	0.05	DEZU	1	0.05
UY0A	MANPKU	1.00	S	1.00	UP07	1	0.01	DEZU	1	0.01
UY0A	MANPKU	1.00	P	1.00	UP07	1	0.01	PM5670	1	0.01
UY0A	MANPKU	1.00	P	1.00	UP07	1	0.01	DEZU	1	0.01
UY0B	MANPKU	1.00	S	1.00	UP07	1	0.01	DEZU	1	0.01
UY0B	MANPKU	1.00	P	1.00	UP07	1	0.01	PM5673	1	0.01
UY0B	MANPKU	1.00	P	1.00	UP07	1	0.01	DEZU	1	0.01
UY0C	MANPKU	1.00	S	1.00	UP07	1	0.01	DEZU	1	0.01
UY0C	MANPKU	1.00	P	1.00	UP07	1	0.01	PM5670	1	0.01
UY0C	MANPKU	1.00	P	1.00	UP07	1	0.01	DEZU	1	0.01
UY0D	MANPKU	1.00	S	1.00	UP07	1	0.01	DEZU	1	0.01
UY0D	MANPKU	1.00	P	1.00	UP07	1	0.05	PM5707	1	0.08
UY0D	MANPKU	1.00	P	1.00	UP07	1	0.08	PM5707	1	0.17
UY0D	MANPKU	1.00	P	1.00	UP07	1	0.08	DEZU	1	0.05
UY0D	MANPKU	1.00	P	1.00	UP07	1	0.08	DEZU	1	0.08
UY0E	MANPKU	1.00	S	1.00	UP07	1	0.01	DEZU	1	0.01
UY0E	MANPKU	1.00	P	1.00	UP07	1	0.01	DEZU	1	0.01
UY0E	MANPKU	1.00	P	1.00	UP07	1	0.01	PM5678	1	0.01
UY0F	MANPKU	1.00	S	1.00	UP07	1	0.01	DEZU	1	0.01
UY0F	MANPKU	1.00	P	1.00	UP07	1	0.75	PM5717	1	0.75
UY0F	MANPKU	1.00	P	1.00	UP07	1	0.05	DEZU	1	0.05
UY0F	MANPKU	1.00	P	1.00	UP07	1	0.01	DEZU	1	0.01
UY0G	MANPKU	1.00	S	1.00	UP07	1	0.01	PM5702	1	0.01
UY0G	MANPKU	1.00	P	1.00	UP07	1	0.01	DEZU	1	0.01
UY0G	MANPKU	1.00	P	1.00	UP07	1	0.01	DEZU	1	0.01
UY0H	MANPKU	1.00	S	1.00	UP07	1	0.01	DEZU	1	0.01
UY0H	MANPKU	1.00	P	1.00	UP07	1	0.10	DEZU	1	0.10
UY0H	MANPKU	1.00	P	1.00	UP07	1	0.25	PM5673	1	0.25
UY0H	MANPKU	1.00	P	1.00	UP07	1	0.05	DEZU	1	0.05
UY0H	MANPKU	1.00	P	1.00	UP07	1	0.05	PM5673	1	0.05
UY0I	MANPKU	1.00	P	1.00	UP07	1	0.01	DEZU	1	0.01
UY0I	MANPKU	1.00	P	1.00	UP07	1	0.01	DEZU	1	0.01
UY0J	MANPKU	1.00	S	1.00	UP07	1	0.01	PM5700	1	0.01
UY0J	MANPKU	1.00	S	1.00	UP07	1	0.01	DEZU	1	0.01
UY0J	MANPKU	1.00	P	1.00	UP07	1	0.01	DEZU	1	0.01
UY0J	MANPKU	1.00	P	1.00	UP07	1	0.01	PM5676	1	0.01
UY0K	MANPKU	1.00	P	1.00	UP07	1	0.01	DEZU	1	0.01
UY0K	MANPKU	1.00	P	1.00	UP07	1	0.03	DEZU	1	0.03
UY1	MANPKA	1.00	P	1.00	UP0D	1	0.60	FL0002	1	0.60
100A	MANPKA	1.00	P	1.00	JAU7	1	0.02			
100A	MANPKA	1.00	S	1.00	JAU7	1	0.31			
100A	MANPKA	1.00	P	1.00	JAU7	1	0.47			
110	MANP6P	1.00	P	1.00	UVHD	1	0.01	FL0001	1	0.01
110	MANP6P	1.00	P	1.00	Y607	1	0.05	PMU732	1	0.05
120A	MANP6P	1.00	P	1.00	3507	1	0.01			
120A	MANP6P	1.00	P	1.00	3507	1	0.01	PMU436	1	0.01
120A	MANP6P	1.00	P	1.00	3507	1	0.01	PI0001	1	0.01
120B	MANP6P	1.00	P	1.00	3507	1	0.05	PI0001	1	0.05
120C	MANP6P	1.00	P	1.00	3507	1	0.02	PMU435	1	0.02
120L	MANP6P	1.00	P	1.00	3507	1	0.01	PI0001	1	0.01

100
150
160

167

MPSP
MPSP
MPSP

RCPT 1.00 F
INSP 1.00 F

1007
1007

1
1

0.02
0.02

NAME:
 PLN: 68/35A

ALL: UU RCU: BRAKES

WLD: P36214 WCDDATE: 8Y200

UP #	RCU	UP DESC	UP UCCU	UP MAND	UP FLOW	SKIL	TIME %	MEU HRS	EQUIP CODE	QTY	TIME %	MEU HRS
U10A	MANIPGP	DIS	1.00	I		Y6UY	1	0.03		1		
U10A	MANIPGP	DIS	1.00	P		Y6UY	1	0.04	WAU006	1		
U20	MANIPGP	CLN	1.00	I		Y6UY	1	0.03				
U20	MANIPGP	CLN	1.00	P					WAU006	1		0.02
U20	MANIPGP	CLN	1.00	P					PMU221	1	50	0.02
U30	MANIPGP	CLN	1.00	P		Y6UY	1	0.04	PMU234	1	50	0.02
U40	MANIPGP	INSP	1.00	P		Y6UY	1	0.10	WAU006	1		0.10
U40	MANIPGP	REPK	1.00	P		Y6UY	1	0.04	WAU006	1		0.04
U50	MANIPGP	INST	1.00	P		Y6UY	1	0.05	WAU005	1		0.05
U60	MANIPGP	ASSY	1.00	P		Y6UY	1	0.06	WAU006	1		0.06

168

File name: P36214.WLD

DATE: 8/20/88

UP #	UP	UCLL	UP	UCLL	UP	UCLL	UP	UCLL	UP	UCLL	UP	UCLL	UP	UCLL	UP	UCLL	UP	UCLL	UP	UCLL	UP	UCLL	UP	UCLL	UP	UCLL	
U03	MANIPW																										
U05	MANIPW																										
U07	MANIPW																										
U09	MANIPW																										
U11	MANIPW																										
U13	MANIPW																										
U15	MANIPW																										
U17	MANIPW																										
U19	MANIPW																										
U21	MANIPW																										
U23	MANIPW																										
U25	MANIPW																										
U27	MANIPW																										
U29	MANIPW																										
U31	MANIPW																										
U33	MANIPW																										
U35	MANIPW																										

109

NAME: ALL: UU KLL: BRAKES

PLN: 037334

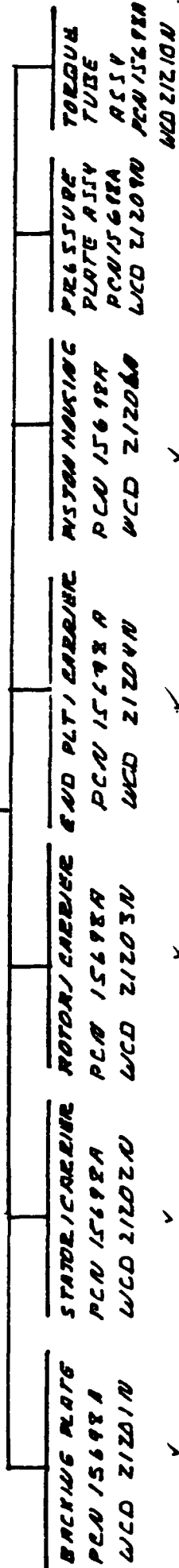
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WED: 36207N MDATE: 8YU4U

UP #	UP DESL	UP UCCU	UP FAC	UP TYPE	UP MAND	FLUM HPS	SKIL CODE	QTY	TIME %	REK HRS	EQUIF CODE	QTY	TIME %	REK HRS
U03	MANPFW	DTS	1.00	P			HBUS	1	100	0.08	WB0001	1	100	0.08
U04	MANPFW	STACK	1.00	P			HBUS	1	100	0.02				
U05	MANPFW	MUVE	1.00	P			UVHD	1	100	0.08	FL0003	1	100	0.08
U06	MANPFW	UNLD	1.00	P			HBUS	1	100	0.02	WB0002	1	100	0.02
U07	MANPFW	DEGR	1.00	P	100	0.08	HBUS	1	100	0.08	PM5557	1	100	0.08
U08	MANPFW	CLN	1.00	P	100	0.16	HBUS	1	100	0.16	PM5557	1	100	0.16
U09	MANPFW	KINSE	1.00	P	100	0.02	HBUS	1	100	0.02	PM5557	1	100	0.02
U10	MANPFW	KINSE	1.00	P	100	0.02	HBUS	1	100	0.02	PM5557	1	100	0.02
U11	MANPFW	STACK	1.00	P			HBUS	1	100	0.02				
U12	MANPFW	MUVE	1.00	P			UVHD	1	100	0.08	FL0003	1	100	0.08
U13	MANPFW	LUAD	1.00	P			KIU7	1		0.05	PMU901	1		0.05
U14	MANPFW	FPI	0.25	I			UBUY	1		0.10	PMU67YE	1		1.10
U15	MANPFW	FPI	0.25	P							PMU901	1		1.10
U16	MANPFW	FPI	0.75	I							PMU901	1		0.02
U17	MANPFW	FPI	0.75	P			UBUY	2		0.05	PMU67YE	1		1.05
U18	MANPFW	FPI	0.75	P							PMU901	1		1.05
U19	MANPFW	UNLD	1.00	I			KIU7	1		0.05	PMU901	1		0.05
U20	MANPFW	UNLD	1.00	P			U107	1	60	0.50				
U21	MANPFW	INSP	1.00	P			U107	1	40	0.15				
U22	MANPFW	STACK	1.00	P			U107	1	100	0.01				
U23	MANPFW	MUVE	1.00	P			UVHD	1	100	0.08	FL0003	1	100	0.08
U24	MANPFW	INSP	1.00	P			35UY	1		0.02	PMU922	1		0.02
U25	MANPFW	MASK	1.00	P			35UY	1		0.01	PMU922	1		0.01
U26	MANPFW	PRIM	1.00	P							PMU922	1		1.00
U27	MANPFW	PRIM	1.00	P		1	35UY	1		0.01	PMU438	1		0.01
U28	MANPFW	UNLD	1.00	P			Y6UY	1		0.02	PMU922	1		0.02
U29	MANPFW	UNLD	1.00	P			Y6UY	1		0.02	PMU922	1		0.02
U30	MANPFW	ACTI	1.00	P			Y6UY	1		0.02	PMU928	1		0.02
U31	MANPFW	INSP	1.00	P			Y6UY	1		0.02				

BRAKE ASSY
C-5A

BRAKE ASSEMBLY
PCN 15698A ✓
WCD 21207N



TORQUE
TUBE
PCN 15698A
WCD 21207N

C-5A BRAKE ASSY.

8 Jun 89
Pg 1 of 3

BACKING PLATE 21201N (TITANIUM)

- 5 DIS (REMOVE BACKING PLATE FROM TORQUE TUBE)
- 5A STACK (ON PALLET)
- 9 CLEAN (WET BLAST)
- 9B STACK (ON PALLET & PAPERWORK)
- 9C MOVE (FROM TO HEAT TREAT)
- 30 INSP (E & I - FLATNESS) 5710
- 30A STACK (ON PALLET & PAPERWORK)
- 60 INSP (E & I - FLATNESS)
- 60A STACK (ON PALLET & PAPERWORK)

STATION / CARRIER: 21202N (Beryllium)

- 5 DISC. (REMOVE LINERS)
- 5A STACK (ON PALLET)
- 9 CLEAN (WET BLAST)
- 9B STACK (ON PALLET & PAPERWORK)
- 9C MOVE (FROM TO HEAT TREAT)
- 30 INSP (E & I - FLATNESS)
- 30A STACK (ON PALLET & PAPERWORK)
- 60 INSP (E & I - FLATNESS) 1010
- 60A STACK (ON PALLET & PAPERWORK) 1010 (CIS INP.)

ROTOR / CARRIER: 21203N (Beryllium)

- 5 DISC (REMOVE LINERS)
- 5A STACK (ON PALLET)
- 9 CLEAN (WET BLAST)
- 9B STACK (ON P + PW)
- 9C MOVE (FROM TO H.T.)
- 30 INSP (FLATNESS)
- 30A STACK (ON P + PW.)
- 60 INSP (FLATNESS)
- 60A STACK (ON PALLET + PW)

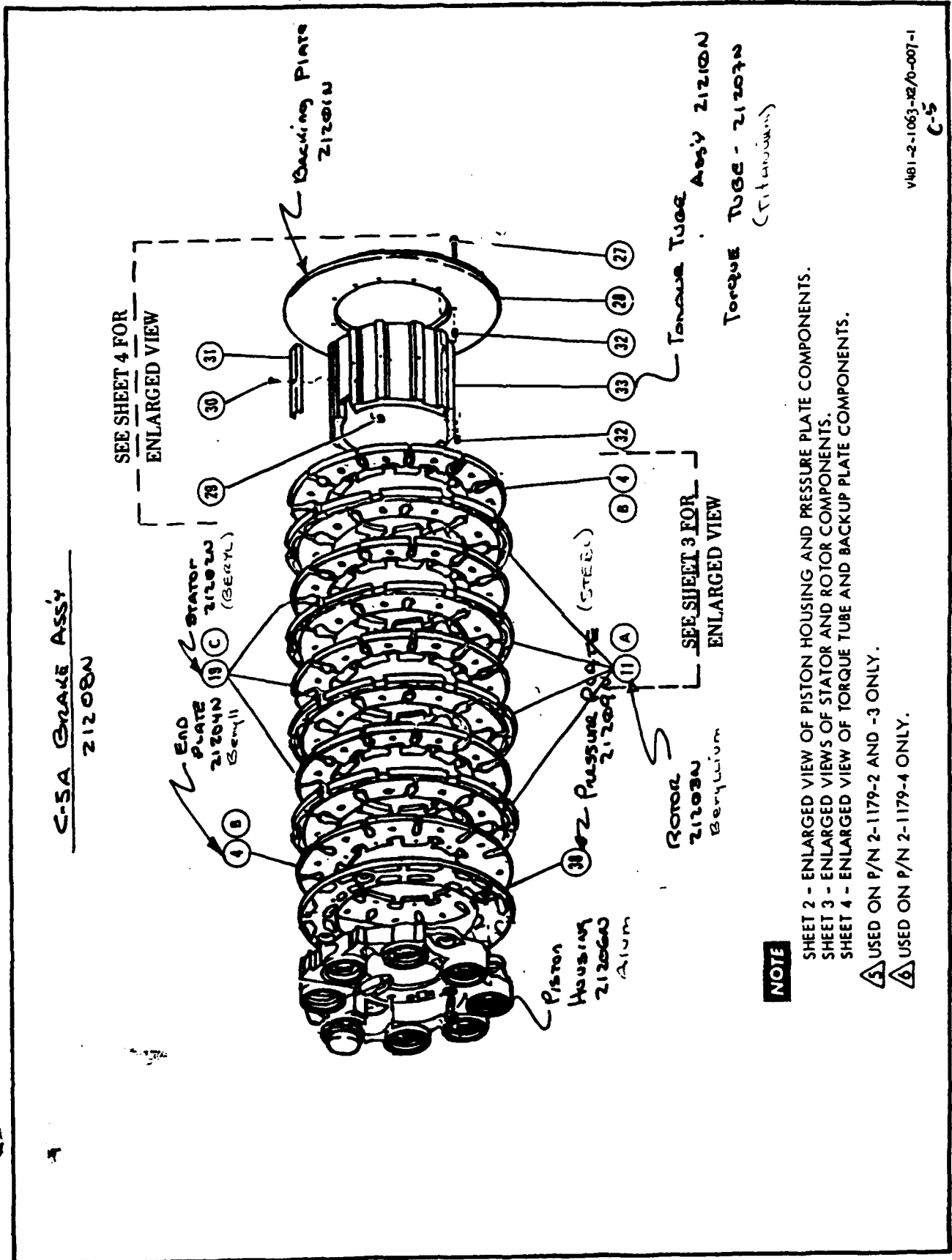
C-5A BRAKE ASSY

3 June 89

pg 3 of 6

TORQUE TUBE: 21207 N: (TITANIUM)

- 5 DIS (REMOVE SLEEVES)
- 5A STACK (on pallet)
- 9 CLN (WET BLAST)
- 9A STACK (on pallet + PW)
- (
 - MOVE
 - FPI
 - FROM FPI)
- 19 PROC. Nick & Burr
- 19a STACK (on pallet + P.W)
- 19B MOVE (TO INSP)
- 20 INSP (E & F)
- 20A STACK (on pallet + P.W)



NOTE

SHEET 2 - ENLARGED VIEW OF PISTON HOUSING AND PRESSURE PLATE COMPONENTS.
 SHEET 3 - ENLARGED VIEWS OF STATOR AND ROTOR COMPONENTS.
 SHEET 4 - ENLARGED VIEW OF TORQUE TUBE AND BACKUP PLATE COMPONENTS.

△ USED ON P/N 2-1179-2 AND -3 ONLY.

△ USED ON P/N 2-1179-4 ONLY.

V481-2-1063-12/0-007-1
C-5

Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 1 of 4)

V4B1-2-1063-X2/O-007-2

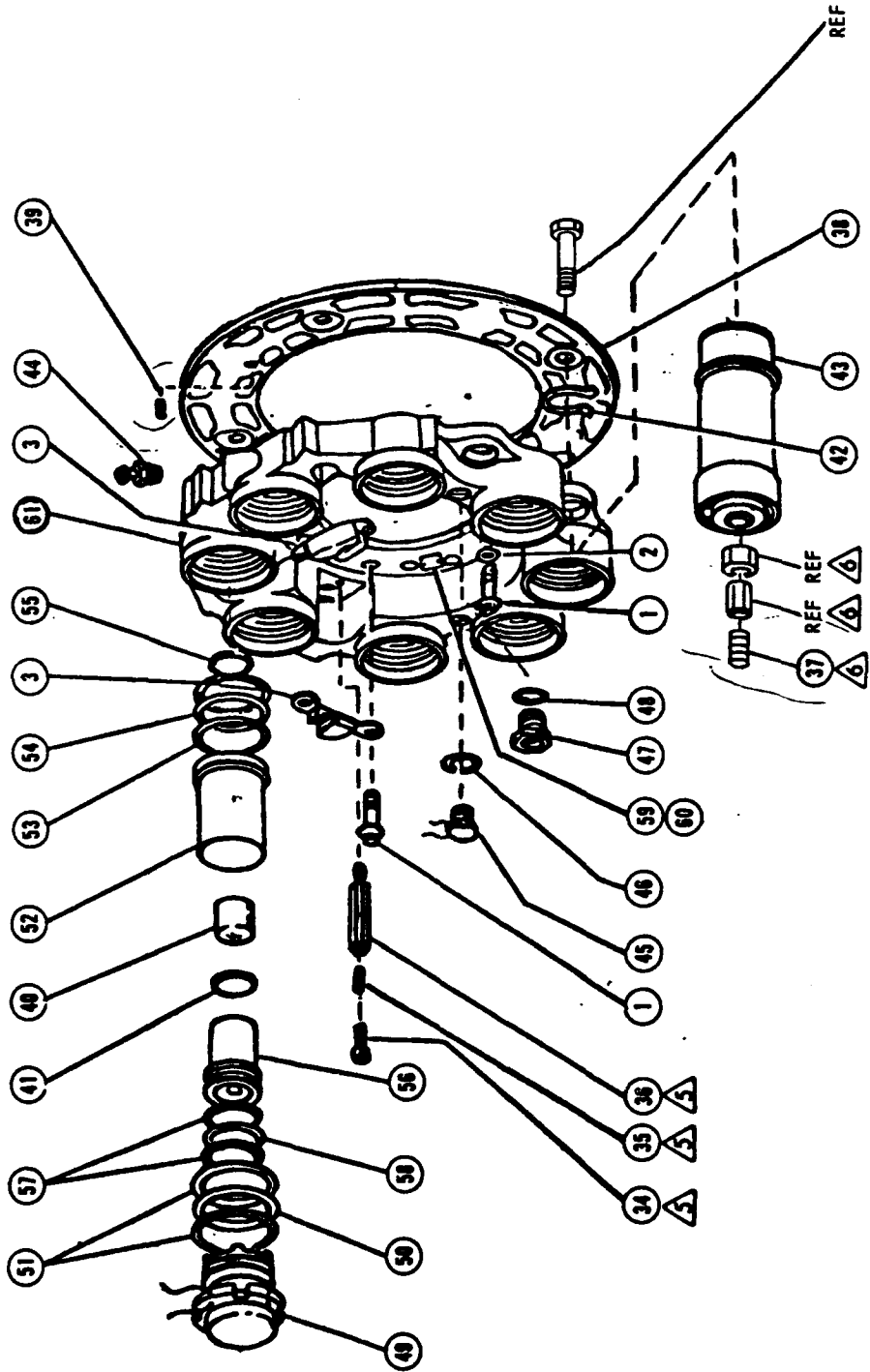


Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 2 of 4)

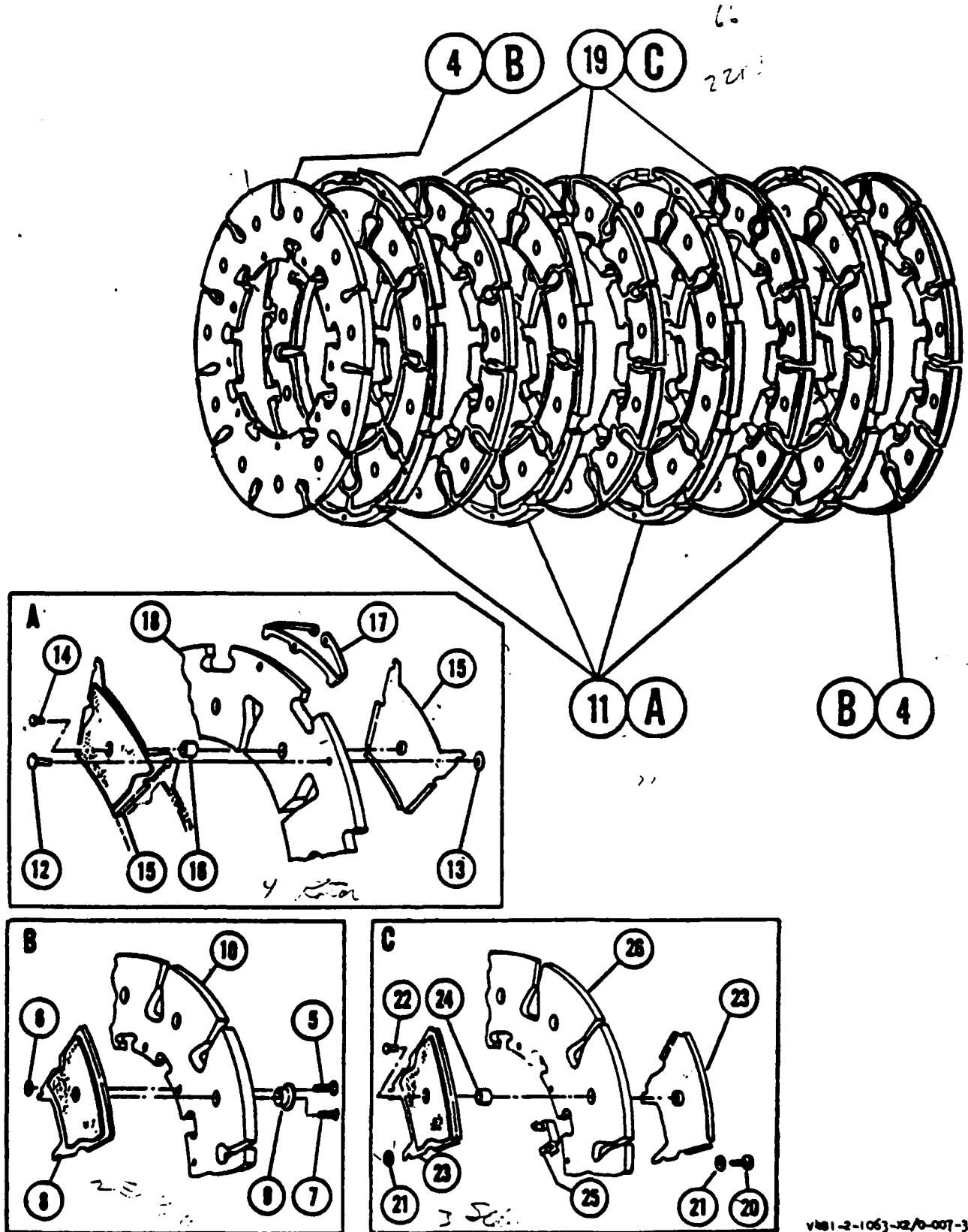
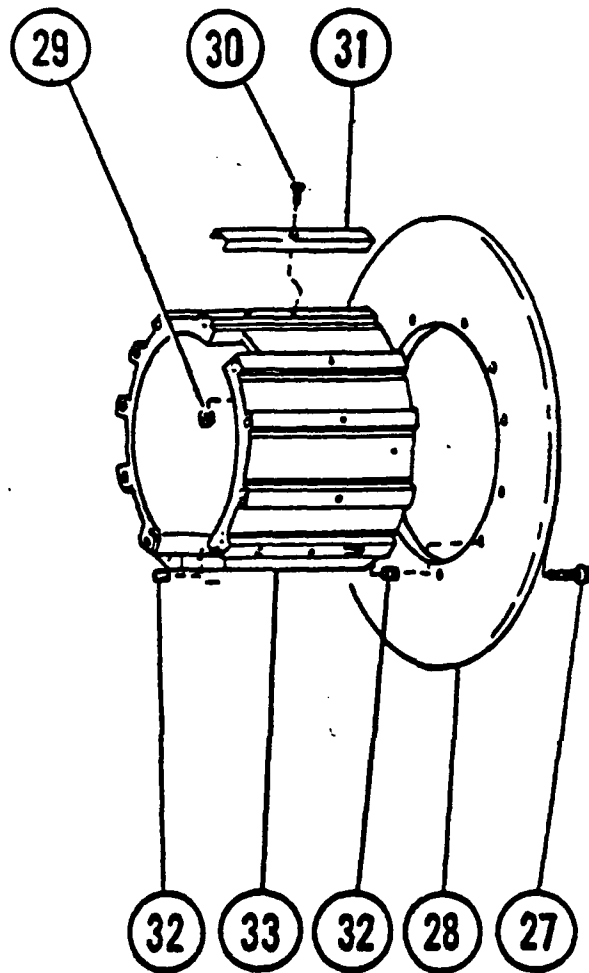


Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 3 of 4)

v481-2-1063-22/0-007-3



4B1-2-1063-22/0-007-1

Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 4 of 4)

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
8.	2-1179-4	97153	BRAKE, MULTIPLE DISK, 16.750 x 4							1	C	PAODL
-1	43-723	97153	BOLT							22		PAFZZ
-2	MS20002C6	96906	WASHER							7		PAFZZ
-3	131-3	97153	LOCK, Assembly of							2		PAFZZ
-4	244-294-1	97153	CARRIER AND LINING ASSEMBLY,							2		PAFDD
			Stator, end									
-5	78-101	97153	RIVET, Semi-tubular							22		PAOZZ
-6	80-527	97153	WASHER							160		PAOZZ
-7	MS20427-4C7	96906	RIVET, Solid							22		PAOZZ
	MS20427-4C8	96906	RIVET, Solid (alternate for part							22		PAOZZ
			No. MS20427-4C7)									
-8	342-43-2	97153	CARRIER, Lining and button,							88		PAOZZ
			assembly of stator									
-9	54-249-1	97153	SLEEVE, Stepped							22		PAOZZ
-10	261-285	97153	CARRIER, Lining, stator, end plate							2		XA
-11A	244-293-1	97153	CARRIER AND LINING ASSEMBLY,							4		PAFDD
			Rotor									
-12	78-99	97153	RIVET, Semi-tubular							36		PAOZZ
	78-100	97153	RIVET, Semi-tubular							36	D	PAOZZ
-13	80-527	97153	WASHER							REF		PAOZZ
-14	MS20427-4C8	96906	RIVET, Solid							36		PAOZZ
	MS20427-4C9	96906	RIVET, Solid (alternate for part							36		PAOZZ
			No. MS20427-4C8)									
-15	342-44-2	97153	CARRIER, Lining and button,							72		PAODD
			assembly of rotor									
-16	54-230	97153	SLEEVE							69		PAOBZ
-17	53-123	97153	CLIP							36	E	PAOZZ
	53-147	97153	CLIP							36		PAOZZ
-18	261-247	97153	CARRIER, Lining, rotor							4		XA
-19	244-292-1	97153	CARRIER AND LINING ASSEMBLY,							3		PAFDD
			Stator									
20	78-100	97153	RIVET, Semi-tubular							33		PAOZZ
-21	80-527	97153	WASHER							REF		PAOZZ
-22	MS20427-4C9	96906	RIVET, Solid							33		PAOZZ
-23	342-43-2	97153	CARRIER, Lining and button,							REF		PAODD
			assembly of stator									
-24	54-230	97153	SLEEVE							REF		PAOBZ
-25	53-104	97153	CLIP, Stator							33		PAOZZ
-26	261-262	97153	CARRIER, Lining, stator							3		XA
-27	43-723	97153	BOLT							REF		PAFZZ
-28	93-383	97153	PLATE, Backup							1		PAFLD
	340-5-5	97153	TORQUE TUBE ASSEMBLY							1		PAFDD
-29	NAS129C08	80205	NUT							11		PAFZZ
-30	MS24694-C12	96906	SCREW							11		PAFZZ
-31	170-131	97153	INSERT, Cap							11		PAFZZ
	8634238-01		INSERT, Cap (alternate for part							11		PAFZZ
			No. 170-131)									
-32	MS21209F6-15	96906	INSERT, Screw thd, helical coil							22	F	PAFZZ
-33	319-17	97153	TORQUE TUBE							1	G	XA
	319-8-3	97153	TORQUE TUBE							1	G	XA
-34	MS16998-21	96906	SCREW, Cap, socket hd							2	B	PAFZZ
	443-2	97153	PIN AND INSERT ASSEMBLY							2	B	PAFZZ
-35	3591-2CN0246	91767	INSERT							2	B	XA
-36	20-268	97153	PIN, Wear indicator							2	B	XA
-37	MS51031-120	96906	SETSCREW							4	C	PAFZZ
	301-4	97153	PRESSURE PLATE ASSEMBLY							1		PAFDD
-38	93-325	97153	PLATE, Pressure							1		XA
-39	MS21209F1-15	96906	INSERT, Screw thd							2		PAFZZ
-40	115-161	97153	INSULATOR							8		KFFZZ
-41	93-375	97153	PLATE, Backup, insulator							8		KFFZZ
-42	MS16624-1137	96906	RING, Retaining							4		PAFZZ
-43	107-295	97153	ADJUSTER ASSEMBLY (See							4	C	PAFFF
			figure 9 for breakdown)									

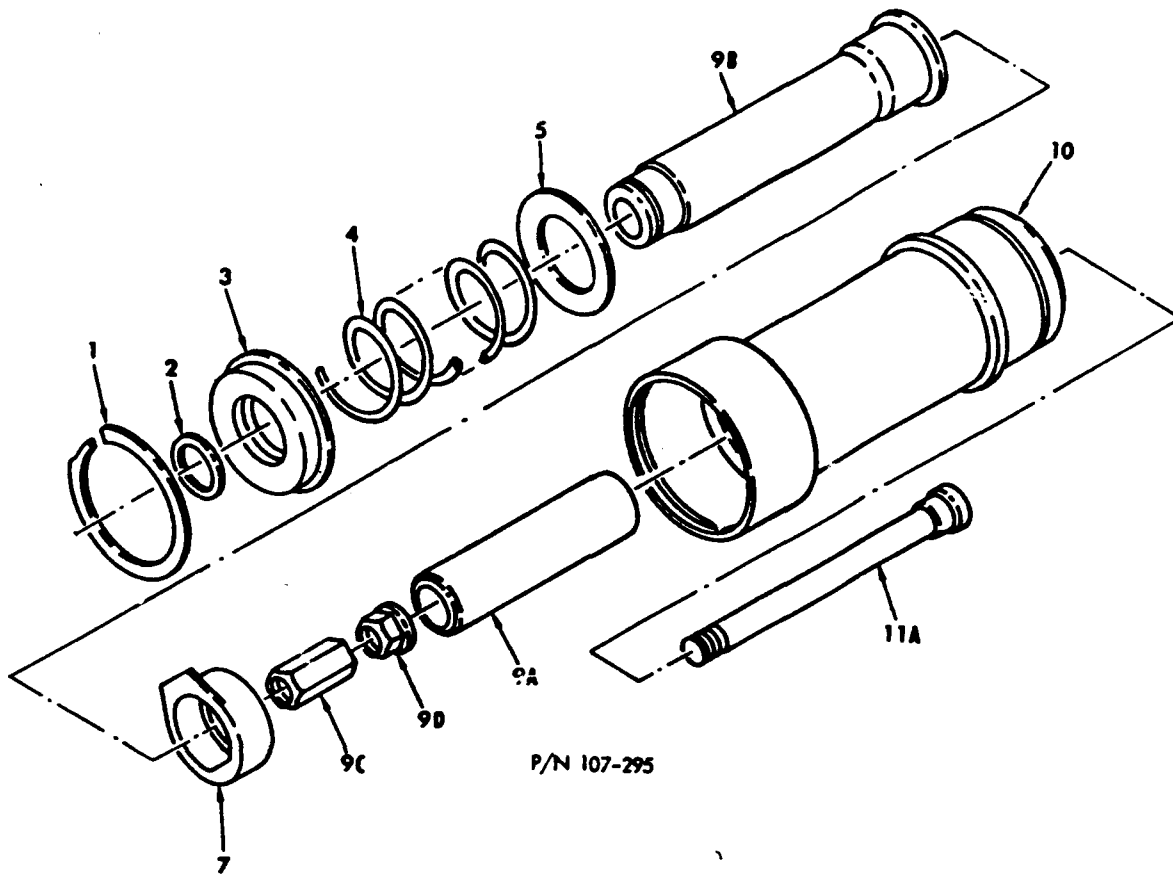
T.O. 481-2-1063

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE		
			1	2	3	4	5	6	7					
8-44	155-9	97153	1		PAFZZ		
.44A	2605794	55284	1		PAFZZ		
												(ALTERNATE FOR PART NO. 155-9) (NOT ILLUSTRATED)		
.44B	MS28778-3	96906	1		PAFZZ		
.44C	2605793	55284	1		PAFZZ		
												ADAPTER, HYD BLEEDER VALVE (USED WITH VALVE, PART NO. 2605794) (NOT ILLUSTRATED)		
.44D	MS28778-6	96906	1		PAFZZ		
.44E	AN929A4J				PAFZZ		
												CAP ASSEMBLY (NOT ILLUSTRATED)		
.45	AN814-6L	88044	3		PAFZZ		
.46	MS28778-6	96906	4		PAFZZ		
.47	274-43	97153	2		PAFZZ		
.48	MS28778-8	96906	2		PAFZZ		
.49	32-374	97153	8		PAFZZ		
												CAP, PISTON		

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
2-50	68-740	97153	. PACKING, PREFORMED.....	8		PAFZZ
-51	68-725	97153	. PACKING, PREFORMED.....	16		KFFZZ
-52	54-232-1	97153	. SLEEVE.....	8		PAFZZ
-53	68-724	97153	. PACKING, PREFORMED.....	16		KFFZZ
-54	68-739	97153	. PACKING, PREFORMED.....	8		PAFZZ
-55	S11065-11-1	97820	. SCRAPER RING.....	8		KFFZZ
-56	74-554	97153	. PISTON.....	8		PAFZZ
-57	68-726	97153	. PACKING, PREFORMED.....	16		PAFZZ
-58	MS28775-218	90906	. PACKING, O-RING, HYD.....	8		KFFZZ
-59	38-204-04-13	94222	. RIVET.....	2		PAFZZ
-60	50-299		. IDENTIFICATION PLATE.....	1		PAFZZ
-61	266-36	97153	. PISTON HOUSING, ASSY OF.....	1		PAFDD
	311001	92555	LEE PLUG.....	AR	H	PAFZZ
	305-140	97153	PARTS KIT, BRAKE, FIELD.....	AR		PAFZZ

USABLE ON CODES

- B - Part No. 2-1179-3, differs from (A) only in use of epoxy resin to secure screw (37) to adjuster pin (8, figure 8). Prior to incorporation of TCTO 481-2-543.
- C - Part No. 2-1179-4 subsequent to incorporation of TCTO 481-2-543.
- D - May be used with clip, part No. 53-123.
- E - Supersedes old style clip, part No. 53-103.
- F - DO NOT remove unless damaged.
- G - Part Nos. 319-17 and 319-8-3 are functionary identical and fully interchangeable.
- H - Oversized plug, to be used in replacing damaged LEE PLUGS (part No. 281001) removed from 266-36 PISTON HOUSING, ASSY OF.



P/N 107-295

Figure 9. Adjuster Assembly, P/N 107-296

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER SSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
9-	107-295	97153	ADJUSTER ASSY							REF	B,C	PAFFF
-1	UR-143C	80756	. RING, RETAINING							1		PAFBZ
-2	RST-59C	80756	. RING, RETAINING							1		PAFBZ
-3	56-602	97153	. RETAINER, SPRING							1		PAFBZ
-4	40-521	97153	. SPRING, HELICAL COMPRESSION							1		PAFBZ
-5	80-486	97153	. WASHER							1		PAFBZ
-6	Deleted											
-7	56-568-1	97153	. RETAINER, PIN							1		PAFBZ
-8	Deleted											
-9	Deleted											
-9A	20-466	35301	. PIN							4	B	PAFBZ
-9B	54-231-1	97153	. SLEEVE 54-231							4	B	PAFBZ
-9C	63-478	97153	. NUT							4	B	PAFBZ

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
9-9D	MS21042-4	90906	.	NUT.....						4	B	PAFBZ
-10	260-462-1	97153	.	HOUSING, ADJUSTER.....						1		PAFZZ
-11	Deleted											
-11A	43-1152	97153	.	SCREW.....						4	B	PAFBZ

USABLE ON CODES

- A - Part No. 107-229-4, prior to incorporation of TCTO 4B1-2-543.
- B - Part No. 107-295 subsequent to incorporation of TCTO 4B1-2-543.
- C - See index No. 43, figure 8 for location of next higher assembly.

DISASSEMBLY/ASSEMBLY PROFILE

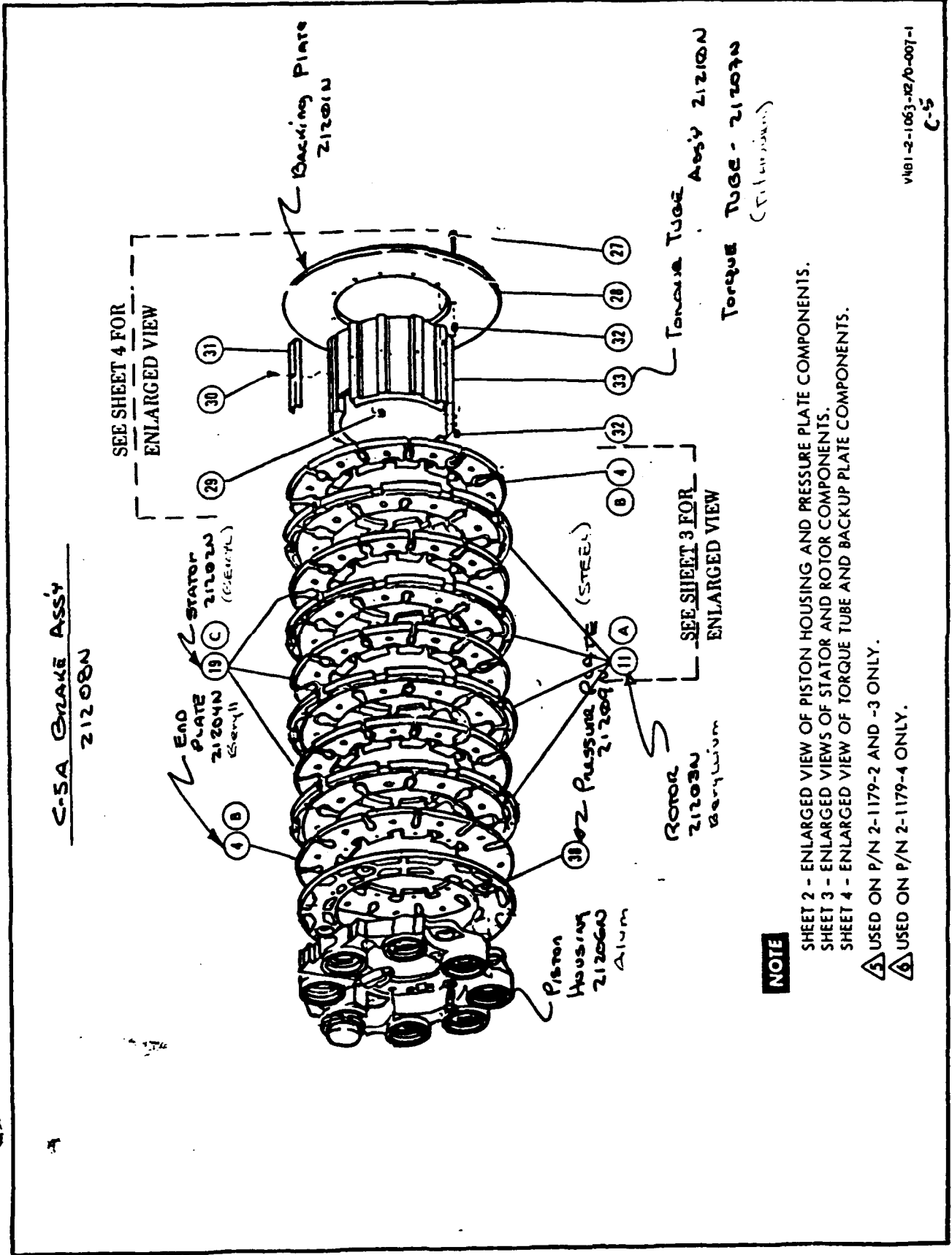
NAME C 25000000 AIC 00 DATE 10-3-79 RCC CS BRAKE SHEET OF

TOP ASSEMBLY			REMOVAL OPERATION NUMBER	INSTALLATION OPERATION NUMBER	SUBASSEMBLY			SAME REMOVED ITEM INSTALLED INTO ASSY Y/N
ITEM NUMBER	WCO	WCO DATE			ITEM NUMBER	CHGO WCO	CHGO WCO DATE	
PCN NSM PIN 15698A	21208N	89040	5	30	PCN NSM PIN 15698A	21201N	89045	N
PCN NSM PIN					PCN NSM PIN 15698A	21202N	89045	N
PCN NSM PIN					PCN NSM PIN 15698A	21203N	89054	N
PCN NSM PIN					PCN NSM PIN 15698A	21204N	88083	N
PCN NSM PIN					PCN NSM PIN 15698A	21206N	89037	N
PCN NSM PIN					PCN NSM PIN 15698A	21209N	89040	N
PCN NSM PIN					PCN NSM PIN 15698A	21210N	89010	N
PCN NSM PIN 15698A	21210	89040	3	30	PCN NSM PIN 15698A	21207N	89131	N
PCN NSM PIN					PCN NSM PIN			
PCN NSM PIN					PCN NSM PIN			
PCN NSM PIN					PCN NSM PIN			
PCN NSM PIN					PCN NSM PIN			

LSC-20075A

WORKLOAD PROFILE

NAME <u>CHARLES CRAWFORD</u> ALC <u>00</u>		DATE <u>5-20-89</u>		RCC <u>ALL</u> SHEET <u> </u> OF <u> </u>				NO. OF ENVELOP UNITS	MAXIMUM W.I.P.	STANDARD HOURS
ITEM NUMBER	AIRCRAFT MODEL	WCD	WORKLOAD TYPE	FLOATING STOCK	1	2	3	4		
PCN 15698A NSN BRKKE ASSY PIN	C-5A	Z1208U	4		22	5	7	20		
PCN 15698A NSN PIN BAG W/C PLATE	C-5A	Z1201U	4							
PCN 15698A NSN PIN STATOR CARRIER	C-5A	Z1202U	4							
PCN 15698A NSN PIN ROTOR CARRIER	C-5A	Z1203U	4							
PCN 15698A NSN PIN END PLT. CARRIER	C-5A	Z1204U	4							
PCN 15698A NSN PIN PISTON HOUSING	C-5A	Z1206U	4							
PCN 15698A NSN PIN PRESSURE PLATE ASSY	C-5A	Z1209U	4							
PCN 15698A NSN PIN TORQUE TUBE ASSEMBLY	C-5A	Z1210U	4							
PCN 15698A NSN PIN Tube, Torque	C-5A	Z1207U	4							
PCN NSN PIN										
PCN NSN PIN										
PCN NSN PIN										
PCN NSN PIN										



NOTE

SHEET 2 - ENLARGED VIEW OF PISTON HOUSING AND PRESSURE PLATE COMPONENTS.

SHEET 3 - ENLARGED VIEWS OF STATOR AND ROTOR COMPONENTS.

SHEET 4 - ENLARGED VIEW OF TORQUE TUBE AND BACKUP PLATE COMPONENTS.

⚠ USED ON P/N 2-1179-2 AND -3 ONLY.

⚠ USED ON P/N 2-1179-4 ONLY.

