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2

PROTOTYPE INSTRUMENTATION AND DESIGN STUDIES

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AMPTEK, INC.
6 De Angelo Drive
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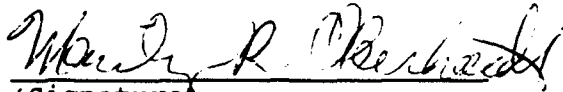
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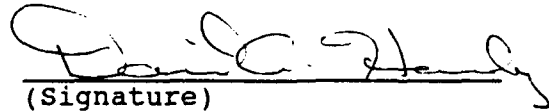
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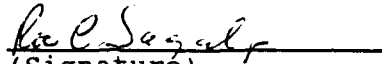


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PRDA-QR5

PROTOTYPE INSTRUMENTATION AND DESIGN STUDIES

AMPTEK, INC.
6 De Angelo Drive
Bedford, MA 01730

December 21, 1988

R&D Status Report no. 5
September 5, 1988 through December 4, 1988

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NESTED HEMISPHERE ESA DESIGN

A fabrication error in the aluminum hemispheres (6061-T6) that were received last quarter was discovered. One of the hemisphere sizes was not completely formed to a full 2π . That particular size was returned to the manufacturer for completion or replacement.

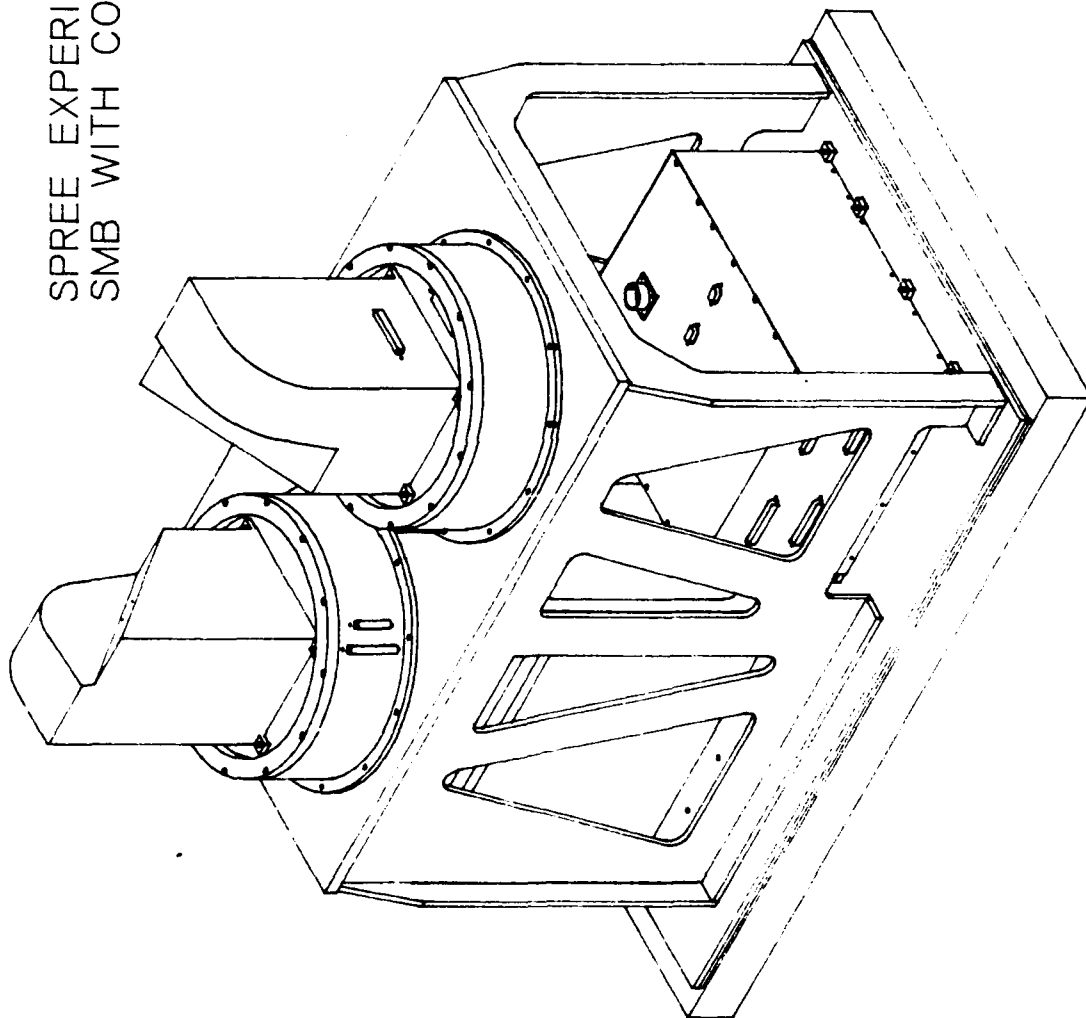
A theoretical mechanical stress analysis was performed by an Air Force contractor (Assurance Technology Corp.) on the proposed designs of the various assemblies of the prototype ESA. Those assemblies were the nested tri-quadraspherical electrostatic analyzer (Q³ESA), the Data Processing Unit (DPU), the Rotary Table Motor (RTM), and the Flight Data Recorder (FDR).

To support such an analysis, the individual assemblies had to be detailed and designed to a level that identified wall thickness, mounting holes and placement, weight and power distributions, and major internal sub-assemblies. Most of the past quarter has been spent extending our preliminary design to a level that could be modeled and evaluated for space shuttle flight worthiness. Electrical details, cabling, connectors, signal flows, were proposed. The analysis in turn suggested design changes that would enhance flight reliability. For example, the capture ring on the RTM was doubled in thickness to $\frac{1}{2}$ inch to insure that it could retain the rotary table and sensor assemblies if the motor shaft sheared. The wall thickness and assembly screw sizes for the FDR were increased to allow an additional safety margin for the pressurized tape recorder assembly. Drawings of these four assemblies in their latest proposed configurations are attached.

The ESA (Q³ESA) design was further refined. The housing adjacent to the apertures was redesigned to avoid shadowing of the aperture inlets by the housing structure. The foot print was changed to minimize the rotary table diameter necessary to mount the instrument. The MCP shape was reduced slightly and a larger radius of curvature was used to feather the corners of the MCP array. An anode assembly and MCP housing/mount was designed. A tentative printed circuit layout for the anode and amplifiers was generated.

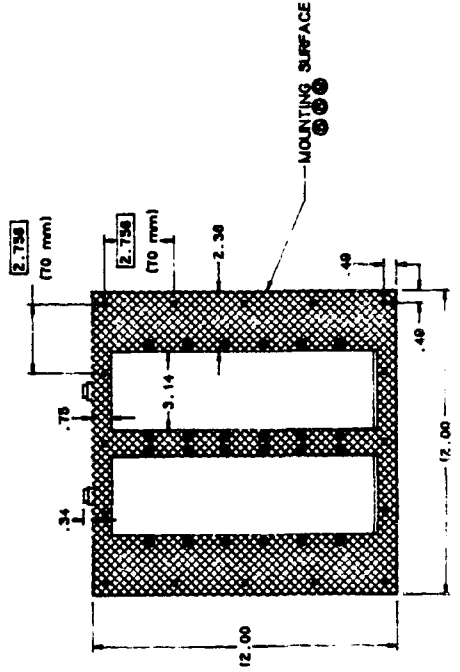
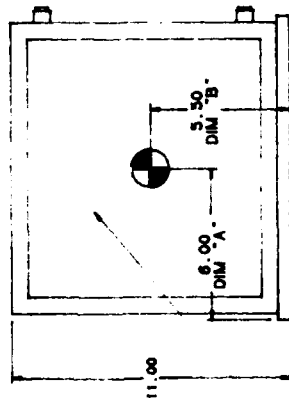
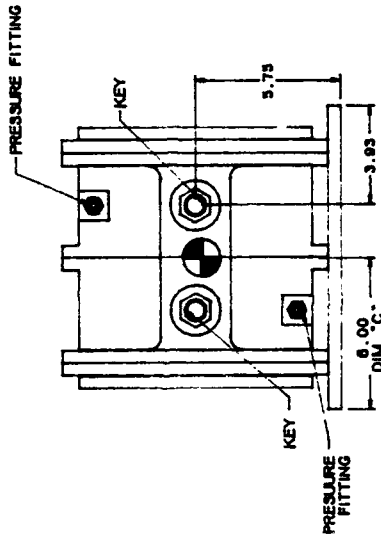
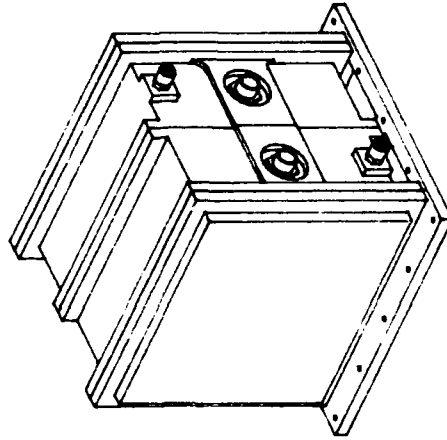
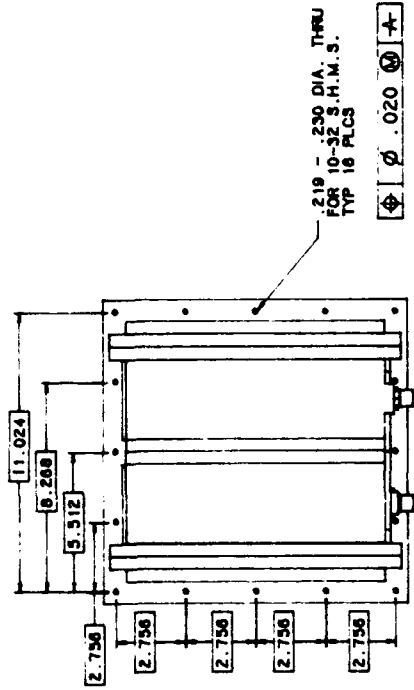
Many details of the DPU were evolved including the power supply area, the bottom frame structure, the motherboard mechanical design, the number and shape of DPU printed circuit cards, and the location and type of interface electrical connectors.

SPREE EXPERIMENT ON
SMB WITH COLD PLATE



Project No: F 19628-87-0094 | Date: 12-01-88 | Dwg. No. D: \SPREE\SMDVIEWD

FIGURE QR5-1

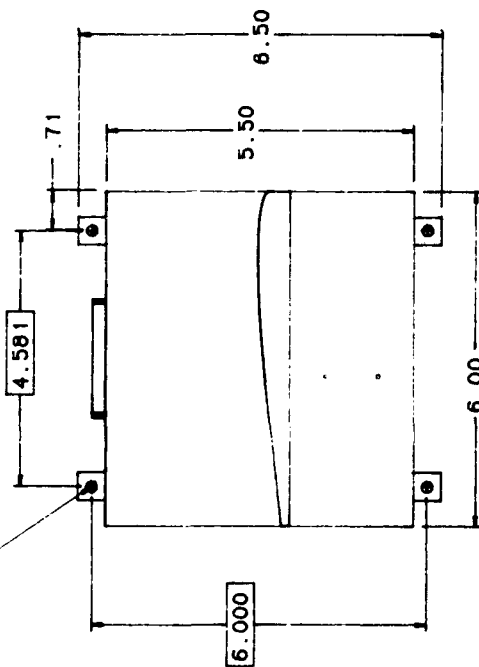


INSTRUMENT: SPREE/FDR
 DESIGN: J.C. NY
 BUILT FOR: UNITED STATES AIR FORCE/AFOL
 CONTRACTOR: AMPTEK, INC.
 6 DE ANGELO DRIVE
 BEDFORD, MA 01730

FIGURE QR5-2

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FOR 10-32 S.H.M.S.
TYP 4 PLCS

⊕ ∅ .020 ⊕ A-



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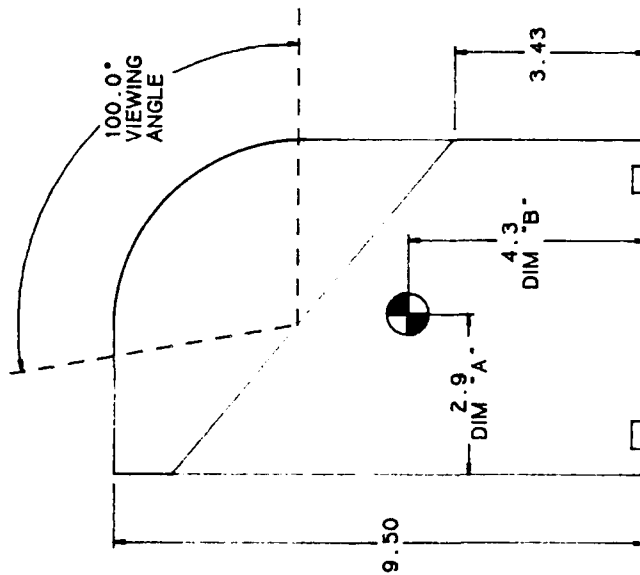
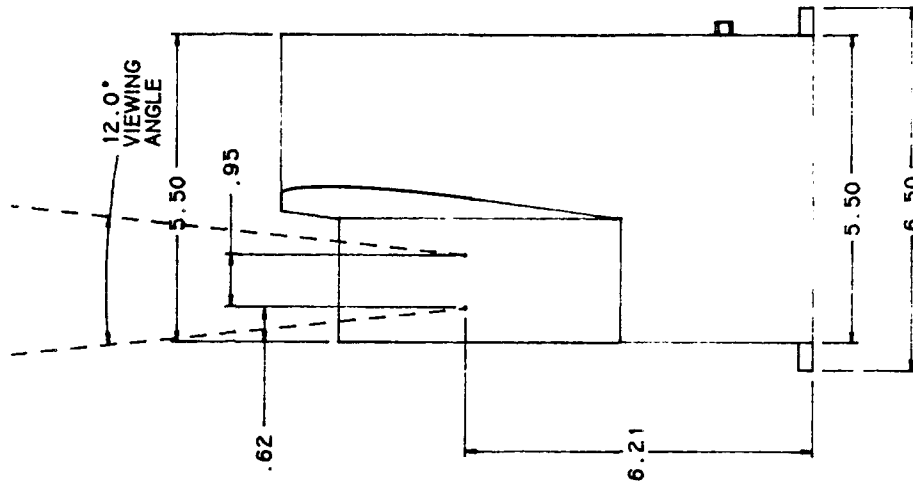
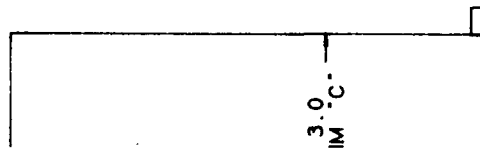
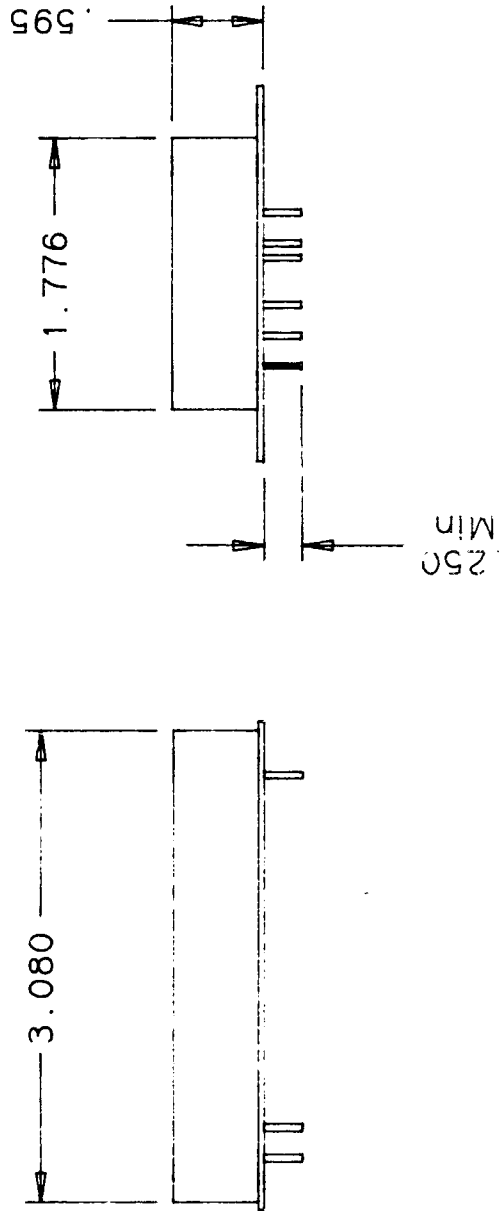
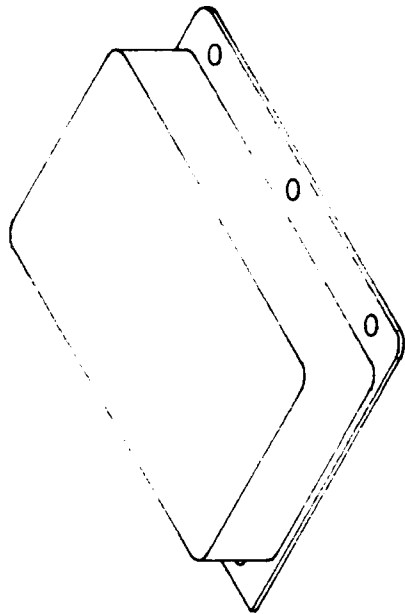
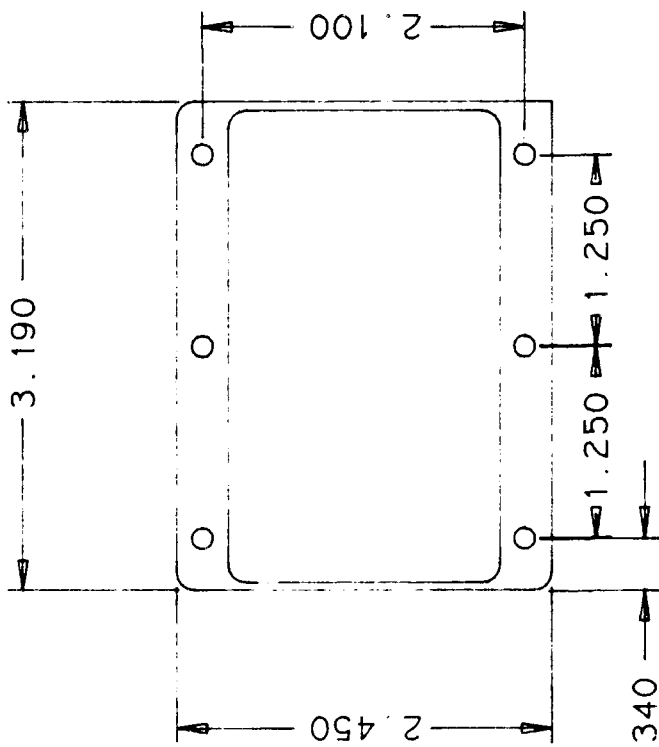


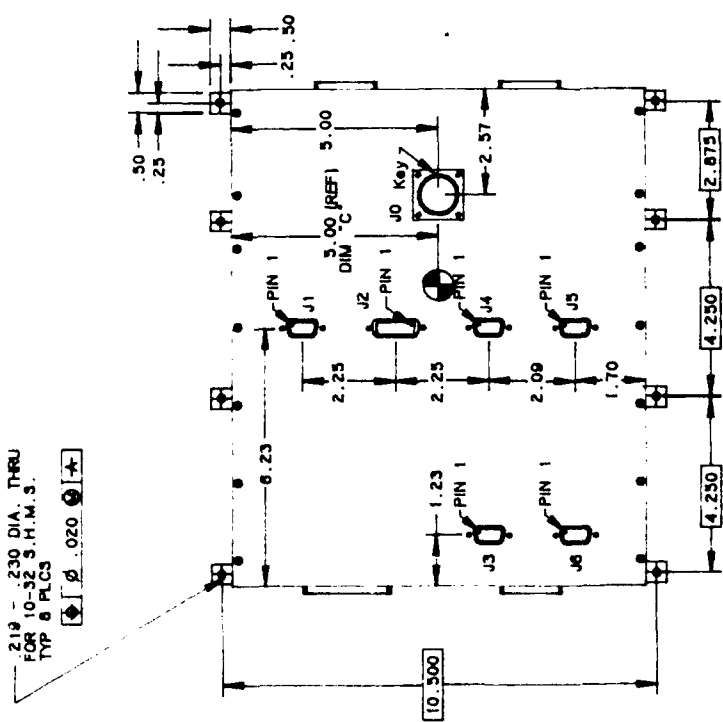
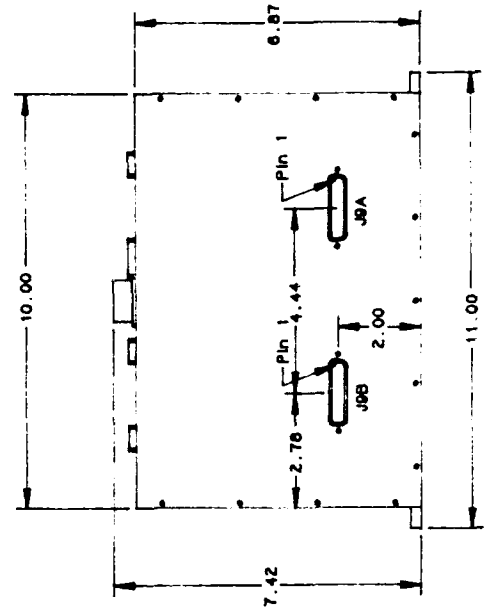
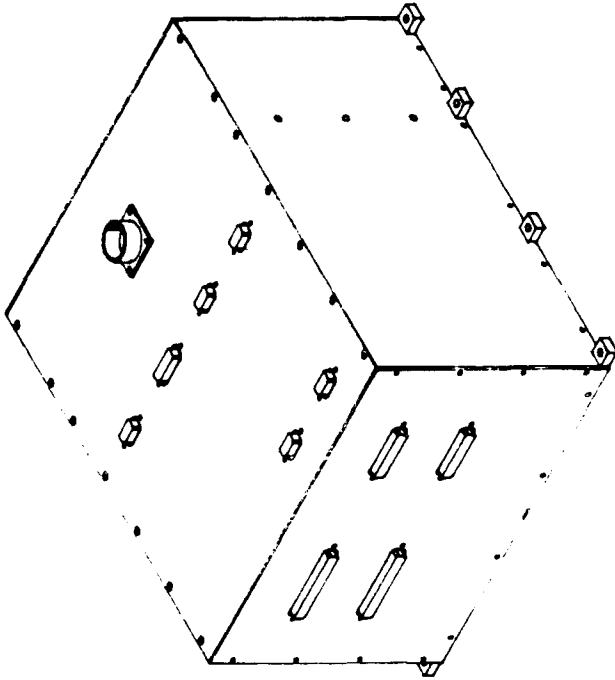
FIGURE - QR5-3

70 Watt Power Supply
 (heaviest object in the DPU)
 weight 140 grams (.31 lbs)

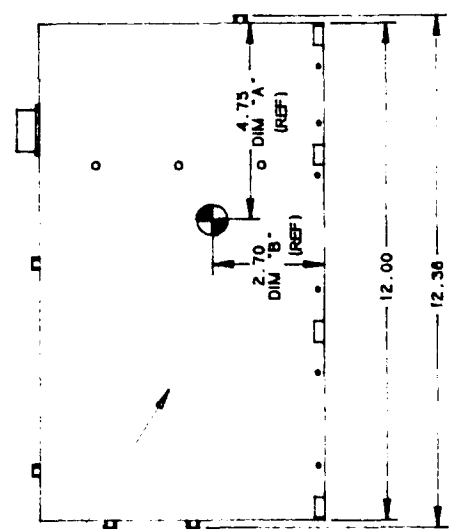


FIGURE

QR5-4

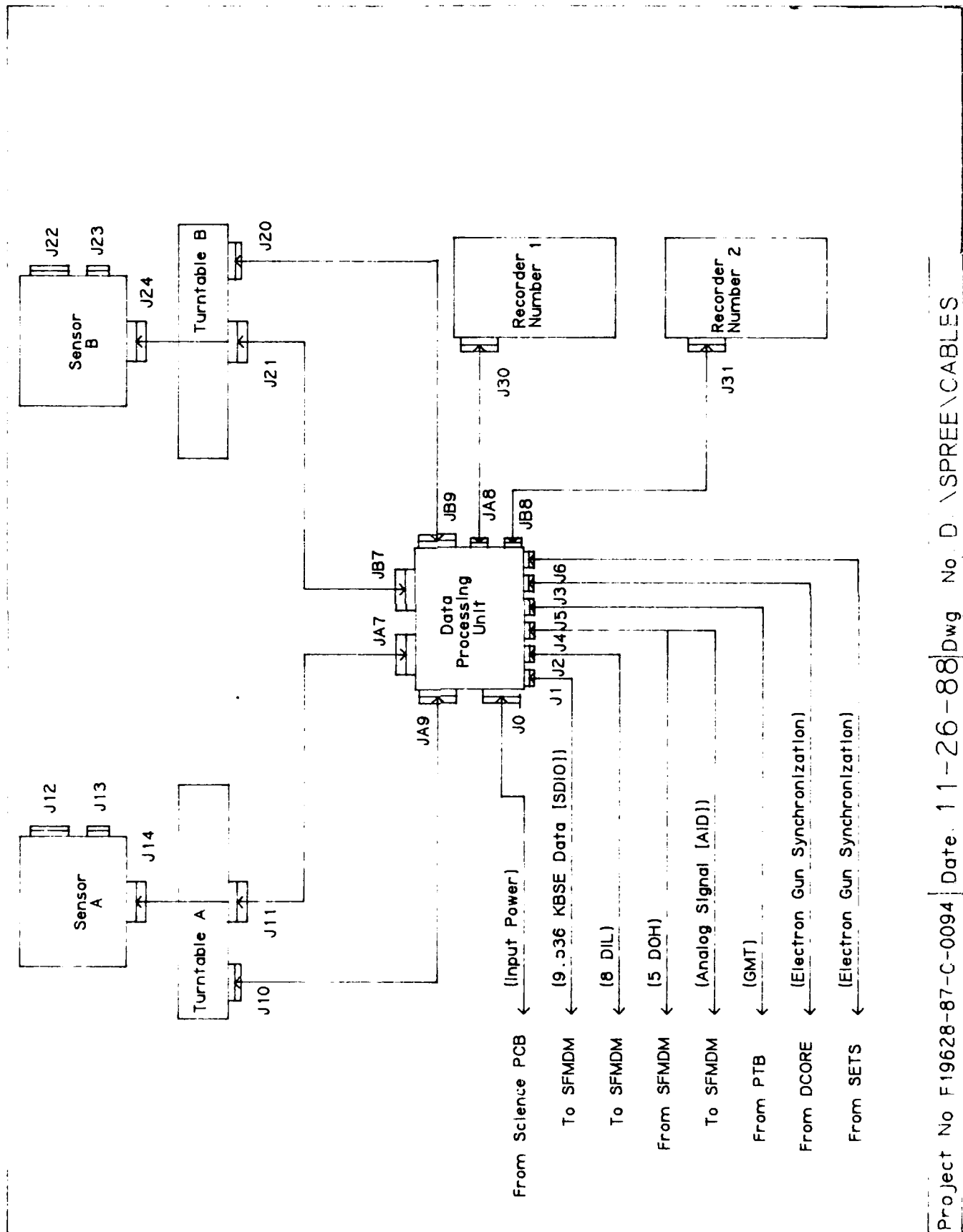


2.19 - .230 DIA. THRU
FOR 10-32 S.H.M.S.
TYP 6 PLCS
⌀ .020



QR5-5

FIGURE



Project No F19628-87-C-0094 Date 11-26-88 Dwg No D \SPREE\CABLES

FIGURE QR5-6

ROTARY MOTOR TABLE DRIVE

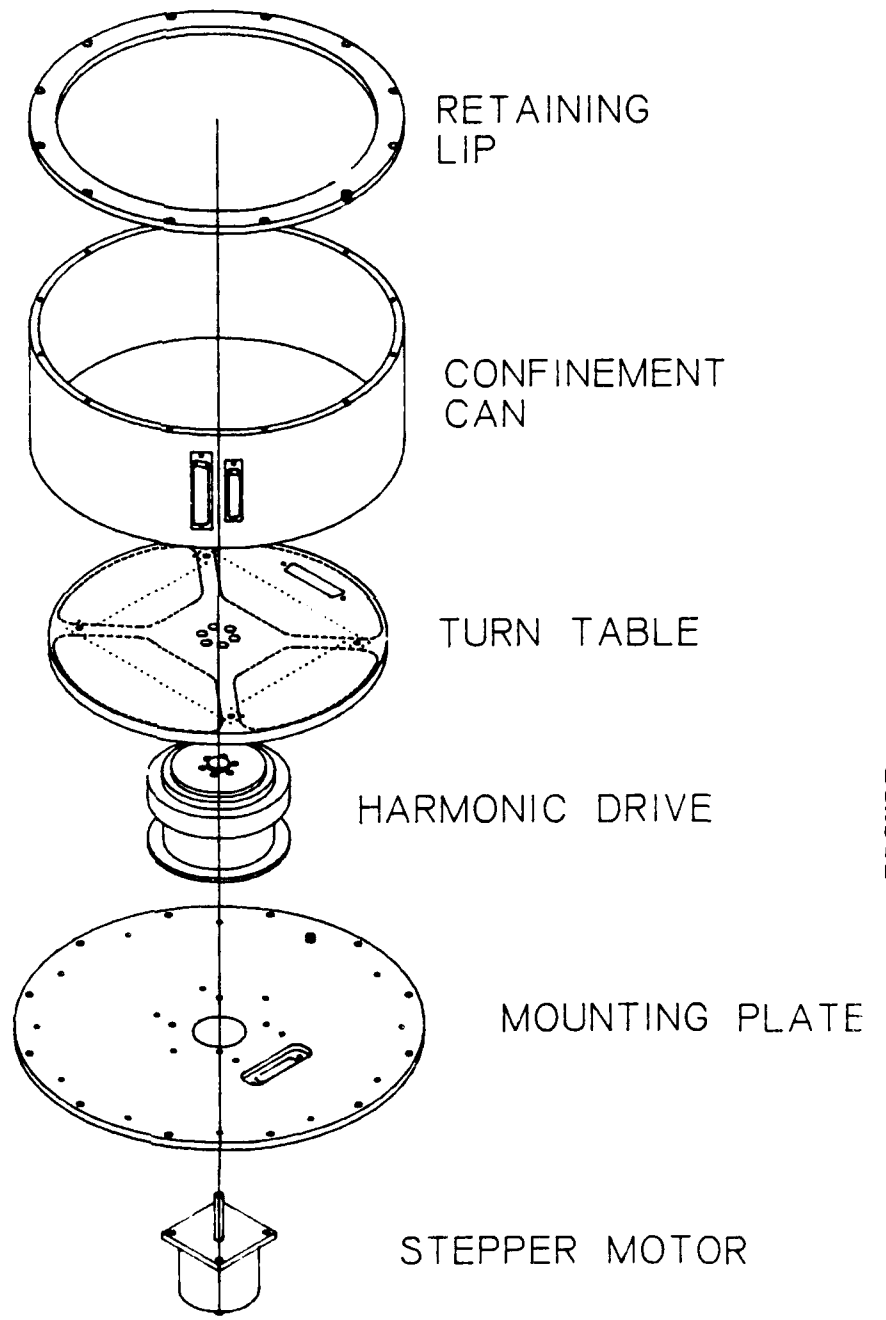
Work completed for the past quarter consisted of determining and obtaining the proper size stepper motor and appropriate drive circuitry.

After determining torque and power requirements a Densai stepper motor was obtained and close coupled to the Harmonic Drive. The stepper motor / Harmonic Drive was then tested for torque characteristics using various discrete motor drive circuitry.

It was found that drive and motor efficiency could be greatly improved by using motor current chopping techniques. If current chopping is used, the average power consumed is greatly reduced. This decrease in power is accompanied by a decrease in motor torque. Fortunately, maximum torque is only required when the motor changes direction. The chopper control can be turned off during direction changes allowing for full torque/power when needed. By disabling the chopper only at these times efficient operation is maintained.

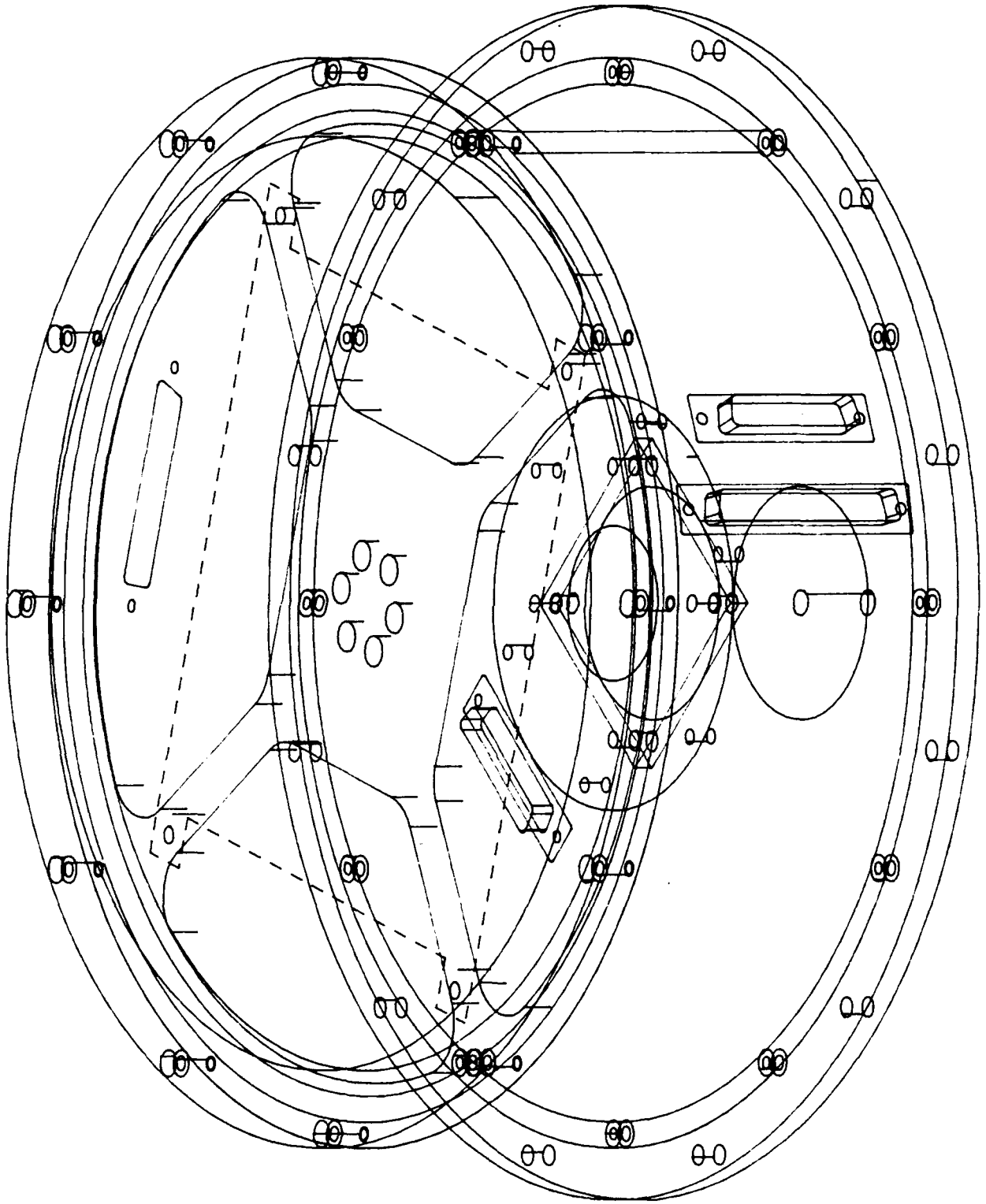
A motor control drive module manufactured by SGS Thomson was located and obtained for testing. The module replaces all of the discrete circuitry and has current chopping capabilities. The motor control drive module's electrical specifications and drive capabilities were tested and the results were excellent. Thermal tests on the module have not been completed.

SPREE
ROTARY TABLE
ASSEMBLY



QR5-7

FIGURE



ROTARY TABLE WIRE FRAME VIEW

FIGURE QR5-8

DATA PROCESSING UNIT FOR 270 DEGREE NESTED SENSORS

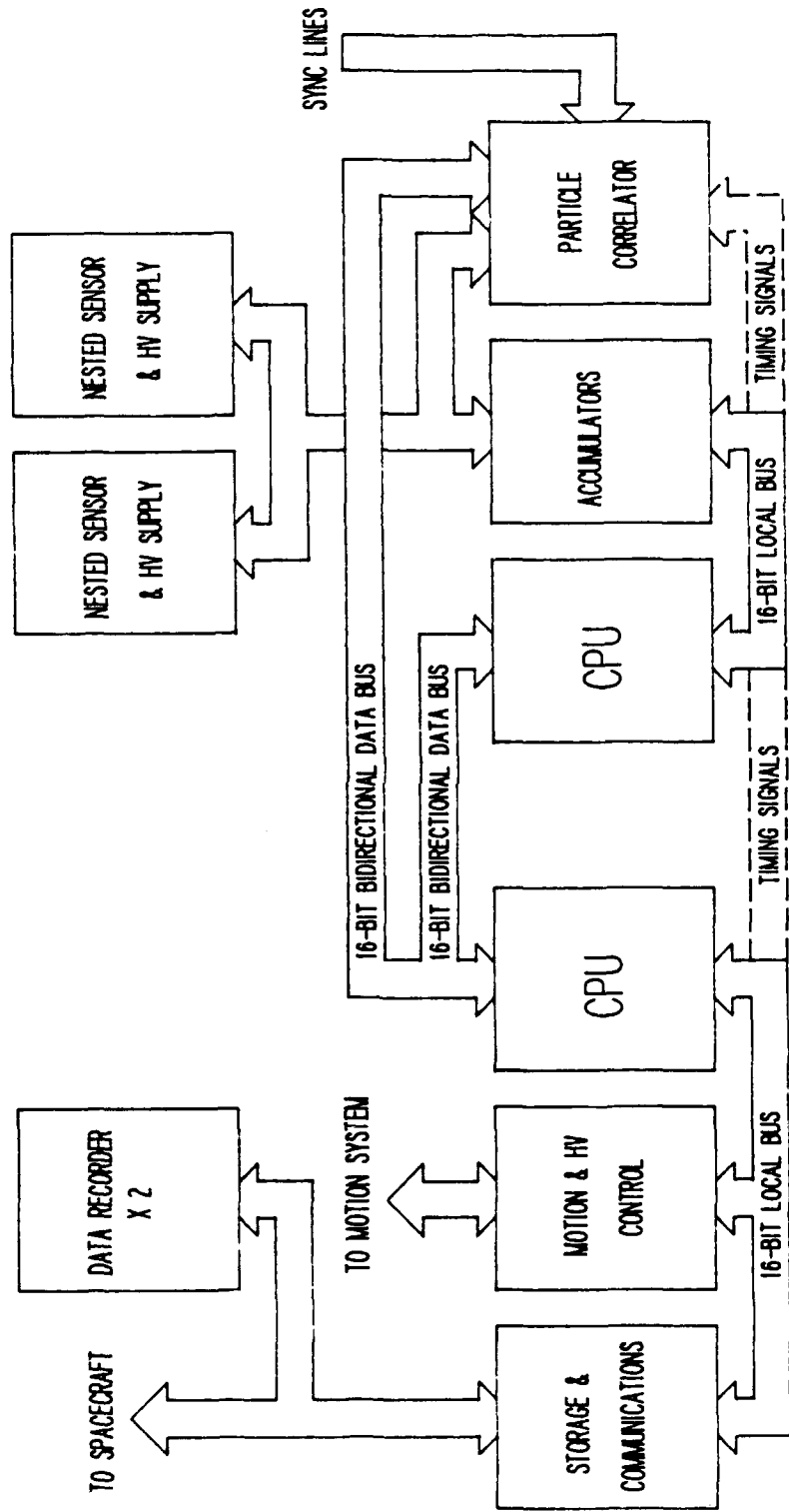
The major milestone of this quarter was the fabrication and testing of the CPU PC boards. Although only two boards are required for the final DPU, ten boards were manufactured to allow for testing and spares.

One board was socketed and filled with components for testing. Software was written to exercise the memory and the peripheral chips. Several problems surfaced involving noise immunity. These problems were corrected by replacing certain PC board tracks with appropriately routed wire which was epoxied to the board. More thorough testing needs to be performed to verify these fixes are satisfactory, but preliminary testing indicates that they are.

The design of the SPACE microcontroller boards is nearing completion, as is the SPACE CPU board and the accumulator board. The PC board layouts for all four of these boards will be completed next quarter.

In addition, the PC board layout for the backplane is nearly completed. The backplane, which is necessary for testing the inter-board communications, will be completed and fabricated once several design concepts are verified.

DATA PROCESSING UNIT FOR NESTED SENSORS



Project No. F19628-87-C-0094 | Date: 1-4-89 | Dwg. No. D:\SPREE\QTR.DRW

FIGURE QR5-9

SPACECRAFT PARTICLE CORRELATOR EXPERIMENT

Work of consultant: Dr. Paul Gough, Brighton, UK

A) Low Frequency Correlator

It has now been decided that the low frequency correlators will be best constructed with each one consisting of a 80C31 microcontroller with an associated EPROM plus 2k x 8 RAM. This option is significantly cheaper and easier to implement quickly than the previously selected EDH707C31, although taking up more board space.

Selection of the 80C31 has a number of implications:

- 1) The best crystal is 16MHz for fast enough software algorithms, and pulse counting.
- 2) The input pulses need stretching to 750nS.
- 3) Both timers T0 and T1 are needed for the ACF calculation: one as the pulse counter and the other to generate sample timing. This limits the correlator to CPU serial communications baud rate to either 0.25MHz, 0.5MHz or 1.33MHz.

B) High Frequency Buncher

The H.F. buncher is best to implement with 16-bit event counting because of the high event rate in low frequency ranges when the count rate is high. 16-bit wide RAM would directly match the 80C86 data bus.

C) Low Frequency Software

Most of the effort is now being spent designing the overall 80C31 correlator software. Particular attention is being paid to the time critical S/W modules.

SPREE FLIGHT RECORDER

The current revision of the prototype Flight Data Recorder (FDR) is designated FR30. Recent work has modified the recorder for the shuttle's vibration and thermal environments.

The following figure shows an enlarged thermal footprint over the previous design, FR20. The load on the cover bolts has also been reduced to provide a greater margin of safety.

Internally, modifications to key mounting brackets have been planned. Vibration tests at AFGL detected a low frequency resonance in the tape transport assembly. A stiff support is being designed to raise this mode above 140Hz.

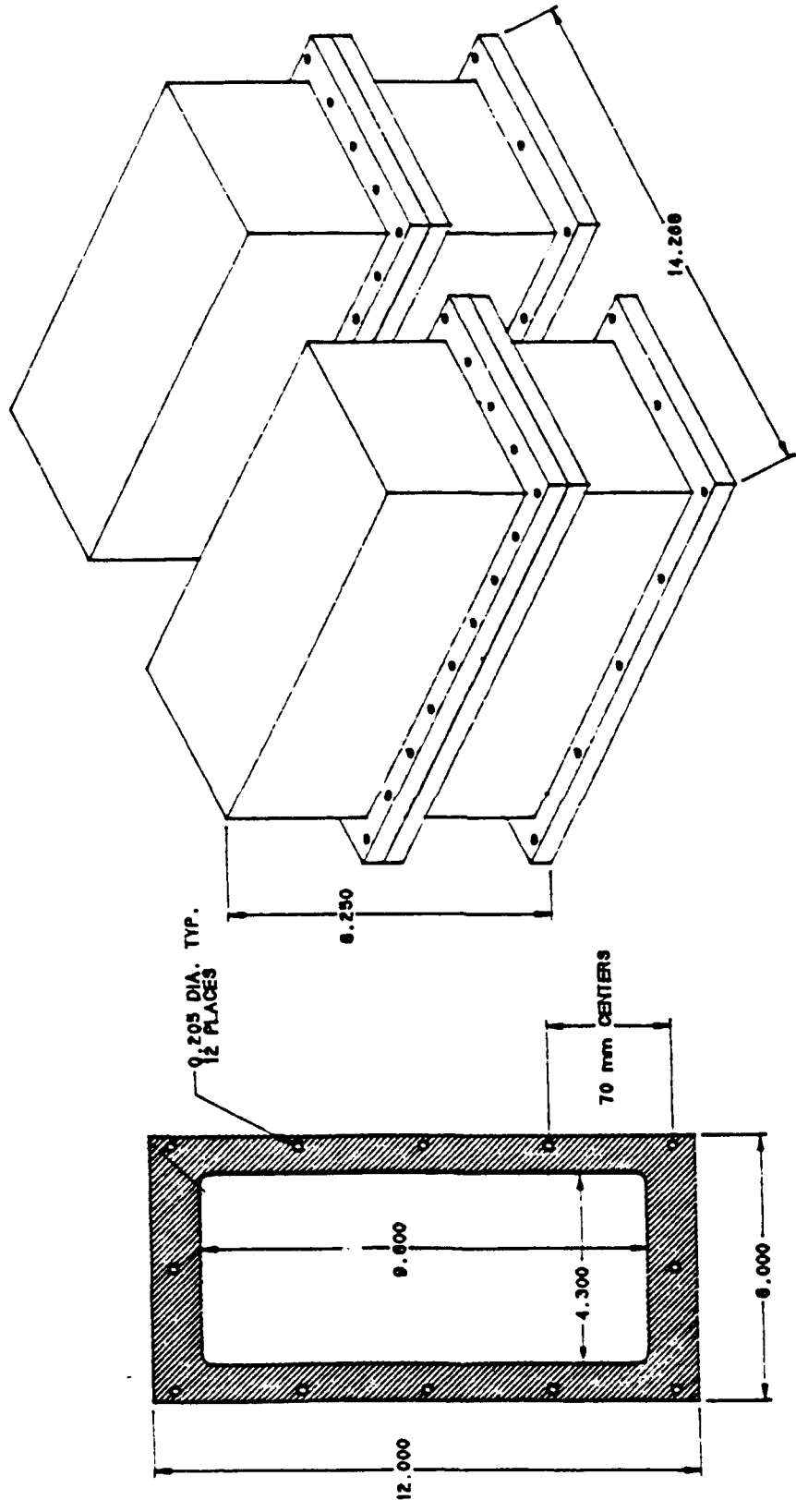
Electrically, the hermetic enclosure will be tied to signal ground so the use of an internal Faraday cage has been abandoned.

HIGH VOLTAGE OPTOCOUPLER

Prototypes of a 7kV optocoupler are presently under test. These units use a seven-junction stack of 1000V diodes illuminated by three LEDs. Results show greater than 100uA output current for 20mA of input current. Typical efficiencies are 12% with a CTR of 0.5%.

The prototypes are encased within a tubular epoxy casting. Future efforts will attempt to utilize a ceramic package for heat conduction purposes.

FLIGHT DATA RECORDER



Footprint: 29.1 sq.in

PRDA-QR6

PROTOTYPE INSTRUMENTATION AND DESIGN STUDIES

AMPTEK, INC.
6 De Angelo Drive
Bedford, MA 01730

March 10, 1989

R&D Status Report no. 6
December 5, 1988 through March 4, 1989

Contract #F19628-87-C-0094

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 DCASMA/ACO
 ESD/PKR

Prepared for:

GEOPHYSICS LABORATORY
Air Force Systems Command
United States Air Force
Hanscom Air Force Base, Massachusetts 01731-5000

NESTED HEMISPHERE ESA DESIGN

The manufacturer of the aluminum hemispheres used for deflection plates in the SPREE ESA (Q³ESA) has corrected the fabrication error that was discovered in one hemisphere size. All of the necessary spheres are now on hand awaiting final machining.

An order was placed with Galileo Electro-Optics for ten (10) sets of trapezoidal shaped microchannel plates(MCP's). Delivery is scheduled during the next quarter (late May or early June).

The printed circuit art work for the MCP anode and MCP electrical mount was produced and these two boards are presently being manufactured. The MCP mechanical mount and holder are presently being machined from Kel-F. These parts must be completed so that they are available to Galileo to use for testing the MCPs. Galileo will use the flight mounts to test their MCPs prior to delivery to Amptek. This saves the time and expense of manufacturing special test fixtures and also minimizes handling of the very fragile MCPs.

The Q³ESA housing was revised to simplify its fabrication. Changes have also been made to accommodate the MCP thickness as ordered from Galileo. Machine drawings are being prepared so that the ESAs may be built.

The thermal modeling of the Q³ESA was completed. The design qualification lower temperature limit was lowered to -30 C. It is not felt that this will present a problem. The Q³ESA housing will be nickel plated and covered with a thermal blanket, except for the aperture plate and anode cover. These surfaces will be painted with a flat black conductive material.

Several changes have been made to the SPREE DPU to accommodate a maturing design. The connectors going to the FDR have been moved to the top of the DPU so that they may be mounted on the PC card that interfaces the FDR. This avoids passing high speed data on the mother board.

The connector holding the DOH (Digital Output High) lines has been moved to the power supply board since the DOHs will be used for power control on the SPREE.

The connector housing the SDIO lines to the SFMDM has been enlarged to 25 pins to allow the possible interface of up to three SDIO interfaces. At some part of the mission we are supposed to be able to use the 8 Kbit data line used by the Tethered satellite until deployment. At present, where this extra data capacity comes from is not clear. The 25 pin configuration should be able to handle almost any scenario.

A Critical Design Review (CDR) for the SPREE was held in late December 1988. The results of the CDR are still being closed, but should be over by the end of March. Fabrication has begun on some of the assemblies.

DATA PROCESSING UNIT FOR 270 DEGREE NESTED SENSORS

Buying parts was one of the major activities for this quarter. Nearly all of the flight parts for the DPU and for the particle correlator have been purchased. All purchasing of flight parts will be completed during the third quarter.

Telemetry allocations and formatting were determined in an Amptek/AFGL meeting. It was decided that the SPREE instrument will record 16,000 bytes of data per second, to be divided between the SPREE DPU and the particle correlator based on the operating mode. Preliminary major and minor formats were developed, including housekeeping data and time tagging. These formats will be finalized during the upcoming quarter.

The accumulator board went through a second layout to accommodate various design changes. It will be manufactured early in the third quarter.

