

2

TECHNICAL REPORT BRL-TR-3126

AD-A224 918

**BRL**

**BOROHYDRIDE CATALYSIS OF NITRAMINE  
THERMAL DECOMPOSITION AND COMBUSTION:  
III. LITERATURE REVIEW AND WRAP-UP DISCUSSION  
OF POSSIBLE CHEMICAL MECHANISMS**

MICHAEL A. SCHROEDER

DTIC  
ELECTE  
AUG 07 1990  
S

JULY 1990

APPROVED FOR PUBLIC RELEASE; DISTRIBUTION UNLIMITED.

U.S. ARMY LABORATORY COMMAND

**BALLISTIC RESEARCH LABORATORY  
ABERDEEN PROVING GROUND, MARYLAND**

90 08 07 024

## NOTICES

Destroy this report when it is no longer needed. DO NOT return it to the originator.

Additional copies of this report may be obtained from the National Technical Information Service, U.S. Department of Commerce, 5285 Port Royal Road, Springfield, VA 22161.

The findings of this report are not to be construed as an official Department of the Army position, unless so designated by other authorized documents.

The use of trade names or manufacturers' names in this report does not constitute indorsement of any commercial product.

# UNCLASSIFIED

REPORT DOCUMENTATION PAGE			Form Approved OMB No. 0704-0188	
Public reporting burden for the collection of information is estimated to average 1 hour per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing the burden, to Washington Headquarters Service, Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, VA 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project (0704-0188), Washington, DC 20503.				
1. AGENCY USE ONLY (Leave blank)	2. REPORT DATE July 1990	3. REPORT TYPE AND DATES COVERED Final, Sep 87 - Sep 88		
4. TITLE AND SUBTITLE BOROHYDRIDE CATALYSIS OF NITRAMINE THERMAL DECOMPOSITION AND COMBUSTION: III. LITERATURE REVIEW AND WRAP-UP DISCUSSION OF POSSIBLE CHEMICAL MECHANISMS			5. FUNDING NUMBERS  1L161102AH43	
6. AUTHOR(S)  Dr. Michael A. Schroeder				
7. PERFORMING ORGANIZATION NAME(S) AND ADDRESS(ES)			8. PERFORMING ORGANIZATION REPORT NUMBER	
9. SPONSORING / MONITORING AGENCY NAME(S) AND ADDRESS(ES)  Ballistic Research Laboratory ATTN: SLCBR-DD-T Aberdeen Proving Ground, MD 21005-5066			10. SPONSORING / MONITORING AGENCY REPORT NUMBER  BRL-TR-3126	
11. SUPPLEMENTARY NOTES  Published in Proceedings, 1988 JANNAF Combustion Meeting				
12a. DISTRIBUTION / AVAILABILITY STATEMENT  Approved for public release; distribution unlimited			12b. DISTRIBUTION CODE  (2-)	
13. ABSTRACT (Maximum 200 words) This report is a summary of observations and possible chemical mechanisms for catalysis of the decomposition and combustion of the nitramines HMX and RDX, and of propellants derived from them, by salts containing the anions $B_{10}H_{10}^{-}$ and $B_{12}H_{12}^{-}$ . Available literature data on the thermal behavior of salts containing these anions is reviewed, as is available information on the effects of these salts on decomposition and combustion of HMX and RDX. The emphasis is on thermal decomposition and on salts with alkali metal anions. The pure salts appear stable under vacuum or inert gas to about 700-800°C, but there is a report of $H_2$ evolution at about 620-650°C. In the presence of air, thermooxidative degradation at somewhat lower temperatures (ca 300-600°C, depending on the nature of the salt) is observed. When the salts are heated together with RDX, considerable enhancement of the decomposition rate of RDX is observed; this begins at the melting temperature of pure RDX and becomes intense, leading to a lower, much sharper decomposition exotherm. These observations seem consistent with a catalysis mechanism involving attack of the B-H hydrogens of the catalyst on the nitramine, but it is difficult to evaluate the role of other processes, and of reaction of the catalyst with products.				
14. SUBJECT TERMS RDX, HMX, Nitramines, Borohydrides, Boron Hydrides, Catalysis Mechanisms, Catalysis, Propellants, Explosives, Thermal Decomposition, Gun Propellants, VHBR Propellants: (775) ←			15. NUMBER OF PAGES 28	
			16. PRICE CODE	
17. SECURITY CLASSIFICATION OF REPORT Unclassified	18. SECURITY CLASSIFICATION OF THIS PAGE Unclassified	19. SECURITY CLASSIFICATION OF ABSTRACT Unclassified	20. LIMITATION OF ABSTRACT UL	

INTENTIONALLY LEFT BLANK.

TABLE OF CONTENTS

	<u>Page</u>
I. INTRODUCTION.....	1
II. EFFECT OF ADDED $K_2B_{10}H_{10}$ AND $K_2B_{12}H_{12}$ ON THERMAL DECOMPOSITION OF THE NITRAMINES HMX AND RDX.....	1
A. Effect of Added Catalyst on Decomposition Rates.....	1
B. Effect of Added Catalyst on Product Distributions.....	2
III. THERMAL BEHAVIOR OF PURE SALTS OF THE ANIONS $B_{10}H_{10}^-$ AND $B_{12}H_{12}^-$ .....	3
IV. THERMAL DECOMPOSITION BEHAVIOR OF PURE HMX AND RDX.....	5
A. Products Involving Reduction.....	5
B. Infrared Multiphoton Decomposition.....	6
C. Chemical Mechanisms for Decomposition of the Pure Nitramines HMX and RDX.....	7
V. SOME POSSIBLE CHEMICAL MECHANISMS FOR CATALYSIS OF HMX AND RDX DECOMPOSITION BY $B_{10}H_{10}^-$ AND $B_{12}H_{12}^-$ .....	10
VI. RELATIONSHIP TO COMBUSTION OF VHBR PROPELLANTS.....	13
VII. SUGGESTIONS FOR FUTURE WORK.....	14
REFERENCES.....	15
DISTRIBUTION LIST.....	19

Accession For	
NTIS CRA&I	<input checked="" type="checkbox"/>
DTIC TAB	<input type="checkbox"/>
Unannounced	<input type="checkbox"/>
Justification	
By _____	
Distribution/	
Availability Codes	
Dist	Avail and/or Special
A-1	



INTENTIONALLY LEFT BLANK.

## I. INTRODUCTION

There are a number of applications, such as the monolithic charge and the traveling charge, for which very high burning rate (VHBR) propellants are needed. These propellants generally contain HMX or RDX and/or triamino-guanidinium nitrate (TAGN), together with a borohydride such as one of the HVELITES (Teledyne-McCormick-Selph). The borohydride, which is often a  $B_nH_n^-$  salt such as  $K_2B_{10}H_{10}$  or  $K_2B_{12}H_{12}$ , greatly accelerates the burning rate of the propellant. This effect is quite well-known, and has been the subject of several workshops and of a large number of reports.<sup>1,2,3,4</sup>

The purpose of the present work is to elucidate the chemical mechanisms responsible for the burning rate acceleration of HMX and RDX propellants by  $B_nH_n^-$  salts, with the ultimate goal of optimizing propellant formulations for actual use, i.e., maximum "catalytic" effects with minimum sensitivity. This work has been focussed on the initial stages of the nitramine decomposition process; however it should be remembered that it is possible that catalysis may also occur at a later stage of the combustion process, when the initial products such as  $H_2CO$ ,  $NO_2$ ,  $N_2O$ ,  $HCN$ , etc., are reacting with each other.

Previous reports in this series<sup>5,6</sup> have described pyrolysis-GCMS studies on RDX and on RDX- $K_2B_{12}H_{12}$  mixtures,<sup>5</sup> and on a series of HMX-TAGN propellant compositions,<sup>6</sup> some uncatalyzed and some catalyzed with  $K_2B_{10}H_{10}$ . Reference 5 is considered to be Part I of this series, and Reference 6 to be Part II.

The present report is a summary and critical analysis of data in the literature on borohydride catalysis of the initial stages of nitramine decomposition, together with a discussion of some possible chemical mechanisms that may be involved.

### II. EFFECT OF ADDED $K_2B_{10}H_{10}$ AND $K_2B_{12}H_{12}$ ON THERMAL DECOMPOSITION OF THE NITRAMINES HMX AND RDX

In this section we will consider the effect<sup>5-13</sup> of added  $K_2B_{10}H_{10}^-$  and  $K_2B_{12}H_{12}^-$  salts on the rates and product distributions of the nitramines HMX and RDX. The decomposition of mixtures<sup>5-13</sup> of pure salts and of the pure nitramines will be considered separately.

#### A. Effect of Added Catalyst on Decomposition Rates

There are few if any quantitative kinetic studies of the decomposition of HMX and RDX in the presence of  $B_{10}H_{10}^-$  and  $B_{12}H_{12}^-$  salts; however there is some qualitative information in support of the view that addition of the above salts does accelerate the early stages of thermal decomposition of these materials.

First, thermal analysis studies have been performed<sup>13</sup> on mixtures of RDX with  $K_2B_{12}H_{12}$ , with  $((CH_3)_4N)_2B_{12}H_{12}$  and with  $NaBH_4$ ; these show that the normal RDX exotherm at ca 240°C is shifted to the noticeably lower temperature of ca 200°C, and appears to coincide with the normal RDX melting endotherm at this temperature. The mixtures used contained 15-50% of the boron compound.

This same effect is also observed<sup>13</sup> when RDX is mixed with  $((\text{CH}_3)_4\text{N})_2\text{B}_{12}\text{H}_{12}$  that has been heat treated at 480°C; but the acceleration effect is almost eliminated when the heat-treatment takes place at 760°C. It also seems worth mentioning that little if any acceleration is observed when elemental boron is substituted for the above salts.<sup>13</sup>

The above DSC studies<sup>13</sup> employed open pan (no lids) with argon purge flow of 30 ml/min. It was pointed out that there was thus little chance for gas to collect over the sample; the above effects were thus believed due to solid/liquid phase interactions.