VIB1-2-1063-12/0-007-1
C-5

Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 1 of 4)

8 cylinders

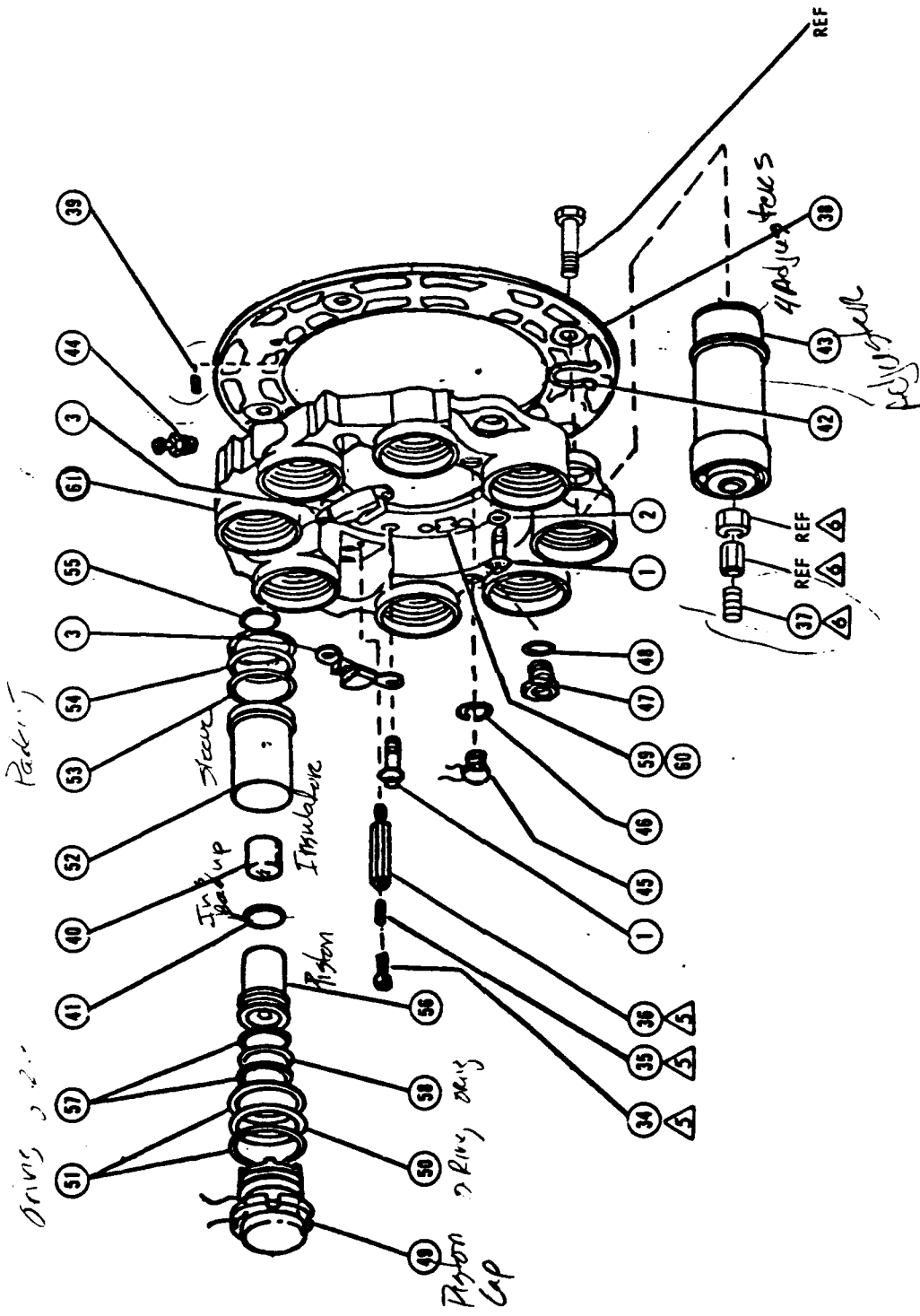


Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 2 of 4)

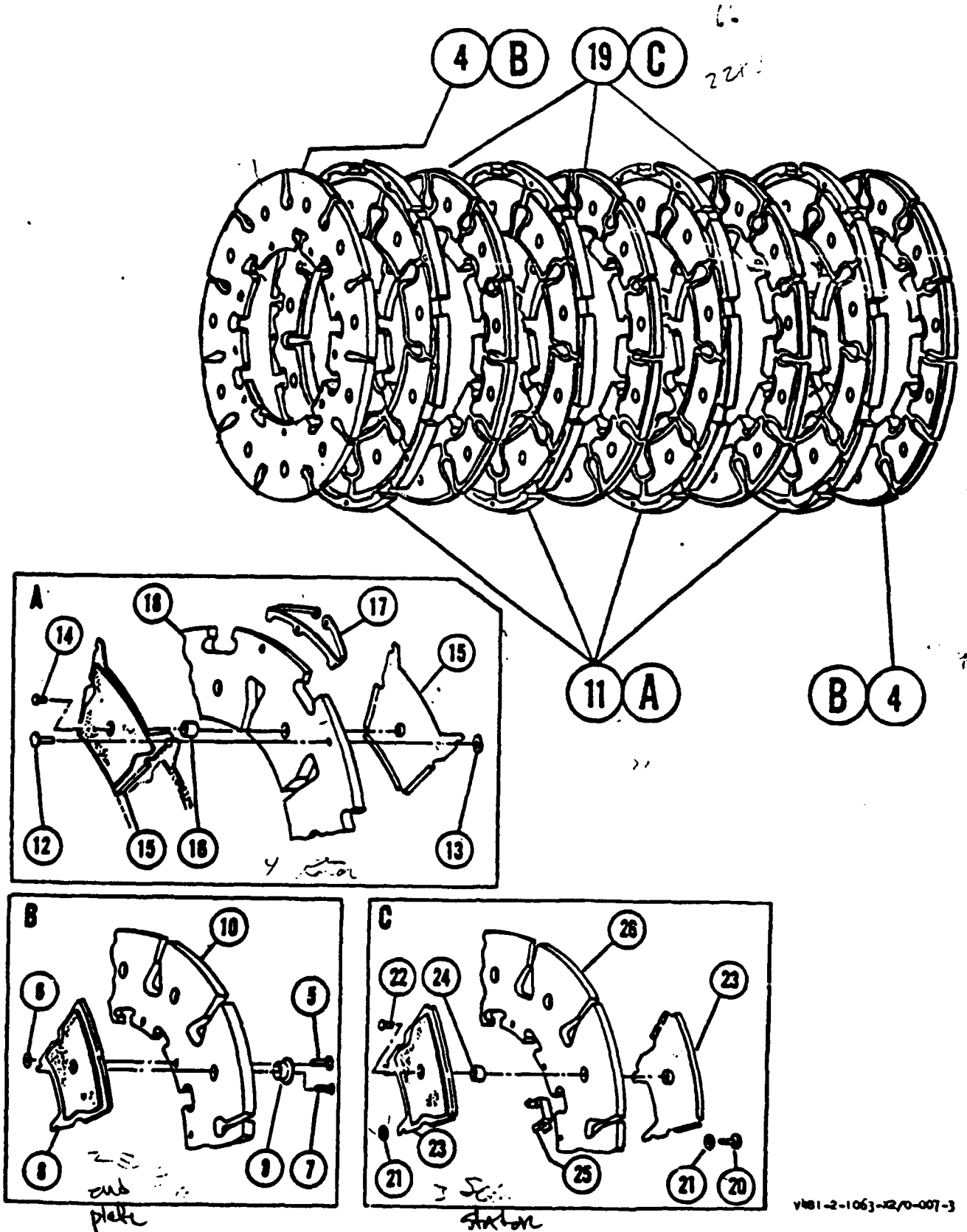
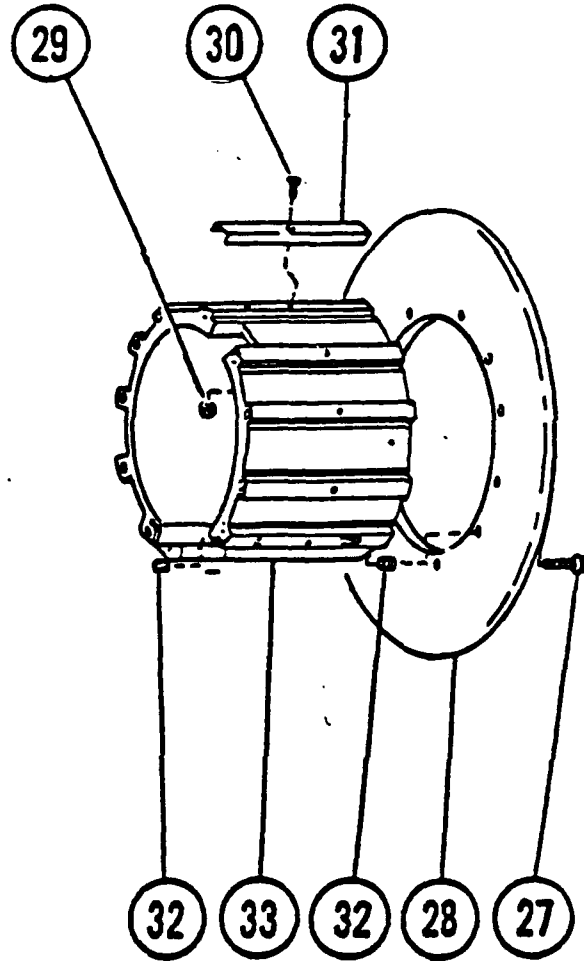


Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 3 of 4)



V4B1-2-1063-X2/0-007-A

Figure 8. Brake, Multiple Disk, 16.750 x 4 MLG (Sheet 4 of 4)

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
8.	2-1179-4	97153	BRAKE, MULTIPLE DISK, 16.750 x 4.....	1	C	PAODL
-1	43-723	97153	BOLT.....	22		PAFZZ
-2	MS20002C6	96906	WASHER.....	7		PAFZZ
-3	131-3	97153	LOCK, Assembly of.....	2		PAFZZ
-4	244-294-1	97153	CARRIER AND LINING ASSEMBLY, Stator, end.....	2		PAFDD
-5	78-101	97153	RIVET, Semi-tubular.....	22		PADZZ
-6	80-527	97153	WASHER.....	160		PADZZ
-7	MS20427-4C7	96906	RIVET, Solid.....	22		PADZZ
	MS20427-4C8	96906	RIVET, Solid (alternate for part No. MS20427-4C7).....	22		PADZZ
-8	342-43-2	97153	CARRIER, Lining and button, assembly of stator.....	88		PADZZ
-9	54-249-1	97153	SLEEVE, Stepped.....	22		PADZZ
-10	261-285	97153	CARRIER, Lining, stator, end plate.....	2		XA
-11A	244-293-1	97153	CARRIER AND LINING ASSEMBLY, Rotor.....	4		PAFDD
-12	78-99	97153	RIVET, Semi-tubular.....	36		PADZZ
	78-100	97153	RIVET, Semi-tubular.....	36	D	PADZZ
-13	80-527	97153	WASHER.....	REF		PADZZ
-14	MS20427-4C8	96906	RIVET, Solid.....	36		PADZZ
	MS20427-4C9	96906	RIVET, Solid (alternate for part No. MS20427-4C8).....	36		PADZZ
-15	342-44-2	97153	CARRIER, Lining and button, assembly of rotor.....	72		PADDD
-16	54-230	97153	SLEEVE.....	69		PADBZ
-17	53-123	97153	CLIP.....	36	E	PADZZ
	53-147	97153	CLIP.....	36		PADZZ
-18	261-247	97153	CARRIER, Lining, rotor.....	4		XA
-19	244-292-1	97153	CARRIER AND LINING ASSEMBLY, Stator.....	3		PAFDD
-20	78-100	97153	RIVET, Semi-tubular.....	33		PADZZ
-21	80-527	97153	WASHER.....	REF		PADZZ
-22	MS20427-4C9	96906	RIVET, Solid.....	33		PADZZ
-23	342-43-2	97153	CARRIER, Lining and button, assembly of stator.....	REF		PADDD
-24	54-230	97153	SLEEVE.....	REF		PADBZ
-25	53-104	97153	CLIP, Stator.....	33		PADZZ
-26	261-262	97153	CARRIER, Lining, stator.....	3		XA
-27	43-723	97153	BOLT.....	REF		PAFZZ
-28	93-383	97153	PLATE, Backup.....	1		PAFLD
	340-5-5	97153	TORQUE TUBE ASSEMBLY.....	1		PAFDD
-29	NAS129C08	80205	NUT.....	11		PAFZZ
-30	MS24694-C12	96906	SCREW.....	11		PAFZZ
-31	170-131	97153	INSERT, Cap.....	11		PAFZZ
	8634238-01		INSERT, Cap (alternate for part No. 170-131).....	11		PAFZZ
-32	MS21209F6-15	96906	INSERT, Screw thd, helical coil.....	22	F	PAFZZ
-33	319-17	97153	TORQUE TUBE.....	1	G	XA
	319-8-3	97153	TORQUE TUBE.....	1	G	XA
-34	MS16998-21	96906	SCREW, Cap, socket hd.....	2	B	PAFZZ
	443-2	97153	PIN AND INSERT ASSEMBLY.....	2	B	PAFZZ
-35	3591-2CNO246	91767	INSERT.....	2	B	XA
-36	20-268	97153	PIN, Wear indicator.....	2	B	XA
-37	MS51031-120	96906	SETSCREW.....	4	C	PAFZZ
	301-4	97153	PRESSURE PLATE ASSEMBLY.....	1		PAFDD
-38	93-325	97153	PLATE, Pressure.....	1		XA
-39	MS21209F1-15	96906	INSERT, Screw thd.....	2		PAFZZ
-40	115-161	97153	INSULATOR.....	8		KFFZZ
-41	93-375	97153	PLATE, Backup, insulator.....	8		KFFZZ
-42	MS16624-1137	96906	RING, Retaining.....	4		PAFZZ
-43	107-295	97153	ADJUSTER ASSEMBLY (See figure 9 for breakdown).....	4	C	PAFFF

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T.O. 481-2-1063

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
8-44	155-9	97153	1		PAFZZ
.44A	2605794	55284	1		PAFZZ
												(ALTERNATE FOR PART NO. 155-9) (NOT ILLUSTRATED)
.44B	MS28778-3	96906	1		PAFZZ
												(NOT ILLUSTRATED)
.44C	2605793	55284	1		PAFZZ
												ADAPTER, HYD BLEEDER VALVE
												(USED WITH VALVE, PART NO. 2605794) (NOT ILLUSTRATED)
.44D	MS28778-6	96906	1		PAFZZ
												PACKING, PREFORMED
												(NOT ILLUSTRATED)
.44E	AN929A4J				PAFZZ
												CAP ASSEMBLY
												(NOT ILLUSTRATED)
.45	AN814-6L	88044	3		PAFZZ
												PLUG & BLEEDER, SCREW THD
.46	MS28778-6	96906	4		PAFZZ
												PACKING, PREFORMED
.47	274-43	97153	2		PAFZZ
												FITTING
.48	MS28778-8	96906	2		PAFZZ
												PACKING, PREFORMED
.49	32-374	97153	8		PAFZZ
												CAP, PISTON

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
8-50	68-740	97153	. PACKING, PREFORMED.....	8		PAFZZ
-51	68-725	97153	. PACKING, PREFORMED.....	16		KFFZZ
-52	54-232-1	97153	. SLEEVE.....	8		PAFZZ
-53	68-724	97153	. PACKING, PREFORMED.....	16		KFFZZ
-54	68-739	97153	. PACKING, PREFORMED.....	8		PAFZZ
-55	S11065-11-1	97820	. SCRAPER RING.....	8		KFFZZ
-56	74-554	97153	. PISTON.....	8		PAFZZ
-57	68-726	97153	. PACKING, PREFORMED.....	16		PAFZZ
-58	MS28775-218	90906	. PACKING, O-RING, HYD.....	8		KFFZZ
-59	38-204-04-13	94222	. RIVET.....	2		PAFZZ
-60	50-299		. IDENTIFICATION PLATE.....	1		PAFZZ
-61	266-36	97153	. PISTON HOUSING, ASSY OF.....	1		PAFDD
	311001	92555	LEE PLUG.....	AR	H	PAFZZ
	305-140	97153	PARTS KIT, BRAKE, FIELD.....	AR		PAFZZ

USABLE ON CODES

- B - Part No. 2-1179-3, differs from (A) only in use of epoxy resin to secure screw (37) to adjuster pin (8, figure 8). Prior to incorporation of TCTO 4B1-2-543.
- C - Part No. 2-1179-4 subsequent to incorporation of TCTO 4B1-2-543.
- D - May be used with clip, part No. 53-123.
- E - Supersedes old style clip, part No. 53-103.
- F - DO NOT remove unless damaged.
- G - Part Nos. 319-17 and 319-8-3 are functionary identical and fully interchangeable.
- H - Oversized plug, to be used in replacing damaged LEE PLUGS (part No. 281001) removed from 266-36 PISTON HOUSING, ASSY OF.

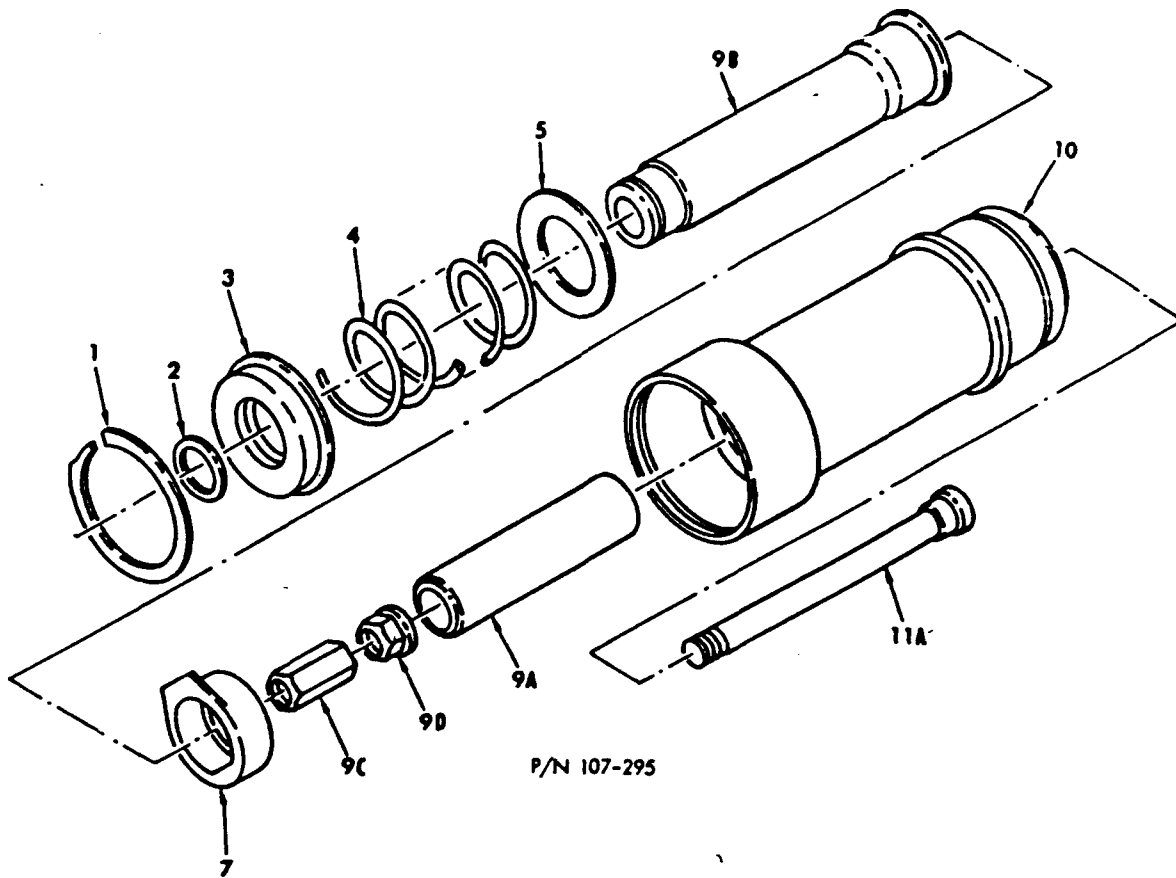


Figure 9. Adjuster Assembly, P/N 107-295

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
9-	107-295	97153	ADJUSTER ASSY							REF	B,C	PAFFF
-1	UR-143C	80756	.	RING, RETAINING						1		PAFBZ
-2	RST-59C	80756	.	RING, RETAINING						1		PAFBZ
-3	56-602	97153	.	RETAINER, SPRING						1		PAFBZ
-4	40-521	97153	.	SPRING, HELICAL						1		PAFBZ
				COMPRESSION								
-5	80-486	97153	.	WASHER.....						1		PAFBZ
-6	Deleted											
-7	56-568-1	97153	.	RETAINER, PIN						1		PAFBZ
-8	Deleted											
-9	Deleted											
-9A	20-466	3530.	.	PIN.....						4	B	PAFBZ
-9B	54-231-1	97153	.	SLEEVE 54-231.....						4	B	PAFBZ
-9C	63-478	97153	.	NUT.....						4	B	PAFBZ

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
9-9D	MS21042-4	90906	.	NUT.....						4	B	PAFBZ
-10	260-462-1	97153	.	HOUSING, ADJUSTER.....						1		PAFZZ
-11	Deleted											
-11A	43-1152	97153	.	SCREW						4	B	PAFBZ

USABLE ON CODES

- A - Part No. 107-229-4, prior to incorporation of TCTO 4B1-2-543.
- B - Part No. 107-295 subsequent to incorporation of TCTO 4B1-2-543.
- C - See index No. 43, figure 8 for location of next higher assembly.

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TECH S S	W F PF	A/R	REV	T K	#R A	FA	SUPPORT	OCC	DESCRIPTION	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT C
STEP D L	K C	DC	ELEMENT	FACT	STOR	DESCRIPTION	SUPPLEMENTAL						
RA206	S	E	JA EA 1	J	89081	.50	PERCENT ENGR 99.9		MACH PISTON HOUSING CSA&B	2.11		1.05	
0001			JA 01 00			.00			PART NUMBER / NSN	.000	.000	.000	0
			0010				266-36		1630004649167				
0040			JA 01 15			1.00			MACH UPPER SEAL LAND	.643	.096	.740	35
0010 E			KMM-SU-V1			.25	S/U VERT MILL BORE SMAL FTRPRORATE OVER 4 PARTS			.50518		.145	
0020 E			RML-HP-CA			1.00	HAND HANDLE NO WRAP 2 CLAMPS			.08531		.098	
0030 E			RML-AL-AB			1.00	ALIGN VERTICAL AXIS ROD			.12699		.146	
0040 E			RML-AL-AC			1.00	ALIGN HOLE TO SPINDLE ROD			.07609		.087	
0050 E			KMM-BA-DD			1.00	BORE HOLE 2.5 X 2 GROUP 1 USE PROPER ELEMENT/TABLE			.21839		.251	
0060 E			RJP-PW-R1			1.00	REM RPL PAPWRK SIGN OFF DOC			.01001		.011	
0050			JA 01 15			.01			MACH LOWER SEAL LAND	.622	.001	.007	0
0010 E			KMM-SU-V1			.25	S/U VERT MILL BORE SMAL FTRPRORATE OVER 4 PARTS			.50518		.145	
0020 E			RML-HP-CA			1.00	HAND HANDLE NO WRAP 2 CLAMPS			.08531		.098	
0030 E			RML-AL-AB			1.00	ALIGN VERTICAL AXIS ROD			.12699		.146	
0040 E			RML-AL-AC			1.00	ALIGN HOLE TO SPINDLE ROD			.07609		.087	
0050 E			KMM-BA-CC			1.00	BORE HOLE 2 X 1 1/2 GROUP 1 USE PROPER ELEMENT/TABLE			.19758		.227	
0060 E			RJP-PW-R1			1.00	REM RPL PAPWRK SIGN OFF DOC			.01001		.011	
0060			JA 01 15			.01			PISTON CAVITY REPAIR	.336	.001	.004	0
0010 E			RBW-SU-G1			1.00	S/U FOR BENCH WORK GENERAL			.27525		.316	
0020 E			RLG-CT-T1			1.00	CLEAN THREADS WITH TAP & AIR			.05076		.058	
0030 E			RJP-PW-R1			1.00	REM RPL PAPWRK SIGN OFF DOC			.01001		.011	
0070			JA 01 15			.01			INLET PORT REPAIR	.675	.001	.008	0
0010 E			RDR-SU-R1			1.00	S/U TO O/S BOSSES RAD DRILL			.56378		.648	
0020 E			RLG-CT-T1			2.00	CLEAN THREADS WITH TAP & AIR 2 INLET PORTS			.05076		.116	
0030 E			RJP-PW-R1			1.00	REM RPL PAPWRK SIGN OFF DOC			.01001		.011	
0080			JA 01 15			.01			BLEEDER PORT REPAIR	.675	.001	.008	0
0010 E			RDR-SU-R1			1.00	S/U TO O/S BOSSES RAD DRILL			.56378		.648	
0020 E			RLG-CT-T1			2.00	CLEAN THREADS WITH TAP & AIR 2 BLEEDER PORTS			.05076		.116	
0030 E			RJP-PW-R1			1.00	REM RPL PAPWRK SIGN OFF DOC			.01001		.011	
0090			JA 01 15			1.00			LEE PLUG REPAIR	1.022	.153	1.176	56
0010 E			RBW-BU-S1			.25	SET UP TO REBUSH BOSSES PRORATE OVER 4 PARTS			.18669		.053	
0020 E			RLG-HP-V7			1.00	OBJ IN/OUT STP VISE-HST HAND			.06831		.078	
0030 E			RBW-BU-R2			12.00	REAM WITH LEMPCO REAMER 3 PASSES 4 HOLES			.07337		1.012	
0040 E			RBW-DB-A1			4.00	DEBUR HOLE/CUTOUT BOTH SIDES 4 HOLES			.00423		.019	
0050 E			RJP-PW-R1			1.00	REM RPL PAPWRK SIGN OFF DOC			.01001		.011	
0110			JA 01 15			1.00			INST O/S LEE PLUG	.148	.022	.171	8
0010 E			RBW-BU-S1			.25	SET UP TO REBUSH BOSSES PRORATE OVER 4 PARTS			.18669		.053	
0020 E			RBW-BU-A2			4.00	INSTALL SET STRAIGHT BUSHING INST 4 PLUGS			.02299		.105	
0030 E			RJP-PW-R1			1.00	REM RPL PAPWRK SIGN OFF DOC			.01001		.011	
9000			JA 01 00			1.00			LABOR STD HISTORY	.000	.000	.000	0
0900							LLOYD A. HARGIS MANEL-1		73357				

TO INTERROGATE LABOR STANDARDS, INPUT

PC PRD NROP NR
 1 390123456 ELSE PUT IN END

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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS
RCC MNPRA

04/21/89
4B1-2-1063

A-E046B-MM1-DY-M45 PAGE 0001

15698A CSA BRK PRESS PLATE

TECH S S W F PF A/R REV

T K #R A FA SUPPORT OCC

STEP D L K C DC ELEMENT FACT

DESCRIPTION
STORED SUPPLEMENTAL

BASE PFD STD A
HOURS TIME HOURS DLY PCT C

STEP	D	L	K	C	DC	ELEMENT	FACT	STORED	SUPPLEMENTAL	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT C
RA209	S	E	JA	EA	1	J 89081	1.00	PERCENT ENGR 99.9	MACH PRESSURE PLATE CSA BRK	.20		.20	
0001			JA	01	00		.00		PART NUMBER / MSN	.000	.000	.000	0
								301-4	1630004638730				
0030			JA	01	15		1.00		REMOVE HELICOILS	.174	.026	.201	100
									PRO RATE 2 PARTS	.27525		.158	
0010 E						RDW-SU-G1	.50	S/U FOR BENCH WORK GENERAL					
0020 E						JLR-AS-DB	2.00	RMVE SMALL SPRING W/TWEEZERS	2 EA INSERTS	.01232		.028	
0050 E						GCL-CA-A4	2.00	CLEAN BLIND HOLE WITH AIR	2 EA HOLES	.00126		.002	
0060 E						RJP-PW-R1	1.00	REM RPL PAPWRK SIGN OFF DOC		.01001		.011	
9000			JA	01	15		.01		LABOR STANDARD HISTORY	.000	.000	.000	0
0010								26OCT84 NEW REQUIREMENT/INITIAL INPUT					
0990								MONROE/MANEAA					

TO INTERROGATE LABOR STANDARDS. INPUT

RCC PRD NR0P NR

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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS
RCC MNPRA

04/21/89
4B1-2-1063

15698A CSA BRK PRESS PLATE

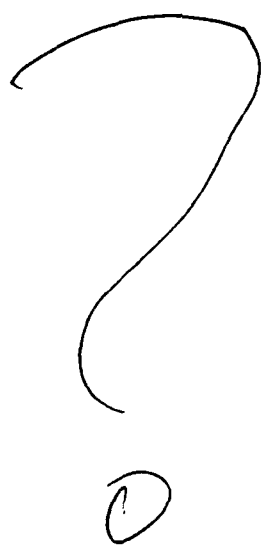
TECH S S	W F PF A/R REV	T K	#R A FA	SUPPORT	OCC	DESCRIPTION	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT C
STEP D L	K C DC ELEMENT	FACT	STOR	SUPPLEMENTAL						
RA211	S E JA EA 1	J 89080	.10	PERCENT ENGR 99.9		MACH TORQUE TUBE CSA	.23		.02	
0001	JA 01 00		.00			PART NUMBER / NSM	.000	.000	.000	0
0010				319-8-3	NSL					
0030	JA 01 15		1.00			REMOVE & REPLACE INSERT	.203	.030	.234	100
0010 E	RBW-SU-G1		.50	S/U FOR BENCH WORK GENERAL		PRO RATE 2 PARTS	.27525		.158	
0020 E	JLR-AS-DB		1.00	RMVE SMALL SPRING W/TWEEZERS		8 OCCUR	.01232		.014	
0030 E	GTL-TH-A1		1.00	TAP HOLE TO 0.25 IN THRD DIA			.01427		.016	
0040 E	KTL-TT-03		1.00	TAP EACH ADDITIONAL THREAD			.00130		.001	
0050 E	RBW-TR-H1		1.00	INSTALL HELICOIL INSERT			.02763		.031	
0060 E	RJP-PW-R1		1.00	REH RPL PAPWRK SIGN OFF DOC			.01001		.011	
9000	JA 01 00		1.00			LABOR STD HISTORY	.000	.000	.000	0
0900				LLOYD A. HARGIS MANEL-1		73357				

TO INTERROGATE LABOR STANDARDS. INPUT

RCC PRD NROP NR

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File name: 21201N, Nk.1
Banking Plak

HLU: UU RCU: BRAKES

NAME: PUN: 156Y8A

WCD: 21.03.1N WCD DATE: 870405

UP #	RCU	UP DESC	UCCU FAC	UP TYPE	UP MAND	FLUM HRS	SKIL CODE	QTY	TIME %	REU HRS	EQUIP CODE	QTY	TIME %	REU HRS
U05	MANIPUM	DIS	1.00	P			HB05	1	100	0.08	WE0002	1	100	0.08
U05A	MANIPUM	STACK	1.00	P			HB05	1	100	0.03				
U05B	MANIPUM	STACK	1.00	P			HB05	1	100	0.03				
U05C	MANIPUM	UNLD	1.00	P			HB05	1	100	0.02	WE0002	1	100	0.02
U05Y	MANIPUM	DEK	1.00	P	100	0.08	HB05	1	100	0.08	PM5557	1	100	0.08
U05A	MANIPUM	CLN	1.00	P	100	0.17	HB05	1	100	0.16	PM5557	1	100	0.17
U05B	MANIPUM	KINSE	1.00	P	100	0.02	HB05	1	100	0.02	PM5756	1	100	0.17
U05C	MANIPUM	KINSE	1.00	P	100	0.02	HB05	1	100	0.02	PM5557	1	100	0.02
U05D	MANIPUM	STACK	1.00	P			HB05	1	100	0.02				
U05E	MANIPUM	MUVE	1.00	P			UVHD	1	100	0.08	FL0005	1	100	0.08
U20	MANIPUM	LOAD	1.00	P			WF08	2	100	0.30	CE27	1	100	0.30
U20A	MANIPUM	HEAT	1.00	P			WF08	2	100	0.30	PM5777	1	100	13.00
U20B	MANIPUM	UNLD	1.00	P			WF08	2	100	0.30	CE27	1	100	0.30
U20C	MANIPUM	UNLD	1.00	P	1	15	WF08	2	100	0.30	LB7351	1	100	0.30
U20D	MANIPUM	UNLD	1.00	P			WF08	2	100	0.30	CE27	1	100	0.30
U20E	MANIPUM	UNLD	1.00	P			WF08	2	100	0.30	LB7352	1	100	0.30
U30	MANIPUM	INSP	1.00	P			D107	1	60	0.35	FP0001	1	60	0.35
U30A	MANIPUM	INSP	1.00	P			D107	1	40	0.17	FP0001	1	40	0.17
U30B	MANIPUM	STACK	1.00	P			D107	1	100	0.02				
U30C	MANIPUM	MUVE	1.00	P			UVHD	1	100	0.08	FL0005	1	100	0.08
U40	MANIPUM	LOAD	1.00	P			K107	1		0.05	PM0701	1		0.05
U40A	MANIPUM	FPI	0.25	P			DB07	1		0.10	PM0701	1		1.10
U40B	MANIPUM	FPI	0.25	P			DB07	1		0.10	PM0701	1		1.10
U40C	MANIPUM	FPI	0.75	P			DB07	2		0.05	PM0678E	1		1.05
U40D	MANIPUM	FPI	0.75	P			DB07	2		0.05	PM0678E	1		1.05
U40E	MANIPUM	UNLD	0.30	P			K107	1		0.05	PM0701	1		0.05
U40F	MANIPUM	UNLD	0.30	P			WF08	2	100	0.30	CE27	1	100	0.30
U50	MANIPUM	HEAT	1.00	P			WF08	2	100	0.30	PM5777	1	100	13.00
U50A	MANIPUM	UNLD	0.30	P			WF08	2	100	0.30	CE27	1	100	0.30
U50B	MANIPUM	UNLD	0.30	P	1	15	WF08	2	100	0.30	LB7352	1	100	0.30
U50C	MANIPUM	UNLD	0.30	P			WF08	2	100	0.30	LB7351	1	100	0.30
U50D	MANIPUM	UNLD	0.30	P			WF08	2	100	0.30	CE27	1	100	0.30
U50E	MANIPUM	UNLD	0.30	P			WF08	2	100	0.30	FP0001	1	60	0.35
U60	MANIPUM	INSP	1.00	P			D107	1	40	0.17	FP0001	1	40	0.17
U60A	MANIPUM	STACK	1.00	P			D107	1	100	0.02				
U60B	MANIPUM	MUVE	1.00	P			UVHD	1	100	0.08	FL0005	1	100	0.08
U70	MANIPUM	LOAD	0.30	P			K107	1		0.05	PM0701	1		0.05
U70A	MANIPUM	FPI	0.08	P			DB07	1		0.10	PM0701	1		1.05
U70B	MANIPUM	FPI	0.08	P			DB07	1		0.10	PM0678E	1		1.05
U70C	MANIPUM	FPI	0.23	P			DB07	1		0.10	PM0701	1		0.02
U70D	MANIPUM	FPI	0.23	P			DB07	1		0.10	PM0701	1		1.05
U70E	MANIPUM	FPI	0.27	P			DB07	1		0.10	PM0678E	1		1.05

UYU MANPSP
UYUA
UYUA
100 MANPSP
100A MANPSP
110 MANPSP
120 MANPSP

65

PKIM 1.00 P
UNLD 1.00 P
UNLD 1.00 P
KIVEI 1.00 P
KIVEI 1.00 P
ALMI 1.00 P
INSP 1.00 P

YBUY
YBUY
YBUY
YBUY
YBUY

1
1
1
1
1

U.01
U.10
U.07
U.02
U.02

438
F19Y22
F19Y28
F19Y63
F19Y83

1
1
1
1
1

U.01
U.01
U.01
U.10
U.07

070B	MANIPGP	0.23	F	UBUY	2	0.05	MAN/67YE	1	1.05
070C	MANIPGP	0.30	I				MAN/901	1	0.05
070D	MANIPGP	0.30	F	K107	1	0.05	MAN/901	1	0.05
080	MANIPGP	1.00	I	UVHD	1	0.01	FL/001	1	0.01
080	MANIPGP	1.00	P	350Y	1	0.02	MAN/922	1	0.02
090	MANIPGP	1.00	P	350Y	1	0.01	MAN/922	1	0.25
090	MANIPGP	1.00	F				MAN/488	1	0.01
090A	MANIPGP	1.00	F	Y60Y	1	0.01	MAN/922	1	0.01
090A	MANIPGP	1.00	P				MAN/928	1	0.01
100	MANIPGP	1.00	P	Y60Y	1	0.07	MAN/983	1	0.07
100A	MANIPGP	1.00	P	Y60Y	1	0.10	MAN/763	1	0.10
110	MANIPGP	1.00	P	Y60Y	1	0.02			
120	MANIPGP	1.00	P	Y60Y	1	0.02			

UYU	MANP6P	1.00	1	0.01	MI 438	1	0.01
UYU	MANP6P	1.00	1	0.25	MI 438	1	0.25
UYU	MANP6P	1.00	1	0.01	MI 438	1	0.01
UYU	MANP6P	1.00	1	0.01	MI 438	1	0.01
UYU	MANP6P	1.00	1	0.07	MI 383	1	0.07
UYU	MANP6P	1.00	1	0.10	MI 763	1	0.10
UYU	MANP6P	1.00	1	0.02	MI 438	1	0.02
UYU	MANP6P	1.00	1	0.02	MI 438	1	0.02

69

07	U7U	MANPKR	IMKD	U.01	P	UPUY	U.02	1	1			
	UBU	PRR	IMKD	U.01	I	JAUJ	U.02	1	1			
	UBU	PRR	IMKD	U.01	S	JAUJ	U.06	1	1			
	UBU	MANPKR	KEPA	1.00	I	JAUJ	U.02	1	1			
	UYU	MANPKR	KEPA	1.00	S	JAUJ	U.17	PM1788	1			U.17
	UYU	MANPKR	KEPA	1.00	P	JAUJ	1.02	PM178P	1			1.02
	UY5	MANPKC	MUVE	1.00	I	UPUD	U.60	FL0002	1			U.60
	UY7	MANPKC	CLN	1.00	I	UPUD	U.05	PM4118	1			U.05
	UY7	MANPKC	CLN	1.00	P	UPUY	U.10	CE33	1			U.10
	UY7	MANPKC	PEEN	1.00	I	UPUD	U.05	PM4110	1			U.05
	UY7A	MANPKC	PEEN	1.00	I	UPUD	U.10	CE22	1			U.10
	UY7A	MANPKC	PEEN	1.00	S	UPUD	U.05	PM5372	1			U.10
	UY7A	MANPKC	PEEN	1.00	P	UPUD	U.05	PM5372	1			U.05
	UY7B	MANPKC	PEEN	1.00	P	UPUD	U.05	CE22	1			U.05
	UY7B	MANPKC	CLN	1.00	I	UPUD	U.05	PM4118	1			U.05
	UY7B	MANPKC	CLN	1.00	P	UPUY	U.10	CE33	1			U.10
	UY7B	MANPKC	CLN	1.00	P	UPUD	U.05	PM4118	1			U.05
	100A	MANPKC	CLN	1.00	I	UPUY	U.05	CE20	1			U.05
	100A	MANPKC	CLN	1.00	S	UPUY	U.05	PM567	1			U.05
	100A	MANPKC	CLN	1.00	P	UPUY	U.05	CE20	1			U.05
	100A	MANPKC	CLN	1.00	P	UPUY	U.05	PM5681	1			U.05
	100B	MANPKC	KINS	1.00	S	UPUY	U.01	CE20	1			U.01
	100B	MANPKC	KINS	1.00	P	UPUY	U.01	PM5670	1			U.01
	100B	MANPKC	KINS	1.00	P	UPUY	U.01	CE20	1			U.01
	100C	MANPKC	CLN	1.00	S	UPUY	U.01	CE20	1			U.01
	100C	MANPKC	CLN	1.00	P	UPUY	U.01	CE20	1			U.01
	100C	MANPKC	CLN	1.00	P	UPUY	U.01	PM5673	1			U.01
	100D	MANPKC	KINS	1.00	S	UPUY	U.01	CE20	1			U.01
	100D	MANPKC	KINS	1.00	P	UPUY	U.01	PM5670	1			U.01
	100D	MANPKC	KINS	1.00	P	UPUY	U.01	CE20	1			U.01
	100E	MANPKC	DEUX	1.00	S	UPUY	U.01	CE20	1			U.01
	100E	MANPKC	DEUX	1.00	P	UPUY	U.01	CE20	1			U.01
	100E	MANPKC	DEUX	1.00	P	UPUY	U.08	PM5707	1	Y5		U.05
	100E	MANPKC	DEUX	1.00	P	UPUY	U.08	CE20	1	5		U.17
	100E	MANPKC	DEUX	1.00	P	UPUY	U.08	CE20	1	5		U.08
	100E	MANPKC	DEUX	1.00	P	UPUY	U.05	PM5707	1	Y5		U.08
	100F	MANPKC	KINS	1.00	S	UPUY	U.01	CE20	1			U.01
	100F	MANPKC	KINS	1.00	P	UPUY	U.01	CE20	1			U.01
	100F	MANPKC	KINS	1.00	P	UPUY	U.01	PM5678	1			U.01
	100G	MANPKC	ANZZ	1.00	S	UPUY	U.01	CE20	1			U.01
	100G	MANPKC	ANZZ	1.00	P	UPUY	U.05	CE20	1			U.05
	100G	MANPKC	ANZZ	1.00	P	UPUY	U.05	PM5717	1			U.75
	100H	MANPKC	KINS	1.00	S	UPUY	U.01	CE20	1			U.01
	100H	MANPKC	KINS	1.00	P	UPUY	U.01	CE20	1			U.01
	100H	MANPKC	KINS	1.00	P	UPUY	U.01	PM5702	1			U.01
	100I	MANPKC	SEAL	1.00	S	UPUY	U.01	CE20	1			U.01
	100I	MANPKC	SEAL	1.00	P	UPUY	U.01	PM5673	1	5		U.25
	100I	MANPKC	SEAL	1.00	P	UPUY	U.10	CE20	1	5		U.10
	100I	MANPKC	SEAL	1.00	P	UPUY	U.05	CE20	1	Y5		U.05
	100I	MANPKC	SEAL	1.00	P	UPUY	U.05	PM5673	1	Y5		U.05
	100J	MANPKC	KINS	1.00	S	UPUY	U.01	CE20	1			U.01
	100J	MANPKC	KINS	1.00	P	UPUY	U.01	PM5700	1			U.01
	100J	MANPKC	KINS	1.00	P	UPUY	U.01	CE20	1			U.01
	100K	MANPKC	KINS	1.00	S	UPUY	U.01	CE20	1			U.01
	100K	MANPKC	KINS	1.00	P	UPUY	U.01	CE20	1			U.01
	100K	MANPKC	KINS	1.00	P	UPUY	U.01	PM5676	1			U.01
	100L	MANPKC	KINS	1.00	P	UPUY	U.01	CE20	1			U.01

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NAME: FUN: 100784

ALL: UU KLL:STRUTS

MOD: PZ1206 MDATE:87200

UP #	KLL	UP	DESC	PAC	UP	MAND	FLOW	SKIL	TIME	REB	EDDTP	TIME	REV
					TYPE	%		CODE	%	HRS	CODE	%	HRS
U1UA	MANIPGP	DIS		1	I			YGUY	1	0.03			0.03
U1UA	MANIPGP	DIS		1	P			YGUY	1	0.03	WA0006	1	0.03
U2UA	MANIPGP	CLN		1	I			YGUY	1	0.03			0.03
U2UA	MANIPGP	CLN		1	P			YGUY	1	0.08	PM0434	1	0.05
U2UA	MANIPGP	CLN		1	P				1		PM0421	1	0.05
U2UA	MANIPGP	CLN		1	P				1		WA0006	1	0.03
U3UA	MANIPGP	INSP		1.00	P			YGUY	1	0.05	WA0006	1	0.05
U4UA	MANIPGP	ASSY		1.00	P			YGUY	1	0.1	WA0006	1	0.1

File name: 2120
Moby

File name: 2120
Moby

UP #	NAME	LAST NAME	ALC: UU	RCC	BRKES	WCD: 2120BN	WCDDATE: 8YU4U				
UP #	DESC	UP	UUU	UP	MAND	FLOW	SKIL	TIME	NEW	TIME	NEW
		DESC	FAC	TYPE	%	HRS	CODE	U1Y	%	U1Y	%
UU1	MANP6W	IND	1.00	P			HBUS	1	100	U.05	
UU3	MANP6W	DIS	1.00	P			HBUS	1	0	U.50	
UU3	MANP6W	DIS	1.00	P			HBUS	1	1	U.25	PMU171
UU5	MANP6W	SPLI	1.00	P			HBUS	1	60	U.25	WB000U2
UU5	MANP6W	SPLI	1.00	P			HBUS	1	40	U.50	WB000U2
U3U	MANP6P	ASSY	1.00	P			YGUY	1	1.90	WA000U5	
U4U	MANP6P	IESI	1.00	P			YGUY	1	0.53	PMU44Y	
U4U	MANP6P	IESI	1.00	P			YGUY	1	0.53	PMU44Y	
U6U	MANP6P	ACPI	1.00	P			YGUY	1	0.02		
U7U	MANP6P	INSP	1.00	P			YGUY	1	0.02		
YYYY	MANP6P	SELL		P							

NAME: PLN: 156Y8A

ALL: UU KCU: BRAKES

WLD: 21207N WDU: 8Y131

DATE: 2020/03/11
TIME: 10:00 AM

UP #	KCU	UP	DESC	UP FAC	UCU	UP TYPE	UP MAND %	FLOW HRS	SKILL CODE	TIME WTY %	REV HRS	COUPL CODE	WTY %	TIME WTY %	REV HRS
U05	MANIPGW		DIS	1.00	P				HBUS	1 100	0.08	WB0002	1 100	0.08	0.08
U05B	MANIPGW		STACK	1.00	P				HBUS	1 100	0.02		1 100	0.02	
U05C	MANIPGW		LRAD	1.00	P				HBUS	1 100	0.03	PM3657	1 100	0.03	0.03
U05D	MANIPGW		DESK	1.00	S				HBUS	1 100	0.02		1 100	0.02	
U05E	MANIPGW		DEGR	1.00	P		100	0.08	HBUS	1 100	0.02	PM3657	1 100	0.02	0.08
U0Y	MANIPGW		KINSE	1.00	P		100	0.02	HBUS	1 100	0.05	PM3657	1 100	0.02	0.02
U0Y	MANIPGW		CLN	1.00	P		100	0.17	HBUS	1 100	0.02	PM3657	1 100	0.22	0.22
U0YA	MANIPGW		KINSE	1.00	P		100	0.02	HBUS	1 100	0.02	PM3657	1 100	0.02	0.02
U0YB	MANIPGW		KINSE	1.00	P		100	0.02	HBUS	1 100	0.02	PM3657	1 100	0.02	0.02
U0YC	MANIPGW		STACK	1.00	P				HBUS	1 100	0.02		1 100	0.02	
U0YD	MANIPGW		MUVE	1.00	P				UVHD	1 100	0.08	FG0003	1 100	0.08	0.08
U15	MANIPNA		LRAD	1.00	P				K107	1	0.05	PM0Y01	1	0.05	0.05
U15A	MANIPNA		FP1	0.25	I				DBUY	1	0.10	PM0Y01	1	0.02	0.02
U15A	MANIPNA		FP1	0.25	P				DBUY	1	0.10	PM0Y01	1	1.10	1.10
U15B	MANIPNA		FP1	0.75	I				DBUY	2	0.05	PM0Y01	1	0.02	0.02
U15B	MANIPNA		FP1	0.75	P				DBUY	2	0.05	PM0Y01	1	1.05	1.05
U15C	MANIPGW		UNLD	1.00	I				K107	1	0.05	PM0Y01	1	0.05	0.05
U15C	MANIPGW		UNLD	1.00	P				K105	1 100	0.03		1 100	0.03	
U1Y	MANIPGW		PRUC	1.00	S				K105	1 70	0.33	PM0416	1 70	0.33	0.33
U1Y	MANIPGW		PRUC	1.00	P				K105	1 30	0.50	PM0416	1 30	0.50	0.50
U1Y	MANIPGW		PRUC	1.00	P				K105	1 30	0.50	PM0416	1 30	0.50	0.50
U20	MANIPGW		INSP	1.00	I				D107	1 20	0.08	LQ0003	1 100	0.08	
U20	MANIPGW		INSP	1.00	P				D107	1 80	0.20		1 100	0.08	
U20	MANIPGW		INSP	1.00	P				D107	1 100	0.03		1 100	0.03	
U20A	MANIPGW		STACK	1.00	P				UVHD	1 100	0.08	FG0003	1 100	0.08	0.08
U20B	MANIPGW		MUVE	1.00	P				JAUJ	1	0.02				
U30	MANIPKA		KEMU	1.00	I				JAUJ	1	0.10				
U30	MANIPKA		KEMU	1.00	S				JAUJ	1	0.10				
U30	MANIPKA		KEMU	1.00	P				JAUJ	1	0.56				
U50	MANIPGP		ALPI	1.00	I				UVHD	1	0.03	FG0002	1	0.03	0.03
U50	MANIPGP		ALPI	1.00	P				Y6UY	1	0.02				
U60	MANIPGP		INSP	1.00	P				Y6UY	1	0.02				

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PLATE

NAME: ALC: UU KUC: BRAKES WCD: 2120YN WCDDATE: 8Y04U
PLN: 156Y8A

UP #	KUC	UP	DESC	FAC	UP	MAND	FLOW	SKIL	TIME	KEY	ERUITP	TIME	KEY
				TYPE		%	HRS	CODE	%	HKS	CODE	%	HKS
U03	MANP5W	DEBK	1.00	P	100	0.08	HBUS	HBUS	1 100	0.08	PM5657	1 100	0.08
U04	MANP5W	CLN	1.00	S			HBUS	HBUS	1 100	0.08		1 100	0.17
U04A	MANP5W	KINSE	1.00	P	100	0.17	HBUS	HBUS	1 100	0.02	PM5657	1 100	0.17
U04B	MANP5W	KINSE	1.00	P	100	0.02	HBUS	HBUS	1 100	0.02	PM5657	1 100	0.02
U05	MANP5W	D15	1.00	P			HBUS	HBUS	1 100	0.08	WB0002	1 100	0.08
U05A	MANP5W	STACK	1.00	P			HBUS	HBUS	1 100	0.03			
U05B	MANP5W	MUVE	1.00	P			UVHD	UVHD	1 100	0.08	FL0003	1 100	0.08
U05C	MANP5W	LUAD	1.00	P			HBUS	HBUS	1 100	0.02	PM7432	1 50	0.02
U08	MANP5W	PKUC	1.00	S			HBUS	HBUS	1 100	0.02			
U08	MANP5W	PKUC	1.00	P	100	0.08			1 100	0.08	PM7432	1 100	0.08
U08A	MANP5W	UNLD	1.00	P			HBUS	HBUS	1 100	0.02	PM7432	1 50	0.02
U08B	MANP5W	STACK	1.00	P			HBUS	HBUS	1 100	0.02			
U08C	MANP5W	MUVE	1.00	P			UVHD	UVHD	1 100	0.08	FL0003	1 100	0.08
U14	MANPNA	MAG	1.00	I			UVHD	UVHD	1	0.10	FL0002	1	0.10
U14A	MANPNA	MAG	1.00	P			DBUY	DBUY	1	0.10	PM6668	1	0.10
U20	MANP5W	DEBK	1.00	P			DBUY	DBUY	1	0.07	PM3428	1	0.07
U20	MANP5W	INSP	1.00	P			D107	D107	1 30	0.17	FM0001	1 30	0.17
U20A	MANP5W	INSP	1.00	P			D107	D107	1 70	0.35	FM0001	1 70	0.35
U20B	MANP5W	STACK	1.00	P			D107	D107	1 100	0.03			
U20B	MANP5W	MUVE	1.00	P			UVHD	UVHD	1 100	0.08	FL0003	1 100	0.08
U30	MANPKA	KEMU	1.00	I			JAU8	JAU8	1	0.02			
U30	MANPKA	KEMU	1.00	S			JAU8	JAU8	1	0.28			
U30	MANPKA	KEMU	1.00	P			JAU8	JAU8	1	0.17			
U40	MANP5P	INSP	1.00	I			UVHD	UVHD	1	0.01	FL0001	1	0.01
U40	MANP5P	INSP	1.00	P			3SUY	3SUY	1	0.02	PM0Y22	1	0.02
U50	MANP5P	PKIM	1.00	P			3SUY	3SUY	1	0.02	PM0Y22	1	0.25
U50	MANP5P	PKIM	1.00	P					1		PM0438	1	0.02
U50A	MANP5P	UNLD	1.00	P			Y6UY	Y6UY	1	0.02	PM0Y22	1	0.02
U50A	MANP5P	UNLD	1.00	P			Y6UY	Y6UY	1	0.02	PM0Y28	1	0.02
U60	MANP5P	ALPI	1.00	P					1				
U70	MANP5P	INSP	1.00	P					1				

