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EMPIRICAL POTENTIAL FOR HYDROCARBONS FOR USE IN SIMULATING THE CHEMICAL VAPOR DEPOSITION OF DIAMOND FILMS*

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Empirical potential for hydrocarbons for use in simulating the chemical vapor deposition of diamond films

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potential-energy expressions have recently been proposed for carbon, 26-31 no potential-energy functions are currently available that can be used in moleculardynamics simulations to model the CVD of diamond films from hydrocarbons.

As a first step toward using molecular dynamics to model the CVD of diamond films, we have developed an empirical potential-energy function that captures many of the essential features of chemical bonding in hydrocarbons. In particular, the goal of this work has been to develop a simple expression that (1) can reproduce the intramolecular energetics and bonding in solid diamond and graphite as well as a number of essential hydrocarbon molecules; (2) yields realistic energetics and bonding for structures not included in the data base; (3) allows for bond breaking and forming (i.e., chemistry); and (4) is not computationally intensive. While a number of classical expressions have been developed for studying the dynamics of hydrocarbon molecules, none are able to meet these criteria. For example, valence force fields and related approaches such as the molecular mechanics formalism developed by Allinger and co-workers³² do not incorporate bond dissociation, and so cannot be used to model the chemical addition of molecules to diamond surfaces. The approach taken here is to use a highly parametrized Tersoff bond-order expression³³ as a fitting function for a number of small molecules as well as graphite and diamond lattices. Since a bond-order function is fit rather than, for example, a many-body expansion of the potential energy, the function should be reasonably transferable to structures not included in the fitting data set.

The organization of this paper is as follows. In the next section the Abell-Tersoff bonding formalism is outlined, and several problems associated with describing carbon and hydrocarbons are discussed. Two parametrizations of a Tersoff-type expression are then given which have been fit to the energetics of a relatively large number of hydrocarbon molecules. The first parametrization provides a good description of carbon-carbon bond lengths but has stretching force constants that are too small, while the second yields force constants that are in better agreement with experiment but produces bond lengths for double and triple bonds that are too long. Transferability of the expressions is tested by calculating energetics for diamond surfaces and hydrocarbons not used in the fitting data base. The energetics of a limited number of atomic configurations that are of direct relevance to the CVD of diamond films is then given.

II. POTENTIAL-ENERGY EXPRESSION

In an attempt to explain a universality relation observed in binding-energy curves,³⁴ Abell derived a general expression for binding energy that is a sum of nearneighbor pair interactions that are moderated by the local atomic environment.³⁵ Tersoff subsequently introduced an analytic potential-energy function based on the Abell expression that realistically describes bonding in silicon for a large number of solid-state structures.³³ Similar expressions have since been used for a range of applications, including other IV-IV (Refs. 28, 29, 36, and

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37) and III-V compounds,³⁸ as a fitting function for the reactions $H+H_2$ and $O+O_2$,²⁹ and as a model for describing reactive collisions in molecular solids.³⁹

The binding energy in the Abell-Tersoff formalism is written as a sum over atomic sites *i*,

$$E_b = \frac{1}{2} \sum_{i} E_i , \qquad (1)$$

where each contribution E_i is written as

$$E_{i} = \sum_{j(\neq i)} \left[V_{R}(r_{ij}) - B_{ij} V_{A}(r_{ij}) \right].$$
(2)

In Eq. (2), the sum is over nearest neighbors j of atom i, $V_R(r)$ and $V_A(r)$ are pair-additive repulsive and attractive interactions, respectively, and B_{ij} represents a many-body coupling between the bond from atom i to atom j and the local environment of atom i. As discussed by Abell and Tersoff,^{33,35} if Morse-type functions are used for the repulsive and attractive pair terms, then B_{ij} can be considered a normalized bond order because the Pauling relationship between bond order and bond length is realized.⁴⁰

Abell has suggested that to a first approximation B_{ij} can be given as a function of local coordination Z in the form

$$B_{ii} \propto Z^{-\delta} , \qquad (3)$$

where δ may depend on the particular system. This analysis yields a relationship between bond length, binding energy, and coordination that is realized for a number of systems, including carbon-carbon bonds in diamond, graphite, and in hydrocarbon molecules.²⁷

The procedure used by Tersoff to develop classical potentials for silicon, carbon, and germanium has been to fit the pair terms and an analytic expression for B_{ij} to a number of properties of the diatomic and solid-state structures (e.g., bond energies and lengths, bulk moduli, vacancy formation energies, etc.). His expression developed in this way appears to be relatively transferable to other solid-state structures not used in the fitting procedure such as surface reconstructions on silicon³³ and interstitial defects in carbon.²⁸ As discussed below, however, further analysis shows that this expression is unable to reproduce a number of properties of carbon such as a proper description of radicals and conjugated versus nonconjugated double bonds.

A. π -bonding in carbon

Since the Abell-Tersoff expression uses Pauling bondorder ideas, it can realistically describe carbon-carbon single, double, and triple bond lengths and energies in hydrocarbons and in solid graphite and diamond. In intermediate bonding situations, however, the assumption of near-neighbor interactions combined with the sum over atomic sites [Eq. (1)] results in nonphysical behavior. For example, if a carbon atom with three nearest neighbors is bonded to a carbon atom with four neighbors, Eqs. (1)-(3) interpolate the bond so that it is intermediate between a single and double bond. The formation of a double bond, however, results from the overlap of unbonded 2p orbitals. Since the atom with a coordination of 4 does not have a free orbital, π overlap cannot occur and the bond is better described as a single bond plus a radical orbital. This overbinding of radicals results in a nonphysical description of bonding for carbon in a number of common situations. For example, the formation of a vacancy in diamond results in four radicals, and so this overbinding of radicals makes fitting the vacancy formation energy in diamond while maintaining a fit to graphite difficult if not impossible.²⁸

Similar nonphysical behavior results when conjugated and nonconjugated double bonds are examined. For example, in graphite each atom has a local coordination of 3, and Tersoff-type potentials for carbon have been fit to yield a bond strength appropriate for graphite for this atomic environment.^{28,29} A simple analysis of kekule' structures for graphite shows that due to the conjugation each bond has approximately one-third double-bond and two-thirds single bond character. In the molecule $(CH_3)_2C = C(CH_3)_2$ the two carbon atoms connected by the central bond have the same local environment as in graphite, but because the bond is not conjugated it has an almost entirely double-bond character. Hence the potential cannot describe both situations unless nonlocal effects are included.

One way to correct both of these problems while maintaining the fit to diamond and graphite is to rewrite Eqs. (1)-(3) as a sum over bonds in the form

$$E_b = \sum_{i} \sum_{j(>i)} \left[V_R(r_{ij}) - \overline{B}_{ij} V_A(r_{ij}) \right], \qquad (4)$$

where

$$\vec{B}_{ii} = (B_{ii} + B_{ii})/2 . \tag{5}$$

The overbinding of radicals can now be fixed by adding corrections to Eq. (5) for bonds between pairs of atoms that have different coordinations. As described below, nonlocal effects can also be added to a first approximation to account for conjugated versus nonconjugated bonding.