Second, a series of experiments was reported<sup>10,11</sup> in which RDX, alone and in mixtures containing 29%  $\text{K}_2\text{B}_{12}\text{H}_{12}$ , was partially decomposed at temperatures of 200-215°C. The residues from the incomplete decomposition of these samples were analyzed by HPLC; it was found that addition of  $\text{K}_2\text{B}_{12}\text{H}_{12}$  led to more rapid disappearance of RDX and appearance of its mononitrosoderivative (MRDX). This indicates that  $\text{K}_2\text{B}_{12}\text{H}_{12}$  accelerates decomposition of RDX, in agreement with the DSC results described in the preceding paragraphs.

## B. Effect of Added Catalyst on Product Distributions

Gaseous-Product Catalyst Effects. There is little quantitative information available on the effect of added  $\text{B}_n\text{H}_n^=$  salts on gaseous-product distributions. It was found from pyroprobe-GC studies<sup>9,11</sup> that the relative amounts of HCN, NO, and  $\text{NO}_2$  were greater for RDX decomposed in the presence of borohydride catalysts than for RDX decomposed alone. Tantalum hydride and tantalum oxide did not affect the decomposition products to the same degree as the borohydride catalysts. Pyroprobe-GC-FTIR studies<sup>13</sup> indicated that the main effect of added borohydride catalyst was an increase in  $\text{CO}_2$  formation relative to  $\text{N}_2\text{O}$ .

Catalyst Effects on Formation of Less-Volatile Products. A number of less-volatile products have been identified as being formed from the decomposition of HMX and RDX.<sup>5,6,13,14,15,16</sup> These include 1,3,5-triazine;<sup>5,6</sup> 1,3,5-triazine N-oxide;<sup>5,6</sup> a material(s?) with parent peak at  $m/e = 97$  (protonated form,  $m/e = 98$ ),<sup>14,16</sup> usually written as 1,3,5-triazine C-oxide; formamide;<sup>5,13</sup> N-methylformamide;<sup>14,16</sup> N,N-dimethylformamide;<sup>14,16</sup> dimethylnitrosoamine;<sup>14,16</sup> dimethylamino-acetonitrile;<sup>6,14</sup> an unidentified compound,<sup>6</sup> hereinafter referred to as Unknown A (1,2,4-oxadiazole?) with its parent peak at  $m/e = 70$ ; and a number of unknown compounds.<sup>5,13</sup>

The effect of added  $\text{K}_2\text{B}_{10}\text{H}_{10}^=$  and  $\text{K}_2\text{B}_{12}\text{H}_{12}^=$  on formation of 1,3,5-triazine and its N-oxide seems to be to reduce the relative extent to which they are formed.<sup>5,6</sup> These catalysts also reduce formation of the 1,3,5-triazine oxide (C-oxide?) detected by Snyder, Kremer and Reutter,<sup>15</sup> at least relative to dimethylformamide, dimethylacetonitrile and dimethylnitrosoamine.

On the other hand, added  $\text{K}_2\text{B}_{10}\text{H}_{10}^=$  and  $\text{K}_2\text{B}_{12}\text{H}_{12}^=$  lead to an increase in the relative amounts of dimethylaminoacetonitrile,<sup>6,13</sup> N-methylformamide, N,N-dimethylformamide and dimethylnitrosoamine formed.

Unknown A exhibits an interesting dependence on addition of catalyst;<sup>6</sup> at low temperatures added  $\text{K}_2\text{B}_{12}\text{H}_{12}^=$  leads to a decrease in its formation from RDX



decomposition, while at higher temperatures an apparent increase in its formation is observed on addition of  $K_2B_{12}H_{12}^-$ .

### III. THERMAL BEHAVIOR OF PURE SALTS OF THE ANIONS $B_{10}H_{10}^-$ AND $B_{12}H_{12}^-$

In understanding the mechanisms by which the anions  $B_{10}H_{10}^-$  and  $B_{12}H_{12}^-$  catalyze the decomposition and combustion of HMX and RDX, it is necessary to understand the thermal behavior of these materials separately. In the present section, the thermal behavior of salts of  $B_{10}H_{10}^-$  and  $B_{12}H_{12}^-$  will be summarized; the emphasis will be on thermally-stable, non reducible cations such as metals since this will eliminate complications due to decomposition reactions involving the anions. In the following section the behavior of HMX and RDX will be summarized.

It has been reported<sup>17</sup> that when metal (or other not-readily-reduced cation) salts such as  $Cs_2B_{10}H_{10}$  and  $Cs_2B_{12}H_{12}$  were heated under vacuum in sealed tubes to temperatures of 600-800°C, they were recovered unchanged except for melting. Since cesium and potassium are both alkali metals, the potassium salts  $K_2B_{10}H_{10}$  and  $K_2B_{12}H_{12}$  that are of interest as propellant combustion catalysts may well behave similarly.

Kuznetsov and Klimchuk<sup>18</sup> have described the preparation, infrared spectra and thermal properties of the  $B_{12}H_{12}^-$  salts of sodium, rubidium, cesium, lithium and hydronium. The thermal studies were mainly of the thermogravimetric and DTA types, and were carried out under air. It was found that the thermooxidative degradation of all of the compounds began with a distinct exothermic effect at about 300°C, with the stability increasing appreciably from the lithium to the cesium salt. This thermooxidative degradation was accompanied by an increase in weight of the compounds; the increase in weight was linked by infrared studies to replacement of B-H bonds by B-O bonds. However no definite composition could be assigned to these pyrolysis products.

Note that in the studies described in Reference 18, thermooxidative degradation of these materials was observed, while in Reference 17 it was stated that the materials were unchanged; this discrepancy is probably due to the fact that the studies of Reference 18 were carried out under air, while those of Reference 17 were carried out in a sealed tube. This seems relevant to the question of the behavior of these materials in the presence of nitro compounds such as HMX and RDX, since such materials would also be expected to provide an oxidizing environment.

In a study<sup>19</sup> of sodium closo-dodecaborate tetrahydrate, it was found that the material gave two endotherms at 140°C and 195°C; these were connected with the two-stage elimination of water (two molecules at each stage). The anhydrous salt existed in the region 195-505°C, and above 505°C this was found to undergo exothermic thermooxidative degradation marked by an increase in weight corresponding to one oxygen atom per formal unit of the anhydrous salt. This mono-oxygenated product burned on being heated above 830°C. Presumably the heating was carried out under air, in view of the occurrence of oxidative processes.

Another Russian paper<sup>20</sup> described thermogravimetric and DTA studies on a series of mixed potassium, rubidium and cesium dodecahydro-closo-dodecaborate halides. The salts investigated had the composition  $M_2B_{12}H_{12}.MX$ , where M was

K, Rb or Cs and X was Cl, Br or I. The thermoanalytical studies were performed under air at a heating rate of 9 K per minute, and it was found that the thermooxidative degradation of the mixed salts began in the range 510-570°C, regardless of the nature of the cation and the halogen. This degradation was accompanied by an increase in weight; this increase was attributed to replacement of the B-H bond by B-O and to a gradual conversion of the tetrahydroborate ion into alkali metal borates and B<sub>2</sub>O<sub>3</sub>.

The thermal decomposition of the hydrogen analogs H<sub>2</sub>B<sub>12</sub>X<sub>12</sub>·nH<sub>2</sub>O, where X is H, Cl, Br or I and n is 4-12, has been investigated<sup>21</sup> by mass spectrometry and IR spectroscopy in the temperature range 20-800°C. When H<sub>2</sub>B<sub>12</sub>H<sub>12</sub>·6H<sub>2</sub>O was heated to 400°C, evolution of water and hydrogen was observed. Above 400°C, boron ions (B<sup>+</sup>) were seen for all compounds investigated. The B<sub>12</sub>Cl<sub>12</sub><sup>-</sup> and B<sub>12</sub>Br<sub>12</sub><sup>-</sup> ions also showed BX<sup>+</sup>, BX<sub>2</sub><sup>+</sup> and BX<sub>3</sub><sup>+</sup>. It was argued that the B<sup>+</sup> ions resulted from ionization of elementary boron, since their temperature dependence had the same form as that of elementary boron.

In the course of studies on a variety of boron hydride derivatives, thermal analysis studies were performed on some B<sub>10</sub>H<sub>10</sub><sup>-</sup> and B<sub>12</sub>H<sub>12</sub><sup>-</sup> salts.<sup>22</sup> The cesium salts of B<sub>12</sub>H<sub>12</sub><sup>-</sup> gave only two exothermic effects with "insignificant" gassing at 616-655°C. It was stated that nearly one mole of H<sub>2</sub> was given off per mole of salt in this temperature range; however the identification of H<sub>2</sub> as the gas was not described. The infrared spectrum for Cs<sub>2</sub>B<sub>12</sub>H<sub>12</sub> after heating to 700°C retained all primary absorption bands of the untreated salt. Curves were also given for Cs<sub>2</sub>B<sub>10</sub>H<sub>10</sub> which suggested that this compound behaves similarly. If substantiated, this report of H<sub>2</sub> evolution suggests that slight changes involving H<sub>2</sub> evolution may also have taken place in the sealed-tube vacuum heatings described in Reference 17, and quite possibly in all such experiments on these compounds. The studies described above were in vacuum. The effect of medium was noted only for the cesium and tetramethylammonium B<sub>12</sub>H<sub>12</sub><sup>-</sup> salts. When the experiments were carried out in argon, behavior was similar to that in vacuum and when it was carried out in air, exothermal thermooxidative behavior was observed at 200-300°C, accompanied by an increase in weight.

Thermolysis studies on ((CH<sub>3</sub>)<sub>4</sub>N)<sub>2</sub>B<sub>12</sub>H<sub>12</sub> were also described;<sup>22</sup> the situation is complicated by the presence of the tetramethylamino group. The authors felt that the decomposition involved destruction of the tetramethylamino cation and possibly formation of a B-N bond. Thermal studies on (NH<sub>3</sub>)<sub>2</sub>B<sub>10</sub>H<sub>12</sub> and (NH<sub>4</sub>)<sub>2</sub>B<sub>10</sub>H<sub>10</sub> are also described.

Duff and Decker<sup>13</sup> described a variety of thermoanalytical studies on K<sub>2</sub>B<sub>12</sub>H<sub>12</sub> and on ((CH<sub>3</sub>)<sub>4</sub>N)<sub>2</sub>B<sub>12</sub>H<sub>12</sub>. These studies were performed in an atmosphere of argon. It was found that the potassium salt gave a weak endotherm at 78°C, corresponding to about 7 percent weight loss, and was thereafter stable to at least 460°C. The tetramethylammonium salt, on the other hand, remained stable until a temperature of about 360°C was reached, at which temperature it exhibited an endotherm and an 18.5 percent weight loss. The catalytic ability of these salts toward RDX decomposition was not decreased by preheating at 360°C.