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NAME: LAST NAME
PLN: 156Y8A

ALL: UU

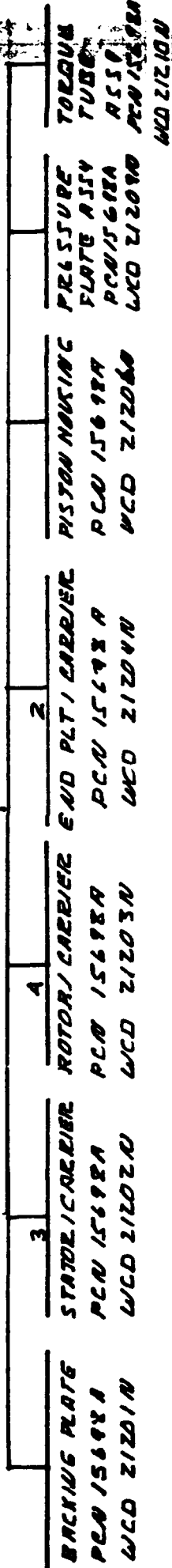
RCD: BRAKES

WCD: 2121UN WCDDATE: 87040

UP #	RCD	UP DESU	UP FAC	UP TYPE	UP MAND	UP FLOW	SKILL CODE	TIME %	REQ HRS	EQUIP CODE	QTY	TIME %	REQ HRS
U05	MANIPSW	DTS	1.00	P			HBUS	1	0.08	WB0001	1	1	0.08
U10	MANIPGP	MICH	1.00				UMHD	1	0.50				
U20	MANIPGP	ASSY	1.00	P			YGUY	1	0.33	WA0005	1	1	0.33
U30	MANIPGP	INSP	1.00	P			YGUY	1	0.07	WA0005	1	1	0.07

BRAKE ASSY
C-5A

BRAKE ASSEMBLY
PCU 15692A
WCD 21208N



TORQUE
TUBE
PCU 15692A
WCD 21207N

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(G402A-TIP001)

LABOR STD REVIEW 14, APR, 89

7:58 AM

PROD NBR	RCC	OPER NBR	TYP STD	SK	FAC	STAND HOURS	OCC FAC	FACTURED STAND HOURS*
15698A	MNPRC	C1205	E	UP	B	.19	1.00	19
	*							19
	MNFWW	XNPWW	X	WF	A	2.07	1.00	2.07
	*							2.07
	*							

22.85

CONTROL NUMBER LIST

ABO ECH	PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
ENS	RIGB	15585A	-J	F-106 MLG	BRAKE ASSY	1630-00-165-1029	151806-2	481-4-223	24
ENS	RIGB	15587A	-G-J	F-111 MLG	BRAKE PRESSURE PLATE	1630-00-264-0752	329-16-1	481-2-483	19
ENS	PRIC	15592A	-G-J	KC-135 MLG	WHEEL	1630-00-421-0319	211A243M3	4W3-7-113	30
ENS	RIGB	15601A	-G-J	T-39 MLG	BRAKE ASSY	1630-00-553-4734	9550338-1	481-2-1073	28
ENS	RIGB	15603A	-G-J	KC-135 MLG	BRAKE BACKING PLATE	1630-00-591-8349	2601844	481-4-263	16
ENS	RIGB	15616A	-J	C-141 MLG	BRAKE BACKING PLATE	1630-00-567-8162	9533668	481-2-373	19
ENS	RIGB	15621A	-J	F-106 MLG	BRAKE PRESSURE PLATE	1630-00-671-2838	151804	481-4-223	16
ENS	RIGB	15639A	-G-J	C-130 MLG	BRAKE PRESSURE PLATE	1630-01-005-4188	5002564	481-2-1003	16
ENS	RIGB	15641A	-J	F-4 MLG	BRAKE HOUSING SUB ASSY	1630-00-276-9849	5001896	481-2-1093	23
ENS	RIGB	15642A	-G-J	C-130 MLG	BRAKE BACKING PLATE	1630-01-005-4189	5000263	481-2-1003	19
ELE		15643A	-G-J	F-15 MLG	WHEEL	1630-00-123-8803	17 OCT 88	4W1-8-73	22
ENS	RIGB	15644A	-J	F-15 MG A/B	BRAKE HOUSING	1630-00-123-8806	5002269	481-2-1123	16
JOP	PRIC	15651A	-J	F-15 MLG	WHEEL	1630-00-558-2584	5000960-2	4W3-8-23	20
ENS	PRIC	15652A	-G-J	F-15 MLG	WHEEL	1630-01-005-4262	5000064	4W1-8-73	20
ENS	COOP	15677A		A-7 MLG	STRUT ASSY	1620-01-174-1655	8121017-30	4S1-90-3	30
ENS	COOP	15678A		A-7 MLG	STRUT ASSY	1620-01-174-3170	8121017-10	4S1-90-3	0
ENS	PRIC	15686A	-G-J	A-10 MLG	WHEEL	1630-00-596-9637	3-1358	4W3-4-433	16
ENS	RIGB	15698A	-G-J	C-5A MLG	BRAKE ASSY	1630-01-041-4570	2-1179-4	481-2-1063	26
ENS	RIGB	15728A	-J	C-130 MLG	BRAKE HOUSING	1630-00-937-6604	9543433	481-2-1003	16
ENS	RIGB	15744A	-J	F-15 MG A/B	BRAKE ASSY	1630-01-050-5274	5000913-12	481-2-1123	13
ENS	RIGB	15746A	-J	C-141 MLG	WHEEL	1630-01-001-6697	3-1095	4W3-7-1043	20
ENS	RIGB	15747A	-J	F-15 MLG	BRAKE BACKING PLATE	1630-00-132-2821	5002483	481-2-1123	16
ENS	RIGB	15749A	-J	F-5 MLG	BRAKE ASSY	1630-00-227-2000	AA318196	481-2-453	20
ENS	RIGB	15752A	-G-J	A-10 MLG	BRAKE ASSY	1630-01-062-7046	5002372-5	481-2-1143	27
ENS	PRIC	15753A	-J	E-3A MLG	WHEEL	1620-01-009-8474	95605718	4W1-7-1353	20
ENS	PRIC	15757A	-G-J	C-130 MLG	WHEEL	1630-00-914-1329	219A967	4W3-4-363	23
ART	SHEL	15803A	-G	A-7	HOUSING TRANSFER UNIT	1005-00-239-2929	175F631	11W1-7-1-103	20
ART	SHEL	15819A			BREECH MAU-12	1095-00-911-8407	64H13212-3	11B29-3-25-2	12
ENS	PRIC	15822A	-J	F-5 MLG	WHEEL	1630-01-055-5056	250-A-160-C	4W1-1-63	20
ENS	PRIC	15828A	-J	F-16 MLG	WHEEL	1630-01-038-9239	5003062	4W1-7-1363	20
ENS	COOP	15834A		F-16 MLG	PIN ASSY	1620-01-071-0536	2006004-103	4S1-109-3	0
ART	SHEL	15849A		MUTIPLE	AIR FOIL MXU02A/B	1325-00-162-0244	609898-2	11K1-9-3	20
JOP	COOP	15862A		F-16 MLG	PISTON ASSY	1620-01-071-0538	2006602-103	4S2-80-3	35
JOP	POLL	15865A		C-141 MLG	FORWARD LINK	1620-00-927-2601	3610013-111	4S1-73-3	21
JOP	COOP	15866A		C-111 MLG	STRUT ASSY H/W	1620-01-103-7747	7729965-10	4S1-07-3	52
ELE		15874A	-G-J	A-37 MLG	BRAKE HOUSING	1630-01-124-2873	10 OCT 88	481-2-1023	20
JOP	COOP	15904A		F-111 MLG	PIN SHOCK STRUT	1620-00-400-1007	12L9519-5	4A4-15-3	30
ENS	POLL	15998A		C-130 MLG	STRUT ASSY	1620-01-146-5700	7926623-10	4S2-23-3	65
JNR	ANDE	16019A	-J	F-4 MLG	STRUT ASSY	1620-01-024-8844	53-45400-301	4S2-57-3	69
ART	SHEL	16039A		F-16	ECM ADAPTER	1560-01-142-6594WF	16S601-819	16W6-35-3-2	15
ART	SHEL	16099A		MULTIPLE	LAU-100 LANCHR R/H AIM 9	1440-01-104-0368AB	7839472-60	11L1-3-11	7
ARK	ANDE	16101A		LGM-30	T.E. ACTUATOR	1450-00-089-8946AH	67D29921-10	35D3-11-25-13	20
ENS	POLL	16123A	-G-J	C-130	BALLSCREW	1620-00-677-6601	1650E412	16S2-2-48-23	20
ENS	RIGB	16136A		E-3A MLG	BRAKE TORQUE TUBE	1630-01-034-5387	9542482	481-2-1153	13
ART	SHEL	16148A		F-4	CENTERLINE ADAPTER ASSY	1095-00-192-5341BF	53-73023-321	1F4C-3-1-4	16
ART	SHEL	16228A		MULTIPLE	AIRFOIL MXU 602	1325-00-491-0006	609898-1	11K1-9-3	10
ART	SHEL	16229A		MULTIPLE	AIRFOIL MXU 600	1325-00-491-0007	700924-1	11K1-9-3	10
ENS	COOP	16264A		KC-135 MLG	BRAKE COLLAR	1620-00-670-6602	69-1172-1	4A4-12-23	45
ENS	PRIC	16266A	-G-J	F-4 MLG	WHEEL	1630-00-730-0126	3-1185	4W3-7-1103	19
ENS	PRIC	16267A	-G-J	F-4 MLG	WHEEL	1630-00-852-1432	220A123	4W3-7-1143	19

21208N WORK CONTROL DOCUMENT (MEDS)

1 DATE 89040

PAGE 1 OF 1 PAGES

2 JOB ORDER NO 82 15398A	3 QUANTITY	4 PRODUCTION SEC/RCC MNP GW	5 DATE SCHED	6 DATE COMPLETED
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7 PART NUMBER 2-1179-4	8 TECH DATA 4B-1-32 101-5-1072	9 ITEM SERIAL NO
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10 MODEL-DESIGN-SERIES C-5A MLG	11 STOCK NUMBER 1630010414570	12 OPTIONAL
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13 SERIAL NUMBER	14 NOUN BRAKE ASSY
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15 DISPATCH STATION	16 PERFORM NO.	17 WORK TO BE ACCOMPLISHED	18 MECHANIC	19 "P"	20 "Q"
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		GOVERNING DIRECTIVES: AFLOR 66-51 MANDI 66-3 FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT *COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (E.G. COVER MOVES BETWEEN OPERATIONS/DISPATCH STATIONS. *****M A R N I N G***** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN BLOCK 14 SERVES THE SAME PURPOSE AS DELTA STAMP			
	001	2-1179-4			

	010	*MATCH-UP* ROUTED COMPONENTS *REQD* NEW/SERVICEABLE REWORK NO REWORK (CONTINUED)		001 MNP GP 002 08 003 NU06	
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21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21208N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1980-546-183

21208N WORK CONTROL DOCUMENT (MEDS)

DATE 189040

PAGE 20 PAGE

2. JOB ORDER NO 83	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN BRAKE ASSY
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18. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
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		1 BACKING PLATE 21201N			
		2 STATOR/CARRIER 21202N			
		3 ROTOR/CARRIER 21203N			
		4 END FLT/CARRIER 21204N			
		5 PISTON HOUSING 21206N			
		6 PRESSURE PLATE ASSY 21209N			
		7 TORQUE TUBE ASSY 21210N -OR-			
		8 TORQUE TUBE 21211N			

	030	ASSEMBLY	*C/P MOVE*	001 MNP GP	002 08	003 BA06
	REQD					

	040	PRESSURE TEST	*C/P MOVE*	001 MNP GP	002 08	003 BT07
	REQD					

	050	DEALS	*C/P MOVE*	001 MNP GP	002 08	003 BT07
	REQD					

	060	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958	*C/P MOVE*	001 MNP GP	002 08	003 BT07
	REQD					

	070	FINAL PRODUCT VISUAL INSPECTION	*C/P MOVE*	001 MNP GP	002 08	003 BT07
	REQD					

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21208N
		B	D	

2. JOB ORDER NO 84		3. QUANTITY		4. PRODUCTION SEC/RCC MNPGW		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER			8. TECH DATA 4B-1-32 4B1-2-1043/4B1-2-1203				9. ITEM SERIAL NO.		
10. MODEL-DESIGN-SERIES CSA & B		11. STOCK NUMBER		12. OPTIONAL					
13. SERIAL NUMBER		14. NOUN BACKING PLATE							
15. DISPATCH STATION	16. PERFORMANCE NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
P/N 93-383		NSN 1630004542386				C/N 15698A 24044A			
		GOVERNING DIRECTIVES: AFDR 66-51 MANDI 66-3 FPI IAW MIL-STD-8836							
		TTTTTT IIR TTTTTT A NN T I T A A N N N T I T AAAAA N N N T I T A A N N N							
		***** I T A N C U ***** ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLIC- ABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEARED AND PROTECTED CORRECTLY HOURS BEFORE OR AFTER EACH OPERATION STATIONS. "WARNING" MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN (CONTINUED)							

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN	
DISPATCH	FUNCTIONAL CODE	A	C	21201N	
		B	D		

U.S. GOVERNMENT PRINTING OFFICE: 1988-940-143

2001 WORK CONTROL DOCUMENT (NEW)

DATE 89045

PAGE 2 OF 2 PAGES

2. JOB ORDER NO 85	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN BACKING PLATE
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15. DISPATCH STATION	16. PERP RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
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		CDLUMN 16 IS EQUIVALENT TO DELTA STAMP.			
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	001	93-383			
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	REQD	[REDACTED] *C/P MOVE*		001 MNPBW 002 02 003 BR05	
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	REQD	[REDACTED] *C/P MOVE*		001 MNPBW 002 02 003 BR05	
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	REQD	[REDACTED] AS PER T.O PAGE 17 PARA 4 *C/P MOVE*		001 MNPBW 002 03 003 BK09	
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	REQD	[REDACTED] E & I CHECK FOR FLATNESS MAX .020 *C/P MOVE* NOTE: IF PLATE IS NOT FLAT ROUTE BACK TO HEAT TREAT		001 MNPBW 002 04 003 EI03	
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	REQD	[REDACTED] NO CRACKS ALLOWED *C/P MOVE*	M	001 MNPNA 002 05 003 ZY05	
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		[REDACTED] AS PER T.O PAGE 17 PARA 4 *C/P MOVE*		001 MNPBW 002 03 003 BK09	
--	--	---	--	---------------------------------	--

		[REDACTED] E & I CHECK FOR FLATNESS MAX .020 *C/P MOVE* NOTE: IF PLATE IS NOT FLAT, CONDEMN		001 MNPBW 002 04 003 EI03	
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		[REDACTED] NO CRACKS ALLOWED *C/P MOVE*	M	001 MNPNA 002 05 003 ZY05	
--	--	---	---	---------------------------------	--

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN	
DISPATCH	FUNCTIONAL CODE	A	C	21201N	
		B	D		

U.S. GOVERNMENT PRINTING OFFICE: 1989-0-60-103

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN BACKING PLATE	

15. DISPATCH STATION	16. PERFORM. RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[REDACTED]	080 *REQD*	PRE-FINAL INSPECTION *C/P MOVE		001 MNPBP 002 08 003 PF01	
[REDACTED]	090 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPBP 002 08 003 MU08	
[REDACTED]	100 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNPBP 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21201N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1988-040-103

21202N WORK CONTROL DOCUMENT (MEDS)

DATE 89045

PAGE 1 OF 1 PAGES

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC MNP GW	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA 4B1-2-1063	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES C5 BRAKE	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN STATOR/CARRIER C5	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "O"
P/N 244-292-1		NSN C/N 1630004649160LH 72895A 15698A			
		***** UNIT COST: \$2699.63 ***** GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 EPT IAW MIL-STD-4844			
		ASSY C5A IAW 4B1-2-1063 BERYLLIUM IAW 4B1-2-1063 & P/O N72201			
		*****BERYLLIUM***** ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVED) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS. *****BERYLLIUM***** (HAZARDOUS TO HEALTH ONLY WHEN METAL IS ALTERED TO FORM A DUST, FUME OR POWDER) DANGER HARMFUL IF INHALED USE ONLY WITH ADEQUATE LOCAL EXHAUST VENTILATION AND APPROVED RESPIRATORY AND PERSONAL PROTECTIVE DEVICES. WASH THOROUGHLY AFTER HANDLING (CONTINUED)			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21202N
		B	D	

* U.S. GOVERNMENT PRINTING OFFICE: 1988-00-48

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21202N WORK CONTROL DOCUMENT (MEDS)

DATE 89045

PAGE 2 OF 2 PAGES

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN STATOR/CARRIER C5
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18. DISPATCH STATION	19. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
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		PARTS OR MATERIAL CONTAMINATED WITH DUST OR POWDER.			
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		WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO			
--	--	---	--	--	--

		PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
--	--	---	--	--	--

		REQD (MANDATORY REQUIREMENT) SERVES SAME PURPOSE AS DELTA STAMP IN BLOCK 16.			
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	001	244-292-1			
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		DISASSEMBLE-REMOVE PADS *C/P MOVE*		001 MNP04	
	REQD			002 02	
				003 BR05	

		CLEAN AND WET BLAST-NOTE: BE SURE TO STONE BINGS AND SHARP EDGES.		001 MNP06	
	REQD			002 02	
				003 BR05	

		AS PER T.O. PAGE 13 PARA 1-2-3-4-5.		001 MNP07	
	REQD			002 03	
				003 BK09	

		E & I INSPECT STATOR CARRIER FOR FLATNESS IAW T.O. PAGE 14 PARA 6		001 MNP08	
	REQD			002 04	
				003 EI03	

				001 MNP09	
	REQD		M	002 05	
				003 ZY05	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN	
DISPATCH	FUNCTIONAL CODE	A	C	21202N	
		B	D		

U.S. GOVERNMENT PRINTING OFFICE: 1980-468-141

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN STATOR/CARRIER 05	

18. DISPATCH STATION	19. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[REDACTED]	[REDACTED]	AS PER T.O. PAGE 15 PARA 1-2-3-4-5 *C/P MOVE*		001 MNFWW 002 03 003 BK09	
[REDACTED]	[REDACTED]	E & I CHECK FOR FLATNESS IAW T.O. PAGE 14, PARA 6. NOTE: IF PLATE IS NOT FLAT, CONDEMN *C/P MOVE*		001 MNFGW 002 04 003 E103	
[REDACTED]	[REDACTED]	[REDACTED] *C/P MOVE*	M	001 MNFNA 002 05 003 ZY05	
[REDACTED]	080 *REQD*	PRE-FINAL INSPECTION *C/P MOVE*		001 MNFGP 002 08 003 PF01	
[REDACTED]	090 *REQD*	PAINT *C/P MOVE*		001 MNFGP 002 09 003 BS02	
[REDACTED]	100 *REQD*	INSTALL PAD: DO NOT HAMMER PLTS. *C/P MOVE* P/N 78-100 P/N 80-807		001 MNFGP 002 08 003 FR03	
		P/N BR00471-425 P/N 342-43-1 P/N 5A-030 P/N 804-104			
		P/N 261-262			
[REDACTED]	110 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 953		001 MNFGP 002 08 003 MU08	
[REDACTED]	120 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNFGP 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21202N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1980-000-000

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN	

STATOR/CARRIER 05

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[REDACTED]	130	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNP GP 002 OB 003 BT07	
[REDACTED]	140	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNP GP 002 OB 003 BT07	

21. FINAL DESTINATION	22. COORDINATION/INITIATING RCC SIGNATURE/DATE	23. DOCUMENT/BN
DISPATCH	A	21202N
FUNCTIONAL CODE	B	
	C	
	D	

U.S. GOVERNMENT PRINTING OFFICE: 1988-648-163

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21203N. WORK CONTROL DOCUMENT (MEDS)

DATE 89054

PAGE 1 OF 1 PAGES

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC MNPGW	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA 4B-1-32 4B1-2-1063	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES C5 BRAKE A	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN ROTOR/CARRIER C5	

18. DISPATCH STATION	16. PERP RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 244-293-1		NSN C/N 1630004649162LH 72696A 15698A			
		***** UNIT COST: \$2865.46 ***** GOVERNING DIRECTIVES: AFLOR 66-51 MANOI 66-3 FBI IAW RIL-STD-4244			
		ASSY C5A IAW 4B1-2-1063 & BERYLLIUM IAW 4B1-2-1063 & P/O 672201			
		*****BERYLLIUM*****			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND IS FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVED) AS MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		*****BERYLLIUM***** (HAZARDOUS TO HEALTH ONLY WHEN METAL IS ALTERED TO FORM A DUST, FUME OR POWDER)			
		DANGER HARMFUL IF INHALED USE ONLY WITH ADEQUATE LOCAL EXHAUST VENTILATION AND APPROVED RESPIRATORY AND PERSONAL PROTECTIVE DEVICES. WASH THOROUGHLY AFTER HANDLING PARTS OR MATERIAL CONTAMINATED WITH (CONTINUED)			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21203N
		B	D	

* U.S. GOVERNMENT PRINTING OFFICE: 198-0-46-110

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21203N WORK CONTROL DOCUMENT (MEDS)

DATE 89054

PAGE 2 OF 2 PAGES

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN ROTOR/CARRIER C5
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15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
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		DUST OR POWDER.			
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		<p style="text-align: center;">WARNING</p> <p>MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.</p> <p>*REQD* (MANDATORY REQUIREMENT)</p>			
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		SERVES SAME PURPOSE AS DELTA STAMP IN BLOCK 16.			
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	001	244-293-1			
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	REQD	DISASSEMBLE-REMOVE PASS *C/P MOVE*		001 MNPBW	
				002 02	
				003 BK05	

	REQD	CLEAN AND WET & LAST-NOTE: BE CARE T. STONE DINGS AND SHARP EDGES. *C/P MOVE*		001 MNPBW	
				002 02	
				003 BK05	

	REQD	AS PER T.O. PAGE 13 PARA 1-2-3-4-5 *C/P MOVE*		001 MNPBW	
				002 03	
				003 BK09	

	REQD	E & I INSPECT ROTOR FOR FLATNESS IAW T.O. PAGE 14 PARA 6 *C/P MOVE*		001 MNPBW	
				002 04	
				003 EI03	

	REQD	*C/P MOVE*	M	001 MNPNA	
				002 05	
				003 ZY05	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN
DISPATCH	FUNCTIONAL CODE	A	C	21203N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1980-346-118

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN ROTOR/CARRIER C5
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15. DISPATCH STATION	16. PERFORM RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
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[REDACTED]	[REDACTED]	AS PER T.O. PAGE 13 PARA 1-2-3-4-5 *C/P MOVE*		001 MNPWL 002 03 003 BK09	
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[REDACTED]	[REDACTED]	E & I CHECK FOR FLATNESS IAW T.O. PAGE 14, PARA 6. NOTE: IF PLATE IS NOT FLAT, CONDEMN *C/P MOVE*		001 MNP5W 002 04 003 EI03	
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[REDACTED]	[REDACTED]	[REDACTED] *C/P MOVE*		001 MNPNA 002 05 003 ZY05	
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[REDACTED]	080	PRE-FINAL INSPECTION *REQD*	*C/P MOVE*	001 MNP6P 002 08 003 FF01	
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[REDACTED]	090	PAINT *REQD*	*C/P MOVE*	001 MNP6P 002 09 003 BS02	
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[REDACTED]	100	INSTALL PADS: DO NOT HAMMER PLTS *REQD*	*C/P MOVE*	001 MNP6P 002 08 003 PR03	
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		P/N 78-99 P/N 60-507 P/N M520427-408 P/N 342-44-2 P/N 54-230 P/N 53-125			
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		P/N 261-247			
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[REDACTED]	110	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 *REQD*		001 MNP6P 002 08 003 MU08	
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[REDACTED]	120	FINAL PRODUCT VISUAL INSPECTION *REQD*	*C/P MOVE*	001 MNP6P 002 08 003 MU08	
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21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21203N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1968-0-46-115

2. JOB ORDER NO		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER				8. TECH DATA				9. ITEM SERIAL NO.	
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN ROTOR/CARRIER 05						
18. DISPATCH STATION	16. PERP RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
[REDACTED]	130 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958					001 MNP GP 002 08 003 BT 07		
[REDACTED]	140 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*					001 MNP GP 002 08 003 BT 07		
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/SN			
DISPATCH	FUNCTIONAL CODE	A		C		21203N			
		B		D					

U.S. GOVERNMENT PRINTING OFFICE: 1989-048-183

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21204N WORK CONTROL DOCUMENT (MEDS)

DATE 88083

PAGE 1 OF 1 PAGES

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC MNP GW	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA 4B-1-32 4B1-2-1063	9. ITEM SERIAL NO
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10. MODEL-DESIGN-SERIES C5 BRAKE	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN END PLT/CARRIER C5A
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15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
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P/N 244-294-1		NSN C/N 1630004649165LH 72897A 15678A			
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***** UNIT COST: \$2062.06 *****
 GOVERNING DIRECTIVES: AFLOR 66-51
 MANDI 66-3
 FBI IAW MIL-STD-464
 ASSY C5A IAW 4B1-2-1063
 BERYLLIUM IAW 4B1-2-1063 &
 P/O N70301

*****BERYLLIUM*****

ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.

*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P COVER) FOR MOVES BETWEEN OPERATIONS/ DISPATCH STATIONS.

*****BERYLLIUM*****
 (HAZARDOUS TO HEALTH ONLY WHEN METAL IS ALTERED TO FORM A DUST, FUME OR POWDER)

DANGER
 HARMFUL IF INHALED
 USE ONLY WITH ADEQUATE LOCAL EXHAUST VENTILATION AND APPROVED RESPIRATORY AND PERSONAL PROTECTIVE DEVICES.
 WASH THOROUGHLY AFTER HANDLING
 (CONTINUED)

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21204N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1988-448-183

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21204N WORK CONTROL DOCUMENT (MEDS)

1 DATE 88083

PAGE 2 OF 2 PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
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7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO.
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10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13 SERIAL NUMBER	14 NOUN END PLT/CARRIER CSA	

15 DISPATCH STATION	16 PERF RCC/OP NO.	17 WORK TO BE ACCOMPLISHED	18 MECHANIC	19 "P"	20 "Q"
		PARTS OR MATERIAL CONTAMINATED WITH DUST OR POWDER.			
		WARNING			
		MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) SERVES SAME PURPOSE AS DELTA STAMP IN BLOCK 16.			
	001	244-294-1			
		DISASSEMBLE-REMOVE PADS *C/P MOVE*		001 MNP6W	
	REQD			002 02	
				003 BK05	
		CLEAN AND WET SLAST-NOTE: BE SURE TO STONE, DINGES AND SHARP EDGES		001 MNP6W	
	REQD			002 02	
				003 BK05	
		AS PER TO REF 13 PARA 1-2-3-4-5 *C/P MOVE*		001 MNP6W	
	REQD			002 03	
				003 BK09	
		E & I INSPECT END PLATE FOR FLATNESS IAW T.O. PAGE 14 PAR 6 *C/P MOVE*		001 MNP6W	
	REQD			002 04	
				003 EI03	
				001 MNP6A	
	REQD		M	002 05	
				003 ZY05	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN
DISPATCH	FUNCTIONAL CODE	A	C	21204N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1980-0-100

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN END PLT/CARRIER 05A
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15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[REDACTED]	[REDACTED]	AS PER T.O. PAGE 13 PARA 1-2-3-4-5 *C/P MOVE*		001 MNPBW 002 03 003 BK09	
[REDACTED]	[REDACTED]	E & I CHECK FOR FLATNESS IAW T.O. PAGE 14, PARA 6. NOTE: IF PLATE IS NO FLAT, CONDEMN *C/P MOVE*		001 MNPBW 002 04 003 EI03	
[REDACTED]	[REDACTED]	[REDACTED] *C/P MOVE*	M	001 MNPNA 002 05 003 ZY05	
[REDACTED]	080 *REQD*	PRE-FINAL INSPECTION *C/P MOVE*		001 MNPBP 002 08 003 P-01	
[REDACTED]	090 *REQD*	PAINT *C/P MOVE*		001 MNPBP 002 09 003 SS02	
[REDACTED]	100 *REQD*	INSTALL PADS: DO NOT HAMMER ON PLTS *C/P MOVE* P/N 78-101 P/N 80-537 P/N M520477-807 P/N 342-48-3 P/N 54-247-1 P/N 2-1-955		001 MNPBP 002 08 003 RR03	
[REDACTED]	110 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPBP 002 08 003 MU08	
[REDACTED]	120 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		001 MNPBP 002 08 003 MU08	
[REDACTED]	130 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPBP 002 08 003 BT07	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21204N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1980-64-183

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21204N WORK CONTROL DOCUMENT (MEDS)

1 DATE 88083

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2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
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7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO
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10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
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13 SERIAL NUMBER	14 NOUN END PLT/CARRIER CBA
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15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "O"
[REDACTED]	140 *REQD*	FINAL PRODUCT VISUAL INSPECTION #C/P NONE		001 2107 002 08 003 8107	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21204N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1980-446-103

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC MNPBW	5 DATE SCHED	6 DATE COMPLETED
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7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO.
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10 MODEL-DESIGN-SERIES C-5A & B	11 STOCK NUMBER	12 OPTIONAL BARE HOUSING P/N 260-385 4B-1-32 4B1-2-1065/4B1-2-1208
13 SERIAL NUMBER	14 NOUN PISTON HOUSING ASSY	

18. DISPATCH STATION	19. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 266-36		NSN C/N 1630004649167 74709A 15698A 24644A			
		GOVERNING DIRECTIVES: ALFCR 66-51 MANDI 66-3 FPI IAW MIL-STD-6866 ANODIZE IAW MIL-A-8425 *****ALUMINUM***** ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED IN BLOCK 8 OF THIS AFLC FORM 958. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS. WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQUI* (MANDATORY REQUIREMENT) SERVES SAME PURPOSE AS DELTA STAMP IN BLOCK 16			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21206N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1989-548-103

21206N WORK CONTROL DOCUMENT (MEDS)

1 DATE 89037

PAGE 2 OF 2 PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
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7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO.
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10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
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13 SERIAL NUMBER	14 NOUN PISTON HOUSING ASSY
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15 DISPATCH STATION	16 PERFORM NO.	17 WORK TO BE ACCOMPLISHED	18 MECHANIC	19 "P"	20 "Q"
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	001	266-36			
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	REQD	CLEAN-ATTN:WASH BERYLLIUM DUST FROM HOUSING.	*C/P MOVE*		001 MNRGW 002 02 003 BR05
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	REQD	DISASSEMBLE	*C/P MOVE*		001 MNRGW 002 02 003 BD04
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	REQD	CHEM CLEAN	*C/P MOVE*		001 MNRGW 002 03 003 AC02
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	REQD	BLAST CLEAN	*C/P MOVE*		001 MNRGW 002 03 003 BL07
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	REQD	ANODIZE STRIP	*C/P MOVE*		001 MNRGW 002 03 003 AN03
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	REQD		*C/P MOVE*	H	001 MNRNA 002 05 003 ZY05
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	REQD	*****NDT E***** READINGS ABOVE 42.5 IACS IS CAUSE FOR CONDEMNATION		H	001 MNRNA 002 05 003 ED04
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	REQD	NICK & BURR	*C/P MOVE*		001 MNRGW 002 04 003 NB04
--	--------	-------------	------------	--	---------------------------------

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21206N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1989-546-103

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN PISTON HOUSING ASSY
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15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		E & I AND ROUTE UPPER SEAL LAND 2.188 MAX *REQD* LOWER SEAL LAND 1.938 MAX		001 MNPBW 002 04 003 EI02	
69	040	MACHINE UPPER SEAL LAND NOT TO EXCEED 2.188 32 RMS *C/P MOVE		001 MNPRA 002 01 003 MV05	
69	050	MACHINE LOWER SEAL LAND NOT TO EXCEED 1.938 32 RMS *C/P MOVE		001 MNPRA 002 01 003 MV05	
69	060	THREAD CLEAN-UP PISTON CAVITY 2.125/16 UN-3B TAP *C/P MOVE		001 MNPRA 002 01 003 BE01	
69	070	THREAD CLEAN-UP INLET PORTS .750-1/8 UN-3B TAP *C/P MOVE		001 MNPRA 002 01 003 BE02	
69	080	THREAD CLEAN-UP BLEEDER PORTS .562-1/8 UNF-3B TAP *C/P MOVE		001 MNPRA 002 01 003 BR02	
69	090	LEE PLUG REPAIR REMOVE DAMAGED PLUG REAM TO .8112/.8157 .250 DEEP *C/P MOVE		001 MNPRA 002 01 003 BE01	
26	100	ANDDIZE TYPE II CLASS I *C/P MOVE *REQD*		001 MNPRA 002 03 003 AE03	
69		INSTALL LEE PLUG *C/P MOVE P/N 311001 P/N 281001		001 MNPRA 002 01 003 BE01	
	120	PRE-FINAL INSPECTION *C/P MOVE *REQD*		001 MNPRA 002 08 003 PF01	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21206N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1985-548-183

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21206N WORK CONTROL DOCUMENT (MEDS)

1 DATE 89037

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2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
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7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO.
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10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
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13 SERIAL NUMBER	14 NOUN PISTON HOUSING ASSY
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15 DISPATCH STATION	16 PERFORMANCE NO.	17 WORK TO BE ACCOMPLISHED	18 MECHANIC	19 "P"	20 "Q"
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[REDACTED]	100	MASK, PRIME, PAINT *D/P MOVE*		001 MNBP 002 09 003 B502	
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[REDACTED]	140	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNBP 002 08 003 M008	
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[REDACTED]	150	FINAL PRODUCT VISUAL INSPECTION *D/P MOVE*		001 MNBP 002 08 003 M008	
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[REDACTED]	160	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNBP 002 08 003 07	
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[REDACTED]	170	FINAL PRODUCT VISUAL INSPECTION *D/P MOVE*		001 MNBP 002 08 003 B002	
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21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21206N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1988-648-182

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21209N WORK CONTROL DOCUMENT (MEDS)

DATE 89040

PAGE 1 OF 1 PAGES

2. JOB ORDER NO 15698A	3. QUANTITY	4. PRODUCTION SEC/RCC MNPBW	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER 301-4	8. TECH DATA 4B-1-32 4B-1-3-1049	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES C-5A MAIN	11. STOCK NUMBER 1630004638730	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN PRESSURE PLATE ASSY.	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "O"
		GOVERNING DIRECTIVES: AFMOR 66-51 MANDI 66-3 FMPI IAW MIL-STD-1949 CRINT IAW MIL-STD-844			
		*****S T E E L*****			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		"WARNING" MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE LABELING AND PRECAUTIONS MUST BE TAKEN TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP			
	001	301-4			
		DISASSEMBLE *C/P MOVE*			001 MNPBW 002 O2 003 BR05
	REQD				

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN
DISPATCH	FUNCTIONAL CODE	A	C	21209N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1988-048-183

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21209N WORK CONTROL DOCUMENT (MEDS)

1 DATE 89040

PAGE 2 OF 2 PAGES

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN PRESSURE PLATE ASSY.	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[REDACTED]	*REQD*	CLEAN/WET BLAST *C/F MOVE		001 MNPBW 002 02 003 BR05	
[REDACTED]	*REQD*	ROTO-BLAST BLDG 507 *C/P MOVE		001 MNPBW 002 02 003 RE07	
[REDACTED]	*REQD*	[REDACTED] *C/F MOVE	M	001 MNPNA 002 05 003 MS03	
[REDACTED]	*REQD*	E & I *C/F MOVE		001 MNPBW 002 04 003 EI03	
69	030 *REQD*	REMOVE HELICOILS NOTE: INSTALLATION OF HELICOILS BACK INTO PRESSURE PLATE IS NO LONGER REQUIRED. *C/F MOVE		001 MNPRA 002 01 003 RE01	
[REDACTED]	040 *REQD*	PRE-FINAL INSPECTION *C/F MOVE		001 MNPBP 002 08 003 PF01	
[REDACTED]	050 *REQD*	PAINT *C/F MOVE		001 MNPBP 002 09 003 BS02	
[REDACTED]	060 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNPBP 002 08 003 MU08	
[REDACTED]	070 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNPBP 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21209N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1988-548-103

2. JOB ORDER NO		3. QUANTITY		4. PRODUCTION SEC/RCC MNP GW		5. DATE SCHED		6. DATE COMPLETED				
7. PART NUMBER			8. TECH DATA 4B-1-32 4B1-2-1043				9. ITEM SERIAL NO.					
10. MODEL-DESIGN-SERIES C-5A MLG		11. STOCK NUMBER		12. OPTIONAL								
13. SERIAL NUMBER		14. NOUN TORQUE TUBE ASSY (BRAKE)										
15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"				
P/N 340-5-5		NSN C/N 1630004015902 15698A 26641A										
		GOVERNING DIRECTIVES: AFLOR 66-51 MANDI 66-3 ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.										
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.										
		*****"W A R N I N G"***** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSING, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.										
		REQD (MANDATORY REPLACEMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP										
	001	340-5-5										
	010	*MATCH-UP* ROUTED COMPONENTS NEW/SERVICEABLE REWORK NO REWORK (CONTINUED)										001 MNP GP 002 08 003 MU08
REQUI												
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/SN						
DISPATCH	FUNCTIONAL CODE	A	C					21210N				
		B	D									

U.S. GOVERNMENT PRINTING OFFICE: 1988-646-118

21210N WORK CONTROL DOCUMENT (MEDS)

1 DATE 89040

PAGE 2 OF 2 PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
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7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO.
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10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
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13 SERIAL NUMBER	14 NOUN TORQUE TUBE ASSY (BRAKE)
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15 DISPATCH STATION	16 PERF RCC/OP NO.	17 WORK TO BE ACCOMPLISHED	18 MECHANIC	19 "P"	20 "Q"
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		TUBE TORQUE 21207N -OR- TUBE TORQUE			
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		21211N *C/P MOVE			
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	020 *REQD*	ASSEMBLY *C/P MOVE		001 MNP GP 002 OB 003 BA06	
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	030 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNP GP 002 OB 003 BA06	
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	040 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNP GP 002 OB 003 BA06	
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	050 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNP GP 002 OB 003 BT07	
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	060 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNP GP 002 OB 003 BT07	
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21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21210N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1980-548-113

21207N WORK CONTROL DOCUMENT (MEDS)

DATE 89131

PAGE 1 OF 1 PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC MNP GW	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA 4B-1-32 4B1-2-1063/4B1-2-1203	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES C-5A & B	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN TUBE, TORQUE
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18. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N		NSN C/N			
319-17	NSL	1569BA T Q	U B E		
319-17	NSL	26641A T Q	U B E		
319-17	NSL	24044A T Q	U B E		

*****UNIT COST*****
 GOVERNING DIRECTIVES: AFLCR 66-51
 MANDI 66-3
 FPI IAW MIL-STD-6866

TTTTTT III TTTTTT A NN N
 T I T A A N N N
 T I T AAAAA N N N
 T I T A A N N N
 T III T A A N NN

*****TITANIUM*****

ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.

*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.

"WARNING"
 MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND (CONTINUED)

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21207N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1980-00-000

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN TUBE, TORQUE
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15. DISPATCH STATION	16. PERP RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
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		PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
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		REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP.			
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	001	319-17			
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34D	005	DISASSEMBLE *C/P MOVE ***** N O T E ***** *REQD* * TO CONDEMN, USE NEXT HIGHER * * ASSEMBLY *			
-----	-----	--	--	--	--

34D	009	WET BLAST *C/P MOVE*		M	
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		[REDACTED] *C/P MOVE*	M	K	
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34E	019	NICK & BURR IAW TABLE IV *C/P MOVE*			
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34E	020	E & I INSPECT-TO CONDEMN USE NEXT HIGHER ASSY. *C/P MOVE*			
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69	030	WELDMENT REMOVE & REPLACE 100 PERCENT. *C/P MOVE*		M	
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21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21207N
		B	D	

* U.S. GOVERNMENT PRINTING OFFICE: 1988-048-183

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21207N WORK CONTROL DOCUMENT (MEDS)

1 DATE 89131

PAGE 3 OF 3 PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
7. PART NUMBER		8. TECH DATA		9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER		14. NOUN TUBE, TORQUE

18. DISPATCH STATION	16. PERFORM NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
13	040 *REQD*	PRE-FINAL INSPECTION *C/P MOVE*		M	
13	050 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		M	
13	060 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE*		M	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	21207N
		B	D	

F1

00203N WORK CONTROL DOCUMENT (MEDS)

1 DATE 86064

PAGE 1 OF 1 PAGES

2 JOB ORDER NO 15698A	3 QUANTITY	4 PRODUCTION SEC.RCC MNP GW	5 DATE SCHED	6 DATE COMPLETED 02 JUN 1988
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7 PART NUMBER 2-1179-4	8 TECH DATA 48-1-32	9 ITEM SERIAL NO
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10 MODEL DESIGN SERIES C5	11 STOCK NUMBER 1630010414570	12 OPTIONAL 2ea-81543130-83A
13 SERIAL NUMBER 1774	14 NOUN BRAKE ASSEMBLY	

15 DISPATCH STATION	16 PERF RCC/OP NO	17 WORK TO BE ACCOMPLISHED	18 MECHANIC	19 P	20 Q
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		*****"W A R N I N G"***** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP.			
13	010 *REQD*	OK TO ASSEMBLE *C/P MOVE		C	
13	020 *REQD*	MASK, PRIME, PAINT *C/P MOVE			

21 FINAL DESTINATION		22 COORDINATION/INITIATING RCC SIGNATURE/DATE		23 DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	00203N
		B	D	

00203N WORK CONTROL DOCUMENT (MEDS)

1 DATE

86064

PAGE 2 OF 2 PAGES

2 JOB ORDER NO		3 QUANTITY		4 PRODUCTION SEC/RCC		5 DATE SCHED		6 DATE COMPLETED	
7 PART NUMBER				8 TECH DATA				9 ITEM SERIAL NO	
10 MODEL DESIGN SERIES			11 STOCK NUMBER			12 OPTIONAL			
13 SERIAL NUMBER			14 NOUN BRAKE ASSEMBLY						
15 DISPATCH STATION	16 PERF RCC/OP NO	17 WORK TO BE ACCOMPLISHED				18 MECHANIC	19 P	20	
13	030 *REQD*	SERVICEABLE PARTS ISSUE *C/P MOVE				7073 MAY 2 1988			
13	040 *REQD*	ASSEMBLE *C/P MOVE				7195 31 MAY 1988	C 71412		
13	050 *REQD*	PRESSURE TEST *C/P MOVE				71412 02 JUN 1988	C 71412		
13	060 *REQD*	DECALS *C/P MOVE				71412 02 JUN 1988			
13	070 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS. THIS 958				71412	C 71412		
13	080 *REQD*	FINAL PRODUCT VISUAL INSPECTION				71412 02 JUN 1988	C 71412		
		COORDINATED BY:							
		PLANNING: FRANK RIGBY							
		WK MEASURE: KERRY COOP							
		SCHEDULING: ARIE VANDEGRAAFF							
		PRODUCTION: GRANK BULLOCH							
		QUALITY: MILO STONES							

21 FINAL DESTINATION		22 COORDINATION/INITIATING RCC SIGNATURE/DATE		23 DOCUMENT/SN	
DISPATCH	FUNCTIONAL CODE	A	C	00203N	
		B	D		

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21206N WORK CONTROL DOCUMENT (MEDS)

1 DATE

87217

PAGE 1 OF 1 PAGES

2 JOB ORDER NO 15698A/80A	3 QUANTITY 7/1FA	4 PRODUCTION SEC/RCC MMFGA	5 DATE SCHED MAY 03 1968	6 DATE COMPLETED
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7 PART NUMBER	8 TECH DATA 4F-1-32 4E1-2-1063	9 ITEM SERIAL NO 1774
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10 MODEL DESIGN SERIES 00	11 STOCK NUMBER	12 OPTIONAL
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13 SERIAL NUMBER	14 NOUN HOUSING
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15 DISPATCH STATION	16 PERF RCC/OP NO	17 WORK TO BE ACCOMPLISHED	18 MECHANIC	19 P	20 O
F/N 266-36 2-1179-4		NSN C/N 1630004649167 74709A 1630010414570 15698A			
		GOVERNING DIRECTIVES: ALFCR 66-51 MANOI 66-3 FFI IAW MIL-STD-6866 ANOLIZE IAW MIL-A-9625			
		ASSY CFA IAW 4E1-2-1063			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.C. SUPPLEMENTS REFERENCED IN BLOCK 8 OF THIS AFRC FORM 958. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MCVF) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) SERVES SAME PURPOSE AS DELTA STAMP IN BLOCK 1c			

21 FINAL DESTINATION DISPATCH FUNCTIONAL CODE	22 COORDINATION/INITIATING RCC SIGNATURE/DATE A C	23 DOCUMENT/SN 21206N
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21226N WORK CONTROL DOCUMENT (MEDS)					1 DATE	PAGE 2 OF 2 PAGES		
2 JOB ORDER NO		3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED			
7 PART NUMBER			8 TECH DATA		9 ITEM SERIAL NO			
10 MODEL DESIGN SERIES			11 STOCK NUMBER		12 OPTIONAL			
13 SERIAL NUMBER			14 NOUN					
15 DISPATCH STATION		16 PERF RCC/OP NO	17 WORK TO BE ACCOMPLISHED			18 MECHANIC	19 P.I.	20
34L		021	DISASSEMBLE					
		REQD	*C/P MOVE			71238	71238	
						MAY 02 1988		
34C		022	CLEAN AS REQ'D					
		REQD	*C/P MOVE			71438	71438	
						04 MAY 1988		
6E		025	EDM BROKEN SCREWS & TAPS					
			C/P MOVE					
34		012	FPI					
		REQD	*C/P MOVE					
						04 MAY 1988		
34		020	NICK & BURR					
		REQD	*C/P MOVE					
						05 MAY 1988		
34		030	E AND I ANI ROUTE					
		REQD	UPPER SEAL LAND 2.188 MAX					
			LOWER SEAL LAND 1.938 MAX					
69		040	MACHINE UPPER SEAL LAND NOT TO EXCEED 2.188 32 RMS					
			*C/P MOVE					
						MAY 7 1988		
69		050	MACHINE LOWER SEAL LAND NOT TO EXCEED 1.938 32 RMS					
			*C/P MOVE					
69		060	THREAD CLEAN-UP PISTON CAVITY 2.125/16 UN-2B TAP					
			*C/P MOVE					
69		070	THREAD CLEAN-UP INLET PORTS .750-UNF-3E TAP					
			*C/P MOVE					
21 FINAL DESTINATION			22 COORDINATION/INITIATING RCC SIGNATURE/DATE			23 DOCUMENT/SN		
DISPATCH	FUNCTIONAL CODE	A	C		21226N			
		B	D					

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21206N WORK CONTROL DOCUMENT (MEDS)					1 DATE	67217	PAGE 3 OF 3 PAGES		
2 JOB ORDER NO		3 QUANTITY		4 PRODUCTION SEC/RCC		5 DATE SCHED		6 DATE COMPLETED	
7 PART NUMBER			8 TECH DATA				9 ITEM SERIAL NO		
10 MODEL DESIGN SERIES			11 STOCK NUMBER			12 OPTIONAL			
13 SERIAL NUMBER			14 NOUN ECUSING						
15 DISPATCH STATION	16 PERF RCC/OP NO	17 WORK TO BE ACCOMPLISHED					18 MECHANIC	19	20
69	082	THREAD CLEAN-UP BLEEDER PORTS .562-18UNF-3B TAP *C/P MOVE							
69	092	LEE PLUG REPAIR REMOVE DAMAGED PLUG REAM TO .3112/.3137 .260 DEEP *C/P MOVE							
26	102 *REQD*	ANODIZE TYPE II CLASS I *C/P MOVE					7056 MAY 1988		
69	112	INSTALL O/S LEE PLUG P/N 311001 *C/P MOVE							
13	122 *REQD*	PAINT & FINAL *C/P MOVE					70725 MAY 1988		
13	132 *REQD*	OK TO ASSEMBLE *C/P MOVE					70817 MAY 1988		
13	142 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958							
13	152 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE							
		COORDINATED BY: PLANNING: FRANK RIGBY WK MEASURE: DOUGLAS JENSEN SCHEDULING: LLOYD WIENS							
		PRODUCTION: ROGER MURRAY QUALITY: MILO STONES							
21 FINAL DESTINATION		22 COORDINATION/INITIATING RCC SIGNATURE/DATE				23 DOCUMENT/BN			
DISPATCH	FUNCTIONAL CODE	A	C		21206N				
		B	D						