B. Empirical potential-energy expression for hydrocarbons

Following the discussion given above, the binding energy for the hydrocarbon potential is given as a sum over bonds as

$$E_b = \sum_{i} \sum_{j(>i)} \left[\mathcal{V}_R(r_{ij}) - \overline{B}_{ij} \mathcal{V}_A(r_{ij}) \right], \qquad (6)$$

where the repulsive and attractive pair terms are given by

$$V_{R}(r_{ij}) = f_{ij}(r_{ij}) D_{ij}^{(e)} / (S_{ij} - 1) e^{-\sqrt{2S_{ij}}\beta_{ij}(r - R_{ij}^{(e)})}$$
(7)

and

$$V_{A}(r_{ij}) = f_{ij}(r_{ij}) D_{ij}^{(e)} S_{ij} / (S_{ij} - 1) e^{-\sqrt{2/S_{ij}}\beta_{ij}(r - R_{ij}^{(e)})}, \quad (8)$$

respectively. The function $f_{ij}(r)$, which restricts the pair potential to nearest neighbors, is given by

$$f_{ij}(r) = \begin{cases} 1, & r < R_{ij}^{(1)} \\ \left[1 + \cos\left(\frac{\pi(r - R_{ij}^{(1)})}{(R_{ij}^{(2)} - R_{ij}^{(1)})}\right) \right] / 2, & R_{ij}^{(1)} < r < R_{ij}^{(2)} \\ 0, & r > R_{ij}^{(2)} . \end{cases}$$
(9)

The pair terms are of the same form as that used by Tersoff,^{28, 33, 36} but rewritten to make the correspondence to a Morse function more apparent. If $S_{ij} = 2$, then the pair terms reduce to the usual Morse potential. Furthermore, the well depth $D_{ij}^{(e)}$, equilibrium distance $R_{ij}^{(e)}$ and β_{ij} are equal to the usual Morse parameters independent of the value of S_{ij} .

The empirical bond-order function is given by the average of terms associated with each atom in a bond plus a correction as discussed above:

$$\overline{B}_{ij} = (B_{ij} + B_{ji})/2 + F_{ij}(N_i^{(t)}, N_j^{(t)}, N_{ij}^{cooj}) , \qquad (10)$$

where

$$B_{ij} = \left[1 + \sum_{k \ (\neq i,j)} G_i(\theta_{ijk}) f_{ik}(r_{ik}) e^{\alpha_{ijk} [(r_{ij} - R_{ij}^{(e)}) - (r_{ik} - R_{ik}^{(e)})]} + H_{ij}(N_i^{(H)}, N_i^{(C)}) \right]^{-\delta_i}.$$
(11)

The quantities $N_i^{(C)}$ and $N_i^{(H)}$ are the number of carbon and hydrogen atoms, respectively, bonded to atom *i*, $N_i^{(1)}$ is the total number of neighbors $(N_i^{(C)} + N_i^{(H)})$ of atom *i*, N_{ij}^{conj} depends on whether a bond between carbon atoms *i* and *j* is part of a conjugated system, $G(\theta_{ijk})$ is a function of the angle between bonds i-j and i-k, and the functions H_{ij} and F_{ij} are described below. The latter function, which is used for carbon-carbon bonds only, is the correction discussed above. Forms similar to that used by Tersoff to describe group-IV alloys were tried, ³⁶ but because of the large difference in bonding characteristics between hydrogen and carbon (hydrogen is monovalent while carbon has a valency of up to 4), a set of parameters could not be found that could adequately describe bond energies for a large number of hydrocarbon molecules. Furthermore, as discussed above, radicals and nonconjugated double bonds are not well described.

To make the potential function continuous, the functions $f_{ij}(r)$ are used to define bonding connectivity in the system, and are therefore used to define values for $N_i^{(H)}$, $N_i^{(C)}$, $N_i^{(i)}$, and N_{ij}^{conj} . First, values for $N_i^{(H)}$, $N_i^{(C)}$, and $N_i^{(i)}$ for each of the carbon atoms *i* are given by

$$N_i^{(\mathrm{H})} = \sum_{i(=\mathrm{hydrogen})} f_{ij}(r_{ij}) , \qquad (12)$$

$$N_{i}^{(C)} = \sum_{j \in carbon} f_{ij}(r_{ij}) , \qquad (13)$$

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and

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$$N_i^{(l)} = N_i^{(H)} + N_i^{(C)} . (14)$$

Values of $N_i^{(t)}$ for neighbors of the two carbon atoms involved in a bond can be used to determine whether the bond is part of a conjugated system. For example, if any neighbors are carbon atoms that have a coordination of less than 4 ($N_i^{(t)} < 4$), the bond is defined as being part of a conjugated system. The value of N_{ij}^{conj} for a bond between carbon atoms *i* and *j* is given by

$$N_{ij}^{\text{conj}} = 1 + \sum_{\text{carbons } k \ (\neq i, j)} f_{ik}(r_{ik}) F(x_{ik})$$

+
$$\sum_{\text{carbons } l(\neq i, j)} f_{jl}(r_{jl}) F(x_{jl})$$
(15)

where

$$F(x_{ik}) = \begin{cases} 1, & x_{ik} \leq 2\\ \{1 + \cos[\pi(x_{ik} - 2)]\}/2, & 2 < x_{ik} < 3\\ 0, & x_{ik} \geq 3 \end{cases}$$
(16)

and

$$x_{ik} = N_k^{\text{tot}} - f_{ik}(r_{ik}) .$$
 (17)

This function yields a continuous value of N^{conj} as bonds break and form and as second-neighbor coordinations change. For $N_{ij}^{\text{conj}} = 1$, a bond is not part of a conjugated system and the function yields appropriate values, and for $N_{ij}^{\text{conj}} \ge 2$ the bond is part of a conjugated system and parameters fit to conjugated bonds are used. As a final step for making the potential continuous, two- and three-dimensional cubic splines are used for the functions H_{ij} and F_{ij} , respectively, to interpolate between values at discrete numbers of neighbors.

The procedure used to determine parameters for Eqs. (6)-(17) was to first fit to systems consisting of only carbon and only hydrogen. Parameters were then chosen for the mixed hydrocarbon system that reproduced additive bond energies. Since the pair terms are first fit to solid-state carbon structures, the equilibrium carbon-carbon distances and stretching force constants for hydrocarbons are completely determined by fitting to bond energies.