It is tempting to try to explain the above weight losses<sup>13</sup> in terms of loss of water molecules from stable hydrates. Note the above description<sup>19</sup> of a similar phenomenon involving sodium dodecaborohydride. This would be in

agreement with the following: (a) The 7 percent weight loss of the potassium salt corresponds approximately to that expected for loss of one molecule of water from a hydrate, and the 18.5 percent weight loss for the tetramethylamino compound corresponds approximately to loss of four molecules of water from a hydrate; (b) these weight losses do not remove the catalytic effect of the salt on RDX decomposition. However the water-loss hypothesis does not explain the slight discoloration noted.<sup>13</sup>

Several other publications<sup>23,24</sup> appear to contain information on thermal properties of  $B_{10}H_{10}^-$  and  $B_{12}H_{12}^-$  salts, but it has not yet been possible to obtain these papers in English translation.

On the basis of the above, it is possible to draw several conclusions about the thermal behavior of the pure  $B_{10}H_{10}^-$  and  $B_{12}H_{12}^-$  salts. First, in the absence of air they seem stable to temperatures well above the initial decomposition temperatures of HMX and RDX. Second, at elevated temperatures they seem to undergo oxidation reactions with the oxygen of air; it does not seem unreasonable to suppose that analogous behavior might occur in the presence of other oxidizing atmospheres such as might be provided by nitrogen oxides, or by the nitro groups in liquefied HMX or RDX.

#### IV. THERMAL DECOMPOSITION BEHAVIOR OF PURE HMX AND RDX

The thermal decomposition chemistry of pure HMX and RDX, together with some possible chemical mechanisms, have been reviewed previously.<sup>25-28</sup> The present report will therefore be concerned only with updating these reviews with regard to new results in those areas that seem most relevant to the question of mechanisms of borohydride catalysis. These include (a) identification of a number of products involving reduction, as well as reassignment of the structures assigned to some very common ion masses (such as m/e 46, 74, 75) that have been previously observed in mass spectrometric studies of HMX and RDX decomposition; and (b) some very interesting results on Infrared Multiphoton Dissociation.

##### A. Products Involving Reduction

Probably the one recent development most pertinent to the question of catalysis of HMX and RDX decomposition by  $B_{10}H_{10}^-$  and  $B_{12}H_{12}^-$  is the detection<sup>13-16</sup> of products, such as formamide, N-methylformamide, N,N-dimethylformamide, dimethylaminoacetonitrile, etc., from decomposition of pure HMX and RDX.

Some of these products have probably been detected in previous mass spectrometric studies on HMX and RDX decomposition, but misidentified because their molecular weights are similar to those of materials which are, or at least might logically be expected to be, products of HMX or RDX decomposition. Typical examples of such products include formamide (detected<sup>14</sup> as its protonated form, m/e 46) (same as  $NO_2$ ); dimethylformamide (detected<sup>14</sup> as its protonated form with m/e 74) (same as  $H_2C=N-NO_2$ ); dimethylnitrosamine (detected as its unprotonated (m/e 74, same as  $H_2C=N-NO_2$ ) or protonated (m/e 75, same as protonated  $H_2C=N-NO_2$ )) forms.

We have already alluded above to the effects of added  $B_{10}H_{10}^-$  and  $B_{12}H_{12}^-$  on formation of these products.

Initially, formic acid, formamide, N-methylformamide, N,N-dimethylformamide and dimethylnitrosamine were detected by GC-FTIR studies<sup>13</sup> on HMX and RDX decomposition. Also detected were several unidentified compounds, which were believed to contain C-nitroso, C=N double-bonded, ketone and amide groupings.

The use of pyrolysis together with Atmospheric Pressure Chemical Ionization Mass Spectrometry (APCI-MS) led to the detection, from RDX decomposition, of principal nongaseous products with molecular ions of m/e 46, 60, 74, 75, 85, 98.<sup>14,15</sup> Surprising results emerged from examination of the daughter-ion mass spectra of the decomposition products from isotopically-labeled and unlabeled HMX and RDX. Use of deuterium and <sup>15</sup>N-labeled samples of RDX allowed deduction of the molecular formulas of these species; m/e 46 proved to be not NO<sub>2</sub> but protonated formamide; m/e 60 proved to be protonated N-methylformamide; m/e 74 proved to be not H<sub>2</sub>C=N-NO<sub>2</sub> but protonated N,N-dimethylformamide; and m/e 75 proved to be not protonated H<sub>2</sub>C=N-NO<sub>2</sub> but protonated N,N-dimethylnitrosamine. The products with m/e 85 and 98 proved to be the protonated forms of dimethylaminoacetonitrile and of a 1,3,5-triazine oxide respectively. (The protonation is believed to have taken place inside the mass spectrometer, the original products being the unprotonated forms.) The effects of added K<sub>2</sub>B<sub>10</sub>H<sub>10</sub><sup>-</sup> and K<sub>2</sub>B<sub>12</sub>H<sub>12</sub><sup>-</sup> salts were also studied, these were described earlier in the present report.

Many of these same products were also detected from studies<sup>16</sup> in which small solid samples of HMX and RDX were heated in an alumina reaction cell and product concentrations during pyrolysis were studied by allowing small amounts of products to escape through an orifice into a low-pressure chamber and studying the electron ionization (EI) mass spectra of the products. Time-of-flight velocity spectra were used to determine the molecular weight of the products contributing to each ion-mass signal arriving at the detector; in this way it was possible to eliminate the ion-fragmentation peaks and concentrate on the actual products of thermal decomposition. Both gaseous and nongaseous products were studied. Although the EIMS technique did not permit structures to be determined as in the triple quadrupole CI study,<sup>14</sup> the use of deuterated and <sup>15</sup>N-labeled samples gave formulas consistent with the structures measured under APCI conditions.<sup>14</sup>

Some possible chemical mechanisms for formation of these reduced, hydrogenated products are discussed in Section C, below.

## B. Infrared Multiphoton Decomposition

Another very interesting recent piece of work on RDX decomposition is the infrared multiphoton dissociation molecular-beam study by Zhao, Hintsa, and Lee.<sup>31</sup> In this work, a molecular beam of RDX molecules was crossed by a pulsed CO<sub>2</sub> infrared laser beam; vibrational excitation by this beam was used to simulate thermal excitation. The products were analyzed by mass spectrometry. Products having m/e 120, 119, 102, 80-82, 74, 56, 46, 44, 42, 26-30, and 12-17 were observed. No signal was detected between m/e 120 and 222 (RDX molecular ion). Velocity distributions were used to help identify the sources of these products. The results were interpreted in terms of two simultaneous mechanisms for the gas-phase decomposition of RDX: (a) synchronous, one-step decomposition of RDX into three molecules of H<sub>2</sub>C=N-NO<sub>2</sub>

(m/e 74); and (b) N-NO<sub>2</sub> cleavage followed by stripping of HNO<sub>2</sub> to give 1,3,5-triazine (m/e 81). H<sub>2</sub>C=N-NO<sub>2</sub> was considered to decompose by two channels, one leading to formation of H<sub>2</sub>CO and N<sub>2</sub>O and the other leading to formation of HCN and HNO<sub>2</sub>.

However there are a number of factors which should be understood better before applying these gas-phase results and mechanisms uncritically to decomposition in the condensed phase. These include the question of, to what temperature does the type and degree of vibrational excitation provided by the infrared laser excitation employed<sup>31</sup> correspond? The decomposition of HMX and RDX produces predominantly N<sub>2</sub>O and H<sub>2</sub>CO at lower temperatures and predominantly species such as NO<sub>2</sub>, HCN, etc., at higher temperatures. The relative amounts of products such as HCN, NO<sub>2</sub>, and HONO given<sup>31</sup> seems to be much larger than relative amounts of products such as N<sub>2</sub>O and H<sub>2</sub>CO, suggesting that the results apply to a high temperature process. Thus the question of the applicability of these results to decomposition at lower temperatures deserves further investigation.

Another question involves the possible role of excitation and deexcitation by intermolecular collisions in condensed-phase decomposition. When vibrational excitation takes place stepwise by these collisions rather than in one step, will the RDX molecules go to a point where they decompose to give three H<sub>2</sub>C=N-NO<sub>2</sub> from one step, or will they undergo stepwise decomposition or "unzipping" before reaching this point? Furthermore, will the molecules which reach highly-excited vibrational states decompose by concerted cleavage or will stepwise decomposition become more important?

It also seems worth mentioning that although as pointed out above, the detection of products other than H<sub>2</sub>C=N-NO<sub>2</sub> with masses of 74 and 75 suggests that many earlier attributions of m/e 74 and 75 to unprotonated and protonated H<sub>2</sub>C=N-NO<sub>2</sub> may have been in error, the mass 74 peak described by Zhao, Hintsä and Lee<sup>31</sup> is probably in fact due to H<sub>2</sub>C=N-NO<sub>2</sub>. This follows from the high-vacuum conditions used, and from the fact that the temperatures attained by the unreacted RDX (130°C and 154°C) seem low enough to preclude thermal decomposition prior to vibrational excitation by the laser beam. However for complete rigor, isotope studies might be helpful here.

### C. Chemical Mechanisms for Decomposition of the Pure Nitramines HMX and RDX

Overall Decomposition Mechanisms. Possible chemical mechanisms for decomposition of pure HMX and RDX have been discussed previously.<sup>28-30</sup> The details are still about as uncertain as they were at the time of the earlier discussion; the main change seems to be that the concerted decomposition pathway (concerted depolymerization to three (RDX) or four (HMX) molecules of H<sub>2</sub>C=N-NO<sub>2</sub>), which was mentioned previously,<sup>28</sup> has had its credibility greatly enhanced by the infrared multiphoton decomposition (IRMPD) results of Zhao, Hintsä, and Lee.<sup>31</sup>

The paper of Zhao, Hintsä, and Lee<sup>31</sup> includes results suggesting that RDX decomposition proceeds primarily by concerted depolymerization to 3H<sub>2</sub>C=N-NO<sub>2</sub> which decompose to either N<sub>2</sub>O and formaldehyde, or by HONO elimination to HCN and HONO. However this result corresponds to a thermal decomposition at a very high temperature (ca 1000°C); there is at least one piece of evidence which suggests that at a lower temperature either (a) stepwise decomposition

of RDX involving initial N-NO<sub>2</sub> cleavage, followed by breakup of the resulting nitrogen-centered radical to H<sub>2</sub>CN<sup>•</sup> and two molecules of H<sub>2</sub>C=N-NO<sub>2</sub> or (b) N-NO<sub>2</sub> cleavage of H<sub>2</sub>C=N-NO<sub>2</sub> may take place. This is the detection<sup>32</sup> by ESR, of the radical H<sub>2</sub>CN<sup>•</sup>, the formation of which seems hard to explain<sup>28</sup> except by one of the above mechanisms.