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15498A CSA PRESSURE PLATE

ECH S S W F PF A/R REV

SUB	TK	#R	A	FA	SUPPORT	OCC	DESCRIPTION		BASE HOURS	PFD TIME	STD HOURS	A DLY PCT
							STORED	SUPPLEMENTAL				
A201	S	E	DB	EA	2	J 89075	1.00	PERCENT ENGR 99.9			.20	
0001			DB	01	00		.00				.000	.000
	0010							93-383				
								1630004542386				0
0040			DB	01	11		1.00	ZYGLO			.131	.014
	0010	E				ZLG-ND-Z2	1.00	ZYGLO INSP MED PART BLD 507			.13177	.146
0070			DB	01	11		.40	ZYGLO			.131	.006
	0010	E				ZLG-ND-Z2	1.00	ZYGLO INSP MED PART BLD 507			.13177	.146
9000			DB	01	00		.00	LABOR STANDARD HISTORY			.000	.000
	0900							21 MAR. 1988 MRPII-RICHARD G. MARTIN-MANEL-73357				0

TO INTERROGATE LABOR STANDARDS. INPUT

RCC PRD NROP NR

<---X---X--->

1234567890123456 ELSE PUT IN END

110

15698A CSA PRESSURE PLATE
TECH S S W F PF A/R REV

SUB	T K	#R A	FA	SUPPORT	OCC	DESCRIPTION		BASE HOURS	PFD TIME	STD HOURS	A DLY	PCT	C	
						STOR	SUPPLEMENTAL							
XNPNA	S	E	DB	EA	2	J 89079	1.00 PERCENT ENGR 99.9	NDI BRAKE CSA&B	1.05		1.05			
2000			DB	01	00		.00	PART NUMBER/NSN	.000	.000	.000		0	
								WCD ROUTED PARTS REQUIRING FPI						
								266-36 1630004649167						
								319-8-3 NSL						
								319-17 NSL						
2001			DB	01	11		.13	FPI 1ST TIME	3.162	.045	.456	.8	43	
								ZYGLO INSP MED PART BLD 507	.13177		3.510			
2004			DB	01	11		4.00	CONDUCTIVITY CHECK	.068	.030	.303		29	
								ZLG-ND-C1 1.00 SET UP CONDUCTIVITY METER	.03131		.034			
								ZLG-ND-C2 3.00 CONDUCTIVITY CHECK	.00121		.004			
								ZLG-ND-E5 1.00 MATERIAL HANDLING TEST AREA	.00371		.004			
								ZPL-PW-L1 1.00 ENTER INFO IN LOG BOOK	.01951		.021			
								RJP-PW-R1 1.00 REM RPL PAPRWRK SIGN OFF DOC	.01001		.011			
2050			DB	01	00		.00	PART NUMBER/NSN	.000	.000	.000		0	
								WCD ROUTED PARTS REQUIRING FMPI						
								301-4 1630004638730						
2051			DB	01	11		1.00	FMPI 1ST TIME	.263	.029	.292		28	
								ZLG-ND-M7 1.00 MAGNAGLO INSP MED. OBJECT	.20565		.228			
								ZLG-ND-M2 1.00 MAGNATIZE WITH COIL	.01309		.014			
								ZLG-ND-M3 1.00 MAGNETIZE WITH CONTACT POINT	.01501		.016			
								ZLG-ND-M4 1.00 DEMAGNATIZE OBJECT AFTER INS	.01968		.021			
								RJP-PW-R1 1.00 REM RPL PAPRWRK SIGN OFF DOC	.01001		.011			
9000			DB	01	00		1.00	LABOR STD HISTORY	.000	.000	.000		0	
0900								LLOYD A. HARGIS MANEL-1 73357						

TO INTERROGATE LABOR STANDARDS. INPUT

RCC PRD NROP NR

<---X---X--->

1234567890123456 ELSE PUT IN END

15698A CSA PRESSURE PLATE

TECH S S W F PF A/R REV

SUB	T K	#R A	FA	SUPPORT	OCC	DESCRIPTION	BASE HOURS	PFD TIME	STD HOURS	A DLY PCT		
STEP D L	K C	DC	ELEMENT	FACT	STORED	SUPPLEMENTAL						
NA203	S	E	DB	EA 2	J 89075	1.00 PERCENT ENGR 99.9			.20	.20		
0001			DB	01	00	.00			.000	.000	.000	0
0010						244-293-1						
0040			DB	01	11	1.00			.131	.014	.146	.7 71
0010	E				ZLG-ND-Z2	1.00 ZYGLO INSP MED PART BLD 507			.13177		.146	
0070			DB	01	11	.40			.131	.006	.059	.7 29
0010	E				ZLG-ND-Z2	1.00 ZYGLO INSP MED PART BLD 507			.13177		.146	
9000			DB	01	00	1.00			.000	.000	.000	0
0900						LLOYD A. HARGIS MANEL-1 73357						

TO INTERROGATE LABOR STANDARDS. INPUT

RCC PRD NROP NR
<---X---X--->
1234567890123456 ELSE PUT IN END

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LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS
RCC MNPNA

04/21/89
481-2-1063

A-E046B-MM1-DY-M45 PAGE 0001

15698A CSA PRESSURE PLATE		TECH S S W F PF A/R REV		SUB T K #R A FA SUPPORT OCC		DESCRIPTION		BASE	PFD	STD	A		
STEP	D L	K C	DC	ELEMENT	FACT	STORED	SUPPLEMENTAL	HOURS	TIME	HOURS	DLY	PCT	C
NA204	S	E	DB	EA 2	J 89075	1.00	PERCENT ENGR 99.9			.20		.20	
0001			DB	01 00		.00	NDI END PLT/CARRIER CSA BRK	.000	.000	.000		0	
							PART NUMBER / NSM						
							244-294-1						
							1630004649165LH						
0040			DB	01 11		1.00	ZYGLO	.131	.014	.146	.7	71	
							ZYGLO INSP MED PART BLD 507	.13177		.146			
0070	E				ZLG-ND-Z2	1.00	ZYGLO	.131	.006	.059	.7	29	
			DB	01 11		.40	ZYGLO INSP MED PART BLD 507	.13177		.146			
							LABOR STD HISTORY	.000	.000	.000		0	
9000	E				ZLG-ND-Z2	1.00	LLOYD A. HARGIS MANEL-1 73357						
			DB	01 00		1.00							
0900													

TO INTERROGATE LABOR STANDARDS. INPUT

RCC PRD MR0P NR

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1234567890123456 ELSE PUT IN END

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS
RCC MNPNA

04/21/89
481-2-1063

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15698A CSA PRESSURE PLATE

TECH S S W F PF A/R REV

SUB	STEP	D	L	K	C	DC	ELEMENT	OCC	FACT	STORED	DESCRIPTION		BASE HOURS	PFD TIME	STD HOURS	DLY	PCT	A
											←	→						

NA202	S	E	DB	EA	2	J	89075	1.00	PERCENT ENGR 99.9		NDI STATOR C5 A/B	.20		.20				
0001			DB	01	00			.00			PART NUMBER / MSN	.000	.000	.000				0
	0010								244-292-1		1630004649160LH							
0040			DB	01	11			1.00			ZYGLO	.131	.014	.146	.7	71		
	0010	E						1.00	ZYGLO INSP MED PART BLD 507			.13177		.146				
0070			DB	01	11			.40			ZYGLO	.131	.006	.059	.7	29		
	0010	E						1.00	ZYGLO INSP MED PART BLD 507			.13177		.146				
9000			DB	01	00			1.00			LABOR STD HISTORY	.000	.000	.000				0
0900									LLOYD A. HARGIS MANEL-1		73357							

TO INTERROGATE LABOR STANDARDS. INPUT

RCC PRD MROP NR

<---X---X--->

1234567890123456 ELSE PUT IN END

OPERATION PROFILE

C-130 BRAKE - HOUSING ASSY (ALUM)

NAME D. DAVIS ALC CS DATE 10 JUN 85 RCC TRANSPN SHEET 1 OF 4

DR

WCD 182030 WCD DATE 89083

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	EQUIPMENT CODE				QTY.
5	MAN PGW	DIS	1.000	TRANSIT									REM. PISTON SUB ASSY	
				SETUP										
				PROCESS			1	100	.30	1	100	.30		
5a		REM		TRANSIT									LOCKING PLATES	
				SETUP										
				PROCESS			1	100	.25	1	100	.25		
5B 7a		LOAD		TRANSIT									O/H CONV.	
				SETUP										
				PROCESS			1	100	.02	1	100	.02		
7		CLEAN		TRANSIT									CHEM C/W	
				SETUP										
				PROCESS			1	100	.08	1	100	.08		
7B		UNL		TRANSIT									ALT. 0626 6634	
				SETUP										
				PROCESS			1	100	2.85	1	100	2.85		
				TRANSIT									O/H CONV	
				SETUP										
				PROCESS			1	100	.03	1	100	.03		

TO 401-2-133

OPERATION PROFILE

NAME D. DIVESSIS ALC 00 DATE 10 JUN 89 RCC MANPGSW SHEET 2 OF 4
 C-130 BRAKE - HOUSING ASSY

WCD 18203N WCD DATE 89087

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	HRS.	QTY.	CODE	%	HRS.		
9		Proc	1.00	TRANSIT										BLAST	
				SETUP			KI05	1	100	.03					
				PROCESS			KI05	1	80	.25	1	PM0416	80		.25
11A	MAN PGW	Stack	.05	TRANSIT										on pallet	
				SETUP											
				PROCESS			KI05	1	100	.02					
11B	OVHD PGW	None	.05	TRANSIT										TO EOM	
				SETUP											
				PROCESS											
12A		LOAD	1.00	TRANSIT										TO O.H. CONV. EITHER FROM PALLET OR FROM Roller Conv.	
				SETUP											
				PROCESS			KI05	1	100	.03	1	PM0901	100		.03

OPERATION PROFILE

C-130 ENGINE - HOUSING ASSY

NAME D. DIVEGLISS ALC OS DATE 10 Jun 89 RCC MTANGW SHEET 3 OF 4

WCD 18203N WCD DATE 89089

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	MRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %	MRS.
12	MAN PSW	Proc	1.00	TRANSIT								Awd, EP STICUP		
				SETUP		KI05	1	100	08	PT0501	1		100	1003
				PROCESS	100	05		PT0590	1	100	103		ACT. 0635	
12B	MAN PSW	TRANS	1.00	TRANSIT								TO FPI LINE (AUTO)		
				SETUP					PT0501	1	100		05	
				PROCESS										
19A		L/ND	1.00	TRANSIT								O.H. Conv TO Roller Conv.		
				SETUP					PT0501	1	100		03	
				PROCESS		KI05	1	100	03	PT0503	1		100	03
19		Proc	1.00	TRANSIT								Nick & Surv		
				SETUP		KI05	1	100	05					
				PROCESS		KI05	1	20	10	PT0510	1		20	10
19B	MAN PSW	LOAD	1.00	TRANSIT								TO Belt Conv (Roller)		
				SETUP										
				PROCESS		KI05	1	100	02	C000003	1		100	102

OPERATION PROFILE

C-130 BRAKE - HOUSING ASSY

NAME D. DINELEISS ALC 00 DATE 10 JUN 89 RCC TTANESW WCD DATE 18203N SHEET 1 OF 4

PCN 15053A WCD 18203N MANPOWER WCD DATE 18203N EQUIPMENT

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %	HRS.
20	TTAN R6W	INS P	1.00	TRANSIT								E, I	
				SETUP									
				PROCESS									
20A	TTAN R6W	STALK	1.00	TRANSIT								TO PALLET	
				SETUP									
				PROCESS									
20B	OVHO R6W	TTQUE	1.00	TRANSIT								TTQUE TO WELD	
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									
				TRANSIT									
				SETUP									
				PROCESS									

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 1

WCD 18203N WCD DATE 89087

15053A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS % HRS.	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED % HRS.	EQUIPMENT CODE	QTY.	TIME REQUIRED % HRS.		
15	MAN PGW	LOAD	1.0	TRANSIT									
				SETUP									
				PROCESS									
15A	MAN PNA	FPI	.25	PROCESS									
				TRANSIT									
				PROCESS									
15B	MAN PNA	FPI	.75	PROCESS									
				TRANSIT									
				PROCESS									
15C	MAN PGW	UNLD	1.0	PROCESS									
				TRANSIT									
				PROCESS									

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	%	HRS.	QTY.		%	HRS.
30	MAN PWU	LOAD OVEN	1	TRANSIT							LOAD HEAT UNLOAD		
				SETUP									
30A	MAN PWU	WELD UNIT	1	PROCESS	1.0	1.7	1	1.0	1.2	1	1.0	1.7	WELD CROSS OVER PORTS
				TRANSIT									
				SETUP									
40	MAN PWU	LOAD OVEN	1	PROCESS				1.0	1.0	1	1.0	1.0	LOAD HEAT UNLOAD
				TRANSIT									
				SETUP									
40A	MAN PWU	WELD	1	PROCESS	1.0	1.7	1	1.0	1.2	1	1.0	1.7	WELD INLET PORTS.
				TRANSIT									
				SETUP									
50	MAN PWU	LOAD OVEN	1	PROCESS				1.0	1.0	1	1.0	1.7	WELD INLET PORT
				TRANSIT									
				SETUP									

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OPERATION PROFILE

NAME Turner ALC 00 DATE 5-24-89 RCC MANPRA SHEET 1 OF 2

PCH 15053A WCD 18203N WCD DATE 89087

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
					MANDATORY FLOW HOURS %	BILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	QTY.		TIME REQUIRED %
60	MAN PRA	Mach	.05	TRANSIT	JA 10	1	.02					
				SETUP	JA 10	1	.51	PT 5268	1	.51		
				PROCESS	JA 10	1	.67	PM 5268	1	.67		
70	MAN PRA	Dril	.10	TRANSIT	JA 09	1	.02					
				SETUP	JA 09	1	.56	PM 1788	1	.56		
				PROCESS	JA 09	1	.49	PM 1788	1	.49		
80	MAN PRA	Dril	.10	TRANSIT	JA 09	1	.02					
				SETUP	JA 09	1	.56	PT 2576	1	.56		
				PROCESS	JA 09	1	.49	PM 2576	1	.49		
90	MAN PRA	Assy	.05	TRANSIT	JA 10	1	.02					
				SETUP	JA 10	1	.19	PM 2576	1	.19		
				PROCESS	JA 10	1	.47	PM 2576	1	.47		
100	MAN PRA	Pist	1.00	TRANSIT	JA 11	1	.02					
				SETUP	JA 11	1	.19	PM 7216	1	.19		
				PROCESS	JA 11	1	.35	PM 7216	1	.35		

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OPERATION PROFILE

NAME _____ ALC _____ DATE _____ RCC _____ SHEET 2 OF 2

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
						Y	HRS.		QTY.	%	QTY.	%			HRS.
140	MAN PRA		Heli	1.00	TRANSIT			JA 08	1					Bench OP	
					SETUP			JA 08	1						
					PROCESS			JA 08	1						
150	MAN PRA		Inst.	1.00	TRANSIT			JA 09	1					Bench OP	
					SETUP			JA 09	1						
					PROCESS			JA 09	1						
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										
					TRANSIT										
					SETUP										
					PROCESS										

OPERATION PROFILE

NAME Turner ALC 00 DATE 5-24-89 RCC MANPRB SHEET 1 OF 1

PCN 15053A WCD 18ZION WCD DATE 89087

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	
30	MAN	Grin	1.00	TRANSIT			1				
	PRB			SETUP			1	.15	1	.15	
				PROCESS			1	.20	1	.20	
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							
				TRANSIT							
				SETUP							
				PROCESS							

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OPERATION PROFILE

NAME Tyner ALC 00 DATE 5-24-89 RCC MAN PRA SHEET 1 OF 1

PCN 15053A WCD 18213 N WCD DATE 87041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS			MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS
					%	HRS.	LEVEL	QTY.	%	HRS.	QTY.	%	HRS.	
30	MAN	Mech.	1.00	TRANSIT		JA 10								
	PRA			SETUP		JA 10								
				PROCESS		JA 10								
40	MAN	Repe.	.20	TRANSIT		JA 10								
	PRA			SETUP		JA 10								
				PROCESS		JA 10								
80	MAN	Just.	.20	TRANSIT		JA 10								
	PRA			SETUP		JA 10								
				PROCESS		JA 10								

OPERATION PROFILE

NAME NORMAN FLETCHER ALC CO-ACC DATE 30-MAR-79 RCC MANPC/LN SHEET 1 OF

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
						%	HRS.	QTY.	SKILL CODE/ LEVEL	QTY.	%	HRS.	QTY.	
125 130		MAN PRC	MINE	1.0	TRANSIT			1	EX-10 EX-10			1	.6	EXTERNAL MOVE
127 130A		MAN PRC	CLN	1.0	TRANSIT			1	UP05			1	.05	REGREASE T 3M
					SETUP									S/P 6M
					PROCESS			1	UP09			1	.1	
					TRANSIT							1	.1	
					SETUP									
					PROCESS									
127A 130B		MAN PRC	RETN BLST	1.0	TRANSIT			1	UP05			1	.05	SHOT REEN /MASK
					SETUP			1	UP05			1	.1	T 3M
					PROCESS							1	.1	S 6M
					TRANSIT							1	.1	P 3M
					SETUP									
					PROCESS			1	UP08			1	.05	

OPERATION PROFILE

NAME NICHMAN FETTER ALC EX-ALL DATE 30 MAY 69 RCC MANP6W SHEET 2 OF

PCN NSN PIN	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
						MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE		QTY.	TIME REQUIRED	
									%	HRS.				%	HRS.
130	MAN PRC		CLN ANZZ	1.0	TRANSIT		UP05	1	.05		PM 4118	1	.05	TURCO T 3M	
					SETUP		UP09	1	.05		CE20	1	.05	S 3M	
					PROCESS			1			PM 5671	1	.05	P 5M	
					TRANSIT										
					SETUP						CE20	1	.05		
					PROCESS		UP09	1	.05		PM 5671	1	.10		
					TRANSIT									RINSE	
A 130	MAN PRC		RINS ANZZ	1.0	SETUP		UP09	1	.01		CE20	1	.01	T/S IM	
					PROCESS		UP09	1	.01		CE20	1	.01	P IM	
					TRANSIT						PM 5670	1	.01		
					SETUP										
					PROCESS										
					TRANSIT										
B 130	MAN PRC		CLN ANZZ	1.0	SETUP		UP09	1	.01		CE20	1	.01	FORMUA PR T/S IM	
					PROCESS		UP09	1	.01		CE20	1	.01	P IM	

DR

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OPERATION PROFILE

NAME NOUJMAN FLETCHER ALC 00ALC DATE 30MATE9 RCC MANPGW SHEET 4 OF

PCN NSN P/N WCD 1B203N WCD DATE

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS		
					%	HRS.		QTY.	%	HRS.	QTY.	%	HRS.			
E 130	MAN PRC	RUNSE ANZL	1.0	TRANSIT										RINSE T/S IM P IM		
		SETUP					1									
		PROCESS					1									
-	-	-	-	TRANSIT												
		SETUP														
		PROCESS														
F 130	MAN PRC	ANZL ANZL	1.0	TRANSIT										SULFURIC ANALYZE T/S IM P 45m		
		SETUP					1									
		PROCESS					1									
-	-	-	-	TRANSIT												
		SETUP														
		PROCESS														
G 130	MAN PRC	RUNSE ANZL	1.0	TRANSIT										RINSE T/S IM P IM		
		SETUP					1									
		PROCESS					1									

PM 5702 1 .01

OPERATION PROFILE

NAME NIRWAN FETTER ALC CO ALC DATE 30 MARCH 69 RCC MAN FLOW SHEET 5 OF

PCN NSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS
						%	HRS.		QTY.	HRS.	QTY.	CODE	%	HRS.	
	H 130	MAN PCC	SEAL ANZZ		TRANSIT SETUP PROCESS			UP09	1	.01	CE20	1	.01		SEAL T/S IM P 5M, 95 15M, 25
					TRANSIT SETUP PROCESS					5	.10		5	.10	
					SETUP PROCESS						PM 5673	1	.95	.06	
					PROCESS					5	.25		5	.25	
	I 130	MAN PCC	RINS ANZZ		TRANSIT SETUP PROCESS			UP09	1	.01	CE20	1	.01		RINSE T/S IM P IM
					TRANSIT SETUP PROCESS			UP09	1	.01	CE20	1	.01		
					TRANSIT SETUP PROCESS						PM 5700	1	.01		
					TRANSIT SETUP PROCESS										
	J 130	MAN PCC	RINS ANZZ		TRANSIT SETUP PROCESS			UP09	1	.01	CE20	1	.01		RINSE, HOT T/S IM P IM
					PROCESS			UP09	1	.01	CE20	1	.01		
											PM 5676	1	.01		

OPERATION PROFILE

NAME NELVANFECHER ALC DCALC DATE 30MAY89 RCC MANPGW SHEET 6 OF

WCD 18Z03N WCD DATE

PCH
NSN
PIN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
K 130	MAN PRC	DRY ANZL	1.0	TRANSIT			1		1		DEMASK DRY, ALK T 1M P 2M	
				SETUP								
				PROCESS			1		1			
-	-	-	-	TRANSIT								
				SETUP								
				PROCESS								
131	PRA	MOVE	1.0	TRANSIT			1		1			
				SETUP								
				PROCESS								
-	-	-	-	TRANSIT								
				SETUP								
				PROCESS								
-	-	-	-	TRANSIT								
				SETUP								
				PROCESS								

OPERATION PROFILE

NAME KEITHAN ALC 00 DATE 5-31-89 RCC Brakes SHEET 1 OF 2

WCD 18203N WCD DATE 89087

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	
160	MMW T&P	INSP	1.0	TRANSIT SETUP PROCESS			1	01	1	FLOOR	INSPECT & check paper work
170		WASH	1.0	TRANSIT SETUP PROCESS			1	05	1	PM0922	Load on part line solvent wash
170A		MARK	1.0	TRANSIT SETUP PROCESS			1	01	1	PM0922 PM0436	MARK Cylinder Bores
170B		PRIM	1.0	TRANSIT SETUP PROCESS			1	01	1	PM0922 PM0438	PRIME & DY
170C		PRIM		TRANSIT SETUP PROCESS			1	02	1	PM0922 PM0436	1st Coat

C-130 Housing
160A T&P LOAD 1.0 P 3:09 1.01 PM0922
1.01 PM0436

OPERATION PROFILE

C-130 BRAKE - ROTATING DISC SUB-ASSY

(STRECH)

139

NAME D. DINESISS ALC CC DATE 10 JUN 89 RCC MANLEGW SHEET 1 OF

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	%	HRS.	QTY.		%
5	MAN REW	DIS	1.00	TRANSIT							REM FOREIGN MATIC.	
				SETUP								
				PROCESS			100	.02	1	100		.02
5B	MAN REW	STACK	1.00	TRANSIT							On pallet	
				SETUP								
				PROCESS			100	.02				
8A	MAN REW	LOAD	1.00	TRANSIT							TREST HOOKS ON KETTLE BRST	
				SETUP								
				PROCESS			100	.08	1	100		.08
8	MAN REW	CLW	1.00	TRANSIT							TREST BRST	
				SETUP								
				PROCESS			100	.08	1	100		.08
8B		LINK	1.00	TRANSIT							UNLOAD MUST HOOKS TO PALLETS	
				SETUP								
				PROCESS			100	.08	1	100		.08

WCD 18290N WCD DATE 89087

(PCN)
NSN
PIN
15053A

f.o. 431-2-133

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 2

WCD 18210N WCD DATE 89087

15053A

NSN PIN

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		SKILL CODE/ LEVEL	MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS	
					%	HRS.		QTY.	TIME REQUIRED %	TIME REQUIRED HRS.	QTY.		TIME REQUIRED %
14	MAN PNA	MAG	1.0	TRANSIT			OVHD	1	.02	FL 0001	1	.02	
				SETUP									
				PROCESS									
17	MAN PNA	DEGR	1.0	TRANSIT			DB09	1	.10	PM 6668	1	.10	
				SETUP									
				PROCESS									
				TRANSIT			DB09	1	.07	PM 3428	1	.07	
				SETUP									
				PROCESS									

OPERATION PROFILE

NAME VERSTAN ALC _____ DATE _____ RCC _____ Drakes SHEET 1 OF _____

WCD 18213N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS		
					MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE		QTY.	TIME REQUIRED %
990	MAN 79P	Insp	1.0	TRANSIT SETUP PROCESS		DUHD	1	.01		F0001	1	.01	Transpord Inspers
100		LOAD	1.0	TRANSIT SETUP PROCESS		Y609	1	.05		Pm0922	1	.05	LOMP Line (setup)
100A		WASH	1.0	TRANSIT SETUP PROCESS		3409	1	.01		Pm0922	1	.01	solvent WASH
100B		Flm	1.0	TRANSIT SETUP PROCESS	1	3409	1	.02		Pm0922 Pm0936	1	.02	Prime of Dry
100C		Pain	1.0	TRANSIT SETUP PROCESS		3409	1	.02		Pm0922 Pm0936	1	.02	1st load white

C-130 Plate Subassy

DR.

OPERATION PROFILE

NAME Kerstan ALC _____ DATE 90 RCC _____ SHEET 2 OF _____
 WCD 18213N WCD DATE 84041

MAN P/N 15053 WCD _____

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					%	HRS.	QTY.	%	HRS.	QTY.	%	HRS.				
100D	MAN P4P	Rein	1.0	TRANSIT										2nd Cond 5 & Dry		
				SETUP		5	1									
				PROCESS												
110		UNLD	1.0	TRANSIT										UNload & I MSP		
				SETUP												
				PROCESS			4409	1								
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												
				TRANSIT												
				SETUP												
				PROCESS												

1-130 plate subassy

OPERATION PROFILE

C-130 Brake Assy - PLATE SUBASSY (AL)

NAME D. DIVISISS ALC 00 DATE 10 JUN 89 RCC MTAN PGW SHEET 1 OF 3

WCD 18213N WCD DATE 890601

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	EQUIPMENT CODE	%	HRS.		
5	MTAN PGW	DIS	1.00	TRANSIT									REM - Liners	
				SETUP										
				PROCESS			100	.08	1	PM0415	100	.08		
7A	MTAN PGW	LOAD	1.00	TRANSIT									O.H. Conveyor	
				SETUP										
				PROCESS			100	.03	1	PM0901	100	.03		
7	MTAN PGW	CLN	1.00	TRANSIT									CHEM CLEAN	
				SETUP										
				PROCESS	100	2.89	1	KI05	1		100	.08		
7B	MTAN PGW	UNLD	1.00	TRANSIT									From O.H. To Roller Conveyor	
				SETUP										
				PROCESS			100	.03	1	070901	100	.03		
9	MTAN PGW	CLN	1.00	TRANSIT									BLAST	
				SETUP										
				PROCESS			100	.15	1	PM0415	20	.15		80

OPERATION PROFILE

C-130 Brake (Plate Sub Assy)

NAME D. D. V. BISS ALC 06 DATE 10 Jun 89 RCC MAN PGW SHEET 3 OF 3

WCD 18213N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS			
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.	QTY.	EQUIPMENT CODE		%	HRS.	
9B	MAN PGW	Load	1.00	TRANSIT									O. A. Conv.			
				SETUP												
				PROCESS			100	.02	1	KIOS	100	.02		1	PT10201	100
12	MAN PGW	Proc.	1.00	TRANSIT									Strip Andacs			
				SETUP												
				PROCESS	100	.06	1	KIOS	100	.06	1	PT10590		100	.06	
12b	MAN PGW	Trans	1.00	TRANSIT									ANDACS Strip to FPI line (Auto)			
				SETUP												
				PROCESS												
19A	MAN PGW	UNLO	1.00	TRANSIT									OH. CONV TO Roller Conv			
				SETUP												
				PROCESS			100	.03	1	KIOS	100	.03		1	PT10003	100
19	MAN PGW	Proc	1.00	TRANSIT									Nick & Burn			
				SETUP												
				PROCESS			100	.75	1	KIOS	100	.75		1	PT10410	100

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 1 OF 2

WCD 18213A WCD DATE 89041

RCN 15053A

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	SKILL CODE/LEVEL	QTY.	%	HRS.	
				TRANSIT							
				SETUP							
				PROCESS							
15	MAN PGW	LOAD	1.0				KI07	1	PM 0901	1	.05
				PROCESS							
				TRANSIT							
15A	MAN PNA	FPI	.25						PM 0901	1	.02
				PROCESS					PM 0901	1	1.10
				PROCESS					PM 0679E	1	1.10
				TRANSIT					PM 0901	1	.02
15B	MAN PNA	FPI	.75						PM 0901	1	1.05
				PROCESS					PM 0679E	1	1.05
				PROCESS							
				TRANSIT					PM 0901	1	.05
15C	MAN PGW	UNLD	1.0								
				PROCESS					PM 0901	1	.05

OPERATION PROFILE

NAME MEL ANDERSON ALC 00 DATE 5-31-89 RCC MANPGW SHEET 2 OF 2

WCD 18213N WCD DATE 89041

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS		
					%	HRS.	QTY.	SKILL CODE/LEVEL	%	HRS.		QTY.	TIME REQUIRED %
50	MAN PGW	LOAD	1.0	TRANSIT									
				SETUP									
				PROCESS									
SCA	MAN PNA	FPI	.75	PROCESS			KI07	1	PM 0901	1	.05		
				TRANSIT					PM 0901	1	.02		
				PROCESS					PM 0901	1	1.05		
SOB	MAN PNA	FPI	.25	PROCESS			DB09	2	PM 0679E	1	1.05		
				TRANSIT					PM 0901	1	.02		
				PROCESS					PM 0901	1	1.10		
SOC	MAN PGW	UNLD	1.0	TRANSIT					PM 0901	1	.05		
				PROCESS					PM 0901	1	1.10		
				PROCESS			DB09	1	PM 0679E	1	.05		

ENTER THIS ENTIRE PAGE

C130 PLATE SUB

OPERATION PROFILE

NAME Norman FETIGER ALC CO-ALL DATE 30MAY89 RCC MANRGN SHEET 1 OF

PCN MSN P/N	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED		DATA SOURCE COMMENTS		
						%	HRS.	QTY.	SKILL CODE/ LEVEL	QTY.	%	HRS.	QTY.		%	HRS.
055 060		MAN PRC.	MOVE	1.0	TRANSIT			1	OVHD						EXTRINICAL MOVE T 36M	
					SETUP											
					PROCESS											
060 060A 060B		MAN PRC.	CLN	1.0	TRANSIT			1	UP05						REGRASE T 3M S/P EM	
					SETUP											
					PROCESS											
-		-	-	-	TRANSIT				UP09						SHOT FEEN /MASK T 3M S GM P 3M	
					SETUP											
					PROCESS											
060A 060B 060A		MAN PRC.	BLST	1.0	TRANSIT			1	UP05							
					SETUP											
					PROCESS											
-		-	-	-	TRANSIT			1	UP08							
					SETUP											
					PROCESS											

OPERATION PROFILE

NAME NICHMAN FETTER ALC EXD-ALC DATE 30MAY69 RCC MANFGW SHEET 2 OF

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS			
					MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	QTY.	TIME REQUIRED		EQUIPMENT CODE		QTY.	TIME REQUIRED	
								HRS.	%				HRS.	%
OTD	MAN PRC	CLN ANZZ	1.0	TRANSIT		UP05	1	.05		PMI 4118	1	.05		TURBO
				SETUP		UP09	1	.05		CE20	1	.05		T 3M
				PROCESS			1			PMI 5001	1	.05		S 3M
				TRANSIT										P 507
				SETUP						CE20	1	.05		
				PROCESS		UP09	1	.05		PMI 5001	1	.10		
OTDA	MAN PRC	RINS ANZZ	1.0	TRANSIT										RINSE
				SETUP		UP09	1	.01		CE20	1	.01		T/S IM
				PROCESS		UP09	1	.01		CE20	1	.01		P IM
				TRANSIT						PMI 5070	1	.01		
				SETUP										
				PROCESS										
OTDB	MAN PRC	CLN ANZZ	1.0	TRANSIT										FORMULA PR
				SETUP		UP09	1	.01		CE20	1	.01		T/S IM
				PROCESS		UP09	1	.01		CE20	1	.01		P IM

DR

OPERATION PROFILE

NAME NORMAN FELTZ ALC CC-ALC DATE 31MAY69 RCC MANPGW SHEET 3 OF

PCN
NSN
P/N

WCD 18Z13N

WCD DATE

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/LEVEL	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
							QTY.	TIME REQUIRED		EQUIPMENT CODE	QTY.	TIME REQUIRED		
								%	HRS.			%		HRS.
-	-	-	-	TRANSIT										
-	-	-	-	SETUP										
-	-	-	-	PROCESS										
070C	MAN PLC	RINS ANZZ	1.0	TRANSIT									RINSE	
-	-	-	-	SETUP		UP09	1	.01	CEZ0	1	.01		T/S IM	
-	-	-	-	PROCESS		UP09	1	.01	CEZ0	1	.01		P IM	
-	-	-	-	TRANSIT										
-	-	-	-	SETUP										
-	-	-	-	PROCESS										
070D	MAN PLC	DEOX ANZZ	1.0	TRANSIT									DEOXIDEIZE	
-	-	-	-	SETUP		UP09	1	.01	CEZ0	1	.01		T/S IM	
-	-	-	-	PROCESS		UP09	1	.95	ST07	1	.95		P 5M 95 10M 95	
-	-	-	-	TRANSIT				5			5	.17		
-	-	-	-	SETUP					CEZ0			.95	.05	
-	-	-	-	PROCESS								5	.03	

OPERATION PROFILE

NAME NOUJMAN FLETCHER ALC 00ALC DATE 30MATE9 RCC MANPGW SHEET 4 OF

PCN NSN P/N	WCD <u>1BZ13N</u> WCD DATE <u> </u>										EQUIPMENT			DATA SOURCE COMMENTS			
	MANPOWER					EQUIPMENT					TIME REQUIRED %	HRS.					
	OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	SKILL CODE/ LEVEL	QTY.	TIME REQUIRED %	HRS.			EQUIPMENT CODE		QTY.	TIME REQUIRED %	HRS.
OTDE	MAN PIC	RINS ANZZ	1.0	TRANSIT		UP09	1										RINSE T/S IM P IM
				SETUP		UP09	1										
				PROCESS			1										
				TRANSIT													
				SETUP													
				PROCESS													
OTDF	MAN PIC	ANZZ ANZZ	1.0	TRANSIT		UP09	1										SULFURIC ANEDIZE T/S IM P 45m
				SETUP		UP09	1										
				PROCESS			1										
				TRANSIT													
				SETUP													
				PROCESS													
OTDG	MAN PIC	RINS ANZZ	1.0	TRANSIT													RINSE T/S IM P IM
				SETUP			1										
				PROCESS			1										

OPERATION PROFILE

NAME NDJUMAN FLECK ALC CC ALC DATE 30 MAR 1979 RCC MAN FLOW SHEET 5 OF

PCN NSH P/M WCD 18213N WCD DATE

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		DATA SOURCE COMMENTS
					%	HRS.	QTY.	%	HRS.	QTY.	
070H	MAN PLC	SEAL ANZZ		TRANSIT							SEAL T/S IM P 5M 25 15M 25
				SETUP		.01	1			CE20	.01
				PROCESS		.95	1	95	.05	CE20	.05
				TRANSIT					5		.10
				SETUP						PM 5673	.06
				PROCESS					5		.25
070I	MAN PLC	RINSE ANZZ		TRANSIT							RINSE T/S IM P IM
				SETUP		.01	1			CE20	.01
				PROCESS		.01	1			CE20	.01
				TRANSIT						PH 5700	.01
				SETUP							
				PROCESS							
070J	MAN PLC	RINSE ANZZ		TRANSIT							RINSE, HOT T/S IM P IM
				SETUP		.01	1			CE20	.01
				PROCESS		.01	1			CE20	.01
										PM 5676	.01

1.5C-211112C

OPERATION PROFILE

C-130 BRAKE ASSY

NAME D. DIVE-GISS ALC 09 DATE 10 JUN 89 RCC MANPGW SHEET 1 OF 1

PCN 15053A WCD 1821AN WCD DATE 89004

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS		MANPOWER		EQUIPMENT		TIME REQUIRED %	TIME REQUIRED HRS.	DATA SOURCE COMMENTS	
					%	HRS.	QTY.	SKILL CODE/LEVEL	QTY.	%				HRS.
1	MTAN PGW	IND	1.000	TRANSIT									Dave Zupan	
				SETUP										
				PROCESS				100	.03					
5	MTAN PGW	SPLIT	1.000	TRANSIT									HEIST TO TRAGS	
				SETUP										
				PROCESS				100	.08	1	100	.05		
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										
				TRANSIT										
				SETUP										
				PROCESS										

T.O. 401-2-133

OPERATING PROFILE

NAME KERSHAN ALC 00 DATE 12/24/74 WCD 1824N RCC Brakes SHEET OF

PCN 15053A WCD 1824N WCD DATE 8900H

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS	
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE	QTY.		TIME REQUIRED %
010	MAN PEP	MATCH	1.0	TRANSIT									MATCH - LUP
020		ASSEMBLY	1.0	TRANSIT									Assembly
030		TEST	1.0	TRANSIT									Test
040		IMP	1.0	TRANSIT									Decal & Final Insp. & paperwork

C-130 Brake Assy

OPERATION PROFILE

NAME KERSHAW ALC _____ DATE _____ RCC Manager - Bakas SHEET 1 OF _____

WCD P18203 WCD DATE 0720

OPERATION NUMBER	RCC	OPERATION DESCRIPTION	MANDATORY OCCURRENCE FACTOR	OPERATION TYPE	MANDATORY FLOW HOURS %	MANPOWER			EQUIPMENT			DATA SOURCE COMMENTS						
						SKILL CODE/LEVEL	QTY.	TIME REQUIRED %	HRS.	EQUIPMENT CODE	QTY.		TIME REQUIRED %	HRS.				
010A	MAN PGP	Dis	1.0	TRANSIT		Y609	1	.03				Disassemblable Piston & cylinder Assemblies						
				SETUP														
				PROCESS													.05	
020		C/A	1.0	TRANSIT		Y609	1	.05				Clean & Wipe						
				SETUP														
				PROCESS													.04	
030		Insp.	1.0	TRANSIT		Y609	1	.05		P10421	1	.04	Inspect - Pistons, Pins Springs, Guides, Etc					
				SETUP														
				PROCESS														.05
040		Assy	1.0	TRANSIT		Y609	1	.05		W10006	1	.05	Assemblable					
				SETUP														
				PROCESS														.1

C-130 Brakes and Cylinder Assy
 Puzdo WCD to: P18203
 1 per brake Assy

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
9-1-37	5002272		.	.						1		PAFZZ
-38	Deleted											
-39	5000971	**	.	.						2		XA
	5001016		.	.						AR		PAFZZ
-40	Deleted											
-41	Deleted											
-42	5002273		.	.						1		AFF
-43	5000926		.	.	.					1		PAFZZ
-44	5000925		.	.	.					1		PAFZZ
-45	5000922		.	.	.					1		PAFZZ
-46	5000923		.	.	.					1		PAFZZ
-47	5000921		.	.	.					1		PAFZZ
-48	5002274		.	.	.					1		PAFZZ
-49	5000955		.	.	.					5		PAFZZ
-50	5000968		.	.	.					5		PAFZZ
-51	5000970		.	.	.					5		PAFZZ
-52	5002269		.	.	.					1		PAFL
-52A	5002270	**	.	.	.					1		XADZZ
-53	SR192L	83324	.	.	.					8		PADZZ
	SRW192L		.	.	.					AR		PAFZZ
	343101	92555	.	.	.					5		PADZZ
	5001675		.	.	.					1		MDD
-54	5003365					AR		PAFZZ

*Repair parts - order separately
 **Not procurable

STL-STEEL
 AL-ALUMINUM
 MG-MAGNESIUM
 TITA-TITANIUM
 SS-S STEEL
 SYN-SYNTHETIC
 LD-LEAD

ITEM	QTY	UOM	LEVEL	PART NUMBER	STOCK NUMBER	VENDOR CODE	DESCRIPTION	UOM	PER OF	YIELD	SCRAP	PART	MIC	REV	EFFECTIVITY	TECH	ORD	PENDING	PENDING	PENDING	AFTO	ZZ
									ASSEMBLY	MEAS			R,D,C	DATE	CONTROL	NUMBER		ACTION	ACTION	ACTION		
	1			INS3276-280	15305009127290	73842	SCREW, MACHINE	EA	1													
	1			INS630301	15306003974330	80205	BOLT, HEX HEAD	EA	2													
	1			INS60C10L	15310001670812	81330	WASHER, FLAT	EA	2													
SS	1			150009A3	11630002586498	73842	HEAT SHIELD, HOUSING	EA	1													
	1			INS16A24-1050	15365008037301	96906	RING, RETAINER	EA	1													
STL	1			5003288	11630010182003	23500	INDICATOR SUBASSY, NEAR	EA	1													
AL	1			5002275	11630001382567	73842	SLEEVE, CYLINDER	EA	15													
	1			5002276	15330001386369	73842	PACKING, O-RING	EA	15													
	1			5002277	15365001323717	73842	RETAINER, PACKING	EA	10													
STL	1			5001132	15340002861032	91231	RETAINER, INSULATOR	EA	15													
SYN	1			5001027	15340002754485	73842	INSULATOR, THERMAL	EA	15													
AL	1			5000959	15365002583860	73842	SPACER	EA	15													
	1			5002271	11630001233804	73842	PISTON SUBASSY, RETURN	EA	15													
STL	2			5002272	11630005459358	73842	RETAINER, GRIP	EA	11													
	2			5000971	INS.S.L.		GRIP SUBASSY		12													
	2			5001016	11630002533328	73842	GRIP & PILOT-PIN SUBASSY	EA	12													
	2			5002273	INS.S.L.		PISTON SUBASSY		11													
STL	3			5000976	15365002623689	73842	RING, RETAINING	EA	11													
AL	3			5000975	15365002876702	73842	RING, THREADED RETAINING	EA	11													
STL	3			5000972	15340002592480	73842	HOLDER, SPRING	EA	11													
STL	3			5000973	15360002748803	73842	SPRING, RETURN	EA	11													
STL	3			5000971	15315002623707	73842	PIN, ADJUSTMENT	EA	11													
AL	3			5002274	11630005459365	73842	PISTON, BRAKE	EA	11													
	1			5000955	11630002620473	73842	RING, PISTON WIPER	EA	15													
	1			5000968	15330002748766	73842	PACKING, O-RING	EA	15													
	1			5000970	15365002623695	73842	RETAINER, PACKING	EA	15													
	1			5001675	INS.S.L.		PLATE, IDENTIFICATION		11													
	1			5007612	INS.S.L.		SHIM (PPR)		11													
	1			5002269	11630001238806	73842	HOUSING ASSY	EA	11													
	2			500192L	15340008644959	83324	INSERT, THREADED	EA	16													
	2			500192L	15340004347575	83324	INSERT, THREADED (O.S.)	EA	16													
	2			5002270	INS.S.L.		HOUSING SUBASSY		11													

File Name: 36203 N.v

File Name: 36203 N.v

NAME:
PUN: 68/33A

ALL: 00 KUI: 00

WLD: 36203N MDDATE: 187040

UP #	KUI	UP	DESC	PAC	TIME %	UP	MAND	FLOR	SKIL	LOPE	UN	TIME %	REV	MKS	TIME	REV	MKS	TIME %	REV	
U01	MANPGR	IND		1.00	F				HB03		1	100	0.03							
U02	MANPGR	D15		1.00	F				HB03		1	60	0.25	WBL001	1	60	0.25			
U03	MANPGR	D15		1.00	F				HB03		1	40	0.50	WBL011	1	40	0.50			
U10	MANPGR	MICH		1.00	F				YKRD		1		0.50							
U30	MANPGR	ASSY		1.00	F				YG0Y		1		1.40	WAL005	1		1.40			
U40	MANPGR	TEST		1.00	F				YG0Y		1		0.25	PML064	1		0.25			
U40	MANPGR	TEST		1.00	F				YG0Y		1		0.25	PML444	1		0.25			
U50	MANPGR	DECL		1.00	F				YG0Y		1		0.05	PML055	1		0.05			
U60	MANPGR	ALUM		1.00	F				YG0Y		1		0.05							
U70	MANPGR	INSP		1.00	F				YG0Y		1		0.02							
Y000	MANPGR	SELL		1.00	F															

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File 30.000

Machine: 3620-17, 14

ALL: 00 KCU: BRAKES

NAME: 68.33A
KCU: 68.33A

WLD: 36204H MDDATE: 8Y06

UP #	KCU	UP DESC	UUU FAC	UP TYPE	MANIP %	FLOW HRS	SKIL CODE	QTY	TIME %	FEW HRS	EQUIP CODE	QTY	TIME %	RED HRS
U05	MANIP SW	DIS	1.00	P			HBUS	1	100	0.30	PM042F	1	100	0.30
U05A	MANIP SW	LOAD	1.00	P			HBUS	1	100	0.02	PM0701	1	100	0.02
U07	MANIP SW	CLN	1.00	I										
U07	MANIP SW	CLN	1.00	S			KIUS	1	100	0.05		1	100	3.47
U07	MANIP SW	CLN	1.00	P	100	2.87								
U07A	MANIP SW	UNLD	1.00	I							PM0701	1	100	3.47
U07A	MANIP SW	UNLD	1.00	P			KIUS	1	100	0.03		1	100	0.03
U07	MANIP SW	CLN	1.00	S			KIUS	1	100	0.03		1	100	0.03
U07	MANIP SW	CLN	1.00	P			KIUS	1	20	0.40	PM0416	1	20	0.40
U07	MANIP SW	CLN	1.00	P			KIUS	1	80	0.25	PM0416	1	80	0.25
U07A	MANIP SW	LOAD	1.00	P			KIUS	1	100	0.03	PM0701	1	100	0.03
U12	MANIP SW	PRUC	1.00	I							PM0701	1	100	1.03
U12	MANIP SW	PRUC	1.00	S			KIUS	1	100	0.08				
U12	MANIP SW	PRUC	1.00	P	100	0.86					PM63Y0	1	100	1.03
U12A	MANIP SW	IRAN	1.00	I							PM0701	1	100	0.08
U15	MANIP SW	FPI	0.75	I			DBUY	2		0.05	PM0701	1		0.02
U15	MANIP SW	FPI	0.75	P							PM067E	1		1.05
U15	MANIP SW	FPI	0.75	P							PM0701	1		1.05
U15A	MANIP SW	FPI	0.25	I							PM0701	1		0.02
U15A	MANIP SW	FPI	0.25	P			DBUY	1		0.10	PM067E	1		1.10
U15A	MANIP SW	FPI	0.25	P							PM0701	1		1.10
U16	MANIP SW	UNLD	1.00	I							PM0701	1		0.05
U16	MANIP SW	UNLD	1.00	P			KI07	1		0.05	PM0701	1		0.05
U17	MANIP SW	UNLD	1.00	P			DN10	1		0.10	PM0760	1		0.10
U18	MANIP SW	MARK	1.00	P			DN10	1		0.10	PM0760	1		0.10
U18A	MANIP SW	UNLD	1.00	I							PM0701	1	100	0.03
U18A	MANIP SW	UNLD	1.00	P			KIUS	1	100	0.03	CU0003	1	100	0.03
U17	MANIP SW	PRUC	1.00	S			KIUS	1	100	0.08				
U17	MANIP SW	PRUC	1.00	P			KIUS	1	10	0.25	PM0410	1	10	0.25
U17	MANIP SW	PRUC	1.00	P			KIUS	1	90	0.40	PM0410	1	90	0.40
U17A	MANIP SW	LOAD	1.00	P			KIUS	1	100	0.02	CU0003	1	100	0.02
U20	MANIP SW	INSP	1.00	I							CU0003	1	100	0.08
U20	MANIP SW	INSP	1.00	P			D107	1	20	0.60				
U20	MANIP SW	INSP	1.00	P			D107	1	80	0.40				
U20A	MANIP SW	STACK	1.00	P			D107	1	100	0.02				
U20B	MANIP SW	MUVE	1.00	I			DMHD	1	100	0.08	FL0003	1	100	0.08
U30	MANIP SW	MACH	1.00	I			JAI0	1		0.02				
U30	MANIP SW	MACH	1.00	S			JAI0	1		0.51	PM4138	1		0.51
U30	MANIP SW	MACH	1.00	P			JAI0	1		0.64	PM4138	1		0.64
U40	MANIP SW	REID	1.00	I			JAU8	1		0.02				
U40	MANIP SW	REID	1.00	S			JAU8	1		0.28				
U40	MANIP SW	REID	1.00	P			JAU8	1		0.10				
U50	MANIP SW	REMU	1.00	I			JAI0	1		0.02				
U50	MANIP SW	REMU	1.00	S			JAI0	1		0.02	PM4138	1		0.02
U50	MANIP SW	REMU	1.00	P			JAI0	1		0.03	PM4138	1		0.03
U70	MANIP SW	REMU	1.00	I			JAU8	1		0.22				
U70	MANIP SW	REMU	1.00	S			JAU8	1		0.28				
U70	MANIP SW	REMU	1.00	P			JAU8	1		0.31				