To determine appropriate energies for hydrocarbons with carbon-carbon bonds, additive bond energies for single, double, conjugated double and triple carbon-carbon bonds, and carbon-hydrogen bonds were determined from molecular atomization energies. Heats of formation at 0 K for acetylene, ethylene, ethane, benzene, and cyclohexane are 2.356, 0.629, -0.717, 1.041, and -0.868 eV, respectively.⁴¹ Combining these values with binding energies of 7.3768 eV for graphite⁴² and 2.375 eV for molecular hydrogen,⁴³ and neglecting corrections for zero point energy in the hydrocarbons, yields total atomization energies of 17.149, 23.626, 29.723, 57.472, and 73.634 eV for acetylene, ethylene, ethane, benzene, and cyclohexane, respectively. Assuming constant carbonhydrogen and carbon-carbon single bond energies, energy values of 4.362, 8.424, 6.175, 5.216, and 3.547 eV can be derived for carbon-hydrogen and carbon-carbon triple, double, conjugated double (in benzene), and single bond energies.⁴⁴ For methane, the heat of formation at 0 K of 0.693 eV (Ref. 41) was used to determine carbonhydrogen bond energies of 4.393 eV. Bond dissociation energies of 4.861 eV for methane⁴⁵ and 4.944 eV for methyl radical⁴⁶ were then used to determine bond energies of 4.237 eV for CH₃ and 3.833 eV for CH₂.

Two different parametrizations for Eqs. (6)-(18) for carbon and hydrocarbons have been determined. A similar function (without the corrections discussed above) has been fit to the binding energy of the C₂ diatomic molecule, and the binding energies and lattice constants of graphite, diamond, simple cubic, and face-centered-cubic structures,²⁹ and so the first parametrization was chosen to reduce to that function. The function $G_{\rm C}(\theta)$ is given by

$$G_{\rm C}(\theta) = a_0 \{1 + c_0^2 / d_0^2 - c_0^2 / [d_0^2 + (1 + \cos\theta)^2]\}$$
(18)

and the carbon-carbon parameters are given in Table I. The potential yields binding energies and nearestneighbor bond lengths of 7.3768 eV/atom and 1.42 Å, respectively, for graphite, and 7.3464 eV/atom and 1.54 Å for diamond. It also reproduces calculated values of 7.2 and 7.6 eV for the vacancy formation energies in diamond and graphite, respectively.48 The predicted carbon-carbon bond lengths and stretching force constants given by this parametrization (denoted as potential 1) for the bond energies derived above are given in Table II. The bond lengths agree very well with the experimental values, the largest difference being 0.02 Å for a single bond. The stretching force constants, however, differ from experimental values by as much as 60%. The carbon-hydrogen bond length given by the potential is 1.071 Å, which is slightly short of typical experime. 'al values of 1.09 Å.40

Given in Table III are a second set of hydrocarbon parameters for Eqs. (6)-(18). This potential was again fit to the binding energies and lattice constants of graphite, diamond, simple cubic, and face-centered-cubic structures for pure carbon,⁴² and the vacancy formation energies for diamond and graphite.48 It yields binding energies and nearest-neighbor bond lengths of 7.3756 eV/atom and 1.45 Å, respectively, for graphite, and 7.3232 eV/atom and 1.54 Å for diamond. The predicted carbon-carbon bond lengths and force constants for hydrocarbons given by this parametrization (denoted by potential II) are given in Table II. The stretching force constants are closer to the experimental values than potential I, with the differences being reduced to 11%, 8%, and 26% for single, double, and triple bonds, respectively. The bond lengths for multiple bonds, however, are not as well described as with potential I, with the double and triple bonds being larger than the experimental values by 3.7% and 7.5%, respectively. A parametrization for the functions used for the pair terms could not be found that fit carbon-carbon stretching force constants and bond lengths simultaneously, although other forms may reproduce both sets of properties.

For hydrogen, the pair terms were fit to properties of the gas-phase diatomic.⁴³ The parameter $\delta_{\rm H}$ was set equal to $\delta_{\rm C}$, and the remaining parameters were fit to

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| Pa | rameter | Value | Fit to |
|--------------|--|------------------------|---|
| Carbon | R ^(e) | 1.315 Å | Lattice constants of diamond and graphite |
| | | 6.325 eV | Reference 29 |
| | β _{cc} | 1.5 Å ⁻¹ | Reference 29 |
| | Scc | 1.29 | Reference 29 |
| | δ _{cc} | 0.804 69 | Reference 29 |
| | accc | 0.0 | |
| | R ⁽¹⁾ | 1.7 Å | Reference 29 |
| | R ⁽²⁾ | 2.0 Å | Reference 29 |
| | α ₀ | 0.011 304 | Reference 29 |
| | c ₀ ² | 19 ² | Reference 29 |
| | d ² ₀ | 2.5 ² | Reference 29 |
| | F(2,3,1),F(2,3,2) | -0.0465 | $E_{\rm vac}$ for diamond |
| | F(1,2,2) | -0.0355 | $E_{\rm vac}$ for graphite |
| Hydrogen | | 0.74144 Å | Gas-phase diatomic |
| | | 4.7509 eV | Gas-phase diatomic |
| | BHH | 1.9436 Å ⁻¹ | Gas-phase diatomic |
| | S _{HH} | 2.3432 | Barrier for reaction (19) |
| | δ _{HH} | 0.804 69 | Set equal to carbon value |
| | α _{HHH} | 3.0 | Remove spurious wells from (19) |
| | G _{HH} | 4.0 | Barrier for reaction (19) |
| | R ⁽¹⁾ | 1.1 Å · | Near-neighbor interactions |
| | R ⁽²⁾ | 1.7 Å | Near-neighbor interactions |
| Hydrocarbons | RCH | 1.1199 Å | Gas-phase diatomic |
| | | 3.6422 eV | Gas-phase diatomic |
| | β _{CH} | 1.9583 Å ⁻¹ | Gas-phase diatomic |
| | S _{CH} | 1.7386 | $(S_{\mu\nu}S_{cr})^{1/2}$ |
| | R ⁽¹⁾ | 1.3 Å | Reaction (19) |
| | R ⁽²⁾ | 1.8 Å | Reaction (19) |
| | $\alpha_{\rm HHC}, \alpha_{\rm CHH}, \alpha_{\rm HCH}, \alpha_{\rm HCC}$ | 3.0 Å ⁻¹ | H ₃ value |
| | $H_{\rm cc}(1,1)$ | -0.0175 | CC bond energy in benzene |
| | <i>H</i> _{cc} (2,0) | -0.0070 | CC double bond in ethylene |
| | <i>H</i> _{cc} (3,0) | 0.0119 | CC single bond in ethane |
| | $H_{\rm CC}(1,2)$ | 0.0115 | CC single bond in isobutane |
| | <i>H</i> _{CC} (2,1) | 0.0118 | CC single bond in cyclohexane |
| | H _{CH} (1,0) | -0.0760 | Atomization energy of CH, |
| | H _{CH} (2,0) | -0.2163 | Atomization energy of CH ₁ |
| | H _{CH} (3,0) | -0.3375 | Atomization energy of methane |
| | H _{CH} (0,1) | -0.1792 | CH bond energy in acetylene |
| | H _{CH} (0,2) | -0.2407 | CH bond energy in benzene |

-0.2477

CH bond energy in ethylene

TABLE I. Parameters for Eqs. (4)-(18) for potential I. All parameters not given are equal to zero, F(i,j,k)=F(j,l,k), F(i,j,k>2)=F(i,j,2), and $\partial F(i,j,k)/\partial i = \partial F(j,i,k)/\partial i$. The partial derivatives are used in the multidimensional cubic splines.