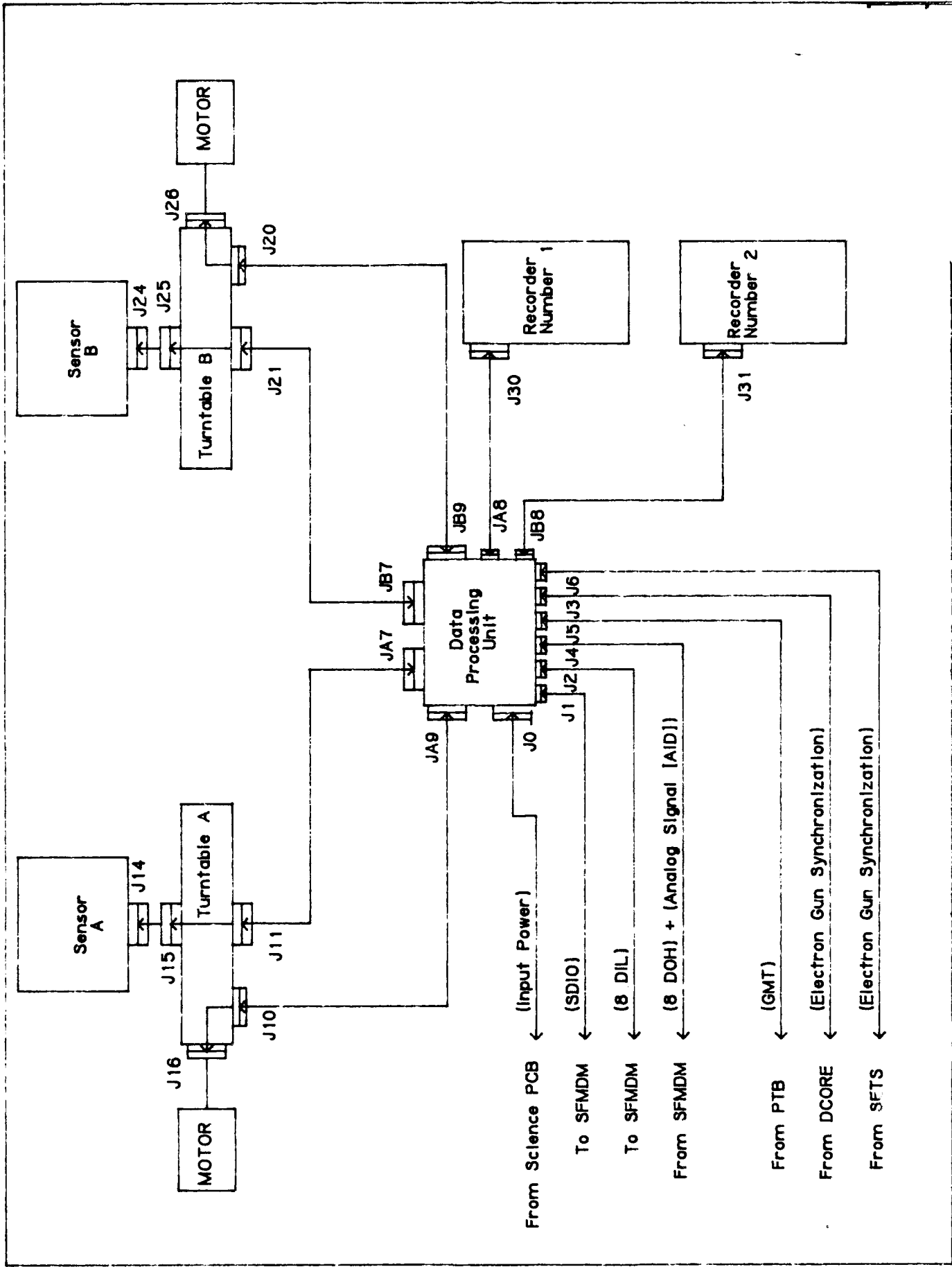
The main section of the recorder interface was breadboarded and satisfactory results were obtained. The remainder of the interface will be tested and the board layout will be completed near the middle of third quarter.

The layout of the back plane was put on hold until some design issues were resolved. These issues included the number and location of the analog signals, the location of the recorder connectors, the type of motor controllers to be used, and a review of the power distribution and control system. The first revision back plane will be fabricated this quarter after a complete resolution of these questions.

A second revision of the CPU board will probably be performed late this quarter. It will incorporate the means to easily modify the board according to whether it will be used as the primary CPU, secondary CPU or the SPACE CPU. It will also incorporate several minor changes.

The MCU boards for the particle correlator will be ready for layout once the operation of a prototype module has been verified by Dr. Paul Gough.

The high-frequency buncher board for the particle correlator still requires a fair amount of design work. It is complete conceptually, and the memory map of the board has been assigned, but the actual implementation of the modules in programmable logic has not been completed. The design of this board is scheduled to be completed late this quarter.



SPREE DPU HOUSING

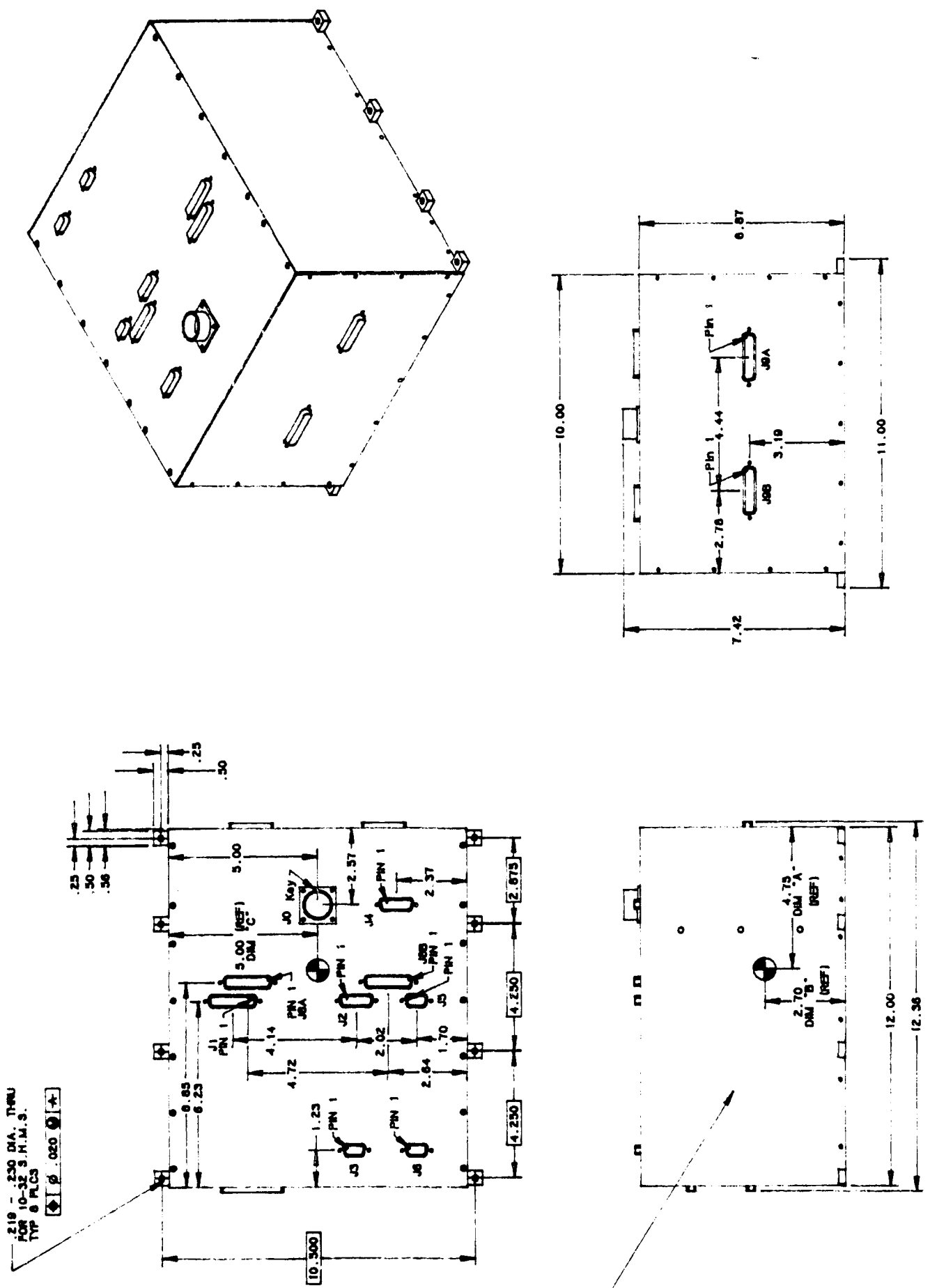


FIGURE QR6-2

PARTICLE CORRELATOR

Work of consultant: Dr. Paul Gough, Brighton, UK

A) Mission Planning

At a recent meeting with Amptek & AFGL personnel, a timetable for development and testing was decided. Amptek will provide engineering models late March/April for software development in U.K. Developed software will be returned for initial flight unit tests about June, with integration of the flight units taking place in late summer. Instrument fabrication should be complete by December 1989.

B) Documentation

A full description of the SPREE particle correlator is in the process of being drafted, to follow immediately after this report. This includes operation modes and scientific aims.

C) Standard Operating Cycle

In common with the other experiments a standard operating cycle (SOC) has been defined. This is based on the fact that the SPREE sensors are being rotated through 180 degrees every 30s. The analyzers are either swept once per second or ten times per second. For each 30s rotation three zones are selected for analysis. Over a 90s period zones 1,4,7 are studied for 30s; then zones 2,5,8; then zones 3,6,9. Alternate 90s periods start off one zone different (2,5,8; 3,6,9; 4,7,10) to give coverage of all 10 zones. The high frequency correlator has three frequency ranges (10MHz, 2.5MHz & 625kHz). These are cycled through over 3 x 90s.

The complete standard operation cycle is therefore 270s. This mode is unaffected by the choice of 1 or 10 energy sweeps per second. That selection only changes the quantity of data transmitted and the summation periods.

SPREE FLIGHT RECORDER

Development of the FDR's bridge controller (BC) is underway. This two-board electronic package will be merged with the tape transport mechanism and command data flow with the DPU. Environmental heating is also controlled by the BC. Hardware breadboarding is nearly complete and software development has begun. The prototype FDR should be interfaced to an IBM-PC for debugging within three months.

HIGH VOLTAGE OPTOCOUPLER

Sixteen prototypes of a white epoxy optocoupler have been built. Solvent/catalyst interaction with the polyimide passivation promoted leakage in the high voltage section of some devices. Further contamination and thermal cycle tests are being planned with other encapsulations. The development of the optocoupler will be complete when a suitable high purity encapsulation is found.

SMARTFLEX INTERFACE.

Revised schematics have been completed for interfacing SPREE to Space Lab. Further investigation is required before finalizing the serial data channel.

The SPREE payload will be flown on SFMDM's maiden voyage. Ongoing discussions between Amptek, Martin Marietta, and McDonnell Douglas will finalize the interface specification as defined in SPAH Appendix G. Prototype assembly will commence soon after.

The recent acquisition of a GSE for SPREE will enable emulation of the SFMDM. SPREE will therefore be able to calibrate and verify operation in an environment similar to that of Space Lab.

ROTARY MOTOR DESIGN

Work continued this quarter on optimizing the motor/harmonic drive/motor control. The SGS-Thomson control module was tested and proved to work better than any previously attempted discrete circuit. Unfortunately the SGS-Thomson controller is only available in a commercial version that cannot meet military temperature ranges or be compatible for vacuum out gassing specifications.

A Denset stepper motor and a Harmonic drive were vacuum tested for thermal characteristics. The motor was close coupled to the Harmonic drive and a 20 pound load was used on the drive. This assembly was then continuously operated in a vacuum of 140 microns while thermal data was taken. The SGS-Thompson motor drive module was used to power the drive unit during this test. The module was also evaluated for its thermal characteristics in vacuum.

Using the SGS-Thomson module performance as a bench mark, a new discrete circuit was designed and tested. At present the RTMD assembly delivers 3.1 foot-pounds of torque using approximately 2 watts of power. The simplified unipolar drive circuit incorporates current chopping. This circuit's motor drive capabilities were tested. The unipolar drive circuit will replace the more complex bipolar design previously used. The unipolar design offers equivalent drive capabilities with a reduced parts count. The motor voltage may also be increased to allow reduced operating current which should decrease the probability of EMI problems. The parts used in the unipolar design are readily available in military temperature versions. The performance of the RTMD meets or exceeds design goals and will meet mission requirements.

Optical detectors used for position sensing of the rotary table have been ordered. Next quarter will be spent ordering flight hardware and re-conditioning the motors and harmonic drives for vacuum operation. This includes disassembly, cleaning and gas relieving trapped volumes, and lubricating with a flight approved low out gassing lubricant. Reassembly and thermal vacuum testing will follow.

VACUUM TEST SETUP

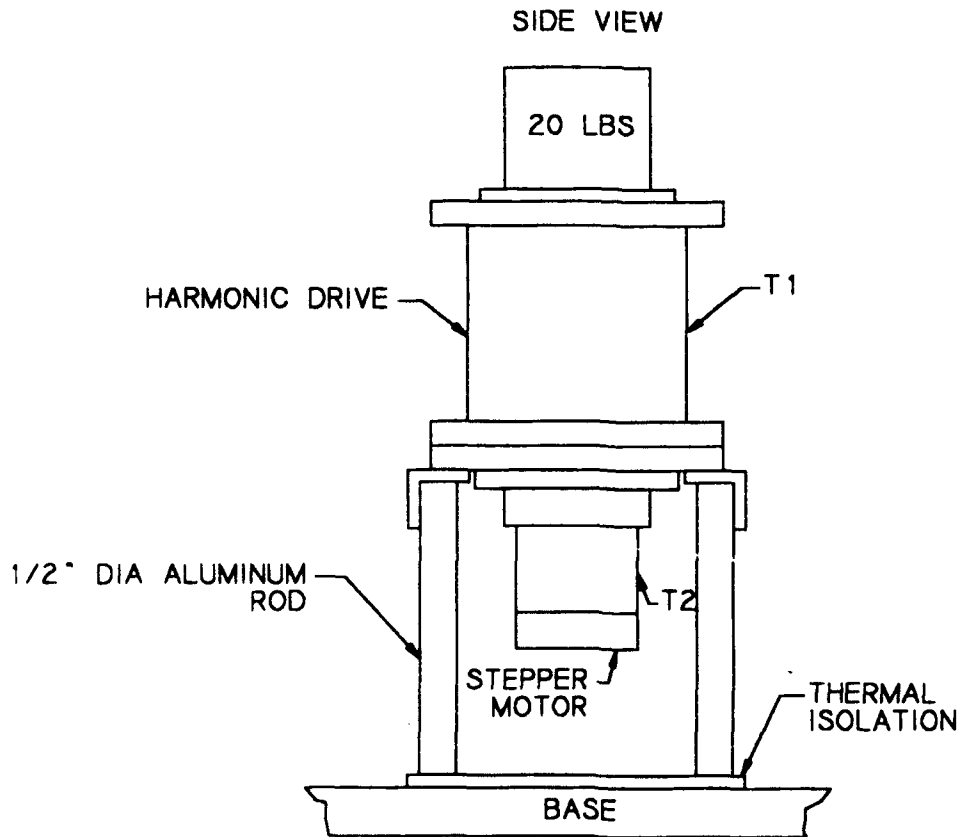
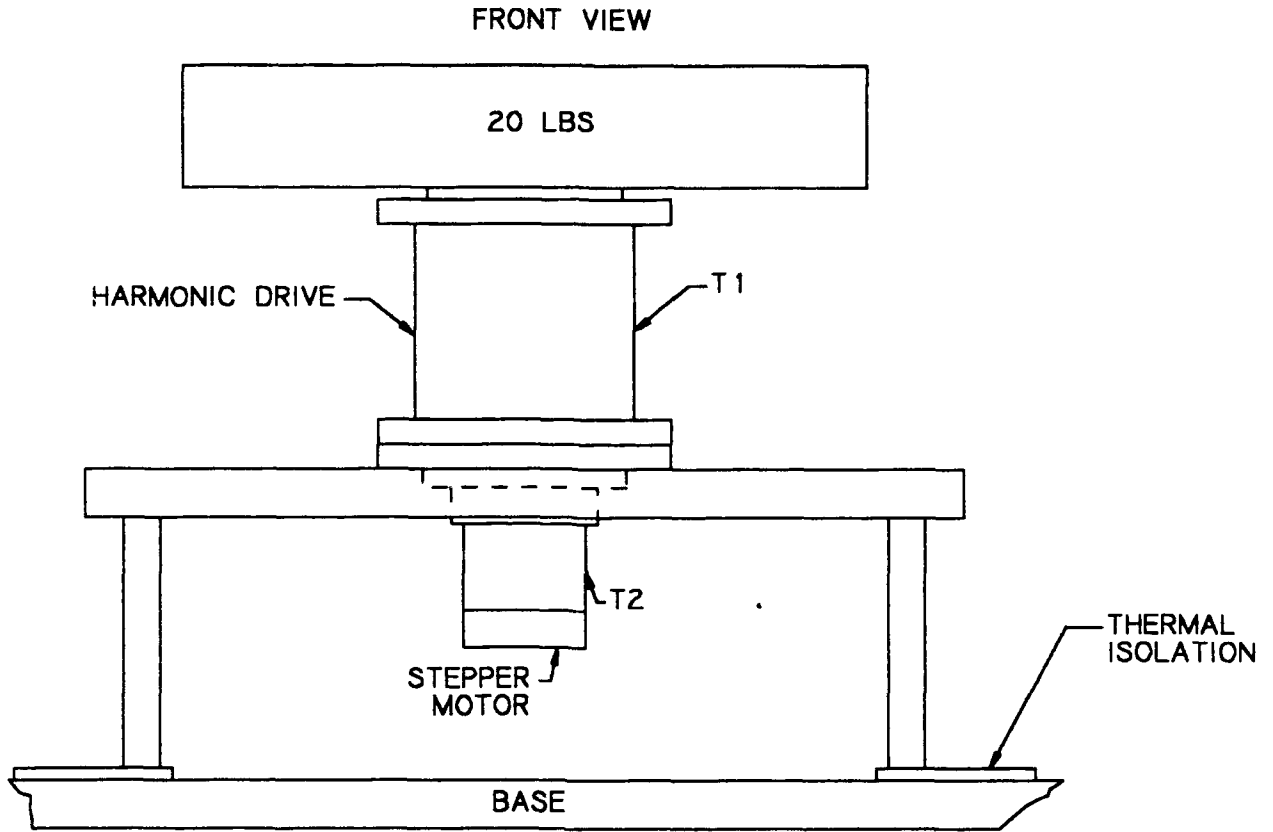


FIGURE QR6-3

TEMP T vs TIME
(HARMONIC DRIVE)

MOTOR POWER
P=I A V X V
P=.15A X 15V = 2.25 WATTS
PRESSURE = 140 MICRONS
SPEED = 1 RPM OSCILLATING

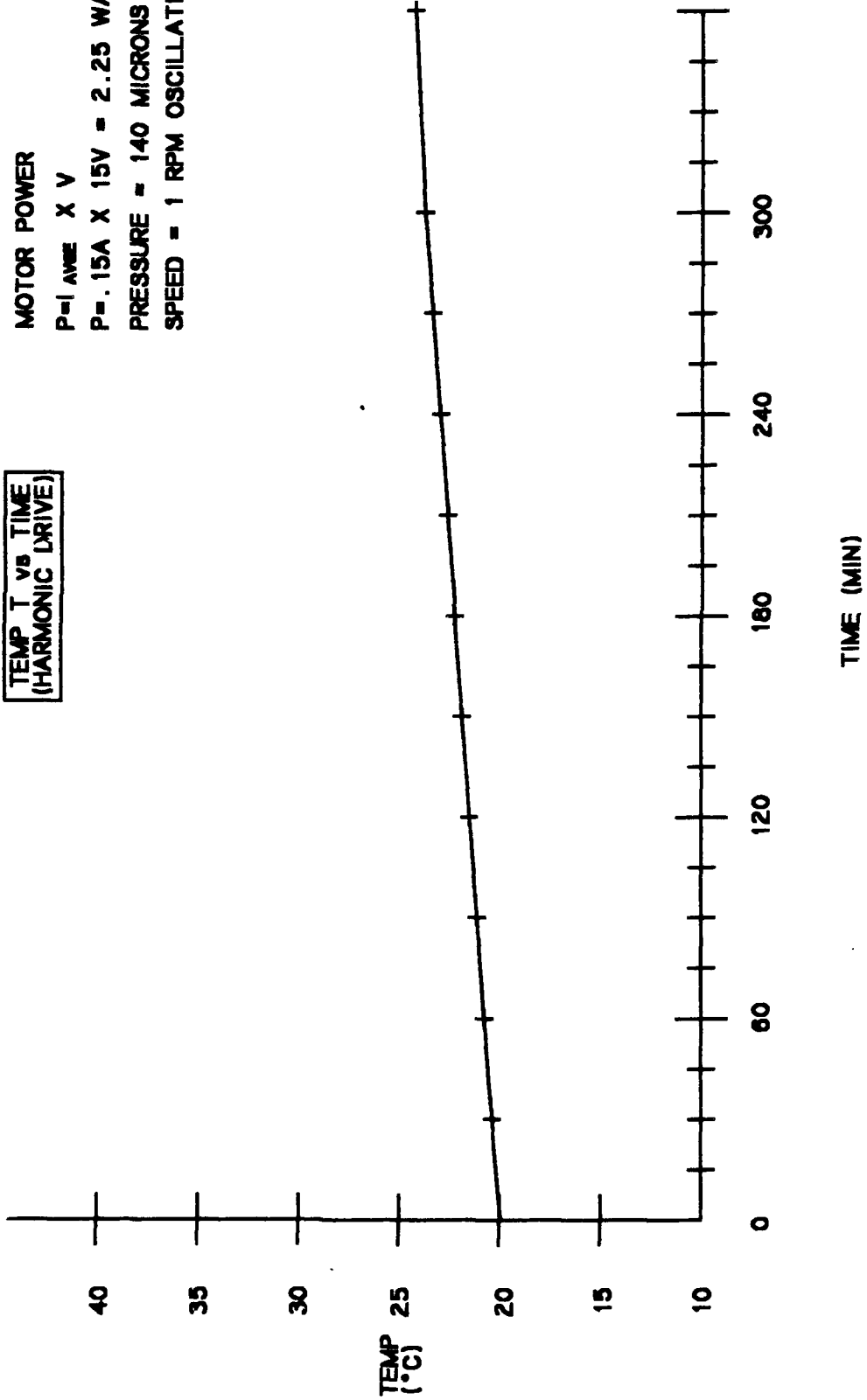


FIGURE QR6-4

MOTOR POWER = 2.25 WATTS
PRESSURE = 140 MICRONS
SPEED = 1 RPM (OSCILLATING)

TEMP T_2 VS TIME
(MOTOR)

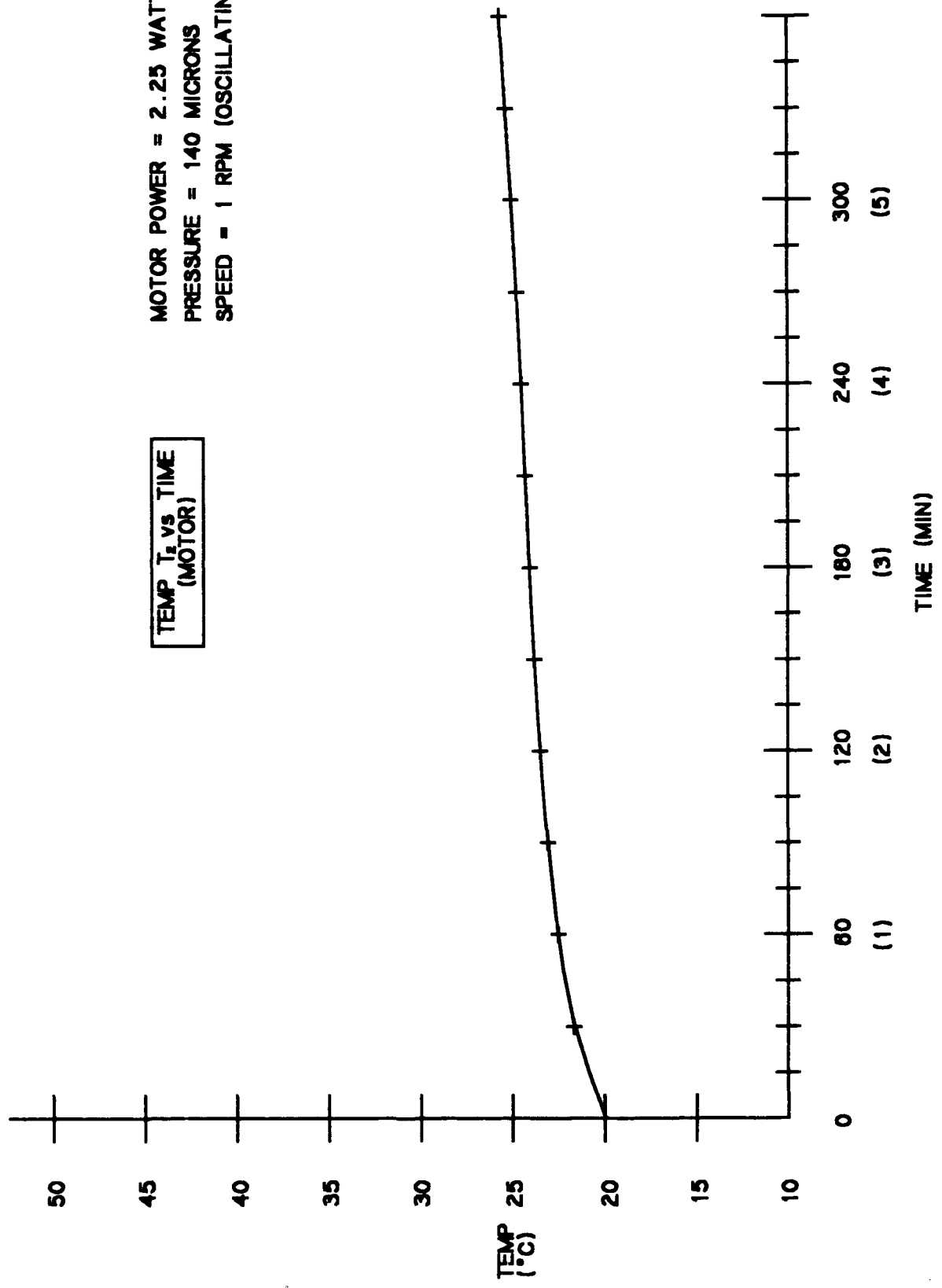
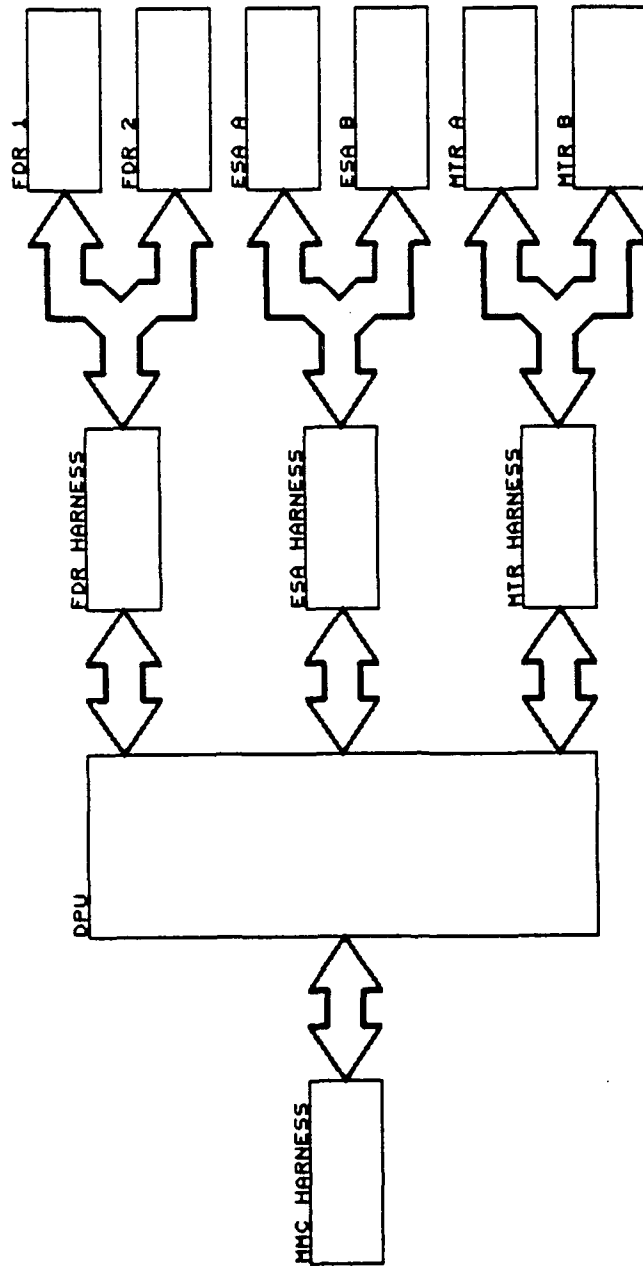


FIGURE QR6-5

The following attached figures document the current status and design of all parts of the SPREE experiment. Included is a preliminary parts list. This data base will be expanded and corrected as the design and fabricated experiment matures. These sheets represent the status at CDR.

SHUTTLE POTENTIAL & RETURN ELECTRON EXPERIMENT BLOCK DIAGRAM



PAGE

- DPU
- DCORE/SETS INTERFACE
- DOH INTERFACE
- AID INTERFACE
- FDR INTERFACE
- BACKPLANE
- POWER SUPPLIES
- SDIO INTERFACE
- ESA HARNESS
- MTR HARNESS
- MMC HARNESS
- FDR 1
- FDR 2
- ESA A
- HV SUPPLY
- ESA B
- HV SUPPLY
- MTR A
- MTR B
- FDR HARNESS

AMPTK, INC.
6 DE ANGELO DRIVE
BEDFORD, MA 01730
617/275-2242

Title	SHUTTLE POTENTIAL & RETURN ELECTRON EXP.
Size Document Number	A
REV	A
Date	March 8, 1989
Sheet	1 of 43

FIGURE QR6-6

ADDRESSING		A15	A14	A13
UC	<> RAM	0	0	0
UC	<> ANALOG	0	0	1
UC	<> SERIAL	0	1	0
UC	<> SCSI	0	1	1
SERIAL	> RAM (DMA)	1	0	0
RAM	> SERIAL (DMA)	1	0	1
RAM	> SCSI (DMA)	1	1	0
SCSI	> RAM (DMA)	1	1	1

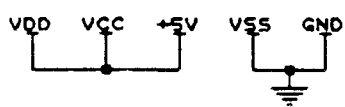
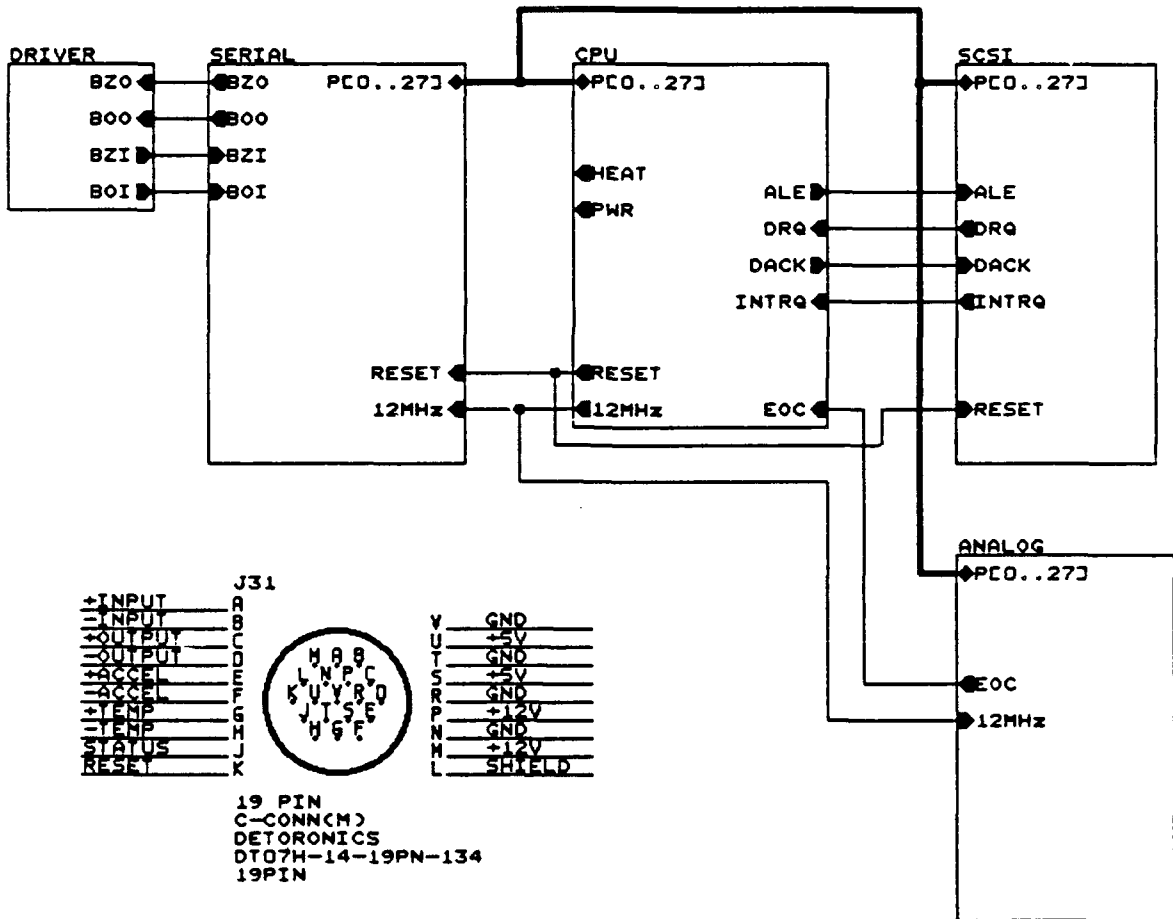
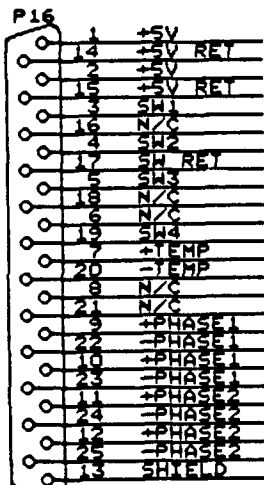
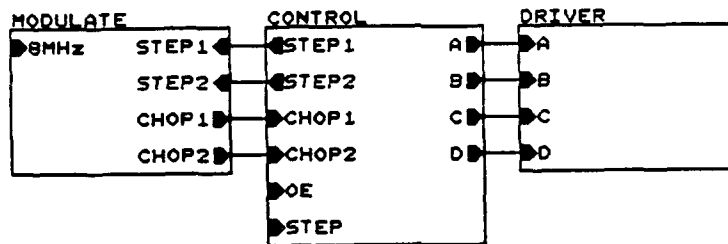


FIGURE QR6-7

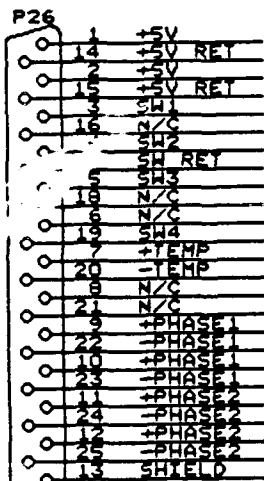
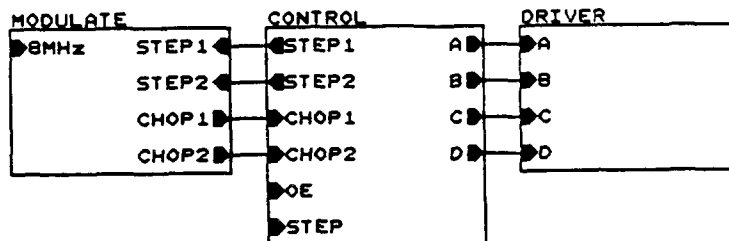
AMPTek, INC.	
Title	BRIDGE CONTROLLER FDR 2
Size Document Number	REV
D	
Date: March 7, 1989	Sheet 2 of 43



25 PIN
D-CONN(M) REAR INS CABLE
CANNON
DBMA-25P-NMB-K56
25PIN

FIGURE QR6-8

AMPTek, INC.	
Title	RAMP CONTROLLER
Size Document Number	REV
D	
Date:	March 7, 1989 Sheet 8 of 43



25 PIN
 D-CONN(M) REAR INS CABLE
 CANNON
 DBMA-25P-NMB-K56
 25PIN

FIGURE QR6-9

AMPTek, INC.	
Title	RAMP CONTROLLER
Size Document Number	REV
D	
Date: March 7, 1989	Sheet 12 of 43

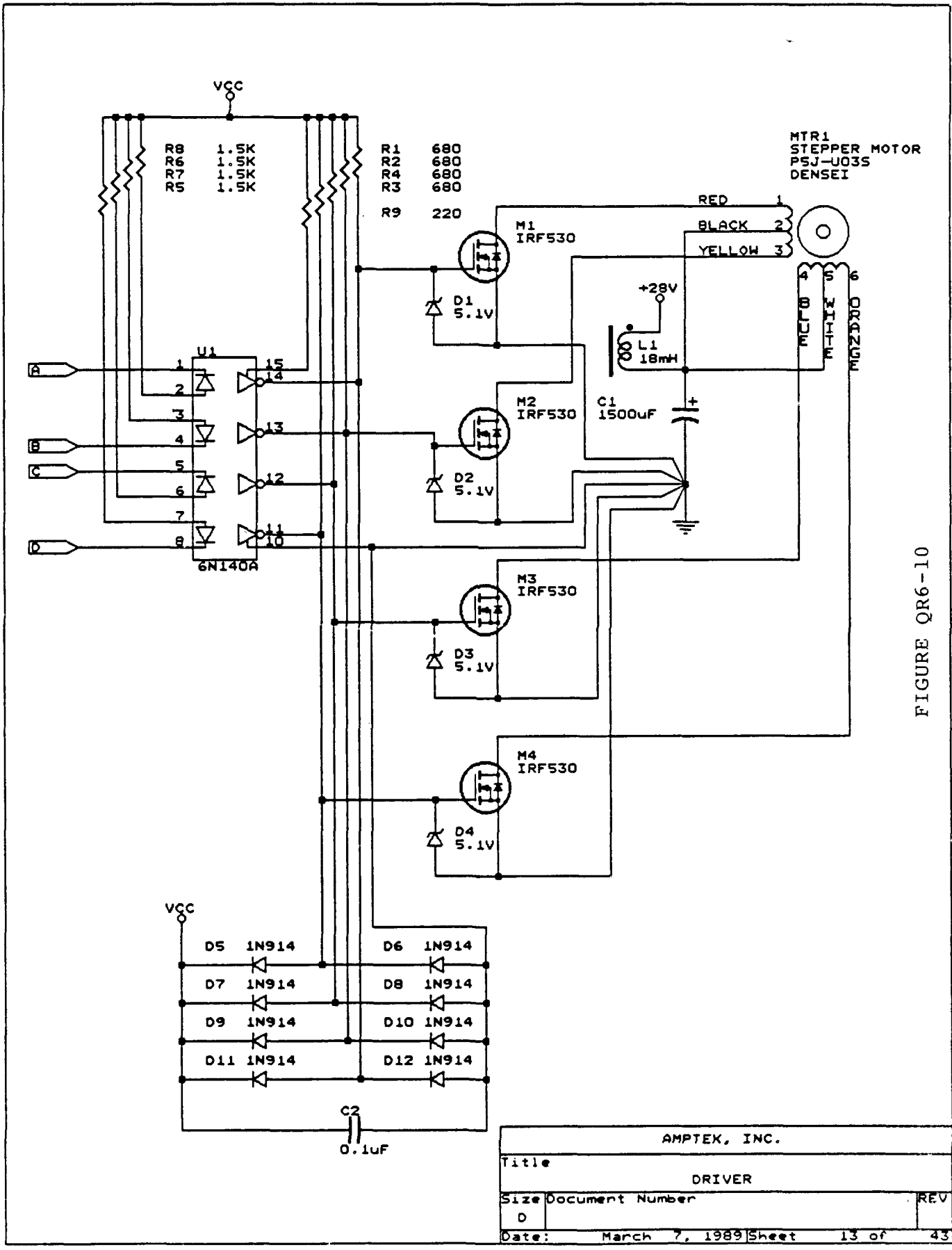


FIGURE QR6-10

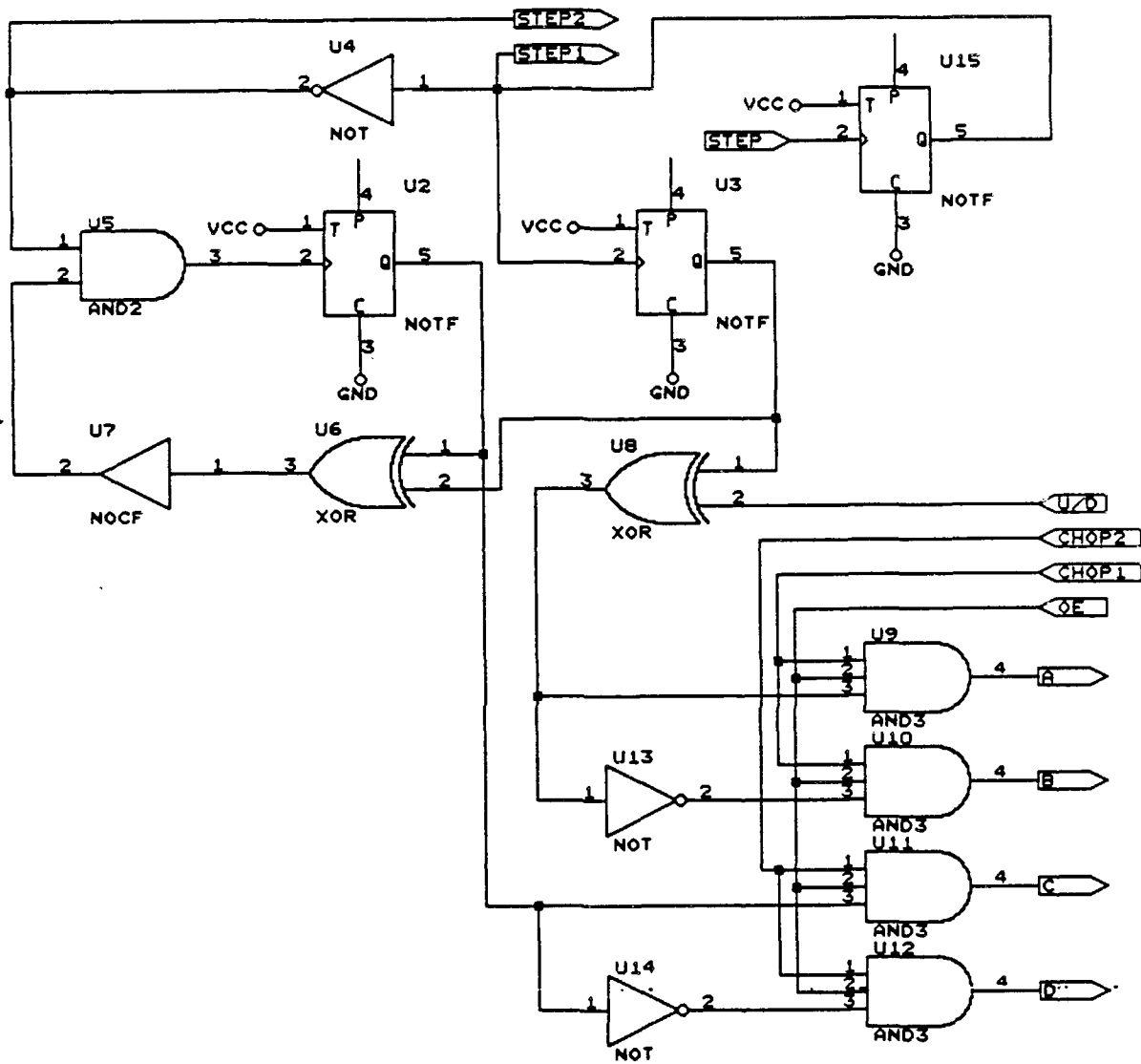


FIGURE QR6-11

AMPTEK, INC.	
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CONTROL	
Size Document Number	REV
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Date: March 7, 1989	Sheet 14 of 43

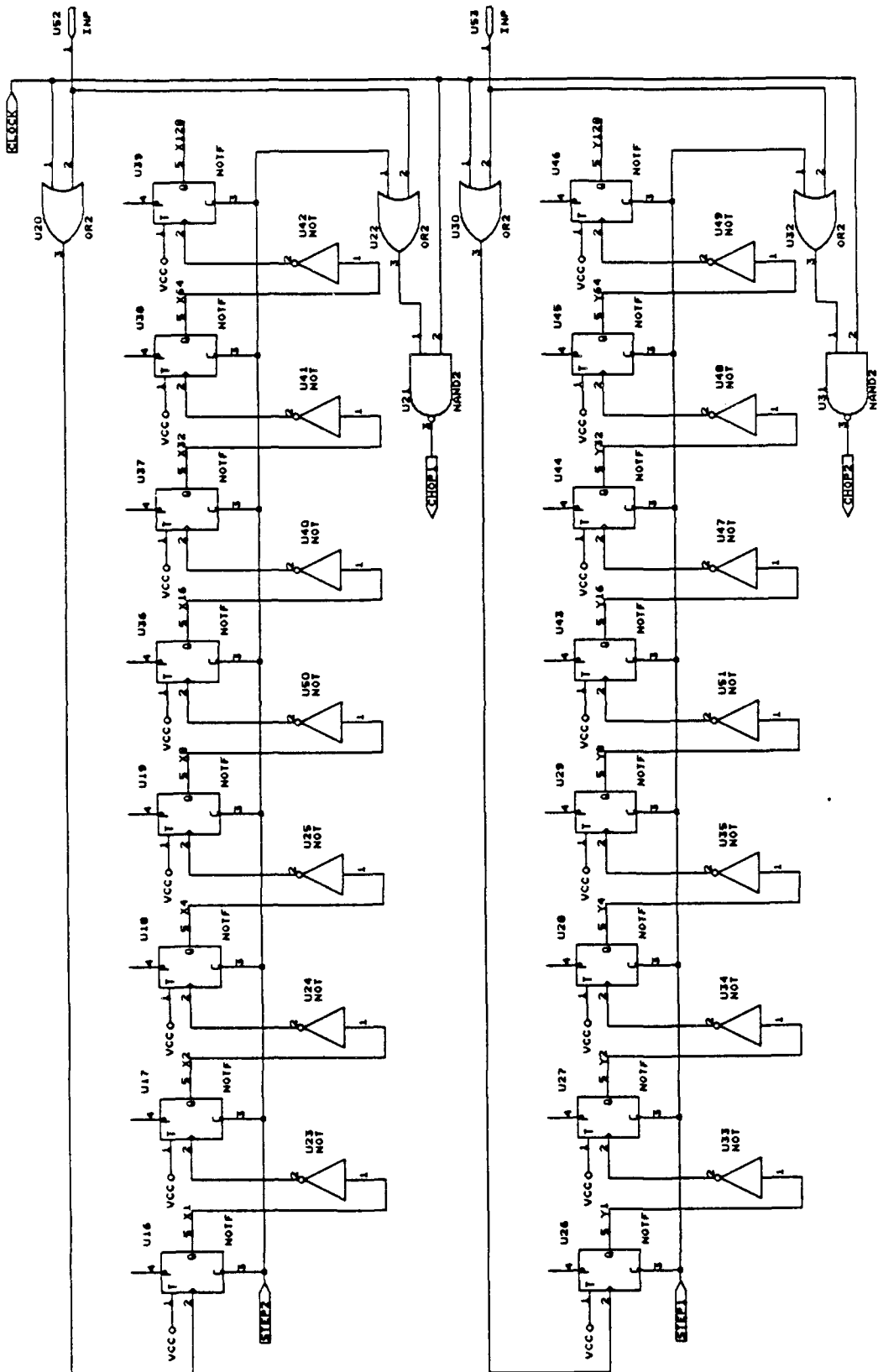


FIGURE QR6-12

CHOP IS INHIBITED BY HOLDING CLOCK LOW

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Module Number		MODULATE
Sheet Document Number		REV
Date	February 24, 1975	15 of 43

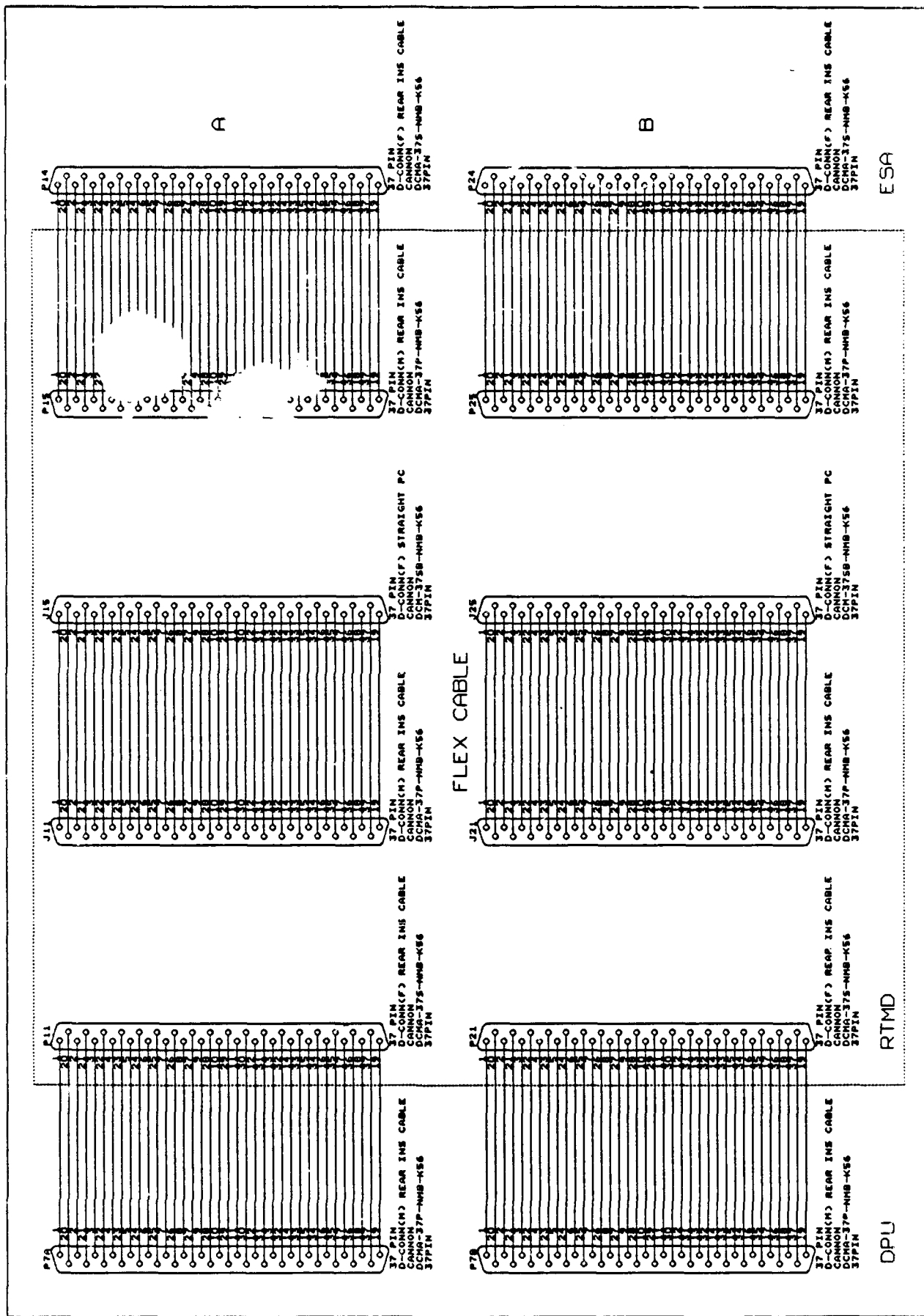
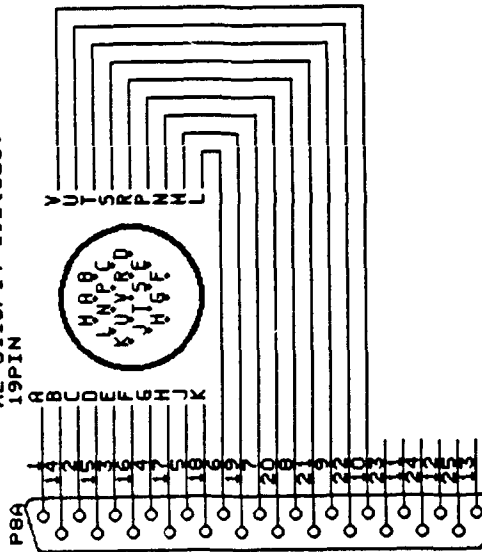


FIGURE QR6-13

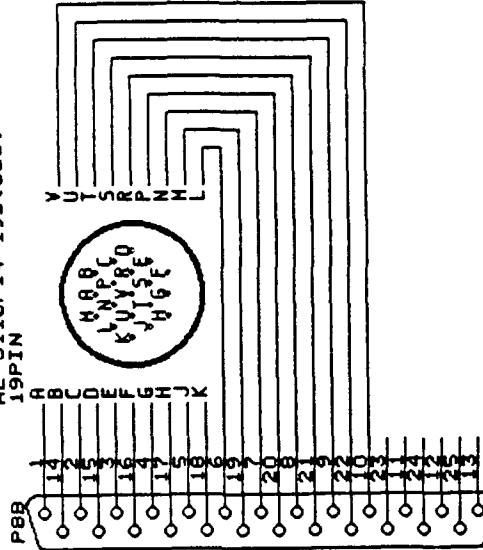
AMTEK, INC.
 PART
 TITLE DOCUMENT NUMBER
 9
 DATE
 11/23/81
 REV
 3

P30
19 PIN
C-CONNCF)
AIR ELECTRO
AE 3116F14-195(023)
19PIN



25 PIN
D-CONN(M) REAR INS CABLE
CANNON
DBMA-25P-NMB-K56
25PIN

P31 PIN
19 C-CONNCF)
AIR ELECTRO
AE 3116F14-195(023)
19PIN



25 PIN
D-CONN(M) REAR INS CABLE
CANNON
DBMA-25P-NMB-K56
25PIN

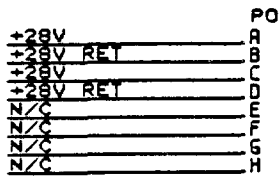
AMPTK, INC.