150
160
767

ACFT 1.00 P
INSP 1.00 P

160Y
160Y

0.02
0.02

1
1

File name:

Filename: 3020RN 414

RCU: BRAKES

WCD: 3620RN WCD DATE: 85040

UNIT	UP	MAND	FLW	SKIL	TIME	REK	WCD	DATE	TIME	REK	WCD	DATE
TYPE	%	HKS	CODE	WY	%	HKS	WY	%	HKS	WY	%	HKS
U150	P	1.00	P	HBUS	1	100	0.01	W60001	1	100	0.01	U.05
U150	P	1.00	P	HBUS	1	100	0.01	W60001	1	100	0.01	U.05
U150	P	1.00	P	UVHD	1	100	0.01	PL00003	1	100	0.01	U.05
U150	P	1.00	P	K105	1	100	0.01	PL00003	1	100	0.01	U.05
U150	P	1.00	P	K105	1	100	0.01	PL00003	1	100	0.01	U.05
U150	P	1.00	P	K107	1	100	0.05	PL00003	1	100	0.05	U.05
U150	P	0.25	I	DBUY	1	100	0.10	PL00679E	1	100	0.10	U.02
U150	P	0.75	I	DBUY	2	100	0.05	PL00679E	1	100	0.05	U.05
U150	P	1.00	I	K107	1	100	0.05	PL00679E	1	100	0.05	U.05
U150	P	1.00	I	U107	1	100	0.01	PL00003	1	100	0.01	U.05
U150	P	1.00	P	U107	1	100	0.02	PL00003	1	100	0.02	U.05
U150	P	1.00	P	U107	1	100	0.01	PL00003	1	100	0.01	U.05
U150	P	1.00	P	UVHD	1	100	0.08	PL00003	1	100	0.08	U.08
U150	P	1.00	P	WFUB	1	100	0.05	PL00003	1	100	0.05	U.05
U150	P	1.00	P	UVHD	1	100	0.08	PL00003	1	100	0.08	U.08

File: 36
101

File name: 36207N, Wk. 1
Torque Tube

ALL: UU KCU: BRAKES

NAME: PUN
08/33A

WUD: 36207N WDDATE: 8YU4U

UP #	KCU	UP DESC	UP PAC	UP UDCU	UP TYPE	UP MAND	FLOW	SKIL	TIME	REB	EDUIT	TIME	KEW
						%	MKS	LUDE	%	MKS	CODE	%	MKS
U05	MANIPGW	DTS	1.00	P				HBUS	1 100	U.08	WB0001	1 100	U.08
U05A	MANIPGW	STALK	1.00	P				HBUS	1 100	U.02			
U05B	MANIPGW	MUVE	1.00	P				UVHD	1 100	U.08	FL0003	1 100	U.08
U05C	MANIPGW	UNLD	1.00	P				HBUS	1 100	U.02	WB0002	1 100	U.02
U0Y	MANIPGW	DEBK	1.00	P		100	U.08	HBUS	1 100	U.08	PM5557	1 100	U.08
U0YA	MANIPGW	CLM	1.00	P		100	U.16	HBUS	1 100	U.16	PM5657	1 100	U.16
U0YB	MANIPGW	KINSE	1.00	P		100	U.02	HBUS	1 100	U.02	PM5657	1 100	U.02
U0YC	MANIPGW	KINSE	1.00	P		100	U.02	HBUS	1 100	U.02	PM5657	1 100	U.02
U0YD	MANIPGW	STALK	1.00	P				HBUS	1 100	U.08			
U0YE	MANIPGW	MUVE	1.00	P				UVHD	1 100	U.08	FL0003	1 100	U.08
U15	MANIPGW	LUAD	1.00	P				K1U7	1	U.05	PMU501	1	U.05
U15A	MANIPVA	FPI	0.25	I					1		PMU501	1	U.02
U15A	MANIPVA	FPI	0.25	P				DBUY	1	U.10	PMU67YE	1	1.10
U15A	MANIPVA	FPI	0.25	P					1		PMU501	1	1.10
U15B	MANIPVA	FPI	0.75	I					2		PMU501	1	U.02
U15B	MANIPVA	FPI	0.75	P				DBUY		U.05	PMU67YE	1	1.05
U15C	MANIPGW	UNLD	1.00	I					1		PMU501	1	1.05
U15C	MANIPGW	UNLD	1.00	P				K1U7	1	U.05	PMU501	1	U.05
U2U	MANIPGW	INSP	1.00	P				U1U7	1 60	U.50			
U2U	MANIPGW	INSP	1.00	P				U1U7	1 40	U.15			
U2U	MANIPGW	STALK	1.00	P				U1U7	1 100	U.01			
U2UA	MANIPGW	MUVE	1.00	P				UVHD	1 100	U.08	FL0003	1 100	U.08
U3U	MANIPGP	INSP	1.00	P				35UY	1	U.02	PMU522	1	U.02
U4U	MANIPGP	MASK	1.00	P				35UY	1	U.01	PMU522	1	U.01
U4UA	MANIPGP	PRIM	1.00	P					1		PMU522	1	1.00
U4UA	MANIPGP	PRIM	1.00	P				35UY	1	U.01	PMU438	1	U.01
U4UB	MANIPGP	UNLD	1.00	P				Y6UY	1	U.02	PMU522	1	U.02
U4UB	MANIPGP	ALPI	1.00	P				Y6UY	1	U.02	PMU528	1	U.02
U5U	MANIPGP	INSP	1.00	P				Y6UY	1	U.02			
U6U	MANIPGP	INSP	1.00	P				Y6UY	1	U.02			

Filename: 36216N.WK
End Date

NAME: KUNIGER/JDA
 ALL: UU
 KULIBRAKES
 WLD: 36216N WDATE: 8YU6Z

UP	UP	UP	UP	UP	UP	UP	UP	UP	UP	UP	UP	UP	UP
DESC	MAND	FLW	SKIL	TIME	TIME	TIME	TIME	TIME	TIME	TIME	TIME	TIME	TIME
MANPUP	TYPE %	MRS	CODE	%	%	%	%	%	%	%	%	%	%
U10	INSR	1 P	YBUY	1	U.05	WAU08	1	U.05					U.05
U40	ACPI	1 P	YBUY	1	U.01			U.01					
US0	INSR	1 P	YBUY	1	U.01			U.01					

DATE: 08/21/84
WIDE Plate

File name: 36217N.WE1
Pressure class

ALL: UU MCD: BRAKES

WCD: 36217N		MCD DATE: 8Y06Y	
UP	DOWN	TIME HRS	TIME HRS
REQ	PAU	TYPE %	FLW HRS
SKIL CODE	FLW HRS	FLW HRS	FLW HRS
TIME %	TIME %	TIME %	TIME %
QTY	QTY	QTY	QTY
EQUP CODE	EQUP CODE	EQUP CODE	EQUP CODE
REP	U.15	I	Y6UY
REP	U.15	P	Y6UY
RIVE	U.15	I	UWHD
RIVE	U.15	P	Y6UY
MUVE	U.15	P	UWHD
MUVE	U.15	P	Y6UY
ALPH	1.00	P	Y6UY
INSP	1.00	P	Y6UY

REP
REP
RIVE
RIVE
MUVE
MUVE
ALPH
INSP

173

File name: 36218N, WK1
Schedule

NAME: KUC
 ALU: UU
 KUC: BRAKES
 WLD: 36218N
 WLD DATE: 8Y06Y
 MUN: 68/33A

UP #	UP DESC	UP FAC	UP UCU	UP MAND	UP TYPE	FLW HRS	SKIL CODE	TIME %	TIME HRS	EQUIP CODE	QUY %	TIME HRS
U2U	MANIP	KEPR	U.15	I			YGUY	1	U.03			U.08
U2U	MANIP	KEPR	U.15	P			YGUY	1	U.08	DMJ001	1	U.08
U3U	MANIP	KEPR	U.15	I			UVHD	1	U.08	FL0003	1	U.08
U3U	MANIP	KEPR	U.15	P			YGUY	1	U.10	FP0003	1	U.10
U3UA	MANIP	MUVE	U.15	P			UVHD	1	U.08	FL0003	1	U.08
U3UB	MANIP	MUVE	U.15	P			YGUY	1	U.03			U.03
U6U	MANIP	ACTI	1.00	P			YGUY	1	U.02			U.02
U7U	MANIP	INSP	1.00	P			YGUY	1	U.02			U.02

WILLIAMSON

File name: 36224N, Wk1
Fred Chicago

NAME:	ALL: UU	KCU: BRAKES	WLD: 36224N	WDATE: 8YU65								
PCNT: 08/30A	UP	DESC	UP FAC	UP TYPE	UP MAND	FLW	SKIL	TIME	REK	EQUIP	TIME	REK
#	KCU	UP	FAC	TYPE	%	HRS	CODE	%	HRS	CODE	%	HRS
UUS	MANIPSW	U18	1.00	P			MBUS	1 100	0.01	MB0001	1 100	0.01
UUSB	MANIPSW	LUAD	1.00	P			MBUS	1 100	0.02	PMUY03	1 100	0.02
UUY	MANIPSW	UCLEAN	1.00	I						PMUY03	1 100	2.34
UUY	MANIPSW	UCLEAN	1.00	P	100	1.78	K105	1 100		PMU626	1 100	2.34
UUYB	MANIPSW	IMAN	1.00	I			K107	1	0.05	PMUY01	1 100	0.05
U15A	MANIPKA	PP1	0.25	I						PMUY01	1	0.02
U15B	MANIPKA	PP1	0.25	P			DBUY	1	0.10	PMUY01	1	1.10
U15C	MANIPKA	PP1	0.25	P						PMU67E	1	1.10
U15D	MANIPKA	PP1	0.75	I						PMUY01	1	0.02
U15E	MANIPKA	PP1	0.75	P			DBUY	2	0.05	PMUY01	1	1.05
U15F	MANIPSW	UNLD	1.00	I						PMU67E	1	0.05
U15G	MANIPSW	UNLD	1.00	P			K107	1	0.05	PMUY01	1	0.05
U15H	MANIPSW	UNLD	1.00	I						PMUY01	1 100	0.02
U15I	MANIPSW	UNLD	1.00	P			D107	1 100	0.02	CU0003	1 100	0.02
U20	MANIPSW	INSP	1.00	P			D107	1 100	0.08	PH0001	1 100	0.08
UZ0A	MANIPSW	STACK	1.00	P			D107	1 100	0.02			
UZ0B	MANIPSW	MUVE	1.00	P			UWHD	1 100	0.08	PH0003	1 100	0.08
UZ0	MANIPKA	MU01	0.50	I			JAIU	1	0.02	PM2576	1	0.56
UZ0	MANIPKA	MU01	0.50	S			JAIU	1	0.56	PM2576	1	0.56
UZ0	MANIPKA	MU01	0.50	P			JAIU	1	0.67	PM2576	1	0.67

with date 30230.V.VN.
stack

NAME: LAST NAME
PLN: 68735A

ALL: UU KCU: BRAKES

WLD: 36236N WUDDATE: 8YU61

File name: 36236N.VL1

UP #	KCU	UP DESC	UP FAC	UP QU	UP TYPE	UP MAND	FLW HRS	SKIL CODE	TIME %	KEY HRS	EQUP CODE	QTY	TIME %	KEY HRS
UUS	MANIPSW	MARK	1.00	P				HBUS	1 100	U.08	WB0001	1	100	U.08
UUSA	MANIPSW	STACK	1.00	P				HBUS	1 100	U.05				
UIU	MANIPSW	MUVE	1.00	P				UMHD	1 100	U.08	FL0003	1	100	U.08
UZU	MANIPSP	INSP	1.00	P				Y6UY	1	U.33	WA0008	1		U.33
UGU	MANIPSP	ABSY	1.00	P				Y6UY	1	U.17	WA0008	1		U.17
URU	MANIPSP	ALPI	1.00	P				Y6UY	1	U.02				
UYU	MANIPSP	INSP	1.00	P				Y6UY	1	U.02				

File name

00000000000
Backing

File name: 36205N, UKB
 Backing Plate

NAME: LARI NAME: ALL: UU KLU: BRAKES
 PUN: 68233A WCD: 36205N WCD DATE: 8YU/3

UP #	UP	UP DES	UP FAC	UP UCCU	UP LTYPE	UP MAND %	UP FLOW	SKIL CODE	TIME HRS	EQUIP CODE	TIME HRS	WQY %	TIME HRS	WQY %
005	MANPKU	UIS	1.00	P				MBUS	1.00	U.02	WB0001	1.00	U.02	
006	MANPKU	STACK	1.00	P				MBUS	1.00	U.02		1.00	U.02	
007	MANPKU	LUAD	1.00	P				MBUS	1.00	U.01	PM/432	1.00	U.01	
008	MANPKU	ULN	1.00	S				MBUS	1.00	U.01		1.00	U.01	
009	MANPKU	ULN	1.00	P	100	U.08					PM/432	1.00	U.08	
010	MANPKU	UNLD	1.00	P				MBUS	1.00	U.01	PM/432	1.00	U.01	
011	MANPKU	MUVE	1.00	P				UVHD	1.00	U.08	FL0003	1.00	U.08	
012	MANPKA	MAG	1.00	I				UVHD	1.00	U.10	FL0002	1.00	U.10	
013	MANPKA	MAG	1.00	P				DBUY	1.00	U.10	PM6668	1.00	U.10	
014	MANPKA	DEK	1.00	P				DBUY	1.00	U.07	PM3428	1.00	U.07	
015	MANPKU	INSP	1.00	P				DIU7	1.00	U.16	PF0001	1.00	U.16	
016	MANPKU	STACK	1.00	P				DIU7	1.00	U.02		1.00	U.02	
017	MANPKU	MUVE	1.00	I				UVHD	1.00	U.08	FL0003	1.00	U.08	
018	MANPKA	KEPA	1.00	I				JAIU	1.00	U.02		1.00	U.02	
019	MANPKA	KEPA	1.00	S				JAIU	1.00	U.80	PM25/6	1.00	U.80	
020	MANPKA	KEPA	1.00	P				JAIU	1.00	1.70	PM25/6	1.00	1.70	
021	MANPKA	KADI	1.00	I				JAIU	1.00	U.80	PM25/6	1.00	U.80	
022	MANPKA	KADI	1.00	I				JAIU	1.00	U.02		1.00	U.02	
023	MANPKA	KADI	1.00	P				JAIU	1.00	U.78	PM25/6	1.00	U.78	
024	MANPKU	LUAD	1.00	P				WFUB	2.00	U.30	CE24	1.00	U.30	
025	MANPKU	BAKE	1.00	P				WFUB	2.00	U.30	PM5/37	1.00	U.30	
026	MANPKU	UNLD	1.00	P				WFUB	2.00	U.30	CE24	1.00	U.30	
027	MANPKU	LUUL	1.00	P							L8Y352	1.00	U.30	
028	MANPKU	UNLD	1.00	I							L8Y351	1.00	U.30	
029	MANPKU	UNLD	1.00	I							CE24	1.00	U.30	
030	MANPKB	KESV	1.00	I				WFUB	2.00	U.30		1.00	U.30	
031	MANPKB	KESV	1.00	I				JAUJ	1.00	U.02		1.00	U.02	
032	MANPKB	KESV	1.00	S				JAUJ	1.00	1.61	PM6652	1.00	1.61	
033	MANPKB	KESV	1.00	P				JAUJ	1.00	U.04	PM6652	1.00	U.04	
034	MANPKA	KADI	1.00	I				JAIU	1.00	U.02		1.00	U.02	
035	MANPKA	KADI	1.00	S				JAIU	1.00	U.80	PM25/6	1.00	U.80	
036	MANPKA	KADI	1.00	P				JAIU	1.00	U.78	PM25/6	1.00	U.78	
037	MANPKU	MUVE	1.00	I				UVHD	1.00	U.60	FL0002	1.00	U.60	
038	MANPKU	ULN	1.00	I				UPUS	1.00	U.05	PM4118	1.00	U.05	
039	MANPKU	ULN	1.00	P				UPUS	1.00	U.05	PM5620	1.00	U.05	
040	MANPKU	ULN	1.00	P				UPUY	1.00	U.10	CE33	1.00	U.10	
041	MANPKU	ULN	1.00	P				UPUS	1.00	U.05	PM4118	1.00	U.05	
042	MANPKU	BLSI	1.00	I				UPUS	1.00	U.05	PM4118	1.00	U.05	
043	MANPKU	BLSI	1.00	S				UPUS	1.00	U.10	CE23	1.00	U.10	
044	MANPKU	BLSI	1.00	P				UPUS	1.00	U.05	PM0245	1.00	U.05	
045	MANPKU	BLSI	1.00	P				UPUS	1.00	U.05	PM0245	1.00	U.05	
046	MANPKU	ULN	1.00	I				UPUS	1.00	U.05	CE23	1.00	U.05	
047	MANPKU	ULN	1.00	I				UPUS	1.00	U.05	PM4118	1.00	U.05	
048	MANPKU	ULN	1.00	P				UPUS	1.00	U.05	PM5620	1.00	U.05	
049	MANPKU	ULN	1.00	P				UPUS	1.00	U.05	PM4118	1.00	U.05	
050	MANPKU	ULN	1.00	P				UPUS	1.00	U.05	PM5620	1.00	U.05	
051	MANPKU	MAG	1.00	P				DBUY	1.00	U.10	PM6670	1.00	U.10	
052	MANPKU	ULN	1.00	I				UPUS	1.00	U.05	PM4118	1.00	U.05	
053	MANPKU	ULN	1.00	P				IMHJ	1.00	U.10	PM5620	1.00	U.10	

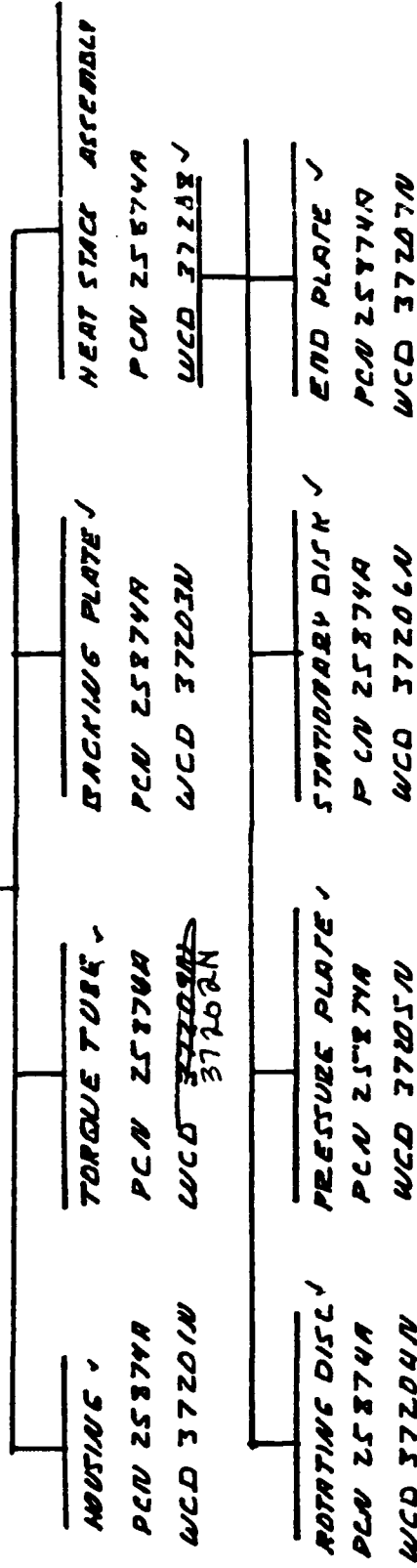
110A MANPKC	PKM	1.00	P	UPUY	1	U.05	CE30	1	U.05
110B MANPKC	KINS	1.00	S	UPUY	1	U.01	CE30	1	U.01
110C MANPKC	KINS	1.00	P	UPUY	1	PM5B30		1	U.01
110D MANPKC	KINS	1.00	P	UPUY	1	U.01	CE30	1	U.01
110E MANPKC	DIP	1.00	S	UPUY	1	U.01	CE30	1	U.01
110F MANPKC	DIP	1.00	P	UPUY	1	U.03	CE30	1	U.03
110G MANPKC	DIP	1.00	P	UPUY	1	PM5B77		1	U.03
110H MANPKC	KINS	1.00	S	UPUY	1	U.01	CE30	1	U.01
110I MANPKC	KINS	1.00	P	UPUY	1	PM5B30		1	U.01
110J MANPKC	KINS	1.00	P	UPUY	1	U.01	CE30	1	U.01
110K MANPKC	KINS	1.00	P	UPUY	1	U.01	CE30	1	U.01
110L MANPKC	DRY	1.00	P	UPUY	1	U.03	CE30	1	U.03
110M MANPKC	DRY	1.00	P	UPUY	1	U.03	CE30	1	U.03
110N MANPKC	BAKE	1.00	P	UPUS	1	U.05	PM4118	1	U.05
110O MANPKC	BAKE	1.00	P	UPU6	1	U.05	PM5453	1	U.05
110P MANPKC	BAKE	1.00	P	UPU6	1	U.05	PM5453	1	U.05
110Q MANPKC	MUVE	1.00	P	UVHD	1	U.60	FLU002	1	U.60
110R MANPKC	MUVE	1.00	P	UVHD	1	U.10	FLU002	1	U.10
110S MANPKC	MAB	1.00	P	UVHD	1	U.10	FLU002	1	U.10
110T MANPKC	MAB	1.00	P	UBUY	1	U.10	PM6668	1	U.10
110U MANPKC	DEBK	1.00	P	UBUY	1	U.07	PM3428	1	U.07
110V MANPKC	INSP	1.00	P	3SUY	1	U.02	PMUY22	1	U.02
110W MANPKC	PKIM	1.00	P	3SUY	1	U.02	PMUY22	1	U.02
110X MANPKC	PKIM	1.00	P	3SUY	1	PMU438		1	U.01
110Y MANPKC	PAIN	1.00	P	3SUY	1	U.01	PMUY22	1	U.01
110Z MANPKC	PAIN	1.00	P	3SUY	1	PMU436		1	U.01
110A MANPKC	PAIN	1.00	P	3SUY	1	U.01	PMUY22	1	U.01
110B MANPKC	PAIN	1.00	P	3SUY	1	U.01	PMUY22	1	U.01
110C MANPKC	PAIN	1.00	P	3SUY	1	PMU437		1	U.01
110D MANPKC	UNLD	1.00	P	3SUY	1	PMU437		1	U.01
110E MANPKC	UNLD	1.00	P	3SUY	1	PMU438		1	U.01
110F MANPKC	ALPI	1.00	P	3SUY	1	PMUY22		1	U.02
110G MANPKC	INSP	1.00	P	3SUY	1	U.02	PMUY22	1	U.02
110H MANPKC	INSP	1.00	P	3SUY	1	U.02	PMUY22	1	U.02
110I MANPKC	INSP	1.00	P	3SUY	1	U.02	PMUY22	1	U.02

F-16 BRAKE ASSY

BRAKE ASSEMBLY

PCN 25874A

WCD 37207N



F-16 Brake Assy

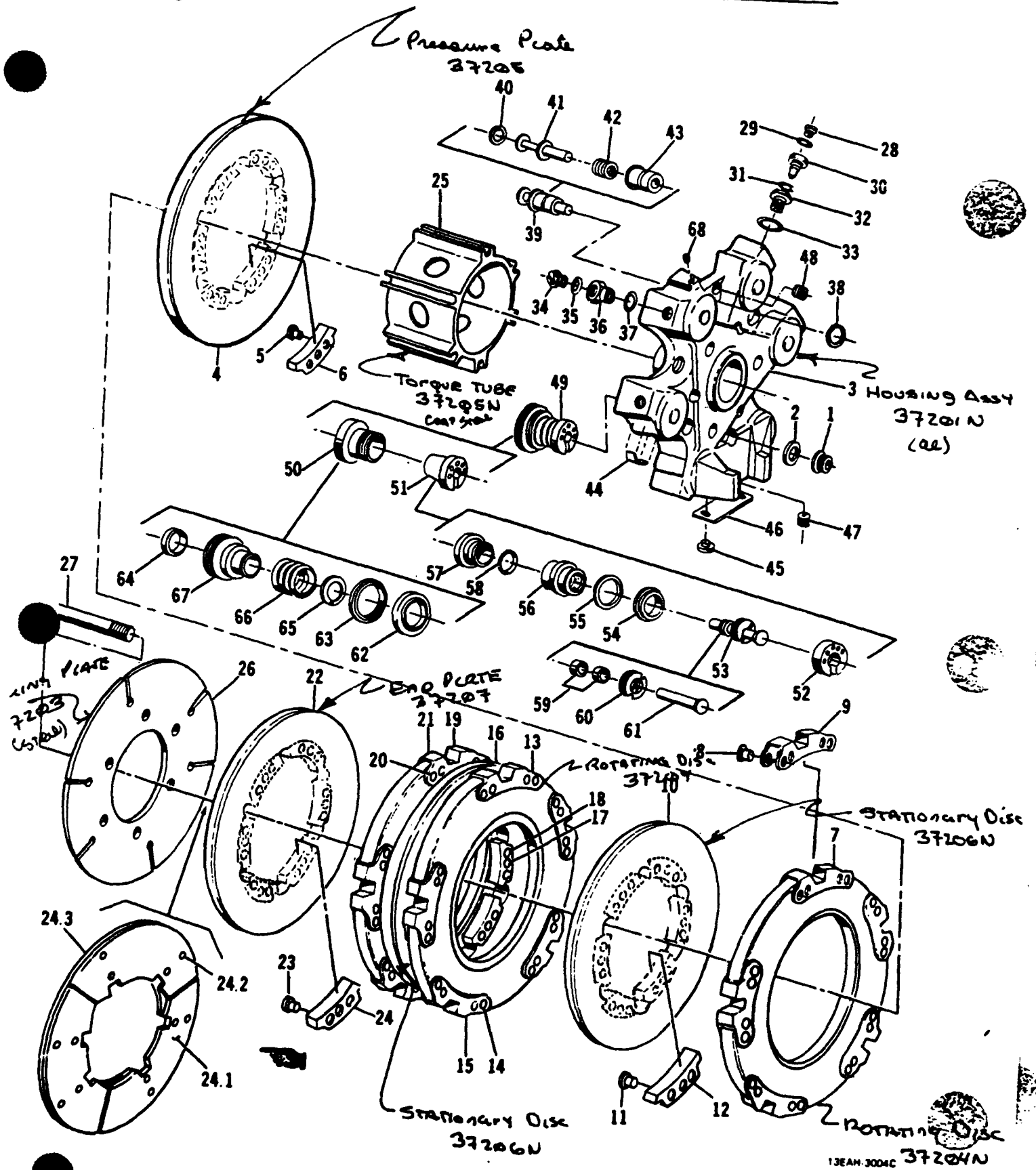


Figure 3-1. Brake Assembly Exploded View (Sheet 1)

BRAKE ASS'Y

8 Jun 89
pg 2 of

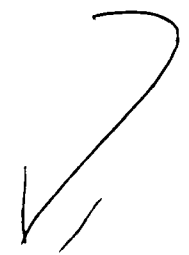
HOUSING ASS'Y 137201N (ALUMINIUM)

8 Jun 89

pg 1 of

- 5 DIS (REMOVE Cyl. & pistons)
- 7a LOAD (O.H. conveyor)
- 7 CLN (CHEM CLEAN)
- 7b TRAN (FROM CHEM CLEAN TO EAST)
- 9 CLN (Bead BLAST)
- 9a TRAN (FROM BLAST TO ANODIZE STRIP)
- 12 CLN (ANODIZE STRIP)
- 12a TRANS (FROM STRIP TO FPE)
- 19a UNL (FROM O.A. conveyor)
- 19 PROC (NICK & BURR)
- 19b TRAN (FROM NICK & BURR TO E&I)
- 20 INSP (E&I) 5-15
- 20a STACK (on pallet + P.W.)
- 20b MOVE (FROM E&I TO M.I.S)

- TORQUE TUBE: 37202N (STEEL)
- 5 DIS (REMOVE ANY EXTRANEOUS MAT'L)
 - 5b STACK (on pallet)
 - 9a LOAD (ROTOBLAST)
 - 9 CLN (ROTOBLAST)
 - 9b STACK (Pallet + PW)
 - 9c TRAN (FROM DIS TO FMP)
 - 15 INSP (E&I) 5min -> 15min
 - 15a STACK (OP + PW)
 - 15b MOVE (TO NICK & BURR)
 - 19 PROC (NICK & BURR)
 - 19b STACK (OP + PW)
 - 19c TRAN (TO PAINT INSP)



04024-IIP001

LABOR STD REVIEW 10 APR 89

4:38 PM

FACTORED

PRC	RCC	OPER	TYP	STAND	FAC	STAND	OCC	STAND
NJK		NBR	STD	SK	FAC	HOURS	FAC	HOURS

00010		Y5	S	6.09	1.00	6.09		6.09
00020		5S	S	.79	1.00			.79
70024		Y5	S	.23	1.00			.23

7.16								

00020		H3	S	1.95	1.00	1.95		1.95
01020		DI	S	.34	1.00			.34
W4010		XI	S	.37	1.00			.37

2.66								

00010		JN	1	.25	3.00			.75
00020		JN	1	.75	.50			.60

1.35								

W1010		1	2	.15	1.00			.15

15								

07201		J1	1	.89	1.00			.89

89								

07201		UP	5	.19	1.00			.19

19								

X1PWA		WF	A	.23	1.00			.23

23								

12.63

File

20710 N. W
 ROTOR

NAME: LASI NAME
 PUN: 68/304

ALL: UU
 KCU: BRAKES

WLD: 36215N WCDDATE: 8Y06Z

Filennone; 36215N, wk.1
 Rotor

UP #	KCU	UP DESC	UP FAC	UP UUUU	UP TYPE	UP MAND	FLUM	SKIL	TIME WTY %	REU HRS	ERUIT CODE	TIME WTY %	REU HRS
U2U	MANIPGP	KEPK	U.8U	P				YGUY	1	U.08	DP0001	1	U.08
U3U	MANIPGP	KEPK	U.8U	P				YGUY	1	U.10	KP0003	1	U.10
U6U	MANIPGP	ALPI	1.0U	P				YGUY	1	U.02			
U2U	MANIPGP	KEPK	U.8U	I				YGUY	1	U.03			
U3U	MANIPGP	KEPK	U.8U	I				UVHD	1	U.08	FL0003	1	U.08
U3UA	MANIPGP	MUVE	U.8U	P				UVHD	1	U.08	FL0003	1	U.08
U3UB	MANIPGP	MUVE	U.8U	P				YGUY	1	U.03			
U7U	MANIPGP	INSP	1.0U	P				YGUY	1	U.02			

NAME:
PUN: 68/33A

ALL: UU KULIBRARES

WLD: 36216N WUDDATE: 8YU6Z

*File name: 36216N, Wk. 1
From plate*

UP #	RCL	UP DESC	UP FAC	UP TYPE	UP MAND	FLW HRS	SKIL CODE	QTY	TIME %	NEW HRS	EQUIP CODE	QTY	TIME %	NEW HRS
U1U	MANP6P	INSP		1 P			YGUY	1		0.05	WUUU8	1		0.05
U4U	MANP6P	ALPI		1 P			YGUY	1		0.01				0.01
U5U	MANP6P	INSP		1 P			YGUY	1		0.01				0.01

3621/N
 3621/N.W
 Advice Plate

NAME: LAST NAME
 PUN: 68/3DA
 ALL: UU
 KUC: BRAKES
 WLD: 3621/N
 WCD: 8906Y

UP # UUUU UP MANU FLOW SKIL CODE TIME HRS UP DESC FAC TYPE % UP MANU FLOW SKIL CODE TIME HRS

 U2U MANPUP REPR 0.15 I YGUY 0.03
 U2U MANPUP REPR 0.15 P YGUY 0.10 DP0001 0.10
 U3U MANPUP RIVEI 0.15 I UVHD 0.08 FL0003 0.08
 U3U MANPUP RIVEI 0.15 P YGUY 0.10 RP0003 0.08
 U3UA MANPUP MUVE 0.15 P UVHD 0.08 FL0003 0.10
 U3UB MANPUP MUVE 0.15 P YGUY 0.03 0.03
 U6U MANPUP ACHI 1.00 P YGUY 0.02 0.02
 U7U MANPUP INSP 1.00 P YGUY 0.02 0.02

WILKINSON, S. 2021
Slator

NAME: ALU: UU KCU: BKAKES WLD: 36213N WCCDATE: 8YU6Y

PLN: 68/35A

UP #	KCU	UP DESU	UCLU FAC	UP TYPE	MAND %	FLUM HRS	SKIL CODE	TIME %	REU HRS	EQUIP CODE	QTY	TIME %	REU HRS
U2U	MANP6P	KEPK	U.15	I			YGUY	1	U.03				
U2U	MANP6P	KEPK	U.15	P			YGUY	1	U.08	DF0001	1		U.08
U3U	MANP6P	KEPK	U.15	I			UVHD	1	U.08	FL0003	1		U.08
U3U	MANP6P	KEPK	U.15	P			YGUY	1	U.10	RP0003	1		U.10
U3UA	MANP6P	MUME	U.15	P			UVHD	1	U.08	FL0003	1		U.08
U3UB	MANP6P	MUME	U.15	P			YGUY	1	U.03				
U6U	MANP6P	ALPI	1.00	P			YGUY	1	U.02				
U7U	MANP6P	INSP	1.00	P			YGUY	1	U.02				

NAME: 08/354
 PLN: 08/354

ALL: UU KUL: BAKKE

WLD: 30224N WLDUMTE: 85060

36224N, Wk1

Start Sheet

UP #	KUL	UP DESC	UCCU FAC	UP TYPE	UP MAND	FLOR	HPS	SKIL CODE	TIME %	REU HRS	EQUIP CODE	QTY	TIME %	REU HRS
U05	MANIPGW	VIS	1.00	P				HBUS	1 100	0.01	WB0001	1	100	0.01
U05B	MANIPGW	LUAD	1.00	F				HBUS	1 100	0.02	PM0903	1	100	0.02
U0Y	MANIPGW	CLEAN	1.00	F					1 100		PM0903	1	100	2.39
U0YB	MANIPGW	CLEAN	1.00	F	100	1.53		KIUS	1 100		PM0626	1	100	2.39
U15	MANIPKA	TKAN	1.00	I				KI07	1	0.05	PM0901	1	100	0.05
U15A	MANIPKA	LUAD	1.00	P				KI07	1		PM0901	1	100	0.02
U15B	MANIPKA	FP1	0.25	I					1		PM0901	1	100	1.10
U15C	MANIPKA	FP1	0.25	P				DB0Y	1	0.10	PM0679E	1	100	0.02
U15D	MANIPKA	FP1	0.75	I					1		PM0901	1	100	1.05
U15E	MANIPKA	FP1	0.75	P				DB0Y	2	0.05	PM0679E	1	100	1.05
U15F	MANIPGW	UNLD	1.00	I				KI07	1	0.05	PM0901	1	100	0.05
U15G	MANIPGW	UNLD	1.00	P					1		PM0901	1	100	0.02
U15H	MANIPGW	UNLD	1.00	I				DI07	1 100	0.02	LU0003	1	100	0.02
U20	MANIPGW	INSH	1.00	P				DI07	1 100	0.08	PP0001	1	100	0.08
U20A	MANIPGW	STACK	1.00	P				DI07	1 100	0.02		1	100	0.08
U20B	MANIPGW	MUVE	1.00	P				UVHD	1 100	0.08	FL0003	1	100	0.08
U30	MANIPKA	MUDI	0.50	I				JAIU	1	0.02	PM2575	1	100	0.50
U30A	MANIPKA	MUDI	0.50	S				JAIU	1	0.56	PM2576	1	100	0.67
U30B	MANIPKA	MUDI	0.50	P				JAIU	1	0.57	PM2576	1	100	0.67

JACK

1/27/61; 36236N, 14.1

NAME: LAST NAME
 PLN: 68/30A
 ALL: UU
 KCU: BKAKES
 WLD: 36236N WLDDATE: 8YU61

UP #	KCU	UP DESC	UCCU FAC	UP TYPE	UP MAND %	FLOW HRS	SKIL CODE	TIME %	REV HRS	EQUIP CODE	QTY	TIME %	REV HRS
U05	MANIP6W	MARK	1.00	P			HBUS	1 100	0.08	WB0001	1	1 100	0.08
U06A	MANIP6W	STALK	1.00	P			HBUS	1 100	0.05				
U10	MANIP6W	MUVE	1.00	P			UVHD	1 100	0.08	FL0005	1	1 100	0.08
U20	MANIP6P	INSP	1.00	P			YGUY	1	0.33	WA0002	1		0.33
U60	MANIP6P	ASSY	1.00	P			YGUY	1	0.17	WA0005	1		0.17
U80	MANIP6P	ADPT	1.00	P			YGUY	1	0.02				
U90	MANIP6P	INSP	1.00	P			YGUY	1	0.02				

Backlog

NAME: LAST NAME
 PLN: 68233A
 ALL: UU
 KCU: RATES
 MED: 36215N WLDDATE: 89073
 FIVE: 20000, W16.4
 Backlog Rate

UP #	KCU	UP DESC	UCCU FAC	UP TYPE	UP MAND	FLUM HRS	SKILL CODE	UITY %	TIME %	NEW HRS	EQUIP CODE	UITY %	TIME %	NEW HRS
U03	MANPFW	DIS	1.00	P			HBUS	1	100	0.02	WB0001	1	100	0.02
U03A	MANPFW	STACK	1.00	P			HBUS	1	100	0.02				
U03B	MANPFW	LUAD	1.00	P			HBUS	1	100	0.01	PM7432	1	50	0.01
U08	MANPFW	ULN	1.00	S			HBUS	1	100	0.01				
U08	MANPFW	ULN	1.00	P	100	U.08								
U08A	MANPFW	UNLD	1.00	P			HBUS	1	100	0.01	PM7432	1	50	0.01
U08B	MANPFW	MUVE	1.00	P			UVHD	1	100	0.08	FL0003	1	100	0.08
U13	MANPFA	MAG	1.00	P			UVHD	1		0.10	FL0002	1		0.10
U13A	MANPFA	MAG	1.00	P			DBUY	1		0.10	PM6668	1		0.10
U20	MANPFW	DEBK	1.00	P			DBUY	1		0.07	PM3428	1		0.07
U20A	MANPFW	INSP	1.00	P			D107	1	100	0.16	FP0001	1	100	0.16
U20B	MANPFW	STACK	1.00	P			D107	1	100	0.02				
U20B	MANPFW	MUVE	1.00	P			UVHD	1	100	0.08	FL0003	1	100	0.08
U30	MANPFA	KEMA	1.00	P			JAIU	1		0.02				
U30	MANPFA	KEMA	1.00	S			JAIU	1		0.80	PM2576	1		0.80
U30	MANPFA	KEMA	1.00	P			JAIU	1		1.70	PM2576	1		1.70
U40	MANPFA	KADI	1.00	P			JAIU	1		0.80	PM2576	1		0.80
U40	MANPFA	KADI	1.00	P			JAIU	1		0.02				
U40	MANPFA	KADI	1.00	P			JAIU	1		0.98	PM2576	1		0.98
U50	MANPFW	LUAD	1.00	P			WFUB	2	1	0.30	CE24	1	1	0.30
U50A	MANPFW	BAKE	1.00	P			WFUB	2	1	0.30	PM5737	1	1	12.00
U50B	MANPFW	UNLD	1.00	P										
U50C	MANPFW	CUUL	1.00	P										
U50D	MANPFW	UNLD	1.00	P										
U50D	MANPFW	UNLD	1.00	P										
U50D	MANPFW	UNLD	1.00	P										
U60	MANPKB	KESV	1.00	P			WFUB	2	1	0.30	CE24	1	1	0.30
U60	MANPKB	KESV	1.00	S			JAIU	1		0.02				
U60	MANPKB	KESV	1.00	P			JAIU	1		1.61	PM6652	1		1.61
U70	MANPFA	KADI	1.00	P			JAIU	1		0.04	PM6652	1		0.04
U70	MANPFA	KADI	1.00	S			JAIU	1		0.02				
U70	MANPFA	KADI	1.00	P			JAIU	1		0.80	PM2576	1		0.80
U7Y	MANPKL	MUVE	1.00	P			JAIU	1		0.98	PM2576	1		0.98
U80	MANPKL	ULN	1.00	P			UVHD	1		0.60	FL0002	1		0.60
U80	MANPKL	ULN	1.00	P			UPUS	1		0.05	PM4118	1		0.05
U80A	MANPKL	ULN	1.00	P			UPUY	1		0.10	PM5620	1		0.10
U80A	MANPKL	BLSI	1.00	P			UPUS	1		0.05	CE33	1		0.05
U80A	MANPKL	BLSI	1.00	P			UPUS	1		0.05	PM4118	1		0.05
U80A	MANPKL	BLSI	1.00	S			UPUS	1		0.10	CE23	1		0.10
U80A	MANPKL	BLSI	1.00	P			UPUS	1		0.05	PMU245	1		0.05
U80A	MANPKL	BLSI	1.00	P			UPUS	1		0.05	PMU245	1		0.05
U80B	MANPKL	ULN	1.00	P			UPUS	1		0.05	CE23	1		0.05
U80B	MANPKL	ULN	1.00	P			UPUY	1		0.05	PM4118	1		0.05
U80B	MANPKL	ULN	1.00	P			UPUS	1		0.10	CE33	1		0.10
U80B	MANPKL	MAG	1.00	P			DBUY	1		0.10	PM5620	1		0.10
U90	MANPFA	ULN	1.00	P			UPUS	1		0.10	PM6670	1		0.10
U90	MANPFA	ULN	1.00	P			UPUS	1		0.05	PM4118	1		0.05
U90	MANPFA	ULN	1.00	P			UPUY	1		0.10	PM5620	1		0.10
U90	MANPFA	ULN	1.00	P			UPUY	1		0.10	CE33	1		0.10

110A MANPRC	PRM	1.00	P	1	UPUY	1	0.05	CE30	1	0.05
110B MANPRC	KINS	1.00	S	1	UPUY	1	0.01	CE30	1	0.01
110C MANPRC	KINS	1.00	P	1	UPUY	1	0.01	PM5830	1	0.01
110D MANPRC	KINS	1.00	P	1	UPUY	1	0.01	CE30	1	0.01
110E MANPRC	DIP	1.00	S	1	UPUY	1	0.01	CE30	1	0.01
110F MANPRC	DIP	1.00	P	1	UPUY	1	0.03	CE30	1	0.03
110G MANPRC	DIP	1.00	P	1	UPUY	1	0.03	PM5877	1	0.03
110H MANPRC	KINS	1.00	S	1	UPUY	1	0.01	CE30	1	0.01
110I MANPRC	KINS	1.00	P	1	UPUY	1	0.01	PM5830	1	0.01
110J MANPRC	KINS	1.00	P	1	UPUY	1	0.01	CE30	1	0.01
110K MANPRC	DKY	1.00	I	1	UPUY	1	0.01	CE30	1	0.01
110L MANPRC	DKY	1.00	P	1	UPUY	1	0.03	CE30	1	0.03
110M MANPRC	BAKE	1.00	I	1	UPUS	1	0.05	PM4118	1	0.05
110N MANPRC	BAKE	1.00	S	1	UPU6	1	0.05	PM5453	1	0.05
110O MANPRC	BAKE	1.00	P	1	UPU6	1	0.05	PM5453	1	0.05
110P MANPRC	MUVE	1.00	I	1	UVHD	1	0.60	FL0002	1	0.60
110Q MANPRC	MAG	1.00	I	1	UVHD	1	0.10	FL0002	1	0.10
110R MANPRC	MAG	1.00	P	1	DBUY	1	0.10	PM6668	1	0.10
110S MANPRC	DESK	1.00	P	1	DBUY	1	0.07	PM3428	1	0.07
110T MANPRC	INSP	1.00	P	1	3SUY	1	0.02	PMU722	1	0.02
110U MANPRC	PKIM	1.00	P	1	3SUY	1	0.02	PMU722	1	0.02
110V MANPRC	PKIM	1.00	P	1	3SUY	1	0.01	PMU438	1	0.01
110W MANPRC	PAIN	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
110X MANPRC	PAIN	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
110Y MANPRC	PAIN	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
110Z MANPRC	PAIN	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111A MANPRC	UNLD	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111B MANPRC	UNLD	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111C MANPRC	ALPT	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111D MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111E MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111F MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111G MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111H MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111I MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111J MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111K MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111L MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111M MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111N MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111O MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111P MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111Q MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111R MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111S MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111T MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111U MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111V MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111W MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111X MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111Y MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01
111Z MANPRC	INSP	1.00	P	1	3SUY	1	0.01	PMU436	1	0.01

16-May-87

BLDG 505/507

STL=STEEL
AL=ALUMINUM
MAG=MAGNESIUM
TITA=TITANIUM
SS=S STEEL
SYN=SYNTHETIC
LD=LEAD

F-16 MLG BRAKE ASSY-8

BILL OF MATERIALS

Z5874A

ROUTED ITEM	FLOW LEVEL CODE	PART NUMBER	STOCK NUMBER	VENDOR CODE	NOMENCLATURE	UNITS PER ASSY	UNIT QTY	YIELD RATE	SCRAP FACTOR	PART TYPE R,D,C	MIC CODE	REV LEVEL	EFFECTIV CONTROL DATE
	10	15003063-8	1A630011996430	25500	BRAKE, MULTIPLE DISK	1	EA						
STL	1.1	16YK266	5310010730180	73842	NUT, SELF LOCKING	16	EA						
STL	1.1	16MA18-6	5310004948012	73842	WASHER, FLAT	16	EA						
	1.1	15003122	1A630010586152	25500	TUBE, TORQUE	11	EA						
	1.1	15003122-1	1A630010586152	25500	TUBE, TORQUE	11	EA						INT
	1.1	15003130	1A630010597070	25500	PLATE, BACKING	11	EA						
STL	1.1	16Y526-6MB1M0	5306010523705	25500	BOLT, BRAKE	16	EA						
	1.1	1NE35266-60	5305007208429	96906	SCREW, BLEEDER	12	EA						
	1.1	1511846-4	5310002987478	73842	WASHER, BLEEDER	12	EA						
STL	1.1	19334661	M.S.L.	25500	VALVE HYD, BLEEDER	12							
STL	1.1	1NE27611	4820002049596	96906	VALVE, HYD BLEEDER	12	EA						INT
	1.1	15001043	5330002726308	73842	PACKING, PREFORMED	12	EA						
	1.1	1NE2988/1-011	M.S.L.		PACKING, PREFORMED	12							INT
STL	1.1	15001995	5365010545622	25500	ADAPTER, BLEEDER	12	EA						
	1.1	15002049	5330010535319	25500	PACKING, PREFORMED	14	EA						
	1.1	1NE2988/1-908	M.S.L.		PACKING, PREFORMED	14							INT
	1.1	1324-17	5340008317208	97153	PLUG, PROTECTIVE	12	EA						
	1.1	1ANB14-48L	5365002870093	88044	PLUG, PROTECTIVE	12	EA						INT
	1.1	1NE28778-4	5330008052966	96906	PACKING, O-RING	12	EA						
STL	1.1	1512054	5340004837834	73842	INSERT, SCREW THREAD	12	EA						
	1.1	1NE16624-4050	5365008047645	96906	RING, RETAINING	11	EA						
	1.1	15003707-2	1A630011862477	25500	WEAR INDICATOR SUBASSY	11	EA						
	1.1	1NE16625-4043	5365007209221	96906	RING, RETAINING	11	EA						
	1.1	15007735	M.S.L.	25500	PIN, WEAR INDICATOR	11							
	1.1	1NE28778-2	5360008343477	96906	SPRING, HELICAL	11	EA						
	1.1	15007735	M.S.L.	25500	HOLDER, SPRING	11							INT
	1.1	15007735	M.S.L.	25500	HOLDER, SPRING	11							INT
	1.1	15007735	1A630011862476	25500	INSULATOR, PISTON	16	EA						
	1.1	15007735	5330007605719	96906	PACKING, PREFORMED	16	EA						
	1.1	15007735	530011190828	25500	SLEEVE, CYLINDER	16	EA						
	1.1	15007735	5330011088221	172902	RING, PISTON TYPE	16	EA						
	1.1	15007735	1A630010582898	25500	RING, PISTON WIPER	16	EA						
	1.1	15007735	5365010533299	81118	RING, RETAINING	16	EA						
	1.1	15007735	5360010568656	25500	SPRINGS, ADJUSTER	16	EA						
	1.1	15007735	1A630010523336	25500	DISK, ADJUSTER	16	EA						
	1.1	15007735	5330010532903	25500	PACKING, PREFORMED	16	EA						
	1.1	15007735	530010581207	25500	RETAINER, PACKING	16	EA						
	1.1	15007735	530010525340	25500	PISTON SUBASSY, BRAKE	16	EA						
	1.1	15007735	530010525341	25500	GRIP & PIN SUBASSY	11	EA						
	1.1	15007735	53000314395	73842	GRIP SUBASSY	12	EA						
	1.1	15007735	53001109404	25500	NUT, PISTON	11	EA						
	1.1	15007735	53001116003	25500	PIN, RETURN	11	EA						
	1.1	15007735	53001234358	25500	PISTON, TAPERED	11	EA						
	1.1	15007735	53001234358	25500	PLATE, IDENTIFICATION	11	EA						
	1.1	15007735	53001234358	25500	PLATE, IDENTIFICATION	11	EA						
	1.1	15007735	53001234358	25500	SCREW, CAP	17	EA						
	1.1	15007735	53001165778	25500	SPRING, HEAT	17	EA						