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 $H_{CH}(1,1)$

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| Parameter | Value | Fit to |
|---|-----------|--|
| | -0.3320 | CH bond energy in ethane |
| H _{CH} (0,3) | -0.3323 | Tertiary-HC bond energy in isobutane |
| Н _{СН} (1,2) | -0.3321 | CH bond energy in cyclohexane |
| $\frac{\partial H_{CH}(1,1)}{\partial C}$ | -0.12805 | Centered difference |
| $\frac{\partial H_{CH}(2,0)}{\partial C}$ | -0.076 55 | Centered difference |
| $\frac{\partial H_{CH}(0,2)}{\partial H}$ | -0.13075 | Centered difference |
| $\frac{\partial H_{CH}(1,1)}{\partial H}$ | -0.0764 | Centered difference |
| F(1,1,1) | 0.1511 | CC triple bond in acetylene |
| F(2,2,1) | 0.075 | Average energy of bonds in $(CH_3)_2C = C(CH_3)$. |
| | | and $(CH_3)HC = CH(CH_3)$ equal double bond |
| F(1,2,1) | 0.0126 | Atomization energy of $HC = CH_2$ |
| F(1,3,1),F(1,3,2) | -0.1130 | Single bond in H ₃ CCH |
| F(0,3,1),F(0,3,2) | -0.1220 | Single bond in H ₃ C-C |
| F(0,2,2) | -0.0445 | Conjugated double bond in $C = CH(CH_2)$ |
| F(0,2,1) | 0.0320 | Double bond in $C = CH_2$ |
| F(0,1,1) | 0.1100 | Atomization energy of C ₂ H |
| F(1,1,2) | 0.0074 | Atomization energy of CH ₂ CCH |
| $\frac{\partial F(3,1,1)}{\partial i}$ | -0.1160 | Centered difference |
| $\frac{\partial F(3,2,1)}{\partial i}$ | -0.132 05 | Centered difference |
| $\frac{\partial F(3,1,2)}{\partial i}$ | 0.0610 | Centered difference |
| $\frac{\partial F(2,3,2)}{\partial i}$ | 0.022 25 | Centered difference |
| $\frac{\partial F(2,4,2)}{\partial i}$ | -0.037 75 | Centered difference |
| $\frac{\partial F(3,4,2)}{\partial i}$ | 0.0565 | Centered difference |
| <u>əi</u> Əi ƏF(3,2,2) | 0.0565 | Centered difference |
| <u> </u> | -0.1065 | Centered difference |

TABLE I. (Continued),

reproduce the barrier of 0.425 eV for the ground-state linear exchange reaction

hydrocarbon potential I are given in Table I, and those for potential II are given in Table III.

$$H + H_2 \rightarrow H_2 + H \tag{19}$$

at the hydrogen-hydrogen distance of 0.93 Å as calculated by Liu and Seigbahn⁴⁹ and to remove spurious wells from this surface. For simplicity, angular dependence of the potential for hydrogen centers via the function $G_{\rm H}(\theta)$ was replaced by the (constant) value of $G_{\rm H}$ used to fit reaction (19). The resulting parameters corresponding to Some important points about the function, fitting procedure, and resulting structures need to be addressed. First, the angular function $G(\theta)$ associated with the carbon centers favors 180° bond angles and hence open structures. This is physically motivated by valence shell electron pair repulsion (VSEPR) theory,⁵⁰ which assumes that repulsions between pairs of valence electrons tend to maximize bond angles. This assumption, combined with the tendency to maximize the binding energy (i.e., num-

| TABLE II. Carbon-carbon bond lengths R_e (in Å) and force constants F_e (in 10 ³ dy | n/cm) given by |
|--|------------------|
| the two potentials based on bond energies of 3.547, 6.175, and 8.424 eV for single, do | uble, and triple |
| bonds, respectively, as derived in the text. | - |

| | Single bonds | | Double bonds | | Triple bonds | |
|--------------|----------------|-------|--------------|-------------------|----------------|-------------------|
| | F _c | R, | F | R, | F _c | R, |
| Potential I | 2.6 | 1.56 | 4.5 | 1.33 | 6.1 | 1.20 |
| Potential II | 5.0 | 1.55 | 8.7 | 1.38 | 11.9 | 1.29 |
| Experiment | 4.5* | 1.546 | 9.5* | 1.33 ^b | 16.0° | 1.20 ^b |

*From Ref. 40.

^bFrom Ref. 48.

TABLE III. Parameters for Eqs. (4)-(18) for potential II. All parameters not given are equal to zero, F(i,j,k)=F(j,i,k), F(i,j,k>2)=F(i,j,2), and $\partial F(i,j,k)/\partial i = \partial F(j,i,k)/\partial i$. The partial derivatives are used in the multidimensional cubic splines.

| Par | rameter | Value | Fit to |
|--------------|---|------------------------|---|
| Carbon | R ^(c) | 1.39 Å | Lattice constants of diamond and graphite |
| | | 6.0 eV | Fit to data in Ref. 42 |
| | $\beta_{\rm CC}$ | 2.1 Å ^{−1} | Fit to data in Ref. 42 |
| | S _{cc} | 1.22 | Fit to data in Ref. 42 |
| | δ _{cc} | 0.5 | Fit to data in Ref. 42 |
| | accc | 0.0 | |
| | $R_{\rm CC}^{(1)}$ | 1.7 Å | Fit to data in Ref. 42 |
| | R ⁽²⁾ | 2.0 Å | Fit to data in Ref. 42 |
| | Jo De La Carte de | 0.000 208 13 | Fit to data in Ref. 42 |
| | c ² | 330 ² | Fit to data in Ref. 42 |
| | d ² 0 | 3.5 ² | Fit to data in Ref. 42 |
| | F(2,3,1),F(2,3,2) | -0.0363 | $E_{\rm vac}$ for diamond |
| | F(1,2,2) | -0.0243 | $E_{\rm vac}$ for graphite |
| Hydrogen | | 0.74144 Å | Gas-phase diatomic |
| | D(r) HH | 4.7509 eV | Gas-phase diatomic |
| | <i>β</i> нн | 1.9436 Å ¹ | Gas-phase diatomic |
| | S _{нн} | 2.3432 | Barrier for reaction (19) |
| | δ _{нн} | 0.5 | Set equal to carbon value |
| | α _{ннн} | 4.0 | Remove spurious wells from (19) |
| | G _{HH} | 12.33 | Barrier for reaction (19) |
| | R ⁽¹⁾ | 1.1 Å | Near-neighbor interactions |
| | R (2) | 1.7 Å | Near-neighbor interactions |
| Hydrocarbons | RCH | 1.1199 Å | Gas-phase diatomic |
| | Dich | 3.6422 eV | Gas-phase diatomic |
| | β _{CH} | 1.9583 Å ⁻¹ | Gas-phase diatomic |
| | S _{CH} | 1.690 77 | (S _{HH} S _{CC}) ^{1/2} |
| | R (1) | 1.3 Å | Reaction (19) |
| • | R ⁽²⁾ | 1.8 Å | Reaction (19) |
| • | a _{HHC} , a _{CHH} , a _{HCH} , a _{HCC} | 4.0 Å ⁻¹ | H ₃ value |