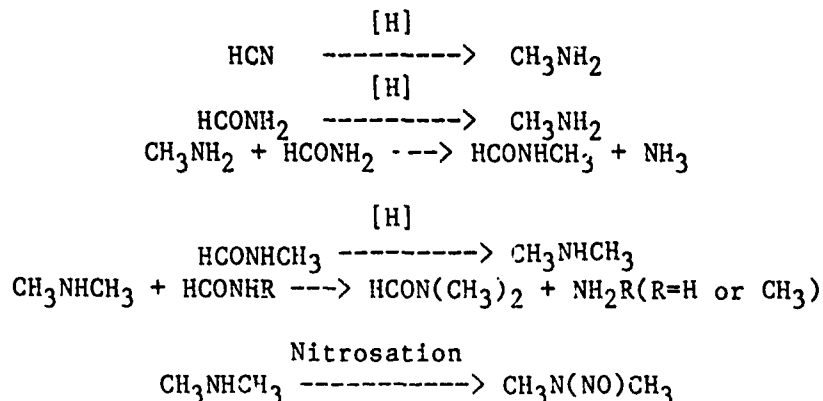
Thus, it seems quite possible that stepwise ring cleavage and loss of two molecules of H<sub>2</sub>C=N-NO<sub>2</sub> from the nitrogen-centered denitro-RDX radical, and/or N-NO<sub>2</sub> cleavage of H<sub>2</sub>C=N-NO<sub>2</sub> to give H<sub>2</sub>CN<sup>•</sup> and NO<sub>2</sub> could be taking place at the lower temperature ranges (200-300°C) in which the decomposition of HMX and RDX is being studied.

Formation of Reduced and Hydrogenated Species. Because of their possible importance to mechanisms of borohydride catalysis, it seems appropriate to discuss possible mechanisms for formation of the hydrogenated materials (Formamide (HCONH<sub>2</sub>), N-methylformamide (HCONHCH<sub>3</sub>), N,N-dimethylformamide (HCON(CH<sub>3</sub>)<sub>2</sub>), dimethylnitrosamine (CH<sub>3</sub>N(NO)CH<sub>3</sub>), and dimethylaminoacetonitrile ((CH<sub>3</sub>)<sub>2</sub>NCH<sub>2</sub>CN) from pure HMX and RDX.

It is known<sup>28</sup> that H<sub>2</sub> is formed in decomposition of HMX and RDX. The mechanisms for its formation are uncertain, but presumably they involve either dimerization of H<sup>•</sup> or reaction of some source of H<sup>•</sup> (for example H<sub>2</sub>CN<sup>•</sup> or HCO<sup>•</sup>) with another H-source molecule or with H<sup>•</sup>. Since their large hydrogen content suggests that the formamide derivatives, dimethylaminoacetonitrile, etc., are the product of reduction/hydrogenation reactions, it seems reasonable to suspect that they share a common source with, or possibly are formed from, the H<sub>2</sub>.

A possible source for formamide might be partial hydrolysis of HCN which is known<sup>28</sup> to be formed, along with water required for its hydrolysis, from HMX/RDX decomposition.

It is difficult to predict just how HCN, formamide and related compounds might react under the exact conditions present in molten HMX/RDX at temperatures in the range ca 200 - 800 degrees. However it is known<sup>33</sup> that catalytic hydrogenation, or reduction with many common reducing agents, of nitriles and amides generally leads to the corresponding amines. Therefore it seems logical that HCN or formamide could conceivably be reduced to methylamine, CH<sub>3</sub>NH<sub>2</sub>, by the hydrogen atoms or precursor present.



SCHEME I

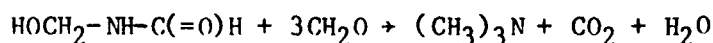
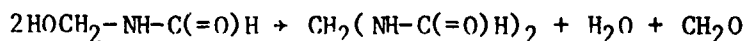
Methylamine formed in one of these ways could then react with formamide to give N-methylformamide, which could be reduced to dimethylamine; this could then react, by nucleophilic displacement at the carbonyl group, with formamide or N-methylformamide to give dimethylformamide. Nitrosation of dimethylamine, by nitrogen oxides (NO and NO<sub>2</sub>) known<sup>27</sup> to be formed in HMX and RDX decomposition, could lead to dimethylnitrosoamine.

Formation of (CH<sub>3</sub>)<sub>2</sub>NCH<sub>2</sub>CN and related compounds could be explained by dimerization or oligomerization of H<sub>2</sub>CN<sup>•</sup>, which is known to be formed in thermal decomposition of HMX and RDX.<sup>32</sup> Tail-to-tail dimerization of H<sub>2</sub>CN<sup>•</sup> followed by rearrangement of hydrogen atoms could lead to H<sub>2</sub>NCH<sub>2</sub>CN, which could react with formamide to yield HCONHCH<sub>2</sub>CN; this could then hydrogenate at the carbonyl yielding CH<sub>3</sub>NHCH<sub>2</sub>CN. The above process could then be repeated adding another methyl group and ending up as (CH<sub>3</sub>)<sub>2</sub>NCH<sub>2</sub>CN. Another pathway might begin with dimerization of cyanide radical to give cyanogen (NC-CN), which might react with (CH<sub>3</sub>)<sub>2</sub>NH followed by hydrolysis and/or hydrogenation to give (CH<sub>3</sub>)<sub>2</sub>NCH<sub>2</sub>CN.

A large number of possible pathways to these hydrogenated products (formamide and its methylated derivatives, dimethylnitrosamine and (CH<sub>3</sub>)<sub>2</sub>NCH<sub>2</sub>CN) can be written; the possibilities are limited primarily by how many reaction pathways for nitriles and carbonyl groups are remembered from elementary organic chemistry. The main feature of the above is probably the source of the reduction; it presumably arises from the hydrogen atom source(s) which also give rise to the H<sub>2</sub> formed in HMX and RDX decomposition.

If they occur, these apparent H-atom hydrogenation pathways would be mechanistically significant, since their occurrence suggests that the H-atoms should also be available for autocatalysis<sup>28,29</sup> by attack on the nitro oxygens of HMX and RDX.

Another redox reaction that may be involved in the formation of the hydrogenated products is suggested by the work of Cosgrove and Owen,<sup>34</sup> who reported formation of an amine nitrate from RDX decomposition in a static system just below its melting point at 195°C. They were unable to identify the amine, but suggested it might have been trimethylamine, which they suggested could have been formed from decomposition of hydroxymethylformamide (a known decomposition product of HMX and RDX) with formaldehyde, via the following mechanisms:



#### SCHEME II

It is then possible that reduction of CH<sub>2</sub>(NH-C(=O)H)<sub>2</sub> and/or 2HOCH<sub>2</sub>-NH-C(=O)H might lead, possibly via CH<sub>2</sub>(NH-CH<sub>3</sub>)<sub>2</sub> or HOCH<sub>2</sub>-NH-C(=O)H respectively, to dimethylamine ((CH<sub>3</sub>)<sub>2</sub>NH). Furthermore, oxidation of trimethylamine ((CH<sub>3</sub>)<sub>3</sub>N) might lead to such compounds as dimethylformamide.

V. SOME POSSIBLE CHEMICAL MECHANISMS FOR CATALYSIS OF HMX AND RDX  
DECOMPOSITION BY  $B_{10}H_{10}^-$  AND  $B_{12}H_{12}^-$

In this section we will discuss some possible chemical mechanisms which may be responsible for catalysis of HMX and RDX decomposition and combustion by boron-containing salts such as  $K_2B_{10}H_{10}$  and  $K_2B_{12}H_{12}$ .

A striking manifestation of the rate-enhancing effect of these salts on HMX and RDX decomposition is provided by the DSC curves of the catalyzed and uncatalyzed nitramines.<sup>13</sup> The melting endotherm of RDX at ca 205°C and its broad, intense decomposition exotherm at ca 225-250°C disappear and are replaced by a sharp, exothermic spike in the region 203-224°C; this spike is so narrow and intense that it appears to have no width at all. Examination of these curves<sup>13</sup> suggests that the rate enhancement occurs immediately on melting of the RDX, since for the catalyzed samples the melting endotherm disappears and the reaction becomes rapid at precisely the temperature (ca 205°C) at which uncatalyzed RDX melts. Since these studies were done in open pans,<sup>13</sup> which enabled the gaseous products such as nitrogen oxides to escape, it was suggested that direct nitramine-catalyst interactions occurred. However, some gas-catalyst interactions could still occur under these confined conditions. The object of the following discussion will be to explain this large decomposition-rate enhancement.

It is possible to conceive of at least three general classes of initial steps which might contribute to catalysis of HMX and RDX decomposition by borohydride salts such as  $K_2B_{10}H_{10}$  and  $K_2B_{12}H_{12}$ :

1. Decomposition of nitramine is initiated by direct reaction between nitramine and borohydride; for example, as discussed below, by electron transfer, by attack of a B-H hydrogen on nitro oxygen of the nitramine or by some combination of these mechanisms.
2. An early decomposition product of the nitramine, for example  $NO_2$ , reacts with the catalyst to form products, possibly free radicals, which react further with the nitramine, resulting in catalysis.
3. Unimolecular decomposition of the catalyst generates products or radicals which react with nitramine, causing it to decompose faster than would otherwise be the case.