BILL OF MATERIALS

238744

UNIT	DESCRIPTION	QTY	UNIT PRICE	TOTAL PRICE	REMARKS	CONTROL NUMBER	DATE	REVISION	STATUS	ACTION
11	HEAT STACK ASSY (INT A)	1	100.00	100.00					PENDING	
17	HEAT STACK ASSY (INT B)	1	100.00	100.00					PENDING	
17	HEAT STACK ASSY (INT C)	1	100.00	100.00					PENDING	
12	HEAT STACK ASSY (INT D)	1	100.00	100.00					PENDING	
12	HEAT STACK ASSY (INT E)	1	100.00	100.00					PENDING	
16	HEAT STACK ASSY (INT F)	1	100.00	100.00					PENDING	
18	HEAT STACK ASSY (INT G)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT H)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT I)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT J)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT K)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT L)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT M)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT N)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT O)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT P)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT Q)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT R)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT S)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT T)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT U)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT V)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT W)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT X)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT Y)	1	100.00	100.00					PENDING	
11	HEAT STACK ASSY (INT Z)	1	100.00	100.00					PENDING	

BLDG 505/507

F-16 PLG BRNKE ASSY-8

BILL OF MATERIALS

258744

UNIT	DESCRIPTION	REV	DATE	CONTROL	NUMBER	ACTION	PERIOD
118	ARIEA						
13	1EA						
15	ARIEA						
15	ARIEA						
120	ARIEA						
120	ARIEA						
120	ARIEA						
12	1EA						
16	ARIEA						
118	ARIEA						
11	1EA						
11	1EA						
16	ARIEA						
118	ARIEA						
11	1EA						
112	ARI						
16	ARI						
11	1EA						
16	ARI						
118	ARI						
11	1EA						
11	1EA						
16	ARIEA						
118	ARIEA						
11	1EA						
16	ARIEA						
118	ARIEA						
13	1EA						
15	ARIEA						
15	ARIEA						
120	ARIEA						
120	ARIEA						
120	ARIEA						
12	1EA						
11	1EA						
16	ARIEA						
118	ARIEA						

118 ARIEA

AL: UU

MULTIBRAKES

WUDDATE: 8YU7Y

File

Wk

UNIT	UCCU	UP	MAND	FLW	SKIL	TIME	KEU	WCD1	WUDDATE	EQUIP	TIME	KEU	
NO.	TYPE	TYPE	%	HRS	CODE	U1Y	%		8YU7Y	CODE	U1Y	%	
1	1	1			HBUS	1	100	0.30		MU42Y	1	100	0.30
1	1	1			HBUS	1	100	0.02		MU10Y	1	100	0.02
1	1	1			KIUS	1	100	0.03		MUY01	1	100	0.03
1	1	1			KIUS	1	100	0.08		MU10Y	1	100	3.47
1	1	1	100	2.8Y						MUY01	1	100	3.47
1	1	1			KIUS	1	100	0.03		UUUU3	1	100	0.03
1	1	1			KIUS	1	100	0.03		UUUU3	1	100	0.03
1	1	1			KIUS	1	20	0.40		MU416	1	20	0.40
1	1	1			KIUS	1	80	0.25		MU416	1	80	0.25
1	1	1			KIUS	1	100	0.08		MUY01	1	100	1.03
1	1	1	100	0.86						M65YU	1	100	1.03
1	1	1			DBUY	2		0.05		MUY01	1	100	0.08
1	1	1			DBUY	2		0.05		MUY01	1	100	0.02
1	1	1			DBUY	1		0.10		MUY01	1	100	1.05
1	1	1			DBUY	1		0.10		MUY01	1	100	1.10
1	1	1			KIUS	1	100	0.08		MUY01	1	100	1.05
1	1	1			KIUS	1	100	0.08		MUY01	1	100	1.05
1	1	1			KIUS	1	100	0.40		MUY01	1	100	1.05
1	1	1			KIUS	1	100	0.02		MUY01	1	100	1.10
1	1	1			DIU7	1	80	0.40		MUY01	1	100	1.10
1	1	1			DIU7	1	20	0.60		MUY01	1	100	0.05
1	1	1			DIU7	1	100	0.02		MUY01	1	100	0.05
1	1	1			UJHD	1	100	0.02		MUY01	1	100	0.05
1	1	1			JAU8	1		0.02		MUY01	1	100	0.05
1	1	1			JAU8	1		0.28		MUY01	1	100	0.28
1	1	1			JAU8	1		0.21		MUY01	1	100	0.21
1	1	1			JAU8	1		0.02		MUY01	1	100	0.02
1	1	1			JAU8	1		0.50		MUY01	1	100	0.50
1	1	1			JAU8	1		0.42		MUY01	1	100	0.42
1	1	1			JAU8	1		0.02		MUY01	1	100	0.02
1	1	1			JAU8	1		0.50		MUY01	1	100	0.50
1	1	1			JAU8	1		0.35		MUY01	1	100	0.35
1	1	1			JAU8	1		0.02		MUY01	1	100	0.02
1	1	1			JAU8	1		0.28		MUY01	1	100	0.28
1	1	1			JAU8	1		0.40		MUY01	1	100	0.40
1	1	1			JAU8	1		0.02		MUY01	1	100	0.02
1	1	1			JAU8	1		0.56		MUY01	1	100	0.56
1	1	1			JAU8	1		0.2Y		MUY01	1	100	0.2Y
1	1	1			JAU8	1		0.02		MUY01	1	100	0.02

WASH
MASH
1.00 P
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35UY
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Y6UY

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U.01
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MULTIBRAKES

WU01 3/20/2N WU00A1E18Y04U

File

UNIT	UP	MAND	FLOW	SKIL	TIME	KEY	TIME	KEY
TYPE	%	HKS	CODE	CODE	QTY	%	QTY	%
M				HBUS	1	100	1	100
P				HBUS	1	100	1	100
M				HBUS	1	100	1	100
S				HBUS	1	2	1	50
		100	U.08					
M				HBUS	1	100	1	100
M				HBUS	1	100	1	100
M				WVHD	1	100	1	100
M				WVHD	1	100	1	100
M				DBUY	1	100	1	100
M				DBUY	1	100	1	100
M				DIUS	1	70	1	70
M				DIUS	1	100	1	100
M				DIUS	1	30	1	30
M				DIUS	1	100	1	100
M				WVHD	1	100	1	100
M				WVHD	1	100	1	100
M				KIUS	1	80	1	80
M				KIUS	1	20	1	20
M				KIUS	1	100	1	100
M				WVHD	1	100	1	100

FILE NAME: S1203N.WK

FILE

MULTIBRAKES

WLD:	3/20/81	WLD DATE:	88Y040	TIME	REW	TIME	REW				
TYPE %	MKS	FLW	SKIL	CODE	WY %	MKS	CODE	WY %	MKS		
			MBUS		1	100	U.02	MB0001	1	100	U.02
			MBUS		1	100	U.02				
			MBUS		1	100	U.01	PM/432	1	50	U.01
			MBUS		1	100	U.01				
			MBUS		1	100	U.08	PM/432	1	100	U.08
			LVHD		1	100	U.08	FL0003	1	100	U.08
			WFUR		2	1	U.30	VE24	1	1	U.30
			WFUR		2	1	U.30	PM5/3/	1	1	12.00
			WFUR		2	1	U.30	VE24	1	1	U.30
			WFUR		2	1	U.30	VE24	1	1	U.30
			WFUR		2	1	U.30	LY351	1	1	U.30
			WFUR		2	1	U.30	LY352	1	1	U.30
			LVHD		1	100	U.10	FL0002	1	100	U.10
			DRUY		1	100	U.10	PM668	1	100	U.10
			DRUY		1	100	U.07	PM3428	1	100	U.07
			3SUY		1	100	U.02	PMU722	1	100	U.02
			3SUY		1	100	U.02	PMU722	1	100	U.02
			3SUY		1	100	U.01	PMU438	1	100	U.01
			3SUY		1	100	U.01	PMU722	1	100	U.01
			3SUY		1	100	U.01	PMU436	1	100	U.01
			3SUY		1	100	U.01	PMU437	1	100	U.01
			3SUY		1	100	U.01	PMU722	1	100	U.01
			Y6UY		1	100	U.02	PMU728	1	100	U.02
			Y6UY		1	100	U.02				
			Y6UY		1	100	U.02				
			Y6UY		1	100	U.02				

MULTIBRAKES

WUD: 3/204N WDDATE: 8Y06U

File #

37204N, Wki

UNIT	UP	MANU	FLW	SKIL	TIME	TIME	TIME	TIME	TIME
NO	TYPE	%	HR	CODE	%	HR	%	HR	HR
1	P			Y6UY	1	0.07	1	0.07	
2	P			Y6UY	1	0.03	1	0.03	
3	P			Y6UY	1	0.10	1	0.10	
4	P			Y6UY	1	0.25	1	0.25	
5	P			UWHD	1	0.08	1	0.08	
6	P			Y6UY	1	0.10	1	0.10	
7	P			U'HD	1	0.08	1	0.08	
8	P			Y6UY	1	0.03	1	0.03	
9	P			Y6UY	1	0.02	1	0.02	
10	P			Y6UY	1	0.02	1	0.02	

WU: WAUUU7

U.07

U.03

U.10

U.25

U.08

U.10

U.08

U.03

U.02

U.02

U.02

U.02

U.02

MULTIBRAKES

WCD: 3/205N WCDDATE: 18Y06U

UNIT	UP	MAND	FLW	SKIL	TIME	REU	EQUIP	TIME	REU
	TYPE	%	HRS	CODE	%	HRS	CODE	%	HRS
1	P			Y00Y	1	U.03		1	U.01
1	P			Y00Y	1	U.08	DF0001	1	U.08
1	P			UNHD	1	U.08	FL0003	1	U.08
1	P			Y00Y	1	U.08	PM/386	1	U.08
1	P			UNHD	1	U.08	FL0003	1	U.08
1	P			Y00Y	1	U.03		1	U.02
1	P			Y00Y	1	U.02	WA0007	1	U.02
1	P			Y00Y	1	U.02		1	U.07
1	P			Y00Y	1	U.07	WA0007	1	U.07

1-10-11-11-11-11

KCU: BRAKES

WCU: 32206N WCU: 1E: 8YU6U

UP	MAND	FLW	SKIL	TIME	REV	QUIP	TIME	REV
TYPE	%	MKS	CODE	%	MKS	CODE	%	MKS
P			Y6UY	1	U.U/	WAPUU/	1	U.U/
P			Y6UY	1	U.U3			
P			Y6UY	1	U.1	UPUU1	1	U.1
P			UVHD	1	U.UR	FLUU3	1	U.UR
P			Y6UY	1	U.UR	MMZ86	1	U.UR
P			UVHD	1	U.UR	FLUU3	1	U.UR
P			Y6UY	1	U.U3			
P			Y6UY	1	U.U2	WAPUU/	1	U.U2
P			Y6UY	1	U.U2			

ALL: UU KCU: BRAKES

WCD: 3/20/78 WCDUATE: 8Y060

UP	MAND	FLW	SKIL	TIME	KEY	EQUIP	TIME	KEY
TYPE	%	HRS	CODE	%	HKS	CODE	%	HRS
U			YGUY	1	U.U7	WAUUU7	1	U.U7
U			YGUY	1	U.U3			
U			YGUY	1	U.U1	DPUUU1	1	U.U1
U			UVMH	1	U.U8	FLUUU3	1	U.U8
U			YGUY	1	U.U8	PM/386	1	U.U8
U			UVMH	1	U.U8	FLUUU3	1	U.U8
U			YGUY	1	U.U3			
U			YGUY	1	U.U2	WAUUU7	1	U.U2
U			YGUY	1	U.U2			

File name: 372081

KU: BRAKES

WCD: 372081 WCDDATE: 8YU6U

UNIT	UP	MANU	FLOW	SKIL	TIME	KEU	TEQUIP	TIME	KEU	
TYPE	%	MKS	CODE	CODE	%	MKS	CODE	%	MKS	
U				HBUS	1	U.08	WB0001	1	100	U.08
U				HBUS	1	U.05		1	100	U.08
U				UVHD	1	U.08	FL0003	1	100	U.08
U				YGUY	1	U.02	WA0007	1	100	U.02
U				YGUY	1	U.08	WA0007	1	100	U.08
U				YGUY	1	U.1	WA0007	1	100	U.1
U				YGUY	1	U.02		1	100	U.02
U				UVHD	1	U.08	FL0003	1	100	U.08

KULIBRAKES

WLDI 3 ZUYN WLDU DATE:BYU4U

UP TYPE %	MANU FLW HRS	SKIL CODE	TIME HRS	TIME %	QUY	QUY %	TIME HRS	TIME %	QUY	QUY %	TIME HRS	TIME %	QUY	QUY %
P		MBUS	0.03	100	1	100	0.03	100	1	100	0.03	100	1	100
P		MBUS	0.25	60	1	60	0.25	60	1	60	0.25	60	1	60
P		MBUS	0.50	40	1	40	0.50	40	1	40	0.50	40	1	40
P		YHHD	0.50		1		0.50		1		0.50		1	
P		Y6UY	0.20		1		0.20		1		0.20		1	
P		Y6UY	1.00		1		1.00		1		1.00		1	
P		Y6UY	0.35		1		0.35		1		0.35		1	
P		Y6UY	0.08		1		0.08		1		0.08		1	
P		Y6UY	0.03		1		0.03		1		0.03		1	
P		Y6UY	0.02		1		0.02		1		0.02		1	

3728

4

ALU: UU

KCU: BRAKES

WCD: P3/Z01 WCDDATE: 87200

UP	UDDU	UP	MAND	FLOW	SKIL	TIME	KEY	EQUIP	TIME	KEY
DESC	PAC	TYPE	%	HRS	CODE	%	HRS	CODE	%	HRS
DIS	1.00	P			Y6UY	1	U.03		1	U.01
DIS	1.00	P			Y6UY	1	U.01	WAUUU6		U.02
DIS	1.00	P			Y6UY	1	U.02	WAUUU6		U.04
DIS	1.00	P			Y6UY	1	U.04	WAUUU6		U.02
DIS	1.00	P			Y6UY	1	U.03	WAUUU6		U.02
DIS	1.00	P			Y6UY	1	U.04	PMU421	50	U.02
DIS	1.00	P			Y6UY	1	U.03	PMU494	50	U.02
DIS	1.00	P			Y6UY	1	U.04	WAUUU6		U.05
DIS	1.00	P			Y6UY	1	U.04	WAUUU6		U.04
DIS	1.00	P			Y6UY	1	U.10	WAUUU6		U.10
DIS	1.00	P			Y6UY	1	U.08	WAUUU6		U.08
DIS	1.00	P			Y6UY	1	U.03	WAUUU6		U.03
DIS	1.00	P			Y6UY	1	U.02	WAUUU6		U.02
DIS	1.00	P			Y6UY	1	U.08	WAUUU6		U.08

- | | | |
|---------------------------------|---------------------------------|--|
| 1. SELF-LOCKING NUT (6) | 24. CHANNEL (6) | 46. BRAKE IDENTIFICATION PLATE |
| 2. FLAT WASHER (6) | 24.1. SPACER (AR) | 47. SELF-LOCKING INSERT (3) |
| 3. HOUSING SUBASSEMBLY | 24.2. SOLID RIVET (12) | 48. SELF-LOCKING INSERT (2) |
| 4. PRESSURE PLATE SUBASSEMBLY | 24.3. DISK SEGMENTS (6) | 49. CYLINDER SLEEVE AND PISTON SUBASSEMBLY (6) |
| 5. SOLID RIVET (18) | 25. TORQUE TUBE | 50. CYLINDER SLEEVE SUBASSEMBLY (6) |
| 6. CHANNEL (6) | 26. BACKPLATE | 51. PISTON SUBASSEMBLY (6) |
| 7. ROTATING DISK SUBASSEMBLY | 27. BRAKE BOLT (6) | 52. ADJUSTER DISK (6) |
| 8. SOLID RIVET (20) | 28. BLEEDER SCREW (2) | 53. GRIP AND PIN SUBASSEMBLY (6) |
| 9. CHANNEL (5) | 29. BLEEDER WASHER (2) | 54. PREFORMED PACKING (6) |
| 9.1. BUSHING (20) (REPAIR) | 30. HYDRAULIC BLEEDER VALVE (2) | 55. PACKING RETAINERS (6) |
| 10. STATIONARY DISK SUBASSEMBLY | 31. PREFORMED PACKING (2) | 56. TAPERED PISTON (6) |
| 11. SOLID RIVET (18) | 32. BLEEDER ADAPTER (2) | 57. PISTON INSULATOR (6) |
| 12. CHANNEL (6) | 33. PREFORMED PACKING (2) | 58. PREFORMED PACKING (6) |
| 13. ROTATING DISK SUBASSEMBLY | 34. PROTECTIVE PLUG (2) | 59. GRIP SUBASSEMBLY (6) |
| 14. SOLID RIVET (20) | 35. PREFORMED PACKING (2) | 60. PISTON NUT (6) |
| 15. CHANNEL (5) | 36. SCREW THREADED INSERT (2) | 61. RETURN PIN (6) |
| 16. STATIONARY DISK SUBASSEMBLY | 37. PREFORMED PACKING (2) | 62. PREFORMED PACKING (6) |
| 17. SOLID RIVET (18) | 38. RETAINER RING | 63. PACKING RETAINER (6) |
| 18. CHANNEL (6) | 39. WEAR INDICATOR SUBASSEMBLY | 64. PISTON WIPER RING (6) |
| 19. ROTATING DISK SUBASSEMBLY | 40. RETAINING RING | 65. RETAINING RING (6) |
| 20. SOLID RIVET (20) | 41. WEAR INDICATOR PIN | 66. ADJUSTER SPRING (6) |
| 21. CHANNEL (5) | 42. WEAR INDICATOR SPRING | 67. CYLINDER SLEEVE (6) |
| 22. END PLATE SUBASSEMBLY | 43. SPRING HOLDER | 68. PIN PLUG (6) |
| 23. SOLID RIVET (18) | 44. BRAKE IDENTIFICATION PLATE | |
| | 45. CAPSCREW (3) | |

Figure 3-1. Brake Assembly Exploded View (Sheet 3)

- e. Remove pressure plate subassembly (4).
- f. Remove rotating disk subassembly (7).
- g. Remove stationary disk subassembly (10).
- h. Remove rotating disk subassembly (13).
- i. Remove stationary disk subassembly (16).
- j. Remove rotating disk subassembly (19).
- k. Remove end plate subassembly (22).
- k.1. If installed, remove spacer (24.1).
 - l. Remove torque tube (25).
- m. Remove backplate (26).
- n. Remove six brake bolts (27).
- o. Remove safety wire, two bleeder screws (28), two bleeder washers (29), two hydraulic bleeder valves (30), two preformed packings (31), two bleeder adapters (32), and two preformed packings (33).
- p. Remove two protective plugs (34), two preformed packings (35), two screw threaded inserts (36), and two preformed packings (37).
- q. Remove retainer ring (38) and wear indicator subassembly (39) from housing subassembly (3).

CAUTION

Wear indicator subassembly is spring-loaded. Use care when removing to avoid loss of detail parts.

- r. Depress wear indicator pin (41). Remove retainer ring (40), wear indicator pin (41), and wear indicator spring (42) from spring holder (43).
- s. Remove brake identification plate (44).
- t. Remove three capscrews (45) and brake identification plate (46).
- u. Remove three self-locking inserts (47) and two self-locking inserts (48).
- v. Disassemble each of six cylinder sleeve and piston subassemblies (49) as follows:

NOTE

Depth of recess in spanner wrench will not accept more than 0.13 inch piston extension out of cylinder sleeve subassembly. If piston subassemblies extend more than 0.13 inch out of cylinder sleeve subassembly, arbor press may be used to depress piston in cylinder sleeve assembly to obtain extension or 0.13 inch or less.

ITEM CHECKLIST

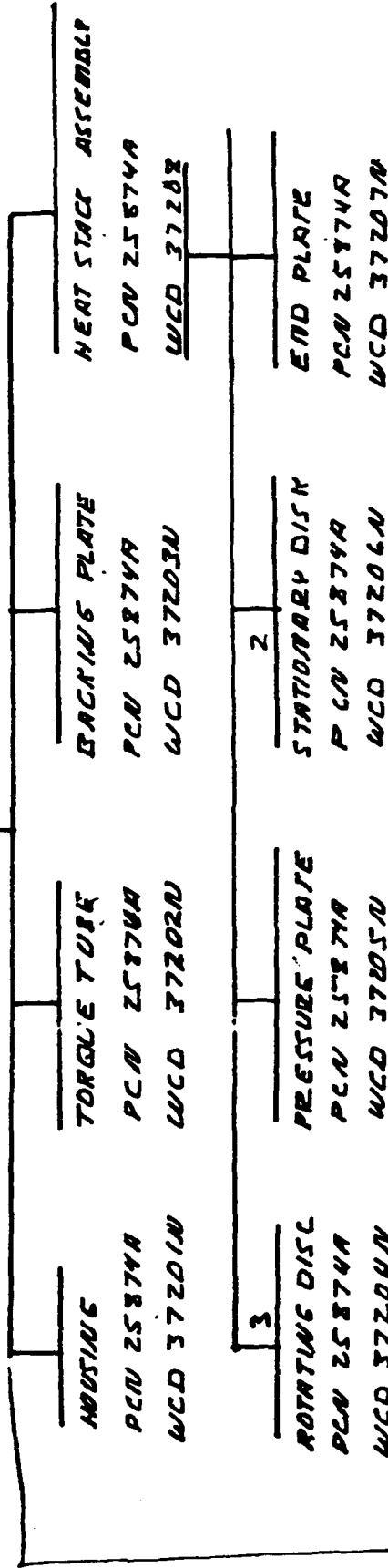
(For Internal Use, Not a Model Input)

NAME F-16 BRAKE ALC 00 DATE 15 JUNE 89 RCC BILLET OF

ITEM NUMBER	WCD NO.	WCD DATE	OPERATION PROFILE	OS/AS PROFILE	PARALLEL OPS PROFILE	HISTORICAL DATA	INDUCTION SELL DATE	BLANK WCD	STAMPED OFF WCD REVISIONS	STANDARD HOURS	STANDARD FLOW TIMES	PROCESS FLOW CHARTS
25874A	PCN 37204N	89040						✓	—	✓	✓	
}	37201N	89079				✓		✓	✓	—	—	
	37202N	89040						✓	—	—	—	
	37203N	89040						✓	—	—	—	
	37208N	89060						✓	—	—	—	
}	37204N	89060						✓	—	—	—	
	37205N	89060						✓	—	—	—	
	37206N	89060						✓	—	—	—	
	37207N	89060						✓	—	—	—	
Pseudo WCD #	37201	89200										

F-16 BRAKE ASSY

BRAKE ASSEMBLY
 PCN 25874A
 WCD 37207N



Brake cylinder & Adjuster Assy
 Pseudo WCD # P37201

CONTROL NUMBER LIST

P H	PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS	
	RIGB	PRIC		22420A	FB-111 M	WHEEL ASSY.	1630-00-832-9087	9550431	4W1-7-1273	21
	MART	SHEL		23284A	RIFLE	RIFLE 7.62 MM,M14	1005-00-589-1271	5891271	11M5-5-4-21	10
	MART	SHEL		23692A	F-14/A-7	TRANS UNIT	1005-00-526-7137	201F316	11M1-7-1-103	23
	RIGB	RIGB		24044A	C-58	BRAKE ASSY.	1630-01-189-4176	4694000-135A	4B1-2-1203	26
	MART	SHEL		24342A	F-16	PYLON CENTERLINE	1560-01-175-1291MF	16S951-827	16M6-32-2	15
	COOP	COOP		24345A	F-16 MLG	AXLE	1620-01-071-0967	2006652-3	4S2-00-3	30
	DELE			24346A	F-16 MLG	PISTON ASSY-STL	1620-01-061-3226	26 MARCH 86	4S1-100-3	
	COOP	COOP		24359A	F-15 MLG	SPINDLE ASSY	1620-00-333-7133	68A410624-1001	4A4-22-3	25
	MART	SHEL		24364A	F-4	ADAPTER TARGET POD DISIG	1560-01-006-1900BF	142315	11F-AUG26-101	10
	MONR	ANDE	-6	24372A	C-5A MLG	LINK ASSY	1620-00-824-2889	4612001-101C	4S1-93-3	30
	MONR	ANDE		24373A	C-5A MLG	ACT LINK	1620-00-830-2609	4630003-105A	4S1-93-3	20
	MART	SHEL	-6	24402A	MULTIPLE	LAU-101 AIM 9 LAUNCH L/H	1440-01-137-2741AB	14-82003-505	11L1-2-11-11	16
	MART	SHEL		24403A	MULTIPLE	LAU 100 AIM 9 LAUNCH R/H	1440-01-137-2740AB	14-82003-506	11L1-2-11-11	16
	DELE			24408A	A-7	DRUM INNER	1005-01-140-8390	28 OCTOBER 86	11M1-7-1-103	
	DELE			24409A	F-4E	DRUM INNER	1005-01-139-5697	28 OCTOBER 86	11M1-7-11-4	
	COOP	COOP		24416A	F-16 MLG	LINK ASSY T/S	1620-01-074-0957	2006324-103	4S1-109-3	22
	DELE			24428A	F-16	OUTER DRUM STRUCTURE	1005-01-055-2157	28 OCTOBER 86	11M1-7-16-2	
	DELE		-6	25316A	T-38 MLG	STRUT ASSY	1620-00-267-9990	15 DEC 87 POL	4S2-62-3	
	MART	SHEL		25319A	F-16	HOUSING AFT FEEDER	1005-00-275-5748	176F603	11M1-7-15-2	
	DELE		-J	25323A	C-5A MLG	WHEEL HALF INBOARD	1630-01-100-4044	17 OCT 88	4M1-4-493	20
	RENT	COOP		25325A	KC-135 MLG	STRUT ASSY R/H	1620-01-030-9103	7531273-00	4S1-56-3	55
	T	COOP		25326A	KC-135 MLG	STRUT ASSY L/H	1620-01-030-9100	7531273-70	4S1-56-3	55
	JENS	PRIC	-J	25329A	F-16 MLG	WHEEL FLANGE	1630-01-135-0512	5003112	4M1-7-1363	20
	COOP	COOP		25369A	F-16 MLG	ALUMINUM CYLINDER OUTER	1620-01-056-9656	2006107-1	4S1-100-3	25
	ANDS	ANDE		25423A	F-4	PIVOT ARRESTING HOOK	1560-00-004-5925BF	32-04091-9	1F-4C-3-2	18
	JENS	PRIC	-J	25425A	A-10 MLG	WHEEL	1630-01-115-0736	5002371-3	4M1-4-1053	30
	MART	SHEL		25541A	F-4/OV-10	B37K BOMB CONTAINER	1095-00-610-0072	59F91959	11K29-3-17-3	10
	MART	SHEL		25543A	MULTIPLE	MAU-38 BOMB RACK	1095-00-594-6527	57J46099	11K29-3-0-3	8
	DELE		-6-J	25544A	C-130 MLG	WHEEL	1630-01-180-6734	01/11/88	4M1-4-1013	
	MART	SHEL		25566A	A-10	CARD CIRCUIT GAU-0	1005-00-572-3169	21F161	11M1-27-7-3	4
	MONR	ANDE		25587A	C-5A MLG	TOUCHDOWN LINK	1620-00-369-6499	4612029-105A	4S1-93-3	0
	DELE			25595A	T-38 MLG	STRUT ASSY	1620-00-002-7985	12 DECEMBER 86	4S1-75-13	
	DELE			25596A	T-38 MLG	STRUT ASSY	1620-00-412-0155	12 DECEMBER 86	4S1-75-13	
	JENS	RIGB	-J	25598A	T-38	BRAKE TORQUE TUBE	1630-00-705-7296	104-67	4B1-2-293	30
	MART	SHEL		25636A	A-10	CONTROL BOX ECU GAU-0	1005-01-181-1248	217F739	11M1-27-7-3	100
	MART	SHEL		25637A	F-4	HOUSING REAR 20MM	1005-01-000-6283	12007363	11M1-12-4-33	61
	MART	SHEL	-6	25638A	F-4	HOUSING REAR 20MM	1005-01-000-6283	12007363	11M1-12-4-33	61
	DELE			25641A	F-111 MLG	UPPER DRAG BRACE	1620-00-927-5570	30 NOV 87	4A4-15-3	
	COOP	COOP	-6	25737A	F-16 MLG	SHOCK STRUT	1620-01-195-1141	2006100-107	4S1-100-3	41
	COOP	TOLM	-6	25738A	F-106 MLG	STRUT ASSY	1620-01-119-0911	0020012-10	4S1-32-23	42
	DELE			25760A	F-15 MLG	OUTER CYLINDER	1620-00-359-2094	04 NOV 88	4A4-22-3	41
	DELE			25762A	F-15 MLG	OUTER CYLINDER	1620-00-348-6499	04 NOV 88	4A4-22-3	41
	MART	SHEL		25800A	F-15	LAU 1100 LAUNCHER	1440-01-185-3036AB	686732501-1003	11L1-2-14-2	5
	MART	SHEL		25867A	F-16	PYLON WING	1560-01-163-0286MF	16S551-877	16M6-3-2 & 4	14
	COOP	TOLM		25900A	F-111 MLG	LATERAL BEAM	1620-01-097-9065	12L9511-710	4A4-15-3	60
	NR	ANDE		25911A	F-4 MLG	ORFICE TUBE	1620-00-054-3077	53-41503-1	4S1-71-3 & 4	34
	DELE		-6-J	25913A	B-57 MLG	BRAKE ASSY	1630-00-528-1853	25 NOVEMBER 86	4B1-2-413	
	DELE			25916A	F-111 MLG	LATERAL BEAM	1620-01-090-1756	01/11/88	4A4-15-3	
	COOP	POLL		25917A	T-38 MLG	STRUT ASSY	1620-01-014-1983	7531234-10	4S1-75-13	45

FACTORED

PRO NBR	RCC	OPER NBR	TYP STD	SK	FAC	STAND HOURS	OCC FAC	STAND HOURS
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25874A	MNPSB	00J10	N	YG	S	6.09	1.00	6.09
		P0J40	E	SS	S	.79	1.00	79
		TFO24	E	YG	S	.23	1.00	23
								7.16

	MNPMW	00020	N	H3	S	1.95	1.00	1.95
		E0020	E	DI	S	.34	1.00	34
		W9C10	E	XI	S	.37	1.00	37
								2.66

	MNPMW	ER010	N	JN	1	.25	3.00	75
		R120	N	JN	1	.75	.50	60
								1.35

	MNPNW	N1010	E	Y	2	.15	1.00	15
								15

	MNPRW	A7201	E	JA	1	.89	1.00	89
								89

	MNPRC	C7201	E	UP	3	.19	1.00	19
								19

	MNPMW	XNPWW	X	WF	A	.23	1.00	23
								23

12.63

WORK CONTROL DOCUMENT (MEDS)

DATE 8906

PAGE 50 PAGE

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN HEAT STACK ASSY	

18. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		ROTATING DISK 37204N PRESSURE PLATE			
		37205N STATIONARY DISK 37206N END PLATE			
		37207N			
	020	PRE-FINAL INSPECTION MARK BRAKE STACK CATEGORY *REQUI* A - B - C - D - E - F *C/P MOVE		001 MNP GP 002 08 003 PF01	
	030	ASSEMBLE BRAKE STACK *C/P MOVE *REQUI*		001 MNP GP 002 08 003 BA06	
	040	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY *REQUI* OF ALL PRECEDING OPERATIONS THIS 958		001 MNP GP 002 08 003 BA06	
	050	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE *REQUI*		001 MNP GP 002 08 003 BA06	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN
DISPATCH	FUNCTIONAL CODE	A	C	37208N
		B	D	

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U.S. GOVERNMENT PRINTING OFFICE: 1988-848-128

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC MNP GW		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER			8. TECH DATA 4B-1-32 4B1-2-1162/1163/1164			9. ITEM SERIAL NO.			
10. MODEL-DESIGN-SERIES F16 MLG			11. STOCK NUMBER			12. OPTIONAL 26643 A			
13. SERIAL NUMBER			14. NOUN						
15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
P/N		NSN	C/N						
8631424-50 W/S	CR	1630012447181	26643A	5	T	H	G	E	N
8631424-150		1630012447181	26643A	5	T	H	G	E	N
W/O SPACER									
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3							
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.							
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.							
		*****"W A R N I N G"***** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.							
		REQD (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP							
	001	8631424-50							
	010	*MATCH-UP* ROUTED COMPONENTS NEW/SERVICEABLE REWORK NO REWORK (CONTINUED)						001 MNP GP 002 OB 003 NUOB	
21. FINAL DESTINATION	22. COORDINATION/INITIATING RCC SIGNATURE/DATE	23. DOCUMENT/SN							
DISPATCH	FUNCTIONAL CODE	A	C						37208N
		B	D						273

U.S. GOVERNMENT PRINTING OFFICE: 1986-548-185

37207N WORK CONTROL DOCUMENT (MEDS)

1. DATE 89060

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2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-REV	11. STOCK NUMBER	12. OPTIONAL
----------------------	------------------	--------------

13. SERIAL NUMBER	14. NOUN END PLATE
-------------------	-----------------------

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[REDACTED]	007	CLEAN WITH DRY CLEAN CLOTH *C/P MOVE *REQD*		001 MNP GP 002 08 003 BE01	
[REDACTED]	010	E & I CHECK FOR LOOSE RIVETS & CHANNELS. DRIVE SLOTS - 0.790 MEASURE AND RECORD THICKNESS *C/P MOVE *REQD*		001 MNP GP 002 08 003 BE01	
		A - 0.380/0.365 B - 0.365/0.350 C - 0.350/0.335 D - 0.335/0.320 E - 0.320/0.305 F - 0.305/0.290			
67	015	REMOVE RIVETS & CHANNELS *C/P MOVE		001 MNP ME 002 02 003 LE21	
[REDACTED]	020	PRE-ASSEMBLY INSPECTION *C/P MOVE		001 MNP GP 002 08 003 BE01	
[REDACTED]	030	COAT EDGES OF REUSEABLE DISK WITH BARRIER COMPOUND HMS2007-12 *C/P MOVE		001 MNP GP 002 08 003 RA04	
[REDACTED]	035	INSTALL CHANNEL & RIVETS AS PER T. D. P/N 5003717 *C/P MOVE P/N 5003718		001 MNP GP 002 08 003 RA04	
[REDACTED]	040	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 *REQD*		001 MNP GP 002 08 003 MU08	
[REDACTED]	050	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE *REQD*		001 MNP GP 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37207N
		B	D	

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U.S. GOVERNMENT PRINTING OFFICE: 1988-048-103

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC MNP GW	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA 4B-1-32 4B1-2-1163	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES F-16	11. STOCK NUMBER	12. OPTIONAL 26412A 25874A
13. SERIAL NUMBER	14. NOUN END PLATE	

15. DISPATCH STATION P7N 5004557	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED NSN C7N <u>1630011069701</u> 26412A E N D 25874A	18. MECHANIC P L A T E	19. "P"	20. "O"
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GOVERNING DIRECTIVES: AFLCR 66-51
MANOI 66-3
ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.

*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.

*****WARNING*****
MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.

REQD (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP

001	5004557				
005 *REQD*	DISASSEMBLE	*C/P MOVE		001 MNP GP	
				002 08	
				003 BE 1	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN	
DISPATCH	FUNCTIONAL CODE	A	C	37207N	
REQD		B	D	271	

U.S. GOVERNMENT PRINTING OFFICE: 1985-940-103

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN STATIONARY DISK
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18. DISPATCH STATION	19. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[REDACTED]	050 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNBGP 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37206N
		B	D	270

* U.S. GOVERNMENT PRINTING OFFICE: 1988-648-183

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER			8. TECH DATA			9. ITEM SERIAL NO.			
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN STATIONARY DISK						
15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
	007	CLEAN WITH DRY CLOTH *C/P MOVE					001 MNP GP		
	REQD						002 08		
							003 BE01		
	010	E&I CHECK FOR LOOSE RIVETS & CHANNELS. DRIVE SLOTS - 0.790					001 MNP GP		
	REQD	MEASURE & RECORD THICKNESS					002 08		
		*C/P MOVE					003 BE01		
		A - 0.610/0.580							
		B - 0.579/0.550							
		C - 0.549/0.520							
		D - 0.519/0.490							
		E - 0.489/0.460							
		F - 0.459/0.440							
37	015	REMOVE RIVETS & CHANNELS *C/P MOVE					001 MNP ME		
							002 02		
							003 LE21		
	020	PRE-ASSEMBLY INSPECTION *C/P MOVE					001 MNP GP		
							002 08		
							003 BE01		
	030	COAT EDGES OF REUSABLE DISK WITH BARRIER COMPOUND HMS2007-12					001 MNP GP		
		*C/P MOVE					002 08		
							003 RA04		
	035	INSTALL CHANNEL, & RIVETS AS PER T.O.					001 MNP GP		
		*C/P MOVE					002 08		
		P/N 5003727					003 RA04		
		P/N 5003713							
	040	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY					001 MNP GP		
	REQD	OF ALL PRECEDING OPERATIONS THIS 958					002 08		
							003 MU08		
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/SN			
DISPATCH	FUNCTIONAL CODE	A	C		37206N				
		B	D						

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U.S. GOVERNMENT PRINTING OFFICE: 1980-64-183

37206N

WORK CONTROL DOCUMENT (MEDS)

DATE 89060

PAGE 1 OF 1 PAGES

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC MNP GW		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER			8. TECH DATA 4B-1-32 4B1-2-1163			9. ITEM SERIAL NO.			
10. MODEL-DESIGN-SERIES F-16			11. STOCK NUMBER			12. OPTION 26411A 25874A			
13. SERIAL NUMBER		14. NOUN [REDACTED]							
15. DISPATCH STATION P/N 500304	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED NSN [REDACTED] C/N 26411A S T A 25874A				18. MECHANIC I D	19. "P" N A R Y D I S K	20. "Q"	
		GOVERNING DIRECTIVES: AFLCR 66-51 MANDI 66-3 ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.							
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.							
		*****"W A R N I N G"***** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.							
		REQD (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP							
001		5004554							
[REDACTED] 005		DISASSEMBLE				*C/P MOVE		001 MNP GP 002 08 003 BE 01	
REQD									
21. FINAL DESTINATION DISPATCH		22. COORDINATION/INITIATING RCC SIGNATURE/DATE A		23. DOCUMENT/SN 37206N					
FUNCTIONAL CODE		B		C					
		D		E					
						268			

37205N WORK CONTROL DOCUMENT (MEDS)

PAGE 01 PAGE 11

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN PRESSURE PLATE	

18. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "O"
	007 *REQD*	CLEAN WITH DRY CLEAN CLOTH *C/P MOVE		001 MNP GP 002 08 003 BE01	
	010 *REQD*	ENI CHECK FOR LODGE RIVETS & CHANNELS. DRIVE SLOTS - 0.790 MEASURE & RECDRD THICKNESS *C/P MOVE		001 MNP GP 002 08 003 BE01	
		A - 0.400/0.385 B - 0.385/0.370 C - 0.370/0.355 D - 0.355/0.340 E - 0.340/0.333 F - 0.333			
67	015	REMOVE RIVETS & CHANNELS *C/P MOVE		001 MNP ME 002 02 003 LE21	
	020	PRE-ASSEMBLY INSPECTION *C/P MOVE		001 MNP GP 002 08 003 BE01	
	030	COAT EDGES OF REUSEABLE DISK WITH BARRIER COMPOUND HM52007.12 *C/P MOVE		001 MNP GP 002 08 003 RA04	
	035	INSTALL CHANNEL & RIVETS PER T.O. *C/P MOVE P/N 5003717 P/N 5003718		001 MNP GP 002 08 003 RA04	
	040 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNP GP 002 08 003 MU08	
	050 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNP GP 002 08 003 MU08	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN
DISPATCH	FUNCTIONAL CODE	A	C	37205N
		B	D	

267

U.S. GOVERNMENT PRINTING OFFICE: 1988-648-132

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC MNP GW	5. DATE SCHED	6. DATE COMPLETED
7. PART NUMBER		8. TECH DATA 4B-1-32 4B1-2-1163		9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES F-16	11. STOCK NUMBER	12. OPTIONAL 26410A 25874A
13. SERIAL NUMBER	14. NOUN PRESSURE PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N		NSN C/N			
5007754		1630011862484 26410A P R E S S U R E P L A T E			
5007806		1630011862484 25874A			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O.			
		SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		*****WARNING*****			
		MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			
	001	5007754 5007806			
	005	DISASSEMBLE *C/P MOVE			001 MNP GW 002 08 003 BE01
	REQD				

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37205N
		B	D	266

U.S. GOVERNMENT PRINTING OFFICE: 1988-048-110

37204N WORK CONTROL DOCUMENT (MEDS)

PAGE 2 OF 2 PAGES

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER				8. TECH DATA				9. ITEM SERIAL NO.	
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN ROTATING DISK						
15. DISPATCH STATION	16. PERP RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
[REDACTED]	040	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958					001 MNP GP		
	REQD						002 08		
							003 MU08		
[REDACTED]	050	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE					001 MNP GP		
	REQD						002 08		
							003 MU08		
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/SN			
DISPATCH	FUNCTIONAL CODE	A		C		37204N			
		B		D		265			

U.S. GOVERNMENT PRINTING OFFICE: 1988-0-46-103

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN ROTATING DISK
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15. DISPATCH STATION	16. PERFORMANCE/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[REDACTED]	007 *REQD*	CLEAN WITH DRY CLEAN CLOTH *C/P MOVE		001 MNP GP 002 08 003 BE01	
[REDACTED]	010 *REQD*	E & I CHECK FOR LOOSE RIVETS & CHANNELS, DRIVE SLOTS 0.920 MEASURE & RECORD THICKNESS *C/P MOVE		001 MNP GP 002 08 003 BE01	
		A - 0.610/0.580 B - 0.579/0.550 C - 0.549/0.520 D - 0.519/0.490			
		E - 0.489/0.460 F - 0.459/0.440			
67	015	REMOVE RIVETS & CHANNELS *C/P MOVE <i>5 25</i>		001 MNP ME 002 02 003 LE21	
67	017	OVERSIZE RIVET HOLE *C/P MOVE 0.297/0.299		001 MNP ME 002 02 003 MV53	
[REDACTED]	020	PRE-ASSEMBLY INSPECTION *C/P MOVE		001 MNP GP 002 08 003 BE01	
[REDACTED]	030	COAT EDGES OF REUSEABLE DISK WITH BARRIER COMPOUND *C/P MOVE HMS2007.12		001 MNP GP 002 08 003 RA04	
[REDACTED]	035	INSTALL NEW TYPE CHANNEL, SPACERS & RIVETS AS PER T.O. *C/P MOVE P/N 5008487 P/N GYR6E-45A P/N 5008486		001 MNP GP 002 08 003 RA04	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37204N
		B	D	

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U.S. GOVERNMENT PRINTING OFFICE: 1989-548-128

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC MNPGW	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA 4B-1-32 4B1-2-1163	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES F-16	11. STOCK NUMBER	12. OPTIONAL 26413A 25874A
13. SERIAL NUMBER	14. NOUN ROTATING DISK	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P7N 5004553		NSN 1630011069702 C7N 26413A R O T A 25874A	T I N G D I S K		

GOVERNING DIRECTIVES: AFLCR 66-51
MANDI 66-3
ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.

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*****"W A R N I N G"*****
MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.