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EMPIRICAL P FOR UNDROCARRONA TOT

| POTENTIAL FOR HYDROCARBONS FOR USE IN | | | | | |
|---------------------------------------|---------------------------------------|--|--|--|--|
| TABLE III. (Continued | 1). | | | | |
| Value | Fit to | | | | |
| -0.0226 | CC bond energy in benzene | | | | |
| -0.0061 | CC double bond in ethylene | | | | |
| 0.0173 | CC single bond in ethane | | | | |
| 0.0149 | CC single bond in isobutane | | | | |
| 0.0160 | CC single bond in cyclohexan | | | | |
| -0.0984 | Atomization energy of CH ₂ | | | | |
| -0.2878 | Atomization energy of CH ₃ | | | | |
| -0.4507 | Atomization energy of methan | | | | |
| -0.2479 | CH bond energy in acetylene | | | | |
| -0.3221 | CH bond energy in benzene | | | | |
| -0.3344 | CH bond energy in ethylene | | | | |

| <i>H</i> _{cc} (3,0) | 0.0173 | CC single bond in ethane |
|---|-----------|--|
| <i>H</i> _{CC} (1,2) | 0.0149 | CC single bond in isobutane |
| $H_{cc}(2,1)$ | 0.0160 | CC single bond in cyclohexane |
| H _{CH} (1,0) | -0.0984 | Atomization energy of CH ₂ |
| Н _{СН} (2,0) | -0.2878 | Atomization energy of CH ₃ |
| H _{CH} (3,0) | -0.4507 | Atomization energy of methane |
| $H_{CH}(0,1)$ | -0.2479 | CH bond energy in acetylene |
| H _{CH} (0,2) | -0.3221 | CH bond energy in benzene |
| H _{CH} (1,1) | -0.3344 | CH bond energy in ethylene |
| H _{CH} (2,1) | -0.4438 | CH bond energy in ethane |
| H _{CH} (0,3) | -0.4460 | Tertiary-HC bond energy in isobutane |
| H _{CH} (1,2) | -0.4449 | CH bond energy in cyclohexane |
| $\frac{\partial H_{CH}(1,1)}{\partial C}$ | -0.173 25 | Centered difference |
| $\frac{\partial H_{CH}(2,0)}{\partial C}$ | 0.099 05 | Centered difference |
| $\frac{\partial H_{\rm CH}(0,2)}{\partial H}$ | -0.17615 | Centered difference |
| $\frac{\partial H_{CH}(1,1)}{\partial H}$ | -0.097 95 | Centered difference |
| F(1,1,1) | 0.1264 | CC triple bond in acetylene |
| F(2,2,1) | 0.0605 | Average energy of bonds in $(CH_3)_2C = C(CH_3)$ |
| | | and $(CH_3)HC = CH(CH_3)$ equal double bond |
| <i>F</i> (1,2,1) | 0.0120 | Atomization energy of $HC = CH_2$ |
| F(1,3,1),F(1,3,2) | -0.0903 | Single bond in H ₃ CCH |
| F(0,3,1),F(0,3,2) | -0.0904 | Single bond in H ₃ C—C |
| F(0,2,2) | -0.0269 | Conjugated double bond in $C = CH(CH_2)$ |
| F(0,2,1) | 0.0427 | Double bond in $C = CH_2$ |
| F(0,1,1) | 0.0996 | Atomization energy of C ₂ H |
| <i>F</i> (1,1,2) | 0.0108 | Atomization energy of CH ₂ CCH |
| $\frac{\partial F(3,1,1)}{\partial i}$ | 0.0950 | Centered difference |
| $\frac{\partial F(3,2,1)}{\partial i}$ | -0.108 35 | Centered difference |
| $\frac{\partial F(3,1,2)}{\partial i}$ | -0.0452 | Centered difference |
| $\frac{\partial F(2,3,2)}{\partial i}$ | 0.013 45 | Centered difference |
| $\frac{\partial F(2,7,2)}{\partial i}$ $\partial F(3,4,2)$ | -0.027 05 | Centered difference |
| $\frac{\partial I}{\partial i}$ $\partial F(3,4,1)$ | 0.045 15 | Centered difference |
| ∂i ∂F(3,2,2) | 0.045 15 | Centered difference |
| 31 | -0.087 60 | Centered difference |

Parameter

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 $H_{cc}(1,1)$ $H_{\rm CC}(2,0)$ ber of bonds times the bond strength), leads to, for example, a tetrahedral structure for methane and linear structure for acetylene. Because lone electron pairs are not explicitly treated in this empirical potential, however, some structures are linear that experimentally are bent, such as methylene.⁵¹ Second, although the procedure for defining N_{ii}^{conj} incorporates conjugation in an approximate way, it will not give the subtle differences in bond orders for conjugated ring systems predicted by even simple molecularorbital methods. This procedure, however, is able to include to a first approximation nonlocal effects without the need for diagonalizing a matrix or going beyond nearest-neighbor interactions, hence drastically reducing computational requirements for large systems. Third, the carbon-carbon single bond energies derived for hydrocarbons are smaller than those in diamond. This difference also occurs in more-elaborate least-squares-fitting procedures for determining carbon-carbon bond energies, and can be attributed to both the weakening of the bonds due to hydrogen and steric repulsions.⁵² Fourth, barriers for rotation about carbon-carbon bonds (especially double bonds) and nonbonded interactions such as van der Waals forces have not been included. With the potential written as a sum over pairs, the former effects can be modeled, and methods for incorporating both types of interactions within this formalism are being developed. Finally, the price one pays for using a simple classical expression is that properties such as resonance effects⁵³ (i.e., 4n + 2 Hückel stability) and Woodward-Hoffman rules⁵³ may not necessarily be obeyed. Care should therefore be used when interpreting reaction mechanisms suggested by empirical potentials, and where possible they should be reexamined using other less-empirical techniques.