Title FDR HARNESS

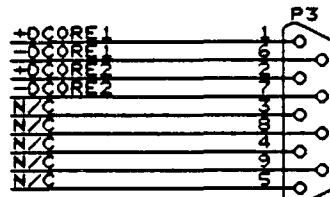
Size Document Number

Date: March 2, 1989 Sheet 17 of 43

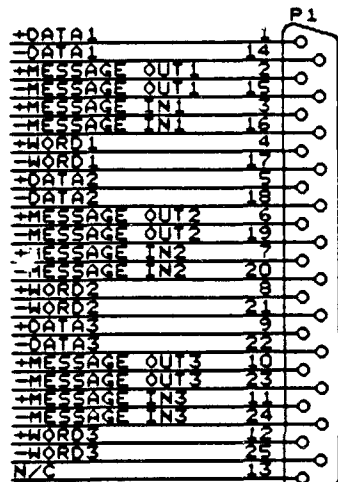
FIGURE QR6-14



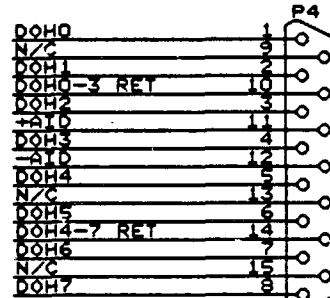
8 PIN
D-CONN(F) STRAIGHT PLUG
CANNON
PV76L16-85
8PIN



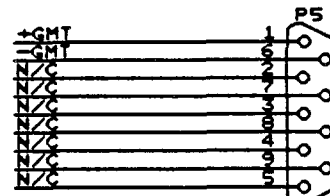
9 PIN
D-CONN(F) REAR INS CABLE
CANNON
DEMA-95-NMB-K56
9PIN



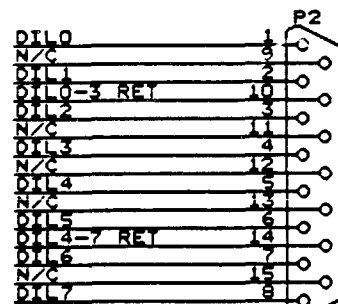
25 PIN
D-CONN(F) REAR INS CABLE
CANNON
DBMA-255-NMB-K56
25PIN



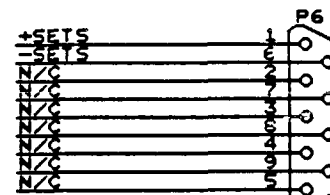
15 PIN
D-CONN(F) REAR INS CABLE
CANNON
DAMA-155-NMB-K56
15PIN



9 PIN
D-CONN(F) REAR INS CABLE
CANNON
DEMA-95-NMB-K56
9PIN



15 PIN
D-CONN(M) REAR INS CABLE
CANNON
DAMA-15P-NMB-K56
15PIN

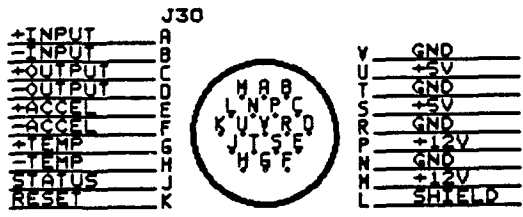
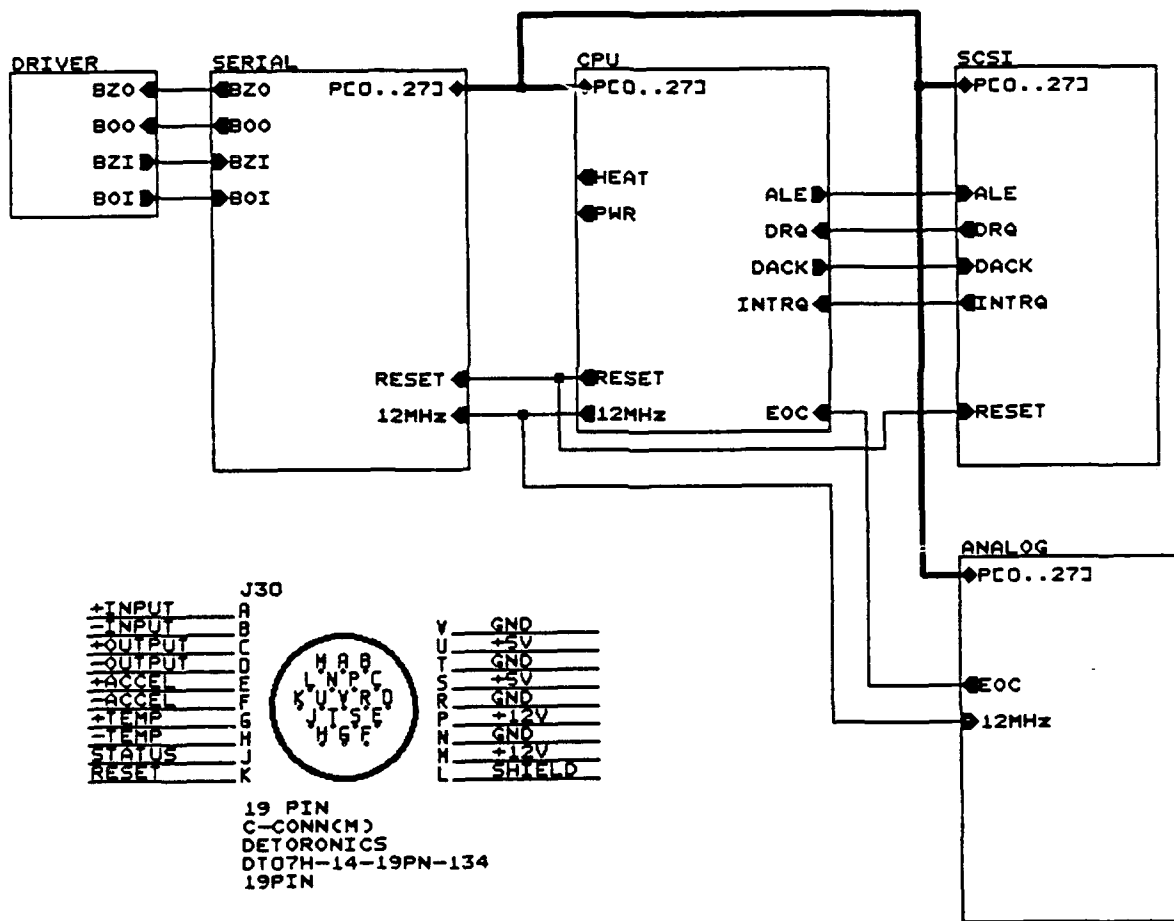


9 PIN
D-CONN(F) REAR INS CABLE
CANNON
DEMA-95-NMB-K56
9PIN

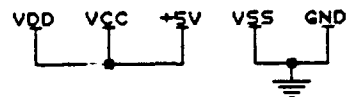
FIGURE QR6-15

AMPTEK, INC.		
Title		
MHC HARNESS		
Size	Document Number	REV
D		
Date:	March 2, 1989	Sheet 18 of 43

ADDRESSING			
	A15	A14	A13
UC <> RAM	0	0	0
UC <> ANALOG	0	0	1
UC <> SERIAL	0	1	0
UC <> SCSI	0	1	1
SERIAL > RAM (DMA)	1	0	0
RAM > SERIAL (DMA)	1	0	1
RAM > SCSI (DMA)	1	1	0
SCSI > RAM (DMA)	1	1	1

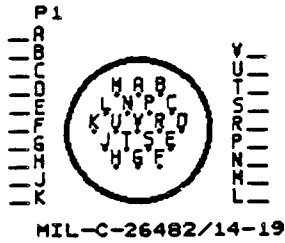


19 PIN
C-CONN(C)
DETORONICS
DT07H-14-19PN-134
19PIN



AMPTEK, INC.	
Title	BRIDGE CONTROLLER FDR 1
Size Document Number	REV
0	
Date:	March 7, 1989 Sheet 19 of 43

FIGURE QR6-16



MIL-C-26482/14-19

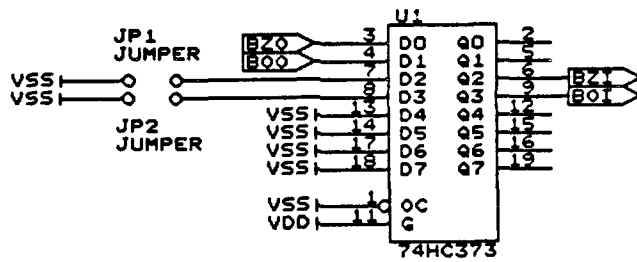


FIGURE QR6-17

AMPTK, INC.	
Title	
DRIVER	
Size Document Number	REV
D	
Date: March 7, 1989	Sheet 20 of 43

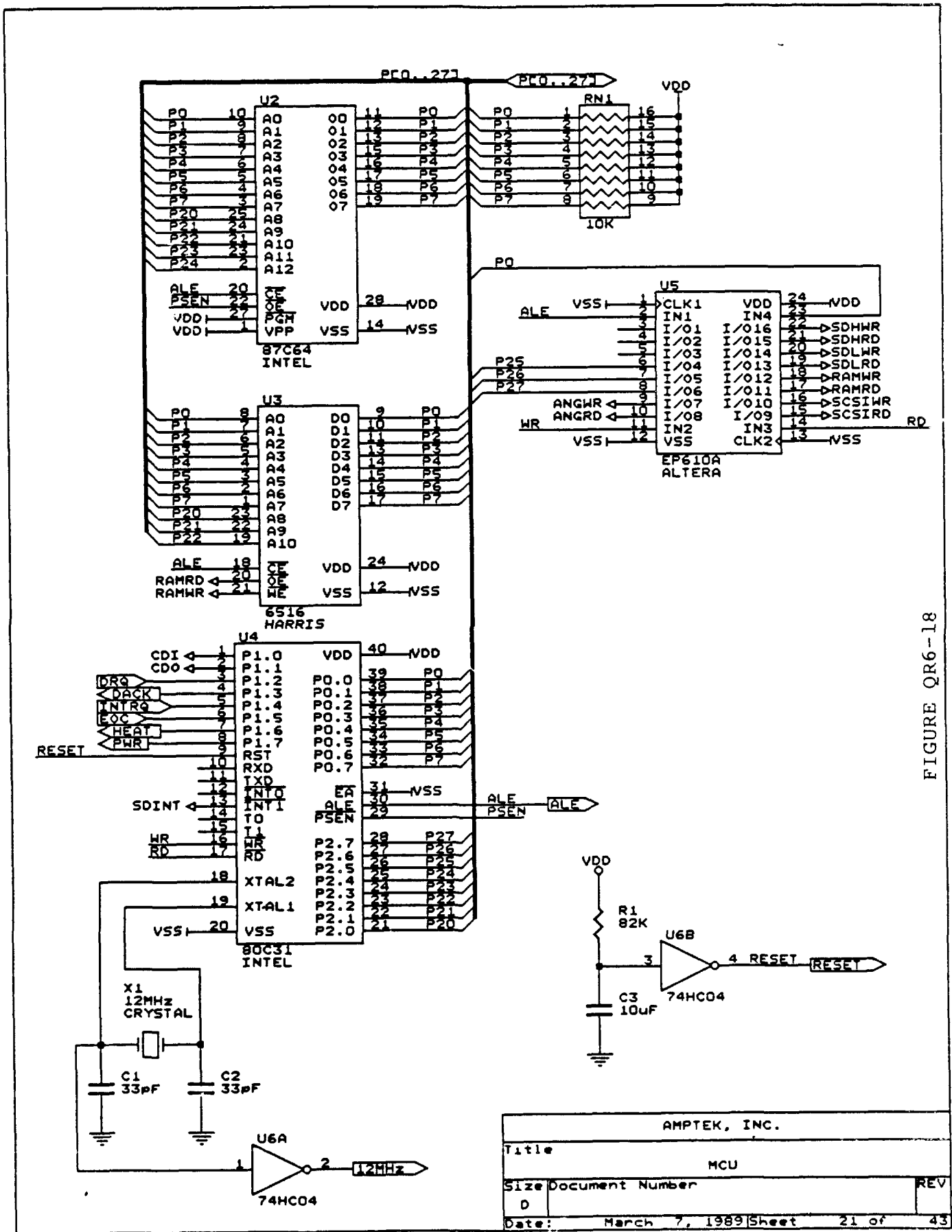


FIGURE QR6-18

AMPTK, INC.		
Title		
MCU		
Size	Document Number	REV
D		
Date:	March 7, 1989	Sheet 21 of 43

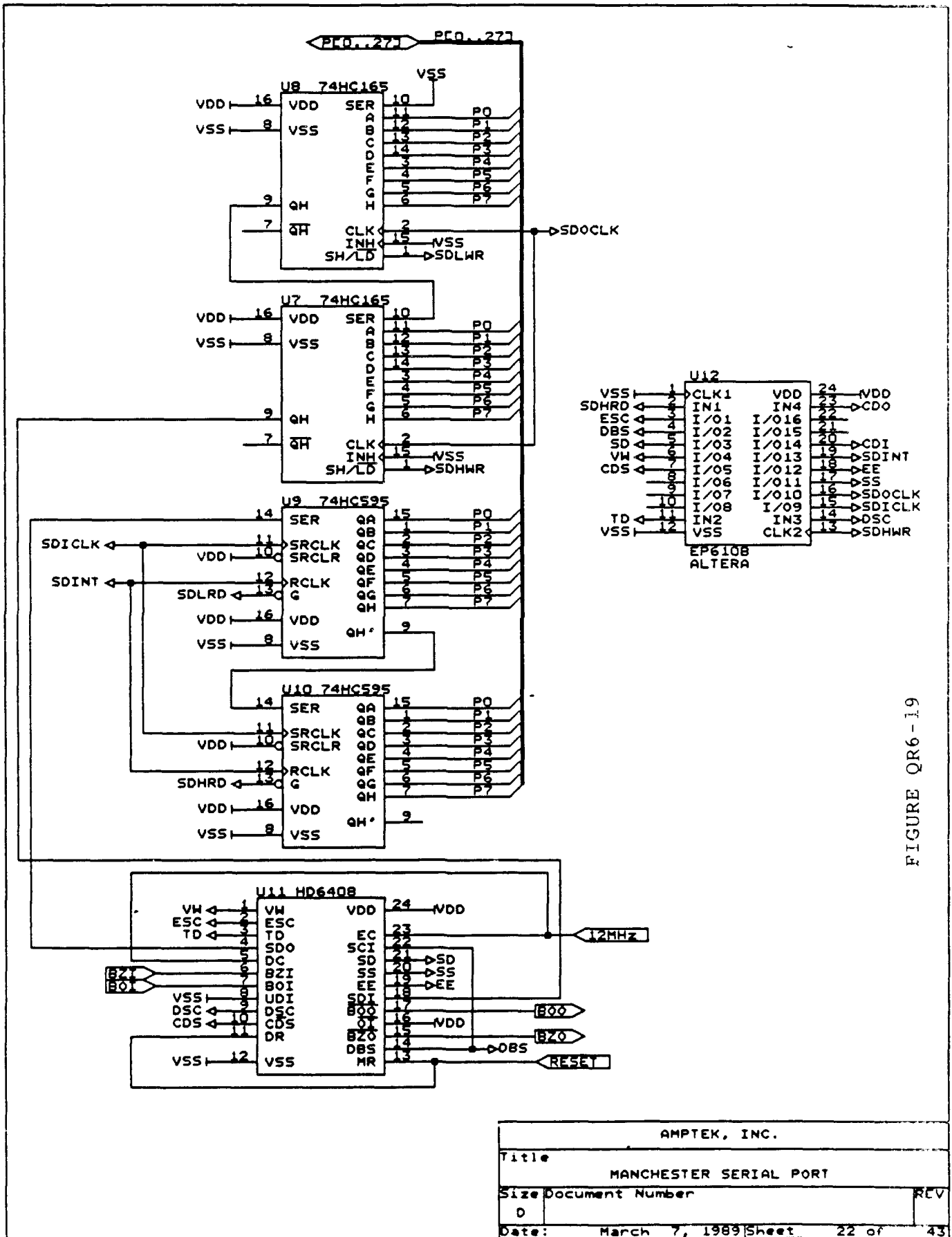


FIGURE QR6-19

AMPTK, INC.	
Title MANCHESTER SERIAL PORT	
Size Document Number 0	REV 43
Date: March 7, 1989	Sheet 22 of 43

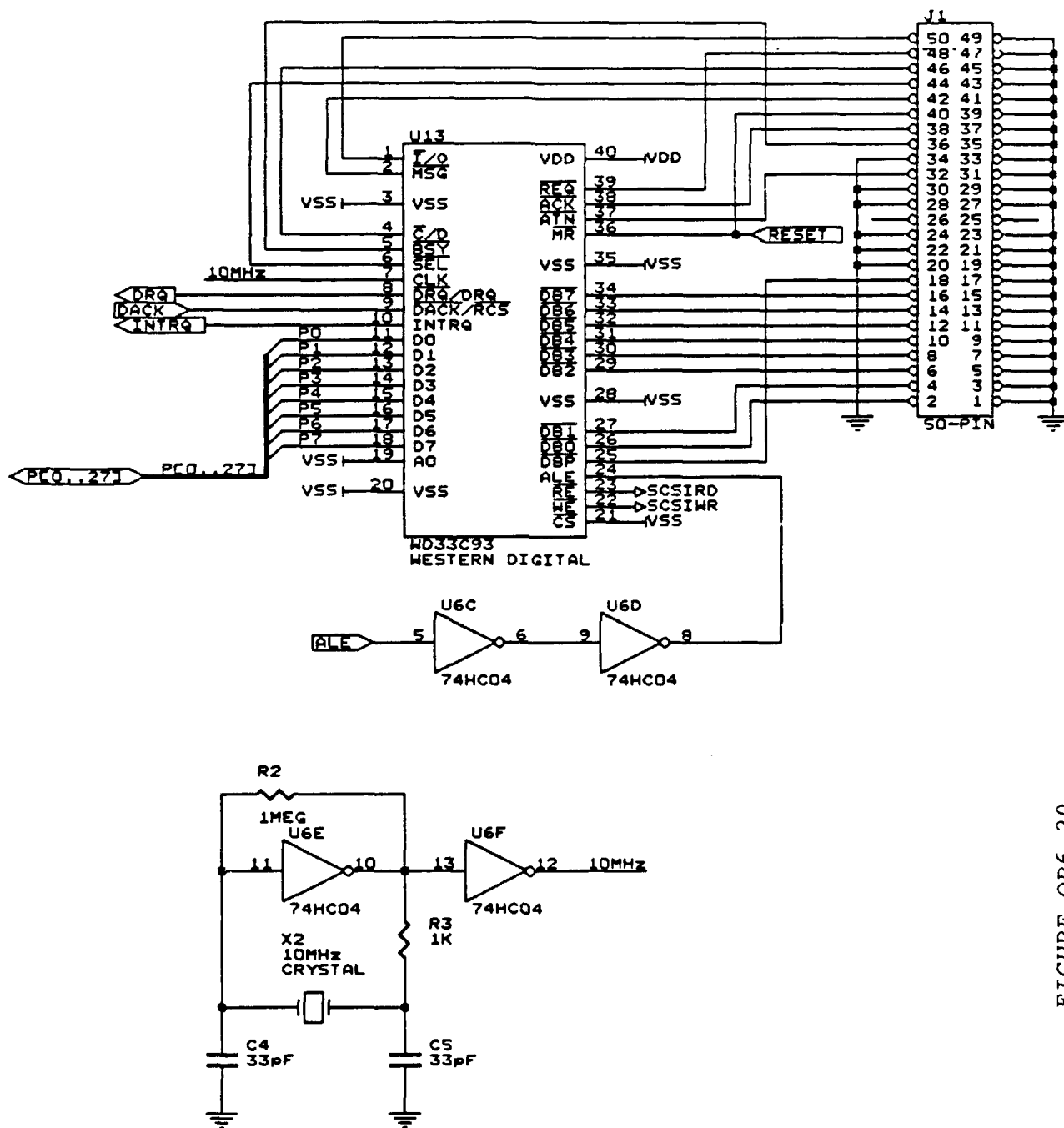


FIGURE QR6-20

AMPTX, INC.	
Title	
SCSI	
Size Document Number	REV
D	
Date: March 7, 1989	Sheet 23 of 43

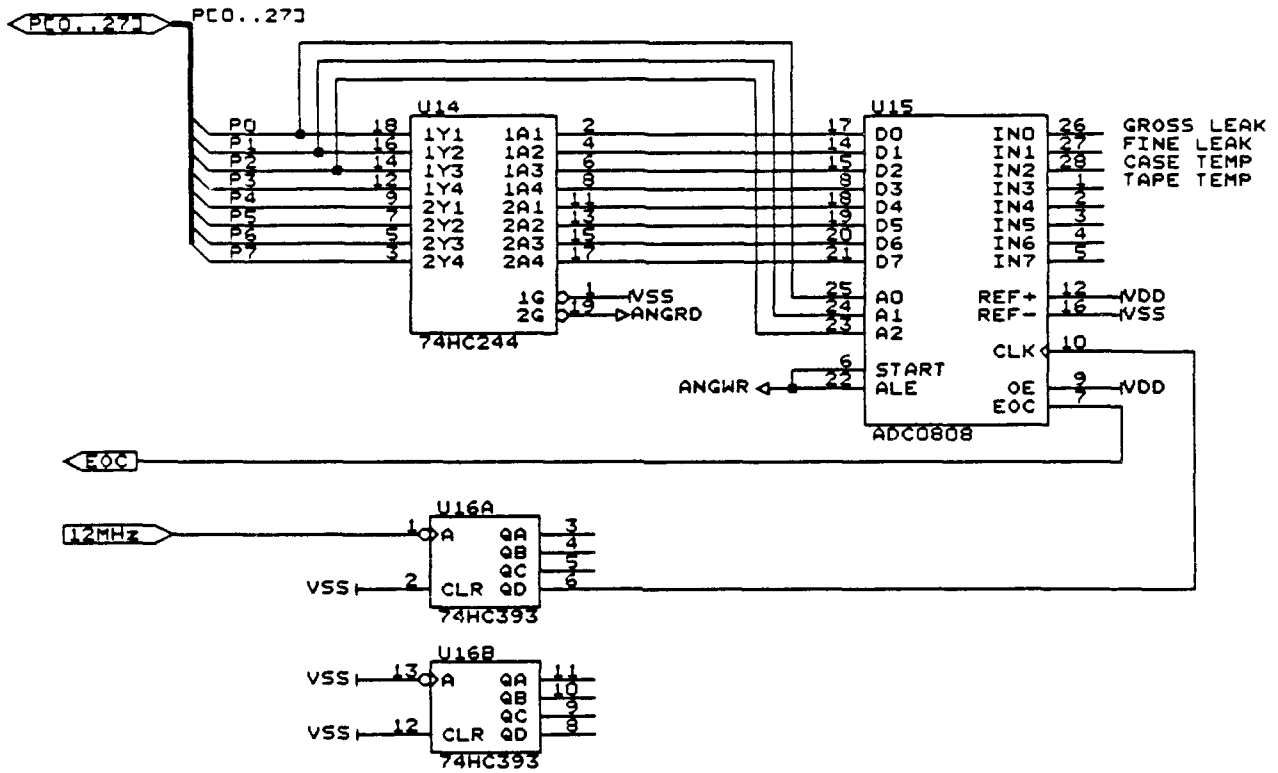
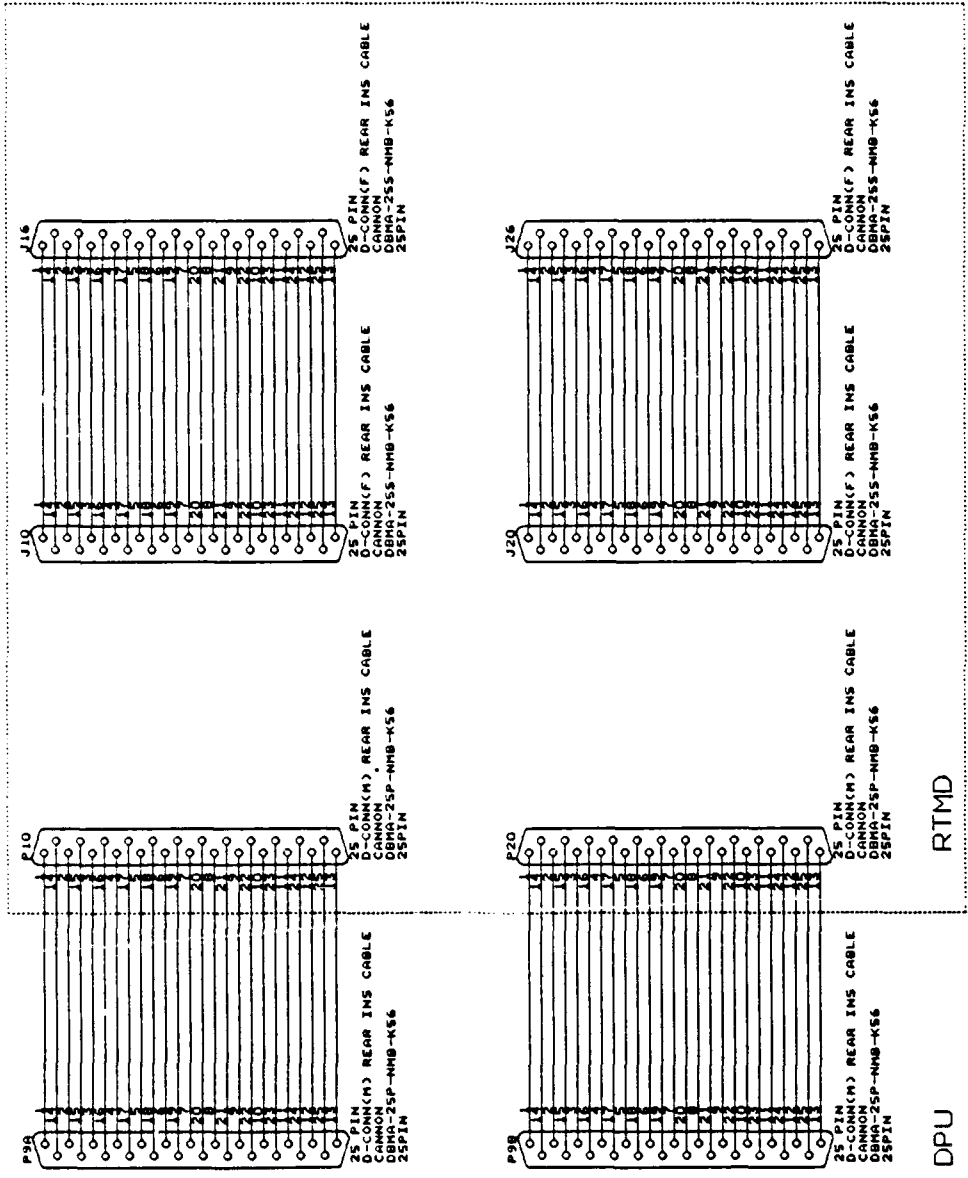


FIGURE QR6-21

AMPTK, INC.		
Title		
ANALOG		
Size	Document Number	REV
0		
Date:	March 8, 1989	Sheet 24 of 43



MTR

RTMD

DPU

AMTEK, INC.	
Title	MTR HARNESS
Size	Document Number
REV	0
Date	March 1, 1969
Sheet	25 of 43

FIGURE QR6-22

POWER SUPPLY

SDIO/GMT INTERFACE
DPUCC..973

DIL INTERFACE
DPUCC..973

DCORE/SEIS INTERFACE
DPUCC..973

DOH INTERFACE
DPUCC..973

AID INTERFACE
DPUCC..973

FDR INTERFACE
DPUCC..973

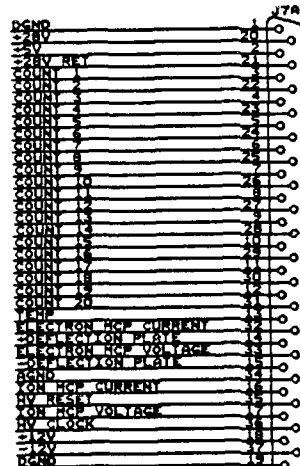
MTR INTERFACE
DPUCC..973

BACKPLANE

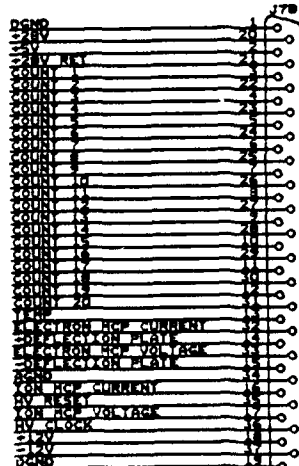
MSACO..733

MTRCO..493

MINTCO..973



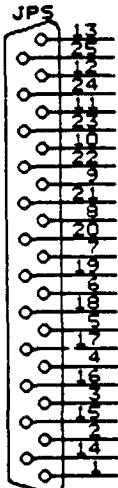
37 PIN
D-CONN(F) STRAIGHT PC
CANNON
DCN-375B-NMB-KS6
37PIN



37 PIN
D-CONN(F) STRAIGHT PC
CANNON
DCN-375B-NMB-KS6
37PIN

FIGURE QR6-23

AMPTX, INC.		
Title	DPU	
Size	Document Number	REV
E		
Date:	March 6, 1989	Sheet 26 of 43



25 PIN
 D-COON(CH) STRAIGHT PC
 COMMON
 DBM-25PB-NMB-K56
 25PIN

FIGURE QR6-24

AMPTek, INC.		
Title		
BACKPLANE		
Size	Document Number	REV
D		
Date:	March 2, 1989	Sheet 27 of 43

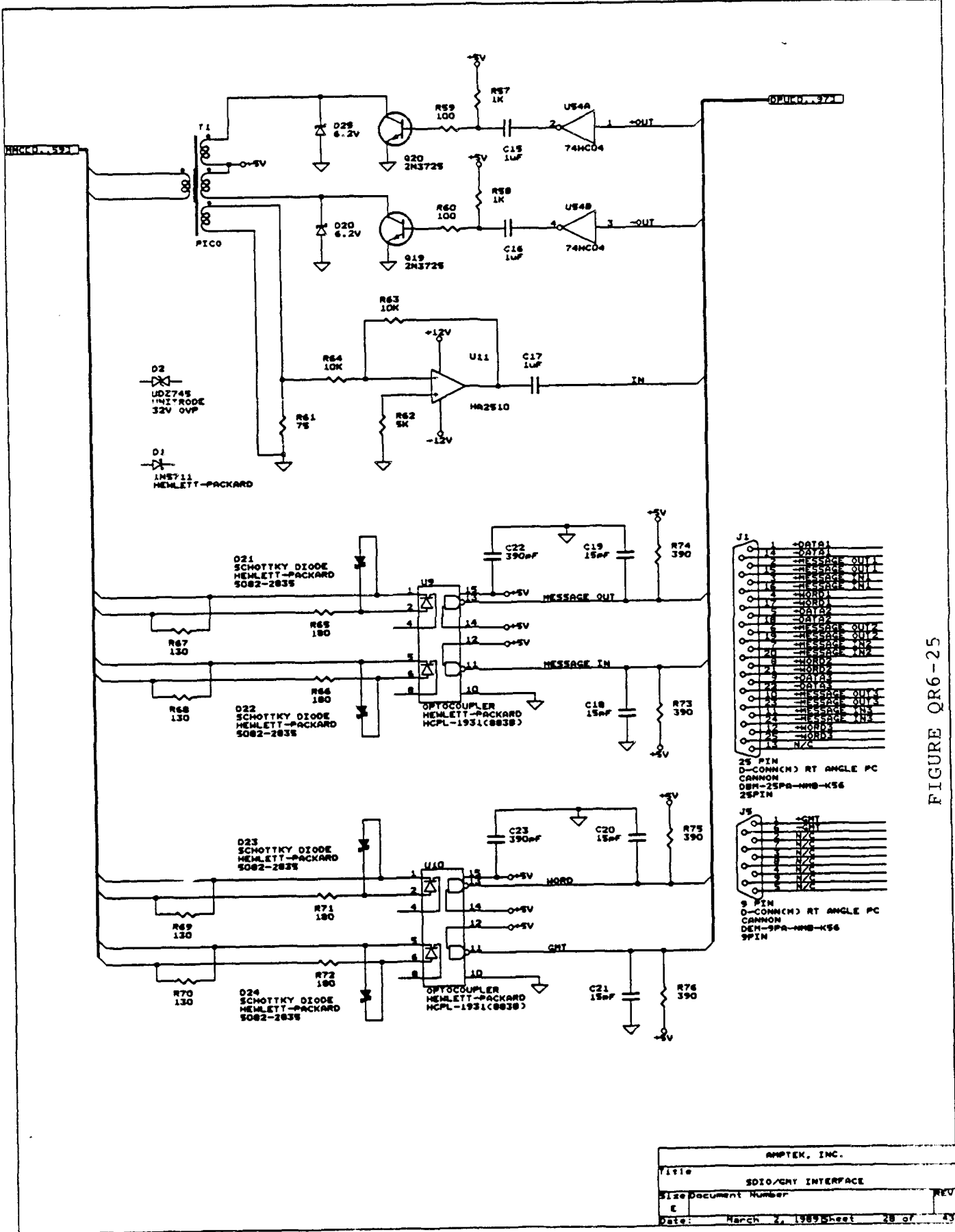


FIGURE QR6-25

AMPTX, INC.	
Title	SDIO/CHY INTERFACE
Size Document Number	REV
E	
Date:	March 2, 1989 Sheet 28 of 49

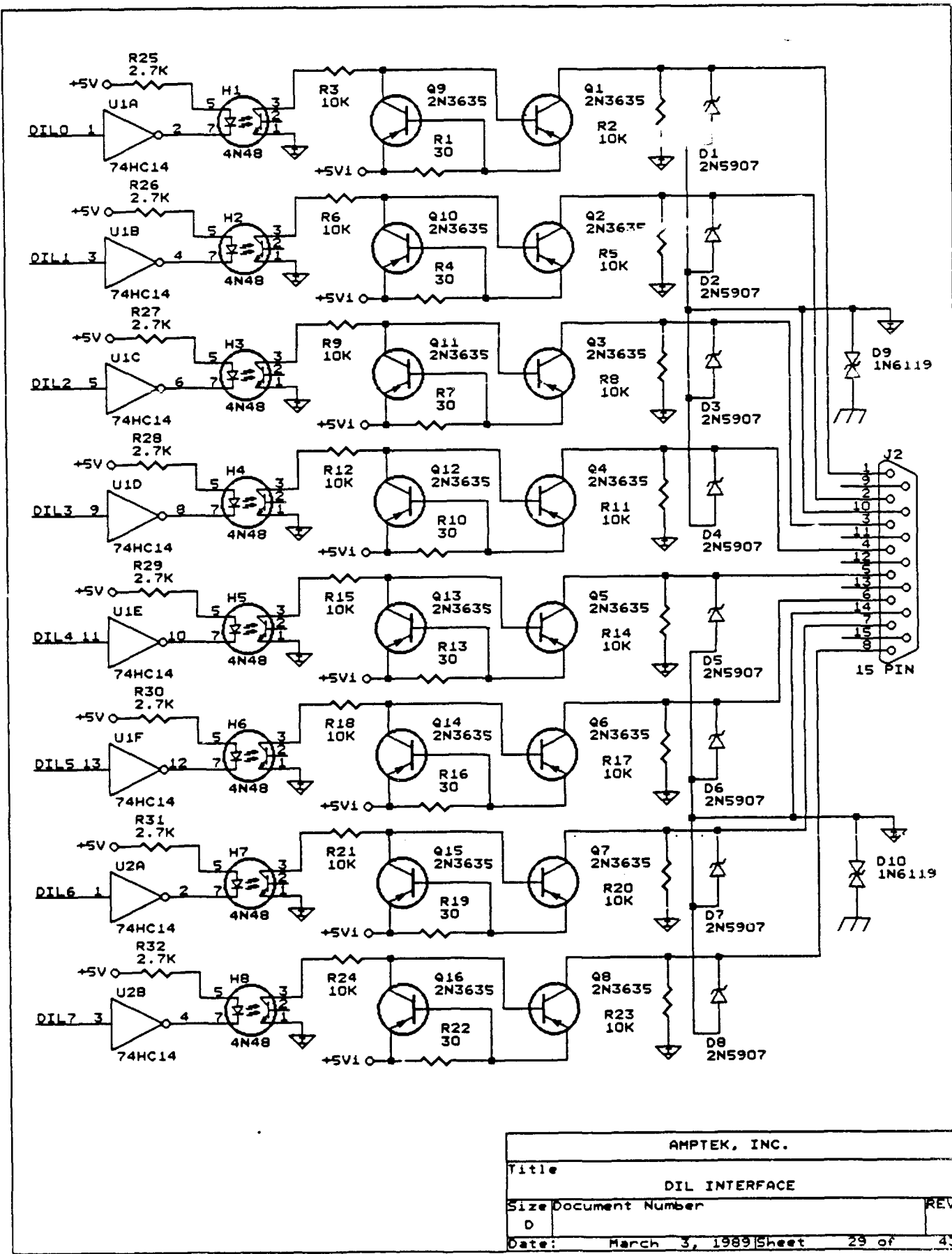
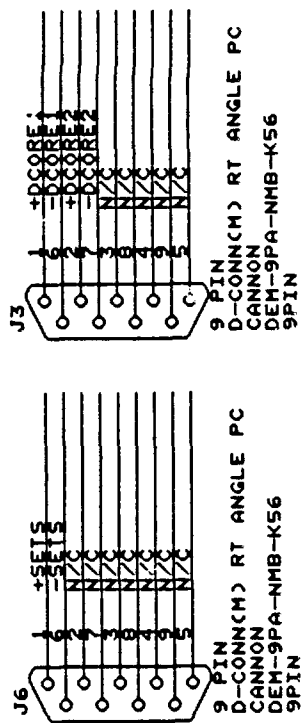
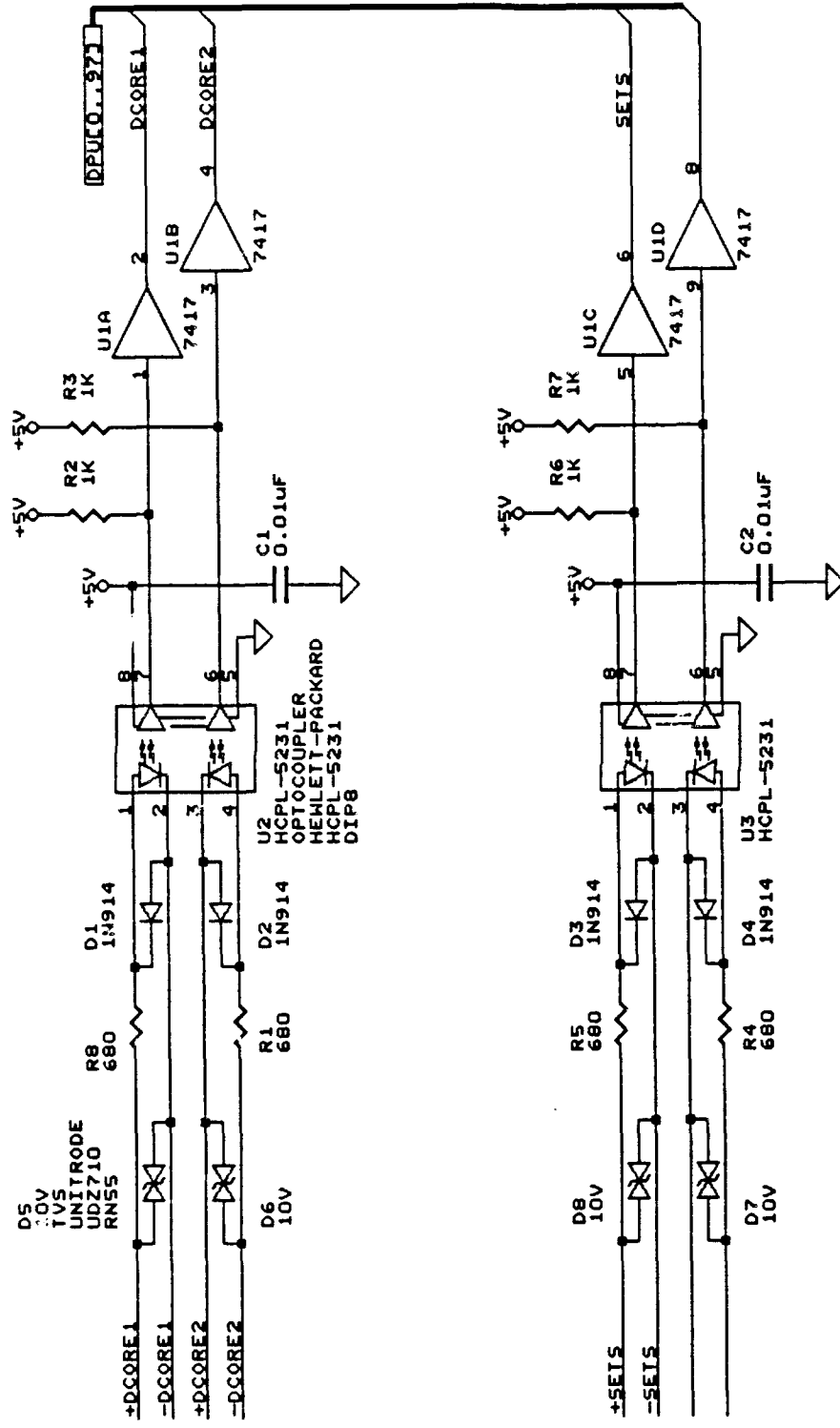


FIGURE QR6-26



AMPEX, INC.	
Title	DCORE/SETS INTERFACE
Size	Document Number
REV	
Date:	March 2, 1989 Sheet 30 of 43

FIGURE Q.R6-27

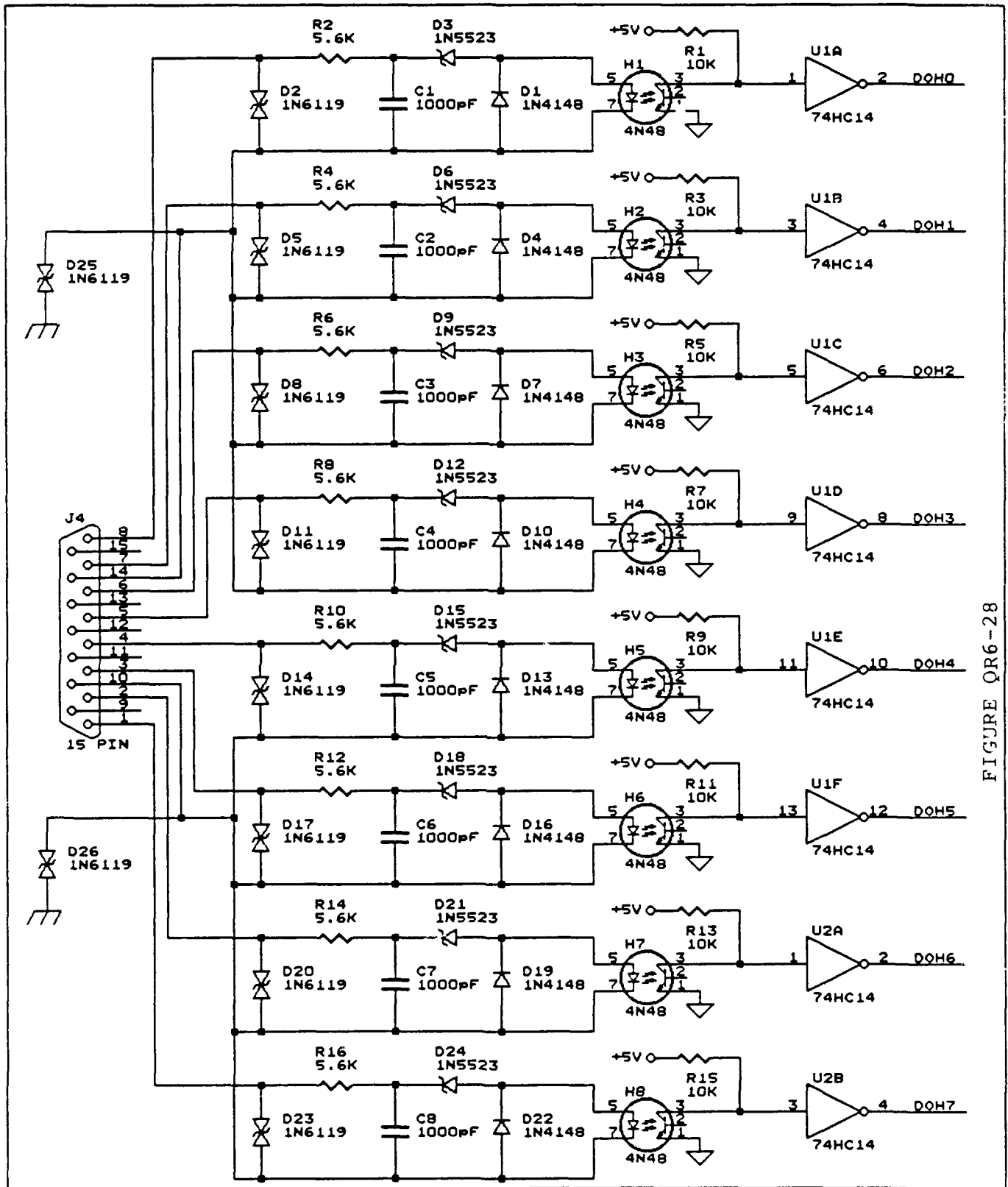


FIGURE QR6-28

AMPTK, INC.		
Title		
DOH INTERFACE		
Size	Document Number	REV
D		
Date:	March 3, 1989	Sheet 31 of 43

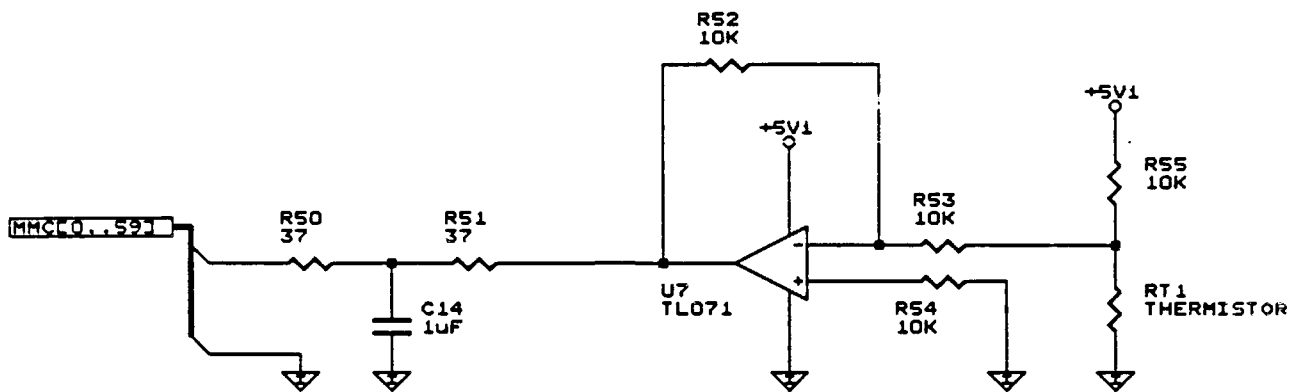
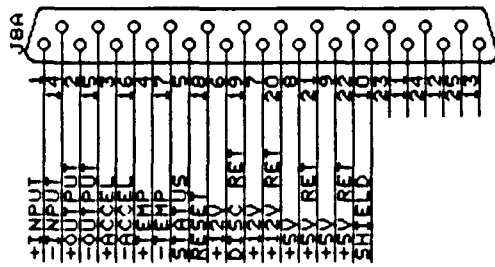
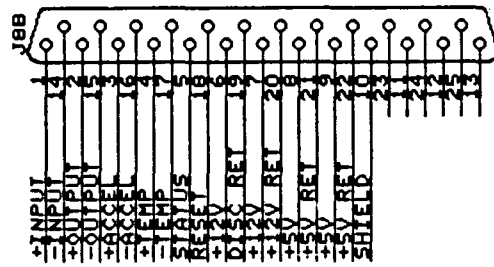


FIGURE QR6-29

AMPTEK, INC.		
Title		
AID INTERFACE		
Size	Document Number	REV
D		
Date:	March 8, 1989	Sheet 32 of 43



JBA
 25 PIN
 D-CONN(F) RT ANGLE PC
 CANNON
 DBM-255A-NMB-K56
 25PIN



JBB
 25 PIN
 D-CONN(F) RT ANGLE PC
 CANNON
 DBM-255A-NMB-K56
 25PIN

FIGURE QRC-30

AMPTK, INC.	
Title	
FDR INTERFACE	
Size	Document Number
A	
Date:	March 1, 1989 Sheet 33 of 43
REV	