REQUI (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP

340	001	5004553			
	REQUI				
	005	DISASSEMBLE.	*C/P MOVE		001 MNPGW 002 CR 003 BE01
	REQUI				

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37204N
		B	D	

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U.S. GOVERNMENT PRINTING OFFICE: 1989-548-103

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN BACKING PLATE	

15. DISPATCH STATION	16. PERFORM RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	001	5003130			
	REQD	DISASSEMBLE *C/P MOVE		001 MNP GW 002 02 003 BD04	
	REQD	ROTO BLAST CLEAN *C/P MOVE		001 MNP GW 002 03 003 RB07	
	REQD	BACKING PLATE IAW T.O. PAGE 5-7, PARA. 5-9, FIG 5-2 *C/P MOVE		001 MNP WW 002 08 003 BE01	
	REQD	*C/P MOVE	M	001 MNP NA 002 05 003 MS03	
	040	CHECK PLATE FOR FLATNESS IAW T.O. PAGE 5-7, PARA. 5-9 *C/P MOVE		001 MNP GP 002 08 003 BE01	
	REQD				
	050	PRE-FINAL INSPECTION *C/P MOVE		001 MNP GP 002 08 003 PF01	
	REQD				
	060	PAINT *C/P MOVE		001 MNP GP 002 09 003 BS02	
	REQD				
	070	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958		001 MNP GP 002 08 003 MU08	
	REQD				
	080	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE		001 MNP GP 002 08 003 MU08	
	REQD				

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN
DISPATCH	FUNCTIONAL CODE	A	C	37203N
		B	D	

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U.S. GOVERNMENT PRINTING OFFICE: 1969-548-100

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC MNPGW	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA 4B-1-32 4B1-2-1163	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES F-16	11. STOCK NUMBER	12. OPTIONAL 25874 A 89377 A
13. SERIAL NUMBER	14. NOUN BACKING PLATE	

18. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N 5003130		NSN C/N 1630010597070 25874A B C K 89377A	P L T		
		*****UNIT COST \$243.00***** GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 F.M.P.I IAW MIL-STD-1949 P/O NO1561 ***** STEEL *****			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS. *****"W A R N I N G"***** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37203N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1988-040-108

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER				8. TECH DATA				9. ITEM SERIAL NO.	
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN TORQUE TUBE						
15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
	001	5003122							
	REQD	DISASSEMBLE *C/P MOVE						001 MNP GW 002 02 003 BD04	
	REQD	ROTO BLAST CLEAN *C/P MOVE						001 MNP GW 002 03 003 RB07	
	REQD					M		001 MNP NA 002 05 003 MS03	
	REQD	E&I *C/P MOVE						001 MNP GP 002 04 003 EI03	
	REQD	NICK & BURR *C/P MOVE						001 MNP GW 002 04 003 NB04	
	REQD	025 PRE-FINAL INSPECTION *C/P MOVE						001 MNP GP 002 08 003 PF01	
	REQD	035 PAINT *C/P MOVE						001 MNP GP 002 09 003 BS02	
	REQD	050 FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958 *C/P MOVE						001 MNP GP 002 08 003 MU08	
	REQD	060 FINAL PRODUCT VISUAL INSPECTION *C/P MOVE						001 MNP GP 002 08 003 MU08	

No PAINT M/L

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN	
DISPATCH	FUNCTIONAL CODE	A	C	37202N	
		B	D		

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U.S. GOVERNMENT PRINTING OFFICE: 1989-048-182

37202N WORK CONTROL DOCUMENT (MEDS)

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC MNP GW		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER			8. TECH DATA 4B-1-32 4B1-2-1163			9. ITEM SERIAL NO.			
10. MODEL-DESIGN-SERIES F-16			11. STOCK NUMBER			12. 25874 A 89377 A			
13. SERIAL NUMBER			14. NOUN TORQUE						
15. DISPATCH STATION P/N 5003122	16. PERFORM RCC/OP NO.	17. WORK TO BE ACCOMPLISHED NSN C/N 1630010586152 25874A T O R U E T B 89377A				18. MECHANIC	19. "P"	20. "Q"	
		***** UNIT COST: \$675.42 ***** GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 FMPI IAW MIL-STD-1949 P/O NO1561							
		***** C A S T S T E E L *****							
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT. *COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.							
		"WARNING" MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.							
		REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP.							
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/SN			
DISPATCH	FUNCTIONAL CODE	A		C		37202N			
		B		D		259			

U.S. GOVERNMENT PRINTING OFFICE: 1980-44-183

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER				8. TECH DATA				9. ITEM SERIAL NO.	
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN HOUSING						
15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
69	120	INSTALL INSERTS *C/P MOVE					001 MNPRA	002 01	
							003 BE01		
69	130	INSTALL PIN PLUGS IN HOUSING; *C/P MOVE P/N 250101					001 MNPRA	002 01	
							003 BE01		
69	140	INSTALL TORQUE LUG SHIMS *C/P MOVE P/N N19032-520-50 P/N NAS514P-632-4					001 MNPRA	002 01	
							003 BE01		
69	150	INSTALL RING AS PER FIG 5-3 & PARA 5-11 (1 THRU 10) *C/P MOVE P/N 856042					001 MNPRA	002 01	
							003 BE01		
		PRE-FINAL INSPECTION *C/P MOVE					001 MNP GP	002 08	
		REQD					003 PF01		
	170	MASK, PRIME, AND PAINT *C/P MOVE					001 MNP GP	002 02	
		REQD					003 BS02		
	180	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY *REQD* OF ALL PRECEDING OPERATIONS THIS 95%					001 MNP GP	002 08	
							003 MU08		
	190	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE					001 MNP GP	002 08	
		REQD					003 MU08		

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN	
DISPATCH	FUNCTIONAL CODE	A	C	37201N	
		B	D	258	

U.S. GOVERNMENT PRINTING OFFICE: 1980-58-183

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER			8. TECH DATA			9. ITEM SERIAL NO.			
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN HOUSING						
18. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
69	040	REMOVE STAINLESS STEEL WEAR RING *C/P MOVE					001 MNPRA	002 01	003 LE02
69	050	REPAIR HUB AREA BY MACHING O.B. TAW T.B. AS PER FIG. 5-3 *C/P MOVE					001 MNPRA	002 01	003 LE02
69	060	REMOVE PIN PLUG FROM HOUSING *C/P MOVE					001 MNPRA	002 01	003 BE01
69	070	MODIFY BRAKE HOUSING AS PER T.C.T.O. 4B1-2-552 *C/P MOVE					001 MNPRA	002 01	003 DR02
69	080	MACHINE TORQUE LUGS IAW T.O. *C/P MOVE					001 MNPRA	002	003 MV02
68	085	EDM BROKEN DRILLS, TAPS ETC.. *C/P MOVE*							
69	090	DRILL & TAP FOR TORQUE LUG SHIMS I.A.W. T.O. *C/P MOVE					001 MNPRA	002 01	003 BE01
26	095	DEGREASE *C/P MOVE					001 MNPRA	002 02	003 DG02
26	100	SHOYPEEN TORQUE LUG FACES IAW T.O. 4B1-2-1163 PARA. 5-12 *C/P MOVE					001 MNPRA	002 01	003 SP01
26	110	ANODIZE TYPE II CLASS I MASK WEAR RING IF INSTALLED *C/P MOVE					001 MNPRA	002 03	003 AS03

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37201N
		B	D	
				257

U.S. GOVERNMENT PRINTING OFFICE: 1985-68-118

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER			8. TECH DATA				9. ITEM SERIAL NO.		
10. MODEL-DESIGN-SERIES			11. STOCK NUMBER			12. OPTIONAL			
13. SERIAL NUMBER			14. NOUN HOUSING						
15. DISPATCH STATION	16. PERP RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
	001	5003229							
		DISASSEMBLE *C/P MOVE						001 MNPBW	
	REQD							002 02	
								003 BD04	
		CHEM CLEAN *C/P MOVE						001 MNPBW	
	REQD							002 03	
								003 AC02	
		BLAST CLEAN: GRIT BLAST TORQUE						001 MNPBW	
	REQD	LUG FACES AS PER MIL-STD-1504						002 03	
		(GLASS BEAD OR PLASTIC MEDIA)						003 BL01	
		ANODIZE STRIP *C/P MOVE						001 MNPBW	
	REQD							002 03	
								003 AN03	
								001 MNPNA	
	REQD					M		002 05	
								003 ZY05	
		RICK & BURR CAUTION: DO NOT NICK &						001 MNPBW	
	REQD	BURR TORQUE LUG FACES UNLESS						002 04	
		DIRECTED TO BY E&I. *C/P MOVE						003 NB04	
		E & I BEARING SEAL CONTACT AREA						001 MNPBW	
	REQD	CAN BE GROOVED A MAX OF .020"						002 04	
		CHECK TORQUE LUGS, MAX. 2.020						003 EI02	
38	025	EDM BROKEN DRILLS, TAPS ETC.							
		C/P MOVE							
68		EDM BROKEN DRILLS, TAPS ETC.							
		C/P MOVE						001 MNPRA	
								002 01	
								003 BE01	
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/SN			
DISPATCH	FUNCTIONAL CODE	A	C		37201N				
		B	D						

U.S. GOVERNMENT PRINTING OFFICE: 1989-448-102

256

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC MNP GW	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA 4B-1-32 4B1-2-1162/1163/1164	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES F-16	11. STOCK NUMBER	12. OPTIC
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13. SERIAL NUMBER	14. NOUN XXXXXXXXXX
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25874 A
89377 A
25874 A

15. DISPATCH STATION P/N	16. PERFORM RCC/OP NO.	17. WORK TO BE ACCOMPLISHED NSN C/N	18. MECHANIC	19. "P"	20. "Q"
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500322		25874A H D U S	J N	G	
500727 -1	1630012026584	89377A B R K	A S	S Y	
5003063 -B	1630001996430	25874A B R K	A S	S Y	

***** UNIT COST: \$11460.00 *****
GOVERNING DIRECTIVES: AFLOR 66-51
MANOI 66-3
FPI IAW MIL-STD-6866

*****ALUMINUM*****

ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.

*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.

"WARNING"
MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.

REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP.

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37201N
		B	D	

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* U.S. GOVERNMENT PRINTING OFFICE: 1980-649-183

2. JOB ORDER NO.		3. QUANTITY		4. PRODUCTION SEC/RCC		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER			8. TECH DATA				9. ITEM SERIAL NO.		
10. MODEL-DESIGN-SERIES		11. STOCK NUMBER			12. OPTIONAL				
13. SERIAL NUMBER		14. NOUN BRAKE ASSY							
15. DISPATCH STATION	16. PERP RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
		37202N BACKING PLATE 37203N HEAT STACK ASSY 37208N							
	020 *REQD*	PRE-FINAL INSPECTION *C/P MOVE						001 MNP GP 002 08 003 PF01	
	030 *REQD*	ASSEMBLE *C/P MOVE						001 MNP GP 002 08 003 BA06	
	040 *REQD*	PRESSURE TEST *C/P MOVE						001 MNP GP 002 08 003 BT07	
	050 *REQD*	DECAL *C/P MOVE						001 MNP GP 002 08 003 BT07	
	060 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958						001 MNP GP 002 08 003 BT07	
	070 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE						001 MNP GP 002 08 003 BT07	
21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/BN			
DISPATCH	FUNCTIONAL CODE	A		C		37209N			
		B		D					

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U.S. GOVERNMENT PRINTING OFFICE: 1989-508-108

2. JOB ORDER NO. 25874A	3. QUANTITY	4. PRODUCTION SEC/RCC MNP GW	5. DATE SCHED	6. DATE COMPLETED
7. PART NUMBER 5003063-8		8. TECH DATA 4B-1-32 4B1-2-1162/1163/1164		9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES F-16 MLG	11. STOCK NUMBER 1630011996430	12. OPTIONAL 25874 A
13. SERIAL NUMBER	14. NOUN BRAKE ASSY	

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		*****WARNING***** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			
	001	5003063-8			
	010	*MATCH-UP* ROUTED COMPONENTS *REQD* NEW/SERVICEABLE REWORK NO REWORK			001 MNP GP 002 08 003 MU 08
		HOUSING 37201N TORQUE TUBE (CONTINUED)			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37209N
		B	D	

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U.S. GOVERNMENT PRINTING OFFICE: 1989-08-103

37201N WORK CONTROL DOCUMENT (MEDS)

1 DATE 88 XXXXXXXXXX PAGES

2 JOB ORDER NO. 7587AA	3 QUANTITY 77A	4 PRODUCTION SEC/RCC MNPGP	5 DATE SCHED. 26 JAN 1989	6 PAGES COMPLETED
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7 PART NUMBER	8 TECH DATA 4B-1-32/4B1-2-552 4B1-2-1153/1163/1164	9 ITEM SERIAL NO. S101566A
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10 MODEL-DESIGN-SERIES F-16	11 STOCK NUMBER Sea-17-123116-92A
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13 SERIAL NUMBER E20833	14 NOUN BRAKE ASSY & HOUSING
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15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20.
P/N	NSN	C/N			
5003063-8	1630011996430	25874A B R K	A S S Y		
5007271-1	1630012026584	89377A B R K	A S S Y		
5003115	NSL	H O U S I N G			
	***** UNIT COST: \$11460.00 *****				
	GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3				
	FPI IAW MIL STD 6866				
	*****ALUMINUM*****				
	ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.				
	*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.				
	"WARNING" MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.				
	REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP.				

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT#N
DISPATCH	FUNCTIONAL CODE	A <i>Frank H. Rugby</i> MANEL/12 Dec 88	E <i>Blain</i> MANSM 12 Dec 88	37201N
		B <i>[Signature]</i> 12 Dec 88	D <i>[Signature]</i> 13 Dec 88	

37201N WORK CONTROL DOCUMENT (MEDS)

1 DATE 88340

PAGE 2 OF 2 PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED.	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN BRAKE ASSY & HOUSING	

15. DISPATCH STATION	16. PERFORM. RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
34D	001 *REQD*	DISASSEMBLE *C/P MOVE 26 JAN 1989	71204	71204	
34C	003 *REQD*	CLEAN AS REQ'D: GRIT BLAST TORQUE LUG FACES AS PER MIL-STD-1504 (GLASS BEAD OR PLASTIC MEDIA) *C/P MOVE* 01 FEB 1989	71218	71218	
34	010 *REQD*	ANODIZE STRIP *C/P MOVE* 01 FEB 1989	71179	M 71179	
34	030 *REQD*	FPI *C/P MOVE	M 71179	K 71179	
34	040 *REQD*	NICK & BURR CAUTION: DO NOT NICK & BURR TORQUE LUG FACES UNLESS DIRECTED TO BY E&I. *C/P MOVE*	70613	70613	
34	050 *REQD*	E & I" BEARING SEAL CONTACT AREA CAN BE GROOVED A MAX OF .020" CHECK TORQUE LUGS. MAX. 2.020 *C/P MOVE*	70613		
69	061 *REQD*	REMOVE INSERTS *C/P MOVE*	70657		
69	063	REMOVE STAINLESS STEEL WEAR RING C/P MOVE			
69	065	REPAIR HUB AREA BY MACHING O.D. TO A MAX OF 2.6920 AS PER FIG 5-3 *C/P MOVE*		M	
69	070	REMOVE PIN PLUG FROM HOUSING *C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37201N
		B	D	

275

2 JOB ORDER NO.	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED.	6 DATE COMPLETED
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7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO.
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10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
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13 SERIAL NUMBER	14 NOUN BRAKE ASSY & HOUSING
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15 DISPATCH STATION	16 PERF RCC/OP NO.	17 WORK TO BE ACCOMPLISHED	18 MECHANIC	19 "P"	20 "Q"
69	080	MODIFY BRAKE HOUSING AS PER T.C.T.O. 4B1-2-552 *C/P MOVE		M	
69	083	MACHINE TORQUE LUGS I.A.W. T.O. *C/P MOVE*			
69	085	DRILL & TAP FOR TORQUE LUG SHIMS I.A.W. T.O.		M	
26	087	SHOTPEEN TORQUE LUG FACES IAW T.O. 4B1-2-1163 PARA.5-12 *REQD* *C/P MOVE*			FEB 08 1989
26	090	ANODIZE TYPE II CLASS I MASK WEAR RING IF INSTALLED C/P MOVE.			FEB 1989
69	095	INSTALL INSERTS *C/P MOVE			- 6 MAR 1989
69	100	INSTALL PIN PLUGS IN HOUSING *C/P MOVE		M	
	102	INSTALL TORQUE LUG SHIMS *C/P MOVE*		M	
69	105	INSTALL RING AS PER FIG 5-3 & PARA 5-11 (1 THRU 10) *C/P MOVE			7 MAR 1989
13	110	OK TO ASSEMBLE *C/P MOVE *REQD*			07 MAR 1989

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37201N
		B	D	

37201N WORK CONTROL DOCUMENT (MEDS)

DATE 88340

PAGE 4 OF 4 PAGES

2. JOB ORDER NO.	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED.	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN BRAKE ASSY & HOUSING
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18. DISPATCH STATION	19. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
13	120 *REQD*	MASK, PRIME, AND PAINT *C/P MOVE 8 MAR 1989		M	
13	130 *REQD*	SERVICABLE PART ISSUE *C/P MOVE			
13	140	REIDENTIFY AS PER TCTO 4B1-2-552 *C/P MOVE			
13	150 *REQD*	ASSEMBLE *C/P MOVE			
13	160 *REQD*	PRESSURE TEST *C/P MOVE 13 MAR 1989			
13	170 *REQD*	DECAL *C/P MOVE 13 MAR 1989			
13	180 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 25 13 MAR 1989			
13	190 *REQD*	FINAL PRODUCT VISUAL INSPECTION 13 MAR 1989			
		COORDINATED BY: PLANNING: FRANK RIGBY WK MEASURE: FRANK RIGBY SCHEDULING: LOU ANN WALLACE PRODUCTION: ROGER MURRAY			

(CONTINUED)

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	37201N
		B	D	

7MNPNA25874ANA203

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS

05/08/89

A-8046B-MU1-DY-M45

PAGE 0001

25874A

F16 BRNKE 5003063-0

RCC MNPNA

481-2-1162 1996430

85291

OPER TECH S S W F P R/R REV

SUB	T	K	NR	A	FA	SUPPORT	OCC	DESCRIPTION	BASE	PFD	STD	A
STEP	D	L	K	C	DC	ELEMENT	FACT	STORIED	HOURS	TIME	HOURS	DLY PCT C
NA203	S	E	DB	EA	2	J	09115	1.00 PERCENT ENGR 99.9	.17		.17	
0001			DB	01				NDI BACKING PLATE F-16	.000	.000	.000	0
								PART NUMBER/NSN				
								5003130 1630010597070				
0040			DB	01		11		FMPI BACKING PLATE	.158	.017	.176	100
0010	E							ZLG-ND-M5 1.00 MAGNGLD INSP V/S OBJECT	.06113		.067	
0020	E							RNB-CV-D1 1.00 VAPOR CL (DEGR)HOOK/BASKET	.00709		.096	
0030	E							RJP-PN-R1 1.00 REM MPL PAPRHRK SIGN OFF DOC	.01001		.011	
9000			DB	01				LABOR STD HISTORY	.000	.000	.000	0
								160CT85 INITIAL INPUT				
								KERRY COOP MANEAA TECHN 73357				

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

<---X---X--->

1234567890123456 ELSE PUT IN END

25874A F16 BRAKE 5003063-8
OPCR TECH S S W F PF A/R REV

OPCR	3	T	K	NR	A	FA	SUPPORT	OCC	DESCRIPTION	BASE	PFD	STD	A
STEP	D	L	K	C	DC	ELEMENT	FACT	STOR	SUPPLEMENTAL	HOURS	TIME	HOURS	DLY PCT C
XPNNA	S	X	DB	EA	5	J 89115	1.00	PERCENT ENGR 99.9	NDI BRAKE F-16	.66		.66	
2000			DB	01	00		.00		PART NUMBER/NSM	.000	.000	.000	0
0010								WCD ROUTED PARTS REQUIRING FPI					
0020								5003229 N.S.L.					
2001			DB	01	11		1.00		FPI 1ST TIME	.131	.014	.146	.8 22
0010	E				ZLG-ND-22		1.00	ZYGLD INSP MED PART BLD 507		.13177		.146	
2050			DB	01	00		.00		PART NUMBER/NSM	.000	.000	.000	0
0010								WCD ROUTED PARTS REQUIRING FPI					
0020								5003122 1630010586152					
0030								5003130 1630010597070					
2051			DB	01	11		1.00		FMPI 1ST TIME	.469	.052	.521	78
0010	E				ZLG-ND-M7		2.00	MAGNAGLO INSP MED. OBJECT		.20565		.456	
0020	E				ZLG-ND-M2		1.00	MAGNATIZE WITH COIL		.01309		.014	
0030	E				ZLG-ND-M3		1.00	MAGNETIZE WITH CONTACT POINT		.01501		.016	
0040	E				ZLG-ND-M4		1.00	DEMAGNATIZE OBJECT AFTER INS		.01968		.021	
0050	E				RJP-PW-R1		1.00	REM RPL PAPRWRK SIGN OFF DOC		.01001		.011	
9000			DB	01	00		.00		LABOR STD HISTORY	.000	.000	.000	0
0010								16OCT85 INITIAL INPUT					
0900								KERRY COOP MANEAA TECHN 73357					

INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NRCP NR

<—X—X—>

1234567890123456 ELSE PUT IN END

25874A F-16 ROTATING DISK

TECH S S W F PF A/R REV
SLB T K #R A FA SUPPORT OCC <----- DESCRIPTION -----> BASE PFD STD A
STEP D L K C DC ELEMENT FACT STORED SUPPLEMENTAL HOURS TIME HOURS DLY PCT C

ME284	S	E	JN	EA	1	J	89095	2.70	PERCENT ENGR 96.3	MACH RIVETS F-16 DISK ROTOR	.37		1.01	
0001			JN	01	00			.00		PART NUMBER/NSN	.000	.000	.000	0
			0010						5004553	1630011069702				
0020			JN	01	15			1.00		REMOVE RIVETS & RETAINERS	.317	.048	.365	97
			0010	E		RLA-SU-S3	.25		SET UP SMALL MEDIUM LATHE	PRORATE OVER 4 PARTS	.49962		.143	
			0020	E		RLA-HP-C1	1.00		1ST PART IN-OUT SCROLL CHUCK		.01006		.011	
			0030	E		KML-TD-EC	1.00			REMOVE RIVETS & RETAINERS	.17225		.198	
			0040	E		RJP-PH-R1	1.00		REM RPL PAPHRK SIGN OFF DOC		.01001		.011	
0030			JA	01	00			.05		OVERSIZE RIVET HOLE	.250	.000	.013	3
			0010	N				1.00		SET UP	.00000		.000	
			0020	N				20.00		DRILL HOLE	.00000		.160	
			0030	E		RJP-PH-R1	1.00		REM RPL PAPHRK SIGN OFF DOC		.01001		.010	
9000			JN	01	00			1.00		LABOR STD HISTORY	.000	.000	.000	0
0900										LLOYD A. HARGIS MANE1-1 73357				

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR

367890123456 ELSE PUT IN END

7NPN25874AME205

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS
RCC NPNME

05/08/89

A-E0468-M11-DY-M45

PAGE 0001

25874A F-16 ROTATING DISK

481-2-1163

00100

WCR	TECH	S	S	N	F	PF	A/R	REV	SUB	T	K	#R	A	FA	SUPPORT	OCC	DESCRIPTION	BASE	PFD	STD	A
STEP	D	L	K	C	DC	ELEMENT	FACT	STORED	SUPPLEMENTAL	HOURS	TIME	HOURS	DLY	PCT	C						
ME205	S	E	JN	EA	1	J 89114	.10	PERCENT ENGR 99.9								REPAIR PRESSURE PLATE F-16	.36		.03		
0001			JN	01	00		.00			.000	.000	.000				PART NUMBER/NSN					0
								5007754								1630011862484					
								5007806								1630011862484					
0020			JN	01	15		1.00			.317	.048	.365				REMOVE RIVETS & RETAINERS					100
0010	E					RLA-SU-S3	.25	SET UP SMALL MEDIUM LATHE		.49962		.143				PRORATE OVER 4 PARTS					
0020	E					RLA-HP-C1	1.00	1ST PART IN-OUT SCROLL CHUCK		.01006		.011									
0030	E					KML-TD-EC	1.00			.17225		.198				REMOVE RIVETS & RETAINERS					
0040	E					RJP-PH-R1	1.00	REM RPL PAPERMARK SIGN OFF DOC		.01001		.011									
9000			JN	01	00		.00			.000	.000	.000				LABOR STANDARD HISTORY					0
0900																8 APR. 1988 RICHARD G. MARTIN MANEL-73357-MRPII					

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NR0P NR

<---X---X--->

1234567890123456 ELSE PUT IN END

7MNPME238744ME206

LABOR STANDARD OPERATION RESOURCE STANDARD AND METHOD ANALYSIS
RCC MNPME

05/08/89
481-2-1163

A-E046B-MMI-DY-M45 PAGE 0001
88188

25874A F-16 ROTATING DISK

PER TECH S S H F PF AJR REV

SUB T K #R A FA SUPPORT OCC <----- DESCRIPTION -----> BASE PFD STD A
STEP D L K C DC ELEMENT FACT STORED SUPPLEMENTAL HOURS TIME HOURS DLY PCT C

ME206	S	E	JN	EA	I	J	89095	.20	PERCENT ENGR 99.9	MACH RIVETS STATOR F-16	.36		.07	
0001			JN	01	00			.00		PART NUMBER/NSN	.000	.000	.000	0
									5004554	1630016044227				
0020			JN	01	15			1.00		REMOVE RIVETS & RETAINERS	.317	.048	.365	100
0010	E							.25	SET UP SMALL MEDIUM LATHE	PRORATE OVER 4 PARTS	.49962		.143	
0020	E							1.00	1ST PART IN-OUT SCROLL CHUCK		.01006		.011	
0030	E							1.00	REMOVE RIVETS & RETAINERS		.17225		.198	
0040	E							1.00	REM RPL PAPRWRK SIGN OFF DOC		.01031		.011	
9000			JN	01	00			1.00		LABOR STD HISTORY	.000	.000	.000	0
0900									LLOYD A. HARGIS	MANE1-1 73357				

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR
<---><---><--->
1234567890123456 ELSE PUT IN END

2NMPME25874AME207

25874A F-16 ROTATING DISK		RCC MPMME		05/08/89		A-E046B-MM1-DY-M45		PAGE 0001	
TECH S S W F PF A/R REV		RCC MPMME		481-2-1163		08100			
SUB	T K	NR A FA	SUPPORT	OCC	DESCRIPTION	BASE	PFD	STD	A
STEP	D L	K C DC	ELEMENT	FACT	STORED	HOURS	TIME	HOURS	DLY PCT C
ME207	S E	JN EA 1	J 09095	.10	PERCENT ENGR 99.9				
0001		JN 01	00	.00					
		0010			5004557				
					1630011069701				
0020		JN 01	15	1.00	REMOVE RIVETS & RETAINERS	.317	.048	.365	100
		0010 E	RLA-SU-S3	.25	SET UP SMALL MEDIUM LATHE PRORATE OVER 4 PARTS	.49962		.143	
		0020 E	RLA-HP-C1	1.00	1ST PART IN-OUT SCROLL CHUCK	.01006		.011	
		0030 E	KML-TD-EC	1.00	REMOVE RIVETS & RETAINERS	.17225		.198	
		0040 E	RJP-PW-R1	1.00	REM RPL PAPERWK SIGN OFF DOC	.01001		.011	
9000		JN 01	00	1.00	LABOR STD HISTORY	.000	.000	.000	0
		0900			LLOYD A. HARGIS MANEL-1 73357				

TO INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR
<---X---X--->
1234567890123456 ELSE PUT IN END

25874A F-16 BRAKE HOUSING

DPET

TECH S S W F PF A/R REV
T K #R A FA SUPPORT OCC
STEP D L K C DC ELEMENT FACT

DESCRIPTION
STORED SUPPLEMENTAL

BASE PFD STD A
HOURS TIME HOURS DLY PCT C

MS201	E	N	JB	EA	1	J	89114	.25	PERCENT ENGR	.0	EDM HOUSING F-16	.40		.10		
0001			JB	01	00			.00			PART NUMBER/NSN	.000	.000	.000		0
0010									5003229		N.S.L.					
0030			JB	01	00			1.00			EDM BROKEN DRILLS & TAPS	.200	.000	.200		50
0010 N								1.00			EDM BROKEN DRILLS & TAPS	.20000		.200		
0100			JB	01	00			1.00			EDM BROKEN DRILL & TAP	.200	.000	.200		50
0010 N								1.00			EDM BROKEN DRILL & TAP	.20000		.200		
9000			JB	01	25			.00			LABOR STD HISTORY	.000	.000	.000		0
0010									16OCT85		INITIAL INPUT					
0900											KERRY COOP MANEAA TECHN 73357					

TD INTERROGATE LABOR STANDARDS, INPUT

RCC PRD NROP NR
<---X---X--->

1234567890123456 ELSE PUT IN END

KC-135 Brake Assy

WCO 15202N

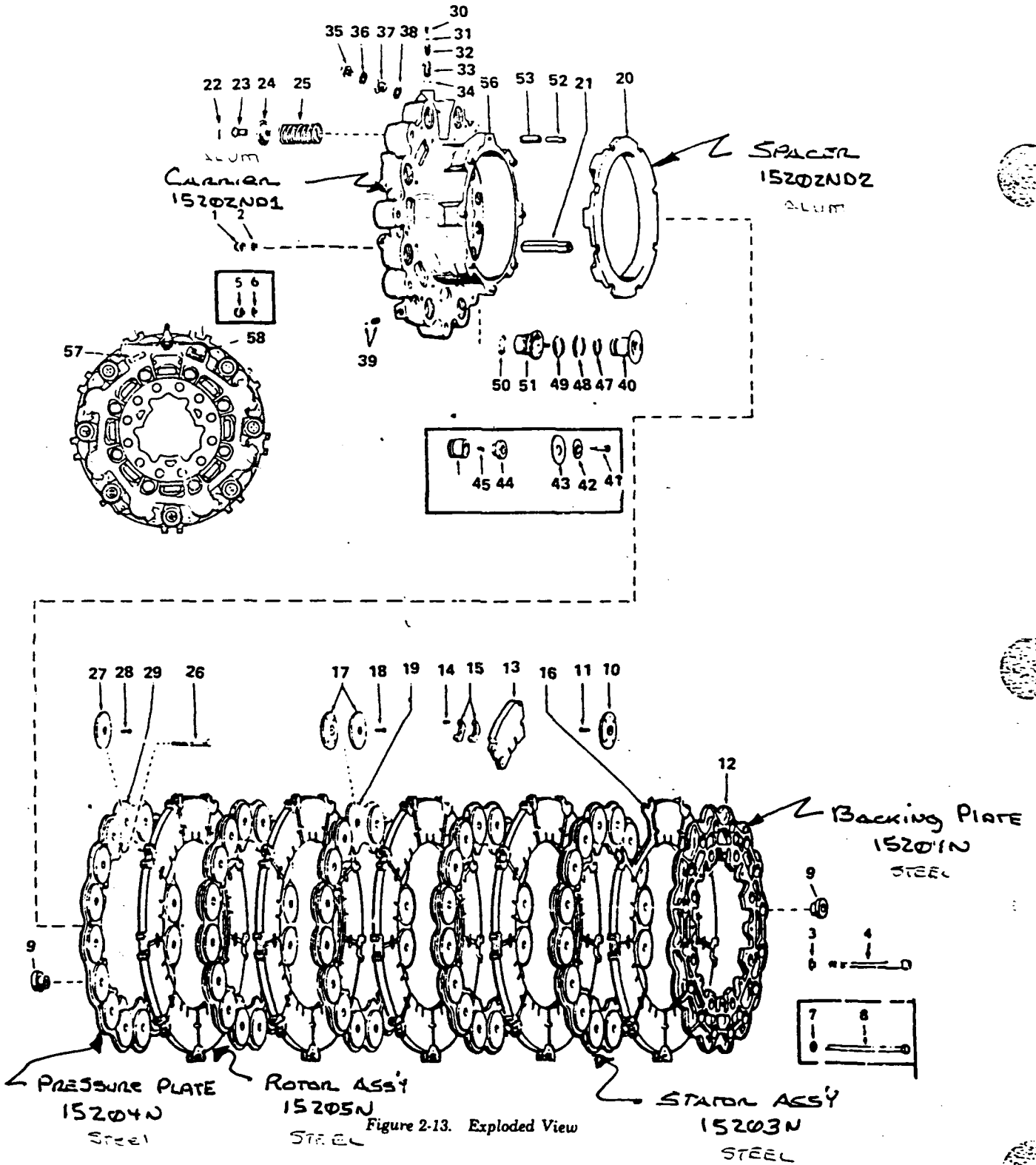


Figure 2-13. Exploded View

Pages 2-24A and 2-24B are deleted in their entirety.

2-11. FEDERAL SUPPLY CODES FOR MANUFACTURERS (FSCM). The following codes are in accordance with H4-1, H4-2, and H4-3 Cataloging Handbook, Federal Supply Codes for Manufacturers.

CODE NAME AND ADDRESS

06848 Allied Signal Inc
DBA Allied-Signal Aerospace Co
717 N Bendix Dr
South Bend, IN 46620

14892 Bendix Corporation
The Brake and Steering Div
401 N Bendix Dr
PO Box 4001
South Bend, IN 46634

21849 Nasco Aircraft Brake Inc
13300 Estrella Ave
Gardena, CA 90247

55284 Allied Signal Inc
DBA Allied Signal Aerospace Co
Bendix Wheels and Brake Div
3520 Westmoor St
PO Box 10
South Bend, IN 46624

CODE NAME AND ADDRESS

72902 Greene Tweed and Co Inc
Div Denton Industrial Pk
25 Engerman Ave
Denton, MD 21629

72962 Elastic Stop Nut
A Div of Harvard Industries, Inc.
2330 Vauxhall Road,
Union, NJ 07083 -5038

88044 Aeronautical Standards Group
Dept of Navy and Air Force

92555 The Lee Co
2 Pettipaug Rd
PO Box 424
Westbrook, CT 06498-1543

96906 Military Standards

97945 Pennwalt Corp
SS White Industrial
Products Division
151 Old New Brunswick Rd
Piscataway, NJ 08854-3708

98747 OO-ALC
Hill AFB, UT 84056

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION 1 2 3 4 5 6 7	UNITS PER ASSY	USABLE ON CODE	SMR CODE
2-13-	2600380-1		BRAKE ASSEMBLY, (5 Rotor)..... (2600380/06848)	1	A	XC
	2600380-2	55284	BRAKE ASSEMBLY, (5 Rotor)..... (2600945/06848)	1	B	PAODD
	149499-4	55284	BRAKE ASSEMBLY, (4 Rotor)..... (2600212/06848)	1	C	PAODD
-1	1801-070	72962	NUT, Self-locking, hex 7/16-20..... (alternate 145380/06848)	8	C	PAFZZ
-2	AN960-716	88044	WASHER, Flat..... (alternate 911251/06848)	8	C	PAFZZ
-3	MS20002C7	96906	WASHER, Recessed (alternate..... 158562/06848)	8	C	PAFZZ
-4	149610	14892	BOLT, Special 7/16-20 by 5-15/16..... Inch	8	C	PAFZZ
-5	1801-070	72962	NUT, Self-locking, hex 7/16-20..... (alternate 145380/06848) (alternate part No. F1080-070U)	8	A,B	PAFZZ
-6	AN960-716	88044	WASHER, Flat..... (alternate 911251/06848)	8	A,B	PAFZZ
-7	AN960-716	88044	WASHER, Flat..... (alternate 911251/06848)	8	A,B	PAFZZ
-8	154853	55284	BOLT, Machine.....	8	A,B	PAFZZ
-9	153223	55284	WASHER, Shouldered and recessed..... (repair only) (AP)	AR		PADBZ
	150929	55284	BACKING PLATE ASSEMBLY..... (alternate 150625 or 2601844)	1	C	PAFDD
	2160207	55284	BACKING PLATE ASSEMBLY.....	1	A,B	PAFDD
	2601844	55284	BACKING PLATE ASSEMBLY.....	1	A,B	PAFDD
-10	357080	55284	LINING, Cerametallic.....	16		PAFZZ
-11	MS20427-6C7	96906	RIVET, Solid (steel) (alternate..... (steel) MS20427F6-7/96906, 152216/06848) (AP)	16		PAFZZ

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
2-13-12	149625	*								1		XA
	150934	*								1		XA
	2601843	*								1		XA
	149618	*	55284							5	A,B	PAFFF
	149618	*	55284							4	C	PAFFF
-13	149620	*								9		XA
	2604262	*								9		XA
	2603251-2	*								9		XA
-14	150344	*	06848							27		MFFZZ
-15	152291	*								18		XA
	2604236	*								18		XA
	2605304	*								18		XA
-16	149619	*								1		XA
	2602213	*								1		XA
	2605303	*								1		XA
	150624	*	55284							4	A,B	PAFFF
	150624	*	55284							3	C	PAFFF
-17	357080	*	55284							32		PAFZZ
-18	MS20427-6C7	*	96906							16		PAFZZ
-19	149623	*								1		XA
-20	2600387	*	55284							1	A,B	PADDD
-21	2600386	*	55284							8	A,B	PAFBZ
	149611	*	55284							8	C	PAFBZ
-22	AN380-2-1	*	96906							7		PAFZZ
-23	2600237	*	06848							7		PAFBZ
-24	2600336	*	55284							7		PAFBZ
-25	149918	*	55284							7		PAFBZ
-26	2600238	*	55284							7		PAFBZ
	2601854	*	55284							1		PAFFF
-27	357080	*	55284							16		PAFZZ
-28	MS20427-6C7	*	96906							16		PAFZZ

FIG & INDEX NO.	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE CN CODE	SMR CODE
			1	2	3	4	5	6	7			
2-13-29	2600343	*	PLATE, Pressure.....	1		XA
	2601853	*	PLATE, Pressure.....	1		XA
	2600381		CARRIER ASSEMBLY.....	1	A	XC
	2600938		CARRIER ASSEMBLY, (Service replacement for 2600211)	1	B,C	XA
	146937	55284	BLEEDER SCREW ASSEMBLY.....	1		PAOZZ
-30	MS35207-261	96906	SCREW, Machine (alternate..... 902370K1/06848)	1		PAOZZ
-31	MS35338-43	96906	WASHER, Lock (alternate..... 901004K1/06848)	1		PAOZZ
-32	146938	*	SCREW, Bleeder.....	1		XA
-33	146936	55284	ADAPTER, Bleeder screw.....	1		PAFZZ
-34	MS28778-3	96906	PACKING, Preformed (alternate..... 147031/06848)	1		PAFZZ
-35	1604-78	97945	PLUG, Shipping (alternate..... 59361/06848)	1		PAOZZ
-36	69197	55284	GASKET, Cork.....	1		PAFZZ
-37	145405	55284	BUSHING, Machine.....	1		PAFBZ
-38	174S22	06848	GASKET, Copper.....	1		PAFZZ
-39	281101		PLUG, Fluid passage (alternate..... 353518-22)	8		XC
	291101	92555	PLUG, Fluid passage (oversize)..... (alternate 953518-24/06848)	AR		PADZZ
-40	2600383		PISTON ASSEMBLY.....	8	A	XC
	2600973	06848	PISTON AND HEAT SHIELD..... ASSEMBLY, (Alternate 513502)	8	B,C	PAFBZ
-41	149609		PIN, Insulator hold down.....	8		XB
-42	149293		COVER, insulator.....	8		XB
-43	2600814	55284	SHIELD, Piston heat.....	8	B,C	PAFBZ
-44	2600384		INSULATOR PISTON.....	8		XB
-45	149629		INSERT PISTON.....	8		XB
-46	149479		PISTON, (Alternates 65203..... and 153373)	8		XA
-47	721F6MR 160A T	72902	PACKING ASSEMBLY, (Optional..... part No. MS28775-216/96906)	8		PAFZZ
-48	148492	55284	RETAINING, Ring.....	8		PAFZZ
-49	153490	55284	WIPER, Piston.....	8		PAFZZ
-50	MS28775-222	96906	PACKING, Preformed.....	8		PAFZZ
	7027448-01	98747	PACKING, Preformed (oversize).....	AR		PAFZZ
-51	2600288	55284	BUSHING, Machine thread.....	8		PAFBZ
-52	MS16562-72	96906	PIN, Spring.....	8		PAFBZ
-53	MS16562-90	96906	PIN, Spring.....	8		PAFBZ
	8745810-01	98747	BUSHING REPAIR (Not illustrated).....	AR		PAFZZ
	8745810-08	98747	BUSHING REPAIR (Not illustrated).....	AR		PAFZZ
-54	Deleted					
-55	Deleted					
-56	2600209	*	CARRIER.....	1		XA
-57	147631		DECAL, Fluid.....	1		MF
-58	40726		DECAL, Nameplate.....	1		MF

*Nonprocurable except as part of next higher assembly.

FIGURE & INDEX NUMBER	PART NUMBER	FSCM	DESCRIPTION							UNITS PER ASSY	USABLE ON CODE	SMR CODE
			1	2	3	4	5	6	7			
2-13-51	2600288	55284	.	.	BUSHING, Machine thread.....					8		PAFBZ
-52	MS16562-72	96906	.	.	PIN, Spring.....					8		PAFBZ
-53	MS16562-90	96906	.	.	PIN, Spring.....					8		PAFBZ
	8745810-01	98747	.	.	BUSHING REPAIR (Not illustrated).....					AR		PAFZZ
	8745810-08	98747	.	.	BUSHING REPAIR (Not illustrated).....					AR		PAFZZ
-54	Deleted											
-55	Deleted											
-56	2600209		.	.	CARRIER.....					1		XA
-57	147631		.	.	DECAL, Fluid.....					1		MF
-58	40726		.	.	DECAL, Nameplate.....					1		MF

*Nonprocurable except as part of next higher assembly.

KC-135 M16 BRAKE ASSY
BILL OF MATERIALS

15162A

* - MFI

STL-STEEL
AL-ALUMINUM
MS-MAGNESIUM
TI-TITANIUM
SP-8 STL
SYN-SYNTHETIC
LD-LEAD

ROUTED ITEM	ILON LEVEL	CODE	PART NUMBER	STOCK NUMBER	VENDOR CODE	DESCRIPTION	UNITS PER ASSY	SCRAP	FACTOR	TYPE	REV	EFFE	TECH	DRG	PENDING	PENDING	PENDING
	1..2		1513514			...SPIDER, ROTOR	11										
	1..1		12602512			...ROTOR, SEGMENT ASSY	14				ISUB						
	1..2		12602753			...SEGMENT, ROTOR	19										
	1..2		1150344			...RIVET, SOLID	127										
	1..2		1513512			...RIVET, SOLID	127				ISUB						
	1..2		1152291			...STRAP, ROTOR	118										
	1..2		1149619			...SPIDER, ROTOR	11										
	1..1		12602750			...ROTOR, SEGMENT ASSY	14				ISUB						
	1..2		12604062			...SEGMENT ROTOR LAMINATED	19										
	1..2		1150344		106848	...RIVET, SOLID	127										
	1..2		1513512		121849	...RIVET, SOLID	127				ISUB						
	1..2		12604236			...STRAP, ROTOR	118										
	1..2		12602213			...SPIDER, ROTOR	11										
	1..1		12605305-2		153284	...ROTOR, SEGMENT ASSY	14	1EA			ISUB						
	1..2		12603251-2			...SEGMENT, ROTOR COMPONENT	19										
	1..2		12605304			...STRAP, ROTOR COMPONENT	118										
	1..2		12605303			...SPIDER, ROTOR COMPONENT	11										
	1..2		1150344		106848	...RIVET, SOLID	127										
	1..2		1513512		121849	...RIVET, SOLID	127				ISUB						
15TL	1..1		12600238		153284	...PIN, ECCENTRIC	17	1EA									
15TL	1..1		1513509		121849	...PIN, ECCENTRIC	17	1EA			INT						

11	MANPKC	CLN	1.00	P	UPUY	U.10	CE33	1	U.10	U.10
11	MANPKC	CLN	1.00	P	UPUS	U.05	PM56ZU	1	U.10	U.10
12UA	MANPKC	CLN	1.00	S	UPUY	U.05	PM4118	1	U.05	U.05
12UA	MANPKC	CLN	1.00	S	UPUY	U.05	CEZU	1	U.05	U.05
12UA	MANPKC	CLN	1.00	P	UPUY	U.05	PM56Y1	1	U.05	U.05
12UA	MANPKC	CLN	1.00	P	UPUY	U.05	PM56B1	1	U.05	U.05
12UB	MANPKC	KINS	1.00	S	UPUY	U.01	CEZU	1	U.05	U.05
12UB	MANPKC	KINS	1.00	P	UPUY	U.01	PM56/U	1	U.01	U.01
12UB	MANPKC	KINS	1.00	P	UPUY	U.01	CEZU	1	U.01	U.01
12UC	MANPKC	CLN	1.00	S	UPUY	U.01	CEZU	1	U.01	U.01
12UC	MANPKC	CLN	1.00	P	UPUY	U.01	CEZU	1	U.01	U.01
12UC	MANPKC	CLN	1.00	P	UPUY	U.01	PM56Y3	1	U.01	U.01
12UD	MANPKC	KINS	1.00	S	UPUY	U.01	CEZU	1	U.01	U.01
12UD	MANPKC	KINS	1.00	P	UPUY	U.01	CEZU	1	U.01	U.01
12UD	MANPKC	KINS	1.00	P	UPUY	U.01	PM56/U	1	U.01	U.01
12UE	MANPKC	DEUX	1.00	P	UPUY	U.01	CEZU	1	U.01	U.01
12UE	MANPKC	DEUX	1.00	P	UPUY	U.08	PM5/U7	1	U.17	U.17
12UE	MANPKC	DEUX	1.00	P	UPUY	U.05	PM5/U7	1	Y5	U.08
12UE	MANPKC	DEUX	1.00	P	UPUY	U.05	CEZU	1	Y5	U.08
12UF	MANPKC	KINS	1.00	S	UPUY	U.01	CEZU	1	U.05	U.05
12UF	MANPKC	KINS	1.00	P	UPUY	U.01	CEZU	1	U.01	U.01
12UF	MANPKC	KINS	1.00	P	UPUY	U.01	PM56Y8	1	U.01	U.01
12UG	MANPKC	ANZ2	1.00	S	UPUY	U.01	CEZU	1	U.01	U.01
12UG	MANPKC	ANZ2	1.00	P	UPUY	U.01	CEZU	1	U.01	U.01
12UG	MANPKC	ANZ2	1.00	P	UPUY	U.05	PM5/17	1	U.75	U.75
12UH	MANPKC	KINS	1.00	S	UPUY	U.01	CEZU	1	U.05	U.05
12UH	MANPKC	KINS	1.00	S	UPUY	U.01	CEZU	1	U.01	U.01
12UH	MANPKC	KINS	1.00	P	UPUY	U.01	CEZU	1	U.01	U.01
12UH	MANPKC	KINS	1.00	P	UPUY	U.01	PM5/U2	1	U.01	U.01
12UI	MANPKC	SEAL	1.00	S	UPUY	U.01	CEZU	1	U.01	U.01
12UI	MANPKC	SEAL	1.00	P	UPUY	U.10	CEZU	1	U.10	U.10
12UI	MANPKC	SEAL	1.00	P	UPUY	U.10	CEZU	1	U.10	U.10
12UI	MANPKC	SEAL	1.00	P	UPUY	U.10	CEZU	1	U.10	U.10
12UI	MANPKC	SEAL	1.00	P	UPUY	U.05	PM56/3	1	Y5	U.25
12UI	MANPKC	SEAL	1.00	P	UPUY	U.05	CEZU	1	Y5	U.05
12UI	MANPKC	SEAL	1.00	P	UPUY	U.05	PM56/3	1	Y5	U.08
12UJ	MANPKC	KINS	1.00	S	UPUY	U.01	CEZU	1	U.01	U.01
12UJ	MANPKC	KINS	1.00	P	UPUY	U.01	CEZU	1	U.01	U.01
12UJ	MANPKC	KINS	1.00	P	UPUY	U.01	PM5/UU	1	U.01	U.01
12UK	MANPKC	KINS	1.00	S	UPUY	U.01	CEZU	1	U.01	U.01
12UK	MANPKC	KINS	1.00	P	UPUY	U.01	CEZU	1	U.01	U.01
12UK	MANPKC	KINS	1.00	P	UPUY	U.01	PM56/6	1	U.01	U.01
12UL	MANPKC	DRY	1.00	I	UPUY	U.01	CEZU	1	U.01	U.01
12UL	MANPKC	DRY	1.00	P	UPUY	U.01	CEZU	1	U.01	U.01
12UL	MANPKC	DRY	1.00	P	UPUY	U.03	CEZU	1	U.01	U.01
12I	MANPKA	MUME	1.00	I	UMHD	U.03	CEZU	1	U.03	U.03
12I	MANPKA	INSI	1.00	I	JAUJ	U.01	PMUY22	1	U.01	U.01
12I	MANPKA	INSI	1.00	S	JAUJ	U.02	FLUUU2	1	U.03	U.03
12I	MANPKA	INSI	1.00	P	JAUJ	U.11		1	U.60	U.60
14U	MANPUP	INSP	1.00	I	JAUJ	U.08		1	U.01	U.01
14U	MANPUP	INSP	1.00	P	UMHD	U.01	FLUUU1	1	U.01	U.01
15U	MANPUP	LUAD	1.00	P	Y6UY	U.03	PMUY32	1	U.03	U.03
15U	MANPUP	WASH	1.00	P	35UY	U.01	PMUY22	1	U.01	U.01
15UA	MANPUP	WASH	1.00	P	35UY	U.01	PMUY22	1	U.01	U.01
15UB	MANPUP	PLUG	1.00	P	35UY	U.08	PMU436	1	U.01	U.01
15UC	MANPUP	PKIM	1.00	P	35UY	U.01	PMUY22	1	U.08	U.08
15UC	MANPUP	PKIM	1.00	P	35UY	U.01	PMUY22	1	U.01	U.01
15UD	MANPUP	MAIN	1.00	P	35UY	U.01	PMU436	1	U.01	U.01
15UD	MANPUP	MAIN	1.00	P	35UY	U.01	PMUY22	1	U.08	U.08
15UE	MANPUP	MAIN	1.00	P	35UY	U.01	PMU436	1	U.01	U.01
15UE	MANPUP	MAIN	1.00	P	35UY	U.01	PMUY22	1	U.01	U.01



U.S.
U.S.
U.S.