III. PREDICTED ENERGETICS AND BONDING

To test the transferability of the potential given in the preceding section, the energy and structure of a variety of small hydrocarbon molecules and the diamond [111] and [001] surfaces have been examined. Shown in Table IV are atomization energies given by the empirical potential and corresponding experimental values. The experimental values were derived from heats of formation without correcting for zero-point energy or other finite temperature effects. The overall agreement is good, with energies being reproduced to within 1% or better for 81% of the molecules tested. While this level of agreement may be somewhat fortuitous given the approximations made in estimating the experimental values, it does demonstrate that the potential can describe chemical bonding for a wide range of hydrocarbon molecules. The worst fits for the molecules $CH_3CH = C = CH_2$ and are $H_2C = C = CH_2$ for both potentials, and for cyclopropene using potential II. For the former two molecules the potential function treats the two double bonds as part of a conjugated system, and so the bond energies are reduced. This is an example of where our analytic approximation for defining conjugation breaks down.

In Table V the energetics predicted by the potential for the relaxed bulk-terminated, Pandey π -bonded chain,⁵⁴ and Chadi π -bonded molecule⁵⁵ reconstructions on the diamond [111] surface are given along with values calculated by Vanderbilt and Louie using local-densityfunctional (LDF) methods.⁵⁶ The values given by the empirical potentials were calculated using a slab ten layers thick with 16 atoms per layer and periodic boundary conditions perpendicular to the surface. The bottom two layers were held rigid and the top eight layers were allowed to completely relax under the influence of each of the potentials to the minimum-energy configurations starting from the positions reported by Chadi for the various reconstructions.55 The potentials predict that the (undimerized) π -bonded chain reconstruction is energetically preferred, in agreement with the LDF result⁵⁶ and with a number of experimental studies.^{57,58} If radical energetics is not correctly described, the Tersoff-type potentials given in Refs. 28 and 29 incorrectly predict the relaxed bulk-terminated surface to be the most stable.⁵⁹

Experimental studies have shown that upon exposure to atomic hydrogen the π -bonded chain reconstruction converts to a hydrogen-terminated surface with the carbon atoms reverting to positions that are characteristic of the bulk.^{57, 58,60} To test the potentials, a monolayer of hydrogen atoms was placed above the surface carbon atoms on the relaxed bulk-terminated surface and the π -bonded chain reconstruction and the systems were relaxed. Potential I predicts energies of -1.00 eV/(surface atom)and -0.61 eV/(surface atom) for the hydrogen-covered bulk-terminated surface and hydrogen-covered π -bonded chain reconstruction, respectively, relative to the clean π -bonded chain reconstruction plus gas-phase H₂ molecules. Potential II yields corresponding energies of -1.13 eV/(surface atom) for adsorption on the bulkterminated surface and -0.63 eV/(surface atom) for adsorption on the π -bonded chain reconstruction. Hence the potentials correctly predict that hydrogen adsorption is energetically stable, and that adsorption on a bulkterminated surface is favored over the reconstructed surface. Side views of the equilibrium structures for the two hydrogen-terminated surfaces are shown in Fig. 1.

The structure and energetics of the dimer reconstructed [001] surface of diamond are also of interest, and detailed experimental studies have just recently been completed.⁶¹ Potential I predicts a stabilization energy of -5.49 eV/dimer relative to the bulk-terminated surface, and a surface dimer bond length of 1.38 Å. Potential II predicts a slightly less stable reconstruction with an energy of -5.20 eV/dimer relative to the bulk-terminated surface, and a surface dimer bond length of 1.43 Å. These values were obtained using a slab eight layers thick with 32 atoms per layer. Periodic boundaries were used for the two directions perpendicular to the surface, the bottom two layers were held rigid, and the remainder of the system was relaxed to the minimum-energy structure starting from a surface reconstruction consisting of a 2×1 arrangement of surface dimers. The dimer length is stretched from the double bond distance in ethylene for both potentials, and the bond energy is correspondingly weakened. This is due to the strain induced by the lattice. The monohydride phase, where a hydrogen atom is bonded to each atom in a dimer pair, was also examined

| \ | | Potential I | Potential II | Experimental value |
|-------------------|---------------------------------|-------------|--------------|--------------------|
| Mole | cuie | (eV) | (cV) | (eV) |
| Alkanes | methane | 17.6 | 17.6 | 17.6* |
| | ethane | 29.7 | 29.7 | 29.7ª |
| | propane | 42.0 | 42.0 | 42.0ª |
| | n-butane | 54.3 | 54.3 | 54.3ª |
| | i-butane | 54.3 | 54.3 | 54.4* |
| | n-pentane | 66.5 | 66.5 | 66.6* |
| | isopentane | 66.5 | 66.5 | 66.6 * |
| 1 | neopentane | 66.8 | 66.8 | 66.7 * |
| c | yclopropane | 35.5 | 35.0 | 35.8ª |
| (| cyclobutane | 48.7 | 48.5 | 48.2ª |
| c | yclopentane | 61.4 | 61.3 | 61.4ª |
| c | cyclohexane | 73.6 | 73.6 | 73.6ª |
| Alkenes | ethylene | 23.6 | 23.6 | 23.6* |
| | propene | 36.2 | 36.2 | 36.0* |
| | 1-butene | 48.5 | 48.5 | 48.5 ^b |
| | cis-butene | 48.8 | 48.9 | 48.6 ⁶ |
| | isobutene | 48.4 | 48.4 | 48.7 ⁶ |
| (CH | $_{3})_{2}C = C(CH_{3})_{2}$ | 73.2 | 73.3 | 73.4 ^b |
| c | yclopropene | 28.2 | 27.3 | 28.8 ^b |
| c | cyclobutene | 42.4 | 42.0 | 42.4 ^b |
| с | yclopentene | 55.7 | 55.7 | 55.6 ^b |
| 1, | 4-pentadiene | 55.0 | 55.0 | 54.8 ^b |
| CH ₂ = | $=CHCH == CH_2$ | 41.8 | 41.9 | 42.6 ^b |
| CH | $CH = C = CH_1$ | 40.4 | 40.5 | 42.1 ^b |
| H ₂ | $C = C = CH_2$ | 27.8 | 27.9 | 29.6 ^b |
| Alkynes | acetylene | 17.1 | 17.1 | 17.1* |
| | propyne | 29.4 | 29.4 | 29.7 ⁶ |
| | 1-butyne | 41.7 | 41.7 | 42 0 ^b |
| | 2-butyne | 41.7 | 41.7 | 42.2 ^b |
| Aromatics | benzene | 57.5 | 57.5 | \$7.5° |
| | toulene | 69.6 | 69.6 | 70.15 |
| 1,4-d | imethylbenzene | 81.8 | 81.8 | 87.6 ^b |
| c | thylbenzene | 81.9 | 81.9 | 82.56 |
| eti | henylbenzene | 76.2 | 76.2 | 76.5 ^b |
| eti | vnylbenzene | 69.8 | 69-8 | 69.9 |
| n | aphthalene | 91.4 | 91.4 | 91.2 |
| Radicals | CH ₂ | 7.8 | 7.8 | 7.85 |
| | CH, | - 12.7 | 12.7 | 12.7 ^d |
| | $H_{1}C_{2}H_{1}$ | 25.7 | 25.7 | 25.5 ^b |
| | H ₂ C ₂ H | 18.9 | 18.9 | 18.9* |
| | C₂H | 12.2 | 12.2 | 12.25 |
| | CH,CCH | 24.5 | 24.5 | 25 80 |
| | $n-C_{1}H_{2}$ | 37.9 | 38.0 | 37 84 |
| | i-C ₁ H ₂ | 38.3 | 38.3 | 38.04 |
| | I-C.H. | 50.5 | 50.5 | 50.0 |
| | nhenvi | 57 7 | 52 7 | 50.5 63 76 |

TABLE IV. Atomization energies for various hydrocarbon molecules. Experimental values were derived from heats of formation using energies of 7.3768 eV for carbon and 2.375 eV for hydrogen.