At least at low temperatures, Class 3 seems less likely than the others, in view of the reports<sup>13,17,22</sup> that when heated in vacuum or in an inert atmosphere, alkali metal salts of  $B_{10}H_{10}^-$  and  $B_{12}H_{12}^-$  are stable up to temperatures in the range of 600-800°C. The available data offer support for both Class 1 and Class 2. The intense nature of the above rate enhancement, its correlation with increased contact due to melting of the RDX, and the open-pan nature of the studies suggests that 1 may be the more likely. Note however that RDX and HMX decompose below their melting points and that the decomposition accelerates on melting.<sup>27</sup> Therefore it seems premature to conclusively rule out explanation 2, especially with regard to gaseous, strongly oxidizing products such as  $NO_2$ .

Possible types of chemical mechanisms that might be operating include the following:



A. Attack of a B-H hydrogen of the catalyst on the HMX or RDX molecule, most likely at the oxygen of the nitro group.

B. An electron-transfer reaction between the catalyst and the nitramine molecule, with the nitramine assuming a negative charge and the boron-containing anion assuming one less negative charge than before.

C. Primary decomposition of the nitramine, followed by reaction of one or more of the products (most likely  $\text{NO}_2$ , although other products, especially other nitrogen oxides such as  $\text{NO}$  and  $\text{N}_2\text{O}$  are also plausible candidates) with the catalyst, generating more radicals or other intermediates which catalyze the decomposition further.

D. Another possibility might be an equilibrium involving the boron-containing salt in which a B-H bond breaks thermally to give a hydrogen atom and a boron-centered radical; hydrogen atoms formed in this way could dimerize to  $\text{H}_2$ . The hydrogen atoms could also react with nitramine, presumably at the oxygen atom of the nitro group, and the resulting hydroxynitroxide could decompose to give  $\text{OH}^\cdot$  and nitrosoamine; or to give  $\text{HONO}$  and nitrogen-centered denitro-RDX radical.

Mechanisms A and B are examples of Class 1, mechanism C is an example of Class 2, while mechanism D is an example of Class 3, and accordingly seems less likely except at higher temperatures.

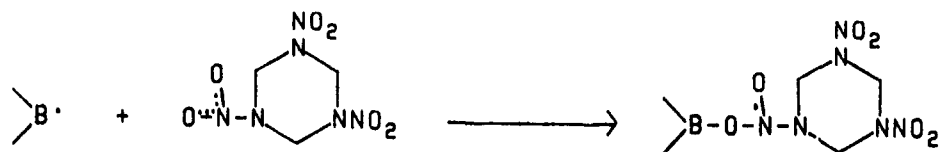
A number of the observations in the preceding sections are consistent with the idea that the subject catalysis may involve hydrogen-atom donation by the borohydride ( $\text{B}_{10}\text{H}_{10}^-$  and  $\text{B}_{12}\text{H}_{12}^-$ ) anions. These include the following: (a) (Section IIB) the relative amount of reduced products (formamide derivatives, etc.) tends to increase on addition of catalyst.<sup>13,15</sup> (b) It was reported<sup>22</sup> (Section III) that heating of  $\text{Cs}_2\text{B}_{10}\text{H}_{10}$  and  $\text{Cs}_2\text{B}_{12}\text{H}_{12}$  in vacuum led to evolution of almost 1 mole of  $\text{H}_2$  per mole of salt, accompanied by a slight endotherm in the region around  $600\text{--}650^\circ\text{C}$ . Examination of the gas-evolution curves shows that while evolution is fastest in the  $600\text{--}650^\circ\text{C}$  region, there is for both compounds a long tail to the low-temperature side of the volume-time plot. This remains visible down to just above  $400^\circ\text{C}$ , and there may conceivably be a very small amount at even lower temperatures. In any case, the high-temperature evolution of hydrogen gas ( $\text{H}_2$ ) suggests the possibility that even at low temperatures the B-H bonds might be sufficiently labile as to be susceptible to attack, possibly by nitro oxygens on the nitramine. (c) In connection with (b) it seems worthwhile to mention the observations<sup>13</sup> that when  $((\text{CH}_3)_4\text{N})_2\text{B}_{12}\text{H}_{12}$  was heat-treated at  $460^\circ\text{C}$  it retained its catalytic activity toward RDX decomposition, but lost it when the heat-treatment took place at  $760^\circ\text{C}$ . Elemental boron had no catalytic activity.

One possible mechanistic scheme for the initial phases of catalysis might be as follows:

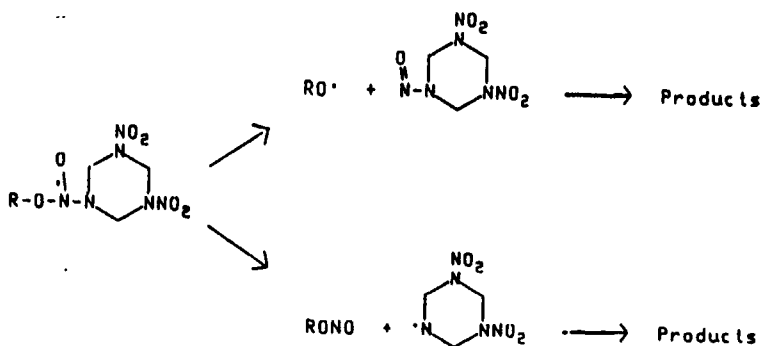


SCHEME III

where a nitro group of RDX reacts with a B-H bond of the anion of the catalyst salt ( $B_{10}H_{10}^-$  or  $B_{12}H_{12}^-$ ).



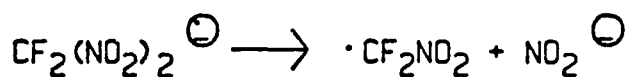
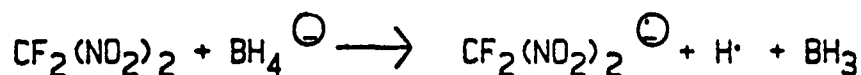
SCHEME IV



SCHEME V

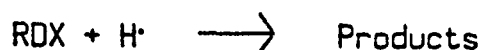
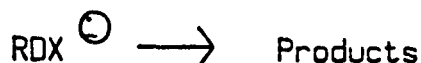
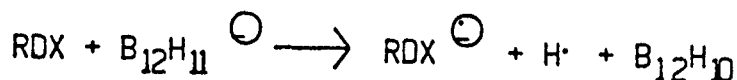
In Scheme V,  $R = H^{\cdot}$  or  $B^{\cdot}$ . Note however that the exact details in the above schemes are uncertain. In particular, there is at present not enough information to evaluate the importance, if any, of electron transfer reactions.

A variation on the theme of electron transfer reactions might be a combination of electron-transfer and hydrogen-transfer mechanisms; such a combination has been suggested in the Russian literature<sup>35</sup> for reaction of difluorodinitromethane with a variety of nucleophilic reagents, including sodium borohydride. The radicals produced were studied by ESR and trapping techniques, and identified as  $H^{\cdot}$  and  $\cdot CF_2NO_2$ . Their formation was rationalized in terms of the following mechanism:



SCHEME VI

An analogous mechanism for catalysis of HMX/RDX decomposition by  $B_{10}H_{10}^-$  or  $B_{12}H_{12}^-$  could be written as follows:



SCHEME VII

#### VI. RELATIONSHIP TO COMBUSTION OF VHBR PROPELLANTS

We now attempt to show how the above may relate to the combustion of VHBR propellants. The burning of a series of VHBR propellants has been studied and photographed in a transparent chamber.<sup>36</sup> The first phase of combustion was a relatively slow porous burning that proceeded through the sample, leaving behind a porous residue that retained the form and about 90% of the weight of the original sample. There was then a transition to very rapid combustion throughout the entire sample, accompanied by some deconsolidation.

Since the propellants contained about 10% of boron compound (referred to as "fuel", the figure of 90% of the original weight remaining after the first phase makes sense if some of the boron hydride remained solid after the first phase, and absorbed some of the oxygen from the  $-NO_2$  groups on the nitramine. The weight lost presumably was due to gaseous products of HMX/RDX or TAGN decomposition.

It is possible to imagine this first phase of combustion as beginning through either of two processes: (a) Nitramine melts and on contact of liquid nitramine with solid boron hydride, decomposition begins, possibly by the bimolecular H-transfer process. This leads to increased heating which causes more nitramine to melt; nitramine melting is driven through the sample by the heating until the entire sample has reacted in this way, with each molecule of boron hydride promoting decomposition of approximately one mole of nitramine. At this point, the sample is porous and surrounded by nitramine-decomposition gases. Combustion and heat release then begin in earnest in the gas phase, possibly catalyzed further by boron compounds in either the gas or solid phases. (b) Nitramine begins to decompose and an early decomposition product, possibly  $NO_2$ , reacts with boron hydride causing catalysis of nitramine decomposition as described above. Each molecule of boron hydride causes decomposition of approximately one mole of nitramine, and finally the sample is porous and is surrounded by nitramine-decomposition gases.

Combustion and heat release then begin in earnest in the gas phase, possibly catalyzed further by boron compounds in either the gas or solid phases.

## VII. SUGGESTIONS FOR FUTURE WORK

On the basis of the above discussion, it is possible to make a number of suggestions for future work that might be helpful in understanding the catalytic action on nitramine decomposition of salts containing the anions  $B_{10}H_{10}^-$  and  $B_{12}H_{12}^-$ .

First, note that much of the above discussion is based on studies on lithium, sodium, cesium and rubidium salts of the anions  $B_{10}H_{10}^-$  and  $B_{12}H_{12}^-$ . It would be useful to have some of studies repeated on the potassium and tetramethylammonium salts that actually seem to be of primary interest as catalysts.

Quantitative kinetic studies on catalysis by these salts are also needed. Another type of study that would be of interest is H-D isotope effect studies. Comparison between salts of  $B_{10}H_{10}^-$  and  $B_{12}H_{12}^-$  on the one hand, and their deuterated analogs  $B_{10}D_{10}^-$  and  $B_{12}D_{12}^-$  on the other, could yield valuable information on the role of the B-H bonds in catalysis. Careful control of particle size of both nitramine and catalyst would probably be necessary, in order to obtain results with quantitative significance.

Further information on reactions of these salts with nitrogen oxides such as  $NO_2$ ,  $NO$ , and  $N_2$  would also be helpful in evaluating the catalytic role of reaction between catalyst salts and product gases.