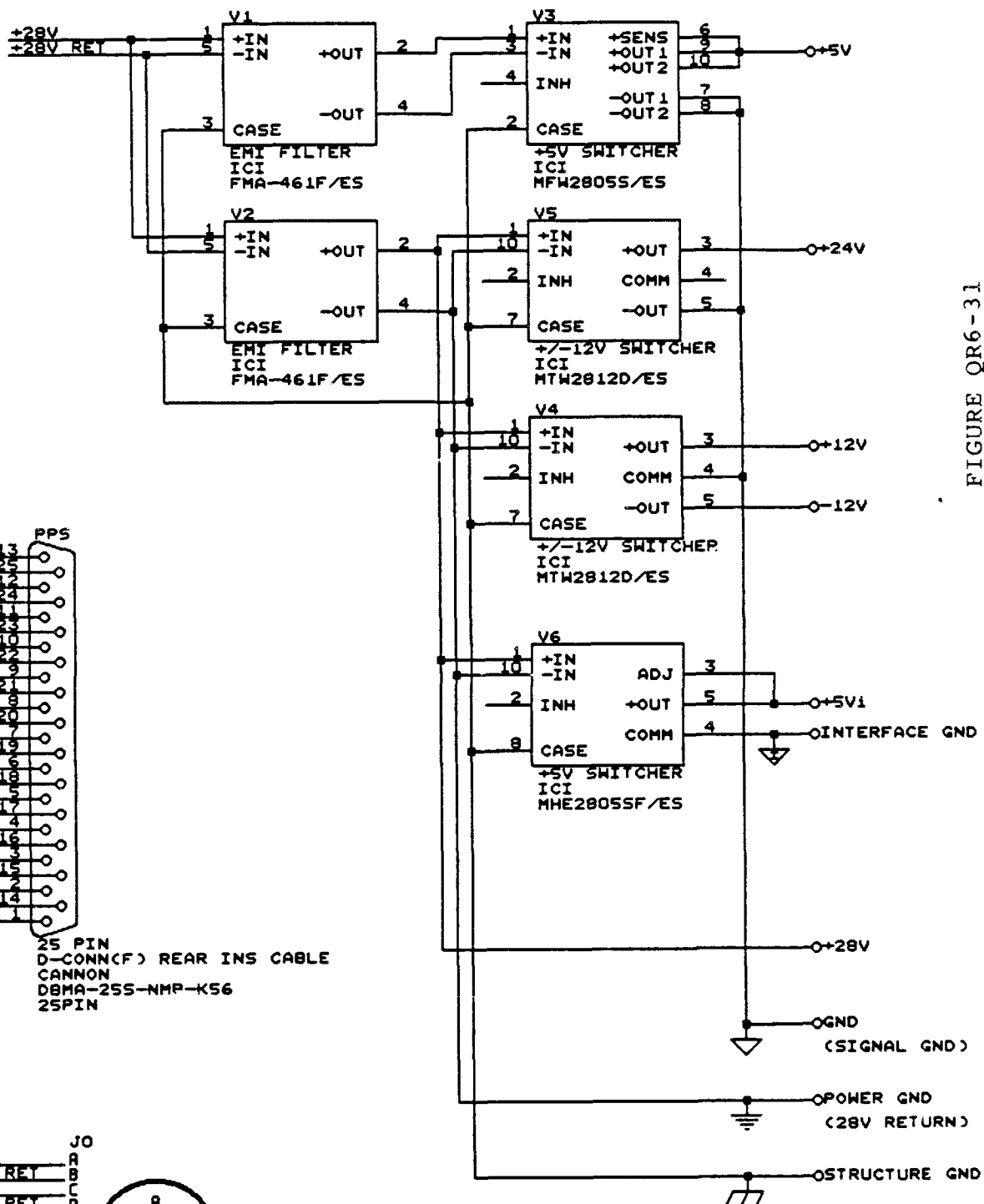
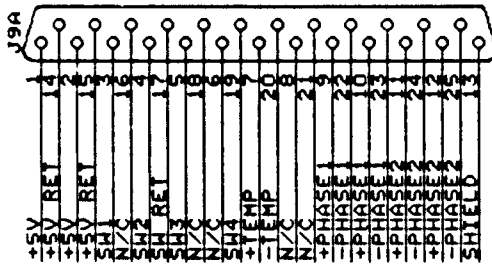
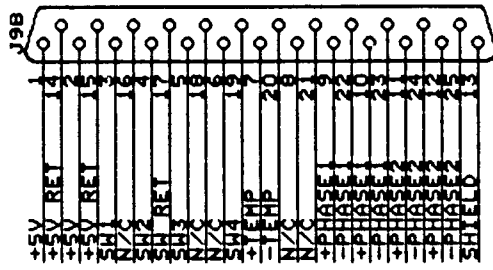


FIGURE QR6-31



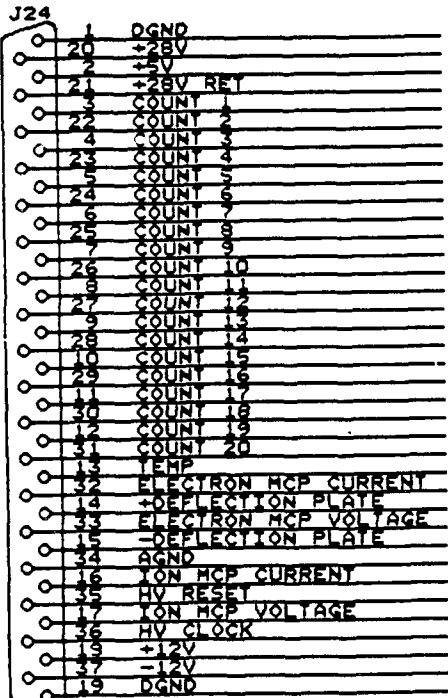
J9A
25 PIN
D-CONN(F) STRAIGHT PC
CANNON
DBM-2558-NMB-K56
25PIN



J9B
25 PIN
D-CONN(F) STRAIGHT PC
CANNON
DBM-2550-NMB-K56
25PIN

FIGURE QR6-32

Title		AMPTK, INC.
Size		MTR INTERFACE
Document Number		
A	REV	
Date:	March 1, 1989	Sheet 35 of 43



37 PIN
D-CONN(M) STRAIGHT PC
CANNON
DCH-37PB-NMB-K56
37PIN

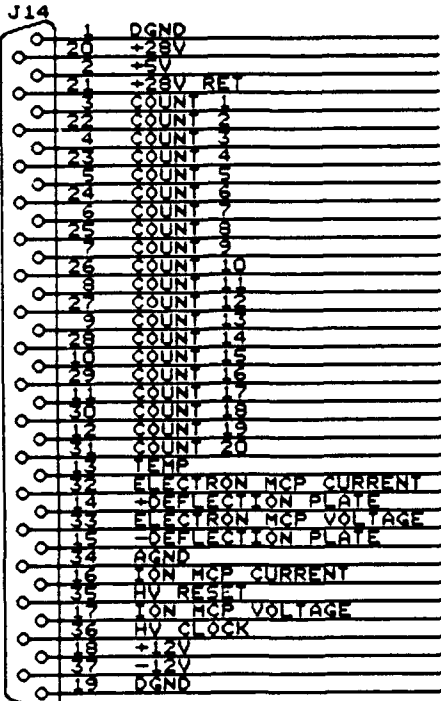
ELECTRON
ECO..93

ION
ICO..93

HVSUPPLY

FIGURE QR6-33

AMPTek, INC.	
Title	ESA B
Size Document Number	REV
D	
Date:	March 7, 1989 Sheet 36 of 43



37 PIN
D-CONN(M) STRAIGHT PC
CANNON
DCM-37PB-NMB-K56
37PIN

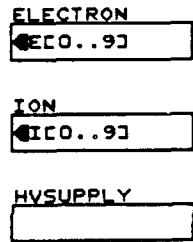
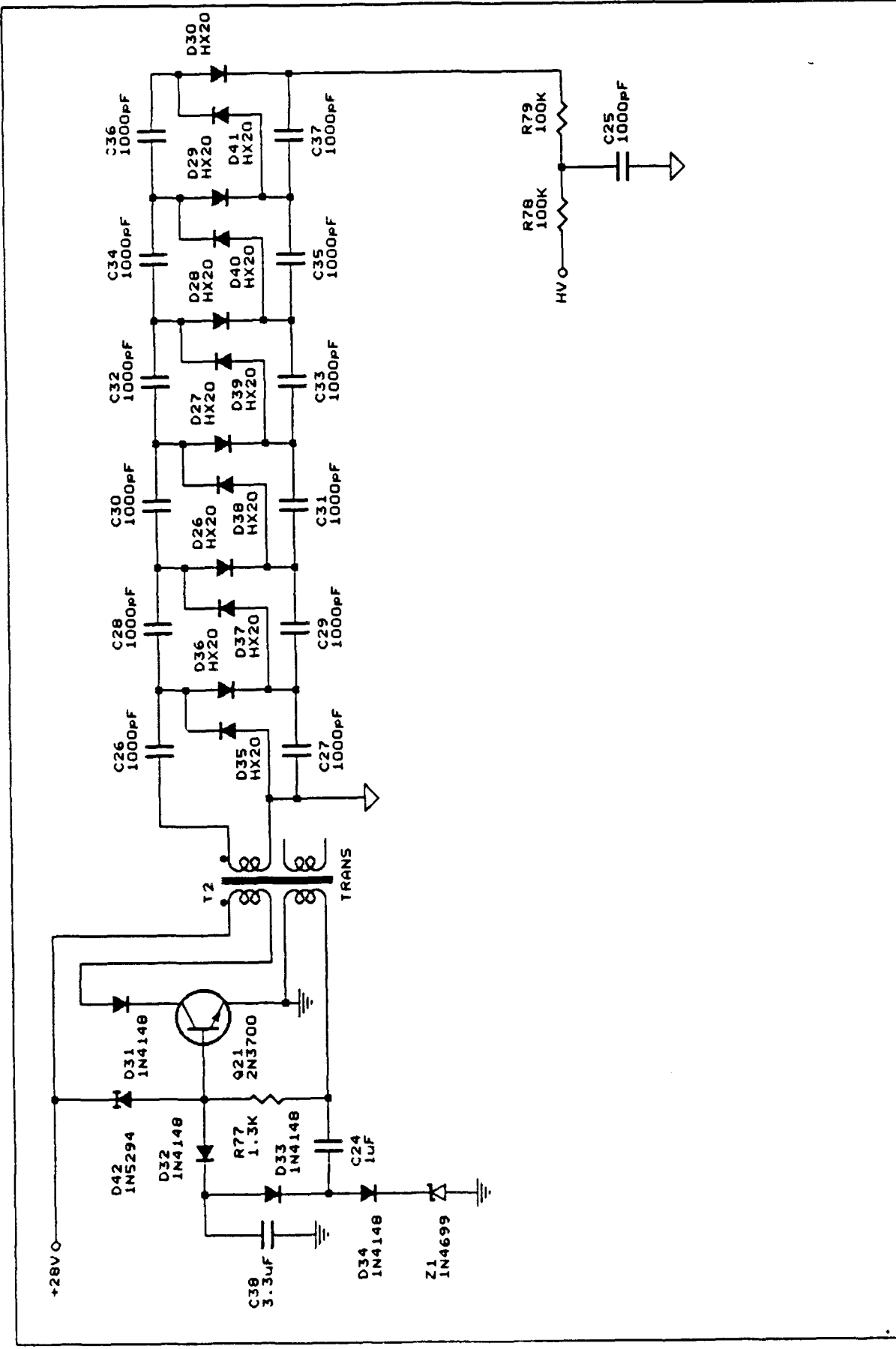


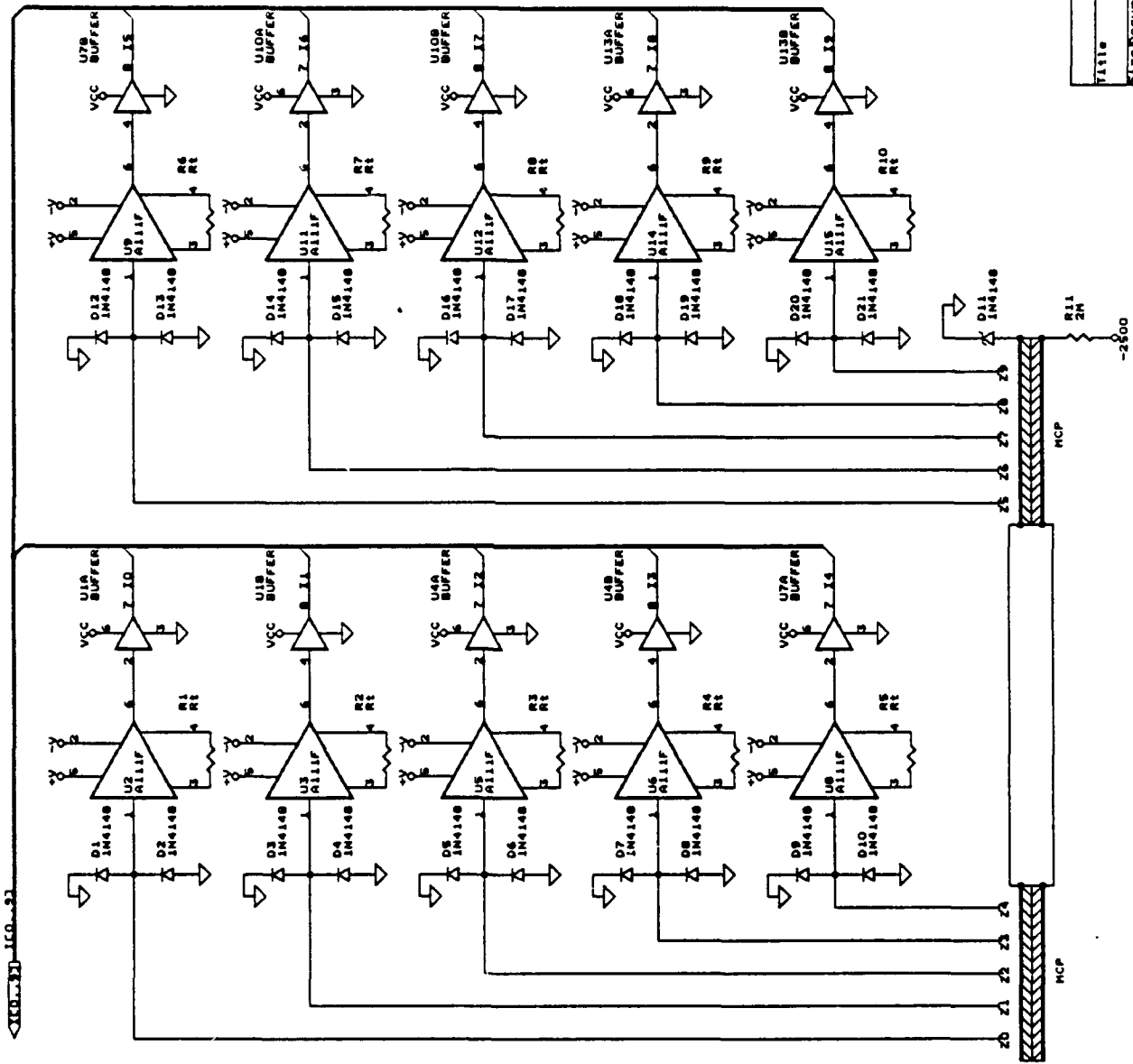
FIGURE QR6-34

AMPTEK, INC.		
Title		
ESA A		
Size	Document Number	REV
D		
Date:	March 7, 1989	Sheet 40 of 43



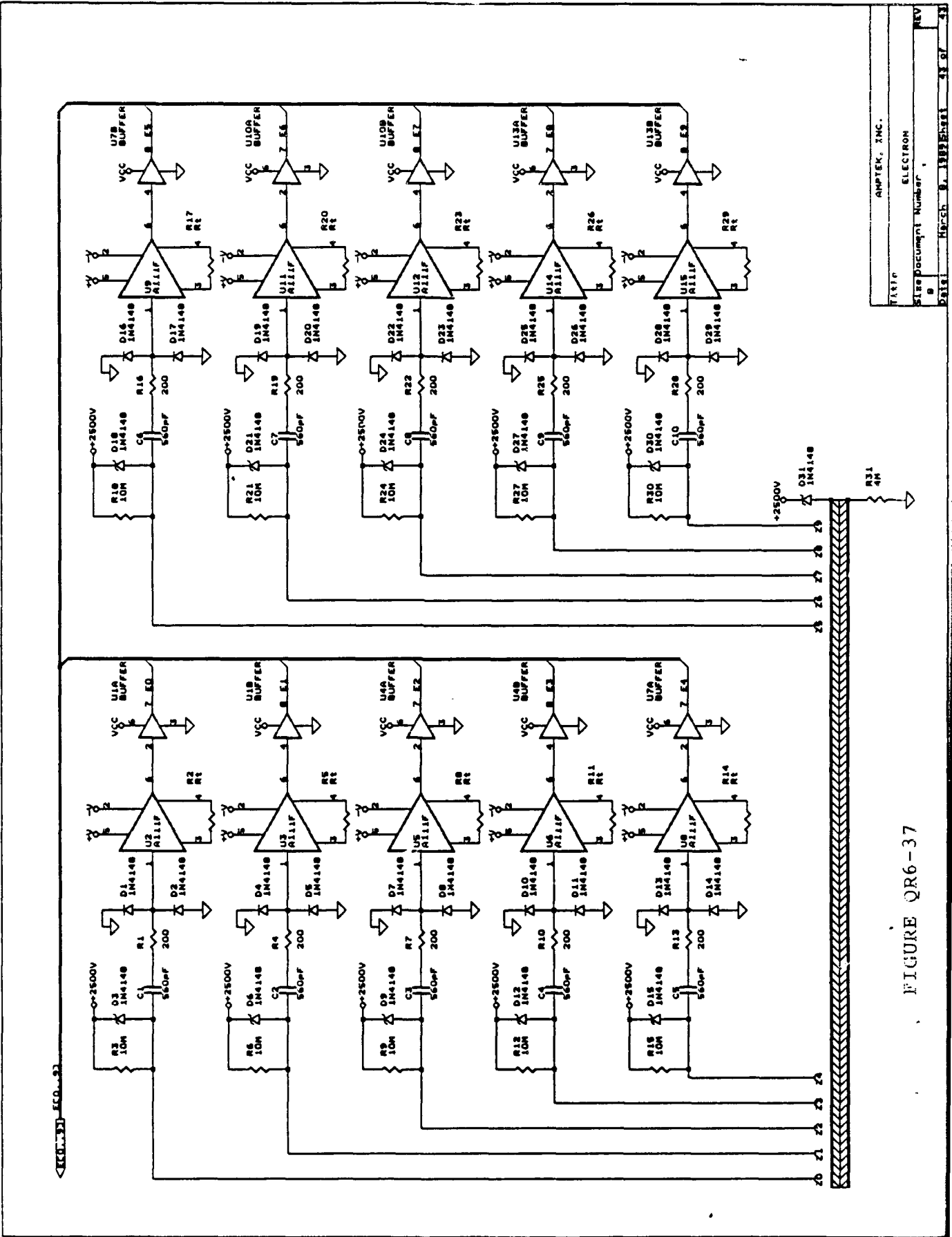
Title		AMPTEK, INC.	
Size Document Number		HV SUPPLY	
Date:		March 7, 1989	Sheet 41 of 43
REV		A	

FIGURE QR6-35



FILE	AMPTK. INC.
REV	ION
DATE	March 9, 1978
REV	31

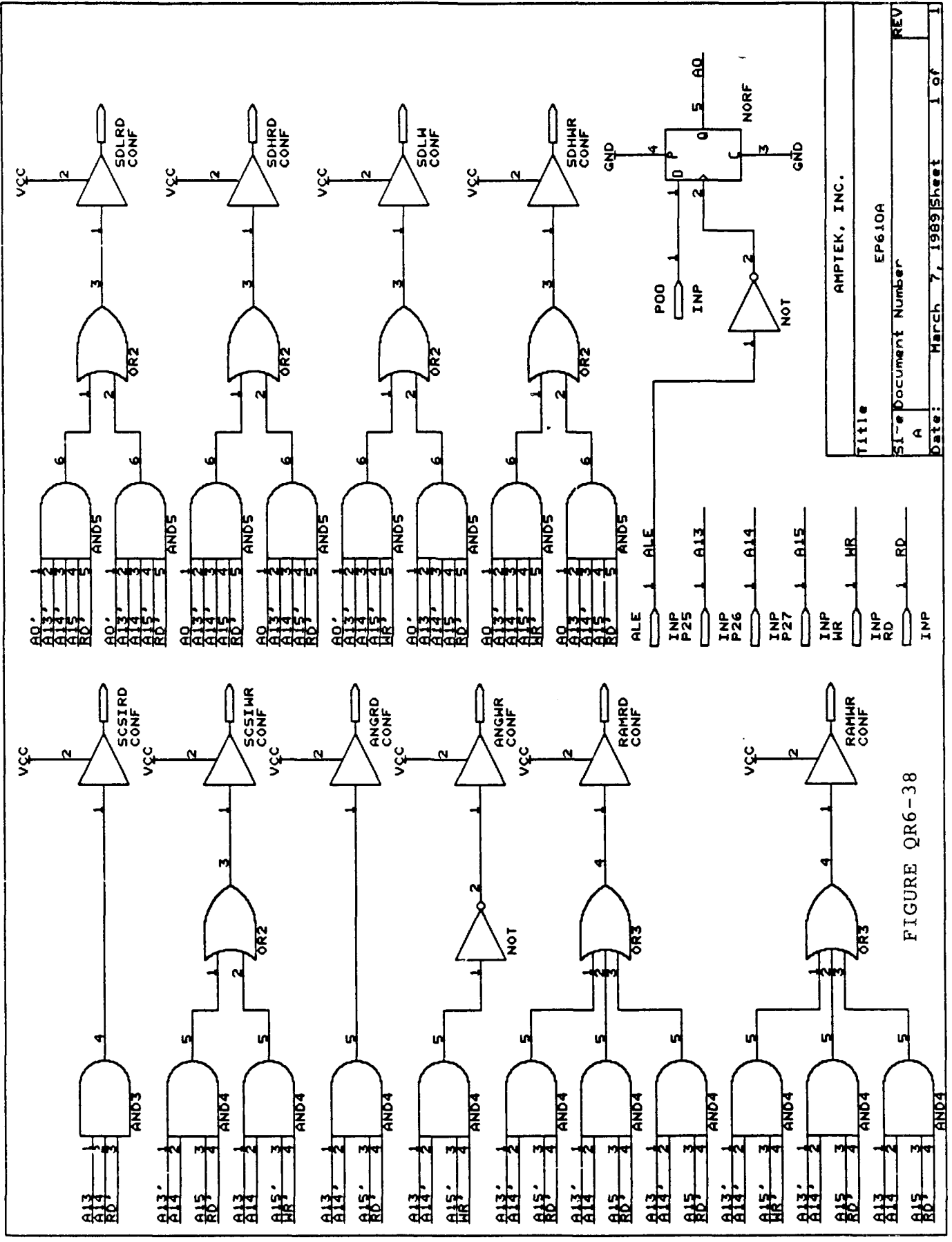
FIGURE QR6-36



<KES-37> EQ...37

FIGURE QR6-37

ANPTEK, INC.
ELECTRON
Size Document Number
REV
Doc-Ch. 9. 1989-01-11
37 0
33



Title: AMPTEK, INC.
 Part Number: EP610A
 Revision: A
 Date: March 7, 1989
 Sheet: 1 of 1

FIGURE QR6-38

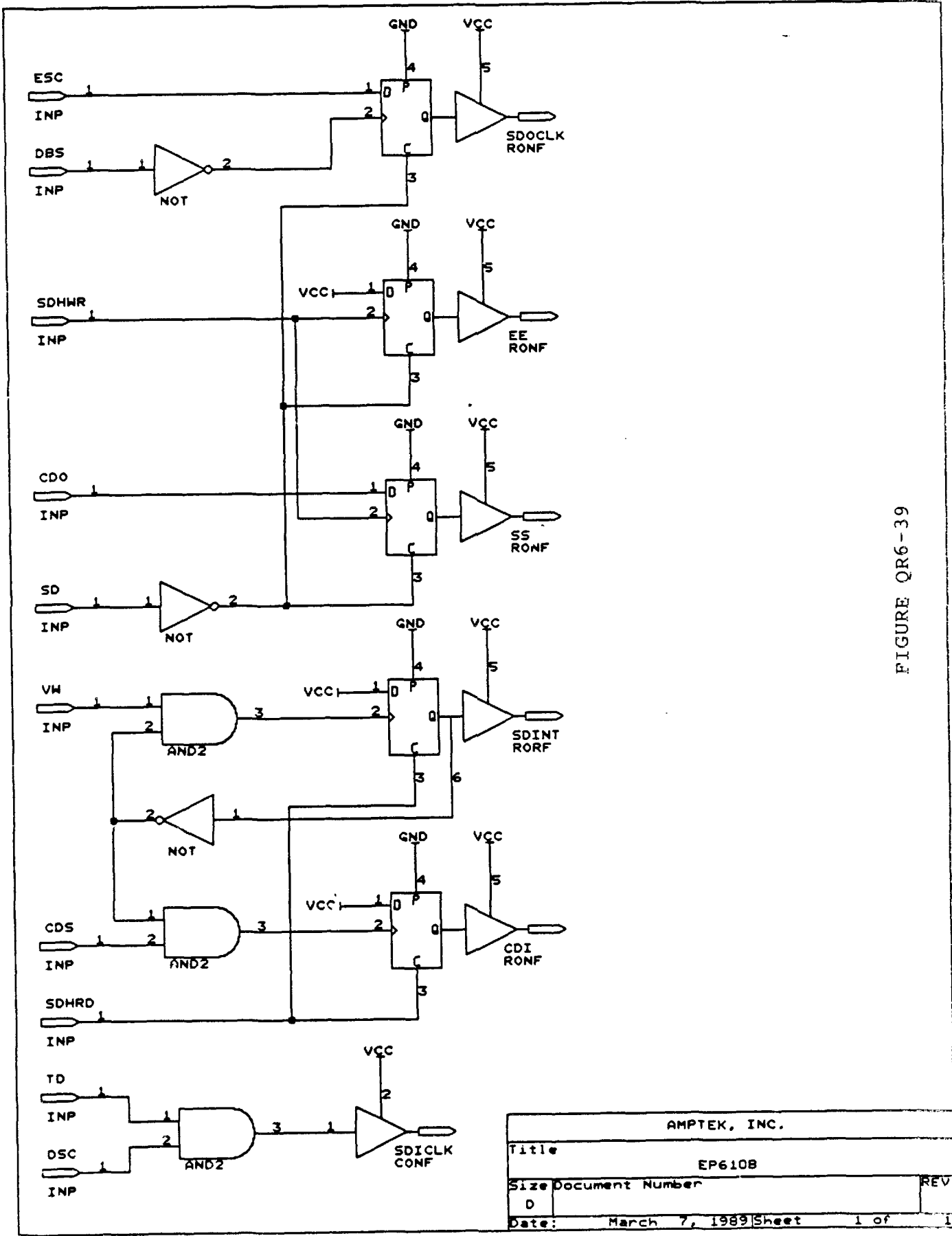


FIGURE QR6-39

AMPTEK, INC.	
Title EP610B	
Size Document Number	REV
D	
Date: March 7, 1989	Sheet 1 of 1

Item	Quantity	Reference	Part
1	21	C1, C2, C3, C4, C5, C6, C7, C8, C25, C26, C27, C28, C29, C30, C31, C32, C33, C34, C35, C36, C37	1000pF
2	10	C1, C2, C3, C4, C5, C6, C7, C8, C9, C10	560pF
3	4	C1, C2, C4, C5	33pF
4	2	C1, C2	0.01uF
5	1	C1	1500uF
6	1	C2	0.1uF
7	1	C3	10uF
8	5	C14, C15, C16, C17, C24	1uF
9	4	C18, C19, C20, C21	15pF
10	2	C22, C23	390pF
11	1	C38	3.3uF
12	4	D1, D2, D3, D4	5.1V
13	12	D1, D2, D3, D4, D5, D6, D7, D8, D9, D10, D11, D12	1N914
14	34	D1, D2, D3, D4, D5, D6, D7, D8, D9, D10, D11, D12, D13, D14, D15, D16, D17, D18, D19, D20, D21, D22, D23, D24, D25, D26, D27, D28, D29, D30, D31, D32, D33, D34	1N4148
15	8	D1, D2, D3, D4, D5, D6, D7, D8	2N5907, 5V TVS, GENERAL SEMICONDUCTOR, 2N5907JTX, DO-13
16	8	D1, D4, D7, D10, D13, D16, D19, D22	1N4148 DIODE, . .
17	1	D2	UDZ745, UNITRODE, 32V OVP, .
18	9	D2, D5, D8, D9, D10, D11, D14, D17, D23	1N6119, 38V TVS, GENERAL INSTRUMENT, JTX1N6119A,
19	8	D3, D6, D9, D12, D15, D18, D21, D24	1N5523, 5.1V ZENER, MOTOROLA, 1N5523AJTX, DO-35
20	4	D5, D6, D7, D8	10V, TVS, UNITRODE, UDZ710, RN55

Item	Quantity	Reference	Part
21	1	D1	1N5711, HEWLETT-PACKARD, . . .
22	1	D20	1N6119, 36V TVS, GENERAL INSTRUMENT, JTX1N6119A,
23	2	D20,D25	6.2V
24	4	D21,D22,D23,D24	SCHOTTKY DIODE, HEWLETT-PACKARD, 5082-2835, .
25	2	D25,D26	1N6119, 36V TVS, GENERAL INSTRUMENT, JANTX1N6119A,
26	12	D26,D27,D28,D29,D30,D35, D36,D37,D38,D39,D40,D41	HX20
27	1	D42	1N5294
28	8	H1,H2,H3,H4,H5,H6,H7,H8	4N48, OPTOCOUPLER, TEXAS INSTRUMENTS, JANTX 4N48, TO-8
29	1	J0	8 PIN, C-CONN(M) RECEPTACLE, CANNON, P70L16-8P, 8PIN
30	1	J1	50-PIN
31	1	J1	25 PIN, D-CONN(M) RT ANGLE PC, CANNON, DBM-25PA-NMB-K56, 25PIN
32	1	J2	15 PIN, D-CONN(F) RT ANGLE PC, CANNON, DAM-15SA-NMB-K56, 15PIN
33	3	J3,J5,J8	9 PIN, D-CONN(M) RT ANGLE PC, CANNON, DEM-9PA-NMB-K56, 9PIN
34	1	J4	15 PIN, D-CONN(M) RT ANGLE PC, CANNON, DAM-15PA-NMB-K56, 15PIN
35	4	J7A,J7B,J15,J25	37 PIN, D-CONN(F) STRAIGHT PC, CANNON, DCM-37SB-NMB-K56, 37PIN
36	2	J8A,J8B	25 PIN, D-CONN(F) RT ANGLE PC, CANNON, DBM-25SA-NMB-K56, 25PIN
37	2	J9A,J9B	25 PIN, D-CONN(F) STRAIGHT PC, CANNON, DBM-25SB-NMB-K56, 25PIN
38	6	P1,J10,J16,J20,J26,PPS	25 PIN, D-CONN(F) REAR INS CABLE, CANNON, DBMA-25S-NMB-K56, 25PIN
39	6	P7A,P7B,J11,P15,J21,P25	37 PIN, D-CONN(M) REAR INS CABLE, CANNON, DCMA-37P-NMB-K56, 37PIN
40	2	J14,J24	37 PIN, D-CONN(M) STRAIGHT PC, CANNON, DCM-37PB-NMB-K56, 37PIN
41	2	J30,J31	18 PIN, C-CONN(M), DETORONICS, DT07H-14-19PN-134, 19PIN
42	2	JP1,JP2	JUMPER
43	1	JPS	25 PIN, D-CONN(M) STRAIGHT PC, CANNON, DBM-25PB-NMB-K56, 25PIN
44	1	L1	18mH
45	3	L1,L2,L3	L
46	4	M1,M2,M3,M4	IRF530

Item	Quantity	Reference	Part
47	1	MTR1	STEPPER MOTOR, DENSEI, P5J-U03S, .
48	1	P0	8 PIN, C-CONN(F) STRAIGHT PLUG, CANNON, PV78L16-8S, 8PIN
49	1	P1	MIL-C-26482/14-19
50	1	P2	15 PIN, D-CONN(M) REAR INS CABLE, CANNON, DAMA-15P-NMB-K56, 15PIN
51	3	P3,P5,P6	9 PIN, D-CONN(F) REAR INS CABLE, CANNON, DEMA-9S-NMB-K56, 9PIN
52	1	P4	15 PIN, D-CONN(F) REAR INS CABLE, CANNON, DAMA-15S-NMB-K56, 15PIN
53	8	P8A,P8B,P9A,P9B,P1C P16, P20,P26	25 PIN, D-CONN(M) REAR INS CABLE, CANNON, DBMA-25P-NMB-K56, 25PIN
54	4	P11,P14,P21,P24	37 PIN, D-CONN(F) REAR INS CABLE, CANNON, DCMA-37S-NMB-K56, 37PIN
55	2	P30,P31	19 PIN, C-CONN(F), AIR ELECTRO, AE 3116F14-19S(023), 19PIN
56	18	Q1,Q2,Q3,Q4,Q5,Q6,Q7,Q8, Q9,Q10,Q11,Q12,Q13,Q14, Q15,Q16	2N3835, TRANSISTOR, MOTOROLA, 2N3835JTX, TO-39
57	2	Q19,Q20	2N3725
58	1	Q21	2N3700
59	8	R1,R2,R3,R4,R5,R8	680
60	10	R1,R4,R7,R10,R13,R16,R19, R22,R25,R28	200
61	17	R1,R2,R3,R4,R5,R6,R7,R8, R9,R10,R11,R14,R17,R20, R23,R26,R29	Rt
62	8	R1,R4,R7,R10,R13,R16,R19, R22	30, RESISTOR, . . RN55
63	19	R1,R2,R3,R5,R6,R7,R8,R9, R11,R12,R13,R14,R15,R17, R18,R20,R21,R23,R24	10K, RESISTOR, . . RN55
64	1	R1	82K
65	1	R2	1MEG
66	8	R2,R3,R6,R7,R57,R58	1K
67	8	R2,R4,R6,R9,R10,R12,R14, R16	5.6K, RESISTOR, . . RN55
68	10	R3,R6,R9,R12,R15,R18,R21,	10M

Item	Quantity	Reference	Part
		R24,R27,R30	
69	4	R5,R6,R7,R8	1.5K
70	1	R9	220
71	1	R11	2M
72	8	R25,R26,R27,R28,R29,R30, R31,R32	2.7K, RESISTOR, . . . RM55
73	1	R31	4M
74	2	R50,R51	37
75	7	RM1,R52,F53,R54,R55,R63, R64	10K
76	2	R59,R60	100
77	1	R61	75
78	1	R62	5K
79	4	R65,R66,R71,R72	180
80	4	R67,R68,R69,R70	130
81	4	R73,R74,R75,R76	390
82	1	R77	1.3K
83	2	R78,R79	100K
84	1	RT1	THERMISTOR
85	1	T1	PICO
86	1	T2	TRANS
87	1	U1	6N140A
88	2	U1,U2	74HC14, INVERTER, . . . DIP14
89	1	U2	87C64, INTEL, . . .
90	10	U2,U3,U5,U6,U8,U9,U11, U12,U14,U15	A111F
91	19	U2,U3,U15,U16,U17,U18, U19,U26,U27,U28,U29,U36, U37,U38,U39,U43,U44,U45, U46	NOTF

Item	Quantity	Reference	Part
92	2	U2,U3	HCPL-5231, OPTOCOUPLER, HEWLETT-PACKARD, HCPL-5231, DIP8
93	1	U3	6516, HARRIS, . .
94	1	U4	80C31, INTEL, . .
95	17	U4,U13,U14,U23,U24,U25, U33,U34,U35,U40,U41,U42, U47,U48,U49,U50,U51	NOT
96	5	U1,U4,U7,U10,U13	BUFFER
97	1	U5	EP610A, ALTERA, . .
98	1	U5	AND2
99	2	U6,U8	XOR
100	2	U6,U54	74HC04
101	1	U7	TL071
102	1	U7	NOCF
103	2	U7,U8	74HC165
104	4	U9,U10,U11,U12	AND3
105	2	U9,U10	OPTOCOUPLER, HEWLETT-PACKARD, HCPL-1931(8838), .
106	2	U9,U10	74HC595
107	1	U11	HA2510
108	1	U12	EP610B, ALTERA, . .
109	1	U1	74HC373
110	1	U11	HD6408
111	1	U13	WD33C93, WESTERN DIGITAL, . .
112	1	U14	74HC244
113	1	U15	ADC0808
114	1	U1	7417
115	1	U16	74HC393
116	4	U20,U22,U30,U32	OR2
117	2	U21,U31	NAND2

Item	Quantity	Reference	Part
118	2	U52,U53	INP
119	2	V1,V2	EMI FILTER, ICI, FMA-481F/ES, .
120	1	V3	+5V SWITCHER, ICI, MFW2805S/ES, .
121	2	V4,V5	+/-12V SWITCHER, ICI, MTW2812D/ES, .
122	1	V6	+5V SWITCHER, ICI, MNE28053F/ES, .
123	1	X1	12MHz, CRYSTAL, . .
124	1	X2	10MHz, CRYSTAL, . .
125	1	Z1	1N4699

PRDA-QR7

PROTOTYPE INSTRUMENTATION AND DESIGN STUDIES

AMPTEK, INC.
6 De Angelo Drive
Bedford, MA 01730

June 12, 1989

R&D Status Report no. 7
March 5, 1989 through June 4, 1989

Contract #F19628-87-C-0094

Distribution: AFGL/PHP
DCASMA/ACO
ESD/PKR

Prepared for:

GEOPHYSICS LABORATORY
Air Force Systems Command
United States Air Force
Hanscom Air Force Base, Massachusetts 01731-5000

SPREE Integrated Package

A new schedule has been developed with the delivery date moved from December 1989 to May 1990. This delay results from a general space shuttle launch schedule.

All the SPREE instruments' ICDs were updated to reflect current status and to incorporate grounding studs or threaded holes on each package.

The flight electrical connectors for SPREE were ordered and received this quarter.

The power supply converters and filters were selected and finalized this past quarter. An order was placed and the flight power supplies have been received.

A SPREE flight assembly and storage area has been created. This area will be used to store SPREE flight equipment and spares. Final assembly and initial bench testing will be conducted in a clean bench area of this room. Flight parts and compliance certificates will be inventoried and controlled from this area. An as built drawing file is being assembled.

SPREE SCHEDULE

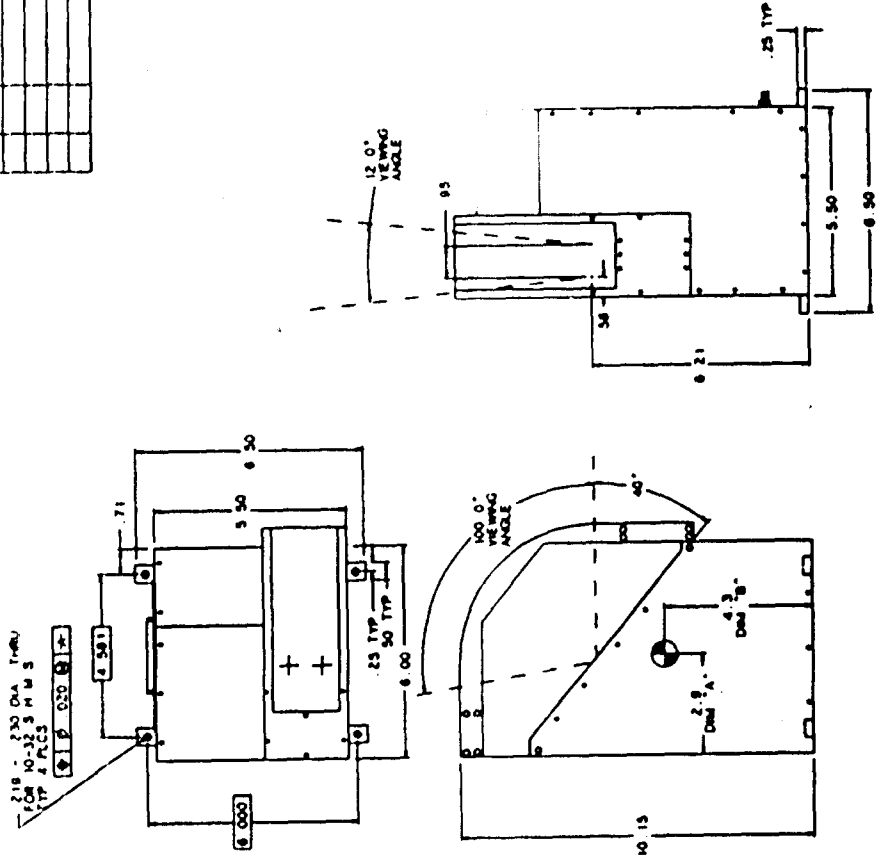
	1988				1989				1990						
	2ND QTR	3RD QTR	4TH QTR	1ST QTR	2ND QTR	3RD QTR	4TH QTR	1ST QTR	2ND QTR						
	A	M	J	J	A	S	O	N	D	J	F	M	A	M	J
SPREE	△ PDR	<DESIGN & BREADBOARD>	△ CDR	△ FABRICATION AND TEST	△ ORDER MCP	△ PC BOARD & ASSEMBLY	△ SENSOR COMPLETE	△ CALIBRATION & ENV. TESTS	△ SYSTEM INTEGRATION						△ DELIVERY
SENSOR(ESA)	△ PDR	DESIGN AND BREADBOARD	△ CDR	△ PC BOARD & ASSEMBLY	△ DPU COMPLETE										
DPU	△ PDR	DESIGN AND BREADBOARD MODEL	△ CDR	△ DEVELOPMENT & DEBUGGING	△ FINAL SOFTWARE										
SOFTWARE	△ PDR	CONCEPTUALIZATION	△ CDR	△ PC BOARD TESTING ALGORITHMS	△ SPACE COMPLETE										
SPACE	△ PDR	<DESIGN & BREADBOARD>	△ CDR	△ MECH FAB	△ VACUUM MOTOR DRIVE TESTING										
ROT TABLE(RTM)	△ PDR	DESIGN AND BREADBOARD MODEL	△ CDR	△ PURCHASE RECORDER	△ RUGGEDIZE AND TEST										
RECORDER(FDR)	△ PDR	ENG. MODEL	△ CDR	△ PURCHASE COMPUTER	△ BUILD INTERFACE										
GSE	△ PDR	DESIGN	△ CDR	△ GSE COMPLETE											

PDR - MAY '88 / CDR - 3RD WEEK DEC '88 / DELIVERY - MAY '90 / FLIGHT - JAN '91

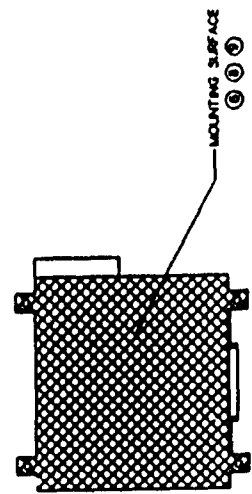
FIGURE QR7-1

REVISIONS

REV	ECO	DESCRIPTION	CHK	PROJ	ENG	DATE

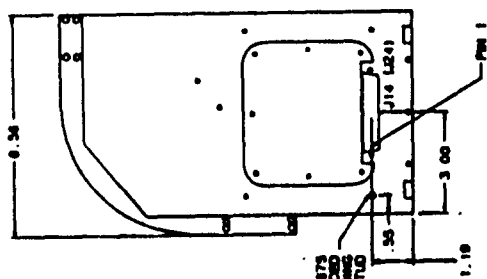
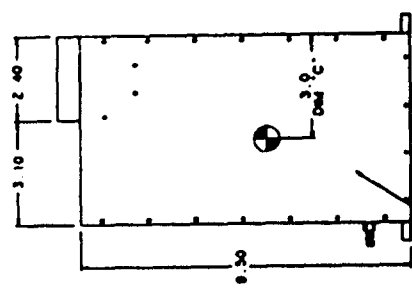


SERIAL NO.	Dim 'A'	Dim 'B'	Dim 'C'	ACTUAL UNIT WEIGHT

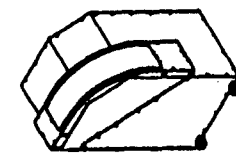


218 - 230 O.A. THRU FOR NO. 324 3/4 IN S TYP 4 PLCS

- NOTES
1. NOMINAL UNIT WEIGHT: 6.0 ± .1 lbs
 2. NOMINAL CENTER OF GRAVITY: (C)
 3. DC POWER INPUT: 2.25 ± .1 WATTS
 4. POWER DISSIPATION: 2.25 ± .1 WATTS
 5. EXTERIOR MOUNTING MATERIAL: AL 6061-T6
 6. EXTERIOR FINISH: ELECTROLESS NICKEL, EXCEPT ON APERTURE PLATE AND ANODE COVER WHICH WILL BE CHEMICAL POLY CONDUCTIVE BLACK PAINT.
 7. MARKINGS AS SHOWN PER AMPITER SPEC. COLOR: WHITE
 8. MOUNTING SURFACE CONTACT AREA: 33.9 sq in
 9. MOUNTING SURFACE FLATNESS: 0.010 TH
 10. TEMPERATURE LIMITS: UPPER QUALIFICATION: +50°C LOWER QUALIFICATION: -50°C
 11. ALL SERIAL NUMBER STARTING FROM 001



INSTRUMENT: SPEER/SEA
SERIAL NO. 333
BUILT FOR: UNITED STATES AIR FORCE/AFGL
BY: AMPITER INC.
9135 ANGELO DRIVE
REDWOOD, WA 91136



FOR REFERENCE PURPOSE ONLY

DR	REV	SCALE	PROJ	DATE

DESIGNER	CHECKED	DATE

SEE NOTES	FOR NOTES

DATE	BY	REVISION

DR	REV	SCALE	PROJ	DATE

DESIGNER	CHECKED	DATE

SEE NOTES	FOR NOTES

DATE	BY	REVISION

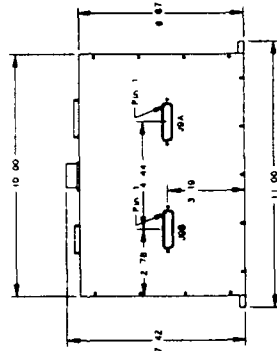
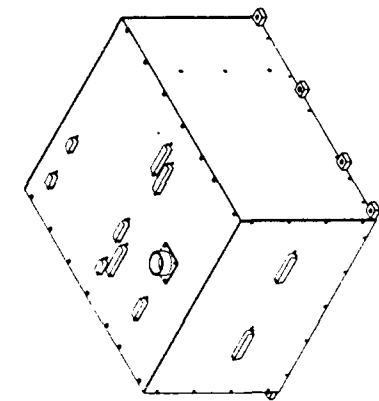
DR	REV	SCALE	PROJ	DATE

DESIGNER	CHECKED	DATE

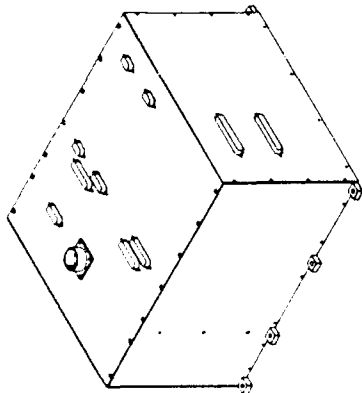
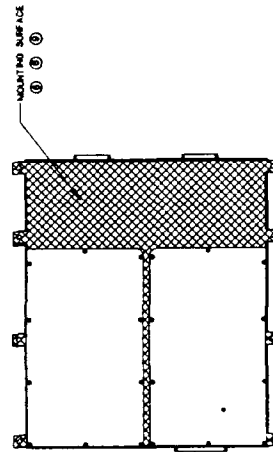
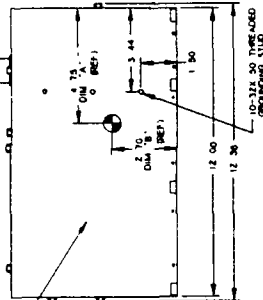
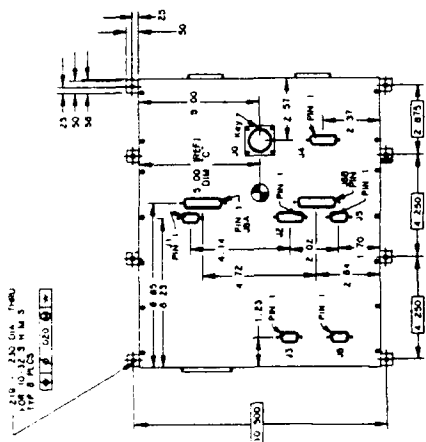
SEE NOTES	FOR NOTES

DATE	BY	REVISION

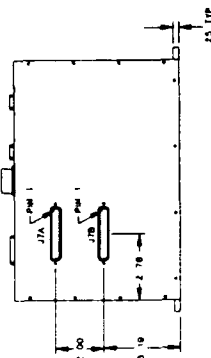
FIGURE QR7-2



SERIAL NO	DIM 'A'	DIM 'B'	DIM 'C'	DIM 'D'	ACTUAL UNIT WEIGHT



INSTALLMENT, SPREE DATA PROCESSING UNIT
 BUILT FOR UNITED STATES AIR FORCE/AFSC
 CONTRACT NO. DAH-01-59-001
 REF. NO. 01-01150



- NOTES
- NOMINAL UNIT WEIGHT: 50.22 lbs.
 - NOMINAL CENTER OF GRAVITY: 10.00 INCHES
 - DC POWER INPUT: 100.00 WATTS
 - POWER OCCUPATION: 45.22 WATTS
 - EXTERNAL HOUSING MATERIAL: AL 6061-T6
 - EXTERNAL FINISH: BLACK (CONFORMAL COATING)
 - MARKINGS AS SHOWN PER AMPTEK SPEC. COLOR: WHITE
 - MOUNTING SURFACE CONTACT AREA: 45 IN²
 - MOUNTING SURFACE FLATNESS: 0.010 IN
 - TEMPERATURE LIMITS: UPPER QUALIFICATION: +50°C, LOWER QUALIFICATION: -50°C
 - U.S. - SERIAL NUMBER STARTING AT 001

REV.	DATE	DESCRIPTION	BY	CHKD.	INSR.	DATE

AMP-TEK	
DO NOT SCALE PRINT	DATE
SCALE	DATE
PROJECT NO.	PROJECT NAME
DATE	DATE
DESIGNED BY	DESIGNED BY
CHECKED BY	CHECKED BY
DATE	DATE
MATERIAL	SCALE
SEE NOTE 5	SCALE
FINISH REQUIRED	SCALE
SEE NOTE 6	SCALE
P. 10428-87-C-0094	
SCALE	
SHEET 1 OF 1	

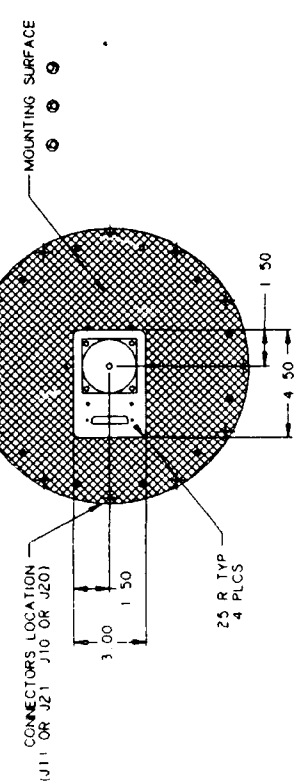
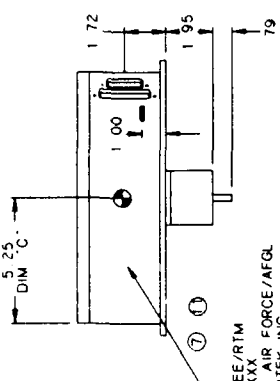
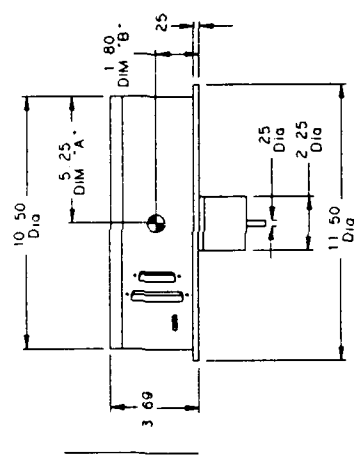
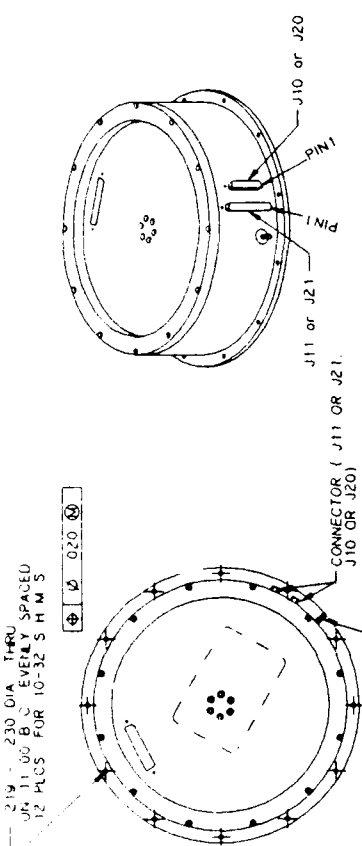
FIGURE QR7-3

REVISIONS			
REV	ECO	DESCRIPTION	DATE

NOTES:

- 1 NOMINAL UNIT WEIGHT 14.78 lbs
- 2 NOMINAL CENTER OF GRAVITY
- 3 DC POWER INPUT 2.25 WATTS
- 4 POWER DISSIPATION 2.25 WATTS
- 5 EXTERIOR FINISH: ELECTROLESS NICKEL
- 6 MOUNTING SURFACE: BLACK ANODIZED ALUMINUM
- 7 MOTOR CASE: BLACK ANODIZED
- 8 MARKINGS AS SHOWN PER AMPTEK SPEC COLOR WHITE
- 9 MOUNTING SURFACE CONTACT AREA 88.9 in²
- 10 MOUNTING SURFACE FLATNESS 0.010 TIR
- 11 TEMPERATURE LIMITS: UPPER QUALIFICATION = +50°C
LOWER QUALIFICATION = -30°C
- 12 XXX = SERIAL NUMBER STARTING AT 001

THE ROTARY TABLE IS COUPLED TO THE STEPPING MOTOR USING A 100:1 HARMONIC DRIVE. THIS LARGE STEP-UP / STEP-DOWN RATIO PROVIDES ANTI-ROTATION TO THE ROTARY TABLE WHEN POWER IS OFF DUE TO THE BACK EMP INDUCED IN THE MOTOR WINDINGS BY ANY TABLE MOTION.