*From heat of formation at 0 K (from Ref. 41).

^bFrom heat of formation at 30C K [from H. M. Rosenstock, K. Draxi, B. W. Steiner, and J. J. Heron, J. Chem. Ref. Data 6, Suppl. 1, I-774 (1977)].

'Calculated from Ref. 46."

^dCalculated from Ref. 45.

From heat of formation at 300 K (from Ref. 52).

^fFrom heat of formation at 0 K [from H. M. Rosenstock, K. Draxl, B. W. Steiner, and J. J. Heron, J. Chem. Ref. Data 6, Suppl. 1, 1-774 (1977)].

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| IABLE V. | Energetics | (in ev/surfac | e atom) for var | ious structures | of the [] |]]{ sur | face of diamond. |
|----------|------------|---------------|--|-----------------|-----------|---------|------------------|
| | | | the second s | | | | |
| | | | | | | | |

| | Ideal 1×1 | Relaxed 1×1 | π-bonded chain | π-bonded molecule |
|--------------|-----------|-------------|-------------------|----------------------|
| Potential I | 0.0 | -0.24 | -1.10 | -0.32 |
| Potential II | 0.0 | -0.23 | -1.03 | -0.25 |
| LDF | 0.0 | -0.37 | -0.68 | 0.28 |

*From Ref. 56.

using the potentials. The predicted carbon-carbon surface dimer bond length is 1.63 Å for potential I and 1.60 Å for potential II, both of which are stretched from the gas-phase single bond lengths. Potentials I and II predict changes in energy for hydrogen adsorption of -2.72eV/dimer and -2.96 eV/dimer, respectively, relative to the clean dimer reconstructed surface and gas-phase H₂. Hydrogen adsorption is therefore predicted to be energetically stable, in agreement with experiment.⁶¹

The abstraction of hydrogen from hydrogenterminated diamond surfaces has been proposed as being a rate-determining step in the CVD of diamond films,¹⁻³ so the potential-energy surface for the hydrogen abstrac-





FIG. 1. Side views of hydrogen-terminated diamond $\{111\}$ surfaces. The top picture is the π -bonded chain reconstruction and the bottom picture is the bulk-terminated surface.

tion reaction

$$CH_4 + H \rightarrow H_3C - H - H \rightarrow CH_3 + H_2$$
(20)

was examined using the empirical potentials. This reaction was chosen because the potential-energy surface has been well characterized in the gas phase. Following Walsh,⁶² the reaction was examined for a linear configuration along the reaction coordinate assuming C_{3n} symmetry, with the energy at each point minimized with respect to the other carbon-hydrogen bond distances and angles. The barrier for reaction (20) is 0.52 eV using potential I, which agrees with the experimental energy threshold of 0.52 eV,⁶³ and which can be compared to the value of 0.58 eV for the barrier estimated by Walch using ab initio total-energy techniques.⁶² The barrier along the linear reaction coordinate for potential I is at a carbonhydrogen bond distance of 1.30 Å and a hydrogenhydrogen bond distance of 1.02 Å. The values calculated by Walch are 1.47 Å for the carbon-hydrogen distance and 0.93 Å for the hydrogen-hydrogen distance. Potential II yields a barrier of 0.72 eV at a carbon-hydrogen bond distance of 1.19 Å and a hydrogen-hydrogen bond length of 1.14 Å. This barrier is somewhat higher than the experimental value, and so potential I should yield a better description of hydrogen abstraction.

IV. E. (ERGETICS FOR STRUCTURES RELATED TO DIAMOND CVD

To begin to quantify energetics for surface structures associated with the CVD of diamond films, we have calculated the energetics for hydrogen abstraction from the diamond [111] and [001] surfaces, and the energetics for the chemisorption of methane, acetylene, and their respective radicals at terrace sites on the [111] surface of diamond. More systematic studies of structures and dynamics of hydrocarbons reacting with diamond surfaces and their relevance to the CVD of diamond films are planned to be presented at a later time.

Removing a hydrogen atom from a hydrogenterminated [111] surface was found to be endoergic by 4.13 eV for potential I and 4.15 eV for potential II. These numbers are close to the estimate obtained by subtracting the relaxation energy given in Table V for the relaxed bulk-terminated surfaces from the carbon-hydrogen bond strength of 4.36 eV. Combining these values with the gas-phase bond strength of 4.75 eV for H₂ yields a net exoergicity of ≈ 0.6 eV for abstraction of hydrogen from the [111] surface by a gas-phase hydrogen atom. Because of the bonding topology of this surface, the energy

| 9, | 46 | 9 |
|----|----|---|
| | ** | |

| | Potential I | | Potential II . | |
|-------------------|--------------------------|--------------------|--------------------------|--------------------|
| Molecule | Potential energy (eV) | Bond length (Å) | Potential energy (eV) | Bond length (Å) |
| Hydrogen atom | -4.1ª | | -4.2ª | |
| Methyl radical | -3.7* | | -4.0ª | |
| Acetyl radical | -3.9ª | 1.20 | -4.1ª | 1.29 |
| Hydrogen molecule | -3.6 ^b | | - 3.6 ^b | |
| Acetylene | 5.0 ^b | 1.33 | -4.9 ^b | 1.39 |
| Ethylene | -4.3 ^b | 1.59 | -4.3 ^b | 1.57 |

TABLE VI. Predicted energetics and intramolecular carbon-carbon bond lengths for various single molecules chemisorbed on terrace sites on a hydrogen-terminated diamond [111] surface.

*Relative to a hydrogen-terminated surface with one radical site and the gas-phase molecule.