Another type of study that would be useful would be studies of the effect on  $^{15}N$  scrambling between un- and fully (all nitrogens, both nitro and amino) labeled HMX and RDX, of  $B_{10}H_{10}^-$  and  $B_{12}H_{12}^-$  salts. These studies would be useful in detecting any mechanism shifts involving N- $NO_2$  cleavage equilibria.

Finally, identification of the species referred to in the section entitled, "Catalyst Effects on Formation of Less-Volatile Products" as "Unknown A" (Is this 1,2,4-oxadiazole?). An understanding of the structure and formation mechanisms of this material seems especially interesting in view of the possibility that the temperature-variation in the catalyst effect on its formation may be related in some way to the apparent evolution of  $H_2$  from  $Cs_2B_{10}H_{10}$  and  $Cs_2B_{12}H_{12}$  in the temperature range of ca 600-650°C.<sup>22</sup>

## REFERENCES

1. (a) A.A. Juhasz, "Workshop Report - Boron Hydrides in Very High Burning Rate (VHBR) Applications," BRL Report BRL-TR-2854, October 1987 (AD-B120 223); (b) A.A. Juhasz, "Workshop Report - Boron Hydrides in Very High Burning Rate (VHBR) Applications," Journal of Energetic Materials, Vol. 6, pp. 81-106, 1988.
2. Proceedings of JANNAF/ARO Workshop on "Boron Hydrides in Very High Burning Rate (VHBR) Applications," 28-30 May, 1986.
3. R. A. Fifer, "Workshop Report: Combustion of Very High Burning Rate (VHBR) Propellants," Technical Report ARBRL-TR-02441, November 1982 (AD-A121 668).
4. (a) E.B. Fisher and W. Hollar, "Very High Burning Rate (VHBR) Combustion and Formulation Research," Final Summary Report for Period July 1987 through January 1988, Contract DAAA15-87-C-0046, Veritay Technology, Inc., January 1988; (b) J.T. Barnes, E.B. Fisher, W. Hollar, K.J. White and A.A. Juhasz, "Characterization of the Combustion Behavior of HYCAR-Based VHBR Propellants," also appears in Proceedings of the 25th JANNAF Combustion Meeting, CPIA Publication No. 498, Vol. II, pp. 289-302, October 1988.
5. M. A. Schroeder, "Thermal Decomposition of RDX and RDX-K<sub>2</sub>B<sub>12</sub>H<sub>12</sub> Mixtures," Proceedings of 23rd JANNAF Combustion Meeting, CPIA Publication No. 457, Vol. II, pp. 43-54, October 1986; M.A. Schroeder, "Thermal Decomposition of RDX and RDX-K<sub>2</sub>B<sub>12</sub>H<sub>12</sub> Mixtures," BRL Memorandum Report, BRL-MR-3699, September 1988 (AD-A199 371).
6. M.A. Schroeder, "Thermal Decomposition of Catalyzed and Uncatalyzed HMX Propellant Formulations," Proceedings of 24th JANNAF Combustion Meeting, CPIA Publication No.476, Vol. I, pp. 103-114, October 1987; M. A. Schroeder, "Borohydride Catalysis of Nitramine Thermal Decomposition and Combustion. II. Thermal Decomposition of Catalyzed and Uncatalyzed HMX Propellant Formulations," BRL Technical Report BRL-TR-3078, February 1990, AD-A220303.
7. S.A. Liebman, A.P. Snyder, J.H. Kremer, D.J. Reutter, M.A. Schroeder, and R.A. Fifer, "Time-Resolved Analytical Pyrolysis Studies of Nitramine Decomposition with a Triple Quadrupole Mass Spectrometer System," Journal of Analytical and Applied Pyrolysis, Vol. 12, pp. 83-95, 1987.
8. S.A. Liebman, P.J. Duff, K.D. Fickie, M.A. Schroeder, and R.A. Fifer, "Degradation Profile of Propellant Systems with Analytical Pyrolysis/Concentrator/GC Technology," Journal of Hazardous Materials, Vol. 13, pp. 51-56, 1986.
9. R.A. Fifer, S.A. Liebman, and M.A. Schroeder, "The Role of Borohydrides in Nitramine Catalysis," Int. Jahrestag. - Fraunhofer-Inst. Treib-Explosivst., 17th, pp. 24/1-24/13, 1986.

10. S.A. Liebman, P.J. Duff, M.A. Schroeder, R.A. Fifer, and A.M. Harper, "Concerted Organic Analysis of Materials and Expert-System Development," in T.H. Pierce and B.A. Hohne, Eds., "Artificial Intelligence Applications in Chemistry," ACS Symposium Series No. 306, American Chemical Society, Washington, DC, pp. 305-384, 1986.
11. R.A. Fifer, S.A. Liebman, P.J. Duff, K.D. Fickie, and M.A. Schroeder, "Thermal Degradation Mechanisms of Nitramine Propellants," Proceedings of the 22nd JANNAF Combustion Meeting, CPIA Publication No. 432, Vol. II, pp. 537-546, October 1985.
12. P.J. Duff, "Studies of the Effect of Hivelite and Other Boron Compounds on Nitramine Decomposition by Pyrolysis GC-FTIR," Proceedings of the 22nd JANNAF Combustion Meeting, CPIA Publication No. 432, Vol. II, pp. 547-556, October 1985.
13. P.J. Duff, "Studies of the Effect of Hivelite and other Boron Compounds on Nitramine Decomposition by Pyrolysis GC-FTIR," BRL Technical Report BRL-TR-2973, December 1988.
14. A.P. Snyder, J.H. Kremer, S.A. Liebman, M.A. Schroeder, and R.A. Fifer, "Characterization of Cyclotrimethylenetrinitramine (RDX) by N,H Isotope Analysis with Pyrolysis Atmospheric Pressure Ionization Tandem Mass Spectrometry," Organic Mass Spectrometry, Vol. 24, pp. 15-21, 1989.
15. A.P. Snyder, J.H. Kremer, and D.J. Reutter, CDREC, private communication, 1987.
16. (a) R. Behrens, Jr., "Simultaneous Thermogravimetric Modulated Beam Mass Spectrometry and Time-of-Flight Velocity Spectra Measurements: Thermal Decomposition Mechanisms of RDX and HMX," Proceedings of 24th JANNAF Combustion Meeting, CPIA Publication No. 476, Vol. I, pp. 333-342, October 1987; (b) R. Behrens, Jr., "Identification of Octahydro-1,3,5,7-Tetranitro-1,3,5,7-Tetrazocine (HMX) Pyrolysis Products by Simultaneous Modulated Beam Mass Spectrometry and Time-of-Flight Velocity-Spectra Measurements," Report SAND89-8416, Sandia National Laboratories, Livermore, California, February 1989; (c) R. Behrens, Jr., "Determination of the Rates of Formation of Gaseous Products from the Pyrolysis of Octahydro-1,3,5,7-Tetranitro-1,3,5,7-Tetrazocine (HMX) by Simultaneous Modulated Beam Mass Spectrometry," Report SAND89-8412, Sandia National Laboratories, Livermore, California, February 1989.
17. E.I. Muetterties, J.H. Balthis, Y.T. Chia, W.H. Knoth, and H.C. Miller, "Chemistry of Boranes. VIII. Salts and Acids of  $B_{10}H_{10}^{-2}$  and  $B_{12}H_{12}^{-2}$ ," Inorg. Chem., Vol. 3, pp. 444-51, 1964.
18. N.T. Kuznetsov and G.S. Klimchuk, "Alkali Metal Dodecahydrocyclo-dodecaborates," Russian Journal of Inorganic Chemistry, Vol. 16, pp. 645-648, 1971.
19. K.A. Solntsev, N.T. Kuznetsov, and V.I. Ponomarev, "Physicochemical Properties and Structural Characteristics of Sodium closo-Dodecaborate Tetrahydrate," Doklady Chemistry, Vol. 228, pp. 391-394, 1976; Russian original pp. 853-856.

20. N.T. Kuznetsov, G.S. Klimchuk, O.A. Kananaeva, and K.A. Solntsev, "Physicochemical Properties of Mixed Potassium, Rubidium and Caesium Dodecahydro-closo-dodecaborate Halides," Russian Journal of Inorganic Chemistry, Vol. 21, pp. 505-8, 1976; Russian original pp. 927-932.
21. N.T. Kuznetsov, L.N. Kulikova, and V.I. Faerman, "Thermal Decomposition of  $H_2B_{12}X_{12} \cdot nH_2O$  (X is H, Cl, Br or I, n = 4-12)," Izv. Akad. Nauk SSSR, Neorg. Mater., Vol. 12, pp. 1212-1214; English translation, pp. 1012-1014.
22. L.I. Isaenko, K.G. Myakishev, I.S. Posnaya, and V.V. Volkov, "Thermal Stability of a Series of Boron Hydride Derivatives," Izv. Sib. Otd. Akad. Nauk SSSR, Ser. Khim. Nauk, (2)73-8, 1982; an English Translation is available (FSTC-HT-0914-85).
23. D. Zhao, Z. Shan, J. Song, and G. Zhang, "Studies on Boron Compounds. IV. Synthesis and Properties of Borane Anion Ammonium Salts," Gaodeng Xuexiao Huaxue Xuebao, Vol. 4, pp. 93-99, 1983; Chem. Abstr., Vol. 99, p. 105308d.
24. L. Zhang, P. Hu, C. Qian, and G. Zhang, "Rare Earth Metal - Hydrogen Compounds. I. Synthesis and Properties of Benzolyhydrazine Chelates of Rare Earth Metal (III) Dodecahydrododecaborates," Gaodeng Xuexiao Huaxue Xuebao, Vol. 5, pp. 153-157, 1984; Chem. Abstr., Vol. 100, p. 220544d.
25. M.A. Schroeder, "Critical Analysis of Nitramine Decomposition Data: Some Suggestions for Needed Research Work," BRL Memorandum Report ARBRL-MR-3181, June 1982, AD-A116 194.
26. M.A. Schroeder, "Critical Analysis of Nitramine Decomposition Data: Preliminary Comments on Autoacceleration and Autoinhibition in HMX and RDX Decomposition in HMX and RDX Decomposition," Memorandum Report ARBRL-MR-03370, August 1984, AD-A146 570. See also Proceedings, 19th JANNAF Combustion Meeting, Greenbelt, Maryland, CPIA Publication No. 366, Volume I, pp. 321-329, October 1982.
27. M.A. Schroeder "Critical Analysis of Nitramine Decomposition Data: Activation Energies and Frequency Factors for HMX and RDX Decomposition," Technical Report BRL-TR-2673, September 1985, AD-A160 543; see also Proceedings, 17th JANNAF Combustion Meeting, Hampton, Virginia, CPIA Publication No. 329, Volume II, pp. 493-508, September 1980.
28. M.A. Schroeder, "Critical Analysis of Nitramine Decomposition Data: Product Distributions from HMX and RDX Decomposition," Technical Report BRL-TR-2659, June 1985, AD-A159 325; see also Proceedings, 18th JANNAF Combustion Meeting, Pasadena, California, CPIA Publication No. 347, Volume II, pp. 395-413, October 1981.
29. M.A. Schroeder, "Critical Analysis of Nitramine Decomposition Results: Some Comments on Chemical Mechanisms," Proceedings, 16th JANNAF Combustion Meeting, Monterey, California, CPIA Publication No. 308, Volume II, pp. 17-34, September 1979.