INSTRUMENT SPREE/RTM
 SERIAL NO XXX
 BUILT FOR: UNITED STATES AIR FORCE/AFGL
 CONTRACTOR: AMPTEK INC
 6 DE ANGELO DRIVE
 BEDFORD MA 01730

SERIAL NO	DIM 'A'	DIM 'B'	DIM 'C'	ACTUAL UNIT WEIGHT

DO NOT SCALE PRINT FOR DIMENSIONS SEE DRAWING FOR DIMENSIONS	SCALE	AS SHOWN	AS SHOWN	AS SHOWN
DATE	DESIGNED BY	CHECKED BY	DATE	SCALE
SEE NOTES FIRST REQUIRED				

AMPTEK

THE INTERFACE CONTROL DRAWING
SPREE ROTARY TABLE (RTM)

REV D D. ARTMARTMICO
WEIGHT 14.78
SERIAL NO 001

FIGURE QR7-4

NESTED HEMISPHERE ESA DESIGN

The aluminum deflection plates were machined this quarter. A dimensional error was discovered during assembly which has required the re-work of one hemisphere size. The machining for the rest of the nested hemisphere assembly is complete and is ready for surface treatment and plating to minimize scattering inside the plates.

The production of the trapezoidal microchannel plates (MCPs) by Galileo Electro-Optics seems to be on schedule. Amptek, Inc. is providing test fixtures to evaluate the MCPs. These test fixtures are simply the anode holders intended for the flight units and prototype.

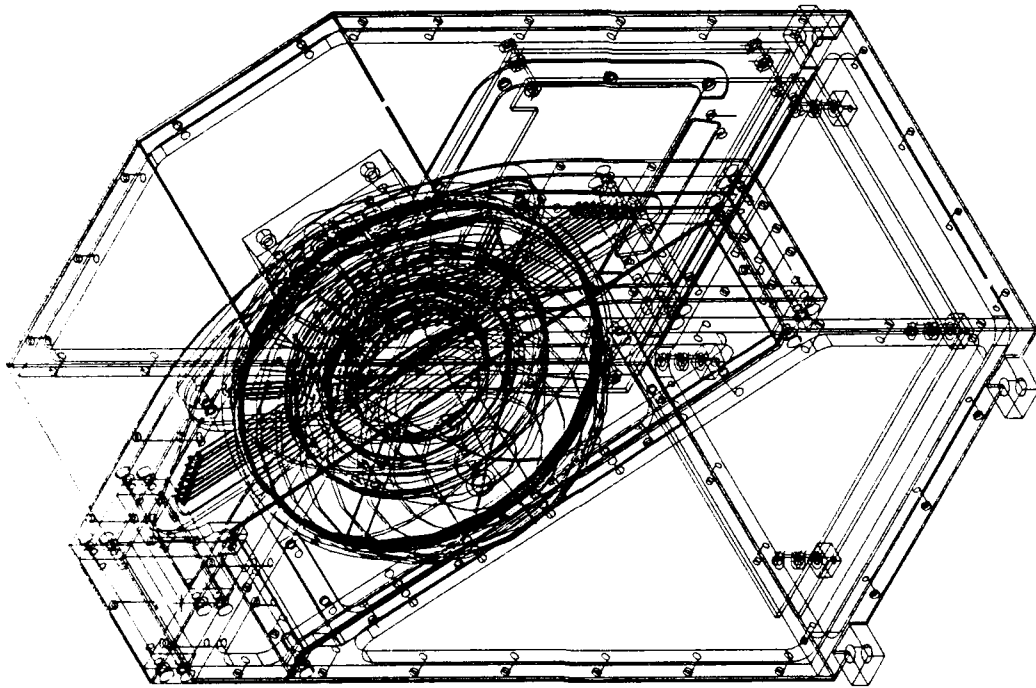
The anode and ground plane printed circuit boards have been manufactured as well as the MCP mount and holder. Dummy MCPs have been made from glass to test the holders mechanical characteristics before committing to the mounting of expensive flight MCPs. The glass dummy MCPs seem to work fine and the structure is rugged enough for spaceflight.

Due to new calculations of particle trajectories in orbit, a screened structure was placed in front of the ESA design. The Debye length at this altitude turns out to be of the same order as the ESA dimensions, and this could cause serious trajectory distortions to particles flying close to the anode cover plate. The added screens extend the instrument's ground sheath to an area above the anode cover plate, thus minimizing perturbing incoming particle trajectories.

A grounding stud was added to the ESA housing to insure proper housing grounding during flight.

All of the ESA housing components have been designed and are being machined.

The amplifier/buffer card for the ESA was designed and fabricated. It is undergoing tests for cross talk and shielding.



SPREE ESA WIRE FRAME MODEL

FIGURE QR7-6

DATA PROCESSING UNIT FOR 270 DEGREE NESTED SENSORS

Much of this quarter was spent building and testing SPACE components. The SPACE CPU engineering model was built and tested. A prototype of a MCU module was built and tested. Both of these units are being evaluated by Paul Gough and upon his approval, flight boards will be manufactured.

Attached to this report is a copy of functional descriptions and technical details of the Space CPU and MCU. This document was provided Dr. Gough as part of the engineering models.

The design of the high-frequency buncher modules is nearly complete. One will be sent to Paul Gough for evaluation early this quarter.

A preliminary Software Requirements Document (SRD) was written for SPACE. It defines the memory map, control port operations and other necessary details. It will continue to evolve as the hardware is completed.

A single-chip data compressor was designed and tested. It will be used to compress telemetry and recorder data, and will be included on the recorder interface board.

The entire recorder interface has been breadboarded and a layout will be performed pending operational verification.

The high-speed high voltage sweep rate for the analyzers has been changed from 10 sweeps/sec to 8 sweeps/sec. A number of factors led to this decision, including processing overhead, SPACE data bandwidth, and telemetry formatting.

An updated ICD drawing for the DPU showing correct connector types and locations was generated and forwarded to MMAG.

Spacecraft Particle Correlator Experiment (SPACE)

I. Overview

Data Rates

There are two data rates for the particle correlator, depending on which operating mode the analyzers are in. The telemetry is broken down as follows:

The DPU/Recorder interface operates at 16,384 bytes/sec (131,072 bits/sec). Of this, 384 bytes/sec (3072 bits/sec) are set aside as overhead in the form of sync words, frame counters, housekeeping data, GMT and magnetometer data. This leaves 16,000 bytes/sec (128,000 bits/sec) available to be shared by the analyzers and SPACE.

In the 8 sweep/sec mode, the analyzers generate 10,240 bytes/sec (81,920 bits/sec). [2 units x 2 species x 10 zones x 32 steps/sweep x 8 sweeps/sec x 1 byte/sample]¹. In this mode, SPACE is allocated 5,760 bytes/sec (46,080 bits/sec) which is the difference between the data rates of the recorders and the analyzers.

In the 1 sweep/sec mode, the analyzers generate 1,280 bytes/sec (10,240 bits/sec). [2 units x 2 species x 10 zones x 32 steps/sweep x 1 sweep/sec x 1 byte/sample]. In this mode, SPACE is allocated 14,720 bytes/sec (117,760 bits/sec).

Any data which is to be included in the real-time data stream is included in these allocations. The R/T data will be extracted from the SPACE data stream. The size of the R/T data block and its location in the data is TBD.

To summarize:

	<u>1 sweep/sec</u>	<u>8 sweep/sec</u>
Recorder data rate	16,000 bytes/s	16,000 bytes/s
Analyzer data rate	1,280 bytes/s	10,240 bytes/s
SPACE data rate	14,720 bytes/s	5,760 bytes/s

THESE ALLOCATIONS ARE EXACT AND INCLUDE ALL SPACE OVERHEAD, SUCH AS SYNC WORDS OR FRAME COUNTERS. Any handshaking or sync data which does not need to be recorded is not counted in this allocation.

II. SPACE CPU

The SPACE CPU is a single-board microcomputer based on the Harris 8 MHz 80C86 microprocessor. It consists of:

- (1) 80C86-2, the microprocessor
- (1) 82C84A, the clock generator
- (2) EP320, the memory decoding logic
- (2) 54AHCT373, the address latches
- (2) 54HC245, the data bus transceivers
- (2) 27C64, the 8k x 8 EPROMs for program storage and lookup tables
- (2) HM8832, the 32k x 8 RAMs for data storage and buffering
- (2) 82C54, the triple counter/timers
- (1) 82C59A, the interrupt controller
- (2) 7130/7140, the dual-port RAMs used for communicating with SPREE's primary CPU
- (1) 54HC423, a monostable multivibrator used as a watchdog timer

CPU Tasks

The tasks of the SPACE CPU will be:

- Gather data from the MCUs, the HF buncher modules and the beam counters
- Select operating frequency for the HF bunchers
- Select beam mode for beam counters
- Assemble recorder and R/T data frames
- Transmit data frames to primary CPU

¹ Each 16-bit count is log-compressed into a 4-bit exponent and a 4-bit mantissa to form 1 byte.

Translate magnetometer data
 Synchronize all modules to HV clock
 Write current HV step to MCUs
 Select which zones are fed to all modules
 Average data, if necessary

Memory Map

The memory map for SPACE is defined from 00000h through 1FFFFh, which stems from the fact that only address lines A0-A16 are decoded; A17-A19 are ignored. The memory map for SPACE consists of the following (in hex):

00000-0FFFF ²	RAM (32Kx16)
10000-107FF	82C59A-1 (Even addresses)
11000-117FF	82C54-1 (Odd addresses)
11800-11FFF	82C54-2 ()
12000-127FF	MCU board #1 (See MCU description for details)
12800-12FFF	MCU board #2 ()
13000-137FF	Beam counter board (See Beam description)
14000-15FFF	H.F. Buncher board (See HF Buncher description)
1B000-1B7FF	Watchdog timer (Even addresses)
1B800-1BFFF ³	Dual-port RAM (1Kx16)
1C000-1FFFF ⁴	EPROM (8Kx16)

Data transfer between the SPACE CPU and the primary SPREE CPU will occur in a block format through the dual port RAMs. Most likely, the data transfer will be initiated by the HV step clock, such that in the 8 sweep/sec mode, a transfer takes place at the end of a HV sweep (or the beginning of the next sweep). [This yields 720 bytes/block]. In the low speed mode, a transfer should take place after every four energy steps (8 transfers/sec). [This yields 1840 bytes/block].

The SPACE CPU should use the D.P. RAM interrupt word to signal the primary CPU that it is finished loading the data block. The interrupt word can also be used to transfer mode information, frame counters or other TBD data. Likewise, the primary CPU will use the interrupt word to signal mode changes, HV sweep information, AMAG data if available, and other TBD data. It will also acknowledge transfers through this word. The actual handshaking is TBD.

Timer and Interrupts

Each of the 92C54s contains three counters. Channel 0 of counter #2 (U9) is used as a prescaler; that is, it divides the 4 MHz input clock to something more manageable and feeds it to the other 5 channels. A divisor of 125₁₀ gives an output of 32,000 Hz which is a convenient frequency. Timer mode 3 generates a square wave, which is probably appropriate for most uses.

The outputs of the other 5 channels can be used for various purposes. Channel 1 of U9 drives IR2 of the 82C59A and also drives the backplane. Channel 2 drives IR2 (currently the highest priority clock interrupt.) The three channels of U14 all drive the backplane. The table below shows the timer channels and their destinations:

² The first 64 bytes are reserved for interrupt vectors; the last 256 bytes are reserved for the system stack.

³ Writing to the last word of D.P. RAM generates an interrupt at the main CPU. Reading from the last word resets the interrupt from the main CPU. See D.P. RAM data sheet for details.

⁴ EPROM locations 1FFFF-1FFFF are reserved for the system reset vector.

Timer & Channel	Destination
U9:0	Prescaler; drives other counters
U9:1	IR2 and J1.42
U9:2	IR1
U14:0	J1.8 ⁵
U14:1	J1.10
U14:2	J1.12

The 82C59A interrupt control has 8 interrupt inputs. The table below shows the source of each interrupt:

Interrupt Level	Source
IR0	IRQ0 (Backplane)
IR1	U9, Channel 2
IR2	U9, Channel 1
IR3	HVCLK (HV step from SPREE)
IR4	IRQ2 (Backplane)
IR5	IRQ3 (Backplane)
IR6	Dual-port RAM interrupt
IR7	DR (serial Interrupt from MCUs)

The 82C59A interrupt controller is a very flexible peripheral; as such, it has numerous configuration options.⁶ The recommended configuration is:

1. ICW1=00010011b. This selects the edge triggered interrupt mode and a single 82C59A. Edge triggering is mandatory since the interrupt signals from the clocks may have very long pulse widths.
2. ICW2=00001000b. This tells the 82C59A to generate interrupt vectors 8-15 for IR0-7. This is because the 80C86 reserves INT 0-INT 7 for internal interrupts such as NMI and Overflow.⁷
3. ICW3=N/A. This Initialization Command Word isn't needed.
4. ICW4=00000001b. This selects the Non-buffered Mode, the Normal End-of-Interrupt (EOI) Mode, and the 8086 mode. (The Automatic EOI may be appropriate in some circumstances. It should be used if possible because of its reduced overhead and ease of use.)

It should be noted that the Data Ready (DR) interrupt from the MCUs is generated by OR'ing together the DR outputs of the 82C52s on both MCU boards. Thus the interrupt routine needs to keep track from which MCU it expects data. This should be easy since the MCUs only send data after it is requested from them.

III. MCU Boards

The particle correlator contains two Microcontroller Unit (MCU) boards. Both are constructed from identical PC boards with jumpers used to differentiate between them. Each consists of six MCU modules with appropriate interface logic.

Each MCU module consists of the following:

- (1) 80C31BH-1, an 8-bit 16MHz CMOS microcontroller
- (1) 87C64-1, an 8Kx8 CMOS EPROM
- (1) 6116, a 2Kx8 CMOS SRAM
- (1) 54HC373, an address latch

⁵ The three channels of U14 can be independently gated and connected to the backplane by shorting the appropriate jumper between JP1 and JP8. Shorting all six jumpers enables all three counters and connects their outputs to the backplane. R7-R9 are not necessary when the corresponding jumpers are installed.

⁶ See the 82C59A data sheet for a full explanation.

⁷ See the 80C86 data sheet for details.

- (1/2) 54HC423, a monostable for stretching the input pulses
- (1/4) 54HC08, for address decoding

The interface logic consists of:

- (1) 82C52, a serial port for I/O between the MCUs and the CPU
- (1) 16.000 MHz crystal oscillator
- (1) EP320, an EPLD for address decoding and control
- (1) EP600, an EPLD for generating control signals

All communications between the SPACE CPU and the MCUs is through a serial channel controlled by the 82C52. The MCUs should be programmed to operate in serial mode #2, at 500 kHz. The 82C52 should use a divisor of 2 (16 MHz/2=8 MHz, which is internally divided by 16 to produce 500 kHz), 8 data bits, 2 stop bits and no parity [UCR=00111111b, BRSR=10000000b, MCR=00100000b]⁸. Note that the 80C31 operates with 9 data bits in mode #2. Since the 82C52 doesn't support 9 data bits, it replaces the 9th bit with a stop bit (logic one). This means the 80C31 will always receive a one for bit 9. More importantly, bit 9 must be set high when the 80C31 transmits; otherwise the 82C52 will not correctly interpret the first stop bit.

The SPACE CPU sends commands to the MCUs via the 82C52. These commands include requests for serial data and information about the energy level. Because the serial output from the 82C52 is common to all six MCUs, it can broadcast the energy level with a single serial byte. For a serial request, however, the upper three bits should be decoded as an address by the individual MCUs. A possible command scheme is as follows:

Function	Serial Command
New energy level (all MCUs)	000xxxxxb ('xxxxx' is the energy level)
MCU #1 serial request	00100000b
MCU #2 serial request	01000000b
MCU #3 serial request	01100000b
MCU #4 serial request	10000000b
MCU #5 serial request	10100000b
MCU #6 serial request	11000000b
Broadcast command (all MCUs)	111yyyyyb ('yyyyy' is a specific command)

Other MCU commands can be created as needed by replacing the lower 5 bits with the appropriate code.

Note: at 500 kHz, it takes about 20uS to transmit a byte. If the serial port is used to signal a new HV step, the MCU won't recognize it until after the CPU has transmitted it and the MCU has received it [maybe as much as 40-50uS]. A more accurate timing method might be to use an interrupt pin to indicate a step has occurred, and use the serial command to verify the current HV level.

The EP320s are the main control logic for the MCU board. They generate MCU resets and demultiplex the serial outputs. The table below indicates how to perform these functions⁹.

⁸ Refer to Harris 82C52 data sheet for details. DR and TBRE are used as interrupt inputs of the 82C59A on the CPU board. INTR is not used which implies that serial exceptions (PE, FE, OE, RBRK) are ignored.

⁹ Because only A0-A5 and A11-A16 are decoded for the MCUs, this address sequence will repeat itself every 32 bytes throughout the decoded address range.

MCU Base Address+	Read	Write
0,8 ¹⁰	82C52 RBR	82C52 TBR
2,10	82C52 USR	82C52 UCR
4,12	82C52 MCR	82C52 MCR
6,14	82C52 MSR	82C52 BRSR
16	Select MCU #1	Reset MCU #1
18	Select MCU #2	Reset MCU #2
20	Select MCU #3	Reset MCU #3
22	Select MCU #4	Reset MCU #4
24	Select MCU #5	Reset MCU #5
26	Select MCU #6	Reset MCU #6

IV. High-Frequency Buncher Board

The high-frequency buncher board consists of six high-frequency buncher modules (HFB), plus interface logic. Although the final design has not been completed, each HFB will most likely consist of:

- (1) EP1800, an EPLD
- (1) EP600, another EPLD
- (2) 6116, 2k x 8 CMOS SRAMs
- (1) EP320, programmed as an 8-bit counter

HFB Memory Map

The HFB board is mapped as follows:

Address	Function
14000-14FFF	Selected HFB memory
15000	HFB control port #1 (8-bit)
15001	HFB control port #2 (8-bit)

Each HFB module contains 2k x 16 static RAM, which accumulates data in the following format:

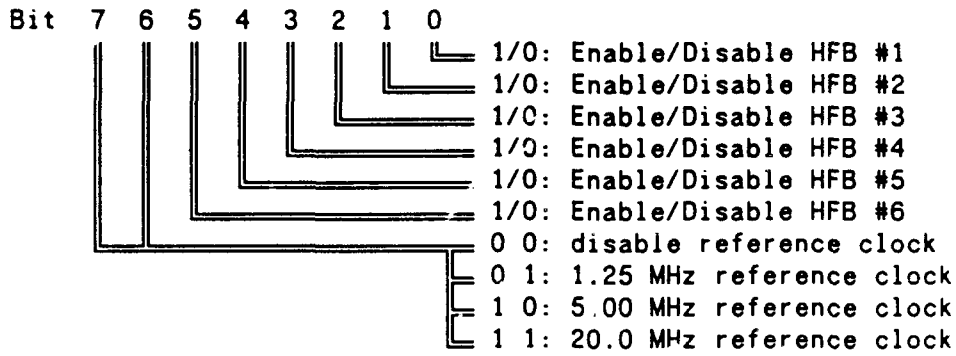
Address	Value
14000	Lag 0, Energy 0 (16-bit word) ¹¹
14002	Lag 1, Energy 0 (16-bit word)
14004	Lag 2, Energy 0 (16-bit word)
...	...
1407E	Lag 63, Energy 0 (16-bit word)
14080	Lag 0, Energy 1 (16-bit word)
14082	Lag 1, Energy 1 (16-bit word)
...	...
14FFC	Lag 62, Energy 31 (16-bit word)
14FFE	Lag 63, Energy 31 (16-bit word)

(i.e. Address = Base + (Energy * 80h) + (Lag * 2)

The control ports are write-only; that is, their status cannot be read back. Control port #1 is decoded as follows:

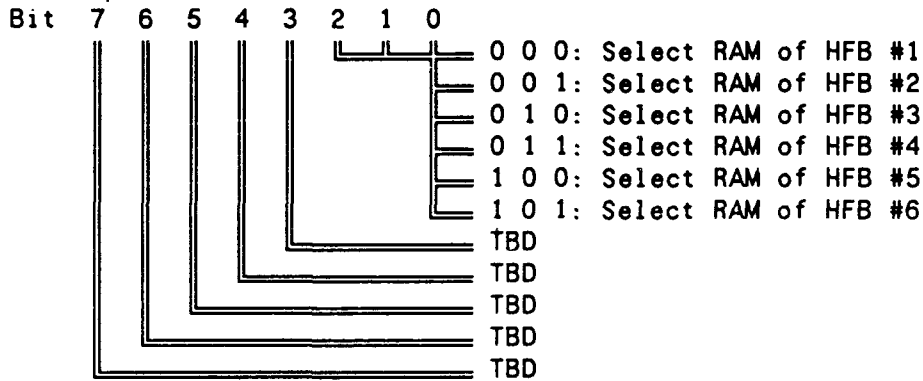
¹⁰ Refer to the Harris 82C52 data sheet for addressing details. Also, because A0 is not used in addressing the 82C52, and because the 82C52 is located on the lower half of the data bus, all accesses to it must be at an even address. The addressing is redundant because A3 is not decoded by the 82C52.

¹¹ The LSB will be at even addresses (which is the lower half of the data bus) and the MSB will be at odd addresses (the upper half).



(i.e. Port=00h: clock and HFBs disabled; port=FFh: 20 MHz clock, HFBs enabled)

Control port #2 is decoded as follows:



V. Beam Modulation and Zone Select Board

This board hasn't been finalized yet. It will also have to contain the beam sync interfaces and the beam select logic. I'll do my best to squeeze everything onto the board, but I suspect something will have to shrink, i.e. the number of beam counters. As of yet, the address space and content of this board are TBD.

Operational Notes for the SPACE MCU Prototype

1. I've included some wirewrap connectors so you can connect this module to whatever system you like.
2. I tried to make the addressing of the MCU as generic as possible. There are 3 address lines (A1-A3), /RD, /WR and 5 chip select lines. Three of the CS lines are active high, the other 2 are active low. All five have pull-ups or pull-downs into their active state. You can use whatever you like for these signals (i.e. upper address lines, etc.) and leave the unused ones disconnected. You should use at least one of the CS lines, though, or the module will always be selected.
3. The 82C52 is selected when A3 is high and the CS lines are properly conditioned.
4. The MCU is reset by a write to address 0 (A3=A2=A1=0), or by an external RESET.
5. /INT0, /INT1, and T1 have pull-ups and RESET has a pull-down. They can be left unconnected if they are not used.
6. The COUNT line fires a 750 nS one-shot on the rising edge. Any reasonable frequency or duty cycle can be used.
7. The actual one-shot pulse widths are longer than shown on the schematic. You should check these if the widths are critical to you.
8. Make sure you use the 87C64 EPROM, not the 27C64. The 87C64 has address latches built into it. For your EPROM programmer you should select '27C64' or '2764A' when programming the 87C64 or the 27C64.
9. Refer to the SPACE hardware overview for the recommended 82C52 configuration.
10. One nice trick is to use the port 1 pins to trigger your scope or logic analyzer to aid in debugging. For instance if you want the logic analyzer to trigger when an interrupt routine is finished, have the routine toggle one of the pins. It's much easier than triggering on an address, etc.

Operational Notes for the SPACE CPU Engineering Model

These notes are intended to clear up some questions that the schematic doesn't answer and to provide some hints as to how to make the thing work!

1. The ROM sockets are marked 'L' and 'H'. The 'L' refers to 'LOW' and means this ROM should contain data at even address, which is equivalent to the low half of the data bus (D0-D7). The 'H' refers to 'HIGH', and that ROM should contain data for the odd addresses, or the high half of the data bus (D8-D15). If this isn't clear, the 80C86 data sheet explains how the processor decodes memory accesses using A0 and BHE to condition the bus.
2. The empty chip locations in the middle of the board are for SPREE PROMs, which aren't needed for SPACE.
3. The empty locations next to the 82C59A is for a second 82C59A. It shouldn't be necessary for SPACE, but it can be included if it is needed.
4. I have included two Hypertronics connectors for use when the CPU board is being operated by itself. The connector for J2 straps /CS, /RD, /WR and the address inputs of the dual-port RAMs to +5v. (This connector has a clip on it which should be connected to the +5v side of C27). The connector for J1 straps the IRQx inputs to ground. These connectors are polarized so you can tell which one goes where.
5. The watchdog timer is simply a one-shot with a long timer period. The software periodically resets the timer by performing a read at the watchdog address. If the timer is not reset, it will perform a Non-Maskable Interrupt (NMI). The duration of the one-shot is about one second; i.e. the timer must be reset more often than once per second to keep the timer from firing. It is probably inconvenient to use the timer during software development, so removal of JP5 will disable it.
6. JP4 controls the timing of wait-state generation. You should leave it open unless I tell you otherwise. (Or you discover it is necessary.)
7. Don't be too concerned about the ratty appearance of this board. It's only an engineering model!
8. **If you find it necessary to make any changes on the board, please document them carefully and let me know about them!**
9. I've included photocopies of the artwork in case you need to make modifications. Refer to note 8!
10. U24 is used to buffer control signals to the backplane. It currently has 5 unused buffers so feel free to use it if necessary. Most likely a slower part will replace this because this family of parts is so fast they tend to cause noise problems on the ground tracks. ($T_{pd}=4.5nS$ Typ, with very fast rise and fall times)
11. JP3 is to be used to connect signals to the unused pins of J1 if desired.
12. R7-R9 are needed only if you decide to disable one or all of the U14 counters. Otherwise they are not needed.
13. If you want to use one of the counters to track the HV step, you would:
 - A. Disable the output by inserting the appropriate resistor (R7-R9)
 - B. Cut the trace which connects U9 pin 10 to the clock input.
 - C. Connect the HVCLK signal to the clock input.
 - D. Strap the gate input (G0-G2) appropriately.
 - E. Program the counter.(You might need to invert HVCLK, depending on its polarity, which is currently TBI)
14. I've included for your reference the diagnostic software I wrote. The easiest way to verify its operation is to watch timer 2 channel 2 with a scope. The frequency starts at 1 Hz, doubles every second for 16 seconds, then starts over. This is what the software does:
 - A. Initialize the segment registers.
 - B. Initialize the interrupt table.
 - C. Initialize the counters. Counter 2 channel 0=32kHz. Counter 2 channel 1=1 Hz (This is used to generate interrupt 2.)

- D. Initialize the interrupt controller.
- E. Start the watchdog timer and perform a memory test on the dual-port RAMs.
- F. Perform a memory test on the main RAM.
- G. Loop to step E.

In the mean time, Counter 2 channel 1 generates an interrupt once per second. The interrupt routine doubles the frequency of counter 2 channel 2 until it reaches 16 kHz, at which point it starts over at 1 Hz.

A failure in either memory test will place the CPU in a HALT condition. If the output of the watchdog timer is enabled, it will restart the program after a crash. (You can simulate a crash by shorting two data lines together.)

15. Segmentation is a very tricky subject. After quite a bit of experimentation, I think the best way to set up your memory segments is as follows:

- A. Use a 'segment at 0' statement to set up any variables or tables you want to keep in memory that you would like to access by variable name. (Not necessary for objects you address directly.)
- B. Use a 'segment at 1000h' statement to set up the ports for the peripherals.
- C. Use a plain 'segment' statement to set up the executable part of the code. This doesn't explicitly define which segment the code will occupy, which is OK. The memory decoding is what locates this segment. When programming the EPROMs, program locations 0000h-3FFFh. The reset vector is what actually tells the CPU in which segment the code is located. The JMP 1C00:0100 statement sets CS=1C00 and IP=0100. (i.e. the code starts at address 100h in the EPROMs. You can change the offset as you see fit).
- D. The 'assume' statement can reduce the overall size of the code if used correctly. The assume statement doesn't generate any code. Rather it informs the assembler where the segment registers are pointing. In my diagnostic program, the first assume statement is 'assume cs:code,ds:data,es:data,ss:data.' This means that I set CS=1C00 (my code segment) and that I set ds=es=ss=0000 (my data segment).

The reason the assume statement is necessary is that all instructions use a particular segment register by default. For example, all jump and call instructions calculate the physical address relative to the Code Segment (CS). All memory address references using the BX, SI or DI registers are made relative to the Data Segment (DS). All string instructions using the DI register (STOS, SCAS, MOVS, CMPS) are made relative to the Extra Segment (ES). Finally, all stack operations are made relative to the Stack Segment (SS).

The way in which the assume statement can reduce program size is as follows:

Say, for example, that the following program is being assembled.

```

data          segment at 0
variable      dw      ?
.
.
data          ends
.
code         segment
.
.
mov          word ptr [variable],ax
.
code         ends

```

If DS=0 (the location of the segment 'data') and the statement 'assume ds:data' was issued, then the statement is assembled normally. If the assume statement isn't there or isn't referenced to 'data' then the assembler would use whichever segment referenced 'data'. For example, if 'assume ds:nothing,es:data' was entered, the following instruction would be assembled:

```
mov          word ptr es:[variable],ax
```

which requires an extra byte of program space. The most important aspect of the assume statement is to make sure that you set the segment registers so they agree with your assume statements (or make your assume statements agree with the register assignments).

Warning: Be very careful changing the segment registers while interrupts are enabled. If an interrupt handler is referencing memory relative to a segment register which has the wrong value, a crash is imminent!

[I included this discussion because the assume statement is the most confusing aspect of 8086 programming I came across. Whether this helps or further confuses the issue I'm not sure!]

Give me a call if you have any questions on this. I undoubtedly left something out, so good luck!

Particle Correlator

Work of consultant: Dr. Paul Gough, Brighton, UK

The hardware design is nearly done. Breadboard models are expected soon to arrive from the United States. These bread boards will be used to verify the software. At this time the 80C51 software is fully written but untested. Work has been begun on the 80C86 software code for the particle correlator.

Attached is a full description of the SPREE particle correlator including operational modes and scientific aims.

SHUTTLE-TETHER : SPREE PARTICLE CORRELATOR

ABSTRACT

This document describes the particle correlator component of the SPREE Instrument to be flown on the Shuttle Tether Mission. These instruments measure electrons and ions with energies from a few eV to a few tens of keV. SPREE will be located in the Shuttle bay during the Tether mission scheduled for the first quarter of 1991. The aim is to make plasma and wave-particle diagnostic measurements when the tethered satellite is deployed and during the operation of the FPEG and DCOR electron guns, also located in the shuttle bay. This mission involves some 30+hours of operation with data being stored on-board.

The particle correlators will study wave-particle interactions, both those occurring naturally, and those man-made as a result of the electron guns, the space tether, and the shuttle plasma interaction.

BACKGROUND

Wave-particle interactions are important as they are one of the few processes by which energy can be exchanged between the different particle populations in the collisionless plasma at shuttle altitudes. Much work has been done on the naturally occurring electron and ion beam plasma interactions, e.g. auroral beams and conics. Active shuttle experiments using particle correlators with particle spectrometers as diagnostic tools enable wave-particle interactions to be studied under controlled, or partially controlled conditions. Such measurements will therefore contribute significantly towards our understanding of naturally occurring geophysical phenomena.

When particles are in velocity resonance with waves, either particle energy is transferred to the waves resulting in wave amplitude growth and particle deceleration, or wave energy is transferred to the particles resulting in particle acceleration and wave damping. In either case particles in velocity resonance will become phase bunched with the wave. This is observable as fluxes at the resonant energy being modulated at the relevant frequency. Measurements of these modulations as a function of frequency, energy level, particle charge, and direction of arrival, allows us to identify directly by experiment those regions of particle velocity space contributing to wave-particle interactions.

In the case of the shuttle tether mission there will be both natural and artificial electron populations contributing to these interactions. Furthermore the electron guns are modulated in time. Modulations are therefore expected at the natural wave frequencies determined by the local plasma parameters, at the beam modulating frequencies, and at periods determined by the electron beam geometry in the geomagnetic field (gyration, local reflection, and magnetic field bounce times).

Several methods of analysis are included here to cover the frequency ranges and to utilise on-board the actual beam modulation waveform.

The SPREE Spectrometers

There are two separate SPREE spectrometer units located in the shuttle bay. Each unit consists of combined electron and ion analysers which are rotated through 180° every 30s. Analysers are of the 270° type, having fields of view of 100° by 10° using ten detection zones of 10° x 10°. As a result of their wide entrance fan and their rotation, the field of view approaches the maximum of 2 pi, subject to limits imposed by shadowing from other units in the shuttle bay. All four analysers provide ten (angular) fast detection pulse streams to the particle correlators for analysis. Three streams from each analyser are chosen with each stream being analysed by the three techniques described below. (Only two techniques for the ions) The choice of stream is either by a sequence designed to give a complete scanning of all angles, or can be chosen by the controlling DPU to study a particular direction: e.g. along the field line, parallel to the active electron gun, perpendicular to the field line, perpendicular to the active gun.

Expected Frequencies and Techniques

As stated above the type of correlation method depends on the expected frequencies of modulation:

a) High Frequency 0-10 MHz

Electrons (only) are expected to undergo interactions with waves at these high frequencies: the local upper hybrid frequency, F_{UH} (1-7MHz), the local electron gyro-frequency, F_g (1-1.5MHz location dependant), and associated Bernstein waves $(n+1/2)F_g$. At these high modulation frequencies the one bit 'buncher' mode is ideal.

This method involves the measuring of the time separation between successive electrons being detected in units of a 20MHz clock (for 10MHz) Histograms of the number of occurrences of separations measured in units of 50ns are accumulated for the different electron energy levels. This method is equivalent to averaging many one bit autocorrelation functions, each with only two bits set. As autocorrelation functions essentially measure periods this technique will also measure the times between electron gun pulses and returning electrons, either after one gyration or after any local reflection by shuttle related sheath fields. FPEG gun modulation patterns have been designed with this 'electron radar mode' in mind.

The clock rate is selectable between 20, 5, & 1.2MHz to give frequency ranges of 0-10, 0-2.5, & 0-0.625MHz respectively. As these autocorrelation functions are 64 lags long the above ranges correspond to measuring periods 0-3.2us, 0-12.8us, and 0-51.2us, with 50ns, 200ns, and 800ns resolutions respectively.

The hardware for this buncher analysis is based on ALTERA programmable logic arrays to measure time separations with static RAMs to hold the accumulated histograms.

b)Low Frequency 0-10kHz

This lower frequency range contains both the lower hybrid frequency, f_{lhr} and the ion gyrofrequencies, f_{gh+} , f_{go+} , e.t.c. Naturally occurring modulations are expected both in the ion and electron count rates. One bit autocorrelation functions are calculated by separate single chip microcomputers. Each stream is connected to a 80C31 with an external 8Kx8 ROM and 2Kx8 RAM. These units use their internal event counters to sample the fast pulse streams as input to the ACFs. Data is output to the DPU via serial interfaces.

The frequency range of these ACFs is selectable: 0-10kHz, 0-5kHz, 0-1.25kHz, with respective frequency resolutions 320Hz, 160Hz, 40Hz, or period ranges 0-1.6ms, 0-3.2ms, 0-12.8ms with respective time resolutions 50us, 100us, and 400us. These time periods also include typical electron bounce periods at the equator. (for a 1keV electron, 100km takes 0.5ms) Again FPEG gun modulation patterns have been designed to optimise this 'electron radar mode'.

c)Gun electron modulations

The FPEG electron gun can be modulated with a series of fast modulation patterns. Since the pattern is available on-board in real time it can be used to search in particle velocity space for gun related modulations. This may be the returning beam itself, or low energy secondaries produced by the beam, or particles that have been modified by beam generated waves.

Selected fast pulse streams are gated into two 16bit counters. One counter is enabled during gun on; the other being enabled during gun off. Each pair of 16bit counters is provided by a single D400 (quad 8bit counters) directly accessed by the DPU. A separate D400 is used to count a reference (DPU) clock to determine precisely the proportion of time spent with the gun on. With the two measured counts for each selected stream it is then a relatively simple calculation by the DPU to estimate statistically the significance of any excess counts during gun on, assuming Poisson counting statistics.

Summary of Measurements

Frequency range	F	dF	Time period	T	dT	Distance	$S(1keV \text{ electron})$	dS
Low frequency:								
0- 1.25kHz		40Hz	0-12.8ms		400us	0-256km		8km
0- 5kHz		160Hz	0- 3.2ms		100us	0- 64km		2km
0- 10kHz		320Hz	0- 1.6ms		50us	0- 32km		1km
High frequency:								
0- 625kHz		10kHz	0-51.2us		800ns	0-1024m		16m
0- 2.5MHz		40kHz	0.25-12.8us		200ns	0- 256m		4m
0- 10MHz		160kHz	0.25 -3.2us		50ns	0- 64m		1m

SPREE modes and data

SPREE data is to be stored on-board in a EXABYTE digital (video) cassette drive at a rate of 128kbits/s or 16kbytes/s. The quantity of of this rate available to the particle correlators depends on the operation mode. There are two main SPREE modes envisaged:

i) 10 energy sweeps per second

In this mode most of the data recorded is normal SPREE data. Some 2.2kbytes/s are still available for particle correlation data.

ii) 1 energy sweep per second

In this mode most of the data recorded is particle correlator data. Some 14.8kbytes/s are used for particle correlation data.

There is also a direct real-time telemetry link to ground of 9.5kbits/s.

The use of these data rates is calculated here by first estimating the natural data blocks or frames of each technique:

Beam modulation:

$$2\text{units} \times 3\text{zones} \times 2\text{species} \times (32\text{ energy} \times 2\text{bytes} + 4\text{ auxillary}) = 816\text{bytes}$$

Low frequency:

$$2\text{units} \times 3\text{zones} \times 2\text{ species} \times 32\text{ energy} \times (32\text{lag} + 4\text{auxillary}) = 13824\text{bytes}$$

High frequency:

$$2\text{units} \times 3\text{zones} \times 1\text{ species} \times 32\text{ energy} \times (64\text{lag} + 4\text{auxillary}) = 13056\text{bytes}$$

Next the data quantity available per 180° rotation, 30s is calculated for the two sweep rate modes:

10sweep/s:	30s at 2.2kbytes/s	gives a total of 66 kbytes total	
1sweep/s:	30s at 14.8kbytes/s	gives a total of 444 kbytes total	

Then the allocation per technique and the resulting resolutions in time and rotation angle can be calculated:

10 sweeps/second

high frequency-	2 frames / 180°	sum over 15s or 90°	26112bytes
low frequency-	2 frames / 180°	sum over 15s or 90°	27648bytes
beam mod.	-16 frames / 180°	sum over 1.9s or 11°	13056bytes
		total=	66816bytes
66816bytes/30s = 2227 bytes/s or 17816bits/s			

1 sweep/second

high frequency-	16 frames / 180°	sum over 1.9s or 11°	208896bytes
low frequency-	16 frames / 180°	sum over 1.9s or 11°	221184bytes
beam mod.	- 16 frames / 180°	sum over 1.9s or 11°	13056bytes
		total=	443136bytes

443136bytes/30s =14771bytes/s or 118170bits/s

These are examples of how such a data allocations might be used. The final figures depend on how much data the normal SPREE measurements need.

Real-time telemetry link

Some 3-4kbits/s(say) are available for the correlator to transmit some status information or low time resolution data. Since the DPU has access to all data it may be best to transmit in turn the most recent frame from each of the three techniques. In this way the correct operation can be checked in real-time and the EGSE data display might also provide sufficient information to enable operating configurations to be modified during the mission. If the DPU was to send long time period averages the interesting data would probably be averaged out.

Standard Operating Cycle

The simplest Standard Operating Cycle SOC will be to cycle through all possible combinations of zones and frequency ranges. This SOC is largely independant of the SPREE 1 or 10 sweep/s mode. The zones selected cycle over a period of 3 sensor rotations (90s). Zones selected are 1,4,7; 2,5,8; & 3,6,9 over 90s, and alternate 90s periods start off offset by 1 zone: 2,5,8; 3,6,9; 4,7,10; to cover all 10 zones. The low and high frequency correlators are cycled in frequency range every 90s, over their 3 possible ranges.

Thus the SOC duration is 270s or 4min 30s. In normal geophysical studies such a SOC duration would be considered too long compared with the timescales of natural phenomena. However on the Shuttle-Tether mission most of the expected effects are man-made and repeated identically several times. The main geophysical parameters are the geomagnetic co-ordinates, e.g. in relation to distance to conjugate point, and location relative to the south atlantic anomaly.

Note that during the fast sweeping 10sweeps/s the lowest ACF frequency range is avoided(*) and the 10khz range repeated .

start time	zones selected	high frequency ACF	low frequency ACF
0s	1,4,7	10MHz	10KHz
30s	2,5,8	"	"
60s	3,6,9	"	"
90s	2,5,8	2.5MHz	5kHz
120s	3,6,9	"	"
150s	4,7,10	"	"
180s	1,4,7	625kHz	1.25kHz*
210s	2,5,8	"	"
240s	3,6,9	"	"
270s	etc		

Other Operation Cycles

It is envisaged that this cycle can be modified to create operation modes more specific to particular studies. One such mode would be to select zones to study angles parallel and perpendicular to the electron gun directions, or to the earth's magnetic field line. Another would be to concentrate studies automatically where significant modulation effects are found. These will be considered as possible future additions to the DPU software.

In these cases the above schedule of operations would be adhered to until say the fan of zones included the gun beam direction or the magnetic field. Then one or more zones would be dedicated to specific studies of that direction.

The most important operation cycle will probably remain as the general SOC described above, which should cover all phenomena in some detail.

Particle Correlator Implimentation

At the present time most of the electronics has been designed. A total of five electronics boards will contain all of the particle correlator functions. Two boards will contain the MicroComputer Units (MCU), 80C31 used to make the low frequency ACFs. Since the event counter of the 80C31 is used to count the particle arrivals the fast pulses need to be stretched to 750ns. (Not for the H.F. ACFs). One board will be dedicated to the high frequency ACFs using Altera PLA. Another board will have the D400 counters used for beam modulation and the zone selection logic. The fifth board will have a 80C86 DPU to calculate beam modulations and to collate the results from the three techniques. This data is transmitted to the SPREE DPU (and control information is received from the SPREE DPU) via dual port RAMs.

Interfaces

Most of the interfaces are directly with the main SPREE instrument:

- i) 40 fast pulse streams = 2 units x 2 species x 10 angular zones
These are randomly occurring 5v pulses output from the D111 amplifiers at the output of each zone. Usually these are 250ns duration.
- ii) Data is transferred to and control received from the SPREE DPU by dual port RAM. This data also includes magnetic field orientation information and whether FPEG or DCOR guns are on (and which one).

Other interfaces are needed to obtain the gun firing sequences:

- i) FPEG modulation pattern as a single bit toggled in phase with the gun on.
- ii) DCOR modulation pattern.

Construction Timescale

Complete SPREE instrument fabrication must be complete by December 1989 for a shuttle launch in the first quarter of 1991. Therefore SPREE instrument integration must be late summer, august.

Since most of the electronics has been designed hardware construction is now beginning in the US and software is being written in the UK (80C31s & 80C86). A single 80C31 MCU board will be sent to the UK early in march 1989 for low frequency correlator software testing and verification. The 80C86 DPU mother board will be sent late march 1989 similarly for DPU software testing and verification.

The particle correlator should be pre-integrated in the US in early summer june/july before the whole instrument integration.

Function testing & EGSE

The main SPREE Electrical Ground Support Equipment (EGSE) will probably be a Toshiba T3200 (80286). Software will be written to access the different correlator outputs and display accordingly. This unit will be used for instrument integration and ground monitoring during the mission.

Programmable pulse generators will be constructed to generate patterns that verify the correct operation of each of the correlation types of processing. These generators will be directly controlled by the EGSE pc.

N.B. Please note that this document was originally produced on a word processor. In order to transfer to mainframe for EMAIL an ASCII dump (spool) was done. Unfortunately this has lost much of underlines etc. Especially superscript o for degrees has dropped e.g. 90o = 90 degrees!

HIGH VOLTAGE POWER SUPPLY

Work is continuing on the optical drivers in the power supply. LEDs from Opto Diode Inc. have been received. High voltage glass encapsulated diodes from Microsemi Inc. are due by August. Prototype ceramic packages have been ordered from Cercoa Inc.. Optocouplers for breadboarding will be available in August. Testing of flight units has been scheduled for September. Other phases of design, including DC-DC converters and feedback elements will begin in August.

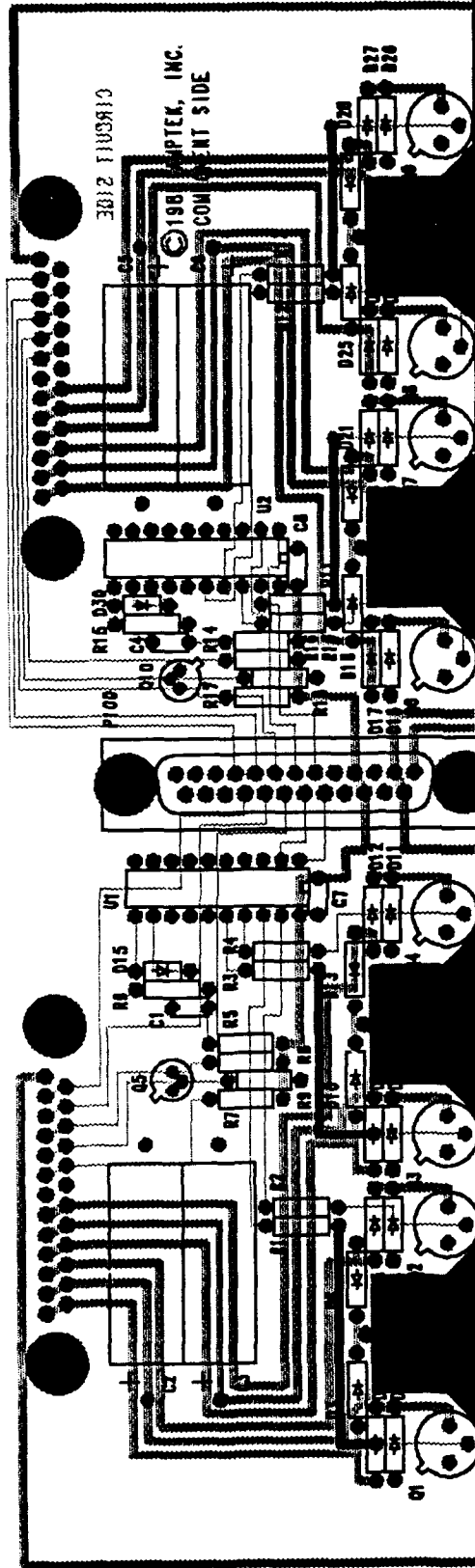
MOTOR DRIVE

The printed circuit board for the motor controller has been designed and is being tested. The layout for the PCB and it's mounting bracket are shown. Each motor will require 15V @ 200mA. The motor is expected to dissipate half the power while the other half will be coupled to the controller's heat sink. Harmonic reduction drives have been received. Stepping motors will arrive in July.

INTERFACE

The hardware interface definition between SPREE and the MMAG wiring harness is complete. The included diagram shows seven (7) connectors for power and data I/O.

The Software Requirements Document (SRD) is complete. The document specifies all measurements and commands SPREE will communicate. The document also defines the display format for the DDCU on the aft flight deck, and the displays in the POCC at JSC. SPREE has defined 1602 measurements, 321 of which will be displayed at the POCC and 74 at the DDCU. SPREE has also defined 180 commands. The following diagrams show SPREE's orientation in the shuttle bay, a summary of the data measurements, and sample displays for the DDCU and POCC.