1
1
1

U.S. PMUY33
U.S. PMUY33
U.S. PMUY33

1
1
1

YBUY
YBUY
YBUY

UECAL 1.00 P
ALPT 1.00 P
INSP 1.00 P
SELL 1.00 P

MANPUP
MANPUP
220
220
YYYY
YYYY
MANPUP
MANPUP

299



IN 1011X. 11.
Cylinder 4

Filename: P15202, WK1
Cylinder 4 Adjust

WCU: P15202 WCU DATE: 8/20/00

KCU: BRAKES

ALL: UU

NAME LAST NAME

15162A

NAME	UP	UCLU	UP	MANU	FLW	SKIL	TIME	REU	TIME	REU	TIME	REU
DESC	FAC	TYPE	%	HKS	CUDE	CUDE	WY	%	HKS	CUDE	WY	%
U1UA MANIPUP	DIS	1.00	I		Y6UY	Y6UY	1		U.01	W00006	1	
U1UA MANIPUP	DIS	1.00	P		Y6UY	Y6UY	1		U.03	W00006	1	U.03
U2UA MANIPUP	CLN	1.00	I		Y6UY	Y6UY	1		U.01			
U2UA MANIPUP	CLN	1.00	P		Y6UY	Y6UY	1		U.08	PM0421	1	50
U2UA MANIPUP	CLN	1.00	P		Y6UY	Y6UY	1		U.08	PM0434	1	50
U2UA MANIPUP	CLN	1.00	P		Y6UY	Y6UY	1		U.05	W00006	1	U.03
U3UA MANIPUP	INSP	1.00	P		Y6UY	Y6UY	1		U.05	W00006	1	U.05
U4UA MANIPUP	ASSY	1.00	P		Y6UY	Y6UY	1		U.10	W00006	1	U.10

JIC NAME: 152UIN, WK 1
 Backing Plate

NAME:	PLN: 15162A	ALL: UU	KUC: KUCIBRAKES	WCD: 152UIN	WCD DATE: 8YU4U									
UP #	KUC	UP DESC	UCCU FAC	UP TYPE %	MAND	FLW MRS	SKIL CODE	UITY %	TIME %	MEW MRS	ERUIP CODE	UITY %	TIME %	MEW MRS
U1U	MANIPUM	DIS	1.00	I							UUUUU1	1	80	U.16
U1U	MANIPUM	DIS	1.00	I							UUUUU1	1	20	U.08
U1U	MANIPUM	DIS	1.00	P			HBUS		1	20	DPUUU1	1	20	U.08
U1U	MANIPUM	DIS	1.00	P			HBUS		1	80	DPUUU1	1	80	U.16
U1U	MANIPUM	DIS	1.00	P			HBUS		1	100	PMU42Y	1	100	U.08
U1UA	MANIPUM	STACK	1.00	P			HBUS		1	100	UUUUU1	1	100	U.04
U1UA	MANIPUM	STACK	1.00	P			HBUS		1	100	UUUUU1	1	100	U.02
U1UB	MANIPUM	KEM	1.00	I			HBUS		1	100	PMU42Y	1	100	U.08
U1UB	MANIPUM	KEM	1.00	P			HBUS		1	100	PMU42Y	1	50	U.01
U1UB	MANIPUM	LOAD	1.00	P			HBUS		1	100	PMU43Z	1	100	U.02
U1UC	MANIPUM	STACK	1.00	P			HBUS		1	100	UUUUU1	1	100	U.02
U2U	MANIPUM	ULN	1.00	S			HBUS		1	100	UUUUU1	1	100	U.08
U2U	MANIPUM	ULN	1.00	P		100	U.08		1	100	PMU43Z	1	100	U.08
U2UA	MANIPUM	UNLD	1.00	P			HBUS		1	100	PMU43Z	1	50	U.01
U2UB	MANIPUM	MUVE	1.00	I			UVHD		1	100	FLUUU3	1	100	U.08
U3U	MANIPUM	INSP	1.00	P			DIU7		1	100	PPUUU1	1	100	U.08
U3UA	MANIPUM	STACK	1.00	P			DIU7		1	100	PPUUU1	1	100	U.08
U4U	MANIPUM	LOAD	1.00	P			WFUB		2	100	UE24	1	100	10.00
U4UA	MANIPUM	BAKE	1.00	P			WFUB		2	1	PM5737	1	100	12.00
U4UB	MANIPUM	UNLD	1.00	P			WFUB		2	1	UE24	1	100	U.30
U4UC	MANIPUM	UNLD	1.00	P		100			2	1	UE24	1	100	U.30
U4UD	MANIPUM	UNLD	1.00	I			WFUB		2	1	UE24	1	100	U.30
U4UD	MANIPUM	UNLD	1.00	I			WFUB		2	1	UE24	1	100	U.30
U4UD	MANIPUM	UNLD	1.00	I			WFUB		2	1	UE24	1	100	U.30
U4UD	MANIPUM	UNLD	1.00	I			WFUB		2	1	UE24	1	100	U.30
U45	MANIPUM	MUDI	U.10	I			JAIU		1	U.02		1		U.20
U45	MANIPUM	MUDI	U.10	S			JAIU		1	U.20	PM7211	1		U.13
U45	MANIPUM	MUDI	U.10	P			JAIU		1	U.13	PM7211	1		U.13
U47	MANIPUM	MUDI	U.10	I			JAIU		1	U.02		1		U.20
U47	MANIPUM	MUDI	U.10	S			JAIU		1	U.20	PM6584	1		U.15
U47	MANIPUM	MUDI	U.10	P			JAIU		1	U.15	PM6584	1		U.15
U55	MANIPUM	MAB	1.00	I			UVHD		1	U.02	FLUUU2	1		U.02
U55	MANIPUM	MAB	1.00	P			UVHD		1	U.10	PM6668	1		U.10
U55A	MANIPUM	DESK	1.00	P			UBUY		1	U.07	PM3428	1		U.07
U7U	MANIPUM	LOAD	1.00	I			UVHD		1	U.03	FLUUU2	1		U.03
U7U	MANIPUM	LOAD	1.00	P			35UY		1	U.01	PMU722	1		U.01
U7UA	MANIPUM	PKIM	1.00	P			35UY		1	U.01	PMU438	1		U.01
U7UA	MANIPUM	PKIM	1.00	P		1	35UY		1	U.01	PMU722	1		1.00
U7UB	MANIPUM	PAIN	1.00	P			35UY		1	U.01	PMU436	1		U.01
U7UB	MANIPUM	PAIN	1.00	P		U.08	35UY		1	U.01	PMU722	1		U.08
U7UC	MANIPUM	PAIN	1.00	P			35UY		1	U.01	PMU437	1		U.01
U7UC	MANIPUM	PAIN	1.00	P		U.5	35UY		1	U.01	PMU722	1		U.50
U7UD	MANIPUM	UNLD	1.00	P			Y6UY		1	U.01	PMU722	1		U.01
U7UD	MANIPUM	UNLD	1.00	P			Y6UY		1	U.02	PMU728	1		U.01
U75	MANIPUM	INSP	1.00	P			Y6UY		1	U.08	11UUU1	1		U.02
U8U	MANIPUM	KIVEI	1.00	P			Y6UY		1	U.08	PM7384	1		U.08
U8U	MANIPUM	ALPT	1.00	P			Y6UY		1	U.02		1		U.08
U8U	MANIPUM	INSP	1.00	P			Y6UY		1	U.02		1		U.08

Station

NAME: PLN: 15162A

ALL: UU KUC: BKAKES

WCD: 15Z03N WCDDATE: 8YU04U

UP #	KUC	UP VESU	UCCU PAC	UP TYPE %	UP MAND	FLW HRS	SKIL CODE	TIME %	IME HRS	ERUIP CODE	UITY %	IME HRS	KEU HRS
U1U	MANIPUM	DIS	1.00	I						CU0001	1	80	0.16
U1U	MANIPUM	DIS	1.00	I						CU0001	1	20	0.08
U1U	MANIPUM	DIS	1.00	P			HBUS	1	80	0.16	1	80	0.16
U1U	MANIPUM	DIS	1.00	P			HBUS	1	20	0.08	1	20	0.08
U1U	MANIPUM	DIS	1.00	P			HBUS	1	100	0.08	1	100	0.08
U1U	MANIPUM	DIS	1.00	P			HBUS	1	100	0.04	1	100	0.04
U1UA	MANIPUM	STACK	1.00	P			HBUS	1	100	0.02	1	100	0.08
U1UA	MANIPUM	STACK	1.00	P			HBUS	1	100	0.08	1	100	0.08
U1UB	MANIPUM	KEM	1.00	P			HBUS	1	100	0.08	1	50	0.08
U1UB	MANIPUM	LUAL	1.00	P			HBUS	1	100	0.08	1	100	0.08
U1UB	MANIPUM	STACK	1.00	P			HBUS	1	100	0.02	1	100	0.02
U1UC	MANIPUM	ULN	1.00	S			HBUS	1	100	0.01	1	100	0.02
U2U	MANIPUM	ULN	1.00	P		100	U.08			MM/432	1		0.01
U2UA	MANIPUM	UNLD	1.00	P			HBUS	1	100	0.08	1	50	0.07
U2UA	MANIPUM	UNLD	1.00	I			UNHD	1	100	0.08	1	100	0.08
U2UB	MANIPUM	MUVE	1.00	I			U1U7	1	100	0.08	1	100	0.08
U2UB	MANIPUM	INSF	1.00	P			U1U7	1	100	0.02	1	100	0.08
U3U	MANIPUM	STACK	1.00	P			WFUB	2	100	0.30	1	100	10.00
U3UA	MANIPUM	LUAL	1.00	P			WFUB	2	100	0.30	1	100	12.00
U4U	MANIPUM	BAKE	1.00	P			WFUB	2	100	0.30	1	100	0.30
U4UB	MANIPUM	UNLD	1.00	P		100	WFUB	2	100	0.30	1	100	0.30
U4UC	MANIPUM	UNLD	1.00	I			WFUB	2	100	0.30	1	100	0.30
U4UD	MANIPUM	UNLD	1.00	I			WFUB	2	100	0.30	1	100	0.30
U4UD	MANIPUM	UNLD	1.00	I			WFUB	2	100	0.30	1	100	0.30
U6U	MANIPMA	UNLD	1.00	I			JAIU	1	0.02		1	0.24	0.24
U6U	MANIPMA	KADI	1.00	S			JAIU	1	0.24	MM1/88	1	0.13	0.13
U6U	MANIPMA	KADI	1.00	P			JAIU	1	0.13	MM1/88	1	0.13	0.13
U6U	MANIPMA	KRAM	1.00	I			JAIU	1	0.02		1	0.24	0.24
U7S	MANIPMA	KRAM	1.00	S			JAIU	1	0.24	MM1/88	1	0.17	0.17
U7S	MANIPMA	KRAM	1.00	P			JAIU	1	0.17	MM1/88	1	0.17	0.17
U7S	MANIPMA	KRAM	1.00	P			JAIU	1	0.02	FL0002	1	0.02	0.02
U8U	MANIPMA	MAB	1.00	I			UNHD	1	0.10	MM668	1	0.10	0.10
U8U	MANIPMA	MAB	1.00	P			DBUY	1	0.07	MM3428	1	0.07	0.07
U8UA	MANIPMA	DEBK	1.00	P			DBUY	1	0.03	FL0002	1	0.03	0.03
U8UA	MANIPMA	LUAL	1.00	I			UNHD	1	0.01	FL0002	1	0.01	0.01
U8UB	MANIPMA	LUAL	1.00	P			3BUY	1	0.01	PMUJ22	1	0.26	0.26
U8UC	MANIPMA	PKIM	1.00	P		U.26	3BUY	1	0.01	PMUJ22	1	0.01	0.01
U8UC	MANIPMA	PKIM	1.00	P		U.26	3BUY	1	0.01	PMUJ22	1	0.01	0.01
U8UD	MANIPMA	UNLD	1.00	P			UNLD	1	0.01	PMUJ28	1	0.01	0.01
U8UD	MANIPMA	UNLD	1.00	P			UNLD	1	0.01	PMUJ28	1	0.01	0.01
U8UB	MANIPMA	UNLD	1.00	P			UNLD	1	0.02	110001	1	0.02	0.02
U8UB	MANIPMA	UNLD	1.00	P			UNLD	1	0.13	MM/384	1	0.13	0.13
U8UC	MANIPMA	RIVE	1.00	P			YBUY	1	0.02		1	0.02	0.02
U8UD	MANIPMA	ADPI	1.00	P			YBUY	1	0.02		1	0.02	0.02
U8UD	MANIPMA	INSF	1.00	P			YBUY	1	0.02		1	0.02	0.02

Progress Table

Filename: 152041111

ALL: UU KUC: BRAKES

NAME: PLN: 15162A

WLD: 15204N WLD DATE: 8YU4U

UP #	UP DESC	UCCU FAC	UP TYPE	UP MAND %	FLW HRS	SKIL CODE	U1Y %	TIME %	REU HRS	EWUP CODE	U1Y %	TIME %	REU HRS
U1U	MANIP'G	1.00	I							CUUUU1	1	20	0.08
U1U	MANIP'G	1.00	I							CUUUU1	1	80	0.16
U1U	MANIP'G	1.00	P			HBUS	1	20	0.08	DFUUU1	1	20	0.08
U1U	MANIP'G	1.00	P			HBUS	1	80	0.16	DFUUU1	1	80	0.16
U1U	MANIP'G	1.00	P			HBUS	1	100	0.08	PMU42Y	1	100	0.08
U1UA	MANIP'G	1.00	P			HBUS	1	100	0.02				
U1UA	MANIP'G	1.00	P			HBUS	1	100	0.04	CUUUU1	1	100	0.04
U1UB	MANIP'G	1.00	I							CUUUU1			
U1UB	MANIP'G	1.00	P			HBUS	1	100	0.08	PMU42Y	1	100	0.08
U1UB	MANIP'G	1.00	P			HBUS	1	100	0.01	PM/432	1	50	0.01
U1UC	MANIP'G	1.00	P			HBUS	1	100	0.02	CUUUU1	1	100	0.02
U2U	MANIP'G	1.00	S			HBUS	1	100	0.01				
U2U	MANIP'G	1.00	P	100	0.08					PM/432	1	100	0.08
U2UA	MANIP'G	1.00	P			HBUS	1	100	0.01	PM/432	1	50	0.01
U2UB	MANIP'G	1.00	I			UVHD	1	100	0.08	FLUUU3	1	100	0.08
U3U	MANIP'G	1.00	P			DIU7	1	100	0.17	FMUUU1	1	100	0.17
U3UA	MANIP'G	1.00	P			DIU7	1	100	0.02				
U4U	MANIP'G	1.00	P			WFUR	2	100	0.30	CE24	1	100	0.30
U4UB	MANIP'G	1.00	P			WFUR	2	100	0.30	PM5/37	1	100	12.00
U4UC	MANIP'G	1.00	P	100		WFUR	2	100	0.30	CE24	1	100	0.30
U4UD	MANIP'G		I		6					LBYS52			
U4UD	MANIP'G		I			WFUR	2	100	0.30	CE24	1	100	0.30
U4UD	MANIP'G		I							LBYS51			
U5U	MANIP'G	0.50	I			JAYU	1		0.20				0.20
U5U	MANIP'G	0.50	S			JAYU	1		0.20	PM1/88	1		0.32
U7U	MANIP'G	1.00	I			JAYU	1		0.32	PM1/88	1		0.32
U7U	MANIP'G	1.00	P	100		UVHD	1		0.02	FLUUU2	1		0.02
U7UA	MANIP'G	1.00	P			DBUY	1		0.10	PM668	1		0.10
U7UB	MANIP'G	1.00	P			DBUY	1		0.07	PM3428	1		0.07
U8U	MANIP'G	1.00	I			UVHD	1		0.03	FLUUU2	1		0.03
U8U	MANIP'G	1.00	P			SSUY	1		0.01	PMU222	1		0.01
U8UA	MANIP'G	1.00	P			SSUY	1		0.01	PMU222	1		1.00
U8UB	MANIP'G	1.00	P			SSUY	1		0.01	PMU438	1		0.01
U8UB	MANIP'G	1.00	P			SSUY	1		0.01	PMU222	1		0.08
U8UC	MANIP'G	1.00	P			SSUY	1		0.01	PMU436	1		0.01
U8UC	MANIP'G	1.00	P			SSUY	1		0.01	PMU222	1		0.50
U8UC	MANIP'G	1.00	P			SSUY	1		0.01	PMU437	1		0.01
U8UD	MANIP'G	1.00	P			SSUY	1		0.01	PMU228	1		0.01
U8UD	MANIP'G	1.00	P			SSUY	1		0.01	PMU228	1		0.01
U8U	MANIP'G	1.00	P			YBUY	1		0.01	PMU222	1		0.01
U9U	MANIP'G	1.00	P			YBUY	1		0.02	11UUU1	1		0.02
10U	MANIP'G	1.00	P			YBUY	1		0.08	PM/384	1		0.08
11U	MANIP'G	1.00	P			YBUY	1		0.02				0.02

FILE NAME: 15205N
Rotor

NAME:		ALU: UU		KUC: BRAKES		WCD: 15205N		WCD DATE: 8YU4U							
PUN: 14162A		KUC		UP		UP		UP							
#	MANIP/GW	UP	DESC	FAC	UP	MAND	FLW	SKIL	TIME	KEU	TIME	KEU			
		DESC		FAC	UP	TYPE	HRS	CODE	U1Y	%	U1Y	%			
U01	MANIP/GW	D15		1.00	P			HBUS	1	100	0.08	UB00001	1	100	0.08
U01A	MANIP/GW	STACK		1.00	P			HBUS	1	100	0.02				
U01B	MANIP/GW	MUVE		1.00	I			UVHD	1	100	0.08	FL00003	1	100	0.08
U02	MANIP/GW	ULN		1.00	P	100	1.98	KIUS	1	100	0.08	PM0626	1	100	2.39
U05	MANIP/GW	INSP		1.00	P			D107	1	100	0.17				
U05A	MANIP/GW	STACK		1.00	P			D107	1	100	0.02				
U05B	MANIP/GW	MUVE		1.00	I			UVHD	1	100	0.08	FL00003	1	100	0.08
U10	MANIP/KB	GRIN		1.00	I			JAUJ	1		0.02				
U10	MANIP/KB	GRIN		1.00	S			JAUJ	1		0.25	PM6654	1		0.25
U10	MANIP/KB	GRIN		1.00	P			JAUJ	1		0.25	PM6654	1		0.25
U20	MANIP/NA	MAG		1.00	I			UVHD	1		0.02	FL00002	1		0.02
U20	MANIP/NA	MAG		1.00	P			DBUY	1		0.10	PM6668	1		0.10
U30	MANIP/NA	DEGR		1.00	P			DBUY	1		0.04	PM7293	1		0.04
U30A	MANIP/NA	DEGR		1.00	P			DBUY	1		0.07	PM3428	1		0.07
U40	MANIP/GP	DIP		1.00	I			UVHD	1		0.03	FL00002	1		0.03
U40	MANIP/GP	DIP		1.00	P			UVHD	1		0.03	FL00002	1		0.03
U50	MANIP/GP	ALP1		1.00	P			YBUY	1		0.02	UM0001	1		0.02
U60	MANIP/GP	INSP		1.00	P			YBUY	1		0.02	DI0001	1		0.02

File name: 15205N, wk.1
Rotor

15222N WORK CONTROL DOCUMENT (MEDS)

DATE 88153

PAGE 1 OF 1 PAGES

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2 JOB ORDER NO 15162A91A	3 QUANTITY 1 ea.	4 PRODUCTION SEC/RCC MADW	5 DATE SCHED NOV 0 1988	6 DATE COMPLETED 25 JAN 1989
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7 PART NUMBER 149499-4	8 TECH DATA M14-253 421-82	9 ITEM SERIAL NO 1969
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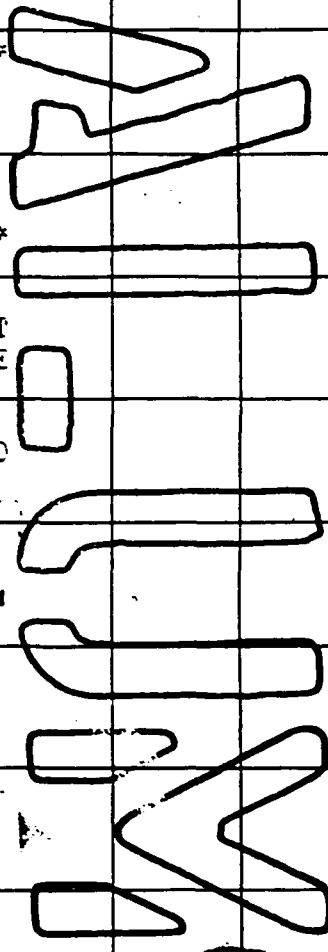
10 MODEL DESIGN SERIES KC-130 FLAKE	11 STOCK NUMBER	12 OPTIONAL
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13 SERIAL NUMBER E 8606	14 NOUN FLAKE KC135	Sea - 90263100 - 84A
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15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "O"
P/N 2620380-2 149499-4		NSN C/N 163002585242 15054A 153002592622 15162A			

***** UNIT COST: \$2115.00 *****
 GOVERNING DIRECTIVES: AFLCP 66-51
 MANOI 65-3
 FPI IAW MIL-STD-6256
 ANODIZE IAW MIL-A-8625
 *****ALUMINUM*****

ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.
 *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS. ***WARNING***
 MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.
 RECD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP.



34D	001	DISASSEMBLE			
	RECD	*C/P MOVE		M	

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15222N
140		B	D	

15202N WORK CONTROL DOCUMENT (MEDS)

1 DATE

28153

PAGE 2 OF 2 PAGES

2 JOB ORDER NO		3 QUANTITY		4 PRODUCTION SEC/RCC		5 DATE SCHED		6 DATE COMPLETED	
7 PART NUMBER				8 TECH DATA				9 ITEM SERIAL NO	
10 MODEL-DESIGN-SERIES			11 STOCK NUMBER			12 OPTIONAL			
13 SERIAL NUMBER			14 NOUN FRAKE KC135						
15 DISPATCH STATION	16 PERF RCC/OP NO.	17 WORK TO BE ACCOMPLISHED				18 MECHANIC	19	20	
34C	022 *REQD*	CLEAN AS REQ'D *C/P MOVE NOV 06 1988				70025	M		
6E	025	ELM BROKEN SCREWS & TAPS *C/P MOVE*					M		
34N	012 *REQD*	FPI RADIUS REPAIR REQUIRED YES ___ NO ___ *C/P MOVE				07 NOV 1988			
34	020 *REQD*	NICK AND BURF *C/P MOVE				15 NOV 1988			
34	030 *REQD*	E AND I INSPECTION *C/P MOVE				NOV 15 1988			
69	032	CRACKED RADIUS REPAIR IAW PARA 2-5 J1D & FIG 2-9 *C/P MOVE							
69A	034	FPI (ZYCLO) NOTE: #1 CHECK OPERATION 010 FOR SIGN OFF OF FEE DIAGONAL. #2 IF CRACK INDICATIONS STILL EXIST, RETURN TO STA. 69 *C/P MOVE				M	K		
25	040	WELD INLET PORTS IAW PAGE 2-13 AND 2-14 *C/P MOVE							
25	050	WELD CROSSOVER PORTS IAW PAGE 2-13 & 2-14 *C/P MOVE							
21 FINAL DESTINATION		22 COORDINATION/INITIATING RCC SIGNATURE/DATE				23 DOCUMENT/SN			
DISPATCH	FUNCTIONAL CODE	A	C			15202N			
		B	D						

323

15202N WORK CONTROL DOCUMENT (MEDS)

1 DATE

28183

PAGE 3 OF 3 PAGES

2 JOB ORDER NO		3 QUANTITY		4 PRODUCTION SEC/RCC		5 DATE SCHED		6 DATE COMPLETED	
7 PART NUMBER			8 TECH DATA				9 ITEM SERIAL NO		
10 MODEL-DESIGN-SERIES			11 STOCK NUMBER			12 OPTIONAL			
13 SERIAL NUMBER			14 NOUN BRAKE KC155						
15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19.	20.	
69	062	DRILL AND TAP INLET PORT IAW FIG 2-10 *C/P MOVE					M		
69	070	DRILL AND TAP BLEEDER PCRT IAW FIG 2-10 *C/P MOVE					M		
69	072	SPRING PIN BOSS HOPE BOSS IAW PAGE 2-1 PARA 2-2 C(1) *C/P MOVE							
69	075	OVERSIZE PISTON SEAL AREA IAW FIG 2-12 *C/P MOVE					M		
69	080	HELICOIL INLET PORT IAW PAGE 2-15 *C/P MOVE							
69	090	HELICOIL BLEEDER PORT IAW PAGE 2-16 *C/P MOVE							
69	110	MOUNT BOLT HOLE BUSHING REPAIR IAW FIG 2-11 PAGE 2-19 *C/P MOVE					M		
69	115	REMOVE RIVETS ON HOUSING *C/P MOVE							
26	120	ANODIZE TYPE II CLASS I *C/P MOVE *REQI*							
69	125	INSTALL MOUNT BOLT HOLE BUSHING *C/P MOVE					M		
21. FINAL DESTINATION			22. COORDINATION/INITIATING RCC SIGNATURE/DATE				23. DOCUMENT/SN		
DISPATCH		FUNCTIONAL CODE		A		C		15202N	
				B		D			

70875
16 NOV 1988

15202N WORK CONTROL DOCUMENT (MEDS)

1 DATE

28153

PAGE 4 OF 4 PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
7 PART NUMBER		8 TECH DATA		9 ITEM SERIAL NO

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13 SERIAL NUMBER		14 NOUN
		FRAME KC13D

18 DISPATCH STATION	16 PERF RCC/OP NO	17 WORK TO BE ACCOMPLISHED	18 MECHANIC	19 P	20 O
13	140 *REQD*	OK TO ASSEMBLE *C/P MOVE	71164 05 JAN 1989	71164	
13	150 *REQD*	MASK, PRIME AND PAINT *C/P MOVE	05 JAN 1989 70159		
13	160 *REQD*	SERVICABLE PART ISSUE *C/P MOVE	70730 19 JAN 1989		
13	170 *REQD*	ASSEMBLE *C/P MOVE	71412 25 JAN 89	71412	
13	180 *REQD*	PRESSURE TEST *C/P MOVE	25 JAN 1989 70817	70817	
13	200 *REQD*	DECALS *C/P MOVE	25 JAN 1989 70817		
13	205 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS. THIS 25 JAN 1989	25 JAN 1989 70817	70817	
13	220 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE	25 JAN 1989 70817	70817	
		COORDINATED BY: PLANNING: FRANK RIGBY WK MEASURE: KERRY COOP SCHEDULING: LOU ANN WALLACE			
		PRODUCTION: ROGER MURRAY			

(CONTINUED)

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15202N
		B	D	

15202N WORK CONTROL DOCUMENT (MEDS)

1 DATE

08155

PAGE 6 OF 7 PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
7 PART NUMBER	8 TECH DATA			9 ITEM SERIAL NO

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13 SERIAL NUMBER	14 NOUN BRAKE KC135	

15 DISPATCH STATION	16 PERF RCC/OP NO	17 WORK TO BE ACCOMPLISHED	18 MECHANIC	19 "P"	20 "O"
		QUALITY: EE OVRDIEK			

21 FINAL DESTINATION		22 COORDINATION/INITIATING RCC SIGNATURE/DATE		23 DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15202N
		B	D	

15205N WORK CONTROL DOCUMENT (MEDS)

1 DATE 87040

PAGE 2 OF 2 PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
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7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO
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10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13 SERIAL NUMBER	14 NOUN	

live

ROTER SECEMENT ASSY

15. DISPATCH STATION	16. PERF RCC/OP NO	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
26	002	CLEAN AS REQ'D *REQD* *C/P MOVE			
	005	E AND I ROTOR *REQD* *C/P MOVE*			
	010	GRIND TO .421 MIN. OF 80% C/P MOVE			
		C/P MOVE	M		
		C/P MOVE	M		
	040	OIL DIP *REQD*			
	050	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETNESS & ACCURACY ALL PRECEDING OPERATIONS THIS 958 *REQD*			
	060	FINAL PRODUCT VISUAL INSPECTION *REQD* *C/P MOVE*			

OK

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15205N
		B	D	

321

2. JOB ORDER NO		3. QUANTITY		4. PRODUCTION SEC/RCC NNP6W		5. DATE SCHED		6. DATE COMPLETED	
7. PART NUMBER			8. TECH DATA 4B-1-32 4B1-4-268				9. ITEM SERIAL NO.		
10. MODEL-DESIGN-SERIES KC135 MAIN			11. STOCK NUMBER			12. OPTIONAL 15162A			
13. SERIAL NUMBER			14. NOUN ROTOR SEGEMENT ASSY 15054A						
15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED				18. MECHANIC	19. "P"	20. "Q"	
P/N		NSN		C/N					
149618		1630005244271		15054A					
149618		1630005244271		15162A					
		GOVERNING DIRECTIVES: AFLOR 66-51 MANDI 66-3 F.M.P.I. IAW MIL-STD-1949 P/O NO1561							
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.							
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.							
		*****"W A R N I N G"*****							
		MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.							
		REQD (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP							
340	001	DISASSEMBLE							
		REQD *C/P MOVE							

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN	
DISPATCH	FUNCTIONAL CODE	A	C	15205N	
		B	D		

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U.S. GOVERNMENT PRINTING OFFICE: 1968-346-103

15204N WORK CONTROL DOCUMENT (MEDS)

1 DATE 39040

PAGE 2 OF 2 PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
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7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO.
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10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13 SERIAL NUMBER	14 NOUN PRESSURE PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[REDACTED]	020	CLEAN/BLAST			
	REQD	*C/P MOVE			
[REDACTED]	030	E & I			
	REQD	*C/P MOVE			
[REDACTED]	[REDACTED]	[REDACTED]			
	REQD	*C/P MOVE*			
69	050	REPAIR ELONGATED HOLES I.A.W. FIG 2-7			
[REDACTED]	[REDACTED]	[REDACTED]			
	REQD	*C/P MOVE	M		
[REDACTED]	080	PAINT			
	REQD	*C/P MOVE			
[REDACTED]	085	SURFACE PLATE RIVET ROOM			
		*C/P MOVE			
[REDACTED]	090	INSTALL WEAR PAIS			
	REQD	*C/P MOVE			
[REDACTED]	100	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958			
	REQD				
[REDACTED]	110	FINAL PRODUCT VISUAL INSPECTION			
	REQD	*C/P MOVE*			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15204N
		B	D	

319

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC MNF09	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA 4B1-4-263 4B1-4-265/4B-1-32	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES KC135	11. STOCK NUMBER	12. OPTIONAL 15054A 15162A
13. SERIAL NUMBER	14. NOUN PRESSURE PLATE	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P7N		NSN C7N			
2600344	ASSEMBLY	1630008727465			
2600343		15162A			
2601853		15054A			
		GOVERNING DIRECTIVES: AFLCR 66-51 MANDI 66-3 FMPI IAW MIL-STD-1949 P/O N01561			
		*****UNIT COST \$406.13*****			
		ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.			
		*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.			
		*****"W A R N I N G"***** MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP			
	010	DISASSEMBLE/REMOVE LININGS			
	REQD	*C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15204N
		B	D	

U.S. GOVERNMENT PRINTING OFFICE: 1980-08-18

15201N WORK CONTROL DOCUMENT (MEDS)

1 DATE 09040

3 3
PAGE OF PAGES

2 JOB ORDER NO.		3 QUANTITY		4 PRODUCTION SEC/RCC		5 DATE SCHED		6 DATE COMPLETED	
7. PART NUMBER			8. TECH DATA				9. ITEM SERIAL NO.		

10 MODEL-DESIGN-SERIES		11 STOCK NUMBER			12 OPTIONAL				
13. SERIAL NUMBER		14 NOUN BACKING PLATE KC135							

15. DISPATCH SECTION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	075	SURFACE PLATE RIVET ROOM *C/P MOVE*			
	080 *REQD*	INSTALL WEAR PADS *C/P MOVE			
	085 *REQD*	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958			
	100 *REQD*	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN	
DISPATCH	FUNCTIONAL CODE	A	C	15201N	
		B	D		

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U.S. GOVERNMENT PRINTING OFFICE: 1985-585-103

2. JOB ORDER NO	3. QUANTITY	4. PRODUCTION SEC/RCC	5. DATE SCHED	6. DATE COMPLETED
7. PART NUMBER		8. TECH DATA		9. ITEM SERIAL NO.

10. MODEL-DESIGN-SERIES	11. STOCK NUMBER	12. OPTIONAL
13. SERIAL NUMBER	14. NOUN BACKING PLATE KC135	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
		WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.			
		REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP.			
64	040	DISASSEMBLE/REMOVE PAD *REQD* *C/P MOVE			
64	041	CLEAN/BLAST PLATE *REQD* *C/P MOVE			
64	042	E AND I INSPECTION *REQD* *C/P MOVE			
		REQD *C/P MOVE*			
69	045	MODIFY ELONGATED HOLES *C/P MOVE			
69	047	MODIFY AS PER DRAWING AXE-32231 *C/P MOVE*			
		REQD *C/P MOVE	M		
	070	PAINT *REQD* *C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15201N
		B	D	

15201N

WORK CONTROL DOCUMENT (MEDS)

1 DATE 69040

PAGE 1 OF 1 PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC MNPOM	5 DATE SCHED	6 DATE COMPLETED
7. PART NUMBER		8. TECH DATA 4B-1-32 4B1-4-263		9. ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES KC-135 BRAKE	11 STOCK NUMBER	12 OPTIONAL
13. SERIAL NUMBER	14 NOUN BACKING PLATE KC135	

15603A

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
P/N		NSN C/N			
2601844	ASSEMBLY	1630005918349	15603A		
149625			15054A		
150934			15162A		
2601843					
GOVERNING DIRECTIVES: AFMOR 66-51 MANDI 66-3 FMPI IAW MIL-STD-1949 P/D NO1561					
*****S T E E L*****					
ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED IN BLOCK 8 OF THIS AFMOR FORM 958. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.					
*COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.					
WARNING MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS (CONTINUED)					

15054A
 15162A

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15201N
		B	D	

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2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
7 PART NUMBER		8 TECH DATA		9 ITEM SERIAL NO.

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13 SERIAL NUMBER	14 NOUN BRAKE STATOR	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
	020	CLEAN/BLAST			
	REQUI	*C/P MOVE			
	030	E & I			
	REQUI	*C/P MOVE			
	1.0	*C/P MOVE*			
21	050	MODIFY HEAT RELIEF SLOTS *C/P MOVE			
	.01				
21	055	DEGREASE STATORS			
	.77	*C/P MOVE			
69	060	RADIUS HEAT RELIEF HOLES *C/P MOVE			
	.08				
69	075	REAM FASTENER HOLES .748/.752			
	REQUI	*C/P MOVE			
		*C/P MOVE	M		
	REQUI				
	090	PAINT *C/P MOVE			
	REQUI				
	095	SURFACE PLATE RIVET ROOM *C/P MOVE			
	.01				

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15203N
		B	D	

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U.S. GOVERNMENT PRINTING OFFICE: 1968-546-103

2. JOB ORDER NO	3. QUANTITY	4. PRODUCT/ON SEC/RCC MMFGM	5. DATE SCHED	6. DATE COMPLETED
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7. PART NUMBER	8. TECH DATA 4B1-4-263/4B-1-32	9. ITEM SERIAL NO.
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10. MODEL-DESIGN-SERIES KC-135	11. STOCK NUMBER	12. OPTIONAL
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13. SERIAL NUMBER	14. NOUN BRAKE STATOR	15054A
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15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
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P/N 150624 149623	ASSEMBLY	1630005899163	NSN C/N 15054A 15162A	15162A	
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GOVERNING DIRECTIVES: AFLCR 66-51 MANOI 66-3 FMPI IAW MIL-STD-1949 P/O NO1561					
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*****STEEL*****					
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ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN					
--	--	--	--	--	--

THE BASIC TECHNICAL ORDER AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.					
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*COMPONENTS WILL BE THOROUGHLY CLEANED AND PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS.					
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*****"W A R N I N G"*****					
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MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES, & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO					
--	--	--	--	--	--

PRECLUDE INJURIES. *REQD* (MANDATORY REQUIREMENT) IN BLOCK 16 SERVES THE SAME PURPOSE AS DELTA STAMP					
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DISASSEMBLE/REMOVE LININGS					
REQD *C/P MOVE					

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN	
DISPATCH	FUNCTIONAL CODE	A	C	15203N	
		B	D		

15202N

WORK CONTROL DOCUMENT (MEDS)

1 DATE 89040

PAGE 4 OF 4 PAGES

2 JOB ORDER NO		3 QUANTITY		4 PRODUCTION SEC/RCC		5 DATE SCHED		6 DATE COMPLETED	
7 PART NUMBER			8 TECH DATA			9 ITEM SERIAL NO.			
10 MODEL-DESIGN-SERIES			11 STOCK NUMBER			12 OPTIONAL			
13 SERIAL NUMBER			14 NOUN BRAKE KC135						
15 DISPATCH STATION	16 PERF RCC/OP NO.	17 WORK TO BE ACCOMPLISHED				18 MECHANIC	19 "P"	20 "Q"	
	140	OK TO ASSEMBLE *C/P MOVE *REQD*							
	150	MASK, PRIME AND PAINT *C/P MOVE *REQD*							
	160	SERVICEABLE PART ISSUE (MATCH-UP) *C/P MOVE *REQD*							
	170	ASSEMBLE *C/P MOVE *REQD*							
	180	PRESSURE TEST *C/P MOVE *REQD*							
	200	DECALS *C/P MOVE *REQD*							
	205	FINAL ACCEPTANCE OF WORK CONTROL DOCUMENT FOR COMPLETENESS & ACCURACY OF ALL PRECEDING OPERATIONS THIS 958							
	220	FINAL PRODUCT VISUAL INSPECTION *C/P MOVE *REQD*							
21 FINAL DESTINATION		22 COORDINATION/INITIATING RCC SIGNATURE/DATE				23 DOCUMENT/SN			
DISPATCH	FUNCTIONAL CODE	A		C		15202N			
		B		D		311			

15202N WORK CONTROL DOCUMENT (MEDS)

1 DATE 87040

3 PAGE OF PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
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7 PART NUMBER	8 TECH DATA	9 ITEM SERIAL NO
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10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
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13 SERIAL NUMBER	14 NOUN BRAKE KC135
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15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "O"
69	060 .01	DRILL AND TAP INLET PORT IAW FIG 2-10 *C/P MOVE			
69	070 .02	DRILL AND TAP BLEEDER PORT IAW FIG 2-10 *C/P MOVE			
69	072 .02	SPRING PIN BOSS BORE BOSS IAW PAGE 2-1 PARA 2-2 C(1) *C/P MOVE			
69	075 .16	OVERSIZE PISTON SEAL AREA IAW FIG 2-12 *C/P MOVE			
69	080 .01	HELICOIL INLET PORT IAW PAGE 2-15 *C/P MOVE			
69	090 .01	HELICOIL BLEEDER PORT IAW PAGE 2-16 *C/P MOVE			
69	110 .01	MOUNT BOLT HOLE BUSHING REPAIR IAW FIG 2-11 PAGE 2-19 *C/P MOVE			
69	115 .06	REMOVE RIVETS ON HOUSING *C/P MOVE			
26	120 *REQD*	ANNODIZE TYPE II CLASS I *C/P MOVE			
69	125 .15	INSTALL MOUNT BOLT HOLE BUSHING *C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15202N
		B	D	

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2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC	5 DATE SCHED	6 DATE COMPLETED
7 PART NUMBER		8 TECH DATA		9 ITEM SERIAL NO

10 MODEL-DESIGN-SERIES	11 STOCK NUMBER	12 OPTIONAL
13 SERIAL NUMBER	14 NOUN BRAKE KC135	

15. DISPATCH STATION	16. PERF RCC/OP NO.	17. WORK TO BE ACCOMPLISHED	18. MECHANIC	19. "P"	20. "Q"
[REDACTED]	[REDACTED]	CLEAN AS REQ'D CLEAN			
	REQD	*C/P MOVE			
68	005 .03	EDM BROKEN SCREWS & TAPS *C/P MOVE*			
		<i>add BLAST add strip</i>			
[REDACTED]	[REDACTED]	RADIUS REPAIR REQUIRED YES..... NO.....	M		
	REQD	*C/P MOVE			
[REDACTED]	020	NICK AND BURR *C/P MOVE			
	REQD				
[REDACTED]	030	E AND I INSPECTION *C/P MOVE			
	REQD				
69	032 .05	CRACKED RADIUS REPAIR IAW PARA 2-5 J1D & FIG 2-9 *C/P MOVE			
[REDACTED]	[REDACTED]	(ZYBLD) NOTE: #1 CHECK OPERATION 010 FOR SIGN OFF OF RED DIAGONAL.	M		
	.04	#2 IF CRACK INDICATIONS STILL EXIST, RETURN TO STA. 69 *C/P MOVE			
[REDACTED]	[REDACTED]	IAW PAGE 2-13 AND 2-14 *C/P MOVE			
	.01				
[REDACTED]	[REDACTED]	IAW PAGE 2-13 & 2-14 *C/P MOVE			
	.01				

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/BN
DISPATCH	FUNCTIONAL CODE	A	C	15202N
		B	D	

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15200N WORK CONTROL DOCUMENT (MEDS)

1 DATE 07/80

PAGE 1 OF 1 PAGES

2 JOB ORDER NO	3 QUANTITY	4 PRODUCTION SEC/RCC NPL 04	5 DATE SCHED	6 DATE COMPLETED
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7 PART NUMBER	8 TECH DATA 481-4 268 48-1-82	9 ITEM SERIAL NO
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10 MODEL-DESIGN-SERIES KC 135 BRAKE	11 STOCK NUMBER	12 OPTIONAL ASSEMBLY DOCUMENT PER LARRY PRICE
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13 SERIAL NUMBER	14 NOUN BRAKE KC135	15054A
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15 DISPATCH STATION P/N 260088-2 149499-4	16 PERF RCC/OP NO	17 WORK TO BE ACCOMPLISHED NSN C/N 1630000585242 15054A 1630002692622 15162A	18 MECHANIC 15162A	19 "P"	20 "Q"
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***** UNIT COST: \$2115.00 *****
 GOVERNING DIRECTIVES: AFLCR 66-51
 MANDI 66-3
 FPI IAW MIL-STD-6866
 ANODIZE IAW MIL-A-8625
 *****ALUMINUM*****

ALL PERSONNEL INVOLVED IN THE WORK PROCESSES SPECIFIED IN THIS DOCUMENT HAVE BEEN THOROUGHLY TRAINED AND ARE FAMILIAR WITH ALL PERTINENT SAFETY PRACTICES AND HAZARDS CONTAINED IN THE BASIC TECHNICAL ORDER (T.O.) AND T.O. SUPPLEMENTS REFERENCED. THE APPLICABLE T.O.'S AND SUPPLEMENTS WILL ALWAYS BE USED IN CONJUNCTION WITH THIS DOCUMENT.
 *COMPONENTS WILL BE THOROUGHLY CLEANED & PROTECTED (C/P MOVE) FOR MOVES BETWEEN OPERATIONS/DISPATCH STATIONS. ***WARNING***
 MANY OF THE FOLLOWING REPAIR PROCEDURES REQUIRE THE USE OF EQUIPMENT, PROCESSES & CHEMICALS WHICH ARE POTENTIALLY DANGEROUS TO PERSONNEL. ADEQUATE SAFEGUARDS AND PRECAUTIONS MUST BE EMPLOYED TO PRECLUDE INJURIES.
 REQD (MANDATORY REQUIREMENT) IN COLUMN 16 IS EQUIVALENT TO DELTA STAMP.

3405	001	DISASSEMBLE			
	REQD	*C/P MOVE			

21. FINAL DESTINATION		22. COORDINATION/INITIATING RCC SIGNATURE/DATE		23. DOCUMENT/SN
DISPATCH	FUNCTIONAL CODE	A	C	15202N
140		B	D	

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CONTROL NUMBER LIST

LABO TECH	PLAN TECH	CONTROL NUMBER	JOP DESC	AIRCRAFT	DESCRIPTION	STOCK NUMBER	PART NUMBER	TECHORDER	6019 FLOW DAYS
PARK	ANDE	14084A	-G	LGM 30	T.E. ACTUATOR	1450-00-089-6952AH	25-62108-1	3503-11-25-13	14
MART	SHEL	14443A		F-4	TIME RELEASE MECH	1680-00-702-9382LS	M8EU1610H5	13A5-37-3	4
MART	SHEL	14557A		F-4	FUEL PYLON ASSY	1560-00-910-9099BF	26-370-4715	6J14-2-18-3	10
MART	SHEL	14703A		F-4	DROGUE GUN	1377-00-483-9072	M8EU34203	13A5-37-3	2
MART	SHEL	14813A		F-4	I.B. L/H LAU 17 PYLON	1560-00-489-6617BF	32694581-121	16W6-1-103	25
MART	SHEL	14814A		F-4	I.B. R/H LAU 17 PYLON	1560-00-489-6619BF	32694581-122	16W6-1-102	25
JENS	COOP	14991A		F-111 MLG	STABILIZER ROD	3040-00-164-6783	12L9530-803	4A4-15-3	12
MART	SHEL	14996A		F-4	ECM ADAPTER	1560-00-350-7820BF	536970150-301	16W16-7-3	14
JENS	PRIC	15025A	-G-J	F-106 MLG	WHEEL	1630-00-782-8521	63J32425-5	4W1-7-1173	21
JENS	RIGB	15053A	-G-J	C-130 MLG	BRAKE ASSY	1630-00-052-8403	9550402	4B1-2-133	30
JENS	RIGB	15054A	-G-J	KC-135 MLG	BRAKE ASSY	M 1630-00-058-5242	2600380-2	4B1-4-263	26
JENS	RIGB	15068A	-G-J	B-52 MLG	BRAKE ASSY	M 1630-00-077-6698	149016-9	4B1-4-133	28
JENS	RIGB	15107A	-G-J	F-106 MLG	BRAKE ASSY	1630-00-658-8038	151806-1	4B1-4-223	30
JENS	PRIC	15139A	-G-J	B-52 MLG	WHEEL	M 1630-00-900-9739	3-1192	4W1-7-1143	21
JENS	PRIC	15143A	-G-J	KC-135 MLG	WHEEL	1630-00-689-6014	211A243M2	4W3-7-113	30
JENS	RIGB	15161A	-G-J	C-141 MLG	BRAKE ASSY	M 1630-00-881-0815	9560738	4B1-2-373	26
JENS	RIGB	15162A	-G-J	KC-135 MLG	BRAKE ASSY	M 1630-00-269-2622	149499-4	4B1-4-263	28
DELE	RIGB	15222A	-G-J	F-4C MLG	BRAKE HOUSING SUB ASSY.	1630-00-927-1825	10 OCT 88	4B1-2-1093	23
JENS	RIGB	15229A	-G-J	T-33 MLG	BRAKE ASSY	1630-00-315-4832	9540726	4B1-2-293	24
JENS	PRIC	15248A	-G-J	F-100 MLG	WHEEL	1630-00-900-0745	63J32425-9	4W1-7-1173	20
JENS	PRIC	15279A	-J	F-5 MLG	WHEEL	1630-00-058-9531	219AA3	4W1-8-33	30
JENS	RIGB	15295A	-G-J	F-111 MLG	BRAKE ASSY	M 1630-00-082-7955	2-966-9	4B1-2-483	32
JENS	PRIC	15302A	-J	F-111 MLG	WHEEL	1630-00-941-4191	2600355	4W3-7-1123	20
JENS	RIGB	15327A	-G-J	C-130 MLG	BRAKE ASSY	1630-00-825-4794	9560685	4B1-2-1003	27
JENS	RIGB	15335A	-J	C-141 MLG	BRAKE TORQUE TUBE	1630-00-567-8169	9550025	4B1-2-373	16
JENS	PRIC	15348A	-G-J	F-111 MLG	WHEEL	1630-00-843-0965	3-1160-1	4W3-7-1283	20
JENS	PRIC	15351A	-G-J	B-52 MLG	WHEEL	1630-00-967-6779	3-1133	4W1-7-1143	20
JENS	PRIC	15359A	-G-J	KC-135 MLG	WHEEL	1630-00-013-9129	153245-4	4W1-7-263	20
JENS	PRIC	15361A	-G-J	B-52 MLG	WHEEL	1630-00-054-2557	2600293-1	4W1-7-1193	30
JENS	RIGB	15387A	-G-J	T38 MLG	BRAKE ASSY	1630-00-555-7523	2-727-3	4B1-2-173	27
RIGB	RIGB	15438A	-J	C-131 MLG	BRAKE ASSY	1630-00-580-2857	9541104	4B1-2-423	10
RIGB	RIGB	15468A	-G-J	KC-135 MLG	WHEEL	M 1630-00-492-7144	153245-5	4W1-7-263	20
DELE		15478A	-J	C-7A MLG	WHEEL	1630-00-125-7194	17 OCT 88	4W1-4-1023	20
JENS	RIGB	15481A	-G-J	C-141 MLG	WHEEL	1630-00-453-4893	5000169	4W1-7-1123	20
JENS	PRIC	15485A	-G-J	F-4 MLG	WHEEL	1630-00-446-3778	5000504	4W1-8-53	20
JENS	RIGB	15498A	-J	F-106 MLG	BRAKE BACKING PLATE	1630-00-671-2840	151807	4B1-4-223	16
JENS	PRIC	15518A	-J	T-33 MLG	WHEEL	1630-00-406-3990	5000563	4W1-7-1313	20
JENS	RIGB	15519A	-G-J	FB-111 MLG	BRAKE STATOR PLATE	1630-00-113-2133	9536123	4B-2-493	14
JENS	RIGB	15521A	-J	FB-111 MLG	BRAKE PRESSURE PLATE	1630-00-856-2073	9535542	4B1-2-493	19
JENS	PRIC	15523A	-G-J	F-111 MLG	WHEEL	1630-00-157-6723	3-1156-8	4W1-7-1263	21
JENS	PRIC	15526A	-G-J	B-52 MLG	WHEEL	1630-00-242-0942	2600773	4W1-7-1193	30
JENS	RIGB	15531A	-J	F-106 MLG	BRAKE STATOR PLATE	1630-00-671-2839	151805	4B1-4-223	16
JENS	RIGB	15536A	-J	F-111 MLG	BRAKE BACKING PLATE	1630-00-857-0991	329-15	4B1-2-483	19
JENS	PRIC	15575A	-J	F-5 MLG	WHEEL	1630-00-139-8476	5001114-3	4W1-8-63	20
JENS	RIGB	15576A	-J	F-5 MLG	BRAKE ASSY	1630-00-147-3854	5001111-1	4B1-2-1113	20
JENS	RIGB	15583A	-J	FB-111 MLG	BRAKE ASSY	1630-00-832-9088	9560886	4B1-2-493	23

PROD Nos	ACC	OPER NSR	TYP STD	SK	FAC	STAND HOURS	OCC FAC	FACTORED
								STAND HOURS
151624	MNPGR	00010	E	YS	5	5.00	1.00	5.26
		P0050	E	YS	5	.51	1.00	.51
		T0010	E	YS	5	.19	1.00	.19
-----								5.06
	MNPGR	00020	E	HB	5	1.49	1.00	1.49
		E1040	E	DI	5	.36	1.00	.36
		W0010	E	KI	5	.32	1.00	.32
-----								2.17
	MNPMG	00020	N	JB	1	2.00	.01	2
-----								2
	MNPNA	15162	N	DB	2	.01	.01	
		N0010	E	DB	2	.98	1.00	.98
-----								.98
	MNPRA	A5201	E	JA	1	.66	.10	.66
		A5202	E	JA	1	.38	.34	.38
		A5203	E	JA	1	.82	2.70	2.21
		A5204	E	JA	1	.66	.90	.66
-----								2.98
	MNPRB	A0030	N	JA	3	.35	.07	2
-----								2
	MNPRC	C5152	E	UP	8	.52	1.00	.62
-----								.62
	MNPRA	A0031	N	SM	8	.27	1.20	.32
-----								.32
	MNPWW	WR030	N	WL	8	1.46	.01	1
		XNPWA	X	WF	8	1.15	1.00	1.15
-----								1.15
-----								14.33

KC-135 BRAKE

PCN 1516ZA

BRAKE ASSY
(CARRIER &
SPACER)

WCD 1520ZN

BACKING
PLATE
WCD 1520IN

STATOR
WCD 15203N

PRESSURE
PLATE
WCD 1520AN

ROTOR
WCD 15205N

CYLINDER
AND
ADJUSTER
ASSEMBLIES
WCD P 1520Z