30. M. A. Schroeder, "Critical Analysis of Nitramine Decomposition Data: Update, Some Comments on Pressure and Temperature Effects, and Wrap-Up Discussion of Chemical Mechanisms," Proceedings, 21st JANNAF Combustion Meeting, Laurel, Maryland, CPIA Publication No. 412, Volume II, pp. 595-614, October 1984.
31. X. Zhao, E.J. Hintsa, and Y.T. Lee, "Infrared Multiphoton Dissociation of RDX in a Molecular Beam," J. Chem. Phys., Vol. 88, pp. 801-810, 1988.
32. (a) C.U. Morgan and R.A. Beyer, "Electron-Spin Resonance Studies of HMX Pyrolysis Products," Combustion and Flame, Vol. 36, p. 99, 1979; (b) R.A. Beyer and C.U. Morgan, "ESR Studies of HMX Pyrolysis Products," ARBRL-MR-02921, May 1979; (c) R.A. Beyer and C.U. Morgan, "Electron Spin Resonance Studies of HMX and RDX Thermal Decomposition"; Proceedings of the 16th JANNAF Combustion Meeting, CPIA Publication No. 308, Vol. II, p. 51, December 1979.
33. See for example A. Streitwieser, Jr. and C.H. Heathcock, "Introduction to Organic Chemistry," Macmillan, 2nd Ed., pp. 554-558, 746-747, 1981; R. F. Brown, "Organic Chemistry," Wadsworth Publishing Company, Belmont, California, pp. 668-671, 1975.
34. (a) J.D. Cosgrove and A.J. Owen, "The Thermal Decomposition of 1,3,5-Trinitrohexahydro-1,3,5-Triazine (RDX). Part I: The Products and Physical Parameters," Combustion and Flame, Vol. 22, pp. 13-18, 1974; (b) J.D. Cosgrove and A.J. Owen, "The Thermal Decomposition of 1,3,5-Trinitrohexahydro-1,3,5-Triazine (RDX). Part II: The Effects of the Products," Combustion and Flame, Vol. 22, pp. 19-22, 1974, (c) J.F. Walker, Formaldehyde, Reinhold Publishing Corp., New York, 3rd ed., p. 374, 1964, cited in Reference 34a.
35. L.V. Okhlobystina, T.I. Cherkasova, and V.A. Tyurikov, "Study of the Formation of Free Radicals in Reactions of Aliphatic Nitro Compounds by the Method of Radical Trapping. 4. Formation of Short-Lived Radicals When Nucleophilic Reagents are Reacted with Difluorodinitromethane in Aprotic Solvents," Izv. Akad. Nauk. SSSR, Ser. Khim., pp. 2214-2220, 1979, English Translation, pp. 2036-2043.
36. K.J. White, D.G. McCoy, J.O. Doali, W.P. Aungst, R.E. Bowman, and A.A. Juhasz, "Closed Chamber Burning Characteristics of New VHBR Formulations," BRL Memorandum Report BRL-MR-3471, October 1985 (AD-A161 250).



<u>No of Copies</u>	<u>Organization</u>	<u>No of Copies</u>	<u>Organization</u>
1	Office of the Secretary of Defense OUSD(A) Director, Live Fire Testing ATTN: James F. O'Bryon Washington, DC 20301-3110	1	Director US Army Aviation Research and Technology Activity ATTN: SAVRT-R (Library) M/S 219-3 Ames Research Center Moffett Field, CA 94035-1000
2	Administrator Defense Technical Info Center ATTN: DTIC-DDA Cameron Station Alexandria, VA 22304-6145	1	Commander US Army Missile Command ATTN: AMSMI-RD-CS-R (DOC) Redstone Arsenal, AL 35898-5010
1	HQDA (SARD-TR) WASH DC 20310-0001	1	Commander US Army Tank-Automotive Command ATTN: AMSTA-TSL (Technical Library) Warren, MI 48397-5000
1	Commander US Army Materiel Command ATTN: AMCDRA-ST 5001 Eisenhower Avenue Alexandria, VA 22333-0001	1	Director US Army TRADOC Analysis Command ATTN: ATAA-SL White Sands Missile Range, NM 88002-5500
1	Commander US Army Laboratory Command ATTN: AMSLC-DL Adelphi, MD 20783-1145	(Class. only) 1	Commandant US Army Infantry School ATTN: ATSH-CD (Security Mgr.) Fort Benning, GA 31905-5660
2	Commander US Army, ARDEC ATTN: SMCAR-IMI-I Picatinny Arsenal, NJ 07806-5000	(Unclass. only) 1	Commandant US Army Infantry School ATTN: ATSH-CD-CSO-OR Fort Benning, GA 31905-5660
2	Commander US Army, ARDEC ATTN: SMCAR-TDC Picatinny Arsenal, NJ 07806-5000	1	Air Force Armament Laboratory ATTN: AFATL/DLODL Eglin AFB, FL 32542-5000
1	Director Benet Weapons Laboratory US Army, ARDEC ATTN: SMCAR-CCB-TL Watervliet, NY 12189-4050		<u>Aberdeen Proving Ground</u>
1	Commander US Army Armament, Munitions and Chemical Command ATTN: SMCAR-ESP-L Rock Island, IL 61299-5000	2	Dir, USAMSAA ATTN: AMXSY-D AMXSY-MP, H. Cohen
1	Commander US Army Aviation Systems Command ATTN: AMSAV-DACL 4300 Goodfellow Blvd. St. Louis, MO 63120-1798	1	Cdr, USATECOM ATTN: AMSTE-TD
		3	Cdr, CRDEC, AMCCOM ATTN: SMCCR-RSP-A SMCCR-MU SMCCR-MSI
		1	Dir, VLAMO ATTN: AMSLC-VL-D

<u>No. of Copies</u>	<u>Organization</u>	<u>No. of Copies</u>	<u>Organization</u>
4	Commander US Army Research Office ATTN: R. Ghirardelli D. Mann R. Singleton R. Shaw P.O. Box 12211 Research Triangle Park, NC 27709-2211	2	Commander Naval Surface Warfare Center ATTN: R. Berncocker, R-13 G.B. Wilmot, R-16 Silver Spring, MD 20903-5000
2	Commander Armament RD&E Center US Army AMCCOM ATTN: SMCAR-AEE-B, D.S. Downs SMCAR-AEE, J.A. Lannon Picatinny Arsenal, NJ 07806-5000	5	Commander Naval Research Laboratory ATTN: M.C. Lin J. McDonald E. Oran J. Shnur R.J. Doyle, Code 6110 Washington, DC 20375
1	Commander Armament RD&E Center US Army AMCCOM ATTN: SMCAR-AEE-BR, L. Harris Picatinny Arsenal, NJ 07806-5000	1	Commanding Officer Naval Underwater Systems Center Weapons Dept. ATTN: R.S. Lazar/Code 36301 Newport, RI 02840
2	Commander US Army Missile Command ATTN: AMSMI-RK, D.J. Ifshin W. Wharton Redstone Arsenal, AL 35898	2	Commander Naval Weapons Center ATTN: T. Boggs, Code 388 T. Parr, Code 3895 China Lake, CA 93555-6001
1	Commander US Army Missile Command ATTN: AMSMI-RKA, A.R. Maykut Redstone Arsenal, AL 35898-5249	1	Superintendent Naval Postgraduate School Dept. of Aeronautics ATTN: D.W. Netzer Monterey, CA 93940
1	Office of Naval Research Department of the Navy ATTN: R.S. Miller, Code 432 800 N. Quincy Street Arlington, VA 22217	4	AL/LSCF ATTN: R. Corley R. Geisler J. Levine Edwards AFB, CA 93523-5000
1	Commander Naval Air Systems Command ATTN: J. Ramnarace, AIR-54111C Washington, DC 20360	1	AL/MKPB ATTN: B. Goshgarian Edwards AFB, CA 93523-5000
1	Commander Naval Surface Warfare Center ATTN: J.L. East, Jr., G-23 Dahlgren, VA 22448-5000	1	AFOSR ATTN: J.M. Tishkoff Bolling Air Force Base Washington, DC 20332
		1	OSD/SDIO/UST ATTN: L. Caveny Pentagon Washington, DC 20301-7100