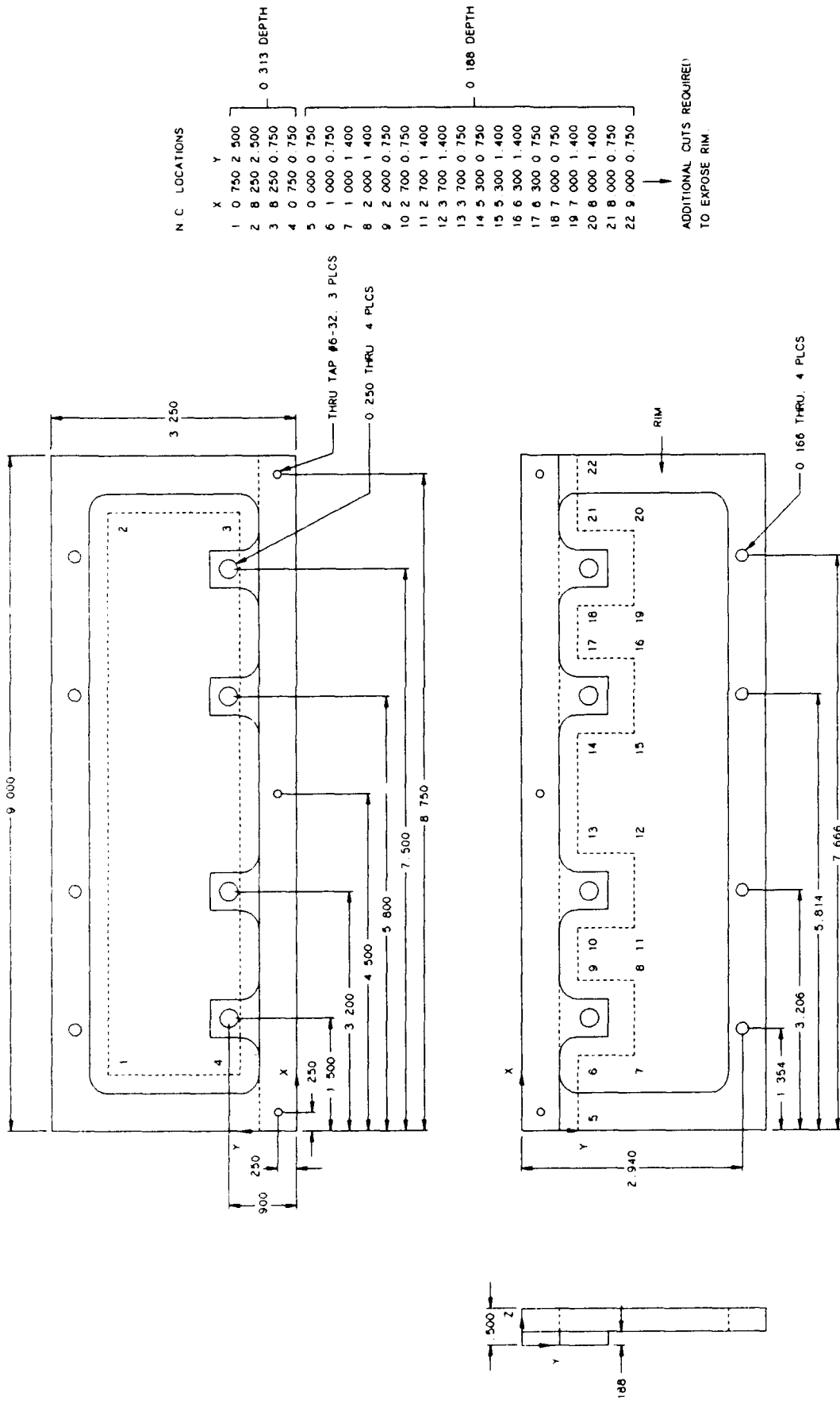


COMPONENT SIDE
CIRCUIT SIDE

GROUND PLANE

FIGURE QR7-7

MOTOR DRIVE PRINTED CIRCUIT BOARD



N.C. LOCATIONS

X	Y	DEPTH
1	0 750	2 500
2	8 250	2 500
3	8 250	0 750
4	0 750	0 750
5	0 000	0 750
6	1 000	0 750
7	1 000	1 400
8	2 000	1 400
9	2 000	0 750
10	2 700	0 750
11	2 700	1 400
12	3 700	1 400
13	3 700	0 750
14	5 300	0 750
15	5 300	1 400
16	6 300	1 400
17	6 300	0 750
18	7 000	0 750
19	7 000	1 400
20	8 000	1 400
21	8 000	0 750
22	9 000	0 750

ADDITIONAL CUTS REQUIRED TO EXPOSE RIM.

DATE	6-5-89	DESIGN	W. EVEREST
DESIGNED		PROJECT	PRDA
DESIGN	W. EVEREST	PROJECT MANAGER	
QUALITY ASSURANCE		CONTRACT NUMBER	
TITLE			
MOTOR CONTROLLER MOUNT			
SIZE	C	MCM	
SCALE	1:1	WEIGHT	LIBS
			SHEET 1 OF 1

DO NOT SCALE PRINT
UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
WITH TOLERANCES ON
FRACTIONS DECIMALS ANGLES
1/32 .015 .015
MATERIAL
AL 6061-T6
FINISH REQUIRED
64 micro inches

FIGURE QR7-8

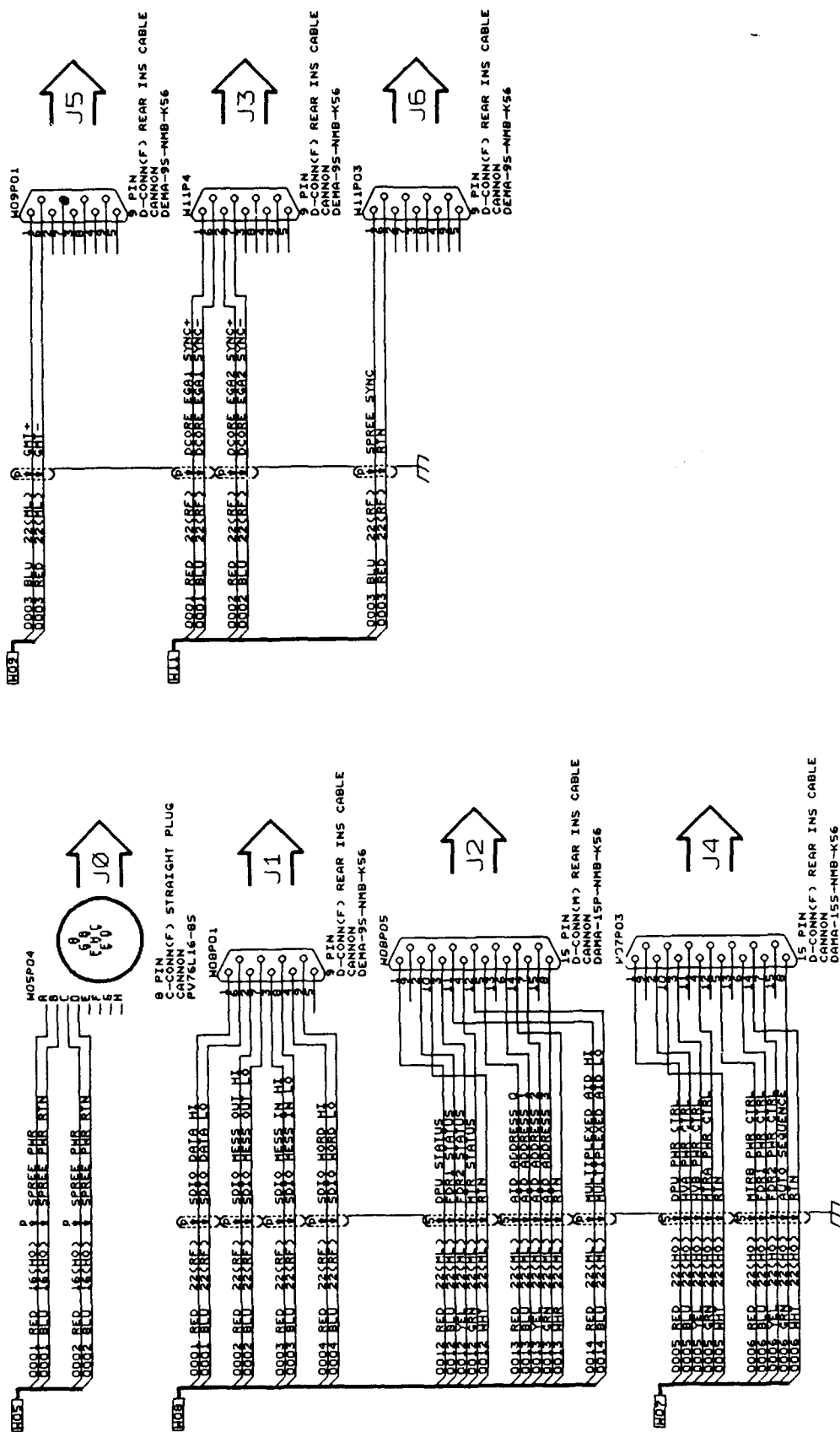


FIGURE QR7-9

TITLE	AMPIEK, INC.
Size Document Number	HMC HARNESS
REV	6
Date:	May 27, 1999 Sheet 18 of 19

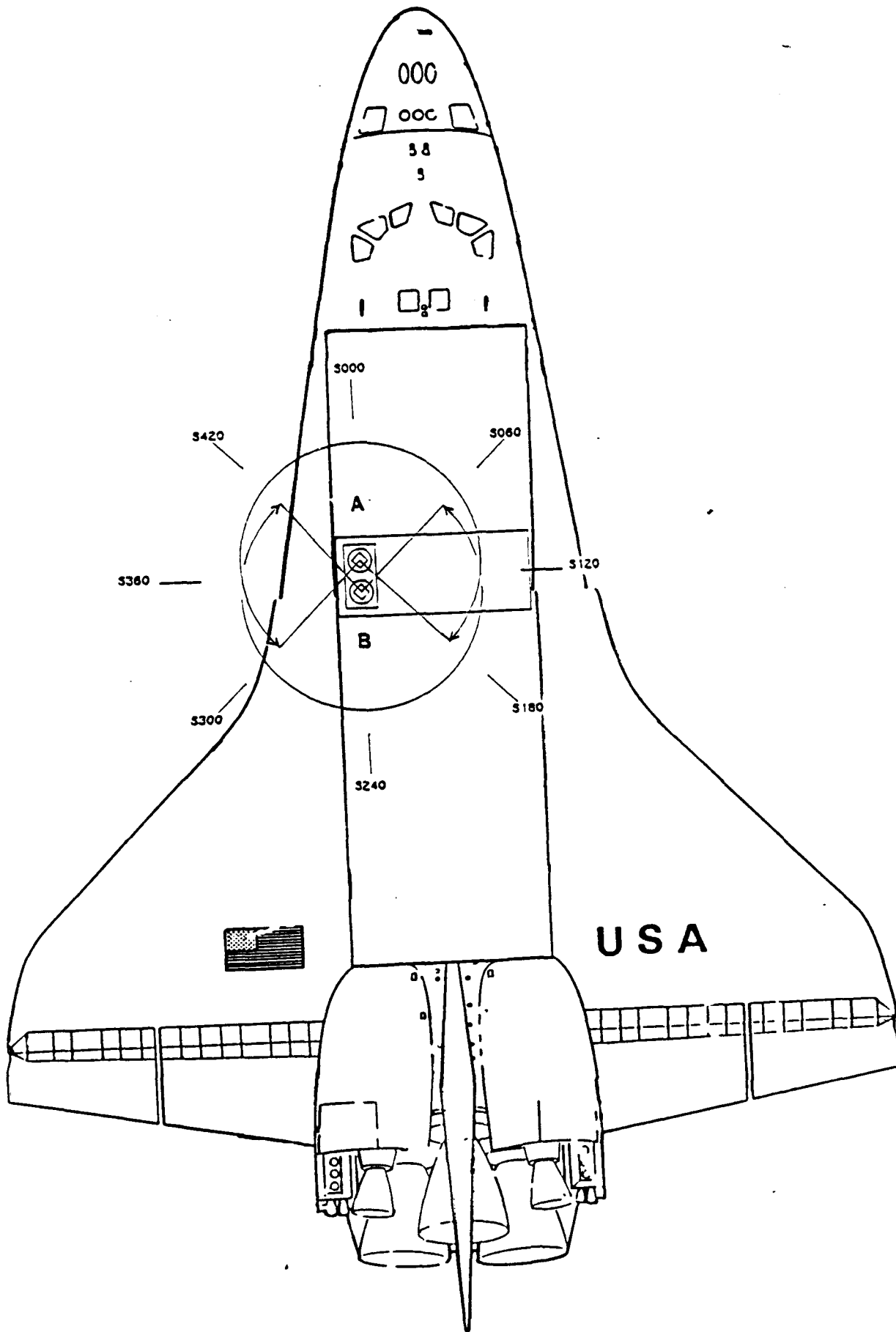
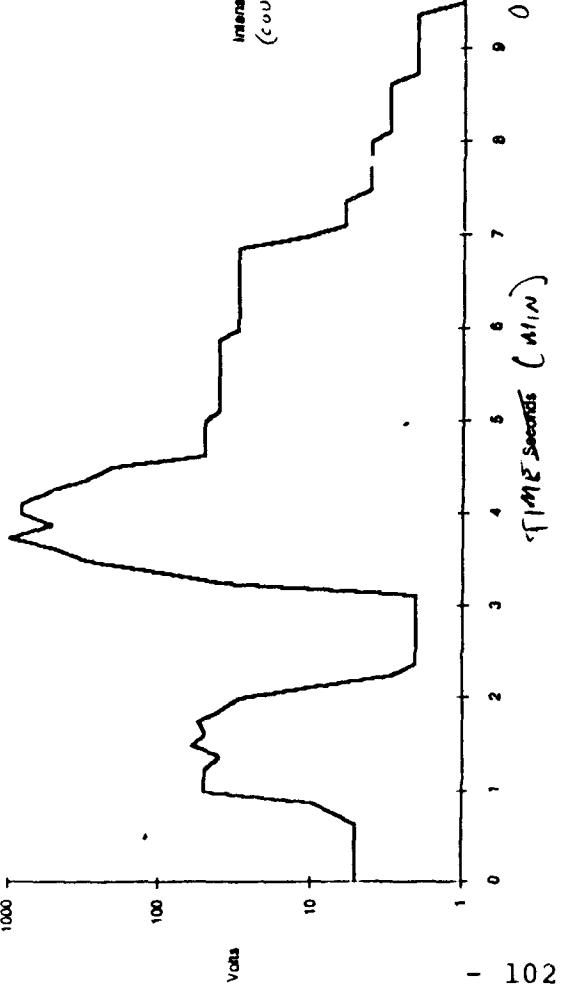
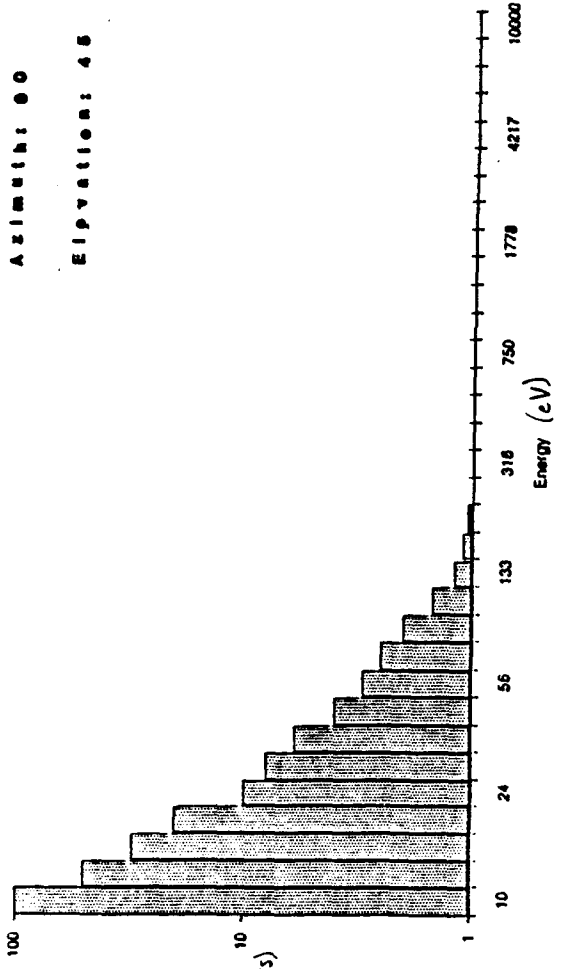


FIGURE QR7-10

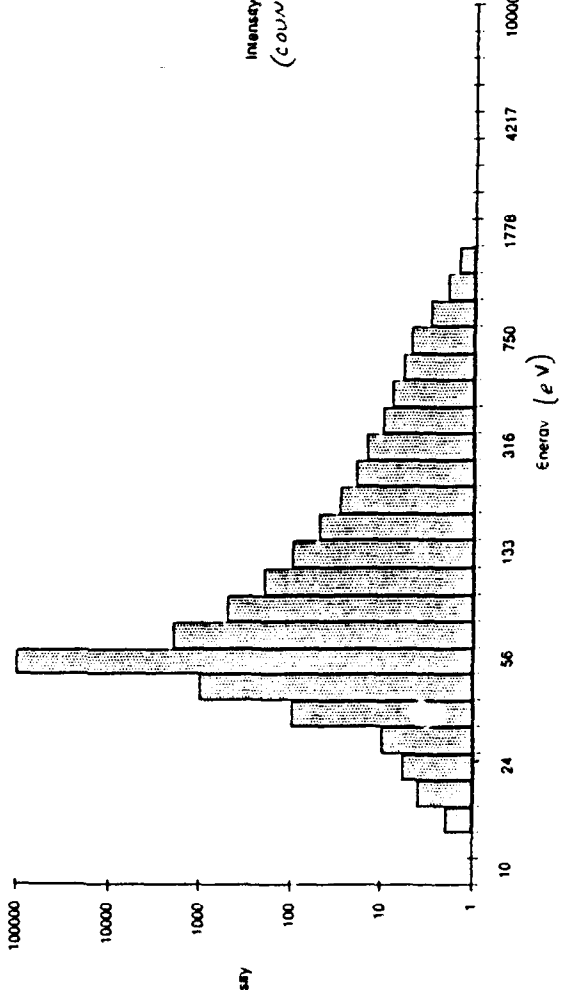
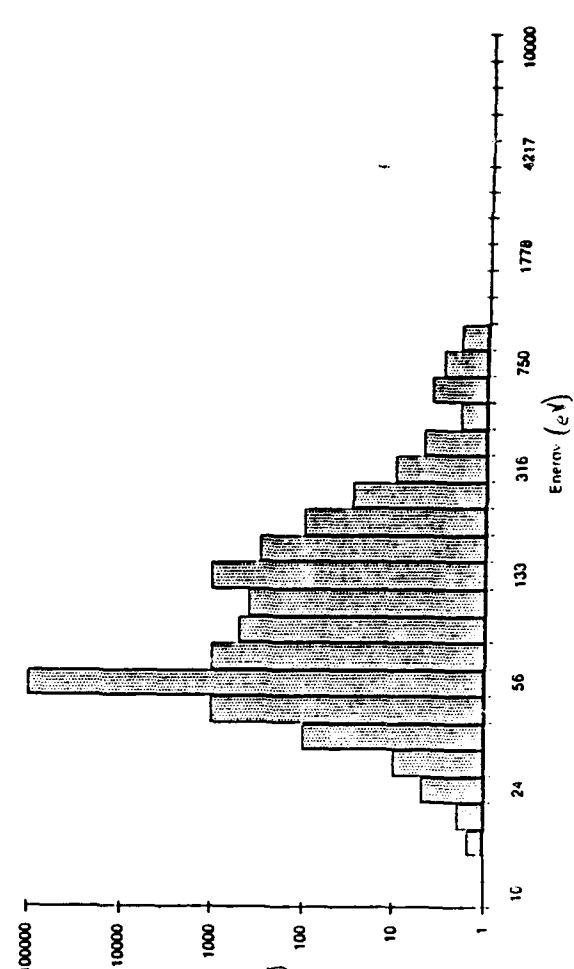
SPREE SHUTTLE BAY LOCATION WITE SECTOR DEFINITION

Electron Spectrum



Azimuth: 00
Elevation: 45

Ion Sum Spectrum



POSSIBLE APT FLIGHT DECK DISPLAY

FIGURE QR7-11

PRDA-QR8

PROTOTYPE INSTRUMENTATION AND DESIGN STUDIES

AMPTEK, INC.
6 De Angelo Drive
Bedford, MA 01730

September 15, 1989

R&D Status Report no. 8
June 5, 1989 through September 4, 1989

Contract #F19628-87-C-0094

Distribution: AFGL/PHE
DCASMA/ACO
ESD/PKR

Prepared for:

GEOPHYSICS LABORATORY
Air Force Systems Command
United States Air Force
Hanscom Air Force Base, Massachusetts 01731-5000

SPREE Integrated Package

Attached is a schedule showing the progress of the instrument through the presently scheduled delivery date in May 1990. Work is progressing as planned, with the flight hardware completed by January 1990, leaving the next 5 months for testing and software assessment.

Preliminary drawings of the SPREE Mounting Bracket (SMB) were received from Martin-Marietta this quarter. More detail will be needed to allow constructing a mechanical mock-up that will allow Amptek to build the intra-SPREE cable harness.

The SPREE project documentation is being maintained using an hierarchical drawing system showing the various level assemblies, their inter-connects and some specific details. The current configuration schematics are provided as part of this quarterly report. The drawings are presented on adjacent pages as various SPREE sub-systems are discussed.

Schedule Name : Spree Master Schedule
 Responsible : John McGarity
 As-of Date : 19-Sep-89 Schedule file : D:\LJ\DATA\SPREE

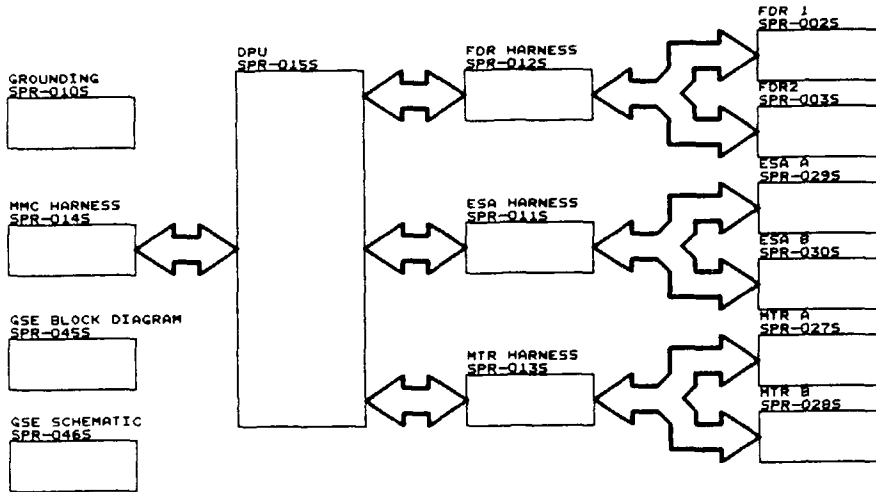
Amplest Internal Schedule

Dependencies : Fabrication

Task Name	89		90							91							
	Sep	Resrc	11	18	25	2	9	16	23	30	Nov	Dec	Jan	Feb	Mar	Apr	May
ESA																	
+ Mechanical																	
+ Amplifier Board		JH															
+ MCP																	
+ Engineering Model																	
+ Flight Models																	
RTM																	
+ Mechanical																	
+ Ribbon Cable																	
FDR																	
+ Internal Assembly																	
+ Hermetic Shell																	
+ Bridge Controller																	
IPU																	
+ Mechanical Design																	
+ Printed Circuit Board																	
+ Mother Board																	
+ CPU 1																	
+ CPU 2																	
+ Accumulator Board																	
+ FDR Iffc. Bd, Hot C																	
+ ESA Interface Box																	
+ Telemetry Interfa																	
+ HW Contr. A/B																	
+ 3 Bd Rework																	
SPACE																	
+ MICK Ctrl Bd																	
+ HW Buscher Bd																	
+ Zone Sel & Beas C																	
+ CPU Board																	
+ Power Supply																	
IPU Software																	
+ Computer																	
+ GSE Board																	
+ Manchester port																	
+ ROM Drivers																	
+ DOL Receivers																	
+ Analog Receiver																	
+ SETS Sync																	
+ DCURE Sync																	
System Test																	
System Integration																	
+ Testing																	
+ Vacation																	
+ Delivery																	

==== Detail task ===== Summary Task M Milestone
 o==== (Start) ===== (Start) >>> Conflict
 o==== (Start) ===== (Start) .. Resource delay
 Scale: 1 day per character

SHUTTLE POTENTIAL & RETURN ELECTRON EXPERIMENT BLOCK DIAGRAM



DOCUMENT	NAME
SPR-0015	SPREE
SPR-0025	FDR 1
SPR-0035	FDR 2
SPR-0045	CPU
SPR-0055	SERIAL
SPR-0065	DRIVER
SPR-0075	SCSI
SPR-0085	ANALOG
SPR-0095	D-U/FDR INTERFACE TIMING
SPR-0105	GROUNDING
SPR-0115	ESA HARNESS
SPR-0125	FDR HARNESS
SPR-0135	MTR HARNESS
SPR-0145	MNC HARNESS
SPR-0155	DPU
SPR-0165	PWR HARNESS
SPR-0175	SDIO INTERFACE
SPR-0185	DIL INTERFACE
SPR-0195	DCORE/SETS INTERFACE
SPR-0205	DOM INTERFACE
SPR-0215	AID INTERFACE
SPR-0225	FDR INTERFACE
SPR-0235	INVERTERS
SPR-0245	MOTOR DRIVER
SPR-0255	MOTOR CONTROL A
SPR-0265	MOTOR CONTROL B
SPR-0275	MTR A
SPR-0285	MTR B
SPR-0295	ESA A
SPR-0305	ESA B
SPR-0315	HV SUPPLY
SPR-0325	ION PREAMPLIFIER
SPR-0335	ELECTRON PREAMPLIFIER
SPR-0345	SENSOR INTERFACE
SPR-0355	BEAM COUNT/ZONE SELECT
SPR-0365	HIGH FREQUENCY BUNCHER
SPR-0375	MCU2
SPR-0385	MCU1
SPR-0395	SPACE CPU
SPR-0405	ACCUMULATOR
SPR-0415	SECONDARY CPU
SPR-0425	PRIMARY CPU
SPR-0435	MTR INTERFACE
SPR-0445	A/D, HV CONTROL
SPR-0455	GSE BLOCK DIAGRAM
SPR-0465	GSE SCHEMATIC
SPR-0475	PSPICE SIMULATION OF SDIO DATA

FIGURE QR8-1

PRELIMINARY

AMPTK, INC.	
6 DE ANGELO DRIVE BEDFORD, MA 01730 617/275-2242	
Title	
SHUTTLE POTENTIAL & RETURN ELECTRON EXP.	
Size Document Number	
E	SPR-0015
Date: September 7, 1989	Sheet 1 of 42

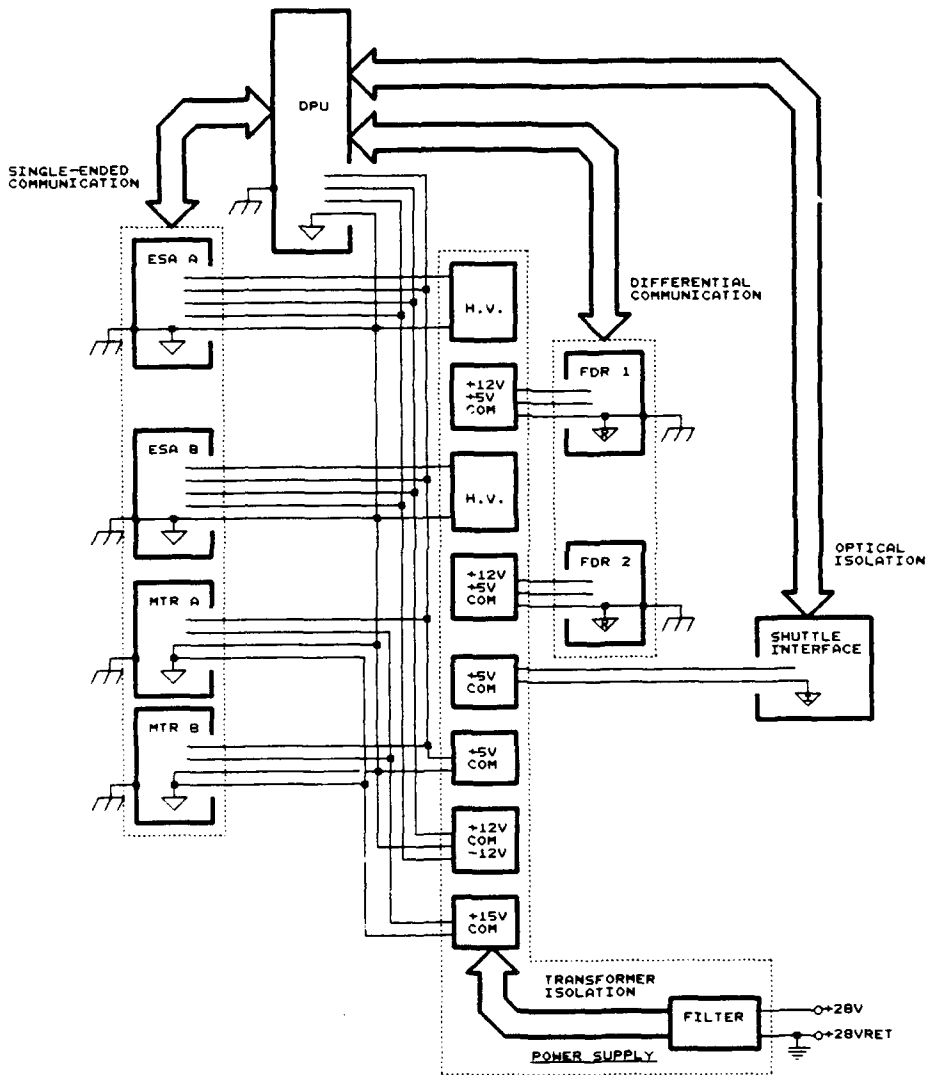


FIG. RI QR8-2

AMPTK, INC.		
Title	GROUNDING	
Size	Document Number	REV
E	SPR-010S	A
Date: September 5, 1985	Sheet	10 of 42

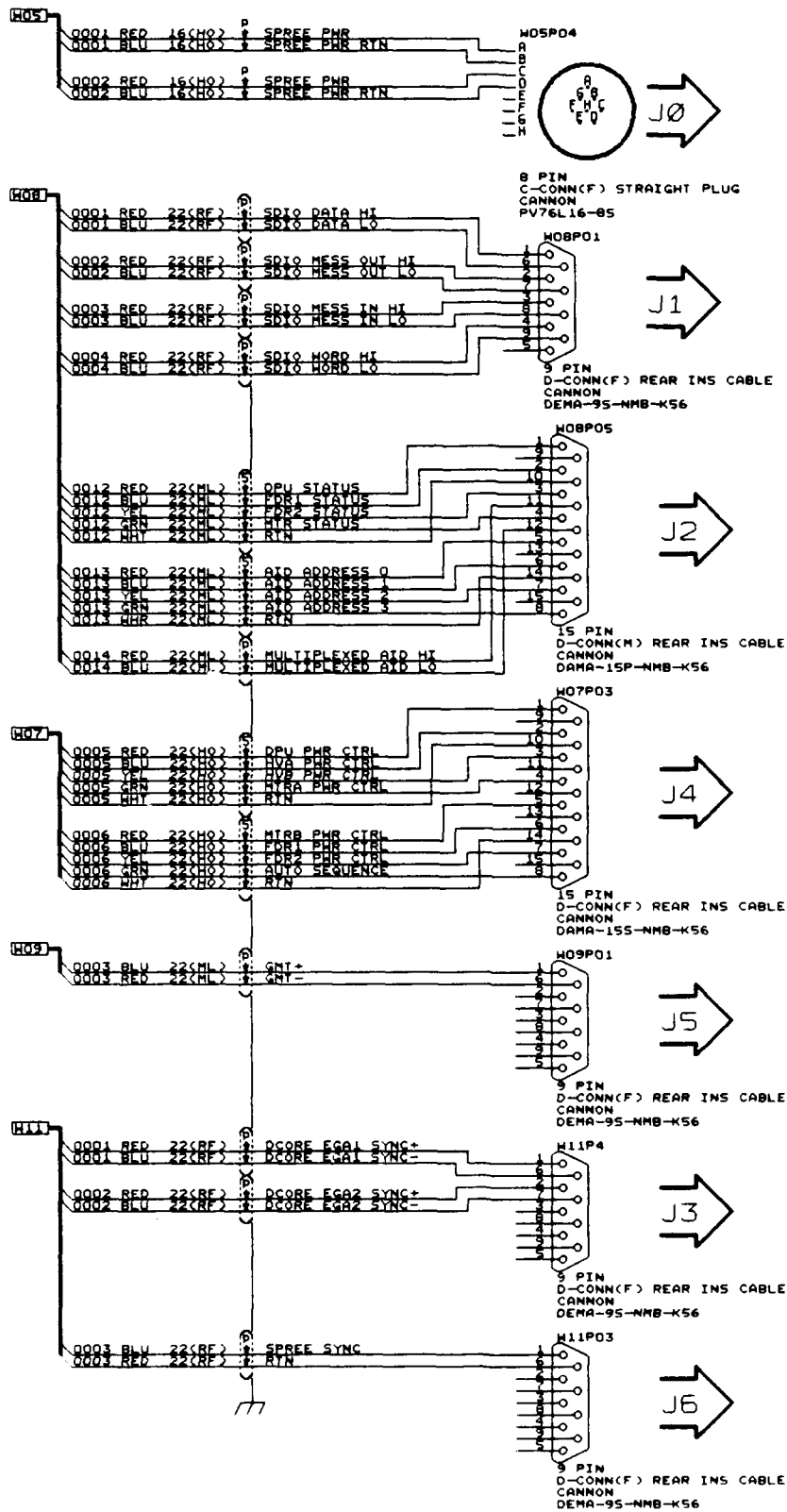


FIGURE QR8-3

AMPTEK, INC.	
Title	MMC HARNESS
Size	Document Number
E	SPR-0145
Date:	September 5, 1985
Sheet	11 of 42
REV	A

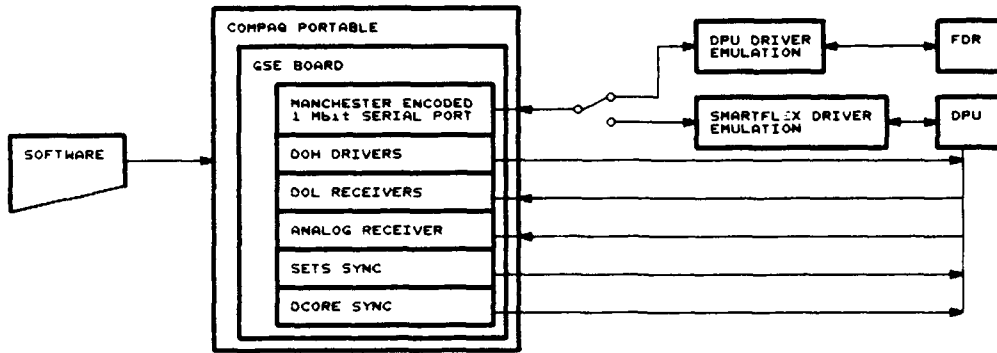


FIGURE QR8--4

AMPTK, INC.		
Title GSE BLOCK DIAGRAM		
Size Document Number	SPR-0455	REV A
E		
Date: September 7, 1989 Sheet of		

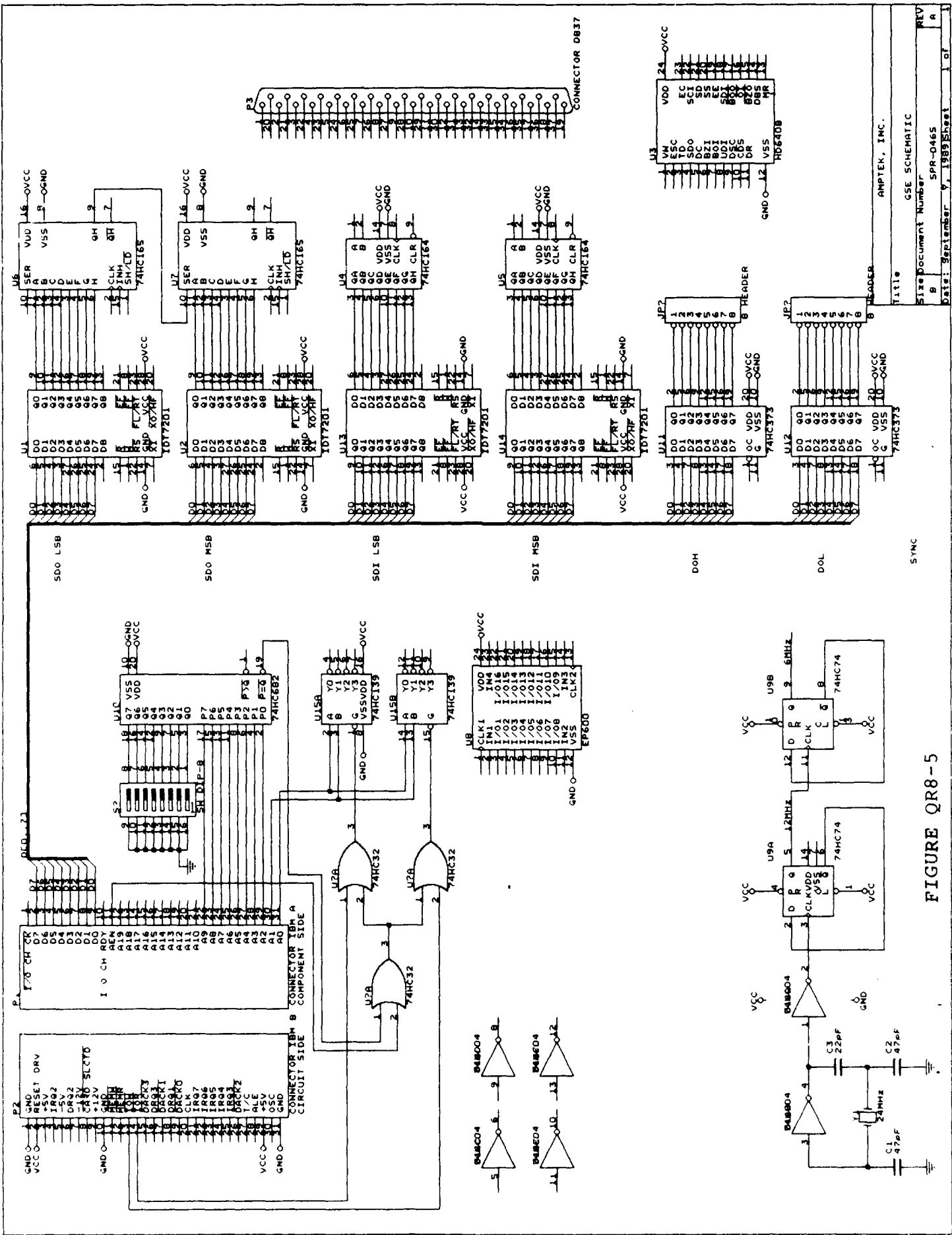
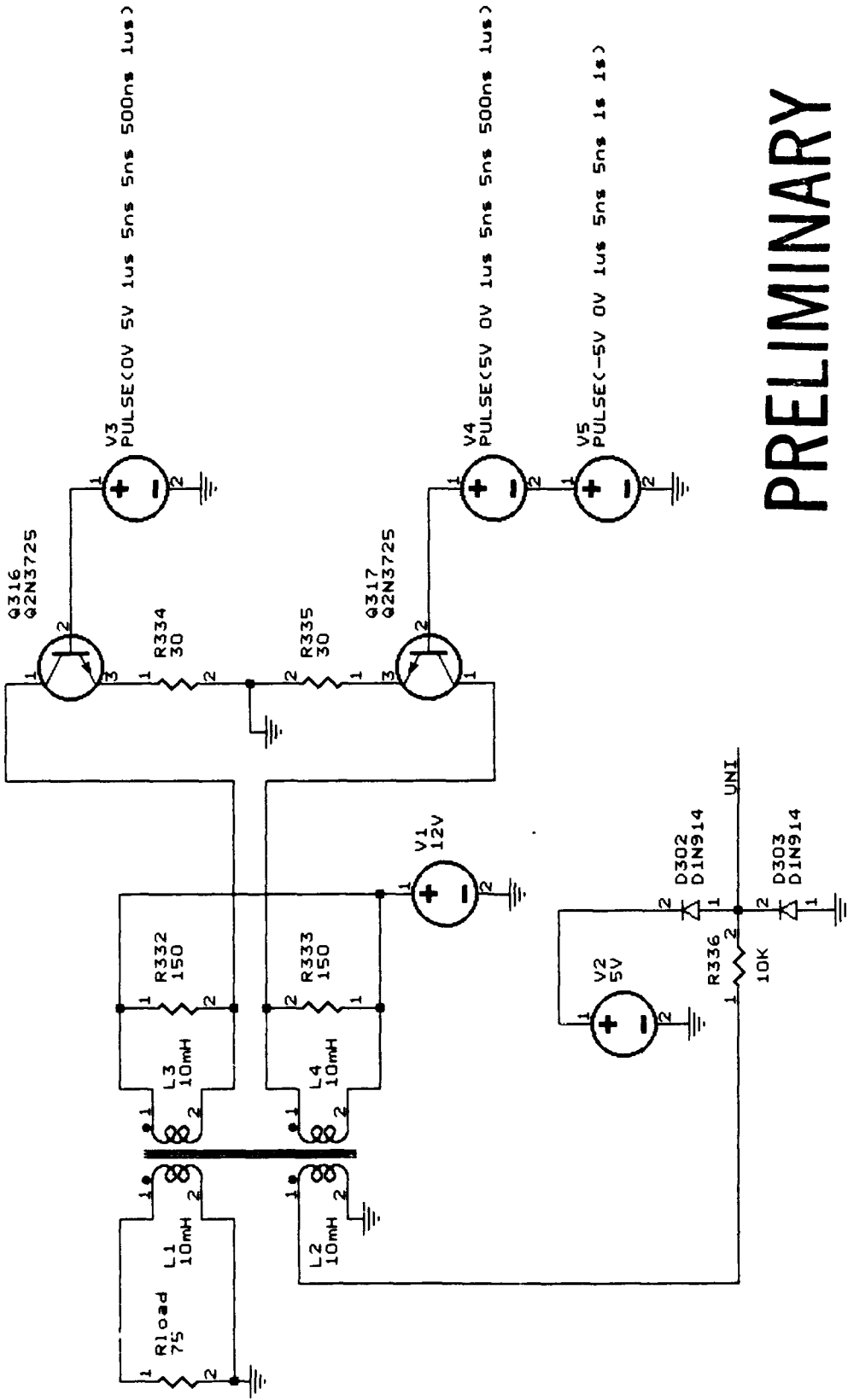


FIGURE QR8-5



PRELIMINARY

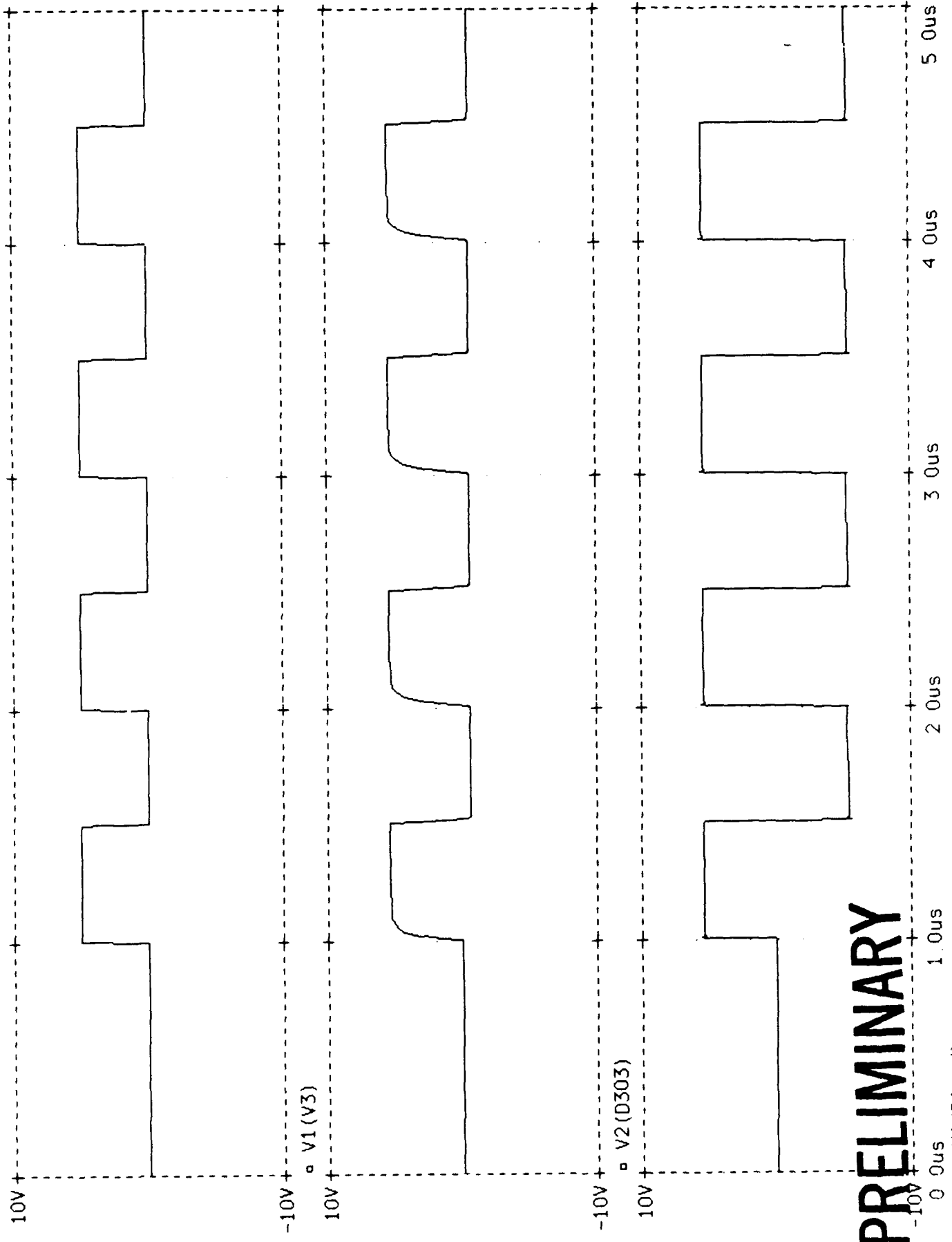
```

:PROBE
:OPTIONS IILS=0
:MODEL Q2N3725 NPN(Is=1.608p Xti=3 E9=1.11 Vaf=100 Bf=169 Ne=1.29 Ise=1.608p
:+ Ikr=1.5 Vje=1.5 Br=19.18m Nc=2 Isc=0 Ikr=0 Rc=.6 Cjc=9.293p
:+ Mjc=.256 Vjc=.75 Fc=.5 Cje=52.8p Mje=.4351 Vje=.75 Tr=3.85u
:+ Tf=300.5p If=1.45 Vtf=6 Xtf=1.5 Rb=10
:MODEL DIN914 DCIs=0.1p Rs=16 CJO=2p It=12n Bv=100 Ibv=0.1p)
:TRAN 5us 5us
:K1 L1 L2 L3 L4 .99999

```

Title		AMPEK, INC.
PSPICE SIMULATION OF SDIO DATA		
Size	Document Number	REV
A	SPR-0475	A
Date:	September 7, 1989	Sheet 1 of 1

FIGURE QR8-6



PRELIMINARY

FIGURE QR8-7 Time

NESTED HEMISPHERE ESA DESIGN

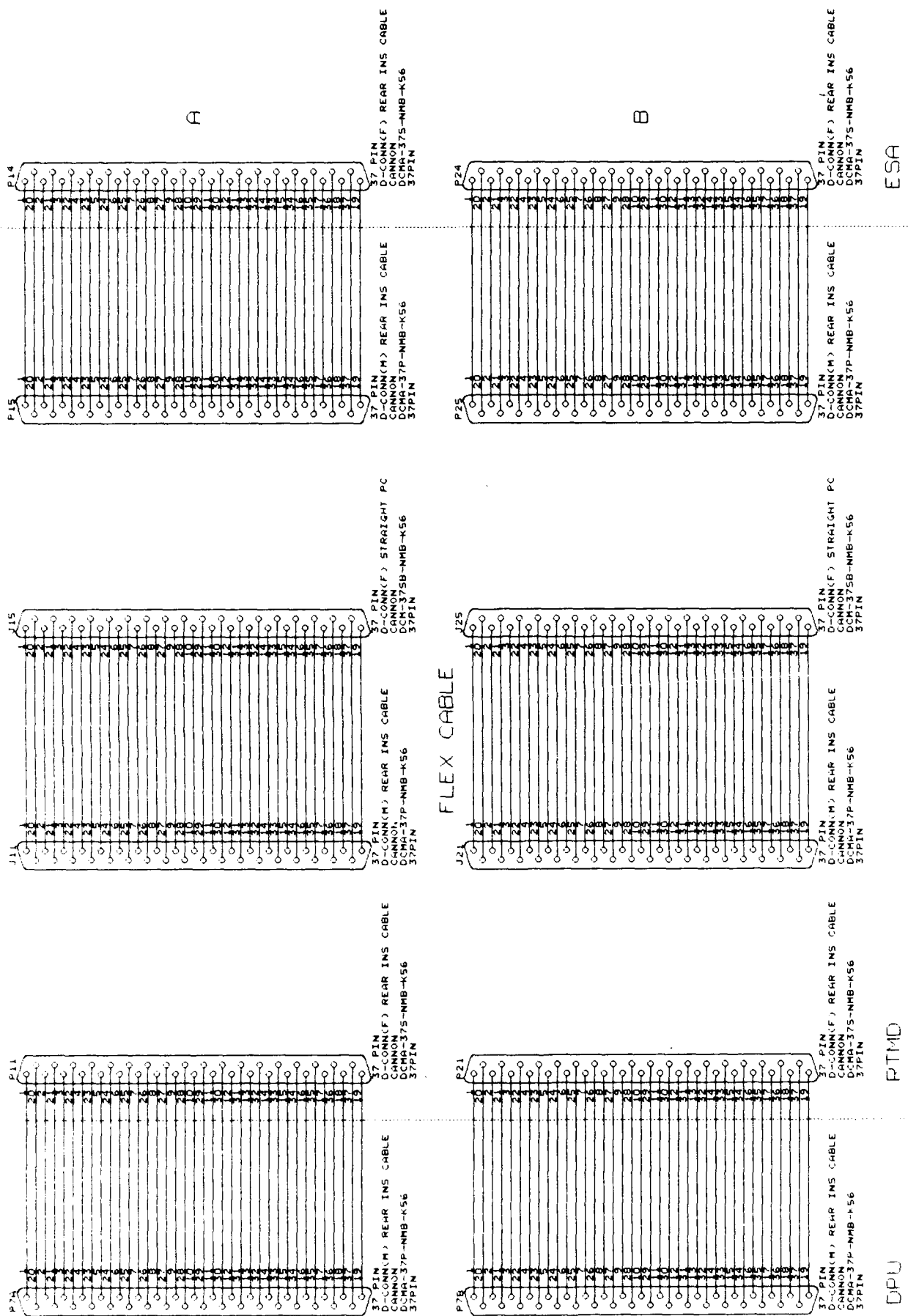
All of the flight parts for the SPREE ESA's have been machined. The parts have been checked by partial assembly and one set has been nickel plated for use on the engineering sensor. Plating of the two flight units is being delayed to allow testing of the engineering model to assure the design.