^bRelative to a hydrogen-terminated surface with two adjacent radical sites and the gas-phase molecule.

required to remove a second adjacent hydrogen atom is essentially the same as that required to remove the first, so radical sites on this surface should be randomly distributed. Removing a hydrogen atom from the monohydride phase of the dimer reconstructed diamond [001] surface was found to be endoergic by 4.44 and 4.49 eV using potentials I and II, respectively, so abstraction by a gas-phase hydrogen atom is excergic by ≈ 0.3 eV. Removing a second hydrogen atom from the other carbon in the surface dimer pair, however, is endoergetic by only 2.9 eV with potential I and 3.1 eV with potential II. This decrease in endoergicity is consistent with the formation of a partial double bond between the two surface carbon atoms. Hence the dimer reconstructed [001] surface with radical sites should be composed primarily of a mixture of hydrogen-terminated carbon-carbon dimers with single bonds and nonhydrogen-terminated double-bonded carbon-carbon dimers.

To quantity the energetics of adsorption on terrace sites on the {111} surface, chemisorption energies for both single molecules and monolayer coverages of acetylene and ethylene molecules and ethynyl and methyl radicals have been calculated using the empirical potentials. For the chemisorption of single radicals, a hydrogen atom on a hydrogen-terminated {111} surface was replaced with the molecule (with the carbon-carbon bond in the ethynyl radical perpendicular to the surface), and the systems were relaxed to the minimum-energy structures. For acetylene and ethylene, two hydrogen atoms bonded to adjacent surface carbon atoms were removed and the molecules were placed with the carbon atoms in each of the molecules approximately over the open sites (i.e., with the intramolecular carbon-carbon bonds parallel to the surface). The resulting energies and intramolecular carbon-carbon bond lengths for each of the molecules are given in Table VI. Energetics for hydrogen adsorption is given for comparison. The radicals C_2H and CH₃ both form carbon-carbon single bonds without large changes in bonding character within the molecules, which leads to the similar binding energies. For the adsorption of acetylene and ethylene each molecule forms two single bonds with the surface and the order of the carbon-carbon bond in the molecules is reduced by 1. The carbon-carbon bond in the chemisorbed acetylene is predicted to be equal to the gas-phase double bond length. Hence in contrast to the dimer reconstruction on the [001] surface the constraint of the lattice does not inhibit the formation of a double bond. The difference in energy between the chemisorption of acetylene and ethylene is consistent with their heats of hydrogenation. Hydrogenation of acetylene to ethylene is exoergic by 1.72 eV relative to H_2 plus acetylene, while the hydrogenation of ethylene to ethane is excergic by 1.35 eV.

Given in Table VII are energies for the chemisorption of a monolayer of each of the molecules discussed above on the {111} surface. In each case the initial

TABLE VII. Predicted energetics and intramolecular carbon-carbon bond lengths for a monolayer of various molecules chemisorbed on the diamond [111] surface. The energies are relative to a relaxed clean surface and the gas-phase molecules.

| | Potential I | | Potential 11 | |
|-------------------|-------------------------------|-------------|--------------------------------|-------------|
| | | Bond length | | Bond length |
| Molecule | Potential energy | <u>(Å)</u> | Potential energy | (Å) |
| Hydrogen atom | -4.2 eV/atom ^a | | -4.3 eV/atom ^a | |
| Methyl radical | -3.2 eV/molecule* | | -3.0 eV/molecule* | |
| Acetyl radical | -4.2 eV/molecule ^a | 1.20 | -4.3 eV/molecule ^k | 1.29 |
| Hydrogen molecule | -3.7 eV/molecule ^b | | -3.9 eV/molecule ^b | |
| Acetylene | -5.2 eV/molecule ^b | 1.33 | -5.2 eV/molecule ^b | 1.39 |
| Ethylene | -4.0 ev/molecule ^b | 1.58 | - 3.9 eV/molecule ^b | 1.57 |

^aOne surface atom per chemisorbed molecule.

*Two surface atoms per chemisorbed molecule.

configurations were generated by removing the hydrogen atoms terminating the surface bonds and translating the chemisorbed single molecules across the surface. Each configuration was then relaxed to the minimum-energy structure. The energies for adsorbed hydrogen, ethynyl radicals, and acetylene molecules decrease (i.e., become more strongly bound) from single molecules to monolayers, while because of the interactions between nonbonded hydrogen atoms the energies for methyl radicals and ethylene molecules both increase.

While a specific mode of CVD growth cannot be unambiguously deduced from these energies, they do suggest some possible trends. First, abstraction of a single hydrogen atom from a [111] surface should be favored over abstraction from a dimer reconstructed [001] surface. Abstraction of a second hydrogen atom, however, should be strongly favored on the reconstructed [001] surface since the bonding topology of the surface reconstruction allows formation of double bonds on the surface. Second, displacement of a hydrogen atom from a hydrogenterminated diamond [111] surface by either ethynyl or methyl radicals is not strongly energetically favored. Ethylene and especially acetylene, however, can energetically displace hydrogen from terrace sites provided that a gas-phase hydrogen molecule is formed (rather than two H atoms). A reaction sequence that might lead to this, however, is unclear, although a sequence similar to that proposed by Frenklach and Spear may be possible.¹ Finally, the potential suggests that adsorption of a monolayer of methyl radicals on the [111] surface is not an energetically favorable configuration compared to hydrogen adsorption. The predicted energies given here for a monolayer of methyl are uncertain at best since nonbonded steric interactions between hydrogen atoms have not been included in the potential. A better estimate could probably be made using other potentials such as Allinger's molecular mechanics.³²

V. SUMMARY

As a first step toward using molecular-dynamics simulation techniques to study the CVD of diamond films, we have developed an empirical potential-energy function that can model intramolecular chemical bonding in a wide range of hydrocarbon molecules as well as diamond and graphite lattices. The analytic function is a highly parametrized version of Tersoff's empirical-bond-order formalism which includes terms that correct for an inherent overbinding of radicals. Nonlocal effects have been incorporated via an analytic function that defines conjugation based on the coordination of carbon atoms that neighbor carbon-carbon bonds. Because only nearest-neighbor interactions are incorporated, the function is very quickly evaluated and can therefore be used in large-scale molecular-dynamics simulations. Future refinements to the potential include incorporating barriers for rotation around carbon-carbon bonds and nonbonded interactions such as van der Waals forces.

Atomization energies predicted by the function compare well to experimentally derived energies for a wide range of hydrocarbon molecules. The function predicts the π -bonded chain reconstruction to be the energetically favored structure on a clean diamond {111} surface in agreement with local-density-functional calculations, and correctly predicts hydrogen adsorption on a bulkterminated surface to be favored over the π -bonded chain reconstruction. The structure and energetics of the dimer reconstructed diamond $\{ \bigcap \}$ surface and its monohydride phase were also exi ed using the empirical potential.

Energetics for a limited number of static surface structures that are relevant to the CVD of diamond films were also calculated using the empirical potential. These structures included the energies required to abstract hydrogen atoms from diamond {111} and dimer reconstructed {001} surfaces, and energies for methyl and ethynyl radicals and acetylene and ethylene molecules adsorbed on terrace sites on the {111} surface of diamond. More detailed and systematic studies of bonding energies and reactive dynamics using this potential will be presented in the future.

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