<u>No. of Copies</u>	<u>Organization</u>	<u>No. of Copies</u>	<u>Organization</u>
1	Commandant USAFAS ATTN: ATSF-TSM-CN Fort Sill, OK 73503-5600	1	AVCO Everett Research Laboratory Division ATTN: D. Stickler 2385 Revere Beach Parkway Everett, MA 02149
1	F.J. Seiler ATTN: S.A. Shackelford USAF Academy, CO 80840-6528	1	Battelle Memorial Institute Tactical Technology Center ATTN: J. Huggins 505 King Avenue Columbus, OH 43201
1	University of Dayton Research Institute ATTN: D. Campbell AL/PAP Edwards AFB, CA 93523	1	Cohen Professional Services ATTN: N.S. Cohen 141 Channing Street Redlands, CA 92373
1	NASA Langley Research Center Langley Station ATTN: G.B. Northam/MS 168 Hampton, VA 23365	1	Exxon Research & Eng. Co. ATTN: A. Dean Route 22E Annandale, NJ 08801
4	National Bureau of Standards ATTN: J. Hastie M. Jacox T. Kashiwagi H. Semerjian US Department of Commerce Washington, DC 20234	1	Ford Aerospace and Communications Corp. DIVAD Division Div. Hq., Irvine ATTN: D. Williams Main Street & Ford Road Newport Beach, CA 92663
1	Aerojet Solid Propulsion Co. ATTN: P. Micheli Sacramento, GA 95813	1	General Applied Science Laboratories, Inc. 77 Raynor Avenue Ronkonkama, NY 11779-6649
1	Applied Combustion Technology, Inc. ATTN: A.M. Varney P.O. Box 17885 Orlando, FL 32860	1	General Electric Armament & Electrical Systems ATTN: M.J. Bulman Lakeside Avenue Burlington, VT 05401
2	Applied Mechanics Reviews The American Society of Mechanical Engineers ATTN: R.E. White A.B. Wenzel 345 E. 47th Street New York, NY 10017	1	General Electric Ordnance Systems ATTN: J. Mandzy 100 Plastics Avenue Pittsfield, MA 01203
1	Atlantic Research Corp. ATTN: M.K. King 5390 Cherokee Avenue Alexandria, VA 22314	2	General Motors Rsch Labs Physics Department ATTN: T. Sloan R. Teets Warren, MI 48090
1	Atlantic Research Corp. ATTN: R.H.W. Woesche 7511 Wellington Road Gainesville, VA 22065		

<u>No. of Copies</u>	<u>Organization</u>	<u>No. of Copies</u>	<u>Organization</u>
2	Hercules, Inc. Allegheny Ballistics Lab. ATTN: W.B. Walkup E.A. Yount P.O. Box 210 Rocket Center, WV 26726	1	Olin Corporation Smokeless Powder Operations ATTN: V. McDonald P.O. Box 222 St. Marks, FL 32355
1	Honeywell, Inc. Government and Aerospace Products ATTN: D.E. Broden/ MS MN50-2000 600 2nd Street NE Hopkins, MN 55343	1	Paul Gough Associates, Inc. ATTN: P.S. Gough 1048 South Street Portsmouth, NH 03801-5423
1	Honeywell, Inc. ATTN: R.E. Tompkins MN38-3300 10400 Yellow Circle Drive Minnetonka, MN 55343	2	Princeton Combustion Research Laboratories, Inc. ATTN: M. Summerfield N.A. Messina 475 US Highway One Monmouth Junction, NJ 08852
1	IBM Corporation ATTN: A.C. Tam Research Division 5600 Cottle Road San Jose, CA 95193	1	Hughes Aircraft Company ATTN: T.E. Ward 8433 Fallbrook Avenue Canoga Park, CA 91303
1	IIT Research Institute ATTN: R.F. Remaly 10 West 35th Street Chicago, IL 60616	1	Rockwell International Corp. Rocketdyne Division ATTN: J.E. Flanagan/HB02 6633 Canoga Avenue Canoga Park, CA 91304
2	Director Lawrence Livermore National Laboratory ATTN: C. Westbrook M. Costantino P.O. Box 808 Livermore, CA 94550	4	Sandia National Laboratories Division 8354 ATTN: R. Cattolica S. Johnston P. Mattern D. Stephenson Livermore, CA 94550
1	Lockheed Missiles & Space Co. ATTN: George Lo 3251 Hanover Street Dept. 52-35/B204/2 Palo Alto, CA 94304	1	Science Applications, Inc. ATTN: R.B. Edelman 23146 Cumorah Crest Woodland Hills, CA 91364
1	Los Alamos National Lab ATTN: B. Nichols T7, MS-B284 P.O. Box 1663 Los Alamos, NM 87545	3	SRI International ATTN: G. Smith D. Crosley D. Golden 333 Ravenswood Avenue Menlo Park, CA 94025
1	National Science Foundation ATTN: A.B. Harvey Washington, DC 20550	1	Stevens Institute of Tech. Davidson Laboratory ATTN: R. McAlevy, III Hoboken, NJ 07030

<u>No. of Copies</u>	<u>Organization</u>	<u>No. of Copies</u>	<u>Organization</u>
1	Thiokol Corporation Elkton Division ATTN: S.F. Palopoli P.O. Box 241 Elkton, MD 21921	1	California Institute of Technology ATTN: F.E.C. Culick/ MC 301-46 204 Karman Lab. Pasadena, CA 91125
1	Morton Thiokol, Inc. Huntsville Division ATTN: J. Deur Huntsville, AL 35807-7501	1	University of California Los Alamos Scientific Lab. P.O. Box 1663, Mail Stop B216 Los Alamos, NM 87545
3	Thiokol Corporation Wasatch Division ATTN: S.J. Bennett P.O. Box 524 Brigham City, UT 84302	1	University of California, San Diego ATTN: F.A. Williams AMES, B010 La Jolla, CA 92093
1	United Technologies ATTN: A.C. Eckbreth East Hartford, CT 06108	2	University of California, Santa Barbara Quantum Institute ATTN: K. Schofield M. Steinberg Santa Barbara, CA 93106
3	United Technologies Corp. Chemical Systems Division ATTN: R.S. Brown T.D. Myers (2 copies) P.O. Box 49028 San Jose, CA 95151-9028	1	University of Colorado at Boulder Engineering Center ATTN: J. Daily Campus Box 427 Boulder, CO 80309-0427
1	Universal Propulsion Company ATTN: H.J. McSpadden Black Canyon Stage 1 Box 1140 Phoenix, AZ 85029	2	University of Southern California Dept. of Chemistry ATTN: S. Benson C. Wittig Los Angeles, CA 90007
1	Veritay Technology, Inc. ATTN: E.B. Fisher 4845 Millersport Highway P.O. Box 305 East Amherst, NY 14051-0305	1	Case Western Reserve Univ. Div. of Aerospace Sciences ATTN: J. Tien Cleveland, OH 44135
1	Brigham Young University Dept. of Chemical Engineering ATTN: M.W. Beckstead Provo, UT 84058	1	Cornell University Department of Chemistry ATTN: T.A. Cool Baker Laboratory Ithaca, NY 14853
1	California Institute of Tech. Jet Propulsion Laboratory ATTN: L. Strand/MS 512/102 4800 Oak Grove Drive Pasadena, CA 91009	1	University of Delaware ATTN: T. Brill Chemistry Department Newark, DE 19711

<u>No. of Copies</u>	<u>Organization</u>	<u>No. of Copies</u>	<u>Organization</u>
1	University of Florida Dept. of Chemistry ATTN: J. Winefordner Gainesville, FL 32611	1	Polytechnic Institute of NY Graduate Center ATTN: S. Lederman Route 110 Farmingdale, NY 11735
3	Georgia Institute of Technology School of Aerospace Engineering ATTN: E. Price W.C. Strahle B.T. Zinn Atlanta, GA 30332	2	Princeton University Forrestal Campus Library ATTN: K. Brezinsky I. Glassman P.O. Box 710 Princeton, NJ 08540
1	University of Illinois Dept. of Mech. Eng. ATTN: H. Krier 144MEB, 1206 W. Green St. Urbana, IL 61801	1	Purdue University School of Aeronautics and Astronautics ATTN: J.R. Osborn Grissom Hall West Lafayette, IN 47906
1	Johns Hopkins University/APL Chemical Propulsion Information Agency ATTN: T.W. Christian Johns Hopkins Road Laurel, MD 20707	1	Purdue University Department of Chemistry ATTN: E. Grant West Lafayette, IN 47906
1	University of Michigan Gas Dynamics Lab Aerospace Engineering Bldg. ATTN: G.M. Faeth Ann Arbor, MI 48109-2140	2	Purdue University School of Mechanical Engineering ATTN: N.M. Laurendeau S.N.B. Murthy TSPC Chaffee Hall West Lafayette, IN 47906
1	University of Minnesota Dept. of Mechanical Engineering ATTN: E. Fletcher Minneapolis, MN 55455	1	Rensselaer Polytechnic Inst. Dept. of Chemical Engineering ATTN: A. Fontijn Troy, NY 12181
3	Pennsylvania State University Applied Research Laboratory ATTN: K.K. Kuo H. Palmer M. Micci University Park, PA 16802	1	Stanford University Dept. of Mechanical Engineering ATTN: R. Hanson Stanford, CA 94305
1	Pennsylvania State University Dept. of Mechanical Engineering ATTN: V. Yang University Park, PA 16802	1	University of Texas Dept. of Chemistry ATTN: W. Gardiner Austin, TX 78712
		1	University of Utah Dept. of Chemical Engineering ATTN: G. Flandro Salt Lake City, UT 84112

<u>No. of Copies</u>	<u>Organization</u>	<u>No. of Copies</u>	<u>Organization</u>
1	Virginia Polytechnic Institute and State University ATTN: J.A. Schetz Blacksburg, VA 24061		
1	Freedman Associates ATTN: E. Freedman 2411 Diana Road Baltimore, MD 21209-1525		

INTENTIONALLY LEFT BLANK.



# USER EVALUATION SHEET/CHANGE OF ADDRESS

This Laboratory undertakes a continuing effort to improve the quality of the reports it publishes. Your comments/answers to the items/questions below will aid us in our efforts.

1. BRL Report Number BRL-TR-3126 Date of Report JULY 1990

2. Date Report Received \_\_\_\_\_

3. Does this report satisfy a need? (Comment on purpose, related project, or other area of interest for which the report will be used.) \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

4. Specifically, how is the report being used? (Information source, design data, procedure, source of ideas, etc.) \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

5. Has the information in this report led to any quantitative savings as far as man-hours or dollars saved, operating costs avoided, or efficiencies achieved, etc? If so, please elaborate. \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

6. General Comments. What do you think should be changed to improve future reports? (Indicate changes to organization, technical content, format, etc.) \_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_  
\_\_\_\_\_

CURRENT  
ADDRESS

\_\_\_\_\_  
Name

\_\_\_\_\_  
Organization

\_\_\_\_\_  
Address

\_\_\_\_\_  
City, State, Zip Code

7. If indicating a Change of Address or Address Correction, please provide the New or Correct Address in Block 6 above and the Old or Incorrect address below.

OLD  
ADDRESS

\_\_\_\_\_  
Name

\_\_\_\_\_  
Organization

\_\_\_\_\_  
Address

\_\_\_\_\_  
City, State, Zip Code

(Remove this sheet, fold as indicated, staple or tape closed, and mail.)

Best Available Copy