A preliminary set of microchannel plates was received from Galileo Electro-Optics. These plates had a lower strip current than specified and were provided by the manufacturer at no cost so that Amptek could begin the engineering unit evaluation. It has been discovered during testing that these plates were cut such that the bias angle (11 degrees) was aligned so that the plates cannot be mounted in a chevron assembly. This prevents the plates from being used electrically since they would suffer massive ion feedback if operated with full bias potential.

The plates will be used as mechanical samples to evaluate the MCP mounting design. They will be used for vibration testing of the mounting hardware and the sphere sub assembly.

An amplifier board has been assembled and tested to use with the engineering unit. The A111F charge sensitive pre-amplifiers for the engineering and flight sensors were ordered and received. The engineering amplifier board has been assembled using Augat sockets for the A111F pre-amps to avoid soldering. 50 A111F's were purchased, 40 of which will be used for the two flight sensors. The remaining 10 will act as flight spares and be used in the engineering model.

The amplifier board has been tested and works properly. The engineering unit is assembled and awaiting microchannel plates to begin testing. The engineering sensor unit will not have high voltage supplies to provide deflection potentials and MCP biasing. These are provided externally via 4 high voltage cables. This arrangement allows full control and adjustment during the preliminary testing phase.



ESA

PTMD

DPU

Title	AMPTEN, INC.		
Size	ESA HARNESS		
Document Number	B		
REV	SPR-0115	REV	A
Date	August 31, 1965	Page	24 of 42

FIGURE QR8-8

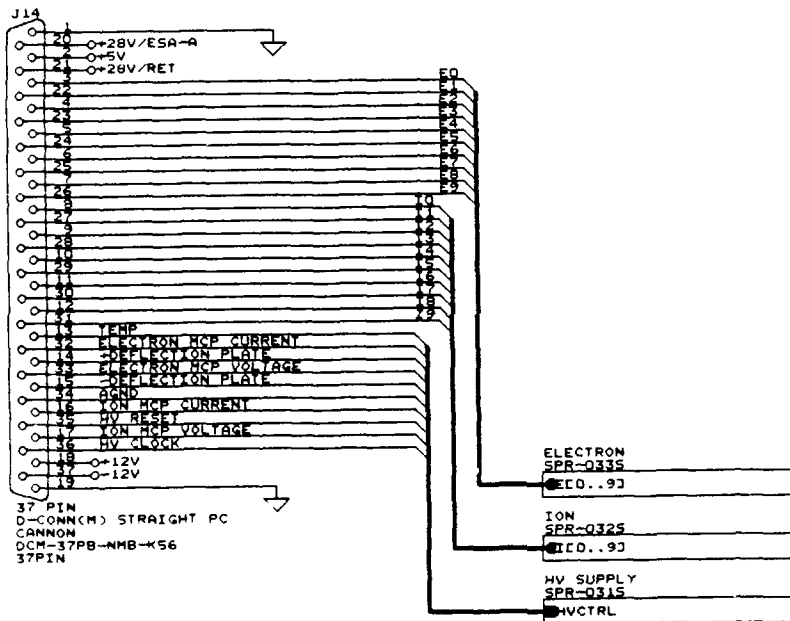


FIGURE QR8-9

AMPIEK, INC.		
Title		
ESA A		
Size	Document Number	REV
E	SPR-0295	A
Date: September 5, 1989		Sheet 33 of 42

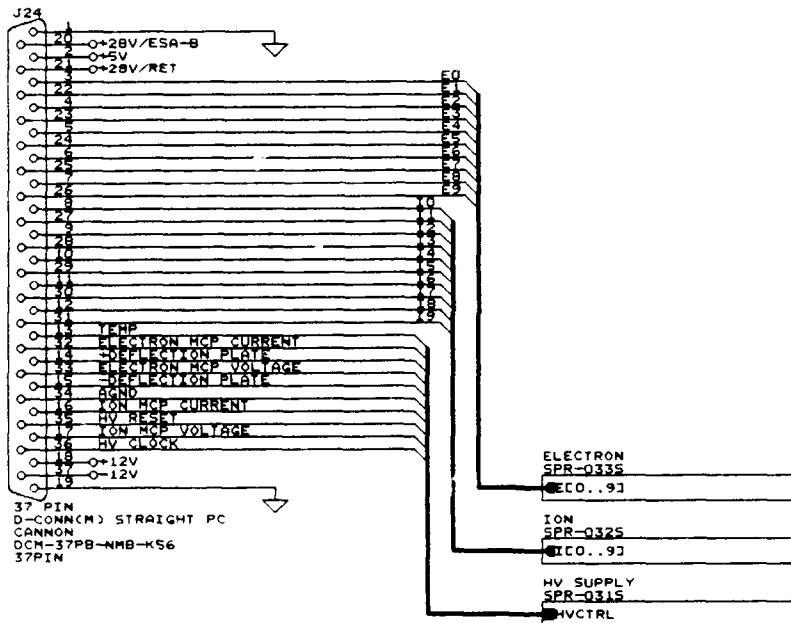


FIGURE QR8-10

AMPTER, INC.	
Title	ESA B
Size Document Number	SPR-0305
E	REV A
Date: September 5, 1988	Sheet 33 of 42

<ECO. 31> ECR. 31

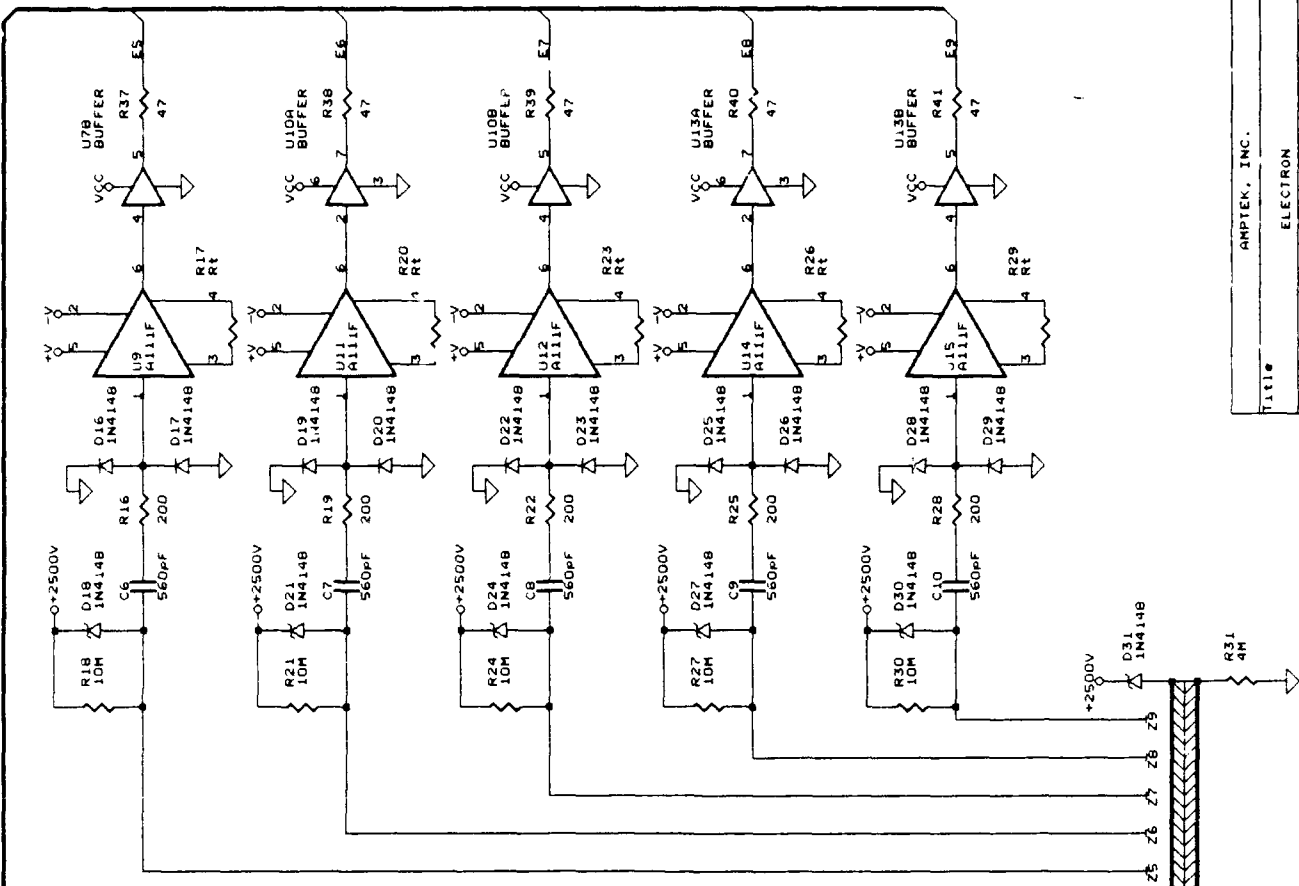
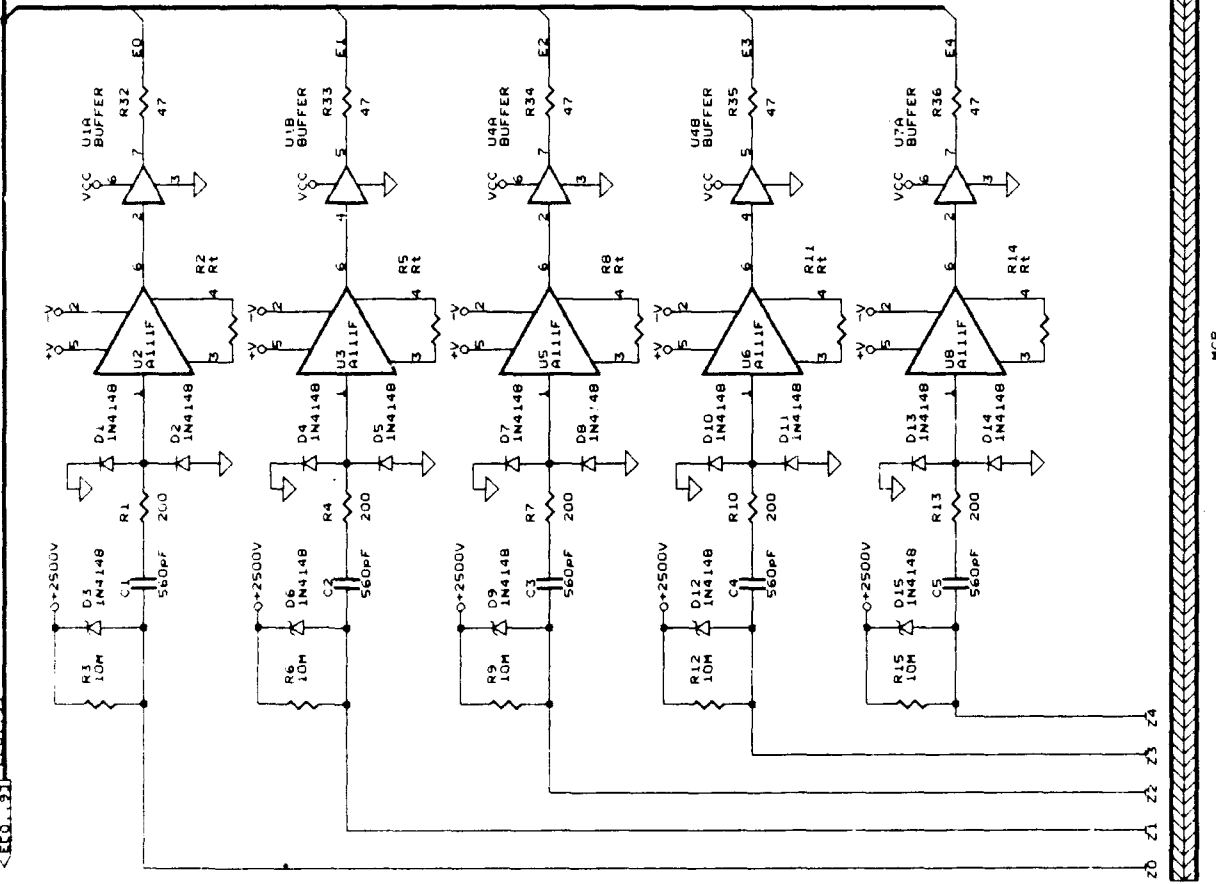
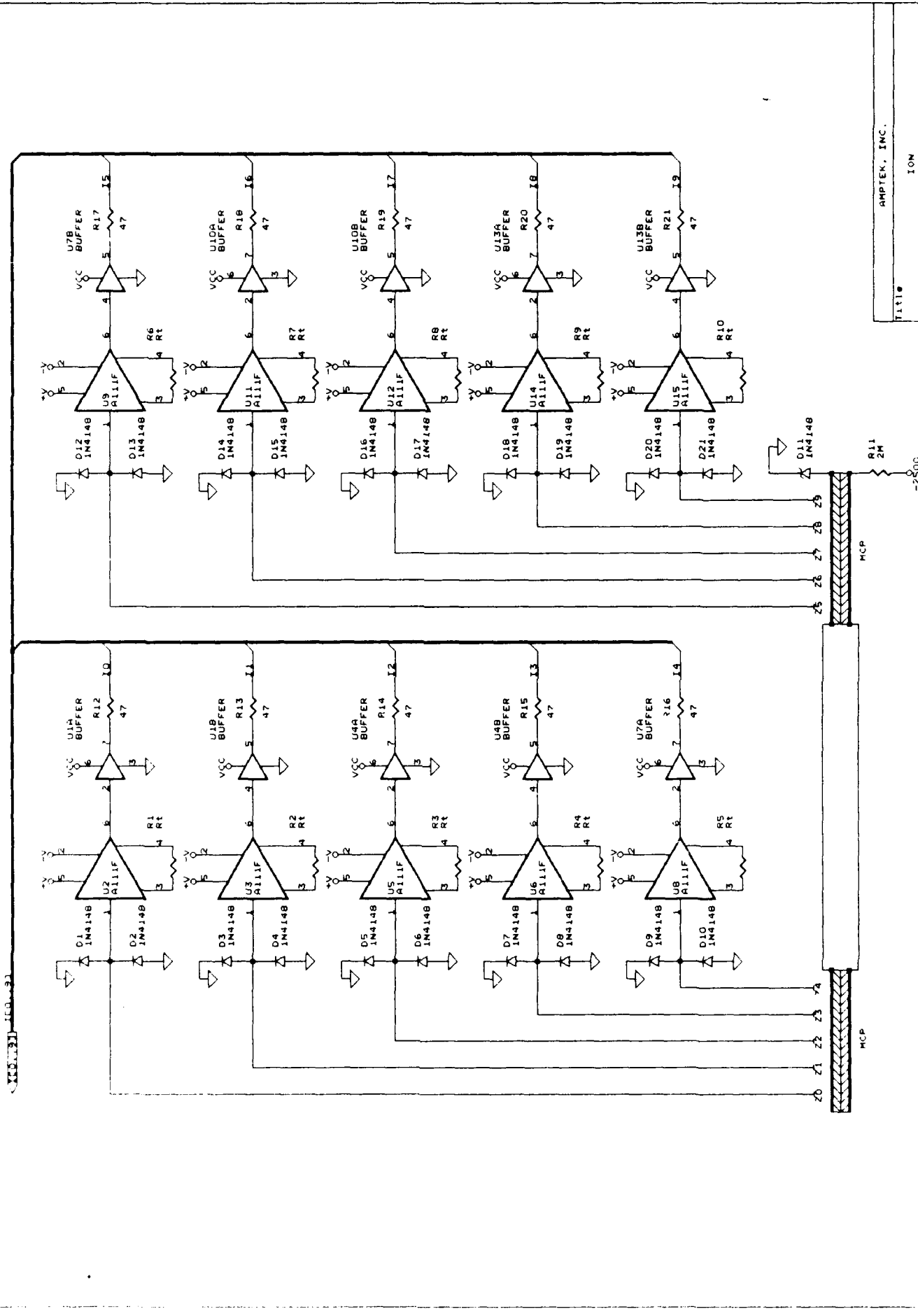


FIGURE QR8-11

MCP

Title	AMTEK, INC.
Size	ELECTRON
Document Number	SPR-0335
REV	A
Date	September 5, 1988
Sheet	1 of 1



Title	AMPTK, INC.
Size	10N
Document Number	SPR-0325
REV	A
Date	September 15, 1989
REV	1 of 1

FIGURE QR8-12

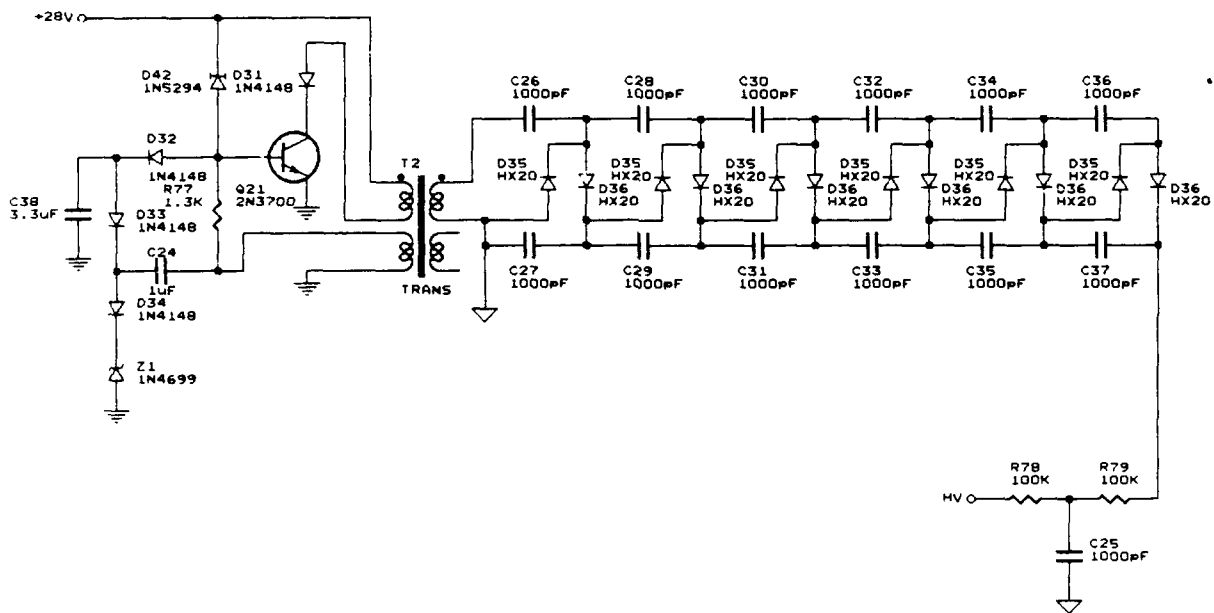
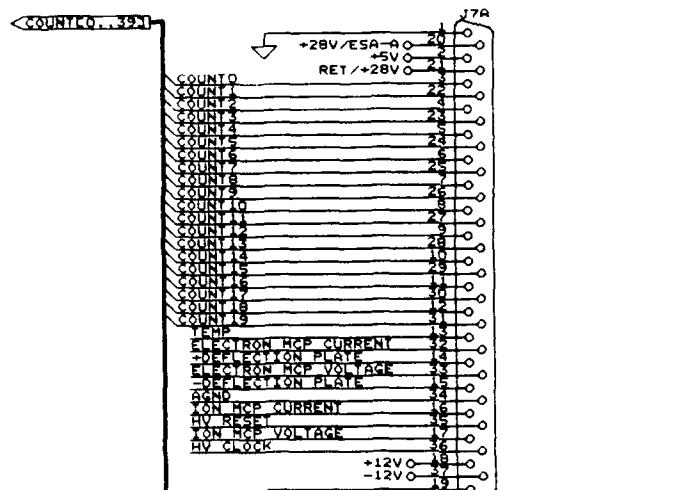
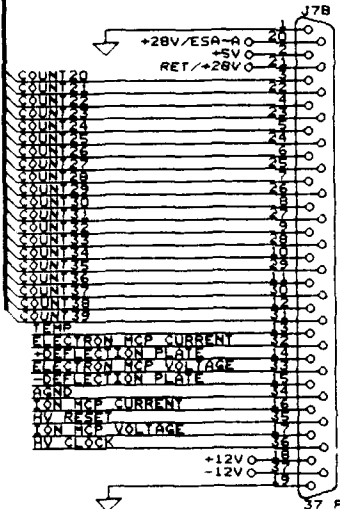


FIGURE QR8-13

AMPEK, INC.		
Title		
HV SUPPLY		
Size Document Number		
E	SPR-0315	REV A
Date: August 31, 1989 Sheet 40 of 42		



37 PIN
D-COHN(F) STRAIGHT PC
CANNON
DCM-375B-NMB-K56
37PIN



37 PIN
D-COHN(F) STRAIGHT PC
CANNON
DCM-375B-NMB-K56
37PIN

FIGURE QR8-14

AMPIEK, INC.	
Title	
SENSOR INTERFACE	
Size Document Number	REV
E SPR-0345	A
Date: September 6, 1989	Sheet of

DATA PROCESSING UNIT FOR 270 DEGREE NESTED SENSORS

Several PC boards were fabricated this quarter. The accumulator board has been built and will be tested when the backplane is available. Likewise, the recorder/motor controller was completed after the interface circuits were breadboarded and tested.

The design and layout of the backplane has been completed and it is in the process of being fabricated. Its availability will allow the testing of the boards mentioned above, plus the testing of the inter-cpu communications port.

The SPACE control CPU and the MCU prototype are still being evaluated by Paul Gough. These designs should be finalized very soon, with boards following shortly thereafter.

The current schedule calls for all DPU boards to be completed during this upcoming quarter, with the beginning of software development coinciding with final hardware testing.

TELEMETRY

The telemetry format between SPREE and the SFMDM has been changed. SPREE will now operate at a high data rate (9.216 kbit) at all times. Data will be organized into 16 minor frames every two seconds. Requests for data will be periodic in 24 byte packets. The leading bytes in each request will contain DDCU display data. Information from both analyzers will be displayed at the DDCU.

The Software Requirements Document (SRD) that defines the interface has been completed by Amptek and delivered to AFGL. The Air Force is to add general information to the document and forward to MMAG. A copy of the SRD as delivered to the Air Force is attached to this report.

MINOR FRAME REQUEST STRUCTURE

REQUEST

06

05

04

03

02

01

00						
01						
02						
03						
04						
05						
06						
07						
08						
09						
10						
11						
12						
13						
14						
15						

M I N O R F R A M E

DDCU DATA = 75 BYTES (TOTAL)

FIRST REQUEST PER MINOR FRAME

	01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24
00/A55Ah	00h	A31	A30	A29	A28	A27	A27	A27	A27	A27	A27	A27	A27	A27	A27	A27	A27	A27	A27	A27	A27	A27	A27	A27
01/A55Ah	01h	A26	A25	A24	A23	A22	A23	A22	A22	A22	A22	A22	A22	A22	A22	A22	A22	A22	A22	A22	A22	A22	A22	A22
02/A55Ah	02h	A21	A20	A19	A18	A17	A18	A17	A17	A17	A17	A17	A17	A17	A17	A17	A17	A17	A17	A17	A17	A17	A17	A17
M 03/A55Ah	03h	A16	A15	A14	A13	A12	A13	A12	A12	A12	A12	A12	A12	A12	A12	A12	A12	A12	A12	A12	A12	A12	A12	A12
I 04/A55Ah	04h	A11	A10	A09	A08	A07	A08	A07	A07	A07	A07	A07	A07	A07	A07	A07	A07	A07	A07	A07	A07	A07	A07	A07
N 05/A55Ah	05h	A06	A05	A04	A03	A02	A03	A02	A02	A02	A02	A02	A02	A02	A02	A02	A02	A02	A02	A02	A02	A02	A02	A02
O 06/A55Ah	06h	A01	A00	MODE	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA
R 07/A55Ah	07h	DATA	DATA	DATA	AZIMUTHA																			
F 08/A55Ah	08h	B31	B30	B29	B28	B27	B28	B27	B27	B27	B27	B27	B27	B27	B27	B27	B27	B27	B27	B27	B27	B27	B27	B27
R 09/A55Ah	09h	B26	B25	B24	B23	B22	B23	B22	B22	B22	B22	B22	B22	B22	B22	B22	B22	B22	B22	B22	B22	B22	B22	B22
A 10/A55Ah	0Ah	B21	B20	B19	B18	B17	B18	B17	B17	B17	B17	B17	B17	B17	B17	B17	B17	B17	B17	B17	B17	B17	B17	B17
M 11/A55Ah	0Bh	B16	B15	B14	B13	B12	B13	B12	B12	B12	B12	B12	B12	B12	B12	B12	B12	B12	B12	B12	B12	B12	B12	B12
E 12/A55Ah	0Ch	B11	B10	B09	B08	B07	B08	B07	B07	B07	B07	B07	B07	B07	B07	B07	B07	B07	B07	B07	B07	B07	B07	B07
13/A55Ah	00h	B06	B05	B04	B03	B02	B03	B02	B02	B02	B02	B02	B02	B02	B02	B02	B02	B02	B02	B02	B02	B02	B02	B02
14/A55Ah	0Eh	B01	B00	POTL	ELEV	CONF	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA
15/A55Ah	0Fh	UCNT	CCNT	LCNT	AZIMUTHB																			

SECOND REQUEST PER MINOR FRAME

	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48
00/A55Ah	00h	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA
01/A55Ah	01h	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA
02/A55Ah	02h	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA
M 03/A55Ah	03h	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA
I 04/A55Ah	04h	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA
M 05/A55Ah	05h	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA
O 06/A55Ah	06h	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA
R 07/A55Ah	07h	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA
F 08/A55Ah	08h	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA
R 09/A55Ah	09h	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA
A 10/A55Ah	0Ah	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA
M 11/A55Ah	0Bh	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA
E 12/A55Ah	0Ch	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA
13/A55Ah	00h	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA
14/A55Ah	0Eh	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA
15/A55Ah	0Fh	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA	DATA

A00 through A31:

Encoded particle count at thirty-one energy levels. Measurements are from analyzer A. (8 bits)

A31 - R00U0005 MF:00 BYTE:04 A15 - R00U0165 MF:03 BYTE:05
 A30 - R00U0015 MF:00 BYTE:05 A14 - R00U0175 MF:03 BYTE:06
 A29 - R00U0025 MF:00 BYTE:06 A13 - R00U0185 MF:03 BYTE:07
 A28 - R00U0035 MF:00 BYTE:07 A12 - R00U0195 MF:03 BYTE:08
 A27 - R00U0045 MF:00 BYTE:08 A11 - R00U0205 MF:04 BYTE:04
 A26 - R00U0055 MF:01 BYTE:04 A10 - R00U0215 MF:04 BYTE:05
 A25 - R00U0065 MF:01 BYTE:05 A09 - R00U0225 MF:04 BYTE:06
 A24 - R00U0075 MF:01 BYTE:06 A08 - R00U0235 MF:04 BYTE:07
 A23 - R00U0085 MF:01 BYTE:07 A07 - R00U0245 MF:04 BYTE:08
 A22 - R00U0095 MF:01 BYTE:08 A06 - R00U0255 MF:05 BYTE:04
 A21 - R00U0105 MF:02 BYTE:04 A05 - R00U0265 MF:05 BYTE:05
 A20 - R00U0115 MF:02 BYTE:05 A04 - R00U0275 MF:05 BYTE:06
 A19 - R00U0125 MF:02 BYTE:06 A03 - R00U0285 MF:05 BYTE:07
 A18 - R00U0135 MF:02 BYTE:07 A02 - R00U0295 MF:05 BYTE:08
 A17 - R00U0145 MF:02 BYTE:08 A01 - R00U0305 MF:06 BYTE:04
 A16 - R00U0155 MF:03 BYTE:04 A00 - R00U0315 MF:06 BYTE:05

MODE:

Present operating mode of the SPREE instrument package. (8 bits)

MODE - R00U0325 MF:06 BYTE:06

AZIMUTHA:

Encoded azimuth of analyzer A. (16 bits)

AZIMUTHA - R00U0335 MF:07 BYTE:07,08

B00 through B31:

Same as A00 through A31 except measurements are from analyzer B. (8 bits)

B31 - R00U0345 MF:08 BYTE:04 B15 - R00U0505 MF:11 BYTE:05
 B30 - R00U0355 MF:08 BYTE:05 B14 - R00U0515 MF:11 BYTE:06
 B29 - R00U0365 MF:08 BYTE:06 B13 - R00U0525 MF:11 BYTE:07
 B28 - R00U0375 MF:08 BYTE:07 B12 - R00U0535 MF:11 BYTE:08
 B27 - R00U0385 MF:08 BYTE:08 B11 - R00U0545 MF:12 BYTE:04
 B26 - R00U0395 MF:09 BYTE:04 B10 - R00U0555 MF:12 BYTE:05
 B25 - R00U0405 MF:09 BYTE:05 B09 - R00U0565 MF:12 BYTE:06
 B24 - R00U0415 MF:09 BYTE:06 B08 - R00U0575 MF:12 BYTE:07
 B23 - R00U0425 MF:09 BYTE:07 B07 - R00U0585 MF:12 BYTE:08
 B22 - R00U0435 MF:09 BYTE:08 B06 - R00U0595 MF:13 BYTE:04
 B21 - R00U0445 MF:10 BYTE:04 B05 - R00U0605 MF:13 BYTE:05
 B20 - R00U0455 MF:10 BYTE:05 B04 - R00U0615 MF:13 BYTE:06
 B19 - R00U0465 MF:10 BYTE:06 B03 - R00U0625 MF:13 BYTE:07
 B18 - R00U0475 MF:10 BYTE:07 B02 - R00U0635 MF:13 BYTE:08

817 - R00J048S MF:10 BYTE:08 801 - R00J064S MF:14 BYTE:04
816 - R00J049S MF:11 BYTE:04 800 - R00J065S MF:14 BYTE:05

POTL:
Encoded Shuttle potential. (8 bits)
POTL - R00J066S MF:14 BYTE:06

ELEV:
Elevation of potential measurement. (8 bits)
ELEV - R00J067S MF:14 BYTE:07

CONF:
Confidence factor of potential determining algorithm. Eighth bit indicates which analyzer was selected by the algorithm. (8 bits)
CONF - R00J068S MF:14 BYTE:08

UCNT:
Encoded count at the energy adjacent and above the peak energy. (8 bits)
UCNT - R00J069S MF:15 BYTE:04

CCNT:
Encoded count determining the peak energy. The peak was detected at the indicated azimuth and elevation. (8 bits)
CCNT - R00J070S MF:15 BYTE:05

LCNT:
Encoded count at the energy adjacent and below the peak energy. (8 bits)
LCNT - R00J071S MF:15 BYTE:06

AZIMUTHB:
Encoded azimuth of analyzer B. (16 bits)
AZIMUTHB - R00J072S MF:15 BYTE:07,08

Table M-1 Measurement Signal I/F Definition (SPREE)

Measurement Number	Nomenclature	IF ID	PL ID	Src	Sig Def	IOM Typ	Slot No	MajF Ch	Rate mF	mFB	St Bit	Bit Len	U C	D P
R00U000S	Energy A31	S	13	R00	SI	SI	20	02	01	000	0004	00	08	X X
R00U001S	Energy A30	S	13	R00	SI	SI	20	02	01	000	0005	00	08	X X
R00U002S	Energy A29	S	13	R00	SI	SI	20	02	01	000	0006	00	08	X X
R00U003S	Energy A28	S	13	R00	SI	SI	20	02	01	000	0007	00	08	X X
R00U004S	Energy A27	S	13	R00	SI	SI	20	02	01	000	0008	00	08	X X
R00U005S	Energy A26	S	13	R00	SI	SI	20	02	01	001	0004	00	08	X X
R00U006S	Energy A25	S	13	R00	SI	SI	20	02	01	001	0005	00	08	X X
R00U007S	Energy A24	S	13	R00	SI	SI	20	02	01	001	0006	00	08	X X
R00U008S	Energy A23	S	13	R00	SI	SI	20	02	01	001	0007	00	08	X X
R00U009S	Energy A22	S	13	R00	SI	SI	20	02	01	001	0008	00	08	X X
R00U010S	Energy A21	S	13	R00	SI	SI	20	02	01	002	0004	00	08	X X
R00U011S	Energy A20	S	13	R00	SI	SI	20	02	01	002	0005	00	08	X X
R00U012S	Energy A19	S	13	R00	SI	SI	20	02	01	002	0006	00	08	X X
R00U013S	Energy A18	S	13	R00	SI	SI	20	02	01	002	0007	00	08	X X
R00U014S	Energy A17	S	13	R00	SI	SI	20	02	01	002	0008	00	08	X X
R00U015S	Energy A16	S	13	R00	SI	SI	20	02	01	003	0004	00	08	X X
R00U016S	Energy A15	S	13	R00	SI	SI	20	02	01	003	0005	00	08	X X
R00U017S	Energy A14	S	13	R00	SI	SI	20	02	01	003	0006	00	08	X X
R00U018S	Energy A13	S	13	R00	SI	SI	20	02	01	003	0007	00	08	X X
R00U019S	Energy A12	S	13	R00	SI	SI	20	02	01	003	0008	00	08	X X
R00U020S	Energy A11	S	13	R00	SI	SI	20	02	01	004	0004	00	08	X X
R00U021S	Energy A10	S	13	R00	SI	SI	20	02	01	004	0005	00	08	X X
R00U022S	Energy A09	S	13	R00	SI	SI	20	02	01	004	0006	00	08	X X
R00U023S	Energy A08	S	13	R00	SI	SI	20	02	01	004	0007	00	08	X X
R00U024S	Energy A07	S	13	R00	SI	SI	20	02	01	004	0008	00	08	X X
R00U025S	Energy A06	S	13	R00	SI	SI	20	02	01	005	0004	00	08	X X
R00U026S	Energy A05	S	13	R00	SI	SI	20	02	01	005	0005	00	08	X X
R00U027S	Energy A04	S	13	R00	SI	SI	20	02	01	005	0006	00	08	X X
R00U028S	Energy A03	S	13	R00	SI	SI	20	02	01	005	0007	00	08	X X
R00U029S	Energy A02	S	13	R00	SI	SI	20	02	01	005	0008	00	08	X X
R00U030S	Energy A01	S	13	R00	SI	SI	20	02	01	006	0004	00	08	X X
R00U031S	Energy A00	S	13	R00	SI	SI	20	02	01	006	0005	00	08	X X
R00U032S	Mode	S	13	R00	SI	SI	20	02	01	006	0006	00	08	X X
R00U033S	Azimuth A	S	13	R00	SI	SI	20	02	01	007	0007	00	16	X X

Measurement Number	Nomenclature	ID	PL	Src	Def	Typ	No	Ch	MajF	Rate	mf	mFB	St	Bit	C	D	P	D	O
R00U034S	Energy	831	S	13	R00	SI	SI	20	02	01	008	0004	00	08	X	X			
R00U035S	Energy	830	S	13	R00	SI	SI	20	02	01	008	0005	00	08	X	X			
R00U036S	Energy	829	S	13	R00	SI	SI	20	02	01	008	0006	00	08	X	X			
R00U037S	Energy	828	S	13	R00	SI	SI	20	02	01	008	0007	00	08	X	X			
R00U038S	Energy	827	S	13	R00	SI	SI	20	02	01	008	0008	00	08	X	X			
R00U039S	Energy	826	S	13	R00	SI	SI	20	02	01	009	0004	00	08	X	X			
R00U040S	Energy	825	S	13	R00	SI	SI	20	02	01	009	0005	00	08	X	X			
R00U041S	Energy	824	S	13	R00	SI	SI	20	02	01	009	0006	00	08	X	X			
R00U042S	Energy	823	S	13	R00	SI	SI	20	02	01	009	0007	00	08	X	X			
R00U043S	Energy	822	S	13	R00	SI	SI	20	02	01	009	0008	00	08	X	X			
R00U044S	Energy	821	S	13	R00	SI	SI	20	02	01	010	0004	00	08	X	X			
R00U045S	Energy	820	S	13	R00	SI	SI	20	02	01	010	0005	00	08	X	X			
R00U046S	Energy	819	S	13	R00	SI	SI	20	02	01	010	0006	00	08	X	X			
R00U047S	Energy	818	S	13	R00	SI	SI	20	02	01	010	0007	00	08	X	X			
R00U048S	Energy	817	S	13	R00	SI	SI	20	02	01	010	0008	00	08	X	X			
R00U049S	Energy	816	S	13	R00	SI	SI	20	02	01	011	0004	00	08	X	X			
R00U050S	Energy	815	S	13	R00	SI	SI	20	02	01	011	0005	00	08	X	X			
R00U051S	Energy	814	S	13	R00	SI	SI	20	02	01	011	0006	00	08	X	X			
R00U052S	Energy	813	S	13	R00	SI	SI	20	02	01	011	0007	00	08	X	X			
R00U053S	Energy	812	S	13	R00	SI	SI	20	02	01	011	0008	00	08	X	X			
R00U054S	Energy	811	S	13	R00	SI	SI	20	02	01	012	0004	00	08	X	X			
R00U055S	Energy	810	S	13	R00	SI	SI	20	02	01	012	0005	00	08	X	X			
R00U056S	Energy	809	S	13	R00	SI	SI	20	02	01	012	0006	00	08	X	X			
R00U057S	Energy	808	S	13	R00	SI	SI	20	02	01	012	0007	00	08	X	X			
R00U058S	Energy	807	S	13	R00	SI	SI	20	02	01	012	0008	00	08	X	X			
R00U059S	Energy	806	S	13	R00	SI	SI	20	02	01	013	0004	00	08	X	X			
R00U060S	Energy	805	S	13	R00	SI	SI	20	02	01	013	0005	00	08	X	X			
R00U061S	Energy	804	S	13	R00	SI	SI	20	02	01	013	0006	00	08	X	X			
R00U062S	Energy	803	S	13	R00	SI	SI	20	02	01	013	0007	00	08	X	X			
R00U063S	Energy	802	S	13	R00	SI	SI	20	02	01	013	0008	00	08	X	X			
R00U064S	Energy	801	S	13	R00	SI	SI	20	02	01	014	0004	00	08	X	X			
R00U065S	Energy	800	S	13	R00	SI	SI	20	02	01	014	0005	00	08	X	X			
R00U066S	Potential		S	13	R00	SI	SI	20	02	01	014	0006	00	08	X	X			
R00U067S	Elevation		S	13	R00	SI	SI	20	02	01	014	0007	00	08	X	X			
R00U068S	Confidence		S	13	R00	SI	SI	20	02	01	014	0008	00	08	X	X			
R00U069S	Upper Count		S	13	R00	SI	SI	20	02	01	015	0004	00	08	X	X			
R00U070S	Center Count		S	13	R00	SI	SI	20	02	01	015	0005	00	08	X	X			
R00U071S	Lower Count		S	13	R00	SI	SI	20	02	01	015	0006	00	08	X	X			
R00U072S	Azimuth	8	S	13	R00	SI	SI	20	02	01	015	0007	00	16	X	X			

TABLE A: CORRESPONDENCE OF SPREE MEAS #R00U066S TO SHUTTLE POTENTIAL

VALUE OF R00U066S	POTENTIAL IN KV
0	-0.01
1	-0.01
2	-0.02
3	-0.02
4	-0.03
5	-0.03
6	-0.04
7	-0.05
8	-0.06
9	-0.08
10	-0.10
11	-0.12
12	-0.15
13	-0.19
14	-0.23
15	-0.29
16	-0.35
17	-0.44
18	-0.55
19	-0.68
20	-0.84
21	-1.00
22	-1.30
23	-1.60
24	-2.00
25	-2.50
26	-3.10
27	-3.80
28	-4.70
29	-5.90
30	-7.30
31	-9.00

TABLE 8: SPREE MODE DISPLAY ALGORITHM

Mode strings needed for DDCU:
Measurement Number R00U032S

MSB	LSB	Description
XXXX	XXXX	Analyzer A Off
XXXX	XXX1	Analyzer A On
XXXX	XX0X	Analyzer A Parked
XXXX	XX1X	Analyzer A Rotating
XXXX	X0XX	Analyzer A 1 Sweep/Second
XXXX	X1XX	Analyzer A 8 Sweeps/Second
XXXX	0XXX	Analyzer B Off
XXXX	1XXX	Analyzer B On
XXXX	XX0X	Analyzer B Parked
XXXX	XX1X	Analyzer B Rotating
XX0X	XXXX	Analyzer B 1 Sweep/Second
XX1X	XXXX	Analyzer B 8 Sweeps/Second

X=Don't Care

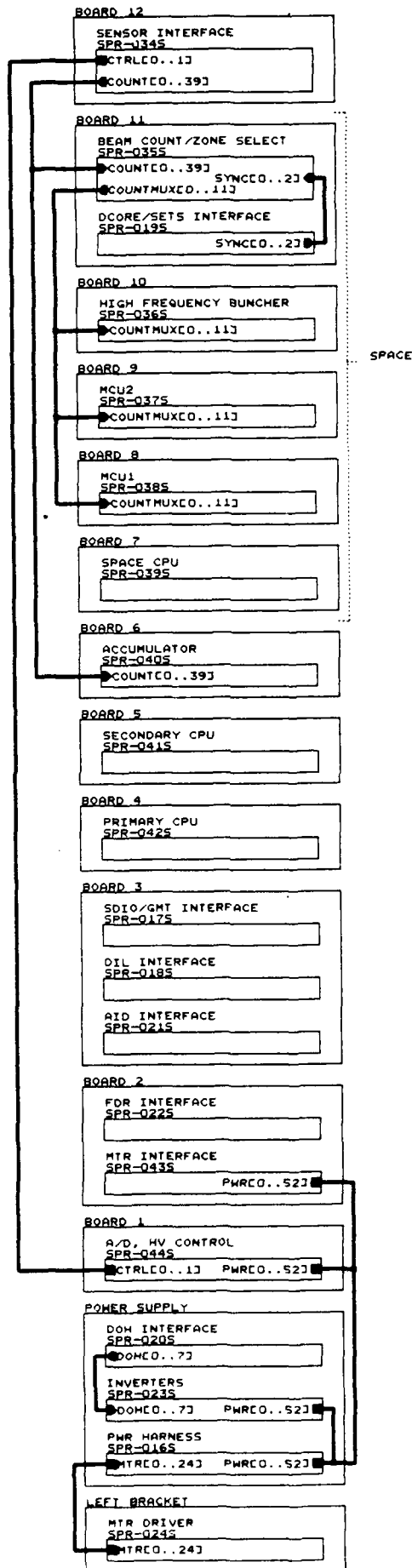


FIGURE Q8-15

AMPTK, INC.		
Title	DPU	
Size Document Number		REV
E	SPR-0155	5
Date: September 6, 1989	Sheet	12 of 42

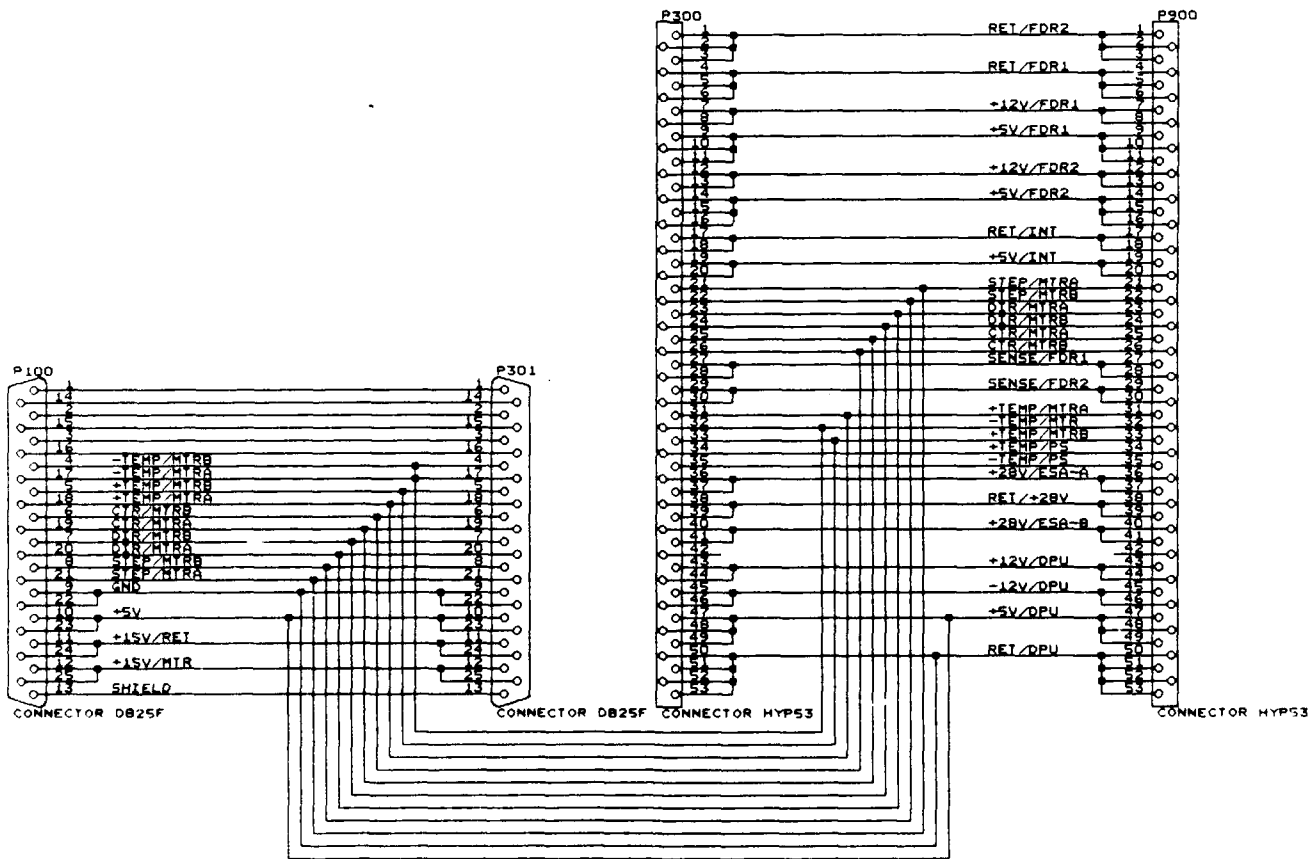


FIGURE QR8-16

AMPTek, INC.		
Title	PWR HARNESS	
Size	Document Number	REV
E	SPR-0165	A
Date:	September 5, 1989	Sheet 23 of 42

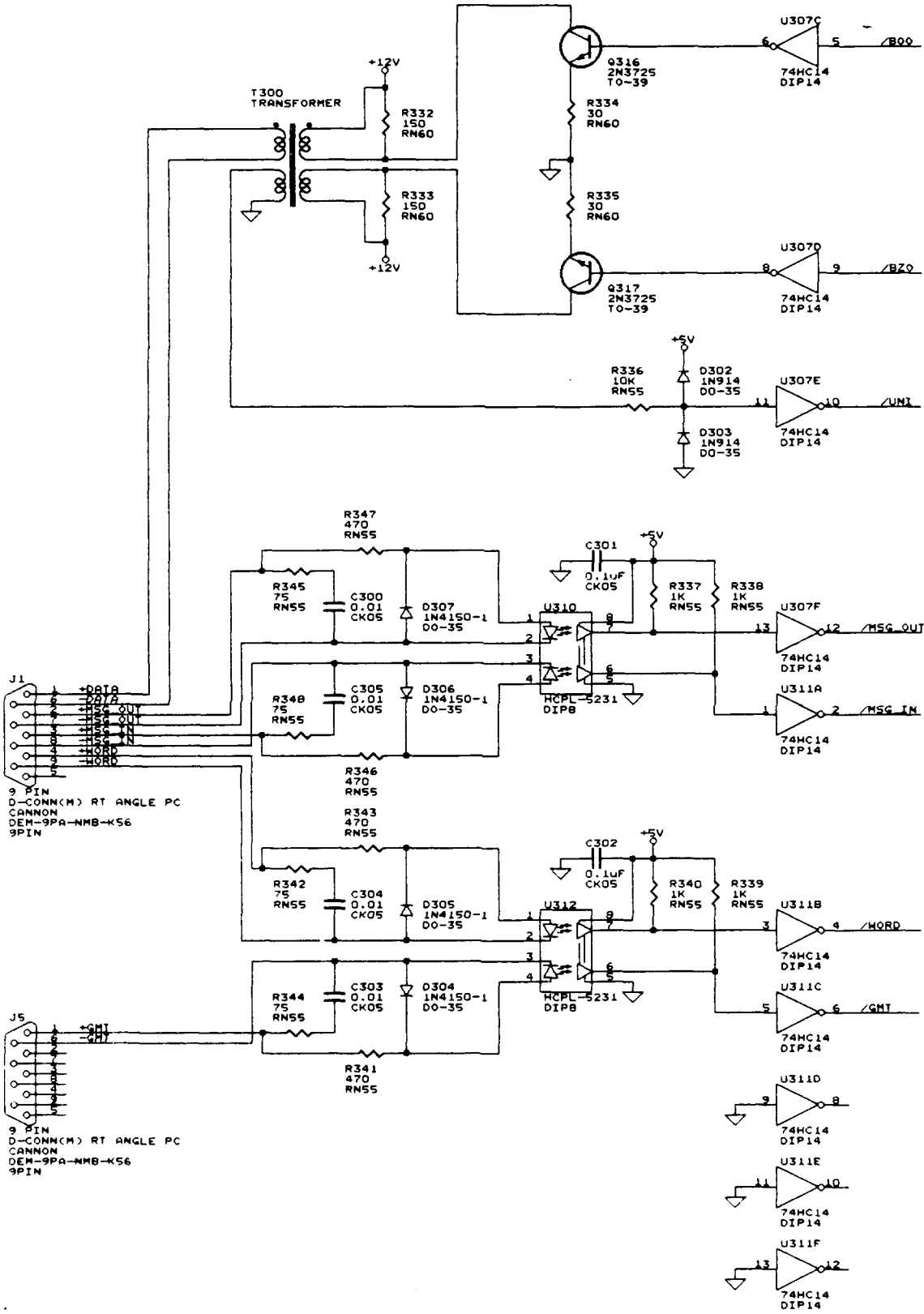


FIGURE QR8-17

PSPICE SIMULATION OF SDIO DATA
SPR-0475

AMPTK, INC.	
Title	SDIO/GMI INTERFACE
Size Document Number	REV
E SPR-0175	A
Date: September 8, 1989	Sheet 2 of 2

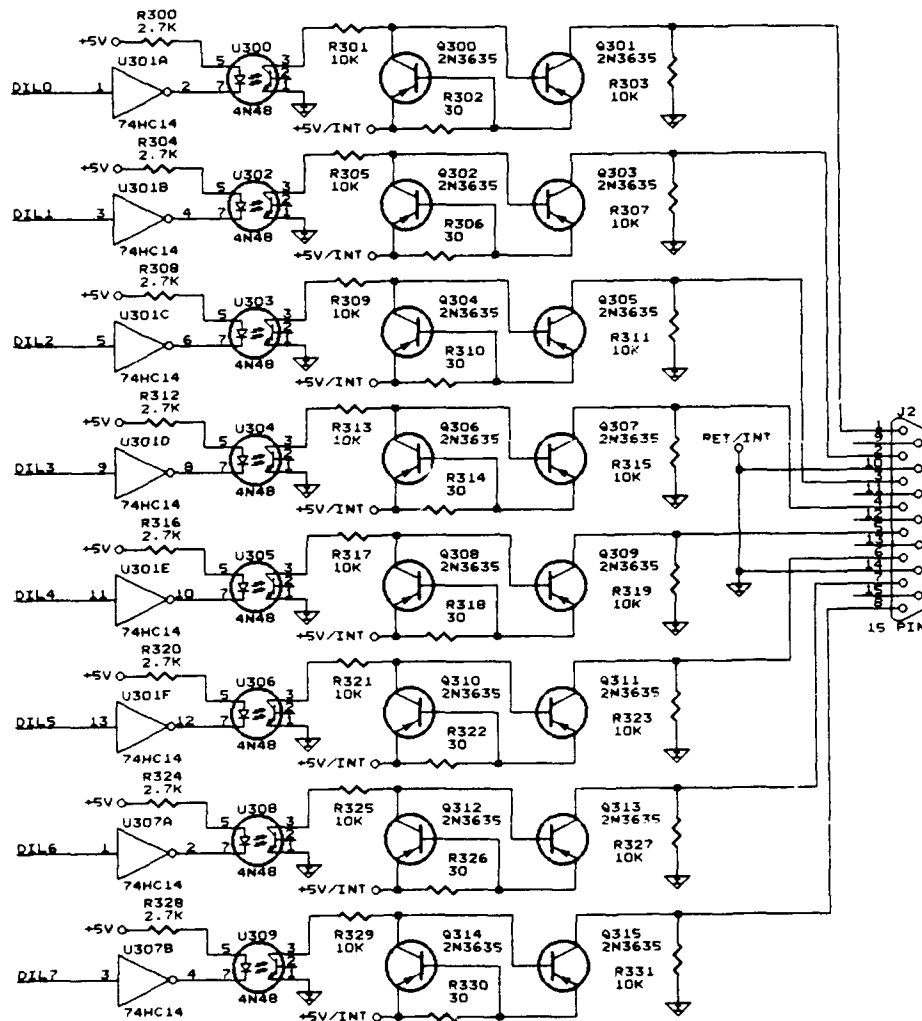


FIGURE QRP-18

AMPTK, INC.		
Title	DIL INTERFACE	
Size Document Number	REV	
E	SPR-0185	A
Date: September 6, 1989	Sheet	1 of 2

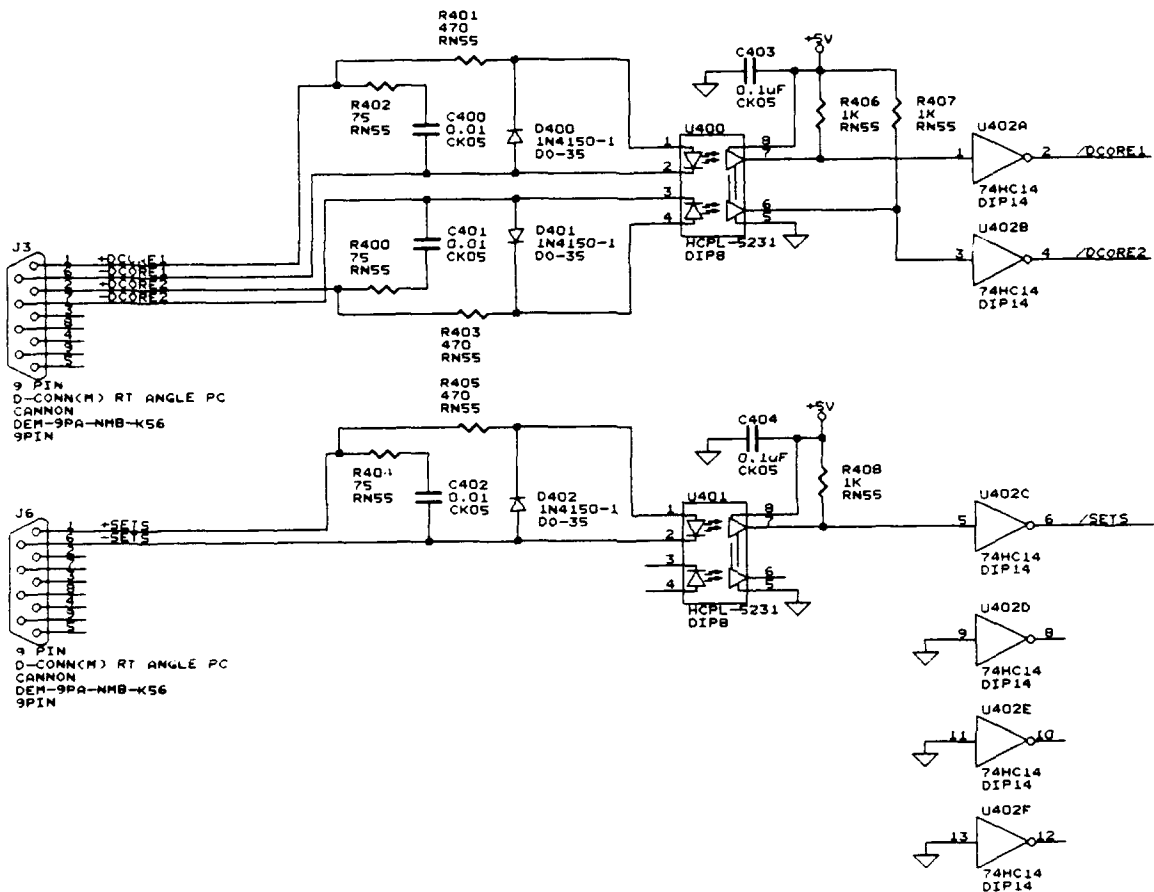


FIGURE QR8-19

AMPTEK, INC.		
Title DCORE/SETS INTERFACE		
Size Document Number E SPR-0195		REV A
Date: September 8, 1989 Sheet 1 of 1		

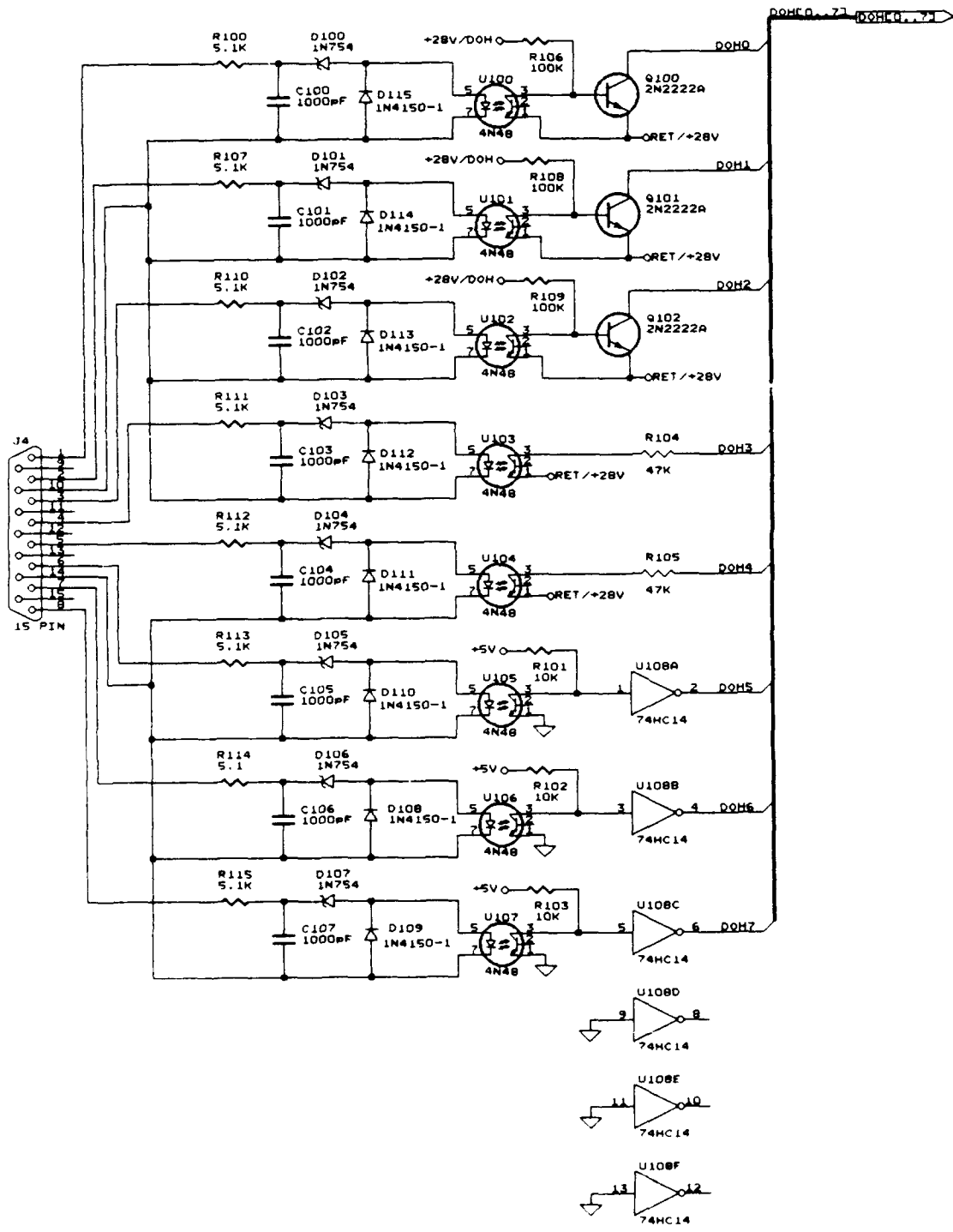


FIGURE QR8-20

AMPTEX, INC.	
Title	DOM INTERFACE
Size Document Number	SPP-0205
E	REV A
Date: September 6, 1989	Sheet 1 of 2

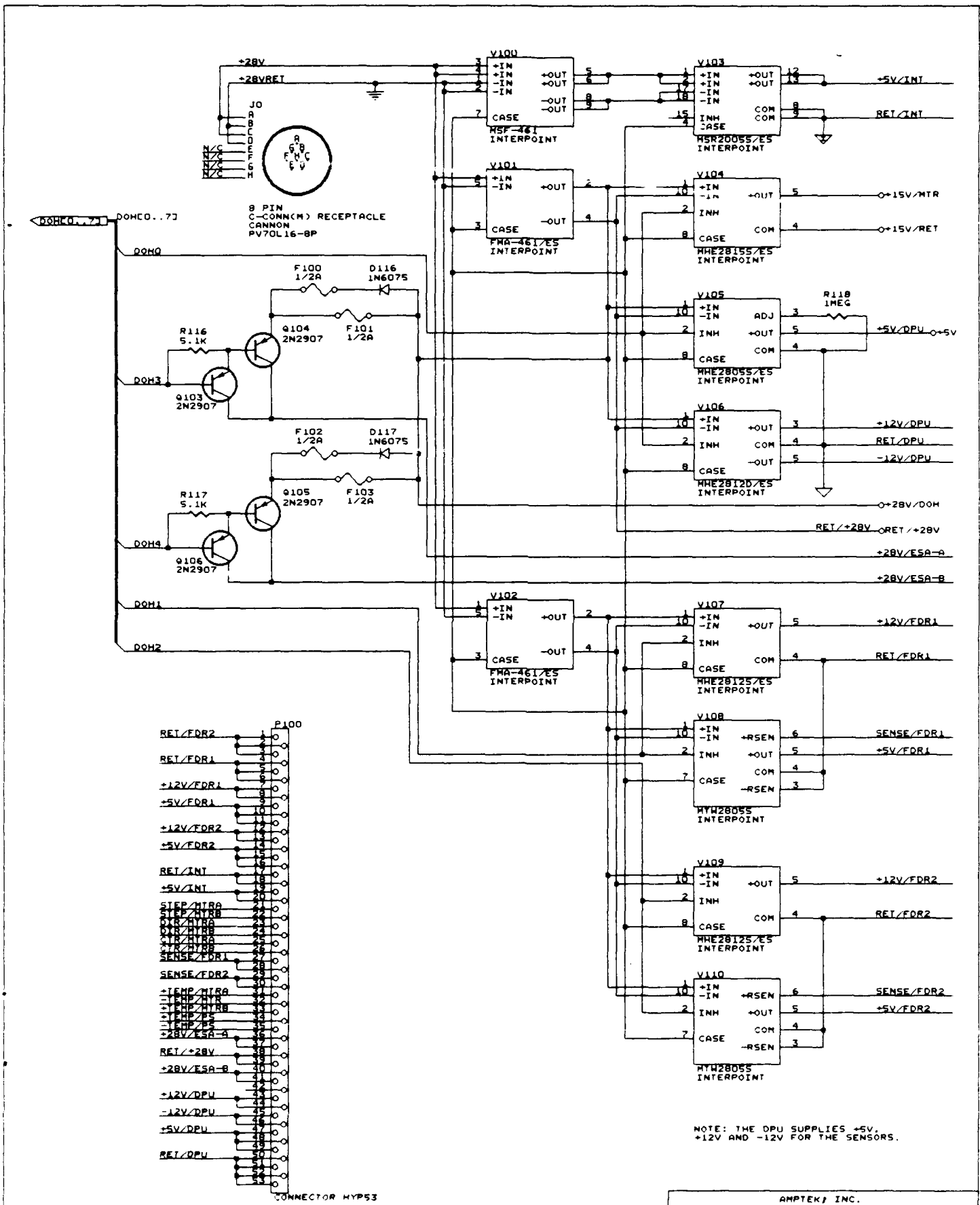


FIGURE QR8-21

AMPTEK, INC.		
Title	INVERTERS	
Size Document Number	SPR-0235	REV
E		A
Date: September 6, 1989	Sheet	2 of 2

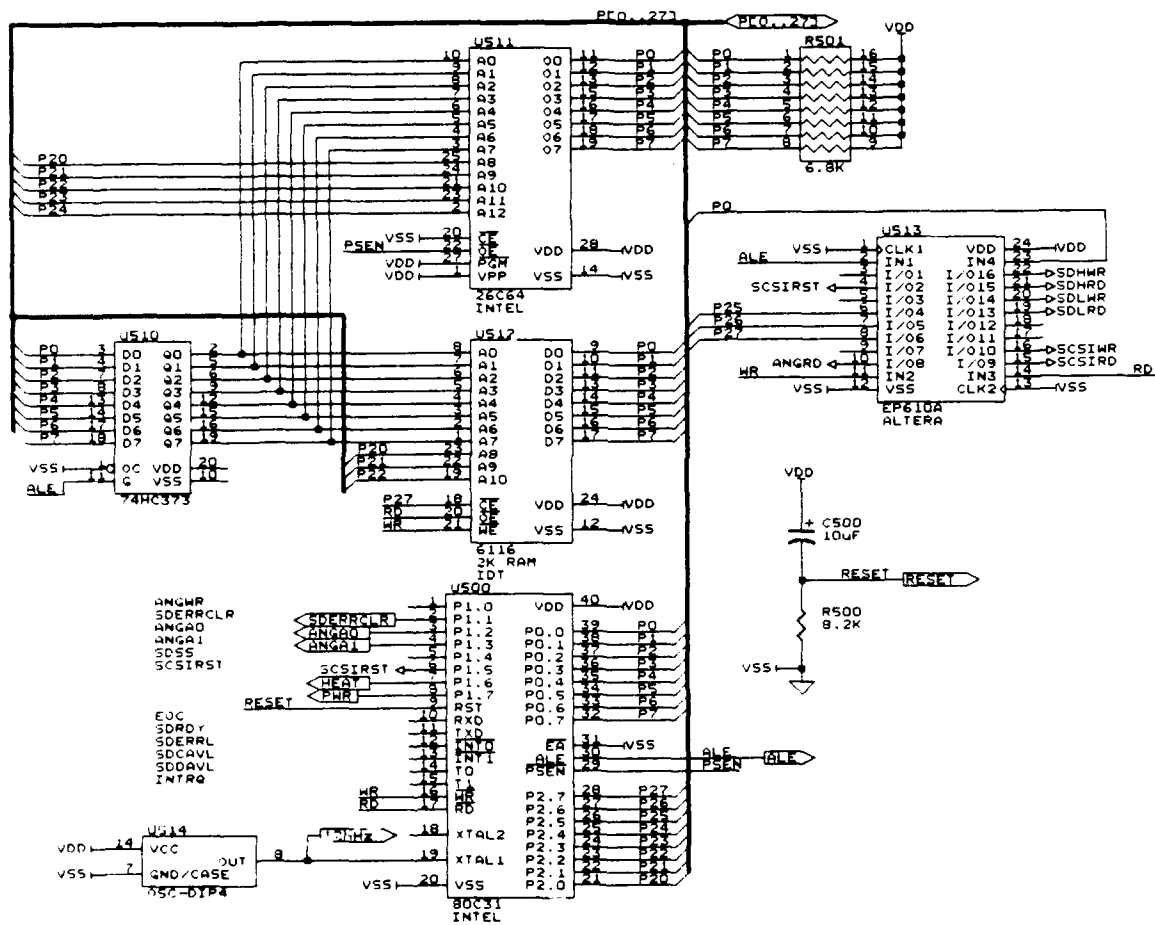


FIGURE QR8-22

AMPTK, INC.		
Title	CPU	
Size/Document Number	SPR-0045	REV
E		A
Date: September 1, 1989	Sheet	30 of 42

DPU/FDR INTERFACE TIMING
 SPR-0055

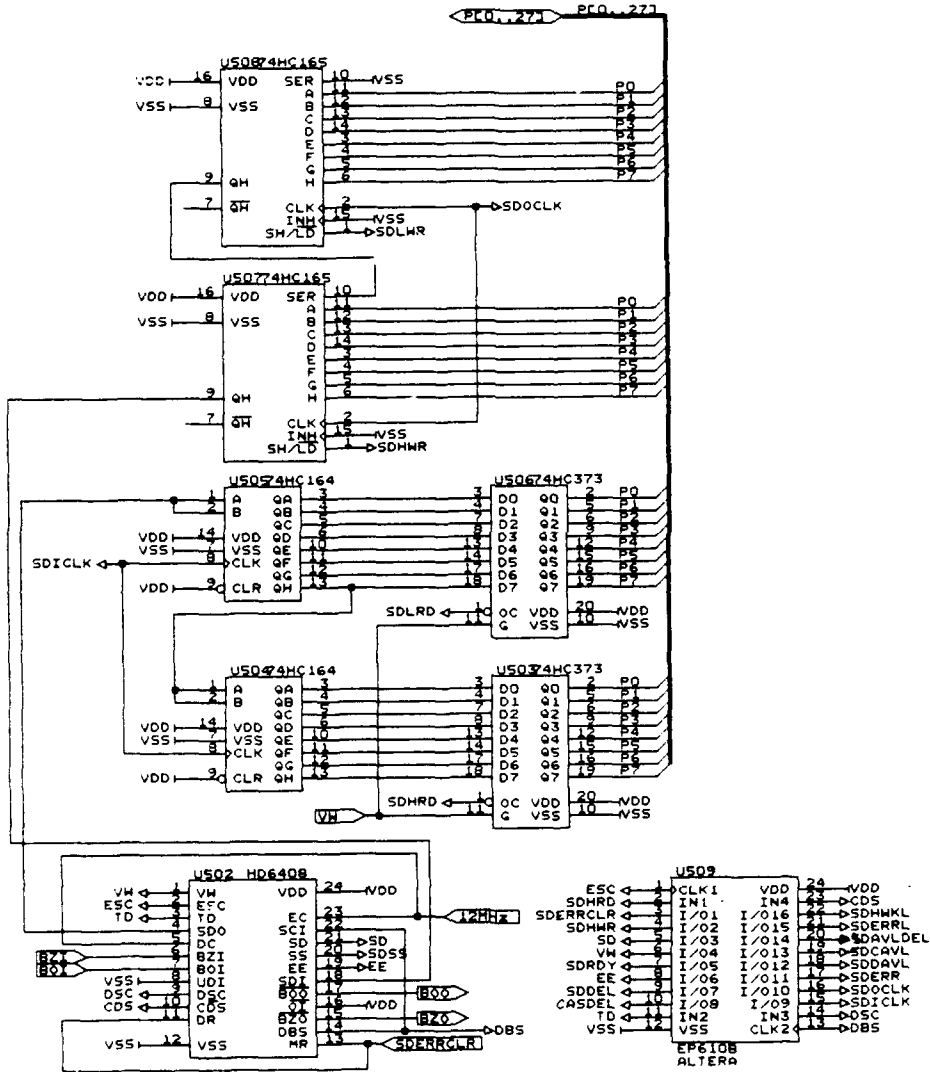
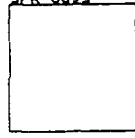


FIGURE QR8-23

AMTEK, INC.		
Title	MANCHESTER SERIAL PORT	
Size	Document Number	REV
E	SPR-0055	A
Date:	September 1, 1989	Sheet 28 of 42

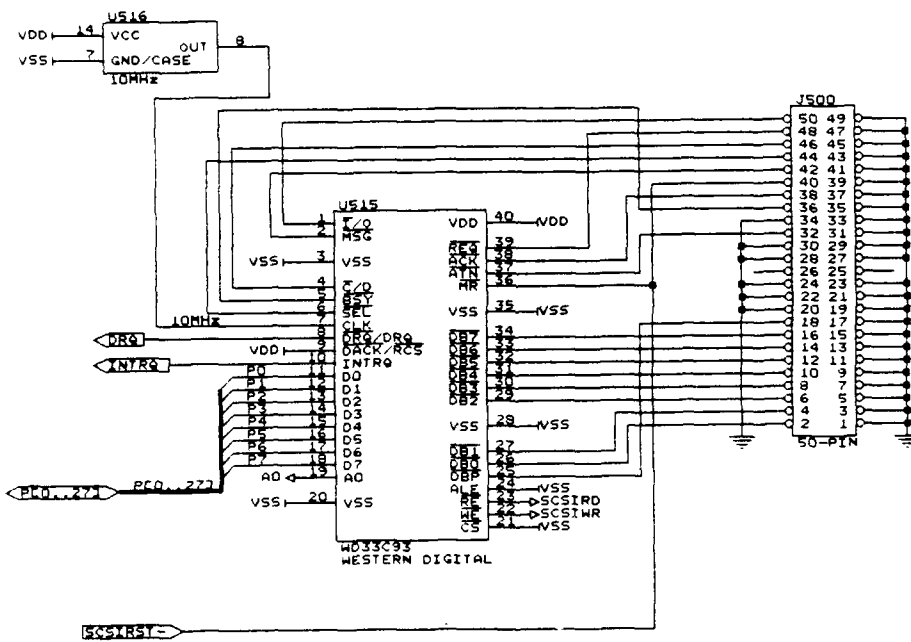


FIGURE QR8-24

AMPTK, INC.		
Title	SCSI	
Size	Document Number	REV
E	SPR-0075	A
Date:	September 1, 1989	Sheet 31 of 42

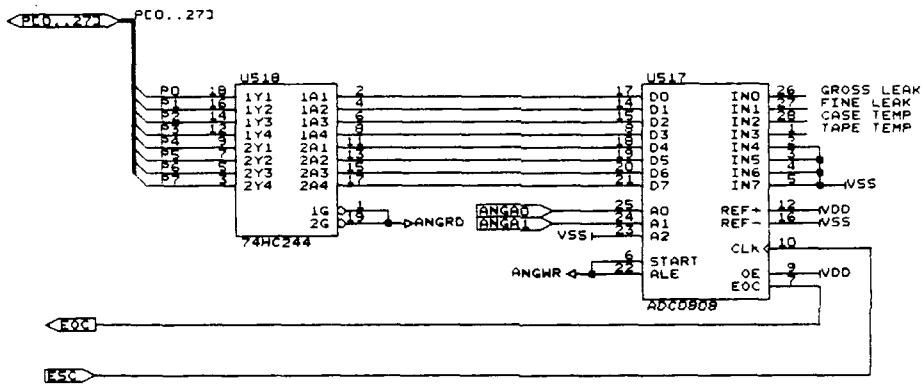


FIGURE Q8-25

Title		ANALOG	
Size Document Number		REV	
F		A	
Date: September 1, 1989		Sheet 32 of 42	

SPACE

(Consulting services of Dr. M.P. Gough, University of Sussex.)

Breadboard models of the SPACE CPU (80C86) and Low Frequency Correlator (MMU-80C51) have arrived in the UK for software verification.

At this time the 80C51 software is fully written and tested, while the 80C86 software implementation is 80% complete. The 80C86 software should be finished by mid-September.

Although a little behind our original schedule we are still hoping to have an initial SPACE function verification this autumn, with SPACE integration with the SPREE instrument occurring in time for the completion of the whole instrument by around December 1989.

HIGH VOLTAGE SUPPLY.

Designs for the high voltage supply are being breadboarded. The supply will sweep logarithmically through 256 energy steps, 32 for each energy channel. Current monitors are no longer being considered in the design. Optocouplers are under test.

MOTOR DRIVE

The motor drive electronics are complete and have been tested with the DPU prototype. Position sensing has been demonstrated successfully.

INTERFACE

Feedback from the Stanford group has confirmed the use of optical isolation between SETS and SPREE. It is assumed that DCORE will follow shortly. Working schematics have been issued to MMAG. Stan Smith intends to double check switching characteristics and distribute.

FDR

A consultant, Andrew Gruber, was retained to assist in the design of the Bridge Controller (BC). Mr. Gruber delivered an i8051 microcontroller design with sample software routines. Amptek will build a hardware prototype and resume software integration in January.

EGSE

A preliminary design has been completed for the Experiment Ground Support Equipment. The EGSE will be contained on an IBM PC card. Power supplies will be external. A prototype wirewrap board has been started and discrete interface have been tested.

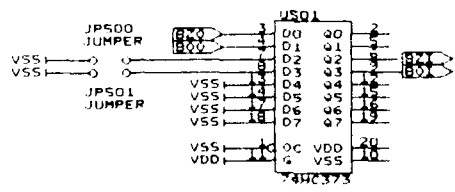


FIGURE QR8-26

AMPIER, INC.	
Title	DRIVER
Size Document Number	SPR 0069
Date	September 12, 1988
Sheet	27 of 32

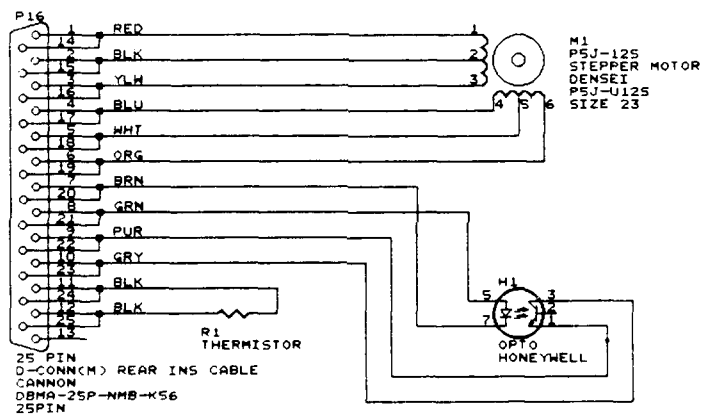


FIGURE QR8-27

AMPTER, INC.	
Title	MTR A
Size Document Number	SPR-0275
E	REV a
Date: September 6, 1989	Sheet 41 of 42

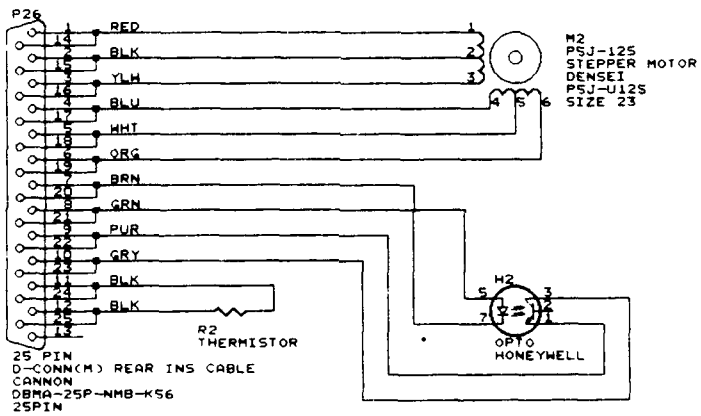


FIGURE QR8-78

AMPEK, INC.		
Title	MTR B	
Size	Document Number	REV
E	SPR-0285	A
Date:	September 6, 1989	Sheet 41 of 42

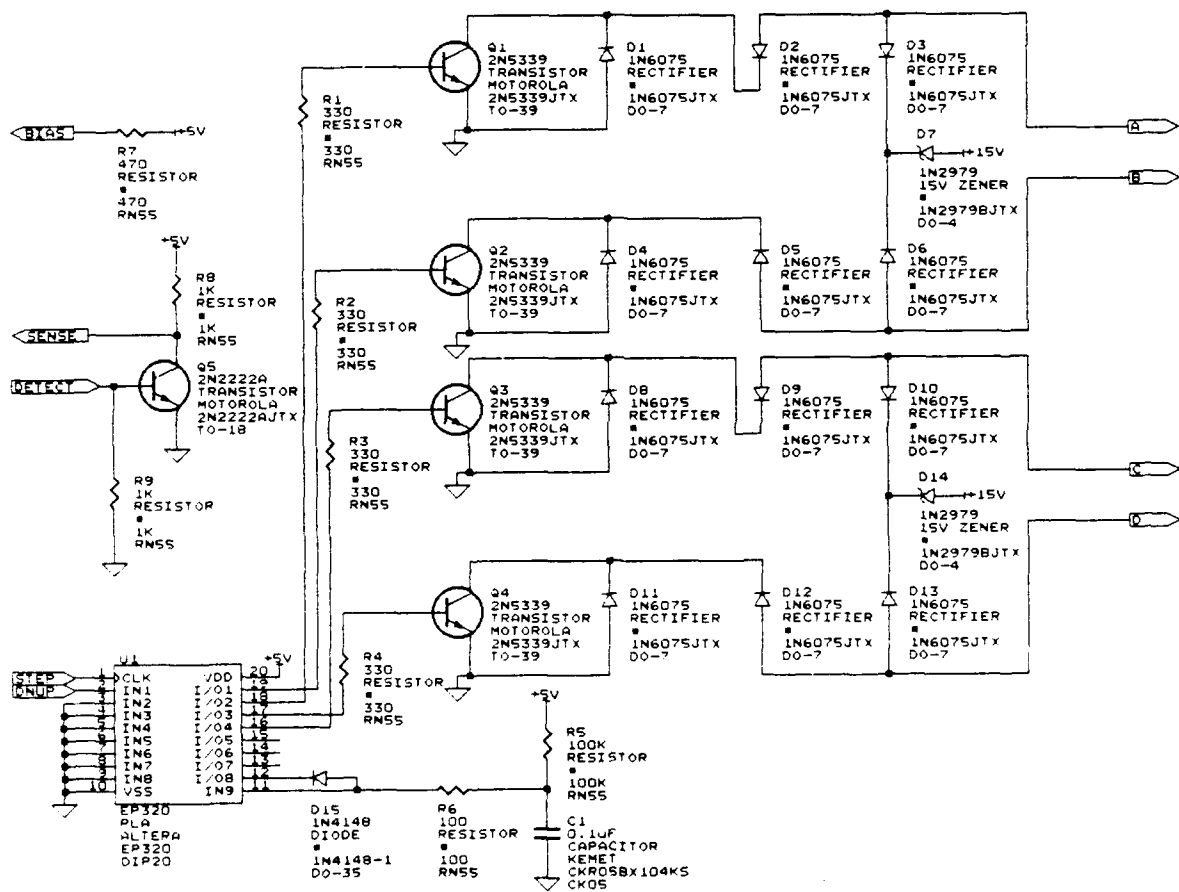


FIGURE QR8-29

AMPTek, INC.		
Title		
MOTOR CONTROL A		
Size Document Number		
E	SPR-0255	REV A
Date: September 1, 1989		Sheet 19 of 42

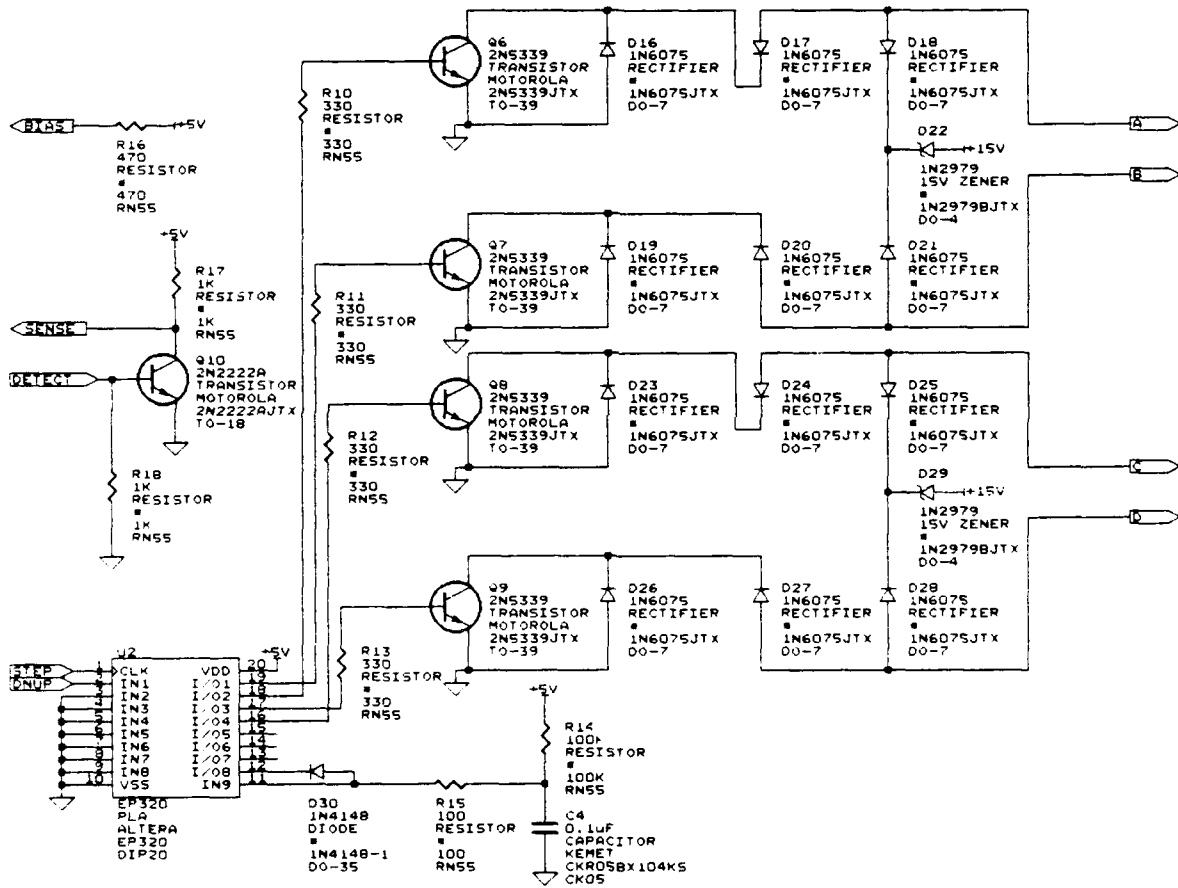


FIGURE QR8-30

AMPTek, INC.	
Title	MOTOR CONTROL B
Size Document Number	SPR-0265
Date: September 1, 1989	Sheet 20 of 42

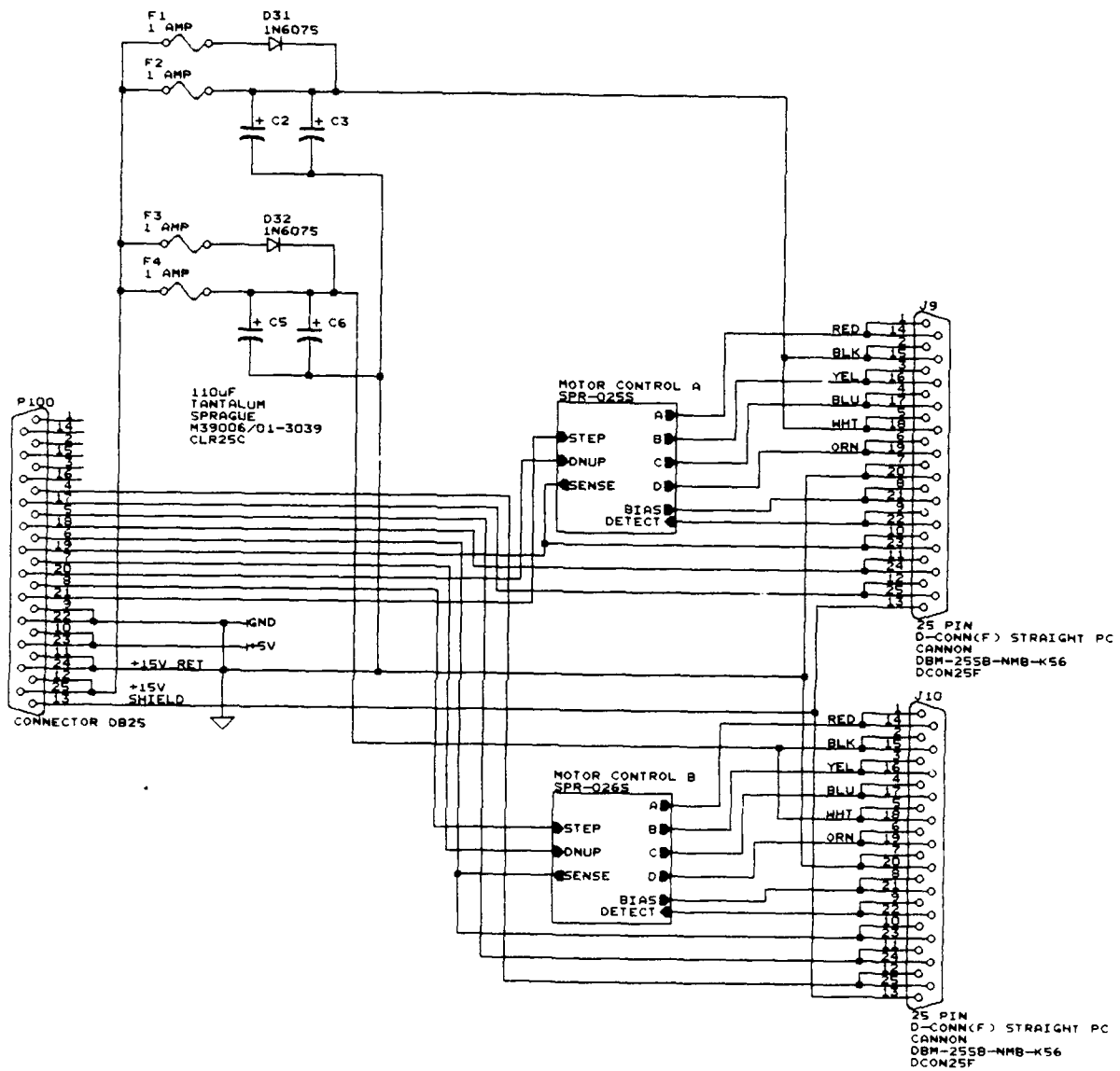
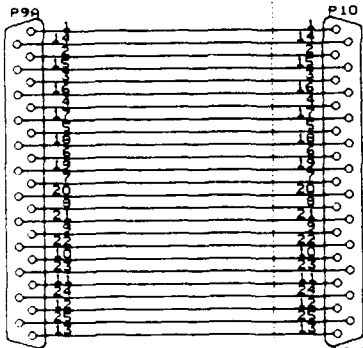


FIGURE QR8-31

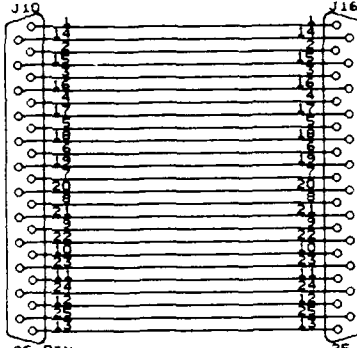
AMPTK, INC.	
Title	
MTR INTERFACE	
Size Document Number	
E	SPR-0245
Date: September 1, 1989	Sheet 18 of 42



P9A
25 PIN
D-CONN(M) REAR INS CABLE
CANNON
DBMA-25P-NMB-K56
25PIN



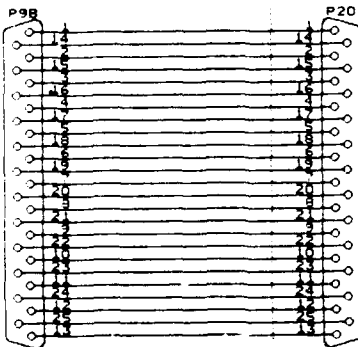
P10
25 PIN
D-CONN(M) REAR INS CABLE
CANNON
DBMA-25P-NMB-K56
25PIN



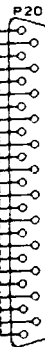
J10
25 PIN
D-CONN(F) REAR INS CABLE
CANNON
DBMA-25S-NMB-K56
25PIN



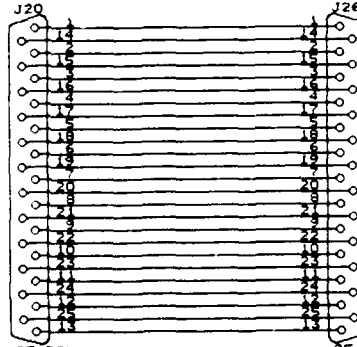
J16
25 PIN
D-CONN(F) REAR INS CABLE
CANNON
DBMA-25S-NMB-K56
25PIN



P9B
25 PIN
D-CONN(M) REAR INS CABLE
CANNON
DBMA-25P-NMB-K56
25PIN



P20
25 PIN
D-CONN(M) REAR INS CABLE
CANNON
DBMA-25P-NMB-K56
25PIN



J20
25 PIN
D-CONN(F) REAR INS CABLE
CANNON
DBMA-25S-NMB-K56
25PIN



J26
25 PIN
D-CONN(F) REAR INS CABLE
CANNON
DBMA-25S-NMB-K56
25PIN

CPU

RTMD

MTR

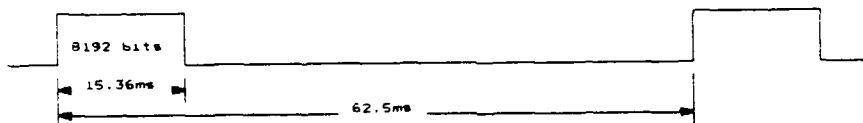
FIGURE QR8-32

AMPTK, INC.	
Title	
MTR HARNESS	
Size Document Number	
E	SPR-0135
Date: September 5, 1989	Sheet 25 of 42
	REV A

SPREE DPU TO FDR INTERFACE

TRANSMISSION LINE:

CONTROLLER CLOCK 8 MHz
 BIT RATE 667 kbps
 REQ'D BANDWIDTH 30 MHz
 DATA RATE 533 kbps
 WORD SIZE 16 bits (MSb FIRST)
 WORD RATE 30us/WORD
 FRAME SIZE 8192 bits
 FRAME RATE 16 FRAMES/s
 DUTY CYCLE 25%



2 ANALYZERS x (IONS + ELECTRONS) x 10 SECTORS x
 32 ENERGIES/SWEEP x 8 bit RESOLUTION = 10240 bits/sweep

REQUIREMENTS:

MODE	1 SHEEP/s	10 SHEEPS/s
SPREE	10,240 bps	102,400 bps
SPACE	117,760 bps	25,600 bps
	128,000 bps	128,000 bps
HOUSE KEEPING	1072 bps	1072 bps
	131,072 bps	131,072 bps

SYNC WORD 4 BYTES
 FRAME COUNTER 3 BYTES
 GMT (EVEN)/ANALOG & MODE (ODD) 11 BYTES
 MAGNETOMETER (EVEN)/RECORDER (ODD) 8 BYTES
 HOUSE KEEPING 24 BYTES/FRAME

FIGURE QR8-33

AMPTK, INC.	
Title DPU/FDR INTERFACE TIMING	
Size Document Number	REV
E SPR-0095	A
Date: September 1, 1989 Sheet 29 of 42	

ADDRESSING		A15	A14	A13
UC <> RAM		0	0	0
UC <> ANALOG		1	1	1
UC <> SERIAL		1	0	1
UC <> SCSI		1	1	0
SERIAL > RAM (DMA)		0	0	1
RAM > SERIAL (DMA)		0	0	1
RAM > SCSI (DMA)		1	1	0
SCSI > RAM (DMA)		0	1	0

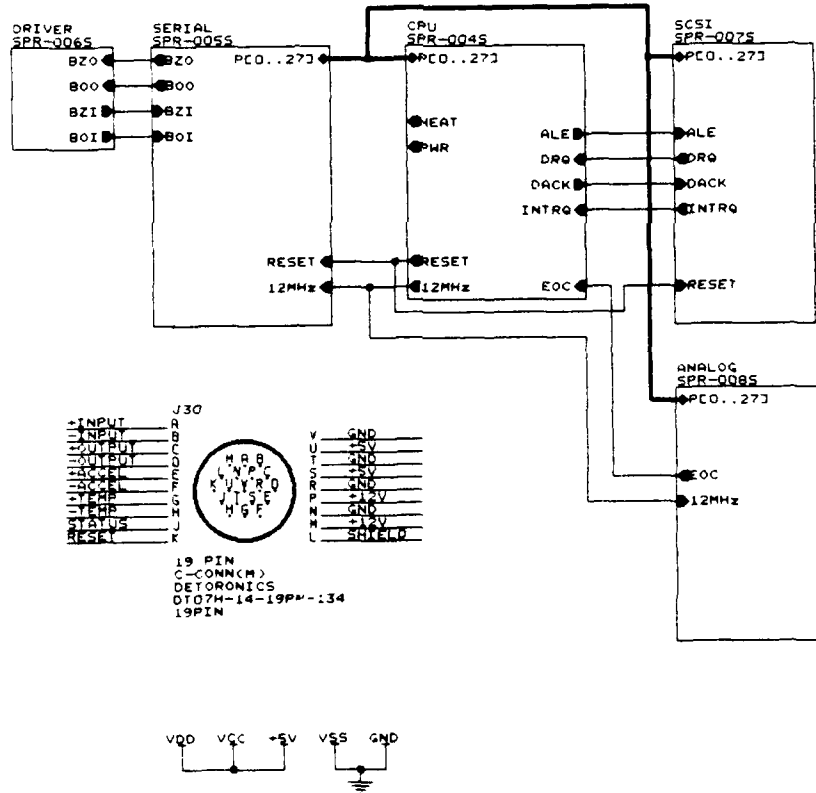


FIGURE QR8-34

AMPTK, INC.	
Title	FDR 1
Size Document Number	REV
E	SPR-0025 A
Date: August 31, 1989	Sheet 2 of 42

ADDRESSING			
	A15	A14	A13
UC <> RAM	0	0	0
UC <> ANALOG	0	0	1
UC <> SERIAL	0	1	0
UC <> SCSI	0	1	1
SERIAL > RAM (DMA)	1	0	0
RAM > SERIAL (DMA)	1	0	1
RAM > SCSI (DMA)	1	1	0
SCSI > RAM (DMA)	1	1	1

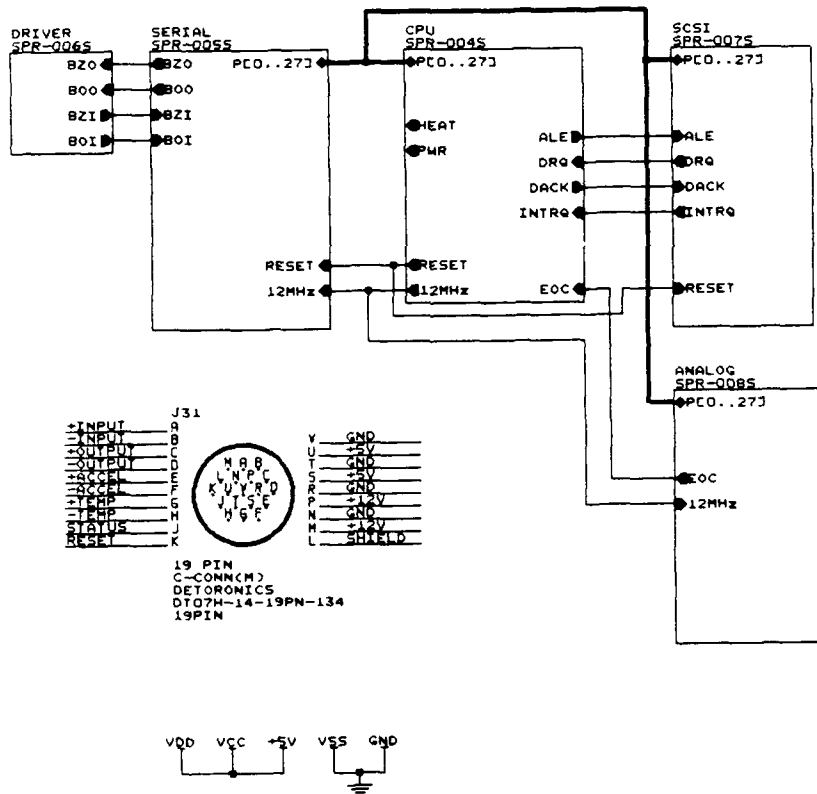
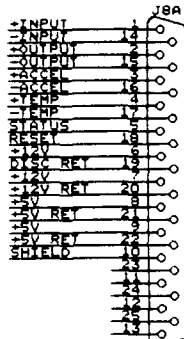
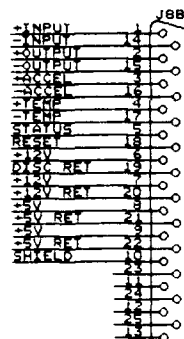


FIGURE QR8-35

AMPTek, INC.	
Title	FOR 2
Size Document Number	SPR-0035
E	REV A
Date: September 1, 1989	Sheet 26 of 42



25 PIN
 D-CONN(F) RT ANGLE PC
 CANNON
 DBM-255A-NMB-K56
 25PIN



25 PIN
 D-CONN(F) RT ANGLE PC
 CANNON
 DBM-255A-NMB-K56
 25PIN

FIGURE QR8-36

AMPTEK, INC.		
Title FDR INTERFACE		
Size Document Number		
E	SPR-0225	REV A
Date:	August 31, 1989	Sheet 17 of 42

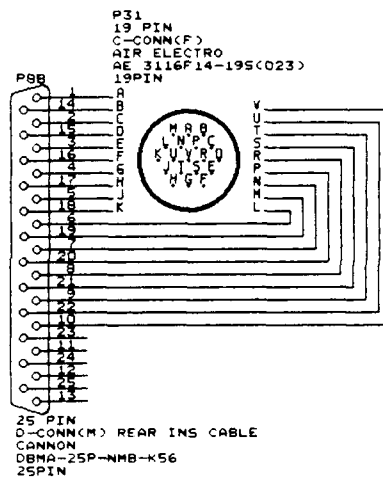
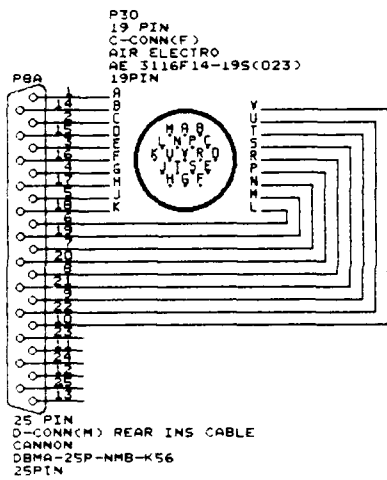


FIGURE QR8-37

AMPTK, INC.		
Title		
FOR HARNESS		
Size	Document Number	REV
E	SPR-0125	A
Date:	August 31, 1989	Sheet 9 of 42